

Reelmaster® 335/3500-D, 6500/6700-D, Groundsmaster 455-D

Model/Serial Range: Model Number: Serial Numbers:

ALL 00000-99999

Subject: Peugeot XUD9 Cylinder Head Gasket change.

Four (4) Head Gasket thickness options are available and replace all previous Head Gasket selections. These gaskets provide a greater variety of thickness options when choosing replacement Head Gaskets to ensure that proper engine specifications are maintained during engine repairs.

When selecting a replacement Head Gasket, always refer to the engine repair section in the proper Service Manual for measurement procedures to determine correct Head Gasket thickness. Use this information and the Gasket selection chart below to determine the correct replacement gasket.

HEAD GASKET SELECTION CHART for all Peugeot XUD9 Series Engines

Refer to the Engine Repair section in the proper Service Manual. Follow the instructions listed under Cylinder Head Gasket Selection. Determine Piston protrusion and select the appropriate replacement Gasket from the Chart below. The chart in the original Service Manuals are no longer valid.

ADD THIS CHART TO OLDER SERVICE AND OVERHAUL MANUALS:

REELMASTER® 335-D/3500-D GROUNDSMASTER® 455-D

Part Number	Piston Protrusion	Gasket Thickness	Identification
	(mm)	(mm)	Notches
94-8132	0.56 - 0.71	1.48	2 Notches
94-8133	0.71 - 0.75	1.52	3 Notches
94-8134	0.75 - 0.79	1.58	4 Notches
94-8135	0.79 - 0.83	1.62	5 Notches

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