



**16-38XL**

**Wheel Horse® Lawn Tractor**

**Model No. 71223—Serial No. 220010001 and Up**

**Operator's Manual**



## Warning



### CALIFORNIA

#### Proposition 65 Warning

**The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.**

**Important** The engine in this product is not equipped with a spark arrester muffler. It is a violation of California Public Resource Code Section 4442 to use or operate this engine on any forest-covered, brush-covered, or grass-covered land as defined in CPRC 4126. Other states or federal areas may have similar laws.

This spark ignition system complies with Canadian ICES-002.

Ce système d'allumage par étincelle de véhicule est conforme à la norme NMB-002 du Canada.

**The enclosed Engine Owner's Manual is supplied for information regarding The U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.**

**Keep this engine Owner's Manual with your unit. Should this engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered through the engine manufacturer.**

# Contents

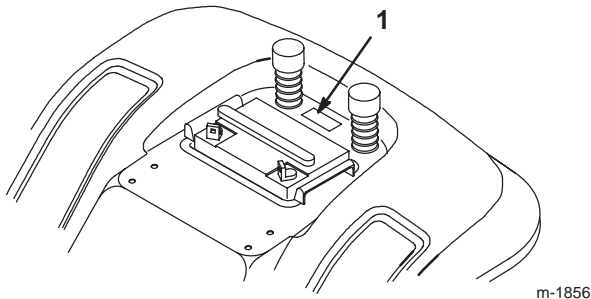
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# Introduction

Read this manual carefully to learn how to operate and maintain your product properly. The information in this manual can help you and others avoid injury and product damage. Although Toro designs and produces safe products, you are responsible for operating the product properly and safely.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 illustrates the location of the model and serial numbers on the product.



**Figure 1**

1. Location of the model and serial numbers

Write the product model and serial numbers in the space below:

**Model No.** \_\_\_\_\_

**Serial No.** \_\_\_\_\_

This manual identifies potential hazards and has special safety messages that help you and others avoid personal injury and even death. **Danger**, **Warning**, and **Caution** are signal words used to identify the level of hazard. However, regardless of the hazard, be extremely careful.

**Danger** signals an extreme hazard that **will** cause serious injury or death if you do not follow the recommended precautions.

**Warning** signals a hazard that **may** cause serious injury or death if you do not follow the recommended precautions.

**Caution** signals a hazard that may cause minor or moderate injury if you do not follow the recommended precautions.

This manual uses 2 other words to highlight information.

**Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

# Safety

This tractor meets or exceeds the B71.1–1998 specifications of the American National Standards Institute in effect at the time of production.

**Read and understand the contents of this manual before operating the tractor.**

**⚠ This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid all possible injury or death.**

## Safe Operating Practices

The following instructions are from ANSI standard B71.1—1998.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

## General Operation

- Read, understand, and follow all instructions in the operator's manual and on the machine before starting.
- Allow only responsible adults who are familiar with the instructions to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop the machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop the engine before removing the grass catcher or unclogging the chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.

- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear safety goggles or safety glasses with side shields when operating mower.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

## Slope Operation

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow Toro's recommendations for wheel weight or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly turn over if a wheel goes over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use a grass catcher on steep slopes.

## Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn the machine off if children enter the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades off. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, the end of a fence or other objects that may obscure vision.



## Service

- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove the gas cap or add fuel when the engine is running. Allow the engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as near a water heater or furnace.
- Never run a machine inside a closed area.
- Keep nuts and bolts tight, especially the blade attachment bolts. Keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep the machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow the machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.

- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Use only genuine Toro replacement parts to ensure that original standards are maintained.
- Do not use a grass catcher on steep slopes. Heavy grass bags could cause loss of control or overturn the machine.

## Toro Riding Mower Safety

The following list contains safety information specific to Toro products or other safety information that you must know that is not included in the ANSI standards.

	<b>Warning</b>	
<p><b>Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you.</b></p> <p><b>Do not run engine indoors or in an enclosed area.</b></p>		

- Stop the engine, disconnect spark plug wire and remove key before performing any service, repairs, maintenance or adjustments.
- Slow down before turning. Sharp turns on any terrain may cause loss of control.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove the ignition and KeyChoice® keys before dismounting.
- Keep hands, feet, hair and loose clothing away from attachment discharge area, underside of mower and any moving parts while engine is running.
- Do not touch equipment or attachment parts which may be hot from operation. Allow to cool before attempting to maintain, adjust or service.
- Battery acid is poisonous and can cause burns. Avoid contact with skin, eyes and clothing. Protect your face, eyes and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks and flames away from battery.
- Use only genuine replacement parts to ensure that original standards are maintained.
- Use only Toro approved attachments. Warranty may be voided if used with unapproved attachments.
- Do not mow across slopes exceeding 5 degrees.
- Do not mow down slopes exceeding 15 degrees.
- Do not mow up slopes exceeding 10 degrees.
- If a steep slope must be ascended, back up the hill, and drive forward down the hill, keeping the machine in gear.
- Avoid turning on slopes. If you must turn, turn slowly and gradually downhill, if possible.



# Slope Chart



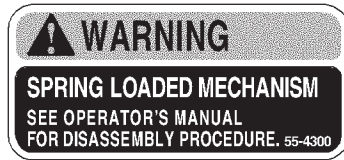




## Safety and Instruction Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



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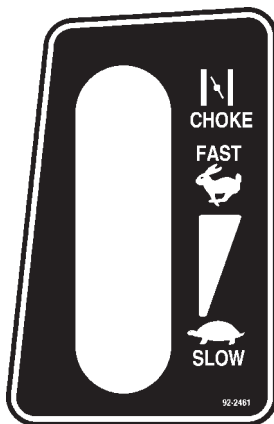
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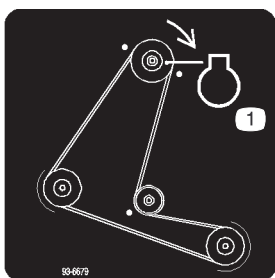
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92-2462



93-1122



93-6679

1. Engine



99-2985



99-5339

**TO APPLY PARKING BRAKE:**

- MOVE SPEED SELECTOR TO "NEUTRAL".
- DEPRESS BRAKE/CLUTCH PEDAL.
- LIFT PARKING BRAKE LEVER TO "ON" POSITION. RELEASE BRAKE/CLUTCH PEDAL.

**TO DISENGAGE PARKING BRAKE:**

- DEPRESS BRAKE/CLUTCH PEDAL.
- PUSH DOWN ON PARKING BRAKE LEVER.

**OPERATING INSTRUCTIONS**

**TO START:**

NOTE: Engine will not start unless instructions are followed.

- OPERATOR IS ON SEAT.
- MOVE GROUND SPEED SELECTOR TO "NEUTRAL".
- FULLY DEPRESS AND HOLD CLUTCH/BRAKE PEDAL.
- PTO LEVER MUST BE IN "DISENGAGE" POSITION.
- MOVE THROTTLE LEVER TO "CHOKE" POSITION.
- TURN IGNITION SWITCH TO "START" POSITION. RELEASE WHEN ENGINE STARTS.

**TO DRIVE:**

- RELEASE PARKING BRAKE.
- MOVE GROUND SPEED SELECTOR TO DESIRED POSITION.
- RELEASE CLUTCH/BRAKE PEDAL SLOWLY.

**PARKING BRAKE MUST BE RELEASED BEFORE SHIFTING INTO FORWARD GEAR.**

**CLUTCH/BRAKE PEDAL**

**GROUND SPEED SELECTOR**

**TO STOP:**

- FULLY DEPRESS CLUTCH/BRAKE PEDAL.

**TO TURN OFF ENGINE:**

- DEPRESS CLUTCH/BRAKE PEDAL AND APPLY PARKING BRAKE.
- PLACE ALL CONTROLS IN NEUTRAL OR DISENGAGE POSITION.
- TURN IGNITION SWITCH TO "OFF" AND REMOVE BOTH KEYS.

**DANGER**

- ROTATING BLADES CAN CUT OFF ARMS AND LEGS.
- NEVER MOW WHEN CHILDREN ARE NEAR.
- NEVER CARRY RIDERS; THEY FALL OFF.

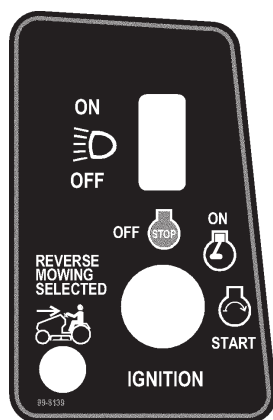
**DANGER**

**TO AVOID SERIOUS INJURY OR DEATH,**

- READ AND UNDERSTAND THE OPERATOR'S MANUAL.
- KNOW LOCATION AND FUNCTION OF CONTROLS.
- NEVER USE WHEN UNDER THE INFLUENCE OF ALCOHOL OR DRUGS.
- USE SAFELY; MACHINE IS NOT A TOY; NEVER LET CHILDREN OPERATE.
- GO UP AND DOWN SLOPES, NOT ACROSS.
- AVOID SHARP OR SUDDEN TURNS AND SLIPPERY OR STEEP AREAS.
- IF MACHINE STOPS GOING UPHILL, STOP BLADE AND BACK SLOWLY DOWN.
- NEVER MOW WHEN CHILDREN OR OTHERS ARE IN THE MOWING AREA.
- NEVER CARRY CHILDREN EVEN WITH BLADES OFF.
- LOOK DOWN AND BEHIND BEFORE AND WHILE BACKING UP.
- KEEP SAFETY DEVICES IN PLACE AND WORKING; CHECK BEFORE EACH USE.
- SAFETY INTERLOCKS CAN FAIL; NEVER ASSUME BLADE IS STOPPED.
- STOP ENGINE, SET PARKING BRAKE & REMOVE BOTH KEYS IF LEAVING MACHINE.
- REMOVE OBJECTS THAT COULD BE THROWN BY THE BLADE.

REPLACEMENT MANUAL AVAILABLE BY SENDING COMPLETE MODEL NUMBER TO: THE TORO CO., 8111 LYNDAL AVENUE S., BLOOMINGTON, MN 55420-1196 U.S.A.

99-6094



99-8139



104-4163

1. Explosion hazard
2. No fire, open flames, or smoking.
3. Caustic liquid/chemical burn hazard
4. Wear eye protection
5. Read the *Operator's Manual*.
6. Keep bystanders a safe distance from the battery.



104-4164

1. Contains lead; do not discard.
2. Recycle
3. Wear eye protection; explosive gases can cause blindness and other injuries
4. No sparks, flame, or smoking
5. Sulfuric acid can cause blindness or severe burns.
6. Flush eyes immediately with water and get medical help fast.
7. Maximum fill line
8. Minimum fill line
9. Instructions for activating the battery

# Gasoline and Oil

## Recommended Gasoline

Use unleaded regular gasoline suitable for automotive use (85 pump octane minimum). You may use leaded regular gasoline if unleaded regular is not available.

**Important** Never use methanol, gasoline containing methanol, or gasohol containing more than 10% ethanol because the fuel system could be damaged. Do not mix oil with gasoline.



### Danger



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Fill the fuel tank outdoors in an open area when the engine is cold. Wipe up any gasoline that spills.
- Do not fill the fuel tank completely full. Add gasoline to the fuel tank until the level is 1/4 to 1/2 in. (6 to 13 mm) below the bottom of the filler neck. This empty space in the tank allows the gasoline to expand.
- Never smoke when handling gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.
- Store gasoline in an approved container and keep it out of the reach of children.
- Never buy more than a 30-day supply of gasoline.
- Always place gasoline containers on the ground away from your vehicle before filling.
- Do not fill gasoline containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove gas-powered equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, refuel such equipment on a truck or trailer from a portable container, not from a gasoline dispenser nozzle.
- If you must use a gasoline dispenser, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

## Using Stabilizer/Conditioner

Use a fuel stabilizer/conditioner in the tractor to provide the following benefits:

- It keeps gasoline fresh during storage for up to 90 days. For longer storage, drain the fuel tank.
- It cleans the engine while it runs.
- It eliminates gum-like varnish buildup in the fuel system, which causes hard starting.

**Important** Do not use fuel additives containing methanol or ethanol.

Add the correct amount of fuel stabilizer/conditioner to the gasoline.

**Note:** A fuel stabilizer/conditioner is most effective when it is mixed with fresh gasoline. To minimize the chance of varnish deposits in the fuel system, use a fuel stabilizer/conditioner at all times.

## Filling the Fuel Tank

1. Stop the engine and wait for all moving parts to stop.
  2. Set the parking brake.
  3. Clean around the fuel tank cap and remove the cap.
  4. Add unleaded regular gasoline to the fuel tank until the level is 1/4 to 1/2 in. (6 to 13 mm) below the bottom of the filler neck. **Do not fill the fuel tank completely full.**
- Note:** This space in the tank allows gasoline to expand.
5. Install the fuel tank cap securely.
  6. Wipe up any gasoline that spills.

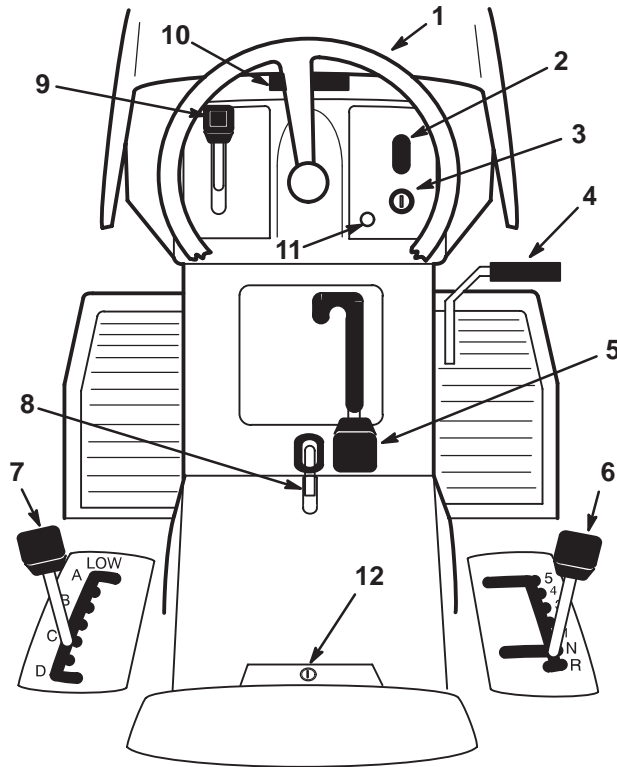
## Checking the Engine Oil Level

Before you start the engine and use the tractor, check the oil level in the engine crankcase; refer to Checking the Oil Level on page 20.

# Operation

## Controls

Become familiar with all of the controls (Fig. 2) before you start the engine and operate the tractor.



**Figure 2**

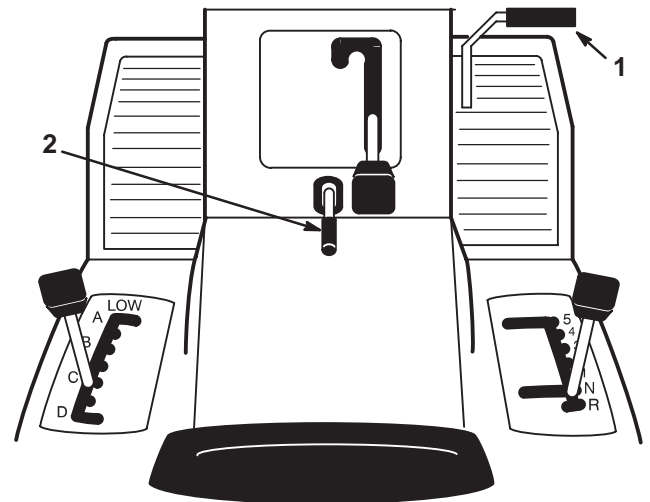
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|--|--------------------------------|
| 1. Steering wheel                        | 7. Height-of-cut lever         |
| 2. Light switch—on/off (selected models) | 8. Parking brake lever         |
| 3. Ignition switch                       | 9. Throttle lever              |
| 4. Clutch/brake pedal                    | 10. Hood opening               |
| 5. Blade control (PTO) lever             | 11. Operating-in-reverse light |
| 6. Ground speed lever                    | 12. KeyChoice® switch          |

## Using the Parking Brake

Always set the parking brake when you stop the tractor or leave it unattended.

### Setting the Parking Brake

1. Push the clutch/brake pedal (Fig. 3) down and hold it in the depressed position.



m-1880

**Figure 3**

1. Clutch/brake pedal
  2. Parking brake lever
- 
2. Lift the parking brake lever (Fig. 3) up and gradually take your foot off of the clutch/brake pedal. The clutch/brake pedal should stay in the depressed (locked) position.

### Releasing the Parking Brake

1. Push down on the clutch/brake pedal (Fig. 3). The parking brake lever should release.
2. Gradually release the clutch/brake pedal.

## Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the tractor and are most comfortable.

1. Raise the seat and loosen the adjustment knob (Fig. 4).

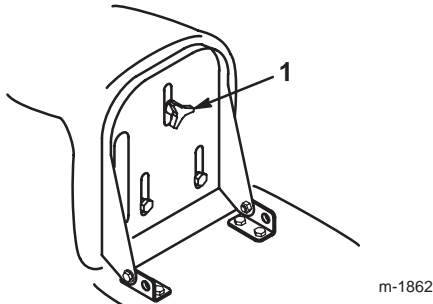


Figure 4

1. Adjustment knob
- 
2. Move the seat to the desired position and tighten the knob.

## Operating the Headlights

A dash-mounted On/Off switch (Fig. 2) controls the headlights. The lights only shine while the engine is running and the switch is On.

## Using the Blade Control (PTO)

The blade control (PTO) lever engages and disengages power to the blades.

### Engaging the Blades

1. Depress the clutch/brake pedal to stop the tractor.
2. Shift the blade control (PTO) lever to Engaged (Fig. 5).

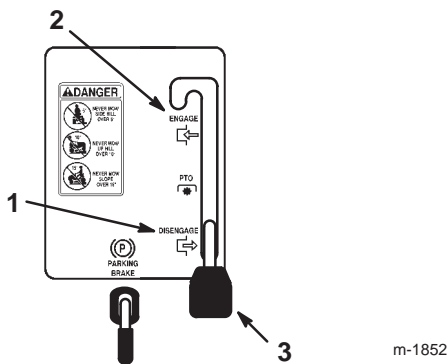


Figure 5

1. Disengaged
  2. Engaged
  3. Blade control (PTO) lever
- 

### Disengaging the Blades

1. Depress the clutch/brake pedal to stop the tractor.
2. Shift the blade control (PTO) lever to Disengaged (Fig. 5).

## Setting the Height-of-Cut

The height-of-cut lever is used to raise and lower the mower to the desired cutting height.

1. The cutting height may be set in 1 of 7 positions from approximately 1 to 4 in. (25 to 102 mm).
2. Pull on the height-of-cut lever and move it to the desired position (Fig. 6).

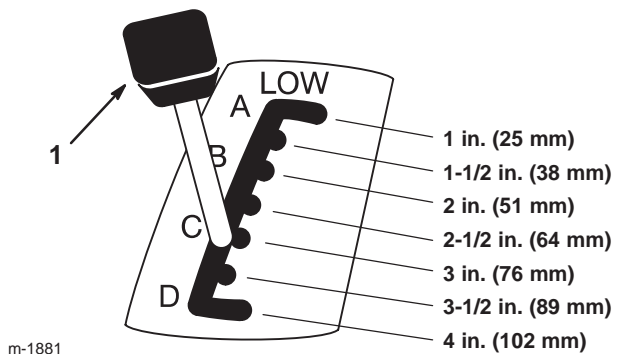


Figure 6

1. Height-of-cut lever
- 

## Starting the Engine

1. Sit down on the seat.
2. Set the parking brake; refer to Setting the Parking Brake on page 13.

**Note:** The engine will not start unless you set the parking brake or fully depress the clutch/brake pedal.

3. Shift the ground speed lever into Neutral (N) (Fig. 7).

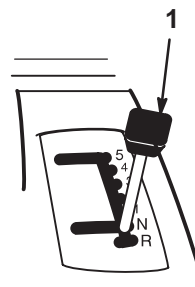
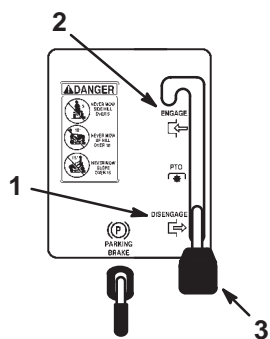


Figure 7

1. Ground speed lever
-

- Shift the blade control (PTO) lever to Disengaged (Fig. 8).



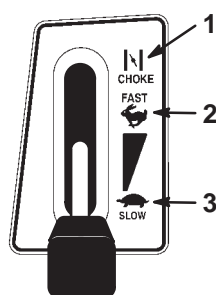
**Figure 8**

- Disengaged
- Engaged
- Blade control (PTO) lever

m-1852

- Shift the throttle lever to Choke (Fig. 9).

**Note:** An engine that has been running and is warm may not require step 5.

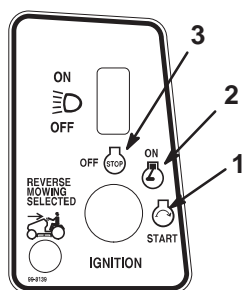


**Figure 9**

- Choke
- Fast
- Slow

m-1859

- Turn the ignition key clockwise and hold it in the Start position (Fig. 10). When the engine starts, release the key.



**Figure 10**

- Start
- On
- Off

**Important** If the engine does not start after 30 seconds of continuous cranking, turn the ignition key to Off and let the starter motor cool; refer to Troubleshooting on page 38.

- After the engine starts, slowly shift the throttle lever to Fast (Fig. 9). If the engine stalls or hesitates, shift the throttle lever back to Choke for a few seconds. Then shift the throttle lever to Fast. Repeat this as required.

## Stopping the Engine

- Shift the throttle lever to Fast (Fig. 9).
- Turn the ignition key to Off and remove the ignition key (Fig. 10).

## Using the Safety Interlock System

### Understanding the Safety Interlock System

The safety system is designed to prevent the engine from starting unless:

- The clutch/brake pedal is depressed.
- The blade control (PTO) lever is in the Disengaged position.

The safety system is designed to stop the engine if:

- You rise from the seat when the clutch/brake pedal is released.
- You rise from the seat when the blade control (PTO) lever is in the Engaged position.
- You shift into reverse with the blade control (PTO) lever in the Engaged position and the operating-in-reverse interlock not deactivated.

### Setting the KeyChoice® Switch to Operate in Reverse

An interlock feature on the tractor prevents the power take off (PTO) from operating when backing up. If you shift into reverse with the blades (PTO) engaged (i.e., with mower blades or other attachment running), the engine will stop. **Do not mow in reverse unless absolutely necessary.**

If you need to use the blades (PTO) while backing up, you can turn off this interlock feature using the KeyChoice switch located near the seat bracket (Fig. 11).





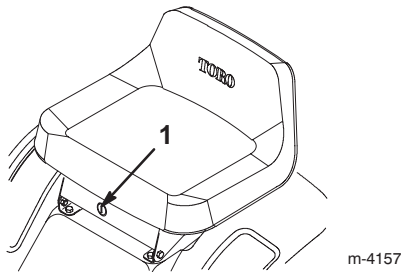
## Danger



**You could back over a child or bystander while the mower blades or other attachment is engaged and cause serious injury or death.**

- Do not mow in reverse unless absolutely necessary.
- Do not insert the KeyChoice key unless it is absolutely necessary.
- Always look backward and down before backing up.
- Use the KeyChoice switch only if you are certain no children or other bystanders will enter the mowing area.
- Be very observant after deactivating the interlock because the sound of the engine may prevent you from noticing that a child or bystander has entered the work area.
- Always remove both the ignition and KeyChoice keys and put them in a safe place out of the reach of children or unauthorized users when leaving the unit unattended.

1. Engage the blade control (PTO) lever.
2. Insert the KeyChoice key into the switch (Fig. 11).

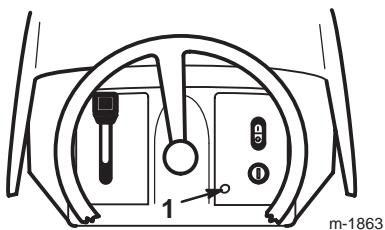


**Figure 11**

1. KeyChoice switch

3. Turn the KeyChoice key.

A red light on the front console (Fig. 12) turns on, indicating that the interlock is disabled.



**Figure 12**

1. Operating-in-reverse light

4. Shift into reverse and complete your task.
5. Disengage the blades (PTO) to activate the interlock.
6. Remove the KeyChoice key and put it in a safe place out of reach of children.

## Testing the Safety Interlock System



### Caution



**If safety interlock switches are disconnected or damaged the tractor could operate unexpectedly causing personal injury.**

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the tractor.
- Replace switches every 2 years regardless of whether they are operating properly or not.

Test the safety system before you use the tractor each time. If the safety system does not operate as described below, have an Authorized Service Dealer repair the safety system immediately. While sitting in the seat, perform the following checks:

1. Shift the ground speed lever into Neutral (N). Set the parking brake. Shift the blade control (PTO) lever to Engaged. Turn the ignition key to Start; the engine should not crank.
2. With the ground speed lever in Neutral, shift the blade control (PTO) lever to Disengaged and release the parking brake. Turn the ignition key to Start; the engine should not crank.
3. With the ground speed lever in Neutral, set the parking brake and shift the blade control (PTO) lever to Disengaged. Start the engine. While the engine is running, release the parking brake and rise slightly from the seat; the engine should stop.
4. Shift the blade control (PTO) lever into the Disengage position, the ground speed lever in Neutral, and set the parking brake. Start the engine. While the engine is running, shift the blade control (PTO) lever into the Engage position, push in the clutch, and put the ground speed lever in Reverse. The engine should stop.
5. Shift the blade control (PTO) lever into the Disengage position, the ground speed lever in Neutral, and set the parking brake. Start the engine. Shift the blade control (PTO) lever to the Engage position and turn the KeyChoice key and release it. The operating-in-reverse light should illuminate. Shift the blade control (PTO) lever to the Disengage position and the operating-in-reverse light should turn off.



## Driving the Tractor Forward or Backward

The throttle control regulates the engine speed as measured in RPM (revolutions per minute).

To go forward or backward, depress the clutch/brake pedal, shift the ground speed lever to the desired forward speed or reverse. As you slowly release the pedal, the tractor will begin to move. Steer the tractor with the steering wheel.

**Note:** For reverse motion, with the blades (PTO) engaged, the operating-in-reverse interlock must be deactivated by the KeyChoice switch located in front of and below the seat.



### Caution



**Sudden release of clutch pedal could cause you to lose control and suddenly put the tractor in motion.**

**Always release the clutch pedal slowly when starting the tractor in motion.**

## Selecting the Ground Speed

**Important** To avoid transmission damage, always depress the clutch/brake pedal before shifting into or out of reverse.

Always start the tractor in motion by depressing the clutch/brake pedal and shifting into the desired speed. Once the tractor is in motion, you can shift into any forward speed without depressing the clutch/brake pedal. In most conditions, the tractor is powerful enough to move out in any speed. If it will not move out in a selected speed (i.e., #5) due to a heavy load, use a lower speed (i.e., #2).

**Important** Do not shift on slopes. Choose a slow speed so that you will not have to stop or shift while on the slope.

## Stopping the Tractor

To stop the tractor, depress the clutch/brake pedal, shift into Neutral, disengage the blades (PTO), and turn the ignition key to Off to stop the engine. Also set the parking brake if you leave the tractor unattended; refer to Setting the Parking Brake on page 13. Remember to remove the keys from the ignition and KeyChoice switches.



### Caution



**Children or bystanders may be injured if they move or attempt to operate the tractor while it is unattended.**

**Always remove the ignition and KeyChoice keys and set the parking brake when leaving the tractor unattended, even if just for a few minutes.**

**Important** To prevent excessive wear, do not “ride the brakes,” or use brakes to slow ground speed when in gear. On hills shift to a lower gear for slower ground speed.

## Side Discharging or Mulching the Grass



### Danger



**Without the grass deflector, discharge cover, or complete grass catcher assembly mounted in place, you and others are exposed to blade contact and thrown debris. Contact with rotating mower blades and thrown debris will cause injury or death.**

- **Never remove the grass deflector from the mower because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.**
- **Never put your hands or feet under the mower.**
- **Never try to clear discharge area or mower blades unless you disengage the blades (PTO) and rotate the ignition key to the Off position. Also remove the key and disconnect the wire from the spark plug.**

The mower has a hinged grass deflector that disperses clippings to the side and down toward the turf.

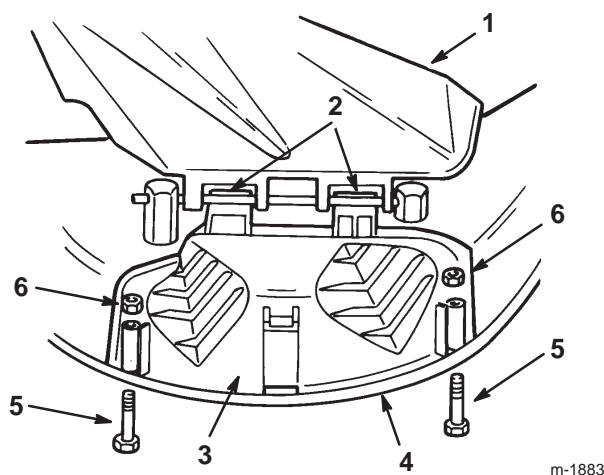
To mulch grass clippings you must install the discharge cover (optional on some models) into the opening in the side of the mower; refer to Installing the Discharge Cover on page 17.

## Installing the Discharge Cover

To convert from side discharge to a mulching mower, install the discharge cover into the opening at the side of the mower.

1. Stop the engine and remove the ignition key.

2. Lift the grass deflector and slide the tabs on top of the discharge cover under the grass deflector retaining rod. Rotate the discharge cover down over the opening, and onto the lower lip of the mower (Fig. 13).
3. Secure the discharge cover to the lower lip of the mower with bolts and nuts (Fig. 13).



**Figure 13**

- |                    |              |
|--------------------|--------------|
| 1. Grass deflector | 4. Lower lip |
| 2. Tabs under rod  | 5. Bolt      |
| 3. Discharge cover | 6. Nut       |

**Note:** Do not over-tighten the nuts, which could distort the cover and cause blade contact.

4. To convert back to a side discharge mower, remove the discharge cover and lower the grass deflector over the discharge opening.

## Operating Tips

- For the best performance, operate the engine at the maximum speed. The mower requires air to thoroughly cut grass clippings, so do not set the height-of-cut too low or completely surround the mower in uncut grass. Always leave one side of the mower free from uncut grass to allow the air to be drawn into the mower.
- Cut the grass slightly longer than normal to ensure that the cutting height of the mower does not scalp any uneven ground. When cutting grass longer than 6 in. (15 cm) tall, cut the lawn twice to ensure an acceptable appearance.
- It is best to cut only about 1/3 of the grass blade. Do not cut more than that unless the grass is sparse or it is late fall when grass grows more slowly.
- Alternate the mowing direction to keep the grass standing straight. This also helps disperse clippings and enhances decomposition and fertilization.

- Grass grows at different rates at different times of the season. To maintain the same cutting height, which is a good practice, mow more often in early spring. As the grass growth rate slows in mid summer, mow less frequently.
- If the grass is longer than normal, or if it contains a high degree of moisture, raise the cutting height higher than usual, cut the grass at that setting, and then cut the grass again at the lower, normal setting.
- If you must stop the tractor while mowing, you may leave a clump of grass clippings on your lawn. To avoid this, do the following:
  - Engage the blade and move to a previously cut area.
  - Disperse the clippings evenly by raising the mower 1 or 2 height-of-cut settings while driving forward with the blade engaged.
- Use the washout port to clean clippings and dirt from the underside of the mower after each use. If grass and dirt build up inside the mower, the cutting quality will eventually become unsatisfactory.
- Maintain a sharp blade throughout the season. A sharp blade cuts grass cleanly without tearing or shredding the grass blades. Tearing and shredding the grass turns it brown at the edges, which slows its growth and increases the chance of disease. Every 30 days, check the blade for sharpness and file down any nicks.

# Maintenance

## Recommended Maintenance Schedule

Maintenance Service Interval	Maintenance Procedure
After first use	<ul style="list-style-type: none"> <li>• Change the engine oil.</li> </ul>
Each use	<ul style="list-style-type: none"> <li>• Check the engine oil level.</li> <li>• Clean the mower housing.</li> <li>• Check the safety system.</li> </ul>
Every 5 hours	<ul style="list-style-type: none"> <li>• Check the brakes.</li> <li>• Check the cutting blades.</li> </ul>
Every 25 hours	<ul style="list-style-type: none"> <li>• Check the spark plug.</li> <li>• Check the tire pressure.</li> <li>• Grease the chassis.<sup>1</sup></li> <li>• Service the foam air cleaner.<sup>1</sup></li> </ul>
Every 50 hours	<ul style="list-style-type: none"> <li>• Change the engine oil.<sup>2</sup></li> <li>• Check the battery electrolyte</li> </ul>
Every 100 hours	<ul style="list-style-type: none"> <li>• Service the paper air cleaner.<sup>1</sup></li> <li>• Change the oil filter.<sup>2</sup></li> <li>• Replace the spark plug.</li> <li>• Clean the cooling system.<sup>1</sup></li> <li>• Replace the fuel filter.</li> </ul>
Before storage	<ul style="list-style-type: none"> <li>• Perform all of the maintenance procedures above before storage.</li> <li>• Check the belts for wear/cracks.</li> <li>• Drain the fuel tank.</li> <li>• Paint chipped surfaces.</li> <li>• Charge the battery and disconnect the cables.</li> </ul>
After storage	<ul style="list-style-type: none"> <li>• Check the safety system.</li> <li>• Check the battery electrolyte.</li> <li>• Check the brake.</li> <li>• Check the spark plug.</li> <li>• Check the tire pressure.</li> </ul>

<sup>1</sup>More often in dusty, dirty conditions

<sup>2</sup>More often when operating the engine under heavy load or in high temperatures

**Important** Refer to your engine operator's manual for additional maintenance procedures.



### Caution



**If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.**

**Remove the key from the ignition and disconnect the wire from the spark plug before you do any maintenance. Set the wire aside so that it does not accidentally contact the spark plug.**

# Servicing the Engine Oil

Check the oil level daily or after every 8 hours.

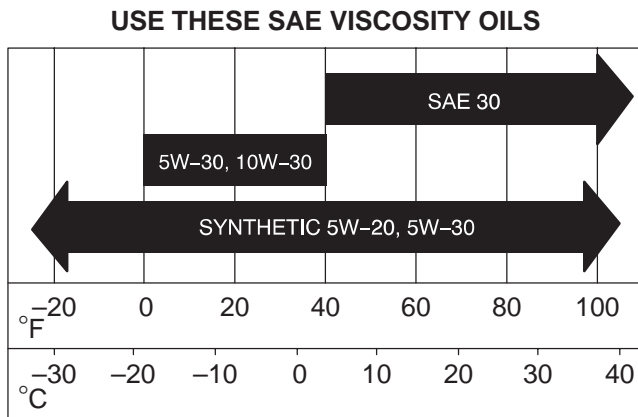
Change the oil after the first 5 operating hours and every 50 operating hours thereafter.

**Note:** Change the oil more frequently when operating conditions are extremely dusty or sandy.

Oil Type: Detergent oil (API service SF, SG, SH, SJ, or higher)

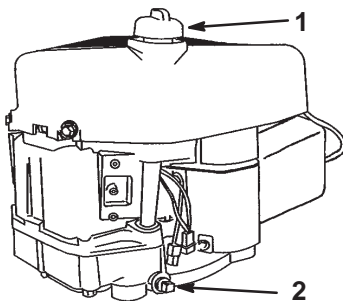
Crankcase Capacity: 48 oz. or 1-1/2 qt. (1400 cc or 1.4 l)

Viscosity: See the table below.



## Checking the Oil Level

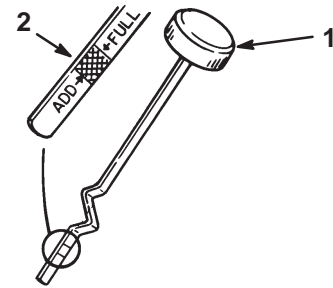
1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Open the hood.
7. Clean around the oil dipstick (Fig. 14) so that dirt cannot fall into the fill hole and damage the engine.



**Figure 14**

1. Oil dipstick
2. Oil drain plug

8. Unscrew the oil dipstick and wipe the metal end clean (Fig. 15).



1868

**Figure 15**

1. Oil dipstick
2. Metal end

9. Screw the oil dipstick fully onto the fill hole. Unscrew the dipstick again and look at the metal end. If the oil level is low, slowly pour only enough oil into the fill hole to raise the level to the Full mark on the dipstick.

**Important** Do not overfill the crankcase with oil because the engine may be damaged.

## Changing the Oil

1. Start the engine and let it run for 5 minutes. This warms the oil so that it drains better.
2. Park the tractor so that the left side is slightly lower than the right side to ensure that the oil drains completely.
3. Disengage the blades (PTO).
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the spark plug.
8. Open the hood.
9. Place a pan below the oil drain plug and remove it (Fig. 14).
10. When the oil has drained completely, install the drain plug.

**Note:** Dispose of the used oil at a certified recycling center.

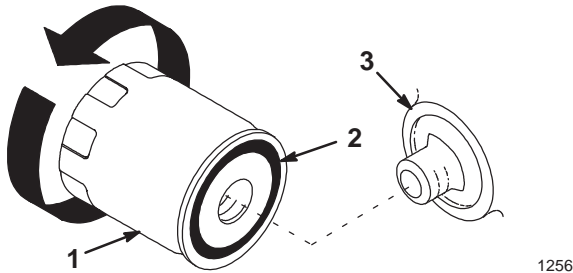
11. Change the oil filter, if necessary (Fig. 16).
12. Slowly pour approximately 80% of the specified amount of oil into the fill hole (Fig. 14). Check the oil level; refer to steps 4 and 5 of Checking the Oil Level on page 20.

## Changing the Oil Filter

Replace the oil filter every 100 hours or every other oil change.

**Note:** Change the oil filter more frequently when operating conditions are extremely dusty or sandy.

1. Drain the oil from the engine; refer to Changing the Oil on page 20.
2. Remove the old filter and wipe the filter adapter (Fig. 16) gasket surface.



**Figure 16**

1. Oil filter
2. Gasket
3. Adapter

3. Apply a thin coat of new oil to the rubber gasket on the replacement filter (Fig. 16).
4. Install the replacement oil filter to the filter adapter. Turn the oil filter clockwise until the rubber gasket contacts the filter adapter; then tighten the filter an additional 1/2 to 3/4 turn (Fig. 16).
5. Slowly pour approximately 80% of the specified amount of oil into the fill hole (Fig. 14). Check the oil level; refer to steps 8 and 9 of Checking the Oil Level on page 20.
6. Close the hood.

## Servicing the Air Cleaner

**Foam Element:** Clean after every 25 operating hours, or yearly, whichever occurs first.

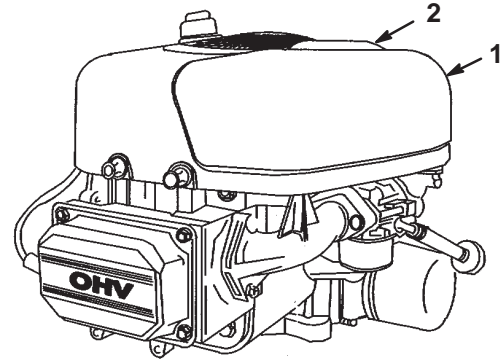
**Paper Element:** Replace after every 100 operating hours or yearly, whichever occurs first.

**Note:** Service the air cleaner more frequently (every few hours) if operating conditions are extremely dusty or sandy.

### Removing the Foam and Paper Elements

1. Disengage the blades (PTO).
2. Set the parking brake.
3. Stop the engine and wait for all moving parts to stop.

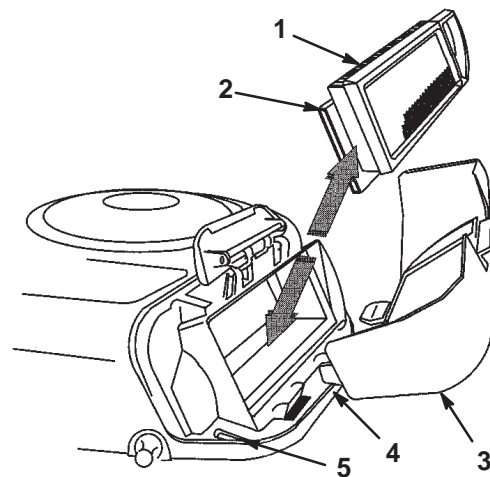
4. Remove the ignition key.
5. Open the hood.
6. Clean around the air cleaner to prevent dirt from getting into the engine and causing damage. Pull up on the air cleaner cover handle and rotate it toward the engine (Fig. 17). Remove the air cleaner cover.



**Figure 17**

1. Air cleaner cover
2. Air cleaner cover handle

7. Carefully slide the paper element and foam element from the blower housing (Fig. 18).



**Figure 18**

1. Paper element
2. Foam element
3. Air cleaner cover
4. Tab
5. Slot

### Cleaning the Foam and Paper Elements

**Foam Element:**

1. Wash the foam element in liquid soap and warm water. When the element is clean, rinse it thoroughly.
2. Dry the element by squeezing it in a clean cloth. Do **not** oil the element.

**Important** Replace the foam element if it is torn or worn.

Paper Element:

1. Lightly tap the element on a flat surface to remove dust and dirt.
2. Carefully clean the rubber seal on the paper element to prevent debris from entering the engine.
3. Inspect the element for tears, an oily film, and damage to the rubber seal.

**Important** Never clean the paper element with pressurized air or liquids, such as solvent, gas, or kerosene. Replace the paper element if it is damaged or cannot be cleaned thoroughly.

## Installing the Foam and Paper Elements

**Important** To prevent engine damage, always operate the engine with the complete foam and paper air cleaner assembly installed.

1. Place the foam element and paper element into the blower housing.

**Note:** Ensure that the rubber seal is flat against the air cleaner base.

2. Align the tabs on the air cleaner cover with the slots of the blower housing (Fig. 18). Hook the handle onto the cover and press down on the handle to lock the cover in place.
3. Close the hood.

## Servicing the Spark Plug

Install a new spark plug after every 100 operating hours. Check the spark plug after every 25 operating hours. Make sure that the air gap between the center and side electrodes is correct before installing the spark plug. Use a spark plug wrench for removing and installing the spark plug and a gapping tool/feeler gauge to check and adjust the air gap.

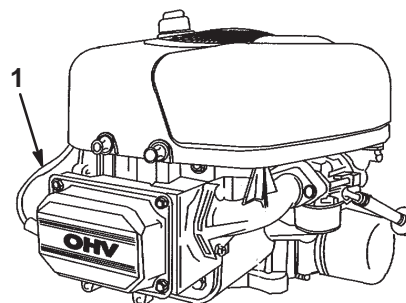
Type: **Champion QC12YC** (or equivalent)

Air Gap: **0.030 in. (0.76 mm)**

### Removing the Spark Plug

1. Disengage the blades (PTO).
2. Shift into the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Open the hood.

7. Disconnect the wire from the spark plug (Fig. 19).



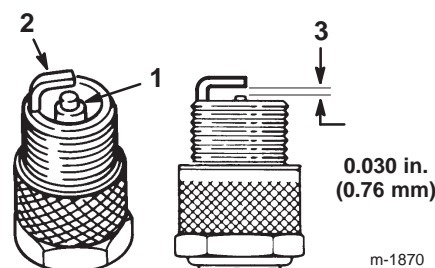
**Figure 19**

1. Spark plug wire

8. Clean around the spark plug to prevent dirt from falling into the engine and potentially causing damage.
9. Remove the spark plug and metal washer.

### Checking the Spark Plug

1. Look at the center of the spark plug (Fig. 20). If you see light brown or gray on the insulator, the engine is operating properly. A black coating on the insulator usually means the air cleaner is dirty.



**Figure 20**

1. Center electrode insulator
2. Side electrode
3. Air gap (not to scale)

**Important** Never clean the spark plug. Always replace the spark plug when it has a black coating, worn electrodes, an oily film, or cracks.

2. Check the gap between the center and side electrodes (Fig. 20). Bend the side electrode (Fig. 20) if the gap is not correct.

### Installing the Spark Plug

1. Install the spark plug and metal washer. Make sure that the air gap is set correctly.
2. Tighten the spark plug to 15 ft.-lb. (20 N·m).
3. Connect the wire to the spark plug (Fig. 19).
4. Close the hood.



## Servicing the Brake

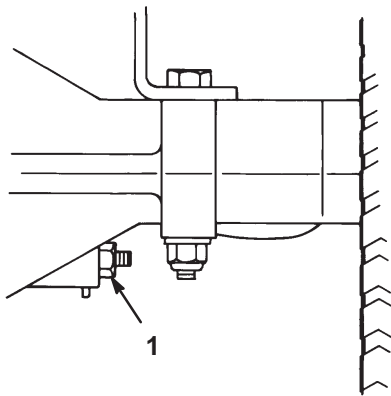
The brake is on the right side of the rear axle, inside the rear tire (Fig. 21). If the brake does not hold securely or stopping power is insufficient, an adjustment is required.

### Checking the Brake

1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine.
6. Remove the ignition key.
7. If the rear wheels lock and skid when you push the tractor forward, you do not need to adjust the brake. If the wheels turn and do not lock, adjust the brake; refer to Adjusting the Brake on page 23.

### Adjusting the Brake

1. Check the brake before you adjust it; refer to Checking the Brake on page 23.
2. To increase braking resistance, tighten the brake adjusting nut (Fig. 21) 1/8 turn clockwise; then check the brake again. Repeat this step until the brake is set properly.



m-1895

**Figure 21**

1. Brake adjusting nut

3. Push down on the clutch/brake pedal to release the parking brake.

**Important** With the parking brake released, the rear wheels must rotate freely when you push the tractor. If the brake seems to drag, loosen the adjusting nut slightly until the wheels rotate freely. If both conditions cannot be achieved, contact an Authorized Service Dealer immediately.

## Greasing and Lubricating the Tractor

Grease the tractor after every 25 operating hours or once a year, whichever occurs first. Grease more frequently when operating conditions are extremely dusty or sandy.

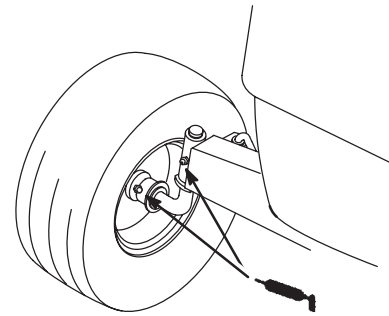
Grease Type: General-purpose grease

### How to Grease

1. Disengage the blades (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Clean the grease fittings with a rag.
7. Scrape any paint off of the front of the fittings.
8. Connect a grease gun to the fitting and pump grease into the fittings.
9. Wipe up any excess grease.

### Where to Add Grease

Lubricate the front wheels and steering spindles until grease begins to ooze out of the bearings (Fig. 22).

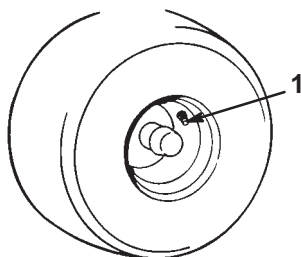


m-2346

**Figure 22**

## Checking the Tire Pressure

Maintain the air pressure in the front and rear tires at 20 psi (138 kPa). Check the pressure at the valve stem after every 25 operating hours or yearly, whichever occurs first (Fig. 23). Check the tires when they are cold to get the most accurate pressure reading.



m-1872

Figure 23

1. Valve stem

## Servicing the Battery



### Warning



#### CALIFORNIA

##### Proposition 65 Warning

**Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.**

Always keep the battery clean and fully charged. Use a paper towel to clean the battery and battery box. If the battery terminals are corroded, clean them with a solution of 4 parts water and 1 part baking soda. Apply a light coating of grease to the battery terminals to prevent corrosion.

Battery voltage and amperage: 12 volts, 155 cold-cranking amps

## Removing the Battery



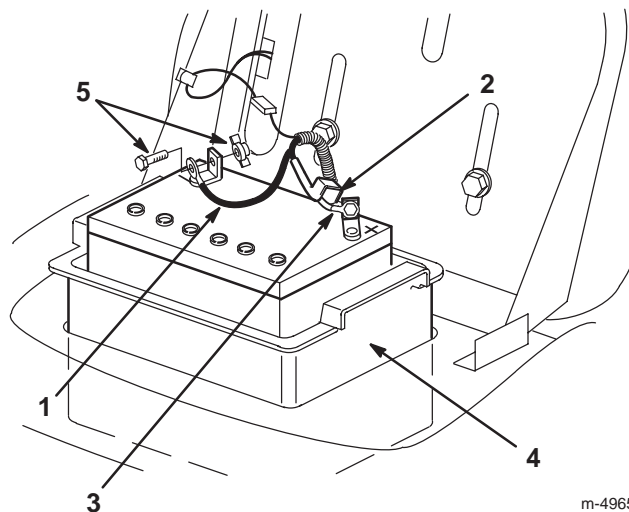
### Warning



**Battery terminals or metal tools could short against metal tractor components causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.**

- When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the tractor.
- Do not allow metal tools to short between the battery terminals and metal parts of the tractor.

1. Disengage the blades (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine.
5. Remove the ignition key.
6. Tip the seat forward to see the battery.
7. Disconnect the negative (black) ground cable from the battery post (Fig. 24).



m-4965

Figure 24

1. Negative cable (black)
2. Rubber cover
3. Positive cable (red)
4. Battery box
5. Bolt and wing nut





## Warning



Incorrect battery cable routing could damage the tractor and cables causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- Always *disconnect* the negative (black) battery cable before disconnecting the positive (red) cable.
- Always *reconnect* the positive (red) battery cable before reconnecting the negative (black) cable.

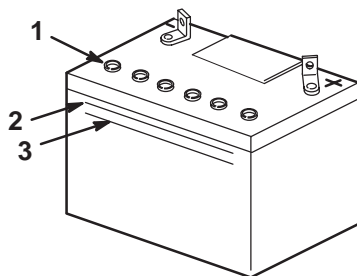
8. Slide the rubber cover up the positive (red) cable. Disconnect the positive (red) cable from the battery post (Fig. 24).
9. Remove the battery box and battery from the chassis (Fig. 24).

## Installing the Battery

1. Put the battery into the battery box and install it into the chassis (Fig. 24).
2. Using the bolt and wing nut, connect the positive (red) cable to the positive (+) battery post (Fig. 24). Slide the rubber cover over the battery post.
3. Using the bolt and wing nut, connect the negative (black) cable to the negative (-) battery post (Fig. 24).

## Checking the Electrolyte Level

1. Tip the seat forward to see the battery.
2. Look at the side of the battery. The electrolyte must be up to the Upper line (Fig. 25).



m-5004

**Figure 25**

1. Vent caps
2. Upper line
3. Lower line

**Important** Do not allow the electrolyte to fall below the Lower line (Fig. 25).

3. If the electrolyte is low, add the required amount of distilled water; refer to Adding Water to the Battery on page 25.



## Danger



Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.
- Fill the battery where clean water is always available for flushing the skin.
- Follow all instructions and comply with all safety messages on the electrolyte container.

## Adding Water to the Battery

The best time to add distilled water to the battery is just before you operate the tractor. This lets the water mix thoroughly with the electrolyte solution.

1. Remove the battery from the tractor; refer to Removing the Battery on page 24.
2. Clean the top of the battery with a paper towel.

**Important** Never fill the battery with distilled water while the battery is installed in the tractor. Electrolyte could be spilled on other parts and cause corrosion.

3. Remove the vent caps from the battery (Fig. 25).
4. Slowly pour distilled water into each battery cell until the electrolyte level is up to the Upper line (Fig. 25) on the battery case.

**Important** Do not overfill the battery because electrolyte (sulfuric acid) can cause severe corrosion and damage to the chassis.

5. Wait 5 to 10 minutes after filling the battery cells. Add distilled water, if necessary, until the electrolyte level is up to the Upper line (Fig. 25) on the battery case.
6. Install the battery vent caps.

## Charging the Battery



### Warning

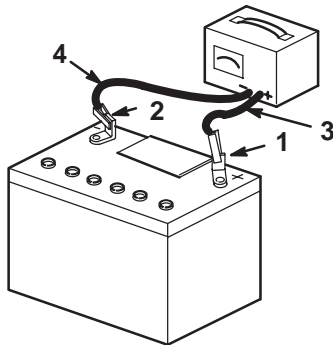


Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

**Important** Always keep the battery fully charged (1.265 specific gravity). This is especially important to prevent battery damage when the temperature is below 32°F (0°C).

1. Remove the battery from the chassis; refer to Removing the Battery on page 24.
2. Check the electrolyte level; refer to Checking the Electrolyte Level on page 25.
3. Make sure that the vent caps are installed in the battery. Charge the battery for 1 hour at 25 to 30 amps or 6 hours at 4 to 6 amps. Do not overcharge the battery.
4. When the battery is fully charged, unplug the charger from the electrical outlet, then disconnect the charger leads from the battery posts (Fig. 26).



m-4970

Figure 26

- |                          |                           |
|--------------------------|---------------------------|
| 1. Positive Battery Post | 3. Red (+) Charger Lead   |
| 2. Negative Battery Post | 4. Black (-) Charger Lead |

5. Install the battery in the tractor and connect the battery cables; refer to Installing the Battery on page 25.

**Important** Do not run the tractor with the battery disconnected. Electrical damage may occur.

## Draining the Fuel Tank



### Danger



In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Drain gasoline from the fuel tank when the engine is cold. Do this outdoors in an open area. Wipe up any gasoline that spills.
- Never smoke when draining gasoline, and stay away from an open flame or where a spark may ignite the gasoline fumes.

1. Park the tractor so that the left front side is slightly lower than the right side to ensure that the fuel tank drains completely.
2. Disengage the blades (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Open the hood.
8. Squeeze the ends of the hose clamp together and slide it up the fuel line toward the fuel tank (Fig. 27).

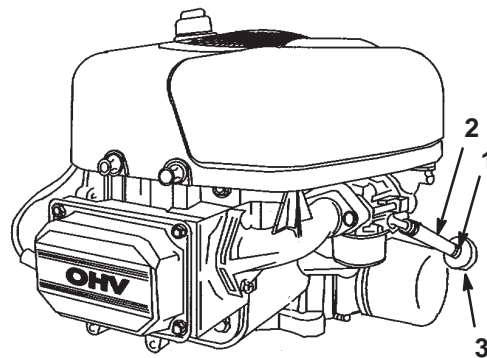


Figure 27

- |               |           |
|---------------|-----------|
| 1. Hose clamp | 3. Filter |
| 2. Fuel line  |           |

9. Pull the fuel line off of the filter (Fig. 27) and allow the gasoline to drain into a gas can or drain pan.

**Note:** Now is the best time to install a new fuel filter because the fuel tank is empty.

10. Install the fuel line onto the filter. Slide the hose clamp close to the filter to secure the fuel line and filter.

## Replacing the Fuel Filter

Replace the fuel filter after every 100 operating hours or yearly, whichever occurs first.

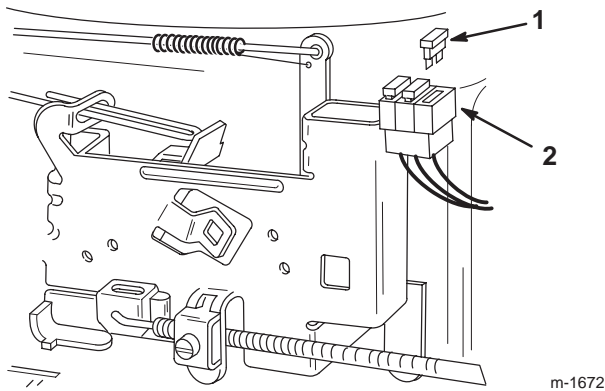
The best time to replace the fuel filter (Fig. 27) is when the fuel tank is empty. Never install a dirty filter if it is removed from the fuel line.

1. Disengage the blades (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Open the hood.
7. Squeeze the ends of the hose clamps together and slide them away from the filter (Fig. 27).
8. Remove the filter from the fuel lines.
9. Install a new filter and move the hose clamps close to the filter.
10. Close the hood.

## Servicing the Fuse

The electrical system is protected by fuses. No maintenance is required, however, if a fuse blows check the circuit wiring for a short. To replace a fuse, pull up (Fig. 28) to remove it from the socket. Push down to insert it.

Fuses: 10 amp, blade-type



**Figure 28**

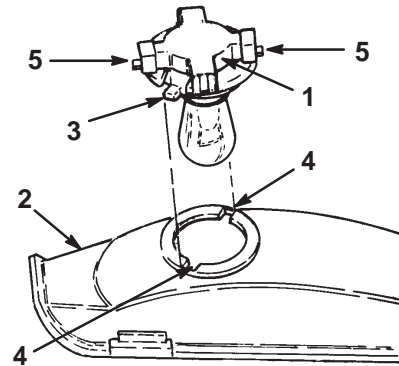
1. Fuse (removed)
2. Socket

## Servicing the Headlights

Use a #1156, automotive-type bulb.

### Removing the Bulb

1. Disengage the blades (PTO).
2. Shift the ground speed lever into Neutral.
3. Set the parking brake.
4. Stop the engine and wait for all moving parts to stop.
5. Remove the ignition key.
6. Open the hood. Pull the wire connectors off of both of the bulb holder terminals.
7. Rotate the bulb holder 1/4 turn counterclockwise and remove it from the reflector (Fig. 29).

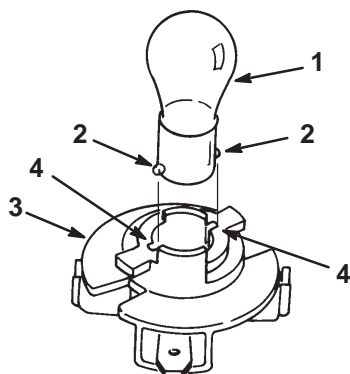


**Figure 29**

- |                |              |
|----------------|--------------|
| 1. Bulb holder | 4. Slots     |
| 2. Reflector   | 5. Terminals |
| 3. Tabs        |              |
- 
8. Push and rotate the bulb counterclockwise until it stops (approximately 1/4 turn) and remove the bulb from the bulb holder (Fig. 30).

## Installing the Bulb

1. The bulb has metal pins on the side of its base. Align the pins with the slots in the bulb holder and insert the base into the holder (Fig. 30). Push and rotate the bulb clockwise until it stops.



**Figure 30**

- |               |                |
|---------------|----------------|
| 1. Bulb       | 3. Bulb holder |
| 2. Metal pins | 4. Slots       |

2. The bulb holder has 2 tabs (Fig. 29). Align the tabs with the slots in the reflector, insert the bulb holder into the reflector, and rotate it 1/4 turn clockwise until it stops.
3. Push the wire connectors onto the terminals on the bulb holder.

## Servicing the Blade

To ensure a superior quality of cut, keep the blades sharp. For convenient sharpening and replacement, you may want to have an extra blades.



### Danger

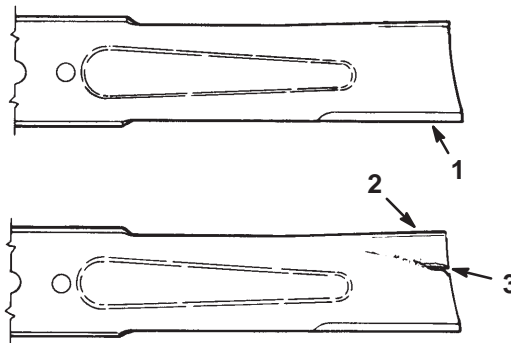


A worn or damaged blade can break, and a piece of the blade could be thrown into the operator's or bystander's area, resulting in serious personal injury or death.

- Inspect the blade periodically for wear or damage.
- Replace a worn or damaged blade.

## Inspecting the Blades

1. Remove the mower; refer to Removing the Mower on page 29.
2. Inspect the cutting edges (Fig. 31). If the edges are not sharp or have nicks, remove the blades and sharpen them; refer to Sharpening the Blades on page 29.



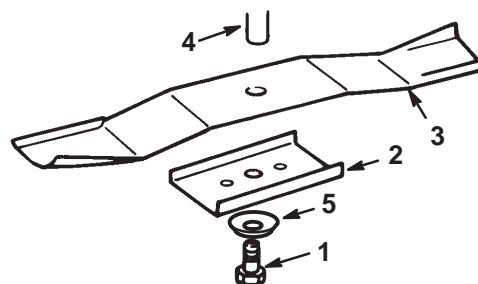
**Figure 31**

- |                 |                      |
|-----------------|----------------------|
| 1. Cutting edge | 3. Wear/slot forming |
| 2. Curved area  |                      |

3. Inspect the blades, especially the curved area (Fig. 31). If you notice any damage, wear, or a slot forming in this area (Fig. 31), immediately install a new blade.

## Removing the Blades

1. Remove the mower; refer to Removing the Mower on page 29.
2. Carefully tip the mower over.
3. Remove the bolt (5/8 in. wrench), curved washer, retainer and blade (Fig. 32). A block of wood may be wedged between the blade and the mower to lock the blade when you are removing the bolt.



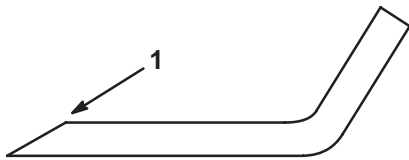
**Figure 32**

- |             |                  |
|-------------|------------------|
| 1. Bolt     | 4. Spindle       |
| 2. Retainer | 5. Curved washer |
| 3. Blade    |                  |

4. Inspect all parts. If damage is noticed, install new parts.

## Sharpening the Blades

1. Use a file to sharpen the cutting edge at both ends of the blade (Fig. 33). Maintain the original angle. The blade retains its balance if the same amount of material is removed from both cutting edges.

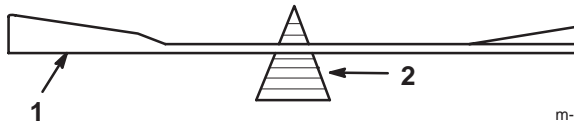


m-1854

**Figure 33**

1. Sharpen at original angle

2. Check the balance of the blade by putting it on a blade balancer (Fig. 34). If the blade stays in a horizontal position, the blade is balanced and can be used. If the blade is not balanced, file some metal off of the back side of the blade. Repeat this procedure until the blade is balanced.



m-1855

**Figure 34**

1. Blade
2. Balancer

## Installing the Blades

1. Install the blade, blade retainer, curved washer (cupped side toward blade), and the blade bolt (Fig. 32).

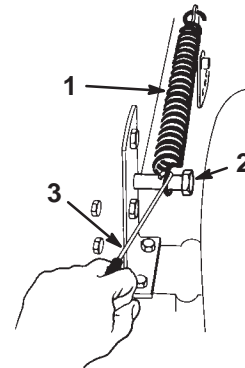
**Important** The curved part of the blade must be pointing toward the inside of the mower to ensure proper cutting.

2. Tighten the blade bolt to 45 to 60 ft-lb (61 to 81 N·m).

## Removing the Mower

1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Move the height-of-cut lever into the D notch.

9. Remove the height-of-cut lift assist spring from the retaining bolt (Fig. 35), using the spring tool provided with the tractor. The spring is between the frame and the right rear wheel.



m-1851

**Figure 35**

1. Spring
2. Bolt
3. Spring tool



### Caution

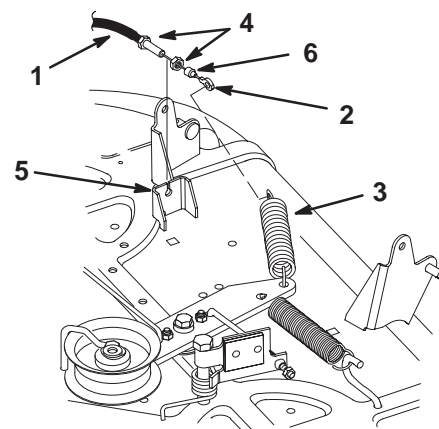


**When the mower is being removed, the spring-tensioned height-of-cut lever could suddenly release and injure you or someone else.**

**Move the height-of-cut lever to the D position and remove the height-of-cut assist spring to release the spring tension.**

10. Move the height-of-cut lever into the A notch.

11. Unhook the blade control (PTO) cable ring end from the idler spring (Fig. 36).

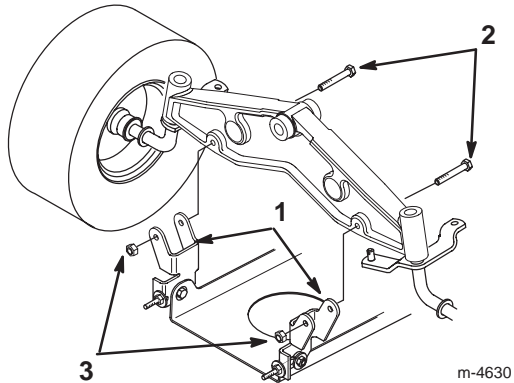


m-2384

**Figure 36**

1. Blade control (PTO) cable
2. Ring end
3. Idler spring
4. Jam nut
5. Mounting bracket
6. Rubber wiper

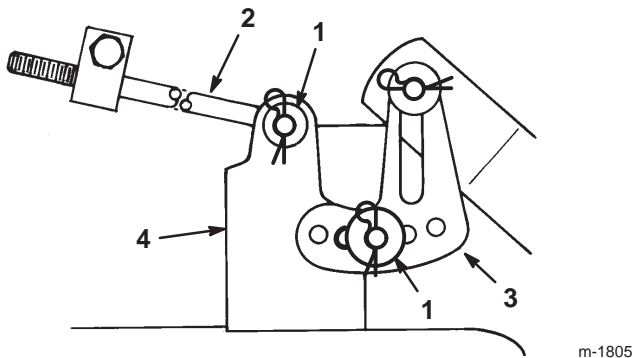
12. Remove the rubber wiper and jam nut from the blade control (PTO) cable at the mounting bracket. Slide the cable from the bracket (Fig. 36).
13. Move the cable out of the way and lay it inside the frame rail so that it cannot get caught in the drive belts or pulleys.
14. Remove the bolts and locknuts and pull the 2 mower pivot mount brackets down from the front axle (Fig. 37).



**Figure 37**

- |                           |            |
|---------------------------|------------|
| 1. Pivot mount bracket    | 3. Locknut |
| 2. Bolt, 5/16 x 2-1/2 in. |            |

15. Remove the hairpin cotter and washer from the end of the long rod (Fig. 38). Slide the rod out of the mower mount.

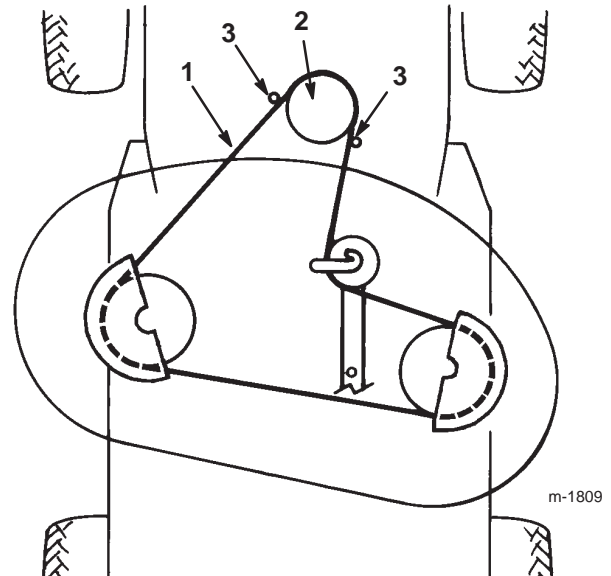


**Figure 38**

- |                              |                     |
|------------------------------|---------------------|
| 1. Hairpin cotter and washer | 3. Leveling bracket |
| 2. Long rod                  | 4. Mower mount      |

16. Remove the hairpin cotter and washer at the mower leveling bracket (Fig. 38). Slide the bracket off of the mounting pin. Install the washer and hairpin cotter for storage.
17. Rotate the leveling bracket up toward the frame, and hook the long rod into one of the holes to store it. Secure the long rod with the washer and hairpin cotter. Repeat for the opposite side of the mower.

18. Move the height-of-cut lever into the D notch. Hook the lift assist spring onto the retaining bolt for storage (Fig. 35).
19. Remove the mower belt from the lower engine pulley (Fig. 39). If you are careful, you can flex the belt guides just far enough away from the pulley to remove the belt. If it is too difficult to remove the belt, loosen the bolts and nuts securing the belt guides.



**Figure 39**

Top View

- |                  |                |
|------------------|----------------|
| 1. Mower belt    | 3. Belt guides |
| 2. Engine pulley |                |

**Important** Do not bend the belt guides away from the pulley because the belt will not operate properly when the mower is installed later.

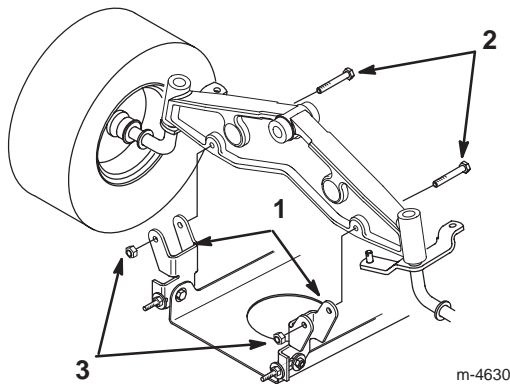
20. Turn the front wheels fully to the left and slide the mower out to the right.

# Installing the Mower

1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Turn the front wheels fully to the left. Slide the mower under the chassis from the right side.
9. Install the mower belt onto the lower engine pulley (Fig. 39). If you are careful, you can flex the belt guides just far enough away from the pulley to install the belt. If it is too difficult to install the belt, loosen the bolts and nuts securing the belt guides.

**Important** Do not bend the belt guides away from the pulley. There must be a maximum 1/8 in. (3.2 mm) between the belt guide and the edge of the pulley to keep the belt on the pulley during operation. If the space is more than 1/8 in. (3.18 mm), adjust the belt guides and tighten them securely. The belt guide must not contact the pulley.

10. Install the mower pivot mount brackets to the front axle with bolts and locknuts (Fig. 40).

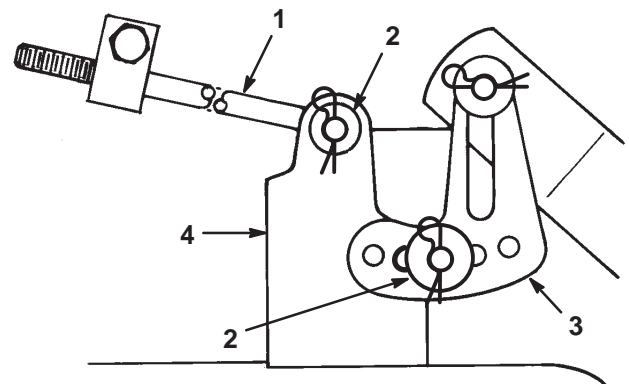


**Figure 40**

- |                           |            |
|---------------------------|------------|
| 1. Pivot mount bracket    | 3. Locknut |
| 2. Bolt, 5/16 x 2-1/2 in. |            |

11. Move the height-of-cut lever into the A notch.

12. Slide the end of the long rod through the hole in the mower mount (Fig. 41). Install the washer and hairpin cotter to secure the rod in place. Repeat this step on the opposite side of the mower.



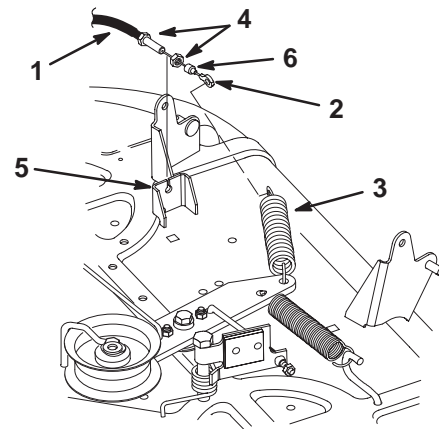
**Figure 41**

- |                              |                     |
|------------------------------|---------------------|
| 1. Rod                       | 3. Leveling bracket |
| 2. Hairpin cotter and washer | 4. Mower mount      |

13. Mount the slotted mower leveling bracket onto the pin on the height-of-cut arm (Fig. 41). Install the washer and hairpin cotter to secure the mower. Repeat this step on the opposite side of the mower.

14. Look under the tractor and take down the blade control (PTO) cable nested inside the frame rail.

15. Remove the rubber wiper and first jam nut. Thread the second jam nut onto the blade control (PTO) cable all the way. Route the cable through the slot in the housing bracket and thread the second jam nut onto the cable (Fig. 42).



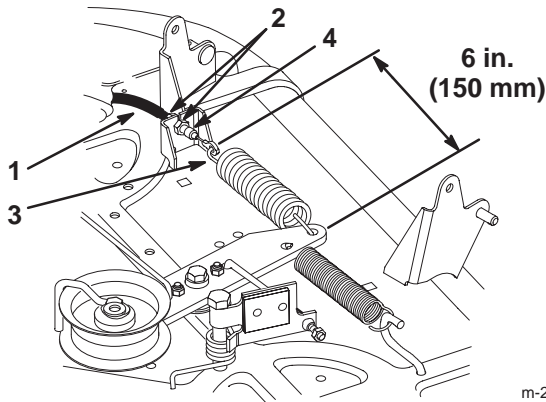
**Figure 42**

- |                              |                     |
|------------------------------|---------------------|
| 1. Blade control (PTO) cable | 4. Jam nut          |
| 2. Ring end                  | 5. Mounting bracket |
| 3. Idler spring              | 6. Rubber wiper     |

16. Hook the end of the blade control (PTO) cable onto the idler spring (Fig. 42).



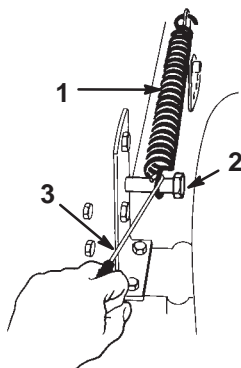
17. Engage the blade control (PTO) lever on the dash.  
Measure the distance between the hook ends of the idler spring (Fig. 43). Adjust the jam nuts until a 6 in. (150 mm) dimension is obtained (Fig. 43).



**Figure 43**

- |                              |                 |
|------------------------------|-----------------|
| 1. Blade control (PTO) cable | 3. Idler spring |
| 2. Jam nut                   | 4. Rubber wiper |

18. Tighten the jam nuts securely, install the rubber wiper, and disengage the blade control (PTO) lever.
19. Move the height-of-cut lever into the D notch to make it easier to install the height-of-cut lift assist spring.
20. Hook the height-of-cut lift assist spring onto the retaining bolt (Fig. 44) using the spring tool provided with the tractor.



**Figure 44**

- |           |                |
|-----------|----------------|
| 1. Spring | 3. Spring tool |
| 2. Bolt   |                |

21. Check the side-to-side blade level; refer to Leveling the Mower from Side-to-Side on page 33.

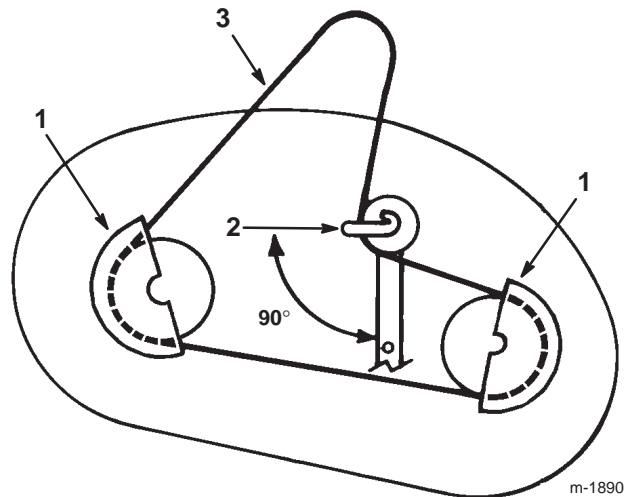
## Replacing the Blade Drive Belt

### Removing the Blade Drive Belt

1. Remove the mower; refer to Removing the Mower on page 29.
2. Remove the pulley cover mounting screws and pulley covers from both blade pulleys (Fig. 45).
3. Loosen, but do not remove, the bolt and nut securing the idler pulley and belt guide (Fig. 45).
4. Remove the belt from the pulleys.

### Installing the Blade Drive Belt

1. Install the new belt around the blade pulleys and under the belt guide on the idler pulley.
2. Position the idler pulley belt guide so it points toward the left, 90° to the idler arm (Fig. 45). Tighten the mounting bolt and lock nut securing the idler pulley and belt guide.



**Figure 45**

Top View

- |                                     |               |
|-------------------------------------|---------------|
| 1. Pulley cover                     | 3. Mower belt |
| 2. Idler pulley belt guide position |               |

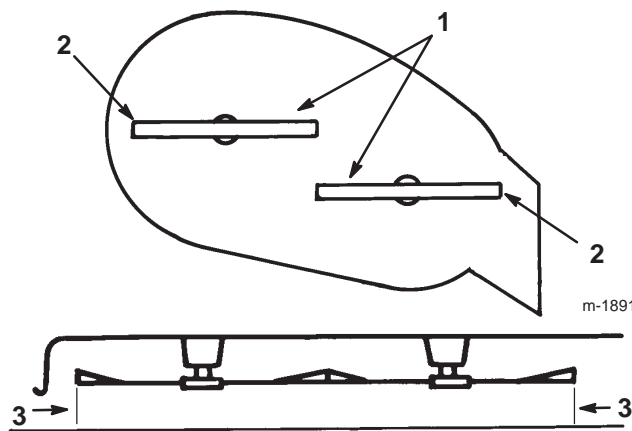
3. Install the left and right pulley covers with the mounting screws (Fig. 45).
4. Install the mower; refer to Installing the Mower on page 31.



## Leveling the Mower from Side-to-Side

The mower blades must be level from side to side. Check the side-to-side level any time you install the mower or when you see an uneven cut on your lawn. Before you level the mower, set the air pressure in the front and rear tires to the recommended inflation; refer to Checking the Tire Pressure on page 24.

1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Shift the ground speed into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Move the height-of-cut lever into the C notch.
9. Carefully rotate the blades side to side (Fig. 46). Measure between the outside cutting edges and the flat surface (Fig. 46). If both measurements are not within 3/16 in. (5 mm), an adjustment is required; refer to steps 10 and 11.

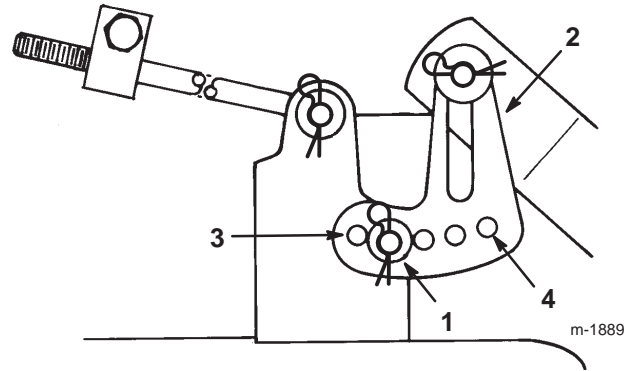


**Figure 46**

1. Blades side to side
2. Outside cutting edges
3. Measure here

10. Remove the hairpin cotter and washer from the leveling bracket (Fig. 47). To level the blades, reposition the leveling bracket in a different hole and install the

washer and hairpin cotter (Fig. 47). A front hole lowers the blade height and a rear hole raises its height. Repeat this procedure on the opposite side of the mower.



**Figure 47**

1. Hairpin cotter and washer
2. Leveling bracket
3. Front hole
4. Rear hole

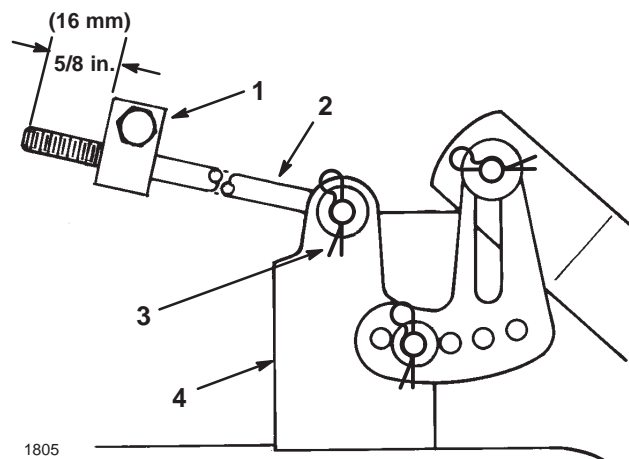
11. Check the front-to-rear blade slope; refer to Adjusting the Front-to-Rear Blade Slope on page 33.

## Adjusting the Front-to-Rear Blade Slope

Check the front-to-rear blade slope any time you install the mower. Before you check the slope, set the air pressure in the front and rear tires to the recommended inflation; refer to Checking the Tire Pressure on page 24. If the front of the mower is not within a range of 1/8 to 3/8 in. (4 to 11 mm) lower than the rear of the mower, adjust the blade slope using the following instructions:

1. Park the tractor on a level surface.
2. Disengage the blades (PTO).
3. Shift the ground speed lever into Neutral.
4. Set the parking brake.
5. Stop the engine and wait for all moving parts to stop.
6. Remove the ignition key.
7. Disconnect the wire from the spark plug.
8. Check and adjust the side-to-side blade level if you have not checked the setting; refer to Leveling the Mower from Side-to-Side on page 33.

9. Measure the length of the rod extending out of the front of the adjusting block on the sides of the chassis (Fig. 48).

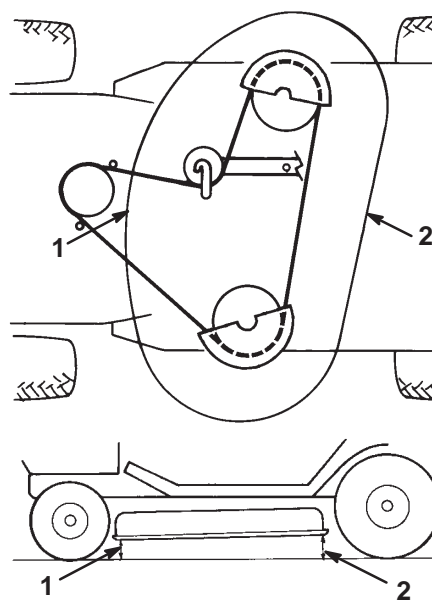


**Figure 48**

- |                    |                              |
|--------------------|------------------------------|
| 1. Adjusting block | 3. Hairpin cotter and washer |
| 2. Adjusting rod   | 4. Mower mount               |

**Note:** If the rod length is not 5/8 in. (16 mm), remove the hairpin cotter and washer from the end of the rod (Fig. 48) and turn the rod until you obtain the 5/8 in. (16 mm) dimension.

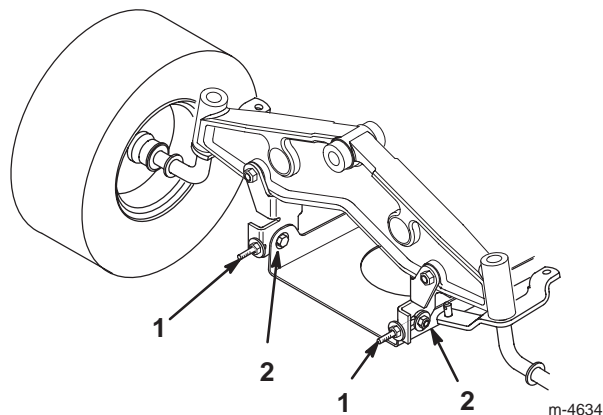
10. Install the end of the rod into the hole in the mower mount and secure it with the washer and hairpin cotter. Repeat this procedure on the opposite side of the mower.
11. Check the front-to-rear slope by measuring between the bottom of the mower (front center and rear center) and the flat surface (Fig. 49). If the front is not within a range of 1/8 to 3/8 in. (4 to 11 mm) lower than the rear, an adjustment is required.



**Figure 49**

- |                         |                        |
|-------------------------|------------------------|
| 1. Measure front center | 2. Measure rear center |
|-------------------------|------------------------|

12. To adjust the front-to-rear blade slope, loosen the front pivot plate mounting bolts slightly (Fig. 50).



**Figure 50**

- |                        |                     |
|------------------------|---------------------|
| 1. Pivot mounting bolt | 2. Eye bolt locknut |
|------------------------|---------------------|

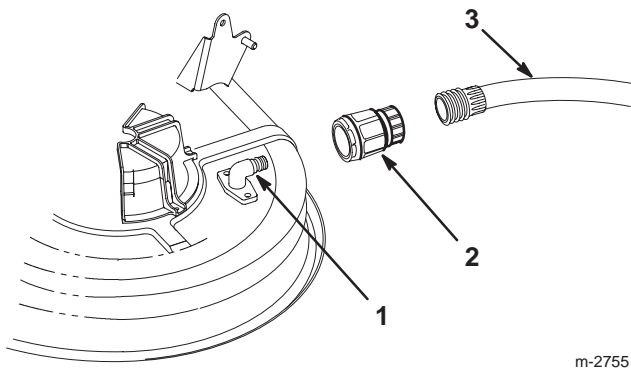
13. Rotate the locknuts on the eye bolts to change the adjustment (Fig. 50). To raise the front of the mower, tighten the eye bolt locknuts. To lower the front of the mower, loosen the eye bolt locknuts.
14. After adjusting both eye bolt locknuts evenly, check the front-to-rear slope again. Continue adjusting the eye bolts until the front blade tip is 0 to 3/8 in. (0-9 mm) lower than the rear blade tip (Fig. 49).

15. When the front-to-rear slope is correct, tighten the pivot plate mounting bolts (Fig. 50).
16. When the front-to-rear blade slope is correct, recheck the side-to-side level of the mower; refer to Leveling the Mower from Side-to-Side on page 33.

## Washing the Underside of the Mower

After each use, wash the underside of the mower to prevent grass buildup for improved mulch action and clipping dispersal.

1. Park the tractor on a hard, level surface.
2. Disengage the blades (PTO).
3. Stop the engine and wait for all moving parts to stop.
4. Remove the ignition key.
5. Screw the coupling to the end of a garden hose, attach the coupling to the mower washout fitting, and turn the water on high (Fig. 51).



m-2755

**Figure 51**

1. Washout fitting
2. Coupling
3. Hose

**Note:** Spread petroleum jelly on the washout fitting o-ring to make the coupling slide on easier and protect the o-ring.

6. Lower the mower to the lowest height of cut.
7. Sit on the seat.
8. Start the engine.
9. Engage the blades (PTO) and let the mower run for 1 to 3 minutes.
10. Disengage the blades (PTO).
11. Stop the engine and wait for all moving parts to stop.
12. Remove the ignition key.

13. Turn off the water and remove the coupling from the washout fitting and hose.
14. Run the mower again for 1 to 3 minutes to remove excess water.



### Warning



**A broken or missing washout fitting could expose you and others to thrown objects or blade contact. Contact with blade or thrown debris contact will cause injury or death.**

- Replace broken or missing washout fitting immediately, before using mower again.
- Plug any holes in mower with bolts and locknuts.
- Never put your hands or feet under the mower or through openings in the mower.

## Cleaning and Storing the Tractor

1. Disengage the blades (PTO).
2. Set the parking brake.
3. Stop the engine and wait for all moving parts to stop.
4. Remove the ignition key.
5. Remove grass clippings, dirt, and grime from the external parts of the entire tractor, especially the engine. Clean dirt and chaff from the outside of the engine cylinder head fins and blower housing.

### Important

You can wash the tractor with mild detergent and water. **Do not use a pressure washer to wash the tractor.** Pressure washing may damage the electrical system or wash away necessary grease at friction points. Avoid excessive use of water, especially near the control panel, lights, engine, and the battery.

6. Check the brake; refer to Servicing the Brake on page 23.
7. Service the air cleaner; refer to Servicing the Air Cleaner on page 21.
8. Grease the chassis; refer to Greasing and Lubricating the Tractor on page 23.
9. Change the crankcase oil and filter; refer to Servicing the Engine Oil on page 20.
10. Check the tire pressure; refer to Checking the Tire Pressure on page 24.
11. Prepare the tractor for storage when non-use occurs over 30 days. Prepare tractor for storage as follows.

- A. Add a petroleum based stabilizer/conditioner to fuel in the tank. Follow the mixing instructions from the stabilizer manufacturer. (1 oz. per gallon). **Do not use an alcohol based stabilizer (ethanol or methanol).**

**Note:** A fuel stabilizer/conditioner is most effective when mixed with fresh gasoline and used at all times.

- B. Run the engine to distribute conditioned fuel through the fuel system (5 minutes).
- C. Stop the engine, allow it to cool, and drain the fuel tank; refer to Draining the Fuel Tank on page 26.
- D. Restart the engine and run it until it stops.
- E. Choke or prime the engine.
- F. Start and run the engine until it will not start. Use the primer, if equipped on the tractor, several times to ensure that no fuel remains in the primer system.
- G. Dispose of fuel properly. Recycle as per local codes.

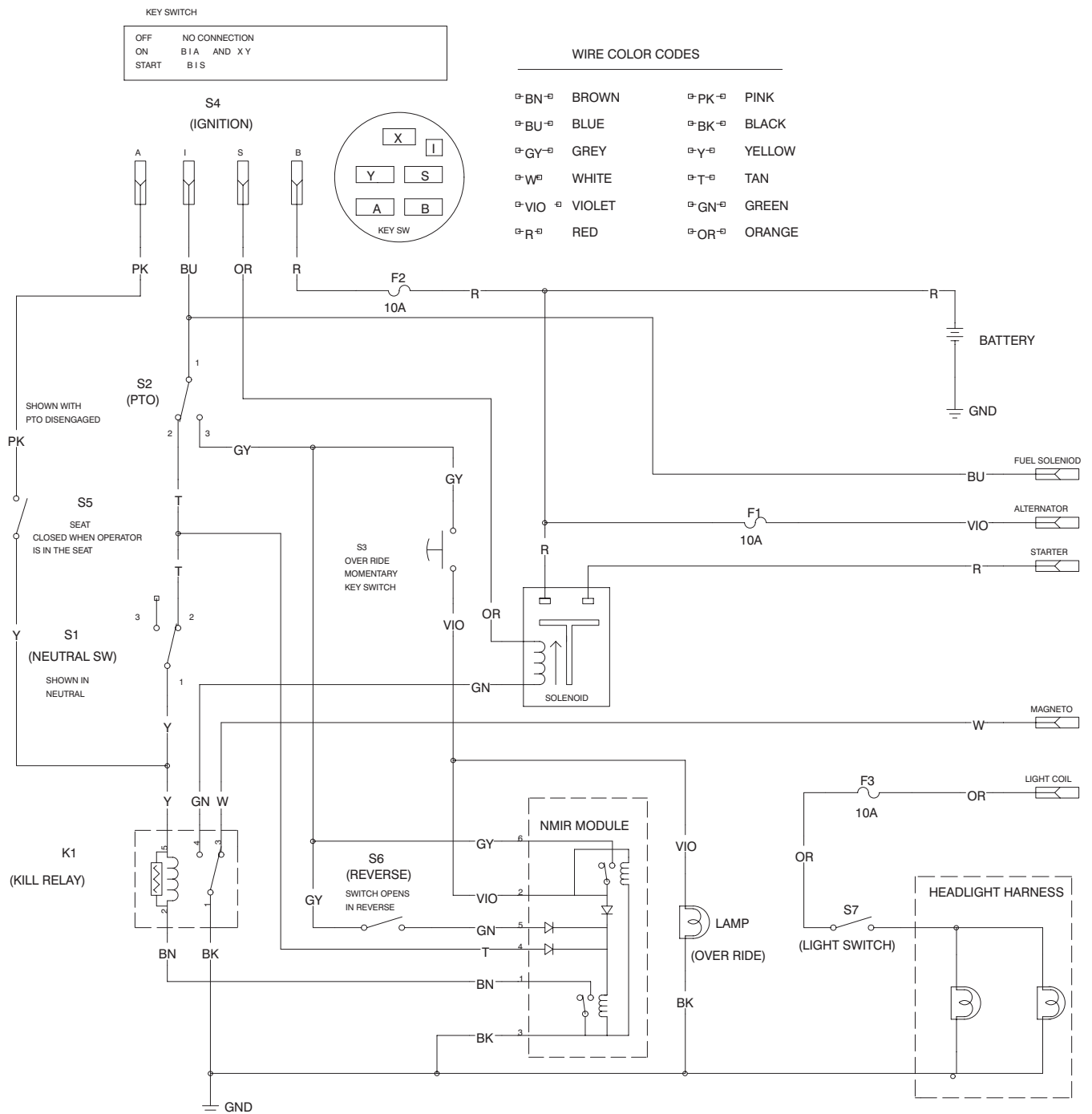
**Important** Do not store stabilizer/conditioned gasoline over 90 days.

- 12. Remove the spark plug and check its condition; refer to Servicing the Spark Plug on page 22. With the spark plug removed from the engine, pour 2 tablespoons of engine oil into the spark plug hole. Use the electric starter to crank the engine and distribute the oil inside the cylinder. Install the spark plug; refer to Servicing the Spark Plug on page 22. Do not install the wire on the spark plug.
- 13. Disconnect the negative battery cable. Clean the battery and battery terminals. Check the electrolyte level and charge it fully; refer to Servicing the Battery on page 24. Leave the negative battery cable disconnected from the battery during storage.

**Important** The battery must be fully charged to prevent it from freezing and being damaged at temperatures below 32°F (0°C). A fully charged battery can be stored during the winter season without recharging.

- 14. Check and tighten all bolts, nuts, and screws. Repair or replace any part that is damaged or defective.
- 15. Paint all scratched or bare metal surfaces. Paint is available from an Authorized Service Dealer.
- 16. Store the tractor in a clean, dry garage or storage area. Remove the ignition and KeyChoice keys from the mower and keep them in a memorable place. Cover the tractor to protect it and keep it clean.

## Wiring Diagram



# Troubleshooting

Problem	Possible Causes	Corrective Action
The starter does not crank.	<ol style="list-style-type: none"> <li>1. The blades (PTO) are engaged.</li> <li>2. The parking brake is not on.</li> <li>3. The battery is dead.</li> <li>4. The electrical connections are corroded or loose.</li> <li>5. A fuse is blown.</li> <li>6. A relay or switch is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Shift the blade control (PTO) lever to Disengaged.</li> <li>2. Set the parking brake.</li> <li>3. Charge the battery.</li> <li>4. Check the electrical connections for good contact.</li> <li>5. Replace the fuse.</li> <li>6. Contact an Authorized Service Dealer.</li> </ol>
The engine will not start, starts hard, or fails to keep running.	<ol style="list-style-type: none"> <li>1. The operator is not seated.</li> <li>2. The fuel tank is empty.</li> <li>3. The air cleaner is dirty.</li> <li>4. The spark plug wire is loose or disconnected.</li> <li>5. The spark plug is pitted, fouled, or the gap is incorrect.</li> <li>6. The choke is not closing.</li> <li>7. There is dirt in the fuel filter.</li> <li>8. The idle speed is too low or the mixture is incorrect.</li> <li>9. Dirt, water, or stale fuel is in the fuel system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Sit on the seat.</li> <li>2. Fill the fuel tank with gasoline.</li> <li>3. Clean or replace the air cleaner element.</li> <li>4. Install the wire on the spark plug.</li> <li>5. Install a new, correctly-gapped spark plug.</li> <li>6. Adjust the throttle cable.</li> <li>7. Replace the fuel filter.</li> <li>8. Adjust the carburetor idle speed and idle mixture.</li> <li>9. Contact an Authorized Service Dealer.</li> </ol>
The engine overheats.	<ol style="list-style-type: none"> <li>1. The engine load is excessive.</li> <li>2. The oil level in the crankcase is low.</li> <li>3. The cooling fins and air passages under the engine blower housing are plugged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Shift into lower gear to reduce ground speed.</li> <li>2. Add oil to the crankcase.</li> <li>3. Remove the obstruction from the cooling fins and air passages.</li> </ol>

<b>Problem</b>	<b>Possible Causes</b>	<b>Corrective Action</b>
The engine loses power.	<ol style="list-style-type: none"> <li>1. The engine load is excessive.</li> <li>2. The air cleaner is dirty.</li> <li>3. The oil level in the crankcase is low.</li> <li>4. The cooling fins and air passages under the engine blower housing are plugged.</li> <li>5. The spark plug is pitted, fouled, or the gap is incorrect.</li> <li>6. The vent hole in the fuel cap is plugged.</li> <li>7. There is dirt in the fuel filter.</li> <li>8. Dirt, water, or stale fuel is in the fuel system.</li> </ol>	<ol style="list-style-type: none"> <li>1. Shift into lower gear to reduce ground speed.</li> <li>2. Clean the air cleaner element.</li> <li>3. Add oil to the crankcase.</li> <li>4. Remove the obstruction from the cooling fins and air passages.</li> <li>5. Install a new, correctly-gapped spark plug.</li> <li>6. Clean or replace the fuel cap.</li> <li>7. Replace the fuel filter.</li> <li>8. Contact an Authorized Service Dealer.</li> </ol>
There is abnormal vibration.	<ol style="list-style-type: none"> <li>1. The cutting blades are bent or unbalanced.</li> <li>2. The blade mounting bolt is loose.</li> <li>3. The engine mounting bolts are loose.</li> <li>4. There is a loose engine pulley, idler pulley, or blade pulley.</li> <li>5. The engine pulley is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Install a new cutting blades.</li> <li>2. Tighten the blade mounting bolt.</li> <li>3. Tighten the engine mounting bolts.</li> <li>4. Tighten the appropriate pulley.</li> <li>5. Contact an Authorized Service Dealer.</li> </ol>
The blades does not rotate.	<ol style="list-style-type: none"> <li>1. The blade drive belt is worn, loose, or broken.</li> <li>2. The blade drive belt is off of the pulley.</li> </ol>	<ol style="list-style-type: none"> <li>1. Install a new blade drive belt.</li> <li>2. Install a blade drive belt and check the idler pulley and belt guides for the correct position.</li> </ol>
The tractor does not drive.	<ol style="list-style-type: none"> <li>1. The traction belt is worn, loose, or broken.</li> <li>2. The traction belt is off of the pulley.</li> <li>3. The transmission does not shift.</li> </ol>	<ol style="list-style-type: none"> <li>1. Contact an Authorized Service Dealer.</li> <li>2. Contact an Authorized Service Dealer.</li> <li>3. Contact an Authorized Service Dealer.</li> </ol>
The cutting height is uneven.	<ol style="list-style-type: none"> <li>1. The tire pressure is incorrect.</li> <li>2. The mower is not level.</li> <li>3. The underside of the mower is dirty.</li> </ol>	<ol style="list-style-type: none"> <li>1. Set the tire pressure.</li> <li>2. Level the mower from side-to-side and front-to-rear.</li> <li>3. Clean the underside of the mower.</li> </ol>



Consumer  
Riding  
Products

## The Toro Total Coverage Guarantee

### A Two-Year Full Warranty (Limited Warranty for Commercial Use)

#### Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly promise to repair any Toro Product used for normal residential purposes\* if defective in materials or workmanship. The following time periods apply from the date of purchase:

<u>Products</u>	<u>Warranty Period</u>
• All Products	2 year full warranty
• 300 and 5xi Series Tractors:	
Frame	5 year full warranty
Front Axle	5 year full warranty
Drive Shaft (5xi Series Only)	5 year full warranty
• All Batteries	1 year full warranty

This warranty covers both the cost of parts and labor, and transportation within a fifteen mile radius of the servicing dealer.

This warranty applies to all consumer riding products and their attachments.

\* Normal residential purposes means use of the product on the same lot as your home. Use at more than one location is considered commercial use, and the commercial use warranty would apply.

#### Limited Warranty for Commercial Use

Toro Consumer Products and attachments used for commercial, institutional, or rental use are warranted against defects in materials or workmanship for the following time periods from the date of purchase:

<u>Products</u>	<u>Warranty Period</u>
• 300 and 5xi Series Tractors	
Liquid Cooled Gas Engines	1 year limited warranty
Air Cooled Gas and Diesel Engines	2 year limited warranty
All other items	1 year limited warranty
• All other Riding Products	90 day limited warranty

#### Instructions for Obtaining Warranty Service

If you think that your Toro Product contains a defect in materials or workmanship, follow this procedure:

1. Contact any Toro Authorized or Master Service Dealer to arrange service at their dealership. To locate a dealer convenient to you, refer to the Yellow Pages of your telephone directory (look under "Lawn Mowers") or access our website at [www.Toro.com](http://www.Toro.com). U.S. Customers may also call 800-421-9684 to use our 24-hour Toro dealer locator system.
2. Bring the product and your proof of purchase (sales receipt) to the Service Dealer.

#### Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer. If all other remedies fail, you may contact us at Toro Warranty Company.

If for any reason you are dissatisfied with the Service Dealer's analysis or with the assistance provided, contact us at:

Customer Care Department, Consumer Division  
Toro Warranty Company  
8111 Lyndale Avenue South  
Bloomington, MN 55420-1196  
800-348-2424 (U.S. customers)  
877-484-9255 (Canada customers)

#### Owner Responsibilities

You must maintain your Toro Product by following the maintenance procedures described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

#### Items and Conditions Not Covered

There is no other express warranty except for special emission system coverage on some products. This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Pickup and delivery charges for distances beyond a fifteen mile radius from an Authorized Toro Service Dealer.

All repairs covered by this warranty must be performed by an Authorized Toro Service Dealer using Toro approved replacement parts.

#### General Conditions

Repair by an Authorized Toro Service Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.