



**Count on it.**

**Parts Catalog**

**STX-26 Stump Grinder**

Model No. 23208—Serial No. 314000001 and Up

Model No. 23208G—Serial No. 314000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

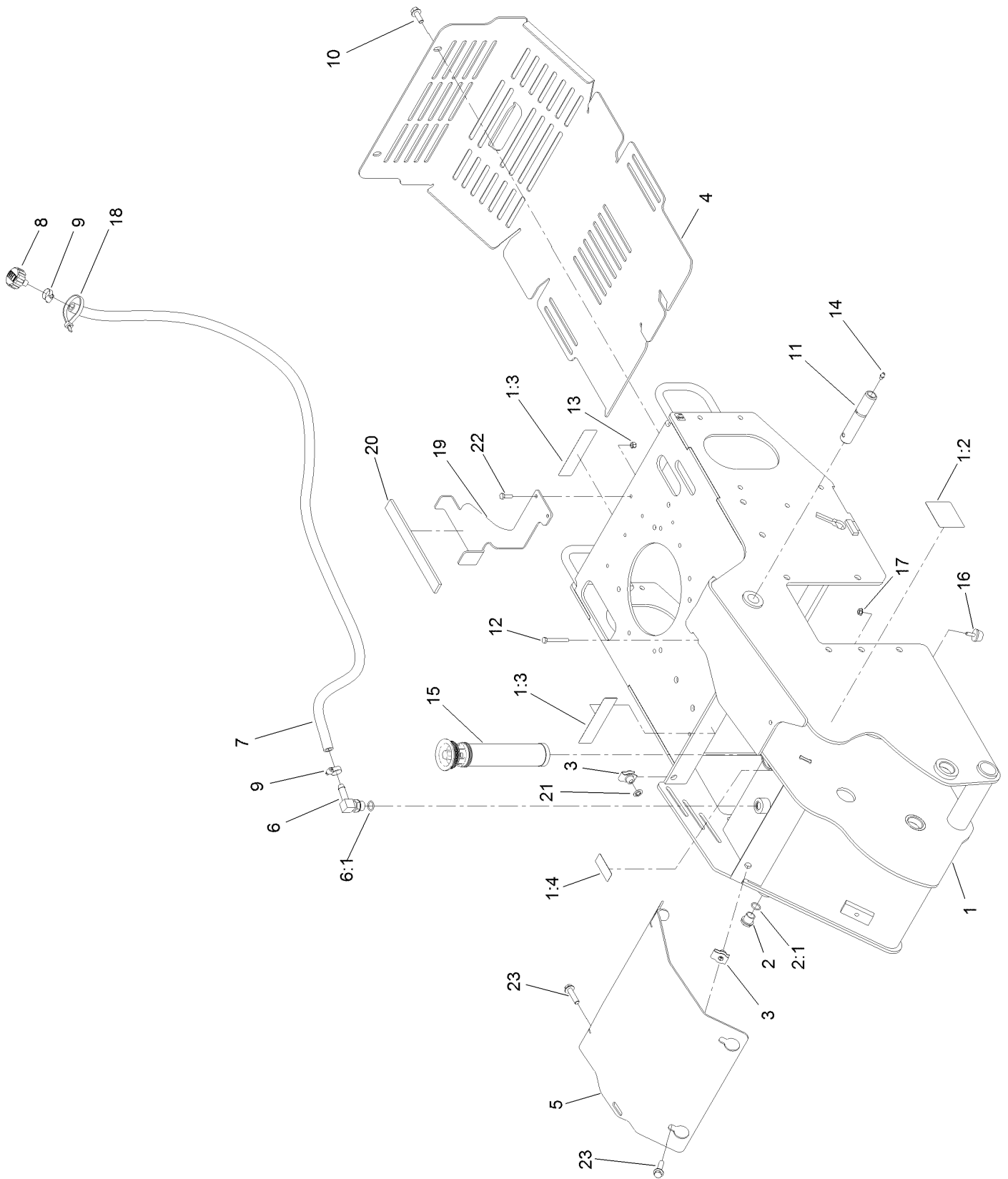
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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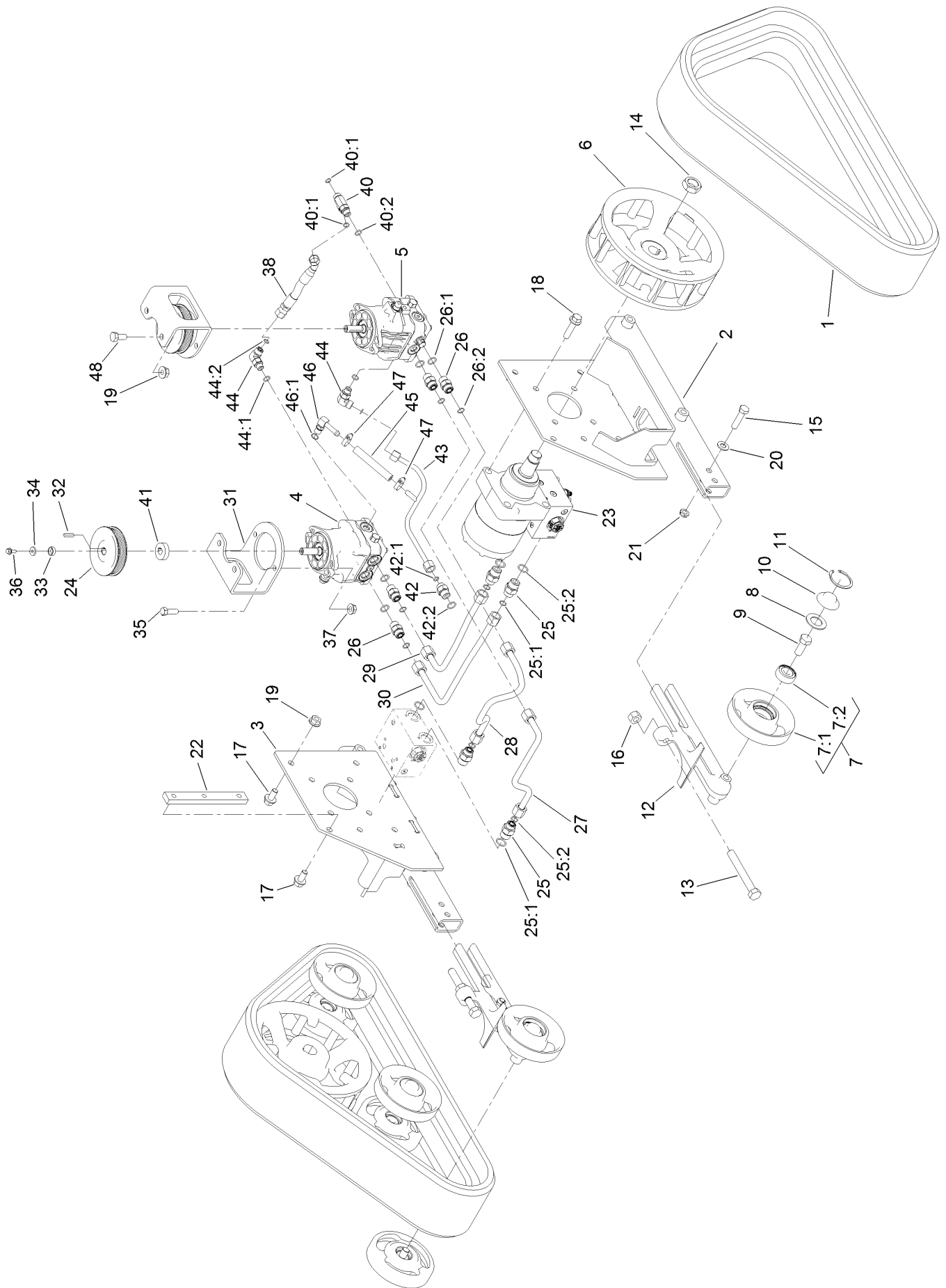
# Frame Assembly



## Frame Assembly (continued)

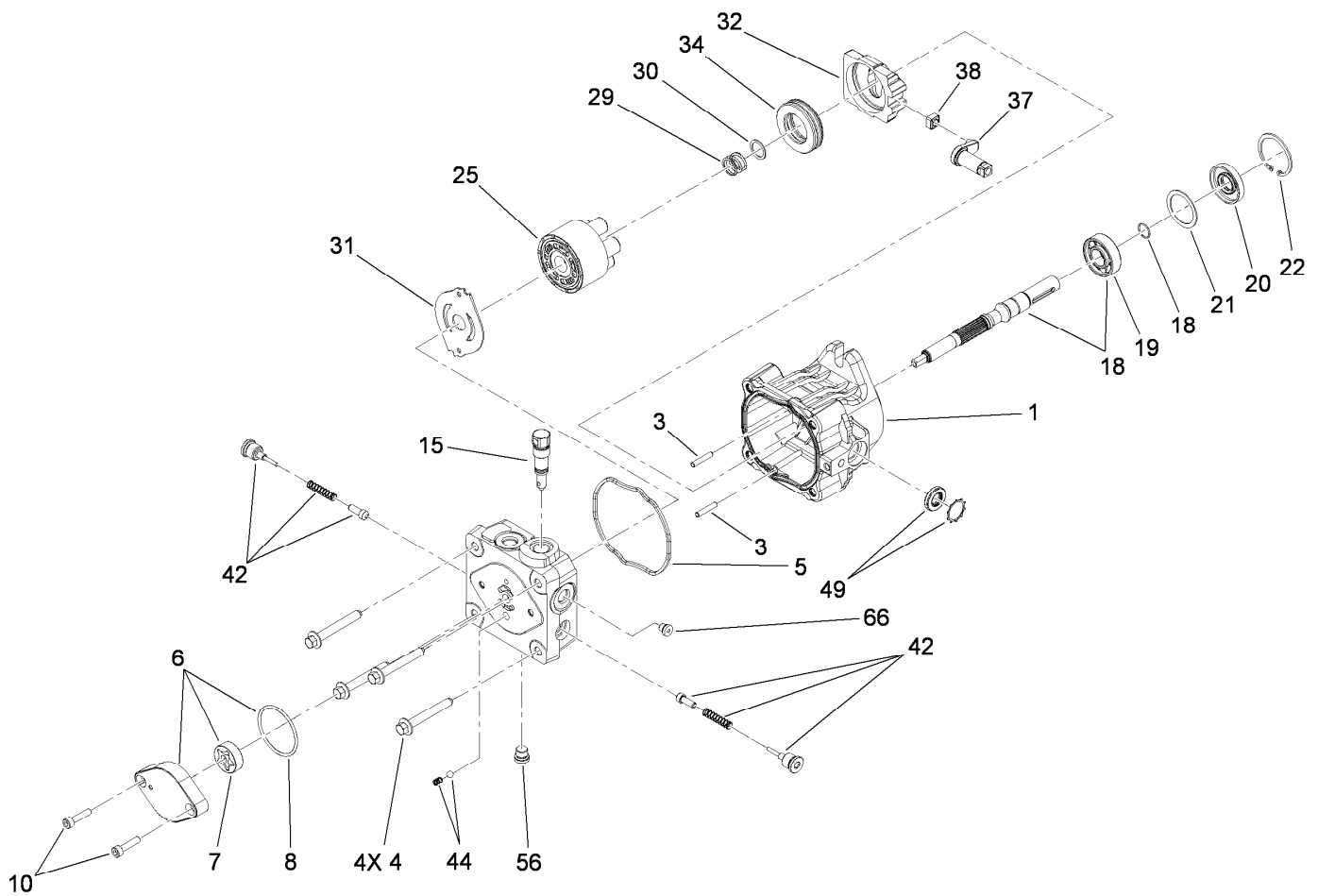
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9602	1	Main Frame ASM	10	3234-11	2	Screw-HHF
1:2	100-4650	1	Decal-Warning	11	120-7352	1	Pin-Pivot
1:3	93-7814	2	Decal-Danger	12	321-18	1	Screw-HH
1:4	93-6686	1	Decal-Oil, HYD	13	3296-42	3	Nut-Lock, NI
2	114-3075	1	Sight Glass ASM	14	302-5	1	Fitting-Grease
2:1	237-79	1	O-Ring	15	114-3039	1	Filter-Tank, In
3	105-4886	5	Nut-Tinnerman	16	1-523420	1	Bumper
4	119-5106-01	1	Cover-Rear	17	32128-33	1	Nut-HF
5	119-4566-03	1	Plate-Cover, Front	18	3334-945	1	Tie-Cable
6	354-120	1	Fitting-Elbow, 90	19	119-5091-01	1	Bracket-Tank
6:1	237-79	1	O-Ring	20	117-6417	1	Pad-Foam
7	114-3042	1	Hose-Breather	21	107-3154	5	Nut-Push
8	68-6150	1	Breather	22	321-8	2	Screw-HH
9	2412-36	2	Clamp-Hose	23	3234-18	3	Screw-HHF

# Track and Drive Assembly



## Track and Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-4816	2	Track-Rubber	26:1	237-30	1	O-Ring
2	114-2992-03	1	Frame-Track, LH	26:2	237-79	1	O-Ring
3	114-2993-03	1	Frame-Track, RH	27	119-4581	1	Tube-HYD
4	117-6409	1	RH HYD Pump ASM	28	119-4582	1	Tube-HYD
5	117-6410	1	LH HYD Pump ASM	29	119-4583	1	Tube-HYD
6	117-6426-03	2	Wheel-Drive	30	119-4584	1	Tube-HYD
7	112-4817	12	Wheel-Tensioner	31	115-1289-03	2	Bracket-Mount, Pump
7:1	114-3014-03	1	Wheel-Track	32	80-6090	2	Key-Pump
7:2	120-5378	1	Bearing-Ball	33	108-4211	2	Bushing
8	106-7585	12	Gasket-Bogie	34	73-3580	2	Washer
9	327-4	12	Screw-HH	35	324-5	4	Screw-HH
10	106-7557	12	Cap-Wheel, Bearing	36	33103-016	2	Screw-HHF
11	106-7595	12	Ring-Snap, Internal	37	32128-42	4	Nut-HF
12	114-3077-03	2	Tensioner-Track	38	115-1297	1	Hose-HYD
13	112-4874	2	Screw-HH, TAP	40	340-86	1	Fitting-Tee
14	106-8159	2	Nut-Lock	40:1	237-22	2	O-Ring
15	325-8	4	Screw-HH	40:2	237-42	1	O-Ring
16	3217-11	2	Nut-Hex	41	115-4002	2	Spacer
17	3234-6	10	Screw-HHF	42	340-3	1	Fitting-Straight
18	3234-27	8	Screw-HHF	42:1	237-22	1	O-Ring
19	32128-49	8	Nut-HHF	42:2	237-79	1	O-Ring
20	3256-26	4	Washer-Flat	43	117-1305	1	Tube-HYD
21	3296-45	4	Nut-Hex	44	340-77	2	Fitting-Elbow, 90 DEG
22	114-3091	2	Bar-Thread	44:1	237-22	1	O-Ring
23	119-4557	2	HYD Motor ASM	44:2	237-42	1	O-Ring
24	115-1298	2	Sheave	45	115-4083	1	Hose
25	340-6	4	Fitting-Straight	46	100-4887	1	Fitting-Elbow, 90
25:1	237-30	1	O-Ring	46:1	237-42	1	O-Ring
25:2	237-80	1	O-Ring	47	2412-36	2	Clamp-Hose
26	340-4	4	Fitting-Straight	48	325-4	4	Screw-HH

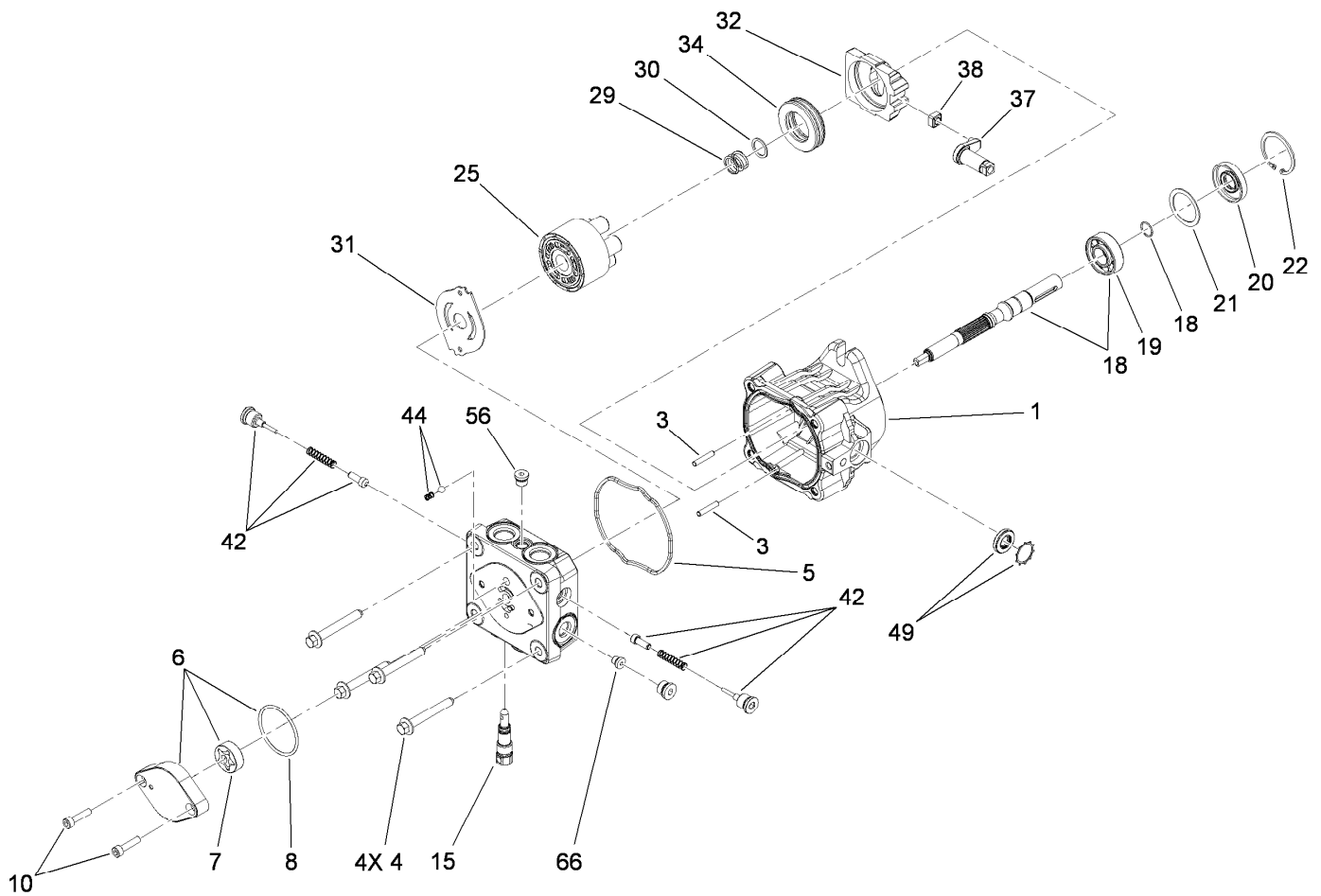


## Hydraulic Pump Assembly No. 117-6409

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	115-4464	1	Housing Kit	29	94-1936	1	Spring-Block
3	106-8753	2	Pin-Headless, Straight	30	94-1937	1	Washer-Thrust
4	106-8754	4	Bolt-HF	31	105-6185	1	Plate-Valve
5	106-8755	1	O-Ring	32	94-1907	1	Swashplate-Variable
6	106-8756	1	Charge Pump Kit	34	94-6922	1	Bearing-Thrust
7	104-2122	1	Gerotor ASM	37	115-4458	1	Arm-Trunnion, Tapered Square
8	106-8757	1	O-Ring	38	94-1910	1	Guide-Slot
10	104-2111	2	Capscrew	42	98-3252	2	Valve-Check (W/Poppet)
15	106-8759	1	Bypass Valve Kit	44	106-8760	1	Charge Relief Valve Kit
18	103-2664	1	Input Shaft Kit	49	114-8155	1	Trunnion Seal Kit
19	104-5311	1	Bearing-Ball	56	106-8762	1	Plug-HSH
20	104-5310	1	Seal-Lip	66	106-8763	1	Plug-HSH
21	104-5308	1	Spacer	99	105-6184	1	Seal Overhaul Kit ●
22	104-5309	1	Ring-Retaining				
25	103-2666	1	Cylinder Block Kit				

● Not illustrated





## Hydraulic Pump Assembly No. 117-6410

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	115-4464	1	Housing Kit	29	94-1936	1	Spring-Block
3	106-8753	2	Pin-Headless, Straight	30	94-1937	1	Washer-Thrust
4	106-8754	4	Bolt-HF	31	105-6185	1	Plate-Valve
5	106-8755	1	O-Ring	32	94-1907	1	Swashplate-Variable
6	106-8756	1	Charge Pump Kit	34	94-6922	1	Bearing-Thrust
7	104-2122	1	Gerotor ASM	37	115-4458	1	Arm-Trunnion, Tapered Square
8	106-8757	1	O-Ring	38	94-1910	1	Guide-Slot
10	104-2111	2	Capscrew	42	98-3252	2	Valve-Check (W/Poppet)
15	106-8759	1	Bypass Valve Kit	44	106-8760	1	Charge Relief Valve Kit
18	103-2664	1	Input Shaft Kit	49	114-8155	1	Trunnion Seal Kit
19	104-5311	1	Bearing-Ball	56	106-8762	1	Plug-HSH
20	104-5310	1	Seal-Lip	66	106-8763	1	Plug-HSH
21	104-5308	1	Spacer	99	105-6184	1	Seal Overhaul Kit ●
22	104-5309	1	Ring-Retaining				
25	103-2666	1	Cylinder Block Kit				

● Not illustrated



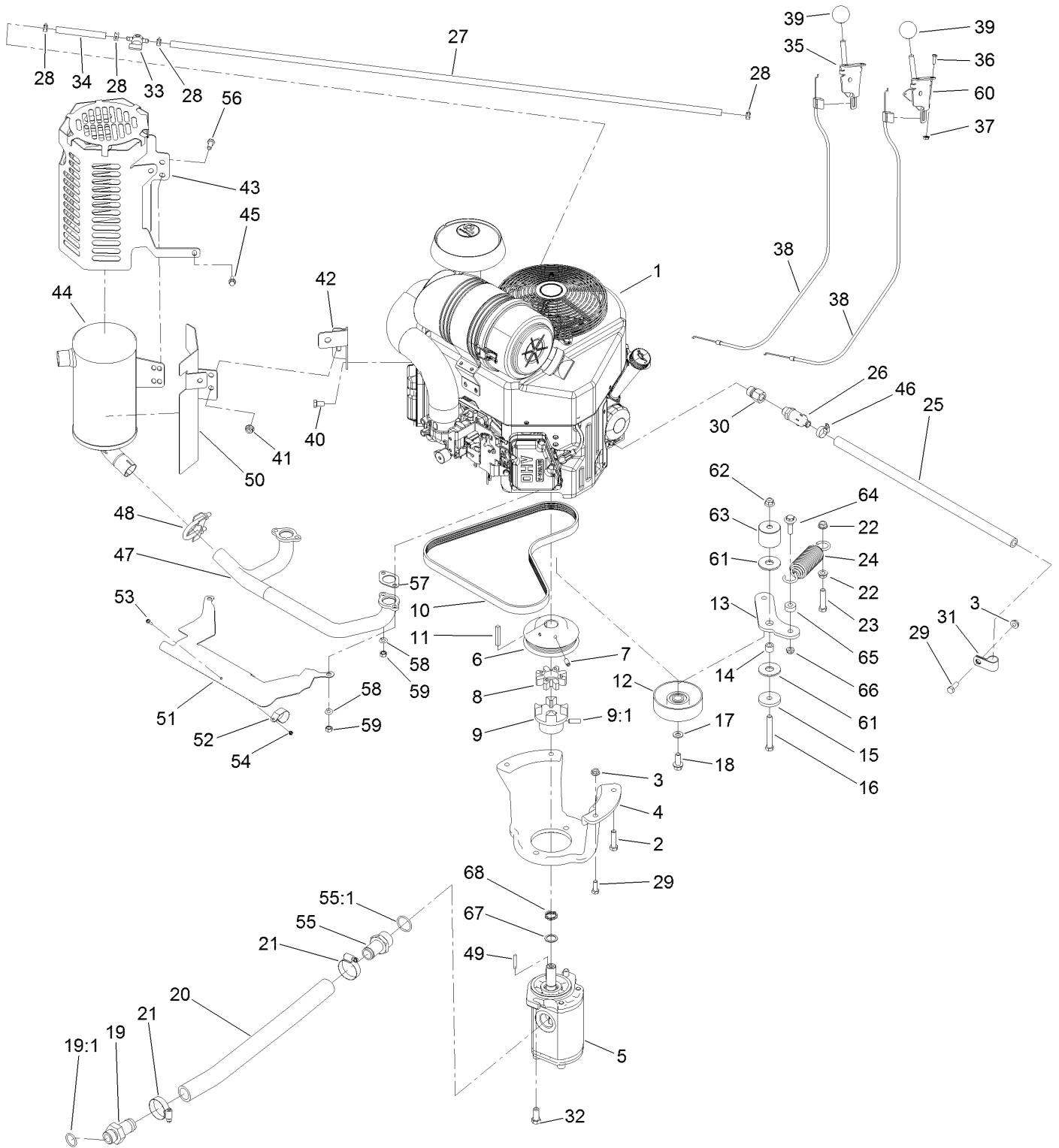
# Hydraulic Motor Assembly No. 119-4557 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-4599	1	Counterbalance Valve ASM	7	100-6131	1	Seal Kit ●
1:1	119-4608	2	Valve-Cartridge	7:1		1	Ring-Back Up ■
2	119-4611	4	Bolt-HSH	7:2		1	Washer-Back Up ■
3	3257-42	1	Key-Woodruff	7:3		1	Seal-Shaft ■
4	120-0691	2	O-Ring	7:4		5	Seal-Ring ■
5	76-0860	1	Shaft-Coupling	7:5		1	Seal-Commutator ■
6	120-5394	1	Motor Housing ASM	7:6		1	Seal-Dirt And Water ■

● Not illustrated

■ Not serviced separately

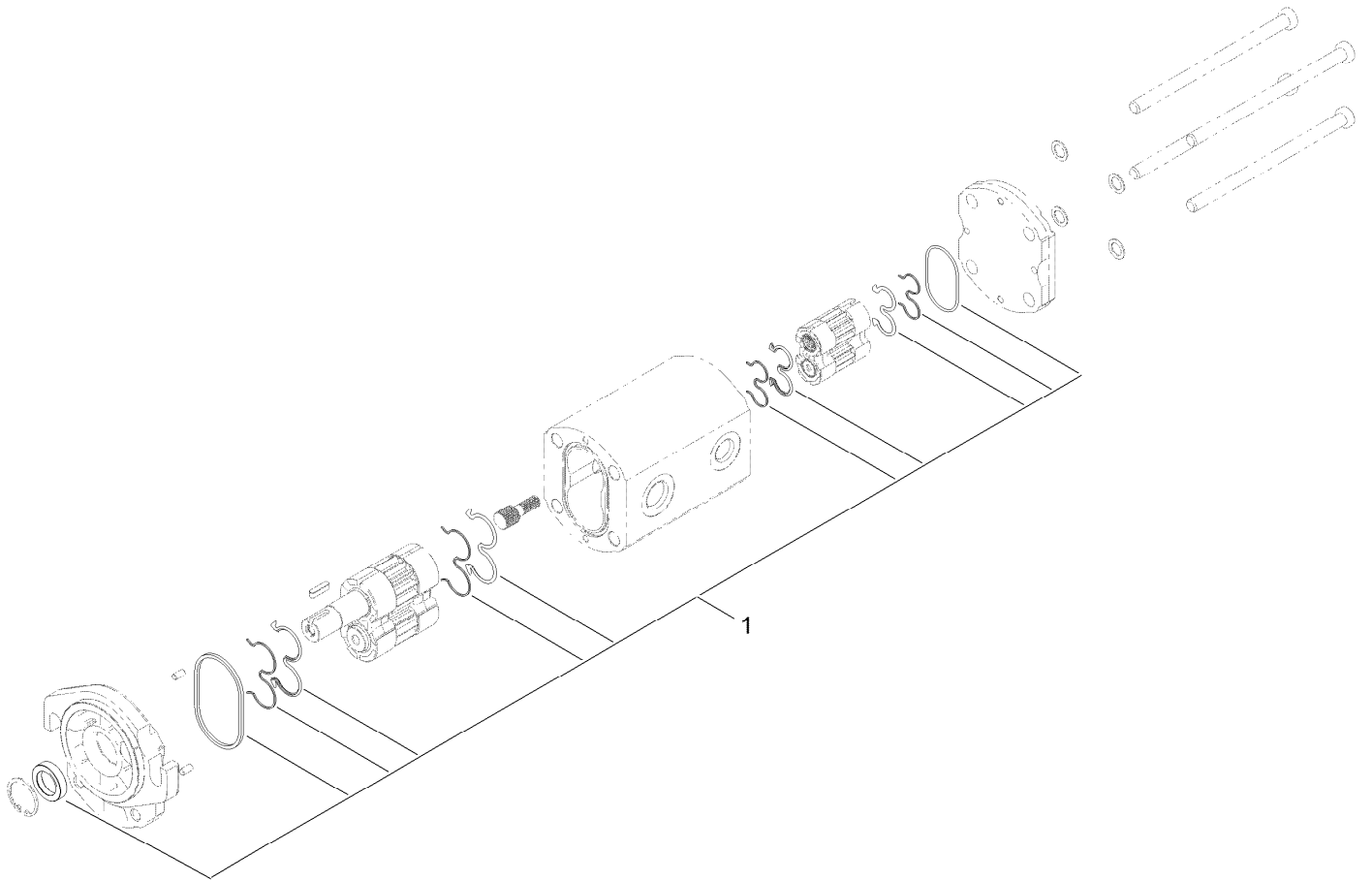
# Engine Assembly



## Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-6305	1	Engine-Kawasaki, Fx730V	35	108-9730	1	Lever-Control
2	323-8	4	Screw-HH	36	3290-134	4	Screw
3	32128-20	3	Nut-HF	37	32128-17	4	Nut-Lock, Flange
4	115-1480-03	1	Mount-Pump	38	115-1211	2	Cable-Control
5	117-6444	1	Gear Pump ASM	39	233-42	2	Knob
6	114-8559-03	1	Pulley-Engine	40	33114-016	2	Screw-HH
7	3246-6	2	Screw-Set, HSH	41	112-2844	3	Nut-HF
8	93-8827	1	Coupler-Spider	42	115-9233-03	1	Bracket-Mount, Muffler
9	114-2933	1	Coupler-Flex	43	115-9234-03	1	Shield-Muffler
9:1	100-7594	1	Screw-Set	44	117-6319	1	Muffler
10	114-2991	1	Belt-V	45	33103-016	1	Screw-HHF
11	608006	1	Key-Square	46	2412-36	1	Clamp-Hose
12	95-8802	1	Pulley-Idler	47	117-6318	1	Manifold
13	125-0252	1	Arm-Idler	48	2112-11	1	Clamp-Muffler
14	1-413088	1	Bushing-Lever, Lift	49	27-8590	1	Key-Square
15	110-9981	1	Washer-Plain	50	117-6337	1	Bracket-Shield, Heat
16	323-14	1	Screw-HH	51	115-9227	1	Plate-Shield, Heat
17	3256-24	1	Washer-Plain	52	115-6488	1	Clamp
18	3234-11	1	Screw-HHF	53	115-6494	1	Screw-Pan
19	99-3017	1	Fitting	54	115-6495	1	Nut-Hex
19:1	237-81	1	O-Ring	55	354-78	1	Fitting-STR
20	114-2917	1	Hose-Suction	55:1	237-146	1	O-Ring
21	2412-111	2	Clamp-Hose, W/Liner	56	33114-020	3	Screw-HH
22	3290-357	2	Nut-HSF	57	1-653313	2	Gasket-Exhaust
23	323-9	1	Screw-HH	58	115-6496	4	Washer-Spring
24	121-4523	1	Spring-Extension	59	115-6611	4	Nut-Hex
25	99-1356	1	Hose-Vent	60	110-5547	1	Lever-Control
26	92-6877	1	Valve-Drain, Oil	61	114-0463	2	Washer-Friction, Composite
27	110-3372	1	Hose-Fuel	62	104-8301	1	Nut-HF, NI
28	2412-98	4	Clamp-Hose	63	125-0251	1	Spacer-Idler
29	322-4	3	Screw-HH	64	614672	1	Screw-Shoulder, HWH
30	103-1966	1	Adapter-STR	65	104-8426	1	Spacer
31	2412-81	1	Clamp-R	66	3296-59	1	Nut-Lock, NI
32	324-4	2	Screw-HH	67	115-7210	1	Washer-Thrust
33	1-603770	1	Valve-Fuel	68	121-4517	1	Washer-Wave
34	109-0295	1	Hose-Fuel				

# Hydraulic Gear Pump Assembly No. 117-6444



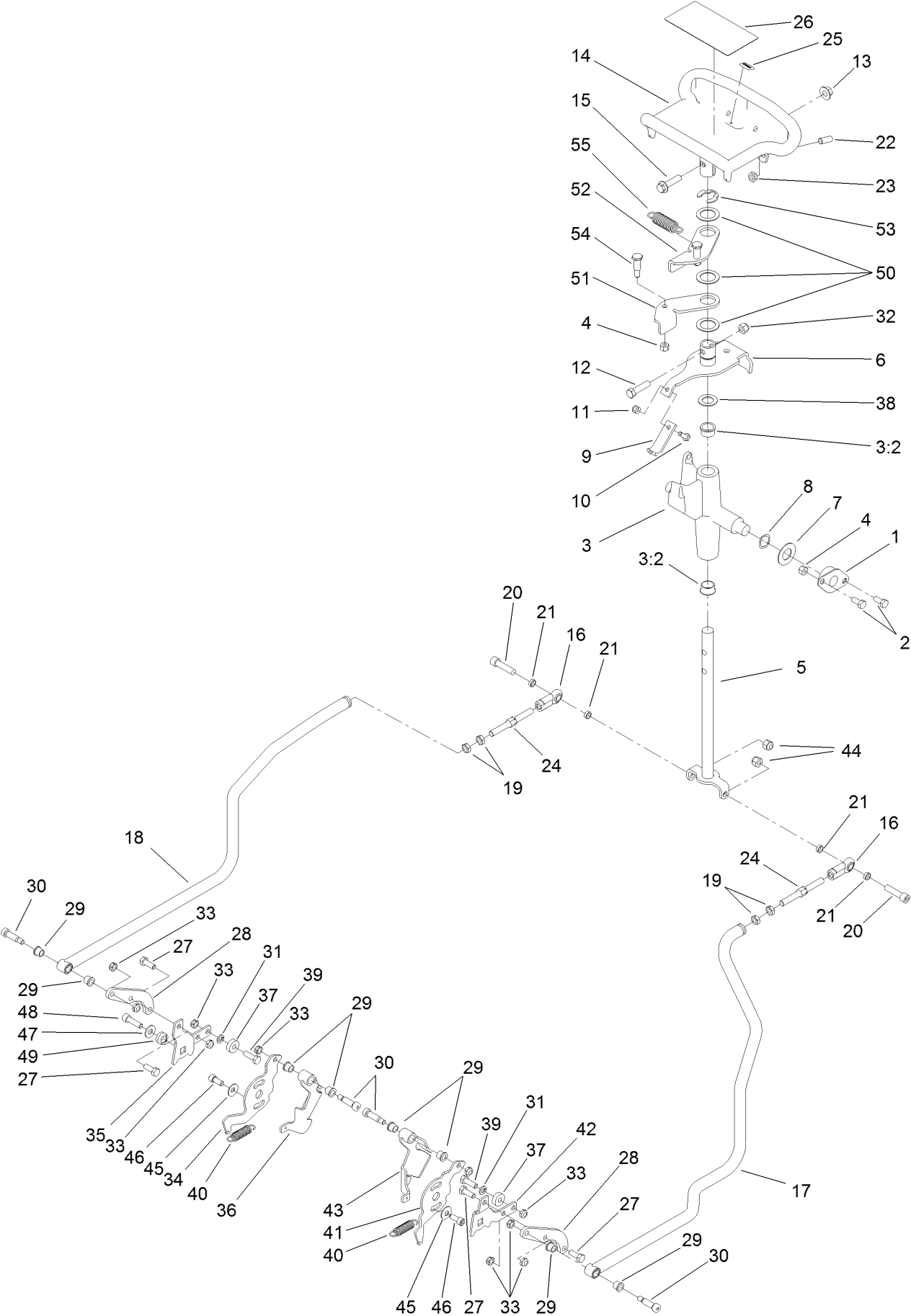
# Hydraulic Gear Pump Assembly No. 117-6444 (continued)

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<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-5210	1	Kit-Seal, Pump

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# Control Assembly

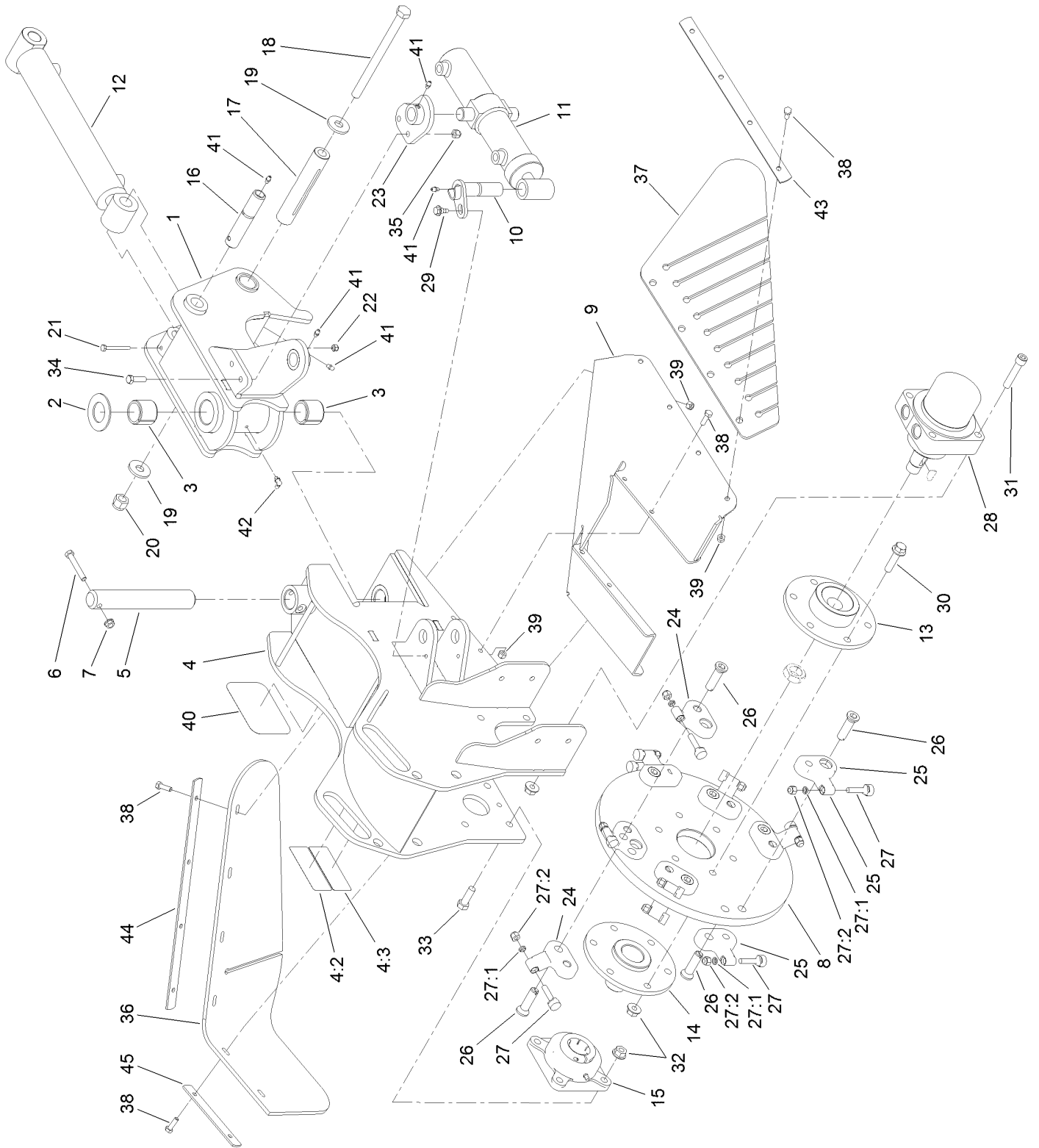




## Control Assembly (continued)

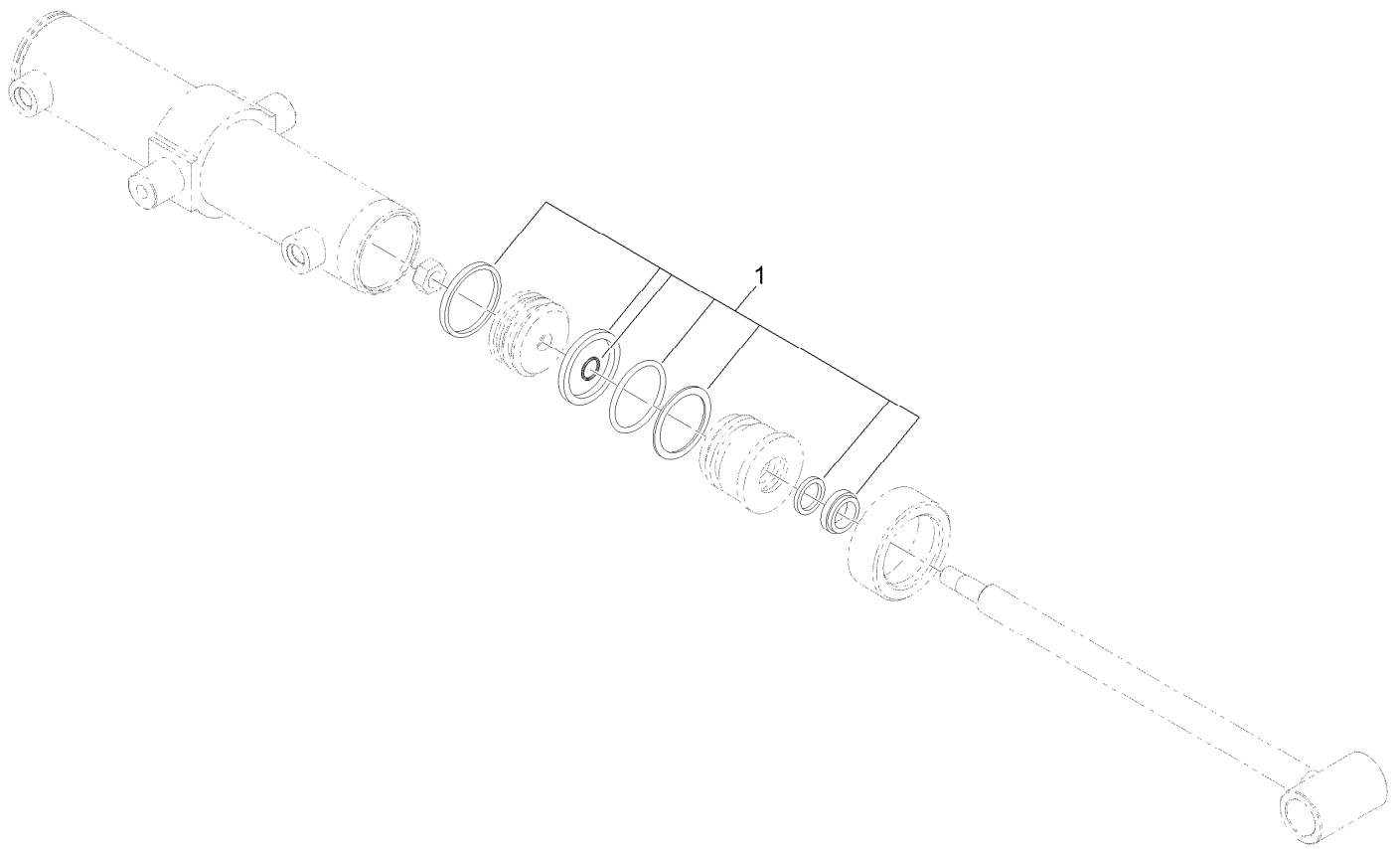
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	68-2970	2	Bushing	28	115-1290	2	Plate-Adapter, Control, RH
2	322-3	4	Screw-HH	29	256-116	8	Bushing-Flange
3	106-5737	1	Control Support ASM	30	114-8629	4	Bolt-Shldr
3:2	256-252	2	Bearing-Flange	31	3253-4	2	Washer-Lock
4	3296-29	6	Nut-Lock, NI	32	3296-39	1	Nut-Lock, NI
5	117-6335	1	Rod-Drive	33	3296-47	10	Nut-Lock,NI
6	112-2783	1	Lever-Pivot	34	115-6535	1	Plate-Base, RH
7	3256-39	2	Washer-Flat	35	115-6536	1	Plate-Arm, Return
8	95-3703	2	Washer-Spring, Wave	36	115-6636	1	Pivot-RH
9	115-1204	1	Plate-Neutral	37	251-259	2	Bearing-Ball
10	321-4	1	Screw-HH	38	257-8	1	Washer-Thrust
11	3296-42	1	Nut-Lock, NI	39	322-5	2	Screw-HH
12	323-8	1	Screw-HH	40	121-4409	2	Spring-Extension
13	32128-43	1	Nut-Flange	41	115-6549	1	Plate-Base, LH
14	120-5380-03	1	Handle-Control	42	115-6628	1	Plate-Arm, Return, LH
15	3234-18	1	Screw-HHF	43	115-6637	1	Pivot-LH
16	103-1167	2	Joint-Ball End, LH	44	3296-39	2	Nut-Lock, NI
17	121-4511	1	Rod-Control, LH	45	3290-456	2	Washer-Belleville
18	121-4512	1	Rod-Control, RH	46	3273-14	2	Screw-HSH
19	3220-3	4	Nut-HJ	47	3256-3	2	Washer-Flat
20	3274-2	2	Screw-HSH	48	94-3559	2	Screw-HSH
21	108-0634	4	Spacer-Plate, Retaining	49	117-6429	2	Lock-Trunion
22	3247-6	2	Screw-Set	50	108-9743	3	Washer-Plain
23	3218-3	2	Nut-Jam	51	98-8407	1	Lever-Return, RH
24	121-4506	2	Link-Control, Adjustment	52	98-8408	1	Lever-Return, LH
25	98-1459	1	Decal	53	32151-91	1	Ring-Retaining
26	115-4020	1	Decal-Traction	54	63-2650	2	Screw-Shoulder
27	322-4	4	Screw-HH	55	108-4724	1	Spring-Extension

# Frame and Cutter Wheel Assembly



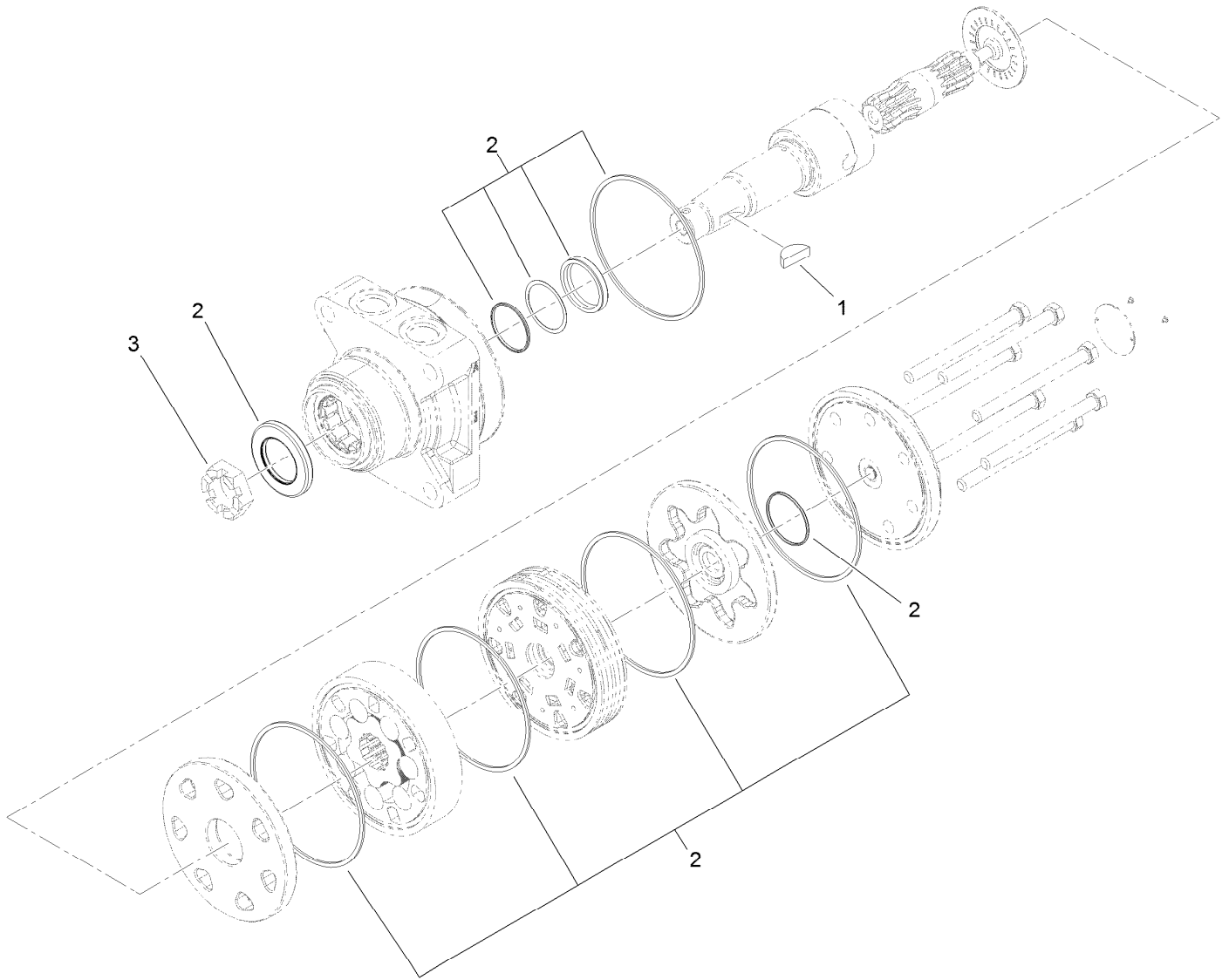
## Frame and Cutter Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-6390-01	1	Pivot	24	115-9384	8	Pocket-Angled
2	99-2707	1	Washer	25	115-9388	4	Pocket-Straight
3	99-2713	2	Bushing-Tension	26	115-9386	12	Bolt-HSH, RH
4	119-4612	1	Frame ASM	27	115-9385	12	Grinder Tooth ASM
4:2	107-9366	1	Decal-Warning	27:1	3296-39	1	Nut-Lock, NI
4:3	93-7321	1	Decal-Danger	27:2	121-4365	1	Spacer-Tooth
5	117-6445	1	Pin-Pivot	28	127-9603	1	HYD Motor ASM
6	323-47	1	Screw-HH	29	99-5105	1	Screw-Shoulder
7	3290-357	1	Nut-HSF	30	3234-27	6	Screw-HHF
8	119-5050-03	1	Wheel-Cutter	31	3274-71	4	Screw-HSH
9	119-5064-03	1	Guard-Chip	32	32128-49	14	Nut-HHF
10	94-9797	1	Pin-Pivot	33	325-6	4	Screw-HH
11	117-6441	1	HYD Cylinder ASM	34	323-7	2	Screw-HH
12	121-1955	1	HYD Cylinder ASM	35	3296-39	2	Nut-Lock, NI
13	119-4570-03	1	Hub-Drive	36	119-5060	1	Shield-Rubber, RH
14	115-9395-03	1	Shaft-Stub	37	119-5061	1	Shield-Rubber, LH
15	104-2026	1	Bearing	38	322-5	14	Screw-HH
16	120-7352	1	Pin-Pivot	39	3296-29	14	Nut-Lock, NI
17	121-4571	1	Spacer-Pivot	40	104-3989	1	Decal
18	117-6327	1	Bolt-HH	41	302-5	5	Fitting-Grease
19	104-9216	2	Washer-Hardened	42	302-40	1	Fitting-Grease, 90 DEG
20	3296-53	1	Nut-Lock, NI	43	119-5118-03	1	Strap-Retainer, LH
21	321-18	1	Screw-HH	44	119-5119-03	1	Strap-Retainer, Rear
22	3296-42	1	Nut-Lock, NI	45	119-5120-03	1	Strap-Retainer, RH
23	115-9392-01	1	Mount-Cylinder				



## Hydraulic Cylinder Assembly No. 117-6441

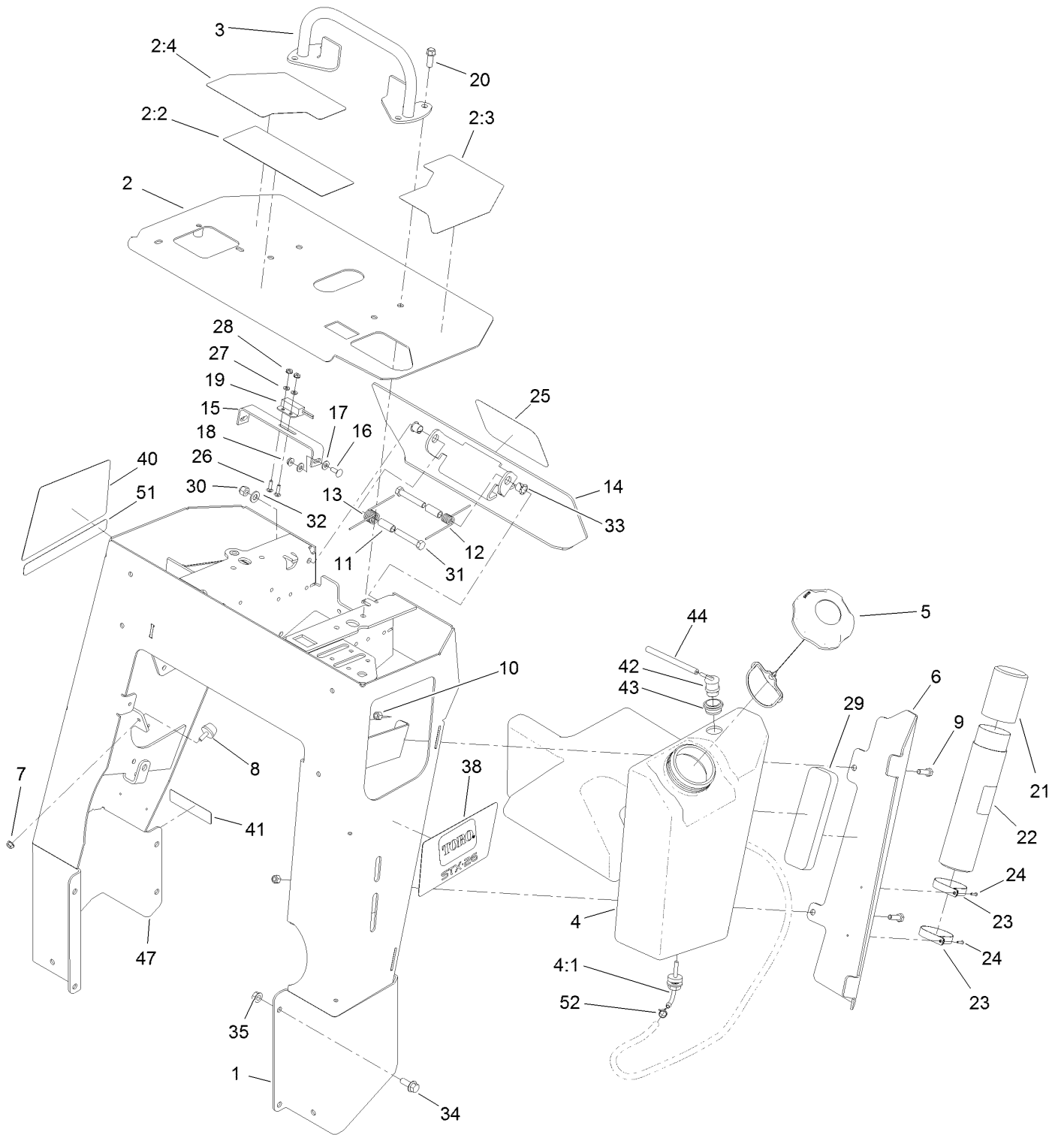
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-4632	1	Seal Kit



## Hydraulic Motor Assembly No. 127-9603

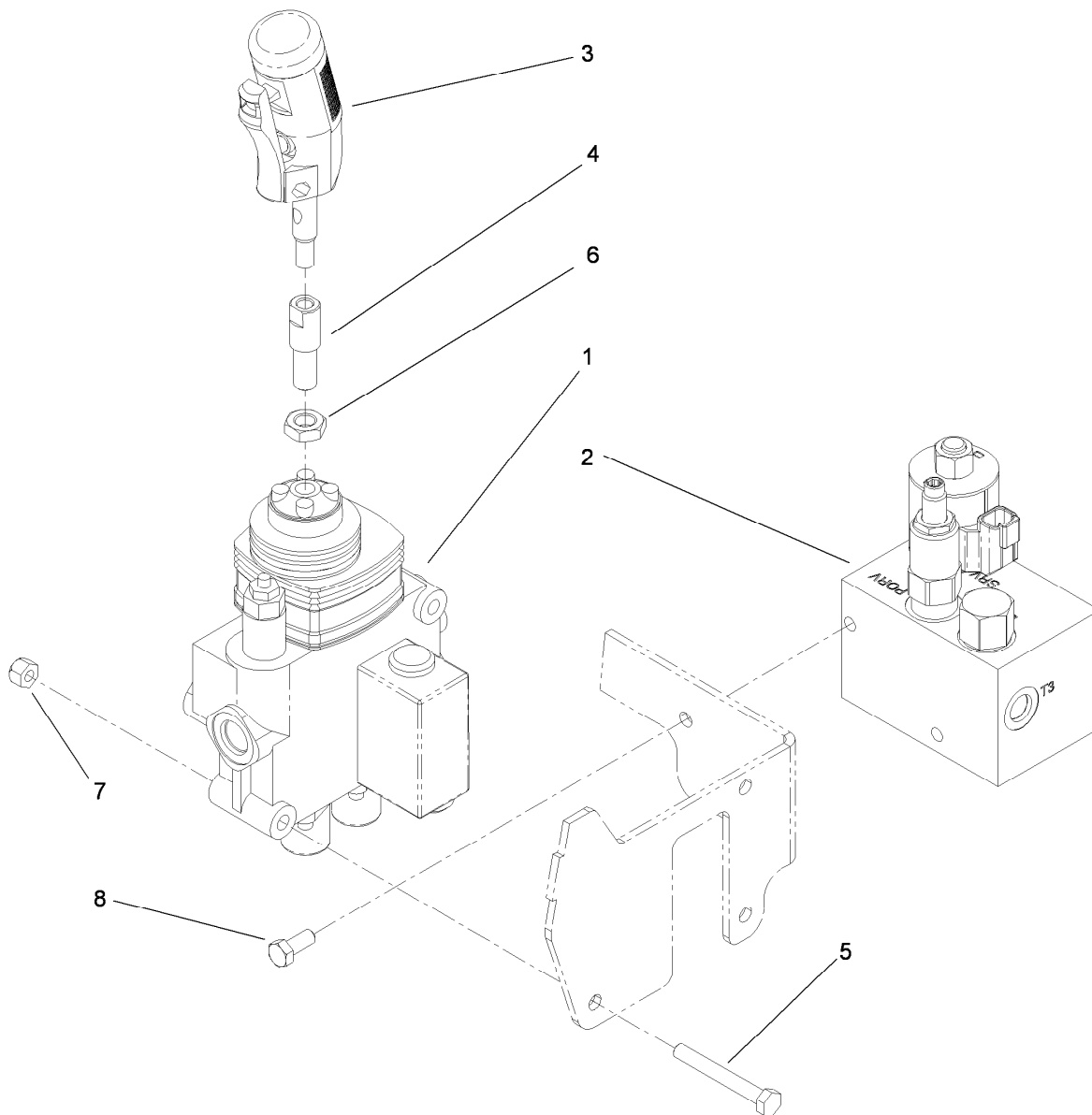
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3257-42	1	Key-Woodruff
2	119-4631	1	Seal Kit
3	106-8159	1	Nut-Lock

# Tower and Fuel Tank Assembly



## Tower and Fuel Tank Assembly (continued)

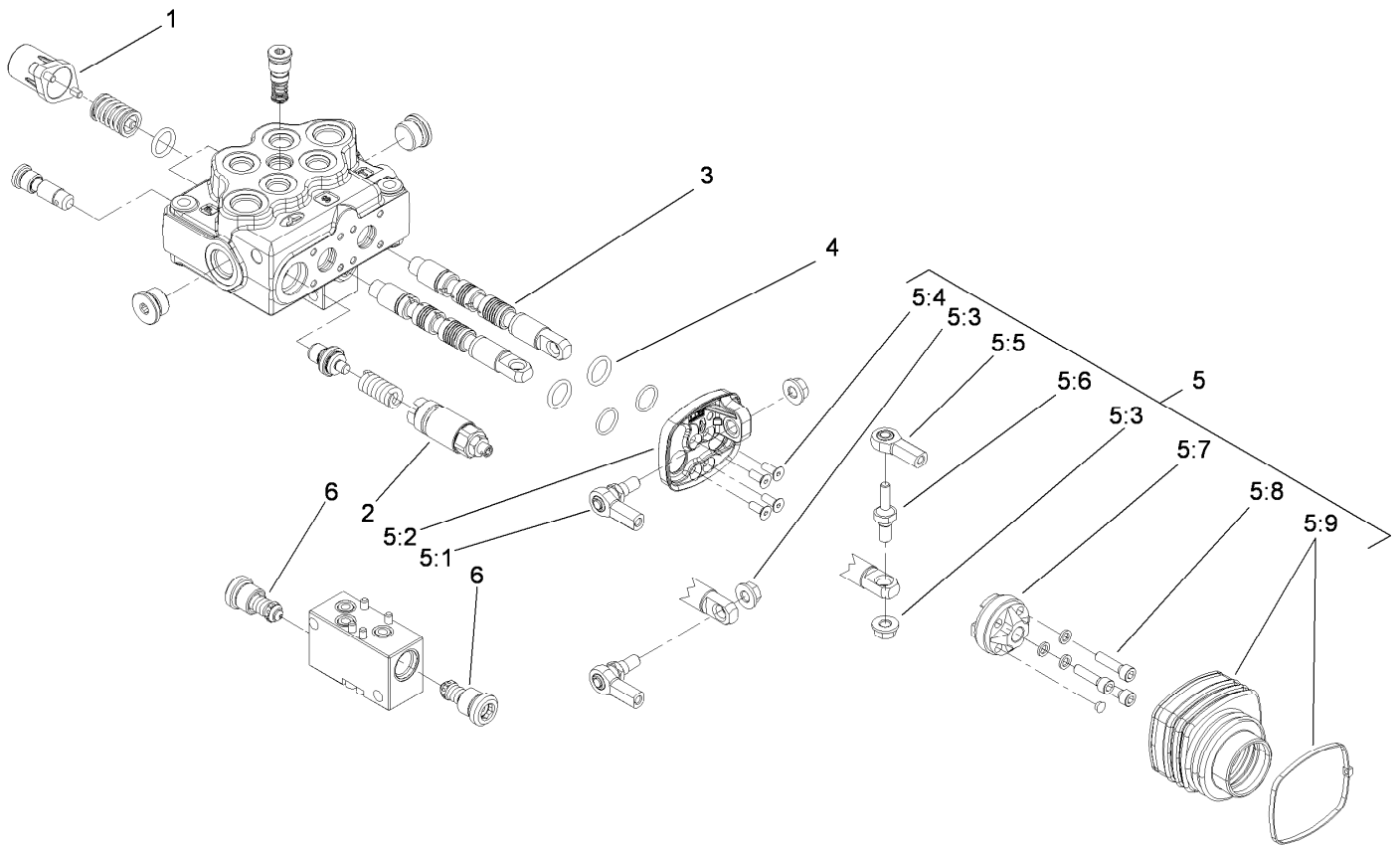
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-5100-01	1	Tower	21	104-7048	1	Cap-Housing
2	119-4613	1	Control Panel ASM	22	104-7050	1	Tube-Manual
2:2	119-4606	1	Decal-Warning	23	2412-120	2	Clamp-R
2:3	119-4560	1	Decal-Console, LH	24	3269-17	2	Rivet-Pop
2:4	119-4561	1	Decal-Console, RH	25	105-1217	1	Decal
3	106-7715	1	Bar-Reference	26	3229-20	2	Screw-CARR
4	120-7359	1	Tank-Fuel	27	3256-51	2	Washer-Flat
4:1	103-2605	1	Fitting-Fuel, Bulkhead	28	32149-7	2	Nut-Keps
5	120-5461	1	Cap-Fuel, Ratcheting	29	107-7507	1	Pad-Foam
6	119-5086-01	1	Bracket-Cover, Tank	30	3296-39	2	Nut-Lock, NI
7	32128-33	1	Nut-HF	31	323-11	2	Screw-HH
8	1-523420	1	Bumper	32	3256-24	2	Washer-Plain
9	322-5	2	Screw-HH	33	256-257	2	Bushing-Nyliner
10	3296-29	2	Nut-Lock, NI	34	3234-11	8	Screw-HHF
11	114-1337	2	Spacer-Spring	35	32128-40	8	Nut-Flange
12	98-8425	1	Spring-Torsion, LH	38	119-4563	1	Decal-Side, LH
13	98-8424	1	Spring-Torsion, RH	40	119-4565	1	Decal-Side, RH
14	112-2786-03	1	Plate-Reverse	41	117-2718	1	Decal-Arrester, Spark
15	100-1263	1	Plate-Switch	42	114-0285	1	Valve-Rollover
16	3229-1	2	Screw-CARR	43	114-0284	1	Grommet
17	3256-22	4	Washer-Flat	44	117-6395	1	Hose-Vent, Tank
18	32149-2	2	Nut-Keps	47	93-9084	2	Decal-Point, Lift
19	100-1270	1	Switch-Proximity	51	130-7577	1	Decal-Intellisweep
20	95-1726	4	Screw-Taptite	52	2412-98	1	Clamp-Hose



## Control Valve Assembly

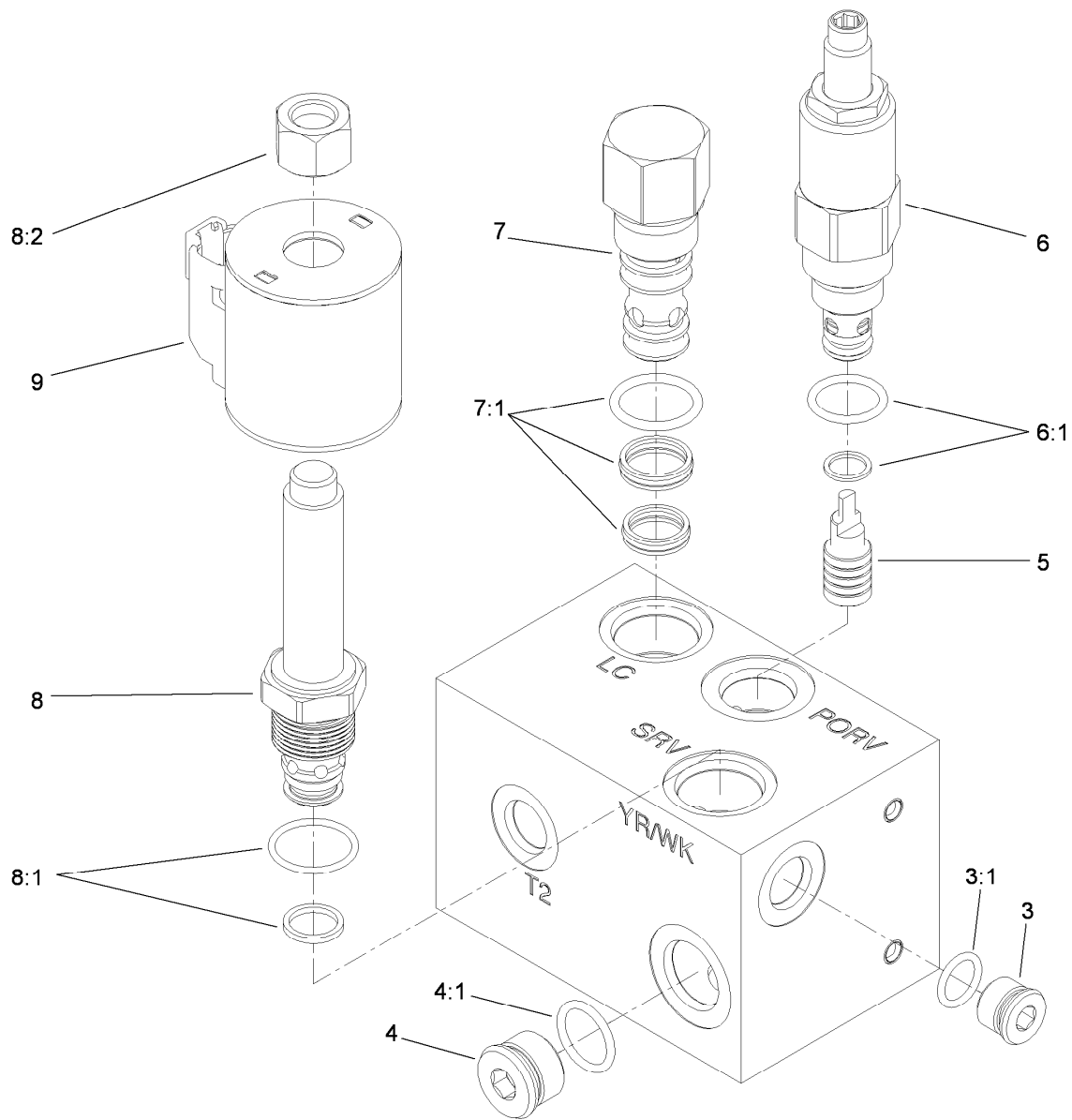
Ref.	Part Number	Qty.	Description
1	119-4585	1	HYD Valve ASM
2	119-4586	1	Cutter Wheel Valve ASM
3	119-4587	1	Two Button Handle Grip ASM
4	119-5103	1	Adapter-Handle
5	322-12	3	Screw-HH
6	51-2070	1	Nut
7	3296-29	3	Nut-Lock, NI
8	322-3	2	Screw-HH





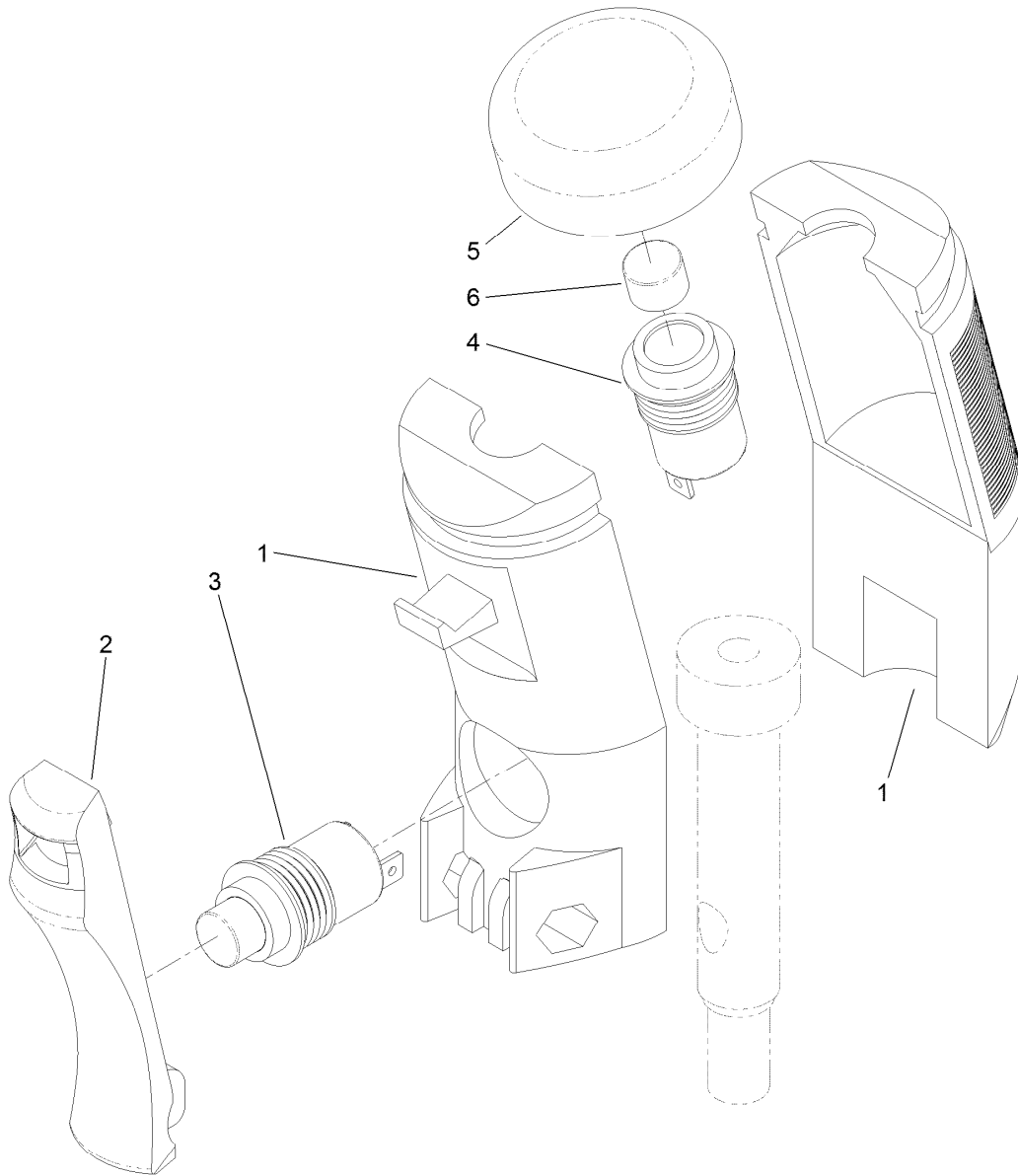
## Control Valve Assembly No. 119-4585

Ref.	Part Number	Qty.	Description
1	100-8801	2	High Force Spring Kit
2	100-8805	1	Valve-Relief
3	114-8625	2	Valve-Spool
4	106-7719	4	Seal-Valve
5	119-4622	1	Joystick Kit
5:1	119-4623	2	Joint-Joystick
5:2	119-4624	1	Base-Joystick
5:3	117-1350	3	Nut-HF, Lock
5:4	119-4625	4	Screw-Joystick
5:5	119-4626	1	Joint-Joystick
5:6	119-4627	1	Pin-Spool
5:7	119-4628	1	Holder-Joystick
5:8	3273-42	3	Screw-HSH
5:9	119-4629	1	Boot-Joystick
6	119-4630	2	Valve Kit



## Cutter Wheel Valve Assembly No. 119-4586

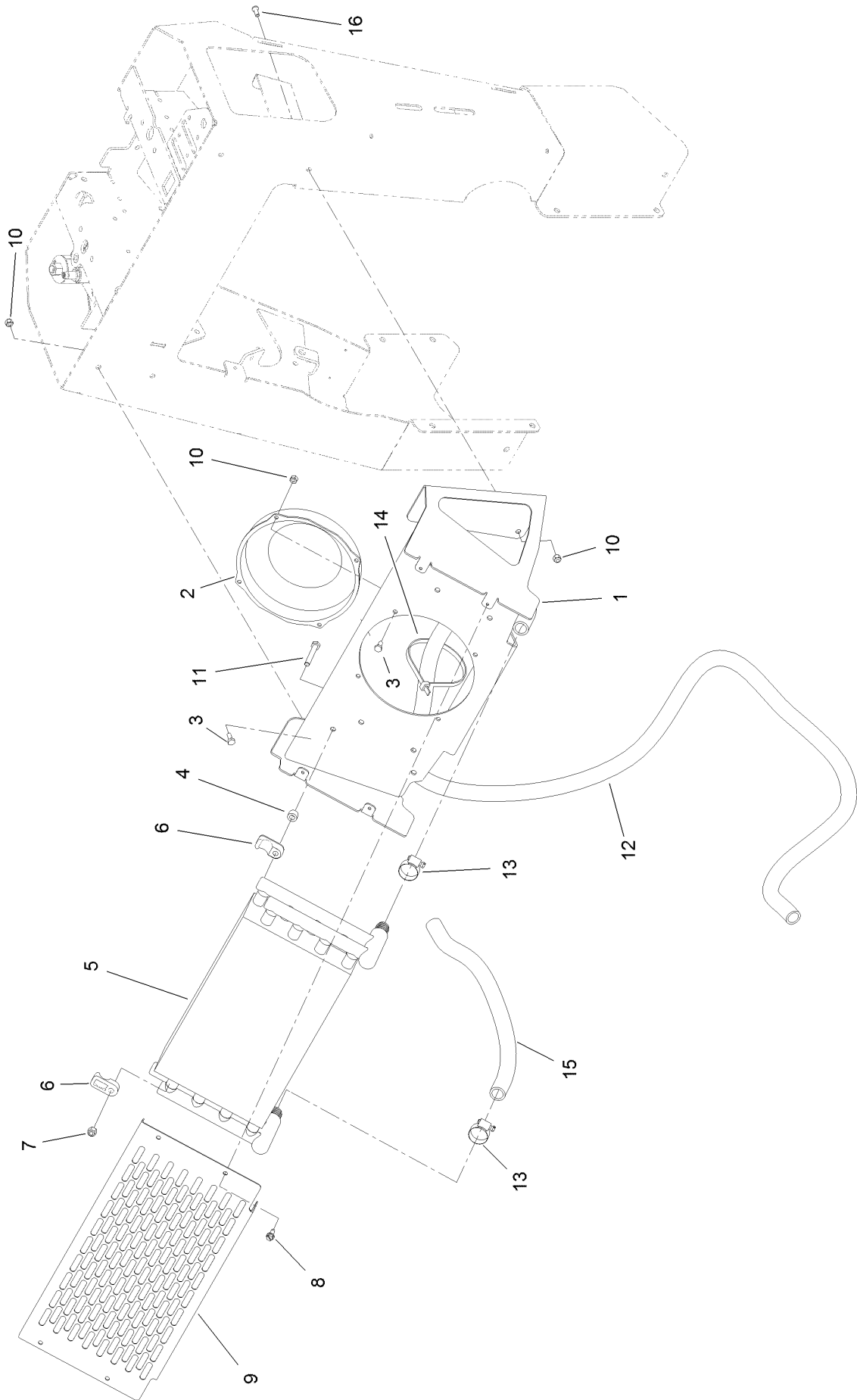
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	106-1026	1	Plug-HYD
3:1	237-42	1	O-Ring
4	106-1027	1	Plug
4:1	237-79	1	O-Ring
5	105-9157	1	Piston-Pilot
6	119-4620	1	Valve-Relief
6:1	105-9156	1	Seal Kit
7	105-9153	1	Element-Logic, Vented
7:1	119-2159	1	Seal Kit
8	130-7609	1	Valve-Relief,
8:1	110-6316	1	Seal Kit
8:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)
9	119-4619	1	Coil-Solenoid



## Two-Button Handle Grip Assembly No. 119-4587

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-4637	1	Halve-Handle
2	119-4638	1	Lever-Handle
3	119-4639	1	Button-Push, Lever
4	119-4640	1	Button-Push, Top
5	119-4641	1	Boot-Button
6	119-4642	1	Button-Actuator

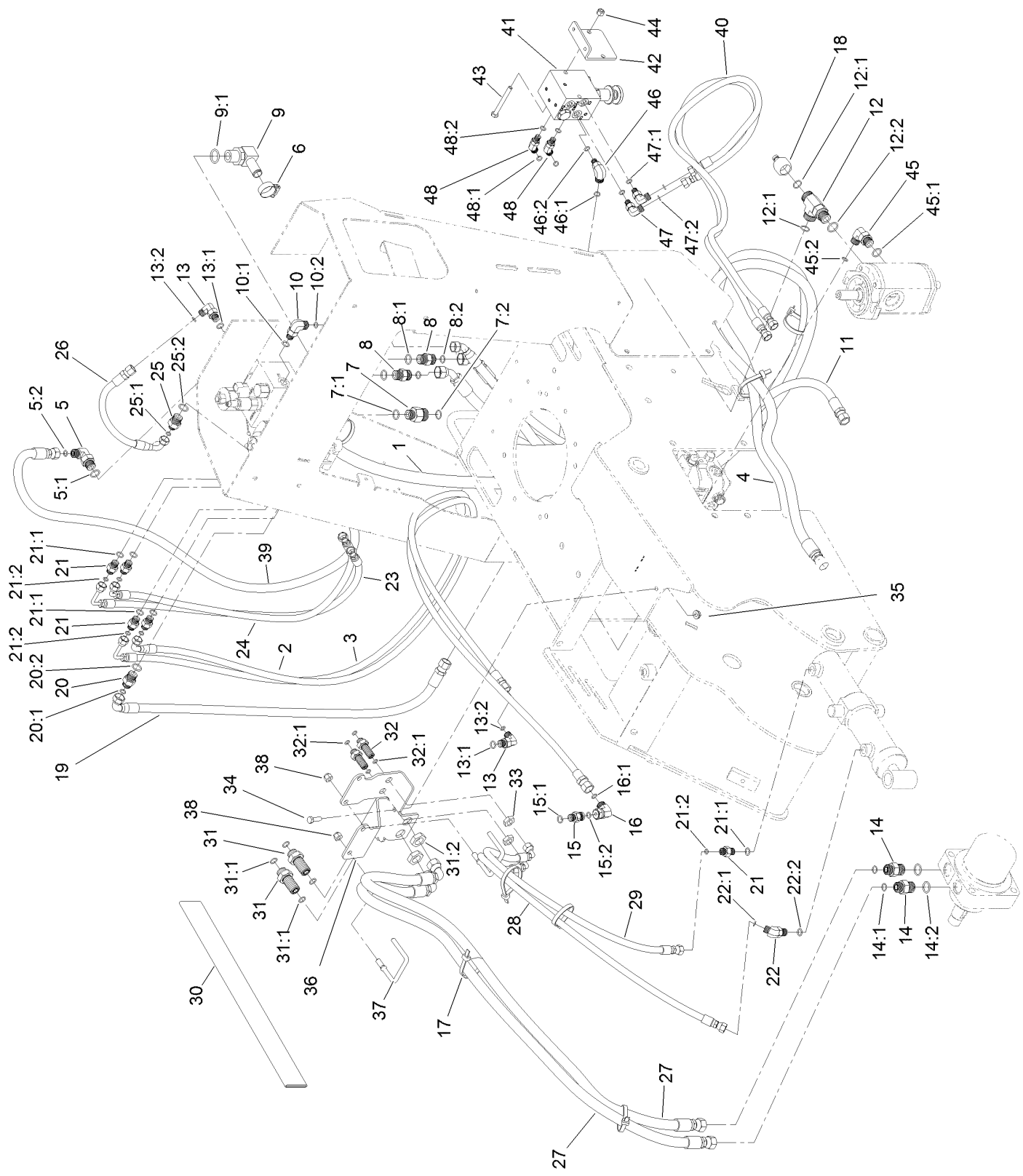
# Oil Cooler Assembly



## Oil Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-6296-01	1	Mount-Cooler	9	119-4633-01	1	Cover-Cooler
2	104-2809	1	Fan	10	3296-42	8	Nut-Lock, NI
3	321-3	7	Screw-HH	11	322-11	4	Screw-HH
4	98-4695	4	Spacer	12	119-4607	1	Hose-Return
5	117-6320	1	Cooler-Oil	13	2412-129	2	Clamp-Hose
6	105-3943	8	Clamp-Cooler, Oil	14	3334-945	1	Tie-Cable
7	3296-29	4	Nut-Lock, NI	15	119-4571	1	Hose-Return
8	32104-95	4	Screw-HWH	16	3274-31	1	Screw-HSBH

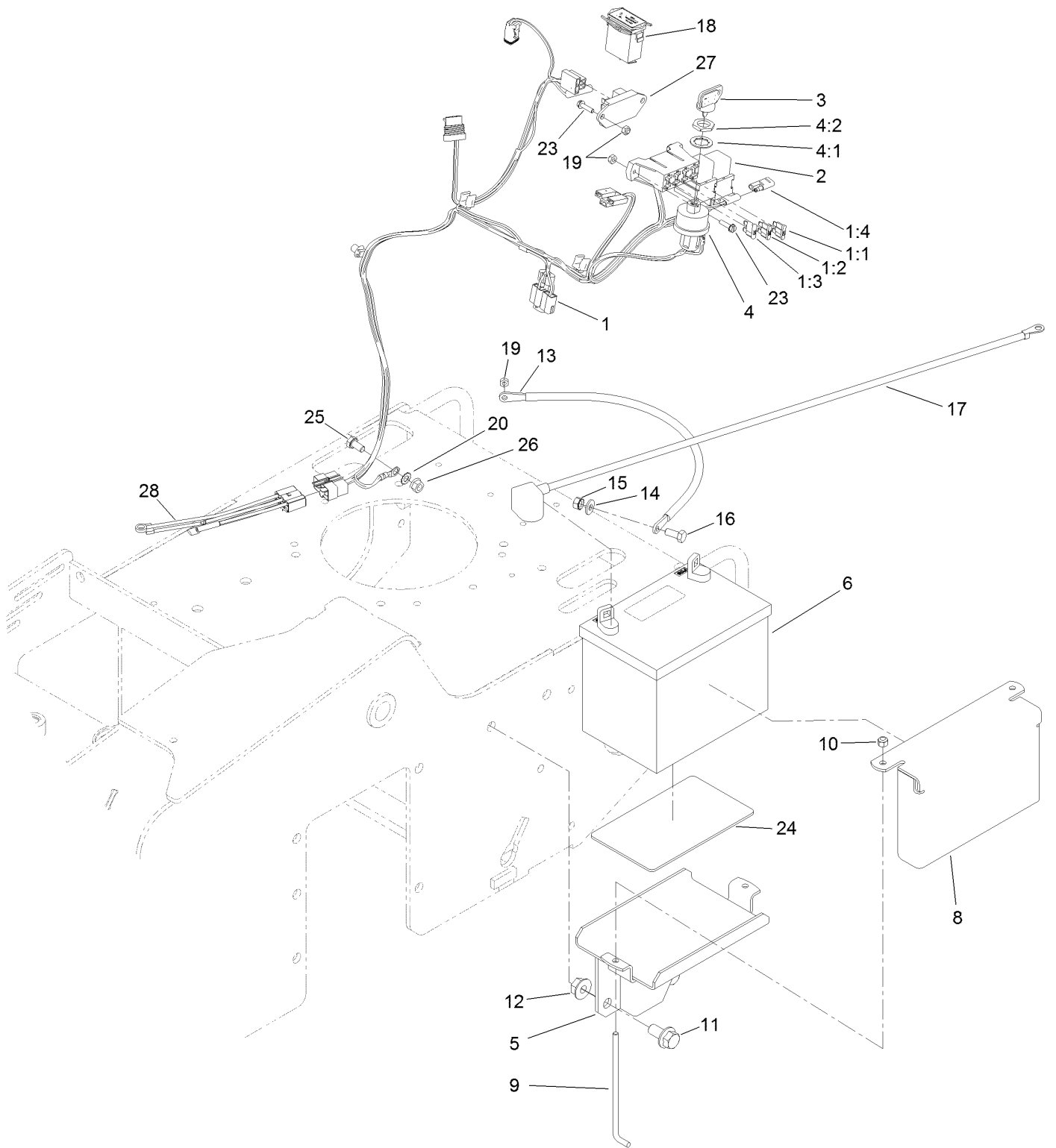
# Hydraulic Hose Routing Assembly



## Hydraulic Hose Routing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-4589	1	Hose-HYD	22	340-137	1	Fitting
2	119-4590	1	Hose-HYD	22:1	237-21	1	O-Ring
3	119-4601	1	Hose-HYD	22:2	237-42	1	O-Ring
4	121-4540	2	Hose-HYD	23	130-7602	1	Hose-HYD
5	340-18	1	Fitting-HYD, 90 DEG	24	130-7603	1	Hose-HYD
5:1	237-79	1	O-Ring	25	340-133	1	Fitting-STR
5:2	237-22	1	O-Ring	25:1	237-79	1	O-Ring
6	2412-129	2	Clamp-Hose	25:2	237-21	1	O-Ring
7	340-155	1	Fitting-Straight	26	119-4594	1	Hose-HYD
7:1	237-79	1	O-Ring	27	121-4543	2	Hose ASM-HYD HP
7:2	237-151	1	O-Ring	28	121-4544	1	Hose-HYD
8	340-4	2	Fitting-Straight	29	121-4545	1	Hose-HYD
8:1	237-30	1	O-Ring	30	99-5648	1	Sleeve-Protective
8:2	237-79	1	O-Ring	31	340-161	2	Fitting-Bulkhead
9	353-987	1	Fitting-Elbow, 90	31:1	237-30	2	O-Ring
9:1	237-81	1	O-Ring	31:2	340-127	1	Nut-Bulkhead
10	340-77	1	Fitting-Elbow, 90 DEG	32	94-1444	2	Union-Bulkhead
10:1	237-22	1	O-Ring	32:1	237-21	2	O-Ring
10:2	237-42	1	O-Ring	33	340-78	2	Nut-Lock
11	119-4602	1	Hose-HYD	34	322-5	1	Screw-HH
12	340-22	1	Fitting-Tee	35	32128-20	1	Nut-HF
12:1	237-65	2	O-Ring	36	125-0263-01	1	Bracket-Bulkhead
12:2	237-80	1	O-Ring	37	121-4555	2	Guide-Hose
13	340-82	2	Fitting-Elbow, 90 DEG	38	3296-39	2	Nut-Lock, NI
13:1	237-42	1	O-Ring	39	130-7604	1	Hose-HYD
13:2	237-21	1	O-Ring	40	130-7605	2	Hose-HYD
14	340-6	2	Fitting-Straight	41	121-4466	1	Sweep Manifold ASM
14:1	237-30	1	O-Ring	42	130-1014-03	1	Bracket-Valve
14:2	237-80	1	O-Ring	43	322-14	2	Screw-HH
15	115-4081	1	Valve-Check	44	3296-29	2	Nut-Lock, NI
15:1	237-42	1	O-Ring	45	340-18	1	Fitting-HYD, 90 DEG
15:2	237-22	1	O-Ring	45:1	237-79	1	O-Ring
16	340-159	1	Elbow-90	45:2	237-22	1	O-Ring
16:1	237-22	2	O-Ring	46	340-97	1	Fitting-Elbow, 90 DEG
17	3334-945	13	Tie-Cable	46:1	237-22	1	O-Ring
18	86-5860	1	Nipple	46:2	237-78	1	O-Ring
19	119-4592	1	Hose-HYD	47	340-132	2	Fitting-Elbow, 90 DEG
20	340-3	1	Fitting-Straight	47:1	237-78	1	O-Ring
20:1	237-22	1	O-Ring	47:2	237-21	1	O-Ring
20:2	237-79	1	O-Ring	48	340-103	2	Fitting-HYD, 45 DEG
21	340-1	5	Fitting-Straight	48:1	237-78	1	O-Ring
21:1	237-21	1	O-Ring	48:2	237-21	1	O-Ring
21:2	237-42	1	O-Ring				

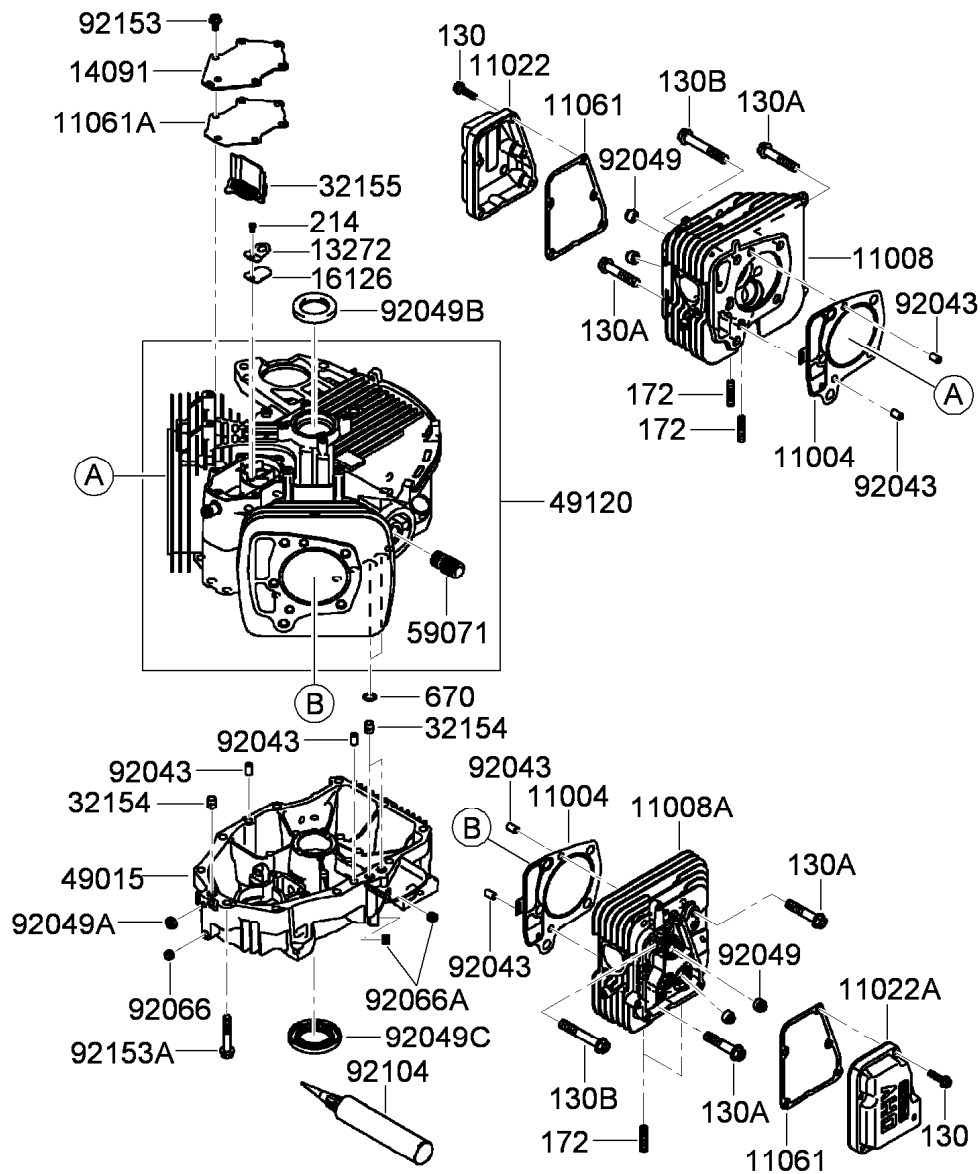
# Battery and Electrical Assembly





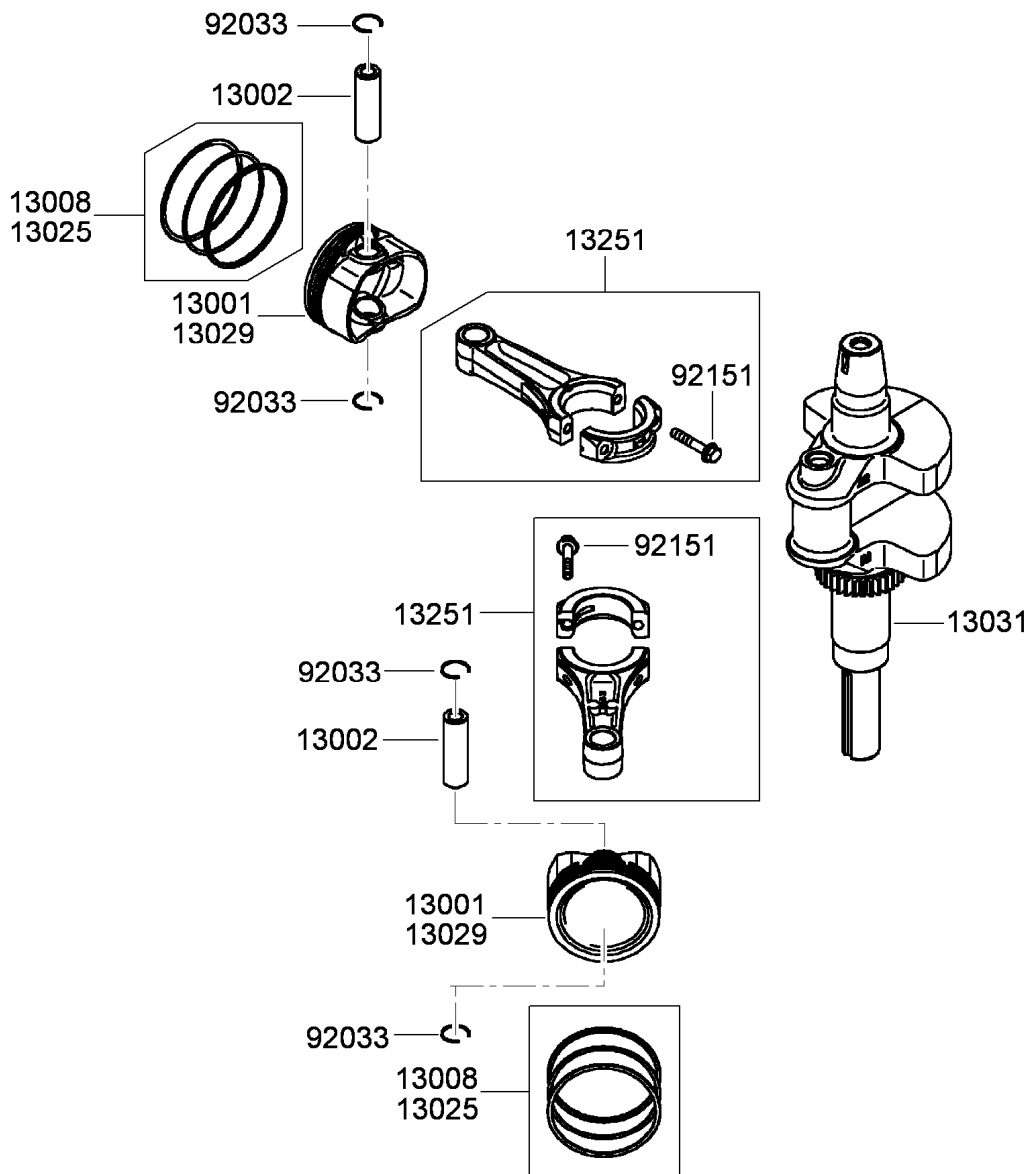
## Battery and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-4555	1	Harness-Wire	12	32128-49	2	Nut-HHF
1:1	109103	1	Fuse-Blade, 30 Amp	13	106-8945	1	Cable-Battery, Positive
1:2	109102	1	Fuse-Blade, 25 Amp	14	3256-2	2	Washer-Flat
1:3	109101	1	Fuse-Blade, 20 Amp	15	32149-1	2	Nut-Keps
1:4	116-0053	1	Cap-Plug	16	322-3	2	Screw-HH
2	98-7249	2	Relay	17	117-6422	1	Cable-Battery, Black
3	63-8360	1	Key-Ignition	18	1-513374	1	Meter-Hour
4	88-9830	1	Key Switch ASM	19	3296-2	5	Nut-Lock, NI
4:1	3254-5	1	Washer-Lock	20	3255-8	1	Washer-Lock
4:2	218-461	1	Nut-HH	23	32105-13	5	Screw-HWH
5	105-3150-01	1	Tray-Battery	24	62-4300	1	Pad-Skid, Anti
6	104-8162	1	Battery	25	33114-016	1	Screw-HH
8	115-6621-03	1	Plate-Hold Down, Battery	26	33004-00	1	Nut-HF
9	104-8567	2	Holdown-Battery	27	100-6170	1	Module-Delay
10	3296-42	2	Nut-Lock, NI	28	119-4604	1	Harness
11	3234-6	2	Screw-HHF				



## Cylinder and Crankcase Assembly

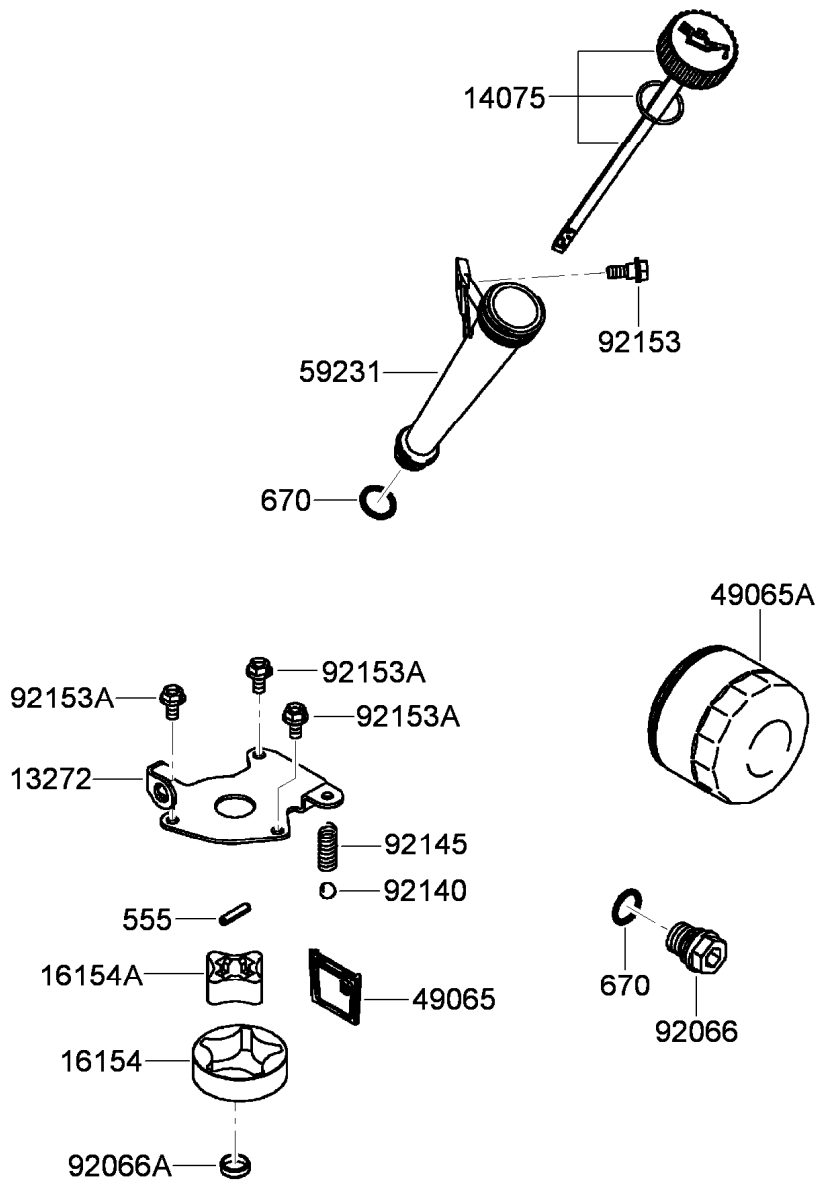
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
130	93-8548	10	Bolt-Flanged (6X25)	32154	119-5811	3	Pipe
130A	119-5822	4	Bolt-Flanged (10X50)	32155	119-5812	1	Pipe-Breather
130B	119-5823	6	Bolt-Flanged (10X65)	49015	119-5813	1	Cover-Crankcase
172	114-8658	4	Bolt-Stud (8X18)	49120	119-5814	1	Crankcase ASM
214	115-6422	1	Screw-Pan (4X8)	59071	95-9715	1	Joint
670	95-9771	2	O-Ring (11Mm)	92043	KW10694	6	Pin
11004	119-5800	2	Gasket-Head	92049	114-8650	4	Seal-Oil, Rv C2 (6X11X10.2)
11008	119-5801	1	Head-Cylinder (No.1)	92049A	119-5816	1	Seal-Oil, So (8X14X5) Hs
11008A	119-5802	1	Head-Cylinder (No.2)	92049B	119-5817	1	Seal-Oil, Sd (35X48X8) R Hs
11022	119-5803	1	Case-Rocker (No.1)	92049C	119-5818	1	Seal-Oil (38X62X8) Mtclv
11022A	119-5804	1	Case-Rocker (No.2)	92066	119-5819	1	Plug
11061	119-5805	2	Gasket-Case, Rocker	92066A	119-5820	2	Plug
11061A	119-5806	1	Gasket-Breather	92104	119-5821	1	Gasket-Liquid (Tb1217H)
13272	119-5808	1	Plate-Breather	92153	114-8655	6	Bolt (6X12)
14091	119-5809	1	Cover-Breather	92153A	114-8656	10	Bolt (8X50)
16126	119-5810	1	Valve-Breather				



## Piston and Crankshaft Assembly

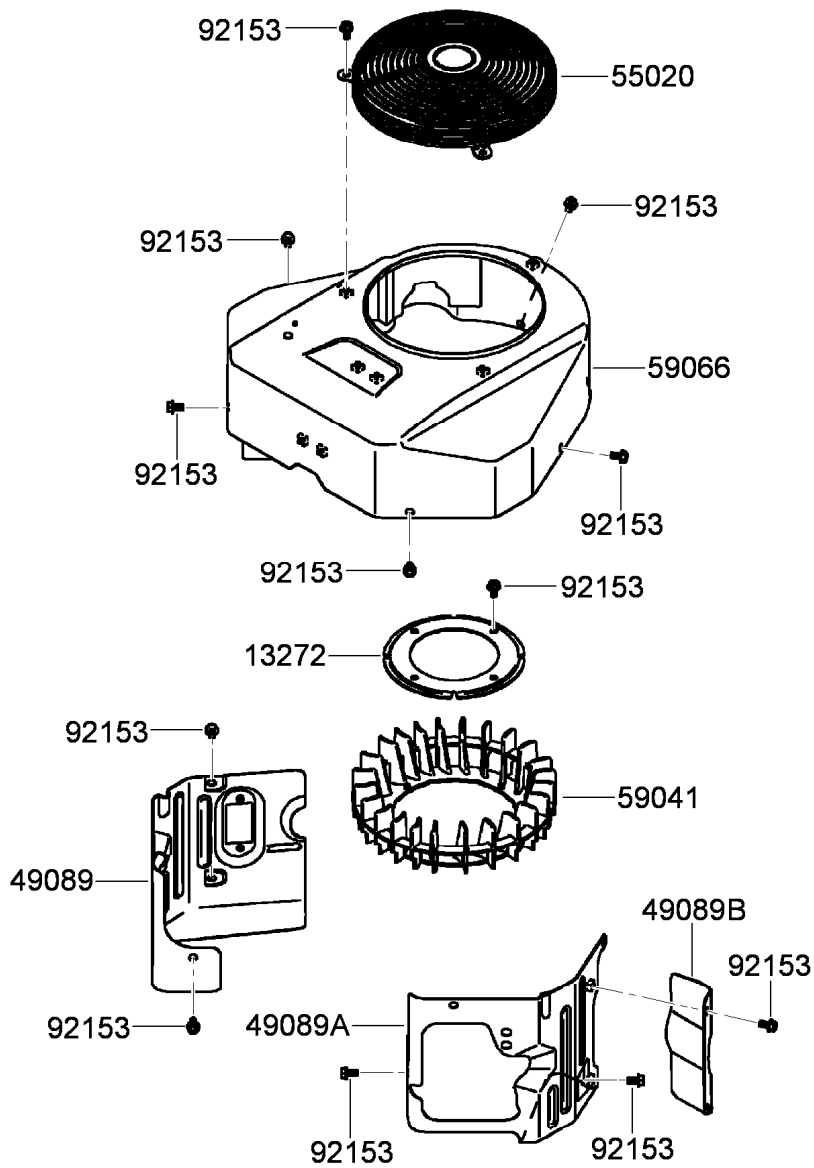
Ref.	Part Number	Qty.	Description
13001	119-5824	2	Piston-Engine
13002	119-5825	2	Pin-Piston
13008	119-5826	2	Piston Ring Set
13025	119-5827	1	Piston Ring Set, L (0.5)
13029	119-5828	1	Piston-Engine, L (0.5)
13031	119-5829	1	Crankshaft ASM
13251	119-5830	2	Connecting Rod ASM
92033	119-5831	4	Ring-Snap
92151	115-6565	4	Bolt (6X35)





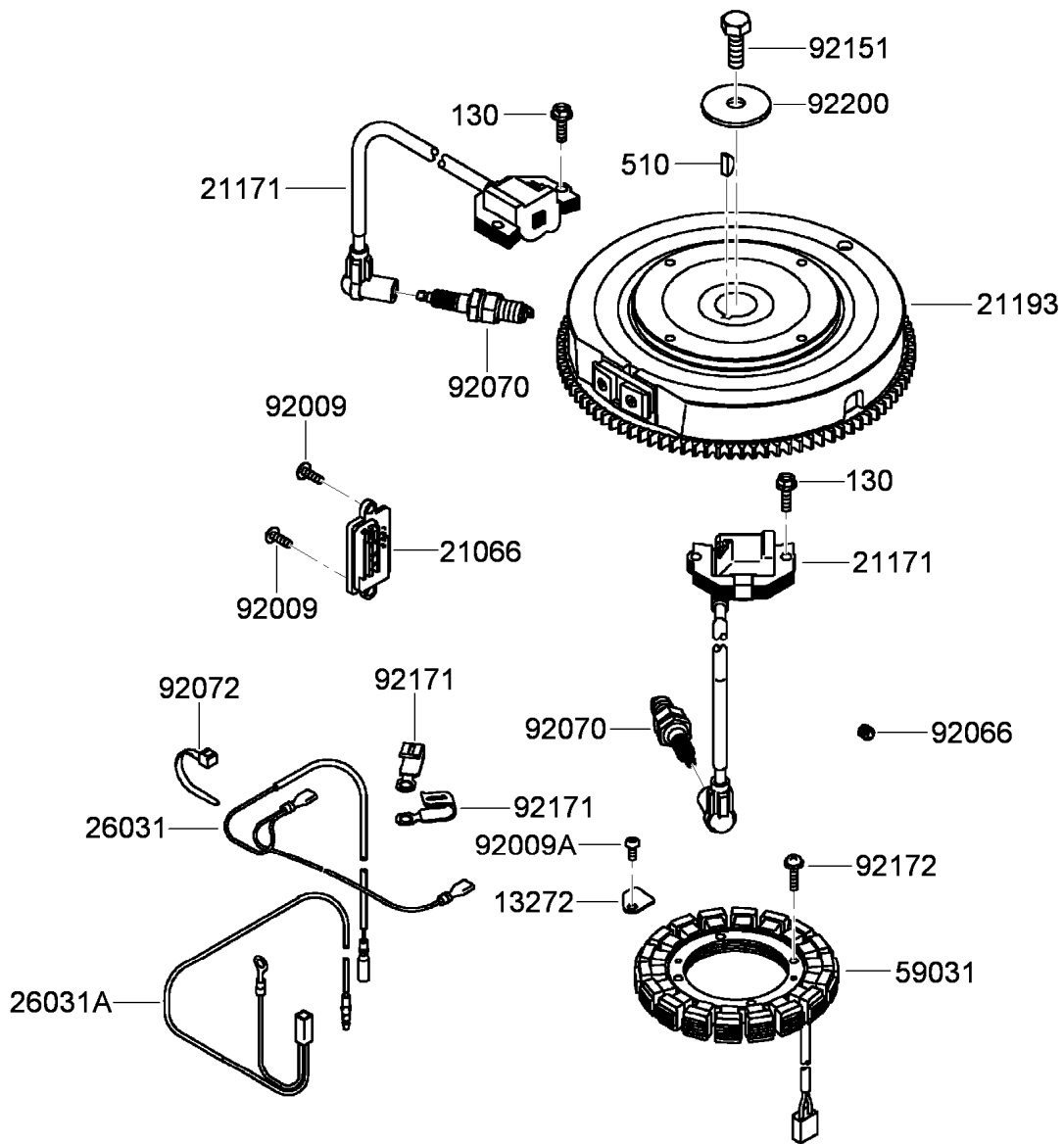
## Lubrication Equipment Assembly

Ref.	Part Number	Qty.	Description
555	119-5859	1	Pin-Spring (4X20)
670	1-413506	2	Discontinued
13272	119-5847	1	Plate-Rotor
14075	119-5848	1	Oil Gauge Cap ASM
16154	119-5849	1	Rotor-Pump, Outer
16154A	119-5850	1	Rotor-Pump, Inner
49065	119-5851	1	Filter-Oil
49065A	119-5852	1	Filter-Oil
59231	119-5853	1	Tube-Filler, Oil
92066	119-5854	1	Plug
92066A	119-5855	1	Plug
92140	119-5856	1	Ball
92145	119-5857	1	Spring
92153	119-5858	1	Bolt
92153A	115-6419	3	Bolt (6X12)



## Cooling Equipment Assembly

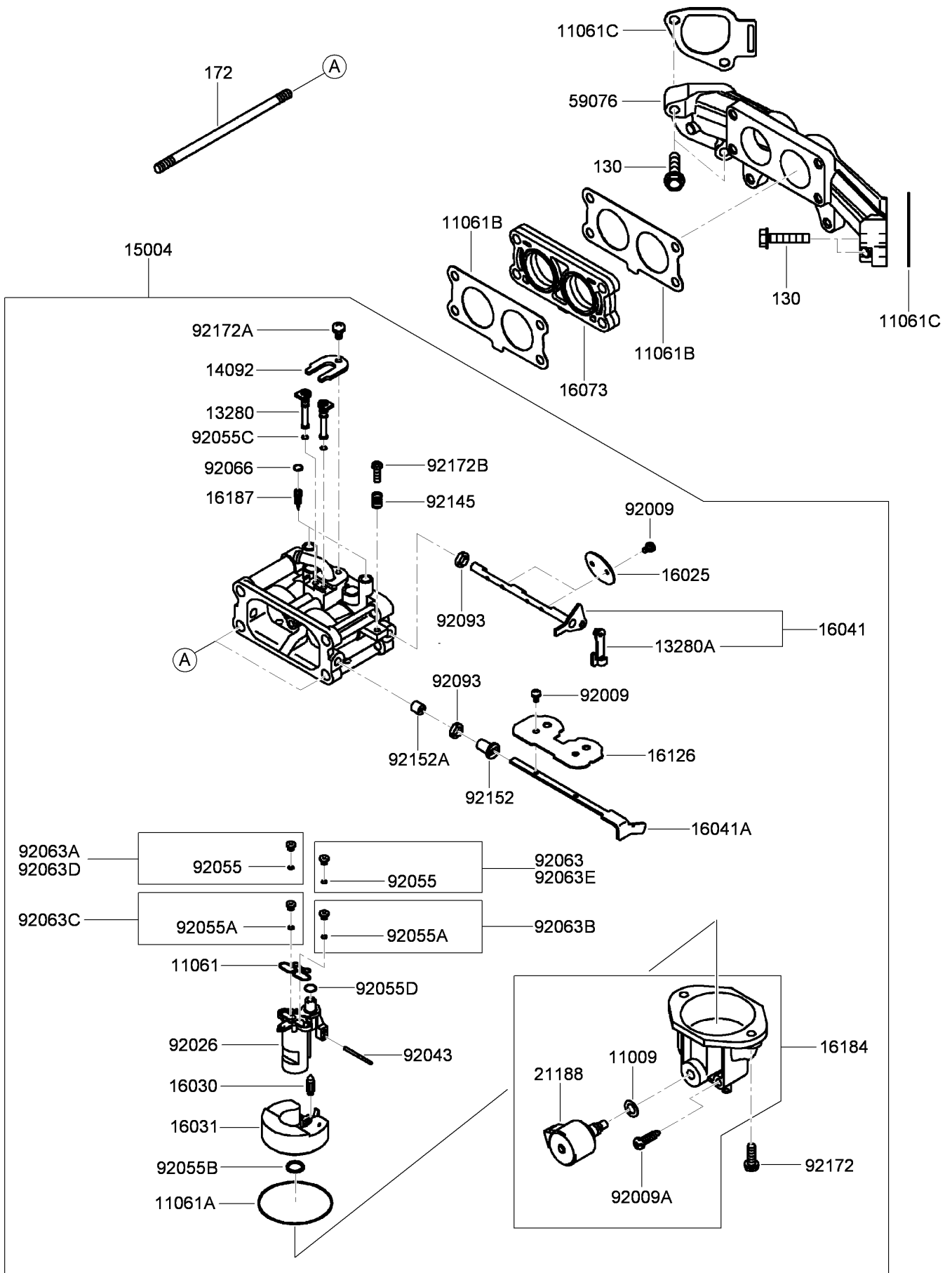
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13272	119-5860	1	Plate-Fan
49089	119-5862	1	Shroud-Engine
49089A	119-5863	1	Shroud-Engine
49089B	119-5864	1	Shroud-Engine
55020	119-5865	1	Guard
59041	119-5867	1	Fan
59066	119-5868	1	Housing-Fan
92153	114-8655	18	Bolt (6X12)



## Electric Equipment Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
130	95-9893	4	Bolt-Flanged (6X20)	92009	119-5879	2	Screw
510	KW10163	1	Key-Woodruff	92009A	95-9716	1	Screw
13272	119-5870	1	Plate	92066	119-5820	1	Plug
21066	120-7356	1	Regulator-Voltage	92070	92-2153	2	Plug-Spark
21171	119-5872	2	Ignition Coil ASM	92072	115-6585	1	Band
21193	119-5874	1	Flywheel ASM	92151	115-6408	1	Bolt (12X30)
26031	119-5876	1	Harness	92171	115-8665	2	Clamp
26031A	119-5877	1	Harness	92172	115-4030	4	Screw (5X20)
59031	120-7355	1	Coil-Charging	92200	115-4031	1	Washer (12.2X46X3)

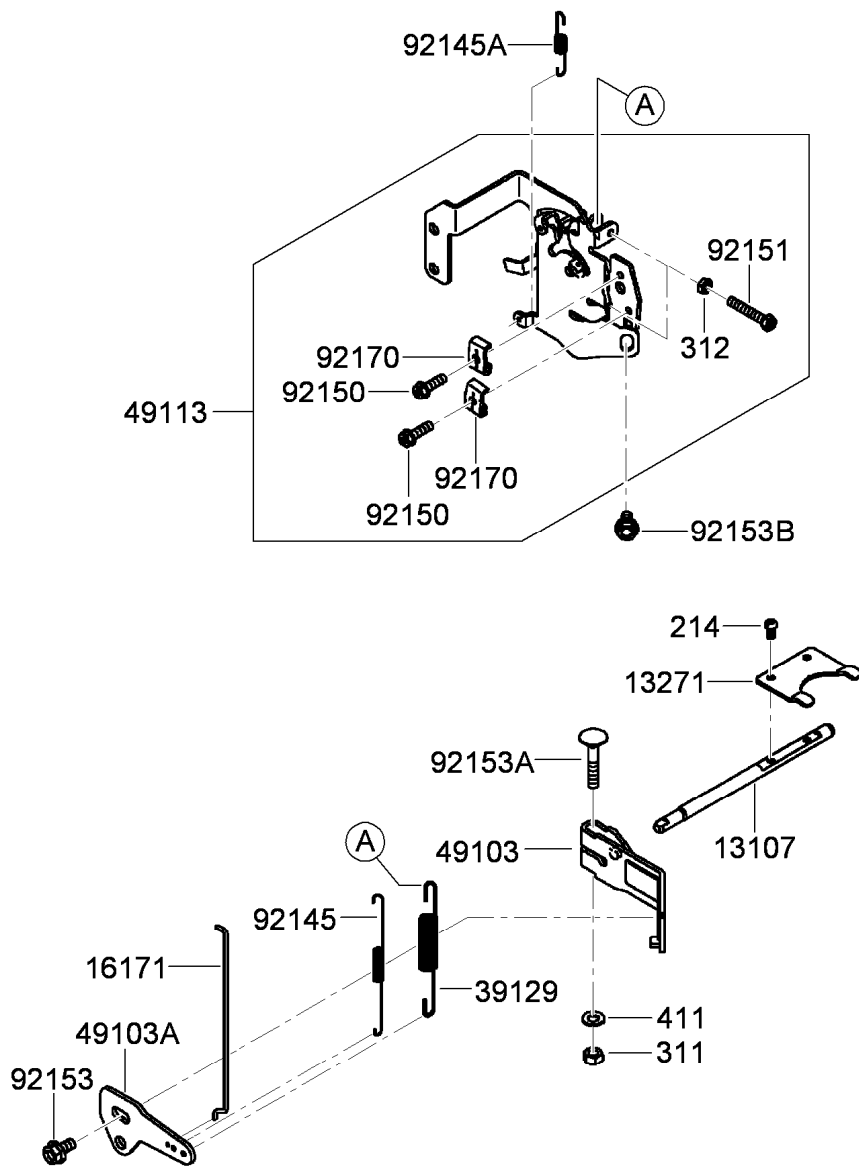
# Carburetor Assembly





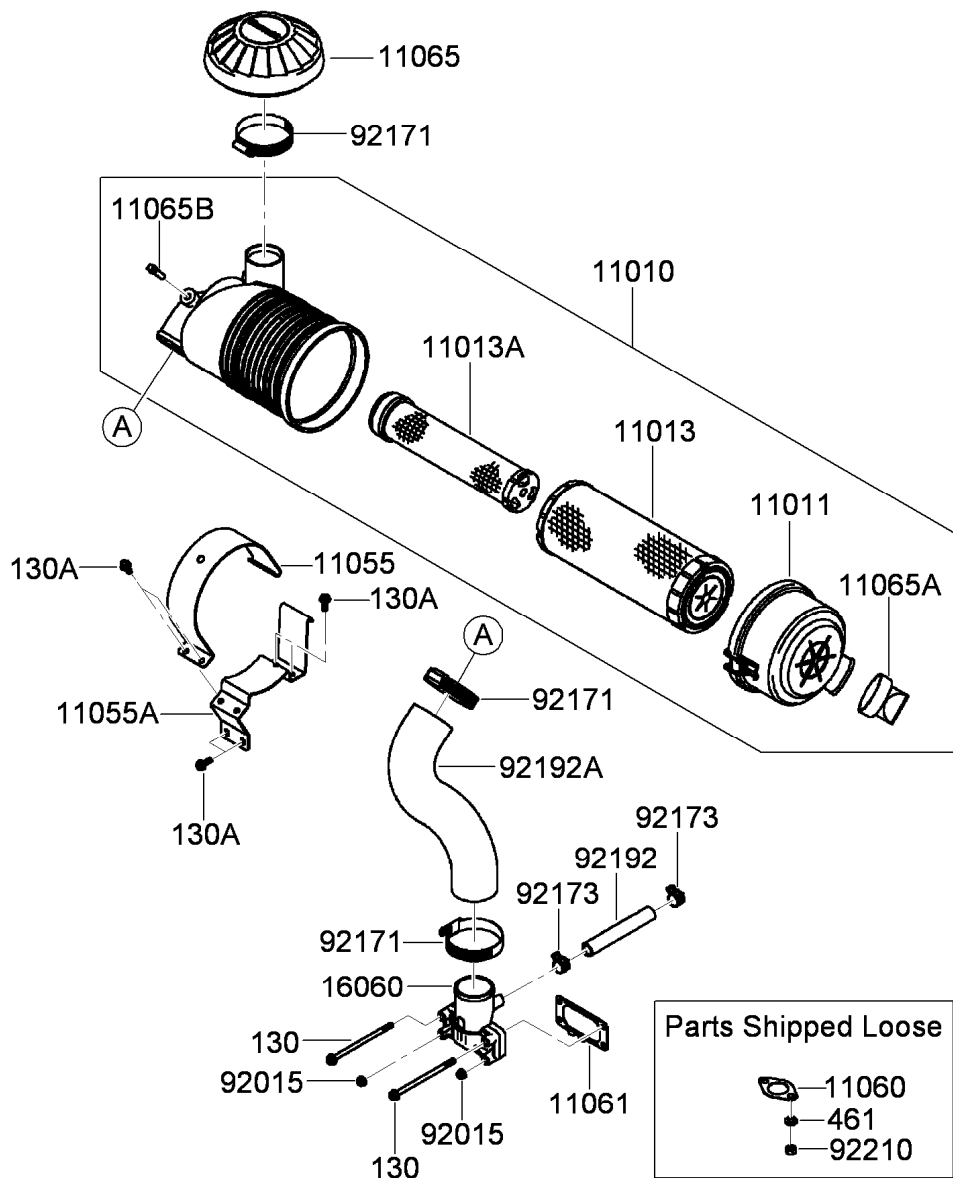
## Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
130	119-5940	4	Bolt-Flanged (6X30)	92009A	119-5917	1	Screw-Drain
172	119-5941	2	Bolt-Stud (6X115)	92026	119-5918	1	Spacer
11009	119-5895	1	Gasket	92043	119-5919	1	Pin-Float
11061	119-5896	1	Gasket	92055	119-5920	1	O-Ring
11061A	119-5897	1	Gasket	92055A	119-5921	2	O-Ring
11061B	119-5898	2	Gasket-Carburetor/Manifold	92055B	119-5921	1	O-Ring
11061C	119-5899	2	Gasket-Manifold	92055C	119-5923	2	O-Ring
13280	119-5901	2	Holder	92055D	119-5924	1	O-Ring
13280A	119-5902	1	Holder	92063	119-5926	1	Jet-Main (No. 108)
14092	119-5903	1	Cover	92063A	119-5927	1	Jet-Main (No. 104)
15004	119-5904	1	Carburetor ASM	92063B	119-5928	1	Jet-Main (No. 114)
16025	119-5905	2	Valve-Throttle	92063C	119-5929	1	Jet-Main (No. 110)
16030	119-5906	1	Valve-Float	92063D	119-5930	1	Jet-Main (No. 107)
16031	119-5907	1	Float	92063E	119-5931	1	Jet-Main (No. 111)
16041	119-5908	1	Carburetor Throttle Shaft ASM	92066	119-5932	2	Plug-Expansion
16041A	119-5909	1	Shaft-Choke, Carburetor	92093	119-5933	2	Seal (6.9)
16073	119-5910	1	Insulator	92145	119-5934	1	Spring
16126	119-5911	1	Valve	92152	119-5935	1	Collar
16184	119-5912	1	Float Chamber ASM	92152A	119-5936	1	Collar
16187	119-5913	2	Needle-Jet	92172	119-5937	2	Screw (M5)
21188	119-5914	1	Solenoid	92172A	119-5938	1	Screw (M4)
59076	119-5915	1	Manifold-Intake	92172B	119-5939	1	Screw-Adjust, Throttle
92009	119-5916	6	Screw				



## Control Equipment Assembly

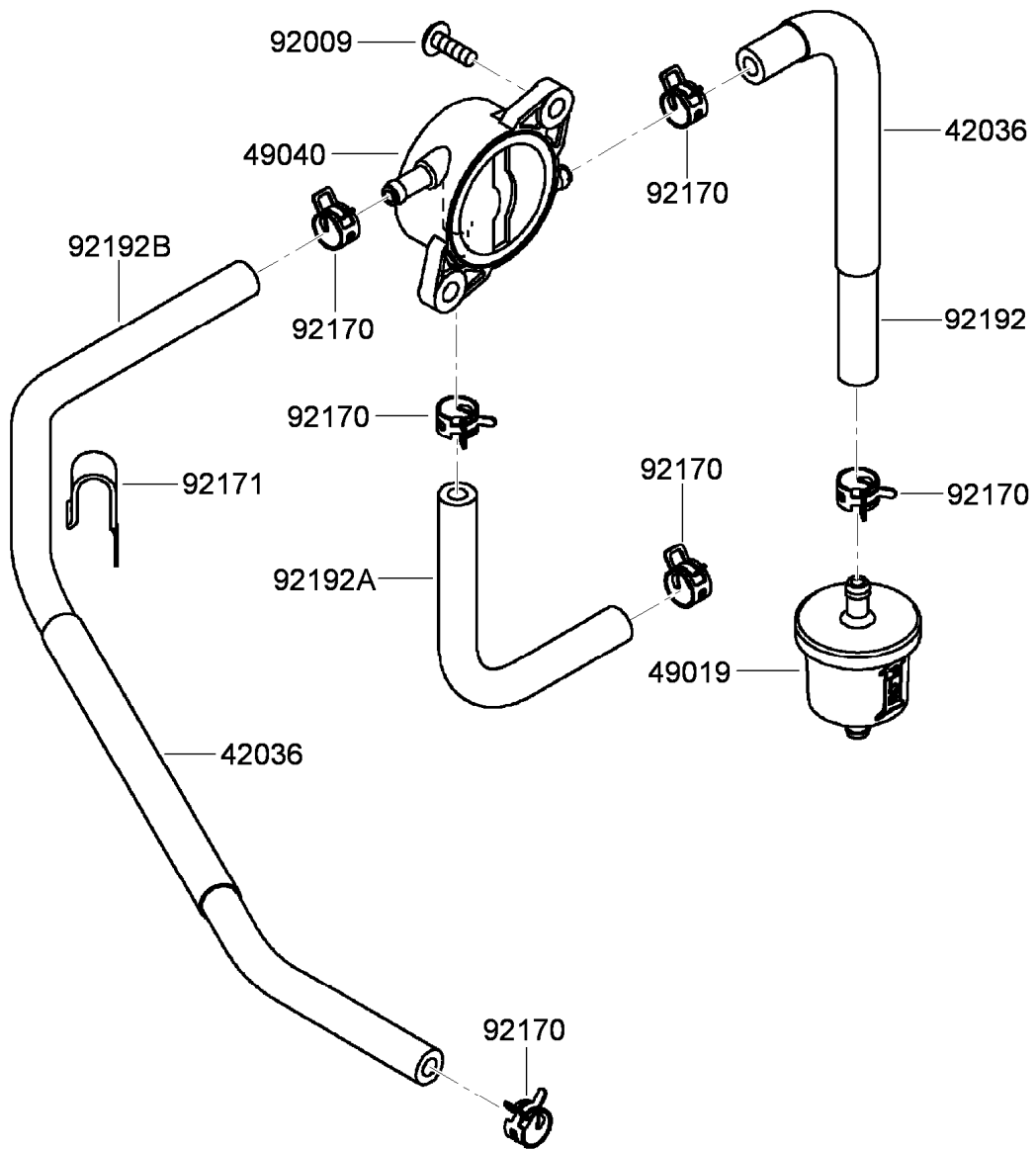
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
214	115-6422	2	Screw-Pan (4X8)	49113	119-5888	1	Control Panel ASM
311	114-8698	1	Nut-Hex (6MM)	92145	119-5889	1	Spring
312	119-5894	2	Nut-Hex (5MM)	92145A	119-5890	1	Spring
411	115-6423	1	Washer-Plain (6MM)	92150	95-9853	2	Bolt (5X18)
13107	119-5882	1	Shaft-Governor	92151	119-5891	2	Bolt (5X30)
13271	119-5883	1	Plate	92153	119-5892	1	Bolt (6X12)
16171	119-5884	1	Link	92153A	115-6420	1	Bolt (6X35)
39129	119-5885	1	Spring-Governor	92153B	119-5892	1	Bolt (6X12)
49103	119-5886	1	Arm-Governor	92170	115-6421	2	Clamp
49103A	119-5887	1	Arm-Governor				



## Air Filter and Muffler Assembly

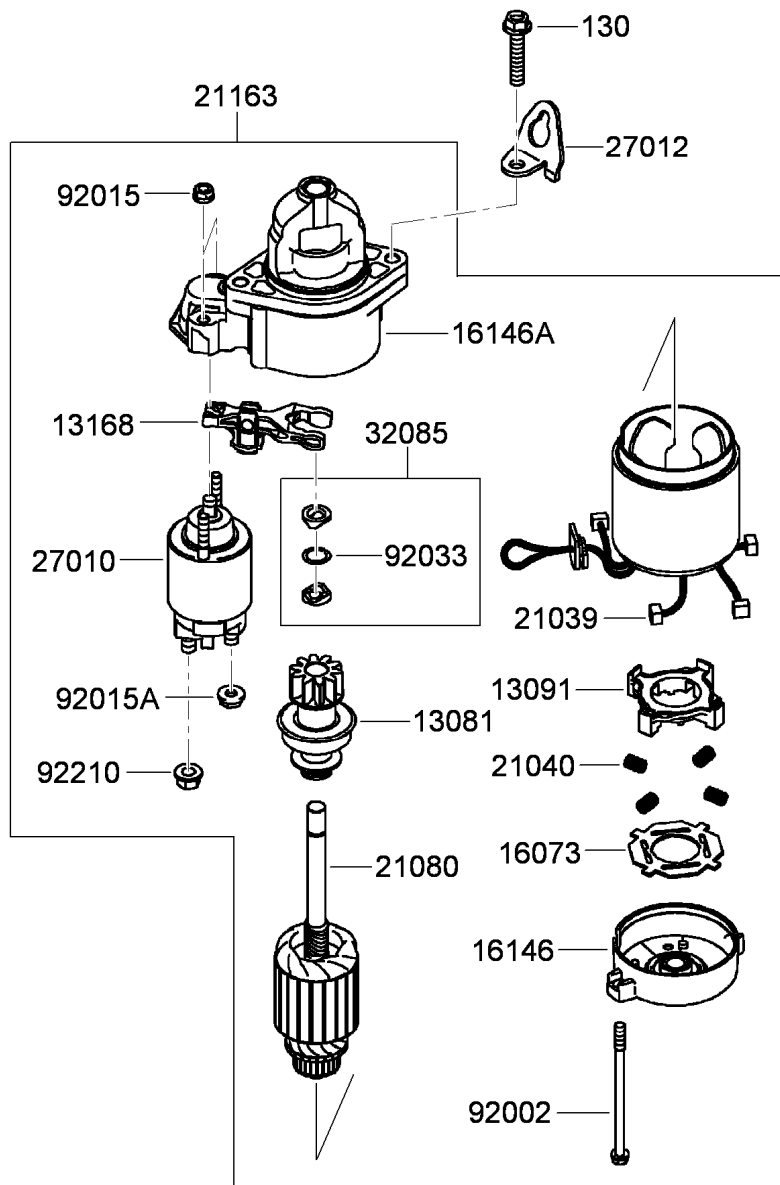
Ref.	Part Number	Qty.	Description
130	119-5960	2	Bolt-Flanged (6X110)
130A	119-5961	6	Bolt-Flanged (6X16)
461	119-5962	4	Washer-Spring (8MM)
11010	119-5942	1	Air Filter ASM
11011	119-5943	1	Case-Filter, Air
11013	119-5944	1	Element-Filter, Air (Outer)
11013A	119-5945	1	Element-Filter, Air (Inner)
11055	119-5946	1	Bracket
11055A	119-5947	1	Bracket
11060	119-5948	2	Gasket-Muffler
11061	119-5949	1	Gasket

Ref.	Part Number	Qty.	Description
11065	119-5950	1	Cap
11065A	119-5951	1	Cap
11065B	119-5952	1	Cap
16060	119-5953	1	Pipe-Intake
92015	119-5954	2	Nut
92171	119-5955	3	Clamp
92173	119-5956	2	Clamp
92192	119-5957	1	Tube (12.6X18.6X118)
92192A	119-5958	1	Tube
92210	119-5959	4	Nut (M8)



## Fuel Tank and Valve Assembly

Ref.	Part Number	Qty.	Description
42036	119-5963	2	Sleeve
49019	121-4570	1	Filter-Fuel
49040	119-5965	1	Pump-Fuel
92009	119-5879	2	Screw
92170	119-5967	6	Clamp
92171	119-5968	1	Clamp
92192	119-5969	1	Tube (6.35X12.7X185)
92192A	119-5970	1	Tube (6.4X12.7X150)
92192B	119-5971	1	Tube (6.35X12.7X390)



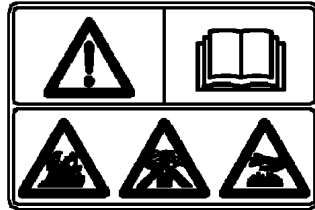
## Starter Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
130	119-5991	2	Bolt-Flanged (8X40)	21163	119-5981	1	Starter-Electric
13081	119-5972	1	Clutch ASM	27010	119-5982	1	Switch
13091	119-5973	1	Holder-Brush	27012	119-5983	1	Hook
13168	119-5974	1	Lever-Shift	32085	119-5985	1	Stopper
16073	119-5975	1	Insulator	92002	119-5986	2	Bolt
16146	119-5976	1	Cover ASM	92015	119-5987	2	Nut
16146A	119-5977	1	Cover ASM	92015A	119-5988	1	Nut
21039	119-5978	4	Brush	92033	119-5989	1	Ring-Snap
21040	119-5979	4	Spring-Brush	92210	119-5990	1	Nut
21080	119-5980	1	Armature				

56014



56070



## Label Set

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
56014	119-5992	1	Emblem
56070	115-6469	1	Label-Warning

# Attachments and Accessories

## For 23208 STX-26 Stump Grinder

<b>Product Name</b>	<b>Model/Part</b>
50 Hour Filter Kit.....	137-3816
200 Hour Filter Kit.....	137-3818
CE Kit.....	22368
Spark Arrestor Screen.....	94-8157



**Count on it.**