



Count on it.

Form No. 3437-374 Rev B

Parts Catalog

Reelmaster® 7000-D 4-Wheel Drive

Traction Unit

Model No. 03780—Serial No. 405700000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

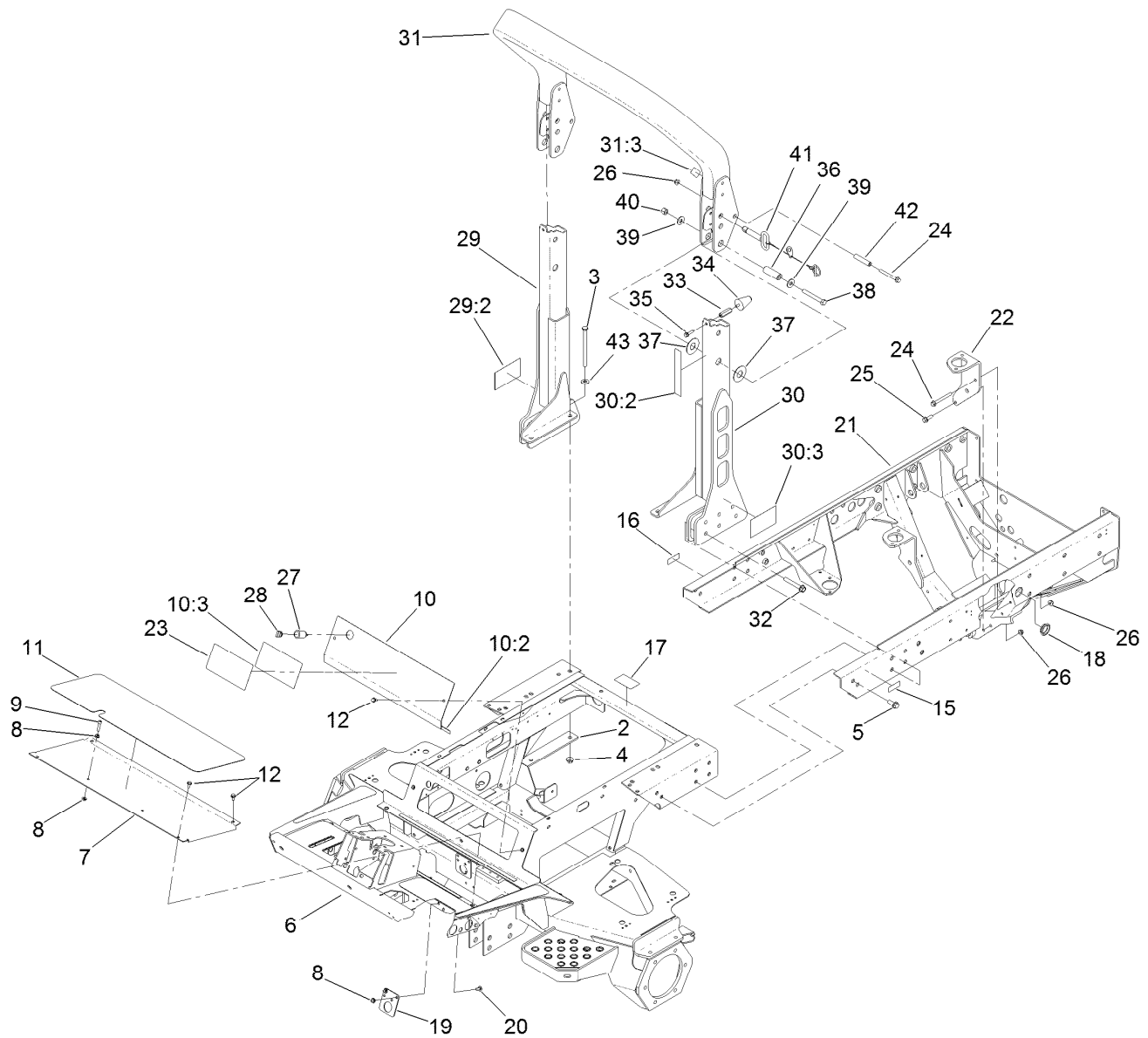
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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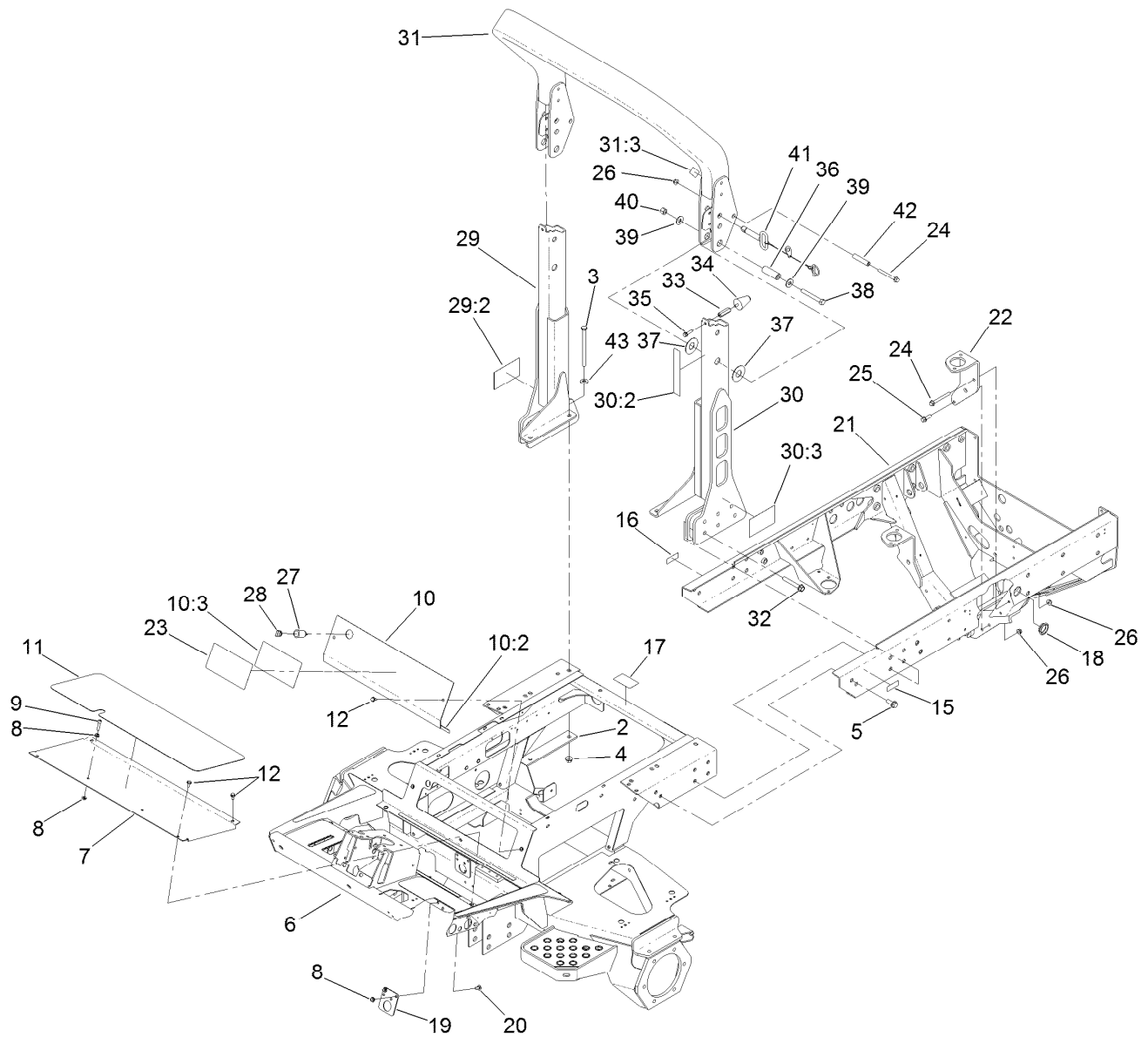
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Frame and Roll-Over Protection System Assembly

Ref.	Part Number	Qty.	Description
2	104-5584-03	2	Plate-Reinforcement, ROPS
3	325-33	4	Screw-HH
4	32128-49	4	Nut-HHF
5	3234-38	4	Screw-HHF
6	130-1617	1	Frame-Front
7	75-1410-01	1	Plate-Access, Floor
8	32128-20	4	Nut-HF
9	3274-18	1	Screw-HSH
10	130-1659	1	Access Plate ASM
10:2	105-9860	2	Seal-Foam
10:3	120-1683	1	Decal-Danger
11	75-0630	1	Tread-Foot, Center
12	3234-7	6	Screw-HHF
15	93-6680	1	Decal-Diesel
16	93-6686	1	Decal-Oil, HYD
17	100-6574	1	Decal-Warning
18	105-9194	4	Plug
19	104-5516-01	1	Support-Tube
20	3230-23	2	Bolt-CARR
21	130-1601-03	1	Frame-Rear
22	130-1632-03	1	Bracket-Mount, Engine

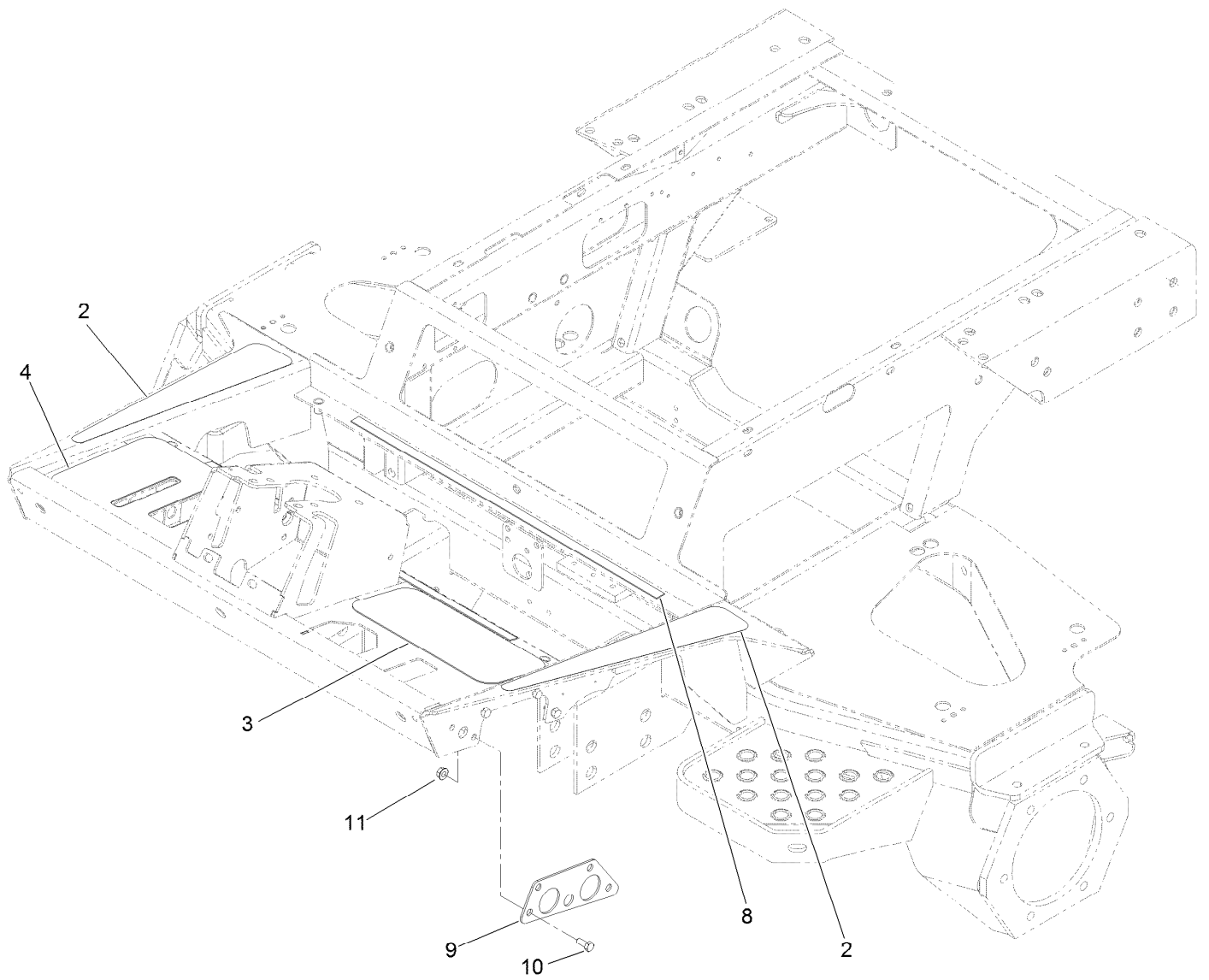
Ref.	Part Number	Qty.	Description
23	138-1186	1	Decal-Danger
24	116-4701	3	Screw-HHF
25	3234-24	1	Screw-HHF
26	104-8301	4	Nut-HF, NI
27	99-7411	1	Point-Power
28	99-7416	1	Cap
29	136-2901	1	RH ROPS ASM
29:2	94-8099	1	Decal
30	136-2900	1	LH ROPS ASM
30:2	120-8947	1	Decal-Danger, ROPS
30:3	94-8099	1	Decal
31	136-2885	1	Top Tube ASM
31:3	98-4387	1	Decal-Protection, Ear
32	114-8419	12	Screw-HHF
33	136-2899	2	Standoff-Hex
34	114-1925	2	Bumper-Rubber
35	3234-36	2	Screw-HHF
36	136-2890	2	Spacer
37	136-2893	4	Washer-Plastic
38	325-17	2	Screw-HH
39	3256-6	4	Washer-Flat



Frame and Roll-Over Protection System Assembly (continued)

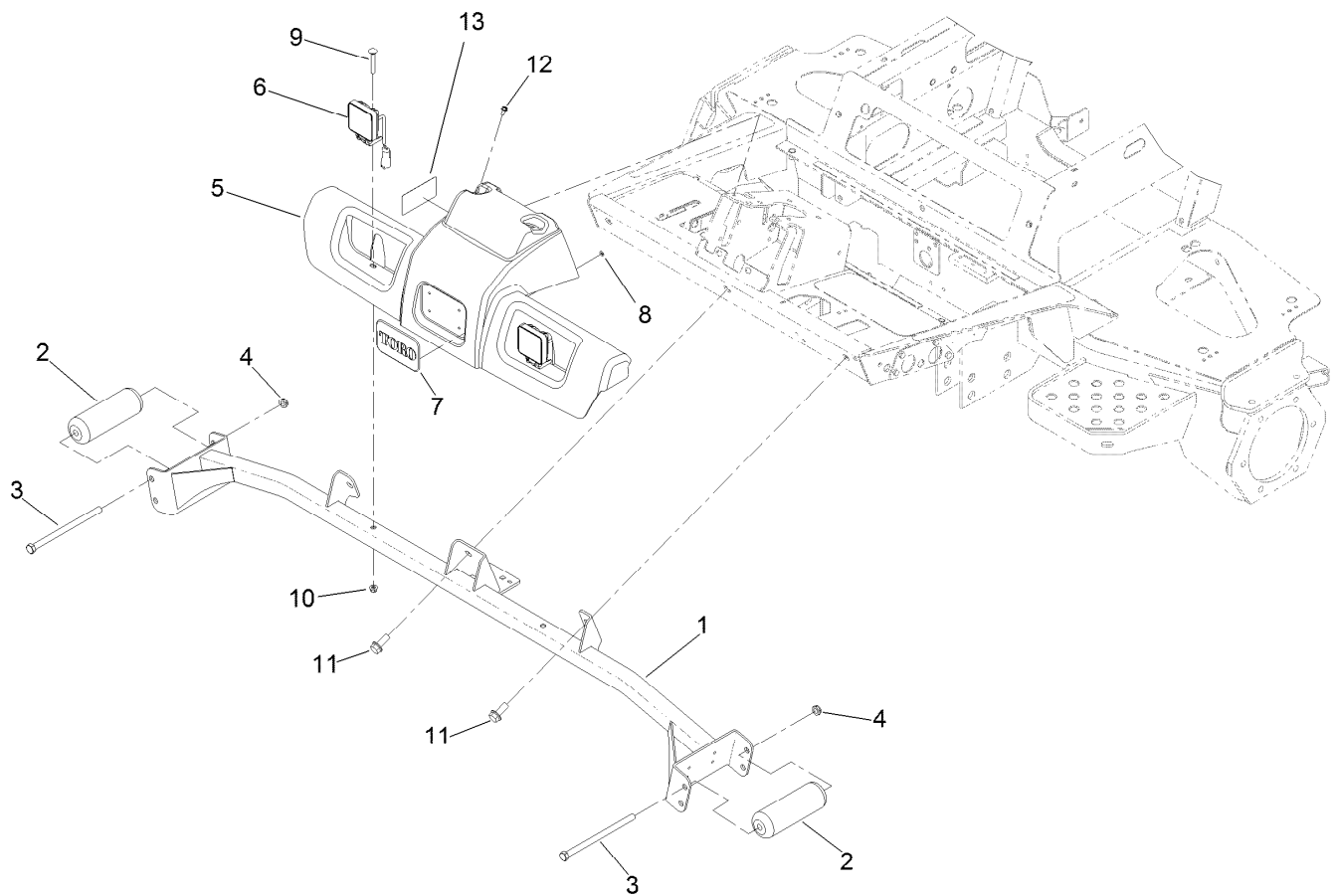
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
40	3296-23	2	Nut-Lock, NI
41	136-2892	2	Pin ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
42	80-1890	2	Spacer
43	87-7270	4	Washer-Thrust



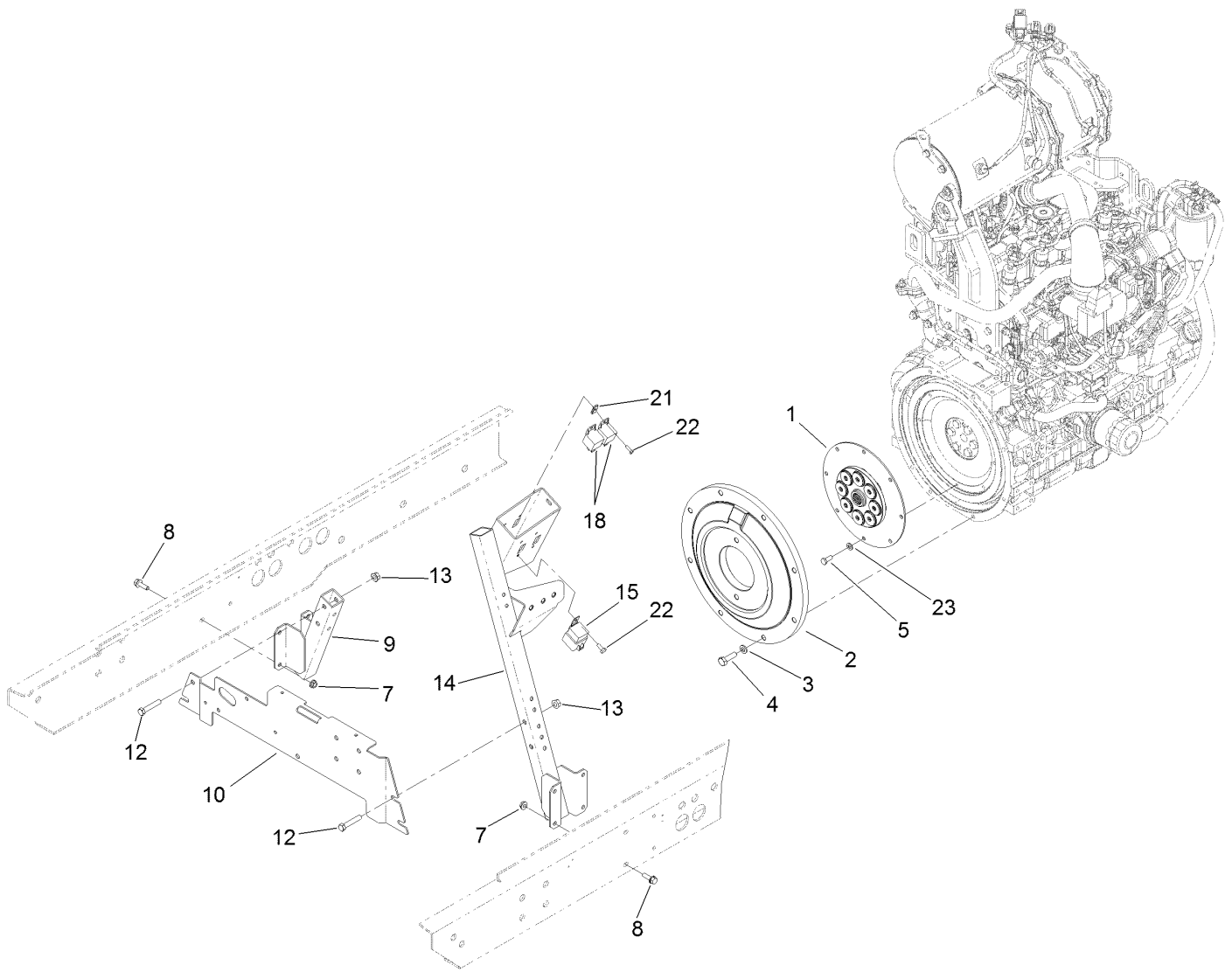
Front Frame Assembly No. 130-1617

Ref.	Part Number	Qty.	Description
2	93-7592	2	Tread-Rest, Foot
3	75-0620	1	Tread-Foot, LH
4	119-1497	1	Tread-Foot, RH
8	105-9860	2	Seal-Foam
9	106-7794-01	2	Plate-Mount, HYD Fitting
10	322-3	8	Screw-HH
11	32128-20	8	Nut-HF



Front Shroud, Headlight and Roller Assembly

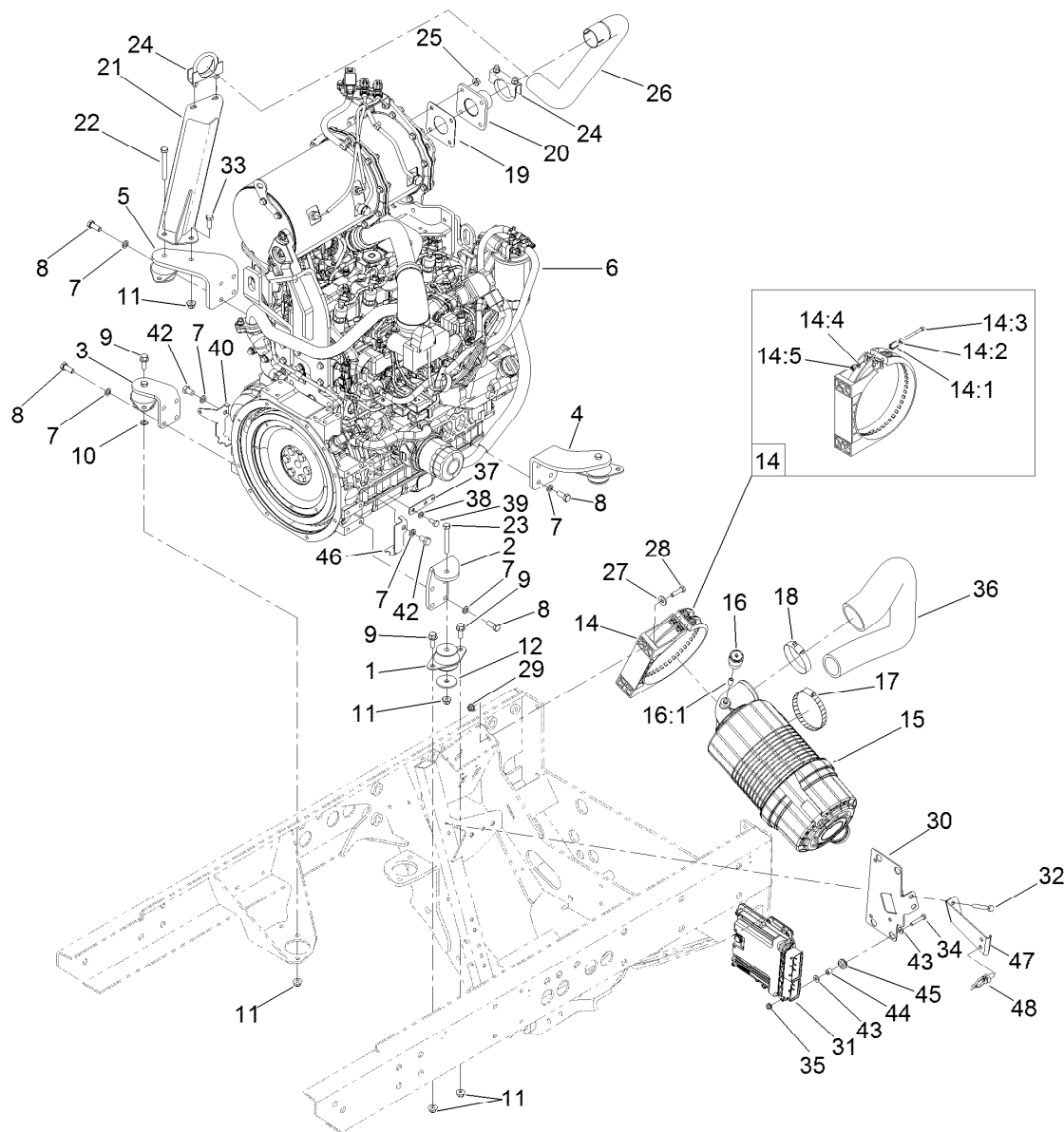
Ref.	Part Number	Qty.	Description
1	125-1663-01	1	Support-Roller
2	31-0750	2	Roller-Front
3	325-42	2	Screw-HH
4	3296-45	2	Nut-Hex
5	115-9137	1	Shroud-Platform
6	139-5990	2	Light-Work, LED
7	93-6028	1	Plate-Logo
8	138-6996	4	Nut-Push
9	3230-7	2	Bolt-CARR
10	104-8300	2	Nut-HF, NI
11	3234-38	3	Screw-HHF
12	32104-17	2	Screw-HWH
13	120-1670	1	Decal-Speed, Mow



Engine and Flywheel Mounting Assembly

Ref.	Part Number	Qty.	Description
1	120-4176	1	Coupling-Spring, Flywheel
2	115-6657-03	1	Plate-Flywheel
3	107-1413	8	Washer-Hardened
4	117-5663	8	Screw-HH
5	99-5132	8	Bolt
7	32128-20	8	Nut-HF
8	3234-29	8	Screw-HHF
9	104-5420-03	1	Support-Battery
10	114-8134-03	1	Bracket-Support

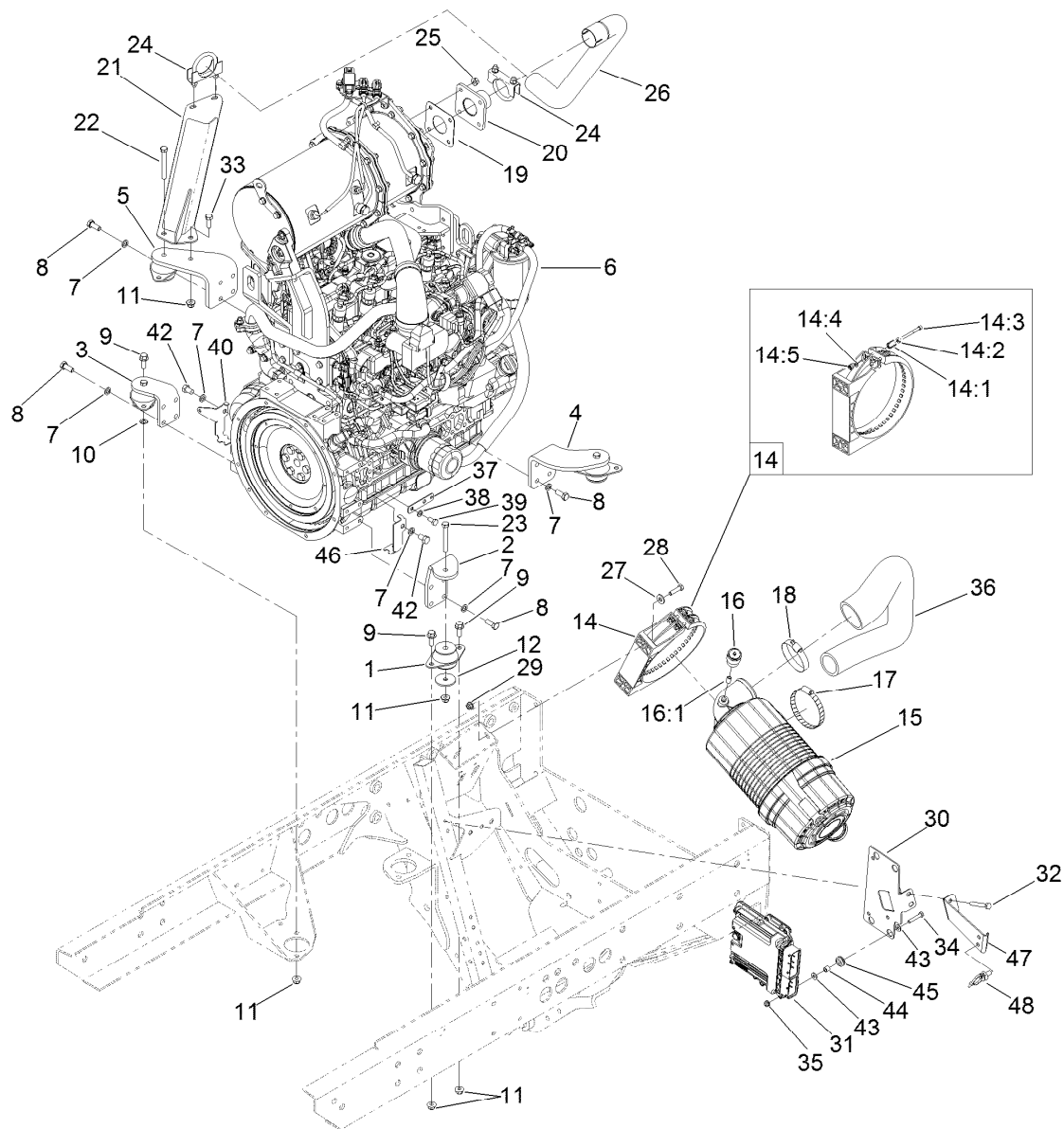
Ref.	Part Number	Qty.	Description
12	323-10	4	Screw-HH
13	32128-21	4	Nut-HF Lock
14	136-3320-03	1	ASM-Tube,A/C Mount [black]
15	99-7430	1	Relay-Mini
18	99-7435	2	Relay
21	3290-277	3	Nut-Speed
22	3290-134	3	Screw
23	87-7510	8	Washer-Flat



Engine and Air Cleaner Assembly

Ref.	Part Number	Qty.	Description
1	53-9682	4	Mount-Engine
2	120-8001-03	1	Mount-Engine, Front (LH)
3	120-8002-03	1	Mount-Engine, Front (RH)
4	120-8003-03	1	Mount-Engine, Rear (LH)
5	120-8004-03	1	Mount-Engine, Rear (RH)
6	138-6917	1	Engine-Yanmar
7	48-9590	18	Washer-Lock
8	33115-025	16	Screw-HH
9	3234-11	8	Screw-HHF
10	3255-9	1	Washer-Lock
11	104-8301	13	Nut-HF, NI
12	63-7400	4	Washer-Rebound
14	99-5414	1	Strap-Cleaner, Air
14:1	108-1512	2	Spring
14:2	3256-22	2	Washer-Flat
14:3	33113-050	2	Screw-HH
14:4	33093-00	2	Washer-Flat
14:5	33023-00	2	Nut-Lock
15	99-5410	1	Air Cleaner ASM
16	104-3563	1	Indicator
16:1	94-1416	1	Adapter-Indicator

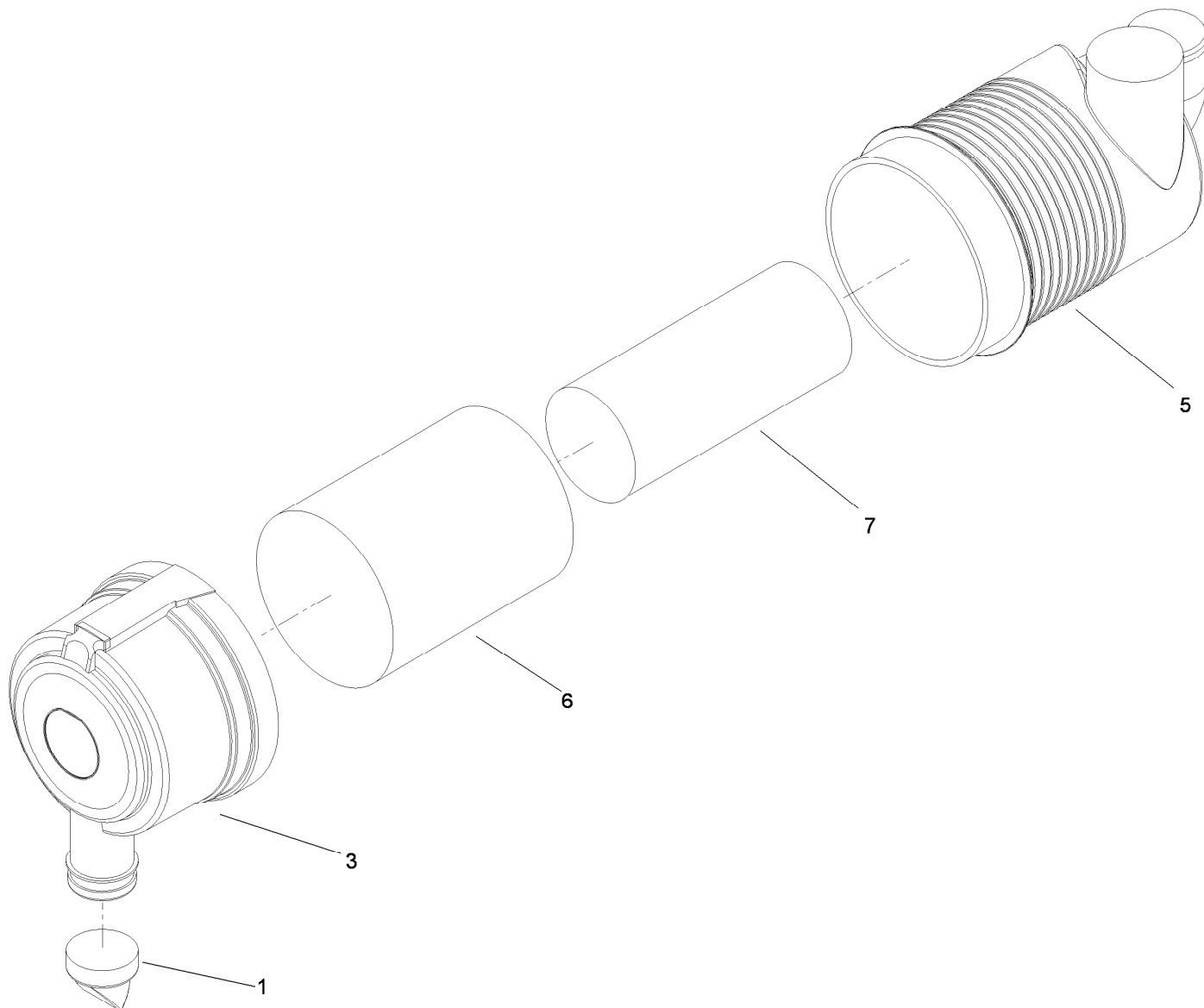
Ref.	Part Number	Qty.	Description
17	2412-110	1	Clamp-Band/Screw
18	2412-125	1	Clamp-Hose
19	121-3058	1	Gasket-Exhaust
20	121-3060	1	Flange-Exhaust
21	121-3098-03	1	Support-Tailpipe
22	323-14	1	Screw-HH
23	323-13	3	Screw-HH
24	18-2130	2	Clamp
25	33004-00	4	Nut-HF
26	121-3061	1	Pipe-Exhaust
27	3256-3	2	Washer-Flat
28	322-6	2	Screw-HH
29	104-8300	4	Nut-HF, NI
30	130-1666-03	1	Bracket-Controller
31	121-5592	1	Electronic Control Unit
32	322-11	2	Screw-HH
33	323-6	1	Screw-HH
34	321-9	4	Screw-HH
35	104-7201	4	Nut-HF, NI
36	121-3142	1	Hose-Air Cleaner, Outlet
37	121-5636	1	Tab-Harness



Engine and Air Cleaner Assembly (continued)

Ref.	Part Number	Qty.	Description
38	3253-4	2	Washer-Lock
39	33114-016	2	Screw-HH
40	127-2774	1	Bracket-Harness, RH
42	33115-016	2	Screw-HH
43	3256-22	8	Washer-Flat

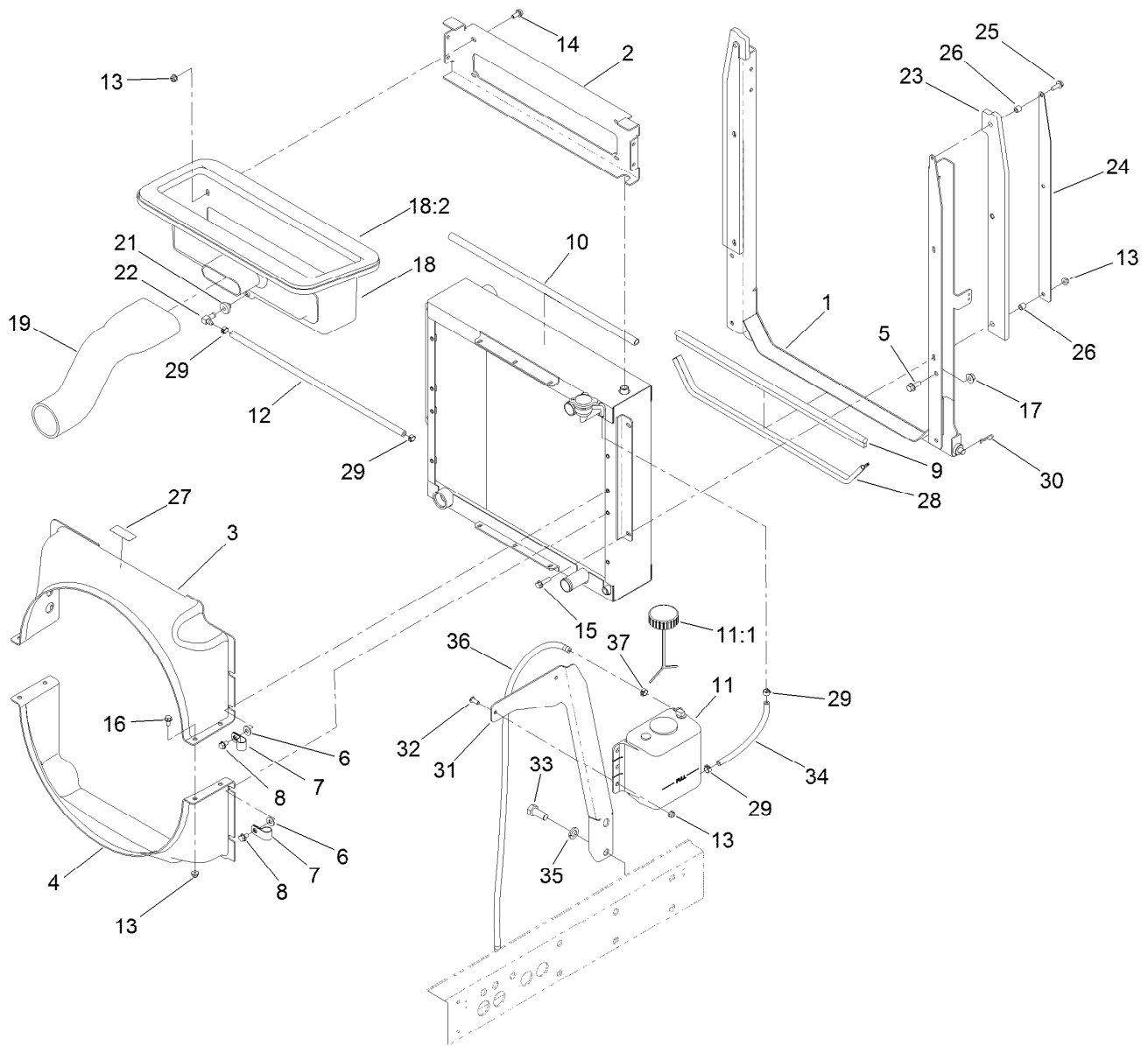
Ref.	Part Number	Qty.	Description
44	1-633545	4	Spacer
45	1-633630	4	Grommet
46	127-2773	1	Bracket-Harness, LH
47	136-3328-03	1	Plate-Bent
48	32180-031	2	Clip-Tree (W/Tie)



Air Cleaner Assembly No. 99-5410

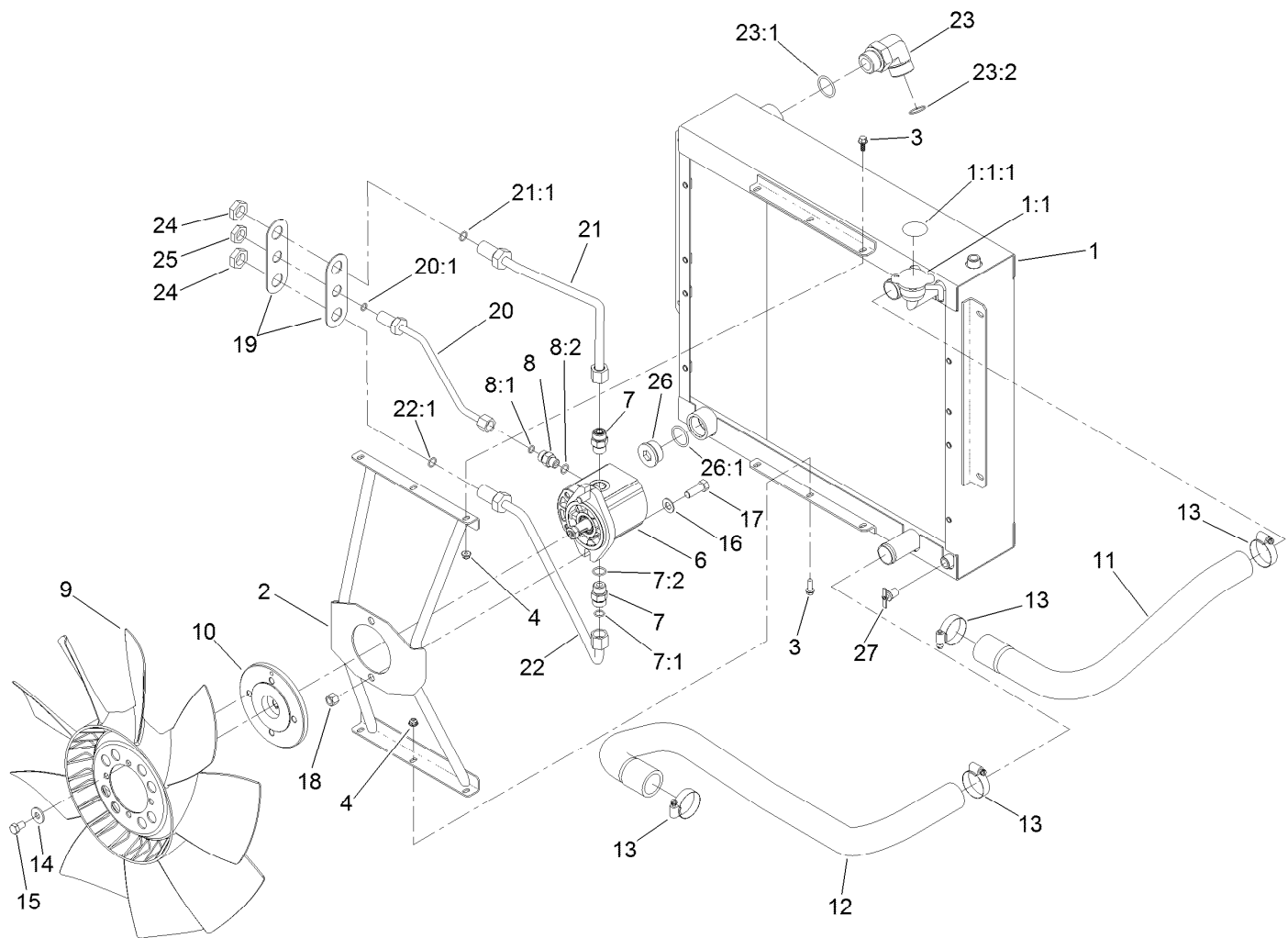
Ref.	Part Number	Qty.	Description
1	104-4258	1	Valve-Vacuator
3	104-4259	1	Cover
5		1	Body ASM ●
6	108-3814	1	Filter-Air
7	108-3816	1	Filter-Air

● Not serviced separately



Radiator Mounting Assembly

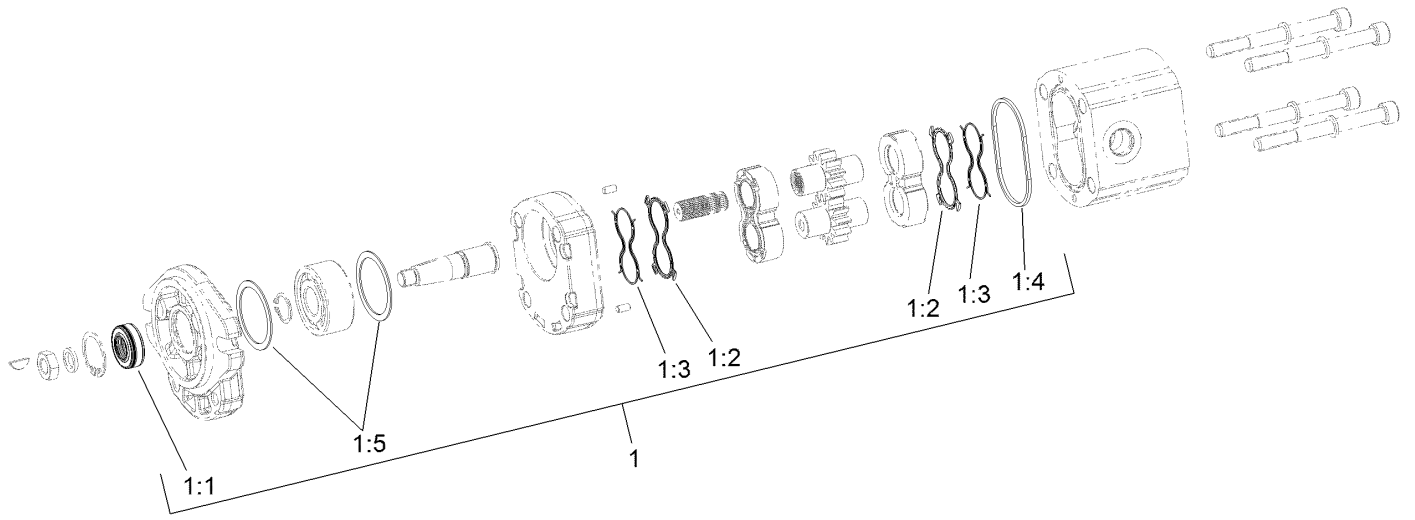
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	121-3084-03	1	Mount-Radiator	18:2	115-4393	1	Seal-Plenum
2	121-3085-03	1	Plate-Crossover	19	121-3143	1	Hose-Air Cleaner, Inlet
3	125-4615	1	Shroud-Radiator, Upper	21	46-6560	1	Bushing
4	121-3106	1	Shroud-Radiator, Lower	22	46-6550	1	Fitting-Elbow, 90 DEG
5	3234-11	4	Screw-HHF	23	121-3087	2	Seal-Foam, Hood
6	3256-3	8	Washer-Flat	24	121-3086-03	2	Bracket-Seal, Hood
7	2412-81	2	Clamp-R	25	32144-41	2	Screw-Tapite
8	3234-30	8	Screw-HHF	26	1-603903	6	Spacer
9	105-9858	1	Seal-Bulb	27	117-4766	1	Decal-Warning, Fan
10	114-3828	1	Seal-Bulb	28	117-4782	1	Seal-Bulb
11	120-5571	1	Coolant Reservoir ASM	29	92-2379	4	Clamp-Hose
11:1	87-7050	1	Cap-Reservoir	30	3290-467	2	Pin-Hair
12	110-3258	1	Hose-Fuel	31	125-4609-03	1	Bracket-Mount, Tank
13	104-8300	18	Nut-HF, NI	32	3274-55	2	Screw-HSBH
14	3234-47	8	Screw-HHF	33	327-4	2	Screw-HH
15	3234-36	4	Screw-HHF	34	109-0282	1	Hose-Fuel
16	3234-7	4	Screw-HHF	35	3253-8	2	Washer-Lock
17	32128-43	4	Nut-Flange	36	109-0273	1	Hose-Fuel
18	115-4363	1	Plenum ASM	37	92-2379	1	Clamp-Hose



Radiator and Fan Assembly

Ref.	Part Number	Qty.	Description
1	132-6161	1	Radiator/Oil Cooler
1:1	115-7766	1	Cap-Radiator
1:1:1	106-6755	1	Decal-Cap, Radiator
2	137-5594	1	Mount-Fan
3	99-6810	6	Screw-HHF
4	104-7201	6	Nut-HF, NI
6	137-5571	1	Hydraulic Motor ASM
7	340-4	2	Fitting-Straight
7:1	237-30	1	O-Ring
7:2	237-79	1	O-Ring
8	340-2	1	Fitting-Straight
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	114-3825	1	Fan
10	117-2364	1	Hub-Fan
11	121-1476	1	Hose-Radiator, Upper
12	121-1477	1	Hose-Radiator, Lower
13	2412-111	4	Clamp-Hose, W/Liner
14	80-6990	4	Washer-Hardened

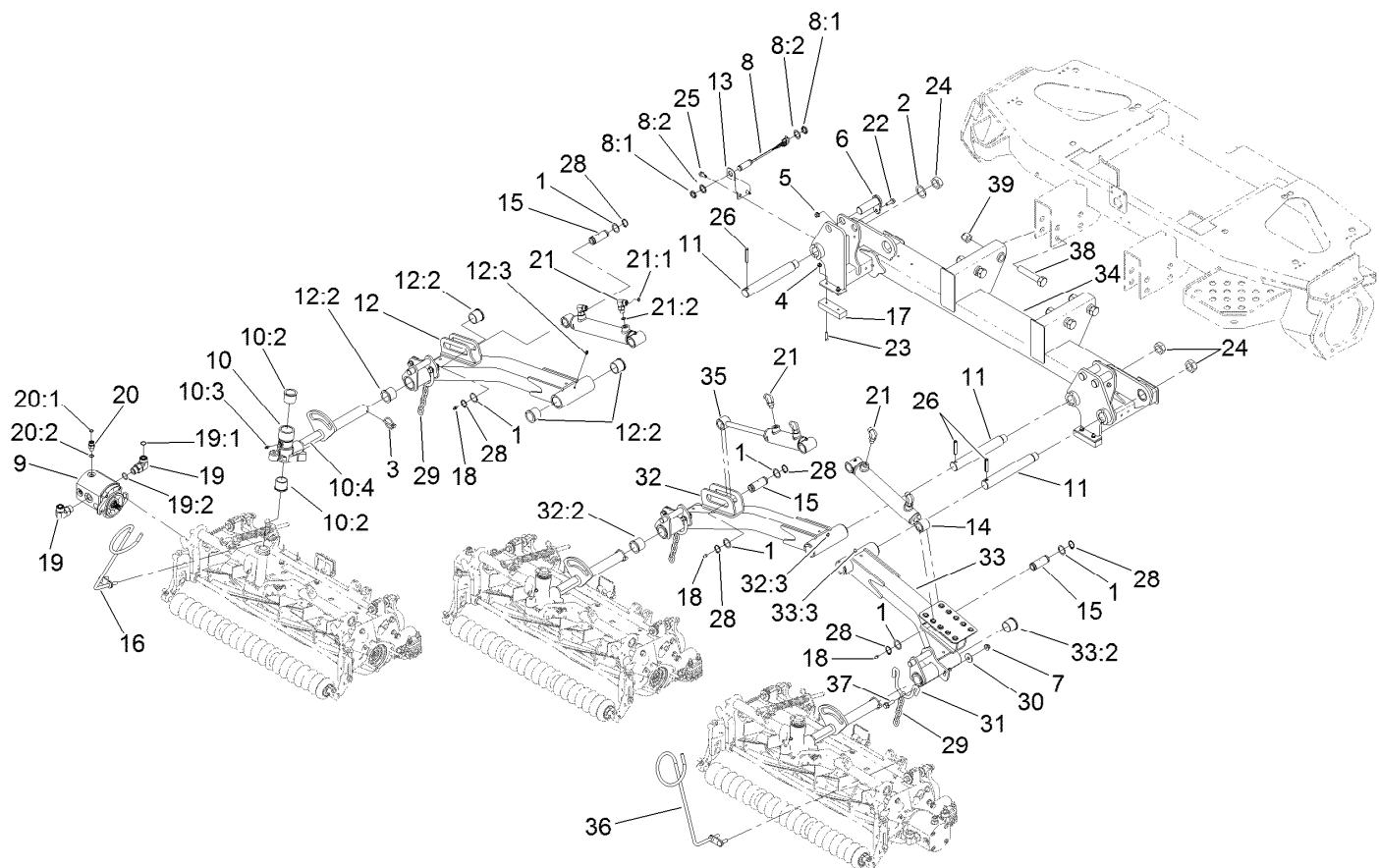
Ref.	Part Number	Qty.	Description
15	115-8486	4	Screw-HH
16	3256-25	2	Washer-Flat
17	324-5	2	Screw-HH
18	3296-48	2	Nut-Hex
19	125-4610	2	Shim-Support
20	138-6945	1	Tube ASM
20:1	237-22	1	O-Ring
21	138-6943	1	Tube ASM
21:1	237-30	1	O-Ring
22	138-6944	1	Tube ASM
22:1	237-30	1	O-Ring
23	340-129	2	Fitting-Elbow, 90 DEG
23:1	237-146	1	O-Ring
23:2	340-65	1	O-Ring
24	340-127	2	Nut-Bulkhead
25	340-70	1	Nut-Lock
26	105-3921	1	Fitting-Plug
26:1	237-146	1	O-Ring
27	304-46	1	Draincock



Hydraulic Motor Assembly No. 137-5571

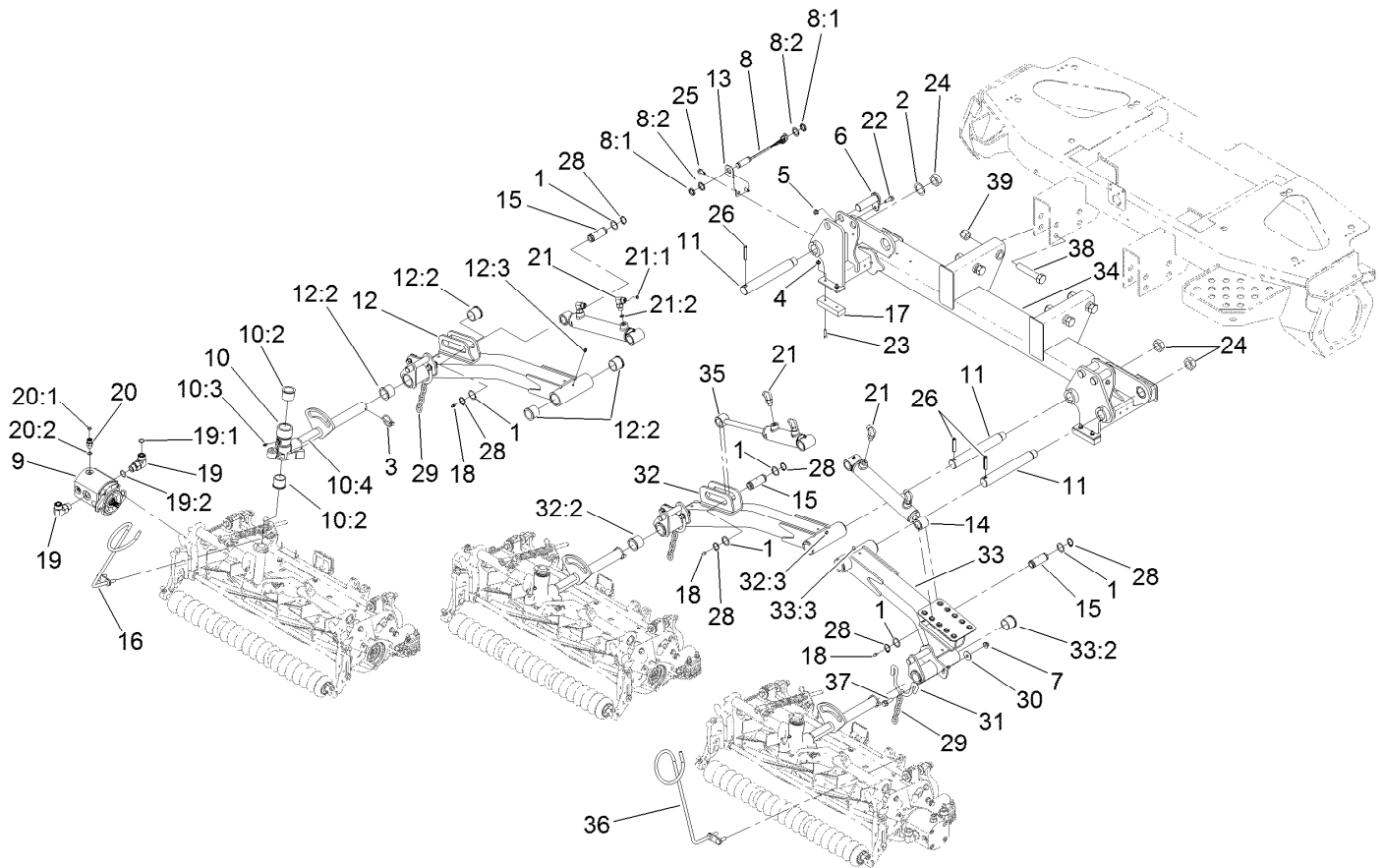
Ref.	Part Number	Qty.	Description
1	139-1019	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		2	Seal-Plate, Balancing ●
1:3		2	Seal-Anti Extrusion ●
1:4		1	O-Ring (Housing) ●
1:5		2	Seal-Square ●

● Not serviced separately



Front Reel Lift Assembly

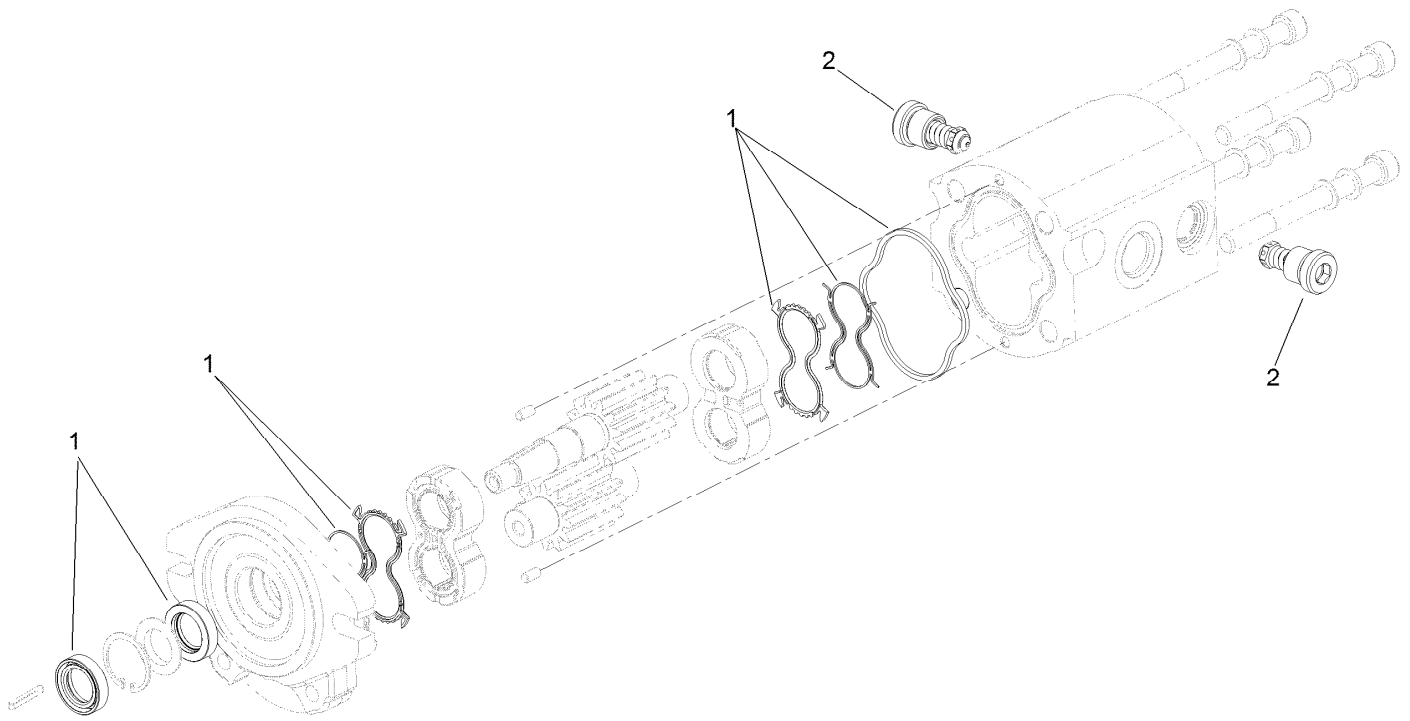
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	5-1550	6	Washer	15	119-3894	3	Pin-Plain
2	76-2980	6	Washer-Thrust	16	119-3920	1	Guide-Hose, RH
3	92-1298	3	Pin-Lynch	17	125-1657	2	Bumper-Pad, Recessed
4	104-7201	4	Nut-HF, NI	18	302-5	3	Fitting-Grease
5	104-8300	3	Nut-HF, NI	19	340-17	6	Fitting-Elbow, 90 DEG
6	125-1906	3	Pin-Cylinder	19:1	237-65	1	O-Ring
7	104-8301	6	Nut-HF, NI	19:2	237-80	1	O-Ring
8	115-5300	1	Proximity Switch ASM	20	340-2	3	Fitting-Straight
8:1	117-3207	2	Nut-Hex	20:1	237-22	1	O-Ring
8:2	117-3208	2	Washer-Lock, Internal Tooth	20:2	237-42	1	O-Ring
9	115-8250	3	Gear Motor ASM	21	340-77	6	Fitting-Elbow, 90 DEG
10	138-1249	3	Pivot Yoke ASM	21:1	237-22	1	O-Ring
10:2	104-0015	2	Bushing-Flange	21:2	237-42	1	O-Ring
10:3	302-5	1	Fitting-Grease	22	3234-17	3	Screw-HHF
10:4	110-9642	1	Decal-Warning	23	3274-9	4	Screw-HSH
11	119-1499	3	Pin-Pivot	24	3296-49	3	Nut-Lock, NI
12	119-1505	1	#5 Lift Arm ASM	25	32104-32	2	Screw-HWH
12:2	104-0015	4	Bushing-Flange	26	32121-110	3	Pin-Roll, Slotted
12:3	302-5	2	Fitting-Grease	28	32151-36	6	Ring-Retaining
13	119-1506	1	Bracket-Switch	29	5-1096	3	Chain-Lift
14	125-1660	2	Cylinder-HYD	30	63-8410	6	Washer



Front Reel Lift Assembly (continued)

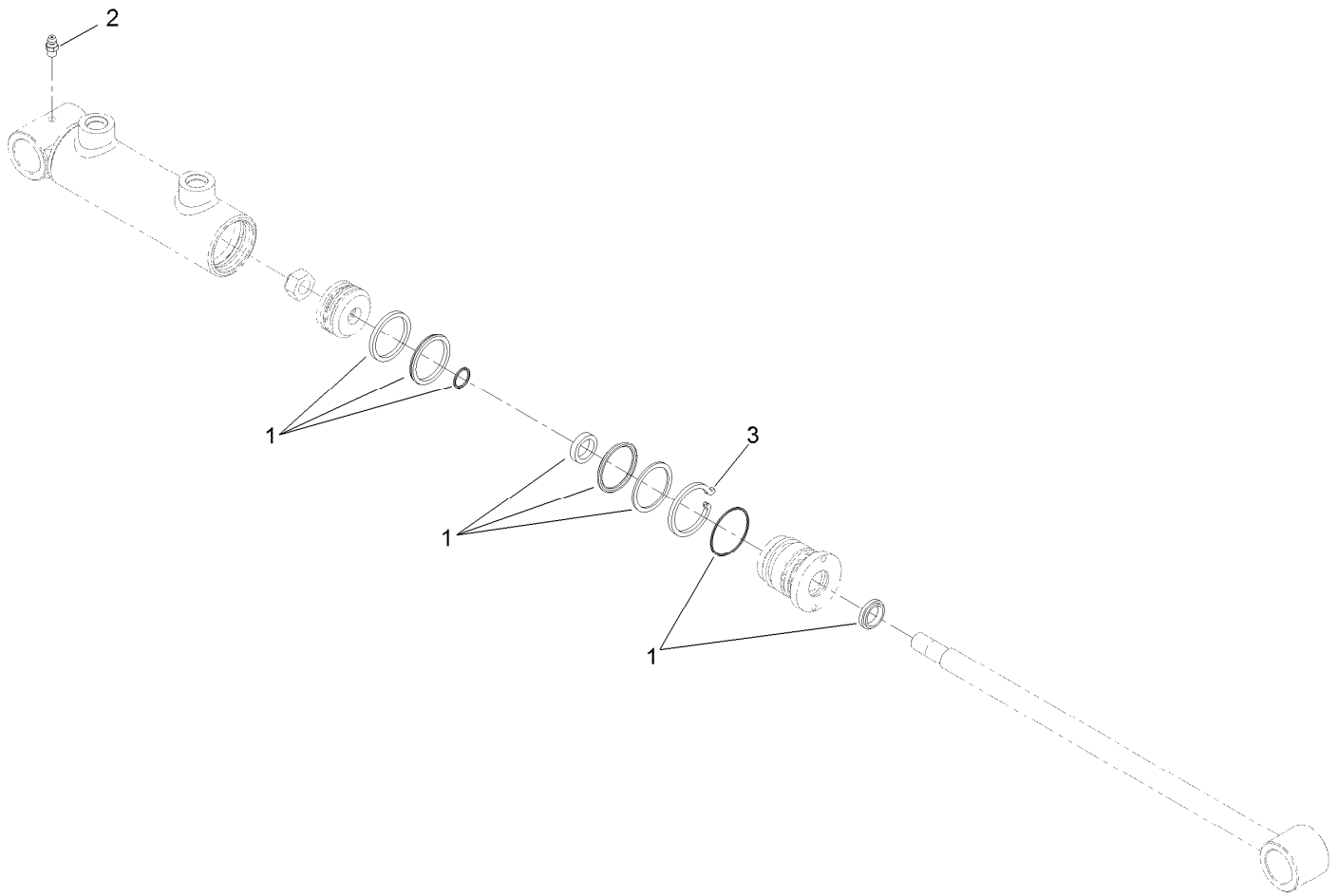
Ref.	Part Number	Qty.	Description
31	110-0922	3	Hoop-Chain
32	119-1501	1	#1 Lift Arm ASM
32:2	104-0015	4	Bushing-Flange
32:3	302-5	2	Fitting-Grease
33	119-1504	1	#4 Lift Arm ASM
33:2	104-0015	4	Bushing-Flange
33:3	302-5	2	Fitting-Grease

Ref.	Part Number	Qty.	Description
34	119-1508-03	1	Frame-Carrier, Front
35	125-1658	1	Cylinder-HYD
36	119-3921	1	Guide-Hose, LH
37	119-4061	6	Screw-HHF
38	328-7	4	Screw-HH
39	3296-51	4	Nut-Lock, NI



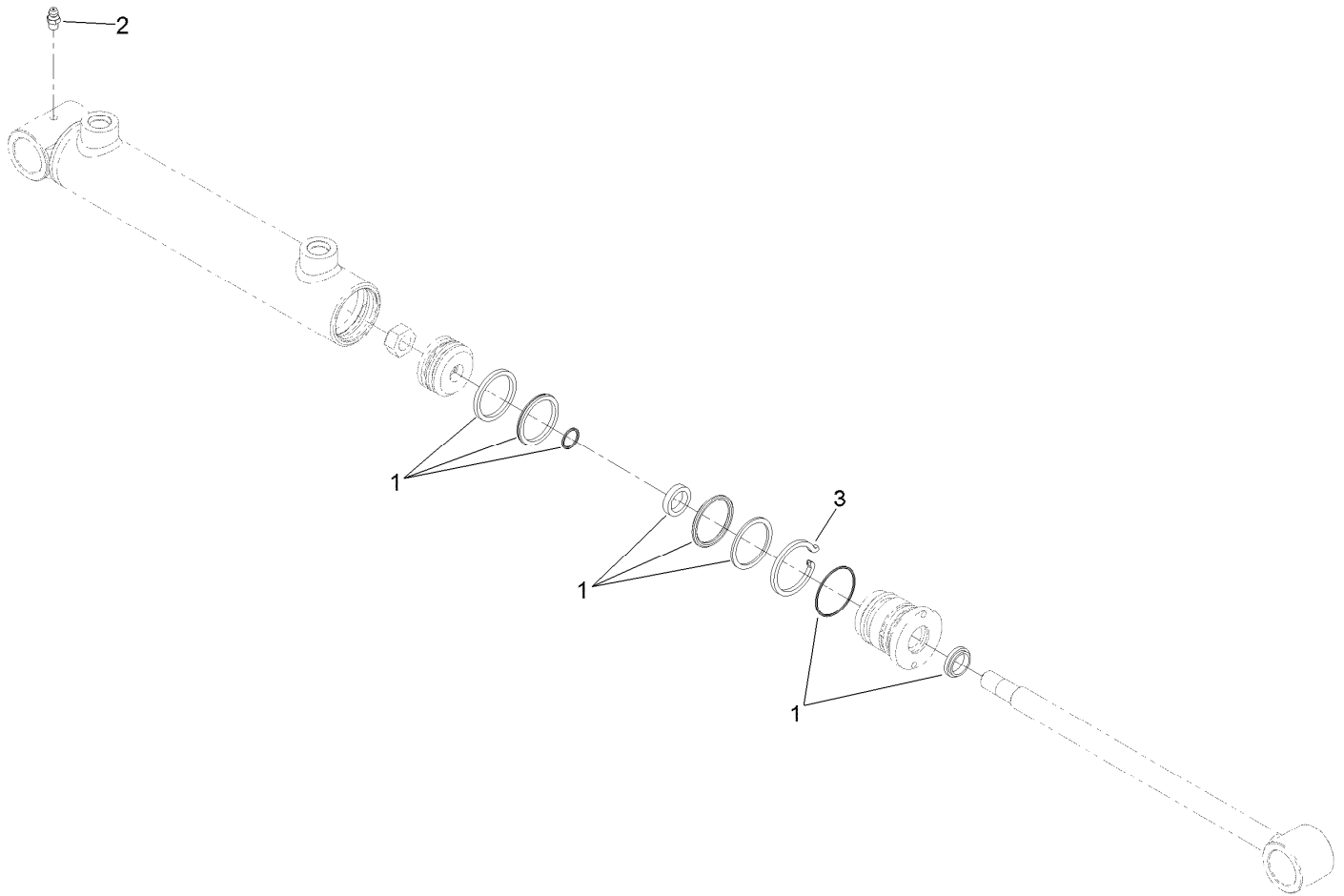
Gear Motor Assembly No. 115-8250

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1682	1	Motor Seal Kit
2	117-5107	2	Valve-Check



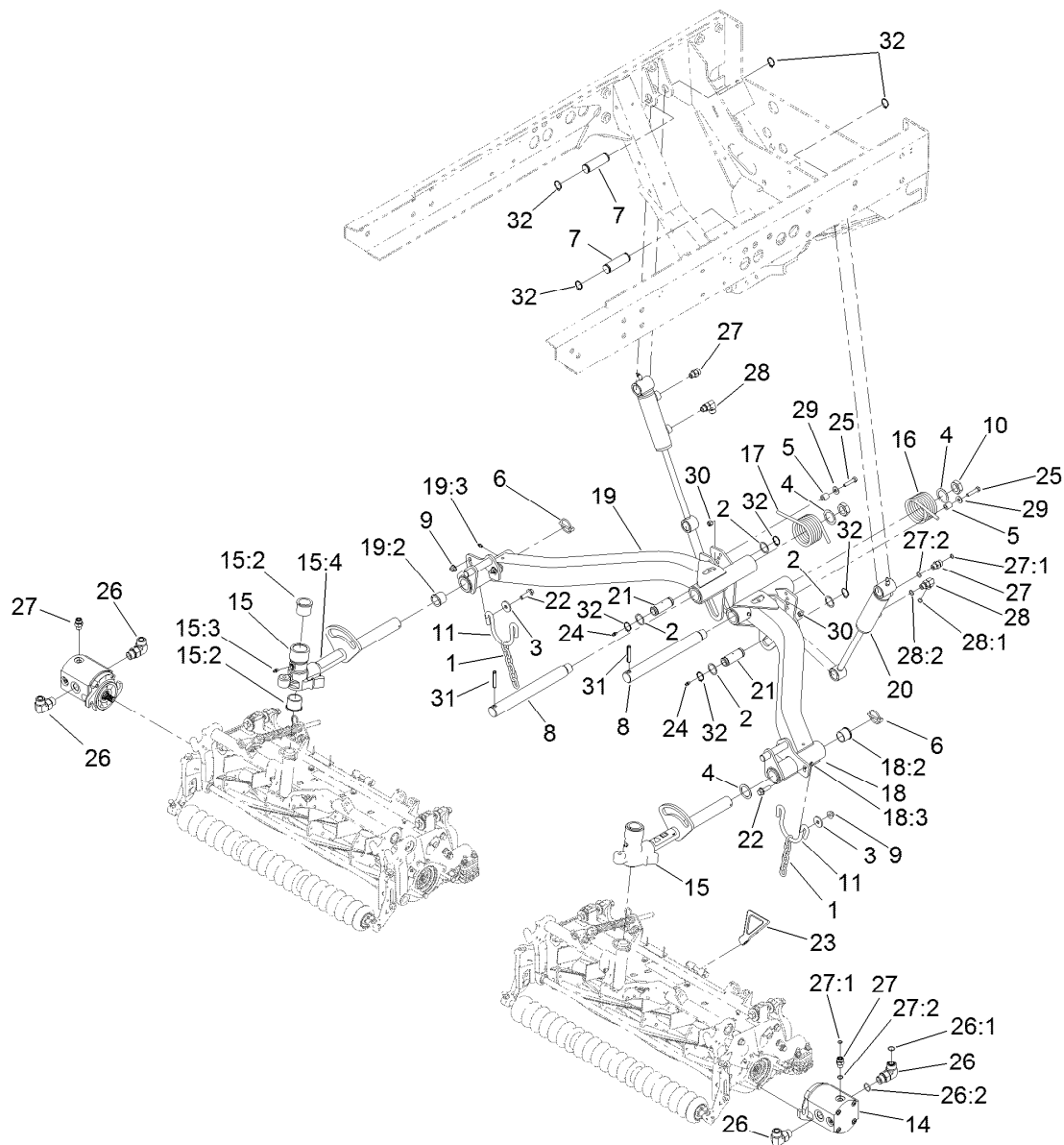
Hydraulic Cylinder Assembly No. 125-1658

Ref.	Part Number	Qty.	Description
1	125-1680	1	Cylinder Repair Kit
2	302-5	1	Fitting-Grease
3	84-1680	1	Ring-Retaining



Hydraulic Cylinder Assembly No. 125-1660

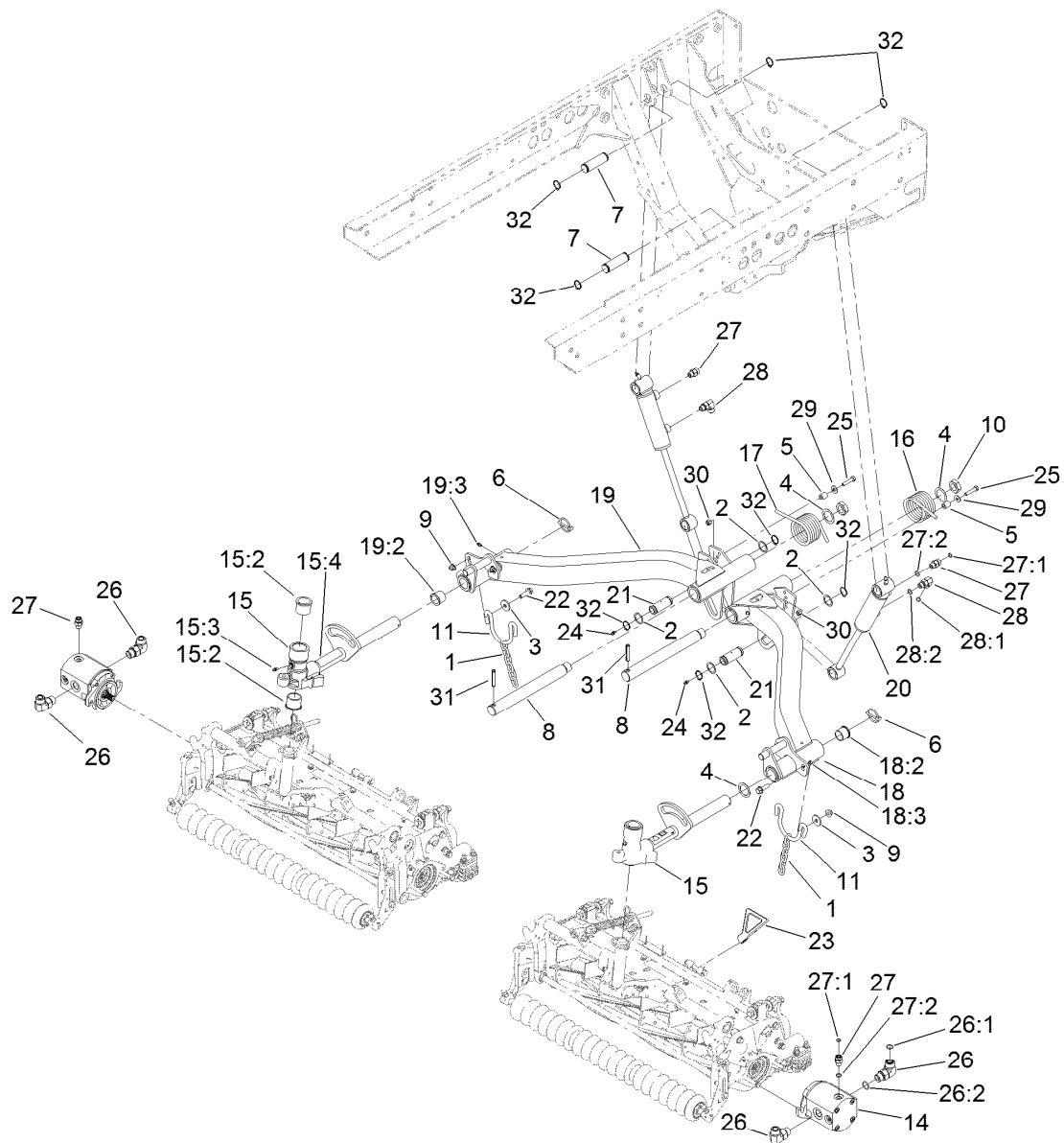
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1680	1	Cylinder Repair Kit
2	302-5	1	Fitting-Grease
3	84-1680	1	Ring-Retaining



Rear Reel Lift Assembly

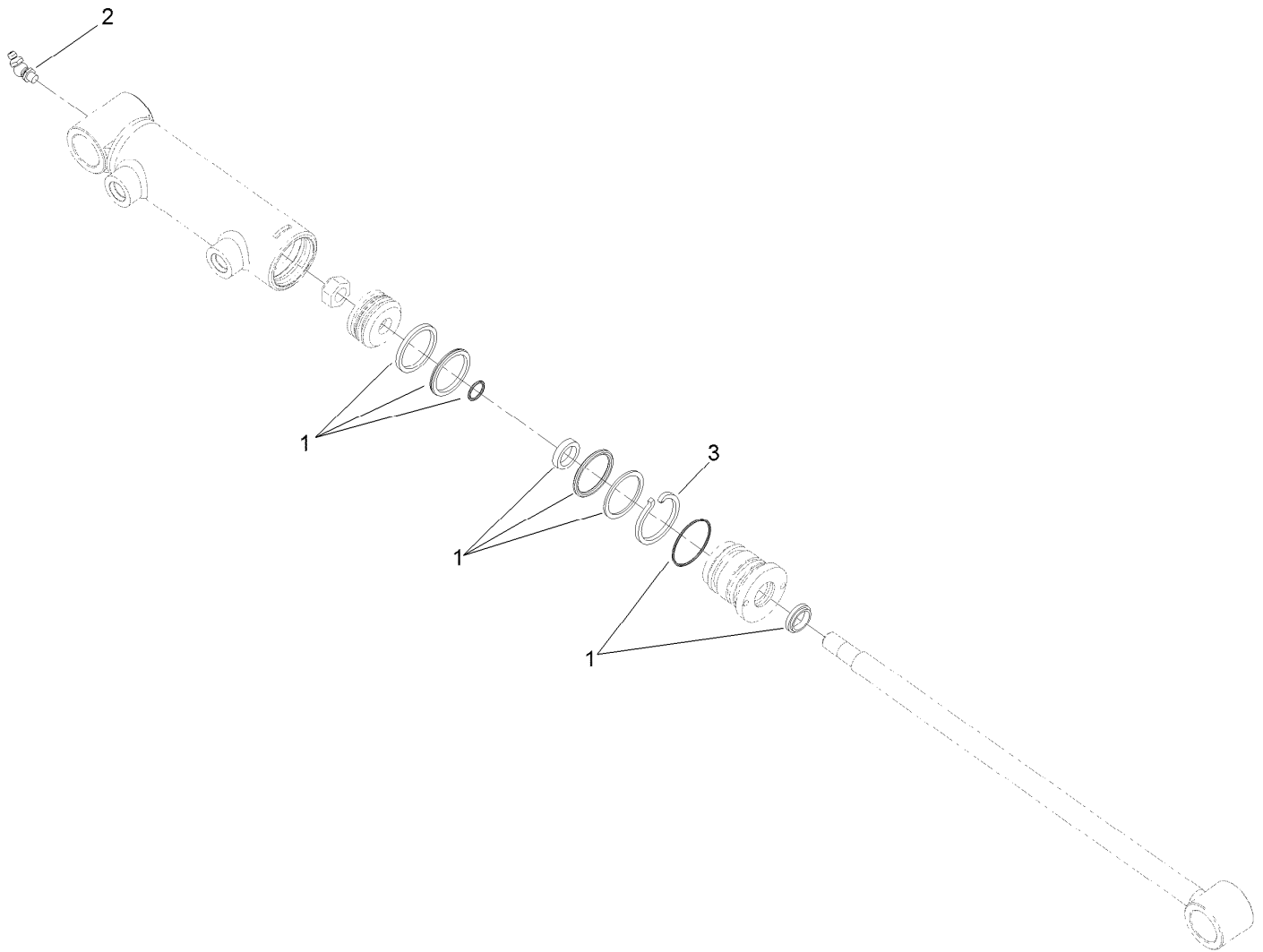
Ref.	Part Number	Qty.	Description
1	5-1096	2	Chain-Lift
2	5-1550	4	Washer
3	63-8410	4	Washer
4	76-2980	4	Washer-Thrust
5	82-6840	2	Spacer
6	92-1298	2	Pin-Lynch
7	92-7548	2	Pin-Cylinder
8	95-7158	2	Pin-Pivot
9	104-8301	4	Nut-HF, NI
10	3296-49	2	Nut-Lock, NI
11	110-0922	2	Hoop-Chain
14	115-8250	2	Gear Motor ASM
15	138-1249	2	Pivot Yoke ASM
15:2	104-0015	2	Bushing-Flange
15:3	302-5	1	Fitting-Grease
15:4	110-9642	1	Decal-Warning
16	119-1480	1	Spring-Torsion, LH
17	119-1481	1	Spring-Torsion, RH
18	119-1502	1	#2 Lift Arm ASM
18:2	104-0015	4	Bushing-Flange
18:3	302-5	2	Fitting-Grease

Ref.	Part Number	Qty.	Description
19	119-1503	1	#3 Lift Arm ASM
19:2	104-0015	4	Bushing-Flange
19:3	302-5	2	Fitting-Grease
20	125-1659	2	Cylinder-HYD
21	119-3894	2	Pin-Plain
22	119-4061	4	Screw-HHF
23	119-8010	1	Kickstand-Cu
24	302-5	2	Fitting-Grease
25	322-7	2	Screw-HH
26	340-17	4	Fitting-Elbow, 90 DEG
26:1	237-65	1	O-Ring
26:2	237-80	1	O-Ring
27	340-2	4	Fitting-Straight
27:1	237-22	1	O-Ring
27:2	237-42	1	O-Ring
28	340-77	2	Fitting-Elbow, 90 DEG
28:1	237-22	1	O-Ring
28:2	237-42	1	O-Ring
29	3256-3	2	Washer-Flat
30	3296-29	2	Nut-Lock, NI



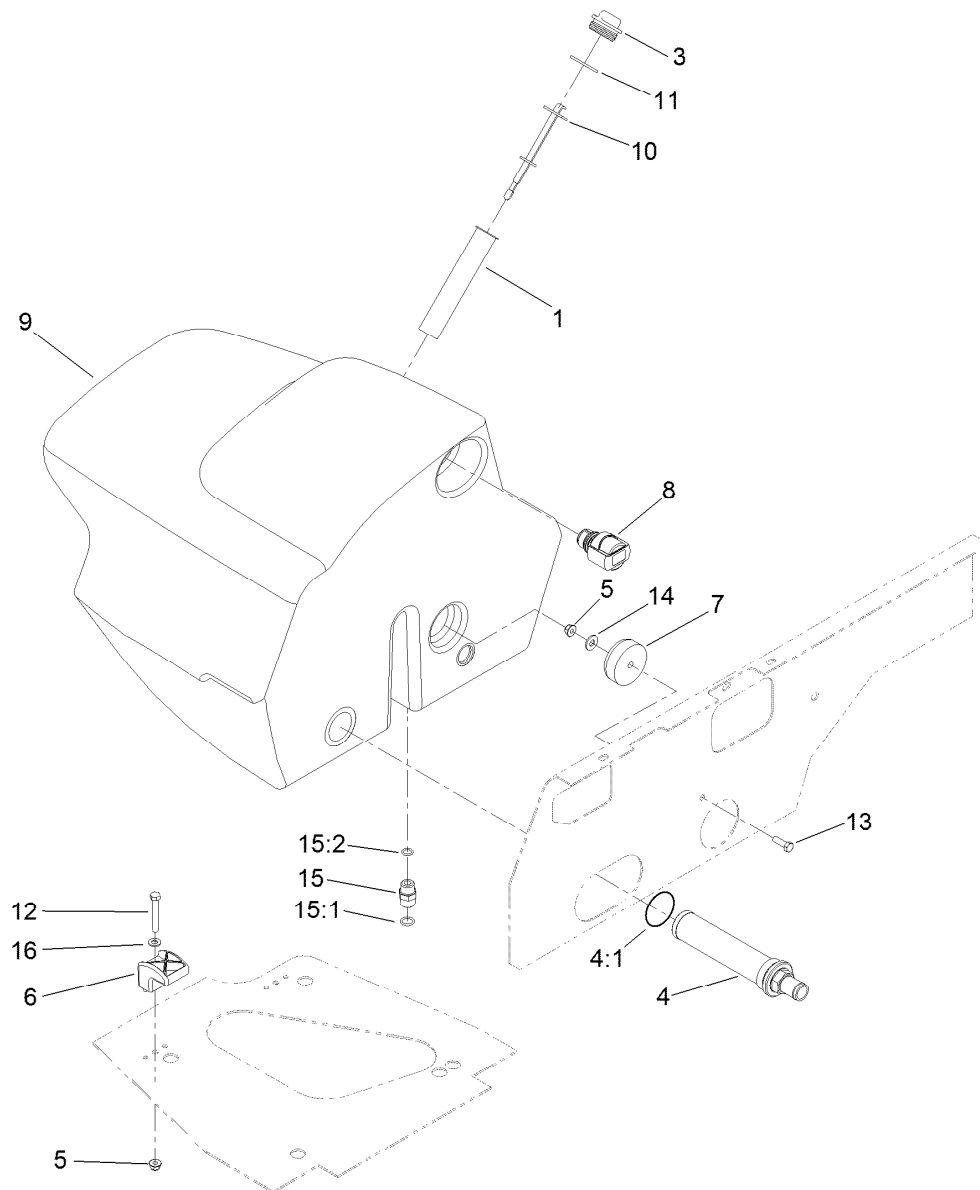
Rear Reel Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
31	32121-110	2	Pin-Roll, Slotted
32	32151-36	8	Ring-Retaining



Hydraulic Cylinder Assembly No. 125-1659

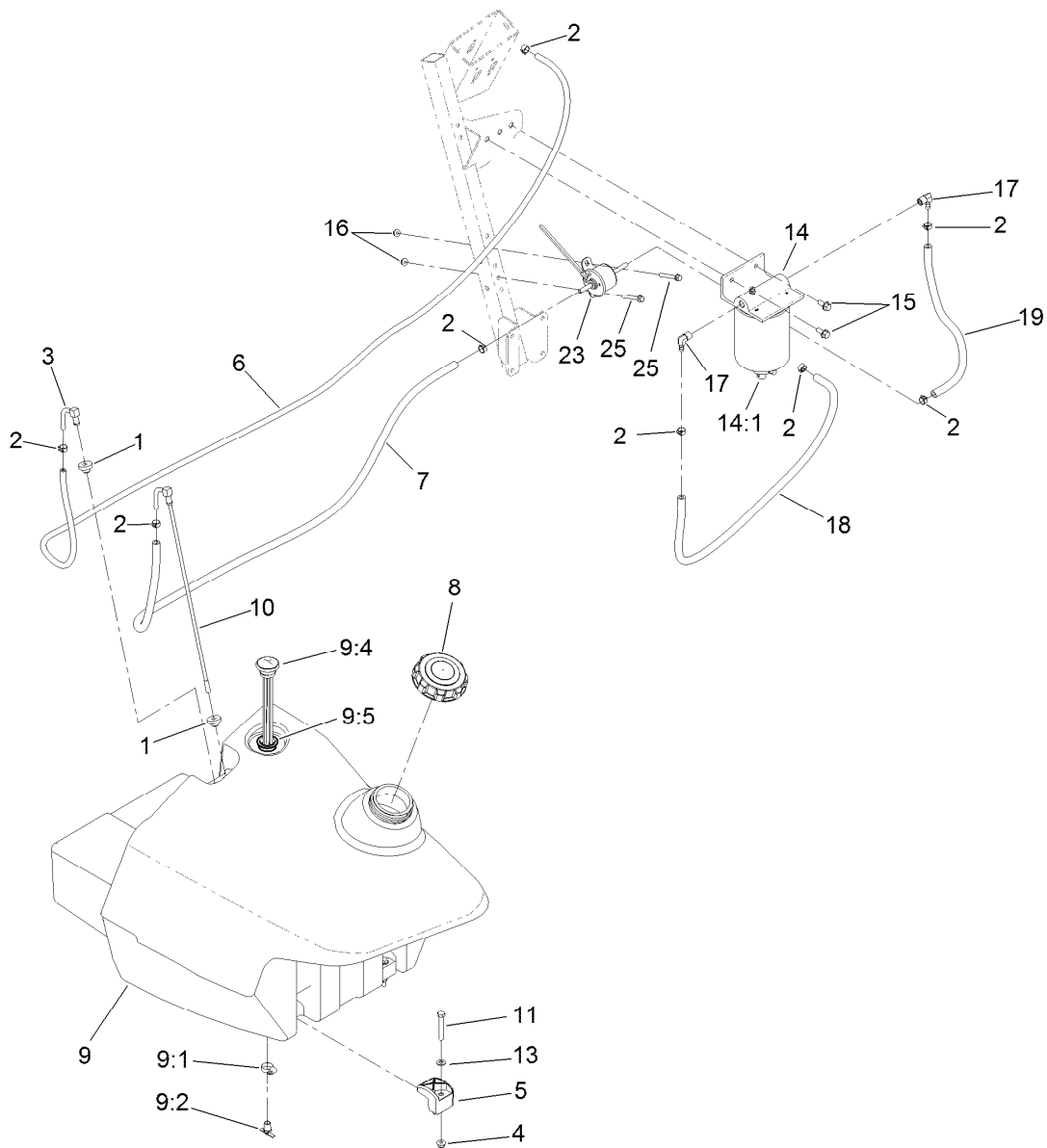
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-1680	1	Cylinder Repair Kit
2	302-10	1	Fitting-Grease
3	84-1680	1	Ring-Retaining



Hydraulic Tank Assembly

Ref.	Part Number	Qty.	Description
1	61-2790	1	Filter-Screen
3	93-7498	1	Plug-Plastic
4	104-7546	1	Tank Strainer ASM
4:1	340-136	1	O-Ring
5	104-8300	3	Nut-HF, NI
6	107-4543	2	Clamp
7	108-1605	1	Bumper-Recess
8	115-9793	1	Breather
9	119-0017	1	Tank-HYD

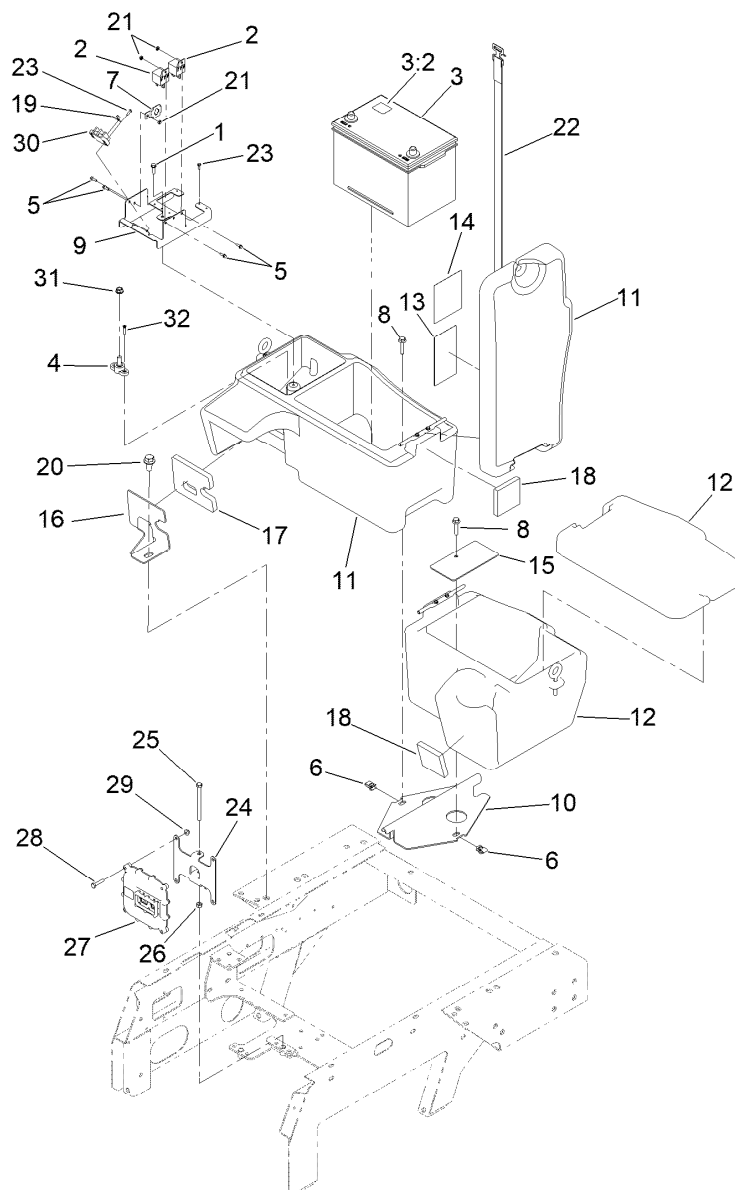
Ref.	Part Number	Qty.	Description
10	119-6968	1	Dipstick-Oil
11	237-101	1	O-Ring
12	322-11	2	Screw-HH
13	322-5	1	Screw-HH
14	3256-3	1	Washer-Flat
15	340-4	1	Fitting-Straight
15:1	237-30	1	O-Ring
15:2	237-79	1	O-Ring
16	3256-23	2	Washer-Plain



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	46-6560	2	Bushing
2	92-2379	8	Clamp-Hose
3	121-3127	1	Fitting-Return
4	104-8300	2	Nut-HF, NI
5	107-4543	2	Clamp
6	119-0577	1	Hose-Fuel
7	110-8802	1	Hose-Fuel
8	125-9172	1	Cap-Fuel, Diesel, Ultra Low Sulfur
9	115-4353	1	Fuel Tank ASM
9:1	2412-36	1	Clamp-Hose
9:2	304-46	1	Draincock
9:4	117-4790	1	Guage-Fuel

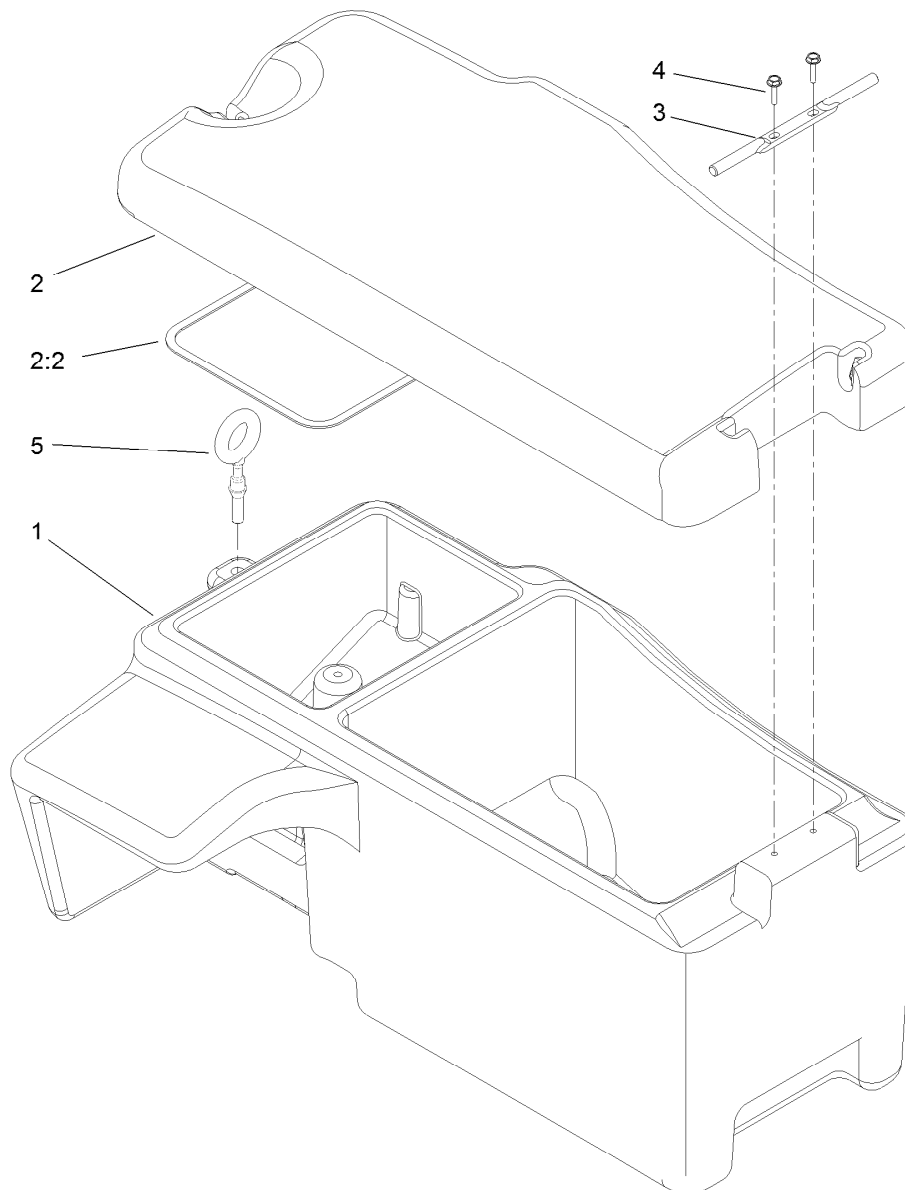
Ref.	Part Number	Qty.	Description
9:5	95-8972	1	Grommet
10	115-4354	1	Tube-Suction, Fuel
11	322-11	2	Screw-HH
13	3256-23	2	Washer-Plain
14	125-2914	1	Filter-Separator
14:1	125-2915	1	Filter-Fuel/Water Separator
15	3234-5	2	Screw-HHF
16	104-7201	2	Nut-HF, NI
17	353-781	2	Fitting-HYD, 90
18	110-6186	1	Hose-Fuel
19	110-4113	1	Hose-Fuel
23	121-5613	1	Pump-Fuel, Electric
25	3234-34	2	Screw-HHF



Battery and Storage Box Assembly

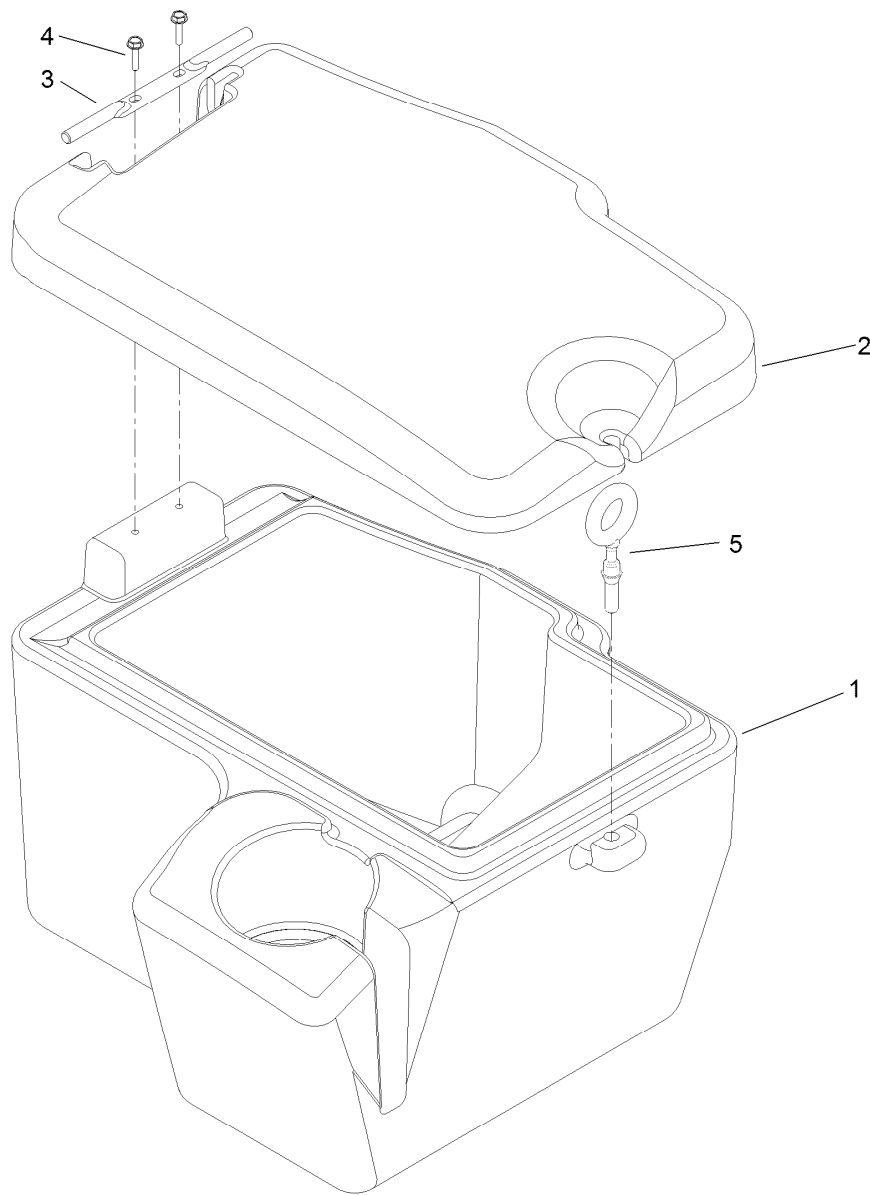
Ref.	Part Number	Qty.	Description
1	46-8091	1	Screw-HWH
2	99-7435	2	Relay
3	139-1005	1	Battery Kit
3:2	139-1006	1	Decal
4	110-8822	1	Block-Junction
5	112-3169	3	Screw-HHF, Serrated
6	112-3306	2	Nut
7	114-5502	1	Clip-Fuse
8	115-1794	2	Screw-HHF
9	115-4356-03	1	Mount-Fuse Block
10	115-4387-03	1	Support-Box, Storage
11	115-9100	1	Box-Storage, Battery
12	115-9101	1	Box-Storage
13	138-6983	1	Decal-Service
14	125-4605	1	Decal-Fuse
15	117-4768-03	1	Plate-Box, Storage
16	117-4774-03	1	Clamp

Ref.	Part Number	Qty.	Description
17	117-4775	1	Seal-Battery Box
18	117-4783	2	Seal-Foam
19	42863	1	Strip-Jumper
20	3234-6	1	Screw-HHF
21	3296-54	3	Nut-Lock
22	3339-175	1	Strapping-Web
23	32144-87	6	Screw-HWHTF
24	117-2360-03	1	Bracket-Mount, Controller
25	322-19	1	Screw-HH
26	3217-6	1	Nut-Hex
27	114-3321	1	Controller-Tec
28	321-8	4	Screw-HH
29	104-7201	4	Nut-HF, NI
30	42862	1	Block-Terminal, Ground
31	3290-357	1	Nut-HSF
32	93-0231	2	Screw-PPH



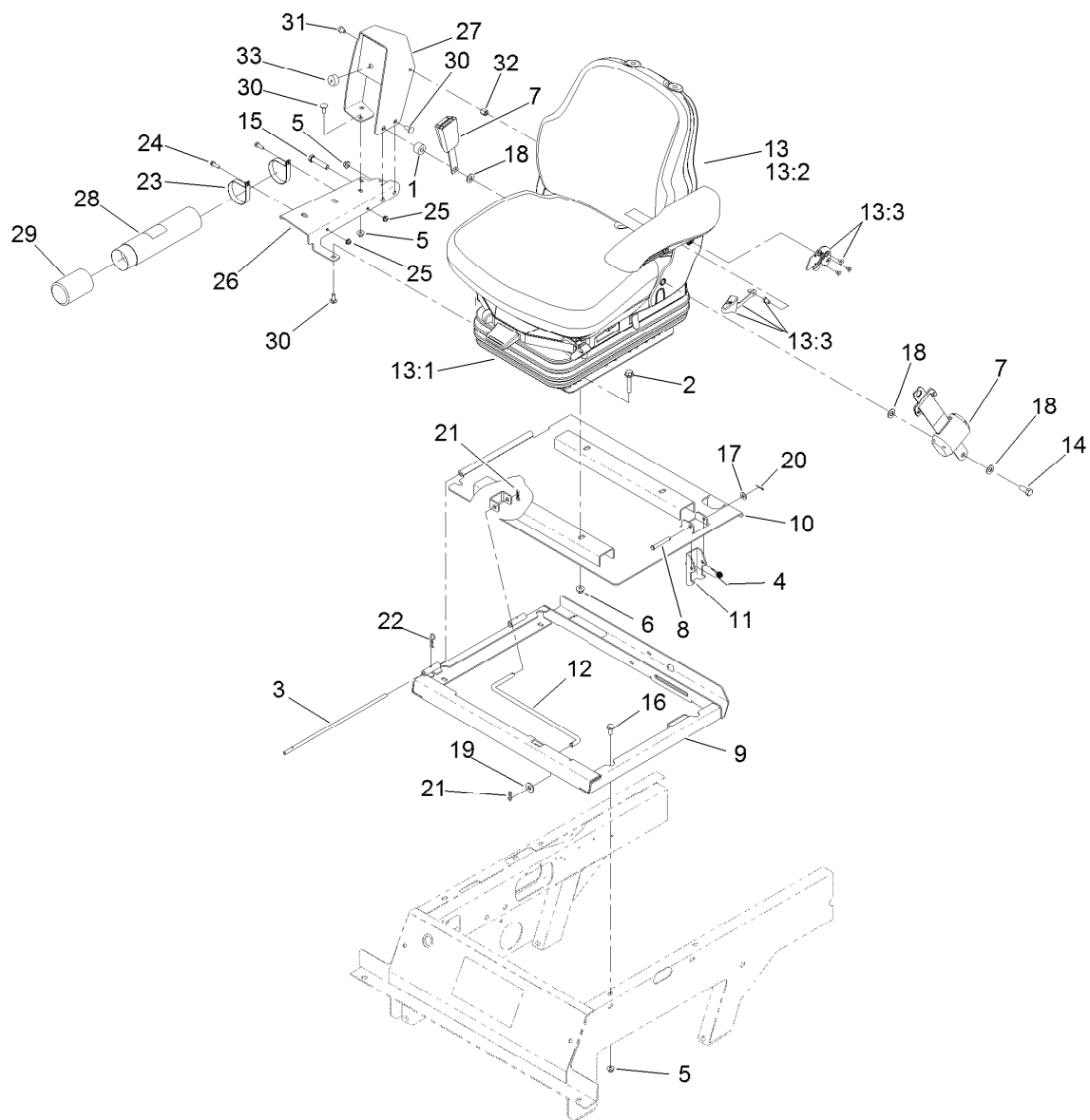
Battery Storage Box Assembly No. 115-9100

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8124	1	Box-Storage, RH
2	115-4368	1	Cover ASM
2:2	115-4367	1	Seal-Cover
3	114-8132	1	Hinge-Cover
4	98-1375	2	Screw-HWH
5	115-4366	1	Latch-Rubber



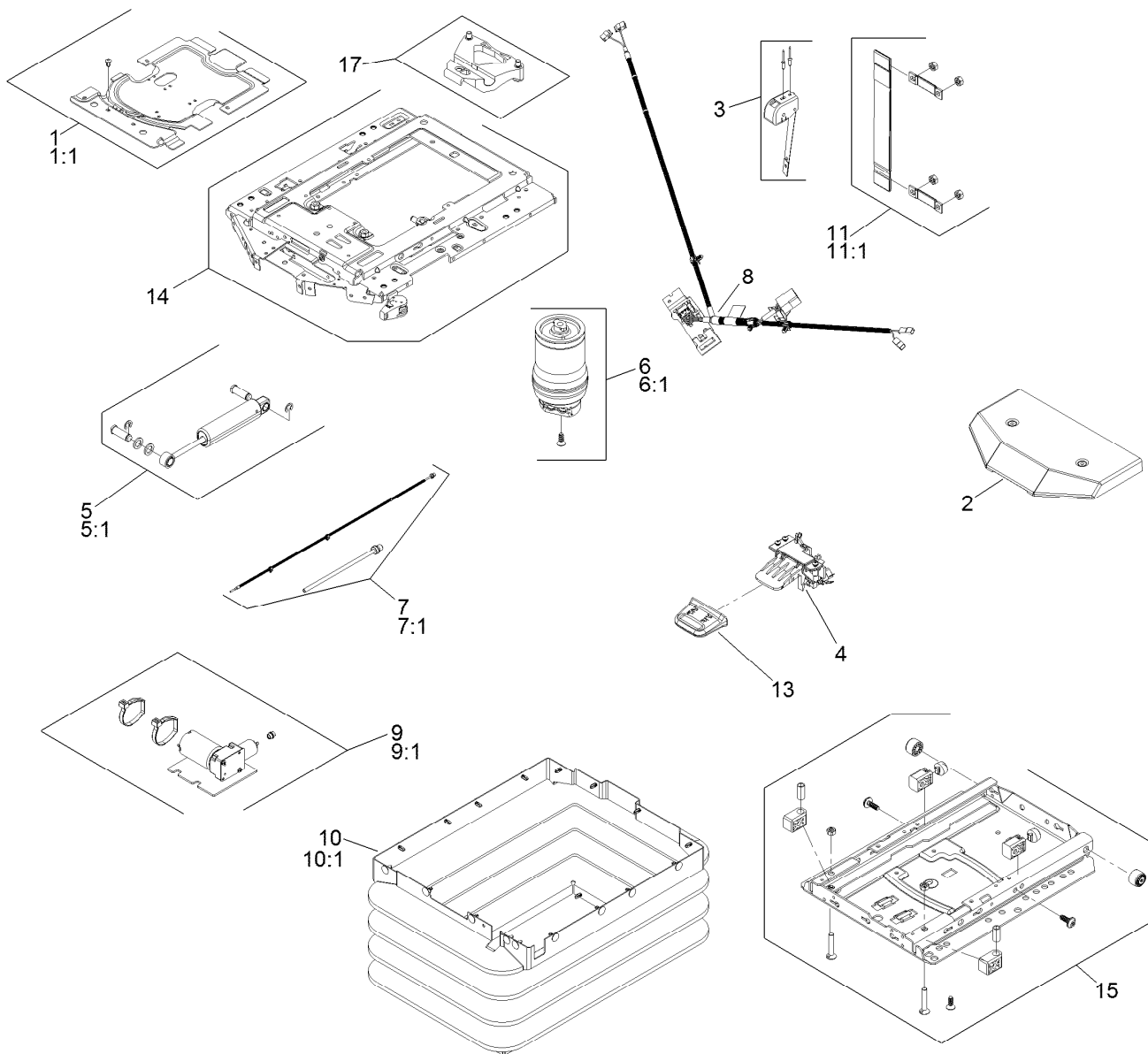
Storage Box Assembly No. 115-9101

Ref.	Part Number	Qty.	Description
1	114-8123	1	Box-Storage, LH
2	114-8125	1	Cover-Storage Box, LH
3	114-8132	1	Hinge-Cover
4	98-1375	2	Screw-HWH
5	115-4366	1	Latch-Rubber



Seat Mount Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	17-7190	1	Spacer-Finger	16	3234-47	4	Screw-HHF
2	66-9302	4	Screw-HHF Lock	17	3256-2	1	Washer-Flat
3	75-3400	1	Shaft-Pivot, Seat	18	3256-25	3	Washer-Flat
4	104-4821	1	Spring-Torsion	19	3256-4	2	Washer-Flat
5	104-8300	8	Nut-HF, NI	20	3272-6	1	Pin-Cotter
6	104-8301	4	Nut-HF, NI	21	3290-307	4	Pin-Cotter
7	110-0413	1	Seatbelt-Retractable	22	3290-467	1	Pin-Hair
8	110-0618	1	Pin-Clevis	23	107-1865	2	R-Clamp
9	115-4400-03	1	Frame-Seat	24	32105-15	2	Screw-HWH
10	115-4411-03	1	Plate-Seat	25	104-7201	2	Nut-HF, NI
11	115-4423-03	1	Latch-Seat Plate	26	130-1657-03	1	Channel-Support
12	117-4797-03	2	Rod-Seat Frame	27	130-1650-03	1	Control Panel ASM
13	130-2701	1	Seat And Suspension ASM	28	104-7050	1	Tube-Manual
13:1	130-2702	1	Air Ride Seat Suspension	29	104-7048	1	Cap-Housing
13:2	117-5676	1	Premium Seat ASM	30	3230-23	4	Bolt-CARR
13:3	132-1304	1	Backrest Adjustment Kit	31	108-8646	1	Screw-HH, Lock
14	3212-4	1	Screw-HH	32	112-7405	1	Nut-Hex, Coupling
15	3212-8	1	Screw-HH	33	110-8911	1	Seal-Foam

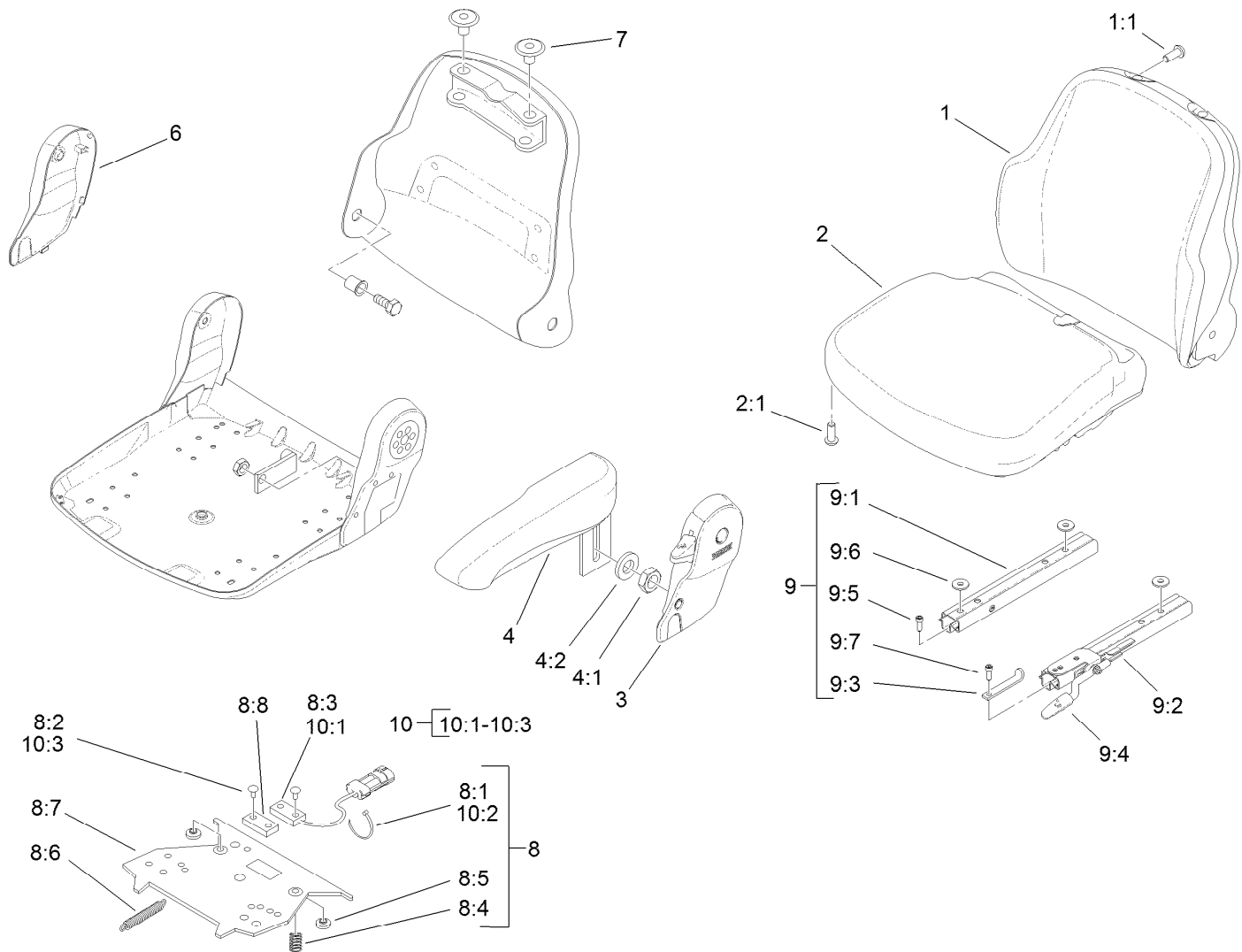


Seat Suspension Assembly No. 130-2702

Ref.	Part Number	Qty.	Description
1	130-2709	1	Cover ASM
1:1	130-2710	1	Cover Kit
2	108-8027	1	Cover
3	130-2711	1	Control-Level
4	108-8029	1	Valve-Control, Air
5	130-2712	1	Shock Absorber ASM
5:1	130-2713	1	Shock Absorber Kit
6	130-2714	1	Air Spring ASM
6:1	130-2715	1	Air Spring Kit
7	130-2716	1	Air Tube ASM
7:1	130-2717	1	Air Tube Kit
8	130-2718	1	Harness-Wire

Ref.	Part Number	Qty.	Description
9	130-2719	1	Compressor
9:1	130-2720	1	Compressor Kit
10	130-2721	1	Bellows ASM
10:1	130-2722	1	Bellows Kit
11	130-2723	1	Tether
11:1	130-2724	1	Tether Kit
12	130-2725	1	Wear Parts Kit ●
13	130-2726	1	Handle
14	130-2727	1	Upper Suspension Kit
15	130-2728	1	Lower Suspension Kit
16	130-2729	1	Adjuster Mounting Kit ●
17	130-2730	1	Limiter-Thrust

● Not illustrated

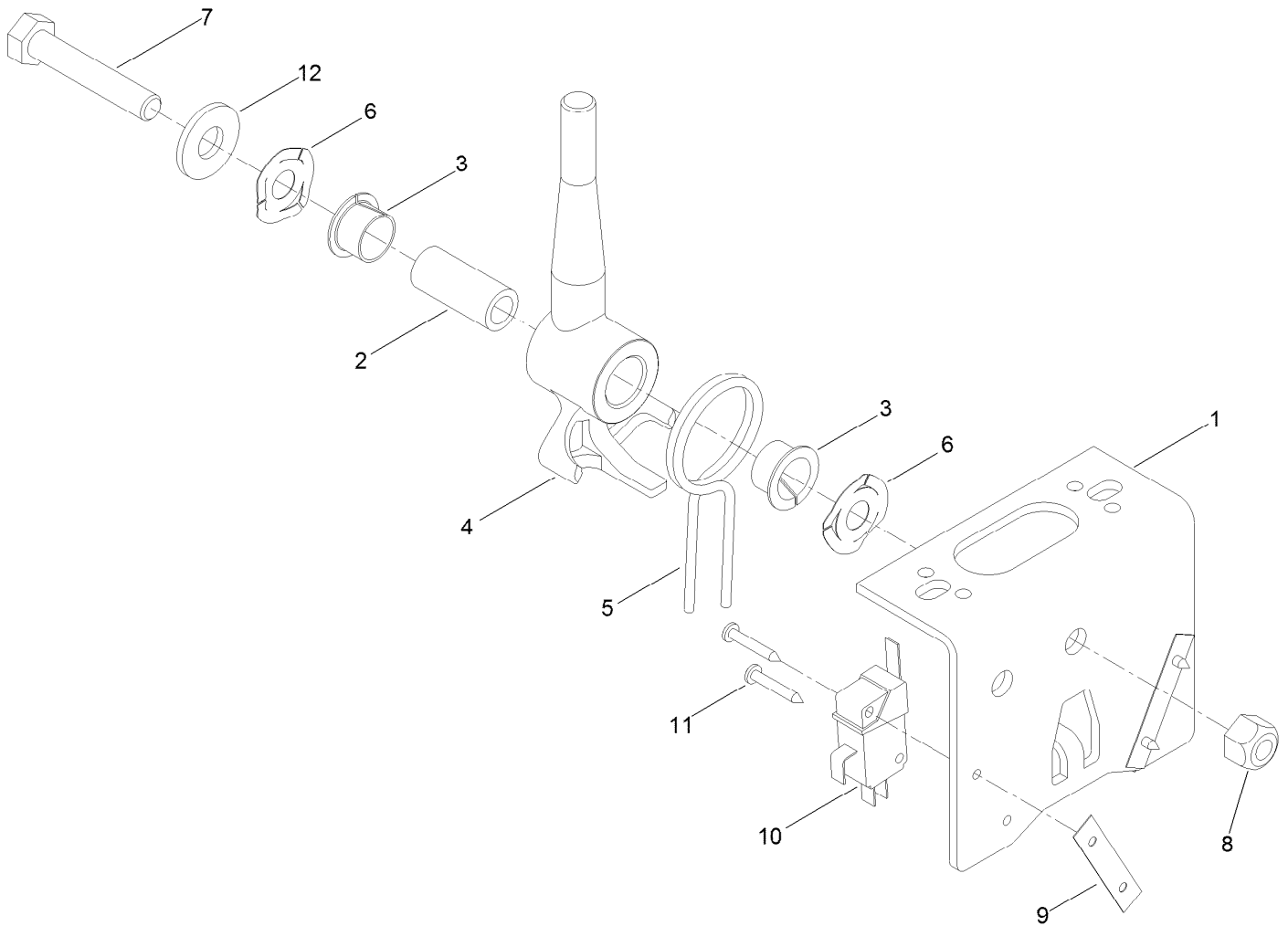


Vinyl Premium Seat Assembly No. 117-5676

Ref.	Part Number	Qty.	Description
1	108-8016	1	Backrest Cushion ASM
1:1	119-7742	4	Screw-Cushion
2	108-8017	1	Seat Cushion ASM
2:1	119-7742	3	Screw-Cushion
3	108-8018	1	Cover-Armrest
4	108-8019	1	LH Armrest ASM
4:1	82-9650	1	Nut
4:2	107-1198	1	Washer
6	108-8021	1	Cover-Armrest
7	108-8022	2	Cover-Black
8	108-8024	1	Switch Kit
8:1		3	Wire Tie ●
8:2		4	Rivet ●
8:3		1	Sensor-Seat Switch ●
8:4		2	Spring-Compression ●
8:5		2	Bumper-Pressure Plate ●

Ref.	Part Number	Qty.	Description
8:6		1	Spring-Extension ●
8:7		1	Plate-Mounting ●
8:8		1	Magnet ●
9	108-8025	1	Adjustment Rail Set
9:1		1	Rail-Adjustment, RH ●
9:2		1	Rail-Adjustment, LH ●
9:3		1	Stop-Rail ●
9:4		1	Handle ●
9:5		3	Screw ●
9:6		3	Washer ●
9:7		1	Screw ●
10	110-6189	1	Switch Kit
10:1		1	Switch ●
10:2		3	Wire Tie ●
10:3		2	Rivet ●

● Not serviced separately

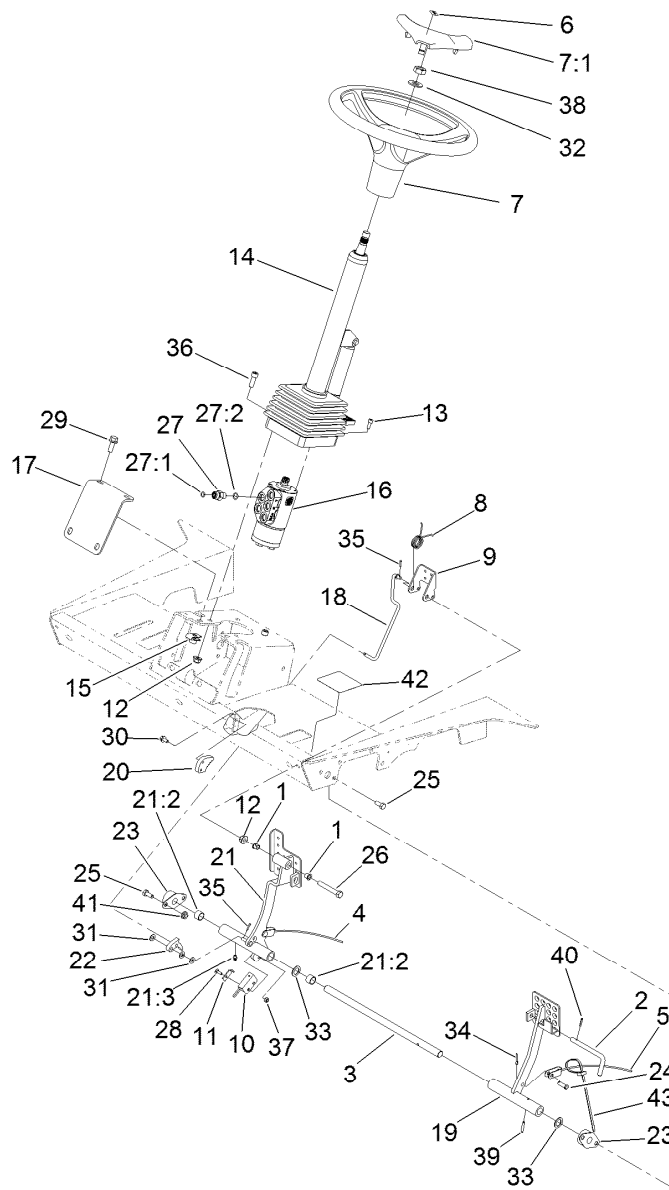


Joystick Bracket Assembly No. 120-5280

Ref.	Part Number	Qty.	Description
1	115-5357-03	1	Bracket-Joystick
2	106-4192	1	Spacer
3	93-5547	2	Bushing-Nylon
4	119-3540	1	Hub-Pivot, Joystick
5	105-8289	1	Spring-Torsion
6	106-4193	2	Washer-Finger, Spring
7	322-9	1	Screw-HH
8	3296-29	1	Nut-Lock, NI
9	3290-354	2	Nut-Speed
10	108-6496	2	Switch (W/Boot)
11	95-3003	4	Screw-PPHTF
12	3256-3	1	Washer-Flat



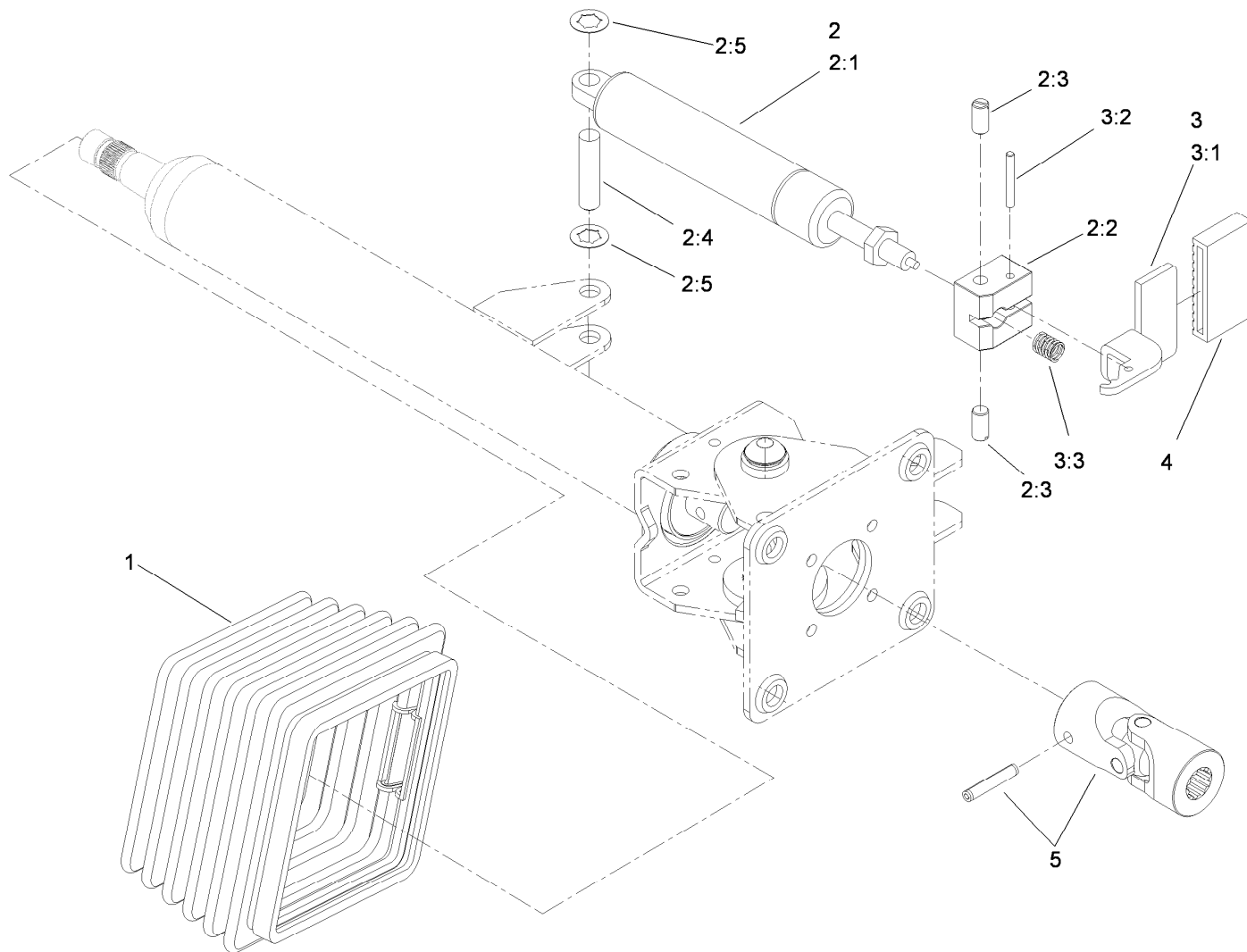
Ref.	Part Number	Qty.	Description
21	136-2889	1	Pedal-Brake, RH
21:2	256-42	2	Bushing
21:3	302-5	1	Fitting-Grease
22	120-1691	1	Detent-Brake
23	256-236	2	Bearing-Mount, Flange
24	283-58	2	Pin-Clevis
25	322-3	3	Screw-HH
26	323-12	1	Screw-HH
27	340-2	5	Fitting-Straight
27:1	237-22	1	O-Ring
27:2	237-42	1	O-Ring
28	3229-34	1	Screw-CARR
29	3234-11	4	Screw-HHF
30	3234-13	2	Screw-HHF
31	3256-22	3	Washer-Flat
32	3256-27	1	Washer-Flat
33	3256-69	3	Washer-Flat
34	3272-10	2	Pin-Cotter
35	3272-5	3	Pin-Cotter
36	3274-7	4	Screw-HSH
37	3296-2	1	Nut-Lock, NI



Steering and Pedals Assembly (continued)

Ref.	Part Number	Qty.	Description
38	3296-33	1	Nut-Lock, NI
39	32121-16	1	Pin-Spring
40	32121-50	1	Pin-Spring

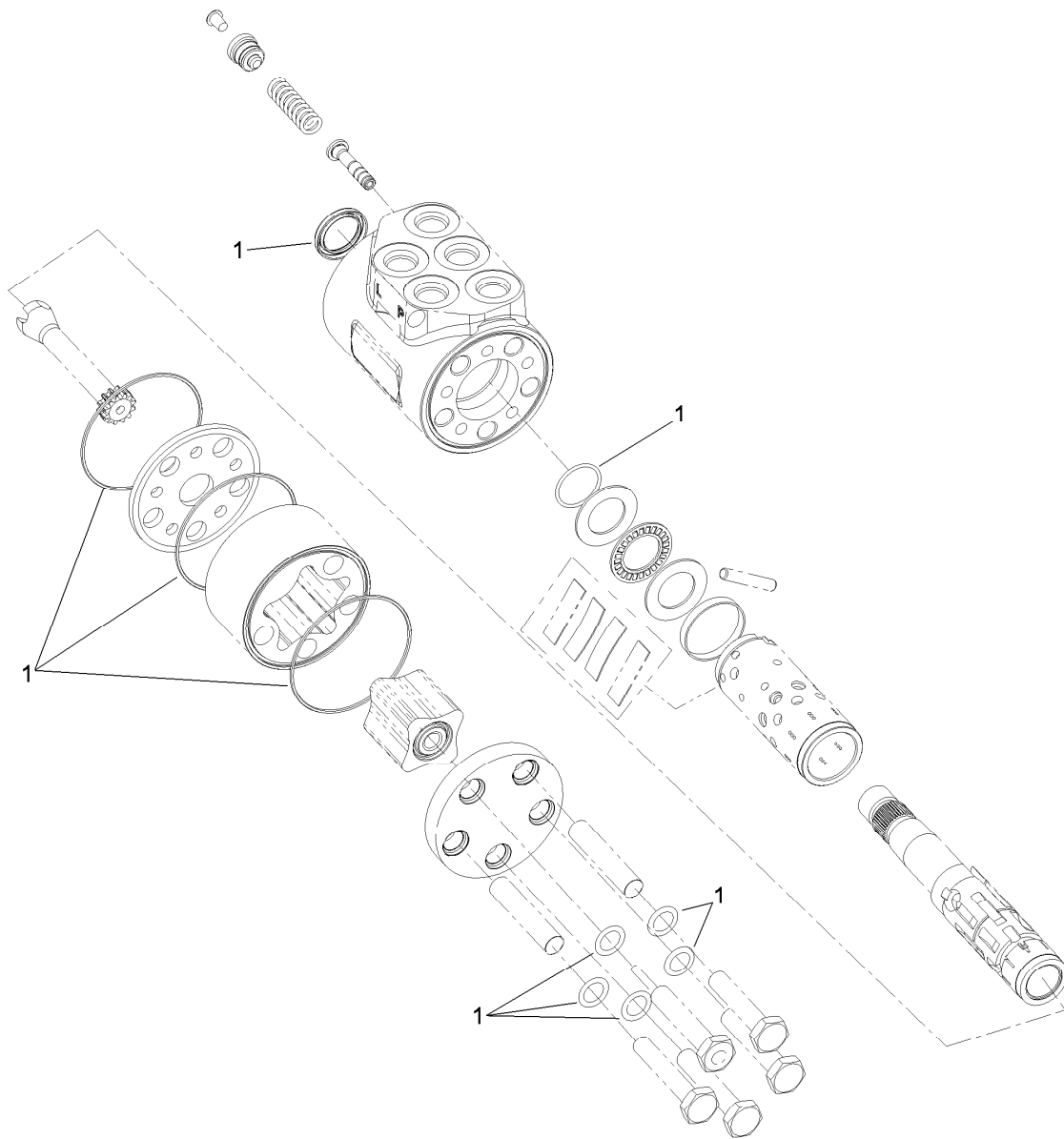
Ref.	Part Number	Qty.	Description
41	32128-20	3	Nut-HF
42	117-4763	1	Decal-Brake
43	3290-378	1	Tie-Cable



Steering Tilt Column Assembly No. 106-3622

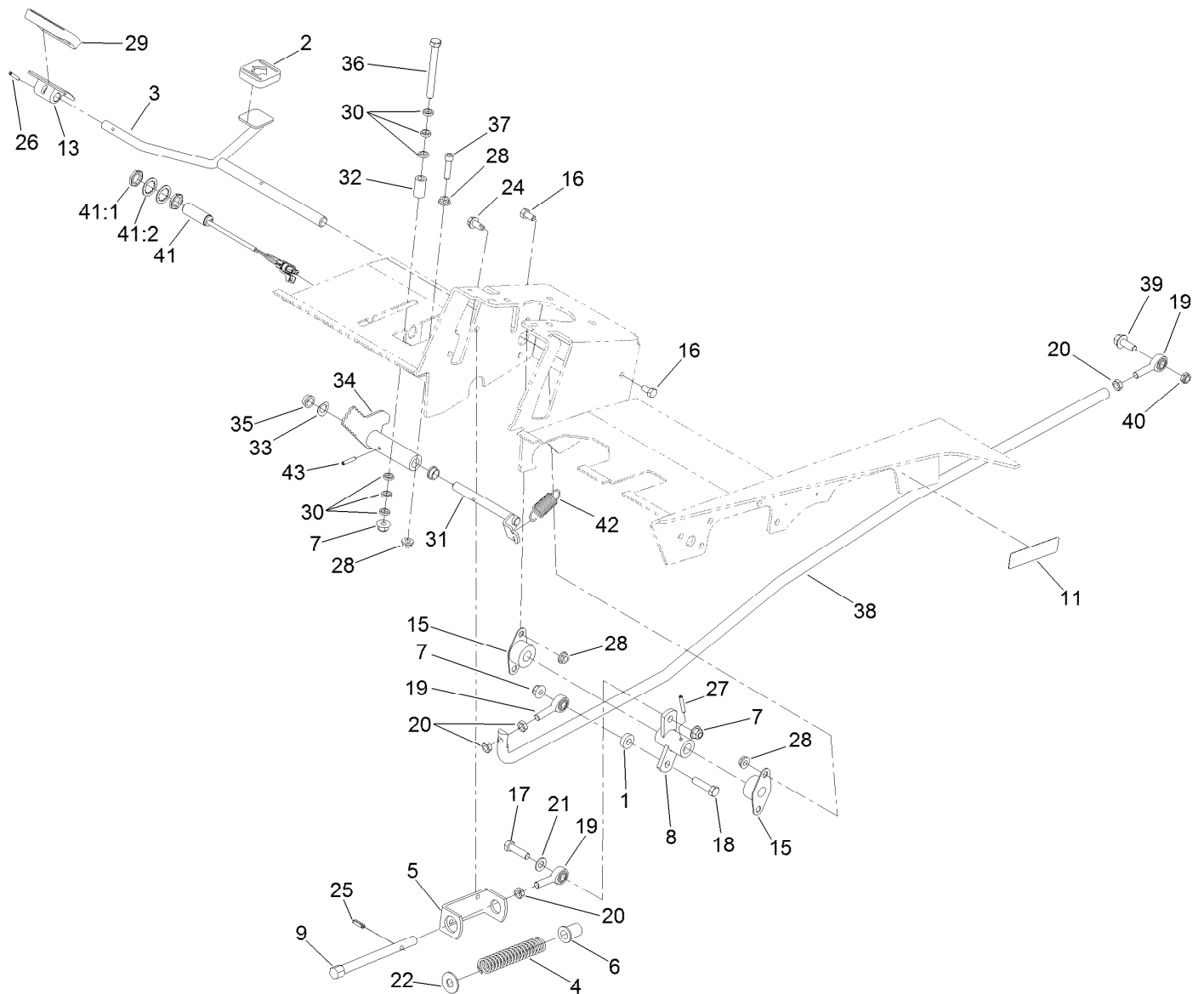
Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	110-6464	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	110-6465	1	Cover-Pedal
5	120-6256	1	Universal Joint Kit

● Not serviced separately



Steering Valve Assembly No. 114-8119

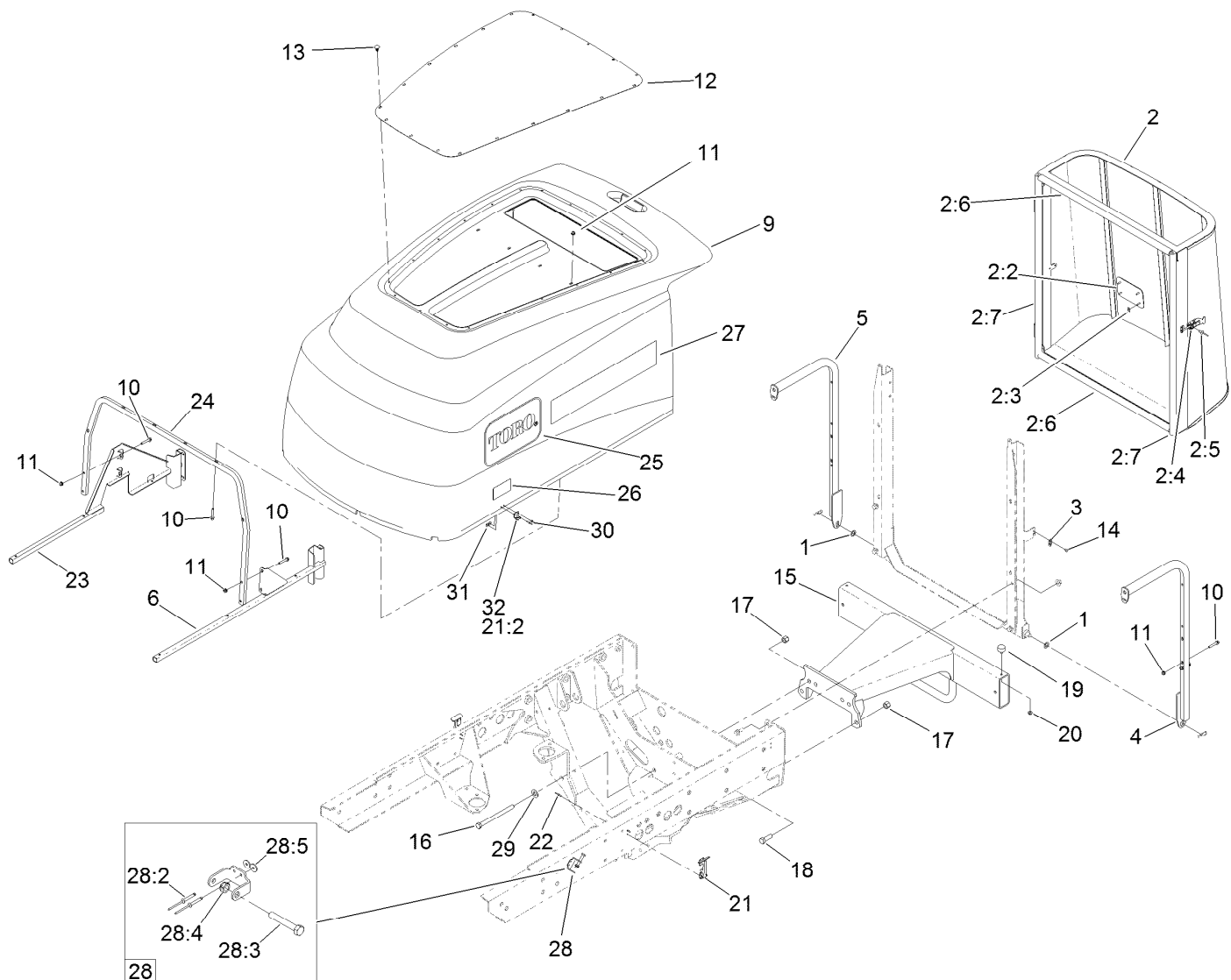
Ref.	Part Number	Qty.	Description
1	106-6716	1	Seal Kit



Forward/Reverse Pedal Assembly

Ref.	Part Number	Qty.	Description
1	5-0652	1	Spacer
2	74-9110	1	Pad-Pedal, Reverse
3	75-2970	1	Pedal-Traction
4	84-9100	1	Spring
5	92-7608-03	1	Bracket-Spring
6	92-7610	1	Retainer-Spring
7	104-8301	3	Nut-HF, NI
8	115-4380-03	1	Hub-Pivot, Traction
9	115-4383	1	Shaft-Spring
11	133-8062	1	Decal-Arrestor, Spark
13	117-9507	1	Pedal-Accelerator
15	256-236	2	Bearing-Mount, Flange
16	322-2	4	Screw-HH
17	323-29	1	Screw-HH
18	323-8	1	Screw-HH
19	2411-36	3	Bearing-End, Rod
20	3220-3	4	Nut-HJ
21	3256-24	1	Washer-Flat
22	3256-5	1	Washer-Flat
24	32104-32	2	Screw-HWH
25	32121-11	1	Pin-Roll

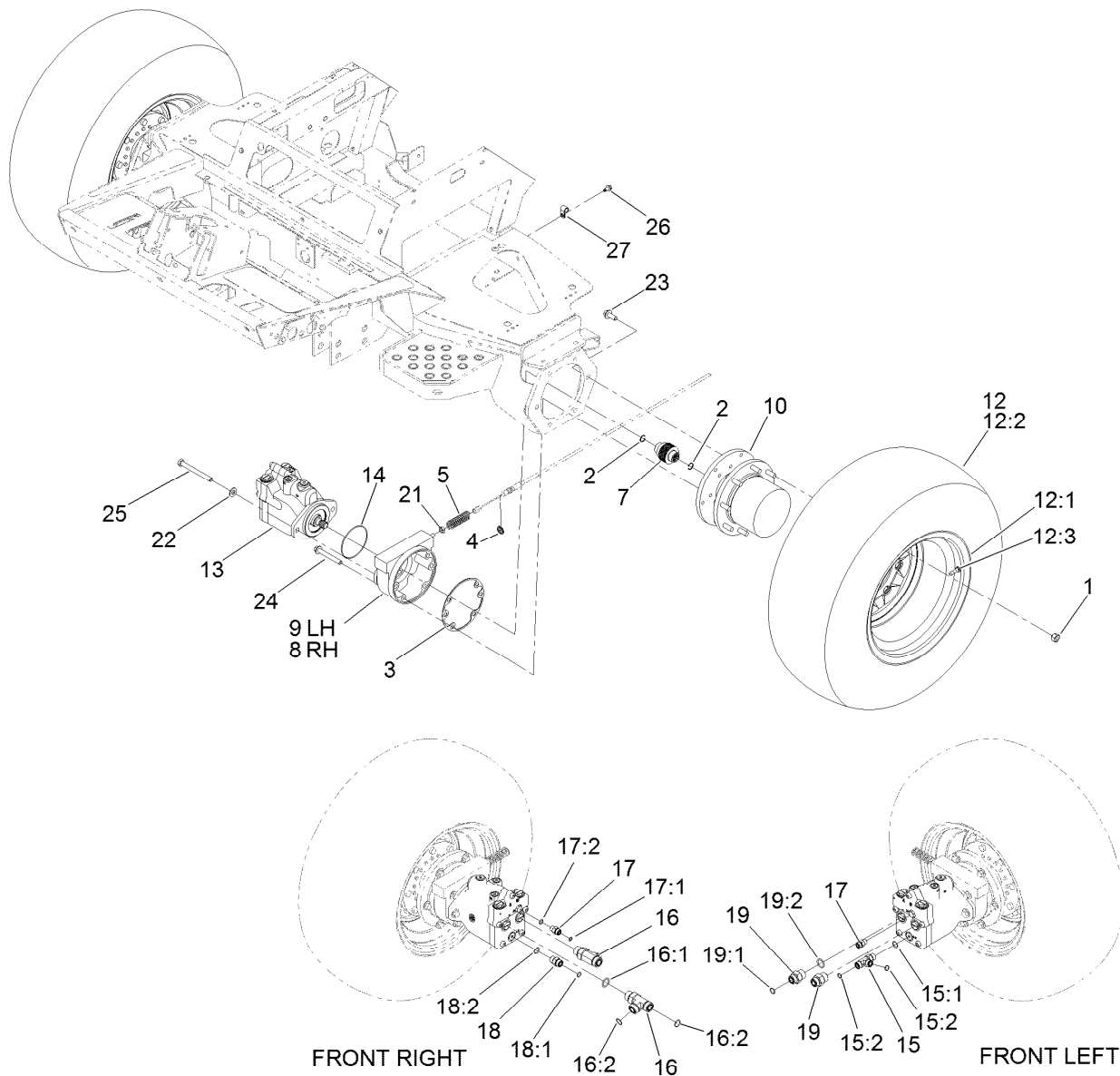
Ref.	Part Number	Qty.	Description
26	32121-45	1	Pin-Spring
27	32121-6	1	Pin-Roll, Slotted
28	32128-20	6	Nut-HF
29	74-9100	1	Pad-Pedal, Forward
30	62-4420	6	Washer
31	106-3731	1	Rod-Pivot
32	110-4631	1	Tube-Spacer
33	110-8982	1	Washer-Spring
34	117-0216	1	Stop-Mow
35	256-156	2	Bushing-Flange
36	323-15	1	Screw-HH
37	3274-18	1	Screw-HSH
38	130-1634-03	1	Rod-Traction
39	3234-11	1	Screw-HHF
40	3296-59	1	Nut-Lock, NI
41	115-5300	1	Proximity Switch ASM
41:1	117-3207	2	Nut-Hex
41:2	117-3208	2	Washer-Lock, Internal Tooth
42	92-7305	1	Spring-Extension
43	32121-16	1	Pin-Spring



Hood Assembly

Ref.	Part Number	Qty.	Description
1	98-1629	2	Washer
2	115-4362	1	Screen ASM
2:2	93-6028	1	Plate-Logo
2:3	138-6996	4	Nut-Push
2:4	114-8117	1	Latch-Adjustable
2:5	3269-3	2	Rivet-Pop
2:6	115-4358	2	Seal-Bulb
2:7	115-4359	2	Seal-Bulb
3	115-4357	1	Latch-Keeper
4	114-8109-03	1	Tube-LH
5	114-8108-03	1	Tube-RH
6	114-8102-03	1	Tube
9	121-3108	1	Hood ASM
10	94-5781	26	Screw-HHF
11	104-7201	26	Nut-HF, NI
12	114-4192-03	1	Screen-Hood
13	117-2382	20	Plug-Plastic
14	3269-3	2	Rivet-Pop
15	120-8020-03	1	Bumper-Rear
16	325-33	2	Screw-HH
17	3296-23	4	Nut-Lock, NI

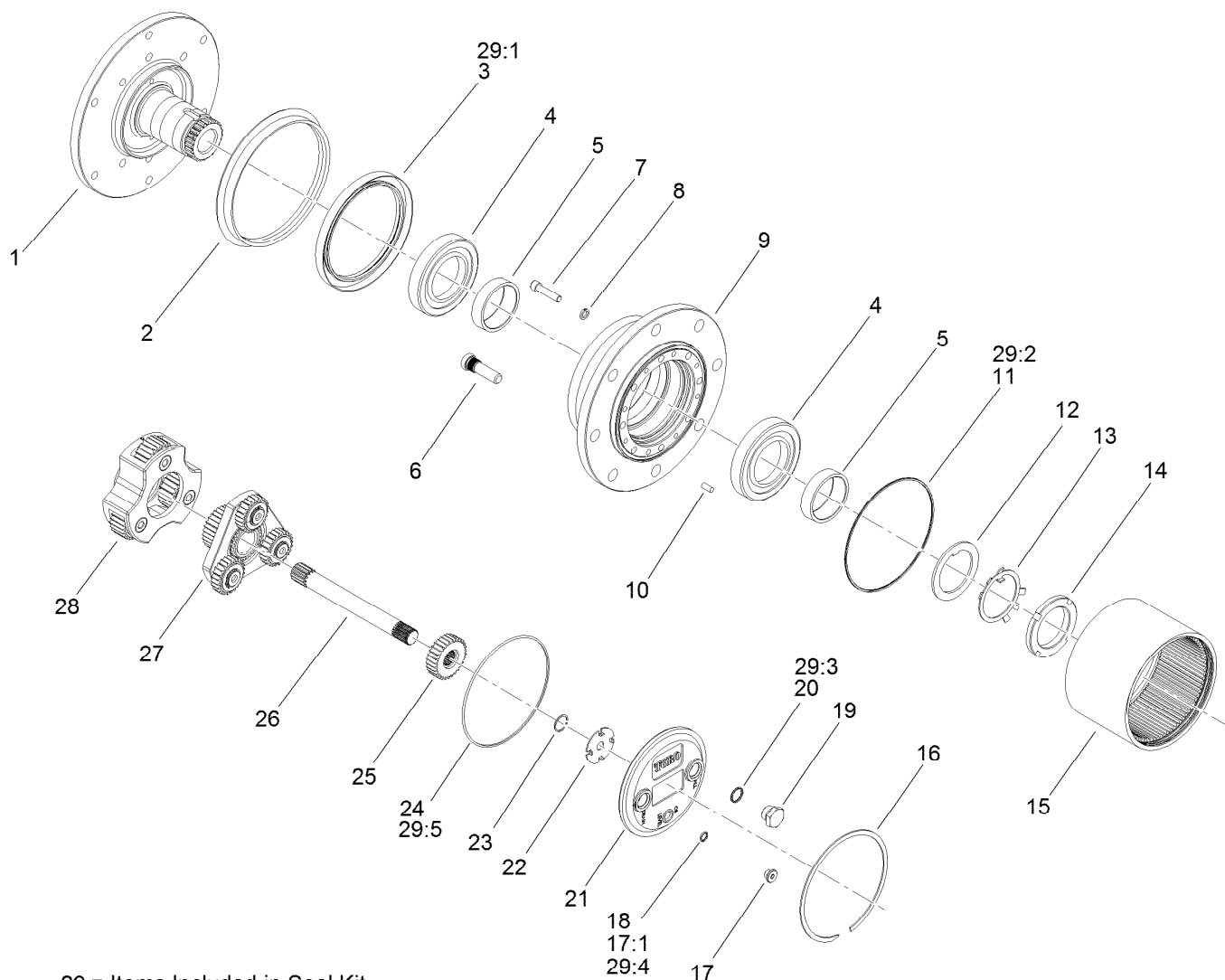
Ref.	Part Number	Qty.	Description
18	325-6	2	Screw-HH
19	240-14	2	Bumper-Rubber
20	32128-33	2	Nut-HF
21	59-9740	2	Flex Draw Latch ASM
21:2	249-40	1	Keeper
22	3290-55	4	Rivet-Pop
23	121-3136-03	1	Tube-RH
24	121-3133-03	1	Tube-Frame, Hood
25	66-1210	2	Decal
26	106-6754	2	Decal-Danger
27	119-3942	2	Decal
28	119-2004	1	CE Latch Kit
28:2	107-0333	2	Rivet-Pop
28:3	322-10	1	Screw-HH
28:4	3296-47	1	Nut-Lock, NI
28:5	3269-10	2	Washer-Back
29	3256-26	2	Washer-Flat
30	3269-17	4	Rivet-Pop
31	3269-10	4	Washer-Back
32	249-40	2	Keeper



Front Traction Assembly

Ref.	Part Number	Qty.	Description
1	92-7483	16	Nut-Lug
2	93-7972	4	Ring-Retaining, Internal
3	93-7984	2	Gasket
4	94-3050	2	Plate-Spring
5	94-3088	2	Spring-Compression
7	100-3046	2	Shaft-Brake, Splined
8	100-3069	1	RH Brake ASM
9	100-3070	1	LH Brake ASM
10	136-2913	2	Planetary ASM
12	119-1538	2	Tire And Wheel ASM
12:1	119-1540	1	Wheel-15 Inch
12:2	63-4480	1	Tire
12:3	232-24	1	Stem-Valve
13	121-3100	2	HYD Piston Motor ASM
14	237-166	2	O-Ring
15	340-109	1	Fitting-Tee
15:1	237-79	1	O-Ring
15:2	237-30	2	O-Ring
16	340-148	2	Fitting-Tee

Ref.	Part Number	Qty.	Description
16:1	237-81	1	O-Ring
16:2	237-58	2	O-Ring
17	340-2	2	Fitting-Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	340-4	1	Fitting-Straight
18:1	237-30	1	O-Ring
18:2	237-79	1	O-Ring
19	340-8	2	Fitting-Straight
19:1	237-65	1	O-Ring
19:2	237-81	1	O-Ring
21	3218-4	2	Nut-Jam
22	106-9888	4	Washer-Flat
23	33106-030	12	Screw-HHF
24	33106-080	8	Screw-HHF
25	33116-110	4	Screw-HH
26	32104-32	2	Screw-HWH
27	2412-93	2	Clamp-R

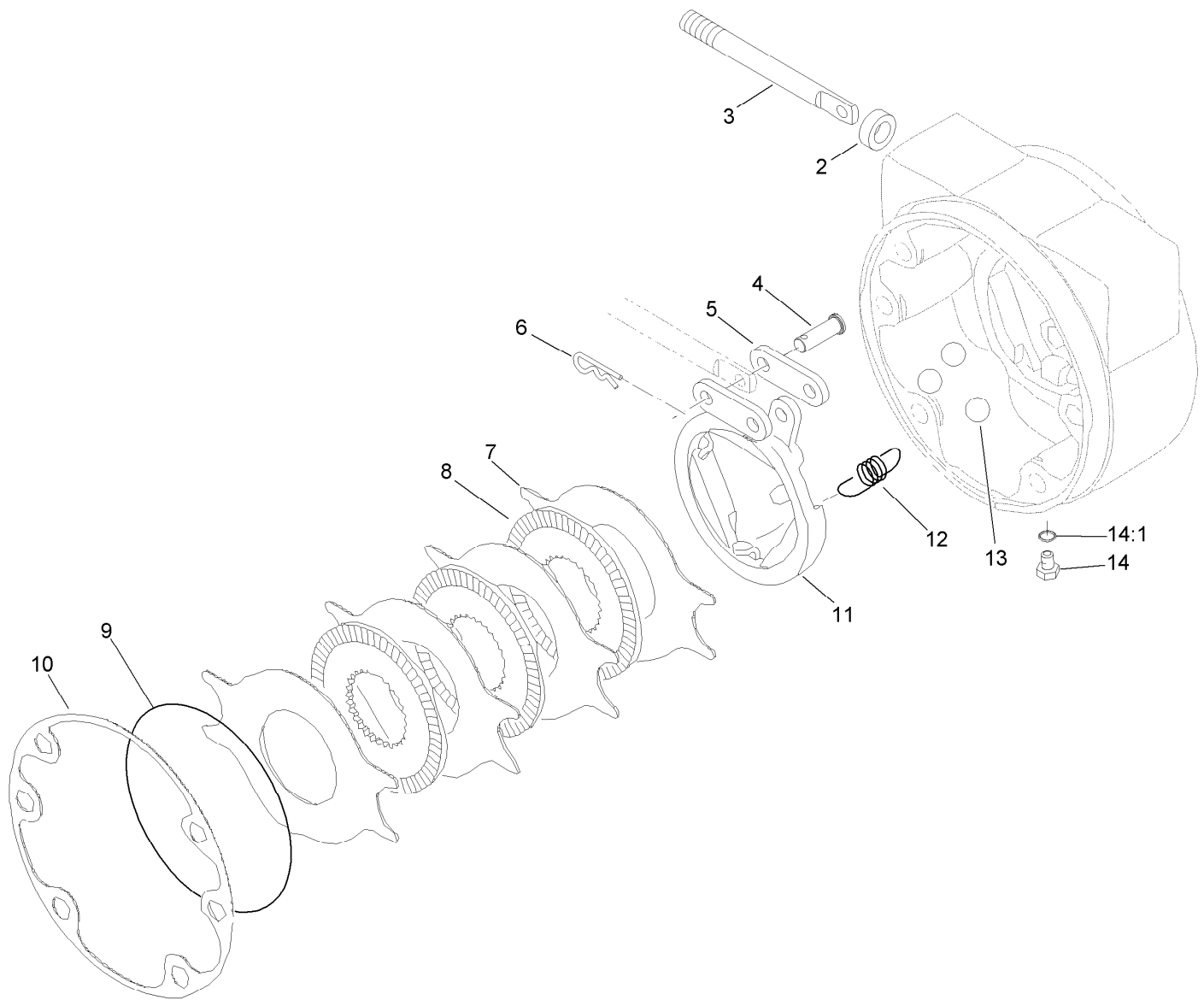


Planetary Assembly No. 136-2913

Ref.	Part Number	Qty.	Description
1		1	Spindle ●
2	138-1204	1	Seal-Boot
3		1	Seal-Lip ●
4	138-1205	2	Bearing-Cup
5	138-1206	2	Bearing-Cone
6	105-8124	8	Stud-Wheel
7	138-1207	8	Screw-Socket Head
8	138-1208	8	Washer-Lock
9		1	Housing ●
10	105-8121	4	Pin-Dowel
11		1	O-Ring ●
12	138-6928	1	Spacer
13	138-6929	1	Washer
14	138-6930	1	Nut-Lock
15	138-1209	1	Gear-Ring
16	138-1210	1	Ring-Snap
17	353-990	1	Plug ASM
17:1	237-78	1	O-Ring

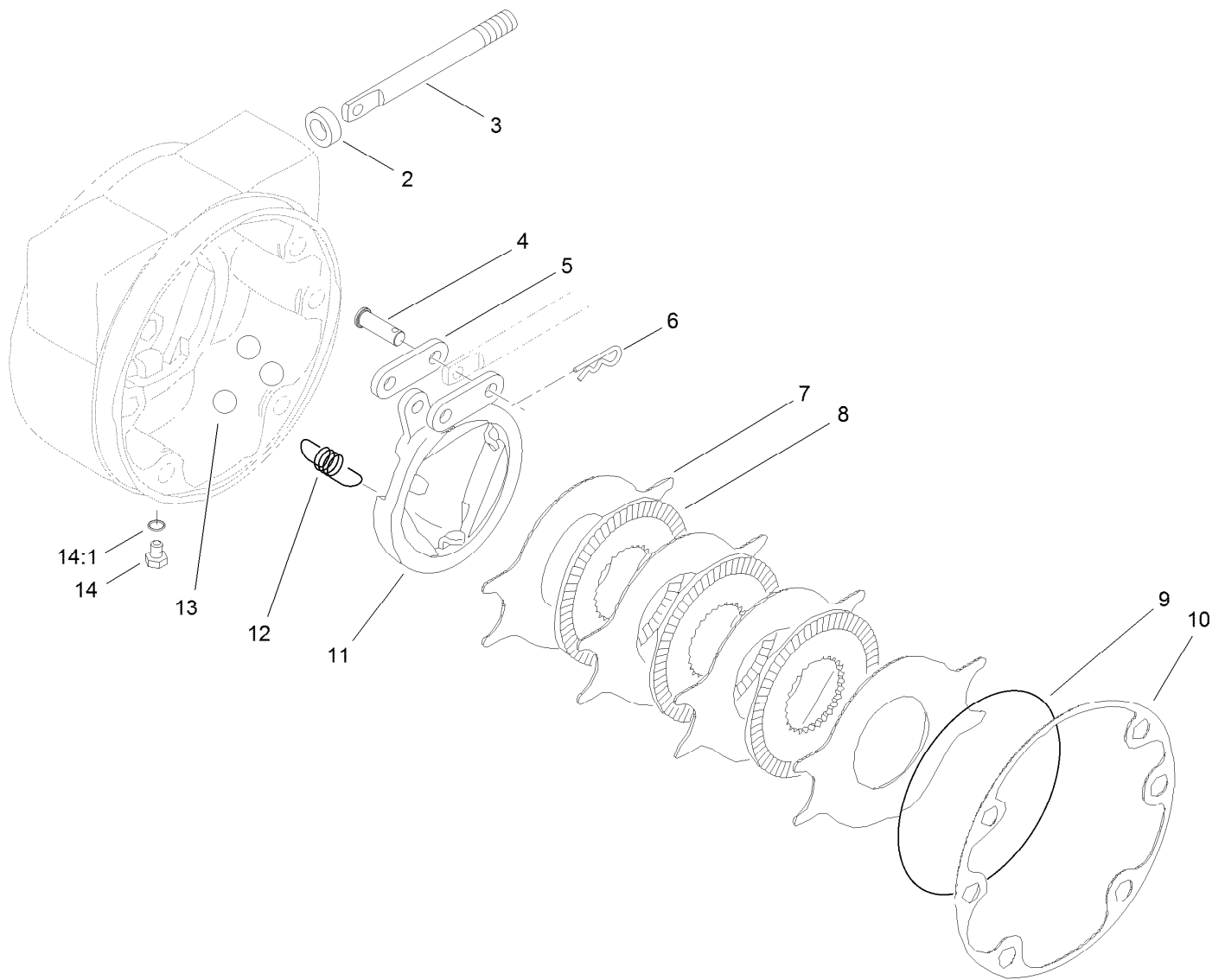
Ref.	Part Number	Qty.	Description
18	237-78	1	O-Ring
19	138-1211	2	Plug-Flange, Magnetic
20	138-1212	2	O-Ring
21	138-1213	1	Cap-End
22	138-1214	1	Washer-Thrust, Sun
23	105-8131	2	Ring-Retaining
24		1	O-Ring ●
25	138-1215	1	Gear-Primary, Sun
26	138-1216	1	Shaft-Drive
27	138-1217	1	Primary Carrier ASM
28	138-1218	1	Secondary Carrier ASM
29	138-1219	1	Seal Kit
29:1		1	Seal-Lip ●
29:2		1	O-Ring ●
29:3		1	O-Ring ●
29:4		1	O-Ring ●
29:5		1	O-Ring ●

● Not serviced separately



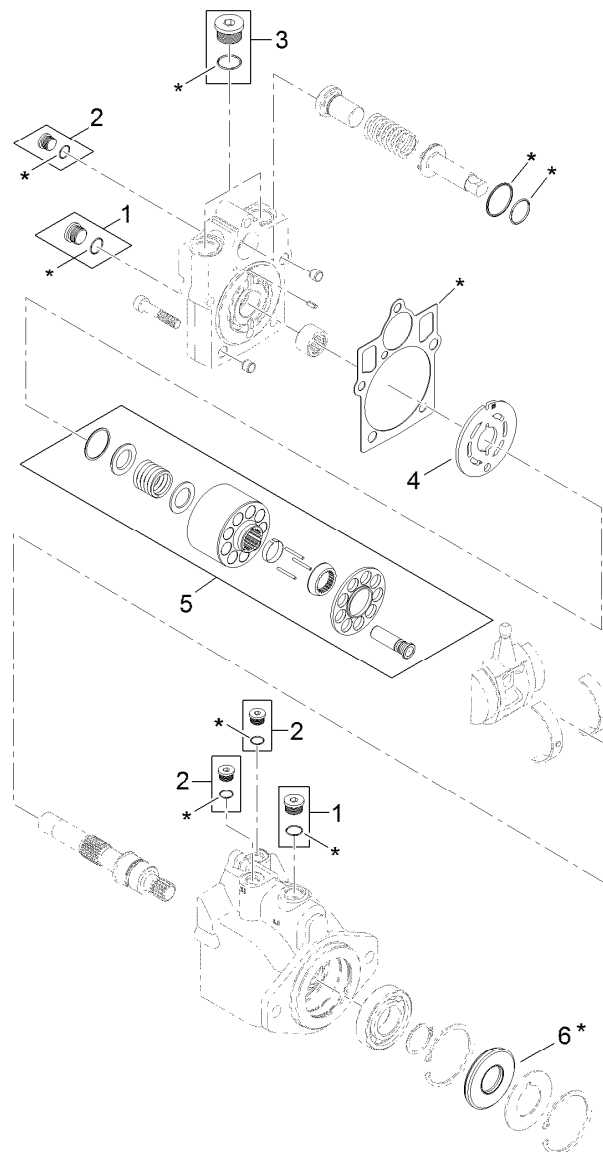
RH Brake Assembly No. 100-3069

Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



LH Brake Assembly No. 100-3070

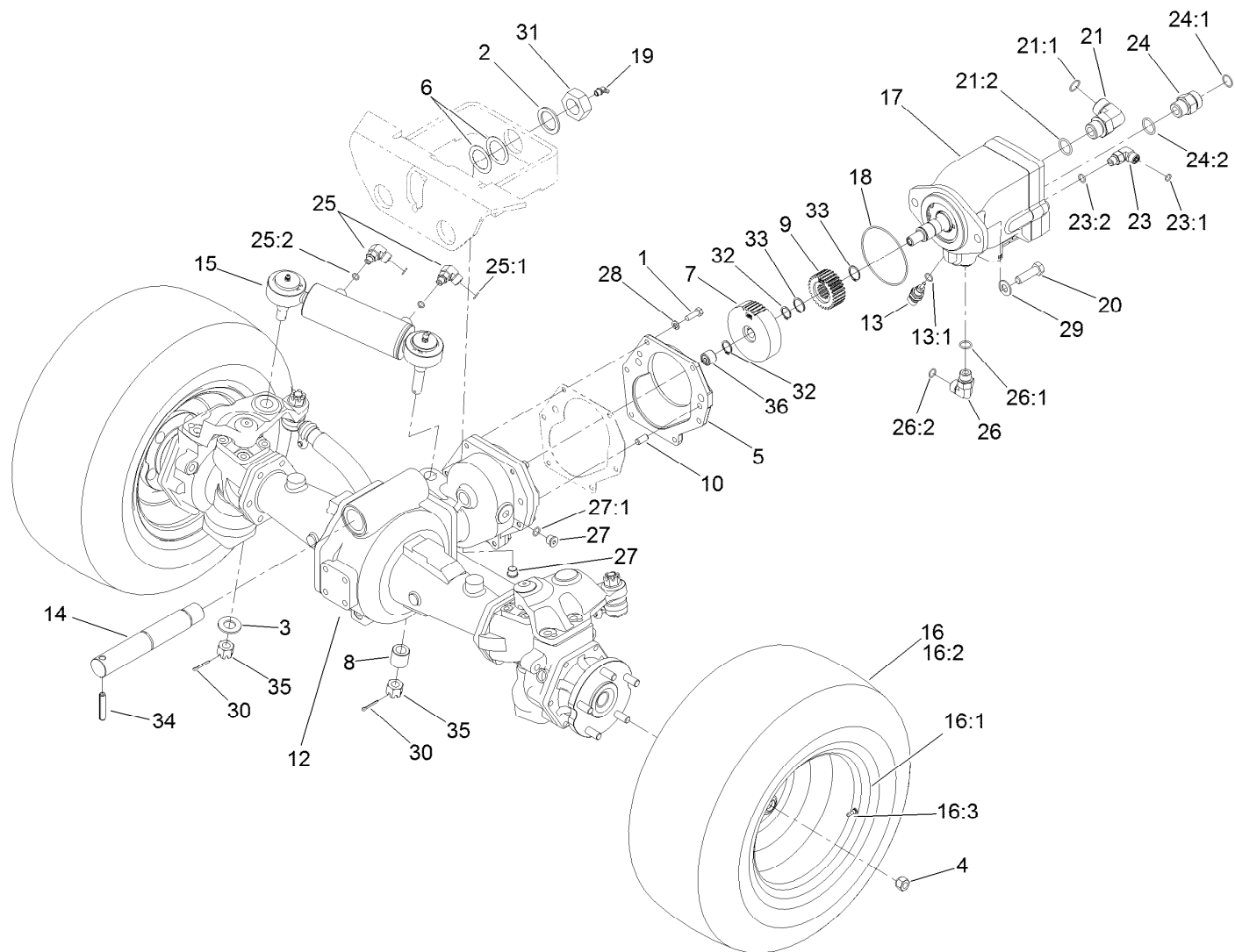
Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



7 = all items with * are included in overhaul seal kit

Hydraulic Piston Motor Assembly No. 121-3100

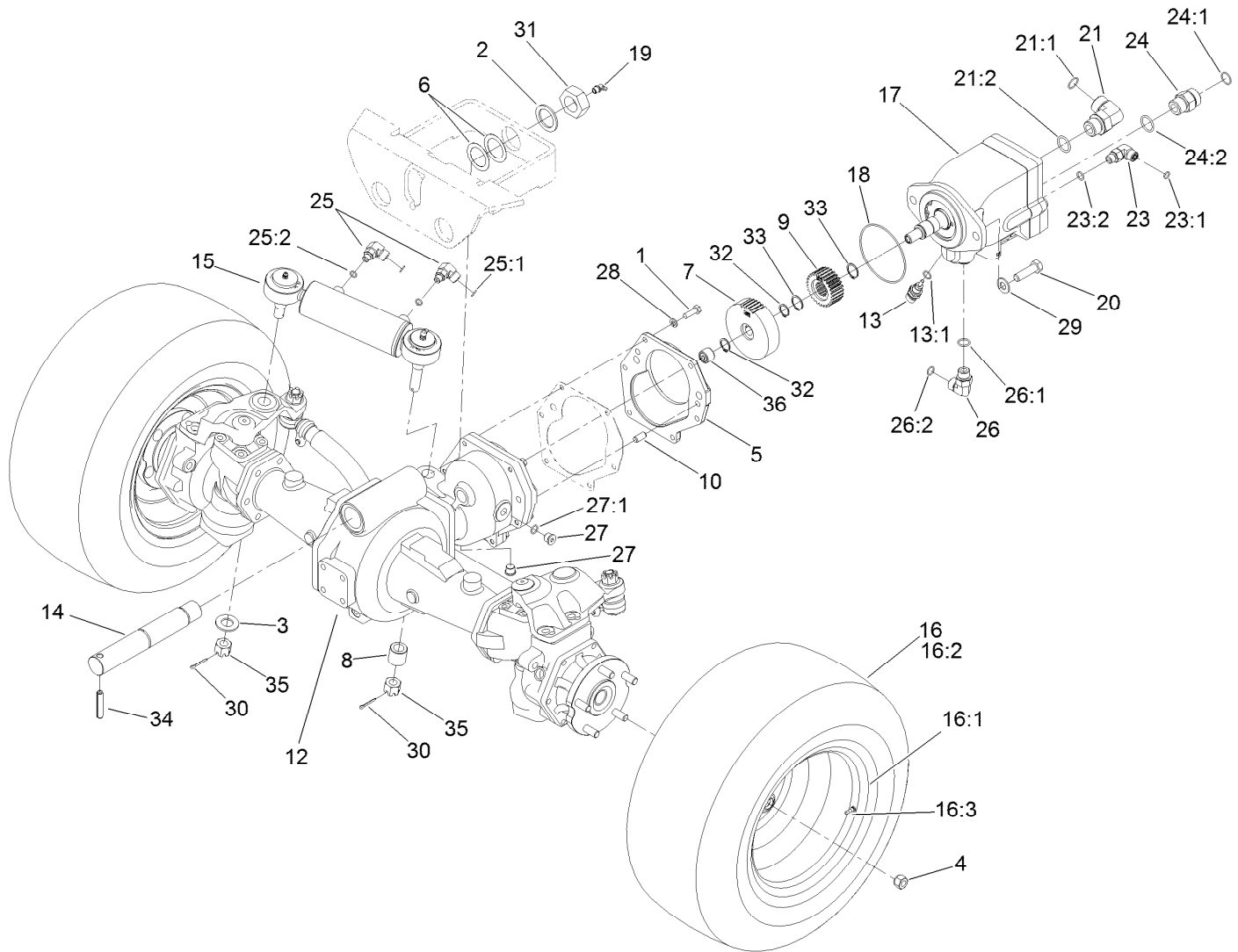
Ref.	Part Number	Qty.	Description
1	67-9090	2	Plug
2	69-3080	3	Plug
3	107-4352	1	Plug
4	121-1734	1	Plate-Valve
5	121-1735	1	Cylinder Block Kit
6	69-3190	1	Seal-Lip
7	121-1736	1	Overhaul Seal Kit



Rear Traction Assembly

Ref.	Part Number	Qty.	Description
1	33114-025	6	Screw-HH
2	92-1765	1	Washer-Thrust
3	92-5836	1	Washer
4	93-5268	10	Nut-Lug
5	95-7541	1	Plate-Cover
6	98-3867	2	Washer-Thrust
7	104-5664	1	Gear-44T
8	100-3796	1	Spacer-Joint, Ball
9	104-5663	1	Pinion-28T
10	104-2353	1	Pin-Dowel
12	110-4750	1	Drive Axle ASM
13	110-8829	1	Sender-Temperature
13:1	237-42	1	O-Ring
14	115-9142	1	Pin-Rear Axle
15	119-3903	1	Steer Cylinder ASM
16	120-1666	2	Tire ASM
16:1	115-1573	1	Rim
16:2	117-5125	1	Tire
16:3	232-27	1	Stem-Valve
17	121-3101	1	Motor-Piston
18	237-166	1	O-Ring

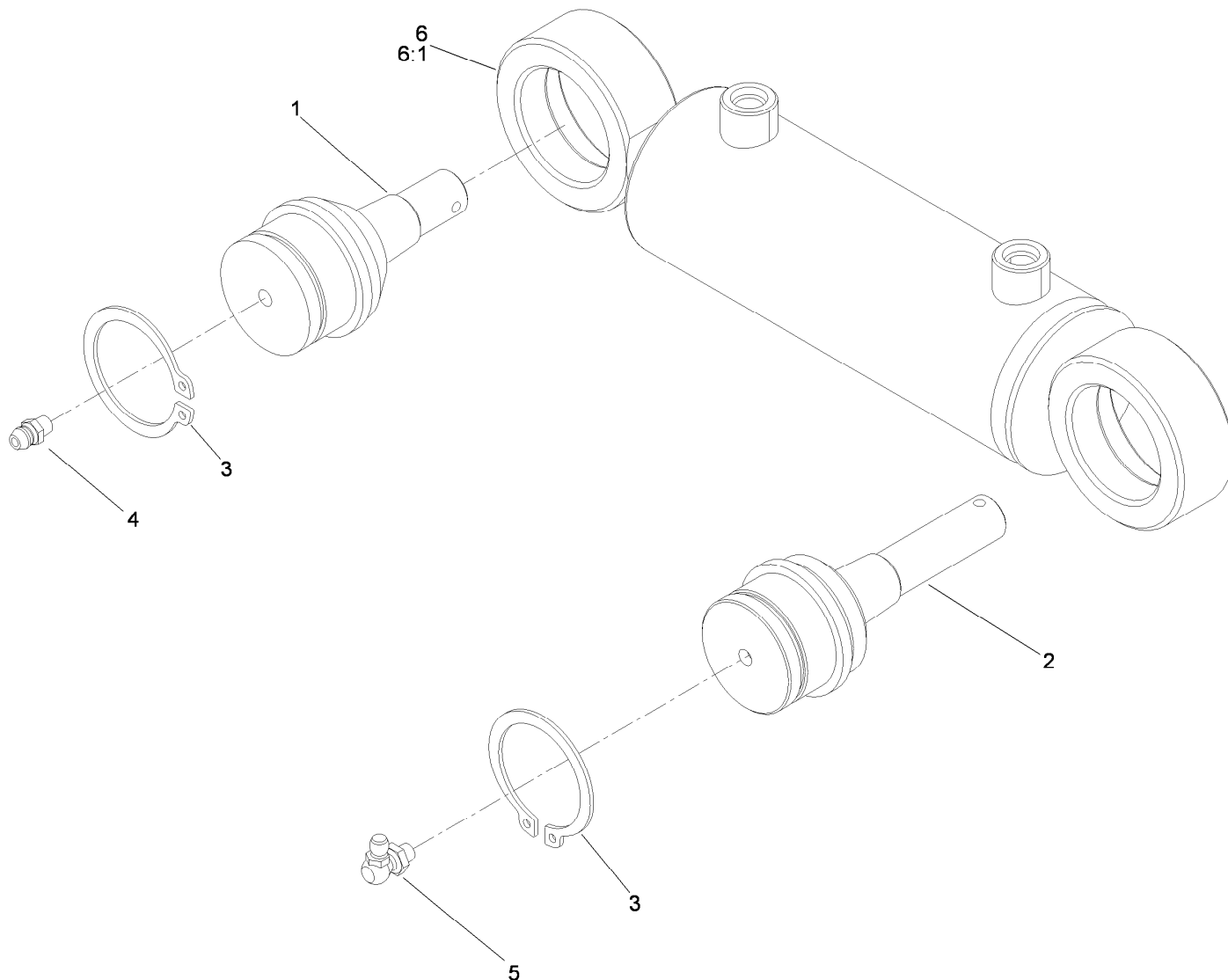
Ref.	Part Number	Qty.	Description
19	302-33	1	Fitting-Grease
20	325-7	2	Screw-HH
21	340-142	1	Fitting-Elbow, 90 DEG
21:1	237-58	1	O-Ring
21:2	237-81	1	O-Ring
23	340-77	1	Fitting-Elbow, 90 DEG
23:1	237-22	1	O-Ring
23:2	237-42	1	O-Ring
24	340-9	1	Fitting-STR
24:1	237-58	1	O-Ring
24:2	237-81	1	O-Ring
25	340-97	2	Fitting-Elbow, 90 DEG
25:1	237-22	1	O-Ring
25:2	237-78	1	O-Ring
26	340-98	1	Fitting-Elbow, 90 DEG
26:1	237-79	1	O-Ring
26:2	237-30	1	O-Ring
27	353-989	2	Plug-Hex, Hollow
27:1	237-42	1	O-Ring
28	3253-4	6	Washer-Lock
29	106-9888	2	Washer-Flat



Rear Traction Assembly (continued)

Ref.	Part Number	Qty.	Description
30	3272-11	2	Pin-Cotter
31	3296-68	1	Nut-Lock, NI
32	32120-15	2	Ring-Snap, EXT
33	32120-76	2	Ring-Snap, EXT

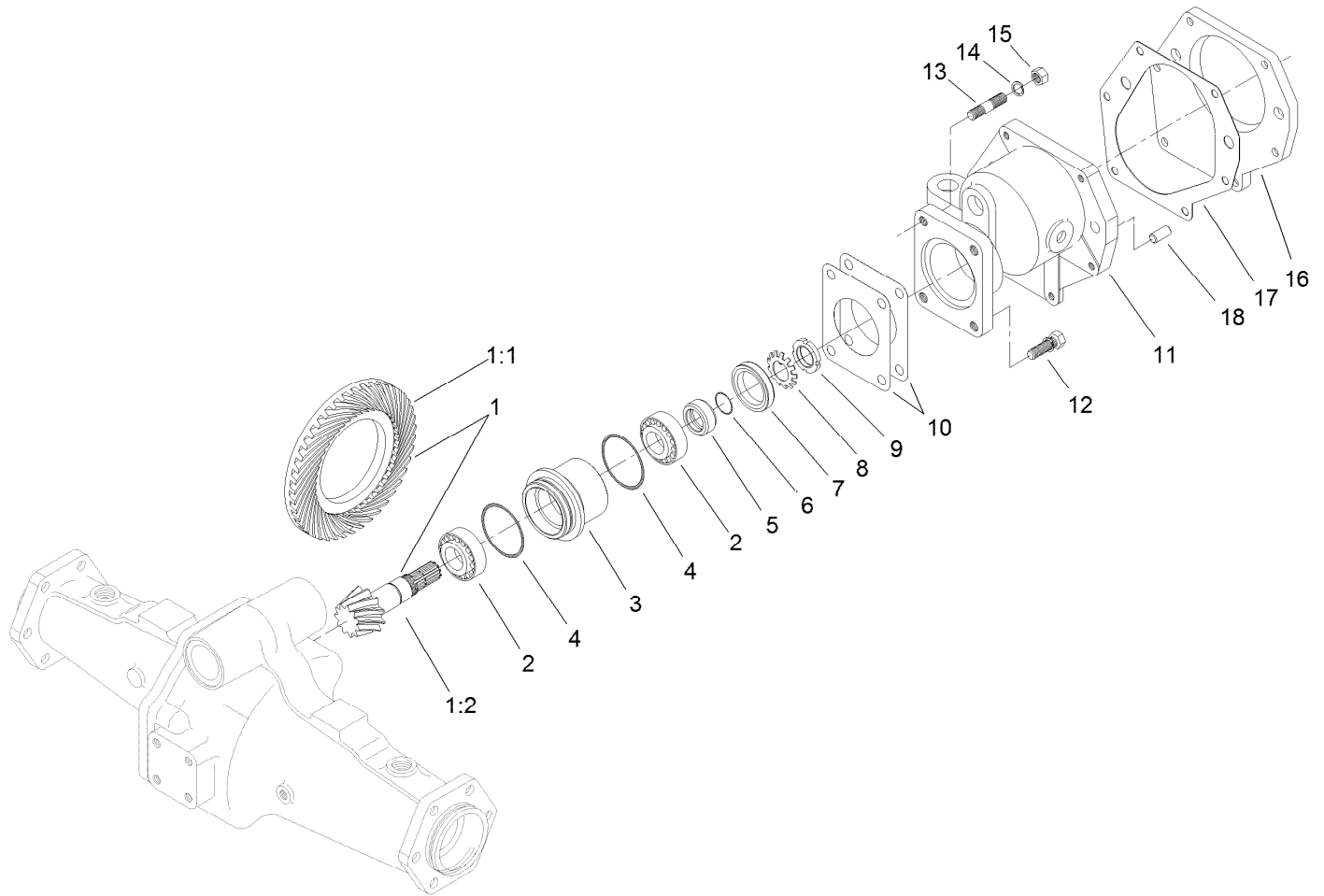
Ref.	Part Number	Qty.	Description
34	32121-110	1	Pin-Roll, Slotted
35	32136-14	2	Nut-Hst
36	74-5700	1	Bearing-Needle, Roller



Steer Cylinder Assembly No. 119-3903

Ref.	Part Number	Qty.	Description
1	106-6774	1	Joint-Ball
2	100-3795	1	Joint-Ball
3	32151-104	2	Ring-Retaining, External
4	302-5	1	Fitting-Grease
5	302-60	1	Fitting-Grease
6	125-1661	1	Cylinder-HYD
6:1	125-1681	1	Cylinder Repair Kit ●

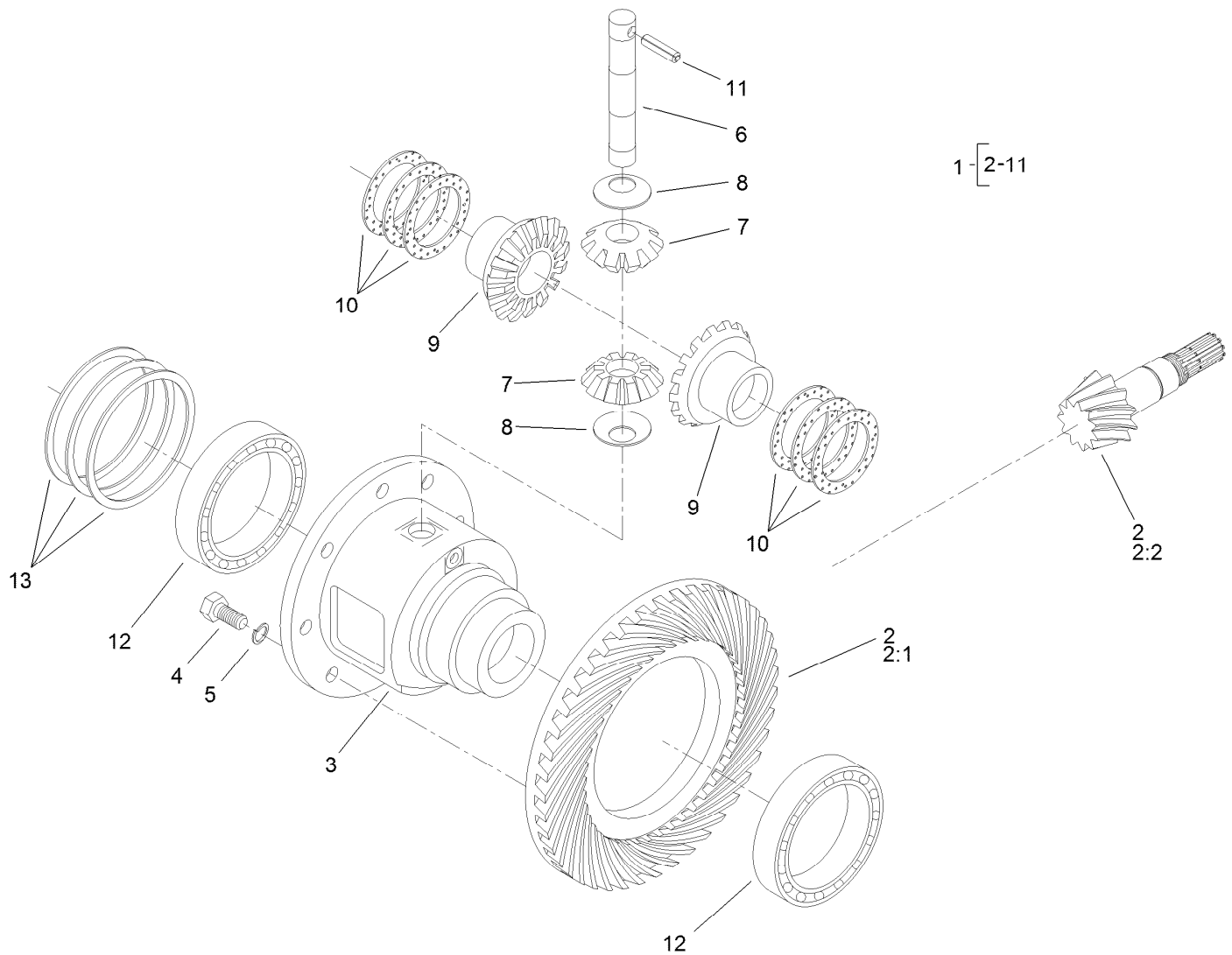
● Not illustrated



Bevel Pinion Shaft Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-1093	1	Ring And Pinion Set
1:1	95-7504	1	Gear-43 Tooth, Bevel Spiral
1:2	106-1092	1	Pinion-Spiral, Bevel
2	99-7570	2	Bearing-Roller, Taper
3	95-7534	1	Case-Bearing
4	106-1065	2	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	106-1066	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock

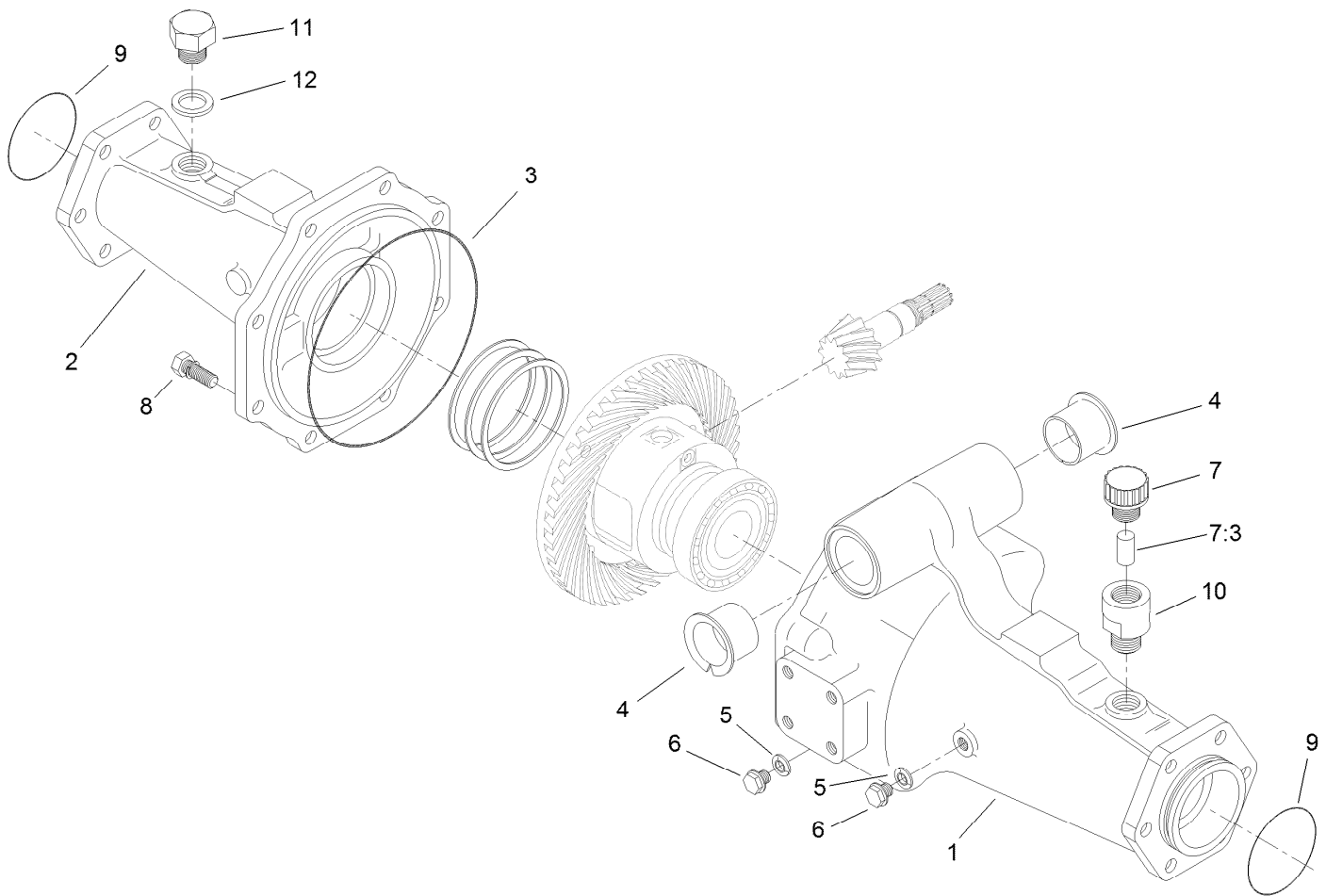
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	99-7550	2	Shim 0.1
10	99-7551	2	Shim 0.2
11	95-7533	1	Case-Gear
12	99-7575	2	Bolt
13	98-7735	2	Stud
14	99-7527	2	Washer-Spring
15	99-7526	2	Nut
16	95-7541	1	Plate-Cover
17	106-1140	1	Gasket
18	104-2353	2	Pin-Dowel



Differential Assembly Rear Axle Assembly No. 110-4750

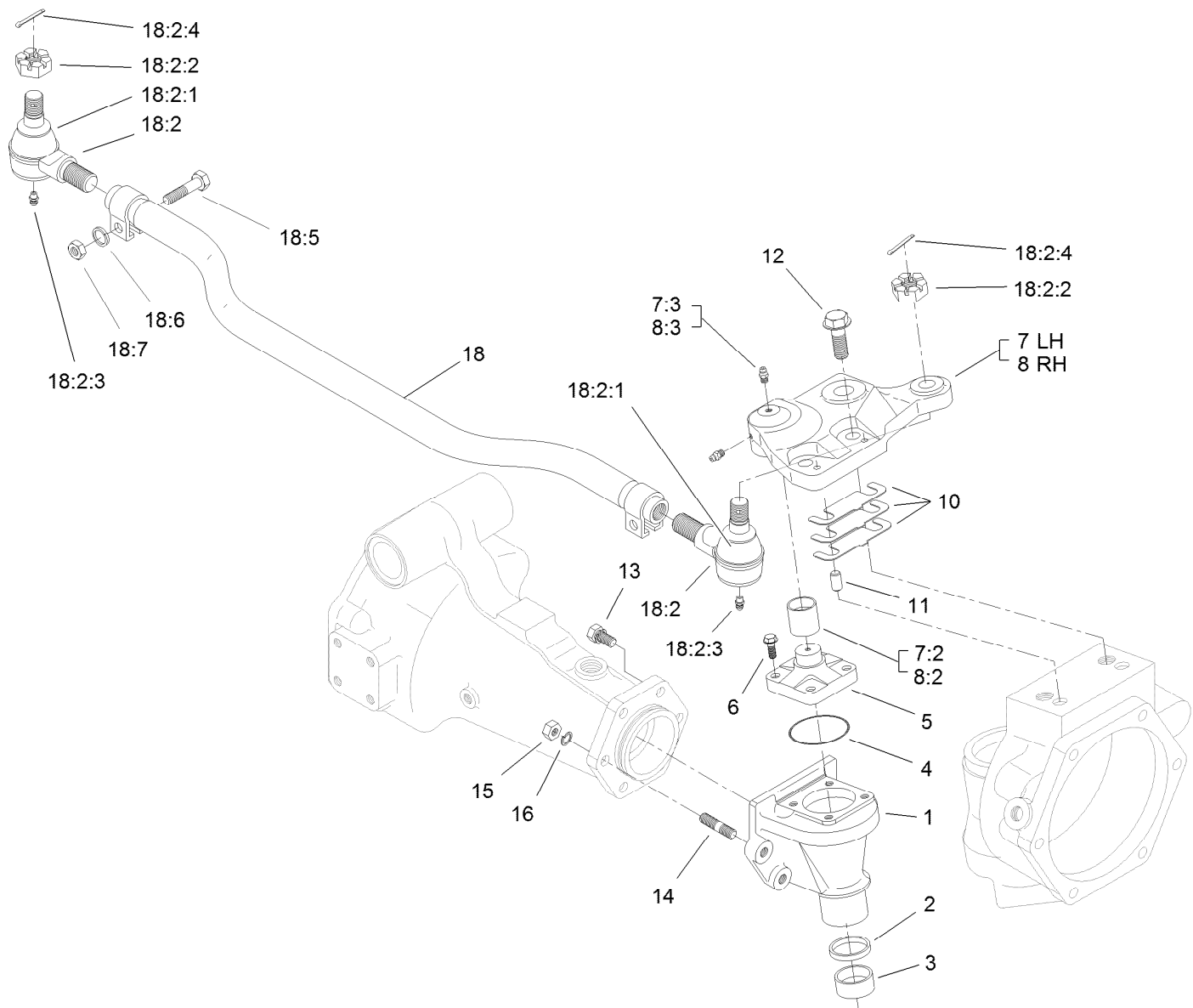
Ref.	Part Number	Qty.	Description
1	95-7503	1	Differential ASM
2	106-1093	1	Ring And Pinion Set
2:1	95-7504	1	Gear-43 Tooth, Bevel Spiral
2:2	106-1092	1	Pinion-Spiral, Bevel
3	95-7502	1	Case-Differential
4	99-7576	8	Bolt
5	3253-4	8	Washer-Lock
6	99-7578	1	Shaft-Differential
7	99-7579	2	Pinion-Differential
8	99-7580	2	Washer-Differential

Ref.	Part Number	Qty.	Description
9	99-7581	2	Gear-Differential
10	99-7582	2	Washer-Differential
10	99-7583	2	Washer-Differential
10	99-7584	2	Washer-Differential
11	99-7588	1	Pin-Spring
12	99-7562	2	Bearing-Ball
13	99-7585	2	Shim 0.1
13	99-7586	2	Shim 0.2
13	99-7587	2	Shim 0.4



Axle Support Assembly Rear Axle Assembly No. 110-4750

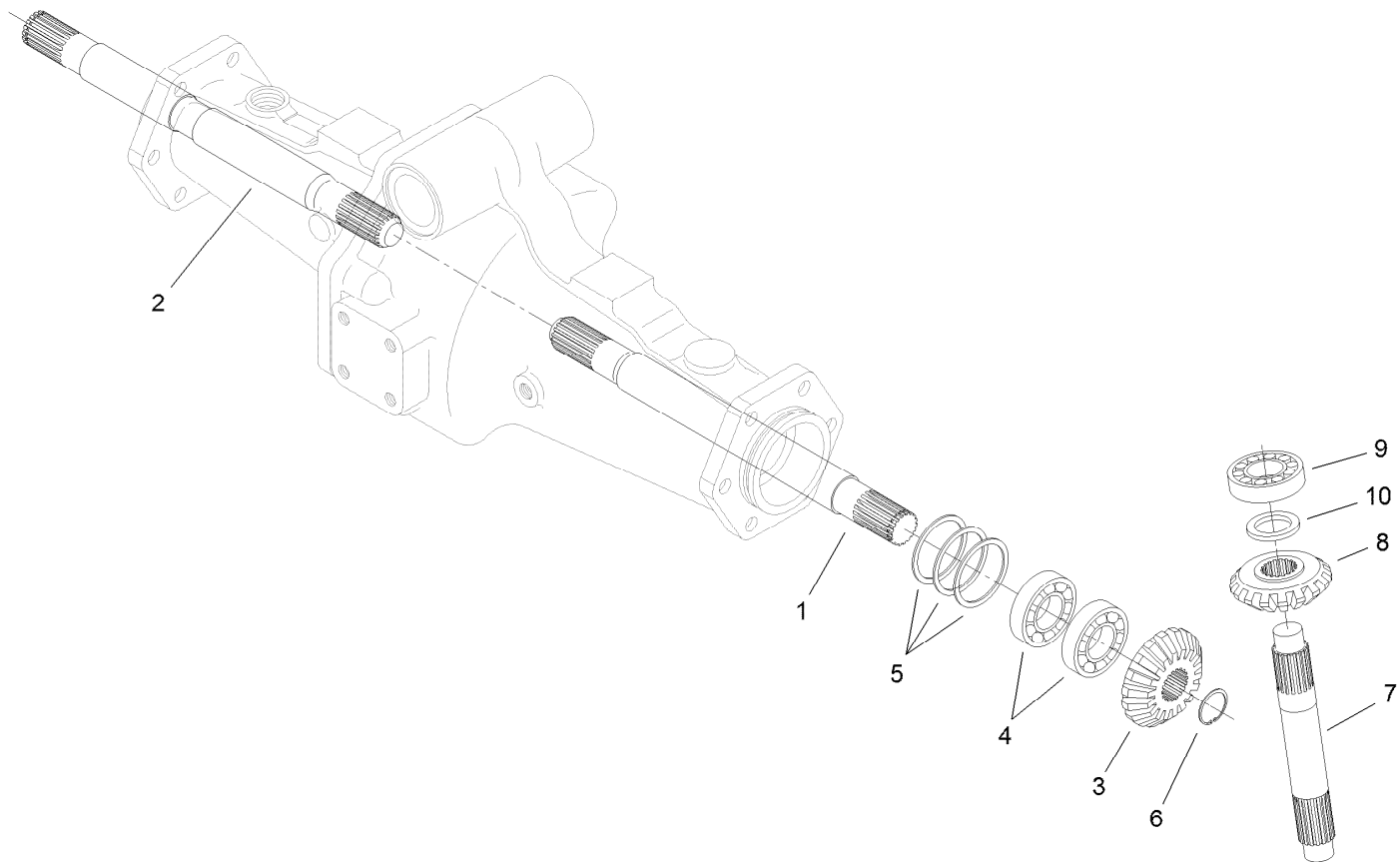
Ref.	Part Number	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	106-1067	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7590	2	Washer-Seal
6	99-7589	2	Plug
7	110-4812	1	Axle Vent ASM
7:3	110-4815	1	Insert-Filter, Foam
8	99-7592	8	Bolt
9	106-1068	2	O-Ring
10	104-2377	1	Extension-Vent
11	104-8643	1	Plug
12	104-8644	1	O-Ring



Bevel Gear Case Assembly Rear Axle Assembly No. 110-4750

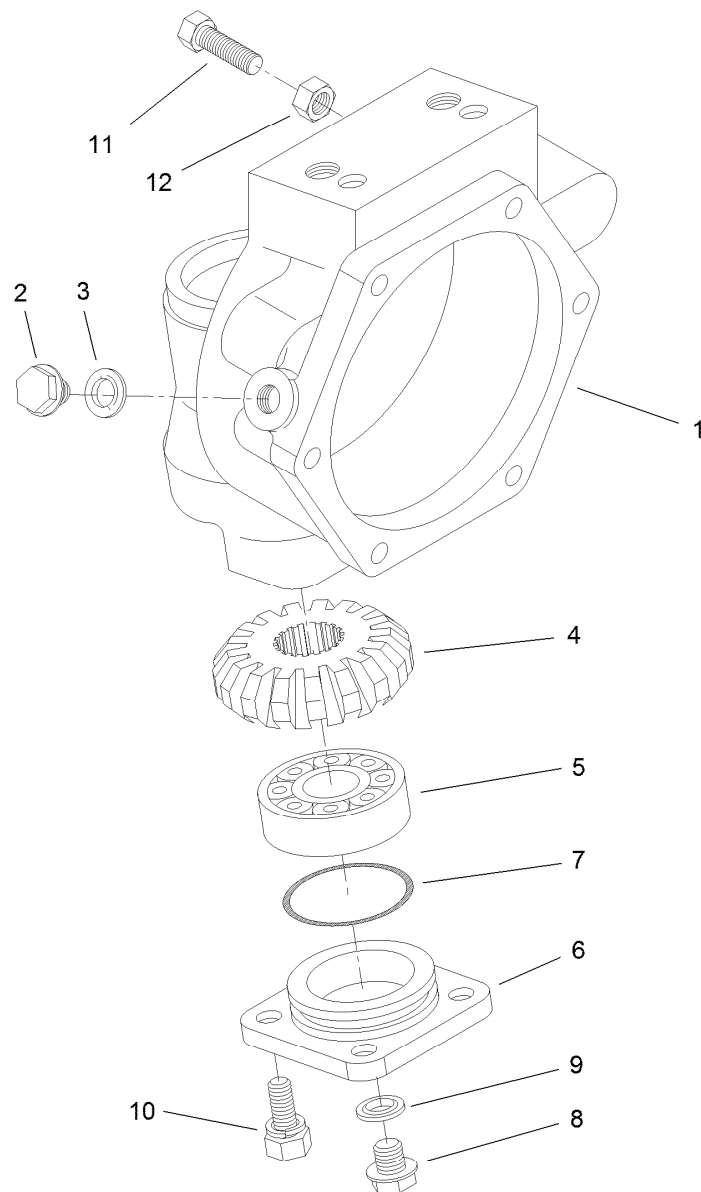
Ref.	Part Number	Qty.	Description
1	110-4752	2	Case-Gear, Bevel
2	110-4754	2	Seal-Oil
3	104-2378	2	Bushing
4	106-1069	2	O-Ring
5	104-2373	2	Knuckle
6	104-2374	8	Bolt
7	100-3768	1	LH Steering Arm ASM
7:2	104-8634	1	Bushing
7:3	106-1104	2	Fitting-Grease
8	100-3766	1	RH Steering Arm ASM
8:2	104-8634	1	Bushing
8:3	106-1104	2	Fitting-Grease
10	95-7547	2	Shim 0.1
10	95-7548	2	Shim 0.2
10	95-7549	2	Shim 0.3
11	99-7597	4	Pin-Dowel

Ref.	Part Number	Qty.	Description
12	104-2375	4	Bolt
13	99-7599	8	Bolt
14	99-7525	4	Stud
15	99-7526	4	Nut
16	99-7527	4	Washer-Spring
18	106-1141	1	Steering Tie Rod ASM
18:2	106-1113	2	Tie Rod End ASM - RH Thread
18:2:1	100-3853	1	Cover-Dust
18:2:2	100-3854	1	Nut-Castle
18:2:3	110-4755	1	Fitting-Grease
18:2:4	3272-11	1	Pin-Cotter
18:5	100-3855	2	Bolt
18:6	99-7527	2	Washer-Spring
18:7	99-7526	2	Nut



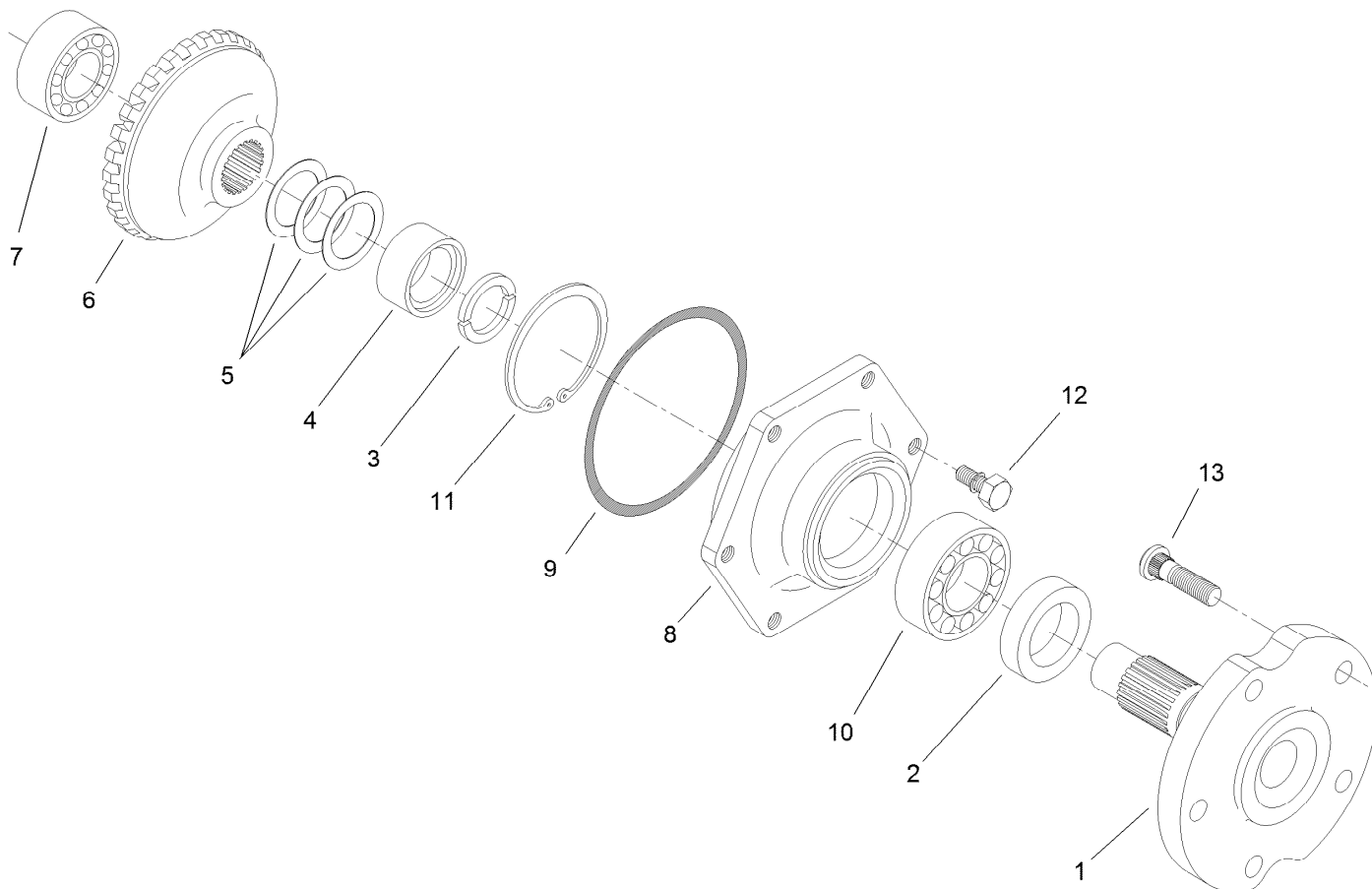
Bevel Gear Shaft Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7517	2	Gear-Bevel, 15 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	110-4753	2	Shaft-Gear, Bevel
8	95-7519	2	Gear-Bevel, 17 Tooth
9	99-7532	2	Bearing-Roller, Taper
10	99-7558	2	Collar



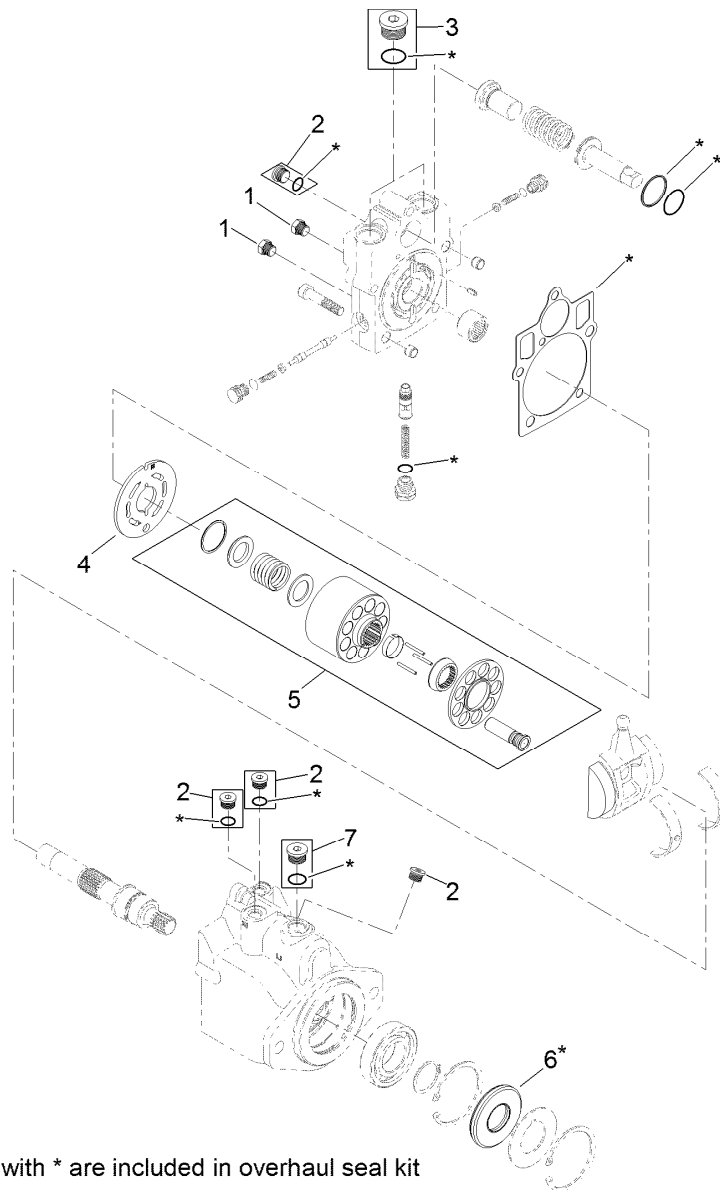
Axle Case Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-4751	2	Case-Axle
2	99-7535	2	Plug
3	99-7536	2	Washer-Seal
4	95-7527	2	Gear-Bevel, 17 Tooth
5	99-7532	2	Bearing-Roller, Taper
6	100-2560	2	Cover
7	106-1070	2	O-Ring
8	99-7589	2	Plug
9	99-7590	2	Washer-Seal
10	100-2562	8	Bolt
11	106-1102	2	Bolt-Stop
12	106-1103	2	Nut



Axle Assembly Rear Axle Assembly No. 110-4750

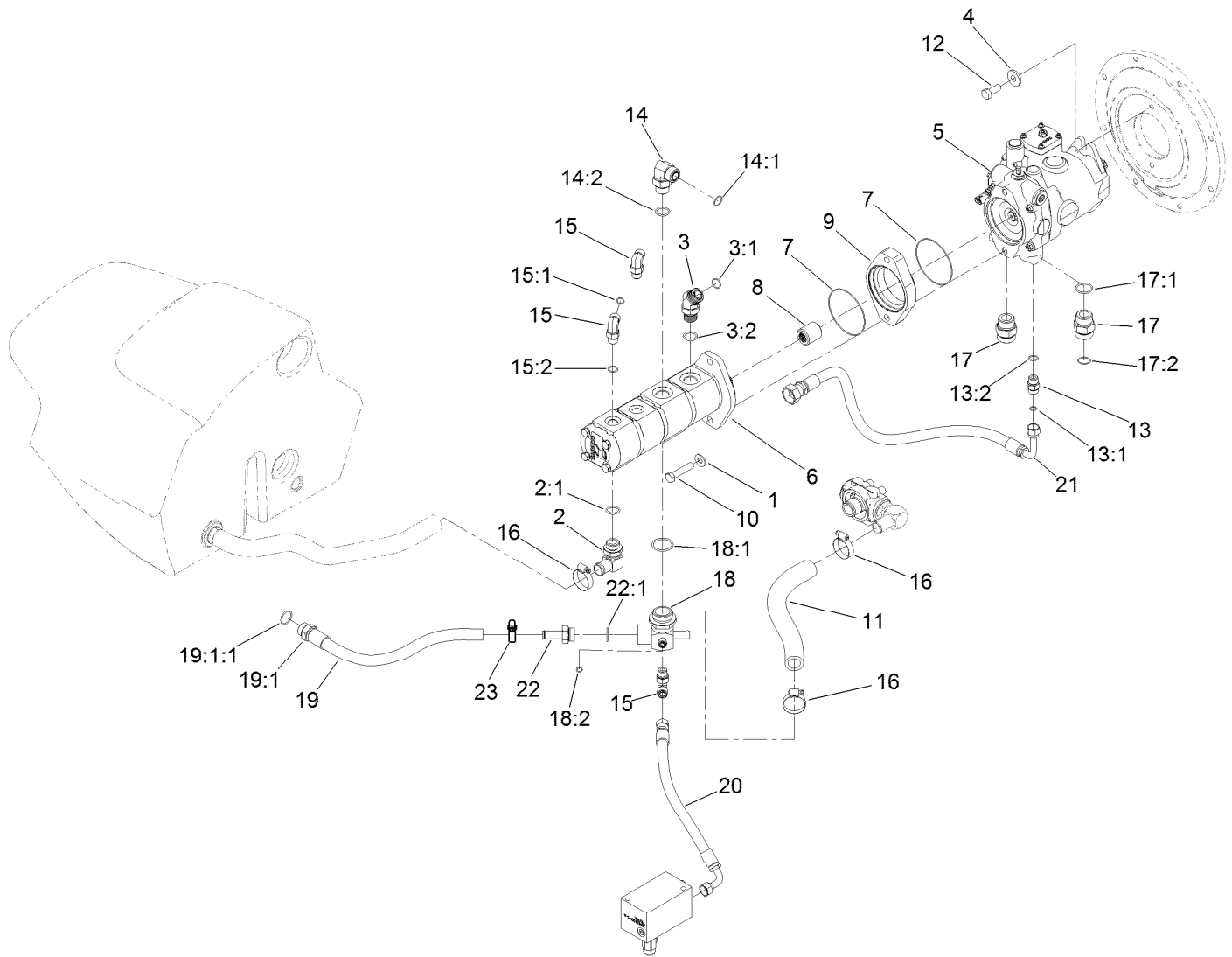
Ref.	Part Number	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim 0.3
5	99-7556	2	Shim 0.2
5	99-7557	2	Shim 0.5
6	95-7524	2	Gear-Bevel, 29 Tooth
7	99-7534	2	Bearing-Ball
8	95-7521	2	Cover-Axle
9	106-1071	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud



8= all items with * are included in overhaul seal kit

Piston Motor Assembly No. 121-3101

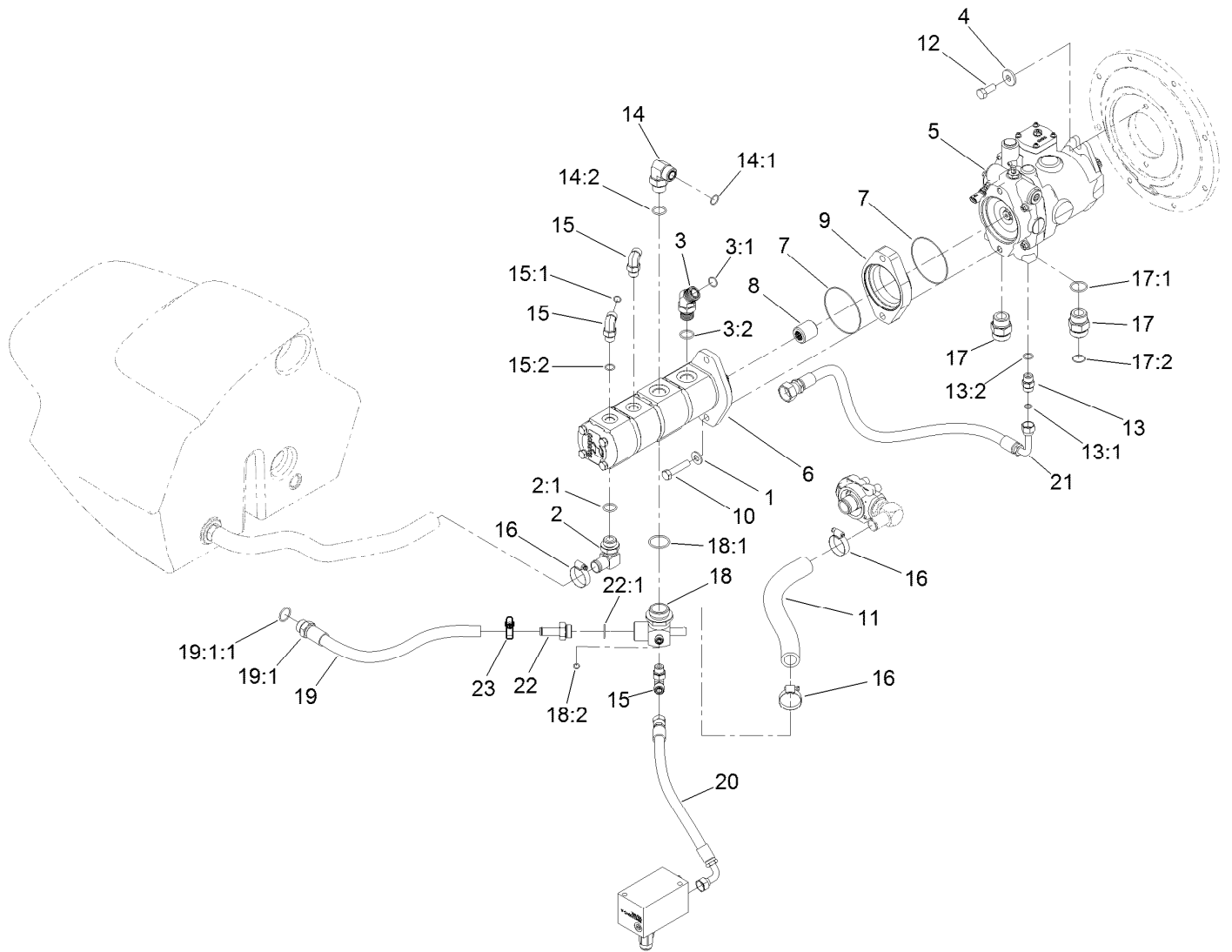
Ref.	Part Number	Qty.	Description
1	92-1352	2	Plug
2	69-3080	5	Plug
3	69-3130	2	Plug
4	125-4638	1	Valve Plate
5	125-4639	1	Cylinder Block Kit
6	69-3190	1	Seal-Lip
7	67-9090	1	Plug
8	121-1736	1	Overhaul Seal Kit



Hydraulic Pump Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	87-7270	2	Washer-Thrust	14	340-142	1	Fitting-Elbow, 90 DEG
2	100-4202	1	Fitting-90	14:1	237-58	1	O-Ring
2:1	237-81	1	O-Ring	14:2	237-81	1	O-Ring
3	100-5530	1	Fitting-45 DEG	15	340-98	3	Fitting-Elbow, 90 DEG
3:1	237-58	1	O-Ring	15:1	237-79	1	O-Ring
3:2	237-81	1	O-Ring	15:2	237-30	1	O-Ring
4	110-6147	2	Washer-Flat	16	2412-111	3	Clamp-Hose, W/Liner
5	114-4188	1	Piston Pump ASM	17	104-3797	2	Fitting-Straight
6	114-4189	1	4-Section Pump ASM	17:1	237-146	1	O-Ring
7	115-3009	2	O-Ring	17:2	340-65	1	O-Ring
8	115-3011	1	Coupler-Pump	18	130-1616	1	Fitting-Tee
9	115-3757	1	Spacer-Pump	18:1	237-101	1	O-Ring
10	115-8488	2	Screw-HH	18:2	237-22	1	O-Ring
11	121-3062	1	Hose-Suction	19	121-3079	1	Hose ASM
12	325-5	2	Screw-HH	19:1		1	Fitting-Straight ●
13	340-4	1	Fitting-Straight	19:1:1	237-81	1	O-Ring
13:1	237-30	1	O-Ring	20	125-4616	1	Hose ASM
13:2	237-79	1	O-Ring	21	130-1633	1	Hose ASM

● Not serviced separately

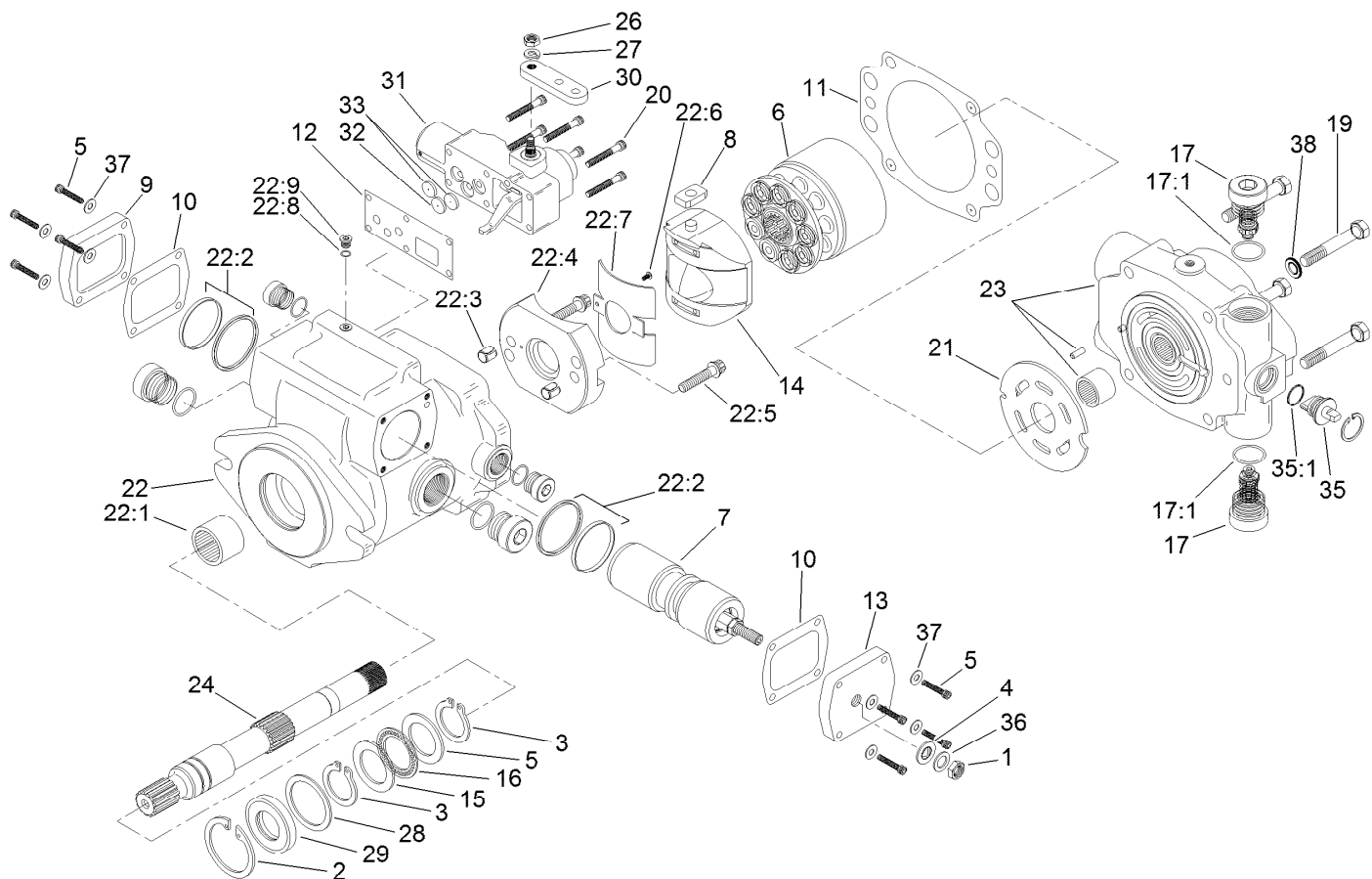


Hydraulic Pump Assembly (continued)

Ref.	Part Number	Qty.	Description
22	121-1526	1	Fitting-STR

Ref.	Part Number	Qty.	Description
22:1	237-81	1	O-Ring
23	2412-129	1	Clamp-Hose

● Not serviced separately

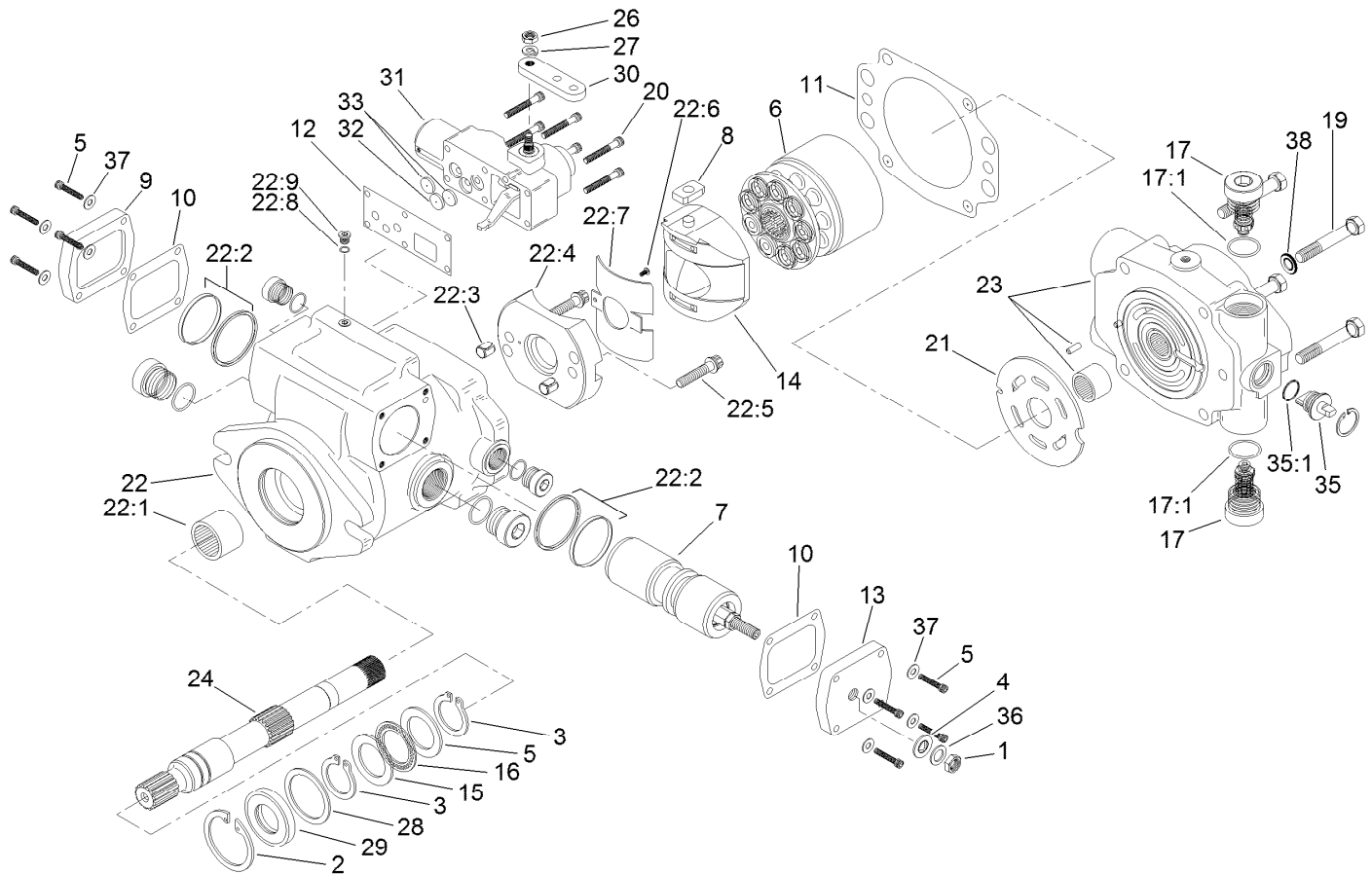


Piston Pump Assembly No. 114-4188

Ref.	Part Number	Qty.	Description
1	3220-3	1	Nut-HJ
2	60-6260	1	Ring
3	76-7000	2	Ring-Retaining
4	94-3027	1	Washer-Seal
5	93-6337	8	Screw
6	105-9851	1	Rotating Kit
7	105-4572	1	Servo Piston ASM
8	94-3032	1	Follower-Piston
9	94-3033	1	Plate-Cover
10	93-6339	2	Gasket
11	105-2900	1	Gasket-Housing
12	105-2901	1	Gasket-Housing, Control
13	105-9853	1	Plate-Cover
14	94-3026	1	Camplate ASM
15	76-6950	2	Race-Thrust
16	76-6960	1	Bearing-Thrust
17	105-2857	2	Valve-Relief
17:1		1	O-Ring ●

Ref.	Part Number	Qty.	Description
19	323-45	4	Screw-HH
20	93-6324	6	Screw
21	105-9854	1	Plate-Valve
22	105-9855	1	Housing ASM
22:1		1	Bearing ●
22:2		2	Seal ASM ●
22:3		2	Dowel-Bushing ●
22:4		1	Cradle ASM ●
22:5		2	Screw ●
22:6		1	Screw ●
22:7		1	Bushing ●
22:8		1	O-Ring ●
22:9		1	Plug ●
23	115-4445	1	Endcover Sub ASM
24	115-3008	1	Shaft-Drive
26	93-6327	1	Nut
27	3253-3	1	Washer-Lock
28	60-6240	1	Washer

● Not serviced separately

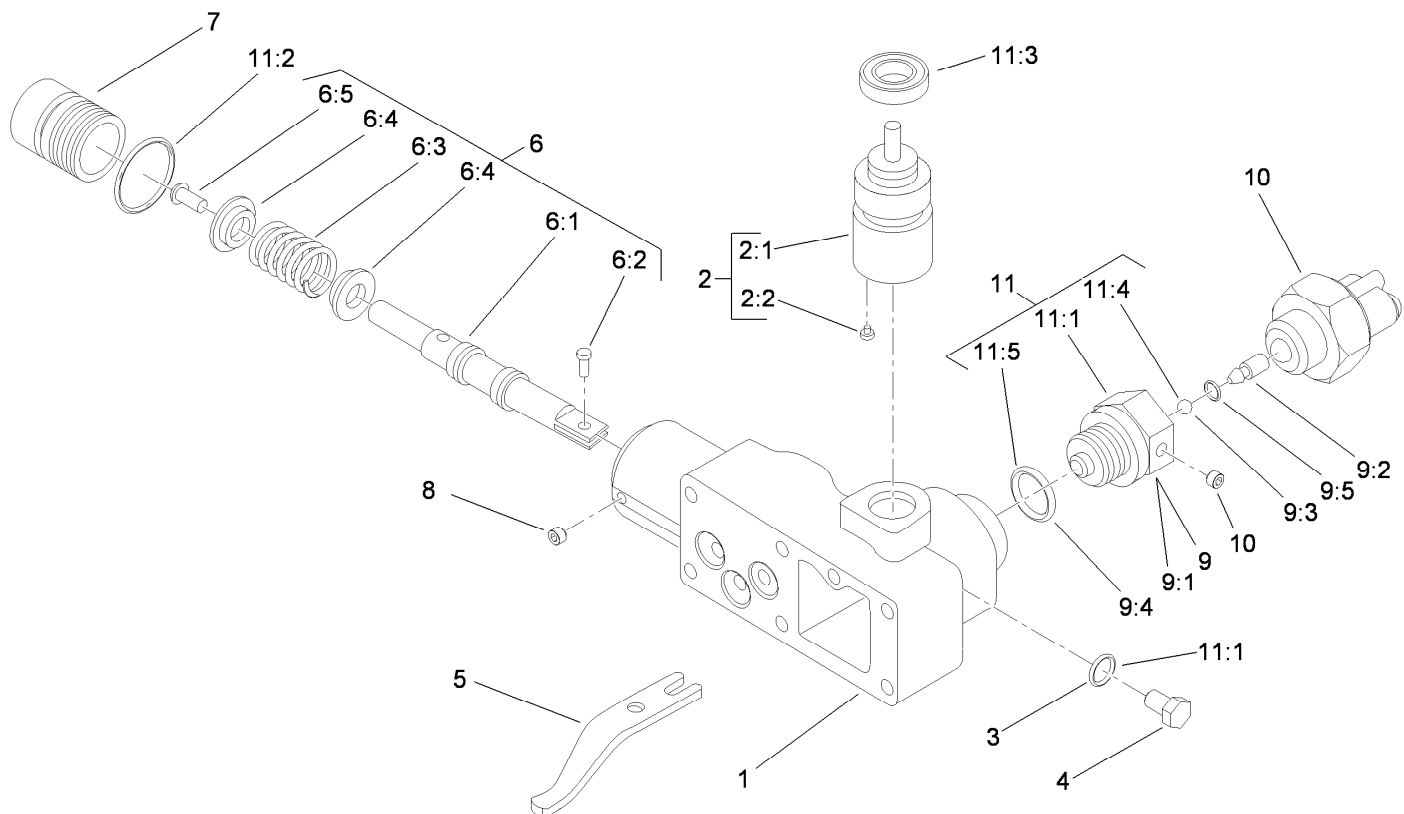


Piston Pump Assembly No. 114-4188 (continued)

Ref.	Part Number	Qty.	Description
29	105-3331	1	Seal-Shaft
30	110-0036	1	Arm-Control
31	115-4446	1	Control-Servo, Manual
32	105-2909	1	Orifice-Control, .036 DIA
33	94-3041	2	Orifice-Control (.028 DIA)

Ref.	Part Number	Qty.	Description
35	105-2864	1	Valve-Bypass
35:1		1	O-Ring ●
36	94-3030	1	Washer
37	93-6336	8	Washer
38	105-9762	4	Washer

● Not serviced separately

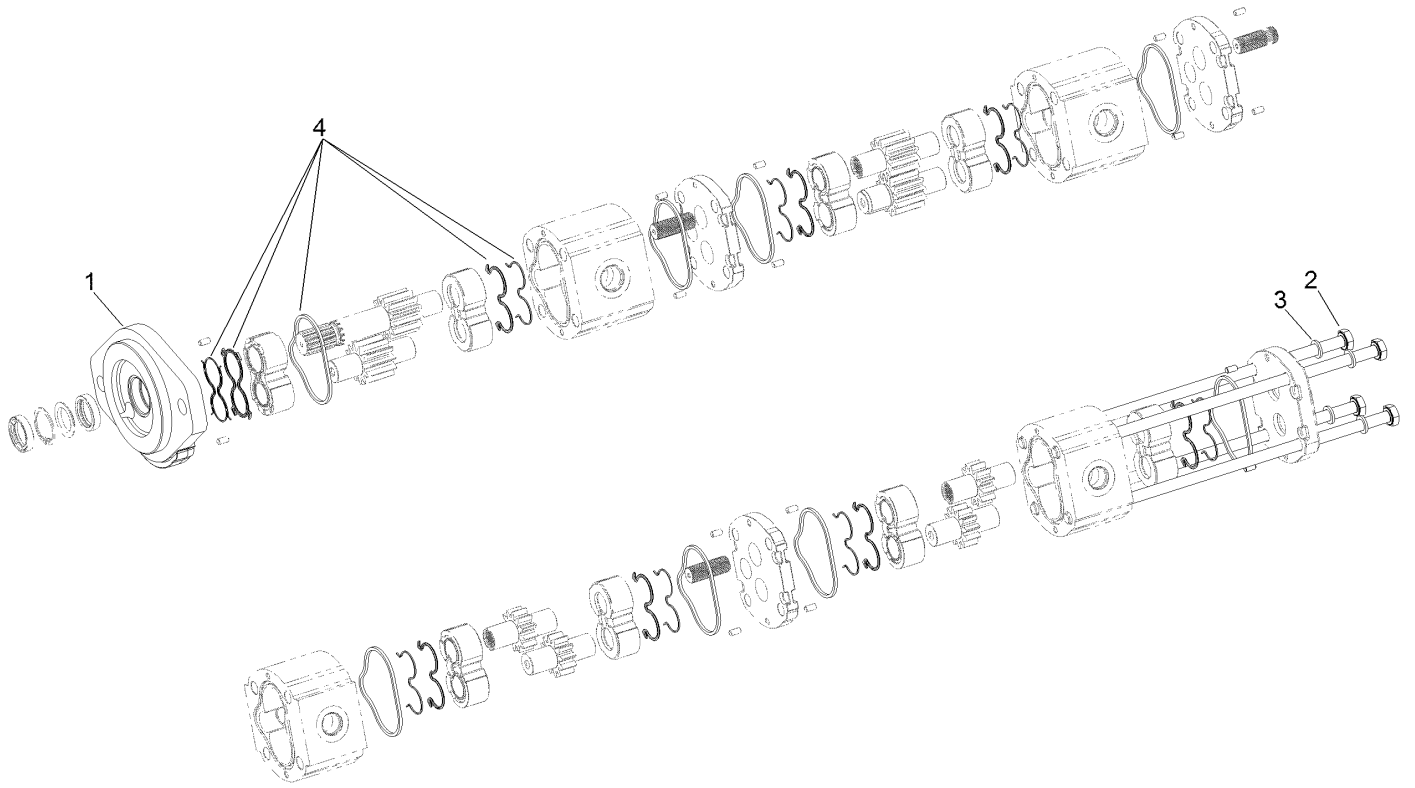


Control Assembly No. 115-4446

Ref.	Part Number	Qty.	Description
1		1	Housing-Control ●
2	108-7099	1	Input Control Shaft ASM
2:1		1	Shaft ●
2:2		1	Pin ●
3		1	O-Ring ●
4		1	Plug ●
5		1	Link-Feedback ●
6	108-7098	1	Valve Spool ASM
6:1		1	Valve-Spool ●
6:2		1	Pin-Dowel ●
6:3		1	Spring ●
6:4		2	Retainer ●
6:5		1	Screw ●
7		1	Plug ●

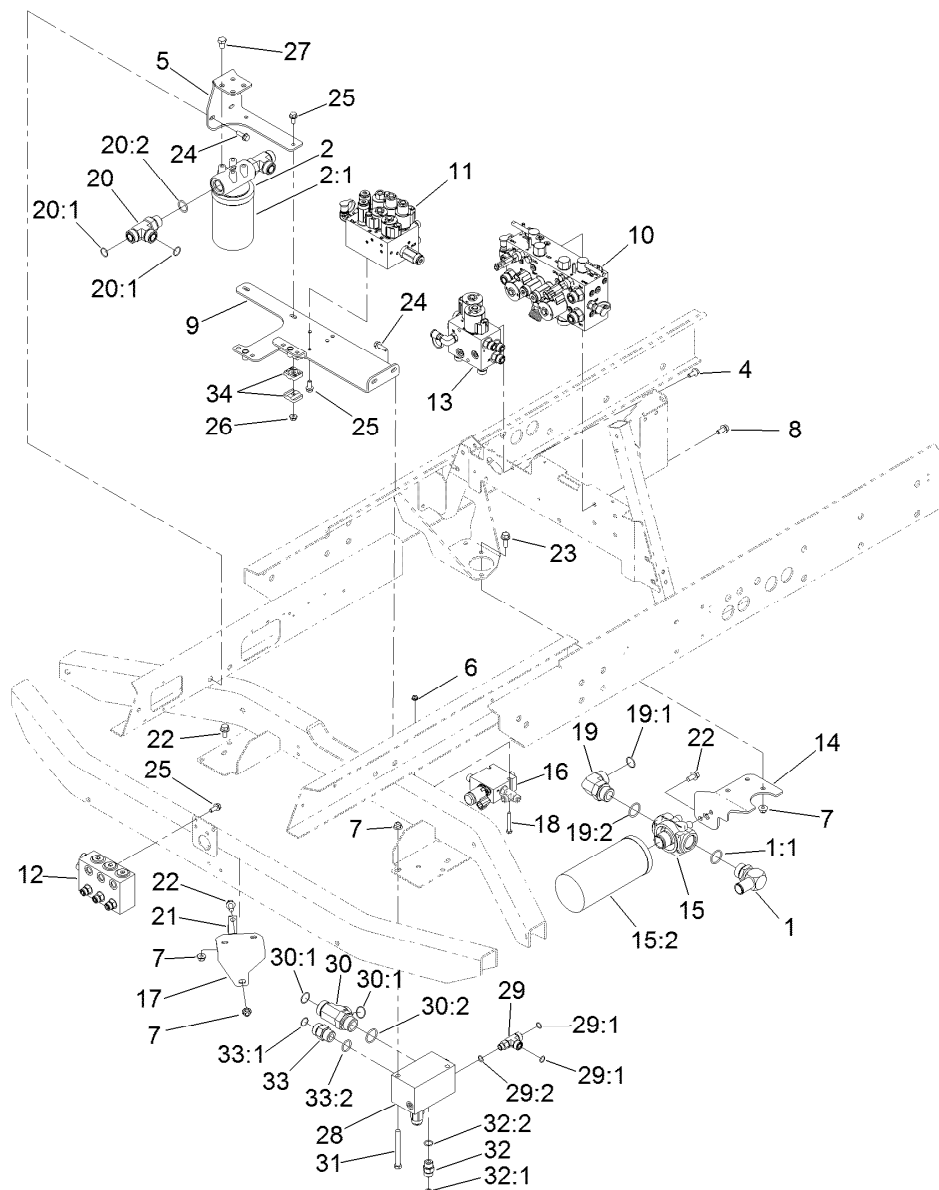
Ref.	Part Number	Qty.	Description
8		2	Screw-Set ●
9	108-8003	1	Adaptor ASM
9:1		1	Adaptor-Lockout, Neutral ●
9:2		1	Pin ●
9:3		1	Ball ●
9:4		1	O-Ring ●
9:5		1	O-Ring ●
10	115-3795	1	Switch-Neutral
11	94-3044	1	Seal Kit
11:1	117-8979	1	Seal-Shaft
11:2	105-2901	1	Gasket-Housing, Control
11:3		1	O-Ring ●
11:4		1	O-Ring ●
11:5		1	Seal-Wiper ●

● Not serviced separately



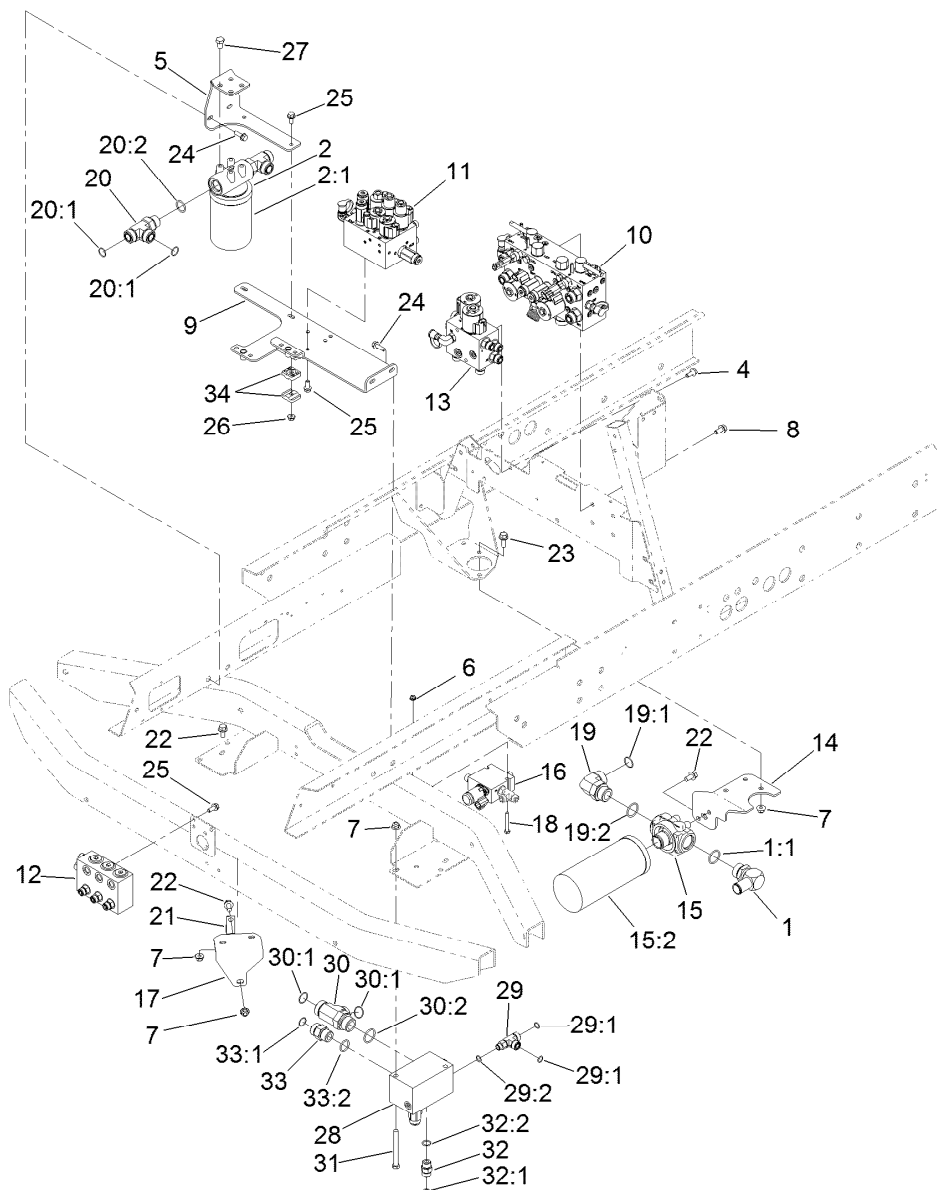
Four Section Pump Assembly No. 114-4189

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-3774	1	Cover-Front
2	115-4444	4	Bolt
3	115-9138	4	Washer
4	115-3776	1	Seal Kit



Hydraulic System Components Assembly

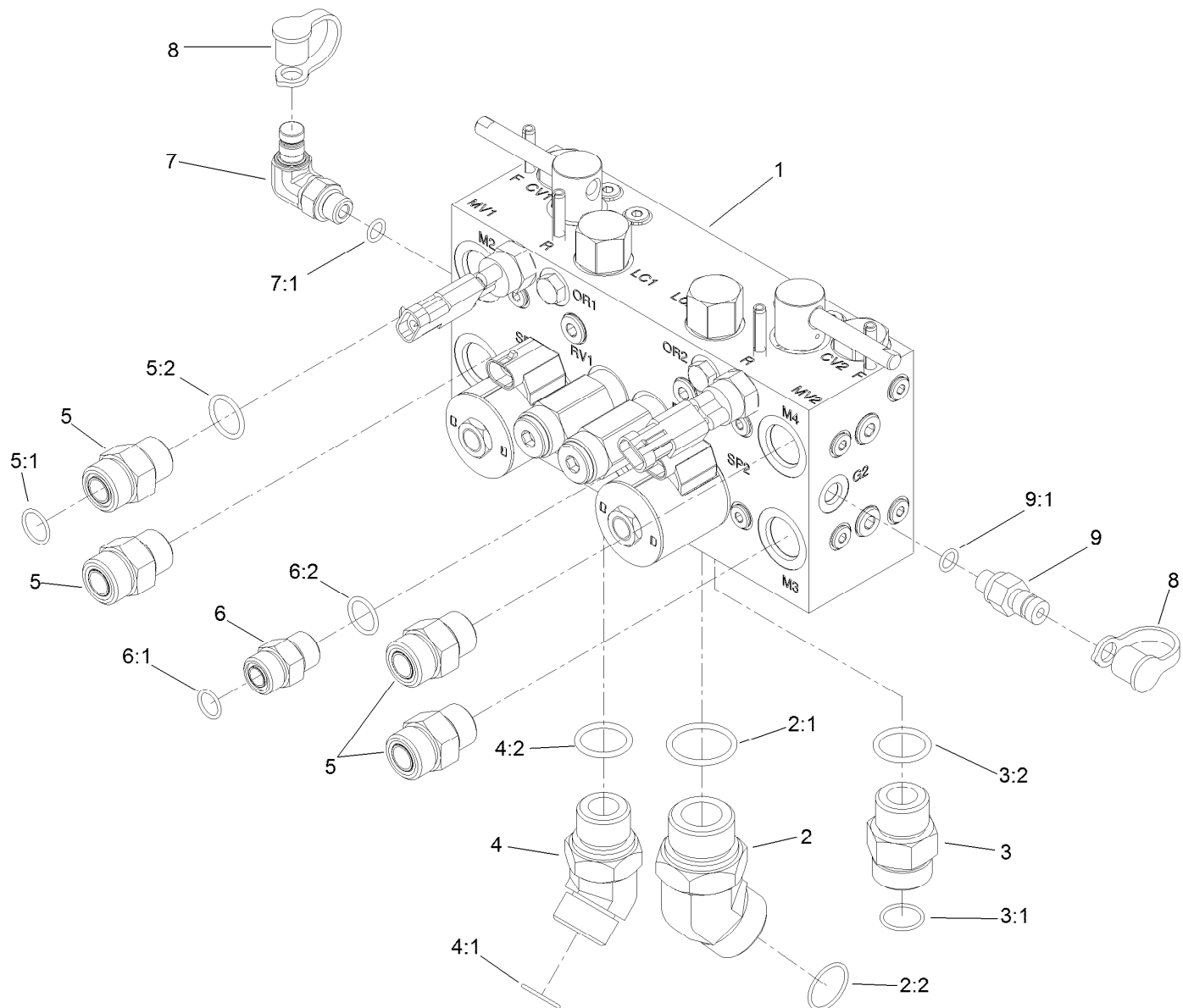
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	23-8910	1	Stem-Barb-90	19:1	237-146	1	O-Ring
1:1	237-146	1	O-Ring	19:2	340-65	1	O-Ring
2	93-2242	1	Oil Filter ASM	20	340-148	2	Fitting-Tee
2:1	75-1310	1	Filter-HYD	20:1	237-81	1	O-Ring
4	100-1668	2	Screw-HHF	20:2	237-58	2	O-Ring
5	104-5492-03	1	Bracket-Mount, Filter	21	2412-150	1	Clip-J
6	104-7201	2	Nut-HF, NI	22	3234-1	5	Screw-HHF
7	104-8301	7	Nut-HF, NI	23	3234-11	2	Screw-HHF
8	110-1718	4	Screw-HHF	24	115-1794	1	Screw-HHF
9	117-2362	1	Bracket-Mount, Valve	25	3234-5	9	Screw-HHF
10	130-1656	1	Mow Manifold ASM	26	104-8300	2	Nut-HF, NI
11	130-1669	1	Lift Manifold ASM	27	33115-016	4	Screw-HH
12	130-1670	1	Junction Manifold ASM	28	121-3078	1	Rear Traction Manifold ASM
13	119-3943	1	Fan Drive Manifold ASM	29	110-0064	1	Fitting-Tee
14	120-8022-03	1	Plate-Mount, Filter	29:1	237-30	2	O-Ring
15	139-1010	1	Filter Head ASM	29:2	237-42	1	O-Ring
15:2	94-2621	1	Element-Filter	30	104-3795	1	Fitting-Tee
16	138-6946	1	3-Way Valve Manifold ASM	30:1	340-65	2	O-Ring
17	121-3089-03	1	Plate-Mount, Tube	30:2	237-146	1	O-Ring
18	321-11	2	Screw-HH	31	323-42	2	Screw-HH
19	340-129	1	Fitting-Elbow, 90 DEG	32	340-4	1	Fitting-Straight



Hydraulic System Components Assembly (continued)

Ref.	Part Number	Qty.	Description
32:1	237-30	1	O-Ring
32:2	237-79	1	O-Ring
33	340-9	1	Fitting-STR

Ref.	Part Number	Qty.	Description
33:1	237-58	1	O-Ring
33:2	237-81	1	O-Ring
34	56-7973	2	Clamp-Tube



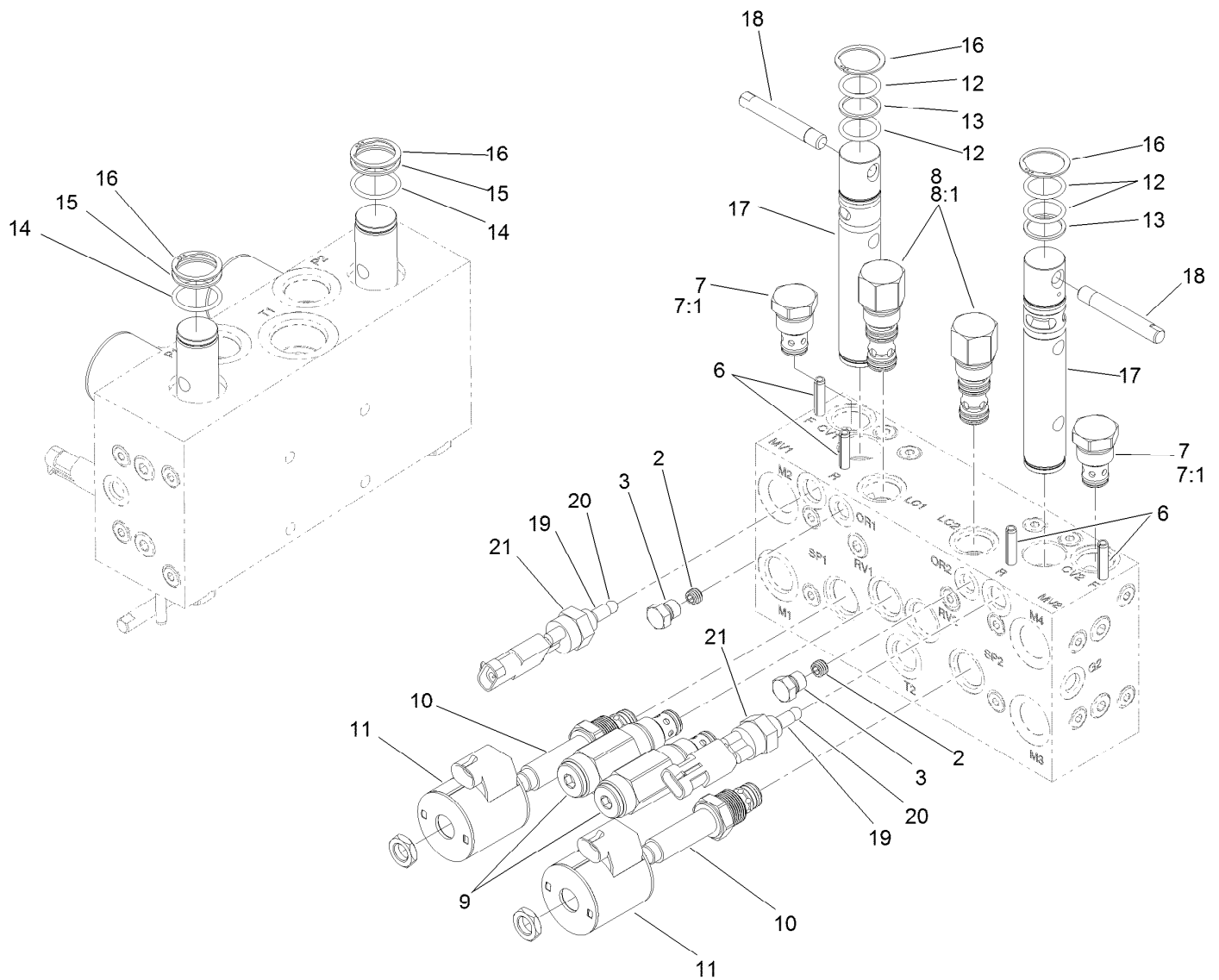
Mow Manifold Assembly No. 130-1656

Ref.	Part Number	Qty.	Description
1		1	Manifold-Mow 5-Plex ■
2	104-3509	1	Fitting-HYD, 45 DEG
2:1	237-146	1	O-Ring
2:2	340-65	1	O-Ring
3	340-9	1	Fitting-STR
3:1	237-58	1	O-Ring
3:2	237-81	1	O-Ring
4	100-5530	1	Fitting-45 DEG
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	340-7	4	Fitting-Straight

Ref.	Part Number	Qty.	Description
5:1	237-65	1	O-Ring ●
5:2	237-80	1	O-Ring ●
6	340-4	1	Fitting-Straight
6:1	237-30	1	O-Ring
6:2	237-79	1	O-Ring
7	115-9147	1	Fitting-Elbow, 90 DEG
7:1	237-78	1	O-Ring
8	354-79	2	Cap-Dust
9	354-77	1	Fitting-Quick
9:1	237-78	1	O-Ring

● Not illustrated

■ Not serviced separately



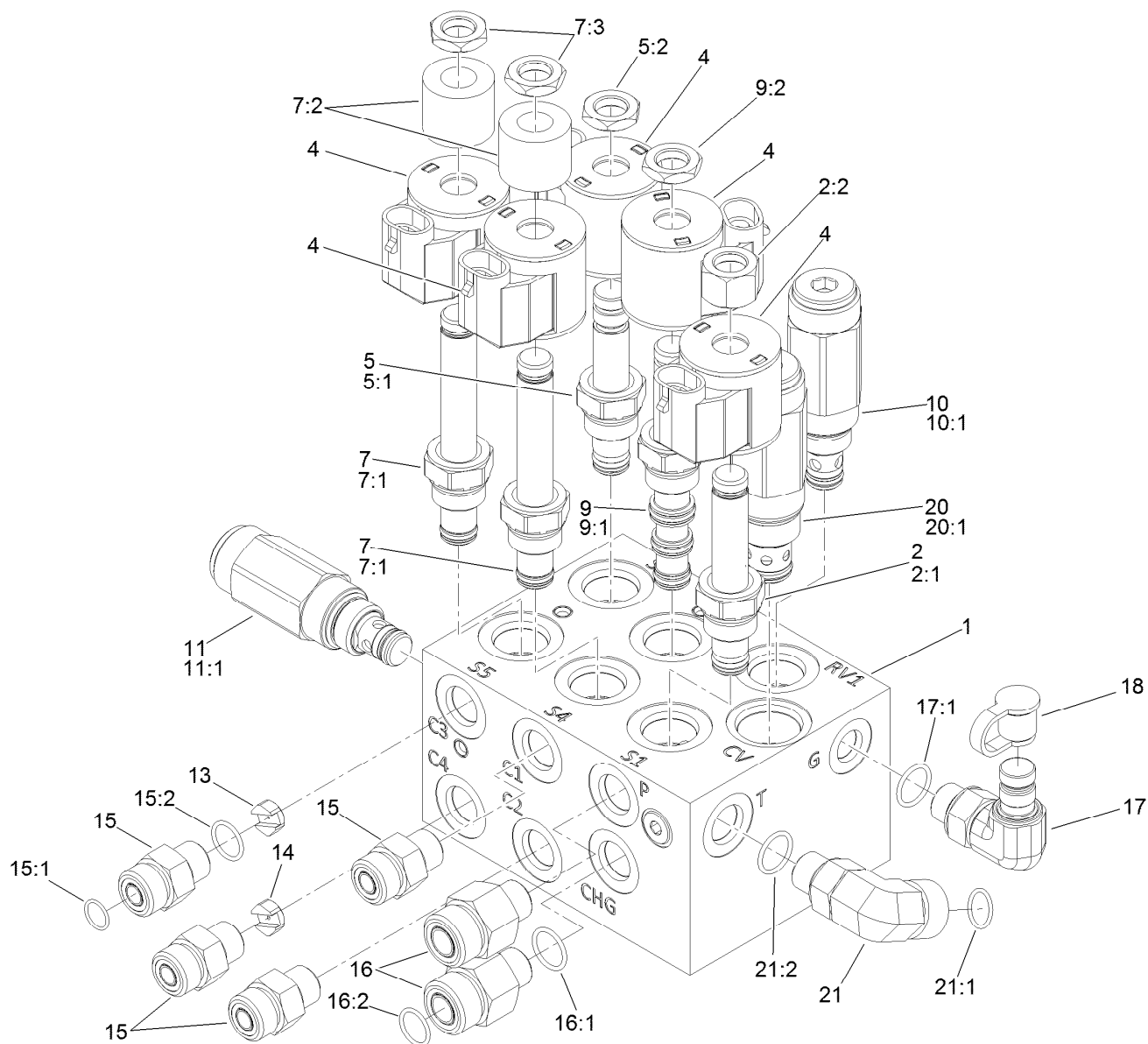
5-Plex Mow Manifold Block Assembly

Ref.	Part Number	Qty.	Description
2	110-8883	2	Plug-Orifice (0.040)
3		2	Plug ■
6	112-6531	4	Pin-Spring
7	110-8881	2	Valve-Check
7:1	105-9159	1	Seal Kit ●
8	120-1693	2	Compensator-Pressure
8:1	119-2159	1	Seal Kit
9	138-6964	2	Valve-Relief, 3000 PSI
10	138-6961	2	Valve-Proportional, NC
11	110-6344	2	Coil-12V, DC

Ref.	Part Number	Qty.	Description
12	120-1657	4	O-Ring
13	120-1656	2	Ring-Backup
14	125-1652	2	O-Ring
15	120-1654	2	Ring-Backup
16	120-1653	4	Ring-Retaining, External
17	120-1652	2	Spool-Backlap
18	120-1651	2	Handle-Spool
19	120-1650	2	Pin
20	117-4605	2	Ball-SS
21	72-4320	2	Switch-Ball

● Not illustrated

■ Not serviced separately

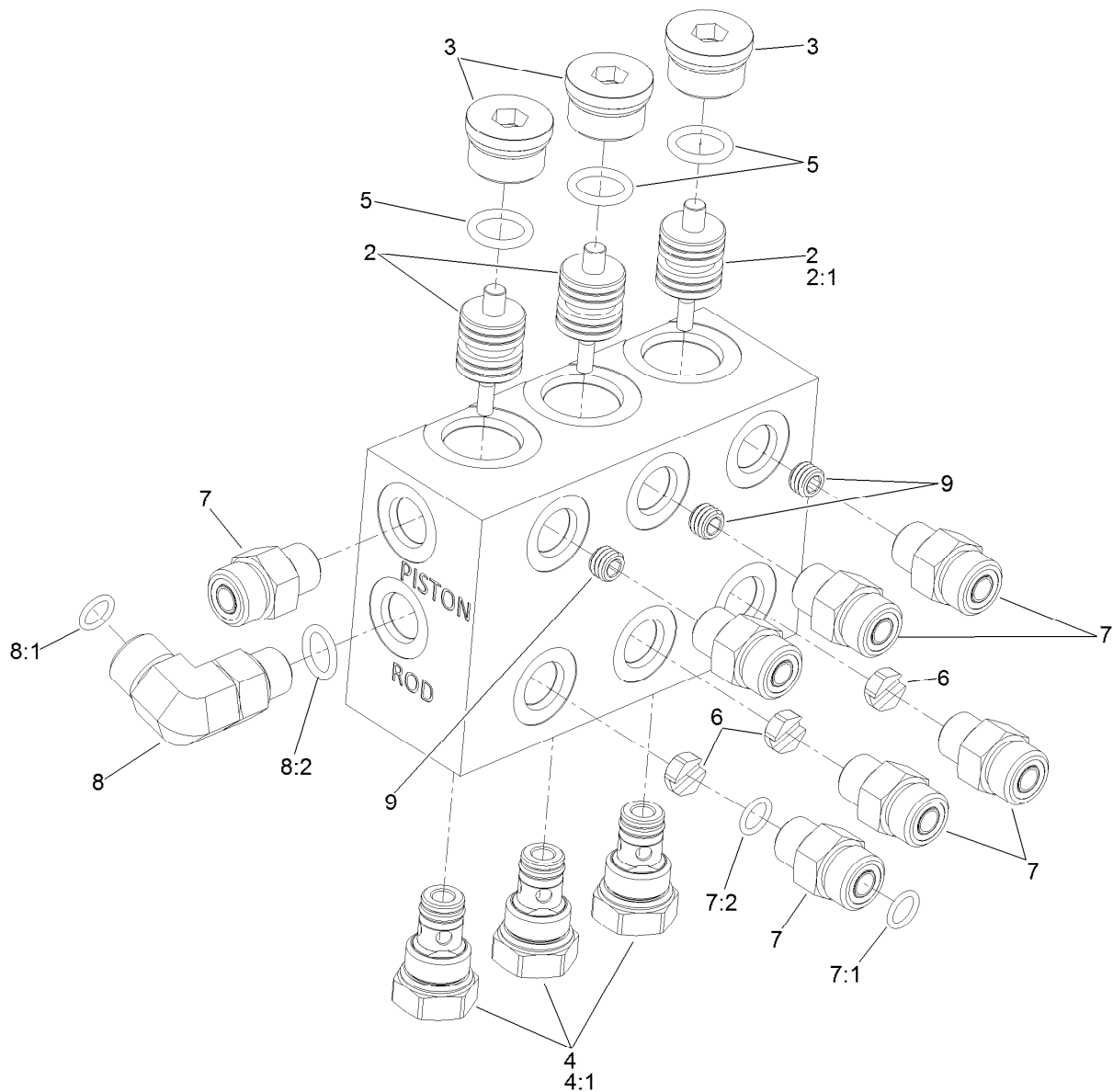


Lift Manifold Assembly No. 130-1669

Ref.	Part Number	Qty.	Description
1		1	Manifold Block ●
2	107-7517	1	Valve-Solenoid
2:1	105-9156	1	Seal Kit
2:2	107-7812	1	Nut-Solenoid
4	110-0497	5	Coil-Solenoid
5	112-9206	1	Solenoid Valve ASM
5:1	105-9156	1	Seal Kit
5:2	110-2634	1	Nut-Coil
7	110-8898	2	Valve-Solenoid
7:1	107-7527	1	Seal Kit
7:2	110-2634	1	Nut-Coil
7:3	110-8909	1	Spacer-Coil
9	120-1665	1	Valve-Solenoid
9:1	112-6520	1	Seal Kit
9:2	110-2634	1	Nut-Coil
10	120-1664	1	Valve-Relief, 1700 PSI
10:1	105-9156	1	Seal Kit
11	120-1663	1	Valve-Relief, 500 PSI

Ref.	Part Number	Qty.	Description
11:1	105-9156	1	Seal Kit
13	120-1662	1	Orifice-Flow Control, .040
14	119-2010	3	Orifice-Control, Flow (0.055)
15	340-2	4	Fitting-Straight
15:1	237-22	1	O-Ring
15:2	237-42	1	O-Ring
16	340-5	2	Fitting-Straight
16:1	237-42	1	O-Ring
16:2	237-30	1	O-Ring
17	115-9147	1	Fitting-Elbow, 90 DEG
17:1	237-78	1	O-Ring
18	354-79	1	Cap-Dust
20	115-4140	1	Valve-Check
20:1	110-8772	1	Seal Kit
21	340-99	1	Fitting-HYD, 90 DEG
21:1	237-30	1	O-Ring
21:2	237-42	1	O-Ring

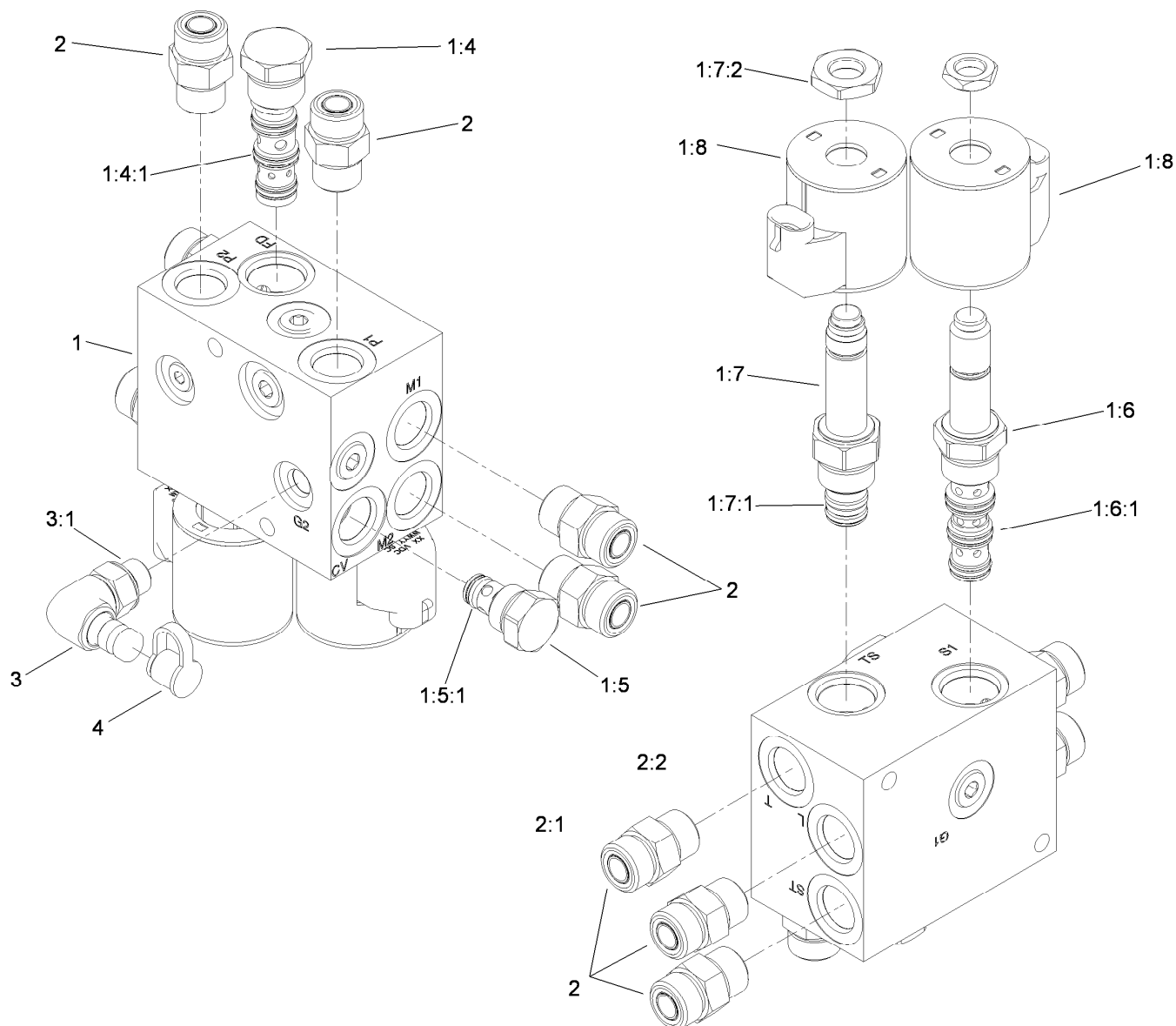
● Not serviced separately



Juction Manifold Assembly No. 130-1670

Ref.	Part Number	Qty.	Description
2	110-8901	3	Piston-Pilot
2:1	110-8900	1	O-Ring
3		3	Plug ●
4	110-9006	3	Valve-Check
4:1	105-9156	1	Seal Kit
5	110-8900	3	O-Ring
6	119-2009	3	Orifice-Flow Control (0.030)
7	340-2	7	Fitting-Straight
7:1	237-22	1	O-Ring
7:2	237-42	1	O-Ring
8	340-77	1	Fitting-Elbow, 90 DEG
8:1	237-22	1	O-Ring
8:2	237-42	1	O-Ring
9	130-1674	1	Orifice-Control, Flow

● Not serviced separately

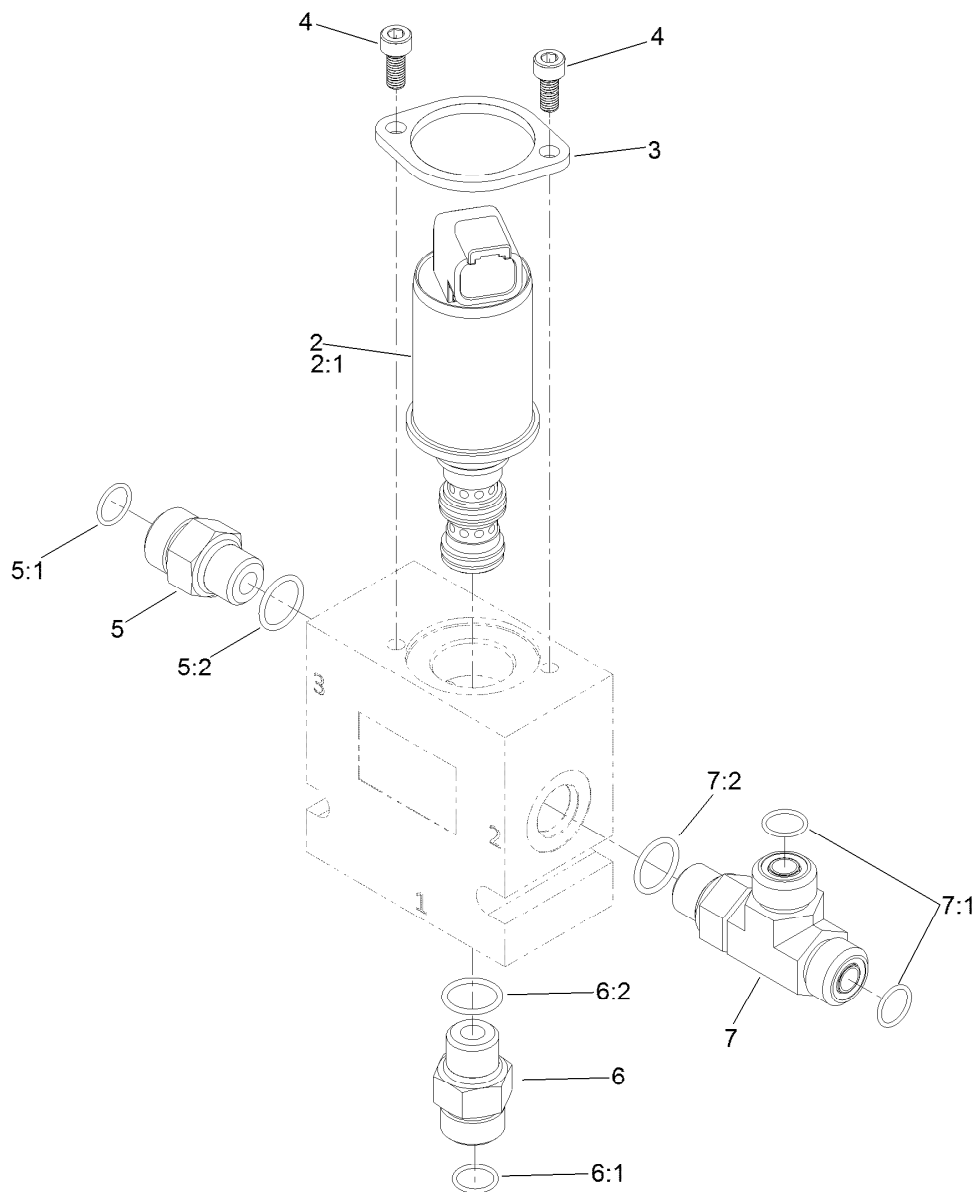


Fan Drive Manifold Assembly No. 119-3943

Ref.	Part Number	Qty.	Description
1		1	Fan Drive Manifold ASM ●
1:4	115-3024	1	Valve-Flow Divider/Combiner
1:4:1	115-3025	1	Seal Kit
1:5	105-9321	1	Check Valve ASM
1:5:1	105-9156	1	Seal Kit
1:6	115-3023	1	Solenoid Valve ASM
1:6:1	110-8908	1	Spool Valve Seal Kit
1:7	115-3022	1	Relief-Proportional

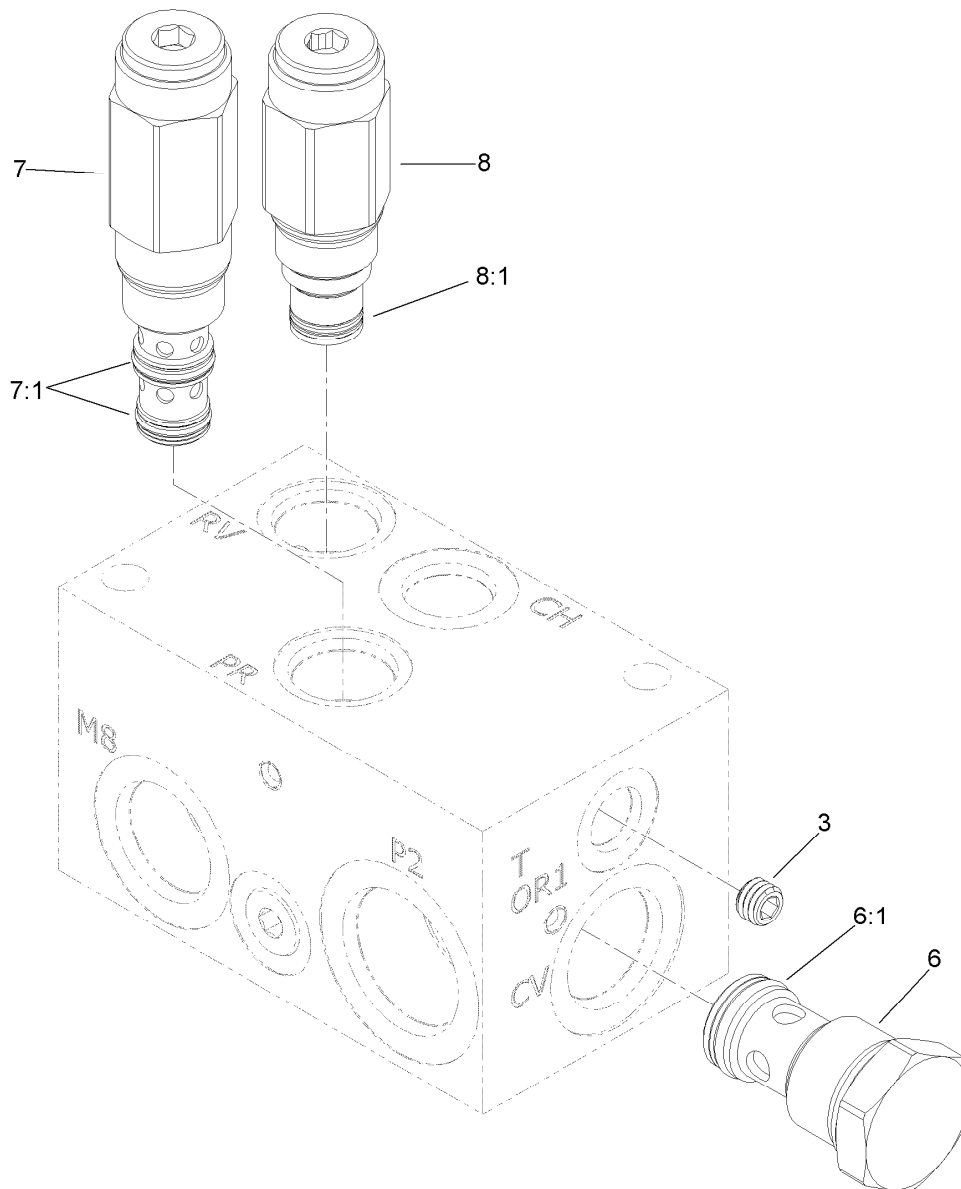
Ref.	Part Number	Qty.	Description
1:7:1	110-6316	1	Seal Kit
1:7:2	119-7715	1	Nut-Coil
1:8	110-6344	2	Coil-12V, DC
2	340-4	7	Fitting-Straight
2:1	237-30	1	O-Ring
2:2	237-79	1	O-Ring
3	115-9147	1	Fitting-Elbow, 90 DEG
3:1	237-78	1	O-Ring
4	354-79	1	Cap-Dust

● Not serviced separately



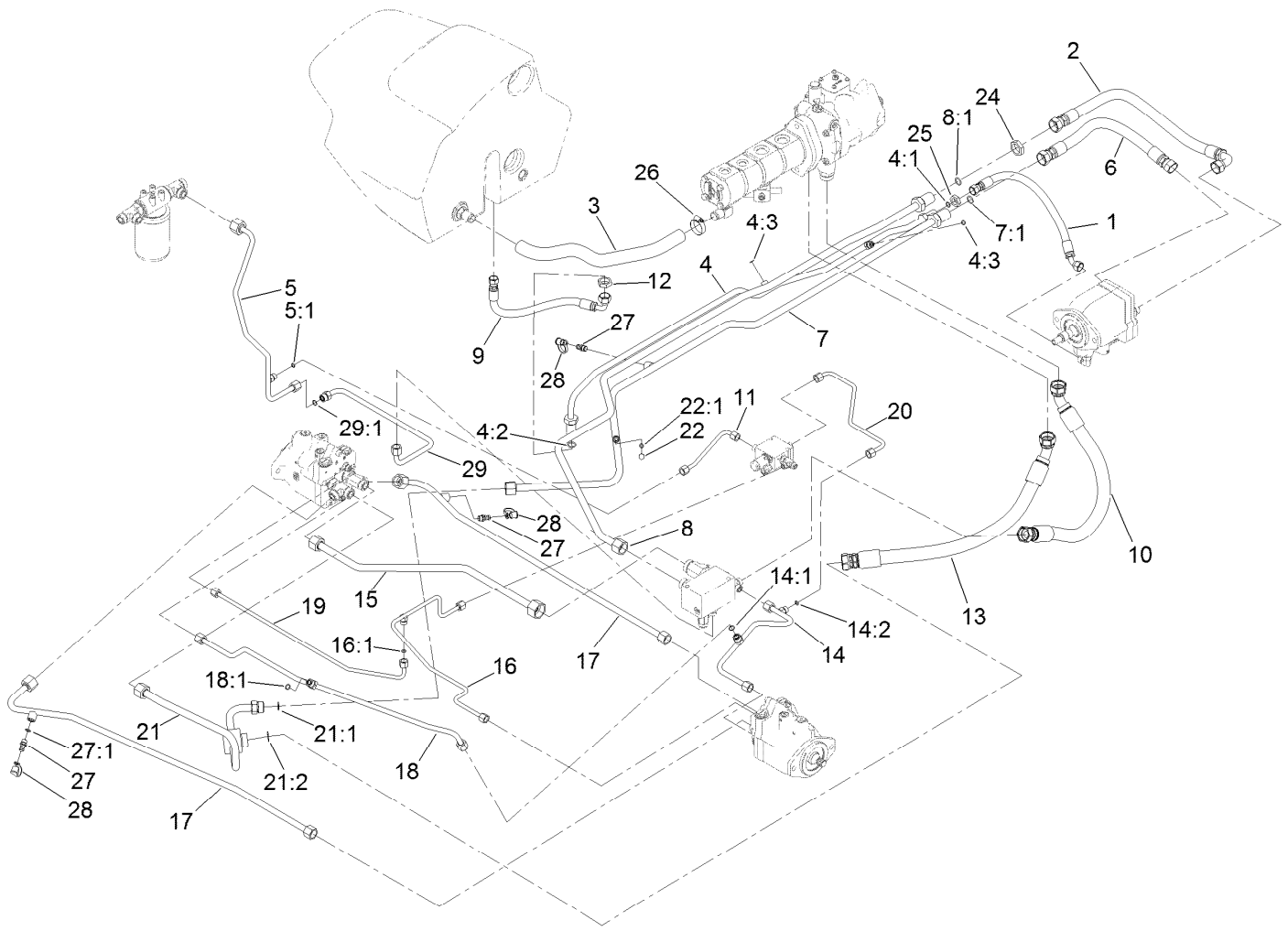
3-Way Valve Manifold Assembly No. 138-6946

Ref.	Part Number	Qty.	Description
2	138-3828	1	Valve-Solenoid, 3 Way 2 Position
2:1	138-3831	1	Seal Kit
3	138-3825	2	Plate-Mounting, Standard
4	138-3827	1	Screw
5	92-9258	1	Adapter-Check
5:1	237-22	1	O-Ring
5:2	237-42	1	O-Ring
6	340-2	1	Fitting-Straight
6:1	237-22	1	O-Ring
6:2	237-42	1	O-Ring
7	340-86	1	Fitting-Tee
7:1	237-22	2	O-Ring
7:2	237-42	1	O-Ring



Rear Traction Manifold Assembly No. 121-3078

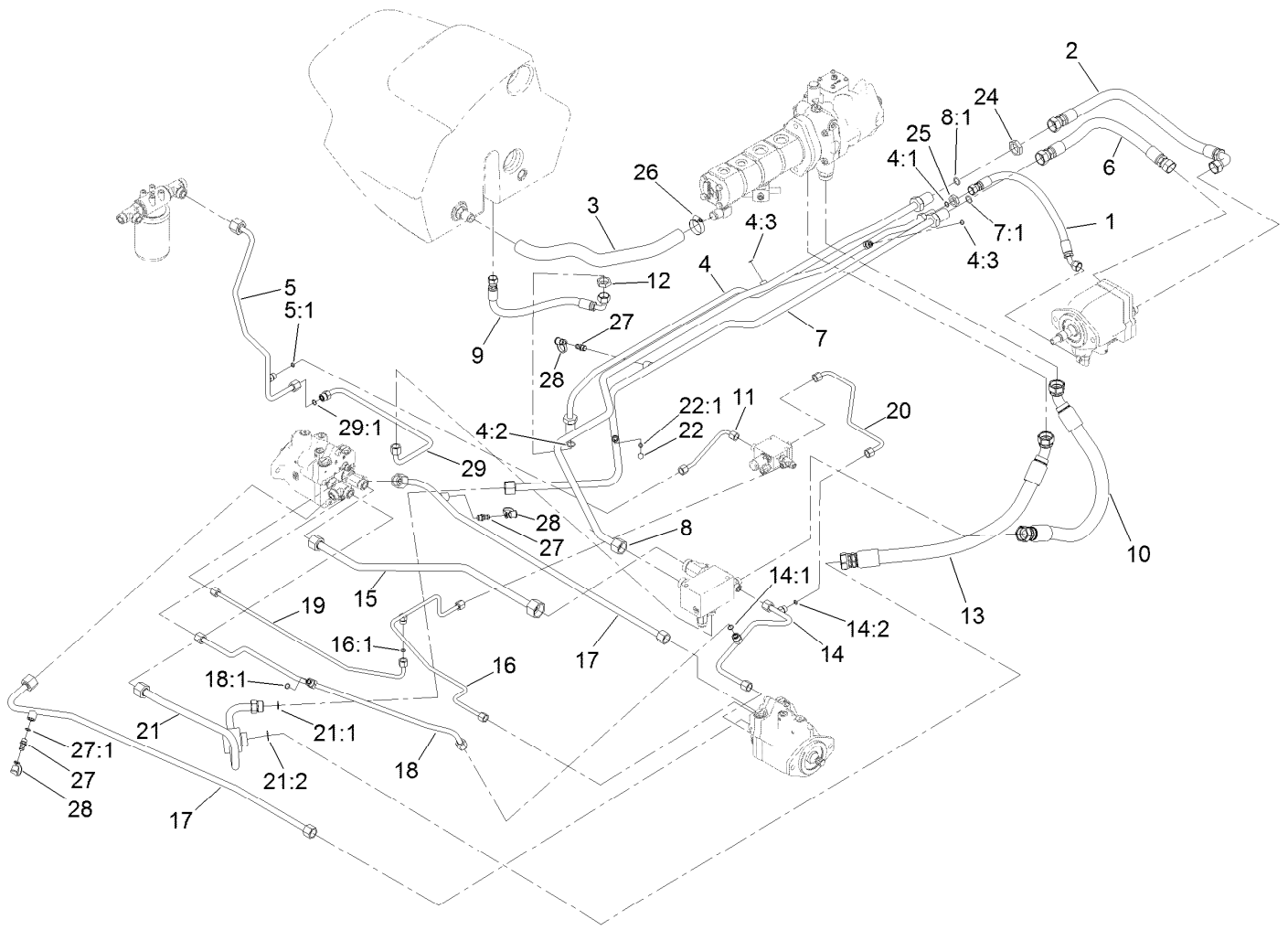
Ref.	Part Number	Qty.	Description
3	110-0495	1	Plug-Orifice (0.050 Inch)
6	125-4328	1	Valve-Check
6:1	125-4336	1	Seal Kit
7	125-7567	1	Valve-Pressure Reducing
7:1	125-4334	1	Seal Kit
8	125-7566	1	Valve-Relief
8:1	110-6316	1	Seal Kit



Traction Hydraulic Circuit Assembly

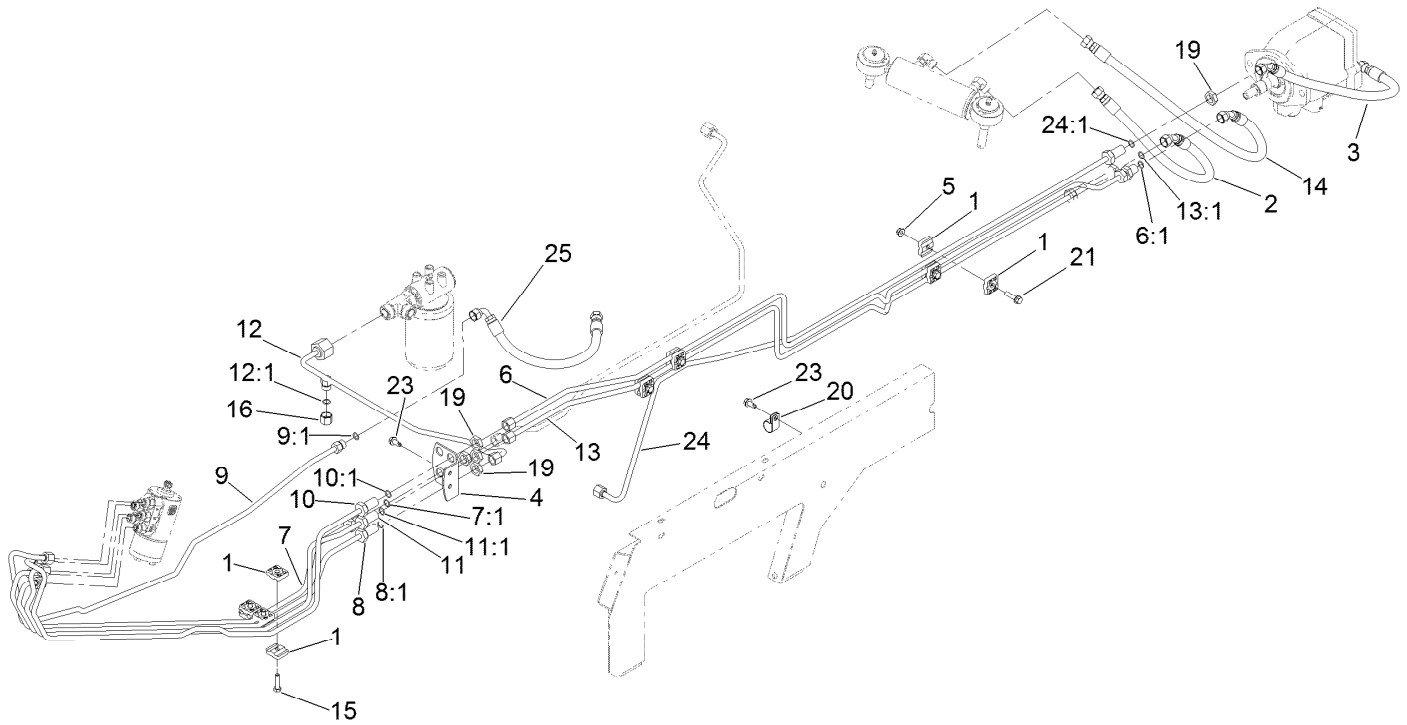
Ref.	Part Number	Qty.	Description
1	92-2406	1	Hose-HYD
2	104-3789	1	Filter Hose ASM
3	115-4447	1	Hose-Suction
4	130-1647	1	Tube ASM
4:1	237-30	1	O-Ring
4:2	237-65	1	O-Ring
4:3	237-22	2	O-Ring
5	120-8047	1	Tube ASM
5:1	237-22	1	O-Ring
6	120-8053	1	Hose ASM
7	120-8079	1	Tube ASM
7:1	237-58	1	O-Ring
8	130-1653	1	Tube ASM
8:1	237-58	1	O-Ring
9	136-2911	1	Hose ASM
10	125-4559	1	Hose ASM
11	125-4566	1	Tube ASM
12	340-74	1	Nut-Lock, Bulkhead
13	130-1642	1	Hose ASM
14	130-1620	1	Tube ASM
14:1	237-30	1	O-Ring

Ref.	Part Number	Qty.	Description
14:2	237-22	1	O-Ring
15	130-1621	1	Tube ASM
16	130-1622	1	Tube ASM
16:1	237-22	1	O-Ring
17	130-1623	2	Tube ASM
18	130-1624	1	Tube ASM
18:1	237-30	1	O-Ring
19	130-1625	1	Tube ASM
20	130-1627	1	Tube ASM
21	130-1629	1	Tube ASM
21:1	237-58	1	O-Ring
21:2	340-65	1	O-Ring
22	353-512	1	Plug
22:1	237-78	1	O-Ring
24	340-126	2	Nut-Bulkhead
25	340-127	1	Nut-Bulkhead
26	2412-111	1	Clamp-Hose, W/Liner
27	59-7410	3	Fitting-Diagnostic
27:1	237-42	1	O-Ring
28	354-79	3	Cap-Dust



Traction Hydraulic Circuit Assembly (continued)

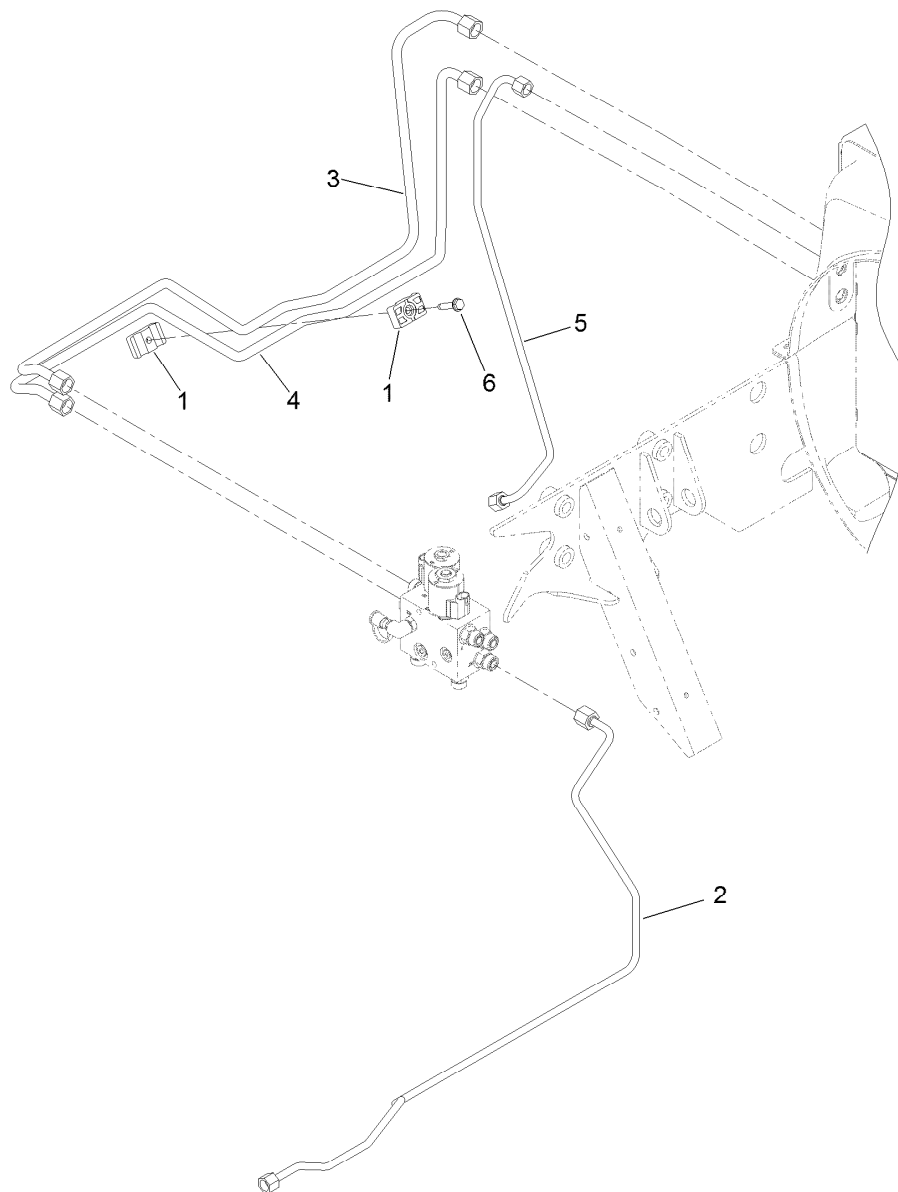
Ref.	Part Number	Qty.	Description
29	125-4570	1	Tube ASM
29:1	237-30	1	O-Ring



Steering Hydraulic Circuit Assembly

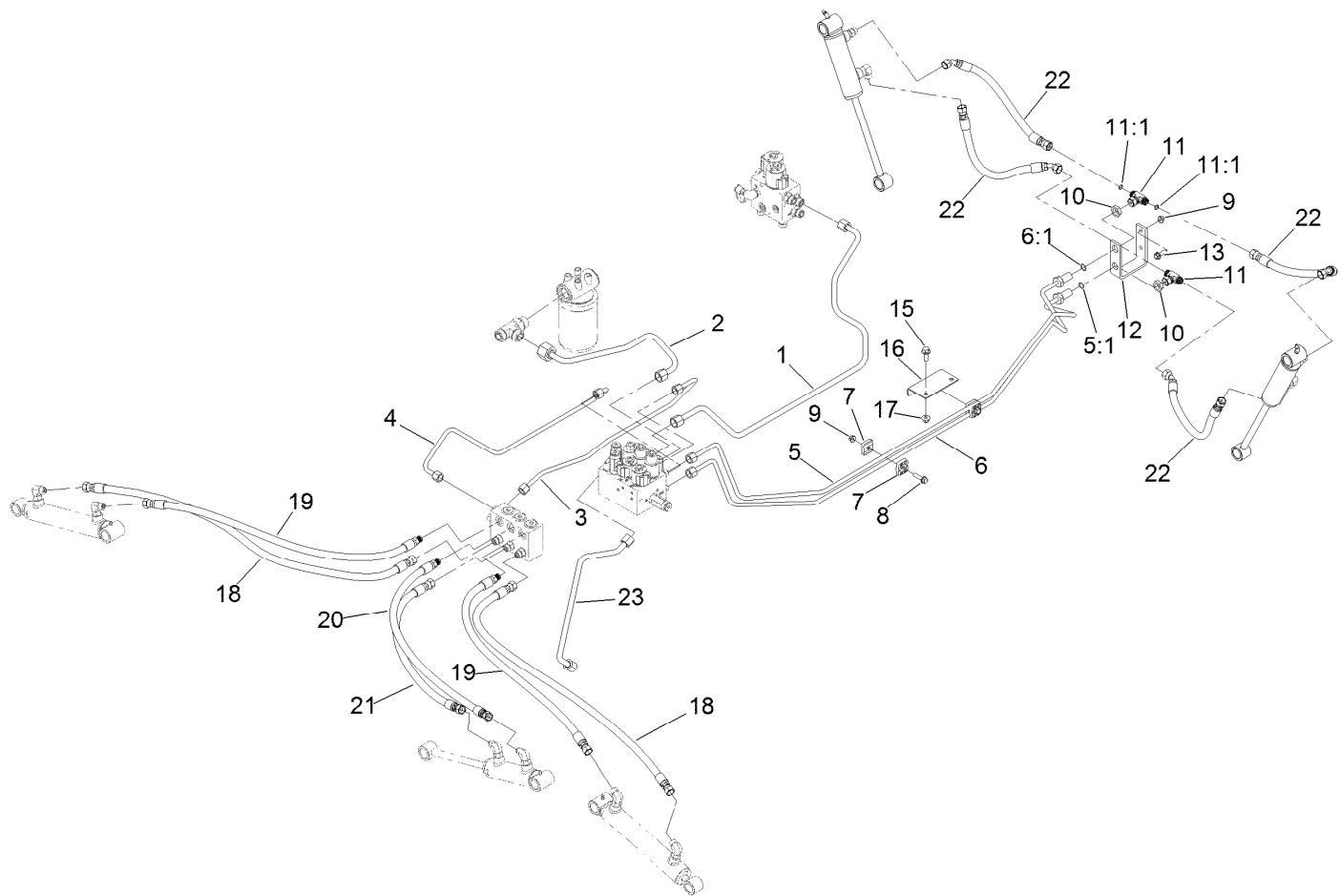
Ref.	Part Number	Qty.	Description
1	56-7973	12	Clamp-Tube
2	92-7539	1	Hose-HYD
3	92-7595	1	Hose-HYD
4	92-7606-03	1	Bracket-Bulkhead
5	104-8300	3	Nut-HF, NI
6	105-3871	1	Tube ASM
6:1	237-22	1	O-Ring
7	115-4405	1	Tube ASM
7:1	237-22	1	O-Ring
8	115-4406	1	Tube ASM
8:1	237-22	1	O-Ring
9	130-1635	1	Tube ASM
9:1	237-22	1	O-Ring
10	115-4408	1	Tube ASM
10:1	237-22	1	O-Ring
11	115-4409	1	Tube ASM

Ref.	Part Number	Qty.	Description
11:1	237-22	1	O-Ring
12	115-4412	1	Tube ASM
12:1	237-22	1	O-Ring
13	115-9128	1	Tube ASM
13:1	237-22	1	O-Ring
14	125-4560	1	Hose ASM
15	119-4036	3	Screw-HHF
16	340-117	1	Cap
19	340-70	7	Nut-Lock
20	2412-81	1	Clamp-R
21	115-1794	3	Screw-HHF
23	32104-32	3	Screw-HWH
24	120-8052	1	Tube ASM
24:1	237-22	1	O-Ring
25	92-5694	1	Hose-Hydraulic



Fan Drive Hydraulic Circuit Assembly

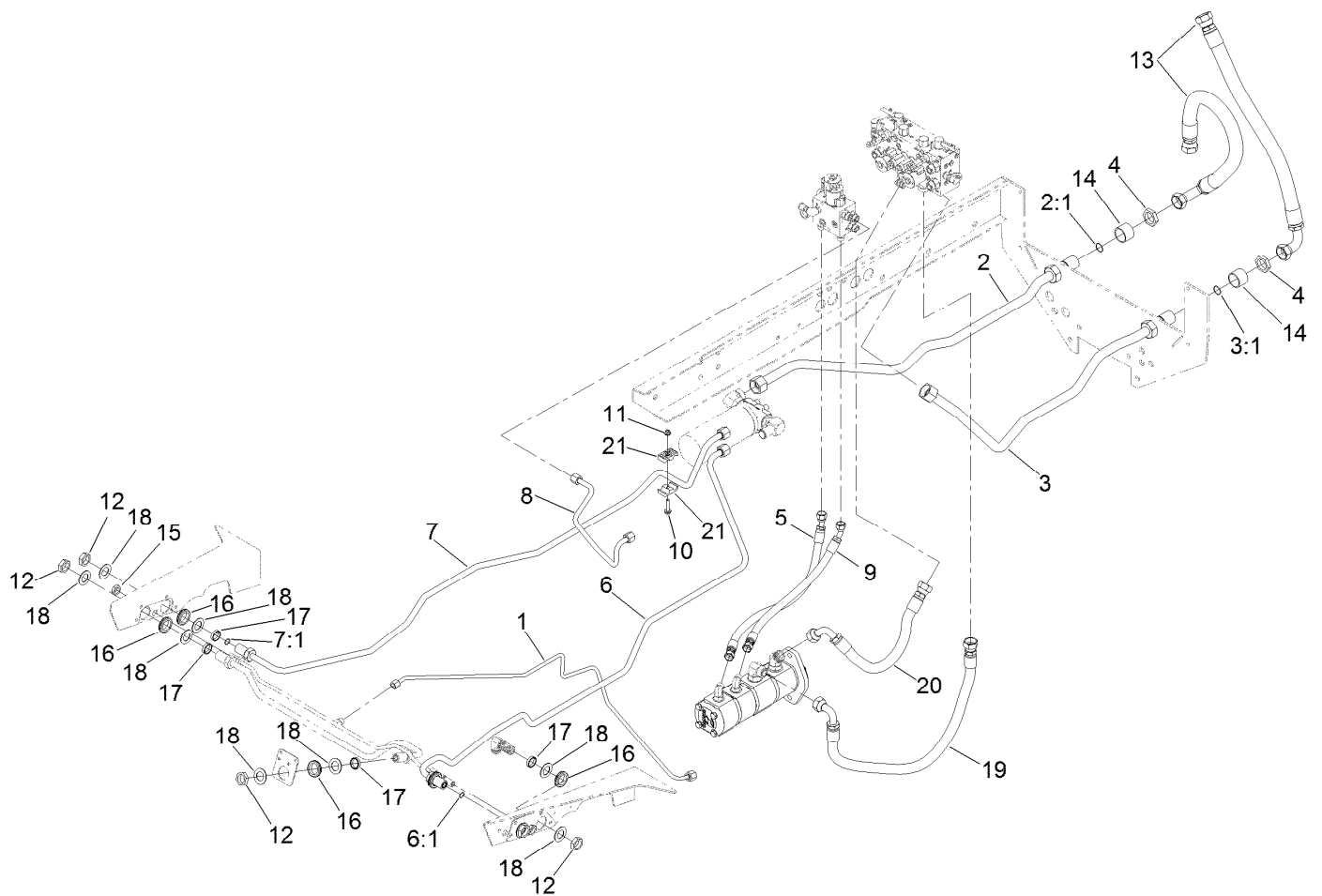
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	56-7976	2	Clamp-Tube
2	115-4422	1	Tube-HYD
3	125-4599	1	Tube ASM
4	125-4601	1	Tube ASM
5	125-4602	1	Tube ASM
6	32144-57	1	Screw



Lift Circuit Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	119-1467	1	Tube-HYD
2	130-1648	1	Tube ASM
3	119-1470	1	Tube-HYD
4	119-1471	1	Tube-HYD
5	119-1472	1	Tube-HYD
5:1	237-22	1	O-Ring
6	119-1473	1	Tube-HYD
6:1	237-22	1	O-Ring
7	56-7973	4	Clamp-Tube
8	115-1794	2	Screw-HHF
9	104-8300	4	Nut-HF, NI
10	340-70	2	Nut-Lock
11	340-166	2	Fitting-Tee

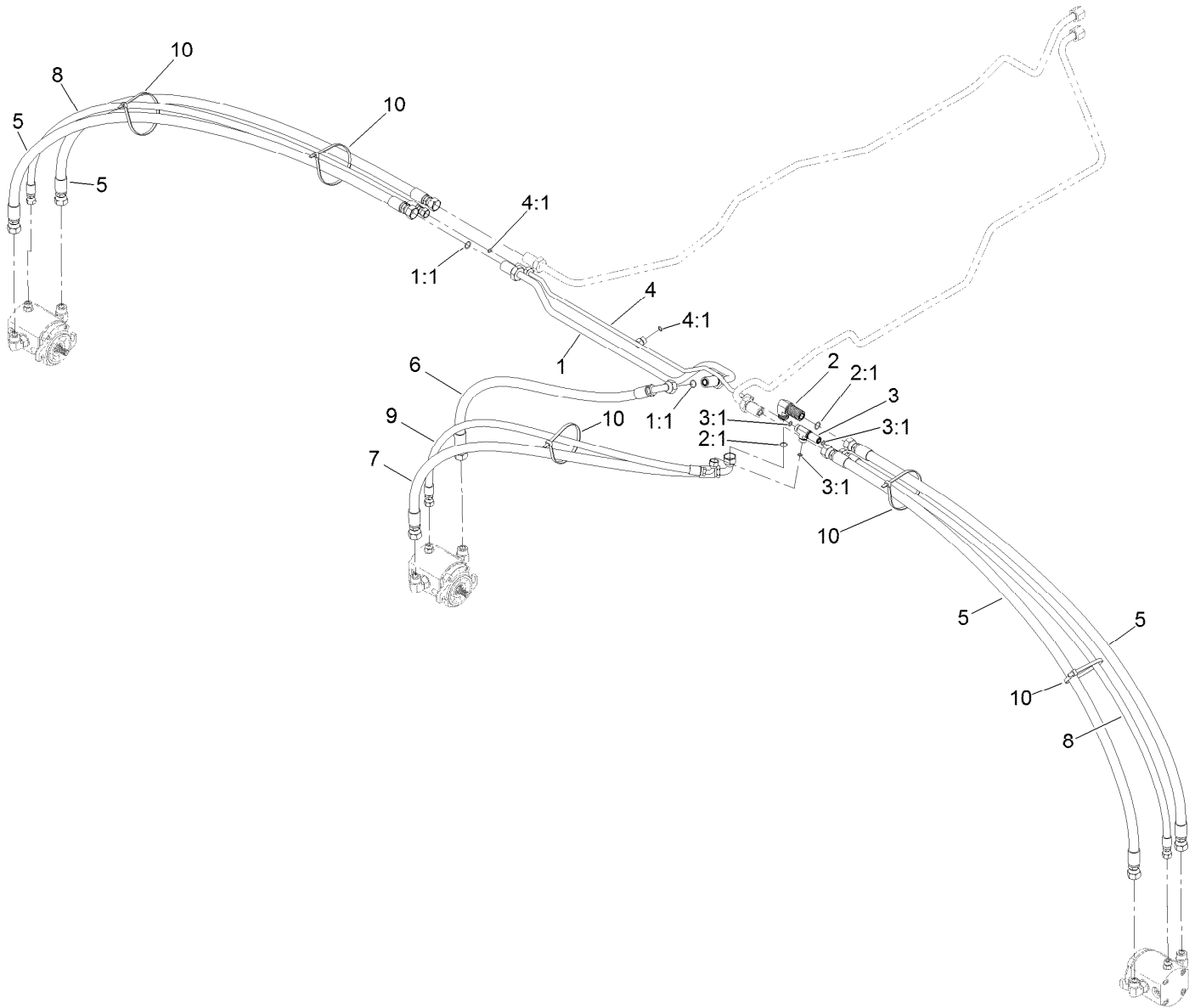
Ref.	Part Number	Qty.	Description
11:1	237-22	2	O-Ring
12	105-3992-03	1	Bracket-Bulkhead
13	3234-17	2	Screw-HHF
15	3234-11	2	Screw-HHF
16	105-3990-03	1	Bracket-Support, Tube
17	104-8301	2	Nut-HF, NI
18	119-3924	2	Hose ASM
19	130-1672	2	Hose ASM
20	119-8632	1	Hose ASM-HYD
21	119-1433	1	Hose ASM
22	105-9238	4	Hose-HYD
23	130-1640	1	Tube ASM



Hydraulic Mow Circuit Assembly

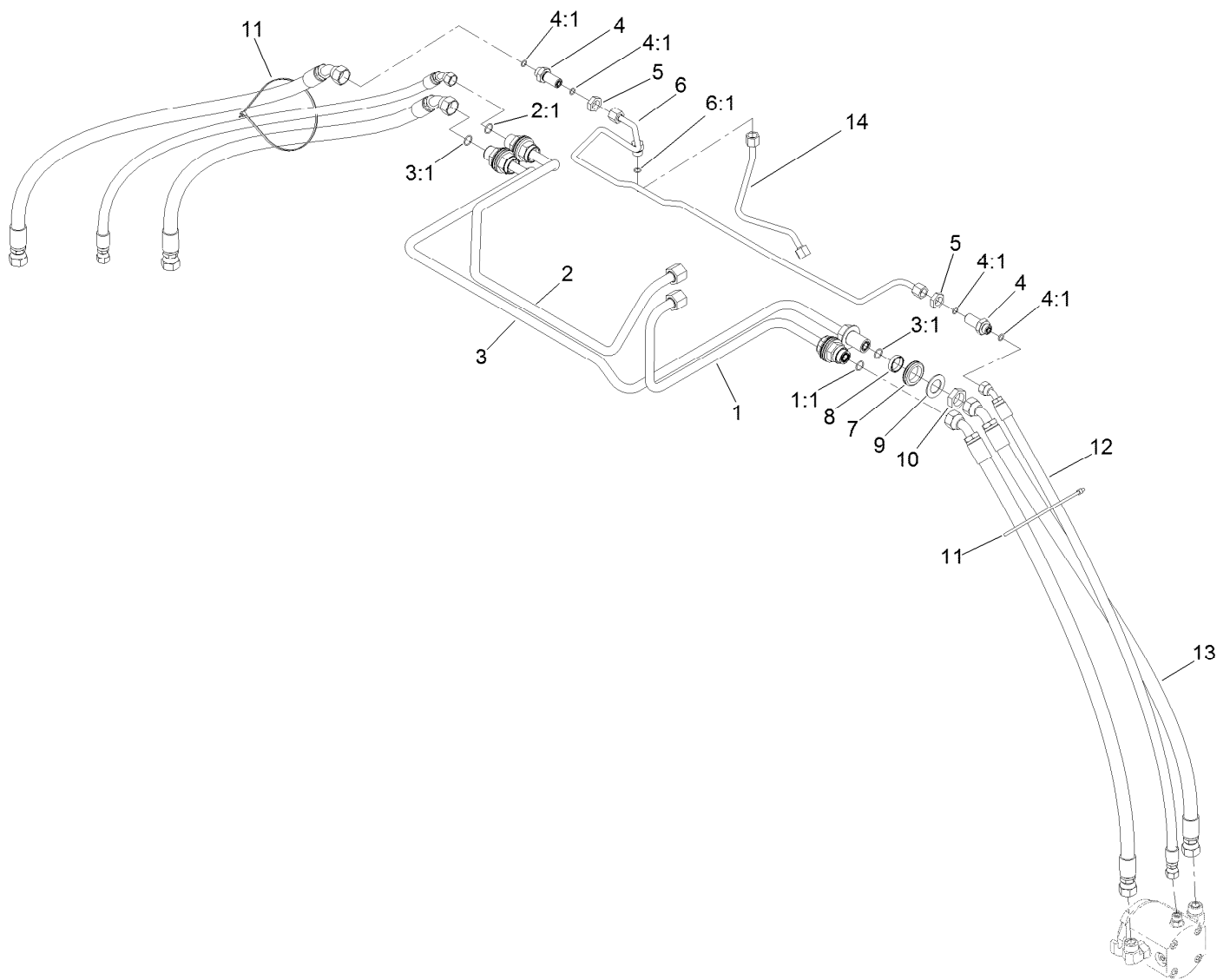
Ref.	Part Number	Qty.	Description
1	130-1626	1	Tube ASM
2	125-4573	1	Tube ASM
2:1	340-65	1	O-Ring
3	125-4574	1	Tube ASM
3:1	340-65	1	O-Ring
4	340-128	2	Nut-Bulkhead
5	115-4438	1	Hose-HYD
6	119-1453	1	Tube-HYD
6:1	237-65	1	O-Ring
7	119-1454	1	Tube-HYD
7:1	237-65	1	O-Ring
8	119-1469	1	Tube-HYD
9	115-4439	1	Hose-HYD

Ref.	Part Number	Qty.	Description
10	115-1794	1	Screw-HHF
11	104-8300	1	Nut-HF, NI
12	340-74	5	Nut-Lock, Bulkhead
13	108-1689	2	Hose-HYD
14	125-4577	2	Spacer
15	340-70	2	Nut-Lock
16	240-3	5	Grommet-Rubber
17	125-1984	5	Spacer
18	69-9010	10	Washer
19	115-4384	1	Hose-HYD
20	117-4762	1	Hose-HYD
21	56-7971	2	Clamp-Tube



Front Mow Circuit Hydraulic Assembly

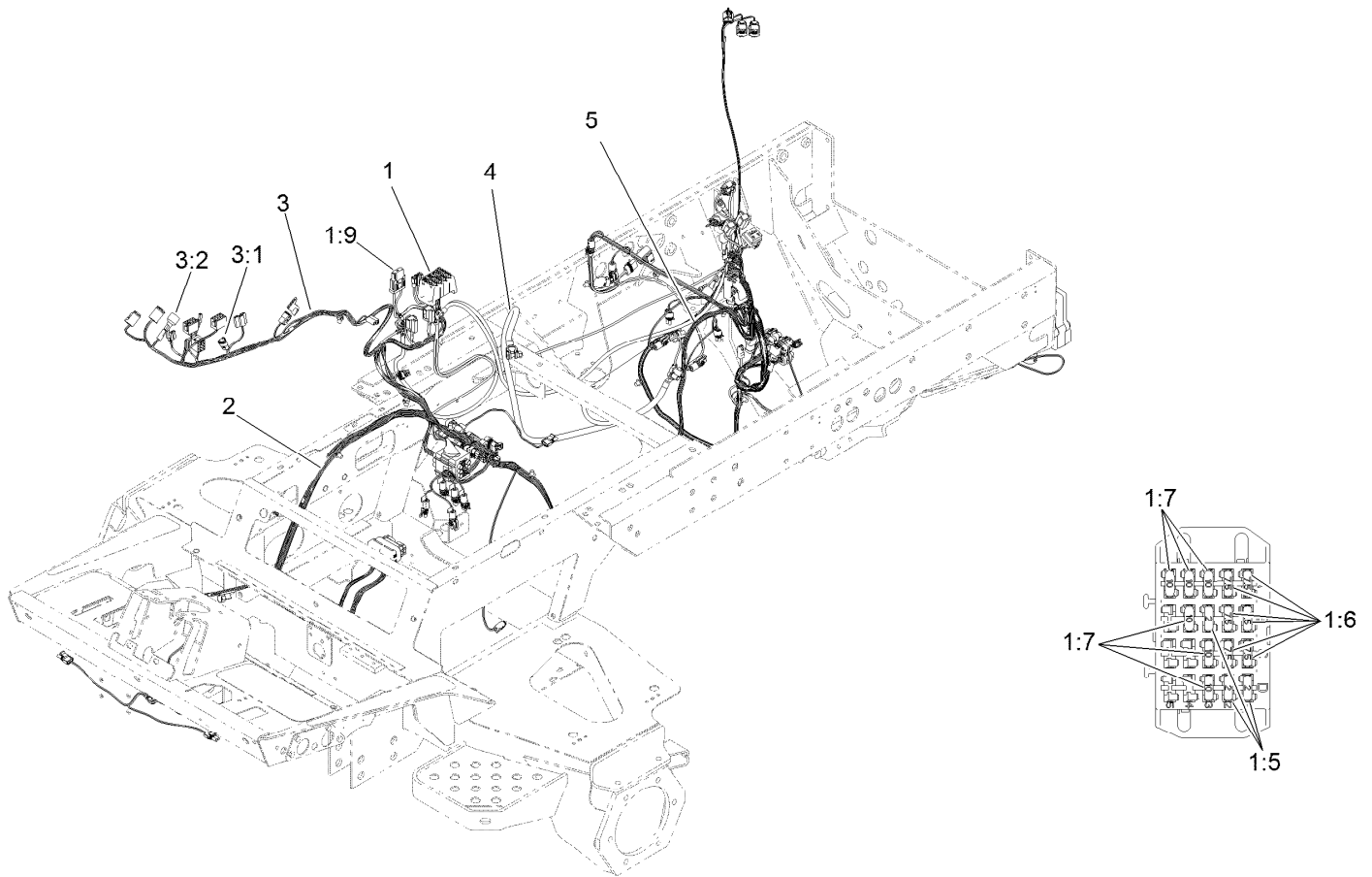
Ref.	Part Number	Qty.	Description
1	119-1466	1	Tube-HYD
1:1	237-65	2	O-Ring
2	340-72	1	Fitting-Bulkhead, 90 DEG
2:1	237-65	2	O-Ring
3	340-68	1	Fitting-Tee, Bulkhead
3:1	237-22	3	O-Ring
4	130-1643	1	Tube ASM
4:1	237-22	2	O-Ring
5	125-1653	4	Hose ASM
6	125-1655	1	Hose ASM
7	98-7402	1	Hose ASM
8	119-3912	2	Hose ASM
9	119-3911	1	Hose ASM
10	3334-945	5	Tie-Cable



Rear Hydraulic Mow Circuit Assembly

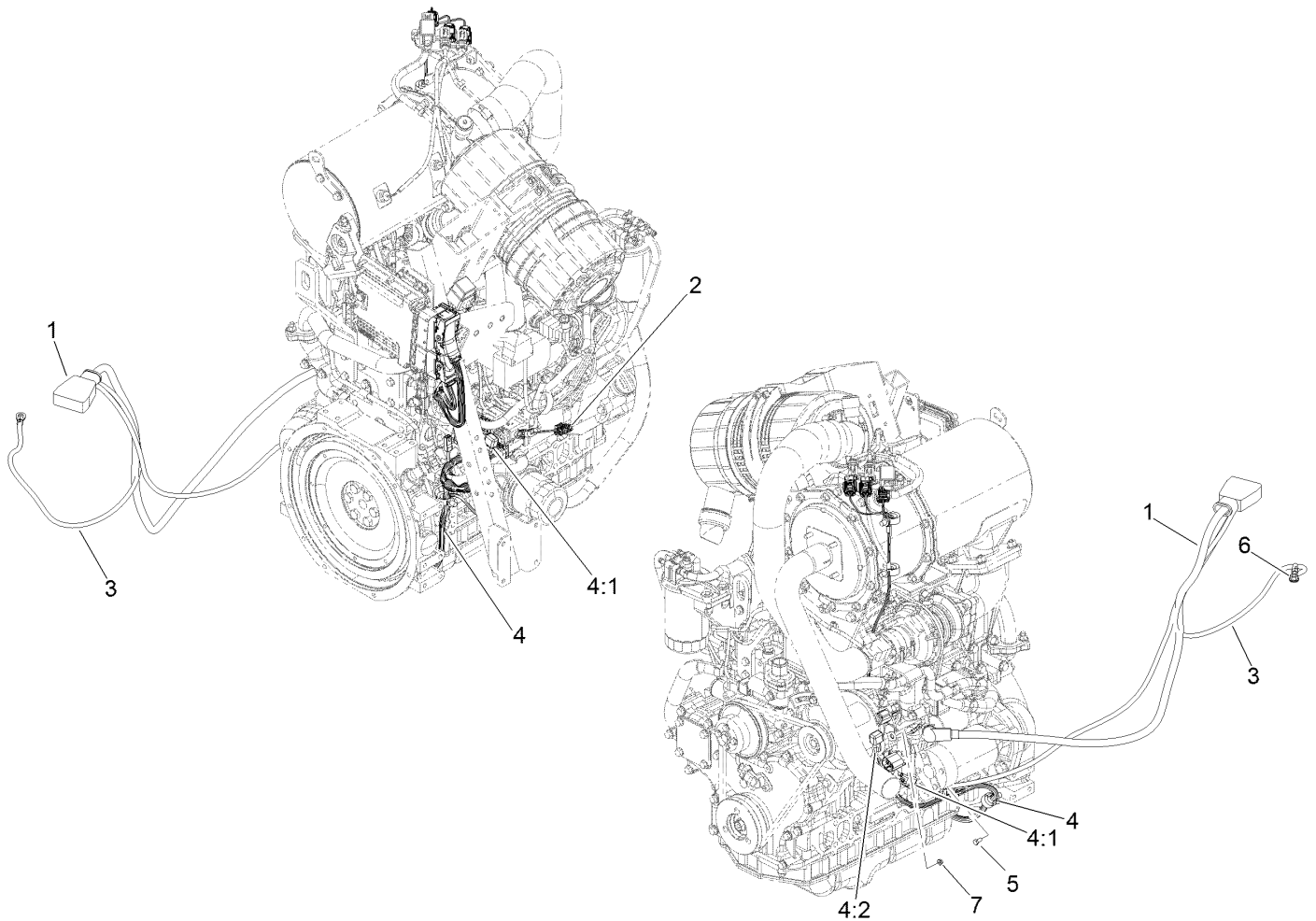
Ref.	Part Number	Qty.	Description
1	119-1455	1	Tube-HYD
1:1	237-65	1	O-Ring
2	119-1456	1	Tube-HYD
2:1	237-65	1	O-Ring
3	119-1465	1	Tube-HYD
3:1	237-65	2	O-Ring
4	340-71	2	Fitting-Straight, Bulkhead
4:1	237-22	2	O-Ring
5	340-70	2	Nut-Lock
6	130-1630	1	Tube ASM

Ref.	Part Number	Qty.	Description
6:1	237-22	1	O-Ring
7	240-3	4	Grommet-Rubber
8	125-1984	4	Spacer
9	69-9010	8	Washer
10	340-74	4	Nut-Lock, Bulkhead
11	3290-379	2	Tie-Cable
12	119-3914	2	Hose ASM
13	119-3913	4	Hose ASM
14	130-1631	1	Tube ASM



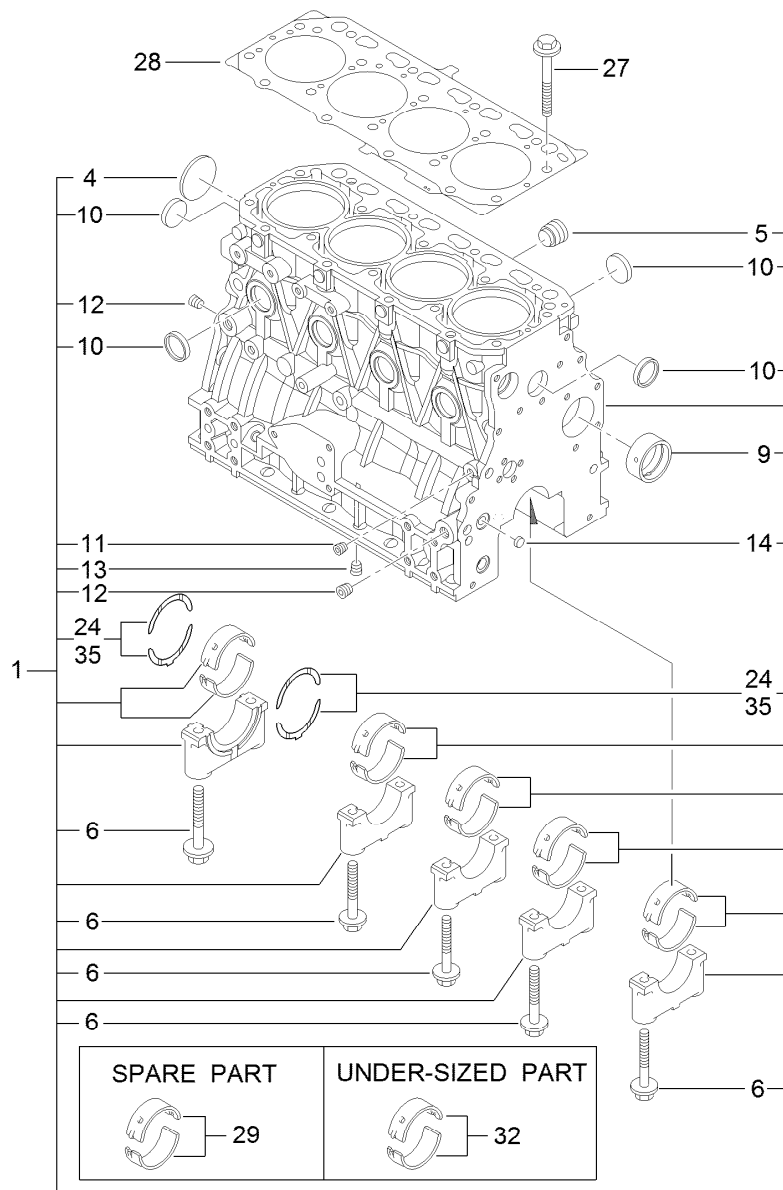
Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-1547	1	Harness-Wire, Power Center
1:5	121-8861	3	Fuse-Mini Blade, 2 Amp
1:6	121-8865	6	Fuse-Mini Blade, 7.5 Amp
1:7	121-8866	6	Fuse-Mini Blade, 10 Amp
1:9	114-3342	1	Fuse-Maxi, 60 Amp
2	122-1729	1	Harness-Wire, Main
3	122-0264	1	Harness-Wire, Seat/Console
3:1	32180-043	1	Resistor-120 Ohm
3:2	104-4022	1	Resistor-75 Ohm
4	117-2377	1	Cable-Battery, Negative
5	108-9470	1	Harness-Wire, Fusible Link



Battery and Engine Electrical Assembly

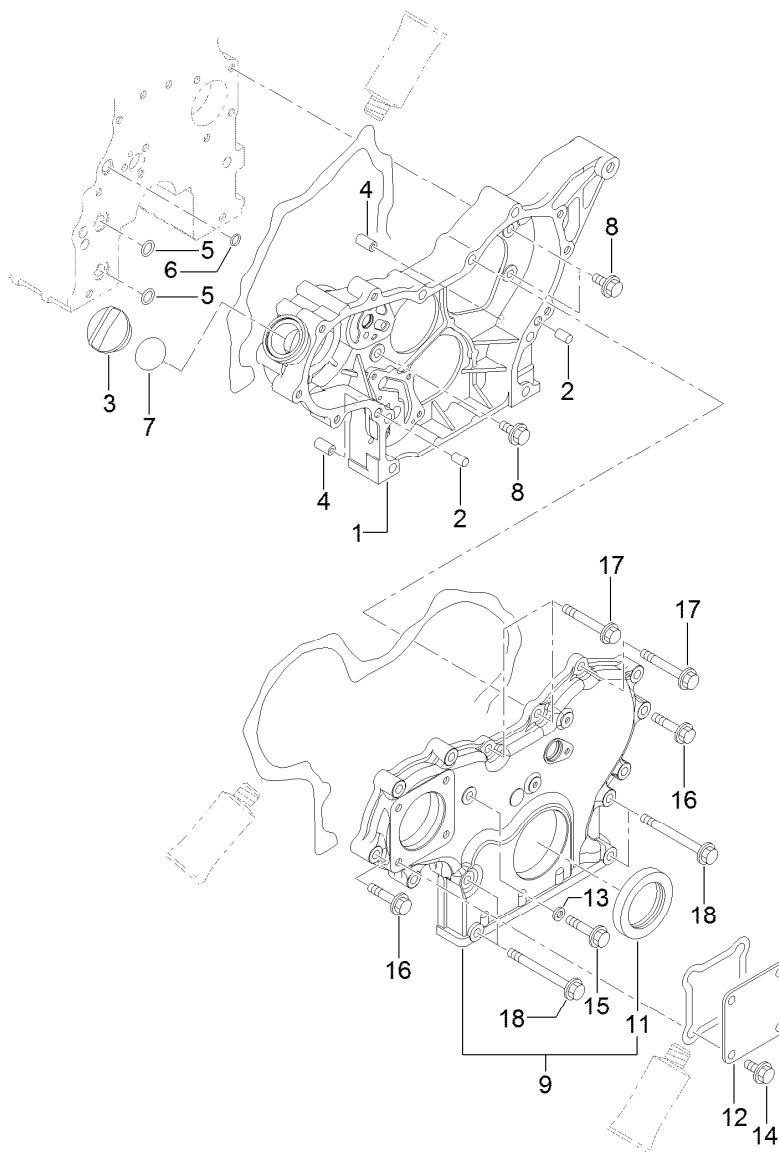
Ref.	Part Number	Qty.	Description
1	121-6589	1	Cable-Battery, Positive
2	115-1931	1	Harness-Wire, Fuel Pump Adapter
3	115-1930	1	Cable-Battery, Positive
4	122-0230	1	Harness-Wire
4:1	100-4918	2	Diode
4:2	121-8891	1	Resistor (1.6K Ohm)
5	33115-020	1	Screw-HH
6	33004-00	1	Nut-HF
7	33003-00	1	Nut-HF



Cylinder Block Assembly

Ref.	Part Number	Qty.	Description
1	127-3127	1	Cylinder Block ASM
4	125-6980	1	Plug
5	125-7170	1	Plug
6	125-7007	10	Bolt
9	125-7108	1	Bushing
10	125-7239	8	Plug
11	125-6969	1	Plug
12	125-6973	2	Plug

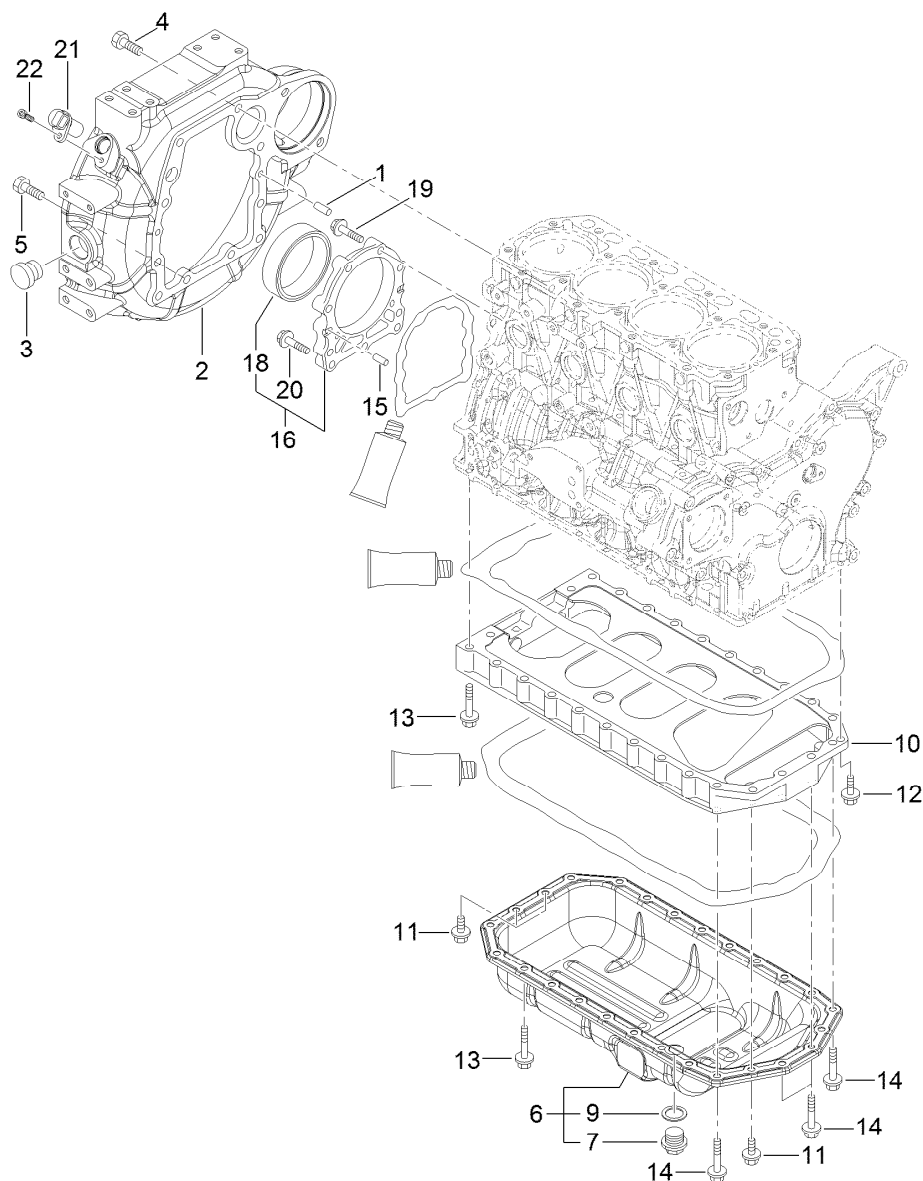
Ref.	Part Number	Qty.	Description
13	125-6973	1	Plug
14	125-7237	1	Plug
24	125-7010	2	Metal-Thrust
27	125-7006	18	Bolt
28	127-3126	1	Gasket-Head, Cylinder
29	125-6981	5	Metal-Main
32	125-7009	5	Metal-Main (0.25)
35	125-7011	1	Metal-Thrust (0.25)



Gear Housing Assembly

Ref.	Part Number	Qty.	Description
1	127-3023	1	Case-Gear
2	125-6995	2	Pin
3	125-6972	1	Cover-Filler
4	125-7107	2	Pipe
5	125-6909	2	O-Ring
6	127-2973	1	O-Ring
7	125-7197	1	O-Ring
8	125-7214	3	Bolt
9	127-3024	1	Gearcase Cover ASM

Ref.	Part Number	Qty.	Description
11	125-6944	1	Seal-Oil
12	125-6977	1	Cover
13	125-7174	1	Washer-Seal
14	125-7214	4	Bolt
15	125-7217	1	Bolt
16	125-7218	7	Bolt
17	125-7222	3	Bolt
18	125-7224	4	Bolt

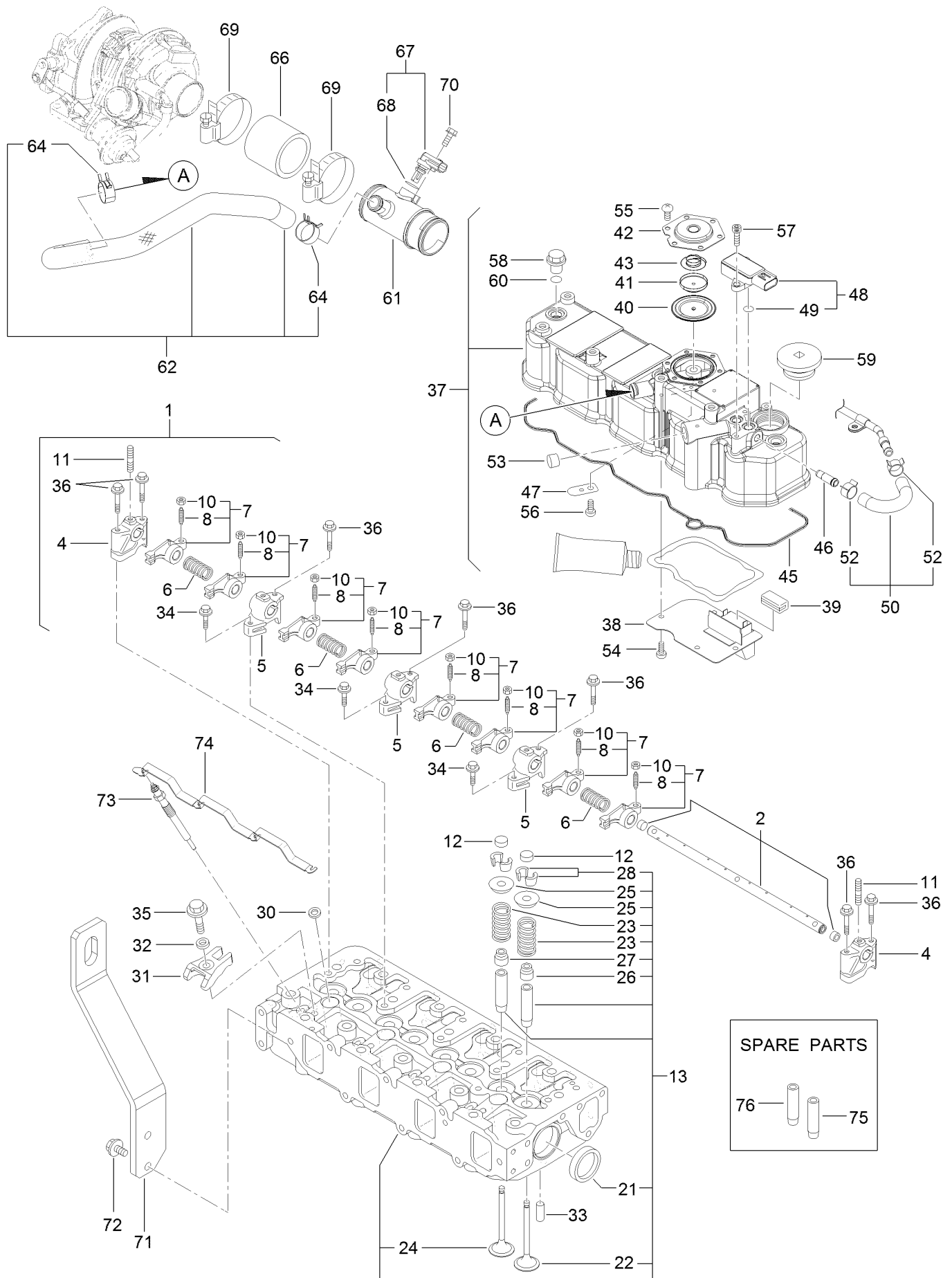


Flywheel Housing and Oil Sump Assembly

Ref.	Part Number	Qty.	Description
1	125-6995	2	Pin
2	127-3025	1	Housing-Flywheel
3	125-6910	1	Cap
4	125-7226	6	Bolt
5	125-7227	4	Bolt
6	125-7241	1	Oil Sump ASM
7	125-6912	1	Plug-Drain
9	125-7177	1	Washer-Seal
10	125-7035	1	Spacer
11	125-7214	4	Bolt

Ref.	Part Number	Qty.	Description
12	125-7215	2	Bolt
13	125-7219	20	Bolt
14	125-7220	4	Bolt
15	125-6995	2	Pin
16	125-6996	1	Case ASM
18	125-7106	1	Seal-Oil
19	125-7045	6	Bolt
20	125-7217	3	Bolt
21	127-3062	1	Sensor-Rev, Flywheel
22	127-3184	1	Bolt

Cylinder Head and Cover Assembly

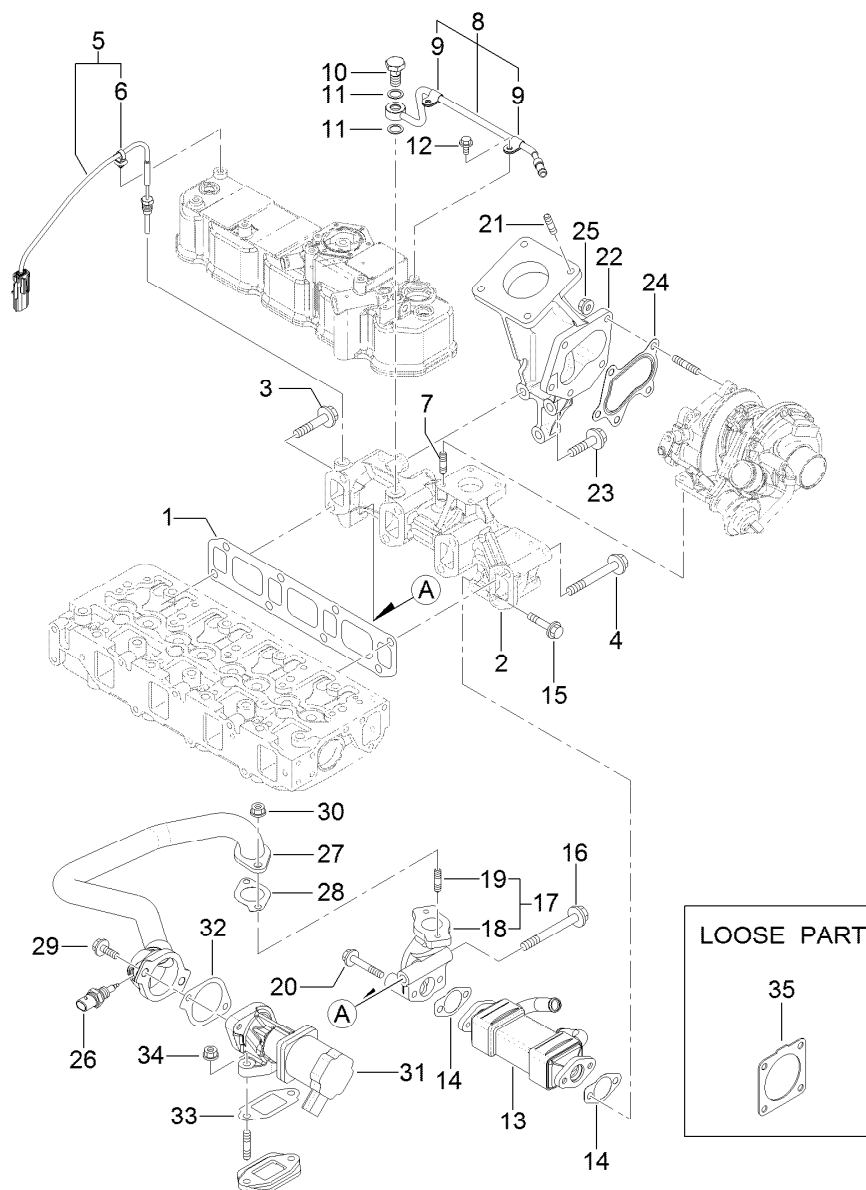


Cylinder Head and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3005	1	Shaft ASM	42	125-6961	1	Plate-Breather
2	127-3006	1	Shaft	43	125-6962	1	Spring-Diaphragm
4	127-2974	2	Support	45	127-3106	1	Gasket-Cover
5	127-2975	3	Support	46	127-3026	1	Joint
6	127-2995	4	Spring	47	125-6994	1	Spring
7	127-2989	8	Arm-Rocker	48	127-3029	1	Sensor-Pressure
8	125-7013	8	Screw-Adjust, Valve	49	127-3032	2	O Ring-Sensor, Pressure
10	125-7014	8	Nut	50	127-3040	1	Hose ASM
11	127-3183	3	Stud	52	127-3041	2	Clip-Hose
12	127-2996	8	Cap-Valve	53	125-6913	1	Plug
13	127-3132	1	Cylinder Head ASM	54	125-7186	4	Screw
21	125-7240	2	Plug	55	125-7186	6	Screw
22	127-2990	4	Valve	56	125-7186	1	Screw
23	127-3012	8	Spring	57	127-3184	2	Bolt
24	127-2994	4	Valve	58	125-6974	3	Knob
25	127-3013	8	Retainer-Spring	59	127-2978	1	Plug
26	127-2986	4	Seal-Stem, Valve	60	93-0418	3	O-Ring
27	127-3027	4	Seal-Stem, Valve	61	127-3128	1	Joint-Breather
28	127-3186	8	Pin-Cotter	62	127-3129	1	Breather Hose ASM
30	127-3021	4	Gasket-Injector	64	125-7040	2	Clip-Hose
31	127-3028	4	Retainer-Injector	66	127-3133	1	Hose-Intake
32	127-2980	4	Washer-Injector	67	127-3030	1	Sensor-Temp, Air
33	125-7184	2	Pin-Spring	68	127-3033	1	O-Ring
34	125-7215	3	Bolt	69	125-7190	2	Clamp-Hose
35	125-7217	4	Bolt	70	125-7208	1	Bolt
36	125-7220	7	Bolt	71	127-3130	1	Lifter-Engine
37	127-3131	1	Cylinder Head Cover ASM	72	125-7214	2	Bolt
38	127-2988	1	Plate	73	127-2991	4	Plug-Glow
39	125-7012	1	Baffle	74	127-3123	1	Connector-Glow Plug
40	125-6959	1	Diaphragm	75	127-2979	4	Guide
41	125-6960	1	Plate	76	127-2997	4	Guide-Valve



Ref.	Part Number	Qty.	Description
18	127-3080	1	Joint-Hose
19	127-3081	1	Joint-Hose
20	127-3166	2	Washer-Seal
21	127-3168	2	Screw
22	127-3181	2	Stud
23	127-3045	1	Spacer-Valve, E G R
24	127-3046	1	Gasket-E G R
25	125-7220	1	Bolt
26	127-3178	1	Bolt
27	127-3182	3	Stud
28	125-7229	3	Nut
29	127-3035	1	Bend-Inlet
30	127-3036	1	Body-Throttle
31	127-3037	2	Gasket-Throttle
32	125-7209	2	Bolt
33	125-7211	4	Bolt
34	127-3177	2	Bolt

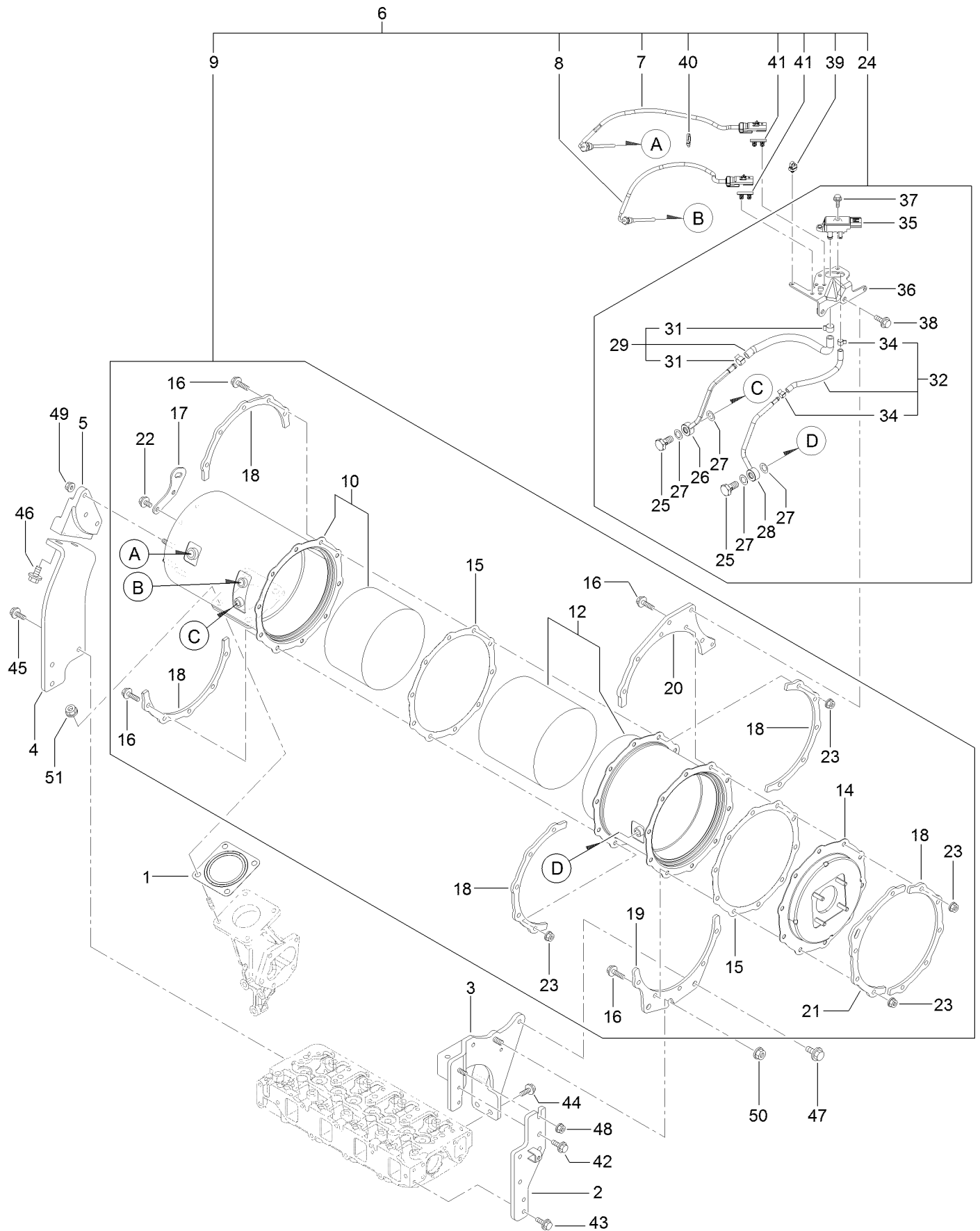


Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3108	1	Gasket-Manifold, Exhaust
2	127-3136	1	Manifold-Exhaust
3	127-3094	1	Bolt
4	127-3044	7	Bolt-M10
5	127-3140	1	Sensor-Temp, Exhaust
6	127-3087	1	Band-Clip
7	125-7043	4	Stud
8	127-3038	1	Exhaust Pipe ASM
9	127-3173	2	Clamp
10	127-3039	1	Bolt-Joint, Pipe
11	127-3174	2	Gasket
12	125-7206	2	Bolt
13	127-3042	1	Cooler-E G R
14	127-3043	2	Gasket-Cooler, E G R
15	127-2976	2	Bolt
16	127-3022	1	Bolt-Flange
17	127-3048	1	E G R Pipe ASM
18	127-3049	1	Pipe-Out, E G R

Ref.	Part Number	Qty.	Description
19	125-7043	2	Stud
20	125-7220	2	Bolt
21	127-2984	4	Stud
22	127-3137	1	Pipe-Exhaust
23	127-3138	3	Bolt-Flange
24	125-7071	1	Gasket
25	125-7229	5	Nut
26	127-3047	1	Sensor-Gas Temp, E G R
27	127-3109	1	E G R Pipe ASM
28	127-3016	1	Gasket
29	125-7215	2	Bolt
30	125-7229	2	Nut
31	127-3110	1	Valve-E G R
32	127-3050	1	Gasket-Intake Valve, E G R
33	127-3051	1	Gasket-Out Valve, E G R
34	125-7229	2	Nut
35	127-3019	1	Gasket

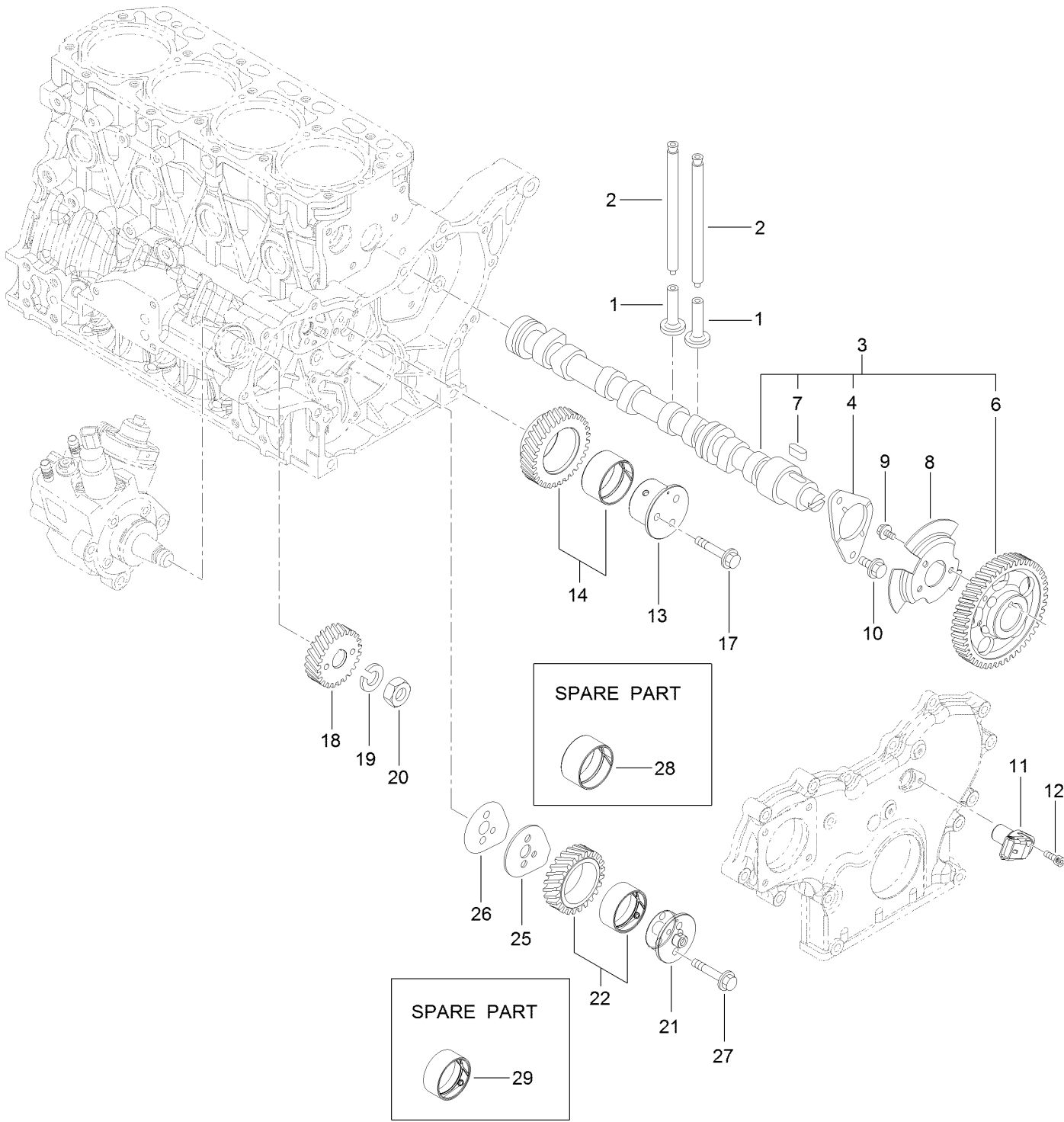
Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

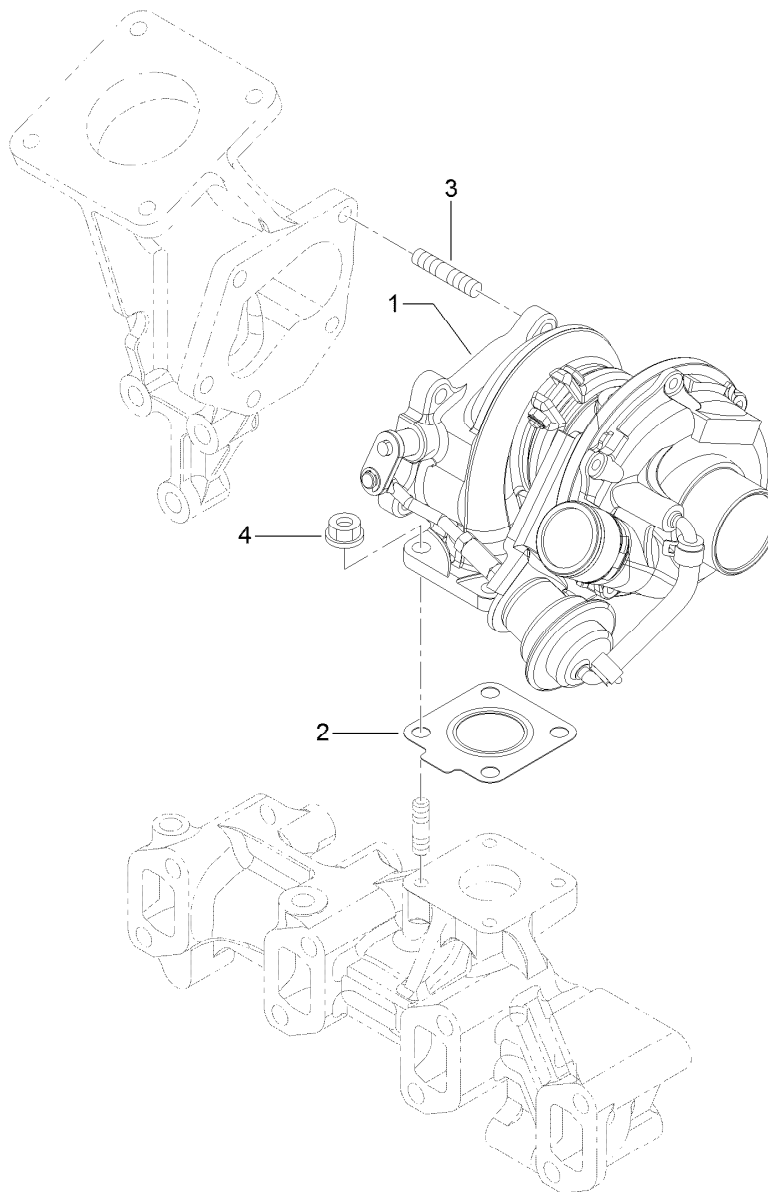
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2987	1	Gasket-Silencer	27	127-3056	4	Gasket-Sensor
2	127-3095	1	Stay-D P F	28	127-3165	1	Exhaust Pressure Pipe ASM
3	127-3148	1	Stay- D P F	29	127-3114	1	Exhaust Hose ASM
4	127-3149	1	Stay-D P F	31	127-3057	2	Clip-Hose
5	127-3150	1	Stay-D P F	32	127-3059	1	Exhaust Pressure Hose ASM
6	127-3159	1	D P F Unit	34	127-3058	2	Clip-Hose
7	127-4764	1	Sensor-Temp, Exhaust	35	127-3060	1	Sensor-Pressure
8	127-3112	1	Sensor-Temp, Exhaust	36	127-3061	1	Bracket-Sensor, Pressure
9	127-3157	1	D P F ASM	37	125-7208	2	Bolt
10	127-3141	1	Case-Doc	38	125-7595	2	Bolt
12	127-3142R	1	Case-Filter, Soot-Recon	39	127-3087	1	Band-Clip
12	127-3142	1	Case-Filter, Soot	40	127-3124	1	Band
14	127-3143	1	Flange-Outlet	41	127-3088	2	Clip-Connector
15	127-3162	2	Gasket-D P F	42	125-7595	2	Bolt
16	127-3055	20	Bolt	43	125-7595	2	Bolt
17	127-3144	1	Lifter-D P F	44	125-7595	2	Bolt
18	127-3145	5	Stiffener-D P F, A	45	125-7595	3	Bolt
19	127-3146	1	Stiffener-D P F, B	46	127-3179	2	Bolt
20	127-3158	1	Stiffener-D P F, D	47	127-3179	2	Bolt
21	127-3147	1	Stiffener-D P F, C	48	125-7229	1	Nut
22	125-7213	2	Bolt	49	125-7229	3	Nut
23	125-7229	20	Nut	50	125-7230	1	Nut
24	127-3163	1	Pressure Sensor Unit	51	125-7230	4	Nut
25	127-3039	2	Bolt-Joint, Pipe				
26	127-3164	1	Exhaust Pressure Pipe ASM				

Camshaft and Driving Gear Assembly



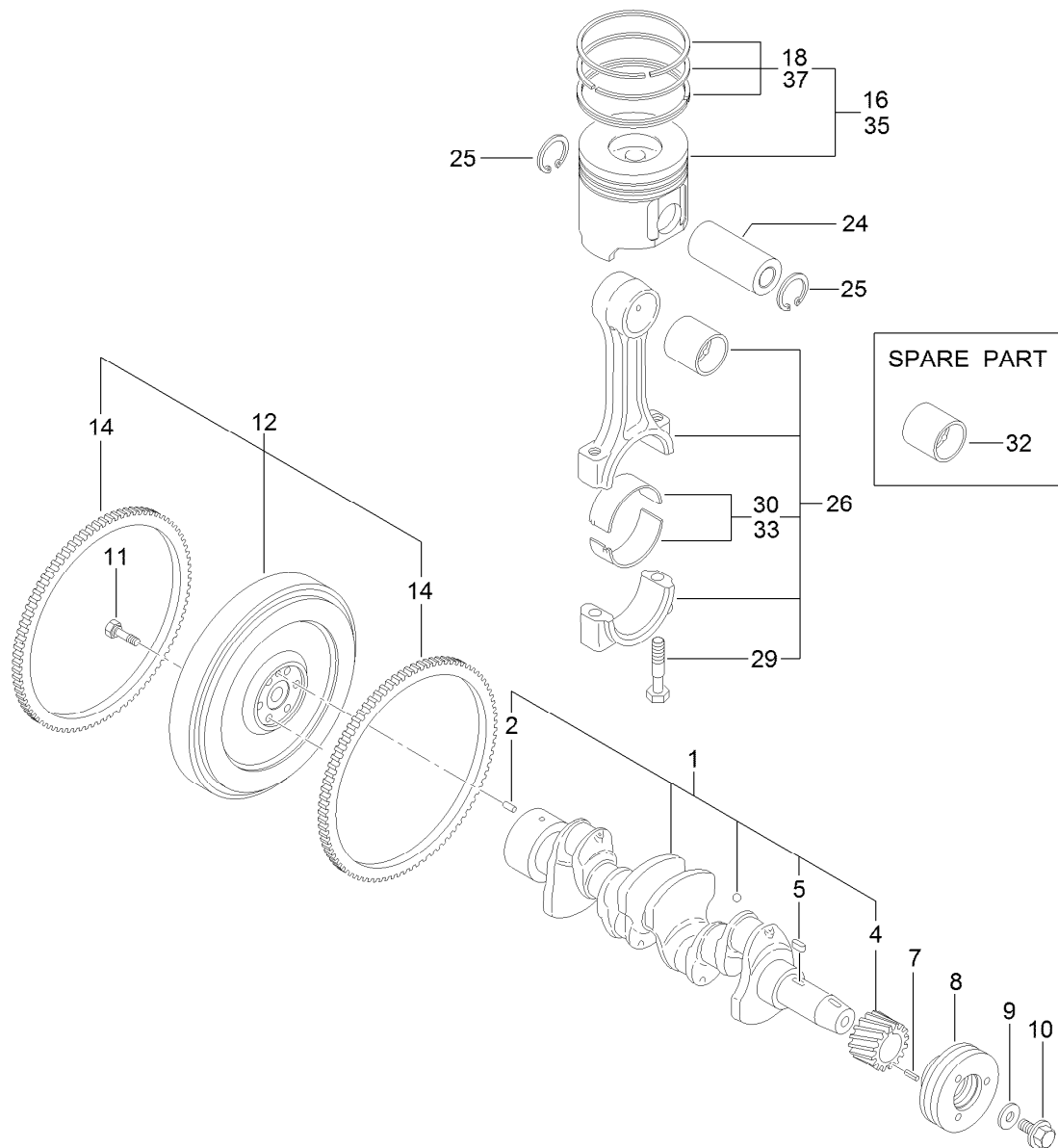
Camshaft and Driving Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-7016	8	Tappet	14	127-3066	1	Idle Gear A ASM
2	125-7017	8	Rod-Push	17	125-7219	3	Bolt
3	127-3113	1	Camshaft ASM	18	127-3070	1	Gear-Pump, Supply
4	125-7008	1	Metal-Thrust	19	127-3167	1	Washer-Spring
6	127-3052	1	Gear-Camshaft	20	127-3185	1	Nut-Lock
7	125-7185	1	Key	21	127-3064	1	Shaft-Idle, Gear B
8	127-3053	1	Pulser-Camshaft	22	127-3067	1	Idle Gear B ASM
9	125-7205	3	Bolt	25	127-3068	1	Plate-Idle, Shaft
10	125-7213	2	Bolt	26	127-3069	1	Gasket-Idle, Shaft B
11	127-3054	1	Sensor-Rev, Gear	27	125-7218	2	Bolt
12	127-3184	1	Bolt	28	125-6927	1	Bushing
13	127-3063	1	Shaft-Idle, Gear A	29	127-3065	1	Bushing



Turbine Assembly

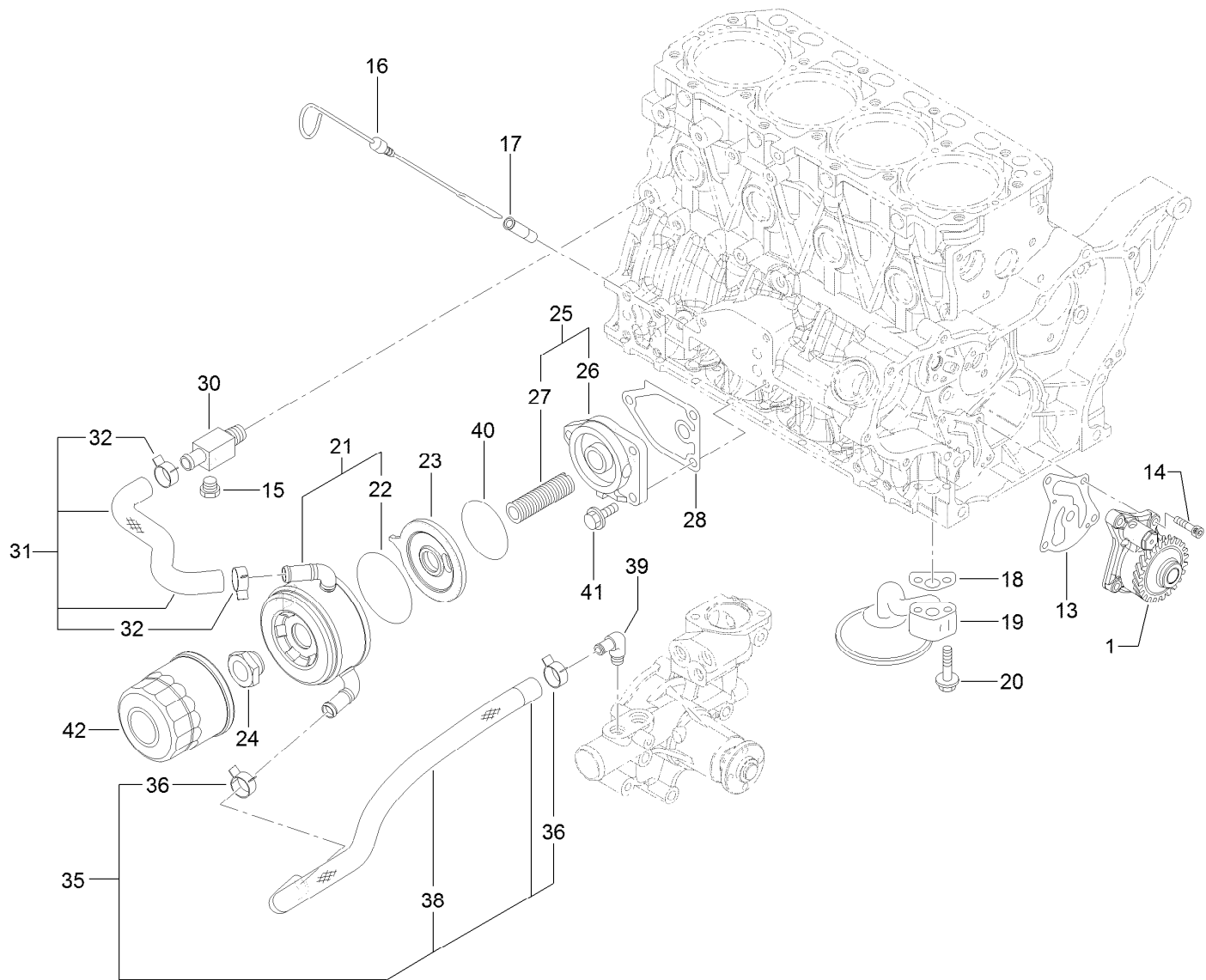
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3151	1	Turbine ASM
2	125-7070	1	Gasket
3	125-6906	5	Stud
4	125-7229	4	Nut



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	125-7091	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	125-6925	1	V-Pulley
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3160	1	Flywheel ASM
14	125-6943	1	Gear

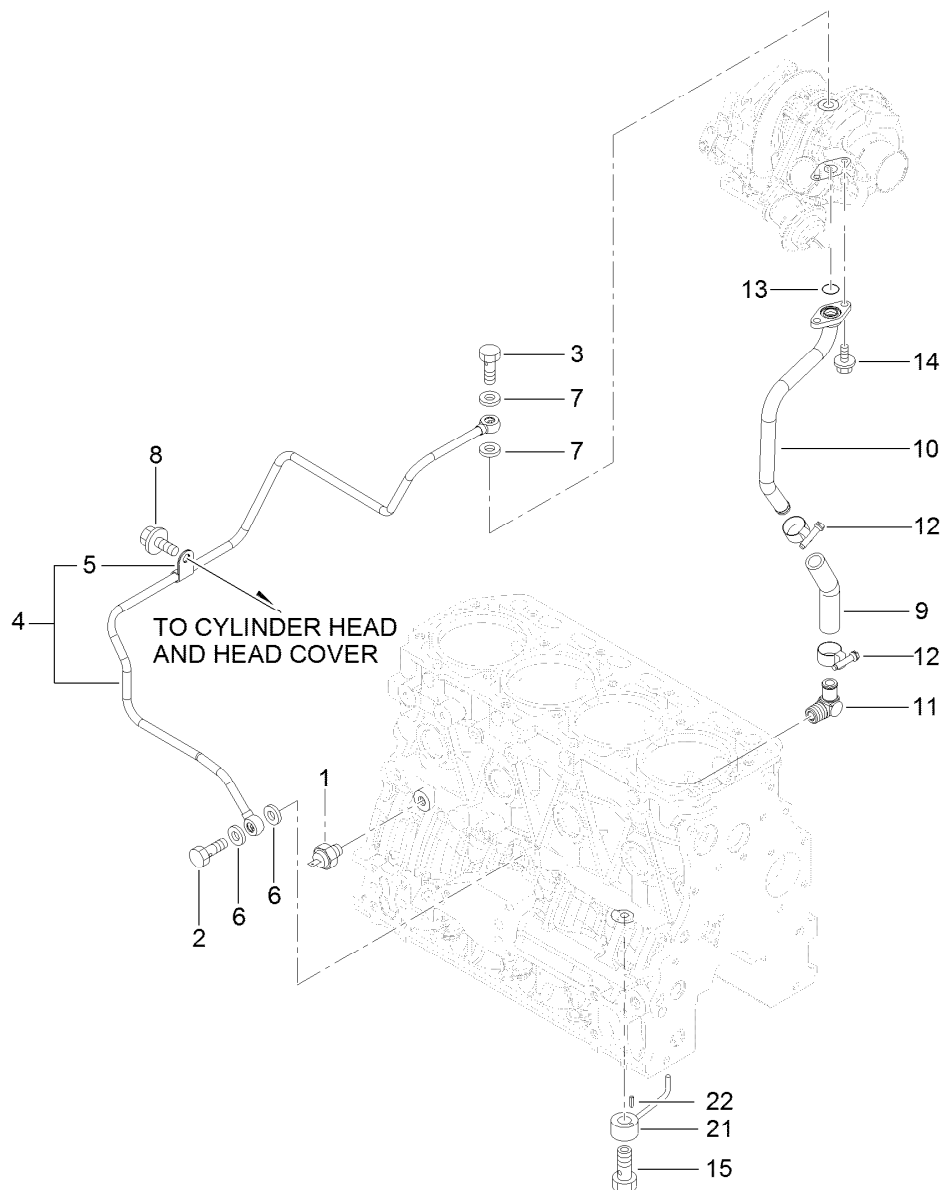
Ref.	Part Number	Qty.	Description
16	127-3097	4	Piston ASM
18	127-3098	4	Piston Ring ASM
24	125-7030	4	Pin
25	125-7180	8	Ring
26	125-7242	4	Connecting Rod ASM
29	125-6955	8	Bolt
30	125-7018	4	Pin-Crank
32	125-6997	4	Pin-Piston
33	125-7019	4	Pin-Crank (.25)
35	127-3099	4	Piston ASM (0.25 O.S.)
37	127-3100	4	Piston Ring ASM (0.25 O.S.)



Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-3101	1	Oil Lube Pump ASM
13	127-3004	1	Gasket
14	125-7232	4	Bolt
15	125-7171	1	Plug-Drain
16	125-6987	1	Dipstick
17	125-6954	1	Guide-Dipstick
18	125-7022	1	Gasket
19	125-7023	1	Pipe ASM
20	125-7217	2	Bolt
21	127-3014	1	Cooler ASM
22	127-2985	1	O-Ring
23	127-3015	1	Bracket-Cooler
24	125-7041	1	Nut-Cooler, Oil
25	127-3009	1	Bracket ASM

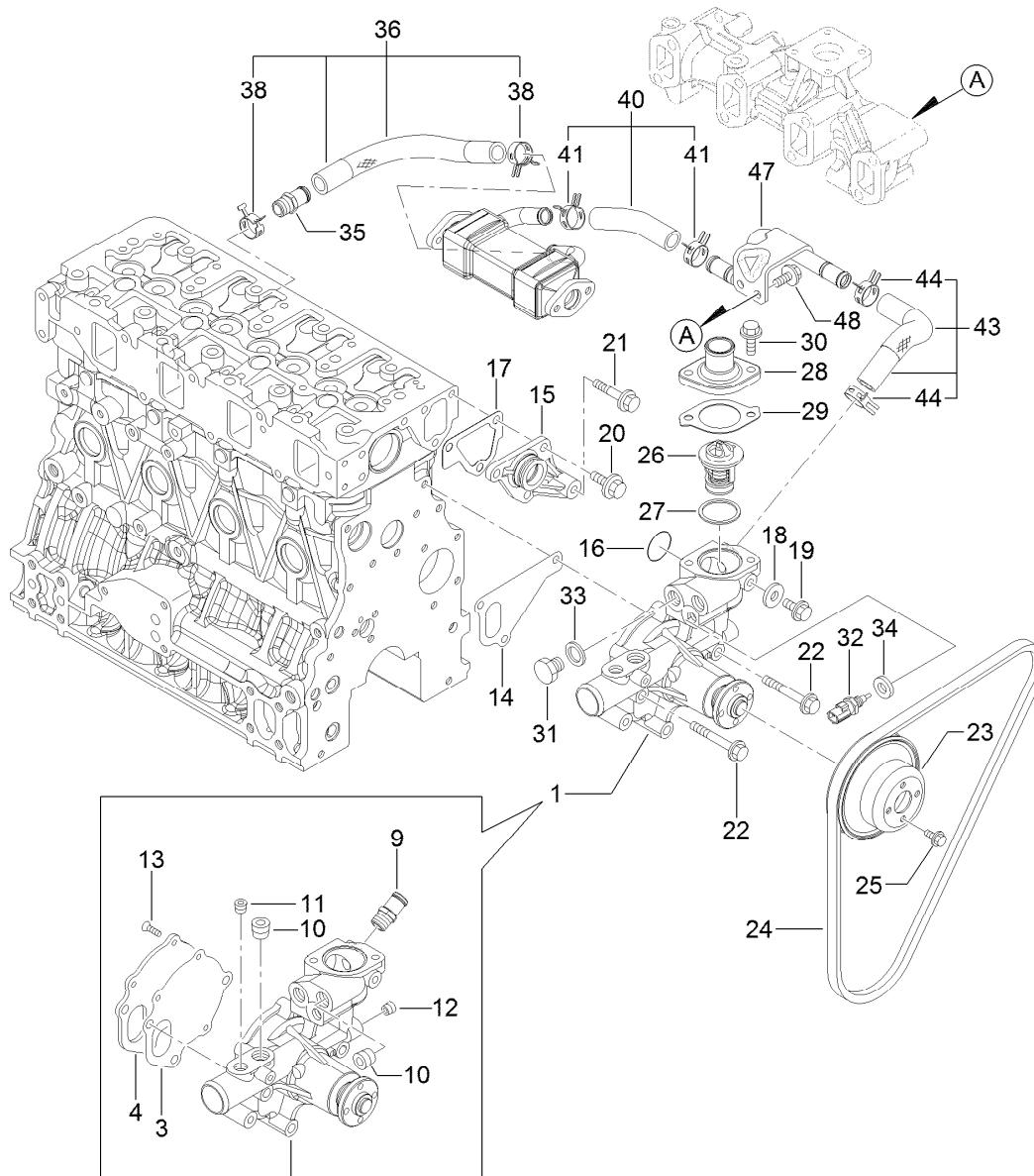
Ref.	Part Number	Qty.	Description
26	125-6930	1	Bracket
27	127-3010	1	Stud
28	125-7024	1	Gasket
30	125-6990	1	Joint
31	127-3102	1	Pipe-Cooling, Water
32	125-7162	2	Clip
35	127-3103	1	Hose-Cooling, Water
36	125-7162	2	Clip
38	127-3007	1	Tube
39	125-7001	1	Elbow
40	127-3176	1	O-Ring
41	125-7595	3	Bolt
42	125-7025	1	Filter-Engine, Oil



Lubrication Oil Line Assembly

Ref.	Part Number	Qty.	Description
1	125-6918	1	Switch-Oil
2	125-6975	1	Bolt-Joint, Pipe
3	125-6952	1	Bolt-Joint, Pipe
4	127-3154	1	Lube Oil Pipe ASM
5	125-6976	1	Retainer
6	125-7175	2	Washer-Seal
7	125-7193	2	Gasket
8	93-0362	1	Bolt
9	127-2992	1	Joint

Ref.	Part Number	Qty.	Description
10	127-3155	1	Pipe-Lube, Oil
11	127-3003	1	Elbow
12	127-3169	2	Clamp-Hose
13	125-7198	1	O-Ring
14	125-7208	2	Bolt
15	125-7105	4	Check Valve ASM
21	125-7098	4	Nozzle
22	125-7182	4	Pin-Spring

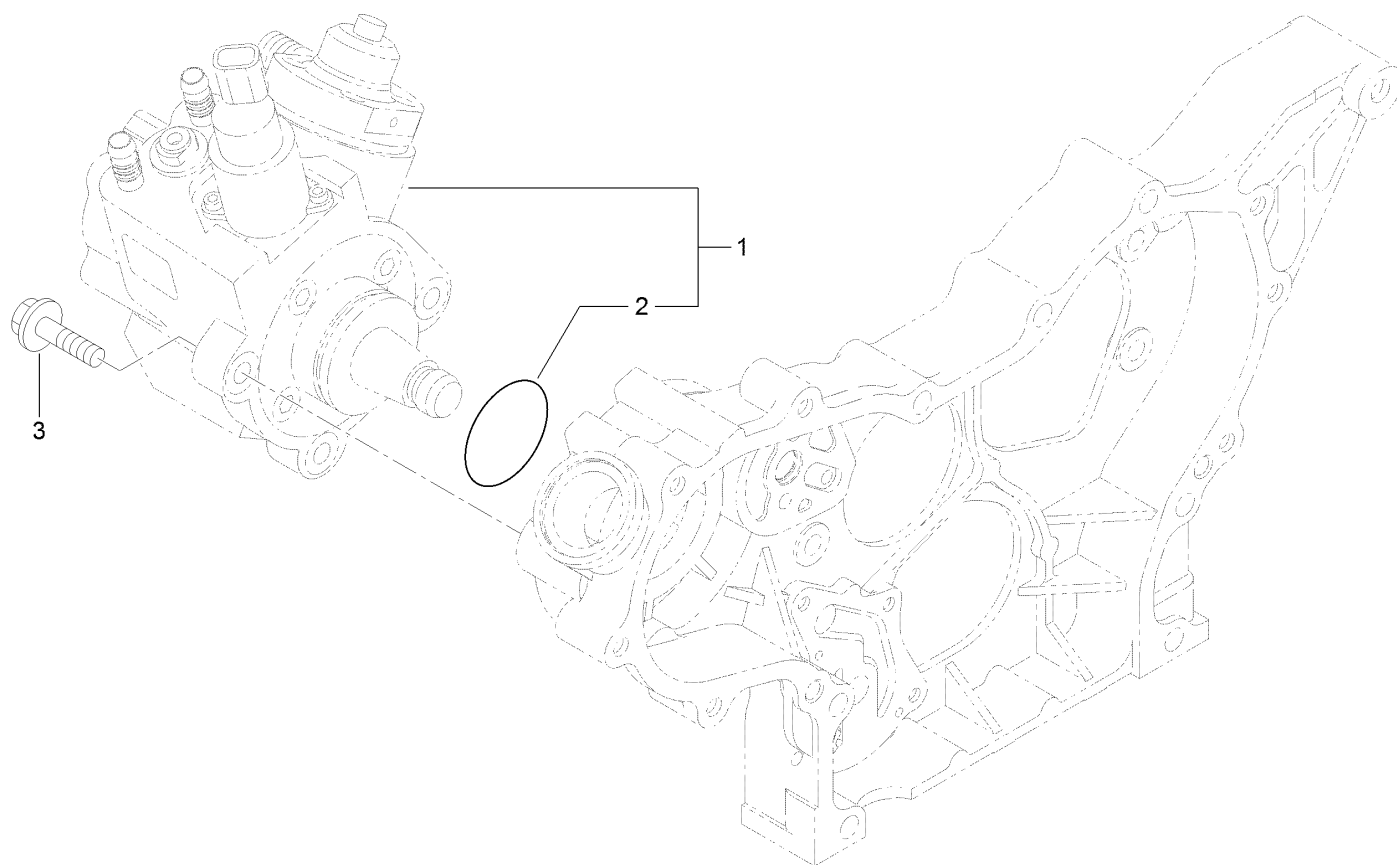


Cooling Water System Assembly

Ref.	Part Number	Qty.	Description
1	127-3071	1	Water Pump ASM
3	125-6998	1	Gasket
4	125-6999	1	Plate
9	127-3017	1	Joint
10	125-7123	2	Plug
11	127-3175	1	Plug
12	125-7195	1	Plug
13	125-7234	3	Screw
14	125-7047	1	Gasket
15	125-6986	1	Joint
16	125-7048	1	O-Ring
17	125-6978	1	Gasket
18	125-7192	1	Gasket
19	93-0362	1	Bolt
20	125-7214	3	Bolt
21	125-7219	1	Bolt
22	125-7222	3	Bolt
23	125-7039	1	V-Pulley
24	127-2998	1	V-Belt

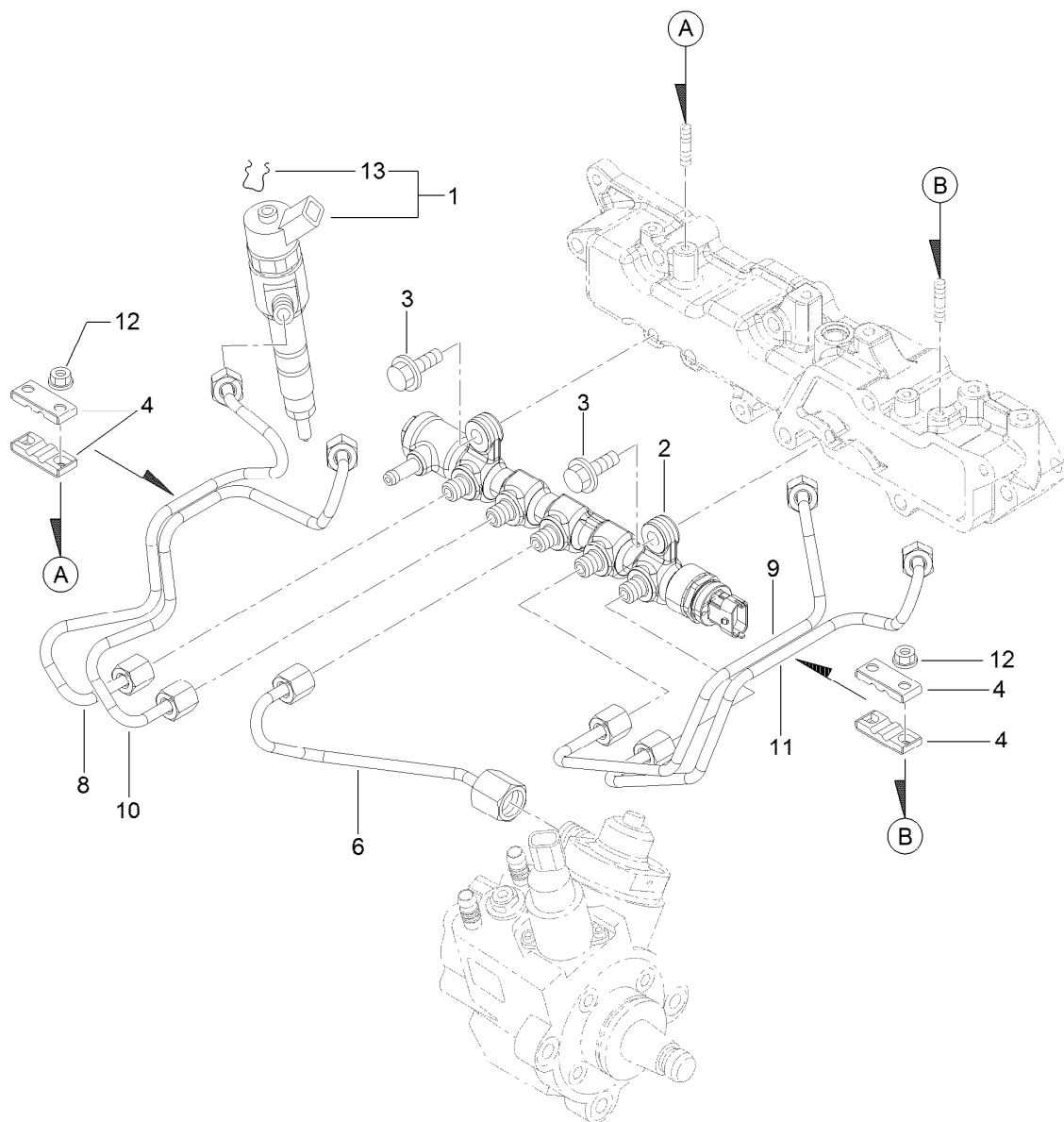
Ref.	Part Number	Qty.	Description
25	125-7206	4	Bolt
26	125-7029	1	Thermostat
27	125-7026	1	Gasket
28	125-7034	1	Cover
29	125-7110	1	Gasket
30	125-7594	2	Bolt
31	125-6953	1	Plug
32	125-7124	1	Sensor-Thermostat, CW
33	125-6979	1	Gasket
34	125-7176	1	Washer-Seal
35	127-3017	1	Joint
36	127-3072	1	Water In Pipe ASM
38	127-3020	2	Clip-Hose
40	127-3115	1	Water Out Pipe ASM
41	127-3020	2	Clip-Hose
43	127-3116	1	Water Out Pipe ASM
44	127-3020	2	Clip-Hose
47	127-3117	1	Pipe-Out, CW
48	125-7214	2	Bolt

Fuel System Assembly



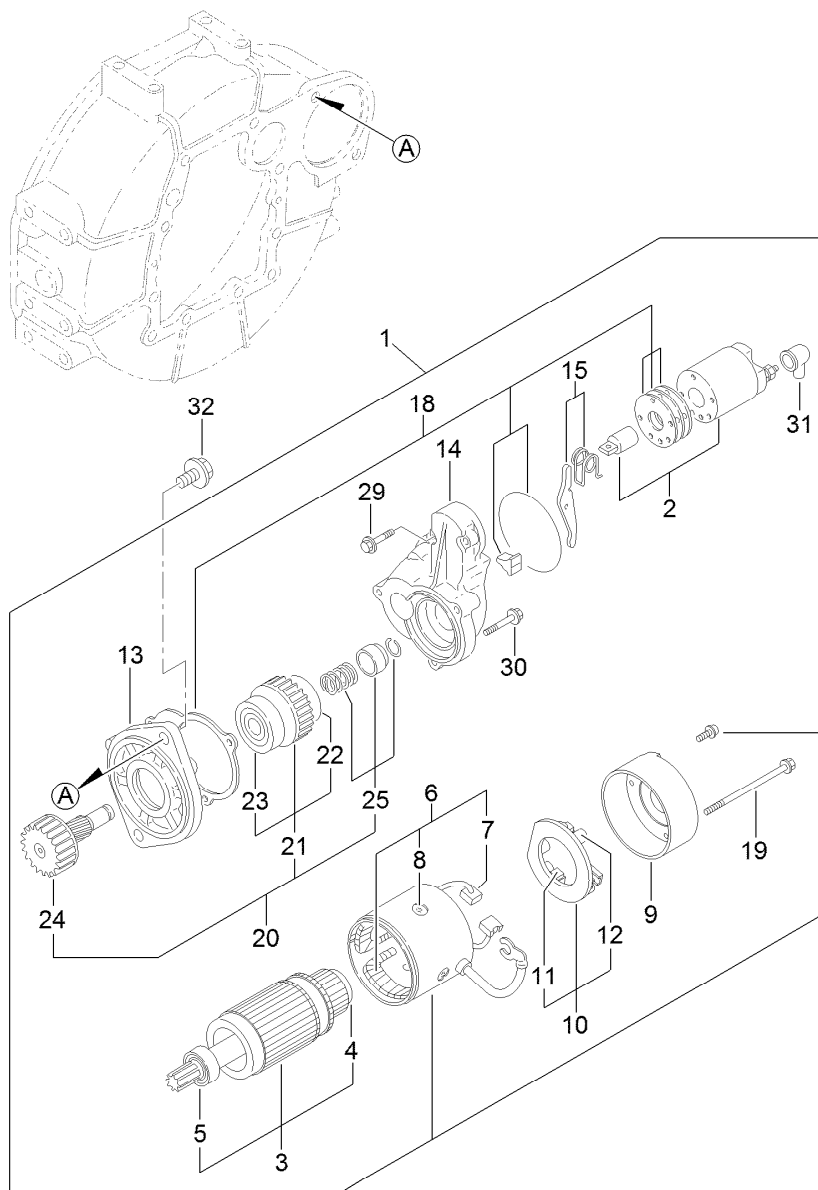
Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O-Ring
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

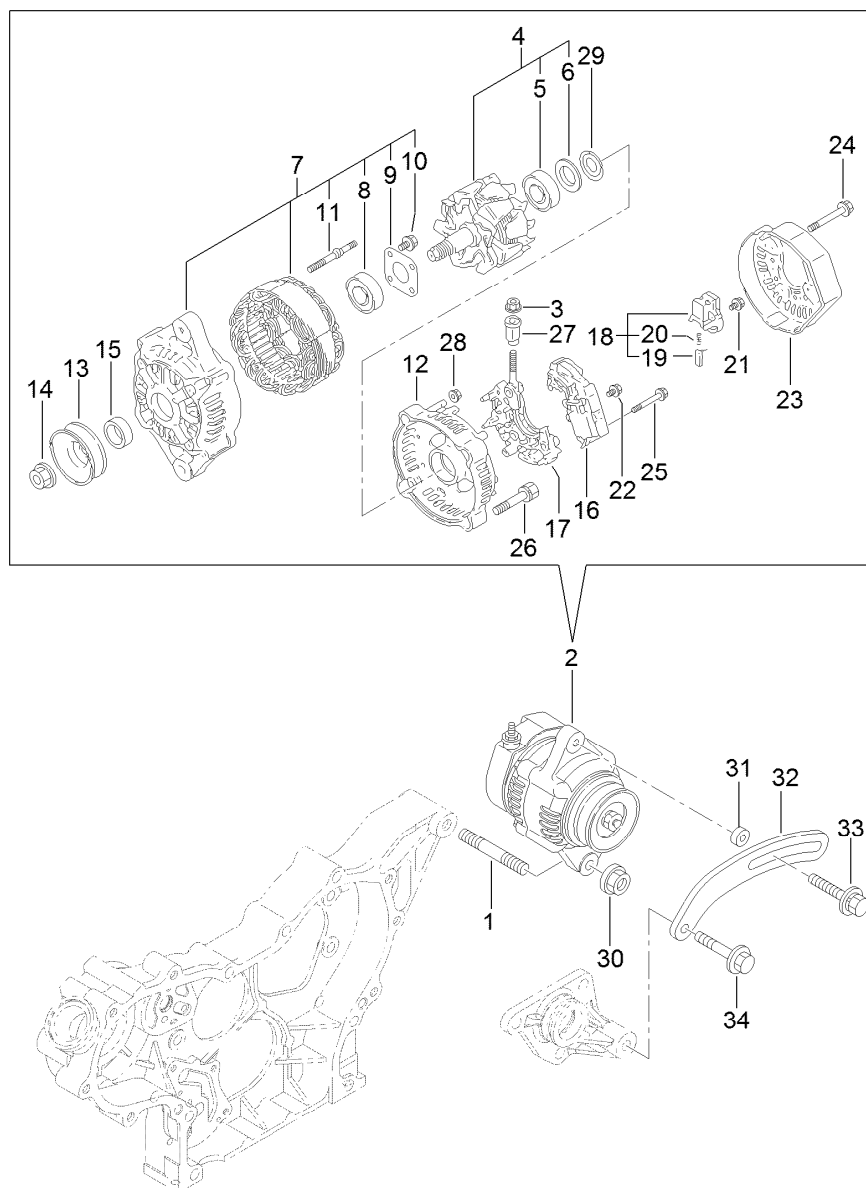
Ref.	Part Number	Qty.	Description
1	127-3104	4	Injector ASM
2	127-3118	1	Rail ASM
3	125-7215	2	Bolt
4	127-2982	4	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3121	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3122	1	Injection Pipe ASM
11	127-3084	1	Injection Pipe ASM
12	125-7231	4	Nut
13	130-7430	4	Ring-Retaining



Starting Motor Assembly

Ref.	Part Number	Qty.	Description
1	125-7003	1	Starter
2	125-7004	1	Switch ASM
3	125-7112	1	Armature ASM
4	125-7252	1	Bearing-Ball
5	125-7249	1	Bearing, Ball
6	125-7113	1	Field Coil ASM
7	125-7114	2	Brush
8	125-7163	4	Screw
9	125-7115	1	Cover
10	125-7116	1	Brush Holder ASM
11	125-7114	2	Brush
12	125-7036	4	Spring
13	125-7164	1	Case-Gear
14	125-7005	1	Housing

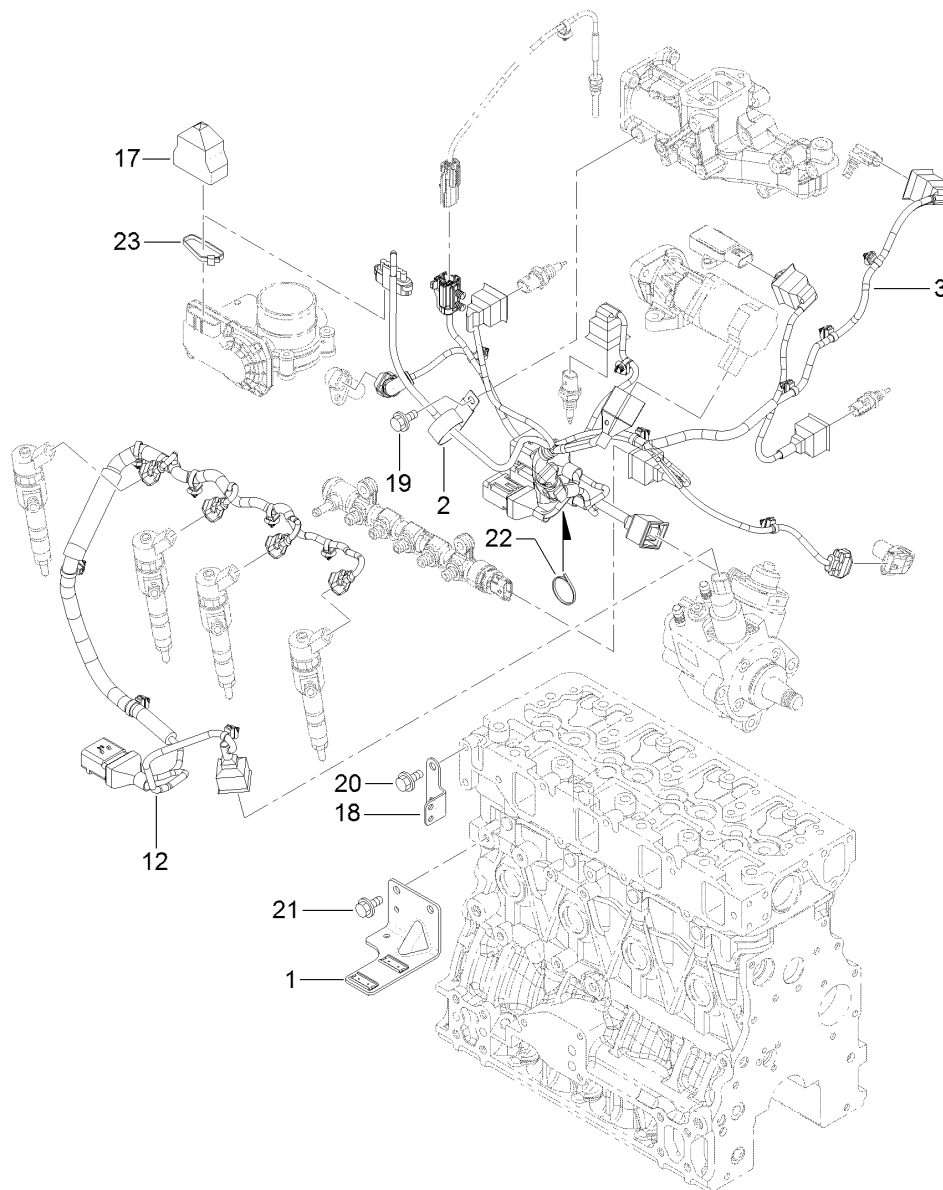
Ref.	Part Number	Qty.	Description
15	125-7165	1	Lever Set
18	125-7037	1	Dust Cover ASM
19	125-7117	2	Bolt-Through
20	125-7166	1	Pinion ASM
21	125-7250	1	Clutch ASM
22	125-7251	1	Bearing-Ball
23	125-7253	1	Bearing-Ball
24	125-7167	1	Shaft
25	125-7168	1	Stopper Set
29	125-7210	2	Bolt
30	125-7211	3	Bolt
31	125-7169	1	Cover
32	125-7225	2	Bolt



Generator Assembly

Ref.	Part Number	Qty.	Description
1	127-3011	1	Stud
2	125-7120	1	Alternator-12V
3	127-3190	1	Nut
4	127-2951	1	Rotor ASM
5	127-2983	1	Bearing-Ball
6	127-2962	1	Cover
7	127-2952	1	Frame ASM
8	127-2958	1	Bearing-Ball
9	127-2959	1	Plate-Retainer
10	127-2960	4	Screw
11	127-2961	2	Stud
12	127-2953	1	Frame ASM
13	127-2954	1	Pulley
14	127-2955	1	Nut
15	127-2957	1	Collar
16	127-3002	1	Regulator ASM
17	127-2963	1	Holder

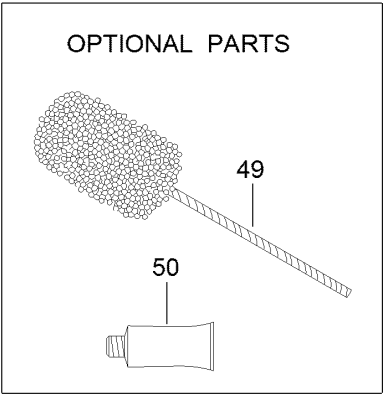
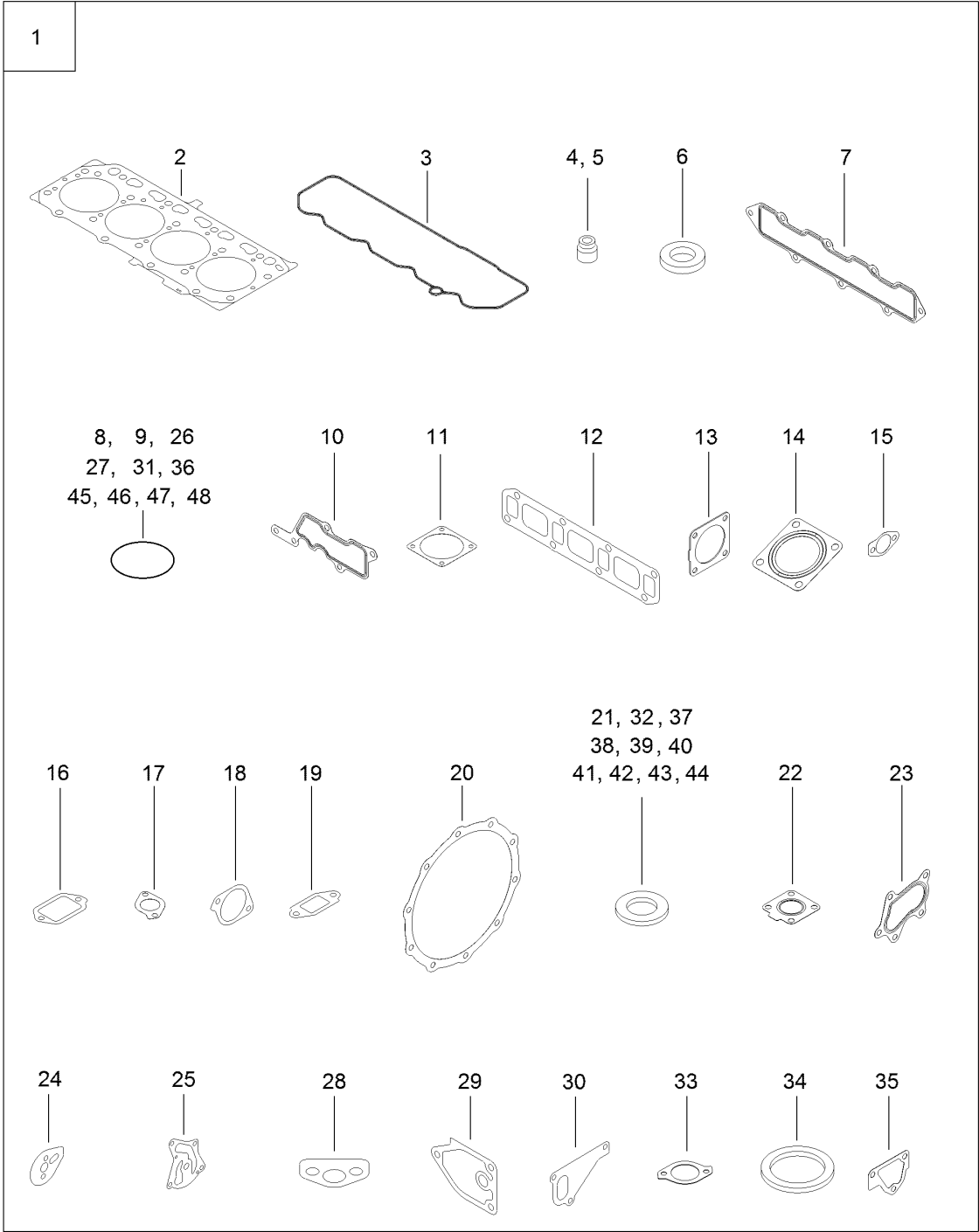
Ref.	Part Number	Qty.	Description
18	127-2993	1	Holder
19	127-2956	2	Brush ASM
20	127-2964	2	Spring
21	127-2965	6	Screw
22	127-2966	1	Screw
23	127-2999	1	Cover
24	127-2967	3	Bolt
25	127-2968	2	Screw
26	127-2969	2	Bolt
27	127-2970	1	Bushing-Insulation
28	127-2971	2	Nut
29	127-2972	1	Washer
30	125-7230	1	Nut
31	125-6947	1	Spacer
32	127-2977	1	Adjuster
33	125-7134	1	Bolt
34	125-7219	1	Bolt



Electric Parts Assembly

Ref.	Part Number	Qty.	Description
1	127-3086	1	Bracket-Connector
2	127-3018	1	Clip
3	127-3156	1	Harness B-E C O, Engine
12	127-3125	1	Harness C
17	127-3089	1	Boot-Type, Cap
18	127-3090	1	Bracket-Harness
19	93-0362	1	Bolt
20	93-0362	2	Bolt
21	93-0362	2	Bolt
22	127-3187	1	Band
23	127-3188	1	Band

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3189	1	Gasket Kit	26	125-6909	2	O-Ring
2	127-3126	1	Gasket-Head, Cylinder	27	127-2973	1	O-Ring
3	127-3106	1	Gasket-Cover	28	125-7022	1	Gasket
4	127-2986	4	Seal-Stem, Valve	29	125-7024	1	Gasket
5	127-3027	4	Seal-Stem, Valve	30	125-7047	1	Gasket
6	127-3021	4	Gasket-Injector	31	125-7048	1	O-Ring
7	127-3107	1	Gasket-Manifold, Intake	32	125-6979	1	Gasket
8	127-3032	2	O Ring-Sensor, Pressure	33	125-7110	1	Gasket
9	127-3033	1	O-Ring	34	125-7026	1	Gasket
10	127-3034	1	Gasket-Collector	35	125-6978	1	Gasket
11	127-3037	2	Gasket-Throttle	36	127-3074	1	O-Ring
12	127-3108	1	Gasket-Manifold, Exhaust	37	125-7174	1	Washer-Seal
13	127-3019	1	Gasket	38	125-7175	2	Washer-Seal
14	127-2987	1	Gasket-Silencer	39	125-7176	1	Washer-Seal
15	127-3043	2	Gasket-Cooler, E G R	40	127-3166	2	Washer-Seal
16	127-3046	1	Gasket-E G R	41	125-7177	1	Washer-Seal
17	127-3016	1	Gasket	42	125-7192	1	Gasket
18	127-3050	1	Gasket-Intake Valve, E G R	43	125-7193	2	Gasket
19	127-3051	1	Gasket-Out Valve, E G R	44	127-3174	2	Gasket
20	127-3162	2	Gasket-D P F	45	93-0418	3	O-Ring
21	127-3056	4	Gasket-Sensor	46	125-7197	1	O-Ring
22	125-7070	1	Gasket	47	125-7198	1	O-Ring
23	125-7071	1	Gasket	48	127-3176	1	O-Ring
24	127-3069	1	Gasket-Idle, Shaft B	49	127-3000	1	Hone
25	127-3004	1	Gasket	50	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 03780 Reelmaster 7000-D 4-Wheel Drive Traction Unit

Product Name	Model/Part
Operator Cooling Fan	03247
Switch Panel-Universal Sunshade.....	03248
Operator Golf Ball Guard, Reelmaster 3100/3500/5010 or Groundsmaster 3500/4300 Series Traction Unit	03614
27in 8-blade Edgeseries (Radial Reel) Dpa Cutting Unit.....	03721
27in 11-blade Edgeseries (Radial Reel) Dpa Cutting Unit	03722
32in 8-blade Edgeseries (Radial Reel) Dpa Cutting Unit.....	03727
27in Verticutter Cutting Unit	03731
Premium All Purpose Grease (Tube)	108-1190
Premium Synthetic Bio-Degradable Hydraulic Fluid (5 Gallon Pail)	119-2157
Premium Synthetic Bio-Degradable Hydraulic Fluid (55 Gallon Drum).....	119-2158
Large Seat Cover.....	131-6691
PX Hydraulic Fluid (5 Gal)	133-8086
PX Hydraulic Fluid (55 Gal).....	133-8087
Decal-Service	138-1191
Beacon Kit	138-2699
Sunshade Work Lights Kit.....	138-2700
Power Harness Kit (GM45XX/GM47XX/GM7XXX).....	138-2995
Brush and Handle Kit.....	29-9100
White Universal Sunshade	30669
Red Universal Sunshade	30671
1000 Hour Mvp Kit-Tier IV.....	44967

Notes:



Count on it.