



Form No. 3393-631 Rev B

Count on it.

Parts Catalog

323 Compact Utility Loader

Model No. 22318—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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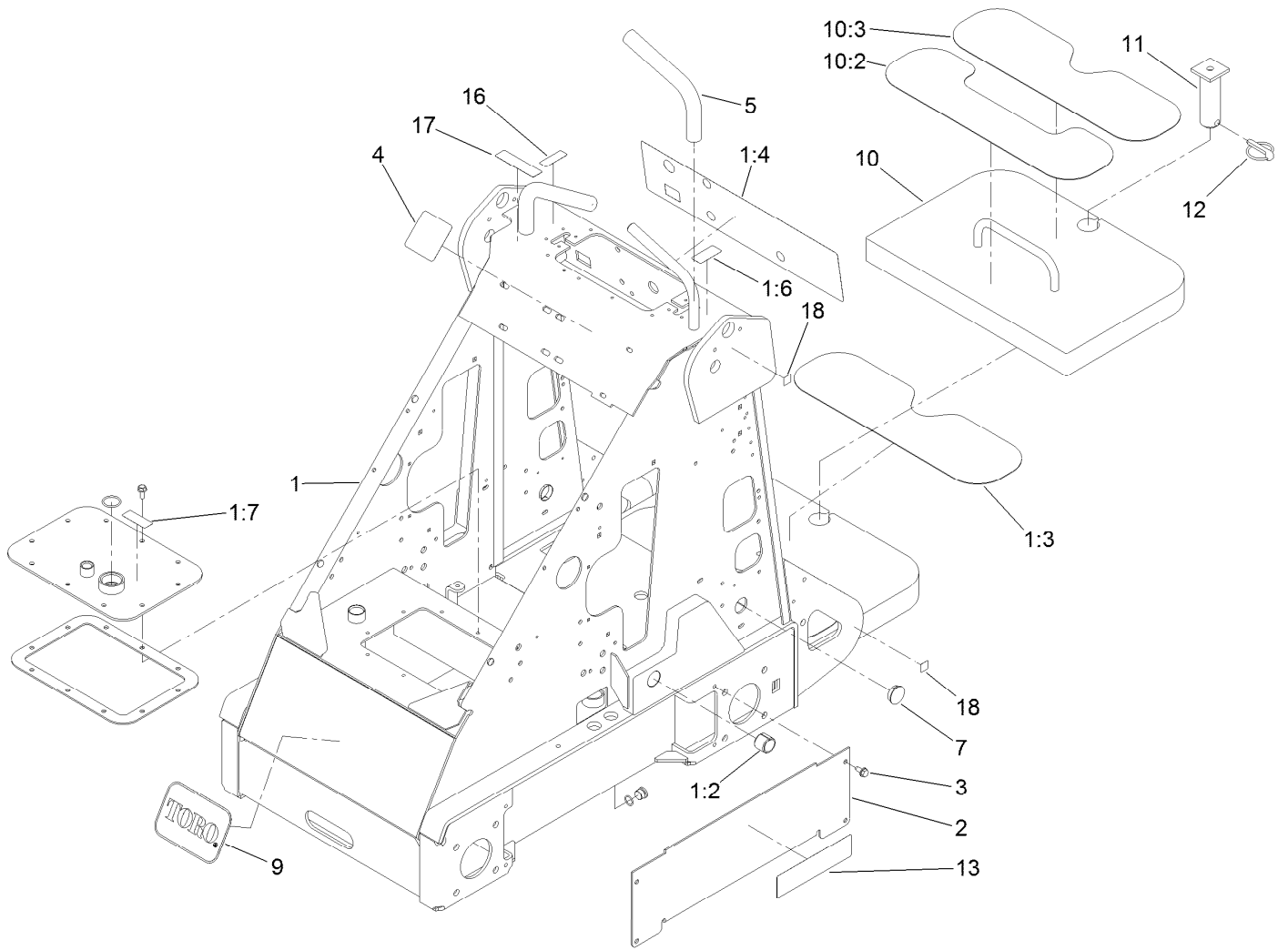
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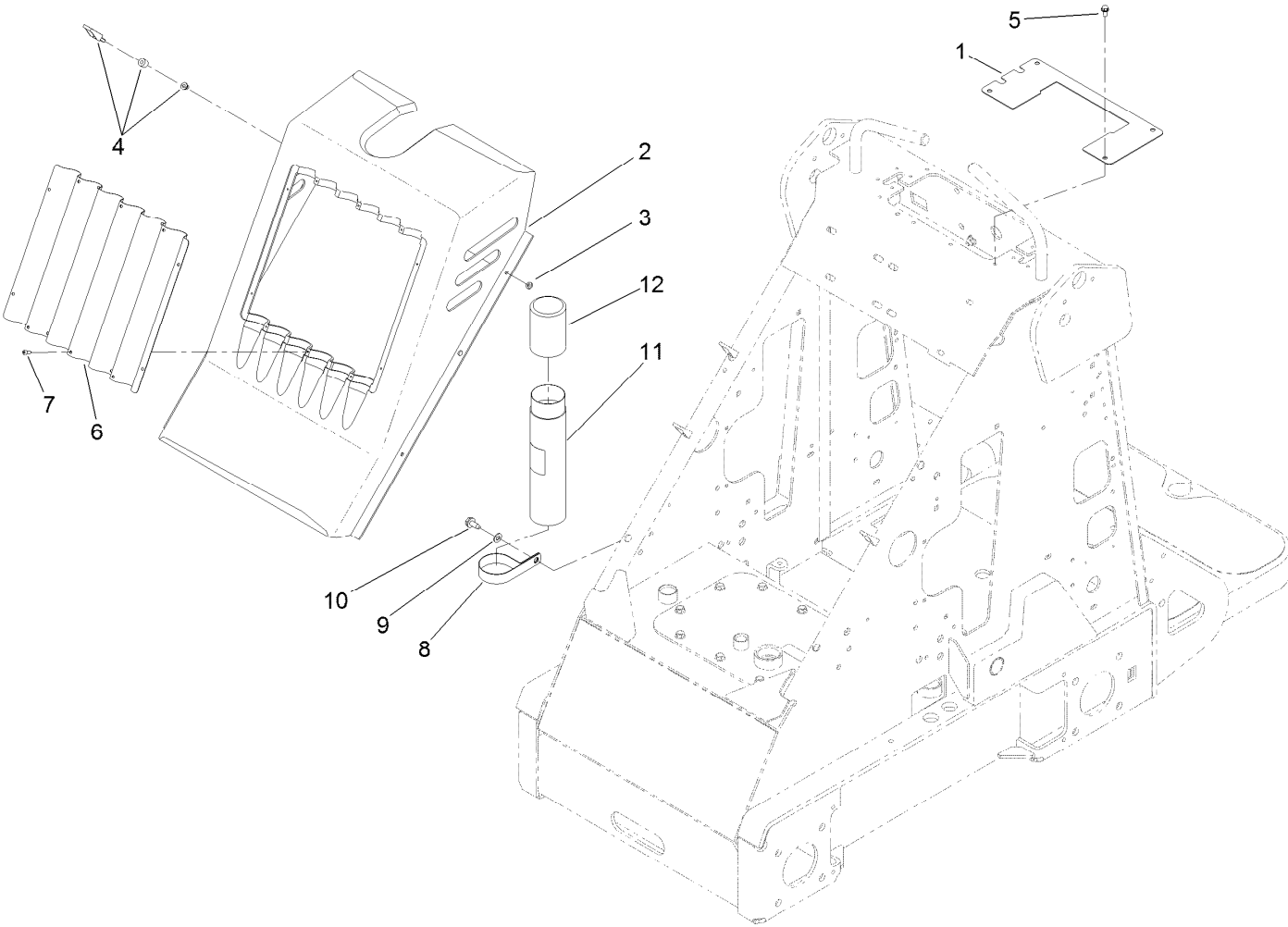
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-9710	1	Frame ASM	9	62-5550	1	Decal
1:2	98-4871	2	Bushing-Tension	10	112-4947	1	Counterweight ASM
1:3	98-9947	2	Tread-Foot	10:2	98-9947	1	Tread-Foot
1:4	108-9732	1	Decal-Panel, Control	10:3	112-4948	1	Tread
1:6	98-8219	1	Decal-Throttle	11	99-8638	1	Pin
1:7	93-6686	1	Decal-Oil, HYD	12	99-9978	1	Pin-Lynch
2	106-8178-01	2	Cover-Hose	13	105-8429	2	Decal
3	32144-70	8	Screw-HWHTF	16	94-2551	1	Decal-Choke
4	108-9716	1	Decal-Selector, Speed	17	117-2718	1	Decal-Arrester, Spark
5	98-4845	2	Grip-Cushion	18	93-9084	4	Decal-Point, Lift
7	94-1402	2	Plug-Hole				

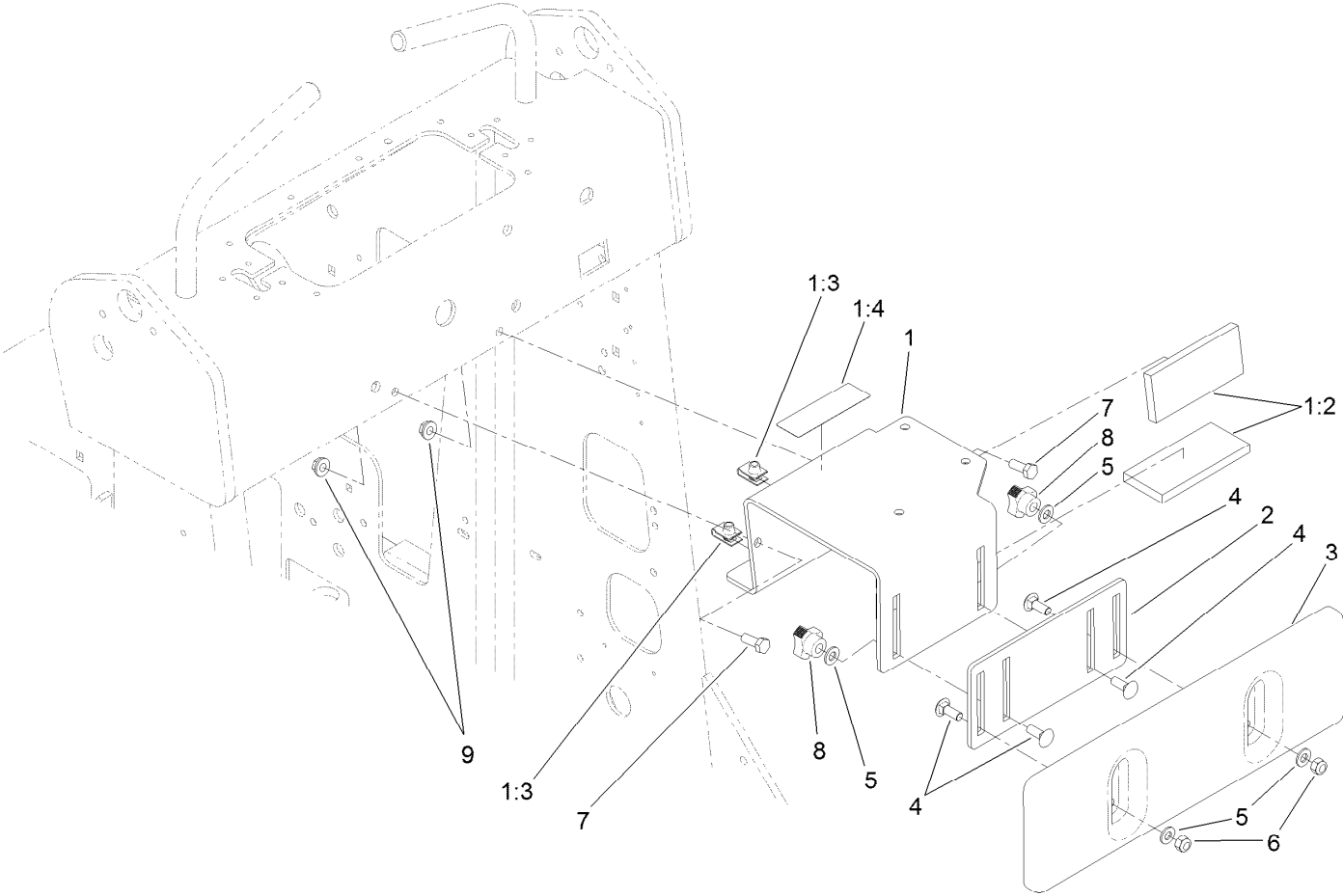
Hood and Screen Assembly



Hood and Screen Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-9731-03	1	Plate-Cover	7	32144-111	10	Screw-PPH
2	99-3164	1	Cover-Hood	8	2412-133	1	Clamp-R
3	99-3058	4	Washer	9	3256-23	1	Washer-Plain
4	74-5950	4	Latch-Swell	10	32144-70	1	Screw-HWHTF
5	32144-4	4	Screw-HWH	11	104-7050	1	Tube-Manual
6	99-3147-03	1	Grille-Screen	12	104-7048	1	Cap-Housing

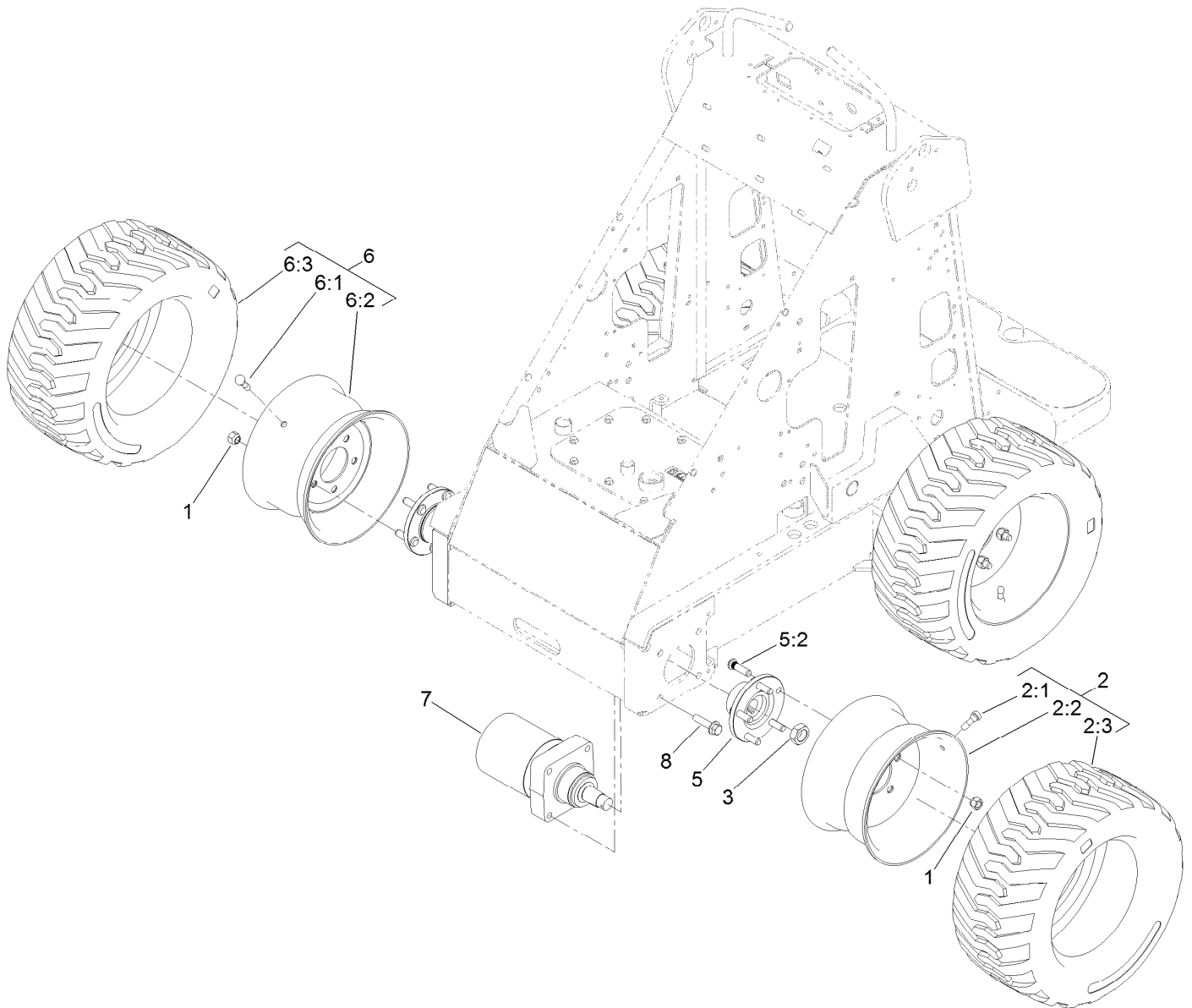
Thigh Support Assembly



Thigh Support Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-1813	1	Thigh Support Bracket ASM	4	3230-16	4	Screw-CARR
1:2	117-1798	2	Pad-Foam	5	3256-70	4	Washer-Flat
1:3	115-7721	2	Nut-Clip, U	6	3296-72	2	Nut-Lock, NI
1:4	104-6108	1	Decal-Manual	7	322-4	2	Screw-HH
2	105-0337-03	1	Plate-Adjusting	8	104-6156	2	Knob-Adjustment
3	105-0333	1	Support-Thigh	9	32128-20	2	Nut-HF

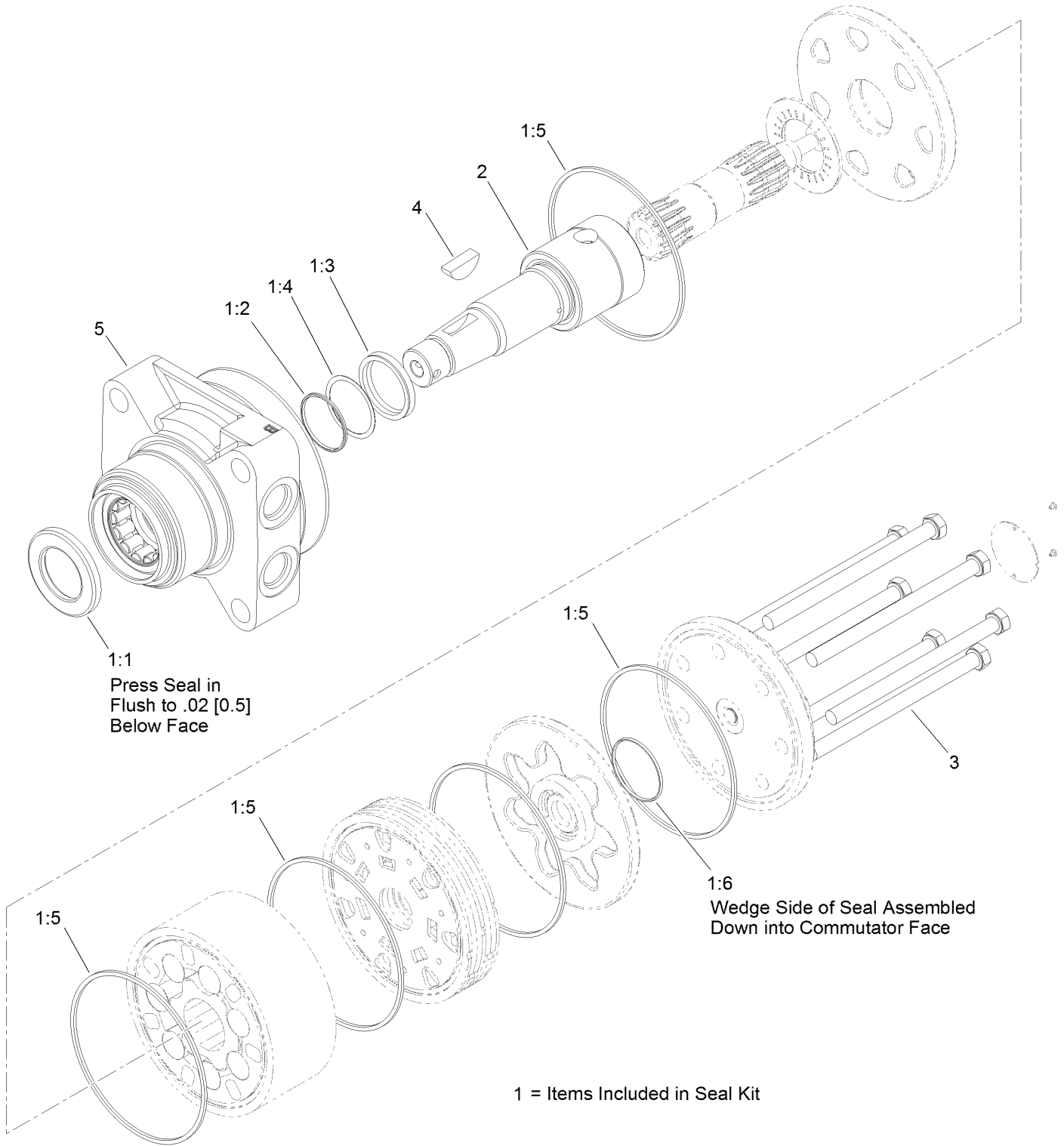
Wheel and Tire Assembly



Wheel and Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	242-50	20	Nut-Lug	5:2	10-6830	5	Stud-Type, Drive
2	98-2747	2	LH Wheel And Tire ASM	6	99-1447	2	RH Wheel And Tire ASM
2:1	232-27	1	Stem-Valve	6:1	232-27	1	Stem-Valve
2:2	98-2748	1	Wheel	6:2	98-2748	1	Wheel
2:3	98-2749	1	Tire	6:3	98-2749	1	Tire
3	106-8159	4	Nut-Lock	7	99-3052	4	HYD Motor ASM
5	99-3064	4	Hub ASM	8	3234-27	16	Screw-HHF

Hydraulic Motor Assembly No. 99-3052

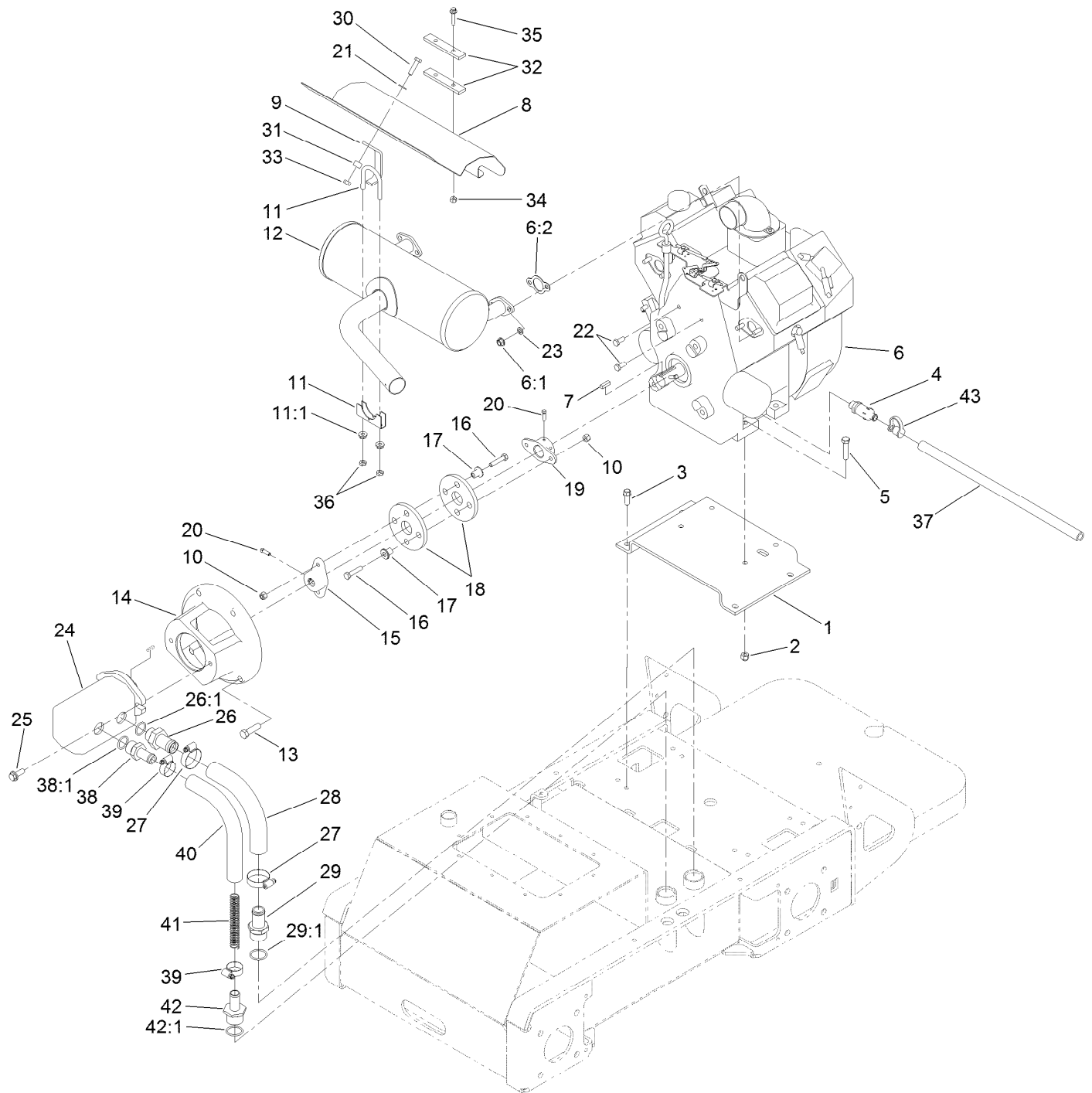


Hydraulic Motor Assembly No. 99-3052 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	94-8178	1	Seal Kit	1:6		1	Seal-Commutator ●
1:1		1	Seal-Dirt And Water ●	2	99-3090	1	Shaft-Coupling
1:2		1	Backup-Ring ●	3	99-3091	7	Screw-Cap, HH
1:3		1	Seal-Shaft ●	4	3257-42	1	Key-Woodruff
1:4		1	Washer-Backup ●	5	120-5392	1	Motor Housing ASM
1:5		5	Seal-Square, Ring (Inner) ●				

● Not serviced separately

Engine and Hydraulic Pump Assembly

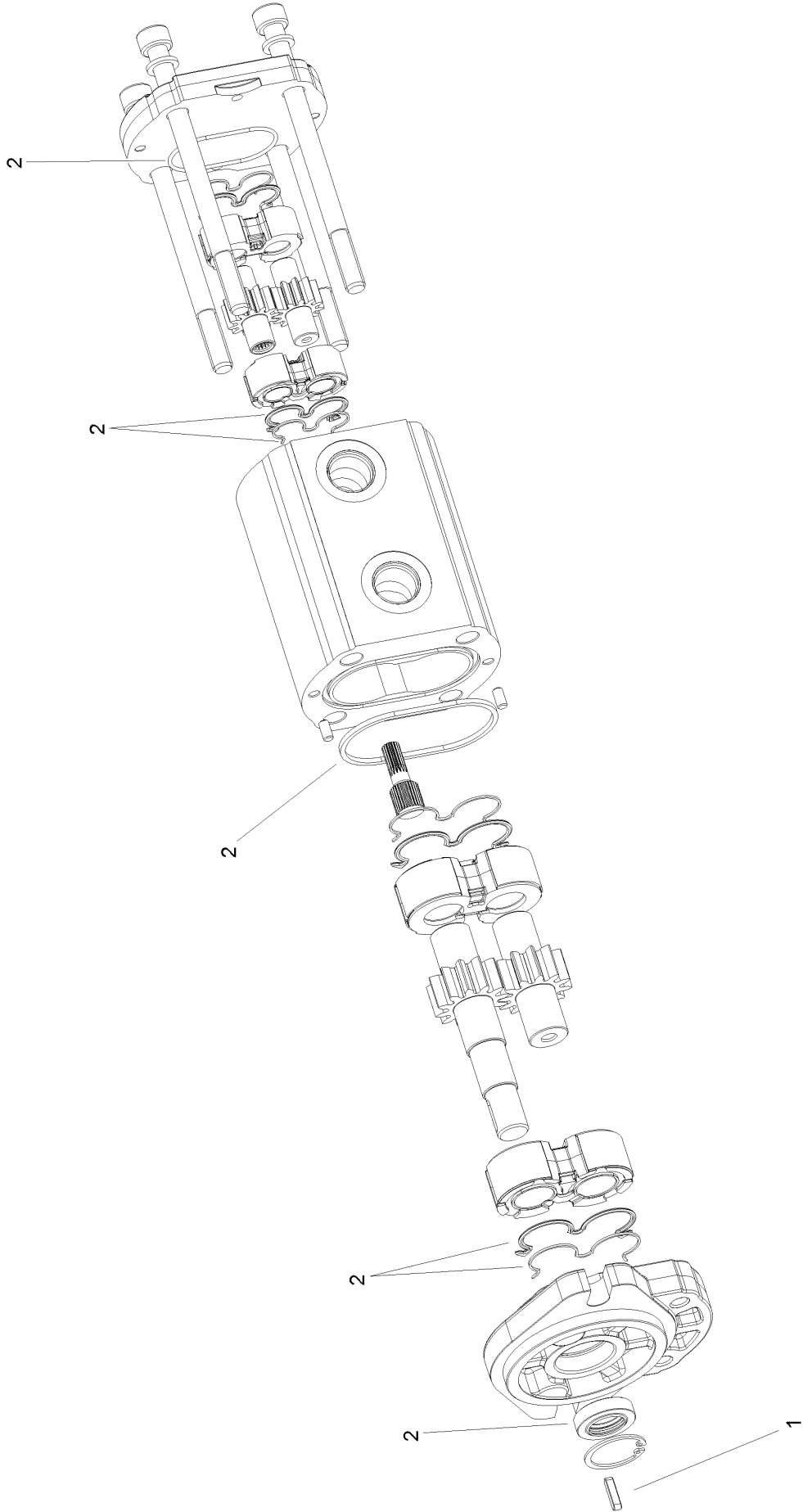


Engine and Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-4666-03	1	Mount-Engine	23	3253-4	4	Washer-Lock
2	3296-39	4	Nut-Lock, NI	24	108-4710	1	HYD Pump ASM
3	95-1726	4	Screw-Taptite	25	66-9300	2	Screw-HHF
4	92-6877	1	Valve-Drain, Oil	26	99-3017	1	Fitting
5	323-9	4	Screw-HH	26:1	237-81	1	O-Ring
6	117-1746	1	Engine-Kohler, Ch680S ●	27	2412-111	2	Clamp-Hose, W/Liner
6:1	92-6780	4	Nut-HF	28	99-3046	1	Hose-Suction, Formed
6:2	110-6697	2	Gasket-Exhaust	29	354-78	1	Fitting-STR
7	10-7070	1	Key-Square	29:1	237-146	1	O-Ring
8	99-3115-03	1	Shield-Muffler	30	322-6	1	Screw-HH
9	99-3138-03	1	Support-Shield	31	98-4695	1	Spacer
10	3296-29	4	Nut-Lock, NI	32	99-3116-03	2	Spacer-Bar
11	2112-9	1	Clamp	33	32152-1	1	Nut-Lock, Cone
11:1	32128-20	2	Nut-HF	34	32152-4	2	Nut-Lock, Cone
12	105-8381	1	Muffler	35	3234-21	2	Screw-HHF
13	324-6	4	Screw-HH	36	3218-2	2	Nut-Hex Jam
14	98-2751-03	1	Mount-Pump	37	98-4667	1	Hose
15	98-4701	1	Hub-Pump	38	354-73	1	Fitting
16	322-7	4	Screw-HH	38:1	237-81	1	O-Ring
17	71-4411	4	Spacer	39	2412-129	2	Clamp-Hose
18	115-4523	2	Coupling-Rubber	40	98-2713	1	Hose-Suction, HYD
19	110-5236	1	Hub-Engine	41	99-5349	1	Spring-Compression
20	3241-6	4	Screw-SQH	42	99-6932	1	Fitting-STR
21	3256-23	1	Washer-Plain	42:1	237-117	1	O-Ring
22	33114-020	2	Screw-HH	43	354-79	1	Cap-Dust

● Obtain parts from www.kohlerplus.com

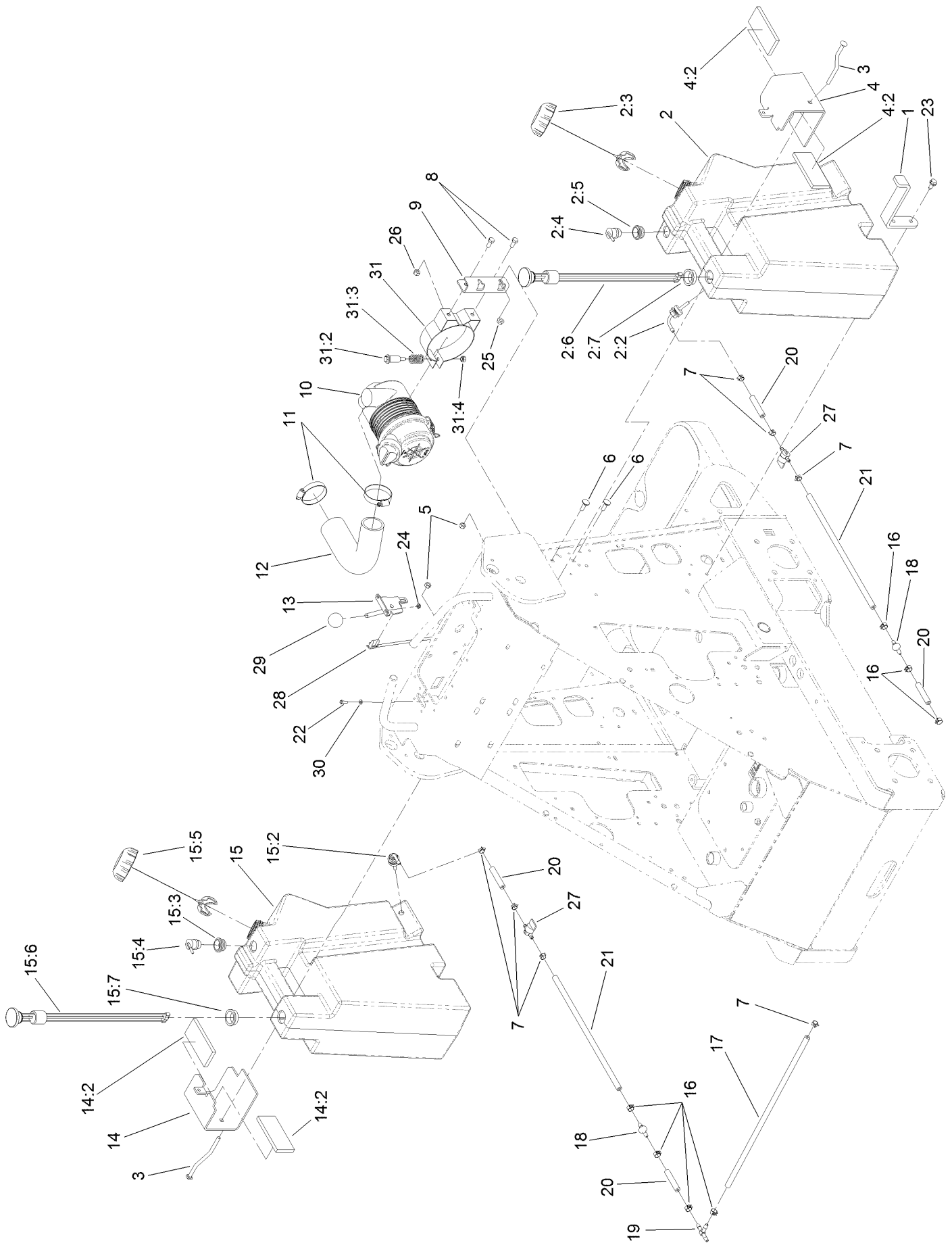
Tandem Hydraulic Pump Assembly No. 108-4710



Tandem Hydraulic Pump Assembly No. 108-4710 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-4700	1	Key-Square
2	99-1353	1	Seal Kit

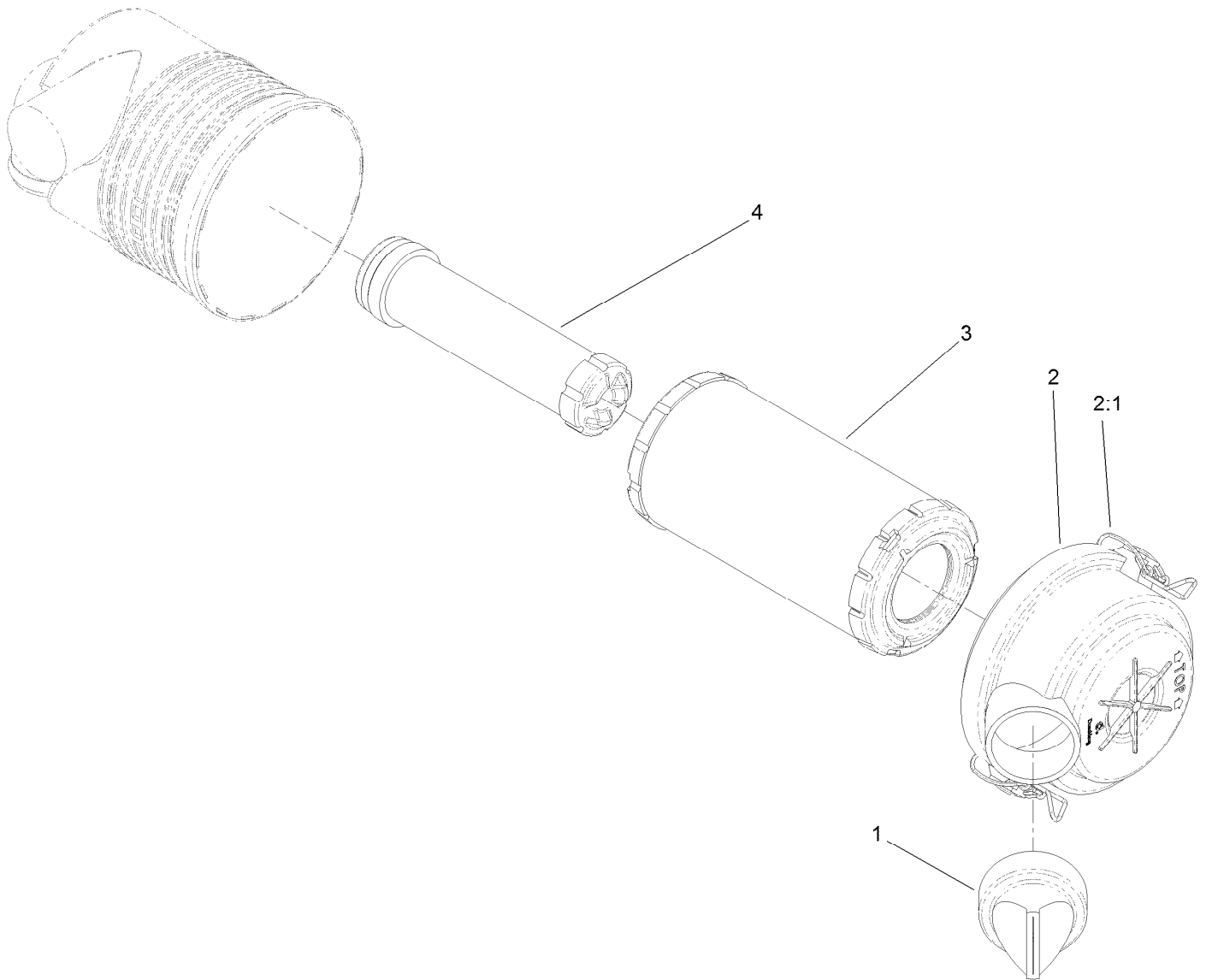
Fuel Tank and Air Filter Assembly



Fuel Tank and Air Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-1777-03	2	Mount-Tank, Bottom	15:4	114-0285	1	Valve-Rollover
2	119-5240	1	LH Fuel Tank ASM	15:5	114-0284	1	Grommet
2:2	103-2605	1	Fitting-Fuel, Bulkhead	15:6	104-5603	1	Gauge-Level, Fuel
2:3	115-7788	1	Cap-Fuel	15:7	95-8972	1	Grommet
2:4	114-0285	1	Valve-Rollover	16	92-2379	7	Clamp-Hose
2:5	114-0284	1	Grommet	17	110-5701	1	Hose-Fuel
2:6	104-5603	1	Gauge-Level, Fuel	18	99-5000	2	Valve-Check, Fuel
2:7	95-8972	1	Grommet	19	99-5005	1	Fitting-Tee, Barbed
3	98-4657	2	Bolt-Mount	20	109-0304	4	Hose-Fuel
4	117-1801	1	LH Tank Mount ASM	21	109-0296	2	Hose-Fuel
4:2	117-1798	2	Pad-Foam	22	3290-134	4	Screw
5	32153-3	2	Nut-Hex, Side Deform	23	32144-70	4	Screw-HWHTF
6	3230-2	2	Bolt-CARR	24	32149-7	4	Nut-Keps
7	2412-98	7	Clamp-Hose	25	32128-20	2	Nut-HF
8	322-3	2	Screw-HH	26	3296-29	2	Nut-Lock, NI
9	99-3080-03	1	Mount-Cleaner, Air	27	1-603770	2	Valve-Fuel
10	117-9989	1	Air Cleaner ASM	28	108-4718	2	Cable-Control
11	2412-42	2	Clamp-Hose	29	233-42	2	Knob
12	99-3148	1	Hose-Air	30	3256-51	4	Washer-Flat
13	108-9730	2	Lever-Control	31	93-2191	1	Air Cleaner Mounting Band ASM
14	117-1802	1	RH Tank Mount ASM	31:2	94-3653	1	Bolt
14:2	117-1798	2	Pad-Foam	31:3	94-3654	1	Spring
15	119-5241	1	RH Fuel Tank ASM	31:4	48-9510	1	*obs* Nut
15:2	103-2605	1	Fitting-Fuel, Bulkhead				
15:3	115-7788	1	Cap-Fuel				

Air Cleaner Assembly No. 117-9989

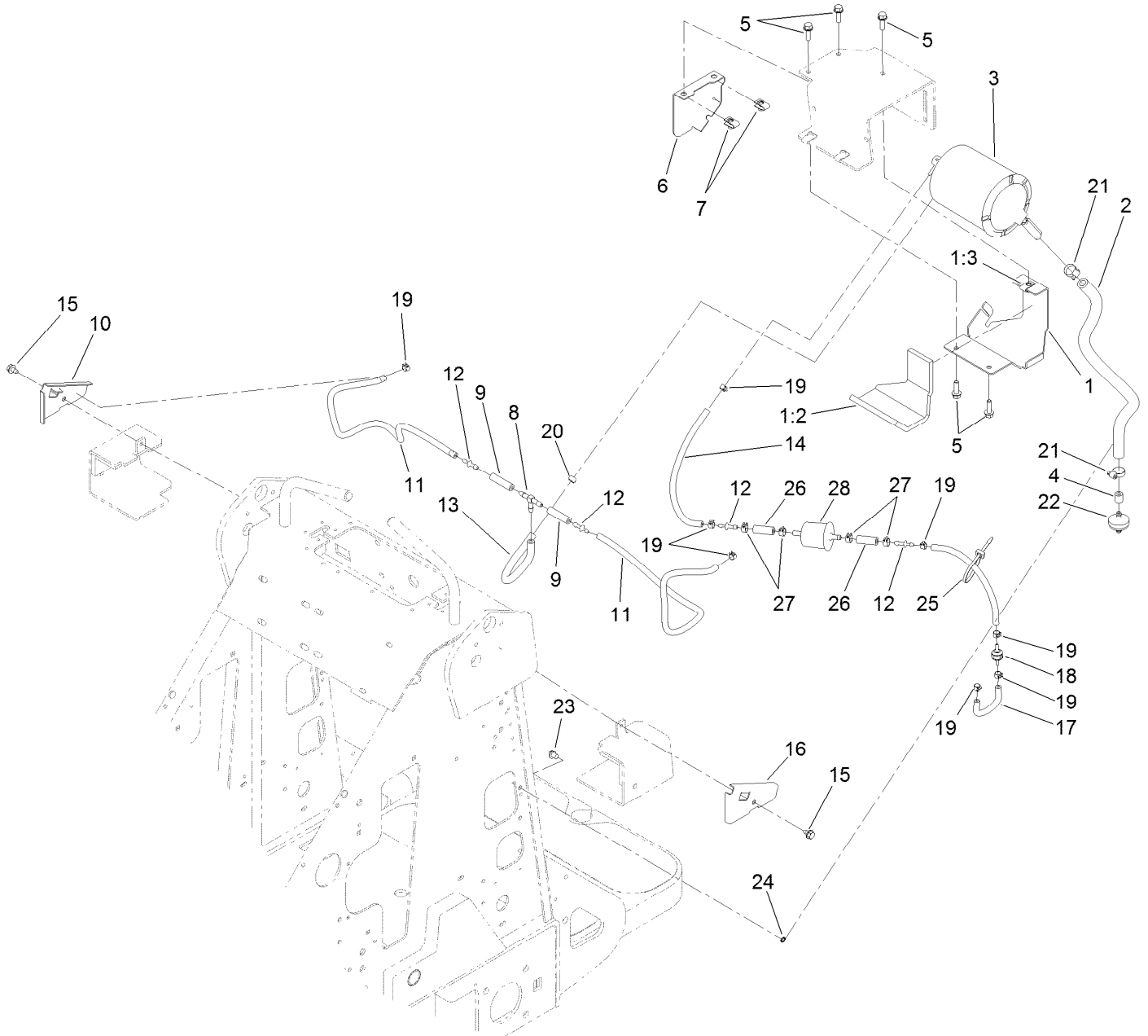


Air Cleaner Assembly No. 117-9989 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	87-9400	1	Valve-Vacuator
2	94-3652	1	Cover ASM
2:1	1-643283	2	Latch-Cleaner, Air

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	108-3811	1	Filter-Air
4	98-2982	1	Filter-Element, Safety

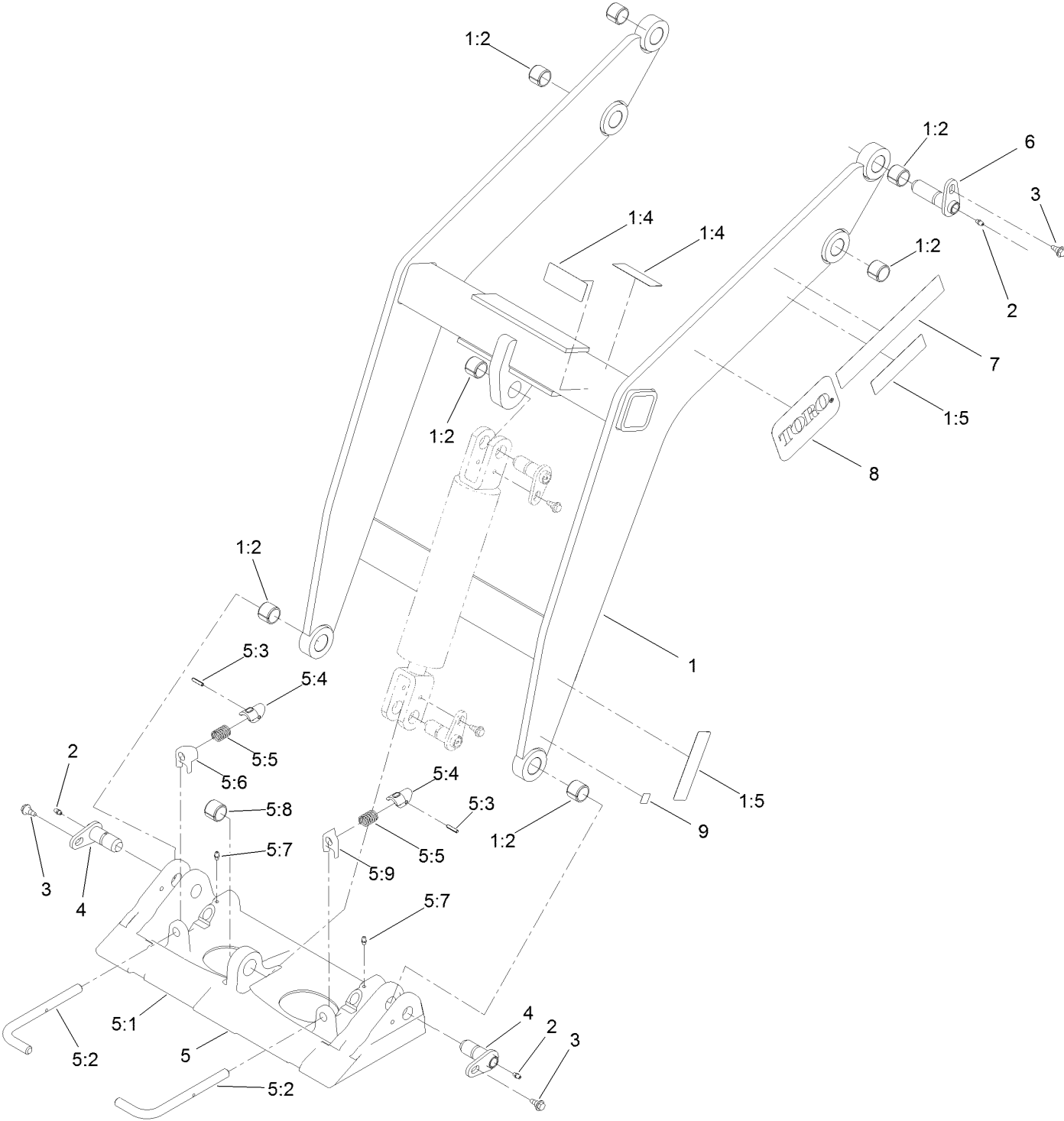
Carbon Canister Assembly



Carbon Canister Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-1821	1	Canister Mount ASM	14	51-3217	2	Hose-Fuel
1:2	117-1799	1	Pad-Foam	15	9266934	2	Screw
1:3	115-7721	1	Nut-Clip, U	16	117-1791-03	1	Plate-Hose Retainer, LH
2	106-5709	1	Hose-Vent	17	115-4736	1	Hose-Fuel
3	116-1442	1	Canister-Carbon, 1200Cc	18	115-7868	1	Valve-Check, Vacuum
4	117-1789	1	Hose-Fuel	19	2412-146	8	Clamp-Hose
5	3234-29	5	Screw-HHF	20	2412-98	1	Clamp-Hose
6	117-1785-03	1	Cover-Canister	21	2412-36	2	Clamp-Hose
7	115-7721	2	Nut-Clip, U	22	115-7854	1	Filter-Fuel, Inline
8	99-5005	1	Fitting-Tee, Barbed	23	32180-030	1	Clip-Tie
9	99-9415	2	Hose-Fuel	24	3254-8	1	Washer-Lock
10	117-1792-03	1	Plate-Hose Retainer, RH	25	3290-378	1	Tie-Cable
11	119-6074	2	Hose-Fuel	26	106-5317	2	Hose-Fuel
12	106-8150	4	Fitting-Straight	27	92-2379	4	Clamp-Hose
13	109-0294	1	Hose-Fuel	28	120-2235	1	Filter-Fuel

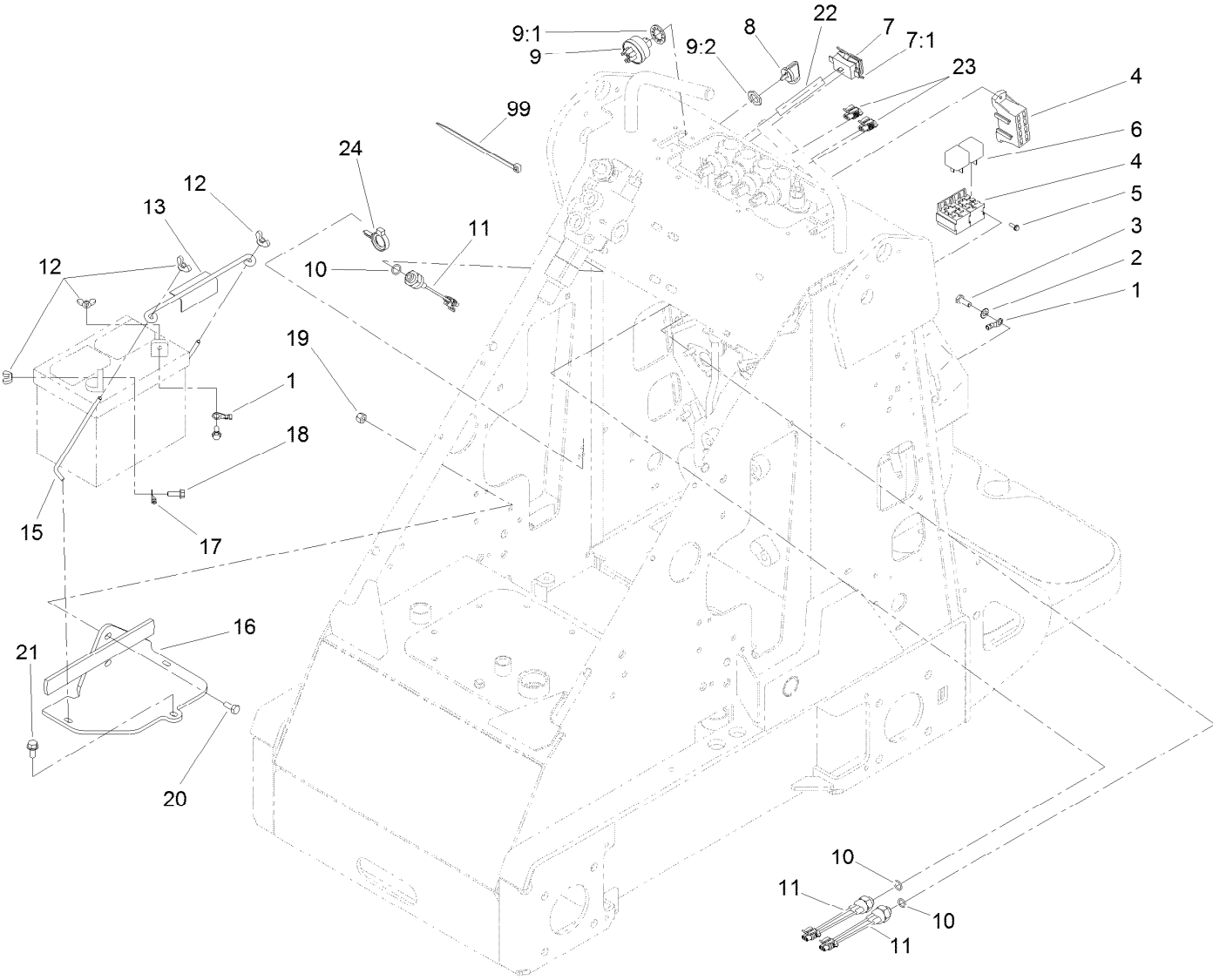
Loader and Quick Attach Assembly



Loader and Quick Attach Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8155	1	Loader ASM	5:4	105-0246	2	Cam
1:2	98-4871	7	Bushing-Tension	5:5	98-4694	2	Spring-Compression
1:4	130-2837	2	Decal-Warning, No Rider	5:6	104-5909	1	Stop-RH
1:5	130-2836	4	Decal-Warning, Crushing	5:7	302-5	2	Fitting-Grease
2	302-5	4	Fitting-Grease	5:8	98-4871	1	Bushing-Tension
3	99-5105	4	Screw-Shoulder	5:9	104-5903	1	Stop-LH
4	112-2609	2	Pin-Pivot	6	120-5363	2	Pin-Pivot
5	115-0788	1	Quick Attach ASM	7	117-9980	2	Decal
5:1	115-0774-03	1	Mount-Qtach	8	93-7340	2	Decal
5:2	105-8367	2	Pin-Locking	9	93-9084	2	Decal-Point, Lift
5:3	3285-1	2	Pin-Grooved				

Electrical Component Assembly

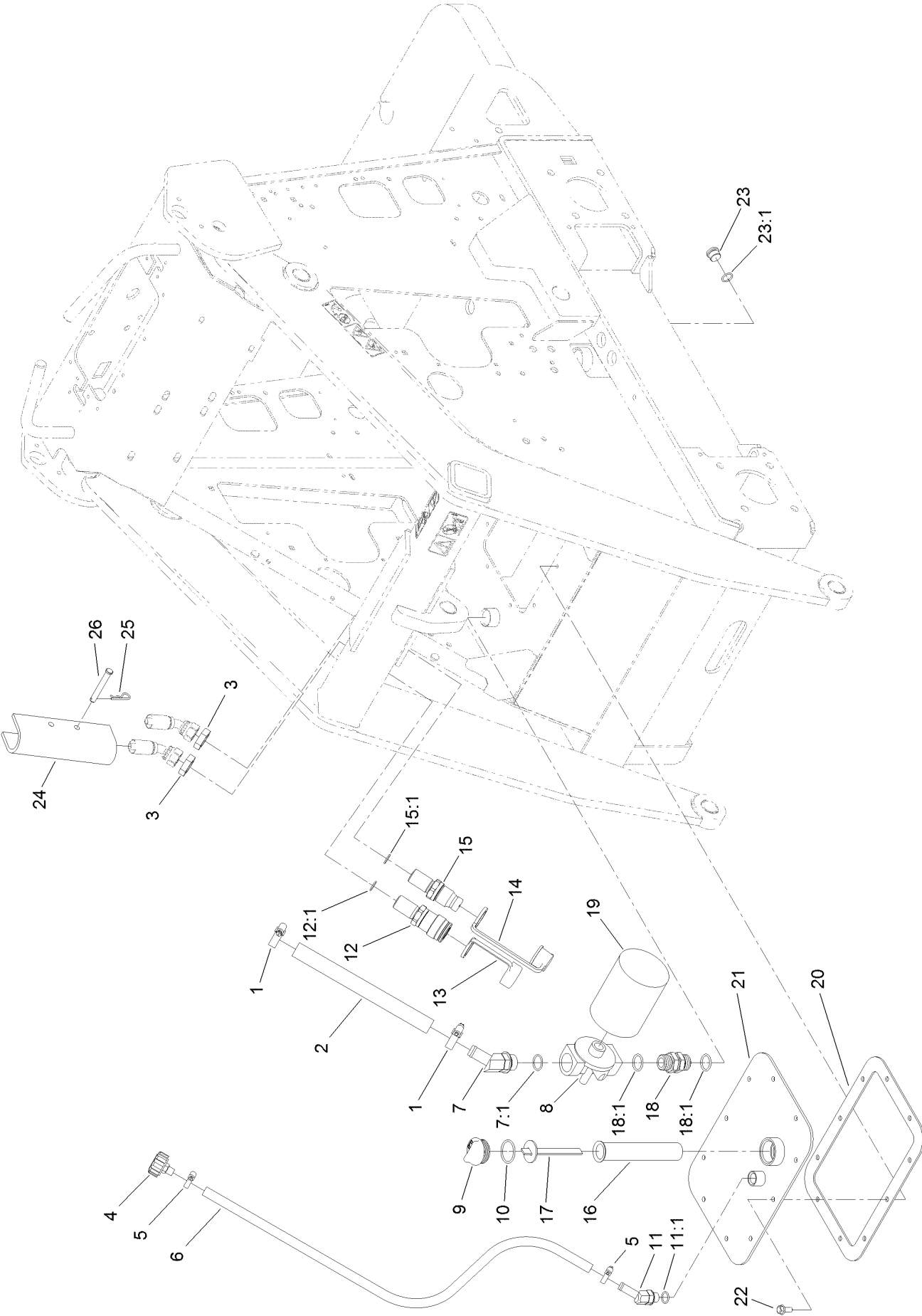


Electrical Component Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111075	1	Wire ASM
2	3255-8	1	Washer-Lock
3	33114-020	1	Screw-HH
4	104-7411	1	Harness-Wire
5	32144-87	3	Screw-HWHTF
6	98-7249	2	Relay
7	105-4067	1	Hourmeter-Inductive
7:1	104-4234	1	Clip-Mounting
8	63-8360	2	Key-Ignition
9	111216	1	Ignition Switch ASM
9:1	9201604	1	Washer-Lock
9:2	101884	1	Nut
10	237-42	3	O-Ring
11	72-4310	3	Switch-Ball

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	32103-22	4	Nut-Wing
13	113010	1	Holddown-Battery
15	99-5027	2	Retainer-Battery
16	99-3060-03	1	Battery Mount ASM
17	100-1712	1	Cable-Positive
18	3234-4	2	Screw-HHF
19	3296-29	2	Nut-Lock, NI
20	322-4	2	Screw-HH
21	32144-70	1	Screw-HWHTF
22	104-7408	1	Wire-Hourmeter
23	99-1433	2	Connector-Female
24	105-1853	1	Clamp-Hose
99	3290-381	5	Tie-Cable

Hydraulic Tank and Filter Assembly

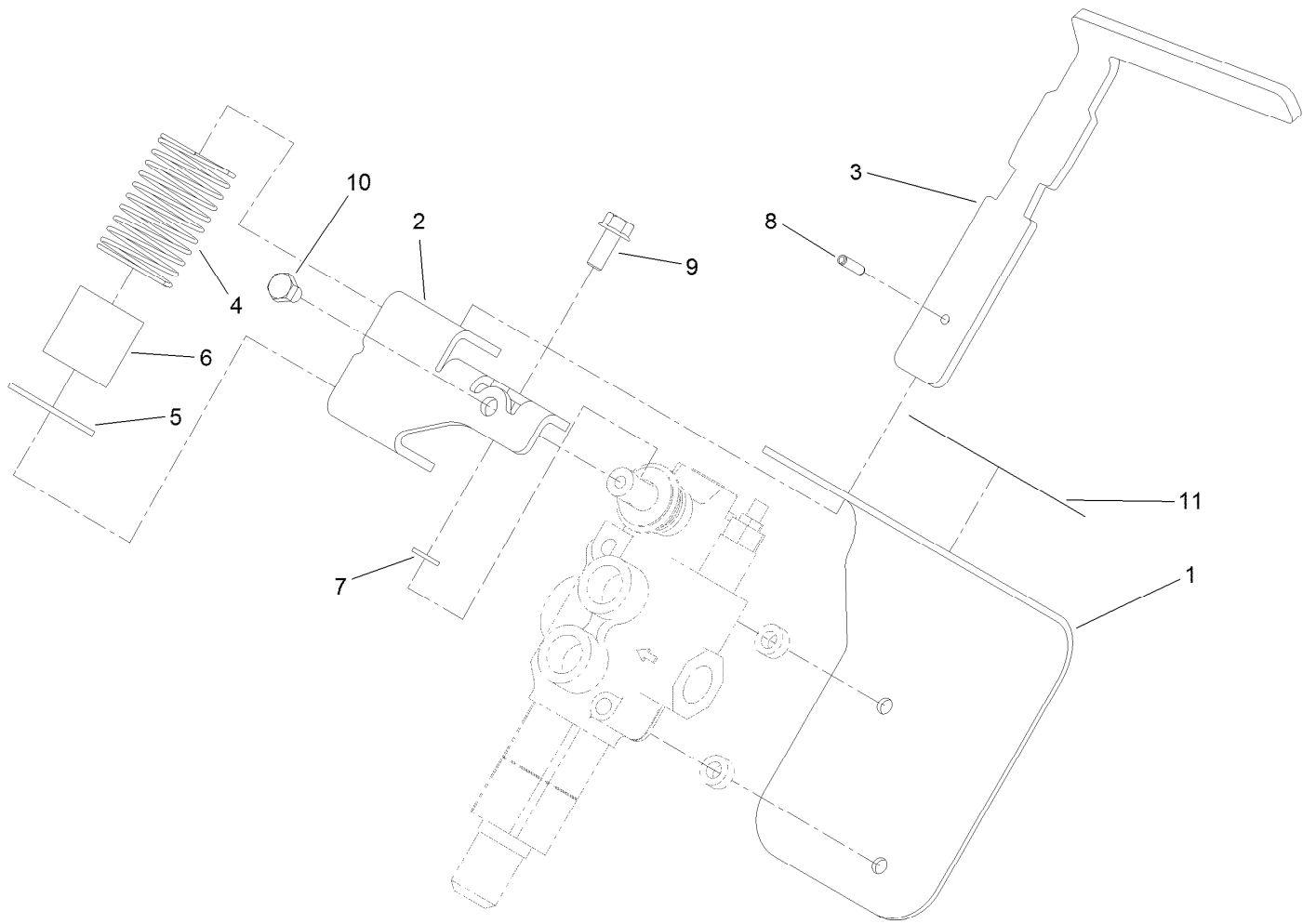


Hydraulic Tank and Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	2412-129	2	Clamp-Hose	15	105-8395	1	Bulkhead Nipple ASM
2	98-4745	1	Hose-HYD, Suction, Hi	15:1	237-65	1	O-Ring
3	340-74	2	Nut-Lock, Bulkhead	15:2	100-6120	1	Seal Kit ●
4	68-6150	1	Breather	16	61-2790	1	Filter-Screen
5	2412-36	2	Clamp-Hose	17	100-2097	1	Dipstick-Oil
6	98-2708	1	Hose-Vent	18	98-9906	1	Fitting-Thread, Straight
7	354-127	1	Fitting-Elbow45	18:1	237-81	2	O-Ring
7:1	237-81	1	O-Ring	19	54-0110	1	Filter-Oil, Transmission
8	92-5821	1	Head-Filter	20	98-9927	1	Gasket-Cover
9	93-7498	1	Plug-Plastic	21	100-1713-01	1	Cover
10	237-123	1	O-Ring	22	98-9940	10	Screw-HHF
11	354-126	1	Fitting-Elbow, 45	23	353-988	1	Plug-Hex
11:1	237-79	1	O-Ring	23:1	237-79	1	O-Ring
12	105-8394	1	Bulkhead Coupler ASM	24	98-4675-01	2	Lock-Cylinder
12:1	237-65	1	O-Ring	25	3290-467	2	Pin-Hair
13	100-8816	1	Cap-Dust, Coupler	26	283-52	2	Pin-Clevis
14	100-8815	1	Cap-Dust, Nipple				

● Not illustrated

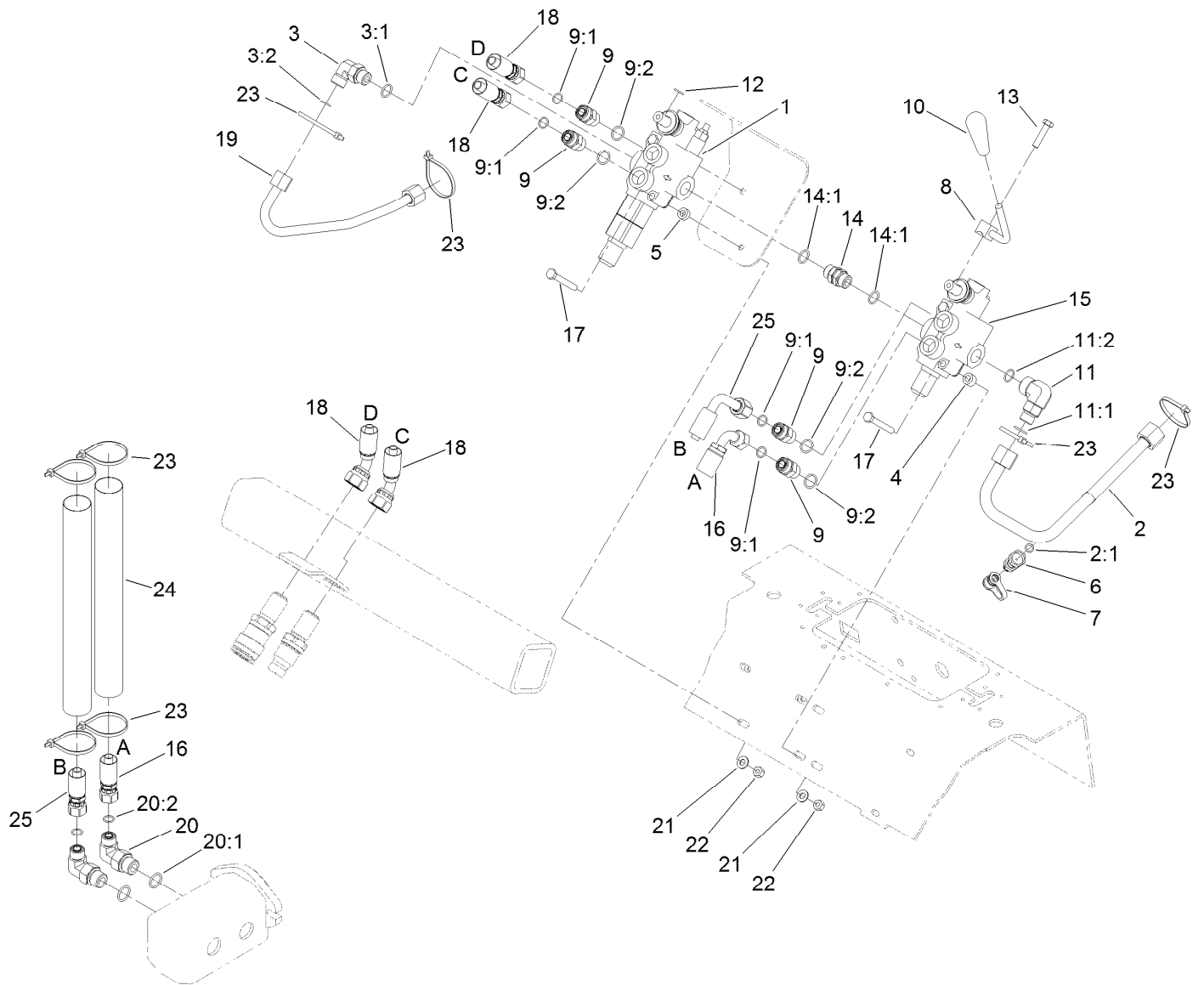
Auxiliary Control Lever Assembly



Auxiliary Control Lever Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-0121-03	1	Bracket-Auxiliary	7	3253-4	1	Washer-Lock
2	114-1263-03	1	Mount-Lever, Auxiliary	8	32121-3	1	Pin-Spring
3	110-0123	1	Handle-Lever, Auxiliary	9	33104-020	1	Screw-HHF
4	110-0124	1	Spring	10	33114-010	1	Screw-HH
5	110-0125	1	Retainer-Spring, Auxiliary	11	108-4723	1	Decal-Auxiliary, CE
6	110-0160	1	Tube-Spring				

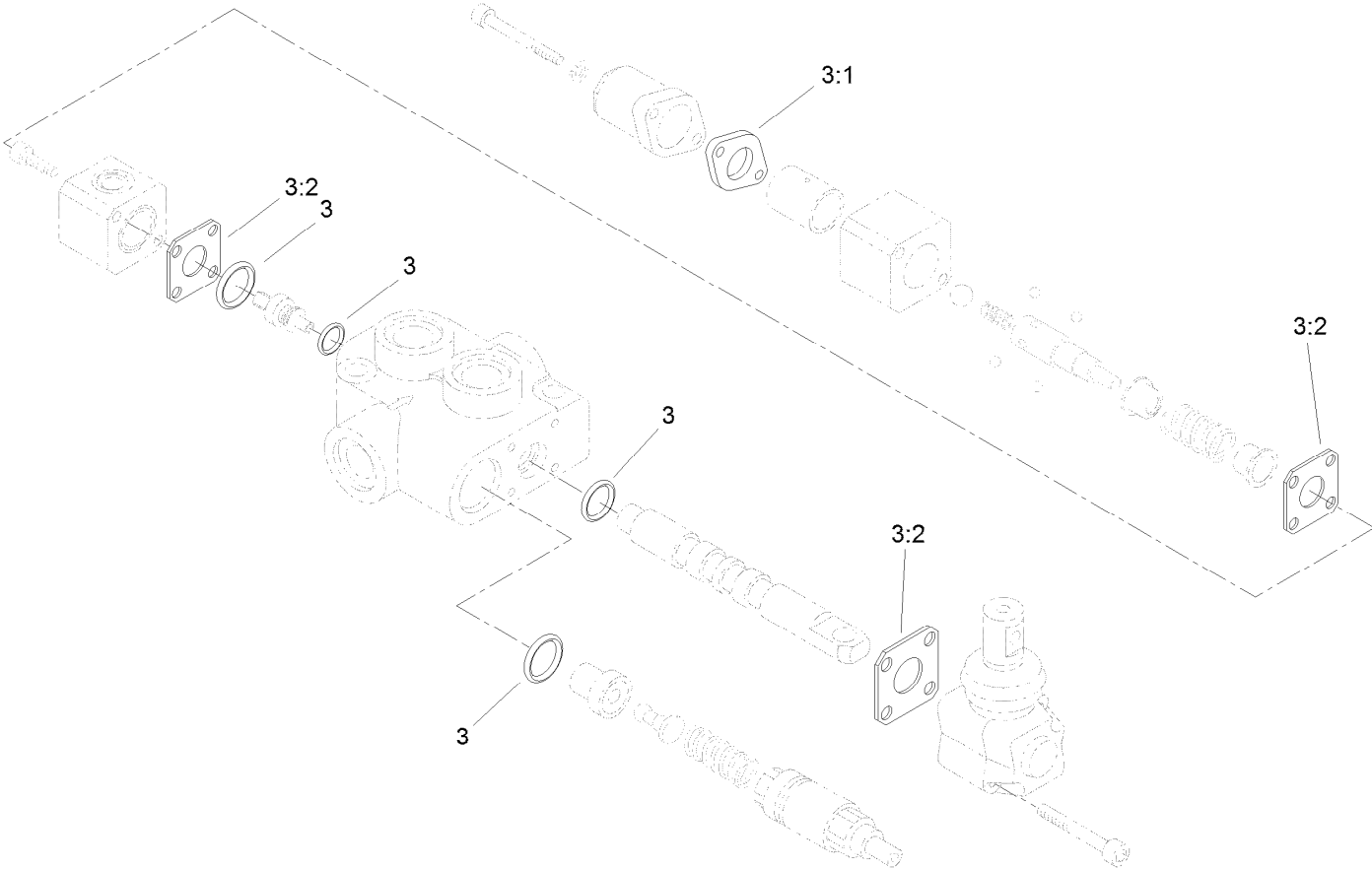
Auxiliary Valve and Selector Valve Assembly



Auxiliary Valve and Selector Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-3077	1	Valve-HYD, Auxiliary	12	3253-4	1	Washer-Lock
2	108-4716	1	HYD Tube ASM	13	33114-035	1	Screw-HH
2:1	237-22	1	O-Ring	14	95-3209	1	Fitting-Thread, Straight
3	340-98	1	Fitting-Elbow, 90 DEG	14:1	237-79	2	O-Ring
3:1	237-79	1	O-Ring	15	99-3072	1	Valve-Selector, HYD
3:2	237-30	1	O-Ring	16	98-4747	1	Hose-HYD
4	98-4695	2	Spacer	17	322-12	4	Screw-HH
5	100-2085	2	Spacer	18	100-8817	2	Hose-HYD
6	86-5480	1	Nipple-Test	19	105-7879	1	Tube-HYD
7	354-79	1	Cap-Dust	20	340-105	2	Fitting-Elbow, 90 DEG
8	108-9709-03	1	Lever-Control	20:1	237-80	1	O-Ring
9	340-4	4	Fitting-Straight	20:2	237-30	1	O-Ring
9:1	237-30	1	O-Ring	21	3256-23	4	Washer-Plain
9:2	237-79	1	O-Ring	22	3296-29	4	Nut-Lock, NI
10	98-0152	1	Knob-Tapered	23	3290-379	8	Tie-Cable
11	340-153	1	Fitting-Elbow, 90 DEG	24	108-9715	2	Sleeve-Thermal
11:1	237-79	1	O-Ring	25	99-3008	1	Hose-HYD
11:2	237-151	1	O-Ring				

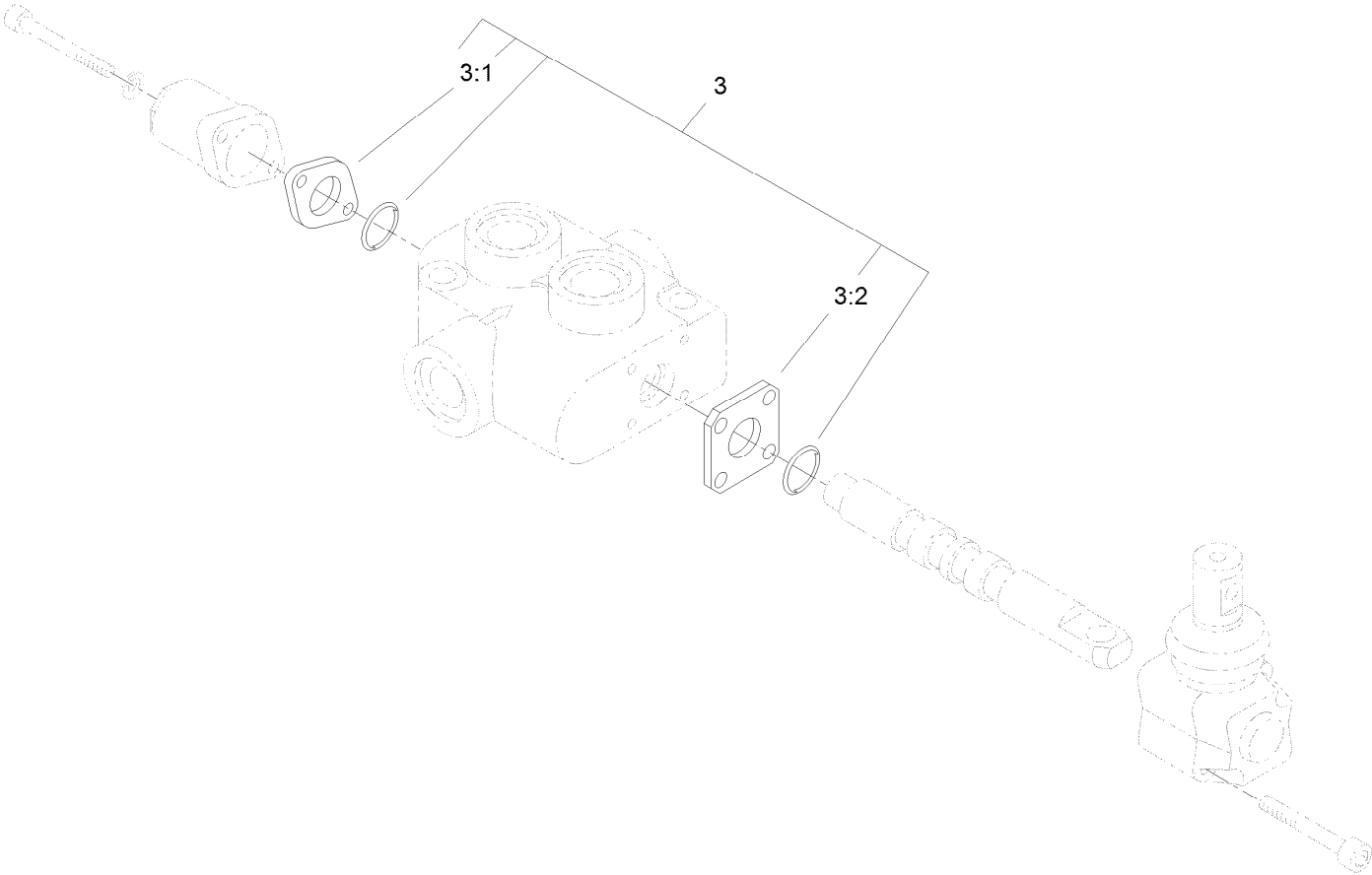
Auxiliary Hydraulic Valve Assembly No. 99-3077



Auxiliary Hydraulic Valve Assembly No. 99-3077 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	99-4390	1	Seal Kit
3:1	99-3074	4	Gasket
3:2	99-3075	8	Gasket

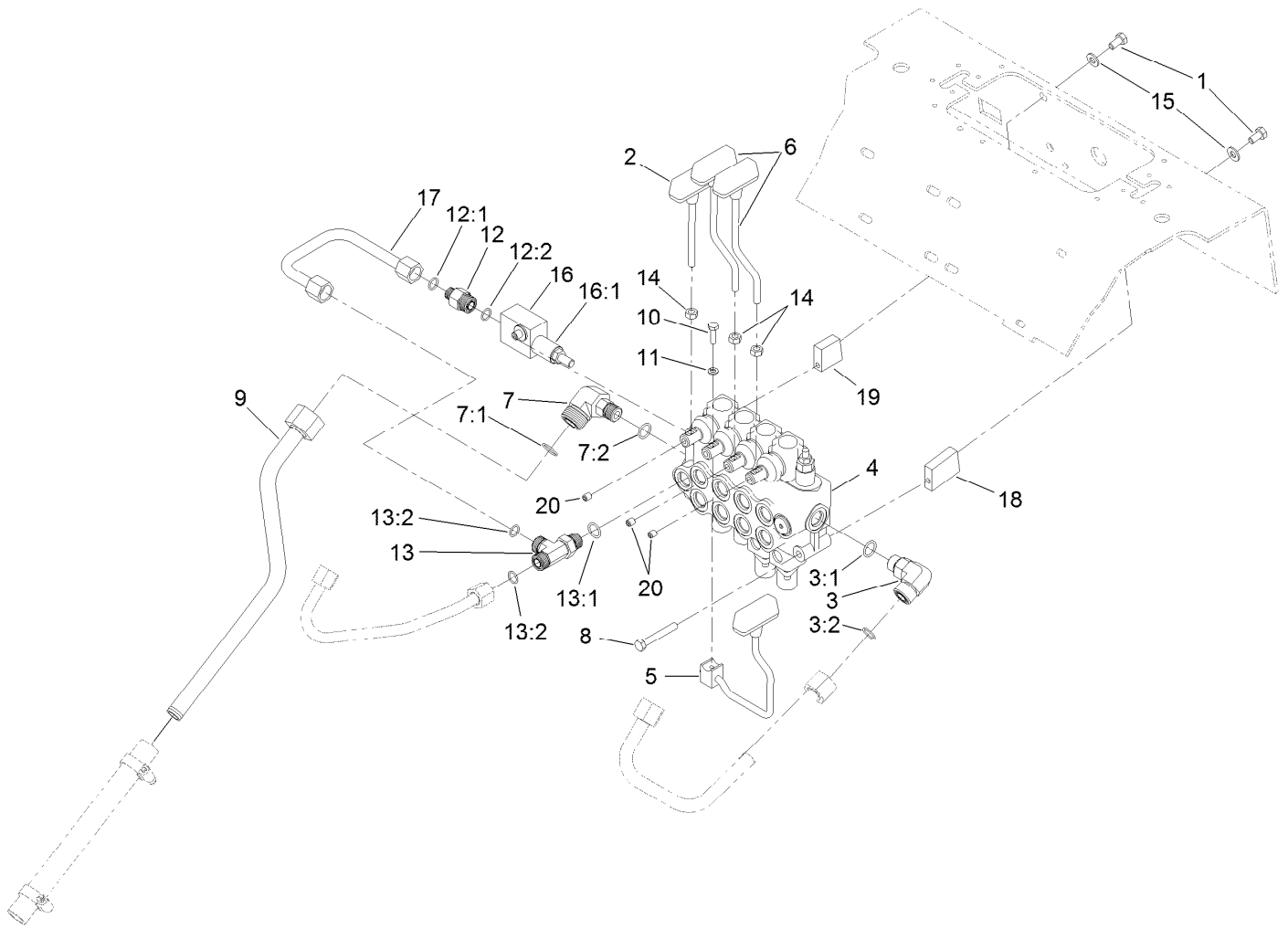
Hydraulic Selector Valve Assembly No. 99-3072



Hydraulic Selector Valve Assembly No. 99-3072 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	99-4390	1	Seal Kit
3:1	99-3074	4	Gasket
3:2	99-3075	8	Gasket

Four Spool Valve and Lever Assembly

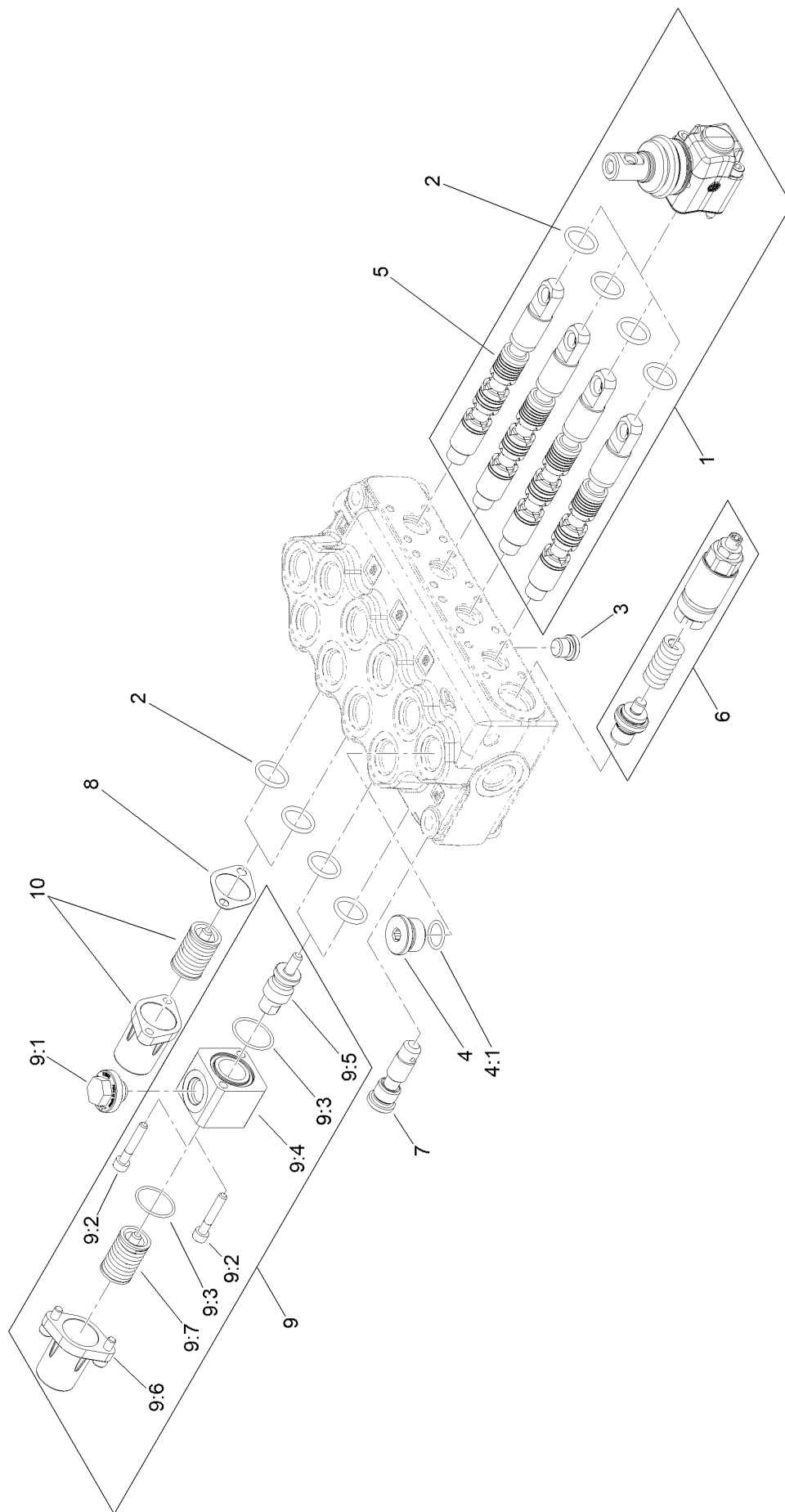


Four Spool Valve and Lever Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	322-2	3	Screw-HH	12	340-5	1	Fitting-Straight
2	105-7881	1	Lever-Cylinder	12:1	237-42	1	O-Ring
3	340-153	1	Fitting-Elbow, 90 DEG	12:2	237-30	1	O-Ring
3:1	237-79	1	O-Ring	13	340-109	1	Fitting-Tee
3:2	237-151	1	O-Ring	13:1	237-79	1	O-Ring
4	105-8377	1	HYD Four Spool Valve ASM	13:2	237-30	2	O-Ring
5	106-8165	1	Lever-Control	14	33014-00	3	Nut-Hex
6	104-5733	2	Lever-Drive	15	33094-00	3	Washer-Plain
7	92-5696	1	Fitting-Elbow, 90 DEG	16	105-7882	1	Relief Valve ASM
7:1	237-58	1	O-Ring	16:1	105-8358	1	Cartridge-Valve, Relief
7:2	237-79	1	O-Ring	16:2	105-8357	1	Seal Kit ●
8	322-11	3	Screw-HH	17	108-4717	1	Tube-HYD
9	106-8177	1	Tube-Tank, HYD	18	108-4728	2	Spacer V
10	321-5	1	Screw-HH	19	105-7870	1	Spacer-Upper V
11	3253-3	1	Washer-Lock	20	105-4068	3	Screw-Set, HSH

● Not illustrated

Four Spool Hydraulic Valve Assembly No. 105-8377

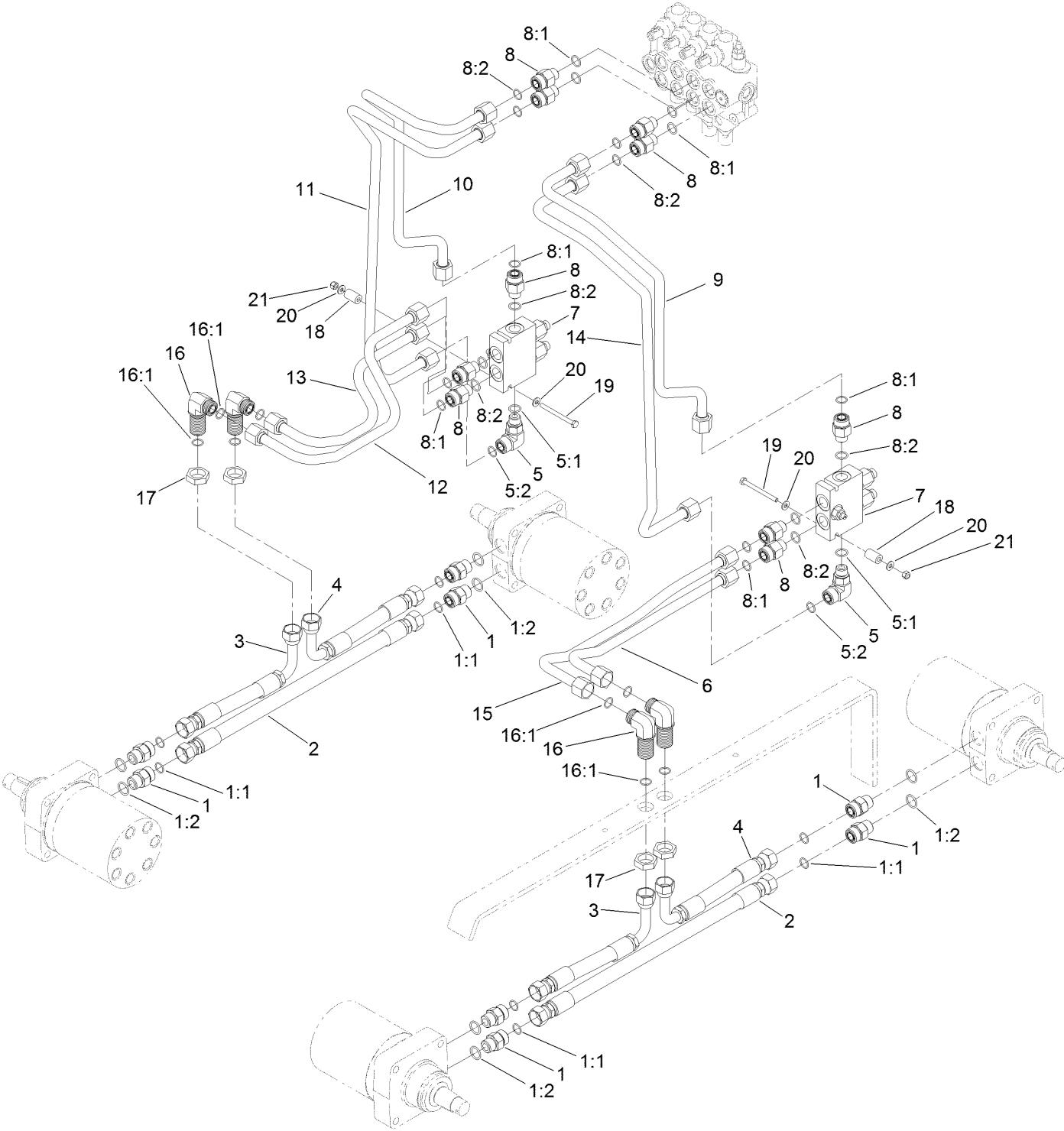


Four Spool Hydraulic Valve Assembly No. 105-8377 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-8891	4	Lsg/S5 Lever Kit With Screws	9	139-8887	2	S5 Command Kit
2	139-8886	8	O-Ring Seal, 70 Sh	9:1		1	Plug ●
3	139-8884	1	SAE 4 Plug	9:2		2	Screw ●
4	353-988	1	Plug-Hex	9:3		2	Oring ●
4:1	237-79	1	O-Ring	9:4		1	Block ●
5	105-8441	4	Spool-Valve	9:5		1	Pin ●
6	139-8890	1	Vmd5 (Jn) Inlet Part	9:6		1	End Cap ●
7	139-8880	1	Kit-Valve Body	9:7		1	Spring ●
8	99-3074	2	Gasket	10	161-1080	2	S5 End Cap Kit

● Not serviced separately

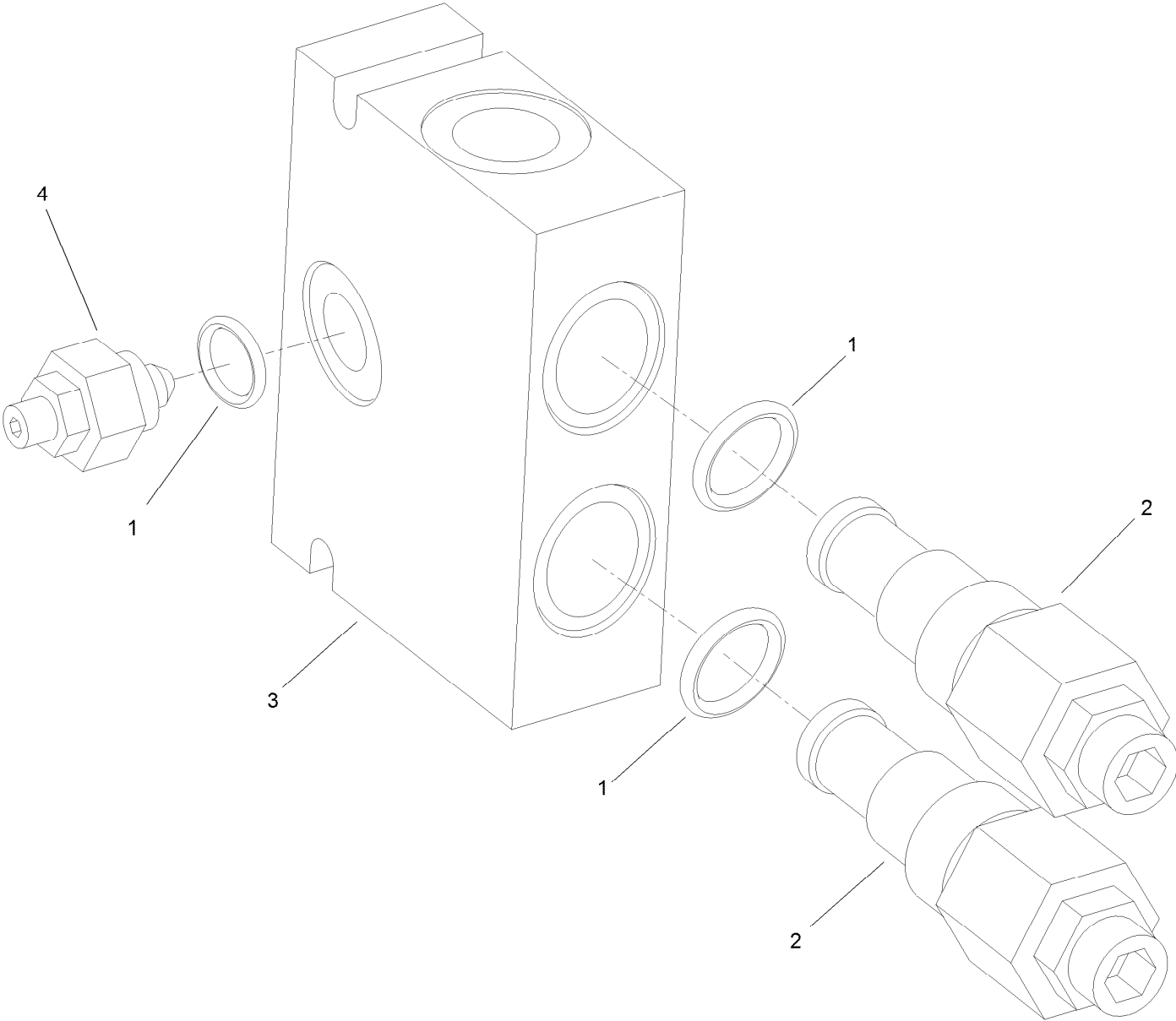
Hydraulic Motor Assembly



Hydraulic Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	340-7	8	Fitting-Straight	9	108-9729	1	Tube-HYD
1:1	237-65	1	O-Ring	10	108-9727	1	Tube-HYD
1:2	237-80	1	O-Ring	11	108-9726	1	Tube-HYD
2	99-3012	2	Hose-HYD	12	99-3025	1	Tube-HYD
3	99-3010	2	Hose-HYD	13	99-3028	1	Tube-HYD
4	99-3011	2	Hose-HYD	14	108-9725	1	Tube-HYD
5	340-153	2	Fitting-Elbow, 90 DEG	15	99-3026	1	Tube-HYD
5:1	237-79	1	O-Ring	16	340-72	4	Fitting-Bulkhead, 90 DEG
5:2	237-151	1	O-Ring	16:1	237-65	2	O-Ring
6	99-3022	1	Tube-HYD	17	340-74	4	Nut-Lock, Bulkhead
7	99-3040	2	HYD Counterbalance Valve ASM	18	99-3057	2	Spacer-Valve
8	340-155	10	Fitting-Straight	19	321-23	2	Screw-HH
8:1	237-79	1	O-Ring	20	3256-22	4	Washer-Flat
8:2	237-151	1	O-Ring	21	3296-42	2	Nut-Lock, NI

Counterbalance Valve Assembly No. 99-3040

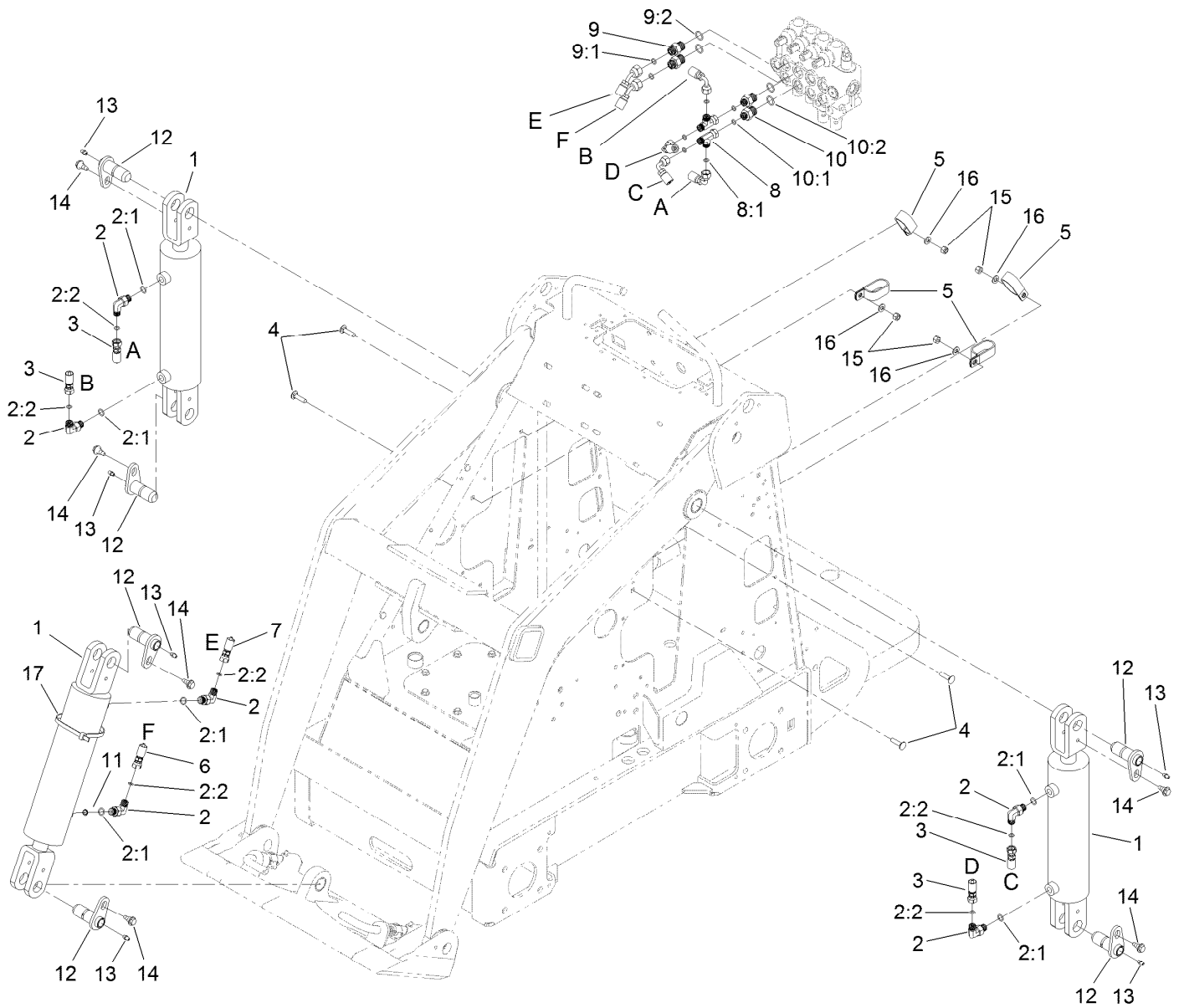


Counterbalance Valve Assembly No. 99-3040 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-4099	1	Seal Kit
2	99-3271	2	Valve-Cartridge

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	100-8864	1	Manifold ASM
4	100-8865	1	Needle Valve ASM

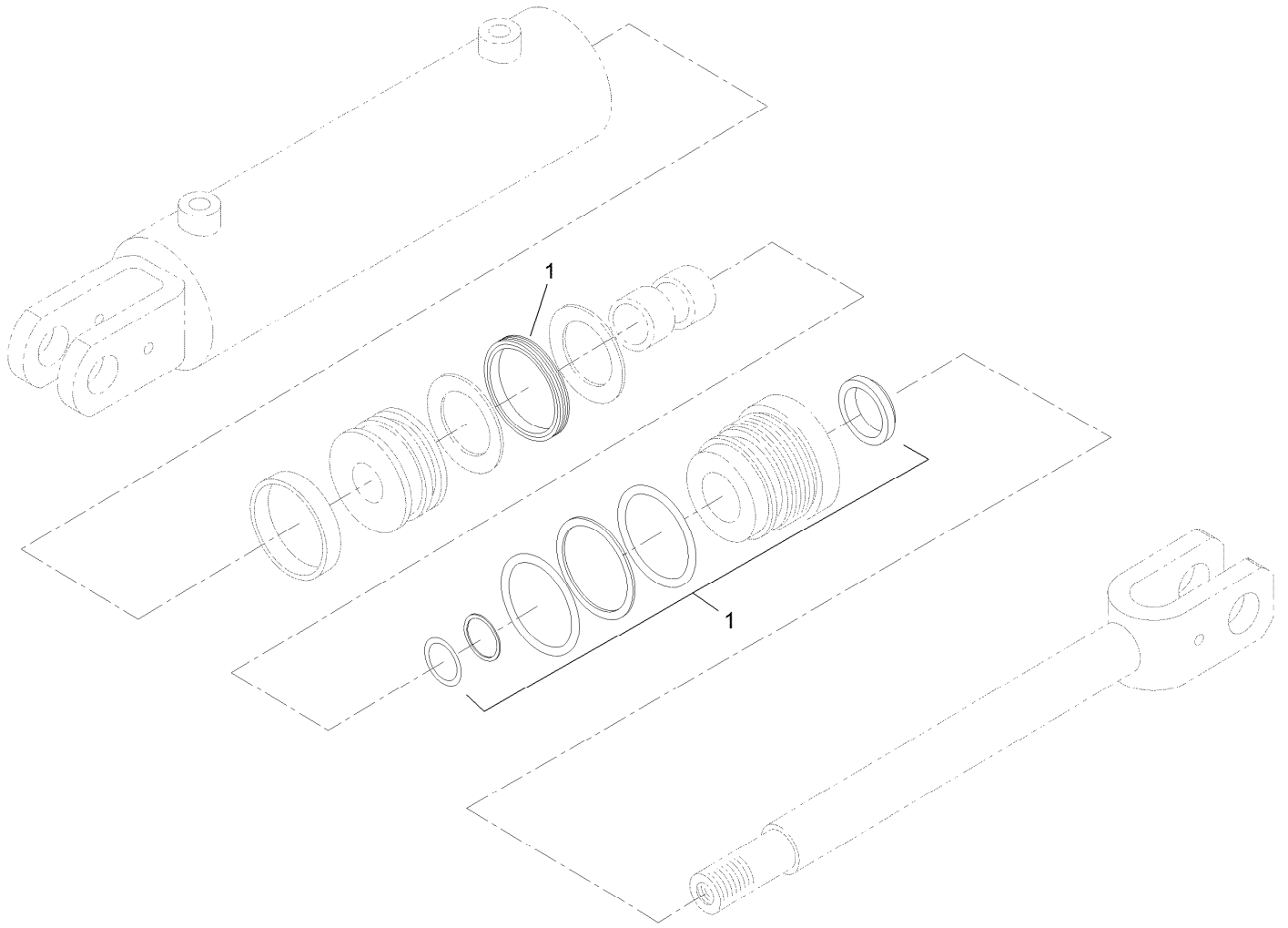
Hydraulic Cylinder Assembly



Hydraulic Cylinder Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-1834	3	Cylinder-HYD	9:1	237-22	1	O-Ring
2	340-82	6	Fitting-Elbow, 90 DEG	9:2	237-79	1	O-Ring
2:1	237-42	1	O-Ring	10	340-133	2	Fitting-STR
2:2	237-21	1	O-Ring	10:1	237-79	1	O-Ring
3	98-4725	4	Hose-HYD	10:2	237-21	1	O-Ring
4	3230-3	4	Screw-CARR	11	108-4714	1	Orifice-Port Insert, One Way
5	2412-137	4	Clamp-R, Double	12	112-2609	6	Pin-Pivot
6	98-4726	1	Hose-HYD	13	302-5	6	Fitting-Grease
7	98-4727	1	Hose-HYD	14	99-5105	6	Screw-Shoulder
8	340-151	2	Fitting-Tee	15	3296-29	4	Nut-Lock, NI
8:1	237-75	2	O-Ring	16	3256-23	4	Washer-Plain
9	340-3	2	Fitting-Straight	17	3334-945	1	Tie-Cable

Hydraulic Cylinder Assembly No. 117-1834



Hydraulic Cylinder Assembly No. 117-1834 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-1837	1	Kit-Seal

Attachments and Accessories

For 22318 323 Compact Utility Loader

Product Name	Model/Part
Tire Chain Kit	100-4140
Helmet-Face Shield	100-4143
Light Kit.....	100-8940
Narrow Tire ASM	104-0572
Tube-Tire (18 x 8.50-10)	105-4070
Rubber Foot Mat.....	105-5805
Tube-Tire (18 X 8.50-8).....	106396
CE Conversion Kit	22366
4 Cubic Foot Standard Bucket	22409
Loose Materials Bucket	22410
48in Hydraulic Blade	22414
Counterweight	22417
Bore Drive Head	22420
Rod and Reamer	22421
Multi-Purpose Tool	22423
Direct Drive Power Box Rake	22426
Stump Grinder	22429
Tree Forks	22438
Cement Bowl	22442
40in Tiller	22445
Snowthrower.....	22456
High-Torque Trencher Head	22473
High-Speed Trencher Head	22474
Narrow Bucket	22520
Auger Head	22805
Universal Swivel Auger Head	22806
Vibratory Plow	22911
Soil Cultivator	23102
Concrete Breaker	23135
Backhoe.....	23163
Adjustable Forks.....	23164
Leveler.....	23165
Tube	232-37
LH Wheel And Tire ASM	98-2747
Wheel and Tire ASM.....	98-4709
Spark Arrestor	98-9099
RH Wheel And Tire ASM	99-1447
RH Wheel And Tire ASM (Powerlug)	99-3140
LH Wheel And Tire ASM (Powerlug).....	99-3141
Hydraulic Relief Valve Kit.....	99-4360

Notes:



Count on it.