



Form No. 3444-148 Rev C

Count on it.

Parts Catalog

Groundsmaster® 4110 Rotary Mower

Model No. 30644—Serial No. 408000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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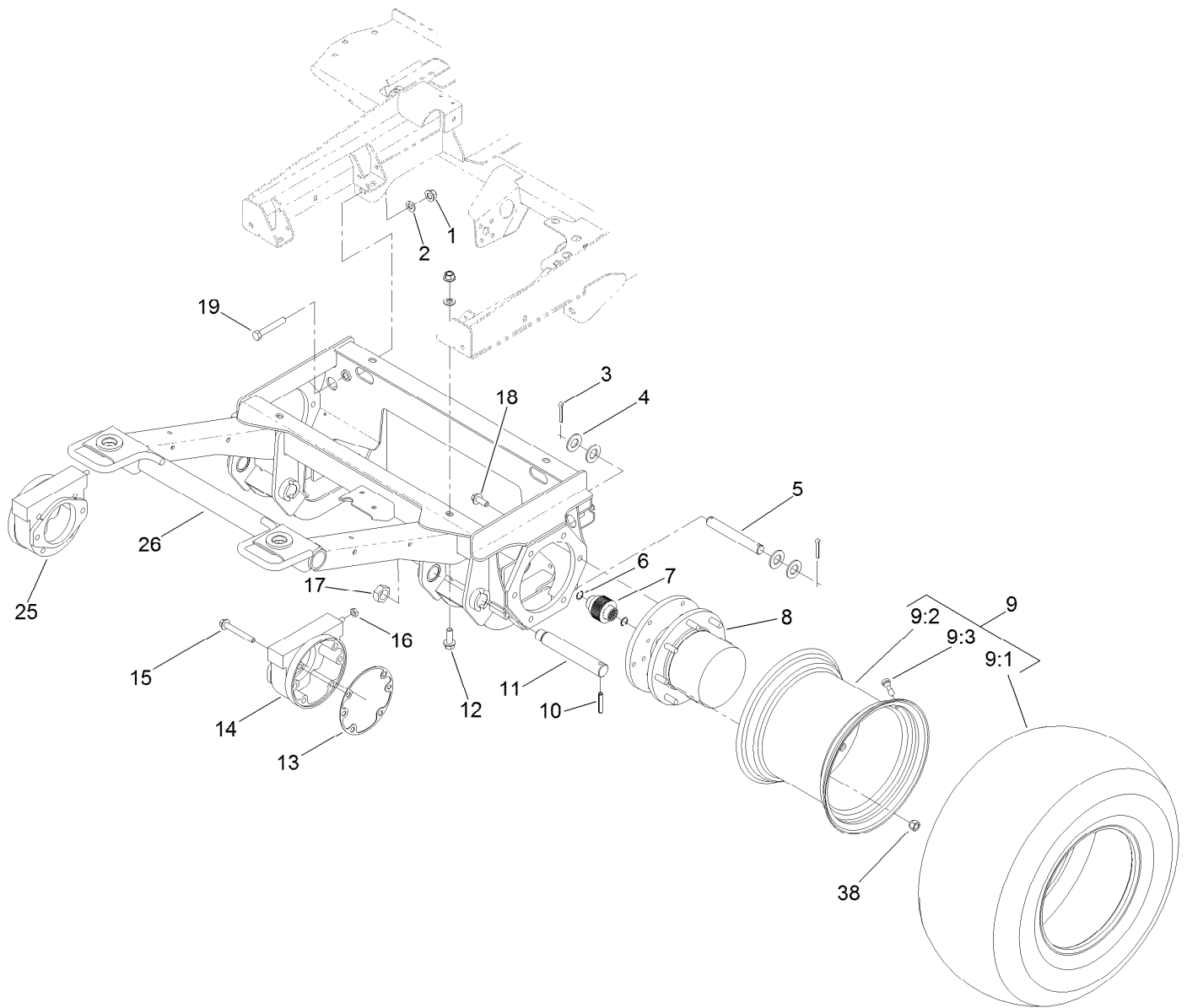
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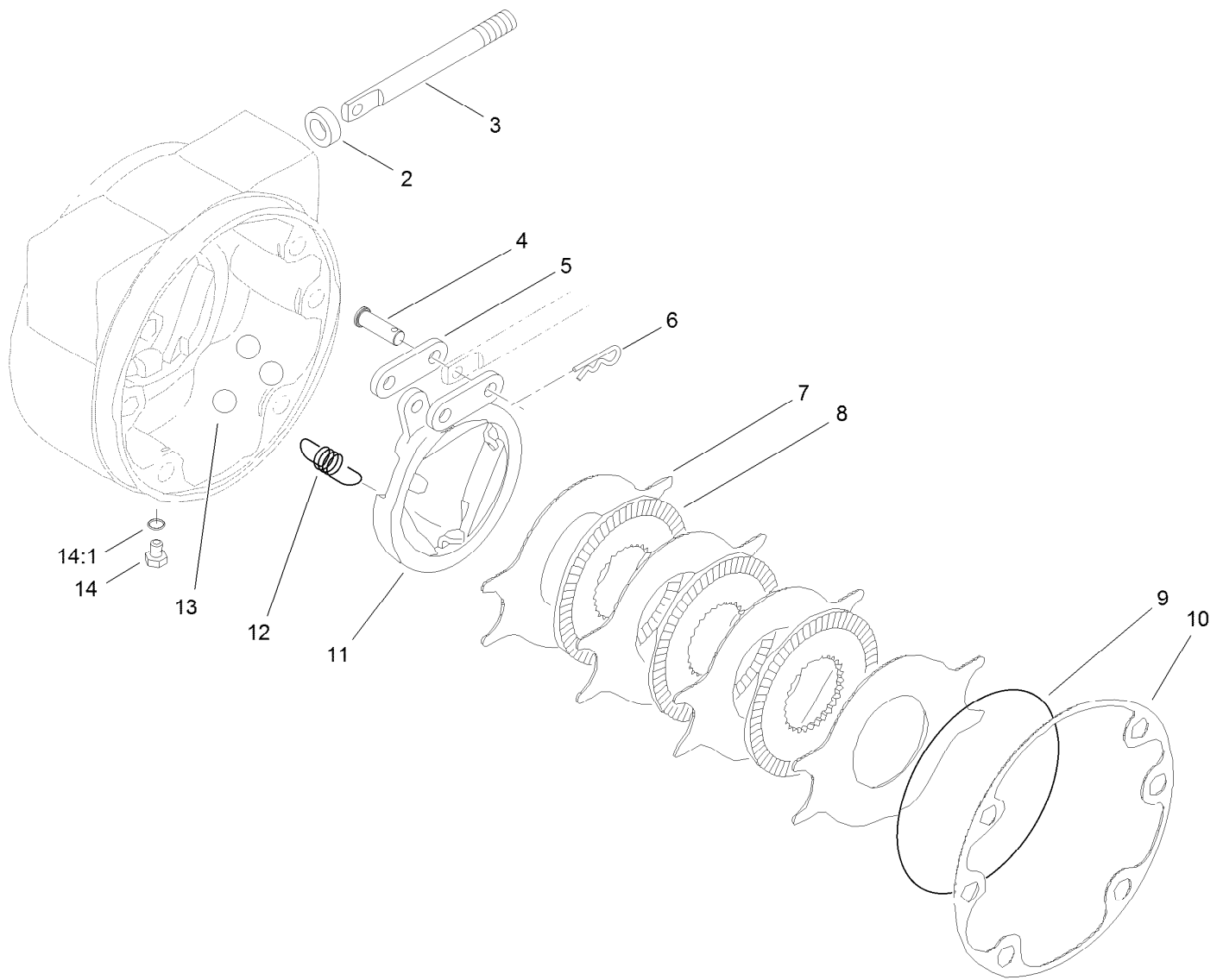


Front Frame and Steering Assembly

Ref.	Part Number	Qty.	Description
1	99-5107	6	Nut-Lock
2	3256-26	6	Washer-Flat
3	3272-30	4	Pin-Cotter
4	3256-29	8	Washer-Flat
5	110-6006	2	Pin-Clevis
6	93-7972	4	Ring-Retaining, Internal
7	100-3046	2	Shaft-Brake, Splined
8	136-2913	2	Planetary ASM
9		2	Wheel And Tire ASM ●
9:1	119-8313	1	Tire
9:2	136-4391	1	Rim
9:3	232-27	1	Stem-Valve
10	32121-110	2	Pin-Roll, Slotted

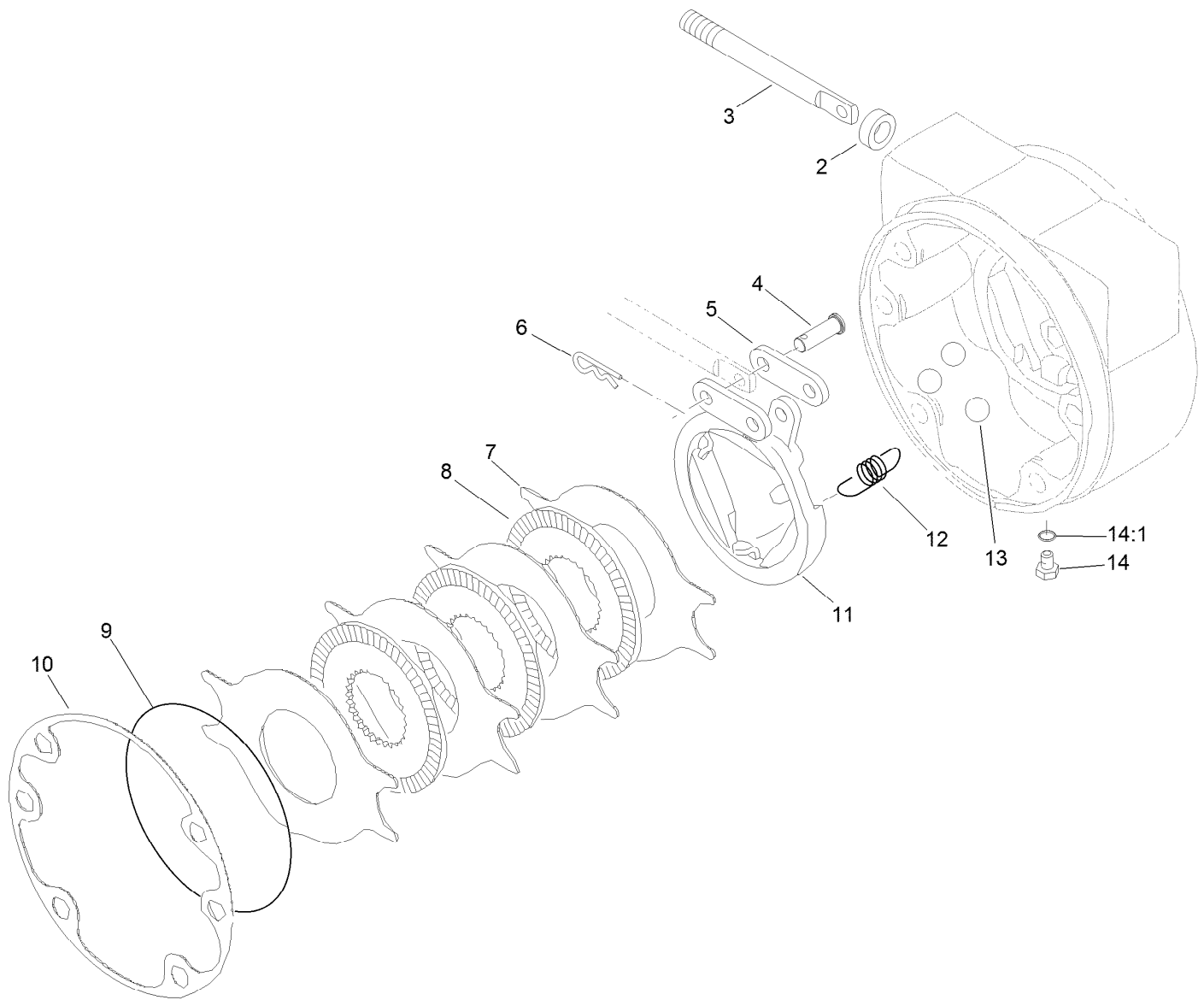
Ref.	Part Number	Qty.	Description
11	100-3017	2	*obs Pin-Lift Arm
12	100-6116	4	Screw-HHF
13	93-7984	2	Gasket
14	100-3070	1	LH Brake ASM
15	33106-080	8	Screw-HHF
16	3218-4	2	Nut-Jam
17	3296-49	2	Nut-Lock, NI
18	33106-030	12	Screw-HHF
19	325-13	2	Screw-HH
25	100-3069	1	RH Brake ASM
26	132-6250-03	1	Frame-Front
38	242-50	16	Nut-Lug

● Not serviced separately



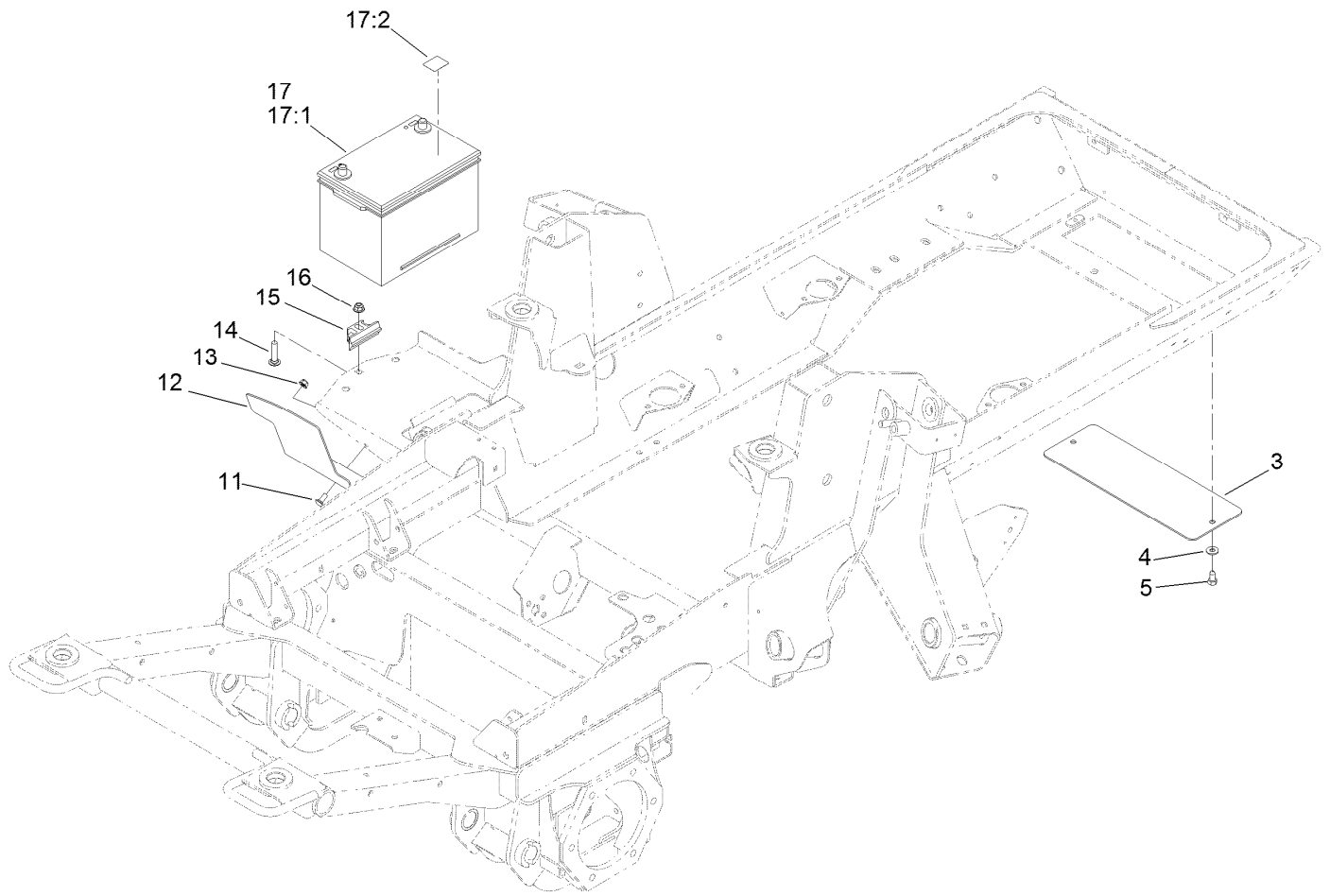
LH Brake Assembly No. 100-3070-03

Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4279	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



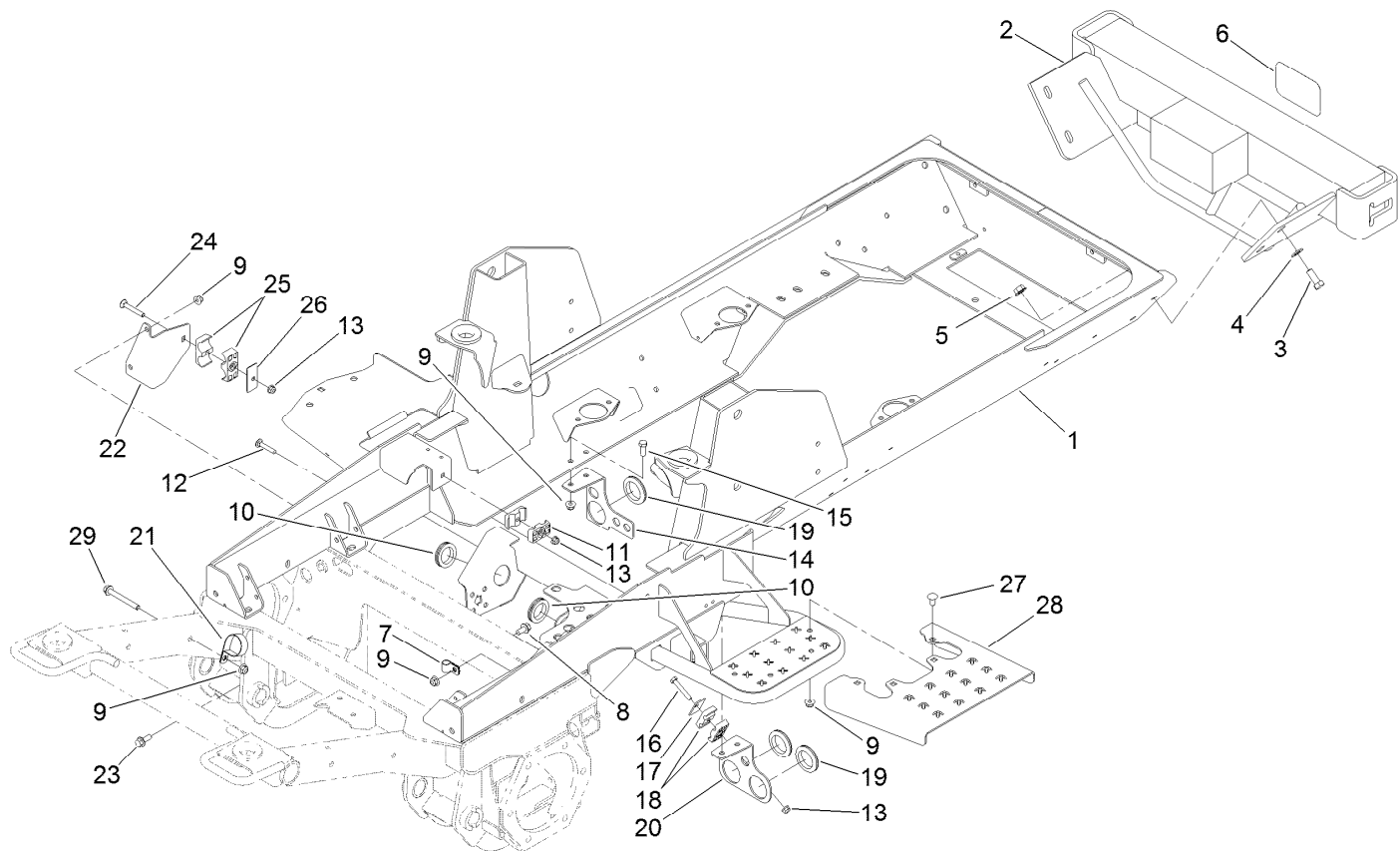
RH Brake Assembly No. 100-3069-03

Ref.	Part Number	Qty.	Description
2	93-7977	1	Seal
3	93-7978	1	Rod-Pull
4	93-7983	2	Pin-Clevis
5	93-7980	2	Link
6	93-7979	2	Pin-Hitch
7	93-7986	4	Disc-Stationary
8	104-4278	3	Disc-Rotating
9	93-7976	1	Ring-Retaining
10	93-7984	1	Gasket
11	104-4280	1	Actuator-Rotating
12	93-7987	3	Spring-Extension
13	93-7985	3	Ball
14	353-990	2	Plug ASM
14:1	237-78	1	O-Ring



Battery, Shield and Rear Cover Assembly

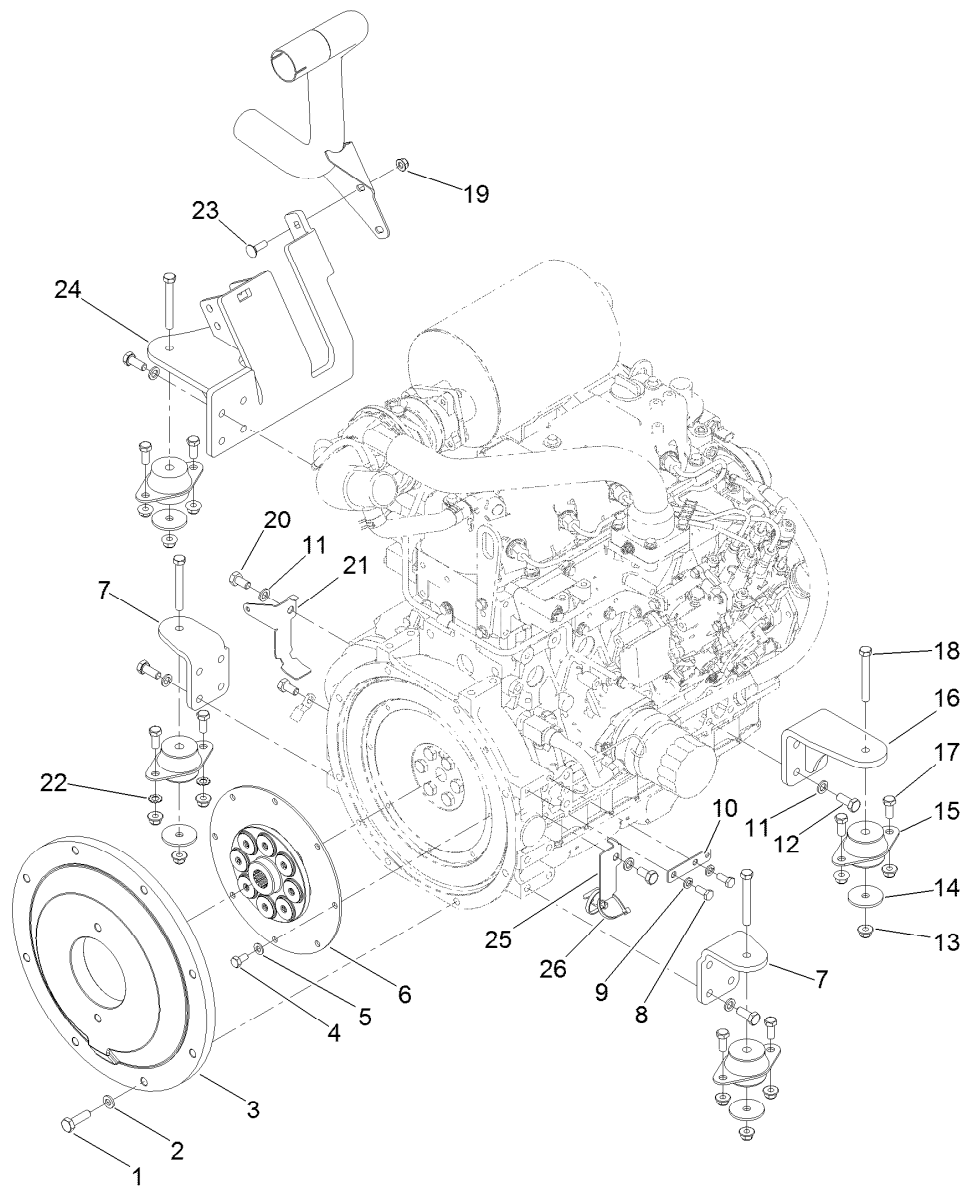
Ref.	Part Number	Qty.	Description
3	131-1246-0P	1	Plate-Cover
4	3256-3	2	Washer-Flat
5	32104-6	2	Screw-HH, TAP
11	3230-23	2	Bolt-CARR
12	121-1512-0P	1	Shield, Battery
13	104-8300	2	Nut-HF, NI
14	3231-5	1	Screw-CARR
15	138-6335	1	Retainer-Battery
16	104-8301	1	Nut-HF, NI
17	139-1005	1	Battery Kit
17:1	127-7507	1	Battery
17:2	139-1006	1	Decal



Frame and Bumper Assembly

Ref.	Part Number	Qty.	Description
1	120-4110-03	1	Frame
2	106-4278-03	1	Gm4000 Bumper-Weight ASM
3	325-5	4	Screw-HH
4	3256-26	4	Washer-Flat
5	32128-23	4	Nut-HF
6	105-8278	1	Decal
7	2412-138	1	R-Clamp
8	3234-1	1	Screw-HHF
9	104-8301	12	Nut-HF, NI
10	240-7	2	Grommet-Rubber
11	56-7971	2	Clamp-Tube
12	3230-5	1	Bolt-CARR
13	104-8300	3	Nut-HF, NI
14	121-1508-0P	1	Bracket-Bulkhead

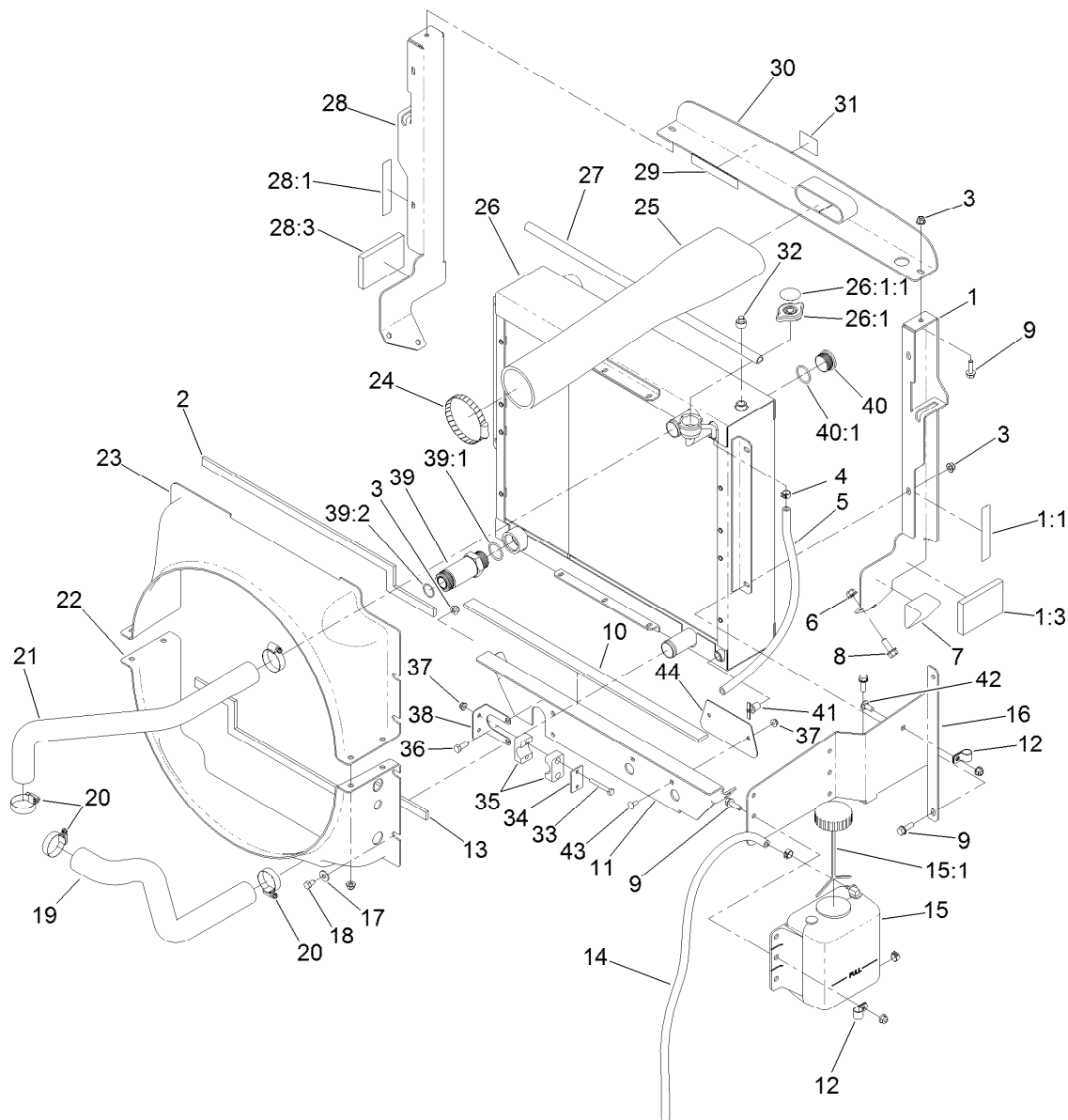
Ref.	Part Number	Qty.	Description
15	323-6	4	Screw-HH
16	322-10	1	Screw-HH
17	69-9760	1	Plate-Cover
18	56-7976	2	Clamp-Tube
19	240-2	3	Grommet-Rubber
20	121-1481-0P	1	Plate-Mount, LH Bulkhead
21	2412-147	1	Clamp-R
22	120-9086-0P	1	Plate-Mount, Tube
23	3234-11	2	Screw-HHF
24	3230-7	1	Bolt-CARR
25	56-7974	2	Clamp-Tube
26	69-9761	1	Plate-Cover
27	3231-21	4	Screw-CARR
28	127-9976-03	1	Plate-Step
29	3234-41	1	Screw-HHF



Flywheel and Motor Mount Assembly

Ref.	Part Number	Qty.	Description
1	117-5663	8	Screw-HH
2	107-1413	8	Washer-Hardened
3	132-6120-0P	1	Plate-Flywheel
4	99-5132	8	Bolt
5	87-7510	8	Washer-Flat
6	132-6121	1	Coupling-Flywheel
7	120-4066-0P	2	Mount-Motor, Front
8	33114-020	2	Screw-HH
9	3253-4	2	Washer-Lock
10	121-5636	1	Tab-Harness
11	48-9590	18	Washer-Lock
12	33115-025	16	Screw-HH
13	104-8301	12	Nut-HF, NI

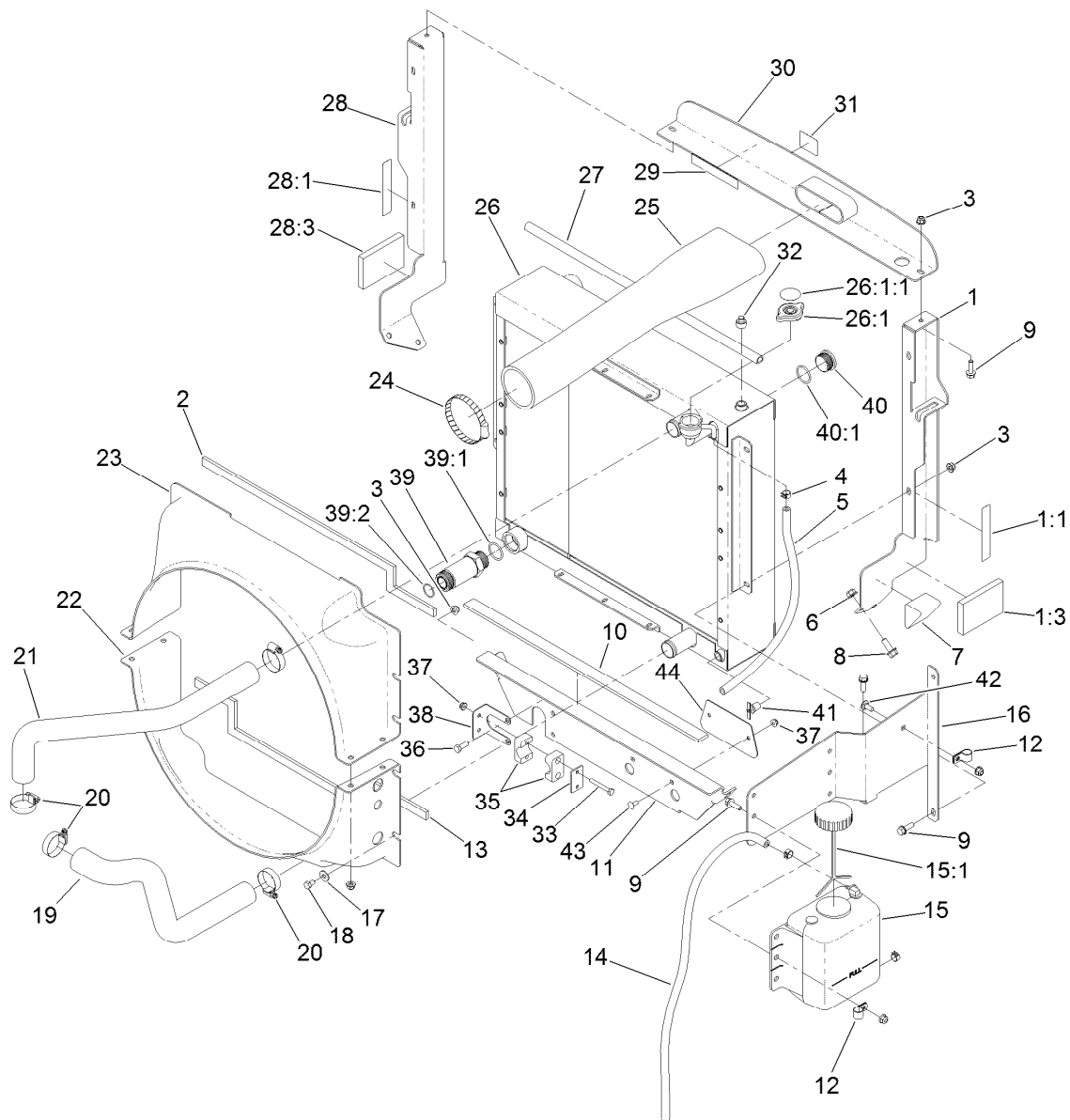
Ref.	Part Number	Qty.	Description
14	63-7400	4	Washer-Rebound
15	53-9682	4	Mount-Engine
16	120-4068-0P	1	Mount-Motor
17	323-5	8	Screw-HH
18	323-14	4	Screw-HH
19	104-8300	2	Nut-HF, NI
20	33115-020	3	Screw-HH
21	139-0992	1	Bracket-Harness, RH
22	3255-9	2	Washer-Lock
23	3230-2	2	Bolt-CARR
24	127-3722-0P	1	Mount-Motor
25	139-0993	1	Bracket-Harness, LH
26	3290-378	2	Tie-Cable



Radiator Assembly

Ref.	Part Number	Qty.	Description
1	121-1479	1	LH Radiator Support ASM
1:1	93-7272	1	Decal-Warning
1:3	100-2196	1	Pad-Foam
2	121-1684	1	Foam-Radiator
3	104-8300	15	Nut-HF, NI
4	92-2379	3	Clamp-Hose
5	110-4112	1	Hose-Fuel
6	104-8301	6	Nut-HF, NI
7	93-5954	2	Plug-Foam
8	3234-11	6	Screw-HHF
9	3234-29	12	Screw-HHF
10	104-2226	1	Strip-Foam
11	139-0952-0P	1	Support-Radiator
12	92-6064	2	Clamp-R
13	121-1685	1	Foam-Radiator, Lower
14	110-9662	1	Hose-Fuel
15	144-6219	1	Reservoir-Coolant ASM
15:1	87-7050	1	Cap-Reservoir
16	130-0603-0P	1	Bracket-Mount, Bottle
17	3256-3	8	Washer-Flat
18	322-1	8	Screw-HH

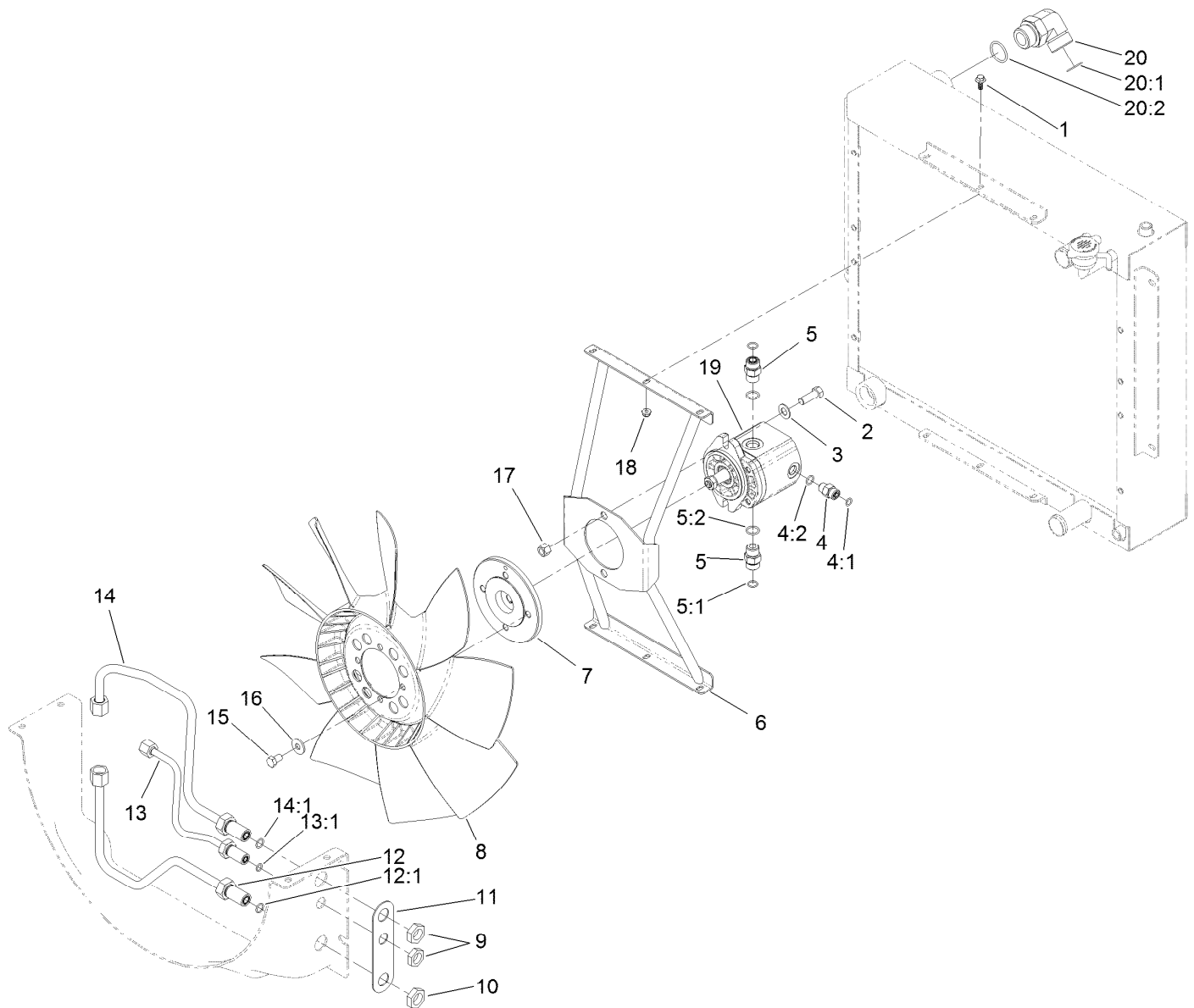
Ref.	Part Number	Qty.	Description
19	121-1746	1	Hose-Radiator, Lower
20	2412-111	4	Clamp-Hose, W/Liner
21	121-1747	1	Hose-Radiator, Upper
22	121-1517	1	Shroud-Radiator, Lower
23	121-1515	1	Shroud-Radiator, Upper
24	2412-110	1	Clamp-Band/Screw
25	121-1474	1	Hose-Inlet, Air Cleaner
26	132-6161	1	Radiator/Oil Cooler
26:1	115-7766	1	Cap-Radiator
26:1:1	106-6755	1	Decal-Cap, Radiator
27	114-3828	1	Seal-Bulb
28	121-1478	1	RH Radiator Support ASM
28:1	93-7272	1	Decal-Warning
28:3	100-2196	1	Pad-Foam
29	93-7272	1	Decal-Warning
30	136-4364-0P	1	Bracket-Intake
31	117-4765	1	Decal-Starting Fluid
32	281-13	1	Plug-Pipe
33	321-11	2	Screw-HH
34	114-4902	1	Plate-Cover
35	114-4901	1	Clamp



Radiator Assembly (continued)

Ref.	Part Number	Qty.	Description
36	322-4	2	Screw-HH
37	104-7201	4	Nut-HF, NI
38	120-8984	1	Bracket-Clamp
39	100-5565	1	Fitting-STR
39:1	237-146	1	O-Ring
39:2	340-65	1	O-Ring

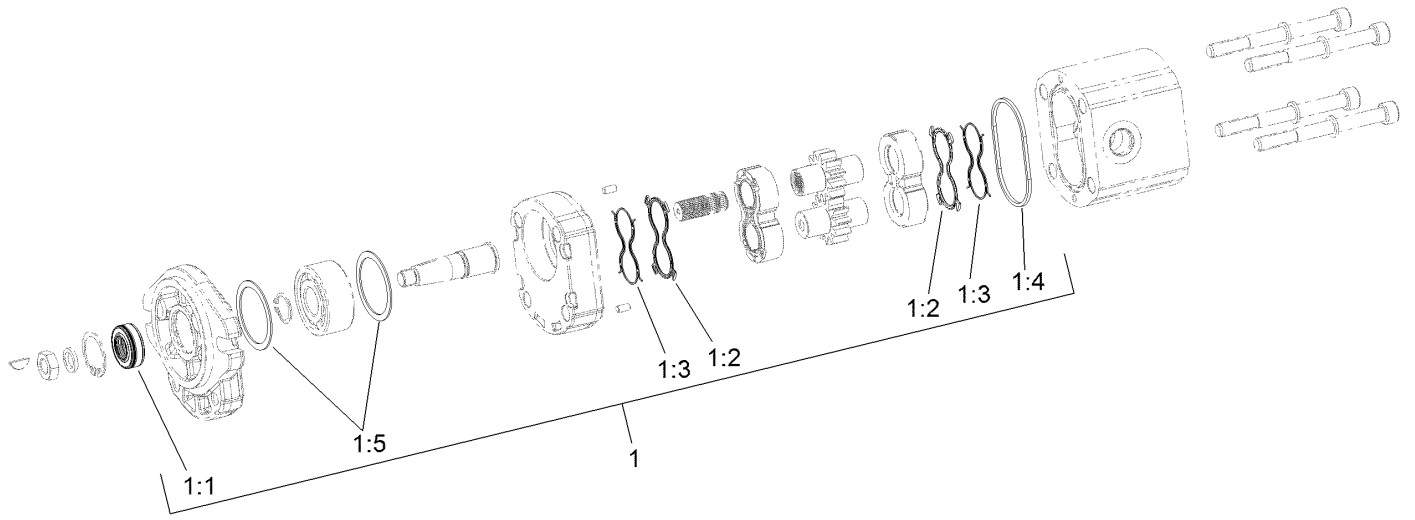
Ref.	Part Number	Qty.	Description
40	106-2030	1	Plug-Hex, Hollow
40:1	237-146	1	O-Ring
41	304-46	1	Draincock
42	3230-23	1	Bolt-CARR
43	3229-11	2	Screw-CARR
44	139-0989-0P	1	Plate



Fan Mounting and Hardline Assembly

Ref.	Part Number	Qty.	Description
1	99-6810	6	Screw-HHF
2	324-5	2	Screw-HH
3	3256-25	2	Washer-Flat
4	340-2	1	Fitting-Straight
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	340-4	2	Fitting-Straight
5:1	237-30	1	O-Ring
5:2	237-79	1	O-Ring
6	137-5594	1	Mount-Fan
7	117-2364	1	Hub-Fan
8	114-3825	1	Fan
9	340-70	1	Nut-Lock
10	340-127	2	Nut-Bulkhead
11	121-1518	1	Shim-Support

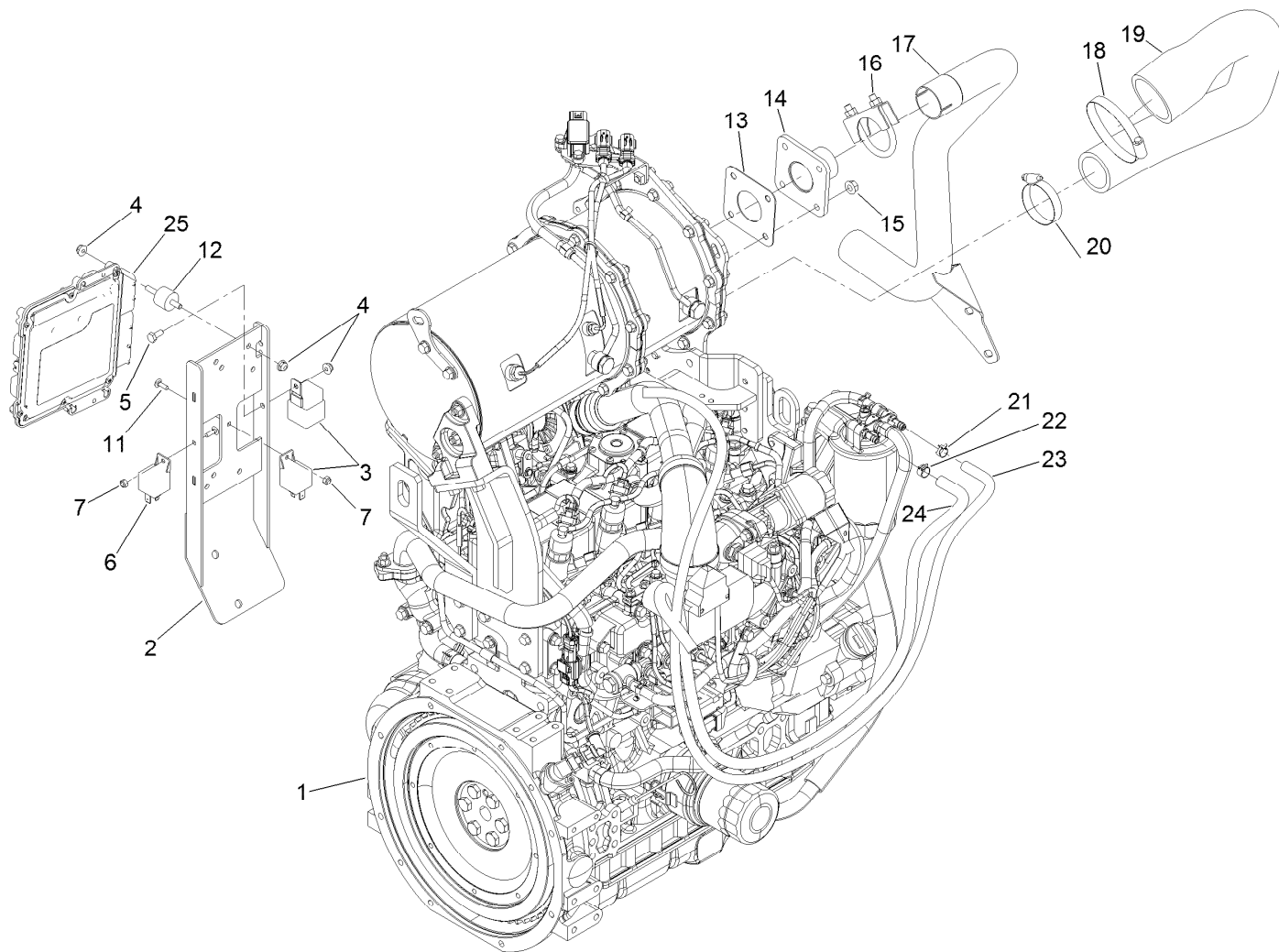
Ref.	Part Number	Qty.	Description
12	137-5554	1	Tube ASM
12:1	237-30	1	O-Ring
13	137-5555	1	Tube ASM
13:1	237-22	1	O-Ring
14	137-5553	1	Tube ASM
14:1	237-30	1	O-Ring
15	115-8486	4	Screw-HH
16	80-6990	4	Washer-Hardened
17	3296-48	2	Nut-Hex
18	104-7201	6	Nut-HF, NI
19	137-5571	1	Hydraulic Motor ASM
20	340-129	1	Fitting-Elbow, 90 DEG
20:1	237-146	1	O-Ring
20:2	340-65	1	O-Ring



Hydraulic Motor Assembly No. 137-5571

Ref.	Part Number	Qty.	Description
1	139-1019	1	Seal Kit
1:1		1	Seal-Shaft ●
1:2		2	Seal-Plate, Balancing ●
1:3		2	Seal-Anti Extrusion ●
1:4		1	O-Ring (Housing) ●
1:5		2	Seal-Square ●

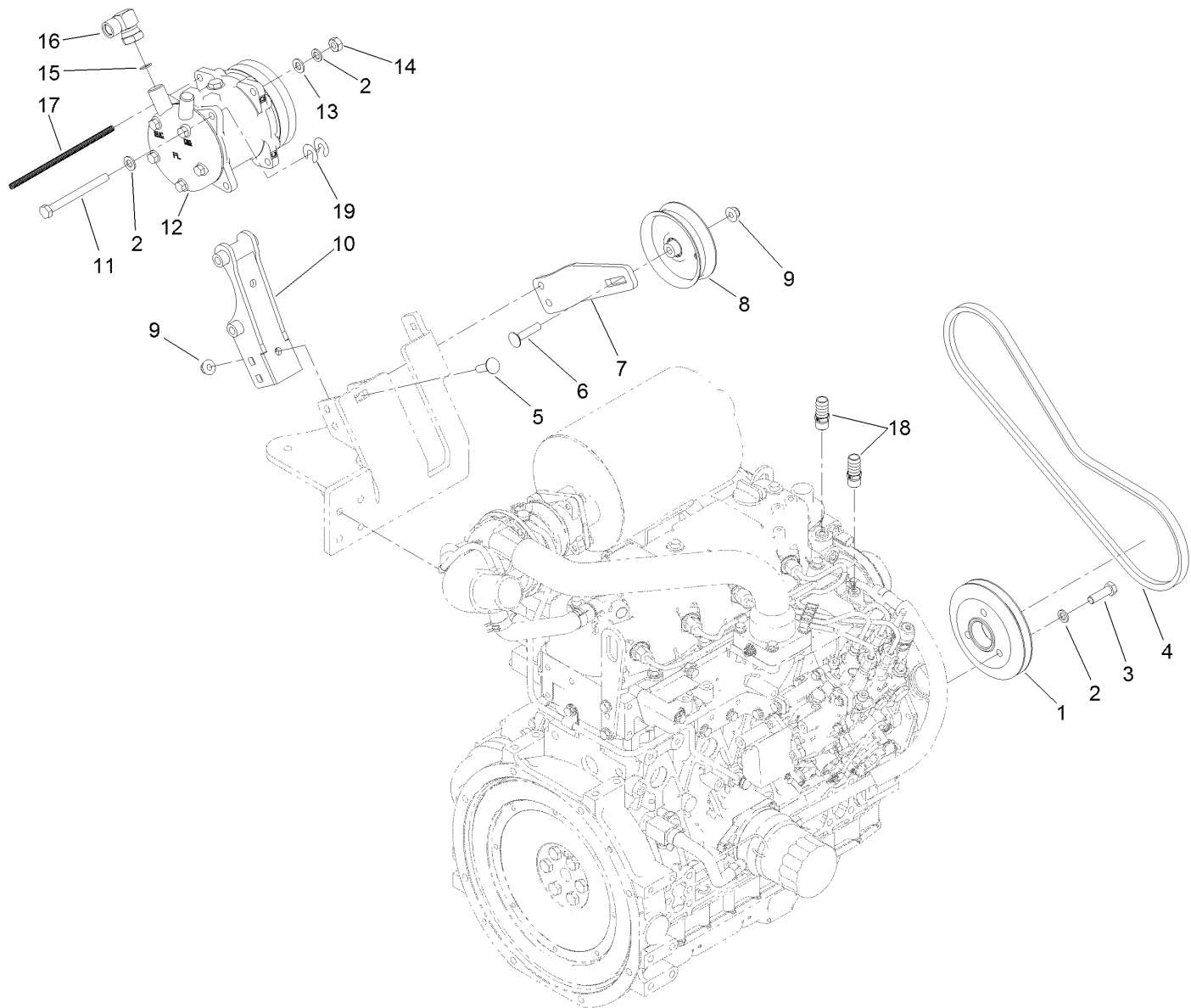
● Not serviced separately



Engine and Controller Assembly

Ref.	Part Number	Qty.	Description
1	138-6917	1	Engine-Yanmar
2	136-4430-0P	1	Mount-Controller
3	99-7430	1	Relay-Mini
4	104-7201	9	Nut-HF, NI
5	321-3	1	Screw-HH
6	99-7435	2	Relay
7	3296-2	2	Nut-Lock, NI
11	1-807533	2	Bolt-CARR
12	132-1356	4	Mount-Isolator
13	121-3058	1	Gasket-Exhaust
14	121-3060	1	Flange-Exhaust

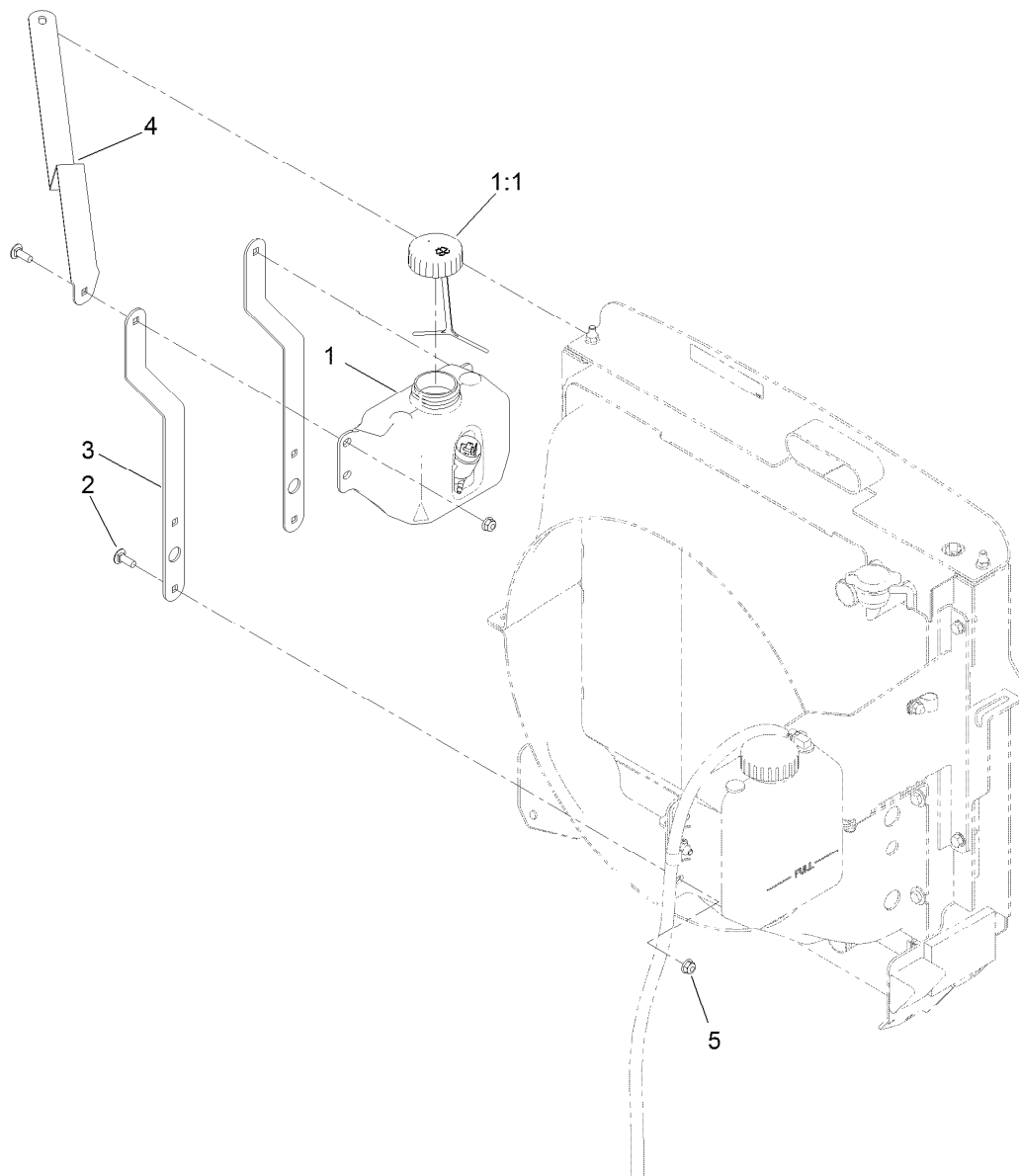
Ref.	Part Number	Qty.	Description
15	33004-00	4	Nut-HF
16	18-2130	1	Clamp
17	121-1613	1	Pipe-Exhaust
18	2412-110	1	Clamp-Band/Screw
19	121-1475	1	Hose-Outlet, Air Cleaner
20	2412-130	1	Clamp-Hose
21	2412-98	1	Clamp-Hose
22	92-2379	1	Clamp-Hose
23	115-2368	1	Hose-Fuel
24	110-4007	1	Hose-Fuel
25	121-5592	1	Electronic Control Unit



Air Conditioner Compressor Assembly

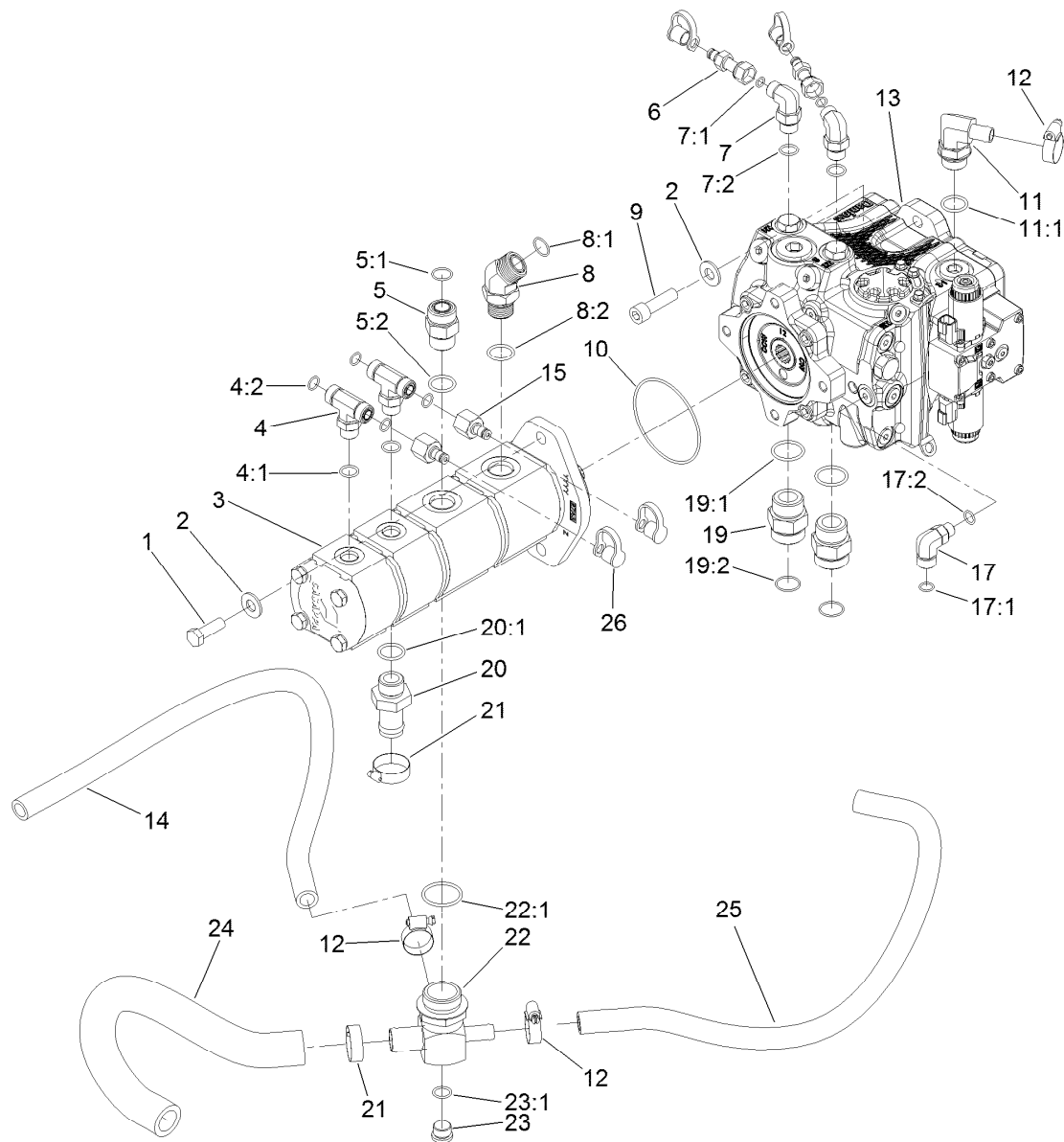
Ref.	Part Number	Qty.	Description
1	121-8177	1	Pulley-Single
2	48-9590	5	Washer-Lock
3	33115-035	3	Screw-HH
4	110-6254	1	Belt-V
5	3231-25	5	Bolt-CARR
6	3231-5	1	Screw-CARR
7	127-3727-0P	1	Mount-Pulley
8	98-3095	1	Pulley-Idler
9	104-8301	6	Nut-HF, NI
10	127-3726-0P	1	Mount-Compressor

Ref.	Part Number	Qty.	Description
11	33115-110	2	Screw-HH
12	119-0103	1	Compressor
13	33095-00	4	Washer-Flat
14	33015-00	2	Nut-Hex
15	117-2780	1	O-Ring
16	119-0128	1	Fitting-Elbow, 90 DEG
17	115-8882	1	Conduit-Convolute
18	139-2236	2	Fitting-STR Spcl
19	119-7734	4	Shim



Washer Fluid Bottle Assembly

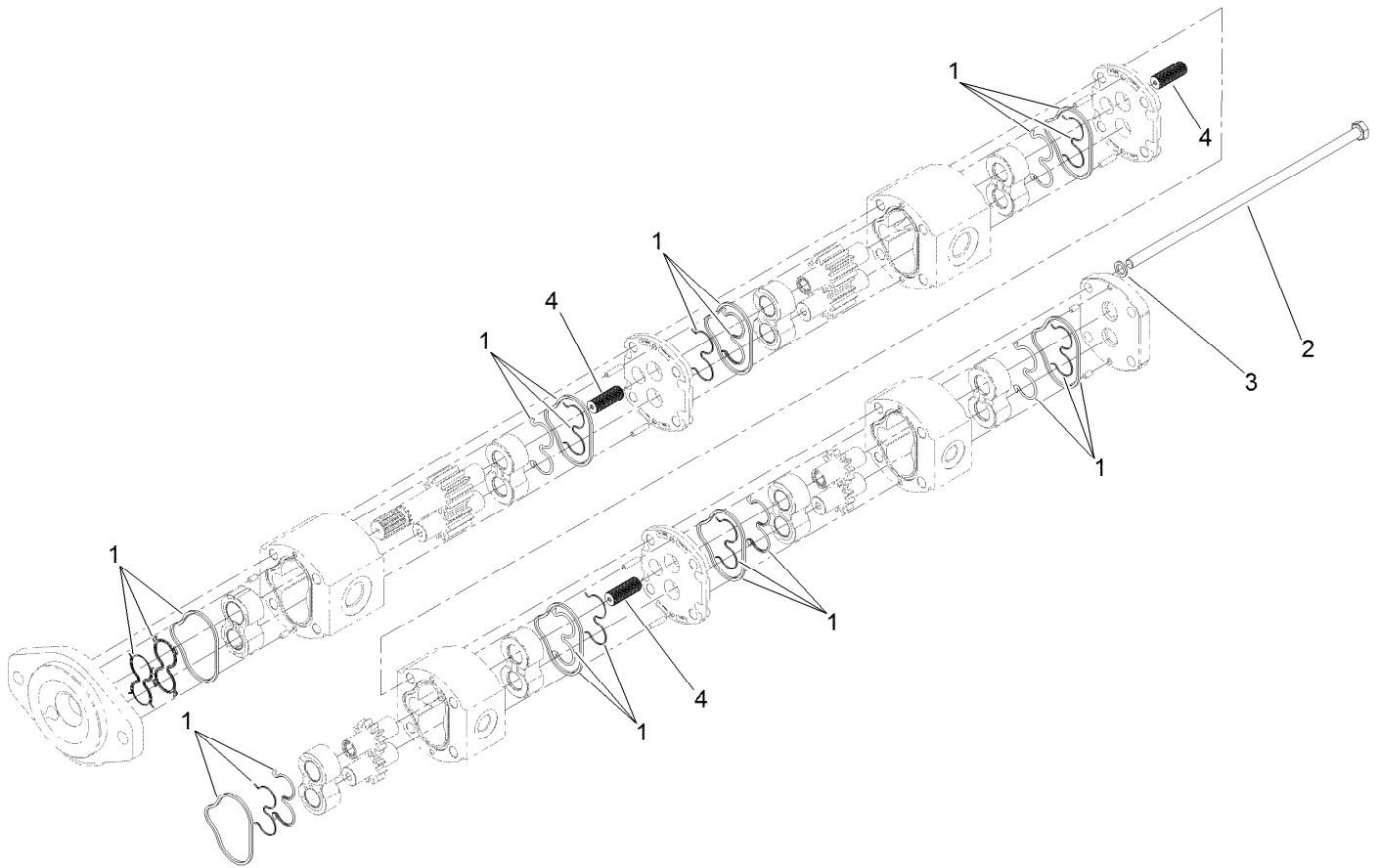
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-2702	1	Tank-Fluid, Washer
1:1	125-5258	1	Lid-Tank, Washer Fluid
2	3230-10	6	Bolt-CARR
3	130-0604-0P	2	Strap-Bottle, Washer Fluid
4	130-0605-0P	1	Support-Bottle, Washer Fluid
5	104-8300	6	Nut-HF, NI



Piston Pump and Gear Pump Assembly

Ref.	Part Number	Qty.	Description
1	121-1525	2	Screw-HH
2	137-5550	4	Washer-Thrust
3	120-8906	1	Pump-Gear, 4-Section
4	340-157	2	Fitting-HYD, Tee
4:1	237-79	1	O-Ring
4:2	237-30	2	O-Ring
5	340-9	1	Fitting-STR
5:1	237-58	1	O-Ring
5:2	237-81	1	O-Ring
6	86-5480	2	Nipple-Test
7	340-18	2	Fitting-HYD, 90 DEG
7:1	237-79	1	O-Ring
7:2	237-22	1	O-Ring
8	100-5530	1	Fitting-45 DEG
8:1	237-58	1	O-Ring
8:2	237-81	1	O-Ring
9	131-0661	2	Screw-HSH
10	107-9447	1	O-Ring
11	136-4439	1	Fitting-HYD, 90
11:1	237-81	1	O-Ring

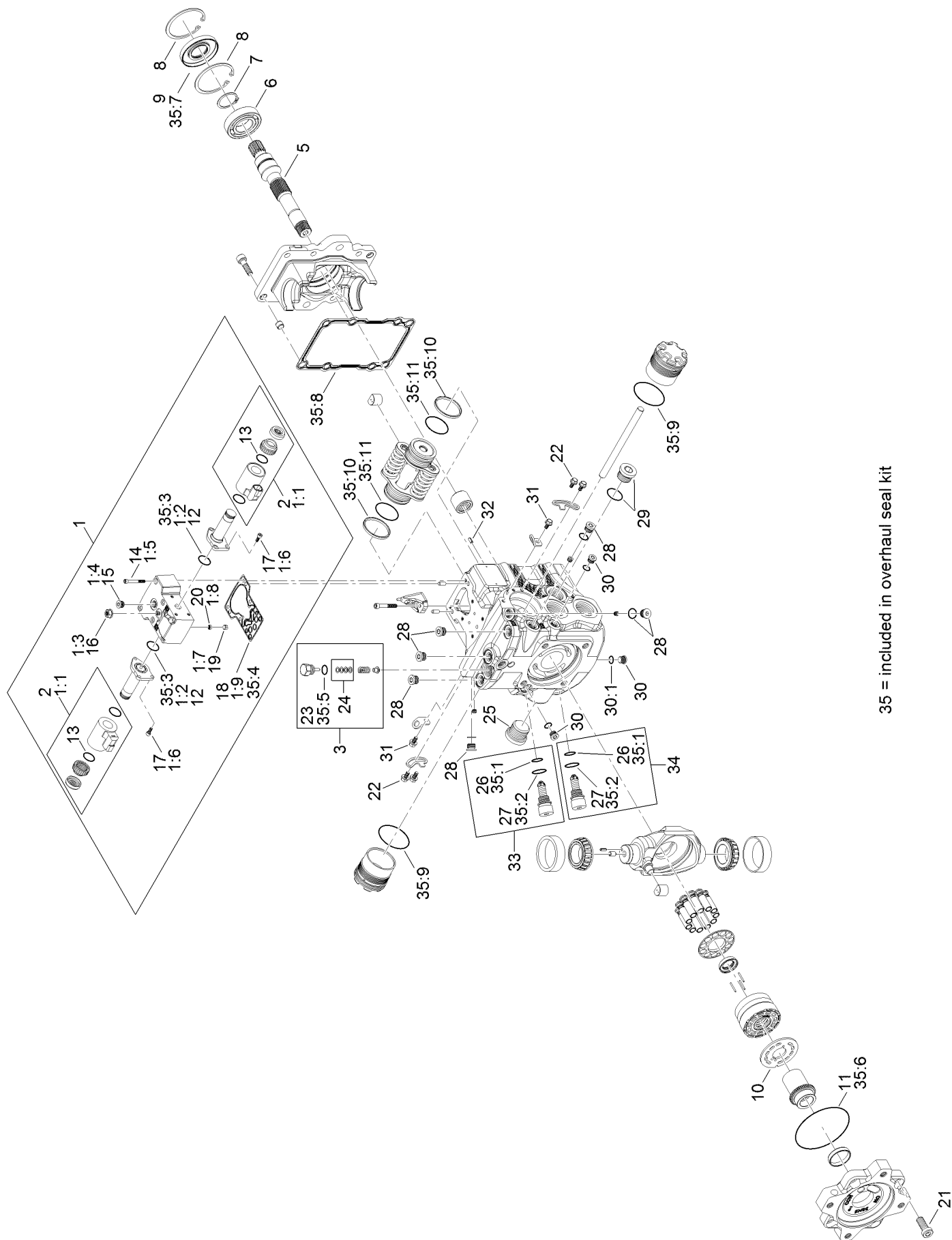
Ref.	Part Number	Qty.	Description
12	2412-129	3	Clamp-Hose
13	132-6100	1	Pump-Piston
14	121-1647	1	Hose-HYD
15	100-5616	2	Fitting
17	340-99	1	Fitting-HYD, 90 DEG
17:1	237-30	1	O-Ring
17:2	237-42	1	O-Ring
19	104-3797	2	Fitting-Straight
19:1	237-146	1	O-Ring
19:2	340-65	1	O-Ring
20	99-3017	1	Fitting
20:1	237-81	1	O-Ring
21	2412-34	2	Clamp-Hose
22	121-1682	1	Fitting-Tee
22:1	237-101	1	O-Ring
23	353-988	1	Plug-Hex
23:1	237-79	1	O-Ring
24	120-8815	1	Hose-Suction
25	120-9050	1	Hose-HYD
26	354-79	4	Cap-Dust



Four-Section Gear Pump Assembly No. 120-8906

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-3776	1	Seal Kit
2	115-3775	4	Bolt
3	121-1722	4	Washer
4	120-6284	3	Hub-Connecting

Hydraulic Pump Assembly No. 132-6100



Hydraulic Pump Assembly No. 132-6100 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6203	1	Control Kit	21	125-5282	4	Screw
1:1	132-6204	2	Coil Kit	22	125-5270	4	Screw
1:2	125-5288	2	O-Ring	23	125-5298	1	O-Ring
1:3	125-5273	1	Nut-Seal	24	92-1353	1	Shim Kit
1:4	125-5302	1	Plug	25	125-5301	1	Plug
1:5	125-5274	6	Screw	26	75-0240	2	O-Ring
1:6	125-5272	6	Screw	27	84-0560	2	O-Ring
1:7	125-5269	1	Ring-Locking	28	69-3080	6	Plug
1:8	125-5266	1	Screen	29	69-3130	1	Plug
1:9	125-5283	1	Gasket-Control	30	75-0170	3	Plug-Thread, Straight
2	132-6204	2	Coil Kit	30:1	92-8777	1	O-Ring
3	136-4397	1	Charge Relief Kit	31	125-5270	2	Screw
5	136-4399	1	Shaft	32	110-6485	1	Pin-Slotted
6	75-0460	1	Bearing-Ball	33	136-4393	1	Valve-Relief, High Pressure
7	125-5280	1	Ring-Retaining	34	136-4392	1	Valve-Relief, High Pressure
8	131-8616	2	Ring-Retaining	35	132-6205	1	Overhaul Seal Kit
9	127-6214	1	Seal-Lip	35:1	75-0240	2	O-Ring
10	136-4398	1	Valve Plate	35:2	84-0560	2	O-Ring
11	132-6206	1	O-Ring	35:3	125-5288	2	O-Ring
12	125-5288	2	O-Ring	35:4	125-5283	1	Gasket-Control
13	131-7388	2	O-Ring	35:5	125-5298	1	O-Ring
14	125-5274	6	Screw	35:6	132-6206	1	O-Ring
15	125-5302	1	Plug	35:7	127-6214	1	Seal-Lip
16	125-5273	1	Nut-Seal	35:8		1	Gasket ●
17	125-5272	6	Screw	35:9		2	O-Ring ●
18	125-5283	1	Gasket-Control	35:10		2	Piston Ring ●
19	125-5269	1	Ring-Locking	35:11		2	O-Ring ●
20	125-5266	1	Screen				

● Not serviced separately

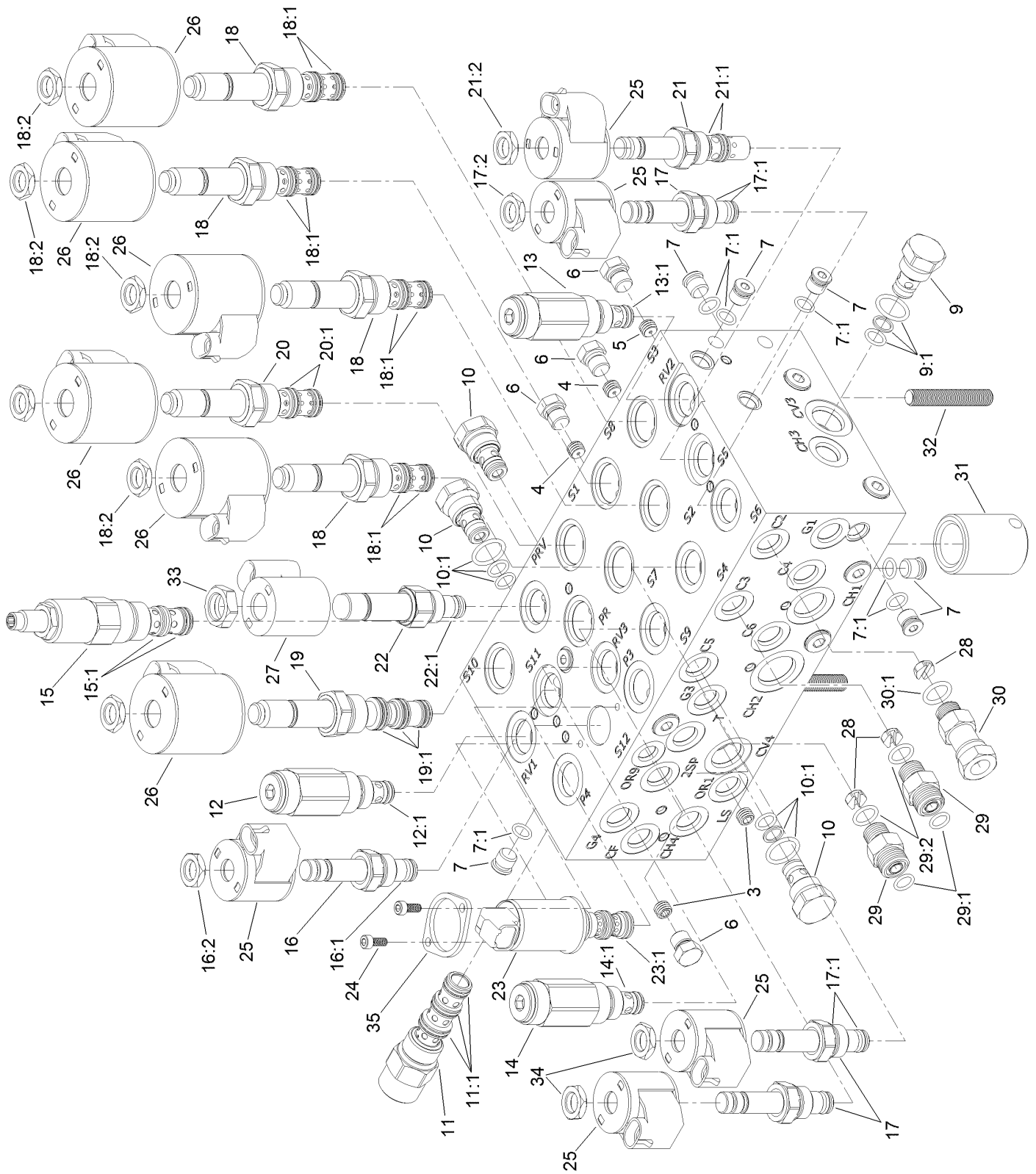
Combination Manifold Assembly



Combination Manifold Assembly (continued)

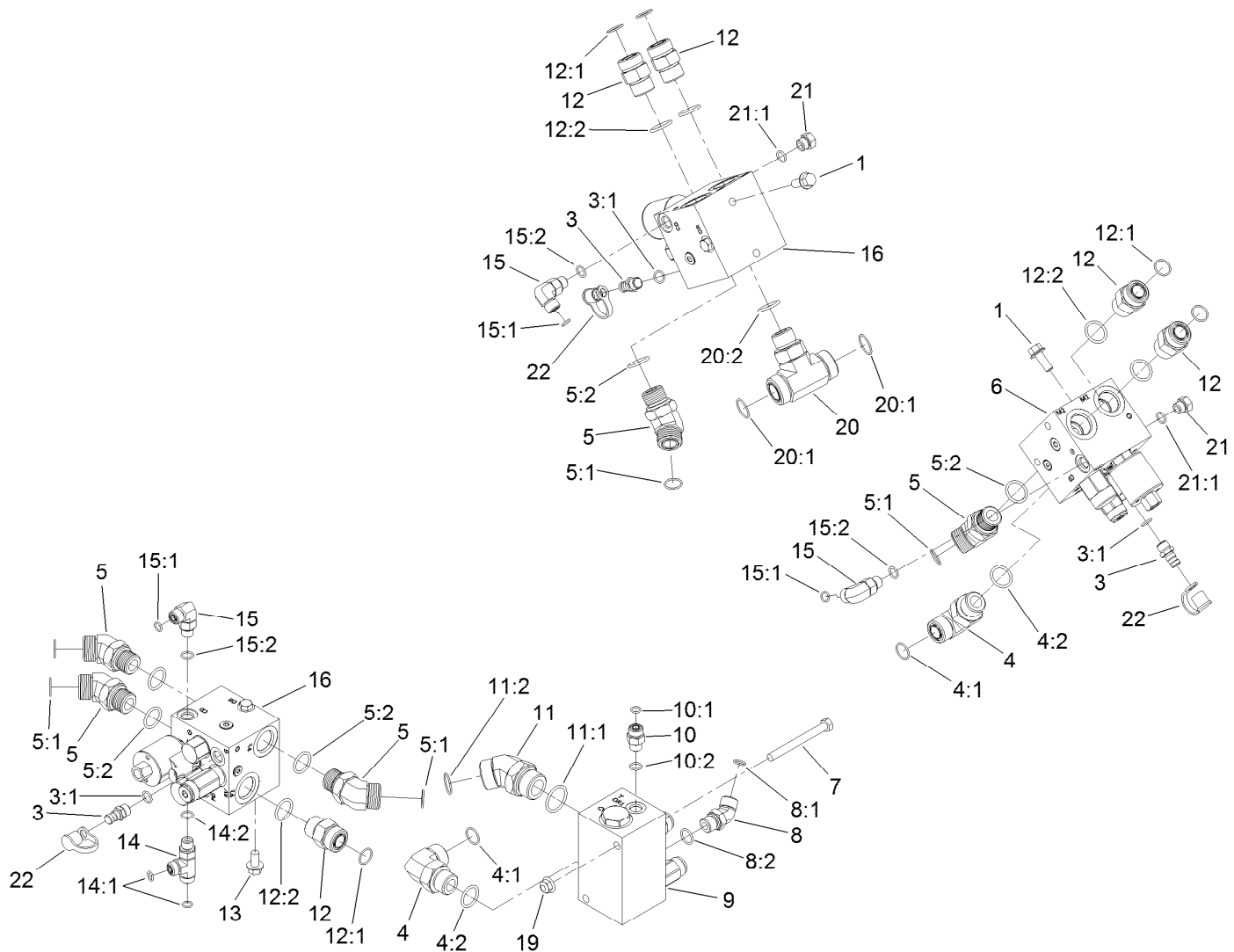
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-5581	1	Combination Manifold ASM	16:2	237-80	1	O-Ring
2	92-2650	3	Spacer-Clutch	18	340-2	1	Fitting-Straight
3	63-9750	3	Mount	18:1	237-22	1	O-Ring
4	63-8410	3	Washer	18:2	237-42	1	O-Ring
6	75-1310	1	Filter-HYD	19	340-82	1	Fitting-Elbow, 90 DEG
7	3234-1	3	Screw-HHF	19:1	237-42	1	O-Ring
8	121-1542	1	Plate-Mount, Hose	19:2	237-21	1	O-Ring
9	353-508	5	Plug-HH	20	100-4887	1	Fitting-Elbow, 90
9:1	237-42	1	O-Ring	20:1	237-42	1	O-Ring
10	2412-126	1	R-Clamp	21	2412-36	2	Clamp-Hose
11	104-8301	4	Nut-HF, NI	22	119-4854	1	Fitting-STR
12	340-4	4	Fitting-Straight	22:1	237-30	1	O-Ring
12:1	237-30	1	O-Ring	22:2	237-79	1	O-Ring
12:2	237-79	1	O-Ring	23	353-512	1	Plug
13	340-77	2	Fitting-Elbow, 90 DEG	23:1	237-78	1	O-Ring
13:1	237-22	1	O-Ring	24	87-5730	1	Hose
13:2	237-42	1	O-Ring	25	340-1	2	Fitting-Straight
14	86-5480	1	Nipple-Test	25:1	237-21	1	O-Ring
15	354-79	1	Cap-Dust	25:2	237-42	1	O-Ring
16	340-7	1	Fitting-Straight				
16:1	237-65	1	O-Ring				

Combination Manifold Assembly No. 137-5581



Combination Manifold Assembly No. 137-5581 (continued)

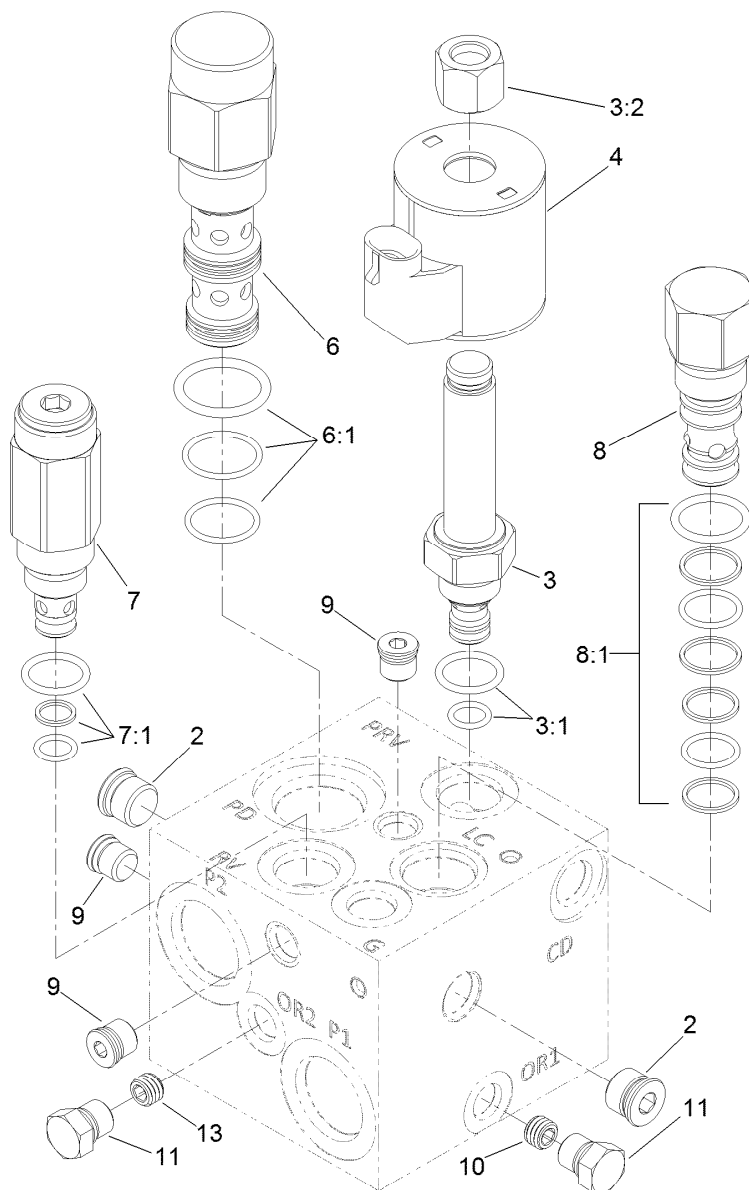
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	136-4363	2	Orifice-0.028	19	115-3023	1	Solenoid Valve ASM
4	112-6538	2	Orifice (.063 Inch)	19:1	110-8908	1	Spool Valve Seal Kit
5	110-8883	1	Plug-Orifice (0.040)	20	125-7556	1	Solenoid Valve ASM
6	117-0115	4	Plug	20:1	107-7813	1	Seal Kit
7	353-990	14	Plug ASM	21	115-5405	1	Solenoid Valve ASM
7:1	237-78	1	O-Ring	21:1	115-5413	1	Seal Kit
9	114-2873	1	Check Valve ASM	21:2	110-2634	1	Nut-Coil
9:1	105-9156	1	Seal Kit	22	125-7555	1	Proportional Relief Valve ASM
10	105-9321	3	Check Valve ASM	22:1	110-6316	1	Seal Kit
10:1	105-9156	1	Seal Kit	23	138-3828	1	Valve-Solenoid, 3 Way 2 Position
11	139-7835	1	Pressure Compensator	23:1	138-3831	1	Seal Kit
11:1	110-8908	1	Spool Valve Seal Kit	24	138-3827	2	Screw
12	125-7560	1	Relief Valve ASM	25	110-0497	5	Coil-Solenoid
12:1	105-9156	1	Seal Kit	26	110-6344	6	Coil-12V, DC
13	125-7559	1	Relief Valve ASM	27	125-7553	1	E-Coil, 12Vdc
13:1	105-9156	1	Seal Kit	28	125-7552	3	Orifice-Check, .070 DIA
14	125-7558	1	Relief Valve ASM	29	340-2	2	Fitting-Straight
14:1	105-9156	1	Seal Kit	29:1	237-22	1	O-Ring
15	127-3663	1	Valve-Pressure Reducing	29:2	237-42	1	O-Ring
15:1	105-9154	1	Seal Kit	30	104-3779	1	Connector-Swivel, Straight
16	107-7516	1	Solenoid Valve ASM	30:1	237-42	1	O-Ring
16:1	105-9156	1	Seal Kit	31	125-7551	1	Nipple-Filter
16:2	110-2634	1	Nut-Coil	32	130-2661	3	Stud-Manifold
17	112-9206	3	Solenoid Valve ASM	33	125-7550	1	Nut-Coil
17:1	105-9156	1	Seal Kit	34	110-2634	11	Nut-Coil
17:2	110-2634	1	Nut-Coil	35	138-3825	1	Plate-Mounting, Standard
18	115-5400	4	Solenoid Valve ASM				
18:1	107-7813	1	Seal Kit				
18:2	110-2634	1	Nut-Coil				



Manifold Block Assembly

Ref.	Part Number	Qty.	Description
1	3234-11	4	Screw-HHF
3	59-7410	3	Fitting-Diagnostic
3:1	237-42	1	O-Ring
4	340-142	2	Fitting-Elbow, 90 DEG
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	100-5530	5	Fitting-45 DEG
5:1	237-58	1	O-Ring
5:2	237-81	1	O-Ring
6	131-1249	1	Manifold-PTO, Left
7	323-42	2	Screw-HH
8	340-101	1	Fitting-HYD, 45 DEG
8:1	237-30	1	O-Ring
8:2	237-79	1	O-Ring
9	121-1530	1	Manifold-Traction, Rear
10	340-2	1	Fitting-Straight
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	104-3509	1	Fitting-HYD, 45 DEG
11:1	237-146	1	O-Ring

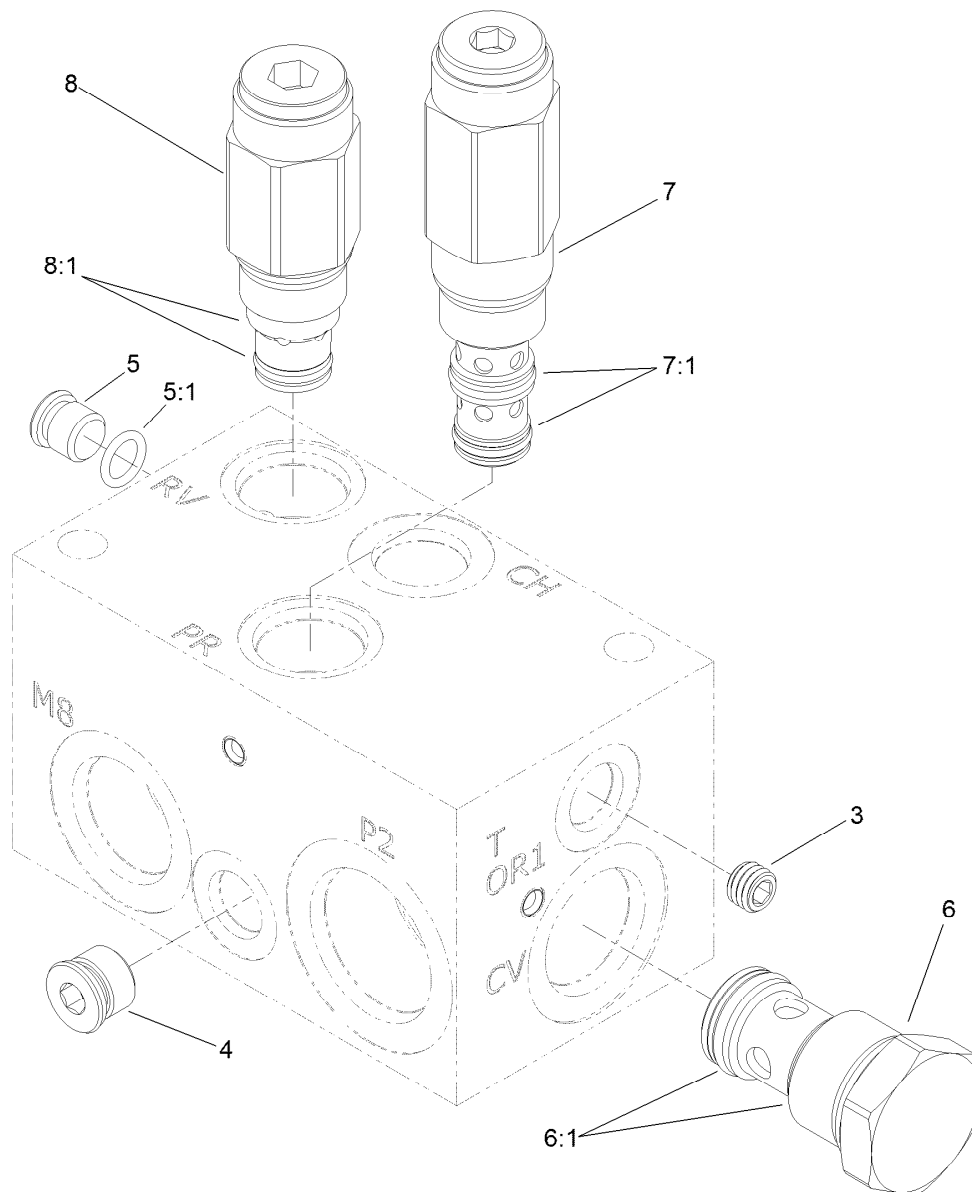
Ref.	Part Number	Qty.	Description
11:2	340-65	1	O-Ring
12	340-9	5	Fitting-STR
12:1	237-58	1	O-Ring
12:2	237-81	1	O-Ring
13	3234-1	2	Screw-HHF
14	340-86	1	Fitting-Tee
14:1	237-22	2	O-Ring
14:2	237-42	1	O-Ring
15	340-77	3	Fitting-Elbow, 90 DEG
15:1	237-22	1	O-Ring
15:2	237-42	1	O-Ring
16	131-1248	2	Center And Right PTO Manifold ASM
19	104-8301	2	Nut-HF, NI
20	120-8825	1	Fitting-Tee
20:1	340-65	2	O-Ring
20:2	237-81	1	O-Ring
21	353-508	2	Plug-HH
21:1	237-42	1	O-Ring
22	354-79	3	Cap-Dust



Left PTO Manifold Assembly No. 131-1249

Ref.	Part Number	Qty.	Description
2	112-9213	2	Plug
3	117-0227	1	Valve-Relief, Proportional
3:1	105-9156	1	Seal Kit
3:2	130-8180	1	Nut-Coil
4	110-6344	1	Coil-12V, DC
6	125-4327	1	Valve-Directional, Pilot
6:1	114-5515	1	Seal Kit
7	114-5512	1	Valve-Relief, 600 PSI
7:1	105-9156	1	Seal Kit
8	105-9153	1	Element-Logic, Vented
8:1	119-2159	1	Seal Kit ●
9	112-9212	3	Plug
10	117-8315	1	Orifice (.025 Inch)
11	117-0115	2	Plug
13	112-6538	1	Orifice (.063 Inch)

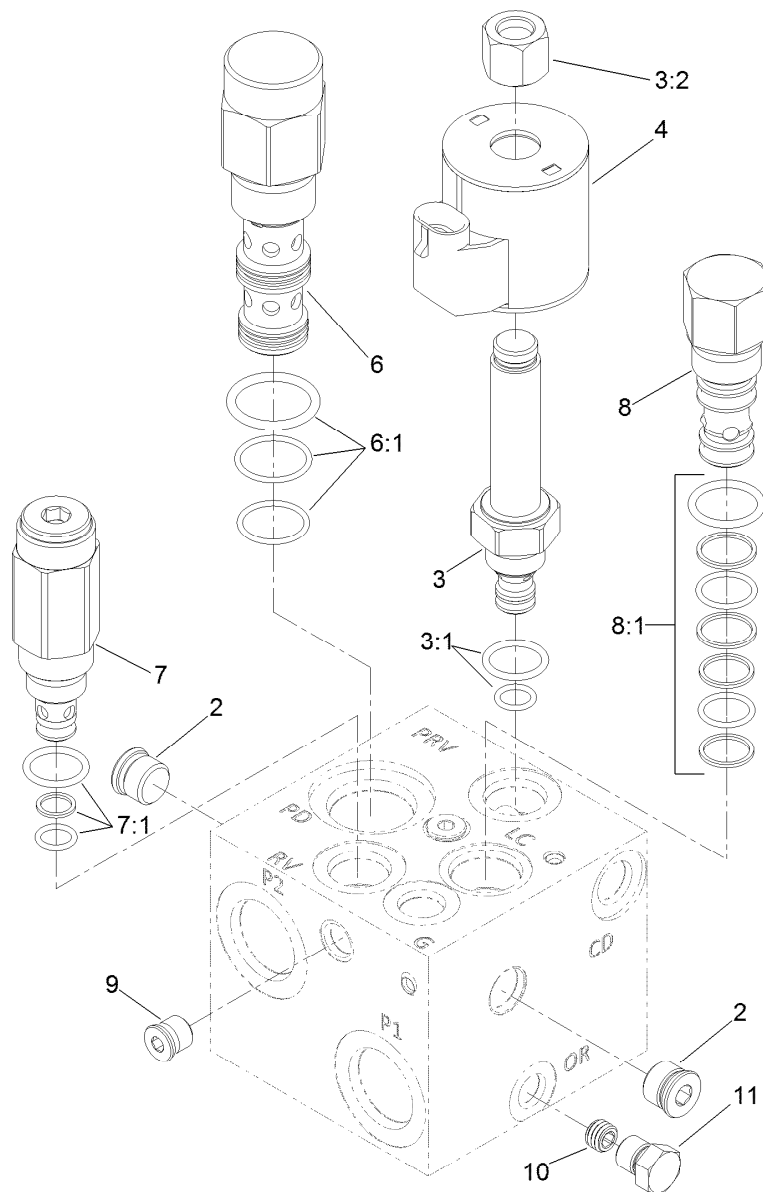
● Not illustrated



Rear Traction Manifold Assembly No. 121-1530

Ref.	Part Number	Qty.	Description
3	110-0495	1	Plug-Orifice (0.050 Inch)
4		1	Plug ●
5	353-990	1	Plug ASM
5:1	237-78	1	O-Ring
6	125-4328	1	Valve-Check
6:1	125-4336	1	Seal Kit
7	136-4362	1	Valve-Reducing
7:1	136-4361	1	Seal Kit
8	125-4331	1	Valve-Relief
8:1	110-6316	1	Seal Kit

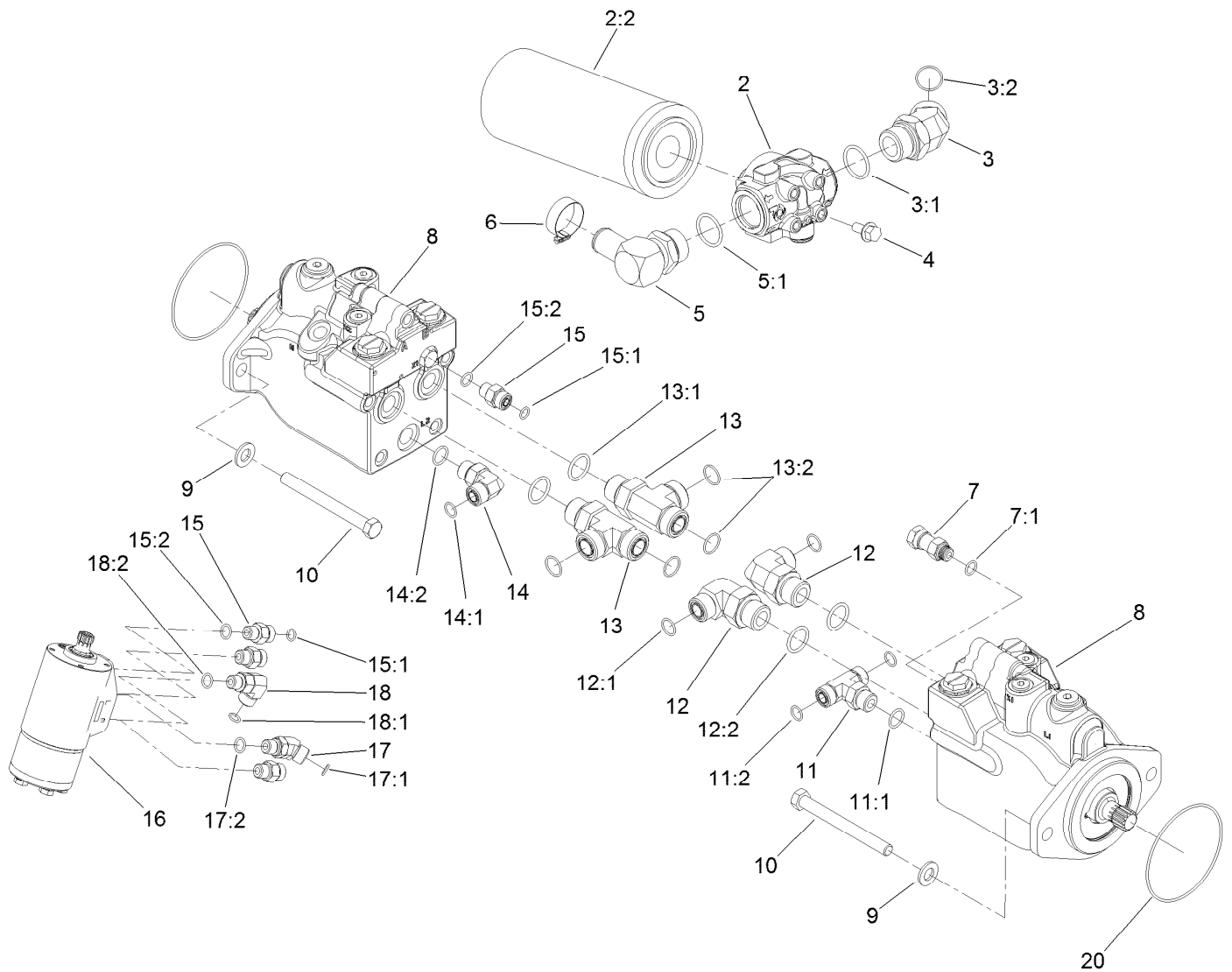
● Not serviced separately



Center and Right PTO Manifold Assembly No. 131-1248

Ref.	Part Number	Qty.	Description
2	112-9213	2	Plug
3	117-0227	1	Valve-Relief, Proportional
3:1	105-9156	1	Seal Kit
3:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)
4	110-6344	1	Coil-12V, DC
6	125-4327	1	Valve-Directional, Pilot
6:1	114-5515	1	Seal Kit
7	114-5512	1	Valve-Relief, 600 PSI
7:1	105-9156	1	Seal Kit
8	105-9153	1	Element-Logic, Vented
8:1	119-2159	1	Seal Kit ●
9	112-9212	3	Plug
10	117-8315	1	Orifice (.025 Inch)
11	117-0115	1	Plug

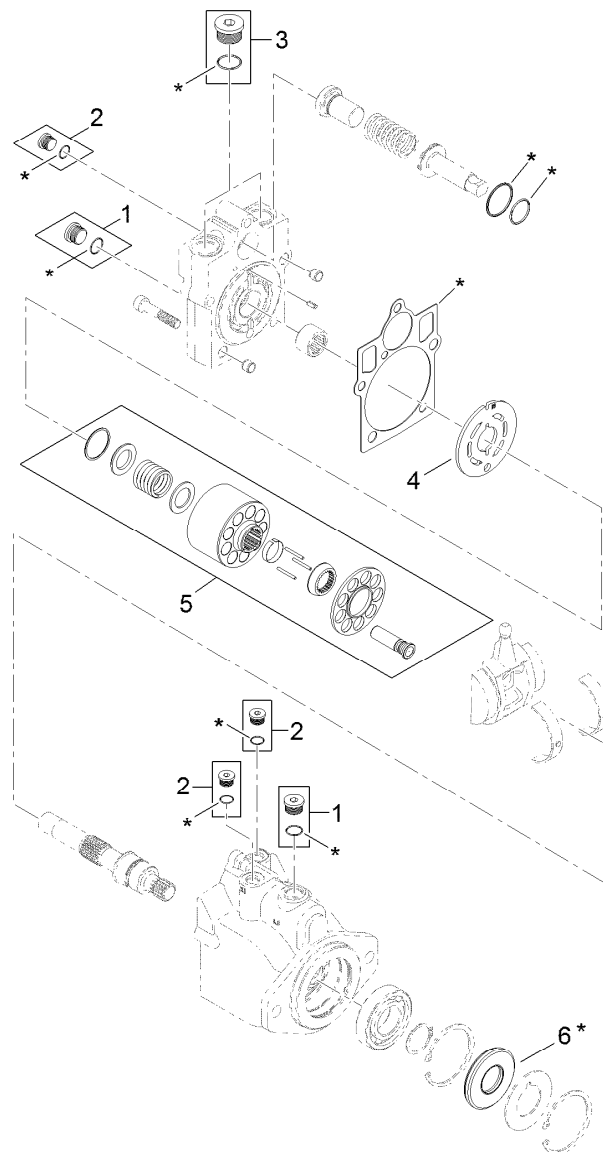
● Not illustrated



Drive Motor, Steer Valve and Filter Head Assembly

Ref.	Part Number	Qty.	Description
2	139-1010	1	Filter Head ASM
2:2	94-2621	1	Element-Filter
3	104-3509	1	Fitting-HYD, 45 DEG
3:1	237-146	1	O-Ring
3:2	340-65	1	O-Ring
4	3234-1	4	Screw-HHF
5	23-8910	1	Stem-Barb-90
5:1	237-146	1	O-Ring
6	2412-34	1	Clamp-Hose
7	104-3779	1	Connector-Swivel, Straight
7:1	237-42	1	O-Ring
8	120-8913	2	HYD Motor ASM
9	106-9888	4	Washer-Flat
10	33116-110	4	Screw-HH
11	340-157	1	Fitting-HYD, Tee
11:1	237-79	1	O-Ring
11:2	237-30	2	O-Ring
12	340-139	2	Fitting-Elbow 90
12:1	237-81	1	O-Ring

Ref.	Part Number	Qty.	Description
12:2	237-65	1	O-Ring
13	340-148	2	Fitting-Tee
13:1	237-81	1	O-Ring
13:2	237-58	2	O-Ring
14	340-98	1	Fitting-Elbow, 90 DEG
14:1	237-79	1	O-Ring
14:2	237-30	1	O-Ring
15	340-2	4	Fitting-Straight
15:1	237-22	1	O-Ring
15:2	237-42	1	O-Ring
16	132-6256	1	Valve-Steer
17	340-87	1	Fitting-Elbow, 45 DEG
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	340-77	1	Fitting-Elbow, 90 DEG
18:1	237-22	1	O-Ring
18:2	237-42	1	O-Ring
20	237-166	2	O-Ring

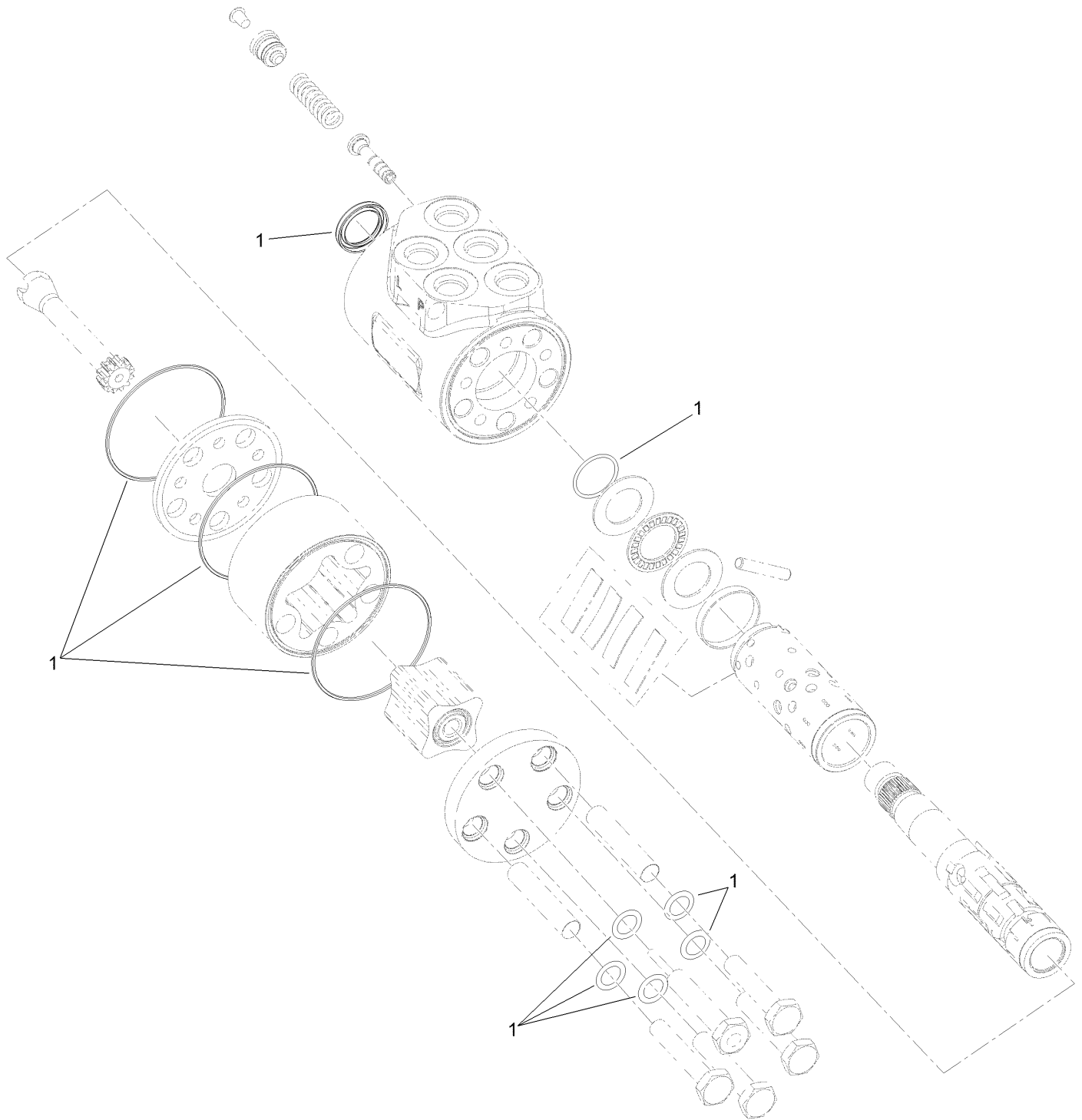


7 = all items with * are included in overhaul seal kit

Hydraulic Motor Assembly No. 120-8913

Ref.	Part Number	Qty.	Description
1	67-9090	2	Plug
2	75-0070	3	Plug
3	107-4352	1	Plug
4	121-1734	1	Plate-Valve
5	121-1735	1	Cylinder Block Kit
6	69-3190	1	Seal-Lip
7	121-1736	1	Overhaul Seal Kit

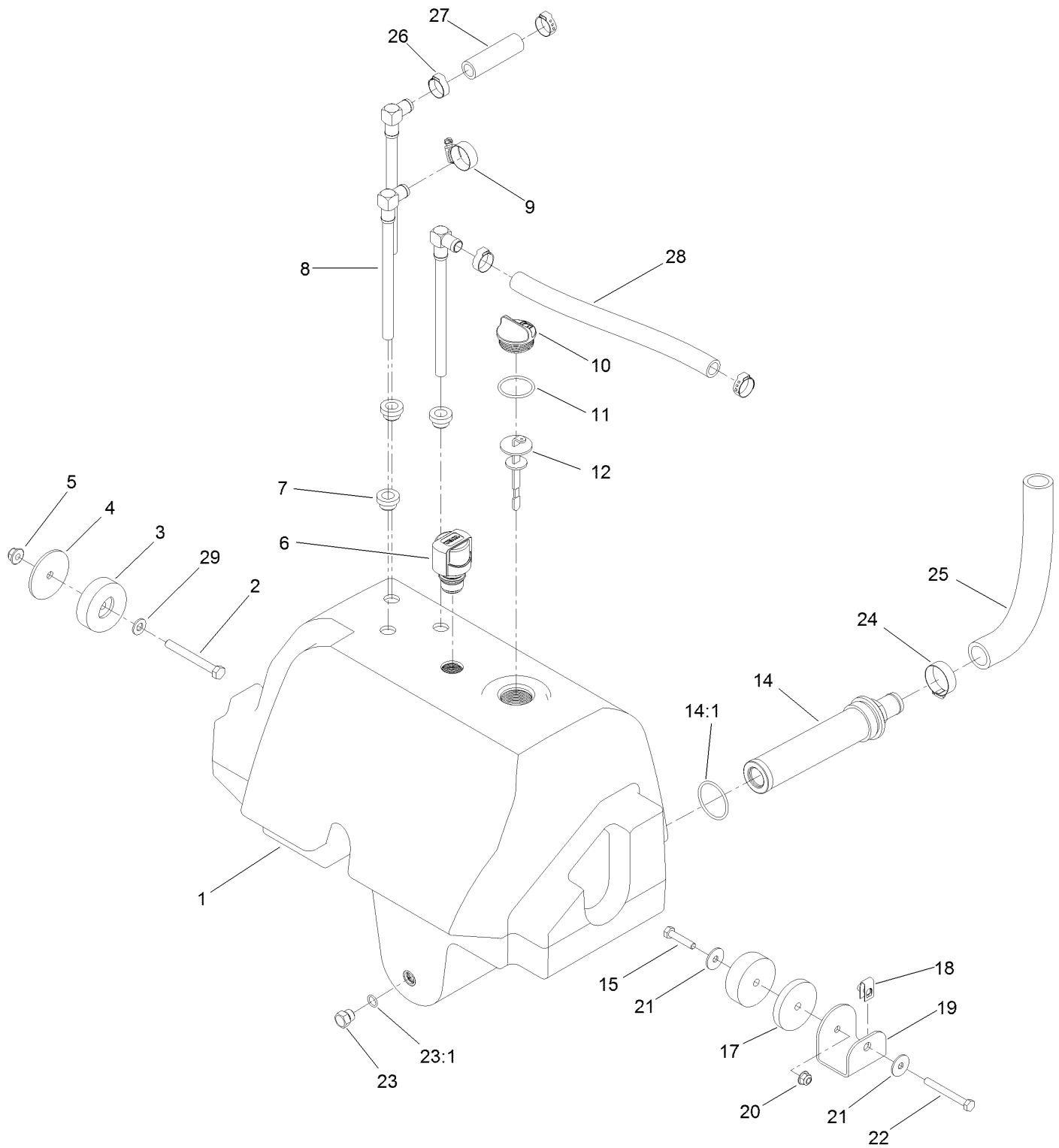
Steering Valve Assembly No. 132-6256



Steering Valve Assembly No. 132-6256 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-6716	1	Seal Kit

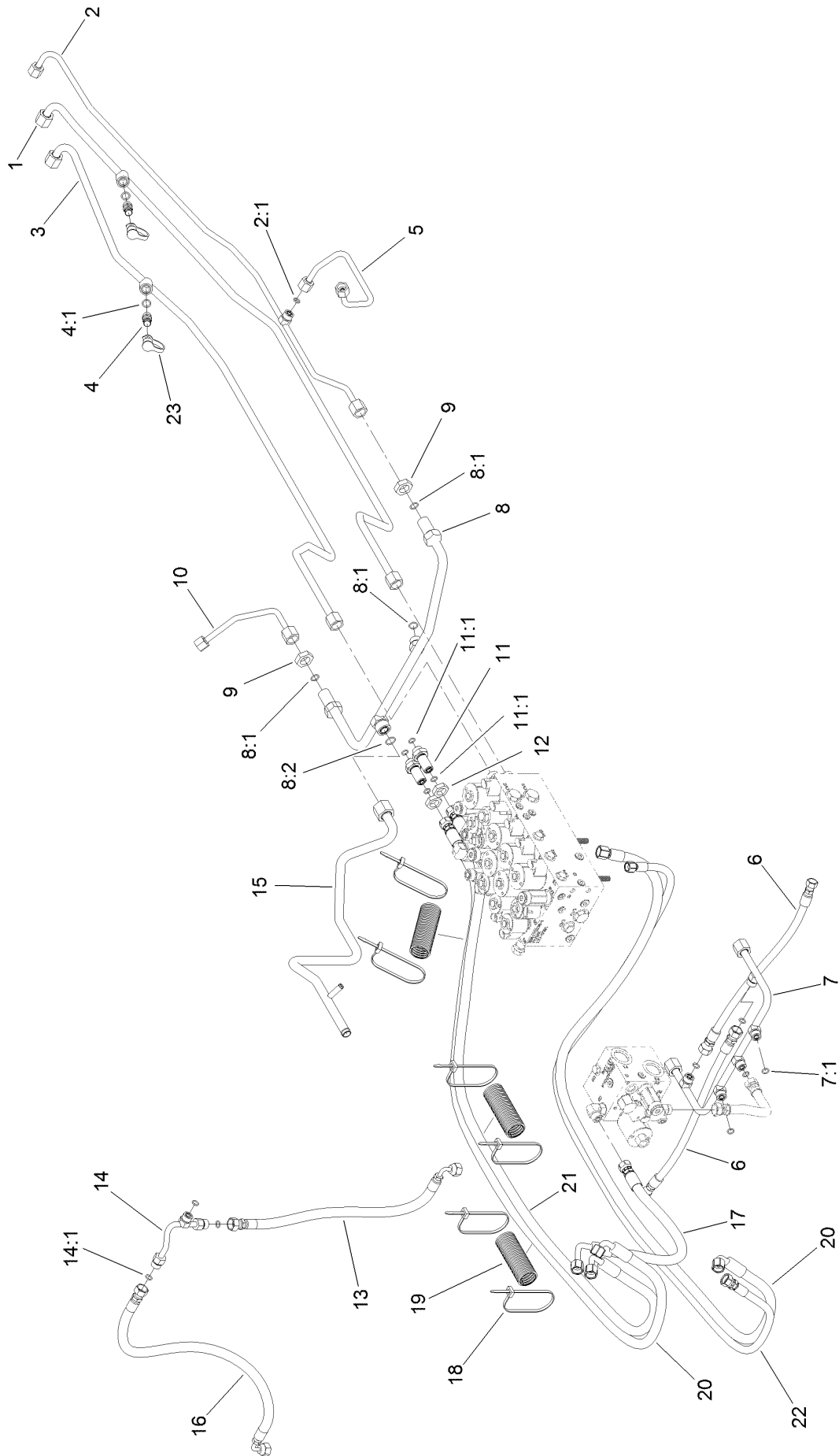
Hydraulic Reservoir Assembly



Hydraulic Reservoir Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	144-4153	1	Reservoir-Hydraulic	17	121-1533	1	Spacer-Thick
2	323-20	1	Screw-HH	18	115-7721	1	Nut-Clip, U
3	108-1605	2	Bumper-Recess	19	121-1557-0P	1	Mount-Tank
4	121-1456	1	Spacer-Thin	20	104-8300	1	Nut-HF, NI
5	104-8301	1	Nut-HF, NI	21	3256-82	2	Washer-Flat
6	115-9793	1	Breather	22	322-13	1	Screw-HH
7	104-0790	3	Bushing	23	353-508	1	Plug-HH
8	114-0002	3	Pipe-Stand	23:1	237-42	1	O-Ring
9	2412-129	1	Clamp-Hose	24	2412-34	1	Clamp-Hose
10	93-7498	1	Plug-Plastic	25	120-8810	1	Hose-Strainer
11	237-101	1	O-Ring	26	115-5436	4	Clamp-Hose, Crimp
12	112-6365	1	Dipstick	27	114-4920	1	Hose
14	104-7546	1	Tank Strainer ASM	28	121-1521	1	Hose
14:1	340-136	1	O-Ring	29	3256-24	1	Washer-Flat
15	322-7	1	Screw-HH				

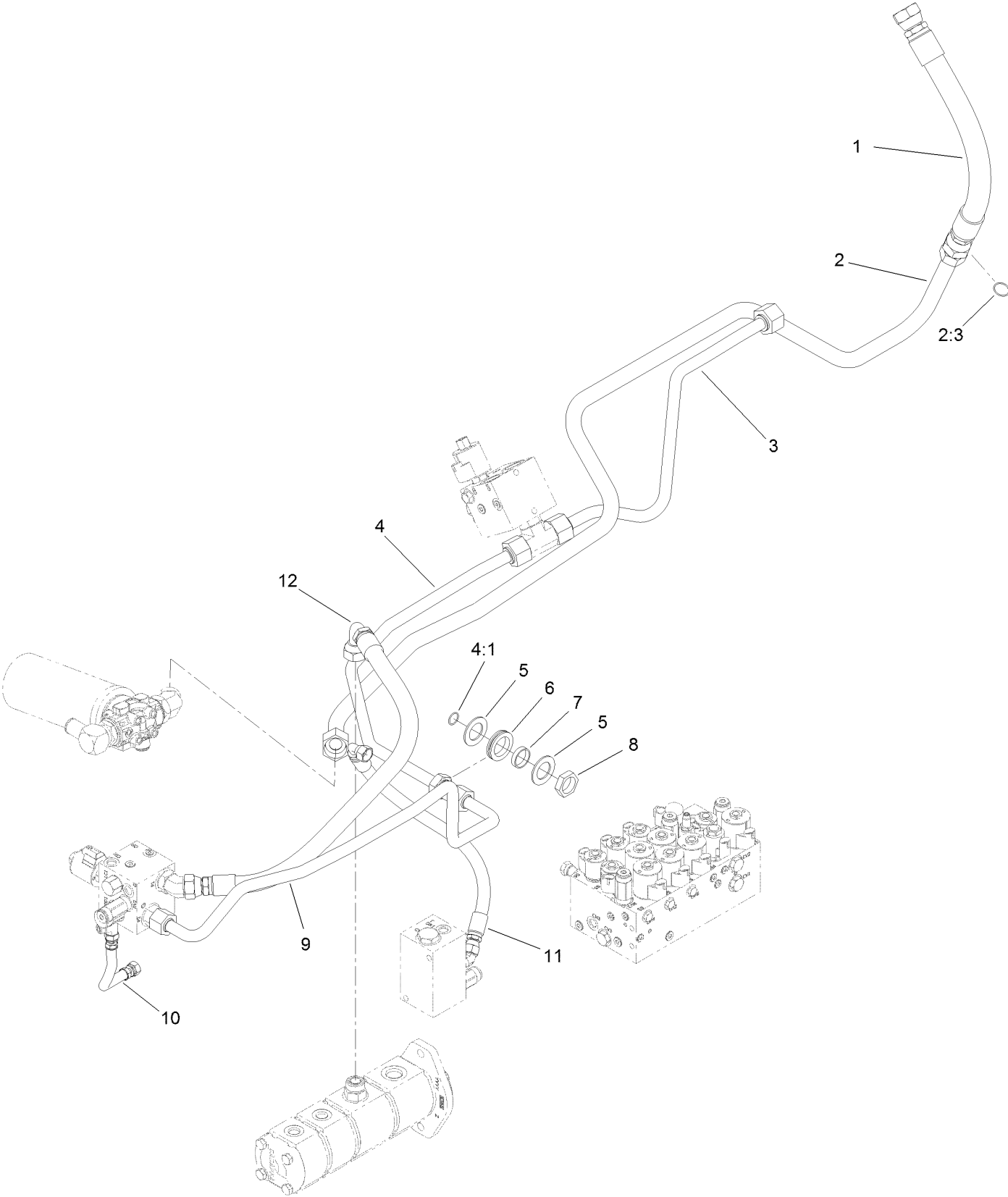
Lift, Steer and Fan Hydraulic Assembly



Lift, Steer and Fan Hydraulic Assembly (continued)

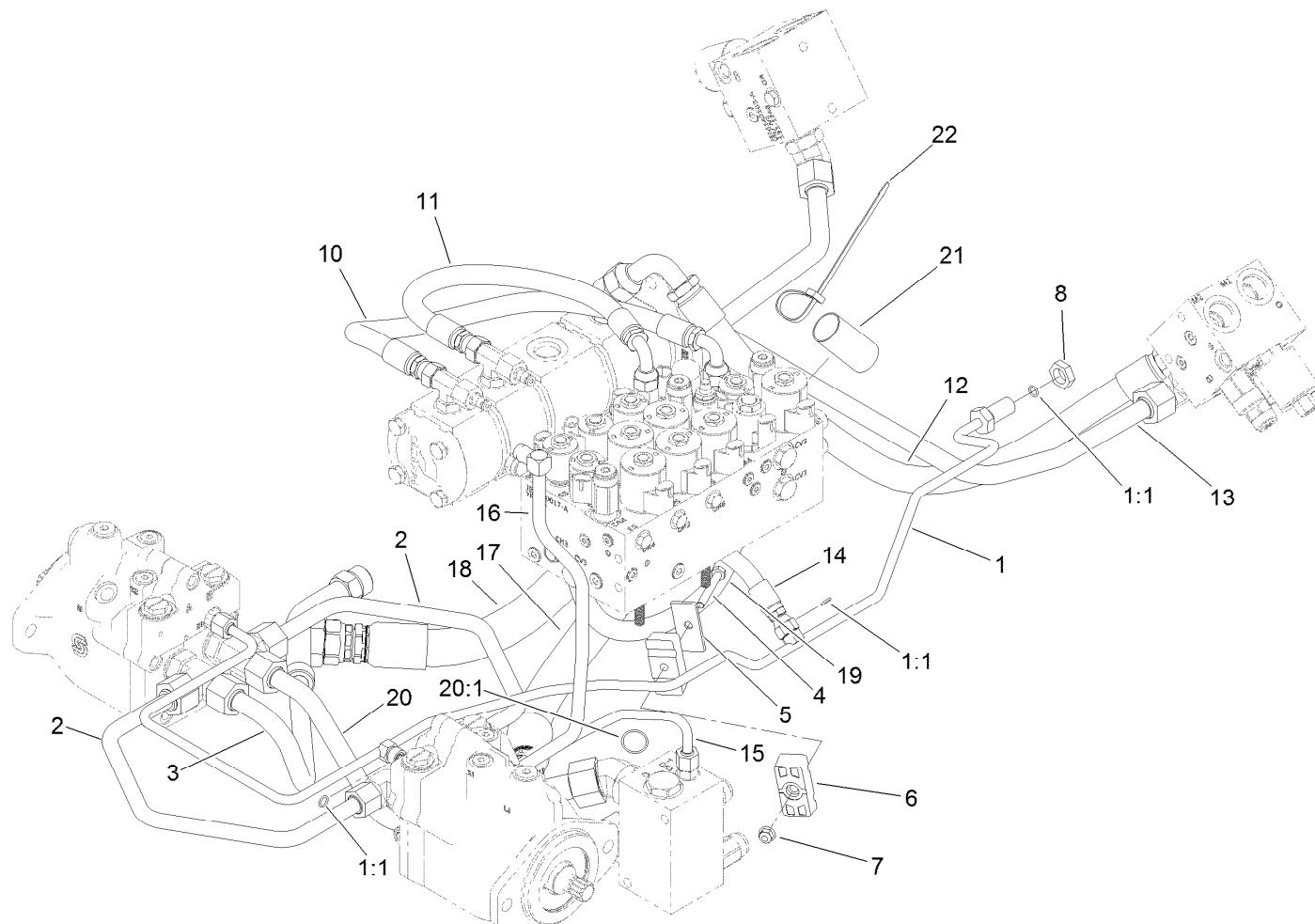
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9074	1	Tube-Fan	11	340-71	2	Fitting-Straight, Bulkhead
2	120-8966	1	Tube-Drain, Fan	11:1	237-22	2	O-Ring
2:1	237-22	1	O-Ring	12	340-70	2	Nut-Lock
3	120-9075	1	Tube-Fan	13	121-1567	1	Hose-HYD
4	59-7410	2	Fitting-Diagnostic	14	121-1565	1	Tube-Tee
4:1	237-42	1	O-Ring	14:1	237-22	3	O-Ring
5	132-6145	1	Tube-HYD	15	121-1510	1	Tube-HYD
6	117-3123	2	HYD Hose ASM	16	121-1566	1	Hose-HYD
7	120-9078	1	Tube-HYD	17	139-0950	1	Hose ASM
7:1	237-22	5	O-Ring	18	3290-378	7	Tie-Cable
8	121-1509	1	Tube-HYD	19	121-1544	3	Cover-Hose
8:1	237-30	3	O-Ring	20	137-5575	2	Hose ASM
8:2	237-65	1	O-Ring	21	137-5577	1	Hose ASM
9	340-127	2	Nut-Bulkhead	22	137-5576	1	Hose ASM
10	132-6146	1	Tube-HYD	23	354-79	2	Cap-Dust

Oil Cooler Hydraulic Assembly



Oil Cooler Hydraulic Assembly (continued)

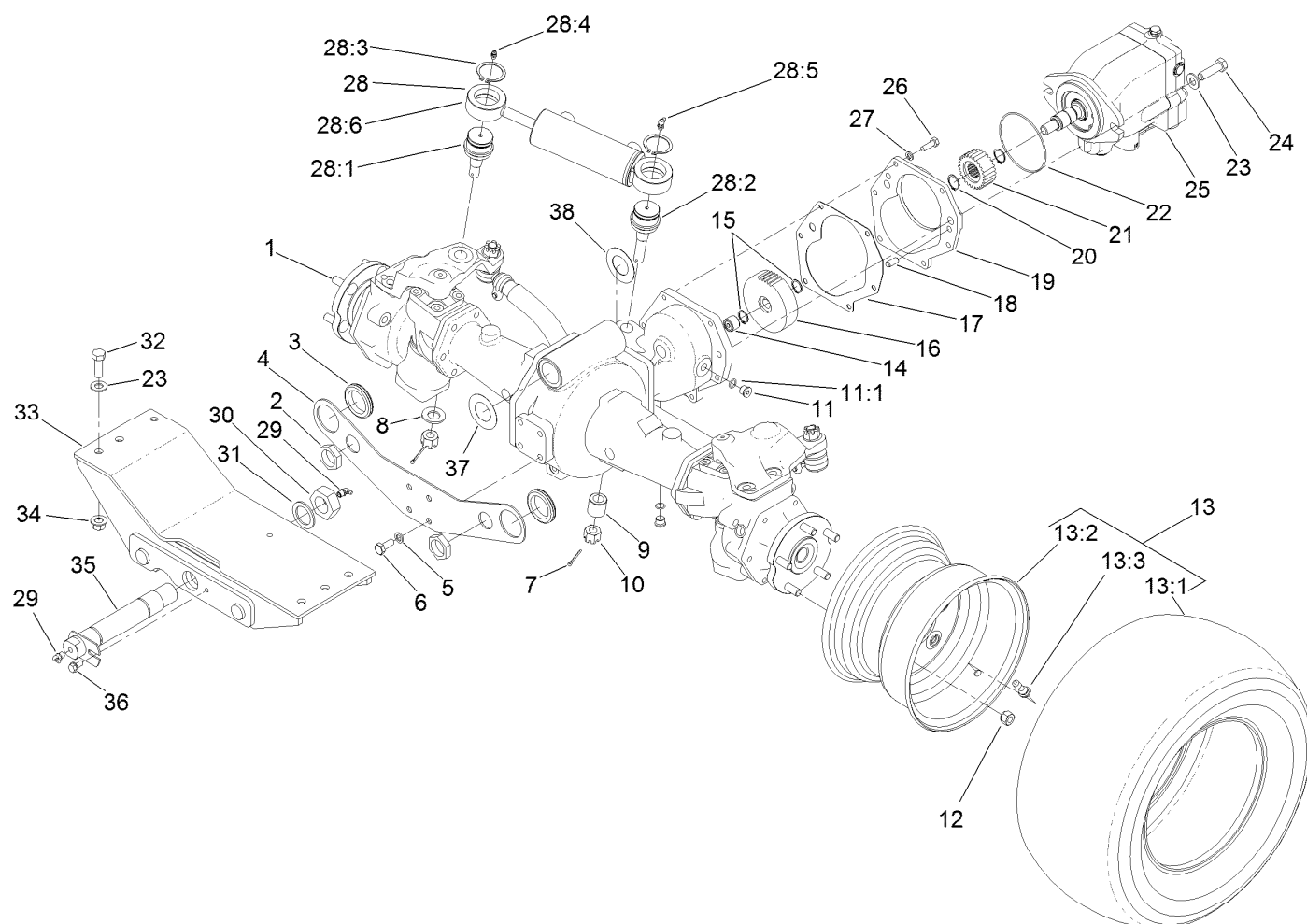
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9060	1	Hose-HYD	6	240-7	1	Grommet-Rubber
2	121-1612	1	Tube ASM	7	69-8900	1	Spacer
2:3	340-65	1	O-Ring	8	340-126	1	Nut-Bulkhead
3	121-1626	1	Tube-HYD	9	120-8838	1	Tube-PTO, Front Return
4	121-1507	1	Tube ASM	10	121-1572	1	Hose-HYD
4:1	237-58	1	O-Ring	11	117-0686	1	Hose-HYD
5	69-8910	2	Washer	12	115-4384	1	Hose-HYD



Traction Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	121-1552	1	Tube ASM
1:1	237-22	3	O-Ring
2	120-9079	2	Tube-HYD
3	121-1624	1	Tube-HYD
4	322-11	1	Screw-HH
5	69-9761	1	Plate-Cover
6	120-3200	2	Clamp-Tube
7	104-8300	1	Nut-HF, NI
8	340-70	1	Nut-Lock
10	104-2807	1	Hose-HYD
11	104-4584	1	Hose-HYD
12	115-4384	1	Hose-HYD

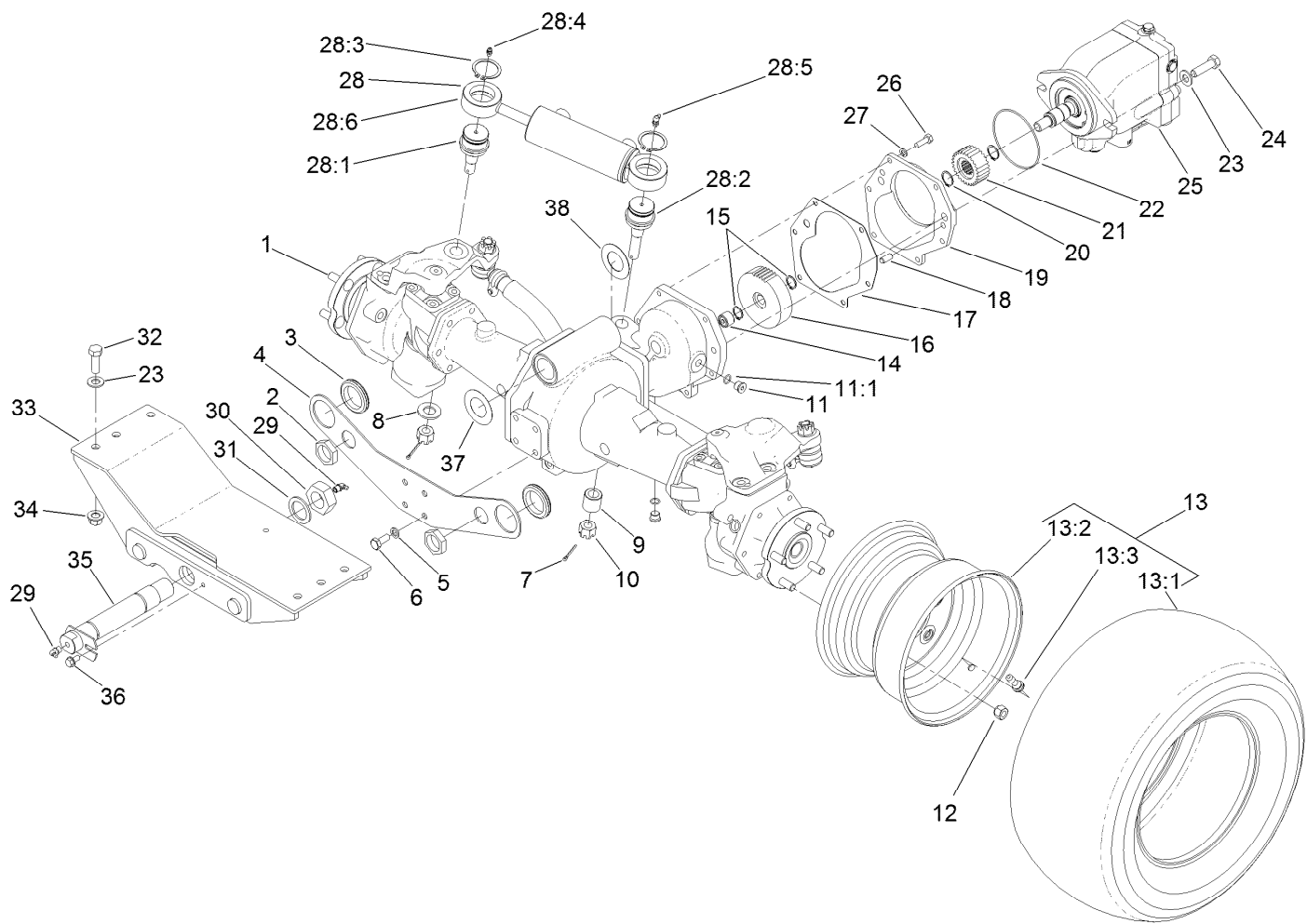
Ref.	Part Number	Qty.	Description
13	120-8834	1	Tube-PTO, LH To RH
14	104-2234	1	Hose-HYD
15	121-1480	1	Tube-HYD
16	120-8961	1	Tube-Return, Front
17	132-6142	1	Hose-HYD
18	132-6141	1	Hose-HYD
19	132-6241	1	Hose-HYD
20	121-1581	1	Tube-Tee
20:1	340-65	1	O-Ring
21	AU112950	1	Protector-Hose
22	3290-378	3	Tie-Cable



Rear Axle and Steering Cylinder Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	110-4750	1	Drive Axle ASM	15	32120-15	2	Ring-Snap, EXT
2	340-126	2	Nut-Bulkhead	16	100-3053	1	Gear-45 Tooth
3	240-2	2	Grommet-Rubber	17	106-1140	1	Gasket
4	120-9069-03	1	Plate-Mount, Bulkhead	18	104-2353	2	Pin-Dowel
5	43-0090	4	Screw-HH	19	95-7541	1	Plate-Cover
6	48-9590	4	Washer-Lock	20	32120-76	2	Ring-Snap, EXT
7	3272-12	2	Pin-Cotter	21	104-0755	1	Pinion-27 Tooth
8	92-5836	1	Washer	22	237-166	1	O-Ring
9	100-3796	1	Spacer-Joint, Ball	23	3256-26	8	Washer-Flat
10	32136-14	2	Nut-Hst	24	325-7	2	Screw-HH
11	353-989	2	Plug-Hex, Hollow	25	120-8814	1	HYD Motor ASM
11:1	237-42	1	O-Ring	26	33114-025	6	Screw-HH
12	93-5268	10	Nut-Lug	27	3253-4	6	Washer-Lock
13		2	Tire And Wheel ASM ●	28	121-1535	1	Steering Cylinder ASM
13:1	120-8910	1	Tire-Off Road	28:1	106-6774	1	Joint-Ball
13:2	120-8909	1	Rim	28:2	100-3795	1	Joint-Ball
13:3	232-27	1	Stem-Valve	28:3	32151-104	2	Ring-Retaining, External
14	74-5700	1	Bearing-Needle, Roller	28:4	302-5	1	Fitting-Grease

● Not serviced separately

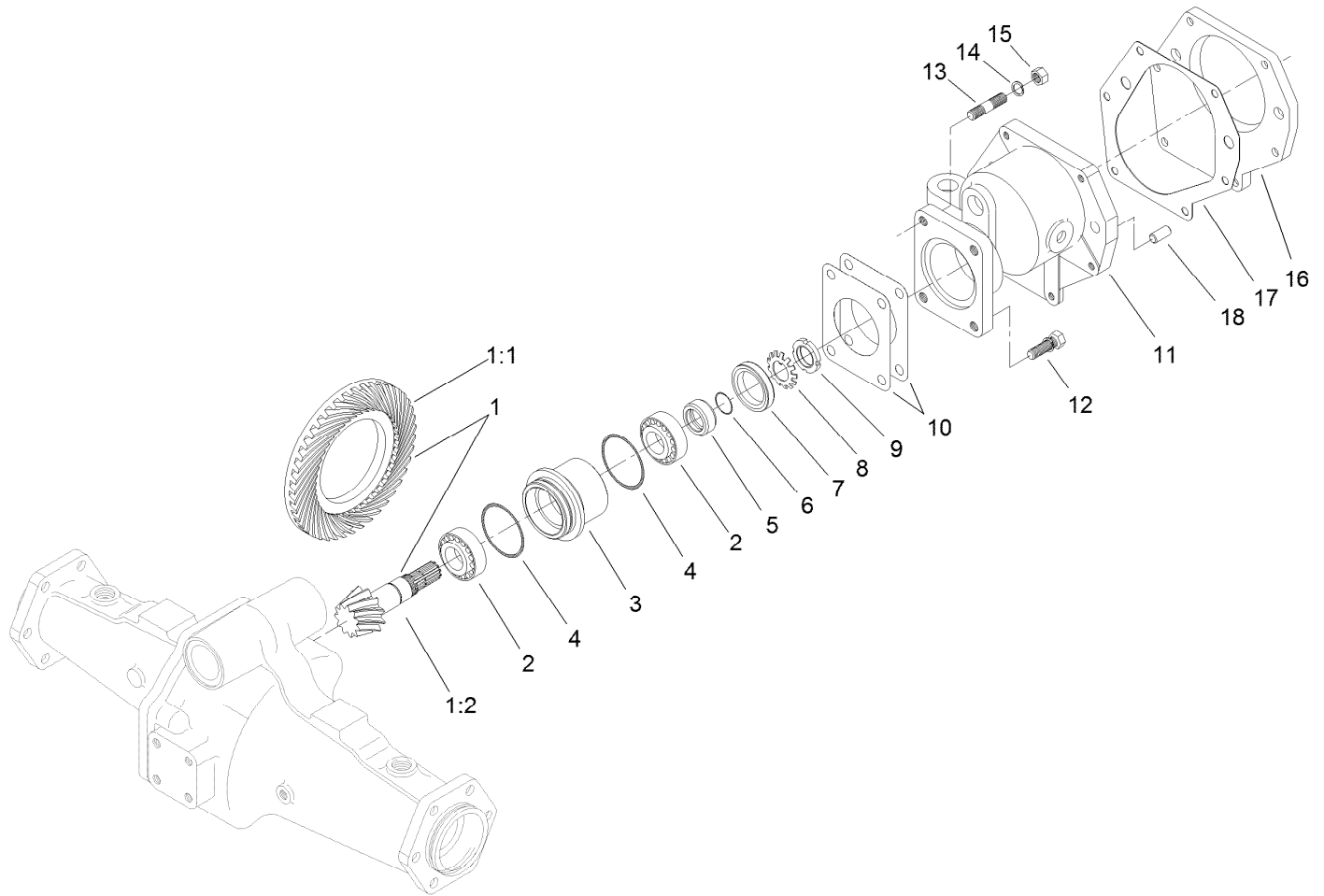


Rear Axle and Steering Cylinder Assembly (continued)

Ref.	Part Number	Qty.	Description
28:5	302-60	1	Fitting-Grease
28:6	121-1534	1	HYD Steering Cylinder ASM
29	302-33	2	Fitting-Grease
30	3296-68	1	Nut-Lock, NI
31	92-1765	1	Washer-Thrust
32	325-6	6	Screw-HH

Ref.	Part Number	Qty.	Description
33	130-2744-03	1	Mount-Rear
34	99-5107	6	Nut-Lock
35	98-7077	1	Pin-Axle, Rear
36	32144-14	1	Screw-HWHTF
37	99-8431	2	Washer-Thrust
38	99-8432	2	Washer-Thrust

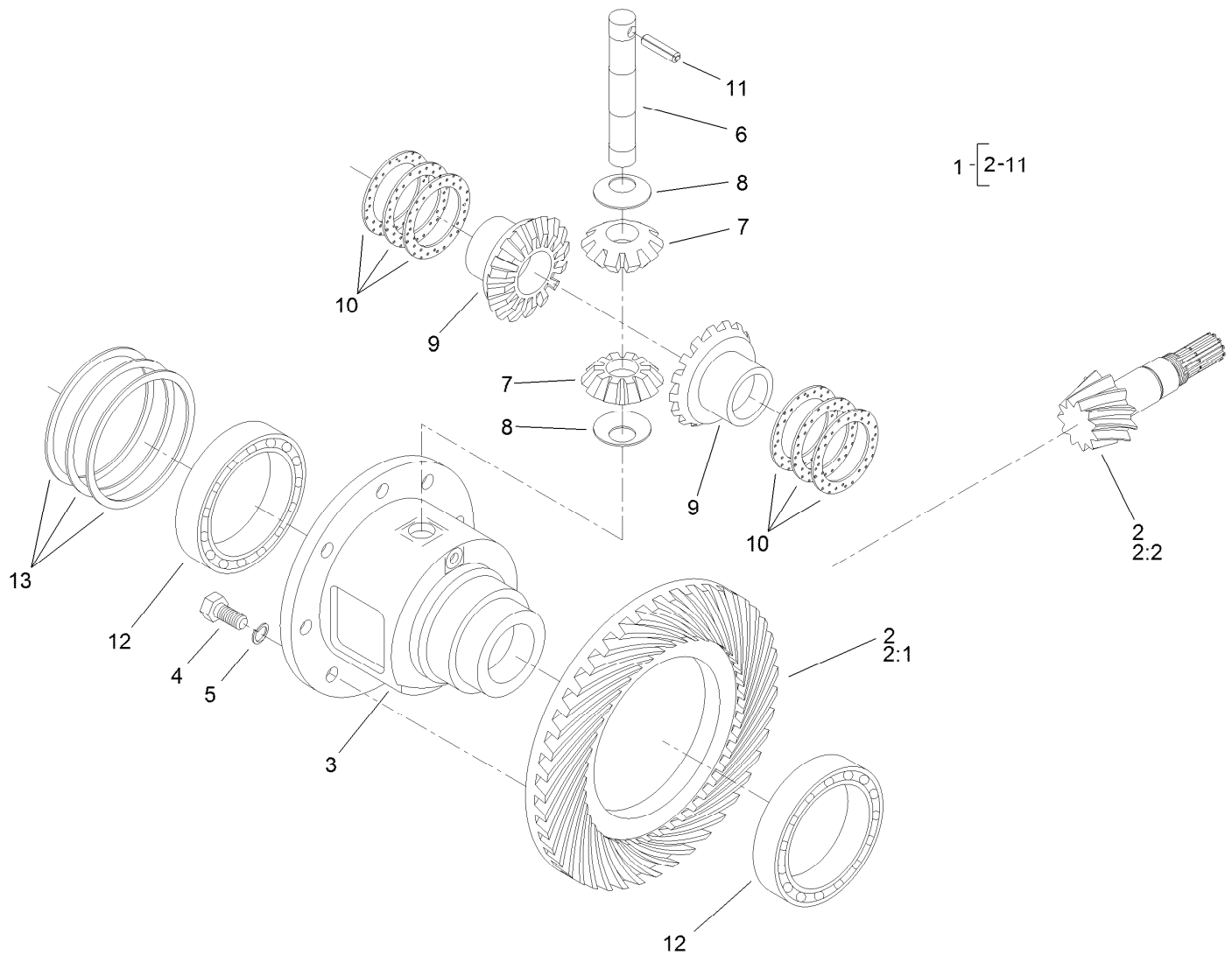
● Not serviced separately



Bevel Pinion Shaft Assembly Rear Axle Assembly No. 110-4750

Ref.	Part Number	Qty.	Description
1	106-1093	1	Ring And Pinion Set
1:1	95-7504	1	Gear-43 Tooth, Bevel Spiral
1:2	106-1092	1	Pinion-Spiral, Bevel
2	99-7570	2	Bearing-Roller, Taper
3	95-7534	1	Case-Bearing
4	106-1065	2	O-Ring
5	99-7572	1	Collar-Seal, Oil
6	106-1066	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock

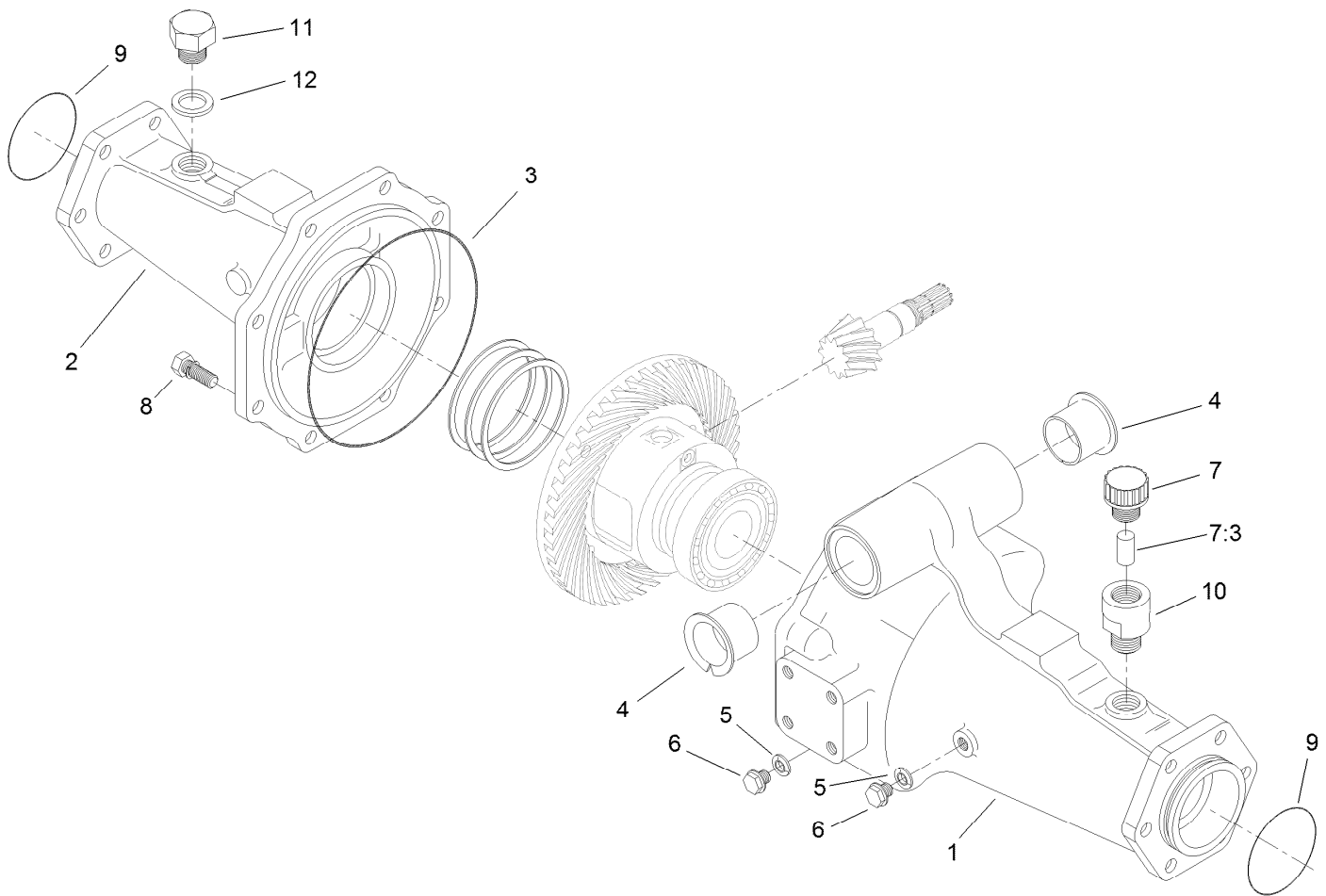
Ref.	Part Number	Qty.	Description
10	99-7550	2	Shim 0.1
10	99-7551	2	Shim 0.2
11	95-7533	1	Case-Gear
12	99-7575	2	Bolt
13	98-7735	2	Stud
14	99-7527	2	Washer-Spring
15	99-7526	2	Nut
16	95-7541	1	Plate-Cover
17	106-1140	1	Gasket
18	104-2353	2	Pin-Dowel



Differential Assembly Rear Axle Assembly No. 110-4750

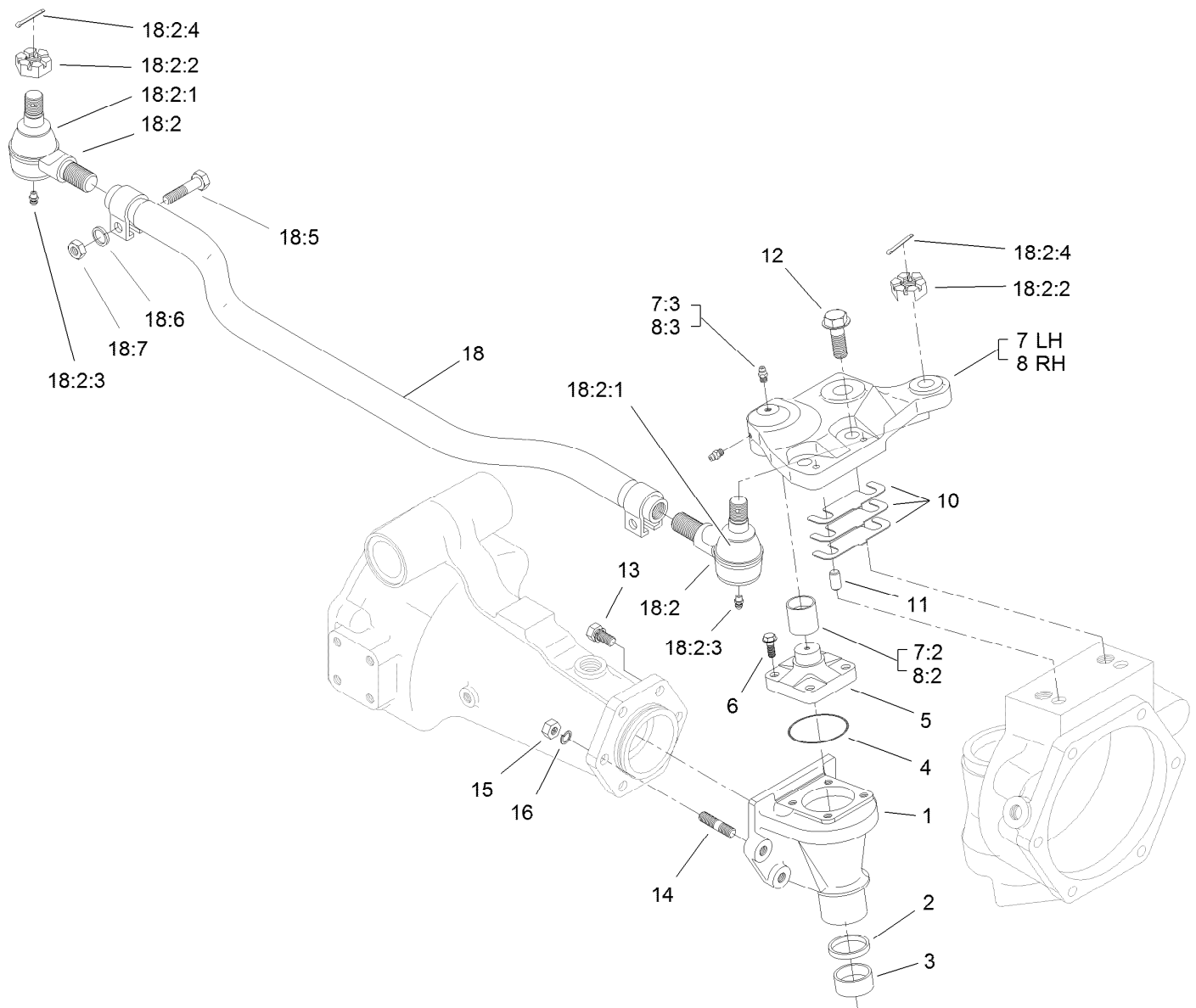
Ref.	Part Number	Qty.	Description
1	95-7503	1	Differential ASM
2	106-1093	1	Ring And Pinion Set
2:1	95-7504	1	Gear-43 Tooth, Bevel Spiral
2:2	106-1092	1	Pinion-Spiral, Bevel
3	95-7502	1	Case-Differential
4	99-7576	8	Bolt
5	3253-4	8	Washer-Lock
6	99-7578	1	Shaft-Differential
7	99-7579	2	Pinion-Differential
8	99-7580	2	Washer-Differential

Ref.	Part Number	Qty.	Description
9	99-7581	2	Gear-Differential
10	99-7582	2	Washer-Differential
10	99-7583	2	Washer-Differential
10	99-7584	2	Washer-Differential
11	99-7588	1	Pin-Spring
12	99-7562	2	Bearing-Ball
13	99-7585	2	Shim 0.1
13	99-7586	2	Shim 0.2
13	99-7587	2	Shim 0.4



Axle Support Assembly Rear Axle Assembly No. 110-4750

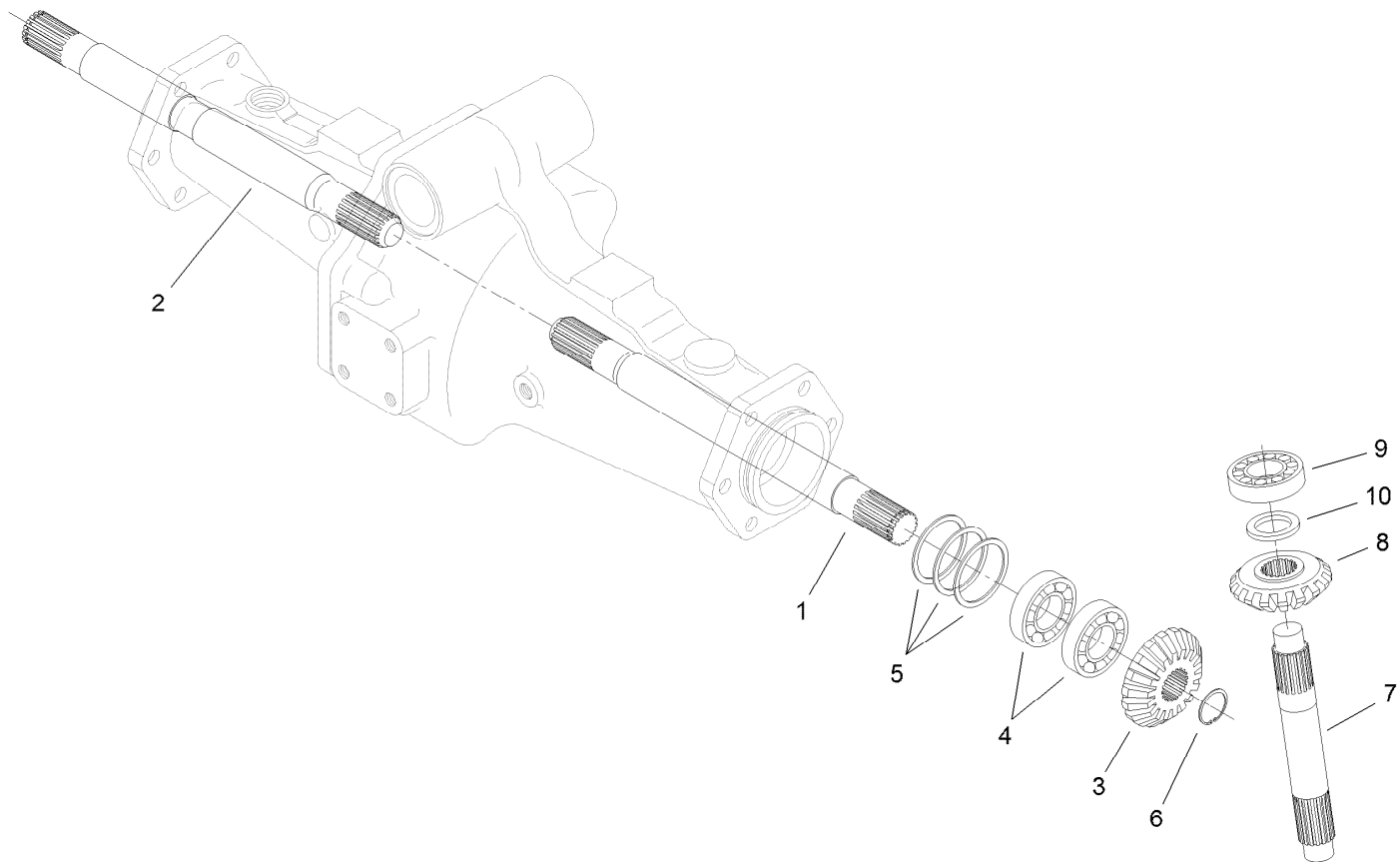
Ref.	Part Number	Qty.	Description
1	95-7508	1	Support-Axle
2	95-7506	1	Support-Axle
3	106-1067	1	O-Ring
4	95-7537	2	Bushing-Flanged
5	99-7590	2	Washer-Seal
6	99-7589	2	Plug
7	110-4812	1	Axle Vent ASM
7:3	110-4815	1	Insert-Filter, Foam
8	99-7592	8	Bolt
9	106-1068	2	O-Ring
10	104-2377	1	Extension-Vent
11	104-8643	1	Plug
12	104-8644	1	O-Ring



Bevel Gear Case Assembly Rear Axle Assembly No. 110-4750

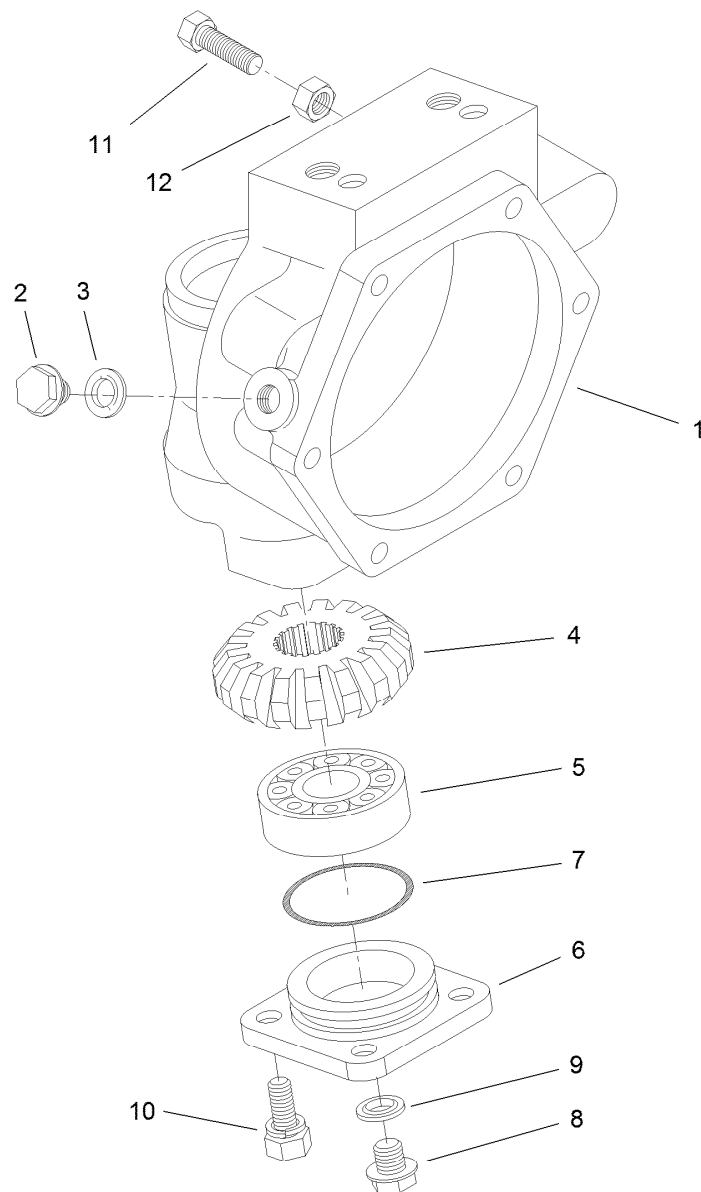
Ref.	Part Number	Qty.	Description
1	110-4752	2	Case-Gear, Bevel
2	110-4754	2	Seal-Oil
3	104-2378	2	Bushing
4	106-1069	2	O-Ring
5	104-2373	2	Knuckle
6	104-2374	8	Bolt
7	100-3768	1	LH Steering Arm ASM
7:2	104-8634	1	Bushing
7:3	106-1104	2	Fitting-Grease
8	100-3766	1	RH Steering Arm ASM
8:2	104-8634	1	Bushing
8:3	106-1104	2	Fitting-Grease
10	95-7547	2	Shim 0.1
10	95-7548	2	Shim 0.2
10	95-7549	2	Shim 0.3
11	99-7597	4	Pin-Dowel

Ref.	Part Number	Qty.	Description
12	104-2375	4	Bolt
13	99-7599	8	Bolt
14	99-7525	4	Stud
15	99-7526	4	Nut
16	99-7527	4	Washer-Spring
18	106-1141	1	Steering Tie Rod ASM
18:2	106-1113	2	Tie Rod End ASM - RH Thread
18:2:1	100-3853	1	Cover-Dust
18:2:2	100-3854	1	Nut-Castle
18:2:3	110-4755	1	Fitting-Grease
18:2:4	3272-11	1	Pin-Cotter
18:5	100-3855	2	Bolt
18:6	99-7527	2	Washer-Spring
18:7	99-7526	2	Nut



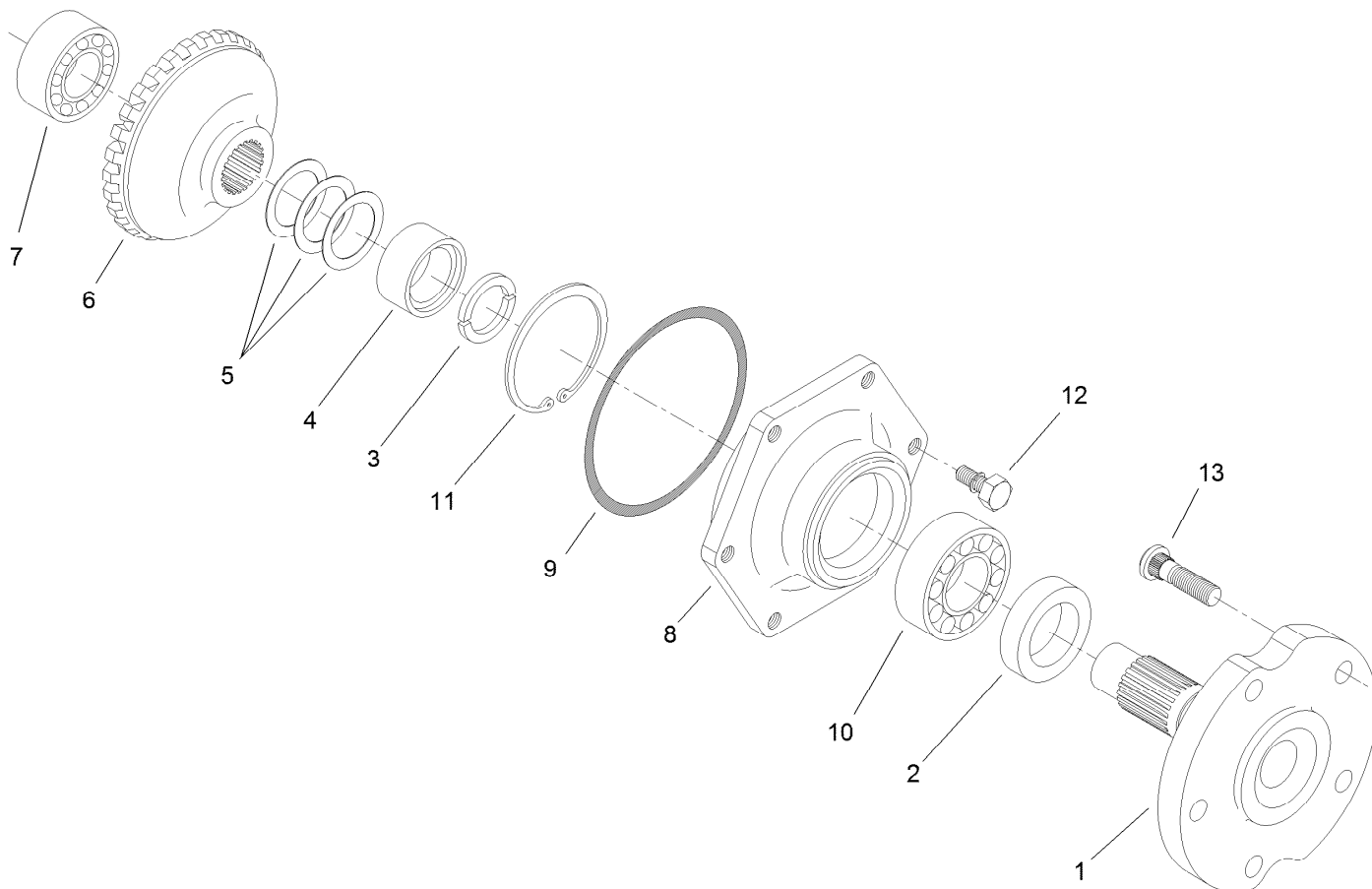
Bevel Gear Shaft Assembly Rear Axle Assembly No. 110-4750

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-7509	1	Shaft-Gear, Differential
2	95-7512	1	Shaft-Gear, Differential
3	95-7517	2	Gear-Bevel, 15 Tooth
4	99-7530	4	Bearing-Ball
5	99-7552	2	Shim 0.1
5	99-7553	2	Shim 0.2
5	99-7554	2	Shim 0.5
6	99-7531	2	Clip
7	110-4753	2	Shaft-Gear, Bevel
8	95-7519	2	Gear-Bevel, 17 Tooth
9	99-7532	2	Bearing-Roller, Taper
10	99-7558	2	Collar



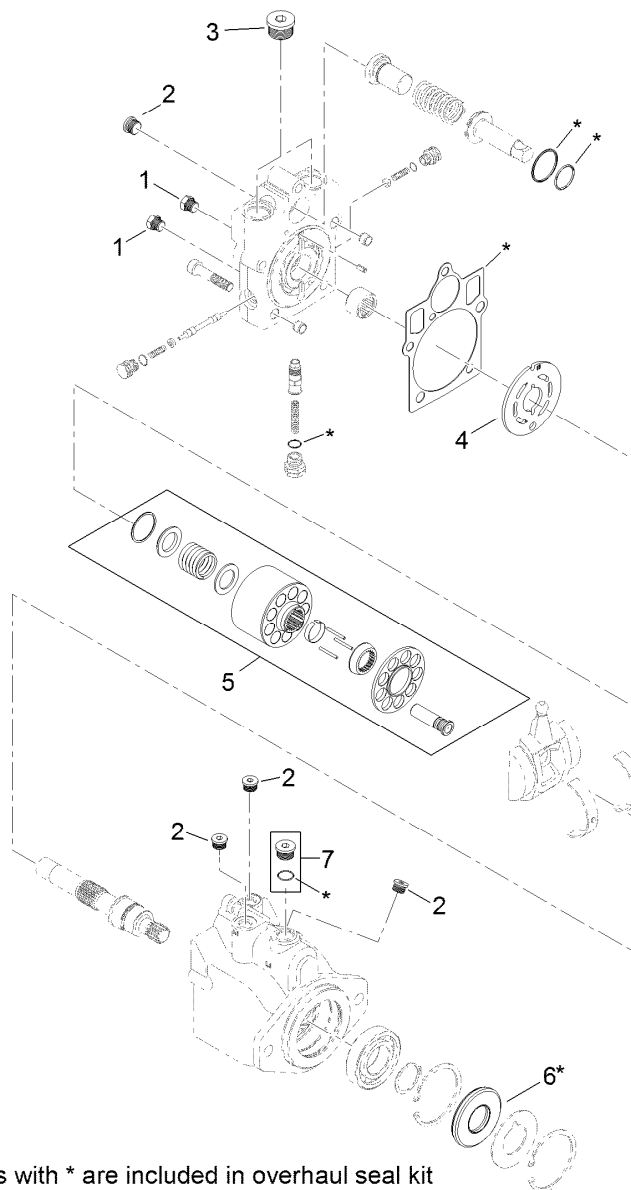
Axle Case Assembly Rear Axle Assembly No. 110-4750

Ref.	Part Number	Qty.	Description
1	110-4751	2	Case-Axle
2	99-7535	2	Plug
3	99-7536	2	Washer-Seal
4	95-7527	2	Gear-Bevel, 17 Tooth
5	99-7532	2	Bearing-Roller, Taper
6	100-2560	2	Cover
7	106-1070	2	O-Ring
8	99-7589	2	Plug
9	99-7590	2	Washer-Seal
10	100-2562	8	Bolt
11	106-1102	2	Bolt-Stop
12	106-1103	2	Nut



Axle Assembly Rear Axle Assembly No. 110-4750

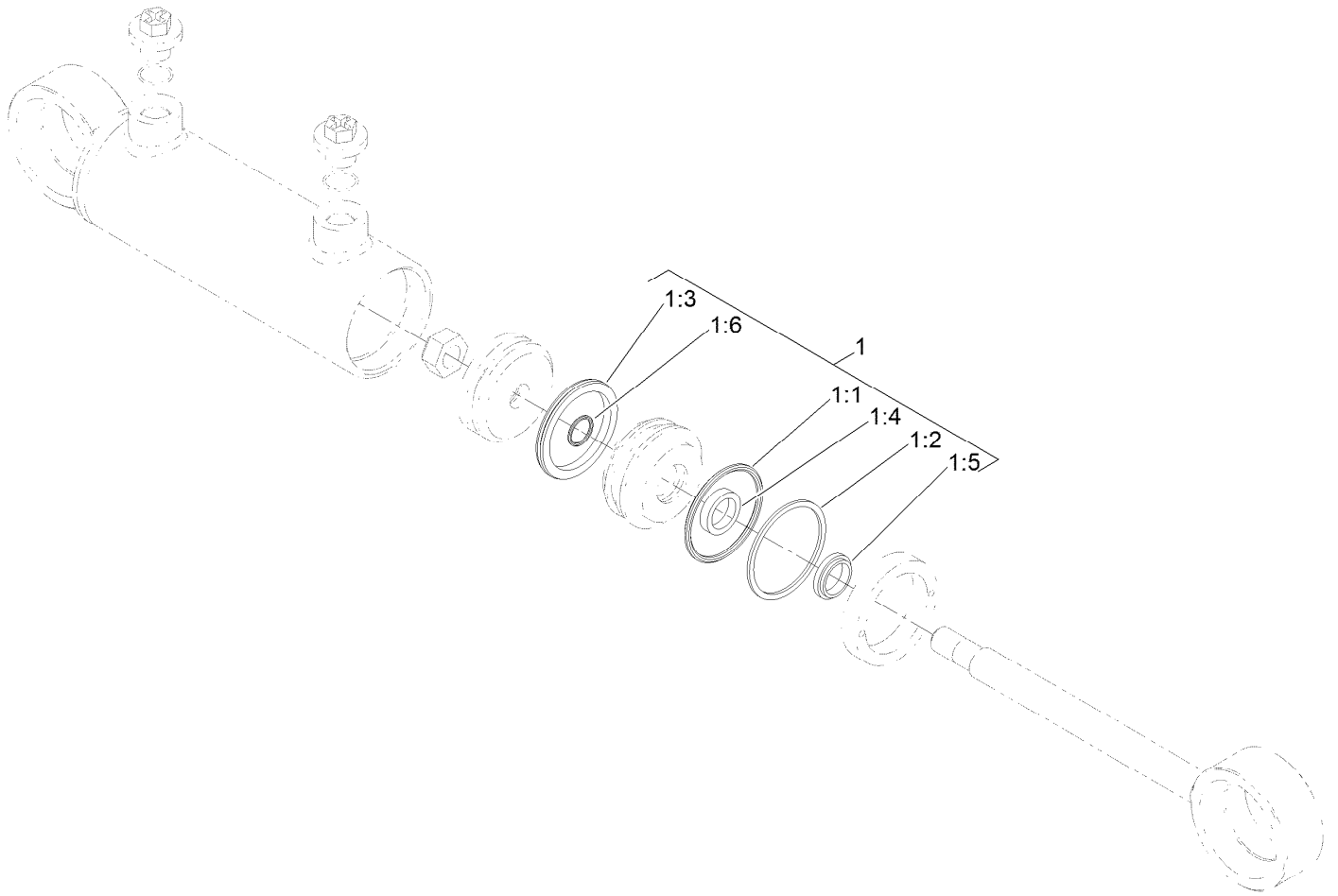
Ref.	Part Number	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim 0.3
5	99-7556	2	Shim 0.2
5	99-7557	2	Shim 0.5
6	95-7524	2	Gear-Bevel, 29 Tooth
7	99-7534	2	Bearing-Ball
8	95-7521	2	Cover-Axle
9	106-1071	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud



8 = all items with * are included in overhaul seal kit

Hydraulic Motor Assembly No. 120-8814

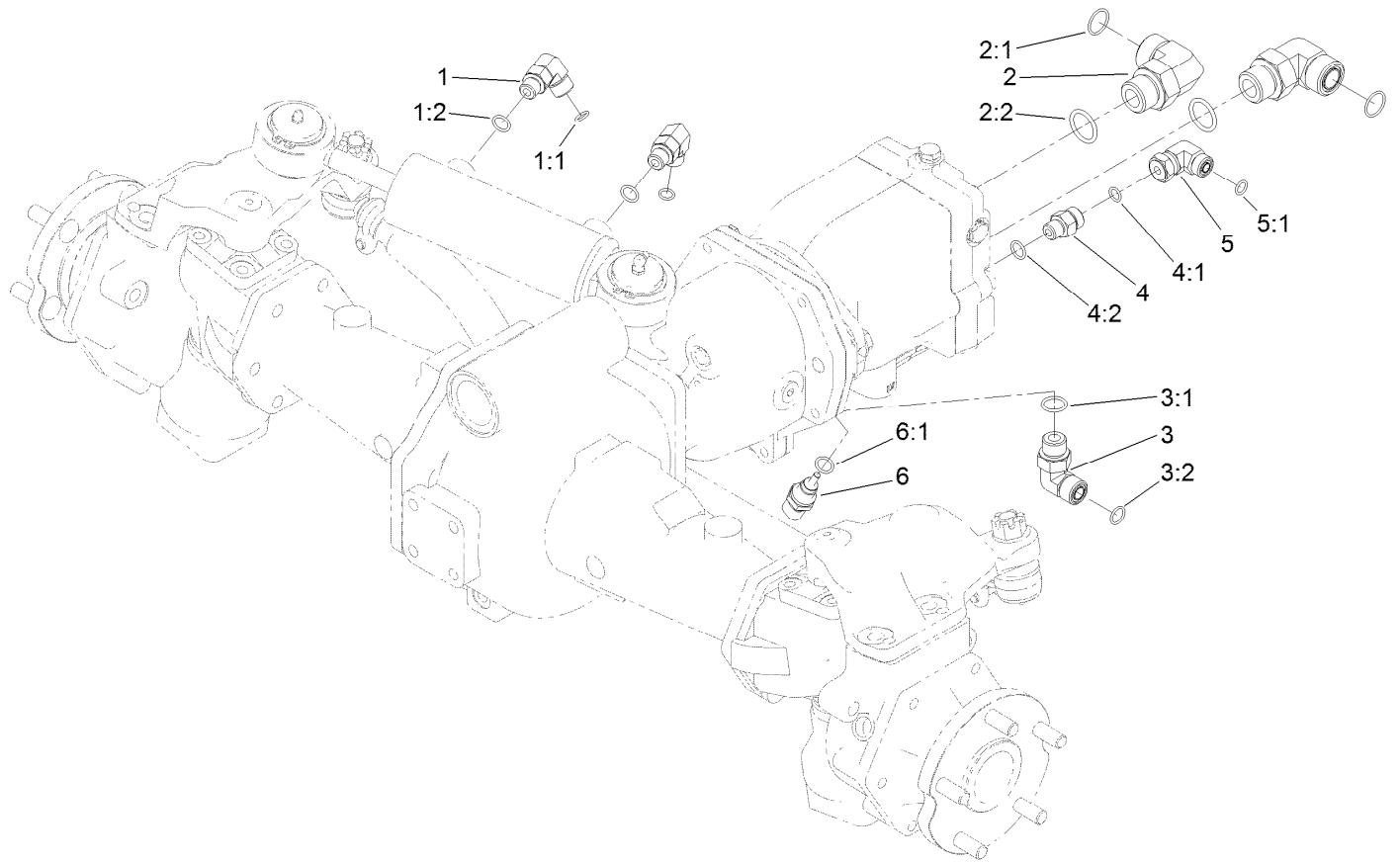
Ref.	Part Number	Qty.	Description
1	92-1352	2	Plug
2	69-3080	5	Plug
3	69-3130	2	Plug
4	121-1734	1	Plate-Valve
5	110-6472	1	Cylinder Block Kit ASM
6	69-3190	1	Seal-Lip
7	67-9090	1	Plug
8	121-1736	1	Overhaul Seal Kit



Steering Cylinder Assembly No. 121-1534

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-4302	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Bt Seal ●
1:5		1	Dust Seal ●
1:6		1	O-Ring ●

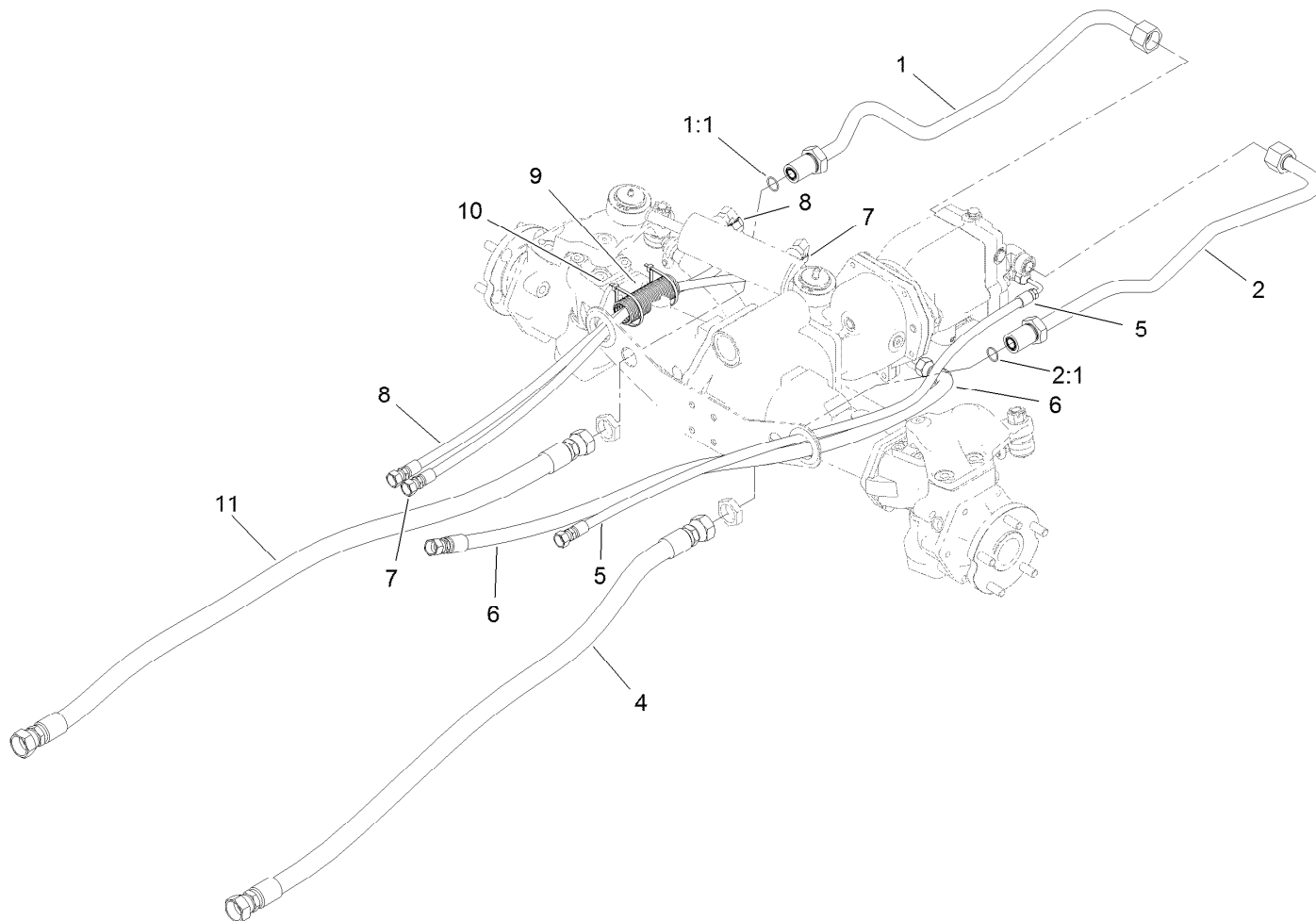
● Not serviced separately



Hydraulic Fitting Assembly

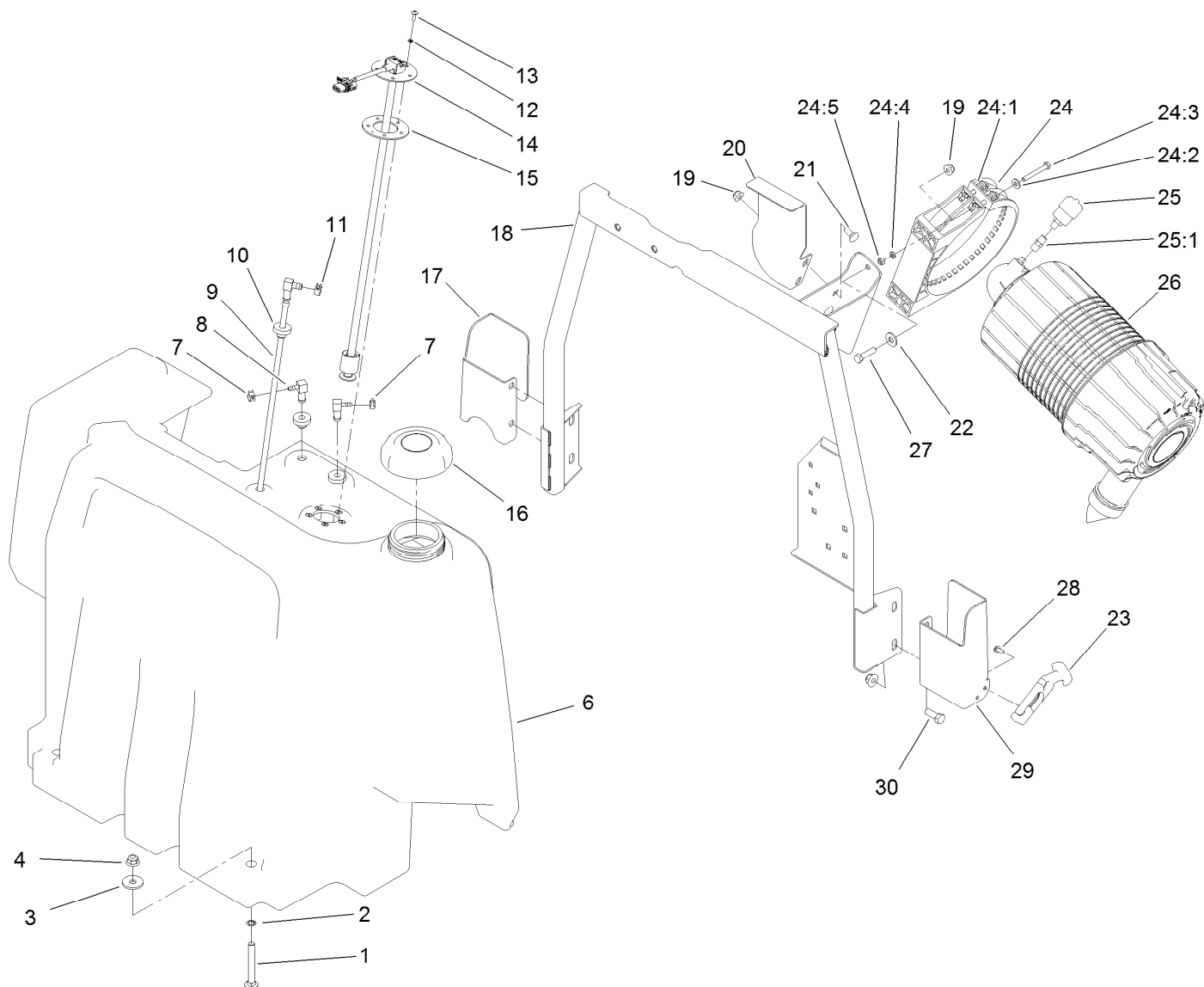
Ref.	Part Number	Qty.	Description
1	340-77	2	Fitting-Elbow, 90 DEG
1:1	237-22	1	O-Ring
1:2	237-42	1	O-Ring
2	340-142	2	Fitting-Elbow, 90 DEG
2:1	237-58	1	O-Ring
2:2	237-81	1	O-Ring
3	340-98	1	Fitting-Elbow, 90 DEG
3:1	237-79	1	O-Ring

Ref.	Part Number	Qty.	Description
3:2	237-30	1	O-Ring
4	340-2	1	Fitting-Straight
4:1	237-22	1	O-Ring
4:2	237-42	1	O-Ring
5	340-159	1	Elbow-90
5:1	237-22	2	O-Ring
6	110-8829	1	Sender-Temperature
6:1	237-42	1	O-Ring



Hose and Tube Routing Assembly

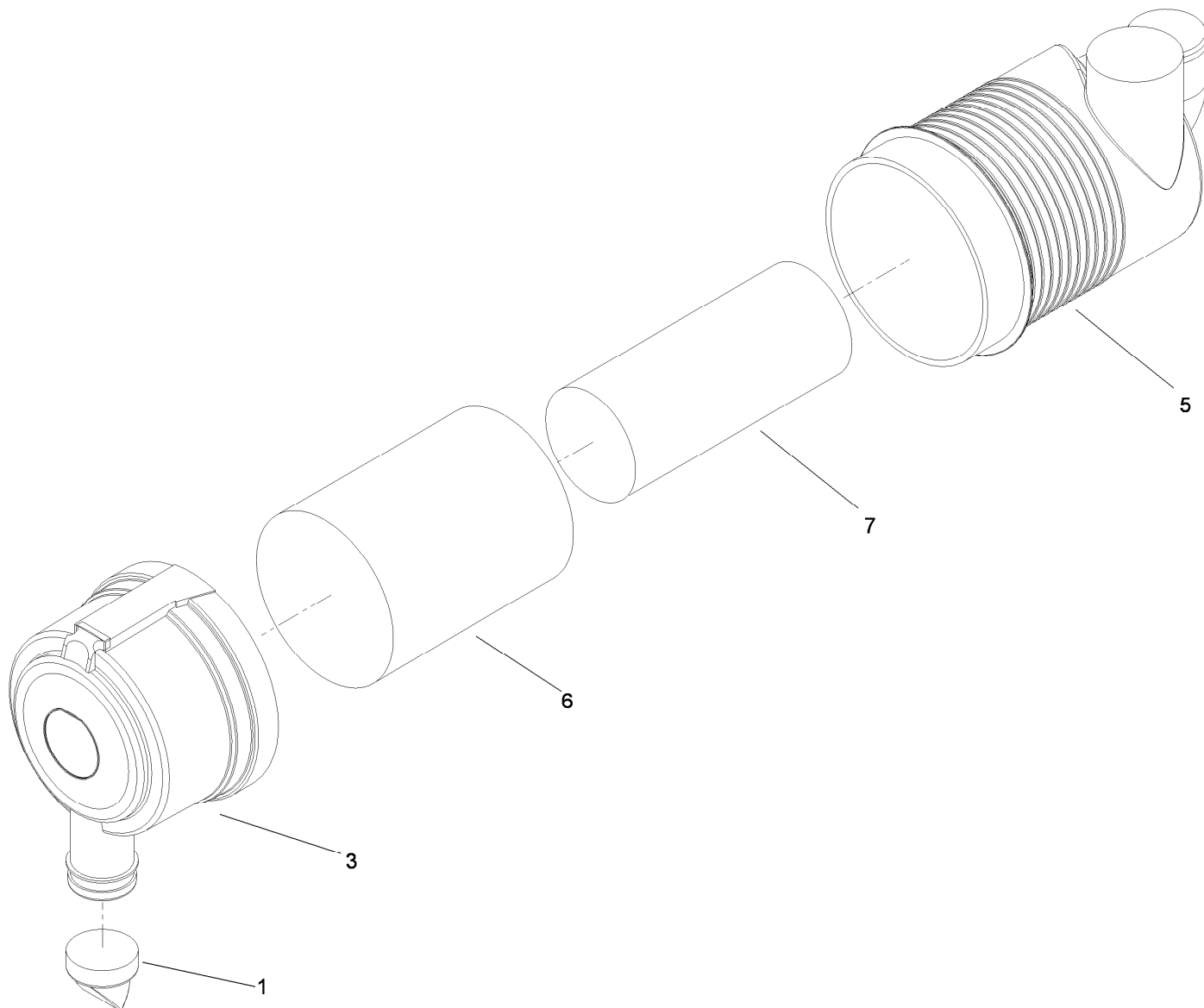
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9067	1	HYD Tube ASM
1:1	237-58	1	O-Ring
2	120-9068	1	Tube ASM
2:1	237-58	1	O-Ring
4	114-0024	1	Hose-HYD
5	121-1459	1	Hose-HYD
6	121-1458	1	Hose-HYD
7	121-1500	1	Hose-HYD
8	121-1501	1	Hose-HYD
9	121-1544	2	Cover-Hose
10	3290-379	4	Tie-Cable
11	121-1683	1	Hose-HYD



Fuel Tank and Air Cleaner Assembly

Ref.	Part Number	Qty.	Description
1	3231-10	2	Screw-CARR
2	32151-72	2	Ring-Retaining
3	63-8410	2	Washer
4	104-8301	6	Nut-HF, NI
6	120-4195	1	Tank-Fuel
7	2412-98	2	Clamp-Hose
8	104-5228	2	Fitting-Elbow, 90 DEG
9	120-8908	1	Pipe-Stand
10	46-6560	3	Bushing
11	92-2379	1	Clamp-Hose
12	3253-15	5	Washer-Lock
13	32122-24	5	Screw-PTH
14	121-1688	1	Gauge-Fuel
15	121-1707	1	Gasket-Fuel, Viton
16	125-9171	1	Cap-Fuel
17	121-1514-03	1	Bracket-Latch, RH
18	120-4190-0P	1	Support-Tank
19	104-8300	4	Nut-HF, NI

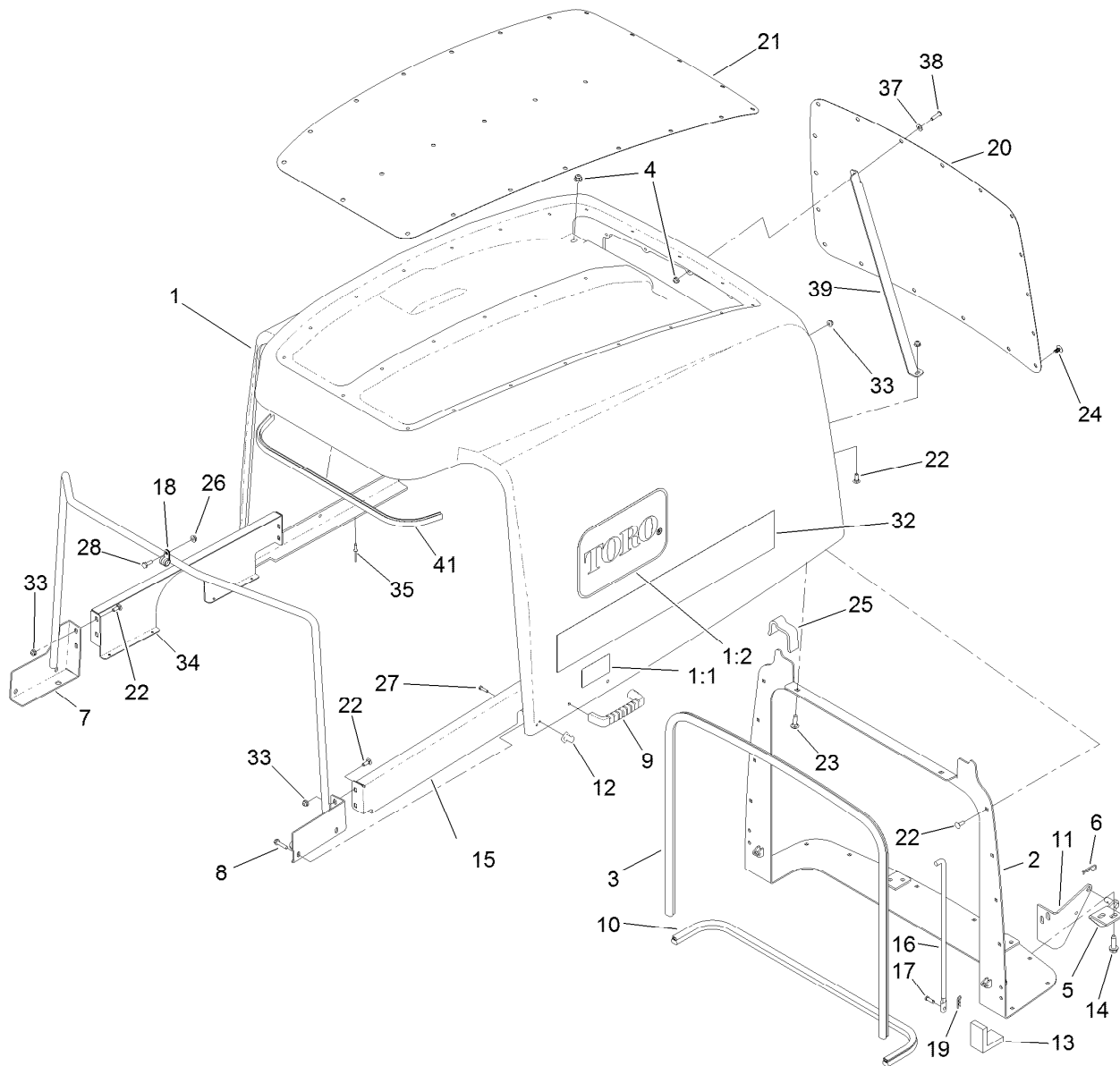
Ref.	Part Number	Qty.	Description
20	120-4193-0P	1	Bracket-Fuel Tank
21	3230-1	2	Bolt-CARR
22	3256-3	2	Washer-Flat
23	103-4080	2	Latch-Rubber
24	99-5414	1	Strap-Cleaner, Air
24:1	108-1512	2	Spring
24:2	3256-22	2	Washer-Flat
24:3	33113-050	2	Screw-HH
24:4	33093-00	2	Washer-Flat
24:5	33023-00	2	Nut-Lock
25	104-3563	1	Indicator
25:1	94-1416	1	Adapter-Indicator
26	99-5410	1	Air Cleaner ASM
27	322-6	2	Screw-HH
28	32144-1	4	Screw-Taptite
29	121-1513-03	1	Bracket-Latch, LH
30	323-6	4	Screw-HH



Air Cleaner Assembly No. 99-5410

Ref.	Part Number	Qty.	Description
1	104-4258	1	Valve-Vacuator
3	104-4259	1	Cover
5		1	Body ASM ●
6	108-3814	1	Filter-Air
7	108-3816	1	Filter-Air

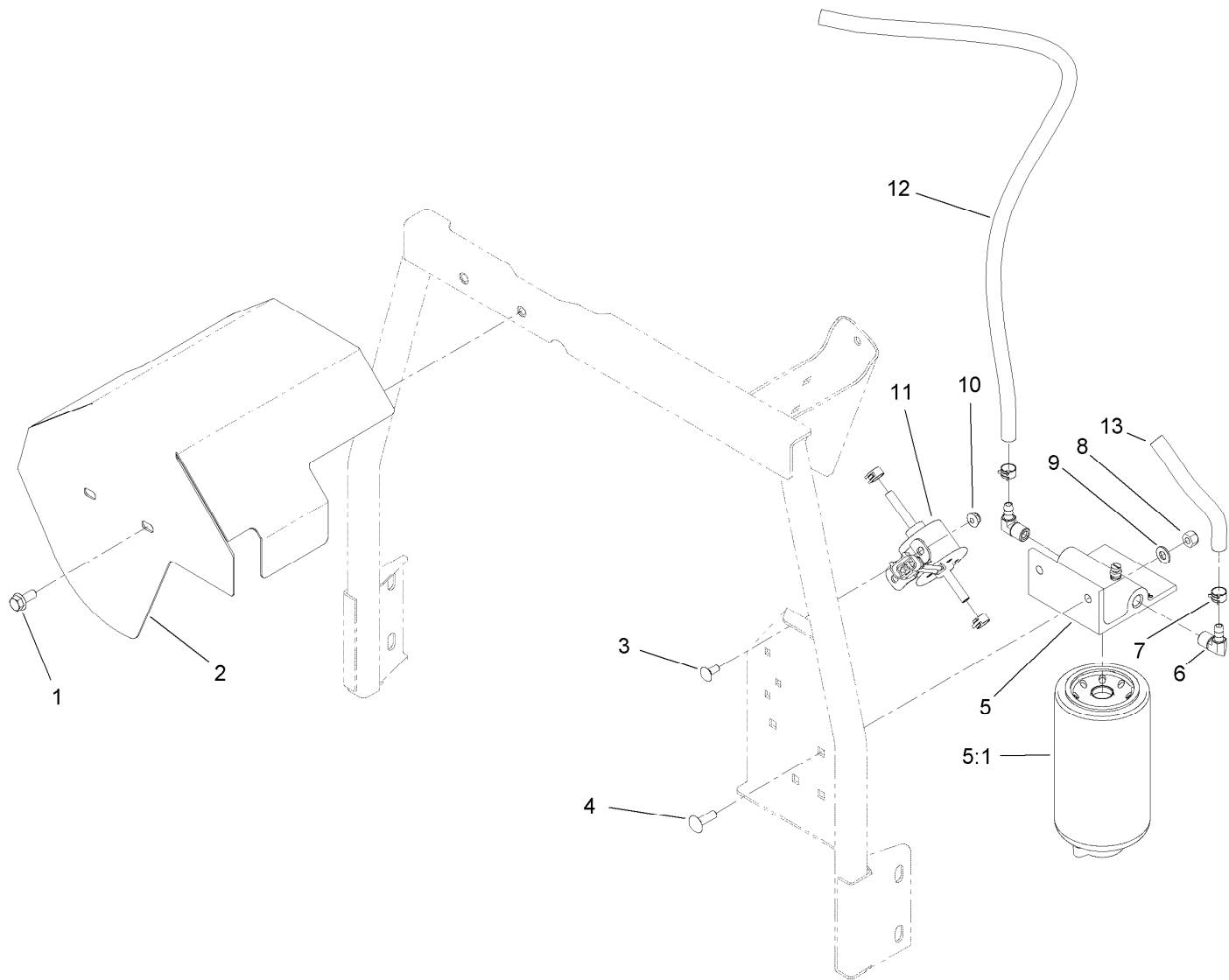
● Not serviced separately



Hood Assembly

Ref.	Part Number	Qty.	Description
1	120-9090	1	Hood ASM
1:1	106-6754	2	Decal-Danger
1:2	66-1210	2	Decal
2	120-9099-0P	1	Pivot-Hood
3	114-3823	1	Seal-Bulb
4	104-8300	2	Nut-HF, NI
5	121-1470	2	Pivot-Screen
6	3290-467	2	Pin-Hair
7	120-4196-0P	1	Support-Hood
8	137-3101	4	Screw-Plastic, HWH
9	65-5100	2	Handle-Door
10	104-3590	1	Seal-Bulb
11	104-3588-03	2	Pivot-Screen
12	103-4081	2	Latch-Keeper
13	104-3580	2	Seal-Corner, Screen
14	32144-109	8	Screw-Thd
15	120-8949-0P	1	Support-Hood, LH
16	104-8313	2	Rod-Hood
17	283-67	2	Pin-Clevis

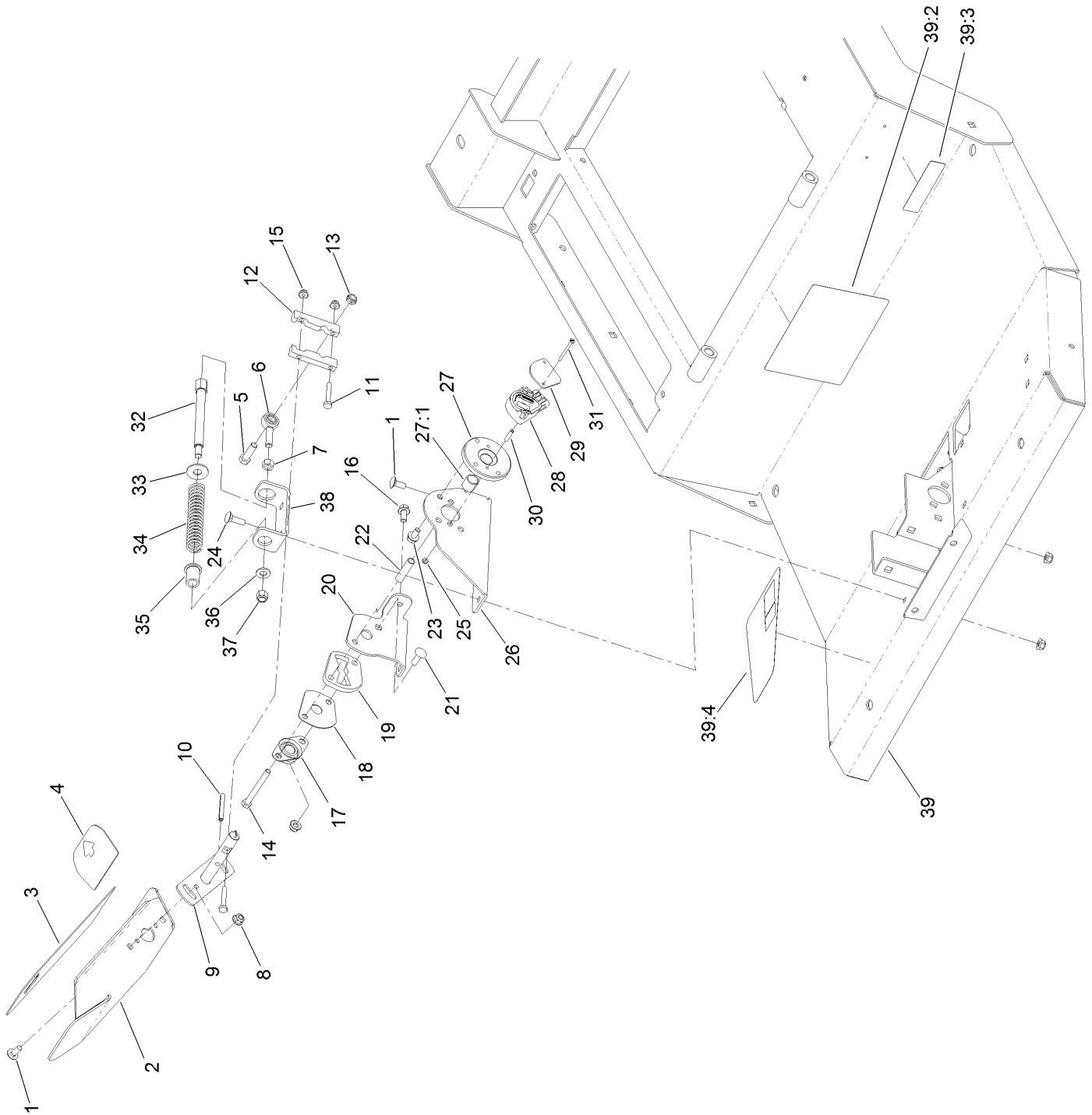
Ref.	Part Number	Qty.	Description
18	2412-134	2	Clamp-R
19	3290-307	2	Pin-Cotter
20	120-9096-03	1	Screen-Hood, Rear
21	120-9097-03	1	Screen-Hood, Top
22	3229-1	24	Screw-CARR
23	3230-2	2	Bolt-CARR
24	117-2382	42	Plug-Plastic
25	120-9087	2	Seal-Foam
26	32128-33	2	Nut-HF
27	32104-4	2	Screw
28	321-4	2	Screw-HH
32	119-0055	2	Decal-Hood
33	104-7201	25	Nut-HF, NI
34	120-8948-0P	1	Support-Hood, RH
35	3269-4	8	Rivet-Pop
37	3256-1	1	Washer-Flat
38	3274-65	1	Screw-HSBH
39	127-3707-0P	1	Support-Hood
41	132-6181	1	Trim



Fuel/Water Separator and Shield Assembly

Ref.	Part Number	Qty.	Description
1	3234-47	2	Screw-HHF
2	120-4188-0P	1	Bracket-Guard, Fuel Tank
3	3229-11	2	Screw-CARR
4	3230-22	2	Screw-CARR
5	125-2914	1	Filter-Separator
5:1	125-2915	1	Filter-Fuel/Water Separator
6	353-781	2	Fitting-HYD, 90
7	92-2379	4	Clamp-Hose
8	3296-29	2	Nut-Lock, NI
9	3256-23	2	Washer-Plain
10	104-7201	2	Nut-HF, NI
11	121-5613	1	Pump-Fuel, Electric
12	109-0309	1	Hose-Fuel
13	110-3256	1	Hose-Fuel

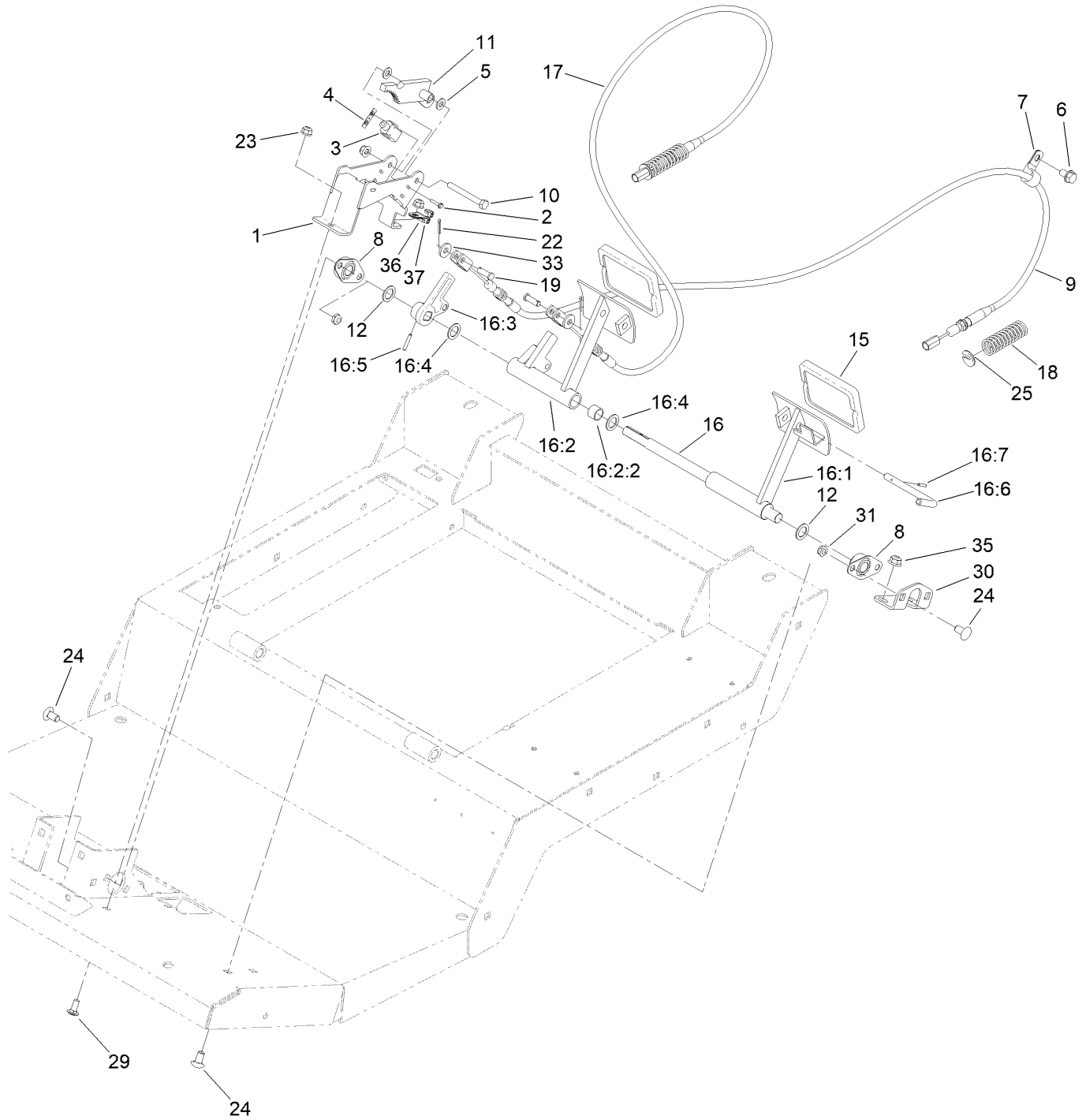
Traction Pedal and Platform Assembly



Traction Pedal and Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3230-23	5	Bolt-CARR	23	114-7728	2	Screw-HF
2	136-4368-01	1	Pedal-Traction	24	3230-2	2	Bolt-CARR
3	93-5347	1	Abrasive-Pedal	25	3296-9	2	Nut-Hex
4	93-5368	1	Abrasive-Pedal	26	136-4384-0P	1	Bracket-Sender
5	323-7	1	Screw-HH	27	140-6215	1	Bushing Hub ASM
6	2411-36	1	Bearing-End, Rod	27:1	95-7497	1	Bushing-Wheel
7	3219-3	1	Nut-Hex	28	114-5609	1	Sensor-Position
8	104-8300	9	Nut-HF, NI	29	114-5595	1	Plate-Capture
9	131-2245	1	Shaft-Pedal, Traction	30	114-5608	2	Spacer-Standoff
10	32121-78	1	Pin-Roll	31	32105-25	2	Screw-SHH
11	321-37	2	Screw-HH	32	117-5446	1	Shaft-Spring
12	117-5459	2	Block-Clamp	33	3256-5	1	Washer-Flat
13	3296-59	1	Nut-Lock, NI	34	84-9100	1	Spring
14	322-14	1	Screw-HH	35	92-7610	1	Retainer-Spring
15	104-7201	2	Nut-HF, NI	36	3256-24	1	Washer-Flat
16	3234-47	1	Screw-HHF	37	3296-6	1	Nut-Lock
17	256-236	1	Bearing-Mount, Flange	38	131-2252-0P	1	Bracket-Spring
18	117-5455	1	Plate-Cover	39	132-6251	1	Platform ASM
19	117-5454	1	Plate-Butterfly	39:2	114-0846	1	Decal-Instructions, Operating
20	131-2250-0P	1	Bracket-Pedal, Outer	39:3	133-8062	1	Decal-Arrestor, Spark
21	3230-22	1	Screw-CARR	39:4	114-0849	1	Decal-Pedal, Traction
22	93-7960	1	Spacer				

Brake Pedal Assembly

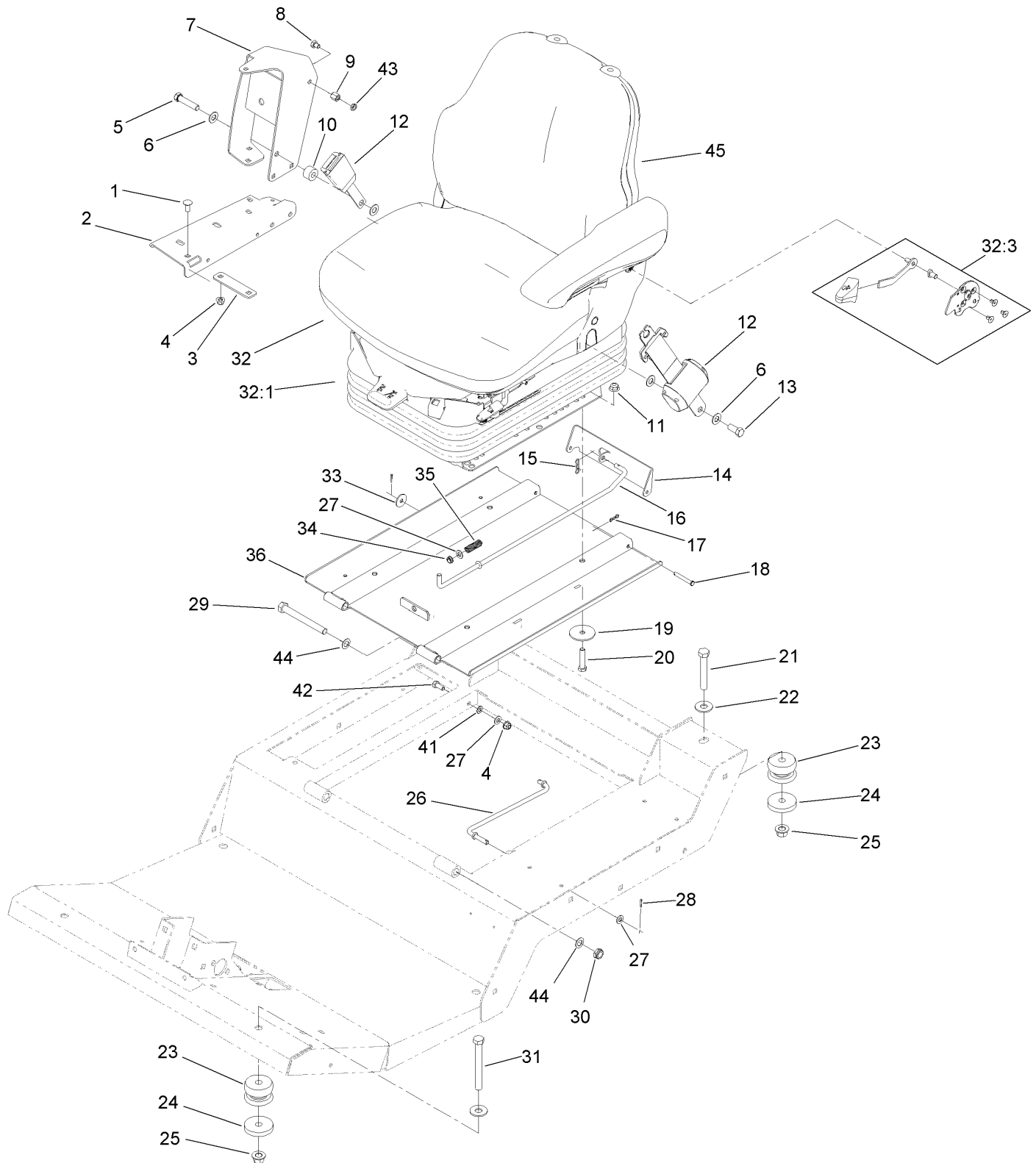


Brake Pedal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6259-0P	1	Mount-Switch	16:4	3256-69	2	Washer-Flat
2	117-5458	4	Screw-HHF	16:5	32121-125	1	Pin-Roll
3	99-3410	2	Switch	16:6	63-7880	1	Pin-Latch, Brake
4	108-9824	2	Nut-Switch	16:7	32121-50	1	Pin-Spring
5	3256-23	2	Washer-Plain	17	120-8898	1	Cable-Brake, RH
6	32144-69	2	Screw-HWHTF	18	94-3088	2	Spring-Compression
7	2412-4	2	Clamp-R	19	120-9694	2	Pin-Clevis
8	256-236	2	Bearing-Mount, Flange	22	3272-6	2	Pin-Cotter
9	120-8899	1	Cable-Brake, LH	23	104-8300	3	Nut-HF, NI
10	322-13	1	Screw-HH	24	3231-21	6	Screw-CARR
11	132-6290-0P	1	Rack	25	94-3050	2	Plate-Spring
12	3256-69	2	Washer-Flat	29	3230-23	2	Bolt-CARR
15	93-8742	2	Footpad-Brake	30	132-6247-01	1	Mount-Bearing
16		1	Brake Pedal ASM ●	31	3296-59	4	Nut-Lock, NI
16:1	139-7780	1	Pedal-Brake, LH	33	4-2390	2	Washer-Flat
16:2	140-5832	1	RH Brake Pedal ASM	35	104-8301	2	Nut-HF, NI
16:2:2	256-42	2	Bushing	36	88-7970	1	Clip
16:3	137-1632	1	Hub-Brake	37	1-303287	2	Tie-Cable

● Not serviced separately

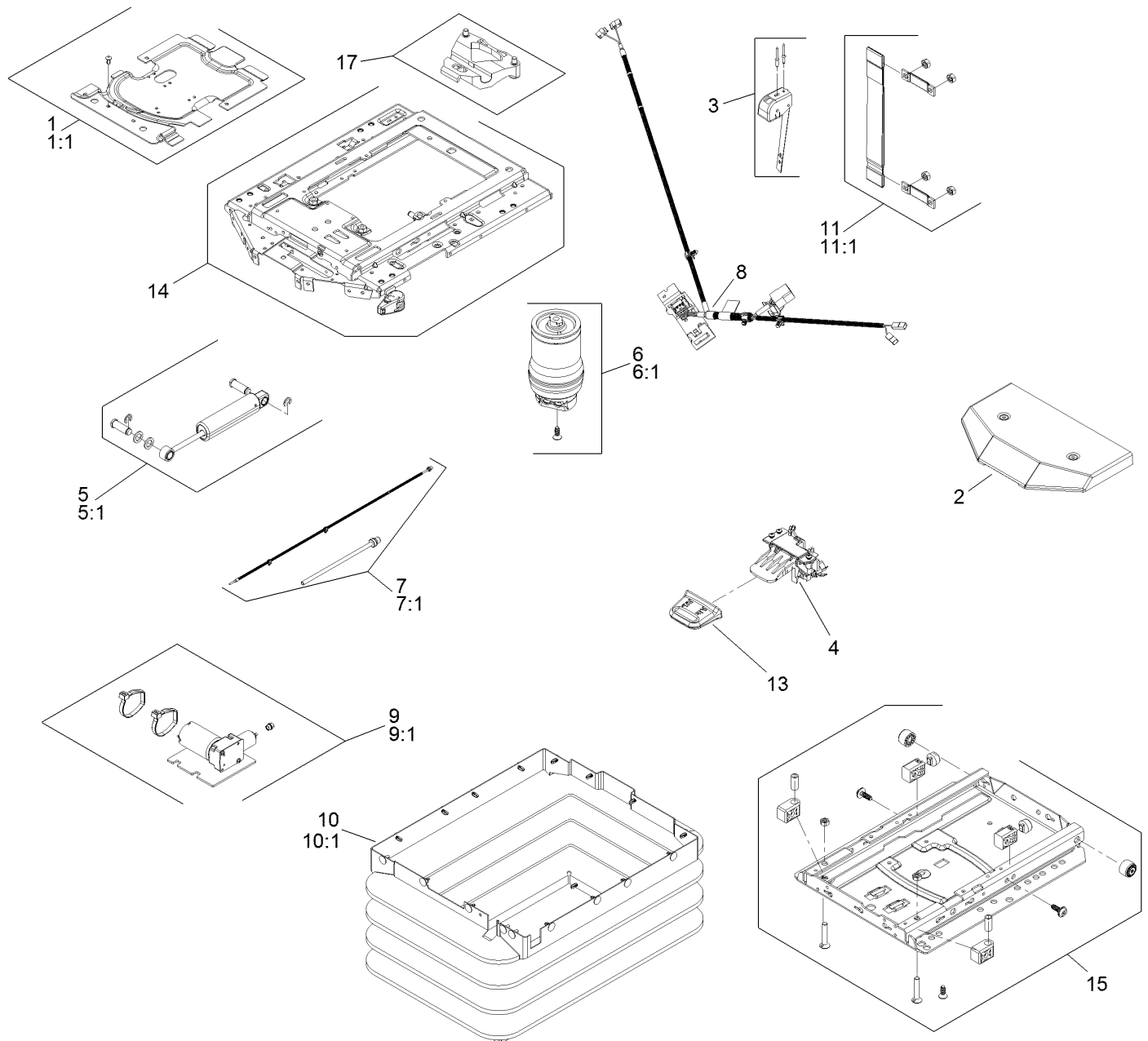
Seat Base and Seat Assembly



Seat Base and Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3230-23	6	Bolt-CARR	23	110-5954	4	Mount-Center, Bonded
2	119-0000-03	1	Channel-Support	24	115-5519	4	Washer-Plain
3	112-7449	1	Strap-Support	25	99-5107	4	Nut-Lock
4	104-8300	7	Nut-HF, NI	26	93-5338	1	Rod-Prop
5	3212-8	1	Screw-HH	27	3256-23	3	Washer-Plain
6	3256-25	4	Washer-Flat	28	3272-5	2	Pin-Cotter
7	117-4798-03	1	Arm-Support	29	325-18	2	Screw-HH
8	108-8646	1	Screw-HH, Lock	30	3296-45	2	Nut-Hex
9	112-7405	1	Nut-Hex, Coupling	31	702093	2	Screw-HH
10	17-7190	1	Spacer-Finger	32	132-1302	1	Seat And Suspension ASM
11	104-8301	4	Nut-HF, NI	32:1	130-2702	1	Air Ride Seat Suspension
12	110-0413	1	Seatbelt-Retractable	32:3	132-1304	1	Backrest Adjustment Kit
13	3212-4	1	Screw-HH	33	3256-82	1	Washer-Flat
14	120-9017-0P	1	Latch-Seat	34	5979	1	Bushing-Nyliner
15	119-1415	1	Pin-Cotter, Locking	35	95-1821	1	Spring-Compression
16	120-9018	1	Rod-Latch	36	137-5475-03	1	Plate-Seat
17	119-1414	2	Pin-Cotter, Locking	41	3255-8	1	Washer-Lock
18	283-57	2	Pin-Clevis	42	322-3	1	Screw-HH
19	83-1040	4	Washer-Flat	43	117-4059	1	Nut-Hex
20	323-9	4	Screw-HH	44	36-4780	4	Washer-Plain
21	112-7264	2	Screw-HH	45	117-9429	1	Matrix Cloth Seat ASM
22	3256-6	4	Washer-Flat				

Air Ride Seat Suspension Assembly No. 130-2702

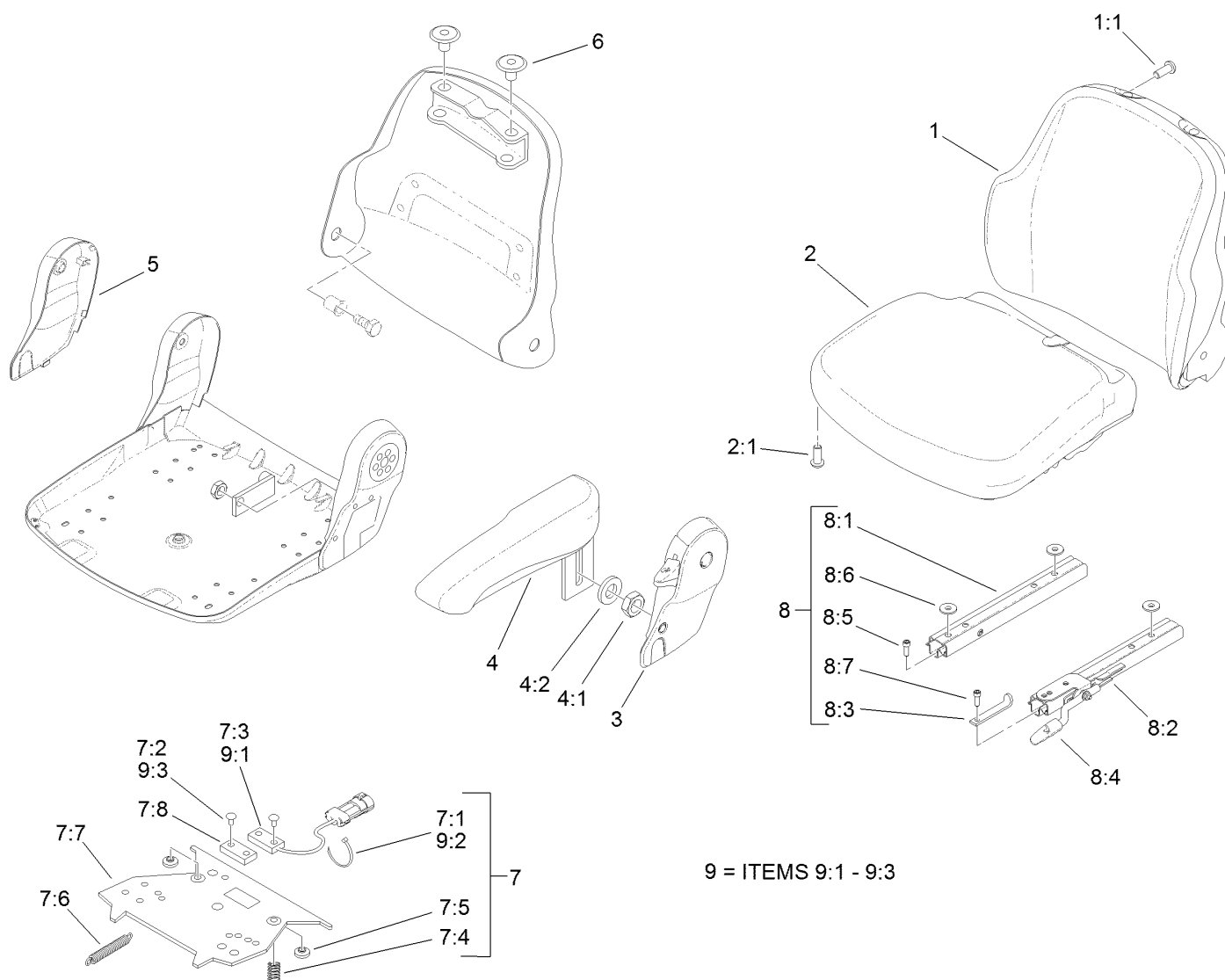


Air Ride Seat Suspension Assembly No. 130-2702 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-2709	1	Cover ASM	9	130-2719	1	Compressor
1:1	130-2710	1	Cover Kit	9:1	130-2720	1	Compressor Kit
2	108-8027	1	Cover	10	130-2721	1	Bellows ASM
3	130-2711	1	Control-Level	10:1	130-2722	1	Bellows Kit
4	108-8029	1	Valve-Control, Air	11	130-2723	1	Tether
5	130-2712	1	Shock Absorber ASM	11:1	130-2724	1	Tether Kit
5:1	130-2713	1	Shock Absorber Kit	12	130-2725	1	Wear Parts Kit ●
6	130-2714	1	Air Spring ASM	13	130-2726	1	Handle
6:1	130-2715	1	Air Spring Kit	14	130-2727	1	Upper Suspension Kit
7	130-2716	1	Air Tube ASM	15	130-2728	1	Lower Suspension Kit
7:1	130-2717	1	Air Tube Kit	16	130-2729	1	Adjuster Mounting Kit ●
8	130-2718	1	Harness-Wire	17	130-2730	1	Limiter-Thrust

● Not illustrated

Cloth Premium Seat Assembly No. 117-9429

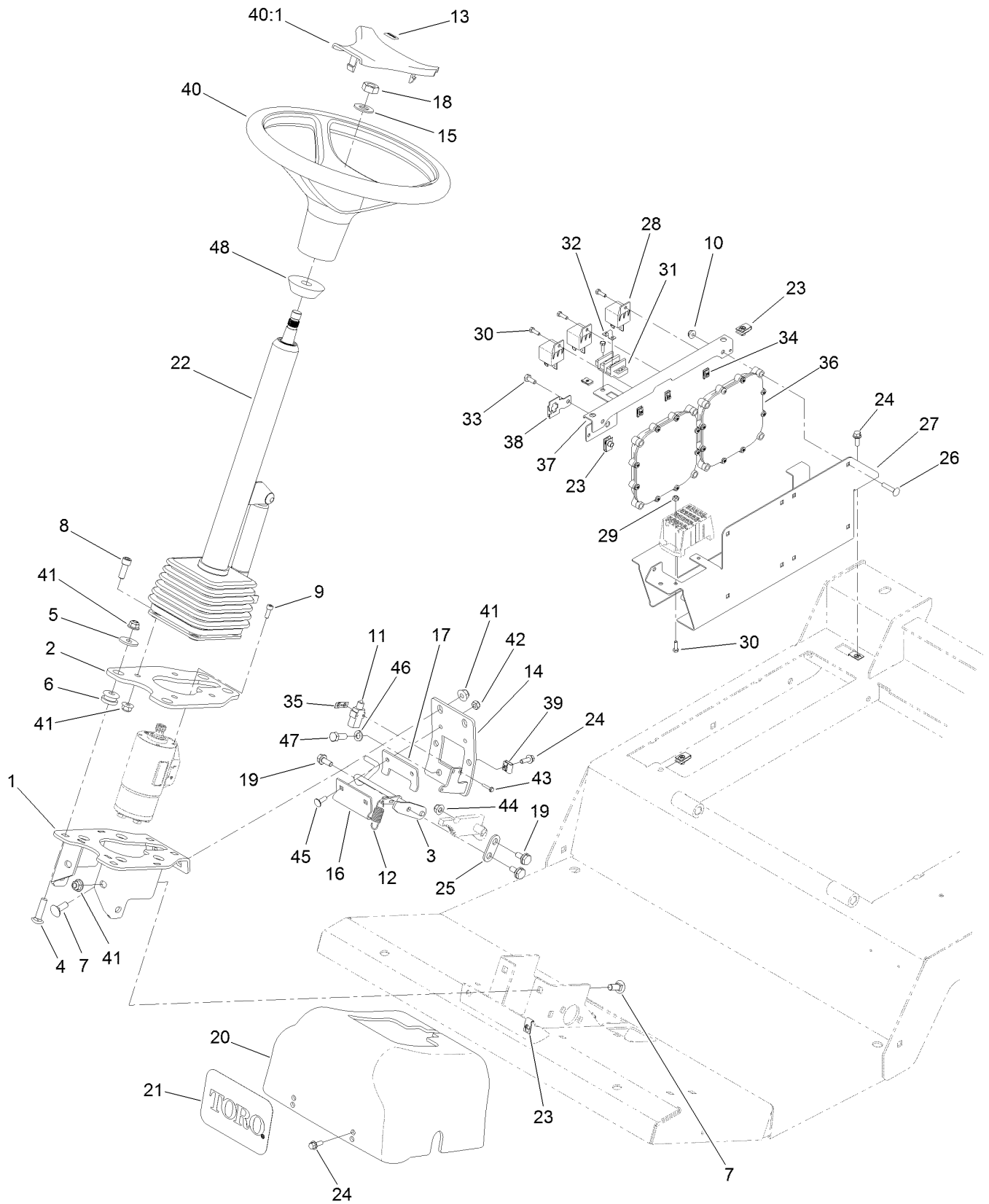


Cloth Premium Seat Assembly No. 117-9429 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-9415	1	Backrest Cushion ASM	7:5		2	Bumper-Pressure Plate ●
			Matrix Cloth	7:6		1	Spring-Extension ●
1:1	119-7742	4	Screw-Cushion	7:7		1	Plate-Mounting ●
2	117-9416	1	Seat Cushion ASM Matrix	7:8		1	Magnet ●
			Cloth	8	108-8025	1	Adjustment Rail Set
2:1	119-7742	3	Screw-Cushion	8:1		1	Rail-Adjustment, RH ●
3	108-8018	1	Cover-Armrest	8:2		1	Rail-Adjustment, LH ●
4	108-8019	1	LH Armrest ASM	8:3		1	Stop-Rail ●
4:1	82-9650	1	Nut	8:4		1	Handle ●
4:2	107-1198	1	Washer	8:5		3	Screw ●
5	108-8021	1	Cover-Armrest	8:6		3	Washer ●
6	108-8022	2	Cover-Black	8:7		1	Screw ●
7	108-8024	1	Switch Kit	9	110-6189	1	Switch Kit
7:1		3	Wire Tie ●	9:1		1	Switch ●
7:2		4	Rivet ●	9:2		3	Wire Tie ●
7:3		1	Sensor-Seat Switch ●	9:3		2	Rivet ●
7:4		2	Spring-Compression ●				

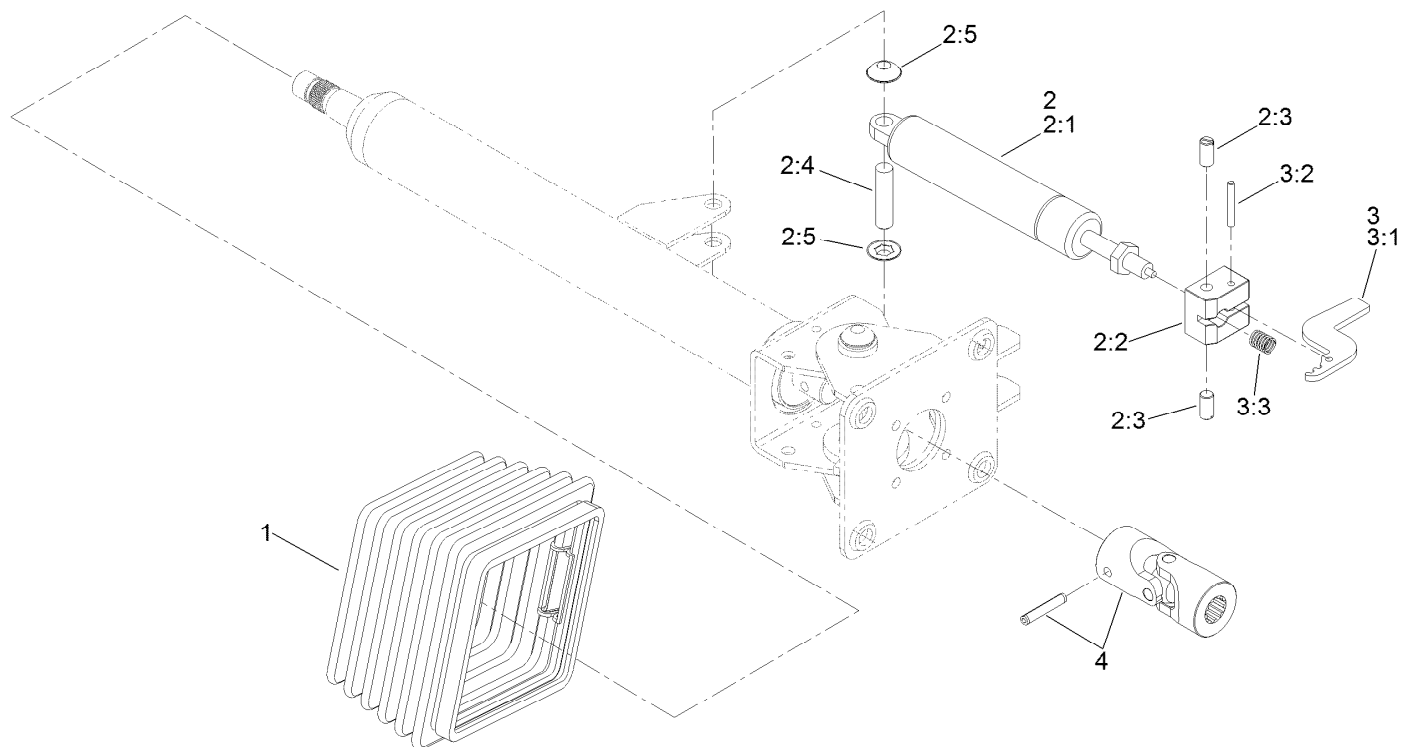
● Not serviced separately

Steering and Controller Assembly



Steering and Controller Assembly (continued)

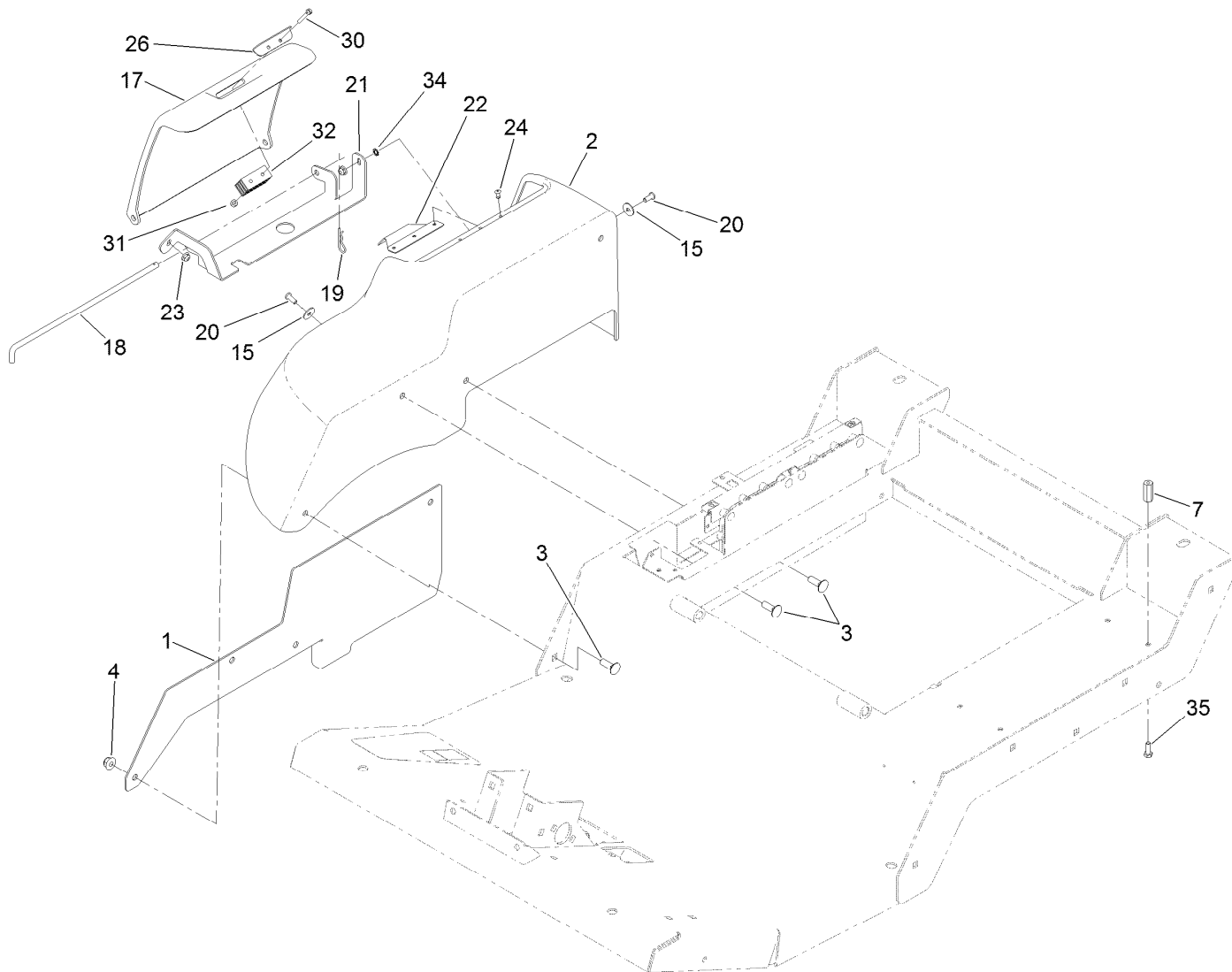
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-5590-0P	1	Mount	26	3229-3	8	Screw-CARR
2	137-5588-0P	1	Plate-Mount, Column	27	120-4093-0P	1	Mount-Power
3	132-6285	1	Rod-Brake	28	99-7435	3	Relay
4	3231-26	4	Screw-CARR	29	3296-12	2	Nut-Lock, NI
5	63-8410	4	Washer	30	3290-134	7	Screw
6	63-9750	4	Mount	31	42862	1	Block-Terminal, Ground
7	3231-2	6	Bolt-CARR	32	42863	1	Strip-Jumper
8	3274-7	4	Screw-HSH	33	321-3	1	Screw-HH
9	105-2409	4	Screw-HSH	34	107-1013	5	Nut-Speed
10	104-7201	8	Nut-HF, NI	35	108-9824	1	Nut-Switch
11	99-3410	1	Switch	36	114-3321	2	Controller-Tec
12	136-7153	1	Spring-Extension	37	120-4127-0P	1	Mount-Relay
13	98-1459	1	Decal	38	114-5502	1	Clip-Fuse
14	132-6225-0P	1	Support-Rear	39	609900	2	Nut-Speed
15	3256-27	1	Washer-Flat	40	98-1471	1	Wheel-Steering
16	132-6283	1	Plate-Brake	40:1	98-1468	1	Cover-Wheel, Steering
17	132-6284	1	Plate-Brake	41	104-8301	14	Nut-HF, NI
18	3296-33	1	Nut-Lock, NI	42	3296-16	2	Nut-Lock, NI
19	37-8771	2	Bolt-Shoulder, HF	43	117-5458	2	Screw-HHF
20	132-6244	1	Cover-Steering	44	104-8300	2	Nut-HF, NI
21	105-1217	1	Decal	45	1-807512	2	Bolt-CARR
22	132-6230	1	Steering Tilt Column ASM	46	3253-21	2	Washer-Lock
23	107069	7	Clip	47	323-6	2	Screw-HH
24	3234-4	6	Screw-HHF	48	93-5429	1	Collar-Foam
25	137-5548	1	Link-Brake				



Steering Column Assembly No. 132-6230

Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	136-4385	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	120-6256	1	Universal Joint Kit

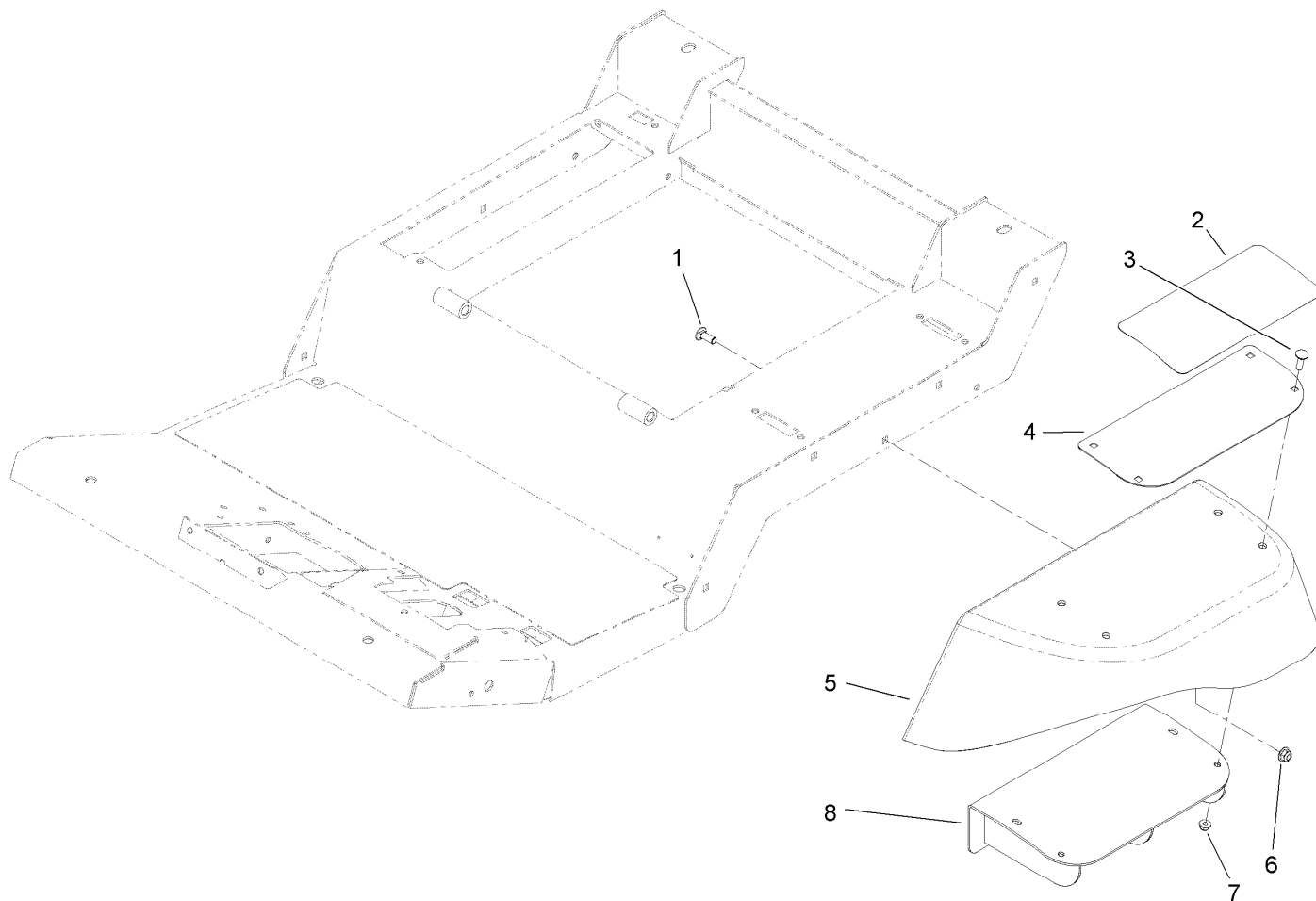
● Not serviced separately



Fender, Tool Box and Cover Assembly

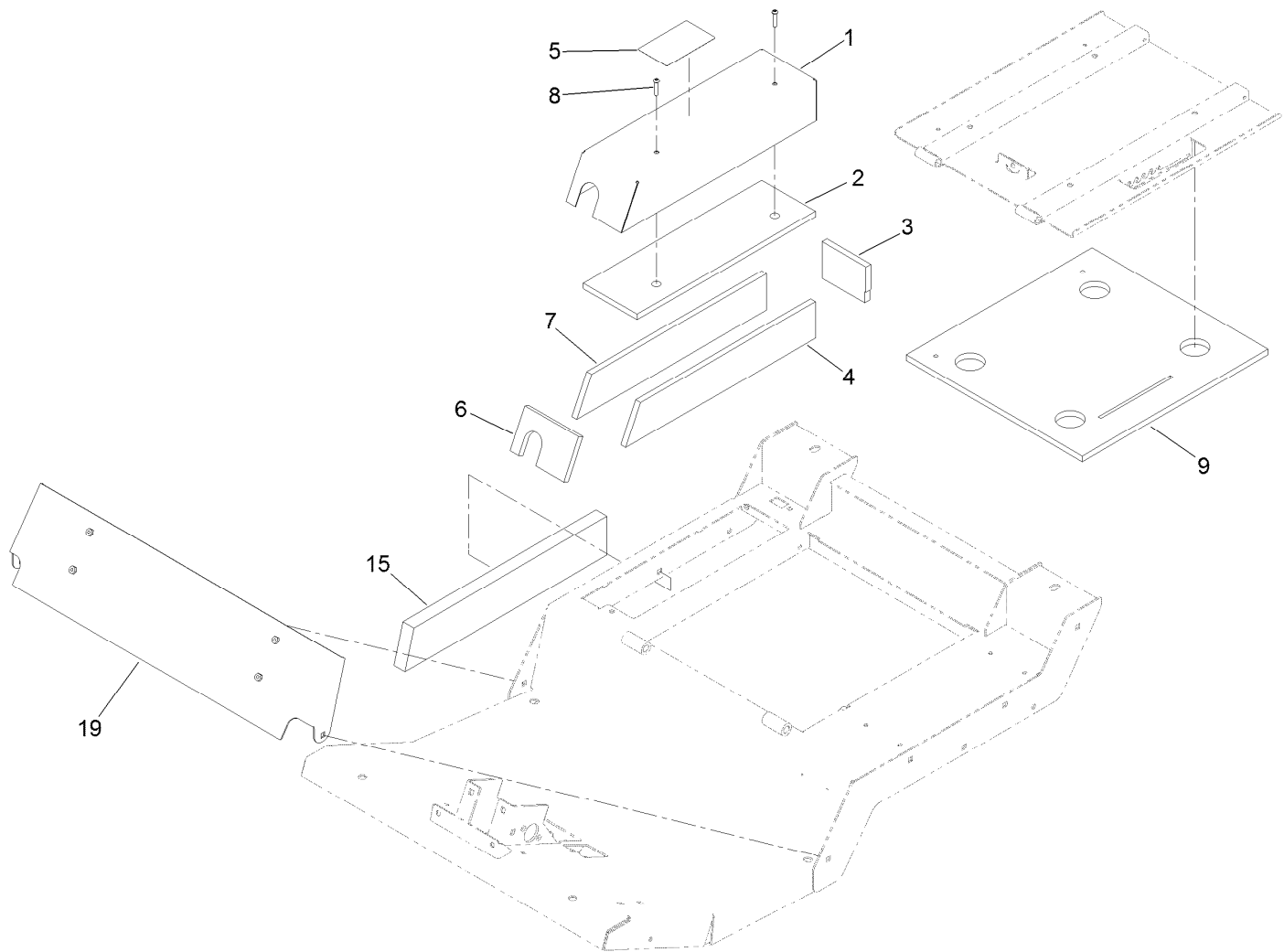
Ref.	Part Number	Qty.	Description
1	121-1579-0P	1	Plate-Fender, RH
2	120-4113	1	Fender-RH
3	3231-25	4	Bolt-CARR
4	104-8301	4	Nut-HF, NI
7	136-4358	4	Nut-Coupling
15	87-6630	2	Washer-Plain
17	120-4115	1	Cover-Battery
18	121-1588	1	Rod-Hinge
19	3290-467	1	Pin-Hair
20	3274-31	2	Screw-HSBH

Ref.	Part Number	Qty.	Description
21	121-1586-0P	1	Mount-Cover
22	127-3706	1	Plate-Cover
23	104-7201	2	Nut-HF, NI
24	3269-23	3	Rivet-Pop
26	127-3705	1	Plate-Cover
30	32105-1	2	Screw-SHH
31	3296-2	2	Nut-Lock, NI
32	69-6260	1	Magnet
34	3255-7	1	Washer-Lock/EXT
35	321-4	4	Screw-HH



Fender and Step Support Assembly

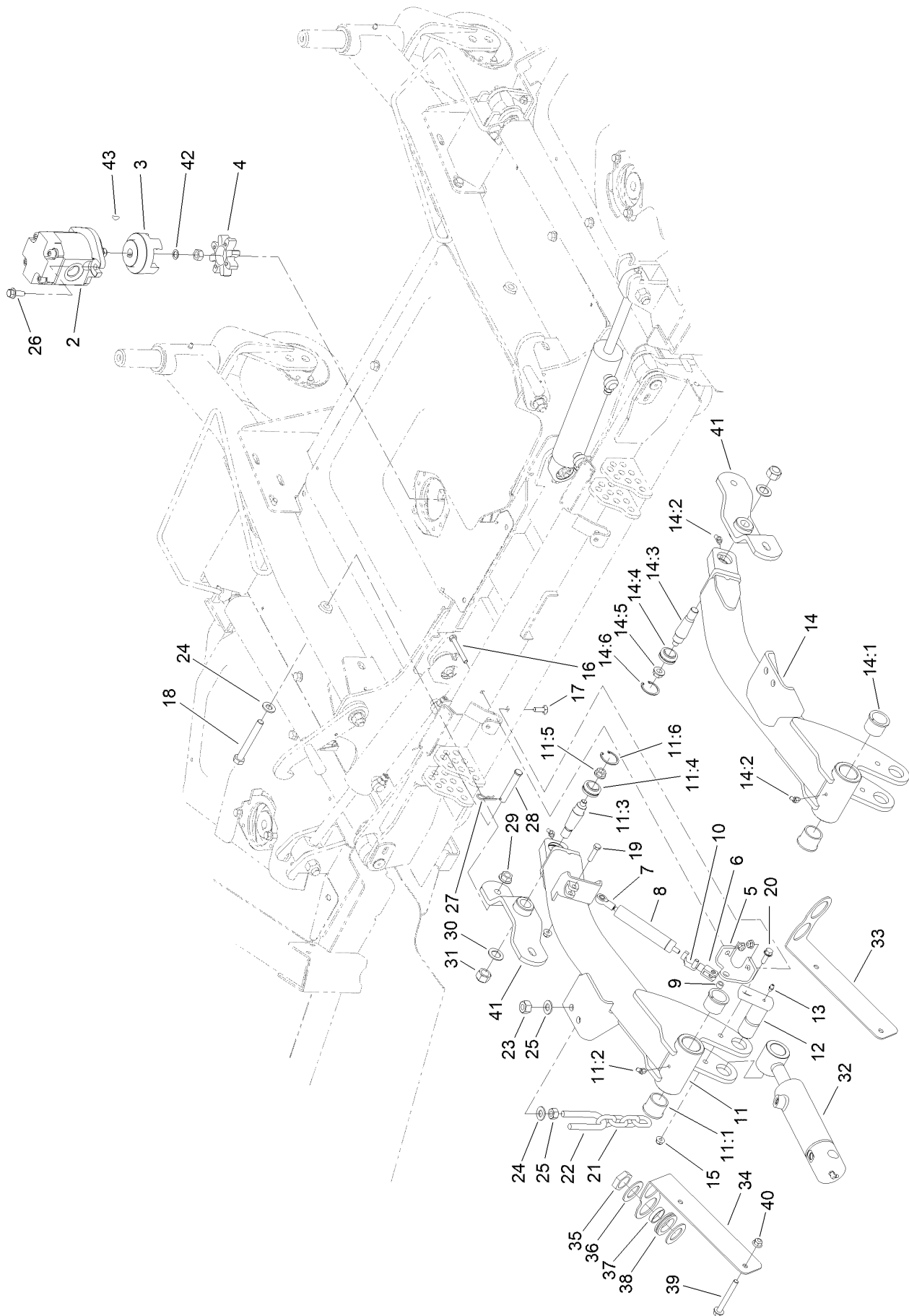
Ref.	Part Number	Qty.	Description
1	3231-25	4	Bolt-CARR
2	120-4116	1	Pad-Step, Abrasive
3	3230-28	4	Screw-CARR
4	120-4117-03	1	Plate-Step
5	121-1585	1	Fender-LH
6	104-8301	4	Nut-HF, NI
7	104-8300	4	Nut-HF, NI
8	120-8900-0P	1	Support-Step



Acoustic Foam, Panel and Cover Assembly

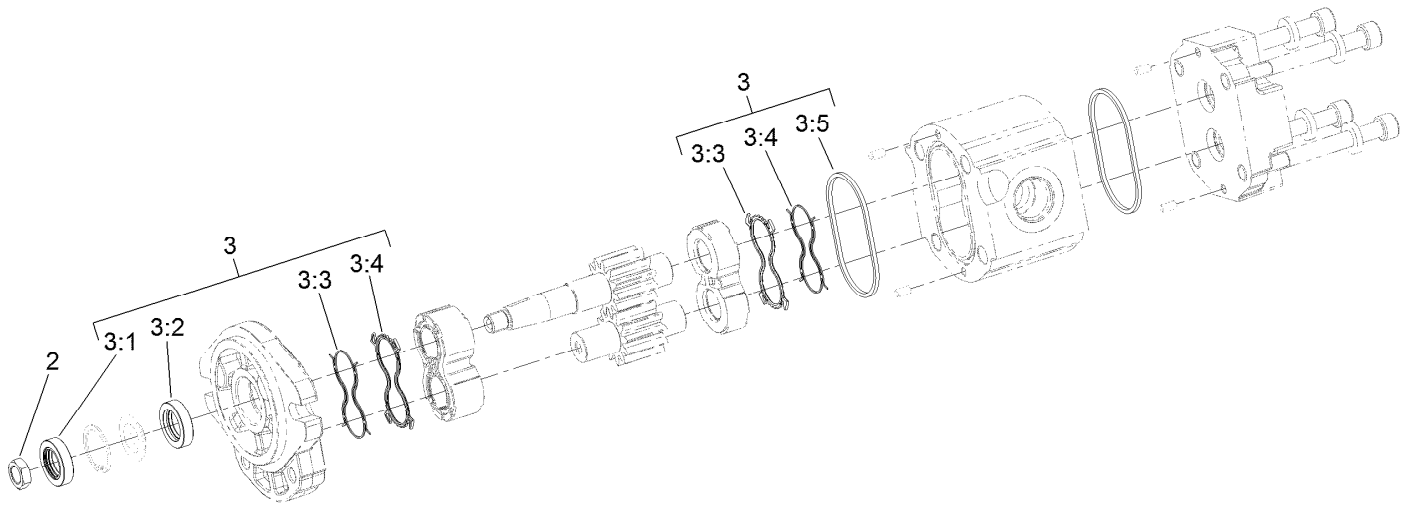
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4386-03	1	Cover-Controller
2	136-4378	1	Foam-Cover, Top
3	136-4375	1	Foam-Cover, Rear
4	136-4376	1	Foam-Cover, Left
5	136-4436	1	Decal-Fuses
6	136-4374	1	Foam-Cover, Front
7	136-4377	1	Foam-Cover, Right
8	120-0834	2	Screw-HSBH
9	127-3696	1	Foam-Seat
15	127-3708	1	Foam-Right
19	136-4373-01	1	Plate-Foot

Front Deck Lift Arm Assembly



Front Deck Lift Arm Assembly (continued)

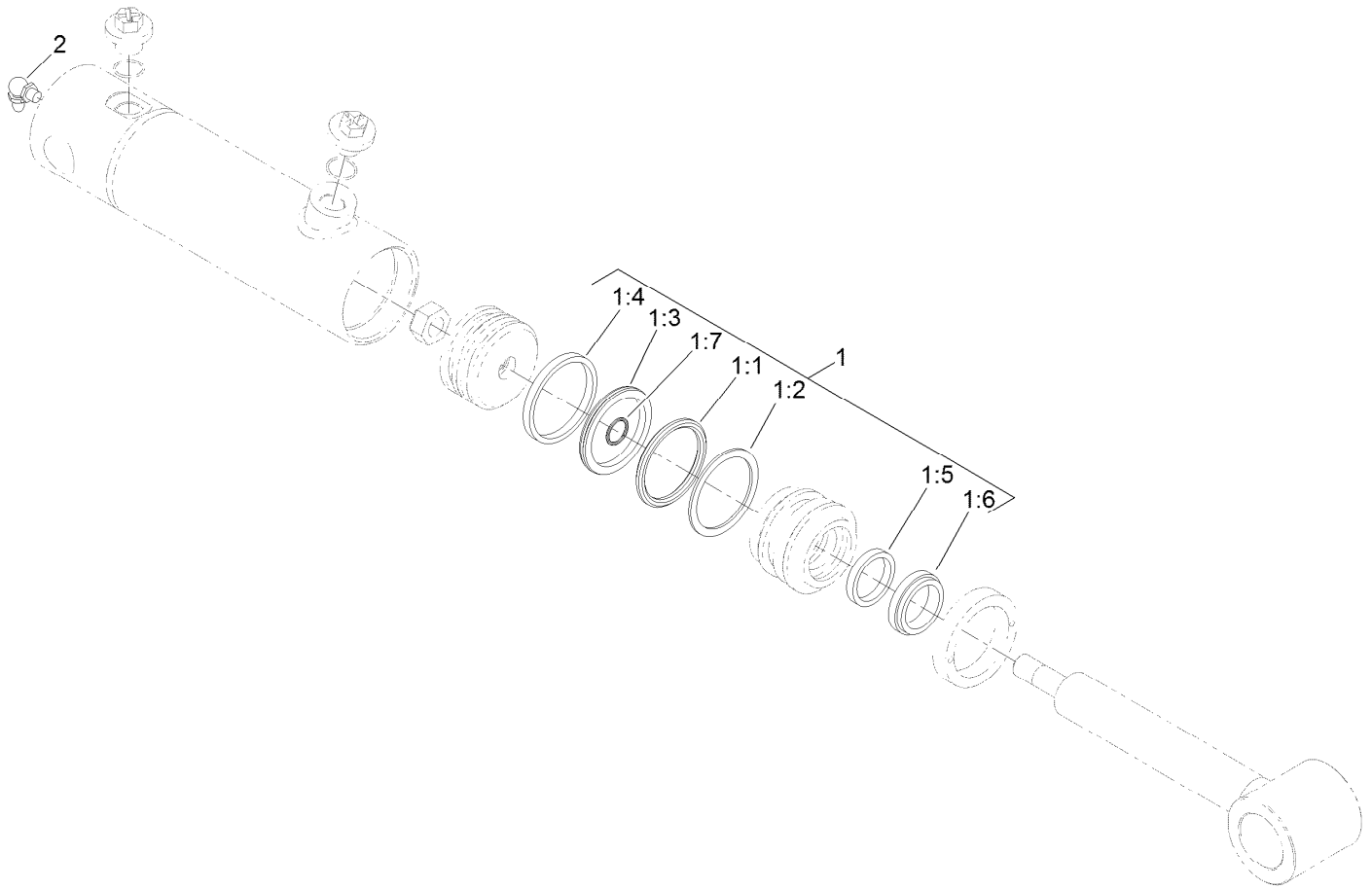
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	127-3694	3	HYD Motor ASM	17	3230-22	1	Screw-CARR
3	104-3541	3	Hub-Spider	18	325-17	4	Screw-HH
4	104-3542	3	Spider	19	322-17	1	Screw-HH
5	120-9015	1	Support-Damper	20	3234-29	2	Screw-HHF
6	115-5455	1	End-Rod, Clevis	21	95-6231	2	Chain-HOC
7	104-8331	1	End-Rod, Spherical	22	104-0108	2	U-Bolt
8	105-3249	1	Damper	23	3296-25	4	Nut-Lock, NI
9	115-2142	1	Spacer	24	3256-26	12	Washer-Flat
10	115-5454	1	Pin-Spring	25	3217-9	4	Nut-HH
11	120-9013	1	LH Lift Arm ASM	26	3234-42	6	Screw-HHF
11:1	104-0015	2	Bushing-Flange	27	3290-467	2	Pin-Hair
11:2	302-11	2	Fitting-Lube, 45 DEG	28	283-55	2	Pin-Clevis
11:3	105-7468	1	Stud-Tapered	29	32128-23	4	Nut-HF
11:4	105-7441	1	Bearing-Spherical	30	86-1440	2	Washer-Flat
11:5	32128-42	1	Nut-HF	31	3296-41	2	Nut-Lock NI
11:6	32151-34	1	Ring-Retaining	32	120-8822	2	HYD Cylinder ASM
12	125-1912	2	Pin-Pivot	33	121-1499-03	1	Plate-Mount, Bulkhead, RH
13	302-5	2	Fitting-Grease	34	121-1494-03	1	Plate-Mount, Bulkhead, LH
14	120-9012	1	RH Lift Arm ASM	35	340-126	4	Nut-Bulkhead
14:1	104-0015	2	Bushing-Flange	36	69-8910	8	Washer
14:2	302-11	2	Fitting-Lube, 45 DEG	37	69-8900	4	Spacer
14:3	105-7468	1	Stud-Tapered	38	240-7	4	Grommet-Rubber
14:4	105-7441	1	Bearing-Spherical	39	3234-41	4	Screw-HHF
14:5	32128-42	1	Nut-HF	40	104-8301	4	Nut-HF, NI
14:6	32151-34	1	Ring-Retaining	41	115-5442-01	2	Support-Hub
15	104-8300	5	Nut-HF, NI	42	112-6957	3	Washer-Hardened
16	322-12	1	Screw-HH	43	3257-3	3	Key-Woodruff



Hydraulic Motor Assembly No. 127-3694

Ref.	Part Number	Qty.	Description
2	110-8815	1	Nut-Hex
3	114-5620	1	Seal Kit
3:1		1	Seal-Shaft ●
3:2		1	Seal-Shaft ●
3:3		2	Seal-Anti Extrusion ●
3:4		2	Seal-Plate, Balancing ●
3:5		2	O Ring-Housing ●

● Not serviced separately

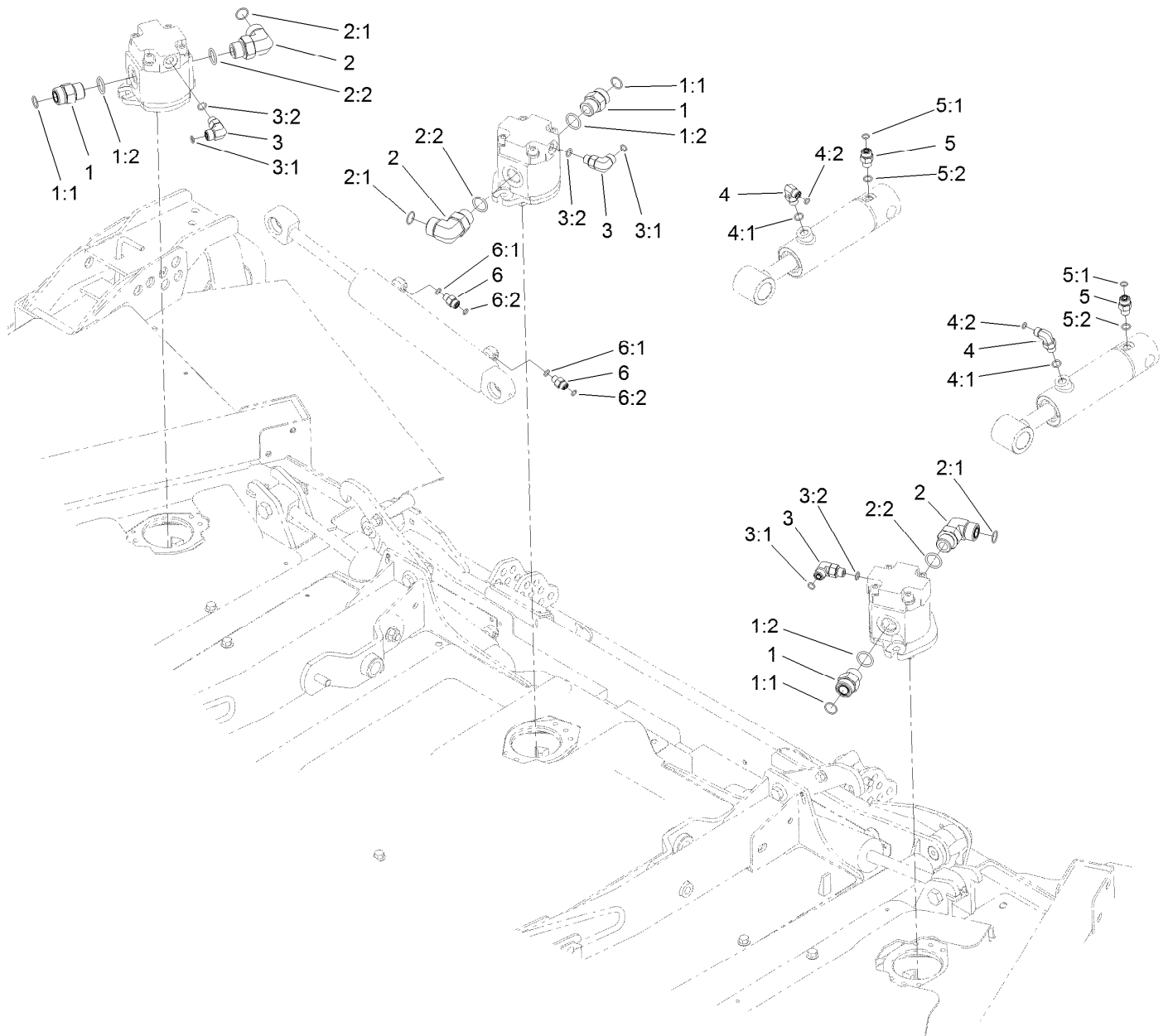


Hydraulic Cylinder Assembly No. 120-8822

Ref.	Part Number	Qty.	Description
1	125-4300	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring ●
1:5		1	Bt Seal ●
1:6		1	Dust Seal ●
1:7		1	O-Ring ●
2	302-60	1	Fitting-Grease

● Not serviced separately

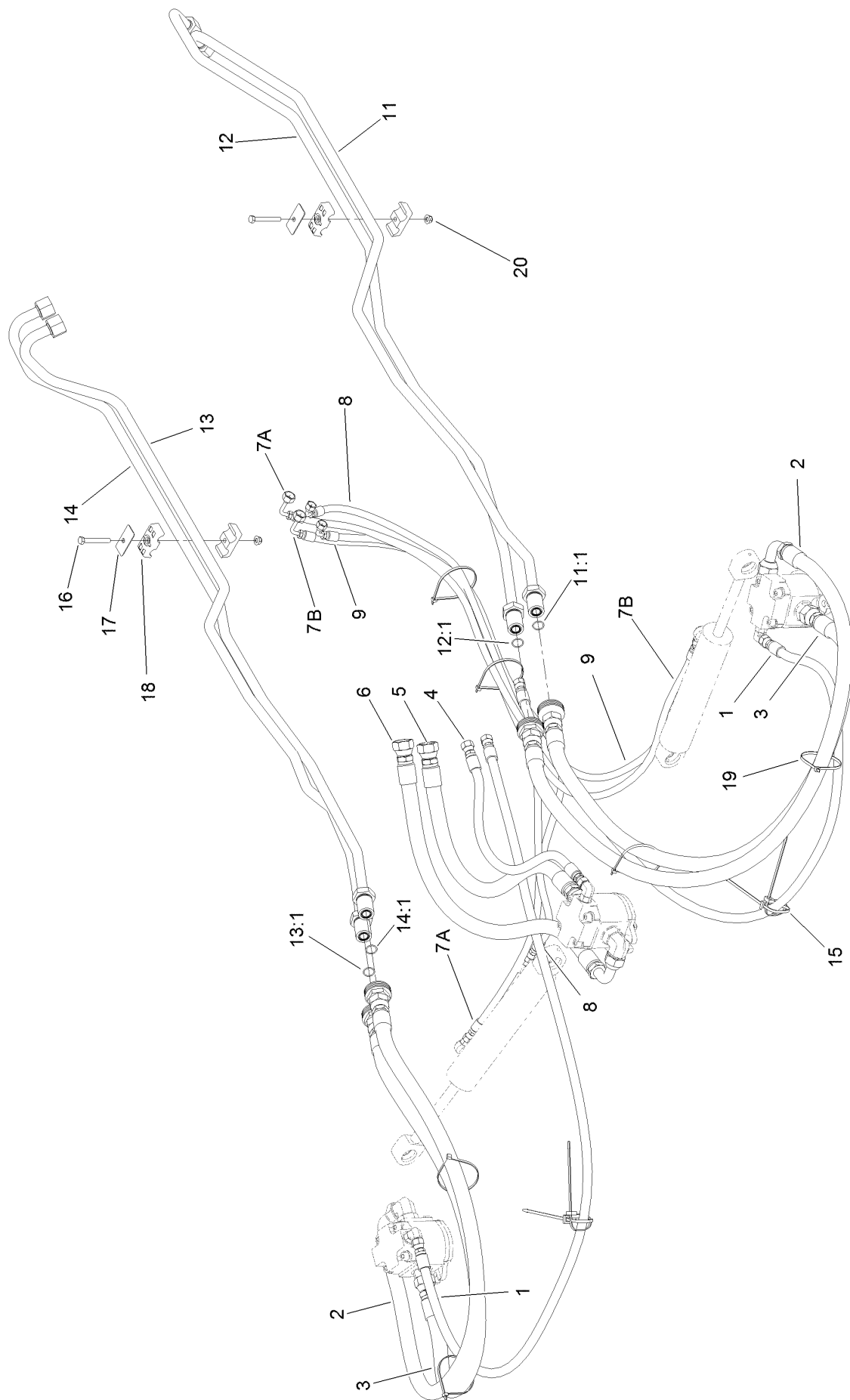
Front Deck Hydraulic Fitting Assembly



Front Deck Hydraulic Fitting Assembly (continued)

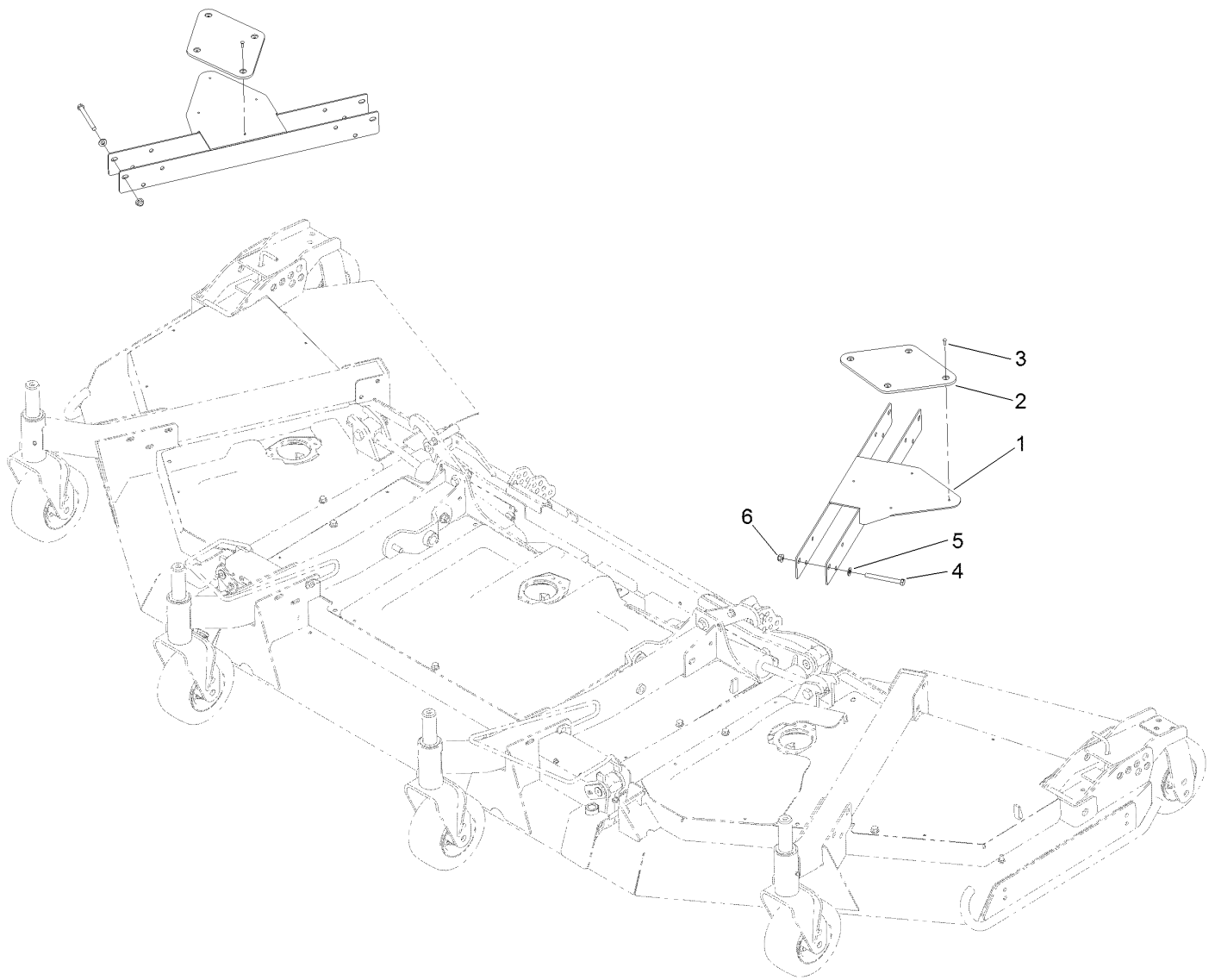
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	340-9	3	Fitting-STR	4	340-82	2	Fitting-Elbow, 90 DEG
1:1	237-58	1	O-Ring	4:1	237-42	1	O-Ring
1:2	237-81	1	O-Ring	4:2	237-21	1	O-Ring
2	340-142	3	Fitting-Elbow, 90 DEG	5	340-2	2	Fitting-Straight
2:1	237-58	1	O-Ring	5:1	237-22	1	O-Ring
2:2	237-81	1	O-Ring	5:2	237-42	1	O-Ring
3	340-77	3	Fitting-Elbow, 90 DEG	6	340-92	4	Fitting-Straight
3:1	237-22	1	O-Ring	6:1	237-78	1	O-Ring
3:2	237-42	1	O-Ring	6:2	237-21	1	O-Ring

Front Deck Hose Routing Assembly



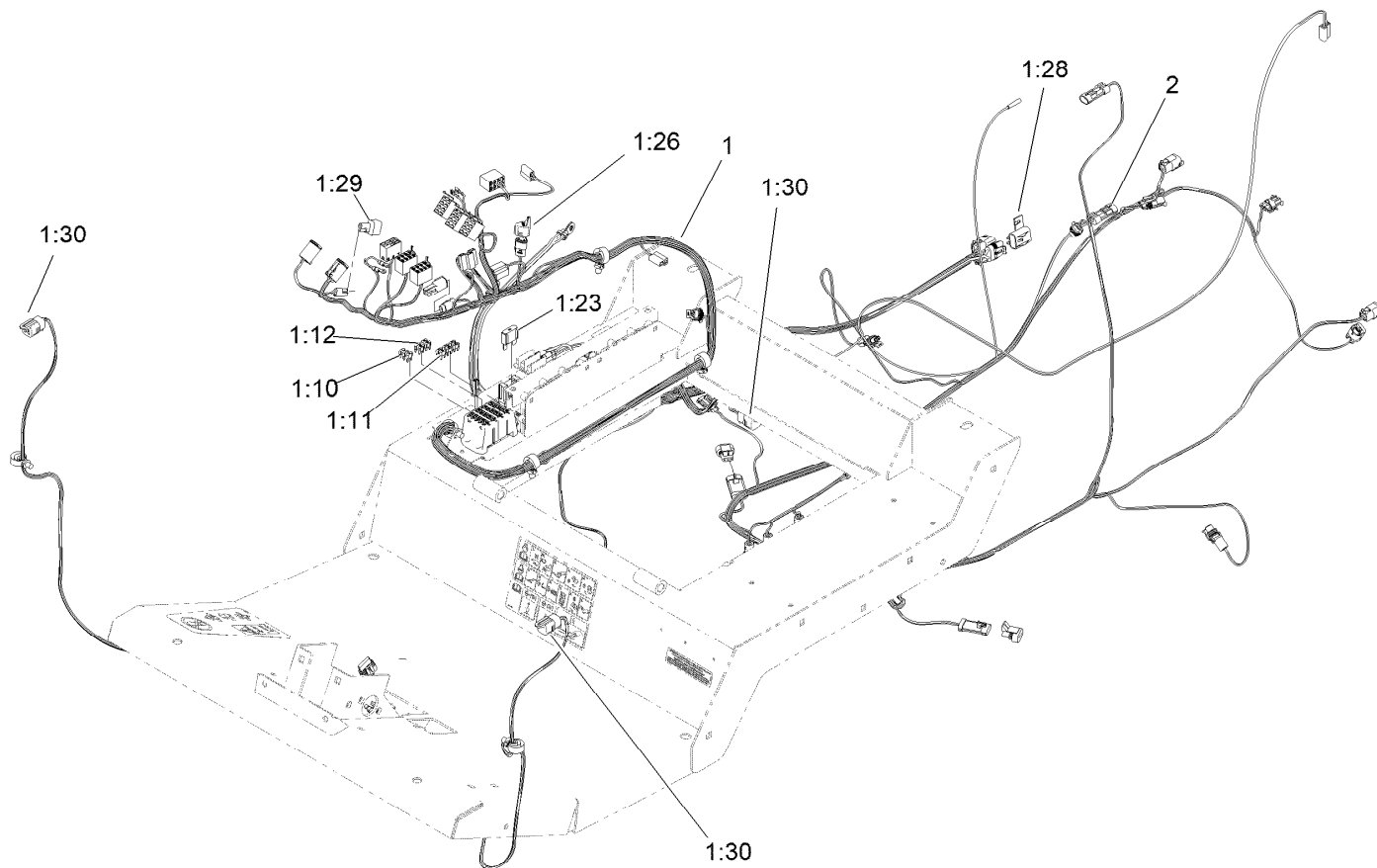
Front Deck Hose Routing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	95-8843	2	Hose-HYD	12:1	237-58	1	O-Ring
2	120-8987	2	Hose-HYD	13	130-2707	1	Tube ASM
3	121-1457	2	Hose-HYD	13:1	237-58	1	O-Ring
4	76-6550	1	Hose-HYD	14	130-2708	1	Tube ASM
5	121-1540	1	Hose-HYD	14:1	237-58	1	O-Ring
6	121-1541	1	Hose-HYD	15	3290-378	4	Tie-Cable
7	120-9054	2	Hose-HYD	16	322-12	2	Screw-HH
8	106-3691	1	Hose-HYD	17	69-9761	2	Plate-Cover
9	85-4940	1	Hose-HYD	18	94-8105	4	Clamp-Tube
11	130-2705	1	Tube ASM	19	3290-379	6	Tie-Cable
11:1	237-58	1	O-Ring	20	104-8300	2	Nut-HF, NI
12	130-2706	1	Tube ASM				



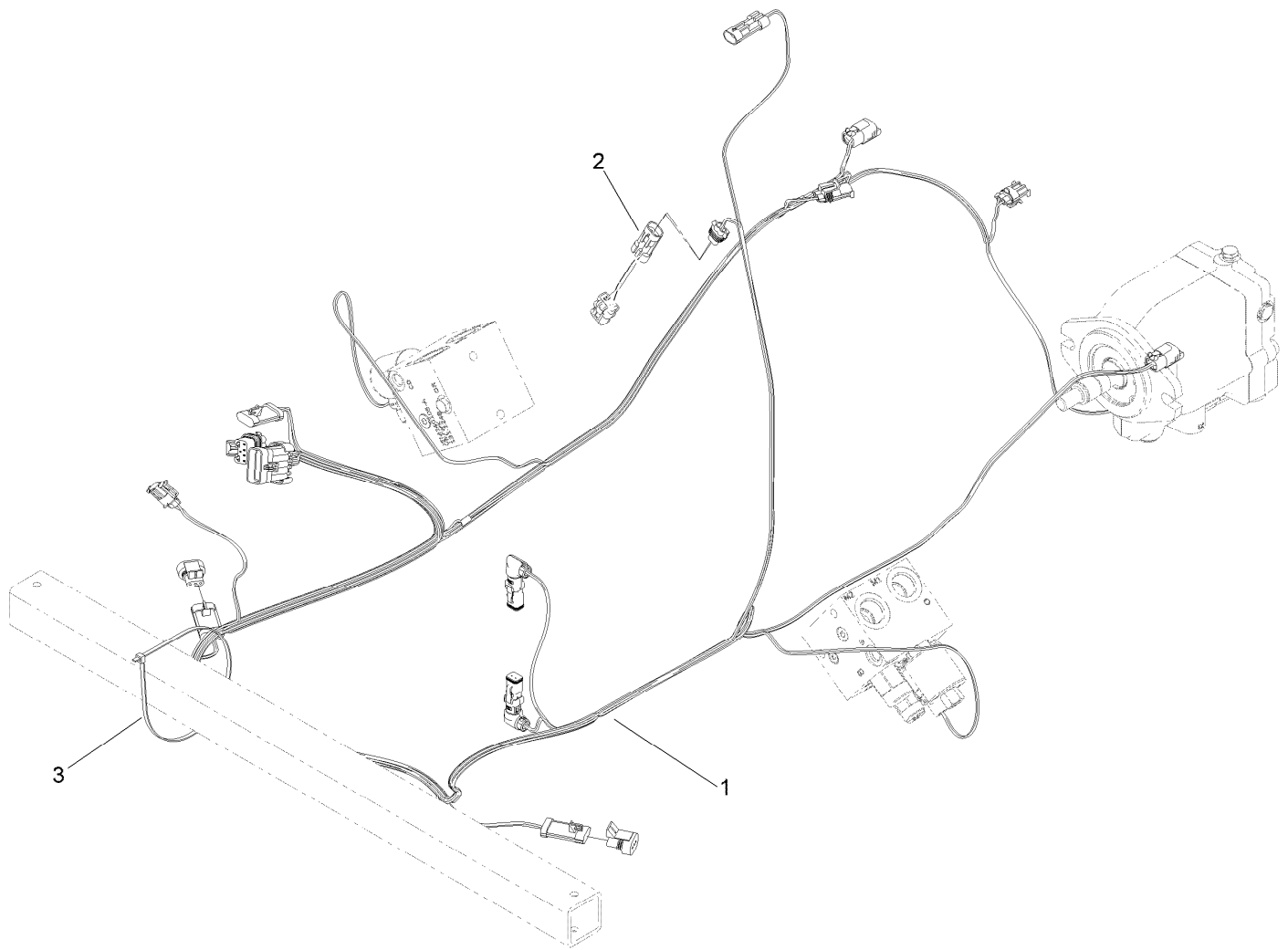
Deck Pad Assembly

Ref.	Part Number	Qty.	Description
1	130-5788-01	2	Bumper
2	130-5789	2	Pad-Bumper
3	3269-4	8	Rivet-Pop
4	323-42	10	Screw-HH
5	3256-24	10	Washer-Flat
6	104-8301	10	Nut-HF, NI



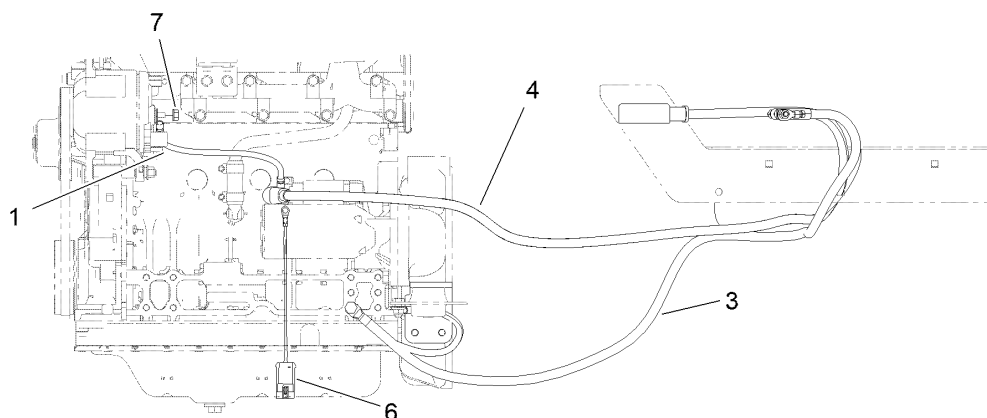
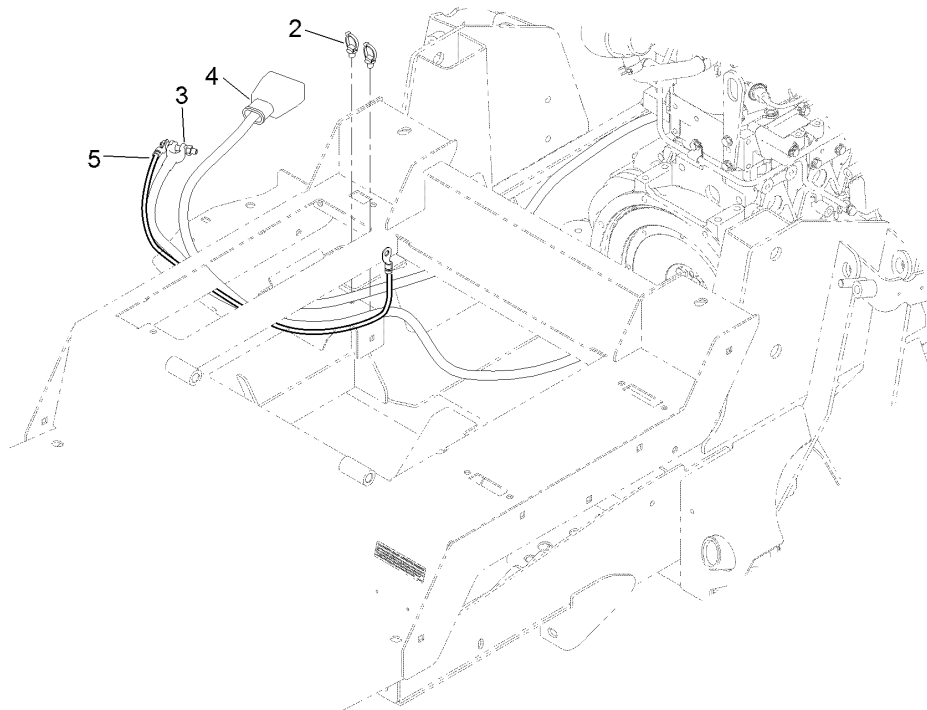
Platform Wire Harness and Fuse Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	122-2181	1	Harness-Wire, Platform
1:10	121-8861	3	Fuse-Mini Blade, 2 Amp
1:11	121-8865	6	Fuse-Mini Blade, 7.5 Amp
1:12	121-8866	4	Fuse-Mini Blade, 10 Amp
1:23	114-3342	1	Fuse-Maxi, 60 Amp
1:26	32180-089	1	Cap-Plug, 3 Way
1:28	32180-019	1	Cover-Fuse, Single
1:29	104-4022	1	Resistor-75 Ohm
1:30	32180-156	4	Cap-Plug, 6 Way
2	122-0353	1	Harness-Wire



Rear Wire Harness Assembly

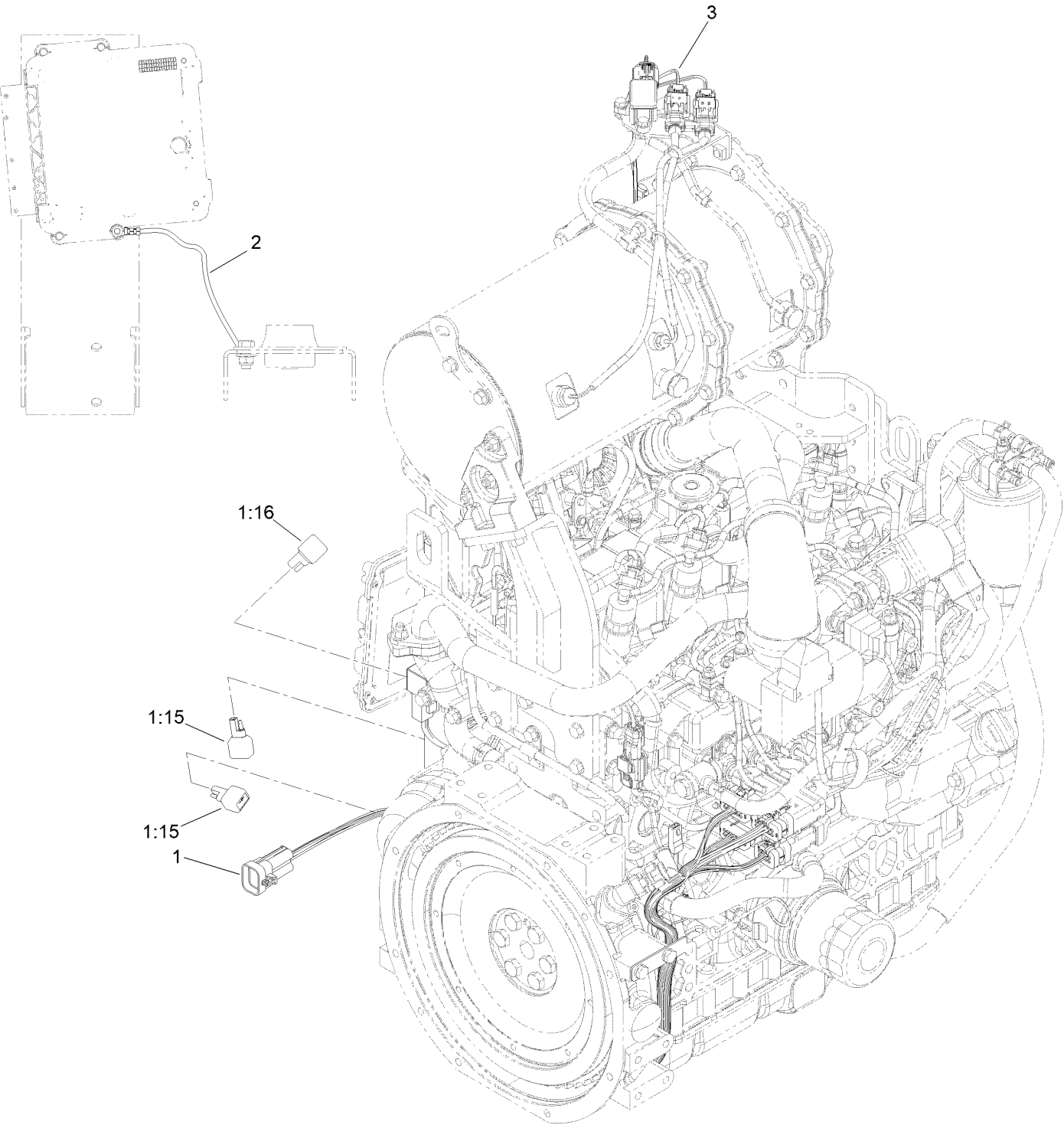
Ref.	Part Number	Qty.	Description
1	122-2182	1	Harness-Wire, Rear
2	115-1931	1	Harness-Wire, Fuel Pump Adapter
3	3290-379	1	Tie-Cable



Battery Cable and Ground Assembly

Ref.	Part Number	Qty.	Description
1	122-0071	1	Cable-Battery, Positive
2	32180-030	2	Clip-Tie
3	121-8898	1	Cable-Battery, Negative
4	121-8897	1	Cable-Battery, Positive
5	54-3094	1	Cable
6	108-9470	1	Harness-Wire, Fusible Link
7	33004-00	2	Nut-HF

Engine Harness Assembly

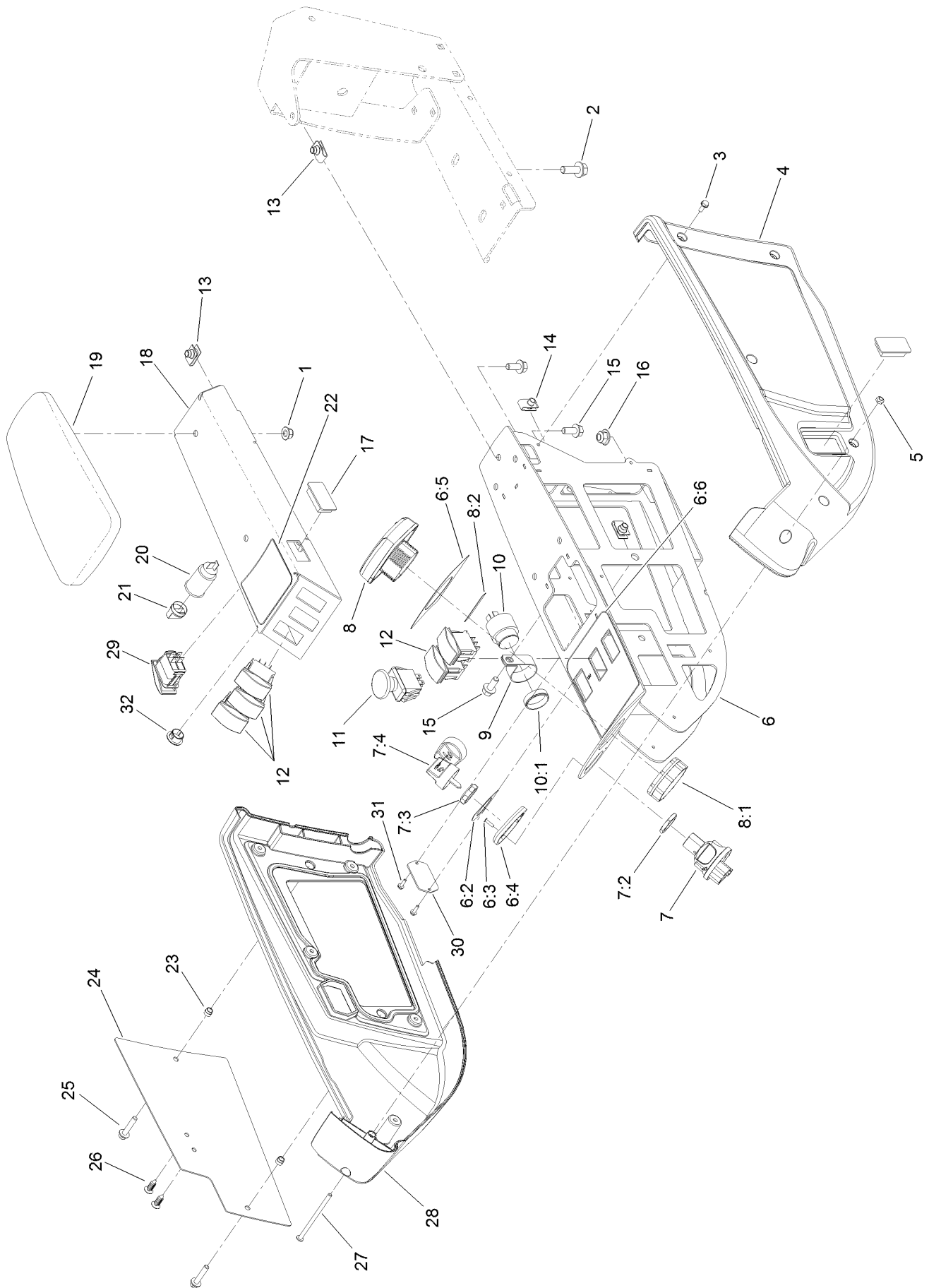


Engine Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	122-2183	1	Harness-Wire, Engine T4
1:15	100-4918	2	Diode
1:16	121-8891	1	Resistor (1.6K Ohm)

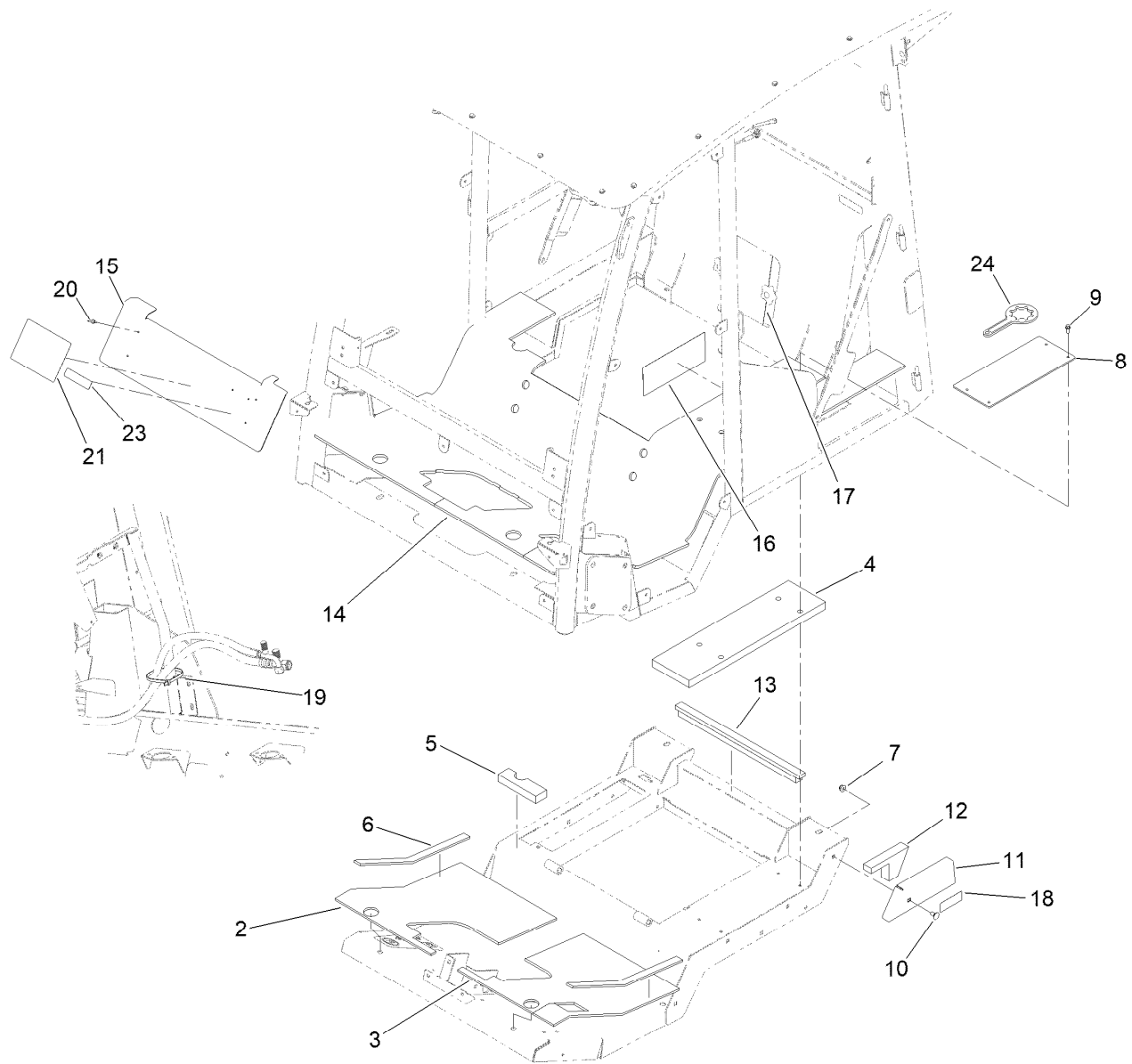
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	122-0057	1	Harness-Wire, Ground
3	122-2191	1	Harness-Wire, Dpf, 2 Clips

Armrest Control Panel Assembly



Armrest Control Panel Assembly (continued)

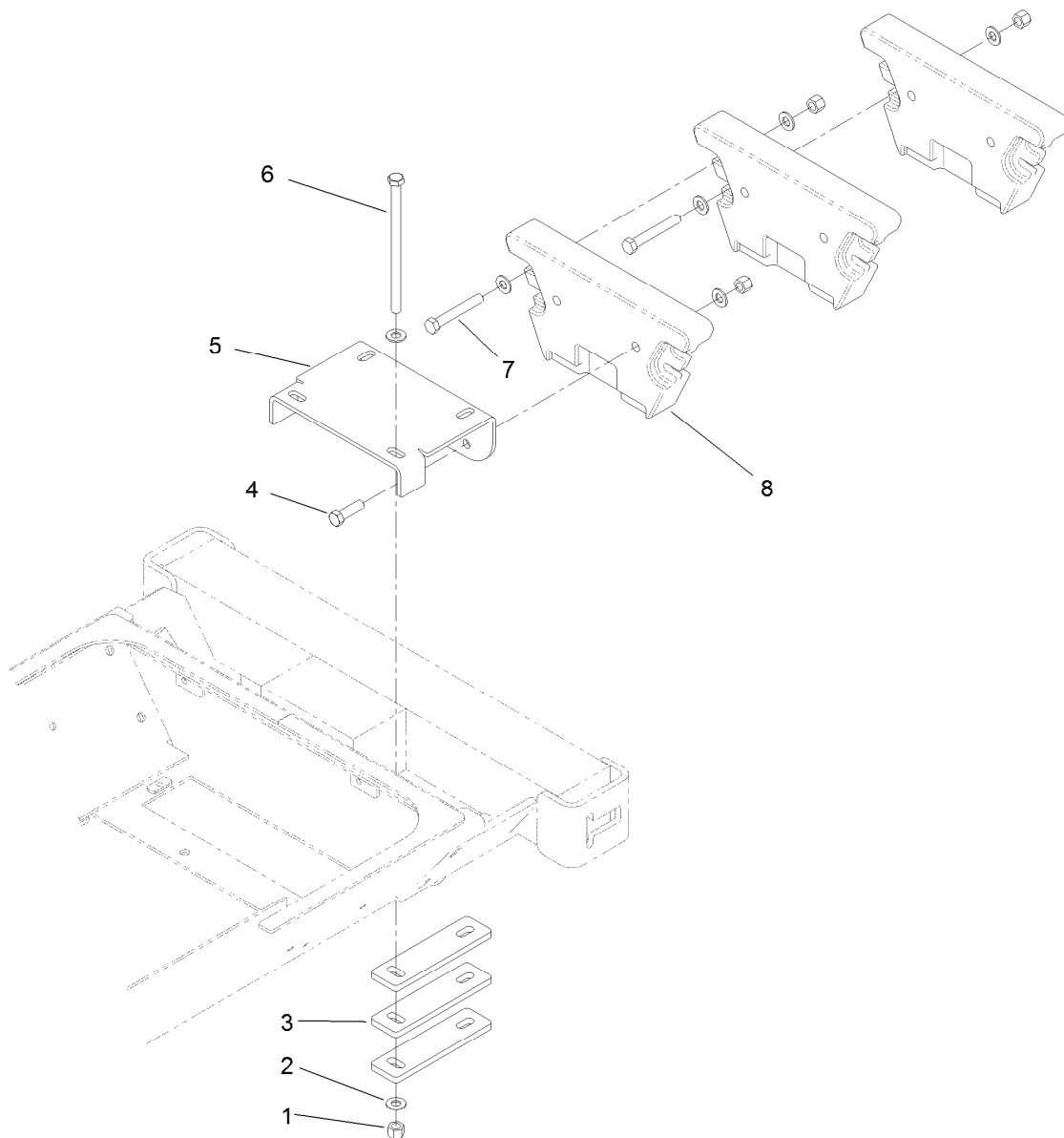
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-HF, NI	12	100-1535	5	Switch-Rocker, (On)-Off-(On)
2	3234-42	2	Screw-HHF	13	94-2413	6	Nut-U
3	32144-112	10	Screw-HWH	14	107069	2	Clip
4	108-7604	1	Cover-LH	15	3234-5	6	Screw-HHF
5	3296-12	1	Nut-Lock, NI	16	104-8301	2	Nut-HF, NI
6	120-4155	1	Panel ASM	17	99-7420	2	Plug-Hole
6:2	121-3884	1	Decal-Console, Upper	18	136-4389-03	1	Panel-Control
6:3	3269-17	2	Rivet-Pop	19	108-7602	1	Rest-Arm
6:4	121-3889	1	Step-Elevated, Switch	20	99-7411	1	Point-Power
6:5	121-3887	1	Decal-Console, Display	21	99-7416	1	Cap
6:6	120-4159	1	Decal-Console, Lower	22	127-3700	1	Decal-Lift
7	121-5159	1	Switch-Ignition	23	110-0542	2	Spacer-Flange
7:2	121-5160	1	Nut-Hex	24	115-8849-03	1	Plate-Cover
7:3	121-5161	1	Nut-Face	25	3234-21	2	Screw-HHF
7:4	121-5162	1	Set-Key, Ignition	26	114-4899	2	Rivet-Push
8	120-6310	1	LCD Display ASM	27	3250-22	1	Screw-PPH
8:1	120-4630	1	Nut-Display	28	108-7605	1	Cover-RH
8:2	120-6311	1	Decal-Display	29	114-3329	1	Switch-Rocker
9	2412-74	1	R-Clamp	30	121-1630	1	Plate-Cover
10	80-9330	1	Audio Alarm ASM	31	32144-18	2	Screw-HWH
10:1	104-5107	1	Nut-Plastic, Knurled	32	94-5627	1	Plug
11	93-9999	1	Switch-PTO				



Cab Step and Flooring Assembly

Ref.	Part Number	Qty.	Description
2	136-2167	1	Tread-Floor, RH
3	136-2166	1	Tread-Floor, LH
4	136-2124	1	Foam-Fill, LH
5	136-2125	1	Foam-Fill, RH
6	136-2165	2	Tread-Floor, Edge
7	104-8301	1	Nut-HF, NI
8	136-2177-03	1	Plate-Step
9	3234-4	4	Screw-HHF
10	3231-1	1	Screw-CARR
11	130-5748-03	1	Cover-Mount
12	127-9861	1	Foam-Corner
13	121-8548	1	Foam-Seal, Rear

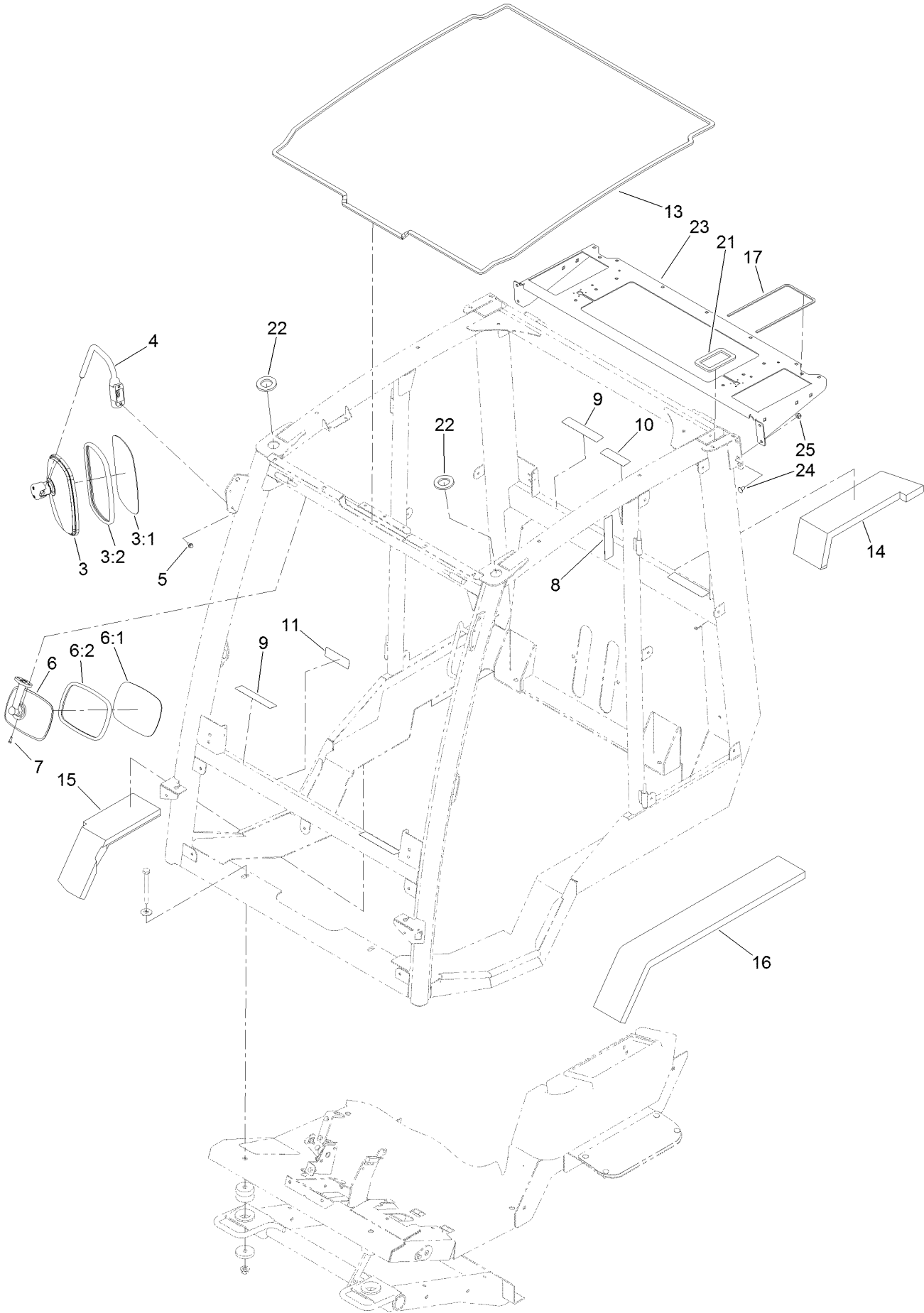
Ref.	Part Number	Qty.	Description
14	136-2184	1	Tread-Floor
15	136-2123-03	1	Plate-Decal
16	117-2754	1	Decal-Warning
17	144-4165	1	Decal-Service
18	130-5733	1	Decal-Instruction
19	3334-945	1	Tie-Cable
20	3269-22	4	Rivet-Pop
21	114-0846	1	Decal-Instructions, Operating
23	133-8062	1	Decal-Arrestor, Spark
24	138-6367	1	Wrench-Castor Cap/Latch



Rear Weight Assembly

Ref.	Part Number	Qty.	Description
1	3296-23	10	Nut-Lock, NI
2	3256-26	18	Washer-Flat
3	119-0131-03	6	Plate-Weight
4	325-7	2	Screw-HH
5	119-0130-03	1	Mount-Weight
6	9114314	4	Screw-HH
7	325-14	4	Screw-HH
8	24-5790-03	3	Weight-Rear

Frame, Mount and Seal Assembly

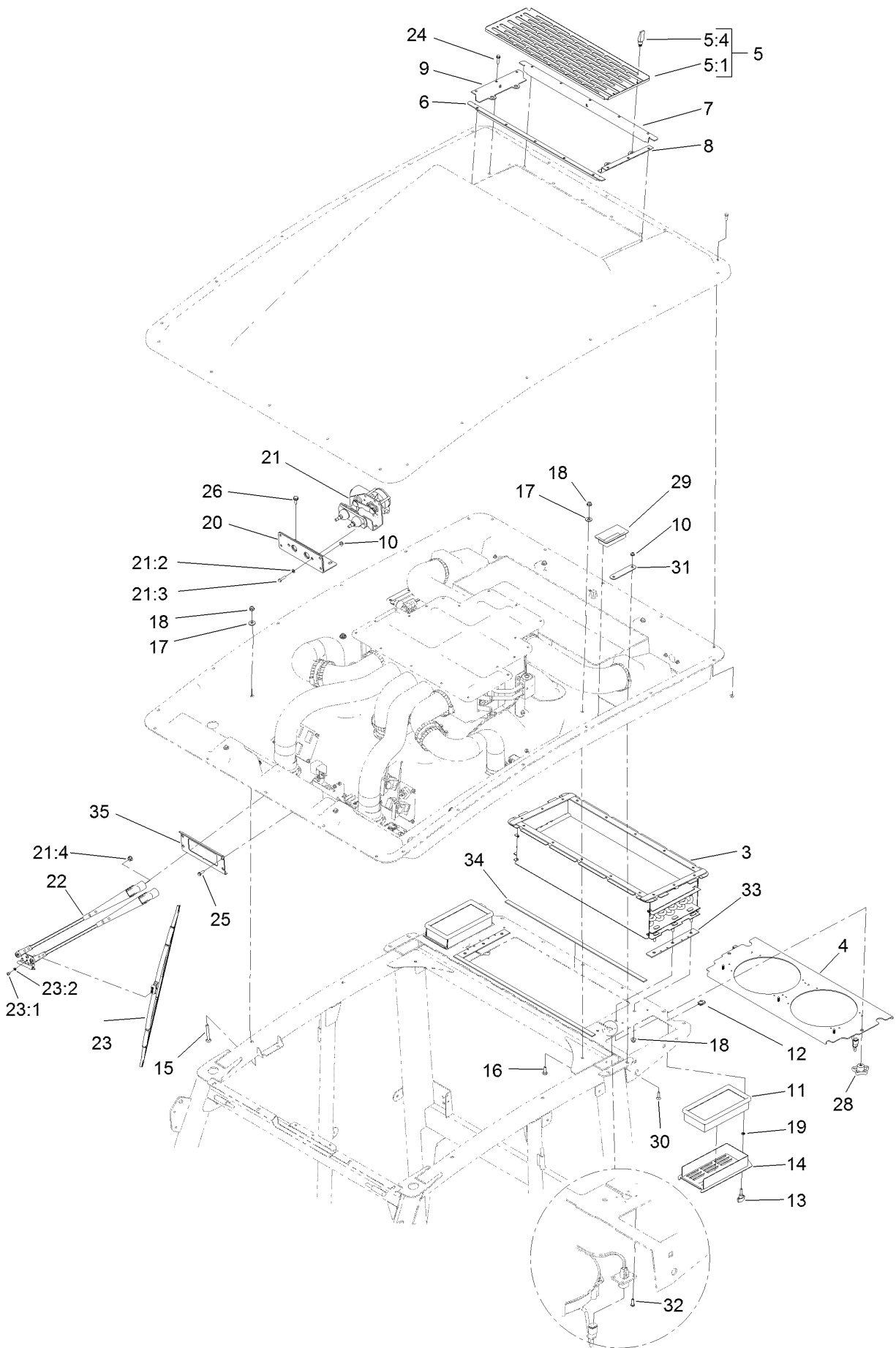


Frame, Mount and Seal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	121-8341	2	Side Mirror ASM
3:1	121-8340	1	Mirror
3:2	121-8339	1	Gasket
4	121-8275	2	Arm-Mirror, Side
5	33103-016	4	Screw-HHF
6	121-8343	1	Interior Mirror ASM
6:1	121-8342	1	Mirror
6:2	121-8389	1	Gasket
7	32144-32	2	Screw
8	130-0594	1	Decal-Warning
9	130-0611	4	Decal-Window, Pin
10	130-5355	1	Decal-Window, Hood

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	130-5357	1	Decal-Traction Pedal
13	130-0586	1	Seal-Foam, Frame Roof
14	121-8545	1	Seal-Foam, RH-Upper
15	121-8546	1	Seal-Foam, RH
16	121-8547	1	Seal-Foam, LH
17	130-0587	2	Seal-Foam, Roof Air Filter
21	130-5855	2	Seal-Tube, Rear
22	133-0982	2	Tube-Seal, Front
23	136-1768-03	1	Shelf-Mount, Fan
24	3230-18	4	Screw-CARR
25	104-8300	4	Nut-HF, NI

Cab Headliner Assembly

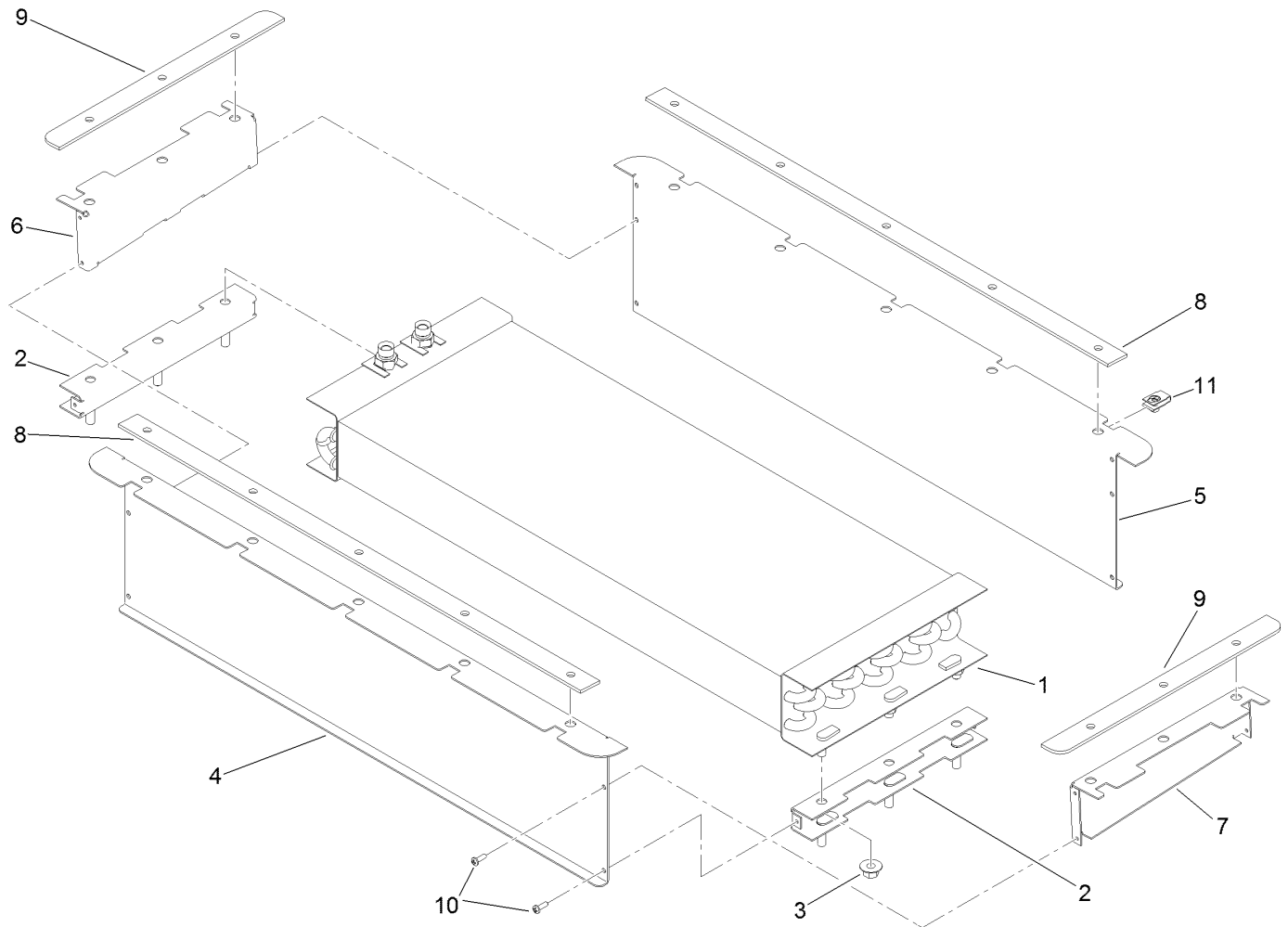


Cab Headliner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	132-3468	1	A/C Duct ASM	21	125-7452	1	Wiper Motor ASM
4	132-3488	1	Panel-Fan	21:2	3253-3	1	Washer-Lock
5		1	Screen ASM ●	21:3	33113-025	1	Screw-HH
5:1	132-3530-03	1	Screen	21:4	112-2844	2	Nut-HF
5:4	74-5950	4	Latch-Swell	22	125-7453	1	Arm-Wiper
6	132-3531-03	1	Seal-Front	23	125-7454	1	Blade-Wiper
7	132-3532-03	1	Seal-Rear	23:1	47-2830	2	Screw
8	132-3533-03	1	Seal-Side, Left	23:2	43-5920	2	Washer-Lock, Spring
9	132-3534-03	1	Seal-Side, Right	24	120-4654	16	Screw-HHF
10	104-7201	8	Nut-HF, NI	25	32105-15	4	Screw-HWH
11	121-8457	2	Filter-Air	26	32144-11	2	Screw-HWH
12	107069	2	Clip	28	117-5976	2	Knob-Handle
13	126-5846	2	Knob-T	29	130-5661	2	Tube-Sleeve
14	125-9825-03	2	Cover-Air, Fresh	30	3229-30	4	Screw-CARR
15	3230-9	4	Screw-CARR	31	130-5854	2	Brace-Seal
16	3230-22	13	Screw-CARR	32	363-8245	8	Screw-TAP
17	3256-3	17	Washer-Flat	33	132-3608	2	Seal-Edge
18	104-8300	21	Nut-HF, NI	34	132-3609	2	Seal-Strip
19	32115-15	2	Nut-Push	35	130-6068-03	1	Plate-Washer, Wiper Motor
20	130-5871	1	Bracket-Wiper				

● Not serviced separately

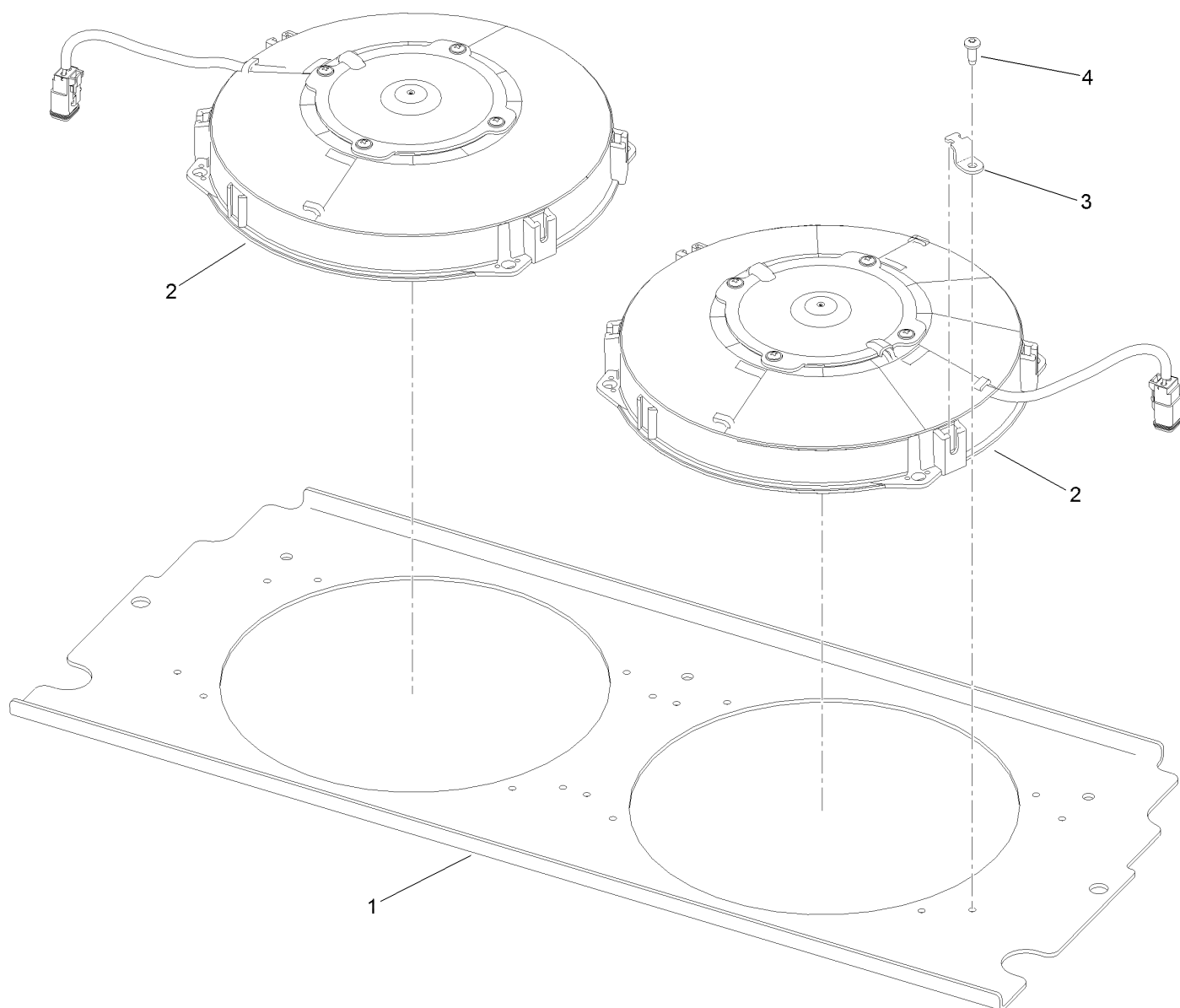
Air Conditioning Duct Assembly No. 132-3468



Air Conditioning Duct Assembly No. 132-3468 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8447	1	Core-Condenser	7	132-3465-03	1	Wall-Side, Left
2	132-3469-03	2	Leg-Lower	8	132-3466	2	Seal-Strip
3	32128-44	6	Nut	9	132-3467	2	Seal-Edge
4	132-3462-03	1	Wall-Front	10	363-8245	12	Screw-TAP
5	132-3463-03	1	Wall-Back	11	107069	16	Clip
6	132-3464-03	1	Wall-Side, Right				

Fan Panel Assembly No. 132-3488

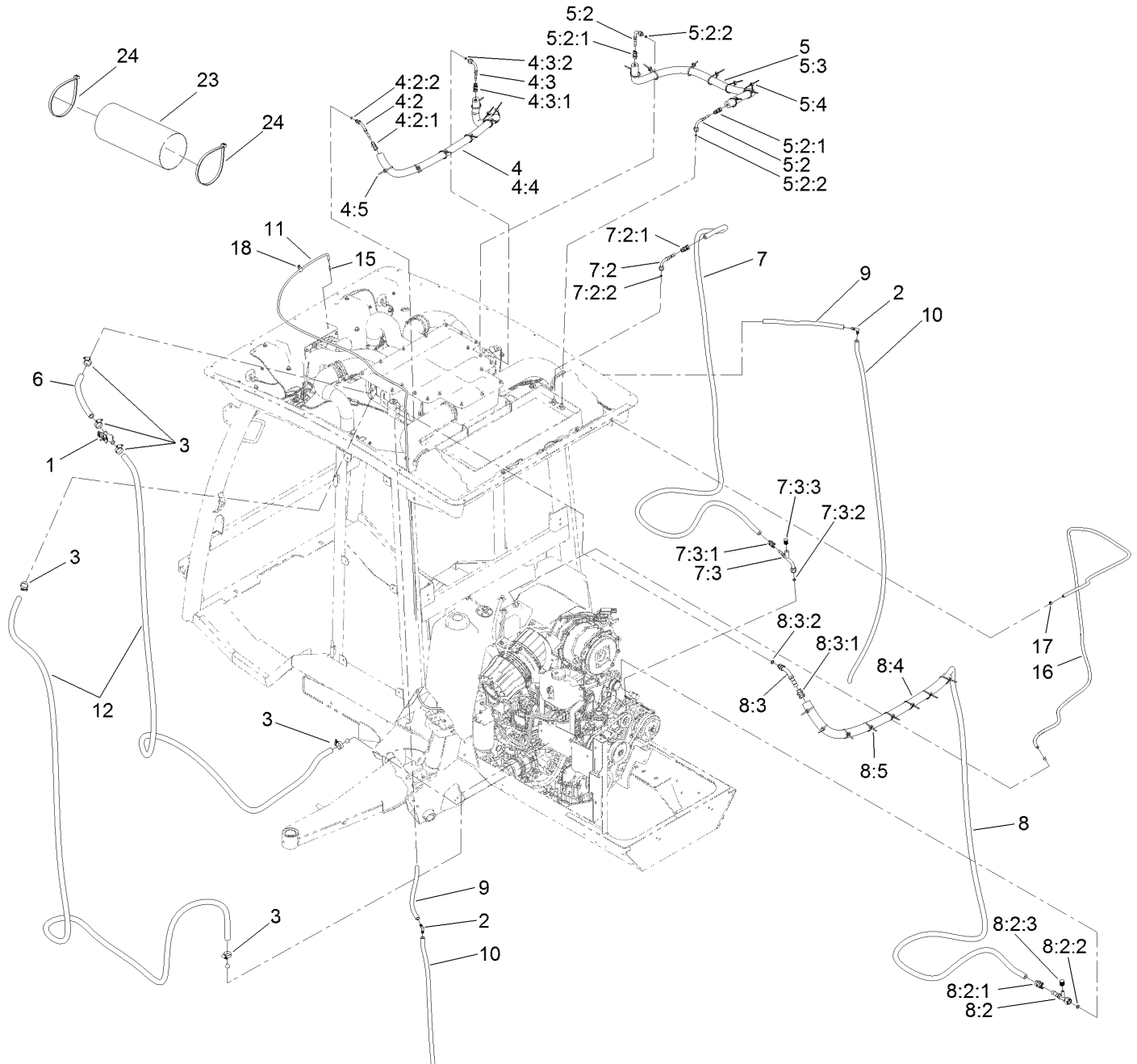


Fan Panel Assembly No. 132-3488 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-3486-03	1	Plate-Mount, Fan
2	132-3607	2	Fan-Condenser

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	132-3606	8	Tab-Fan
4	105-6849	8	Screw-Forming, Thread

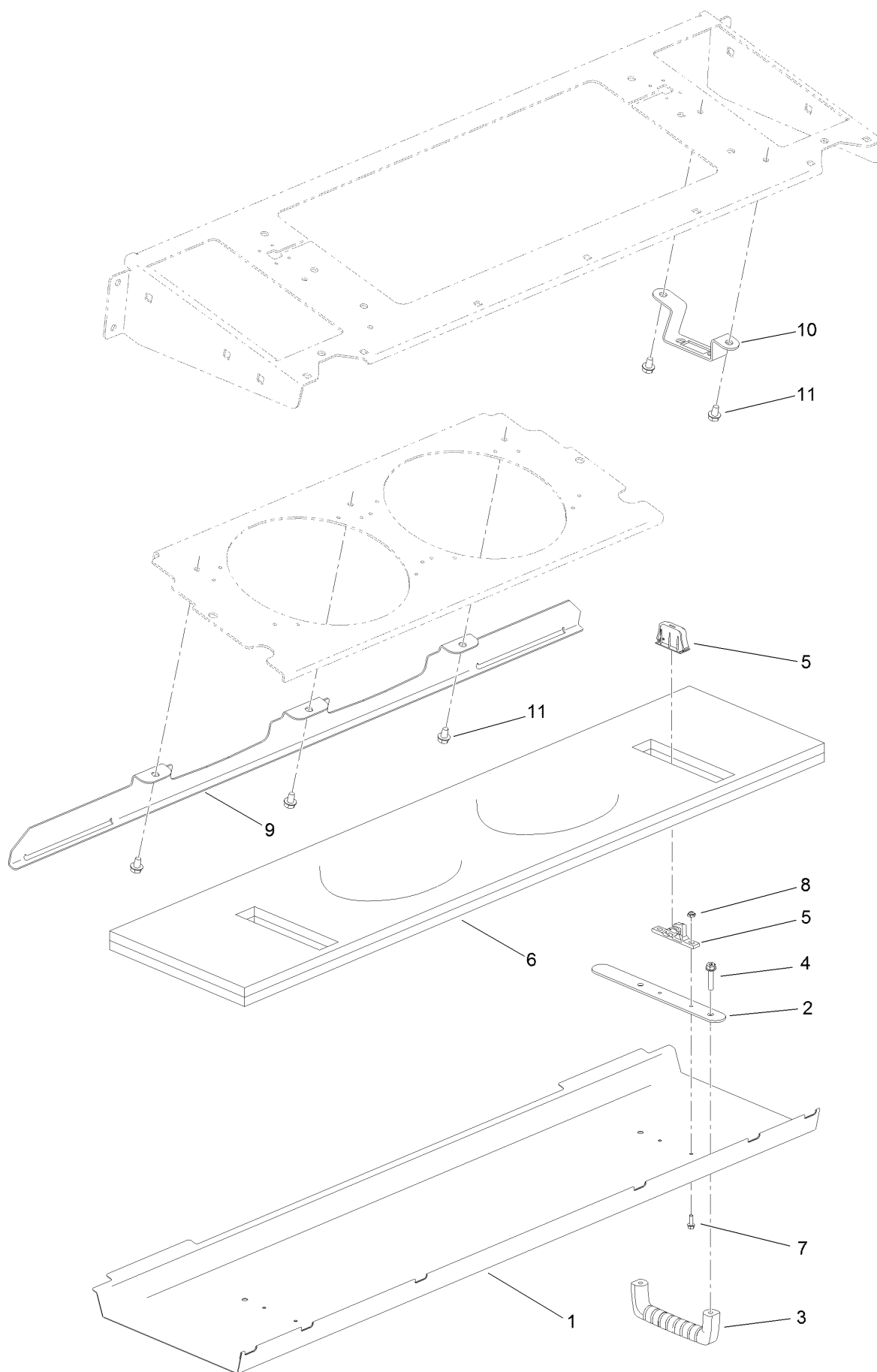
Engine Hose Routing Assembly



Engine Hose Routing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4947	1	Valve-Heater	7:3:1	130-5773	1	Fitting Kit
2	130-0578	2	Fitting-Barb, 90 DEG	7:3:2	117-2779	1	O-Ring
3	2412-129	6	Clamp-Hose	7:3:3	117-2783	1	Cap-Side, High
4	125-9702	1	Hose ASM	8	125-9862	1	Hose ASM
4:2	130-5753	1	Fitting-45 DEG	8:2	130-5755	1	Fitting-Female, Straight
4:2:1	130-5772	1	Fitting Kit	8:2:1	130-5775	1	Fitting Kit
4:2:2	117-2778	1	O-Ring	8:2:2	117-2780	1	O-Ring
4:3	130-5751	1	Fitting-Female, 90 DEG	8:2:3	117-2784	1	Cap-Side, Low
4:3:1	130-5772	1	Fitting Kit	8:3	130-5754	1	Fitting-Male, 45 DEG
4:3:2	117-2778	1	O-Ring	8:3:1	130-5775	1	Fitting Kit
4:4	130-5958	1	Cover-Foam	8:3:2	117-2780	1	O-Ring
4:5	3290-378	8	Tie-Cable	8:4	130-5959	1	Cover-Foam
5	125-9703	1	Hose ASM	8:5	3290-378	16	Tie-Cable
5:2	130-5751	2	Fitting-Female, 90 DEG	9	125-9865	2	Hose-Drain
5:2:1	130-5772	1	Fitting Kit	10	125-9866	2	Hose-Drain
5:2:2	117-2778	1	O-Ring	11	127-9901	1	Hose-Washer Fluid
5:3	130-5958	1	Cover-Foam	12	125-9864	2	Hose-Heater
5:4	3290-378	8	Tie-Cable	15	127-9905	1	Fitting-Hose, Barb
6	125-9706	1	Hose-Heater	16	130-5813	1	Hose-Fuel
7	125-9861	1	Hose ASM	17	2412-98	1	Clamp-Hose
7:2	130-5752	1	Fitting-Female, 90 DEG	18	2412-73	1	Clamp-R
7:2:1	130-5773	1	Fitting Kit	23	133-1025	1	Wrap-Abrasion
7:2:2	117-2778	1	O-Ring	24	94-3890	2	Tie-Cable
7:3	130-5758	1	Fitting-Female, 90 DEG				

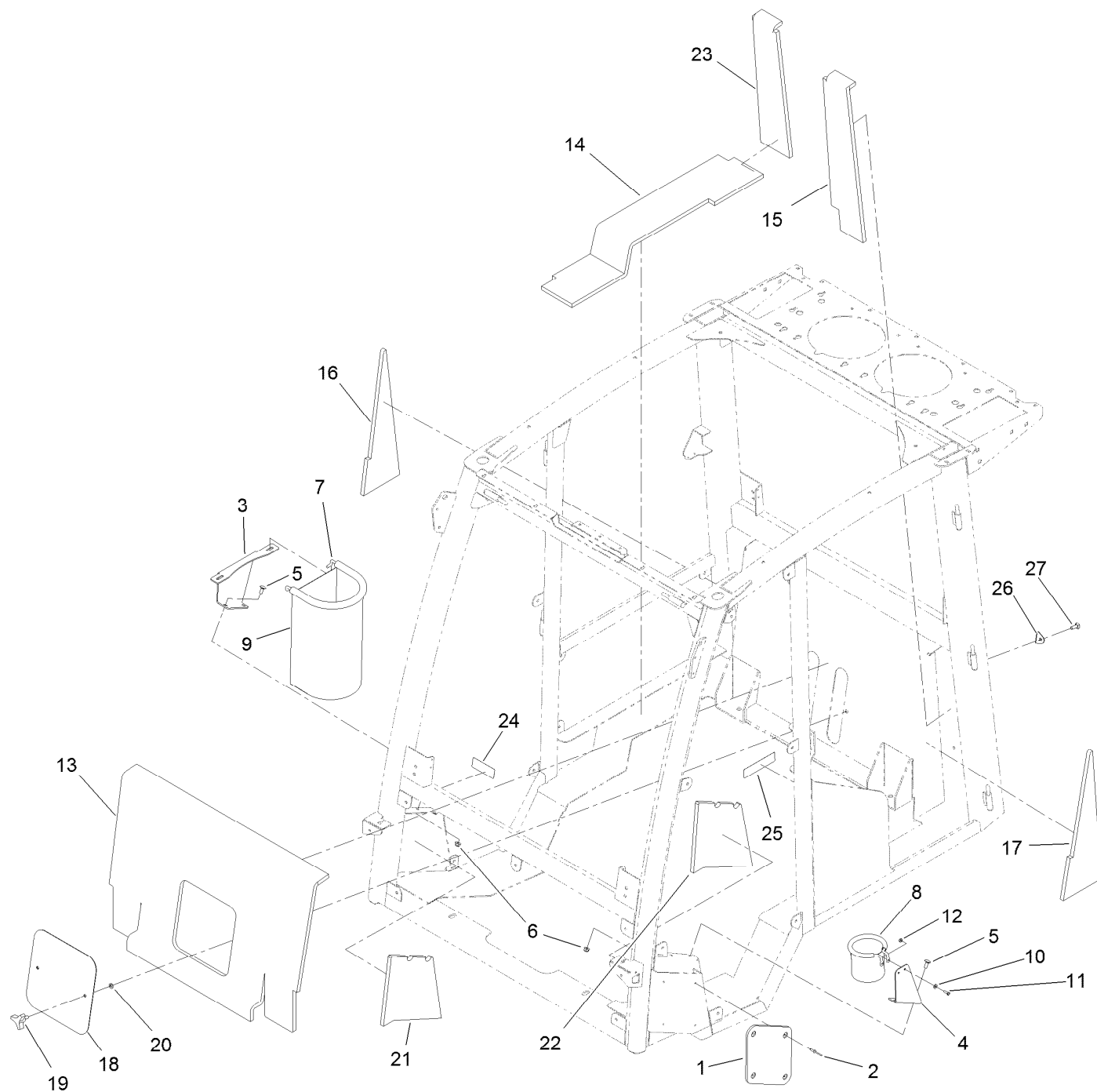
Pre-Filter Screen Assembly



Pre-Filter Screen Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-0640-03	1	Screen	7	112-3169	4	Screw-HHF, Serrated
2	130-0642-03	2	Backplate	8	3296-54	4	Nut-Lock
3	65-5100	2	Handle-Door	9	132-3630-03	1	Screen-Mount, Front
4	137-3101	4	Screw-Plastic, HWH	10	136-2171	2	Mount-Latch
5	130-0643	2	Latch-Push To Close	11	32104-82	7	Screw-HHF
6	130-5875	1	Pre-Filter				

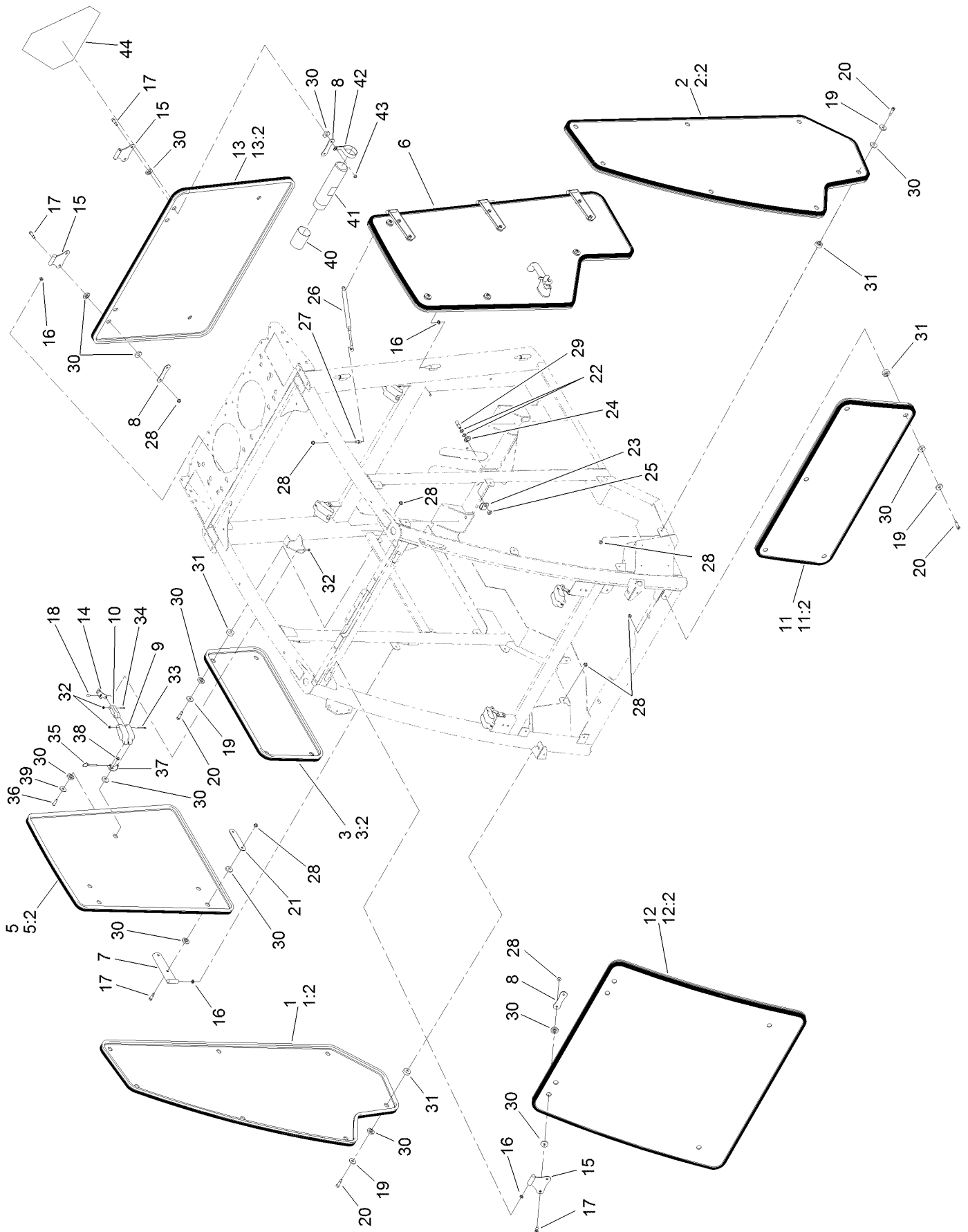
Interior Foam, Trash Bag and Cup Holder Assembly



Interior Foam, Trash Bag and Cup Holder Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5789	2	Pad-Bumper	15	130-0566	1	Foam-Upholstery, Rear-LH
2	3269-4	8	Rivet-Pop	16	130-0568	1	Foam-Upholstery, Side-RH
3	127-9982-03	1	Bracket-Mount, Trash Bag	17	130-0569	1	Foam-Upholstery, Rear-LH
4	127-9983-03	1	Bracket-Mount, Cup Holder	18	121-8161-03	1	Plate-Panel, Access
5	3230-23	4	Bolt-CARR	19	117-5976	2	Knob-Handle
6	104-8300	4	Nut-HF, NI	20	3296-47	2	Nut-Lock,NI
7	117-0546	1	Rod-Bag, Storage	21	130-0620	1	Foam-Interior, RH-Front
8	117-2378	1	Holder-Bag	22	130-0621	1	Foam-Interior, LH-Front
9	103-5971	1	Bag-Storage	23	130-5840	1	Foam-Interior, RH-Upper
10	3256-14	2	Washer-Flat	24	130-5733	1	Decal-Instruction
11	3290-134	2	Screw	25	130-5980	1	Decal-Deck Down
12	3296-2	2	Nut-Lock, NI	26	132-3495	2	Retainer-Cover
13	130-0564	1	Foam-Upholstery, Rear	27	3230-22	2	Screw-CARR
14	136-2180	1	Foam-Interior RH-Lower				

Window, Door and Striker Assembly

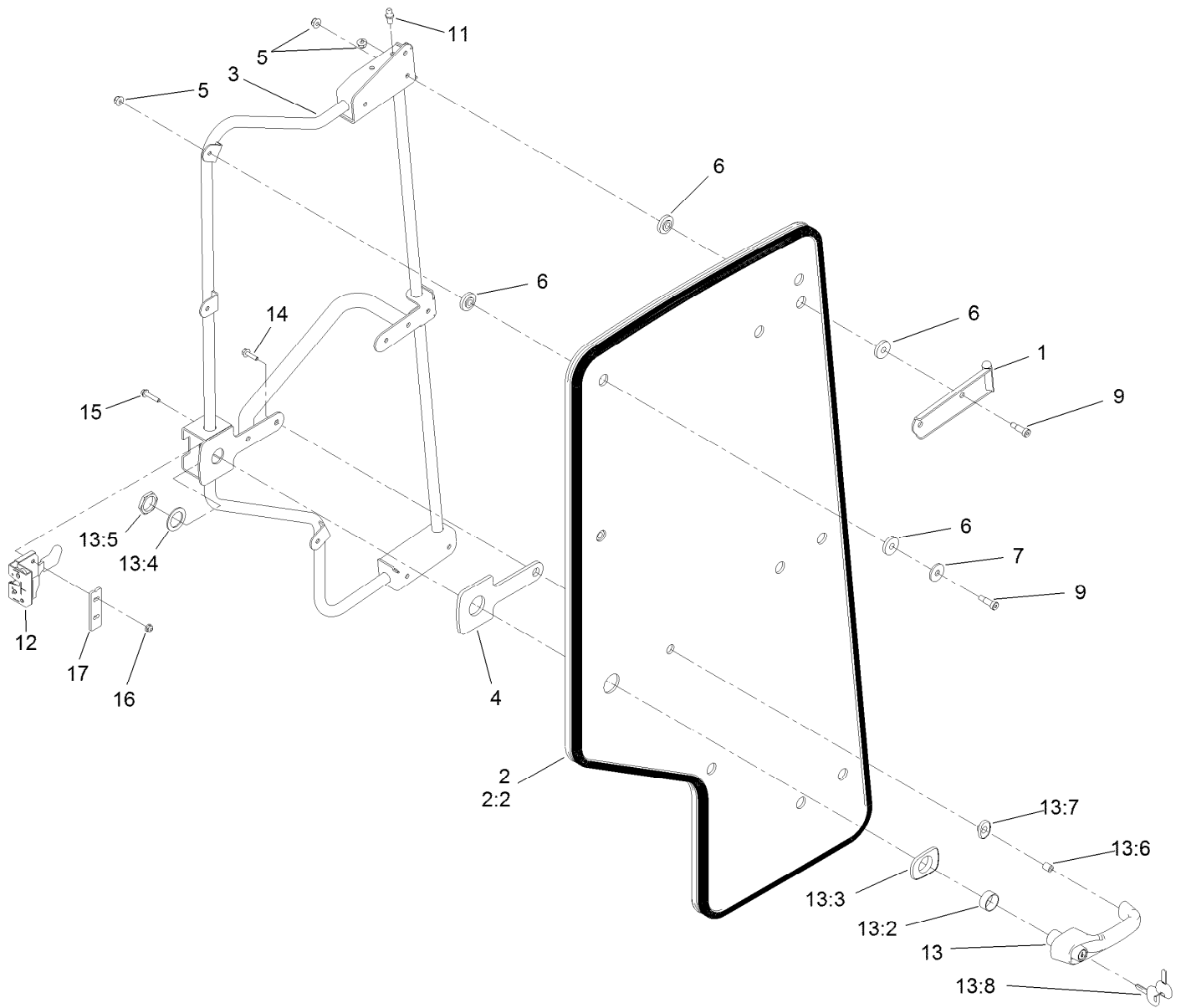


Window, Door and Striker Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5683	1	RH Side Window ASM	20	125-9521	23	Screw-Shoulder, HSH
1:2	121-8214	1	Trim-Window	21	127-9934-03	2	Plate-Backer, Window
2	130-5684	1	LH-Side Window ASM	22	73-0040	2	Washer-Thrust
2:2	121-8214	1	Trim-Window	23	121-8393	1	Guard-Striker
3	130-5685	1	RH Lower Window ASM	24	125-9992	1	Adjuster-Stud
3:2	121-8218	1	Trim-Window, Rear	25	106-0327	1	Nut-Hex
5	130-5686	1	RH-Upper Window ASM	26	130-6080	1	Spring-Gas, Door
5:2	121-8217	1	Trim-Window	27	98-3104	1	Stud-Ball
6		1	Door ASM ●	28	104-8300	34	Nut-HF, NI
7	125-9619-03	2	Hinge-Door, LH	29	125-9993	1	Striker-Stud
8	144-3307	4	Plate-Backer, Windshield	30	125-9982	57	Bushing-Flange
9	125-9792	5	Handle-Window	31	125-9537	23	Bushing-Flange
10	125-9793	5	Link-Window	32	120-9681	20	Nut-Lock, NI
11	130-5681	1	Lower Front Window ASM	33	3274-59	5	Screw-HSH
11:2	121-8211	1	Trim-Window, Front	34	3274-14	5	Screw-HSH
12	130-5680	1	Upper Front Window ASM	35	127-9850	5	Pin-Release, Quick
12:2	121-8212	1	Seal-Trim	36	119-9812	5	Bolt-Shoulder
13	130-5682	1	Rear Window ASM	37	144-3308	5	Mount-Latch
13:2	130-0637	1	Seal-Trim	38	104-7201	5	Nut-HF, NI
14	130-0590	5	Mount-Tab	39	125-9676	5	Washer-Backup
15	121-8535-03	4	Hinge-Window	40	104-7048	1	Cap-Housing
16	121-8441	9	Washer-Spacer	41	104-7050	1	Tube-Manual
17	125-9520	12	Screw-Shoulder, HSH	42	2412-133	2	Clamp-R
18	1-807513	10	Bolt-CARR	43	3296-47	2	Nut-Lock,NI
19	130-5815	23	Washer-Backup	44	120-0250	1	Decal-Warning

● Not serviced separately

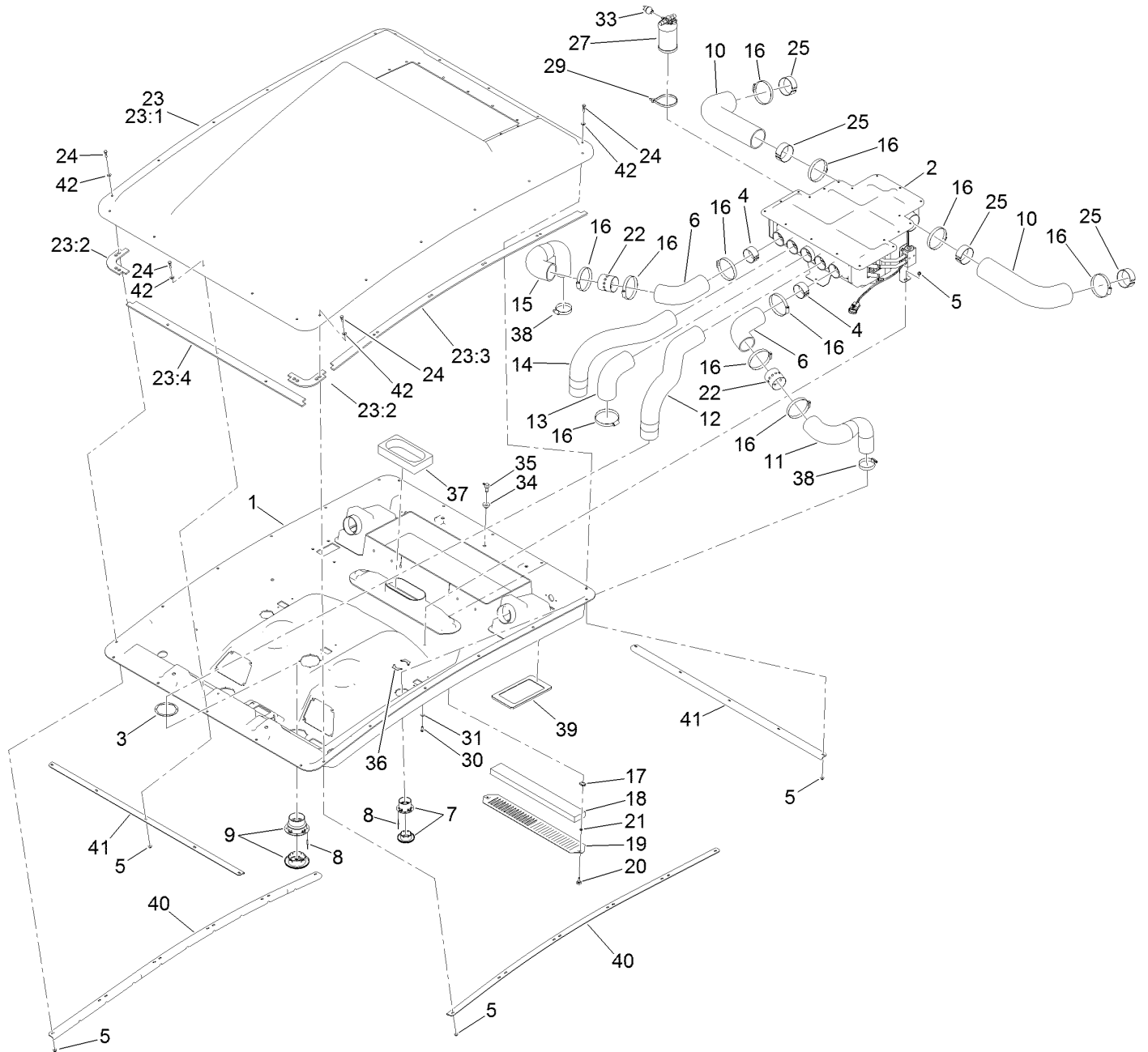
LH Door Assembly



LH Door Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-9619-03	3	Hinge-Door, LH	13:2	121-8628	1	Cylinder-Mounting, Key
2	130-5687	1	LH Door ASM	13:3	121-8322	1	Grommet-Mounting, Large
2:2	130-0623	1	Trim-Door	13:4	121-8327	1	Washer
3	125-9730-03	1	Frame-Door, LH	13:5	121-8328	1	Nut
4	121-8331	1	Gasket-Handle	13:6	121-8627	1	Cylinder-Mounting, End
5	104-8300	11	Nut-HF, NI	13:7	121-8323	1	Grommet-Mounting, Small
6	125-9982	20	Bushing-Flange	13:8	125-9531	1	Key-Set
7	125-9676	4	Washer-Backup	14	33103-025	1	Screw-HHF
9	125-9520	10	Screw-Shoulder, HSH	15	3234-21	2	Screw-HHF
11	98-3104	1	Stud-Ball	16	104-7201	2	Nut-HF, NI
12	121-8391	1	Latch-LH	17	121-8395	1	Plate-Support, Latch
13	121-8630	1	Handle ASM				

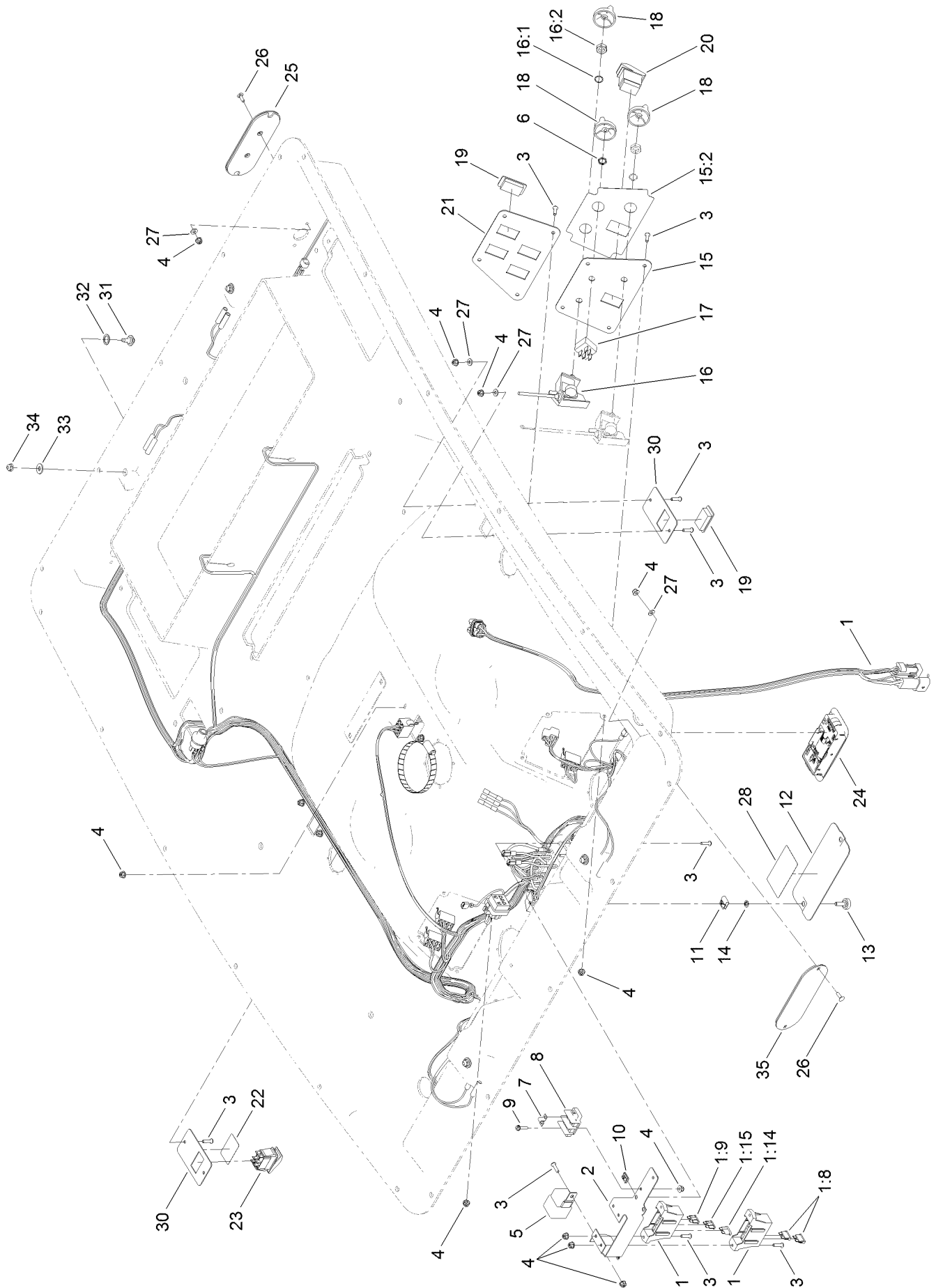
Roof and Headliner Assembly



Roof and Headliner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8470	1	Headliner	22	130-5927	2	Adapter-Bleed
2	121-8495	1	Box-Mixing, Heater A/C	23	132-3601	1	Roof ASM
3	130-0558	3	Backplate-Rivet	23:1	132-3602	1	Roof
4	130-5938	2	Tube-Support	23:2	130-5961	4	Seal-Corner
5	104-7201	24	Nut-HF, NI	23:3	130-5960	2	Seal-Side
6	130-5860	2	Hose-Vent	23:4	130-5962	2	Seal-Front, Rear
7	130-0455	2	Louver-Round, Snap-In	24	136-8674	22	Bolt-Pivot, Eccentric
8	125-7503	20	Rivet-Pop	25	130-5939	4	Tube-Support
9	130-0465	3	Louver-Round, Snap-In (4 Inch)	27	130-5999	1	Drier-Receiver
10	121-8473	2	Hose-Intake, Fresh Air	29	3334-945	2	Tie-Cable
11	130-5861	1	Hose-Vent, Outer (LH)	30	3274-69	2	Screw-HSBH
12	121-8477	1	Hose-Vent, Defrost (LH)	31	3256-1	2	Washer-Flat
13	130-0437	1	Hose-Vent, Center	33	119-4501	1	Switch-Function, Dual
14	121-8478	1	Hose-Vent, Defrost (RH)	34	46-6560	1	Bushing
15	130-5862	1	Hose-Vent, Outer (RH)	35	104-5228	1	Fitting-Elbow, 90 DEG
16	2412-110	11	Clamp-Band/Screw	36	130-0445	4	Backplate-Rivet
17	107069	2	Clip	37	130-0444	1	Foam-Inlet, Airbox
18	125-9532	1	Filter-Cab, Inside	38	2412-130	2	Clamp-Hose
19	125-9604-03	1	Plate-Cover, Recirculation	39	132-3474	2	Insert-Seal, Filter
20	125-7438	2	Knob-Screw, Thumb	40	132-1461-03	2	Strap-Cab, Side
21	32115-15	2	Nut-Push	41	132-1462-03	2	Strap-Cab
				42	3256-74	22	Washer-Flat

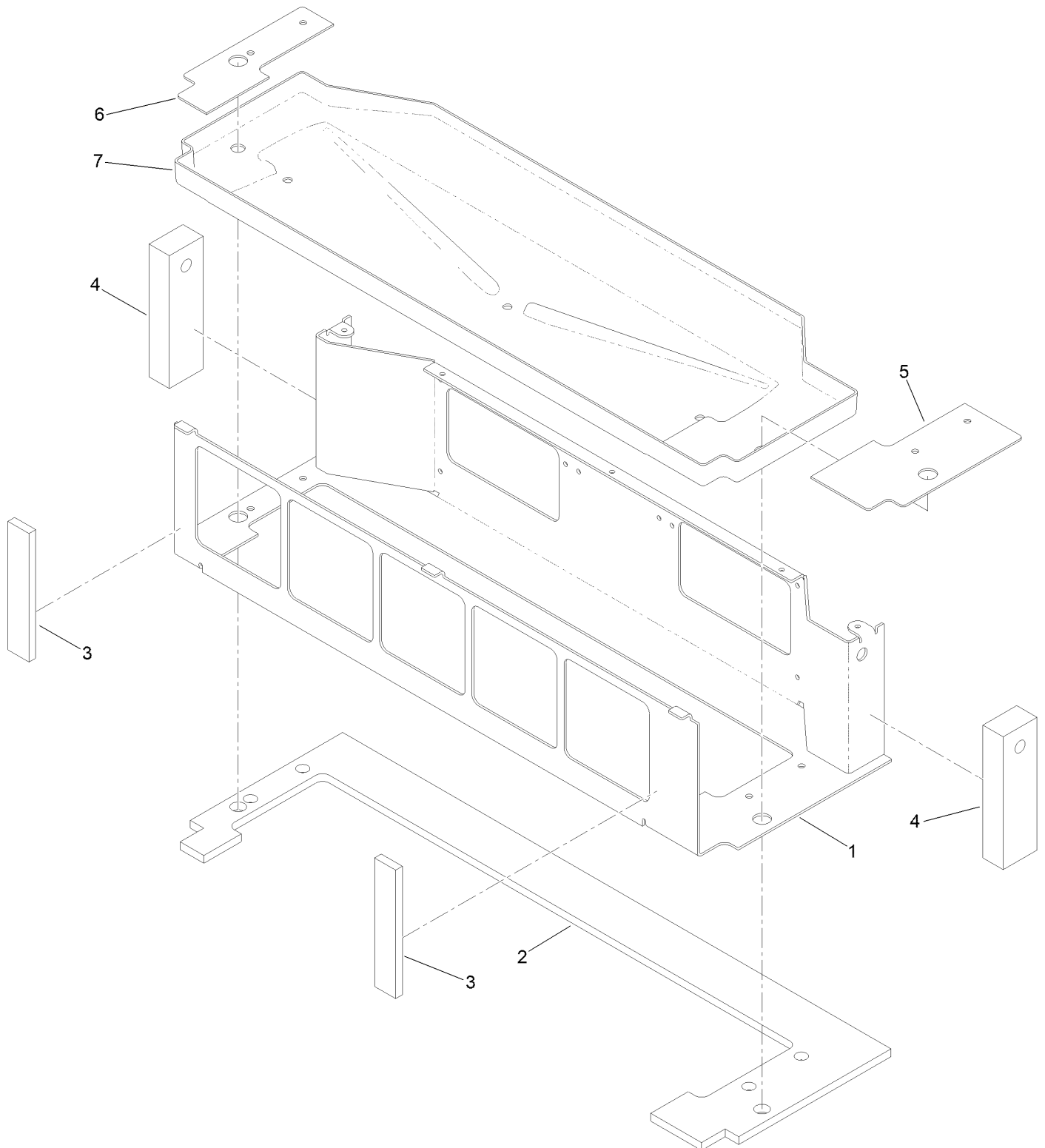
Headliner Wire Harness and Control Assembly



Headliner Wire Harness and Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	122-0723	1	Harness-Wire, Headliner	16:1	3254-20	1	Washer-Lock, Int
1:8	109355	2	Fuse-Blade, 15 Amp	16:2	3220-4	1	Nut-Jam
1:9	109103	1	Fuse-Blade, 30 Amp	17	122-0150	1	Switch, Rotary
1:14	109101	1	Fuse-Blade, 20 Amp	18	125-9510	3	Knob-Control
1:15	109102	1	Fuse-Blade, 25 Amp	19	99-7420	6	Plug-Hole
2	125-9606-03	1	Bracket-Fuse Block	20	95-8999	1	Switch-Rocker, On-None-On
3	104-2408	22	Screw-HSBH	21	125-9691-03	1	Panel-Switch, Lights
4	120-4578	29	Nut-HF	22	125-9688	1	Decal-Washer
5	99-7430	1	Relay-Mini	23	119-8355	1	Switch-Rocker
6	130-0588	1	Nut-Switch	24	125-7437	1	Light-Dome
7	42863	1	Strip-Jumper	25	130-5867	2	Cover-Light, Rear
8	42862	1	Block-Terminal, Ground	26	3229-34	8	Screw-CARR
9	32105-13	3	Screw-HWH	27	3256-14	14	Washer-Flat
10	107-1013	4	Nut-Speed	28	132-3600	1	Decal-Panel, Fuse
11	609900	2	Nut-Speed	30	130-0436	3	Panel-Switch
12	125-9603-03	1	Plate-Cover, Fuse	31	92-9698	4	Screw-Shoulder
13	125-7438	2	Knob-Screw, Thumb	32	94-8196	4	Washer-Nylon
14	32115-15	2	Nut-Push	33	3256-2	4	Washer-Flat
15	121-8481	1	Panel-Air/Heat	34	104-7201	4	Nut-HF, NI
15:2	121-8378	1	Decal, Air/Heat	35	130-5868	2	Cover-Light, Front
16	125-9677	1	Control-Rotary, Linear				

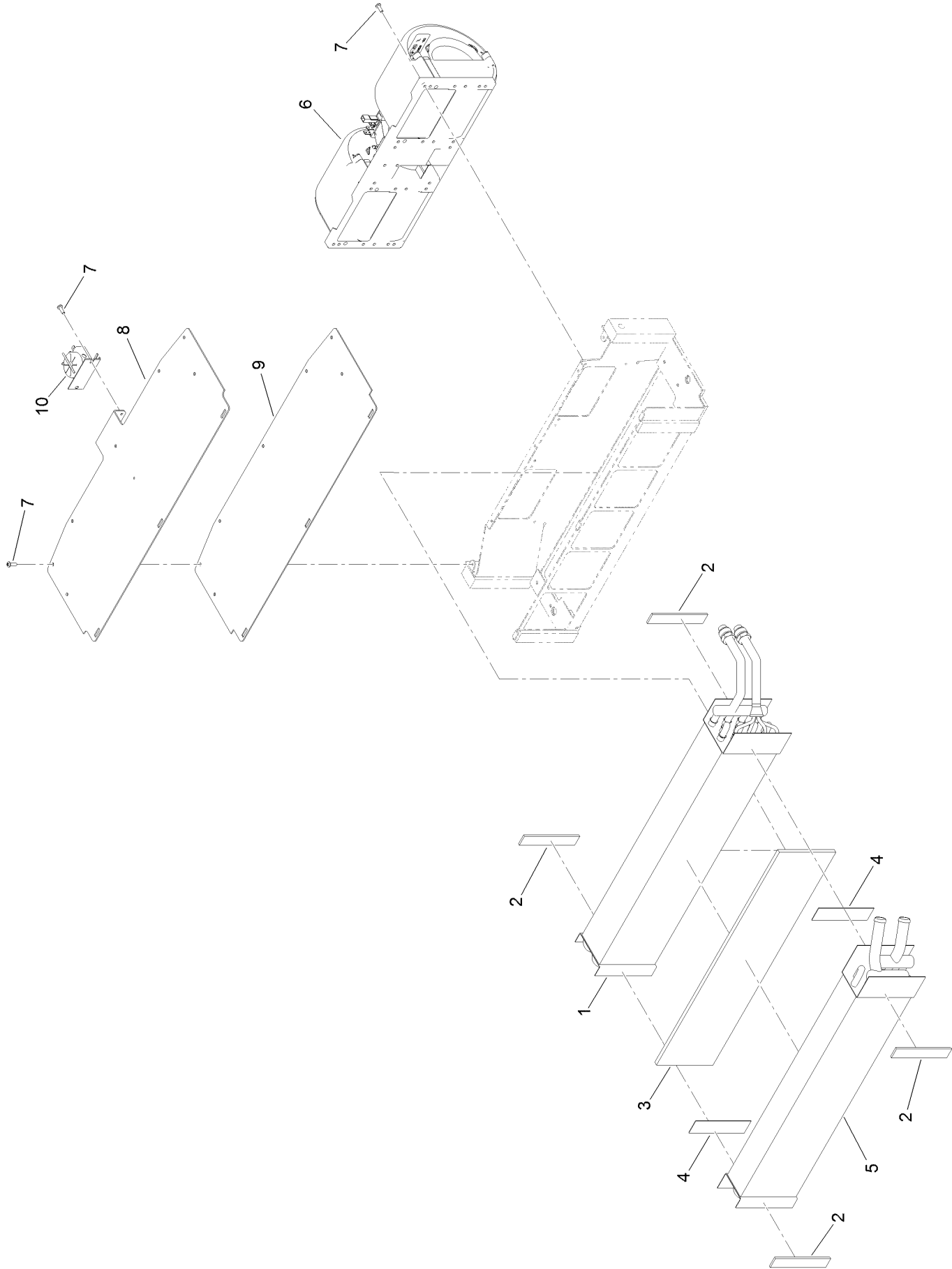
Mixing Box Mounting Bracket and Water Tray Assembly



Mixing Box Mounting Bracket and Water Tray Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5655-03	1	Bracket-Mount	5	130-5653	1	Gasket-Mount, LH Bracket
2	130-5659	1	Seal-Foam	6	130-5654	1	Gasket-Mount, RH Bracket
3	130-5808	2	Seal-Foam, Front	7	130-5660	1	Tray-Water
4	130-0602	2	Seal-End				

Blower Fan and Evaporator Core Assembly

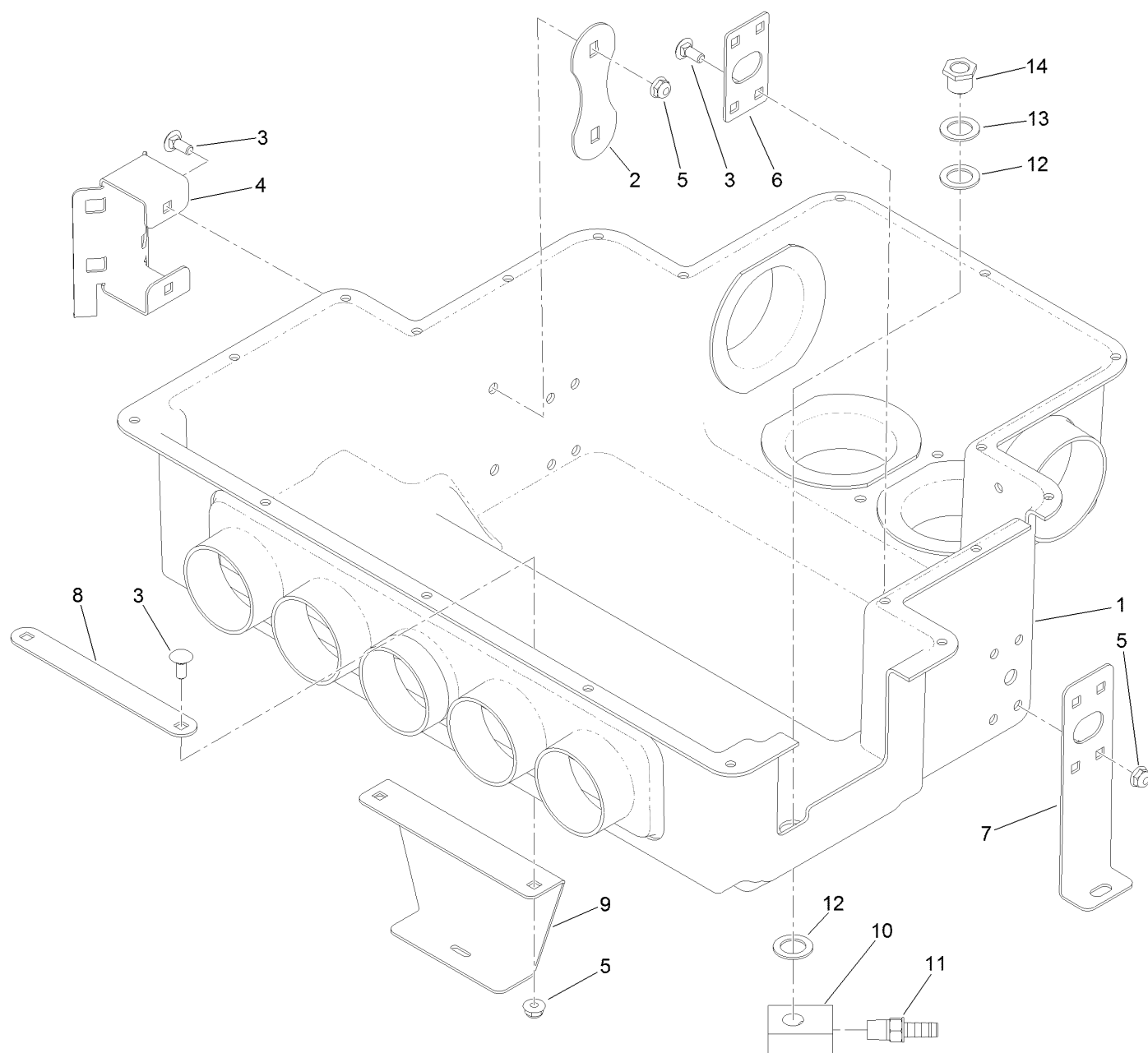


Blower Fan and Evaporator Core Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5392	1	Core-Evaporator
2	130-5658	4	Gasket-Coil
3	130-5807	1	Foam
4	130-5806	2	Tape, Double-Sided
5	127-9915	1	Core-Heater
6	121-8451	1	Fan-Blower

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	363-8245	13	Screw-TAP
8	130-5656-03	1	Cover, Bracket-Mount
9	130-5652	1	Gasket-Mount, Cover Bracket
10	121-8385	1	Thermostat-Switch, Freeze

Heat/Air Conditioner Housing Assembly

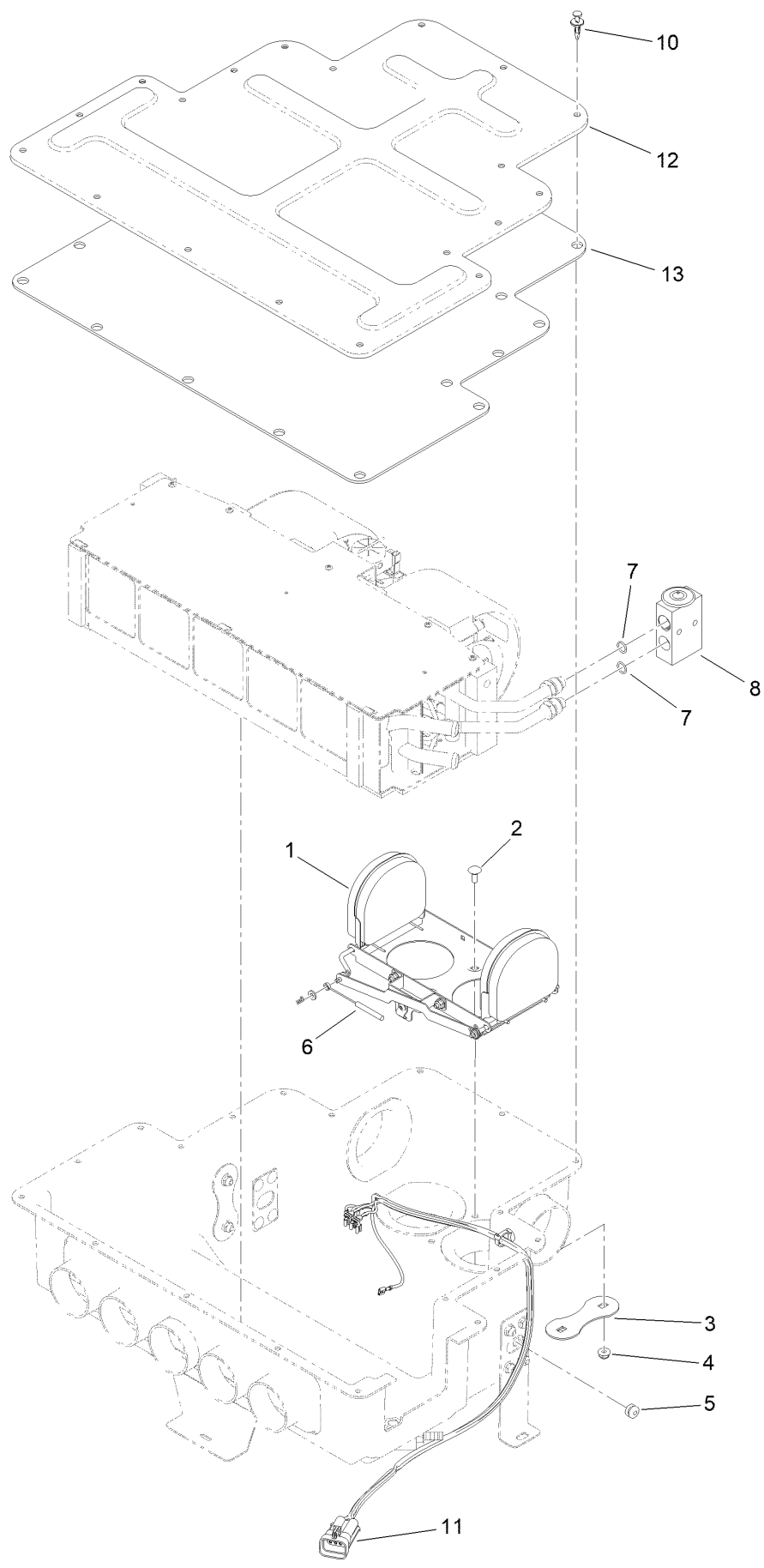


Heat/Air Conditioner Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-5830	1	Housing-Heat/AC
2	121-8491	1	Plate-Support
3	3229-11	12	Screw-CARR
4	121-8490	1	Bracket-Mount, Drier
5	104-7201	12	Nut-HF, NI
6	130-5834	2	Bracket-Support
7	130-5821	2	Bracket-Airbox, Side

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	125-7504	1	Plate-Backer, Center
9	130-0554	1	Bracket-Airbox, Center
10	130-5601	2	Drain-Lower
11	108-0342	2	Fitting-Straight
12	121-6840	4	Washer-Rubber
13	107-3041	2	Washer-Flat
14	130-0293	2	Drain-Upper

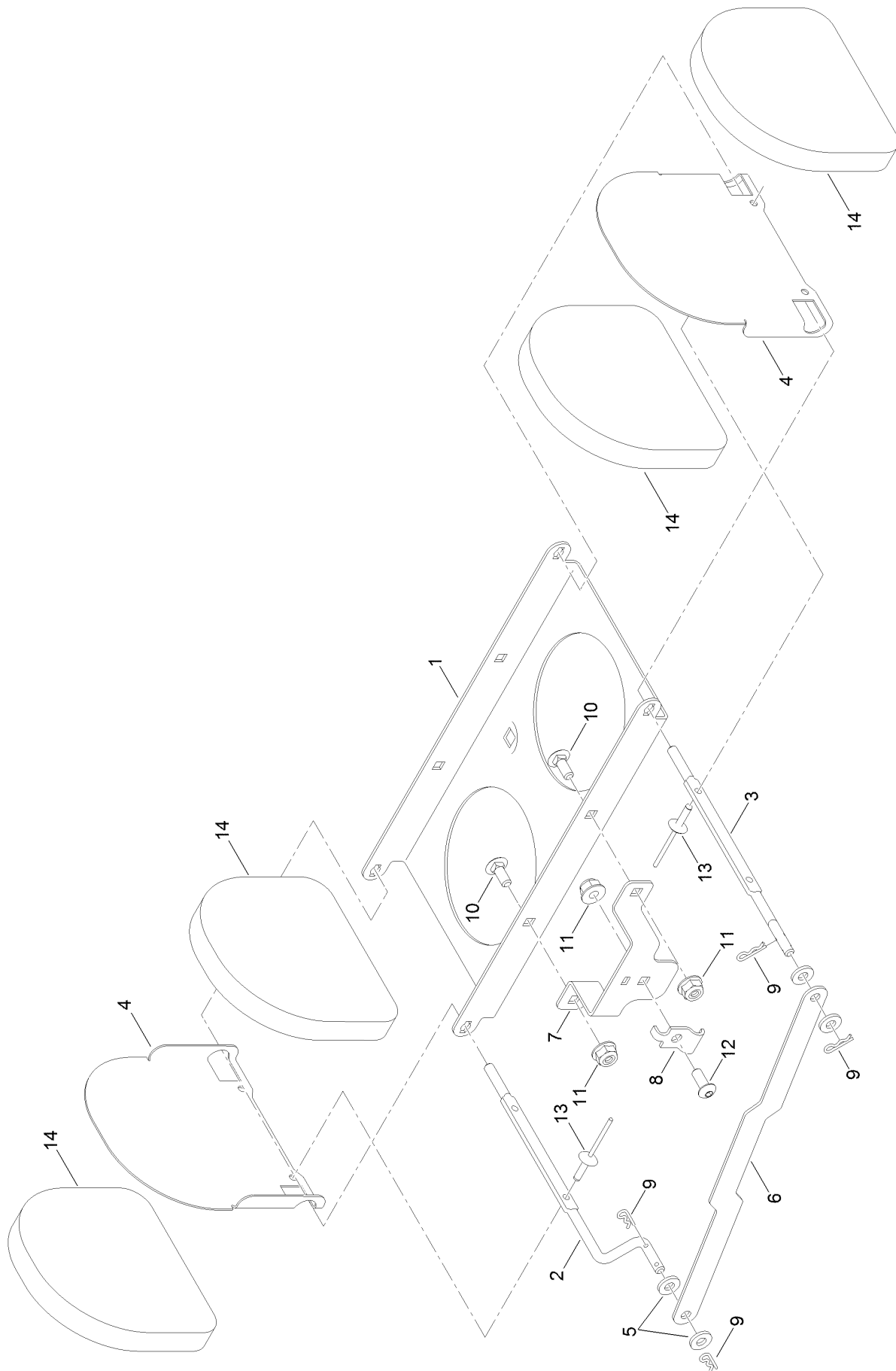
Air Diverter and Expansion Valve Assembly



Air Diverter and Expansion Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8369	1	Air Diverter ASM	8	121-8384	1	Valve-Expansion
2	3229-11	2	Screw-CARR	10	125-9622	19	Rivet-Blind
3	121-8491	1	Plate-Support	11	122-0153	1	Harness-Wire, Heat/AC
4	104-7201	2	Nut-HF, NI				Blower
5	125-7528	1	Grommet-Cable	12	121-8449	1	Housing-Ventilation, Upper
6	144-3574	1	Cable-Control	13	130-5614	1	Insulation-Cover
7	125-9524	2	O-Ring				

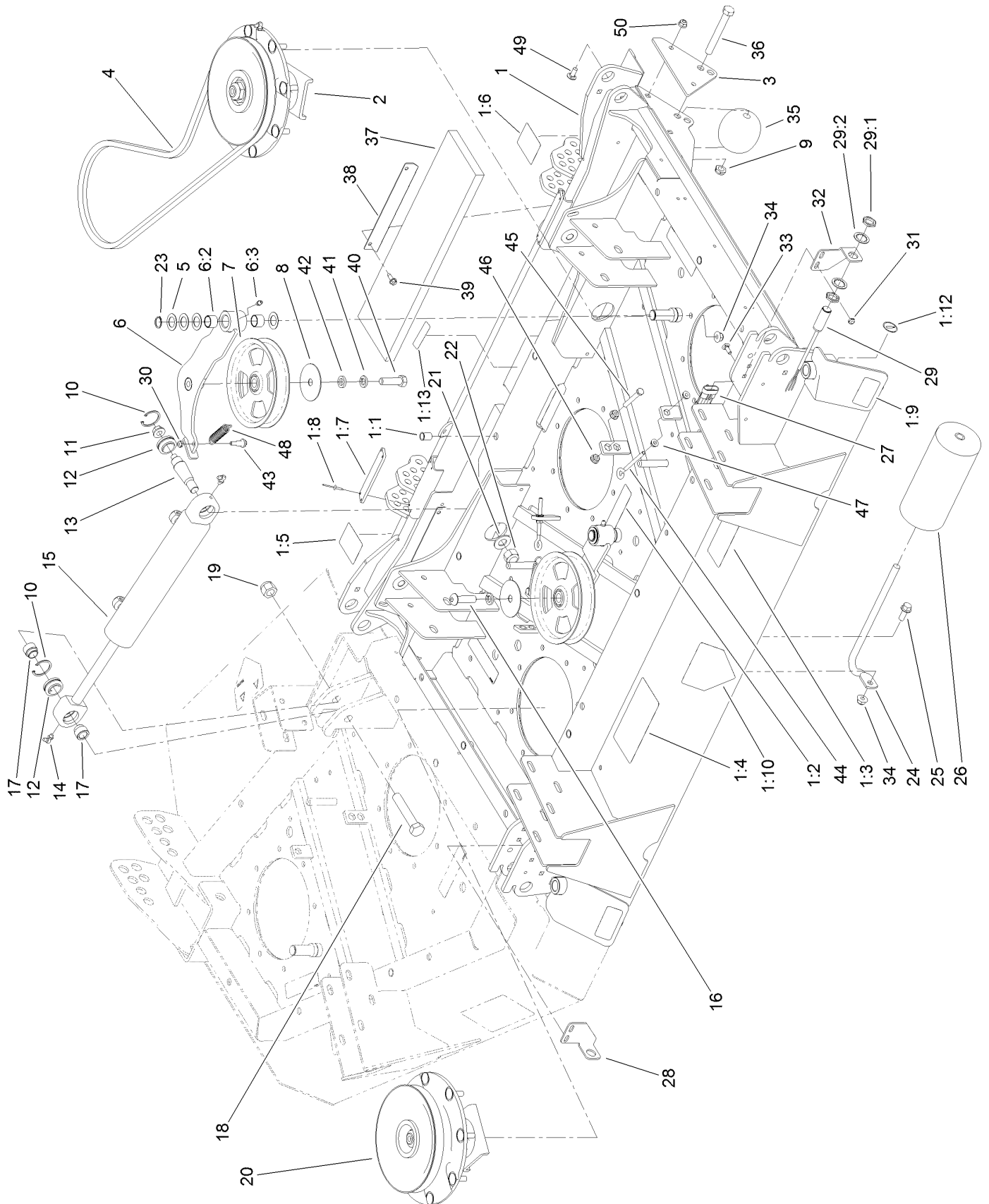
Air Diverter Assembly No. 121-8369



Air Diverter Assembly No. 121-8369 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-9697	1	Base-Mount	8	613385	1	Clamp-Cable
2	121-8381	1	Shaft-Baffle, RH	9	108-2992	4	Pin-Hair
3	121-8382	1	Shaft-Baffle, LH	10	1-807513	2	Bolt-CARR
4	125-9698	2	Baffle-Air	11	120-4578	3	Nut-HF
5	3256-51	4	Washer-Flat	12	115-9830	1	Screw-HSBH
6	125-9696	1	Link-Baffle	13	3290-271	4	Rivet-Pop
7	121-8374	1	Mount-Cable	14	125-9699	4	Damper-Foam

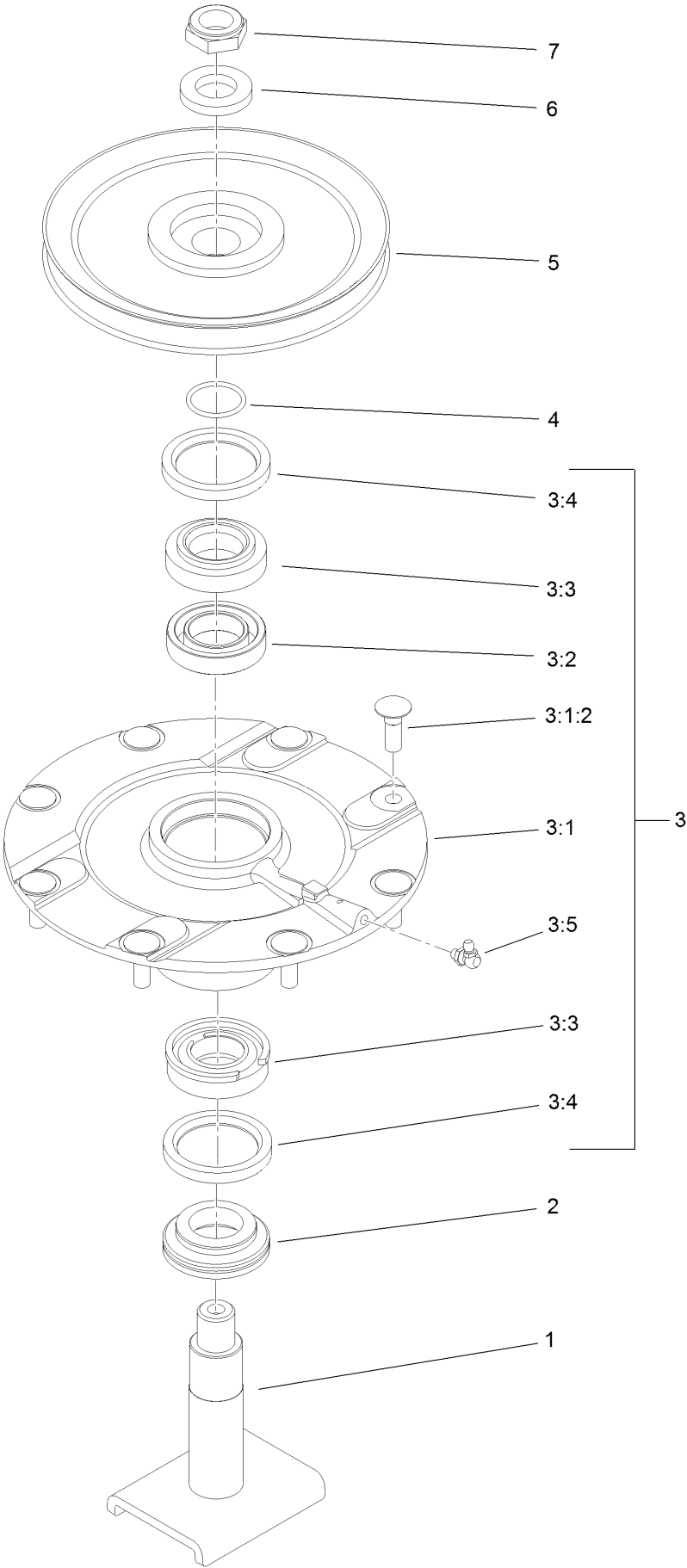
Center Deck Assembly



Center Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-3297	1	Center Deck ASM	20	139-1038	1	High Driven Spindle ASM
1:1	32148-9	9	Nut-Clinch	21	3256-27	2	Washer-Flat
1:2	100-6578	3	Decal-Danger	22	3296-41	2	Nut-Lock NI
1:3	93-7818	1	Decal-Torque, Blade Bolt	23	32120-72	4	Ring-Snap
1:4	100-5622	1	Decal-HOC	24	68-6840	1	Shaft-Roller
1:5	106-4250	1	Decal-HOC, RH	25	3234-11	1	Screw-HHF
1:6	106-4251	1	Decal-HOC, LH	26	68-6710	1	Roller
1:7	105-0786	2	Pad-Plastic	27	117-5717	1	Harness-Wire, Deck
1:8	3269-8	8	Rivet-Blind	28	119-0081	1	Mount-Switch, RH
1:9	93-6674	2	Decal-Warning	29	115-5300	2	Proximity Switch ASM
1:10	120-6604	1	Decal-Danger	29:1	117-3207	2	Nut-Hex
1:12	58-6520	2	Decal-Grease	29:2	117-3208	2	Washer-Lock, Internal Tooth
1:13	133-8061	1	Decal-Warning	30	3296-56	4	Nut-Lock, NI
2	139-1039	3	Low Driven Spindle ASM	31	104-7201	4	Nut-HF, NI
3	132-6117-01	2	Plate-Stop	32	119-0080	1	Mount-Switch, LH
4	108-8077	4	V-Belt, Deck	33	3229-1	4	Screw-CARR
5	3-6498	16	Washer-Thrust	34	104-8301	45	Nut-HF, NI
6	110-6128	4	Idler Arm ASM	35	29-4820	2	Roller
6:2	256-76	2	Bushing	36	325-17	2	Screw-HH
6:3	302-5	1	Fitting-Grease	37	106-7179	2	Pad-Foam
7	132-9421	4	Pulley-Idler, Flat	38	106-7227	4	Support-Pad
8	100-3102	4	Washer-Flat	39	32104-95	8	Screw-HWH
9	3296-45	2	Nut-Hex	40	325-7	3	Screw-HH
10	32151-34	4	Ring-Retaining	41	3253-7	4	Washer-Lock
11	32128-42	2	Nut-HF	42	9202424	3	Spacer
12	105-7441	4	Bearing-Spherical	43	104-0858	4	Bolt-Shoulder
13	105-7468	2	Stud-Tapered	44	68-0090	4	Screw-Adjusting
14	302-60	4	Fitting-Grease	45	9114524	4	Bolt-TAP, HH
15	139-0957	2	Hydraulic Cylinder ASM	46	32128-26	8	Nut-HF
16	108-1993	1	Screw-HSBH	47	32128-14	8	Nut-HF
17	105-7443	4	Spacer-Pilot	48	107938	4	Spring-Extension
18	327-14	2	Screw-HH	49	3230-23	4	Bolt-CARR
19	3296-53	2	Nut-Lock, NI	50	104-8300	4	Nut-HF, NI

Low Driven Spindle Assembly No. 139-1039



Low Driven Spindle Assembly No. 139-1039 (continued)

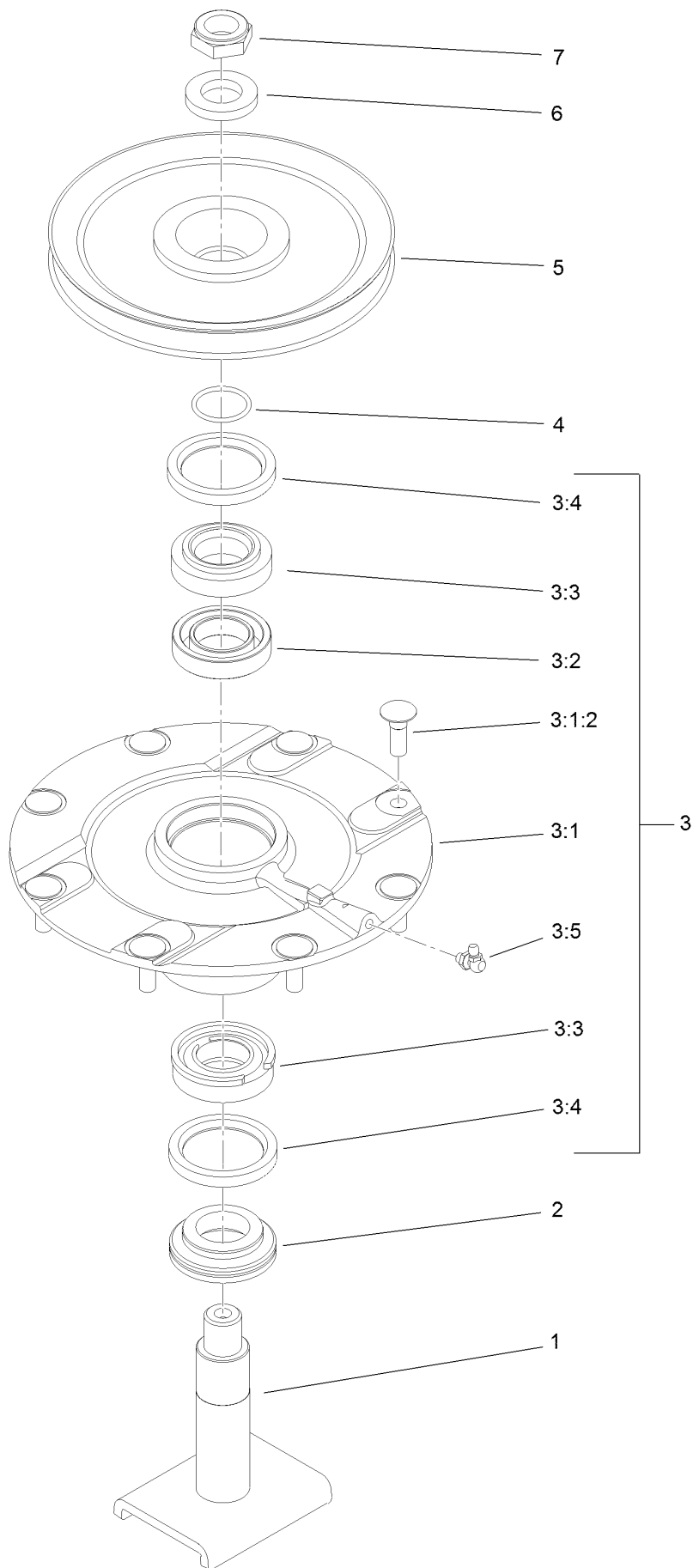
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1044	1	Shaft-Spindle	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4775	1	Spindle Housing ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3546	1	Pulley-Driven, Low
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	120-5577	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

Hydraulic Cylinder Assembly No. 139-0957 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-7757	1	Cylinder Seal Kit

High Driven Spindle Assembly No. 139-1038

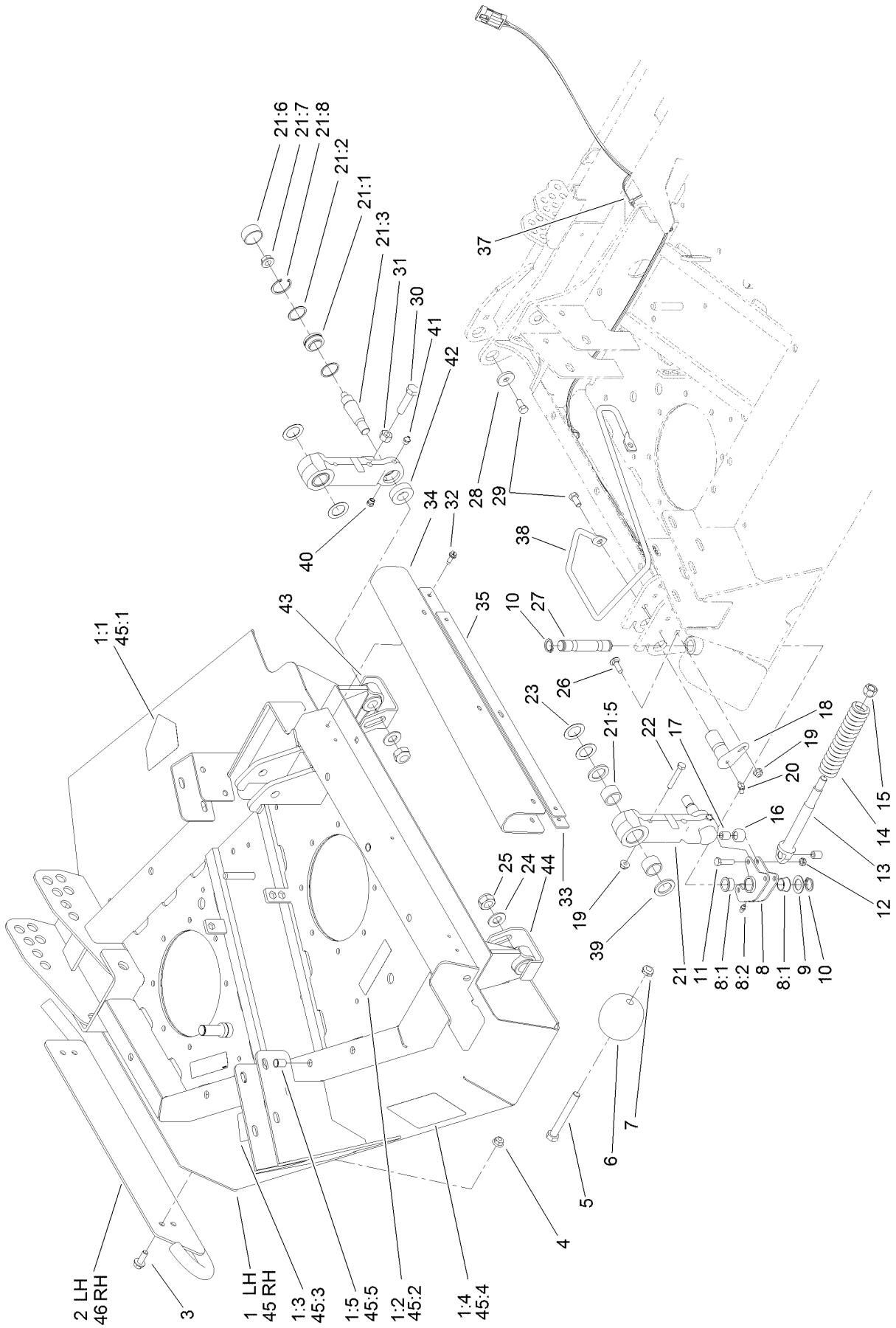


High Driven Spindle Assembly No. 139-1038 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1044	1	Shaft-Spindle	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4775	1	Spindle Housing ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3548	1	Pulley-Driven, High
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	120-5577	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

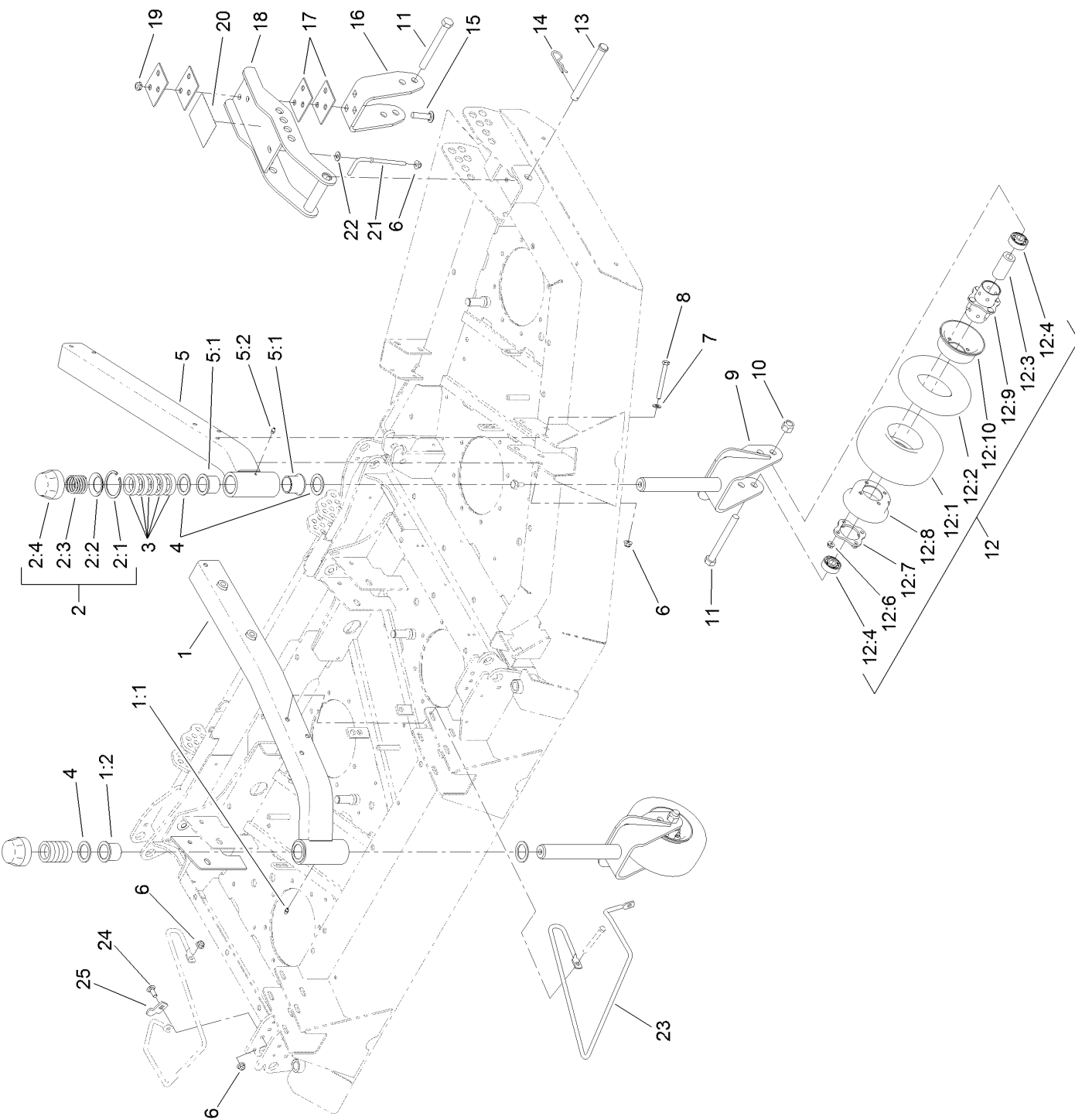
Right Hand and Left Hand Deck Installation Assembly



Right Hand and Left Hand Deck Installation Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-3298	1	RH Deck ASM	21:7	32128-42	1	Nut-HF
1:1	120-6604	1	Decal-Danger	21:8	32151-34	1	Ring-Retaining
1:2	100-6578	2	Decal-Danger	22	322-10	2	Screw-HH
1:3	93-7818	1	Decal-Torque, Blade Bolt	23	9547	8	Washer-Thrust
1:4	100-5622	1	Decal-HOC	24	3256-27	4	Washer-Flat
1:5	32148-9	4	Nut-Clinch	25	32152-6	4	Nut-Lock, Cone
2	105-7430-01	1	RH Skid ASM	26	3230-2	4	Bolt-CARR
3	3234-42	4	Screw-HHF	27	105-7482	2	Pin-Latch
4	104-8301	4	Nut-HF, NI	28	53-6380	2	Washer-Flat
5	325-17	2	Screw-HH	29	323-4	4	Screw-HH
6	29-4820	2	Roller	30	325-8	2	Screw-HH
7	3296-45	2	Nut-Hex	31	3217-9	2	Nut-HH
8	105-7469	2	Latch ASM	32	32104-95	12	Screw-HWH
8:1	256-252	2	Bearing-Flange	33	107-0170-03	2	Strap-Wing
8:2	302-5	1	Fitting-Grease	34	106-4334	2	Shield-Flex
9	1278	2	Washer	35	107-0171-03	2	Strap-Shield
10	32120-93	4	Ring-Retaining	37	3290-379	4	Tie-Cable
11	322-6	6	Screw-HH	38	107-0182	1	Guide-Hose, RH
12	3296-47	6	Nut-Lock, NI	39	92-7845	4	Spacer-Hardened
13	106-4317	2	Support-Spring	40	302-39	4	Fitting-Plug
14	86-2560	2	Spring-Comp	41	302-52	4	Fitting-Grease
15	242-50	2	Nut-Lug	42	110-6196	4	Washer-Foam
16	86-2120	4	Roller-Lock	43	112-9106-01	2	Skid-Link (Left Front, Right Rear)
17	86-2090	6	Bushing	44	112-9105-01	2	Skid-Link (Right Front, Left Rear)
18	131-4293	4	Pin Pivot	45	110-3299	1	LH Deck ASM
19	104-8300	6	Nut-HF, NI	45:1	120-6604	1	Decal-Danger
20	302-11	4	Fitting-Lube, 45 DEG	45:2	100-6578	2	Decal-Danger
21	112-9116	4	Link ASM	45:3	93-7818	1	Decal-Torque, Blade Bolt
21:1	105-7441	1	Bearing-Spherical	45:4	100-5622	1	Decal-HOC
21:2	110-6198	2	Washer-Flat	45:5	32148-9	4	Nut-Clinch
21:3	105-7468	1	Stud-Tapered	46	105-7437-01	1	LH Skid ASM
21:5	106-7248	2	Bushing				
21:6	110-6197	1	Cap-Dust				

Caster Wheel Assembly

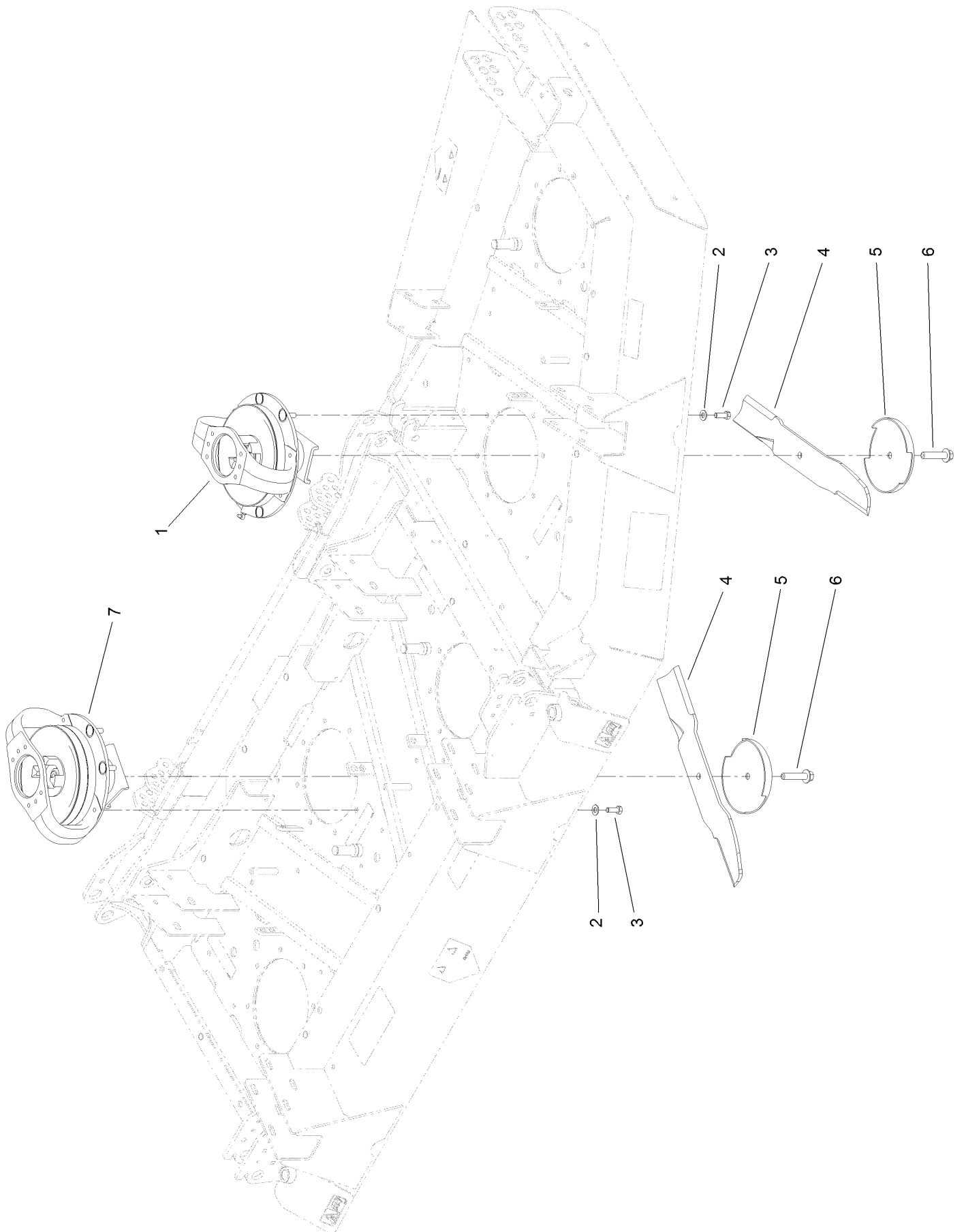


Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-7414	2	Center Castor Arm ASM	12:3	93-4241	1	Spacer-Bearing, Inner
1:1	69-6470	2	Bushing-Caster	12:4	120-3366	2	Bearing
1:2	302-5	1	Fitting-Grease	12:6	32128-16	4	Nut-HHF
2	92-9727	4	HOC Cap ASM	12:7	93-4242	1	Plate
2:1	92-5581	1	Ring-Rtng,Snap,Int,Flat	12:8	93-4239	1	Rim-Wheel, Half
2:2	92-5583	1	Washer-Cap	12:9	93-5980	1	Hub
2:3	92-9726	1	Spring-Compression	12:10	95-2741	1	Rim-Wheel, Half
2:4	92-8861	1	Cap-HOC	13	120-5587	4	Pin-Clevis
3	69-1510	20	Spacer	14	3290-343	4	Pin-Hair
4	69-6860	8	Washer-Thrust	15	3233-4	6	Screw-CARR
5	105-7429	2	Side Castor Arm ASM	16	105-7457-01	2	Fork-Rear
5:1	69-6470	2	Bushing-Caster	17	104-7524	8	Shim
5:2	302-5	1	Fitting-Grease	18	104-7529-01	2	Bracket-Castor
6	104-8301	24	Nut-HF, NI	19	3296-45	6	Nut-Hex
7	3256-24	18	Washer-Flat	20	100-5623	1	Decal-HOC
8	323-15	20	Screw-HH	20	104-3579	1	Decal-HOC
9	92-7750-01	4	Fork-Castor	21	106-2047	2	Rod-Tension
10	3296-53	6	Nut-Lock, NI	22	3256-3	2	Washer-Flat
11	327-24	6	Screw-HH	23	107-0183	1	Guide-Hose, LH
12	93-9938	6	Wheel ASM	24	3231-2	2	Bolt-CARR
12:1	93-9939	1	Tire	25	107-0229	2	Tab-Guide
12:2	68-8950	1	Tube-Inner (W/Valve)●				

● Not illustrated

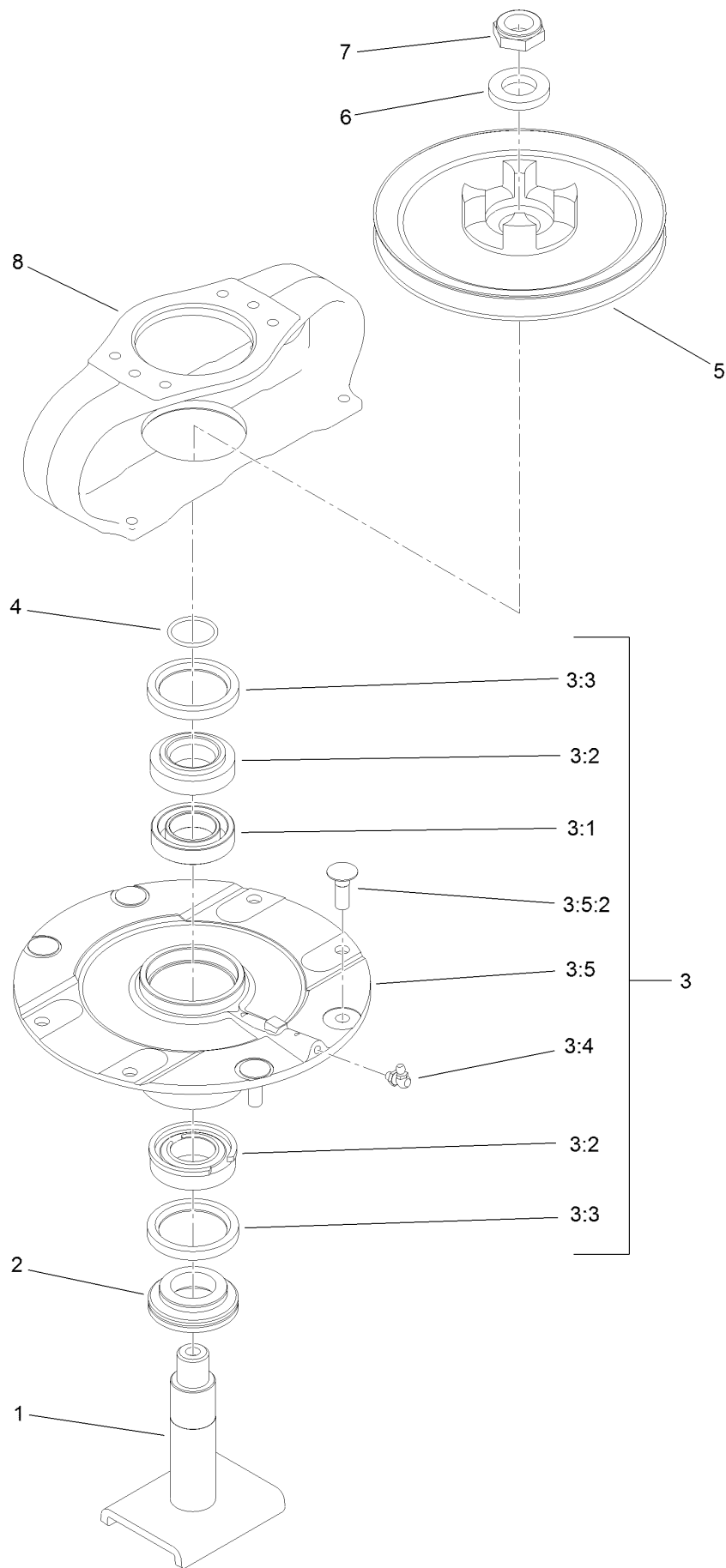
Spindle and Blade Assembly



Spindle and Blade Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1035	2	Single Driven Spindle ASM	5	72-9361	7	Cup-Scalp, Anti
2	3256-24	12	Washer-Flat	6	92-5816	7	Bolt-Blade
3	323-6	12	Screw-HH	7	139-1036	1	Double Driving Spindle ASM
4	106-7166-03	7	Blade-Combination (19 Inch)				

Driving Spindle Assembly No. 139-1035

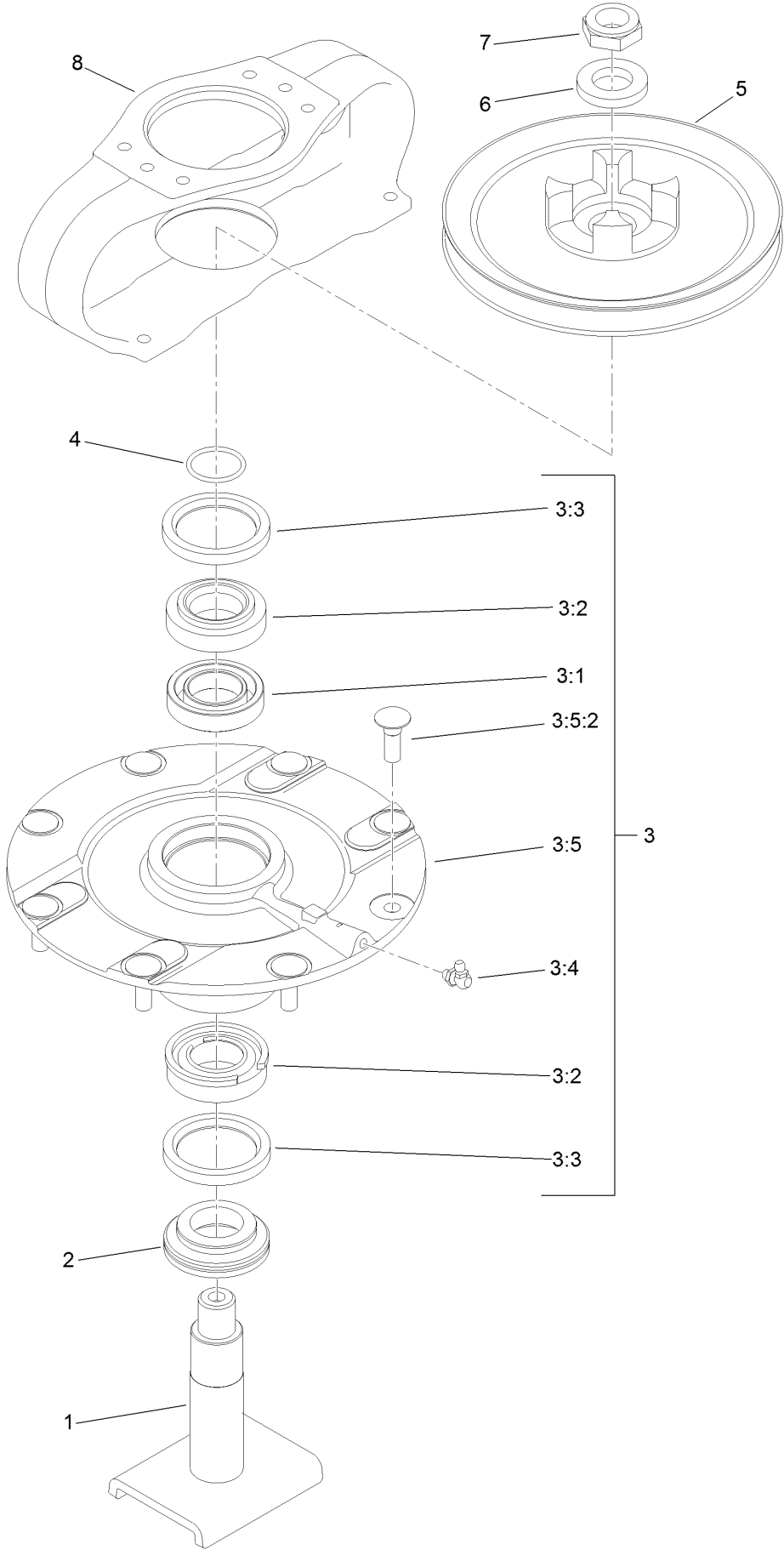


Driving Spindle Assembly No. 139-1035 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1044	1	Shaft-Spindle	3:5		1	Spindle ASM ●
2	138-6416	1	Spacer-Spindle, Shaft	3:5:2	114-8195	4	Bolt-Neck, Ribbed
3	119-4546	1	Spindle Housing ASM	4	106-7159	1	O-Ring
3:1	120-5577	1	Bearing Spacer Set	5	104-3545	1	Pulley-Driving
3:2	110-8297	1	Bearing ASM	6	120-5576	1	Washer-Hardened
3:3	253-154	2	Seal-Oil	7	3296-60	1	Nut-Lock, NI
3:4	302-60	1	Fitting-Grease	8	104-3544	1	Mount-Motor, Drive

● Not serviced separately

Double Driven Spindle Assembly No. 139-1036



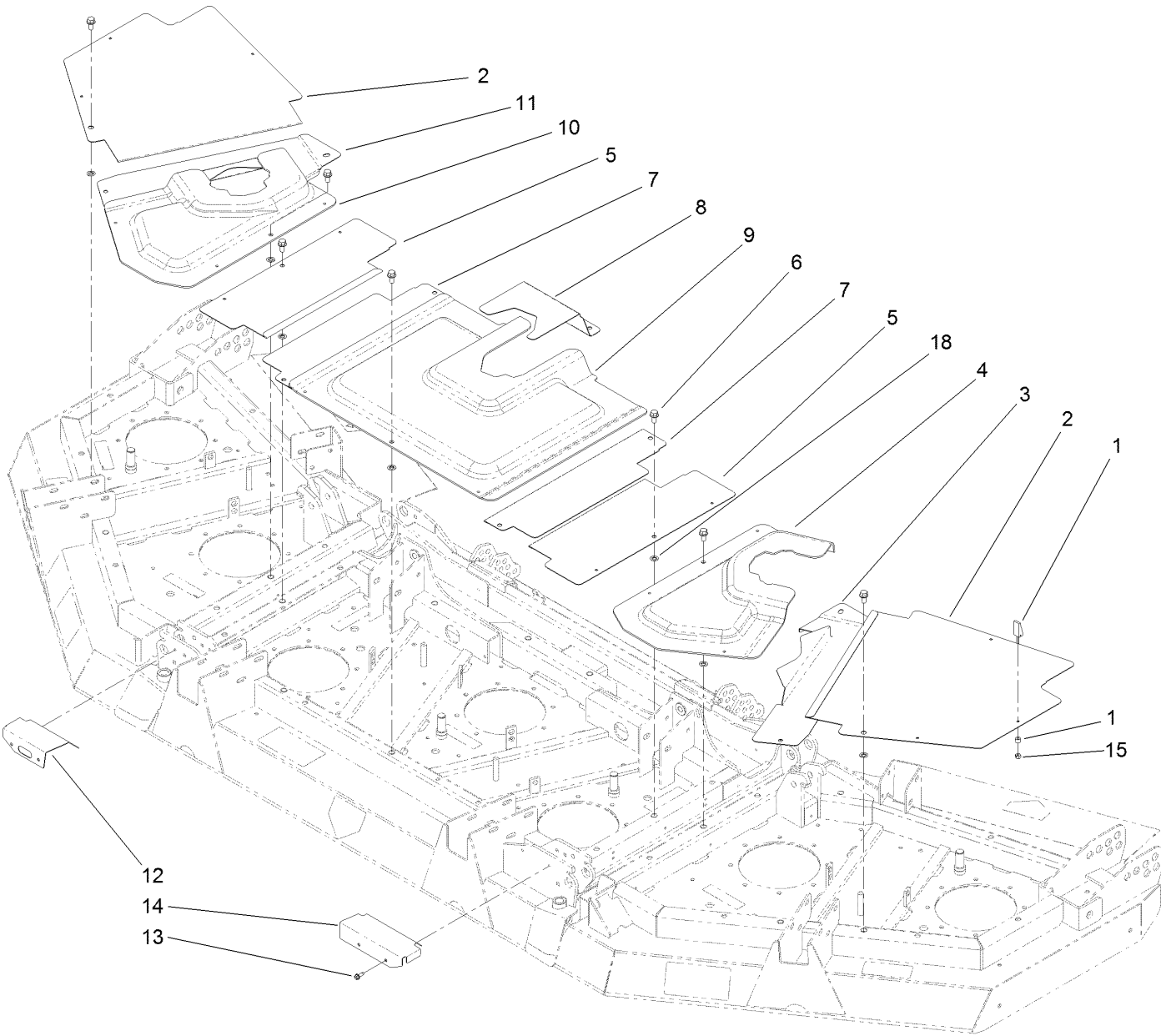
Double Driven Spindle Assembly No. 139-1036 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1044	1	Shaft-Spindle
2	138-6416	1	Spacer-Spindle, Shaft
3	119-4546	1	Spindle Housing ASM
3:1	120-5577	1	Bearing Spacer Set
3:2	110-8297	1	Bearing ASM
3:3	253-154	2	Seal-Oil
3:4	302-60	1	Fitting-Grease

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3:5		1	Spindle ASM ●
3:5:2	114-8195	4	Bolt-Neck, Ribbed
4	106-7159	1	O-Ring
5	106-4269	1	Pulley-Drive, Double
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI
8	106-4268	1	Mount-Motor, Drive

● Not serviced separately

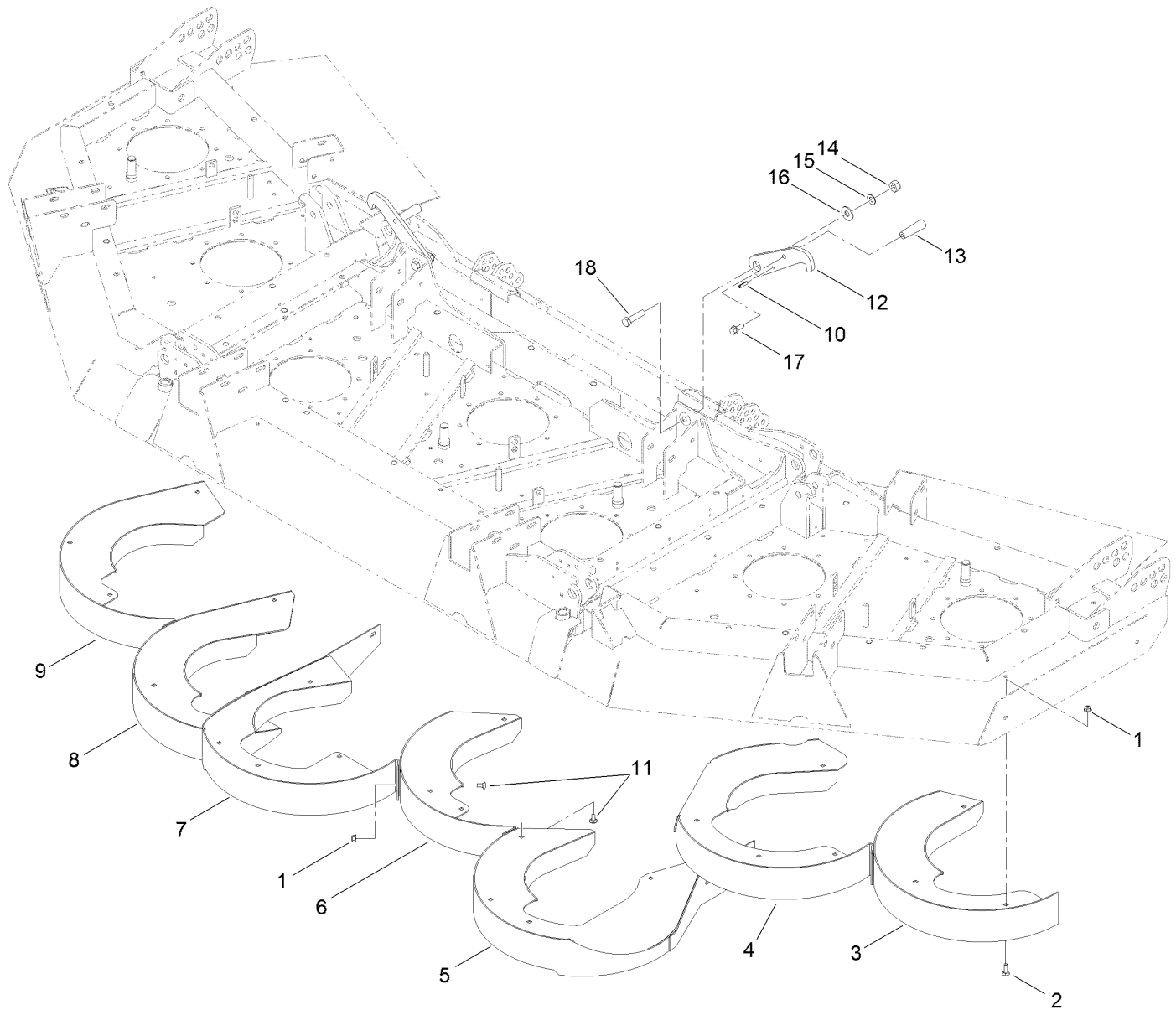
Deck Cover Assembly



Deck Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	74-5950	18	Latch-Swell	9	106-4254	1	Cover-Front, Center
2	106-4256-03	2	Cover-Outer, Wing	10	106-4259	1	Cover-Mount, RH
3	106-4258-03	1	Cover-Inner, LH	11	106-4257-03	1	Cover-Inner, RH
4	106-4260	1	Cover-Mount, LH	12	106-7173-01	1	Shield-RH
5	106-4252-03	2	Cover-Outer, Center	13	32104-95	4	Screw-HWH
6	3234-1	17	Screw-HHF	14	106-7174-01	1	Shield-LH
7	106-4255-03	2	Cover-Inner, Center	15	1-804254	18	Nut-Lock, HH
8	106-4253-03	1	Cover-Rear, Center	18	107-3154	7	Nut-Push

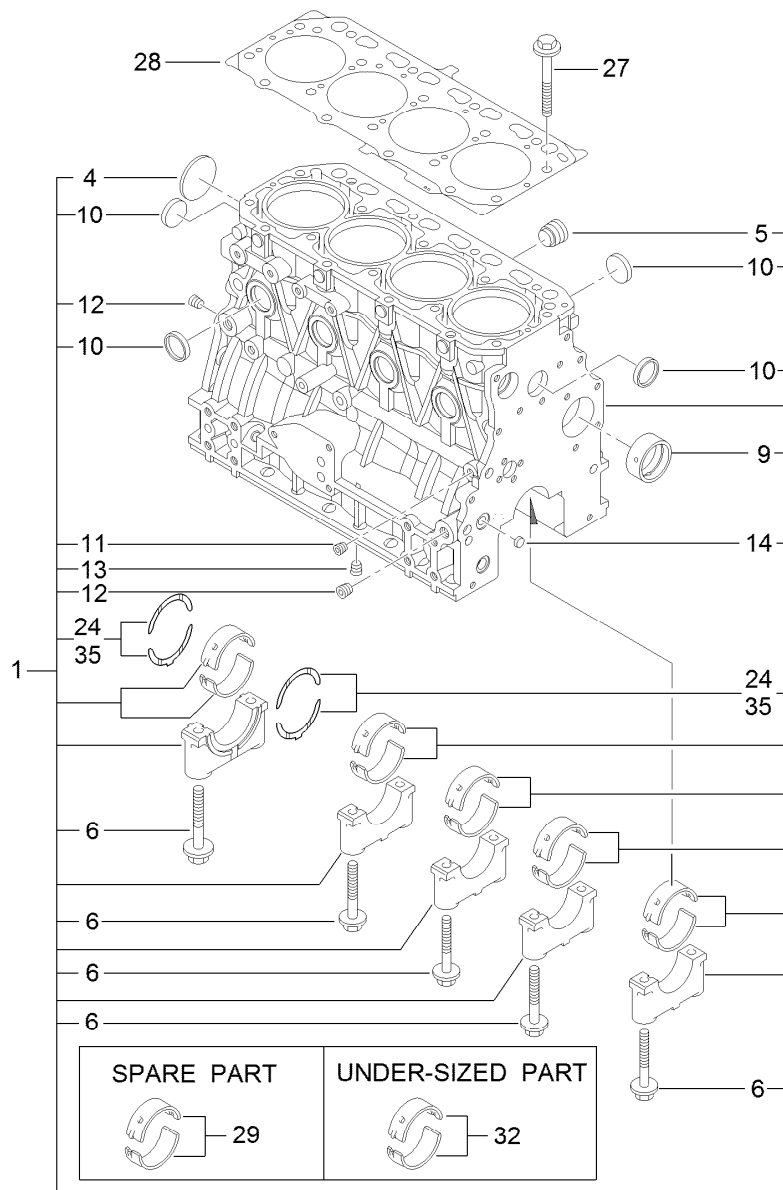
Rear Discharge Baffle Assembly



Rear Discharge Baffle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	28	Nut-HF, NI
2	3230-22	23	Screw-CARR
3	106-4308-0P	1	Chamber-Outer, LH
4	106-4304-0P	1	Chamber-Inner, LH
5	106-4291-0P	1	Chamber-Center, LH
6	106-4294-0P	1	Chamber-Center
7	106-4286-0P	1	Chamber-Center, RH
8	106-4298-0P	1	Chamber-Inner, RH
9	106-4301-0P	1	Chamber-Outer, RH

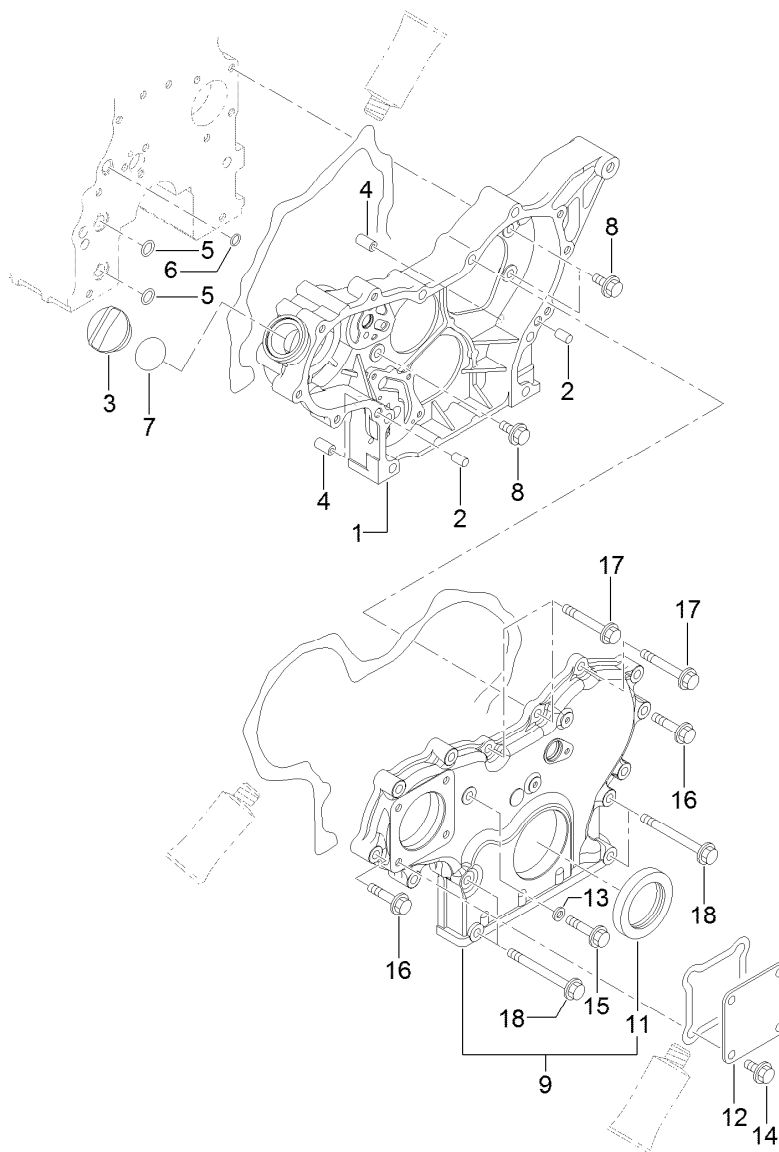
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	32121-24	2	Pin-Spring
11	3230-18	5	Screw-CARR
12	106-4340-01	2	Latch-Wing
13	233-39	2	Knob-Control
14	3296-25	2	Nut-Lock, NI
15	3290-483	2	Washer-Conical
16	3256-6	2	Washer-Flat
17	3234-11	2	Screw-HHF
18	325-8	2	Screw-HH



Cylinder Block Assembly

Ref.	Part Number	Qty.	Description
1	127-3127	1	Cylinder Block ASM
4	125-6980	1	Plug
5	125-7170	1	Plug
6	125-7007	10	Bolt
9	125-7108	1	Bushing
10	125-7239	8	Plug
11	125-6969	1	Plug
12	125-6973	2	Plug

Ref.	Part Number	Qty.	Description
13	125-6973	1	Plug
14	125-7237	1	Plug
24	125-7010	2	Metal-Thrust
27	125-7006	18	Bolt
28	127-3126	1	Gasket-Head, Cylinder
29	125-6981	5	Metal-Main
32	125-7009	5	Metal-Main (0.25)
35	125-7011	1	Metal-Thrust (0.25)

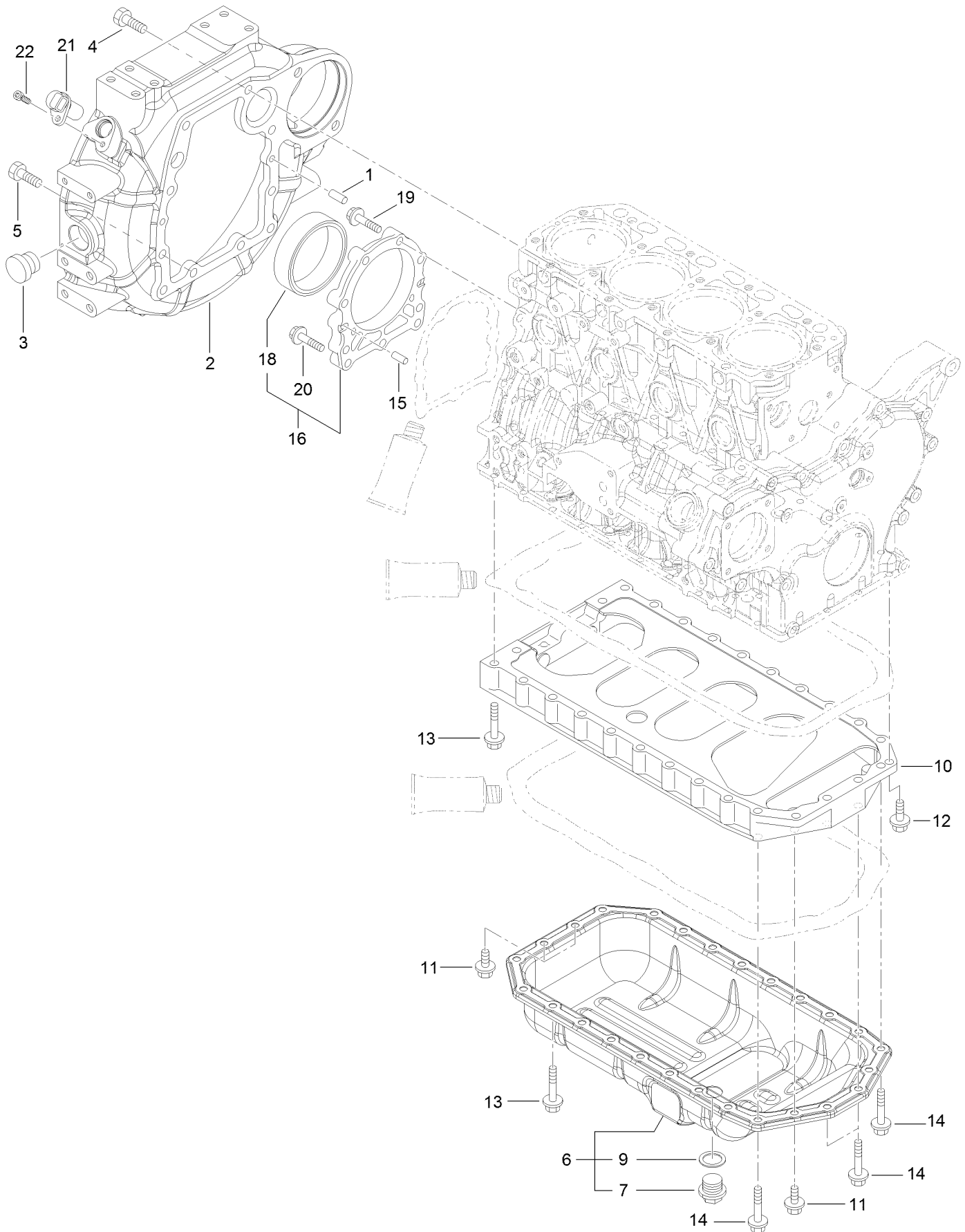


Gear Housing Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3023	1	Case-Gear
2	125-6995	2	Pin
3	125-6972	1	Cover-Filler
4	125-7107	2	Pipe
5	125-6909	2	O-Ring
6	127-2973	1	O-Ring
7	125-7197	1	O-Ring
8	125-7214	3	Bolt
9	127-3024	1	Gearcase Cover ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	125-6944	1	Seal-Oil
12	125-6977	1	Cover
13	125-7174	1	Washer-Seal
14	125-7214	4	Bolt
15	125-7217	1	Bolt
16	125-7218	7	Bolt
17	125-7222	3	Bolt
18	125-7224	4	Bolt

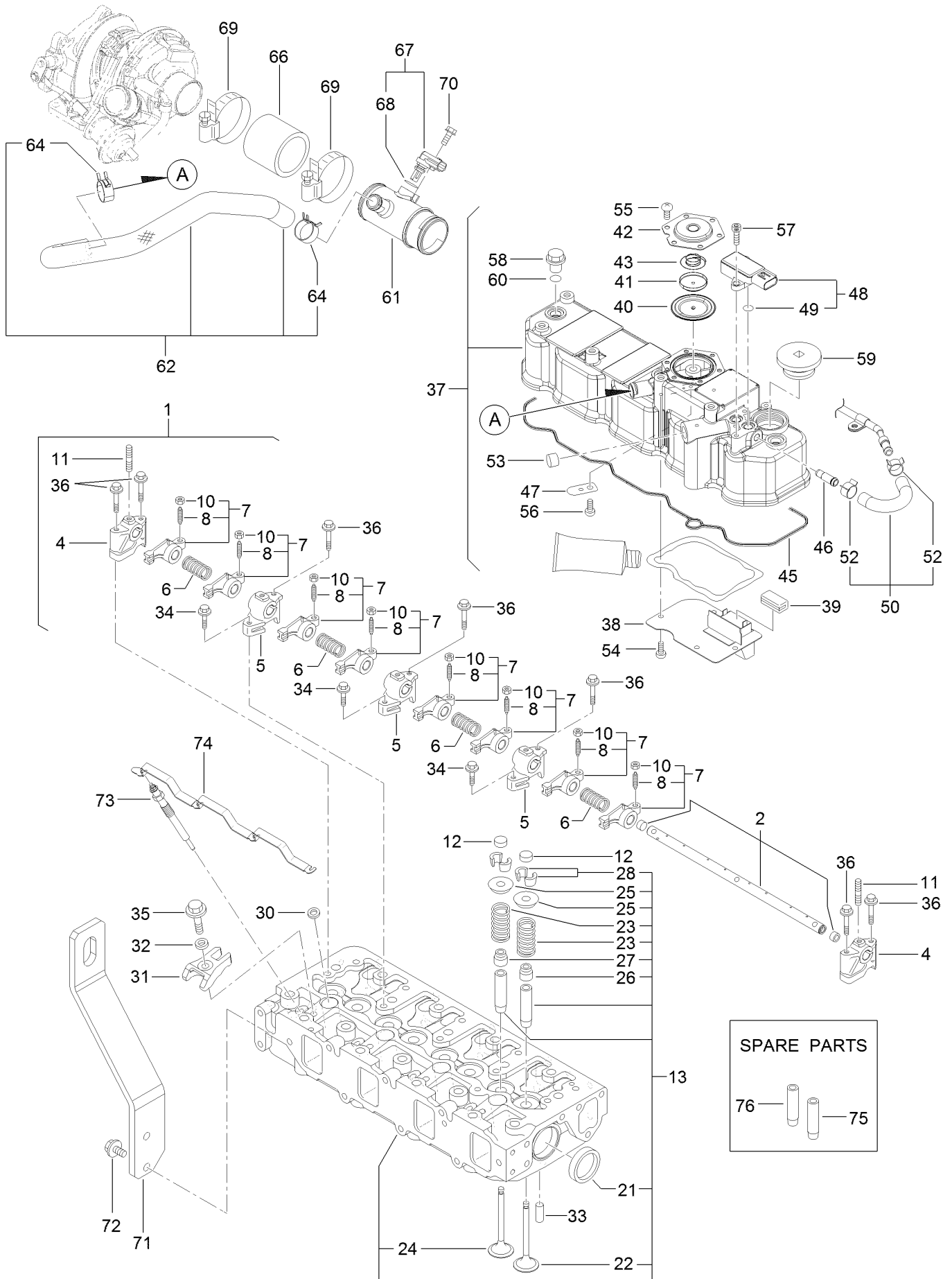
Flywheel Housing and Oil Sump Assembly



Flywheel Housing and Oil Sump Assembly (continued)

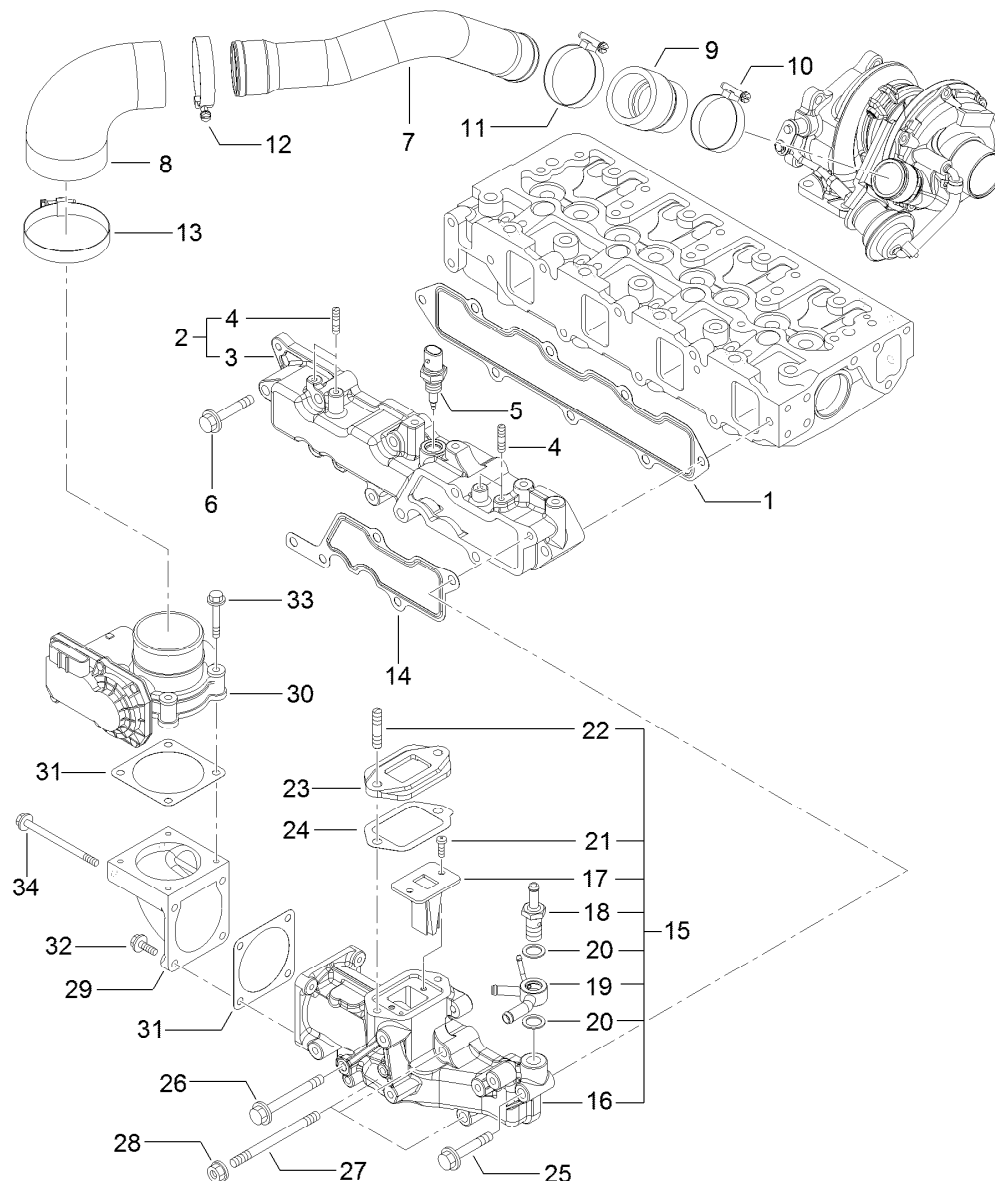
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	2	Pin	12	125-7215	2	Bolt
2	127-3025	1	Housing-Flywheel	13	125-7219	20	Bolt
3	125-6910	1	Cap	14	125-7220	4	Bolt
4	125-7226	6	Bolt	15	125-6995	2	Pin
5	125-7227	4	Bolt	16	125-6996	1	Case ASM
6	125-7241	1	Oil Sump ASM	18	125-7106	1	Seal-Oil
7	125-6912	1	Plug-Drain	19	125-7045	6	Bolt
9	125-7177	1	Washer-Seal	20	125-7217	3	Bolt
10	125-7035	1	Spacer	21	127-3062	1	Sensor-Rev, Flywheel
11	125-7214	4	Bolt	22	127-3184	1	Bolt

Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

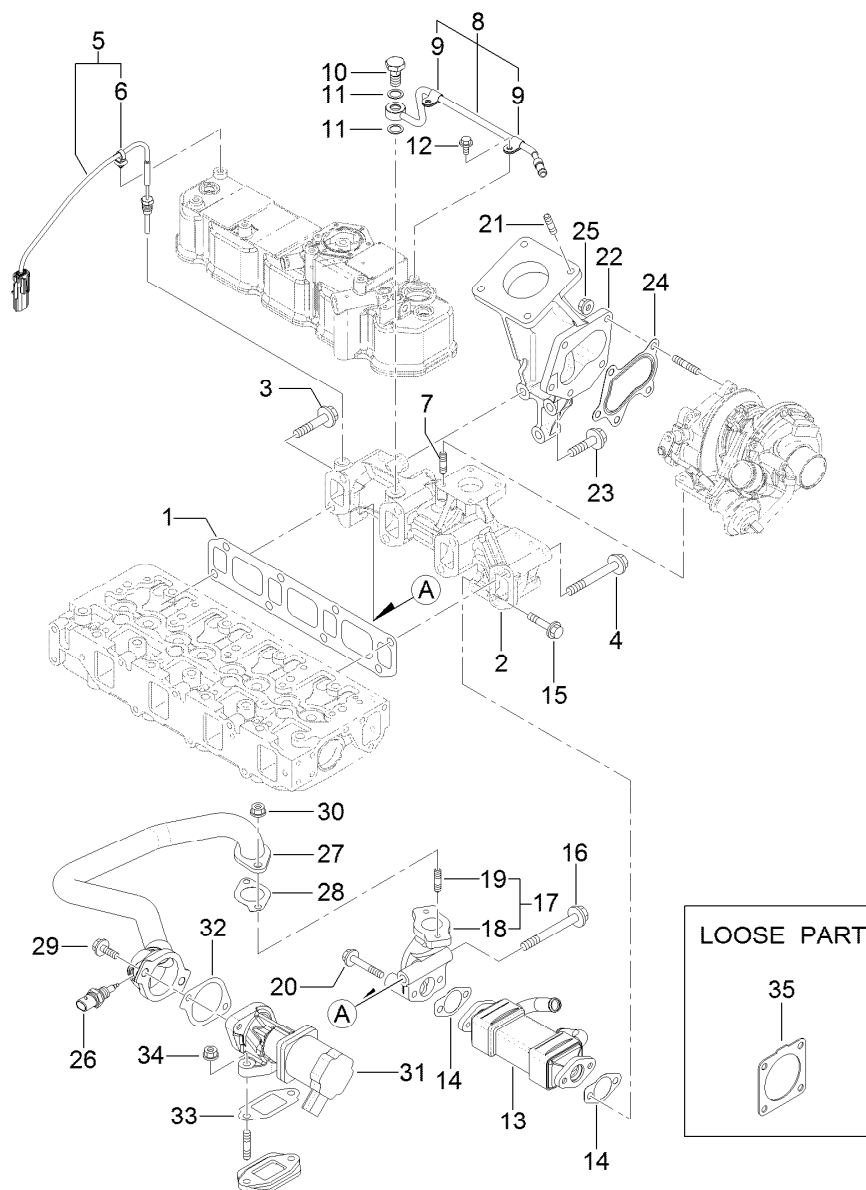
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3005	1	Shaft ASM	42	125-6961	1	Plate-Breather
2	127-3006	1	Shaft	43	125-6962	1	Spring-Diaphragm
4	127-2974	2	Support	45	127-3106	1	Gasket-Cover
5	127-2975	3	Support	46	127-3026	1	Joint
6	127-2995	4	Spring	47	125-6994	1	Spring
7	127-2989	8	Arm-Rocker	48	127-3029	1	Sensor-Pressure
8	125-7013	8	Screw-Adjust, Valve	49	127-3032	2	O Ring-Sensor, Pressure
10	125-7014	8	Nut	50	127-3040	1	Hose ASM
11	127-3183	3	Stud	52	127-3041	2	Clip-Hose
12	127-2996	8	Cap-Valve	53	125-6913	1	Plug
13	127-3132	1	Cylinder Head ASM	54	125-7186	4	Screw
21	125-7240	2	Plug	55	125-7186	6	Screw
22	127-2990	4	Valve	56	125-7186	1	Screw
23	127-3012	8	Spring	57	127-3184	2	Bolt
24	127-2994	4	Valve	58	125-6974	3	Knob
25	127-3013	8	Retainer-Spring	59	127-2978	1	Plug
26	127-2986	4	Seal-Stem, Valve	60	93-0418	3	O-Ring
27	127-3027	4	Seal-Stem, Valve	61	127-3128	1	Joint-Breather
28	127-3186	8	Pin-Cotter	62	127-3129	1	Breather Hose ASM
30	127-3021	4	Gasket-Injector	64	125-7040	2	Clip-Hose
31	127-3028	4	Retainer-Injector	66	127-3133	1	Hose-Intake
32	127-2980	4	Washer-Injector	67	127-3030	1	Sensor-Temp, Air
33	125-7184	2	Pin-Spring	68	127-3033	1	O-Ring
34	125-7215	3	Bolt	69	125-7190	2	Clamp-Hose
35	125-7217	4	Bolt	70	125-7208	1	Bolt
36	125-7220	7	Bolt	71	127-3130	1	Lifter-Engine
37	127-3131	1	Cylinder Head Cover ASM	72	125-7214	2	Bolt
38	127-2988	1	Plate	73	127-2991	4	Plug-Glow
39	125-7012	1	Baffle	74	127-3123	1	Connector-Glow Plug
40	125-6959	1	Diaphragm	75	127-2979	4	Guide
41	125-6960	1	Plate	76	127-2997	4	Guide-Valve



Suction Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3107	1	Gasket-Manifold, Intake
2	127-3135	1	Intake Manifold ASM
3	127-3134	1	Manifold-Intake
4	127-3180	4	Stud
5	127-3031	1	Sensor-Temp, Air
6	125-7220	5	Bolt
7	127-3152	1	Duct-Suction
8	127-3096	1	Joint-Rubber
9	127-3153	1	Joint-Rubber
10	125-7189	1	Clamp-Hose
11	127-3170	1	Clamp-Hose
12	125-7190	1	Clamp-Hose
13	127-3171	1	Clamp-Hose
14	127-3034	1	Gasket-Collector
15	127-3093	1	Intake Collector ASM
16	127-3092	1	Collector-Intake
17	127-3139	1	Valve-Reed

Ref.	Part Number	Qty.	Description
18	127-3080	1	Joint-Hose
19	127-3081	1	Joint-Hose
20	127-3166	2	Washer-Seal
21	127-3168	2	Screw
22	127-3181	2	Stud
23	127-3045	1	Spacer-Valve, E G R
24	127-3046	1	Gasket-E G R
25	125-7220	1	Bolt
26	127-3178	1	Bolt
27	127-3182	3	Stud
28	125-7229	3	Nut
29	127-3035	1	Bend-Inlet
30	127-3036	1	Body-Throttle
31	127-3037	2	Gasket-Throttle
32	125-7209	2	Bolt
33	125-7211	4	Bolt
34	127-3177	2	Bolt

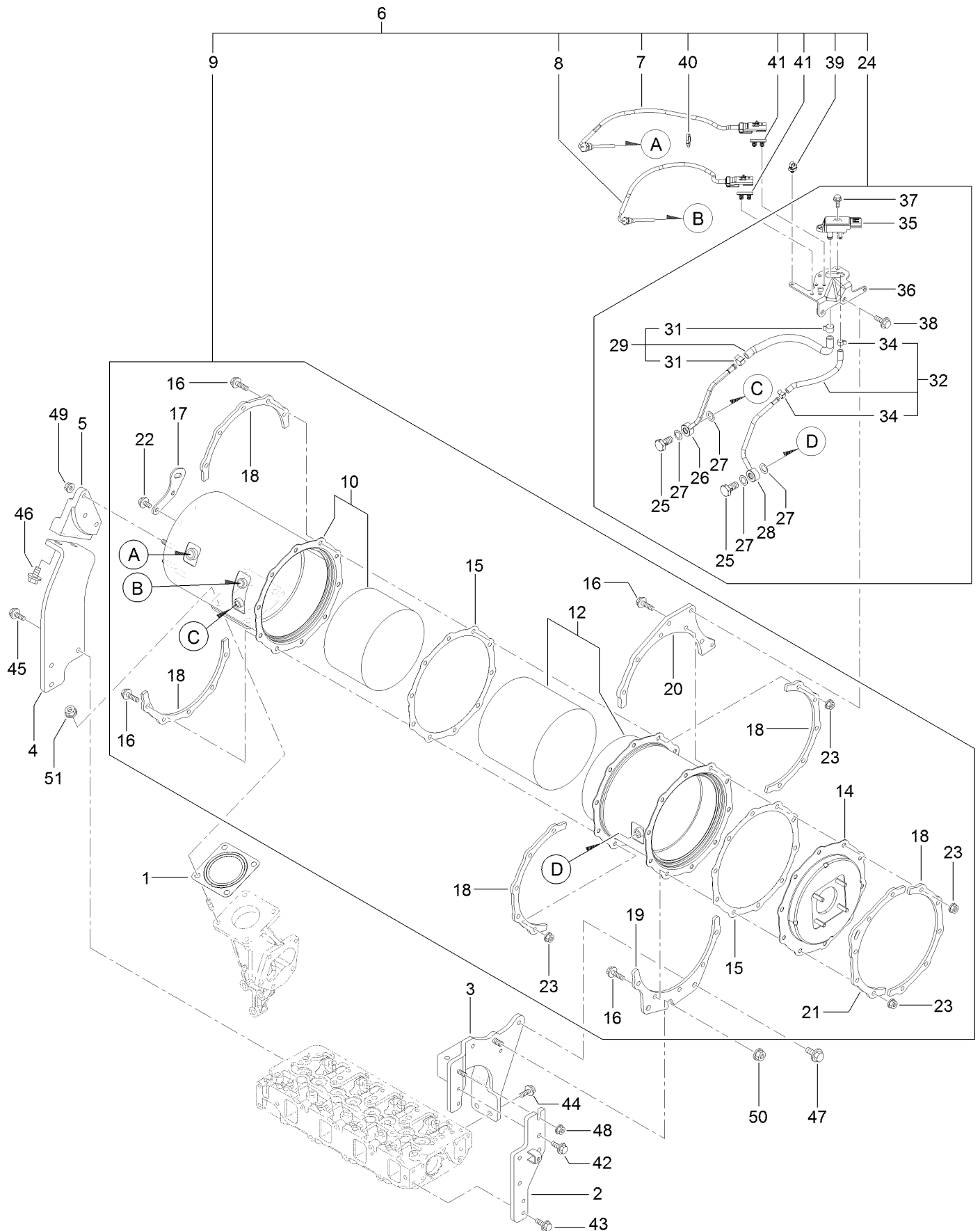


Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3108	1	Gasket-Manifold, Exhaust
2	127-3136	1	Manifold-Exhaust
3	127-3094	1	Bolt
4	127-3044	7	Bolt-M10
5	127-3140	1	Sensor-Temp, Exhaust
6	127-3087	1	Band-Clip
7	125-7043	4	Stud
8	127-3038	1	Exhaust Pipe ASM
9	127-3173	2	Clamp
10	127-3039	1	Bolt-Joint, Pipe
11	127-3174	2	Gasket
12	125-7206	2	Bolt
13	127-3042	1	Cooler-E G R
14	127-3043	2	Gasket-Cooler, E G R
15	127-2976	2	Bolt
16	127-3022	1	Bolt-Flange
17	127-3048	1	E G R Pipe ASM
18	127-3049	1	Pipe-Out, E G R

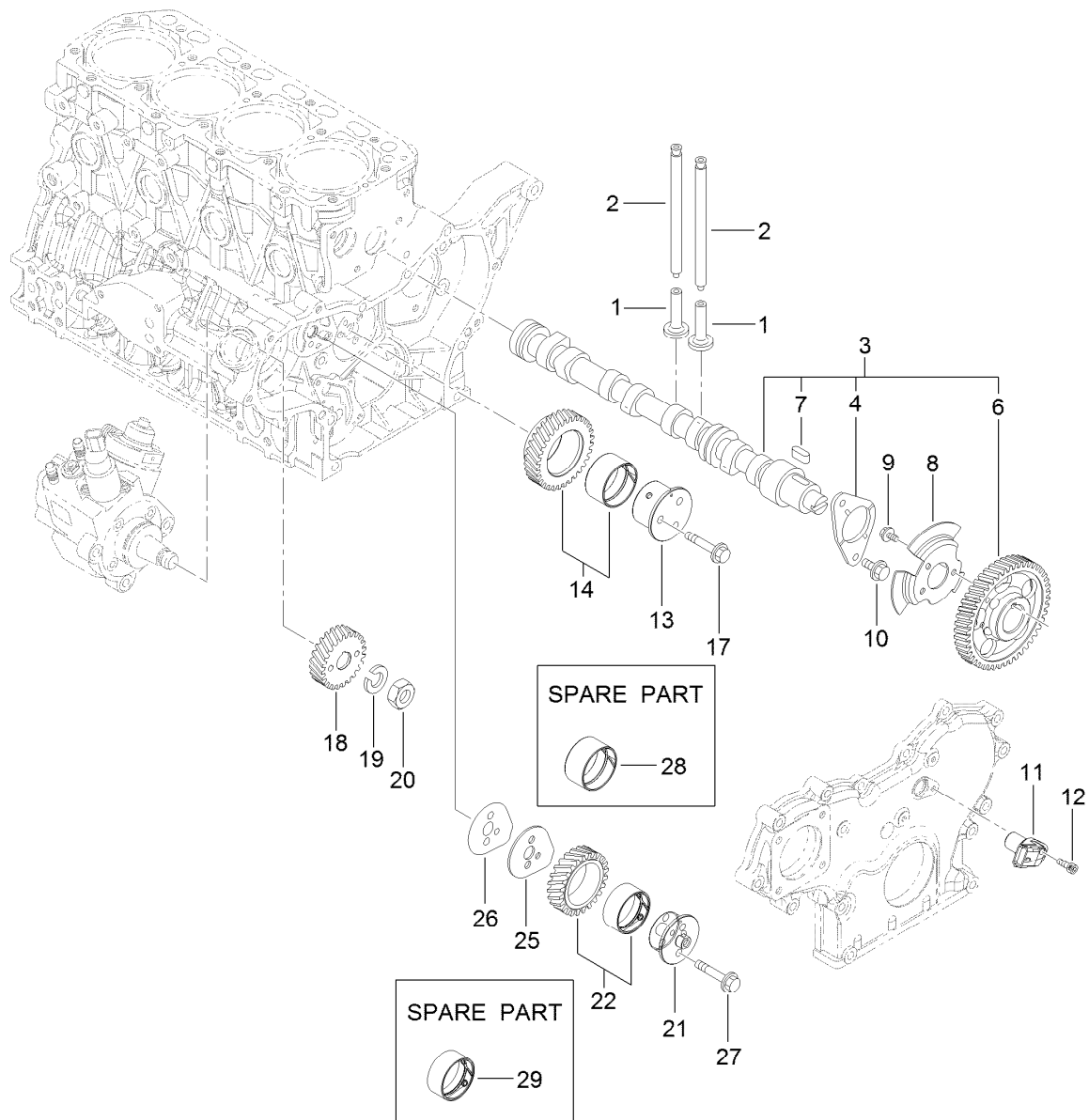
Ref.	Part Number	Qty.	Description
19	125-7043	2	Stud
20	125-7220	2	Bolt
21	127-2984	4	Stud
22	127-3137	1	Pipe-Exhaust
23	127-3138	3	Bolt-Flange
24	125-7071	1	Gasket
25	125-7229	5	Nut
26	127-3047	1	Sensor-Gas Temp, E G R
27	127-3109	1	E G R Pipe ASM
28	127-3016	1	Gasket
29	125-7215	2	Bolt
30	125-7229	2	Nut
31	127-3110	1	Valve-E G R
32	127-3050	1	Gasket-Intake Valve, E G R
33	127-3051	1	Gasket-Out Valve, E G R
34	125-7229	2	Nut
35	127-3019	1	Gasket

Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

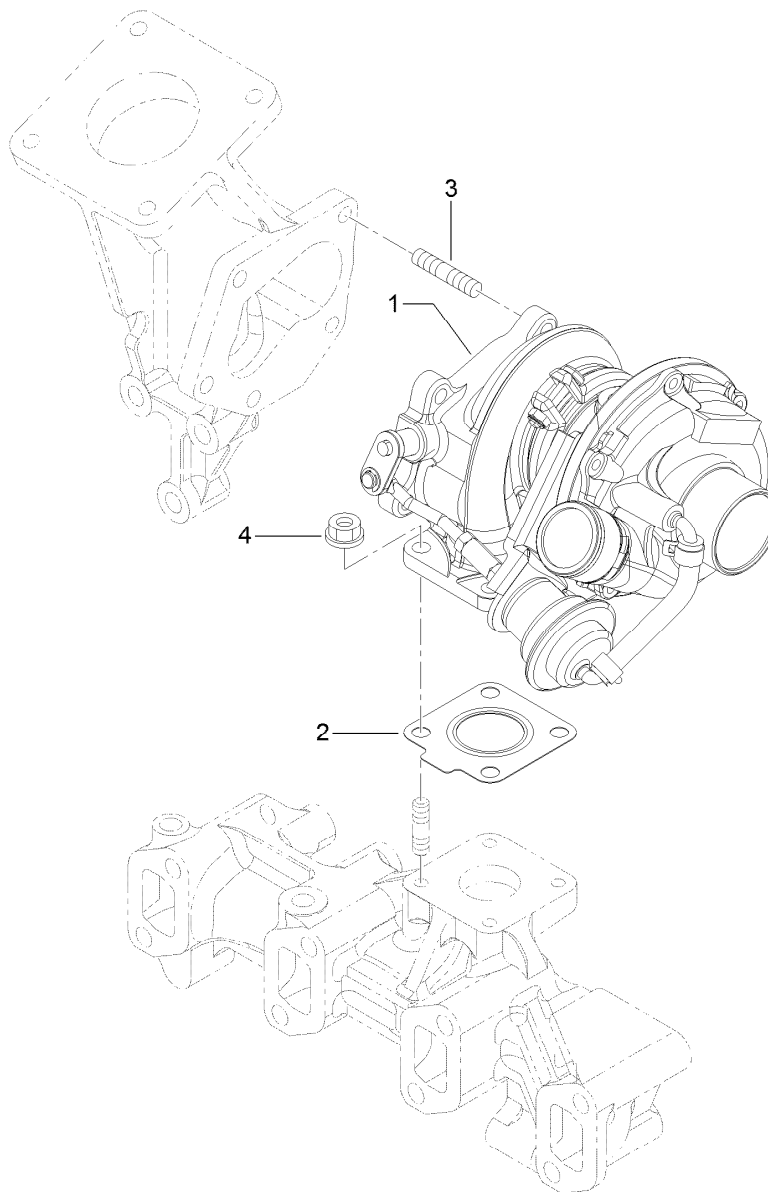
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-2987	1	Gasket-Silencer	27	127-3056	4	Gasket-Sensor
2	127-3095	1	Stay-D P F	28	127-3165	1	Exhaust Pressure Pipe ASM
3	127-3148	1	Stay- D P F	29	127-3114	1	Exhaust Hose ASM
4	127-3149	1	Stay-D P F	31	127-3057	2	Clip-Hose
5	127-3150	1	Stay-D P F	32	127-3059	1	Exhaust Pressure Hose ASM
6	127-3159	1	D P F Unit	34	127-3058	2	Clip-Hose
7	127-4764	1	Sensor-Temp, Exhaust	35	127-3060	1	Sensor-Pressure
8	127-3112	1	Sensor-Temp, Exhaust	36	127-3061	1	Bracket-Sensor, Pressure
9	127-3157	1	D P F ASM	37	125-7208	2	Bolt
10	127-3141	1	Case-Doc	38	125-7595	2	Bolt
12	127-3142R	1	Case-Filter, Soot-Recon	39	127-3087	1	Band-Clip
12	127-3142	1	Case-Filter, Soot	40	127-3124	1	Band
14	127-3143	1	Flange-Outlet	41	127-3088	2	Clip-Connector
15	127-3162	2	Gasket-D P F	42	125-7595	2	Bolt
16	127-3055	20	Bolt	43	125-7595	2	Bolt
17	127-3144	1	Lifter-D P F	44	125-7595	2	Bolt
18	127-3145	5	Stiffener-D P F, A	45	125-7595	3	Bolt
19	127-3146	1	Stiffener-D P F, B	46	127-3179	2	Bolt
20	127-3158	1	Stiffener-D P F, D	47	127-3179	2	Bolt
21	127-3147	1	Stiffener-D P F, C	48	125-7229	1	Nut
22	125-7213	2	Bolt	49	125-7229	3	Nut
23	125-7229	20	Nut	50	125-7230	1	Nut
24	127-3163	1	Pressure Sensor Unit	51	125-7230	4	Nut
25	127-3039	2	Bolt-Joint, Pipe				
26	127-3164	1	Exhaust Pressure Pipe ASM				



Camshaft and Driving Gear Assembly

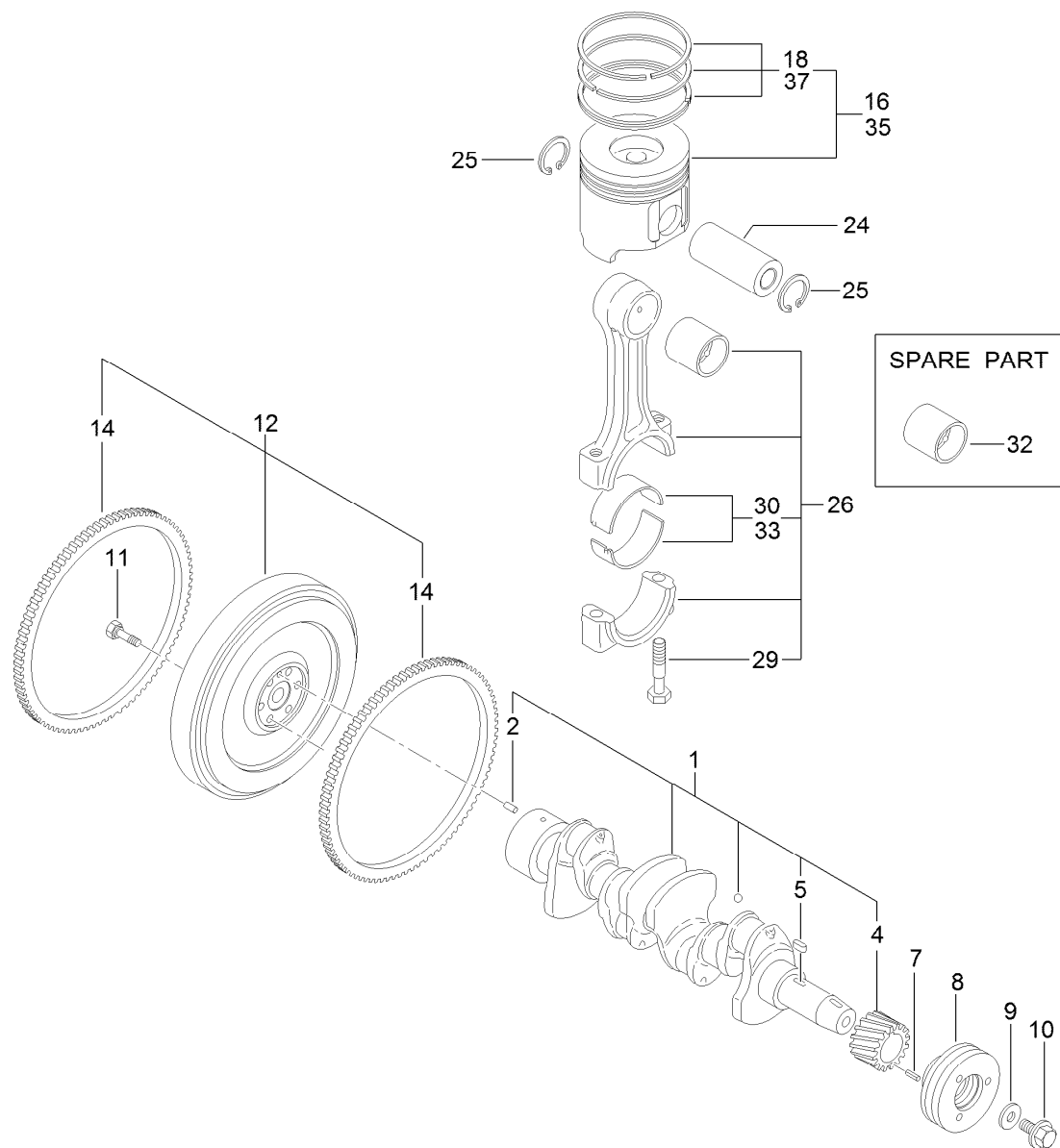
Ref.	Part Number	Qty.	Description
1	125-7016	8	Tappet
2	125-7017	8	Rod-Push
3	127-3113	1	Camshaft ASM
4	125-7008	1	Metal-Thrust
6	127-3052	1	Gear-Camshaft
7	125-7185	1	Key
8	127-3053	1	Pulser-Camshaft
9	125-7205	3	Bolt
10	125-7213	2	Bolt
11	127-3054	1	Sensor-Rev, Gear
12	127-3184	1	Bolt
13	127-3063	1	Shaft-Idle, Gear A

Ref.	Part Number	Qty.	Description
14	127-3066	1	Idle Gear A ASM
17	125-7219	3	Bolt
18	127-3070	1	Gear-Pump, Supply
19	127-3167	1	Washer-Spring
20	127-3185	1	Nut-Lock
21	127-3064	1	Shaft-Idle, Gear B
22	127-3067	1	Idle Gear B ASM
25	127-3068	1	Plate-Idle, Shaft
26	127-3069	1	Gasket-Idle, Shaft B
27	125-7218	2	Bolt
28	125-6927	1	Bushing
29	127-3065	1	Bushing



Turbine Assembly

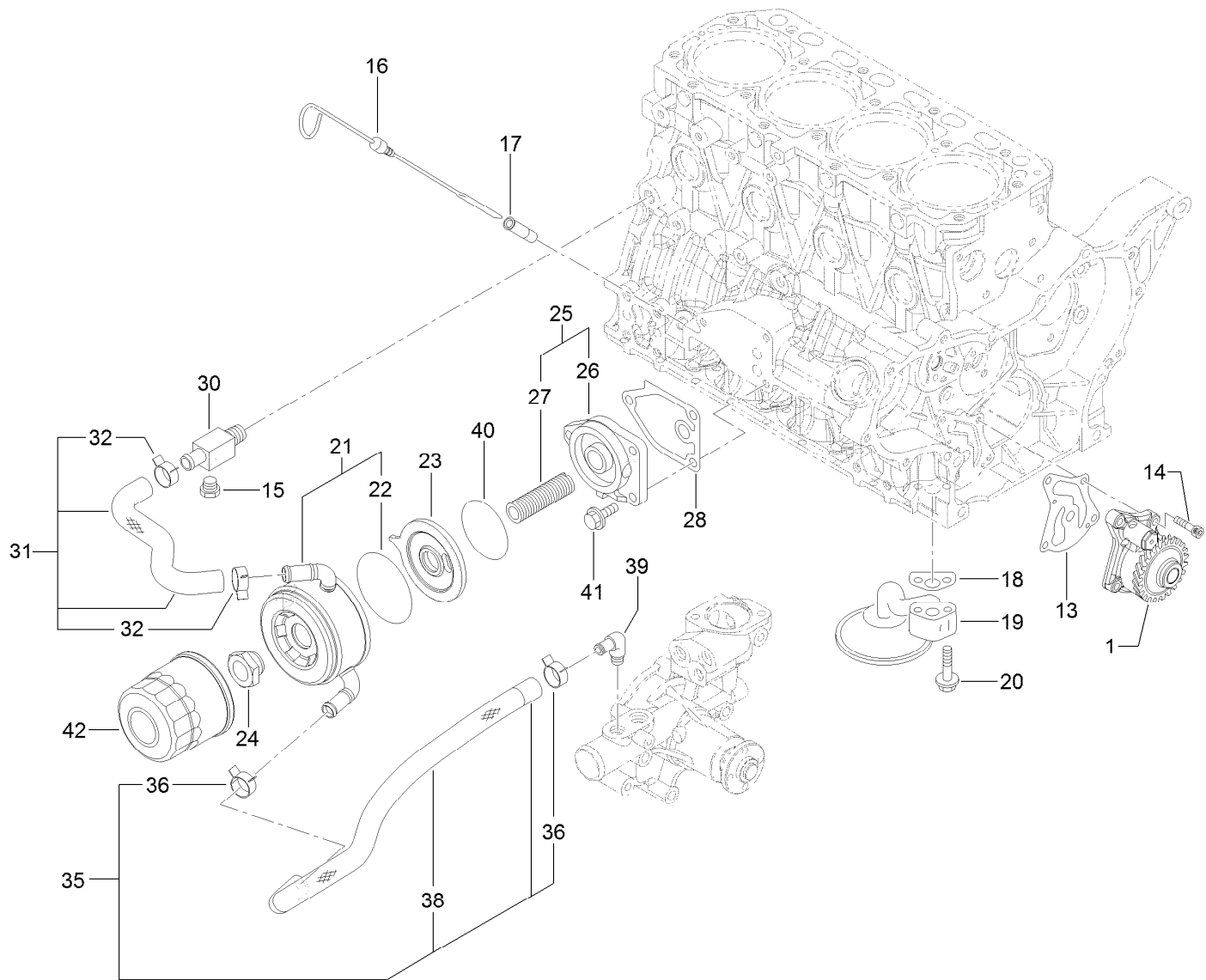
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3151	1	Turbine ASM
2	125-7070	1	Gasket
3	125-6906	5	Stud
4	125-7229	4	Nut



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	125-7091	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	125-6925	1	V-Pulley
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3160	1	Flywheel ASM
14	125-6943	1	Gear

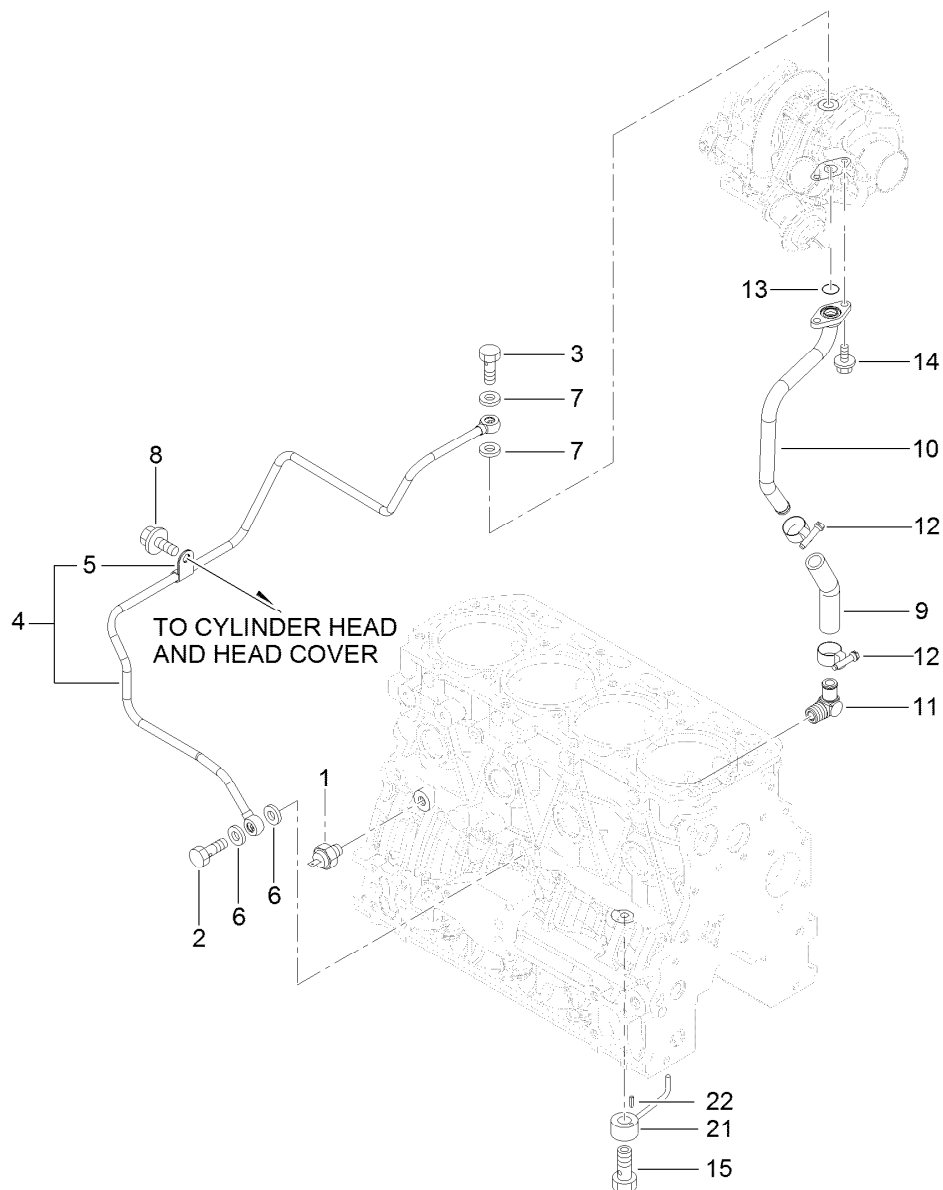
Ref.	Part Number	Qty.	Description
16	127-3097	4	Piston ASM
18	127-3098	4	Piston Ring ASM
24	125-7030	4	Pin
25	125-7180	8	Ring
26	125-7242	4	Connecting Rod ASM
29	125-6955	8	Bolt
30	125-7018	4	Pin-Crank
32	125-6997	4	Pin-Piston
33	125-7019	4	Pin-Crank (.25)
35	127-3099	4	Piston ASM (0.25 O.S.)
37	127-3100	4	Piston Ring ASM (0.25 O.S.)



Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-3101	1	Oil Lube Pump ASM
13	127-3004	1	Gasket
14	125-7232	4	Bolt
15	125-7171	1	Plug-Drain
16	125-6987	1	Dipstick
17	125-6954	1	Guide-Dipstick
18	125-7022	1	Gasket
19	125-7023	1	Pipe ASM
20	125-7217	2	Bolt
21	127-3014	1	Cooler ASM
22	127-2985	1	O-Ring
23	127-3015	1	Bracket-Cooler
24	125-7041	1	Nut-Cooler, Oil
25	127-3009	1	Bracket ASM

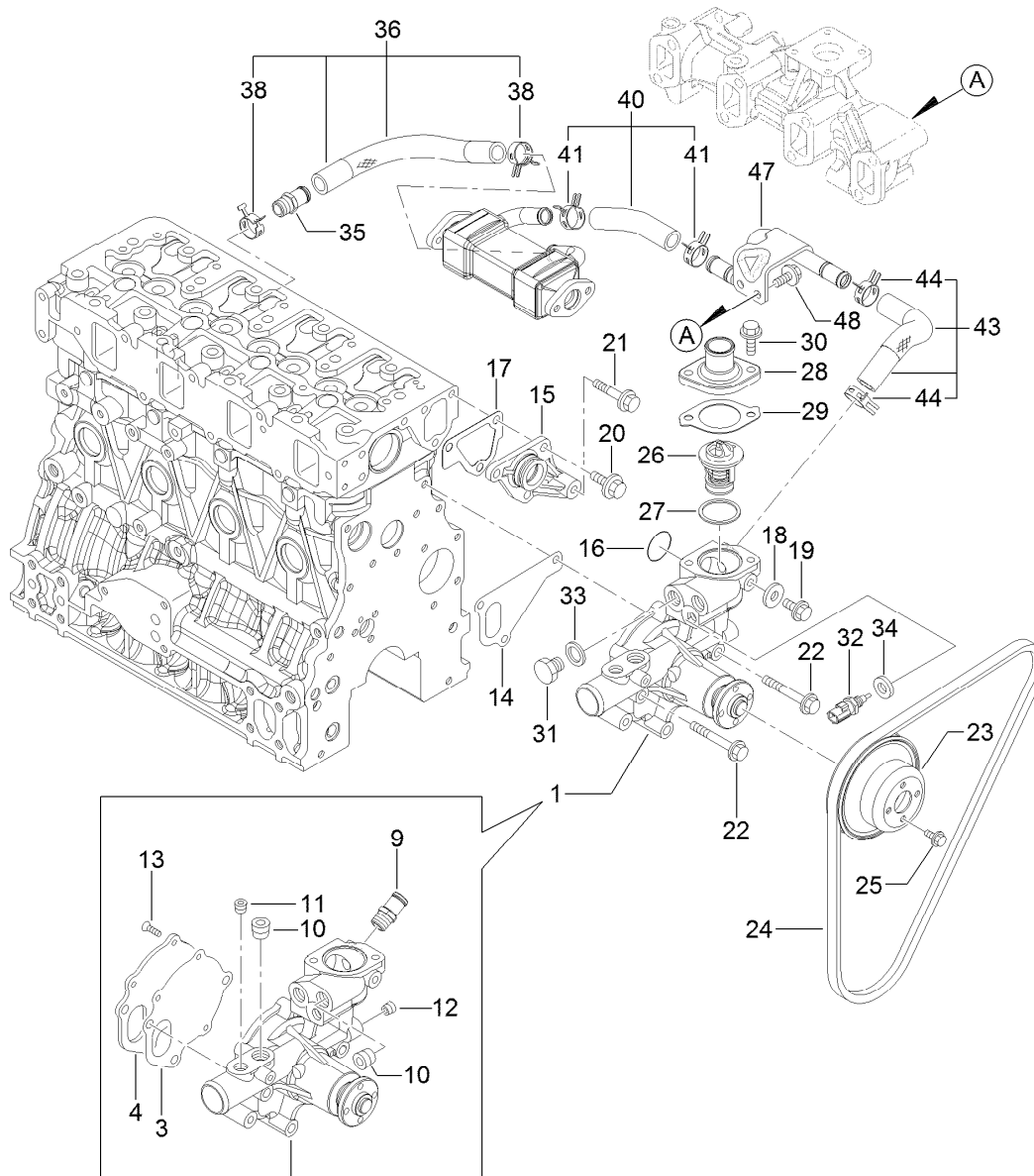
Ref.	Part Number	Qty.	Description
26	125-6930	1	Bracket
27	127-3010	1	Stud
28	125-7024	1	Gasket
30	125-6990	1	Joint
31	127-3102	1	Pipe-Cooling, Water
32	125-7162	2	Clip
35	127-3103	1	Hose-Cooling, Water
36	125-7162	2	Clip
38	127-3007	1	Tube
39	125-7001	1	Elbow
40	127-3176	1	O-Ring
41	125-7595	3	Bolt
42	125-7025	1	Filter-Engine, Oil



Lubrication Oil Line Assembly

Ref.	Part Number	Qty.	Description
1	125-6918	1	Switch-Oil
2	125-6975	1	Bolt-Joint, Pipe
3	125-6952	1	Bolt-Joint, Pipe
4	127-3154	1	Lube Oil Pipe ASM
5	125-6976	1	Retainer
6	125-7175	2	Washer-Seal
7	125-7193	2	Gasket
8	93-0362	1	Bolt
9	127-2992	1	Joint

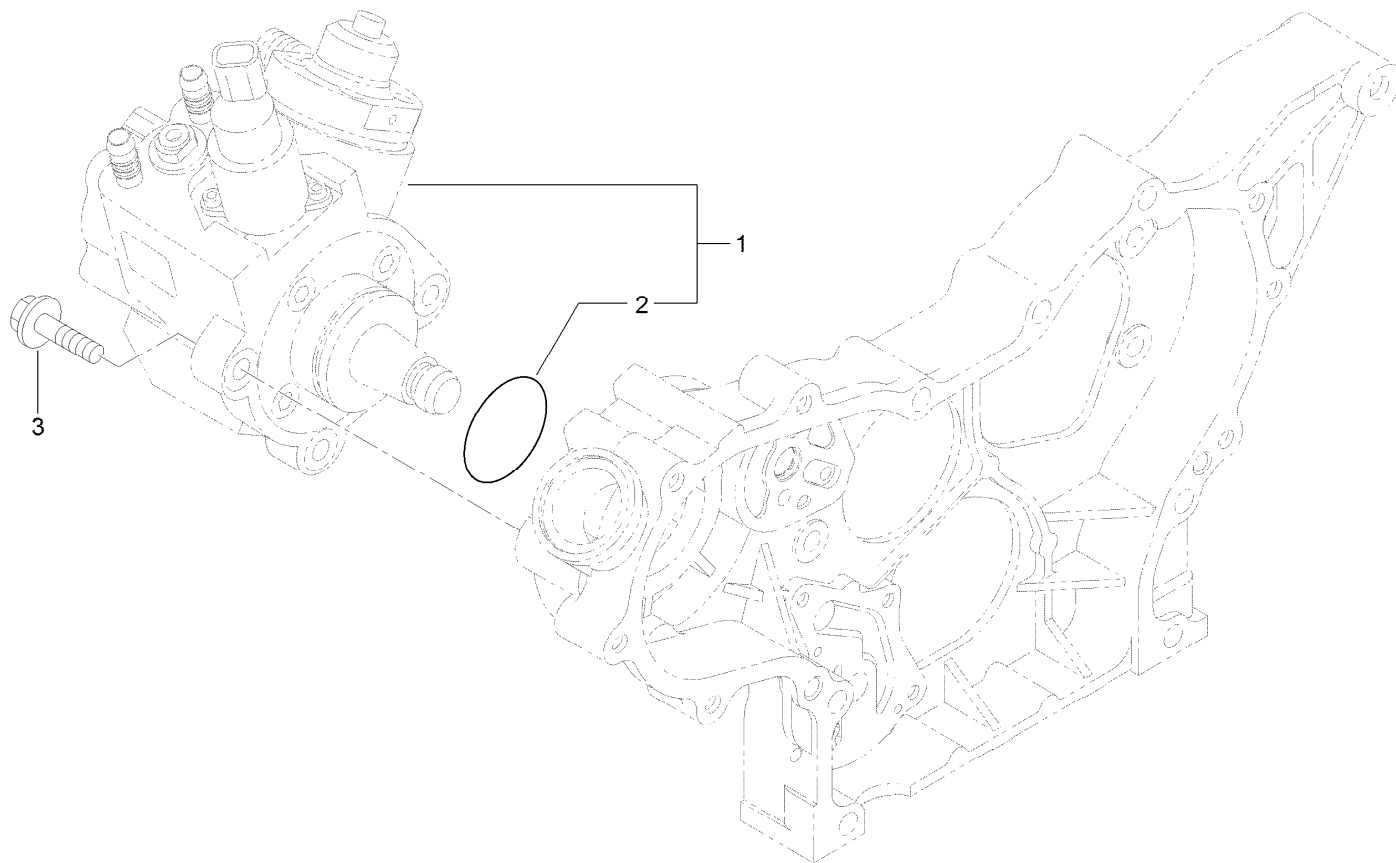
Ref.	Part Number	Qty.	Description
10	127-3155	1	Pipe-Lube, Oil
11	127-3003	1	Elbow
12	127-3169	2	Clamp-Hose
13	125-7198	1	O-Ring
14	125-7208	2	Bolt
15	125-7105	4	Check Valve ASM
21	125-7098	4	Nozzle
22	125-7182	4	Pin-Spring



Cooling Water System Assembly

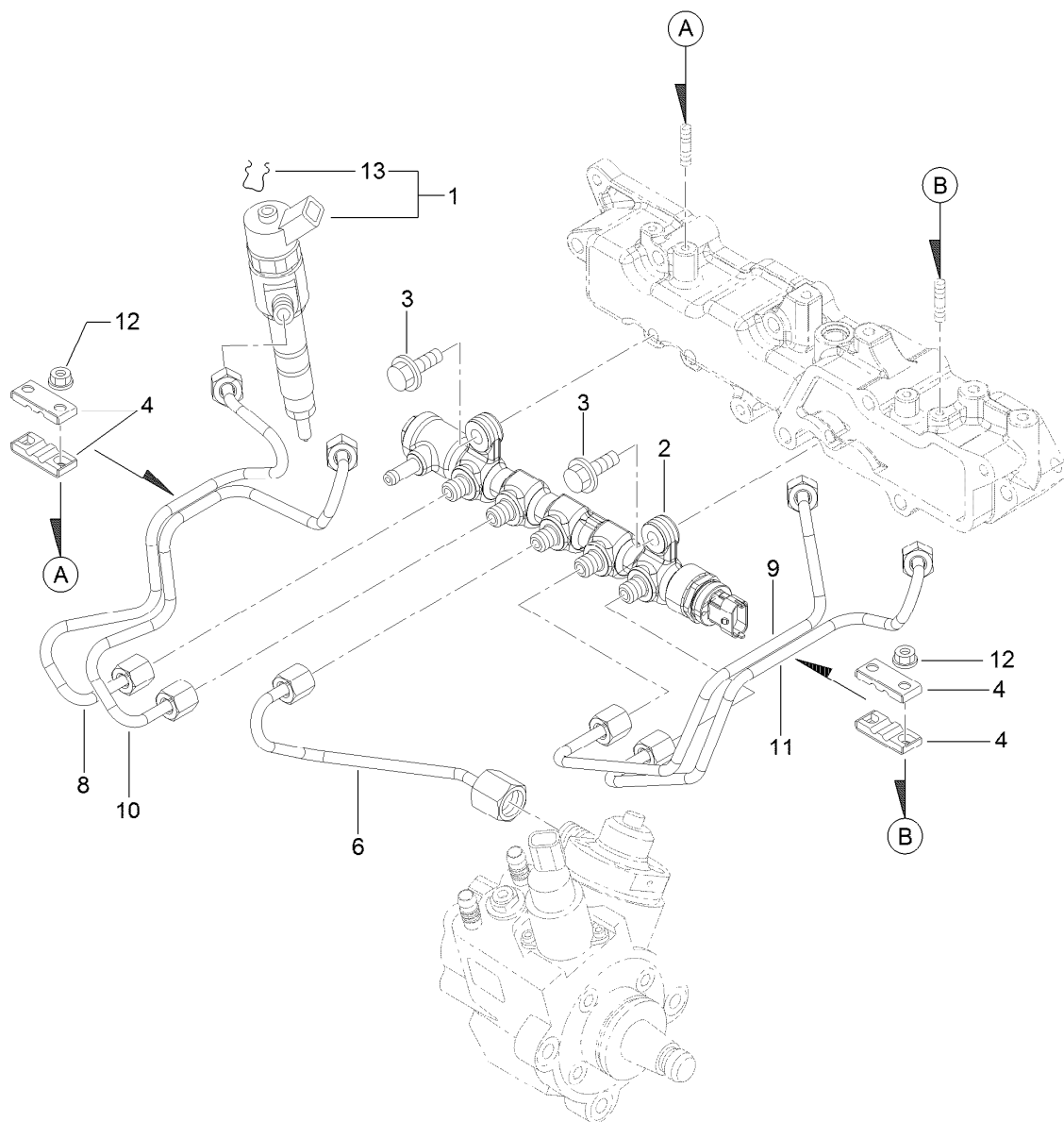
Ref.	Part Number	Qty.	Description
1	127-3071	1	Water Pump ASM
3	125-6998	1	Gasket
4	125-6999	1	Plate
9	127-3017	1	Joint
10	125-7123	2	Plug
11	127-3175	1	Plug
12	125-7195	1	Plug
13	125-7234	3	Screw
14	125-7047	1	Gasket
15	125-6986	1	Joint
16	125-7048	1	O-Ring
17	125-6978	1	Gasket
18	125-7192	1	Gasket
19	93-0362	1	Bolt
20	125-7214	3	Bolt
21	125-7219	1	Bolt
22	125-7222	3	Bolt
23	125-7039	1	V-Pulley
24	127-2998	1	V-Belt

Ref.	Part Number	Qty.	Description
25	125-7206	4	Bolt
26	125-7029	1	Thermostat
27	125-7026	1	Gasket
28	125-7034	1	Cover
29	125-7110	1	Gasket
30	125-7594	2	Bolt
31	125-6953	1	Plug
32	125-7124	1	Sensor-Thermostat, CW
33	125-6979	1	Gasket
34	125-7176	1	Washer-Seal
35	127-3017	1	Joint
36	127-3072	1	Water In Pipe ASM
38	127-3020	2	Clip-Hose
40	127-3115	1	Water Out Pipe ASM
41	127-3020	2	Clip-Hose
43	127-3116	1	Water Out Pipe ASM
44	127-3020	2	Clip-Hose
47	127-3117	1	Pipe-Out, CW
48	125-7214	2	Bolt



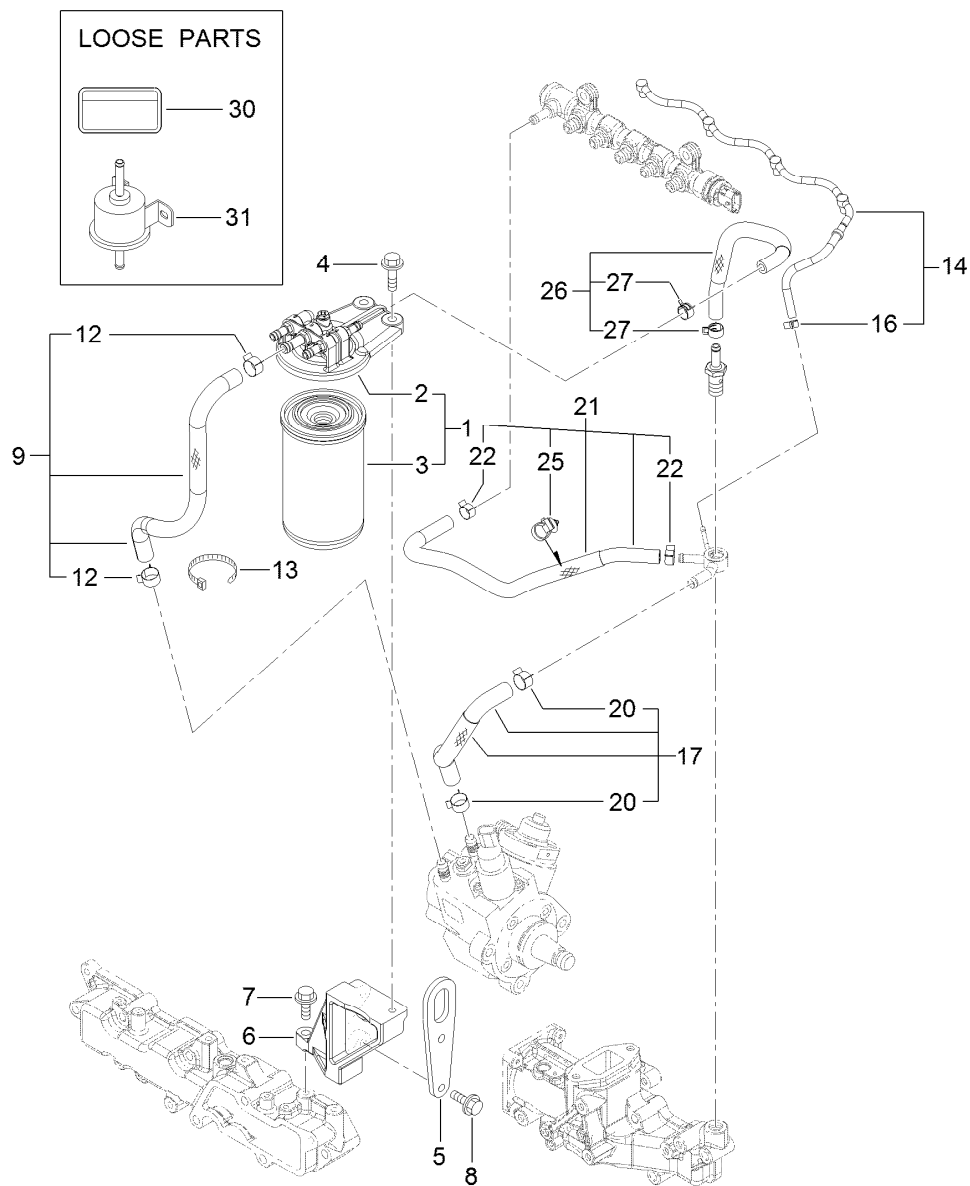
Fuel System Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O-Ring
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

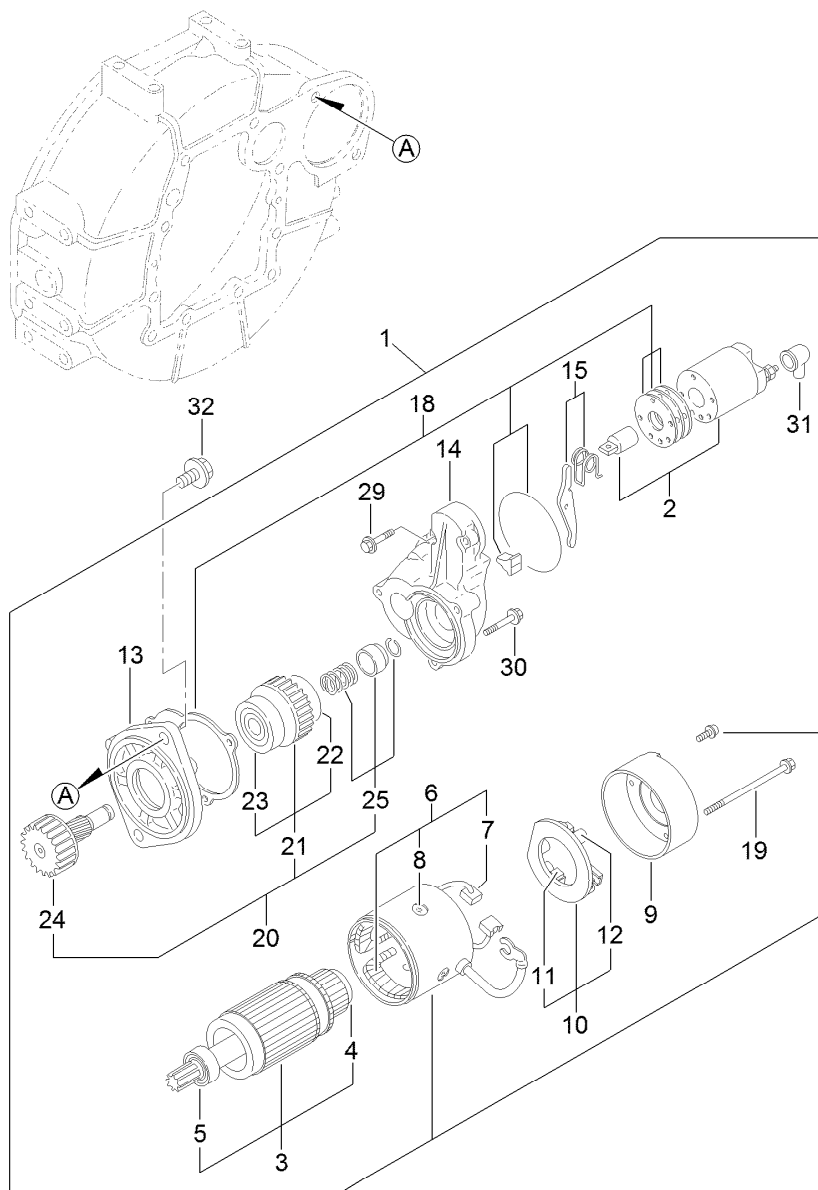
Ref.	Part Number	Qty.	Description
1	127-3104	4	Injector ASM
2	127-3118	1	Rail ASM
3	125-7215	2	Bolt
4	127-2982	4	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3121	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3122	1	Injection Pipe ASM
11	127-3084	1	Injection Pipe ASM
12	125-7231	4	Nut
13	130-7430	4	Ring-Retaining



Fuel Line Assembly

Ref.	Part Number	Qty.	Description
1	127-3075	1	Fuel/Oil Filter ASM
2	127-3076	1	Fuel/Oil Filter Bracket ASM
3	125-8752	1	Filter-Fuel/Oil
4	125-7216	2	Bolt
5	127-3091	1	Lifter-Engine
6	127-3105	1	Stay-Bracket, Filter
7	125-7215	1	Bolt
8	125-7216	2	Bolt
9	127-3077	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose
13	127-2981	1	Band

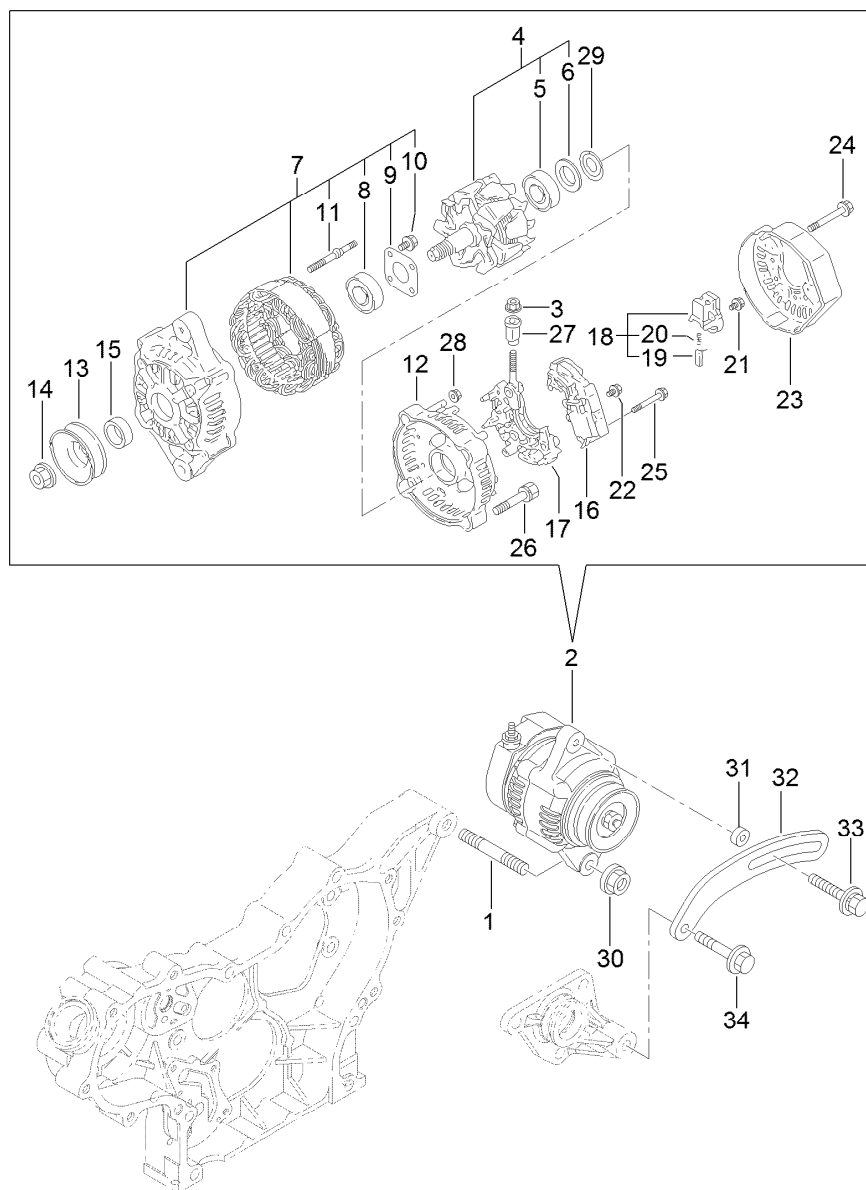
Ref.	Part Number	Qty.	Description
14	138-7845	1	Return Pipe ASM
16	127-3172	1	Clamp-Hose
17	127-3078	1	Fuel Pipe ASM
20	125-7191	2	Clamp-Hose
21	127-3119	1	Fuel Pipe ASM
22	127-2950	2	Clip-Hose
25	127-3087	1	Band-Clip
26	127-3079	1	Fuel Pipe ASM
27	127-2950	2	Clip-Hose
30	125-6900	1	Label-Caution, Fuel Oil
31	127-3008	1	Fuel Feed Pump ASM



Starting Motor Assembly

Ref.	Part Number	Qty.	Description
1	125-7003	1	Starter
2	125-7004	1	Switch ASM
3	125-7112	1	Armature ASM
4	125-7252	1	Bearing-Ball
5	125-7249	1	Bearing, Ball
6	125-7113	1	Field Coil ASM
7	125-7114	2	Brush
8	125-7163	4	Screw
9	125-7115	1	Cover
10	125-7116	1	Brush Holder ASM
11	125-7114	2	Brush
12	125-7036	4	Spring
13	125-7164	1	Case-Gear
14	125-7005	1	Housing

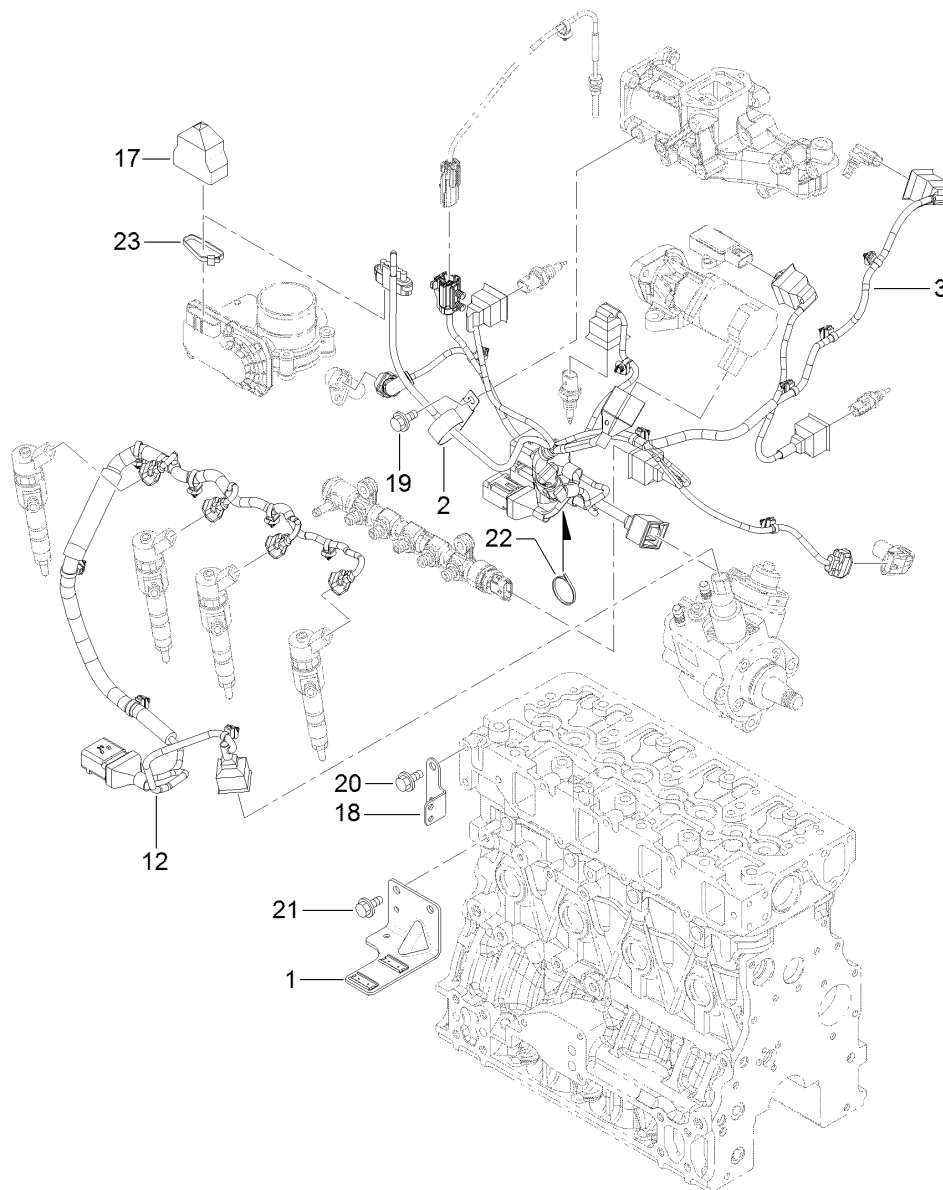
Ref.	Part Number	Qty.	Description
15	125-7165	1	Lever Set
18	125-7037	1	Dust Cover ASM
19	125-7117	2	Bolt-Through
20	125-7166	1	Pinion ASM
21	125-7250	1	Clutch ASM
22	125-7251	1	Bearing-Ball
23	125-7253	1	Bearing-Ball
24	125-7167	1	Shaft
25	125-7168	1	Stopper Set
29	125-7210	2	Bolt
30	125-7211	3	Bolt
31	125-7169	1	Cover
32	125-7225	2	Bolt



Generator Assembly

Ref.	Part Number	Qty.	Description
1	127-3011	1	Stud
2	125-7120	1	Alternator-12V
3	127-3190	1	Nut
4	127-2951	1	Rotor ASM
5	127-2983	1	Bearing-Ball
6	127-2962	1	Cover
7	127-2952	1	Frame ASM
8	127-2958	1	Bearing-Ball
9	127-2959	1	Plate-Retainer
10	127-2960	4	Screw
11	127-2961	2	Stud
12	127-2953	1	Frame ASM
13	127-2954	1	Pulley
14	127-2955	1	Nut
15	127-2957	1	Collar
16	127-3002	1	Regulator ASM
17	127-2963	1	Holder

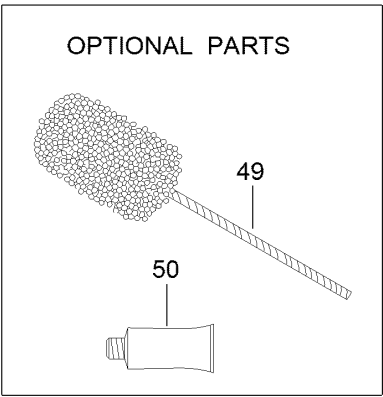
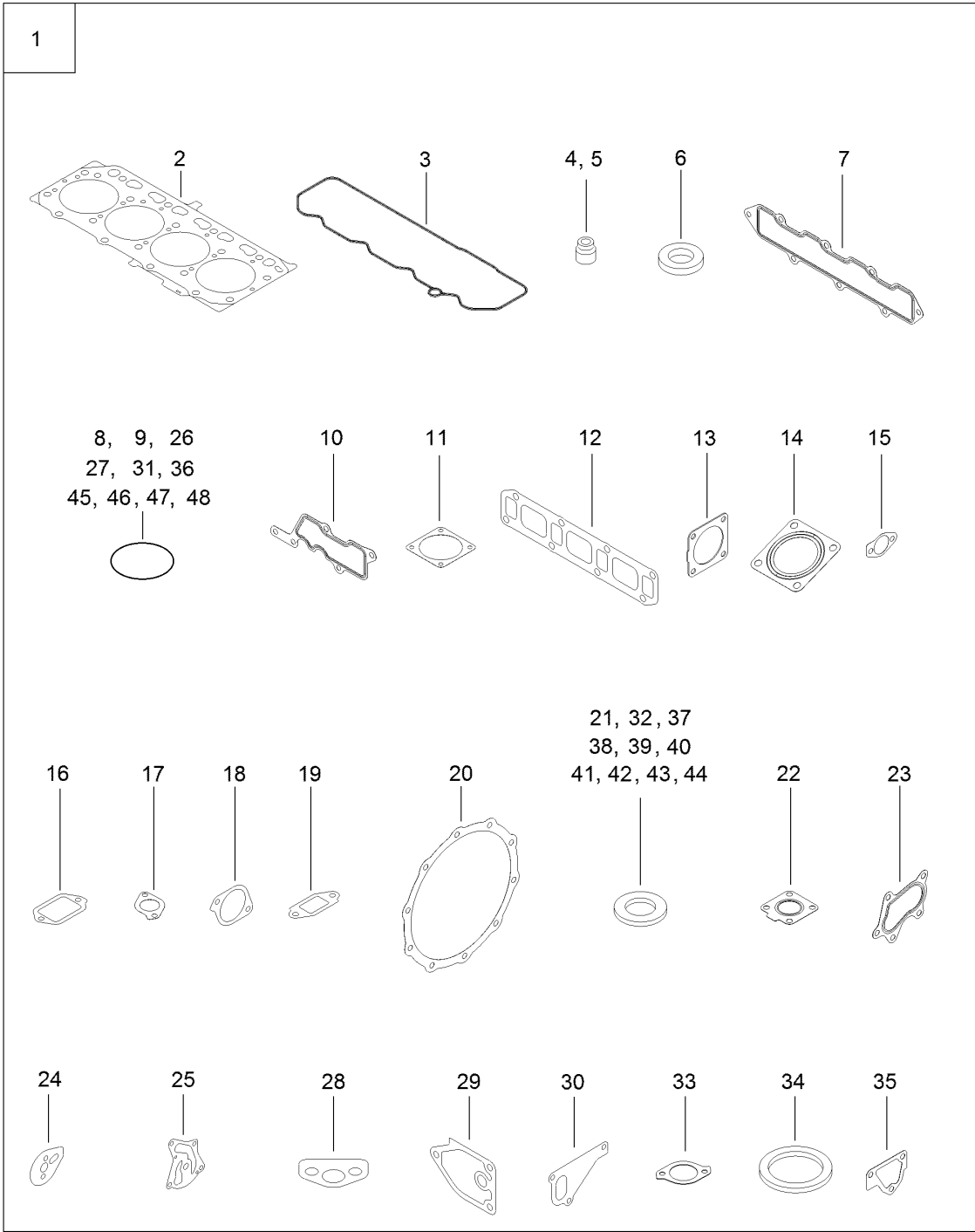
Ref.	Part Number	Qty.	Description
18	127-2993	1	Holder
19	127-2956	2	Brush ASM
20	127-2964	2	Spring
21	127-2965	6	Screw
22	127-2966	1	Screw
23	127-2999	1	Cover
24	127-2967	3	Bolt
25	127-2968	2	Screw
26	127-2969	2	Bolt
27	127-2970	1	Bushing-Insulation
28	127-2971	2	Nut
29	127-2972	1	Washer
30	125-7230	1	Nut
31	125-6947	1	Spacer
32	127-2977	1	Adjuster
33	125-7134	1	Bolt
34	125-7219	1	Bolt



Electric Parts Assembly

Ref.	Part Number	Qty.	Description
1	127-3086	1	Bracket-Connector
2	127-3018	1	Clip
3	127-3156	1	Harness B-E C O, Engine
12	127-3125	1	Harness C
17	127-3089	1	Boot-Type, Cap
18	127-3090	1	Bracket-Harness
19	93-0362	1	Bolt
20	93-0362	2	Bolt
21	93-0362	2	Bolt
22	127-3187	1	Band
23	127-3188	1	Band

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3189	1	Gasket Kit	26	125-6909	2	O-Ring
2	127-3126	1	Gasket-Head, Cylinder	27	127-2973	1	O-Ring
3	127-3106	1	Gasket-Cover	28	125-7022	1	Gasket
4	127-2986	4	Seal-Stem, Valve	29	125-7024	1	Gasket
5	127-3027	4	Seal-Stem, Valve	30	125-7047	1	Gasket
6	127-3021	4	Gasket-Injector	31	125-7048	1	O-Ring
7	127-3107	1	Gasket-Manifold, Intake	32	125-6979	1	Gasket
8	127-3032	2	O Ring-Sensor, Pressure	33	125-7110	1	Gasket
9	127-3033	1	O-Ring	34	125-7026	1	Gasket
10	127-3034	1	Gasket-Collector	35	125-6978	1	Gasket
11	127-3037	2	Gasket-Throttle	36	127-3074	1	O-Ring
12	127-3108	1	Gasket-Manifold, Exhaust	37	125-7174	1	Washer-Seal
13	127-3019	1	Gasket	38	125-7175	2	Washer-Seal
14	127-2987	1	Gasket-Silencer	39	125-7176	1	Washer-Seal
15	127-3043	2	Gasket-Cooler, E G R	40	127-3166	2	Washer-Seal
16	127-3046	1	Gasket-E G R	41	125-7177	1	Washer-Seal
17	127-3016	1	Gasket	42	125-7192	1	Gasket
18	127-3050	1	Gasket-Intake Valve, E G R	43	125-7193	2	Gasket
19	127-3051	1	Gasket-Out Valve, E G R	44	127-3174	2	Gasket
20	127-3162	2	Gasket-D P F	45	93-0418	3	O-Ring
21	127-3056	4	Gasket-Sensor	46	125-7197	1	O-Ring
22	125-7070	1	Gasket	47	125-7198	1	O-Ring
23	125-7071	1	Gasket	48	127-3176	1	O-Ring
24	127-3069	1	Gasket-Idle, Shaft B	49	127-3000	1	Hone
25	127-3004	1	Gasket	50	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 30644 Groundsmaster 4110 Rotary Mower

Product Name	Model/Part
Blade-Combination (19in)	106-7166-03
Blade-Atomic (19in)	107-0215-03
Atomic Blade Service Pack	108-1451
Blade-Flat Sail (19in)	110-6116-03
Flat Blade Service Pack (19in)	110-6140
Work Light Kit	114-5610
Backrest Extension Kit	119-7719
Large Seat Cover	120-5179
Premium Engine Oil 10w30 (55 Gallon Drum)	121-6392
Premium Engine Oil 10w30 (5 Gallon Pail)	121-6393
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
MVP Blade Kit	130-2660
Pivot Caster Scraper Kit	132-6114
PX Hydraulic Fluid (5 Gal)	133-8086
PX Hydraulic Fluid (55 Gal)	133-8087
Skid Plate Kit	136-4360
Tire-High Traction (20x10-10)	136-4440
Tire-High Traction (26x12-12)	136-4442
8in Semi-Pneumatic Wheel ASM	137-5529
Wrench-Caster Cap/Latch	138-6367
Fuel Kit	139-1000
Leaf Mulcher Kit	30419
Replacement Cutting Unit	30451
CE Kit	30453
Beacon Kit	30661
Light Adapter Kit	30691
Slope Sensor Kit	31252
Horn Kit	31511
Backup Alarm Kit	31512
Flow Divider Kit, Serial Number 400000000 and After Groundsmaster 4100 Series Traction Unit	31526
North American Light Kit, Cab/ROPS	31693
1000 Hour Mvp Kit-Tier IV	44967
8in Foam Filled Wheel ASM	93-5974

Notes:

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Count on it.