



2/3 & Full Size Flat Bed Workman 3000 Series

Model No. 07301-240000001 & Up

Model No. 07321-240000001 & Up

Form No. 3328-396

Installation Instructions

Install Rear Pivot Plates & Box Spacers

1. Loosely assemble rear pivot plates together with a pivot tube, 3/8-16 x 3-3/4" lg. capscREW and locknut, using holes shown in figure 1.

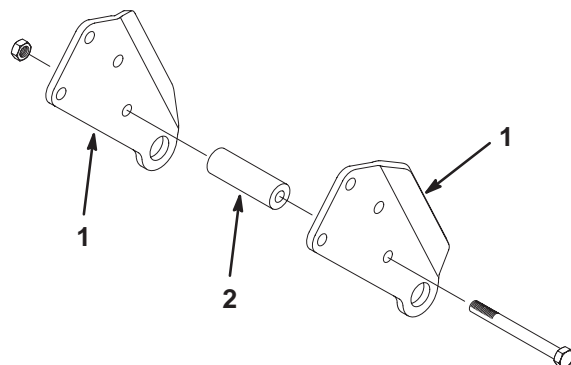


Figure 1

1. Pivot brackets
2. Pivot tube

2. Loosely mount each set of rear pivot plates to right and left bed frame channels with (3) 3/8-16 x 3-3/4" lg. capscREWS and locknuts. Position brackets on full bed as shown in figure 2, and for 2/3 bed as shown in figure 3.

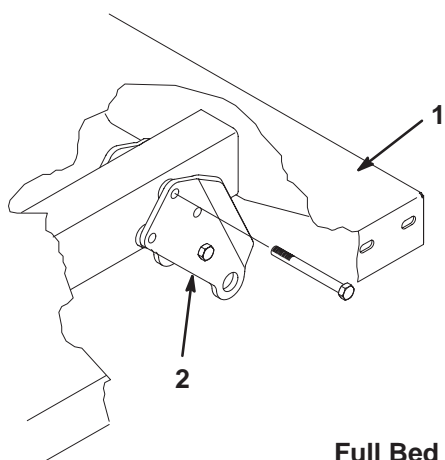
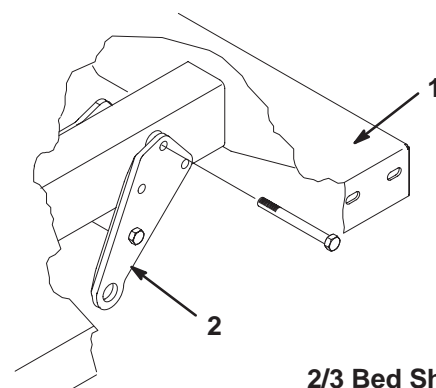


Figure 2

1. Left rear corner of bed
2. Pivot bracket



2/3 Bed Shown

Figure 3

1. Left rear corner of bed
2. Pivot bracket

3. Mount a wear block to each spacer bracket (L.H. and R.H.) with (2) pan head screws and locknuts (Fig. 4).

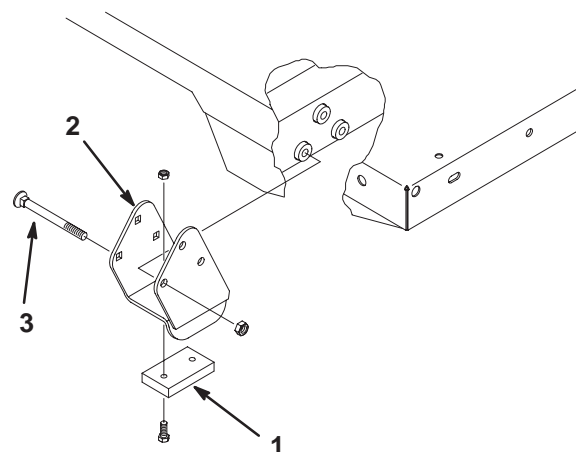


Figure 4

1. Spacer block
2. Wear block
3. Carriage bolt

4. Mount spacer brackets to front of R.H. and L.H. bed frame channels with (3) carriage bolts and locknuts. Position brackets on channel as shown in figure 4.



Install Full Size Flat Bed

Note: If bed sides will be installed on flat bed, it is easier to install them before bed is installed on vehicle.



Note: On a Workman 3000 & 4000 with a full flat bed, assure rear pivot plates are bolted to the bed frame/channel so that lower end angles to the rear (Fig. 2).

Note: Make sure spacer brackets are installed or radiator cover may be damaged.

1. Assure lift cylinders are fully retracted.

**Caution**

The full bed with side kit weighs approximately 325 pounds, so do not try to install or remove it by yourself. Use an overhead hoist or get the help of two or three other people.

**Warning**

- Always have someone assist you when lifting the bed or use a hoist.
- Always install the safety support from outside of the vehicle, never from under the bed.
- Never work under the raised bed without positioning the safety support on a fully installed cylinder rod.

2. Carefully set bed onto vehicle frame aligning rear bed pivot plate holes with holes in rear frame channel (Fig. 5).

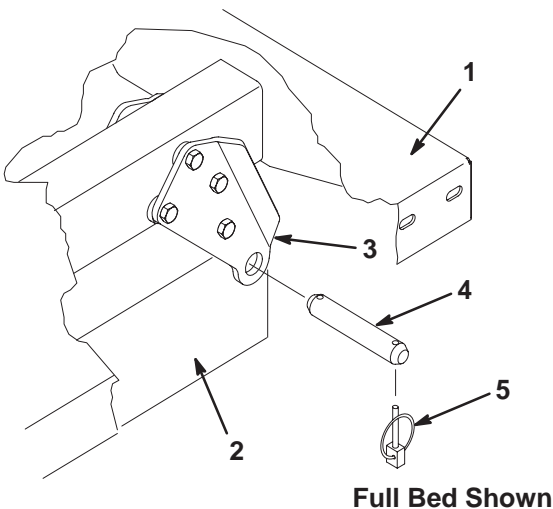


Figure 5

- | | |
|----------------------------|---------------|
| 1. Left rear corner of bed | 4. Clevis pin |
| 2. Vehicle frame channel | 5. Lynch pin |
| 3. Pivot plate | |

3. Secure each set of pivot plates to frame channels with a clevis pin and (2) lynch pins (Fig. 5). Tighten pivot plate mounting capscrews.
4. With bed lowered, secure each cylinder rod end, to appropriate slots in bed mounting plates with clevis pin and lynch pin. Insert clevis pin from outside of bed with lynch pin toward outside (Fig. 5). Rear slots are for full bed installation and front slots are for 2/3 bed installation.

Note: Engine may need to be started to extend or retract cylinders for alignment with holes. **Keep fingers out!**

Note: Unused slot can be plugged with a capscrew and nut to prevent assembly errors.

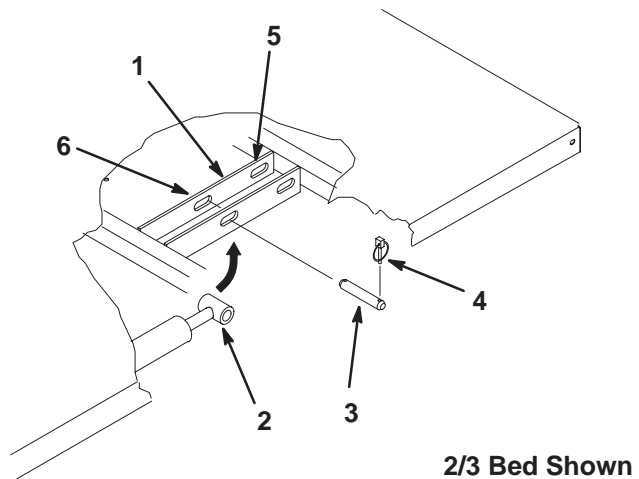


Figure 6

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|-----------------------|--------------------------|
| 1. Bed mounting plate | 4. Lynch pin |
| 2. Clevis rod end | 5. Rear slots (full bed) |
| 3. Clevis pin | 6. Front slots (2/3 bed) |

5. Start engine and engage hydraulic lift lever to raise bed. Release lift lever and turn off engine. Secure raised bed with a hoist or block it to prevent it from accidentally falling.

6. Install lynch pins to inside ends of clevis pins.

Note: If automatic tail gate release has been installed on bed, make sure front dump link rod has been placed on inside of left side clevis pin before lynch pin is installed.

7. Once cylinder installation has been completed, the bed safety support can be used to prevent accidental lowering of the bed.

8. To use bed safety support:

- A. Raise bed until cylinders are fully extended.
- B. Remove bed support from storage position on the vehicle.
- C. Push bed support onto cylinder rod, making sure support end tabs rest on end of cylinder barrel and on cylinder rod end (Fig. 7).

- D. To store bed support, remove bed support from cylinder and insert on stud on top of back rest support channel.
- E. Always install or remove bed support from outside of bed.
- F. Do not try to lower bed with bed safety support on cylinder.

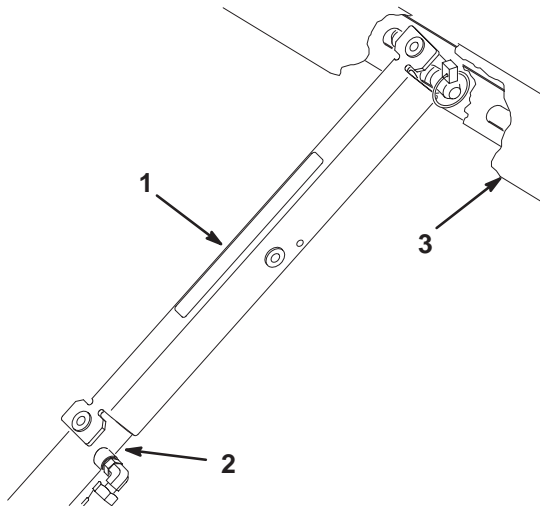


Figure 7

- | | |
|--------------------|--------|
| 1. Bed support | 3. Bed |
| 2. Cylinder barrel | 4. |

- 2. Remove lynch pins from outer ends of cylinder rod clevis pins.
- 3. Remove clevis pins securing cylinder rod ends to bed mounting plates by pushing pins towards inside.
- 4. Remove lynch pins and clevis pins securing pivot brackets to frame channels.
- 5. Lift bed off vehicle.



Caution



The full bed with side kit weighs approximately 325 pounds, so do not try to install or remove it by yourself. Use an overhead hoist or get the help of two or three other people.

- 6. Store cylinders in storage clips. Engage hydraulic lift lock lever on vehicle to prevent accidental extension of lift cylinders.

- 9. Remove bed safety support from cylinder and return to storage position on vehicle.
- 10. Start engine and engage hydraulic lift lever to lower bed. Release lift lever and turn off engine.

Install 2/3 Size Flat Bed

Same as full bed installation except for the following:

- 1. Rear pivots plates are to be mounted so lower ends angle forward.
- 2. Rear slots are for full bed installation and front slots are for 2/3 bed installation.



Warning



The 1/3 mid-area must be covered when the 2/3 bed is used on the Workman. This can be done by installing 1/3 bed, 1/3 tool box or 1/3 cover.

Full & 2/3 Bed Removal

- 1. Start engine. Engage hydraulic lift lever and lower bed until cylinders are loose in slots. Release lift lever and turn off engine.

