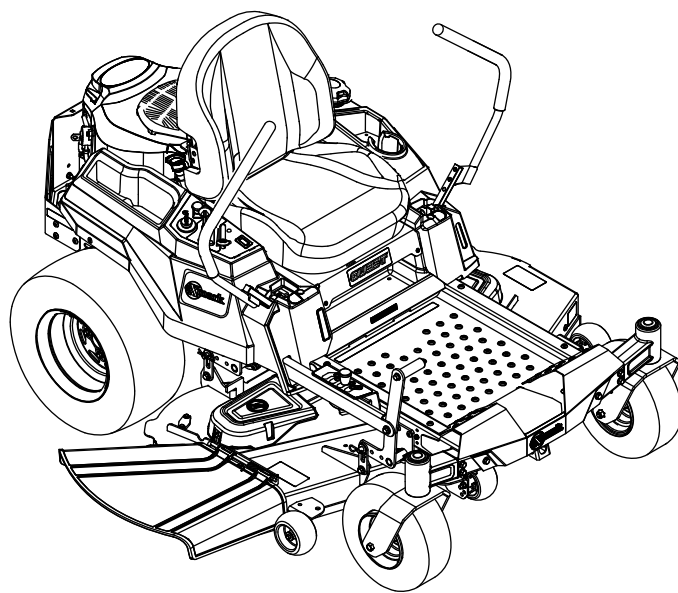




QUEST® X-SERIES

Model No. QZX735GKC48300—Serial No. 413950474 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

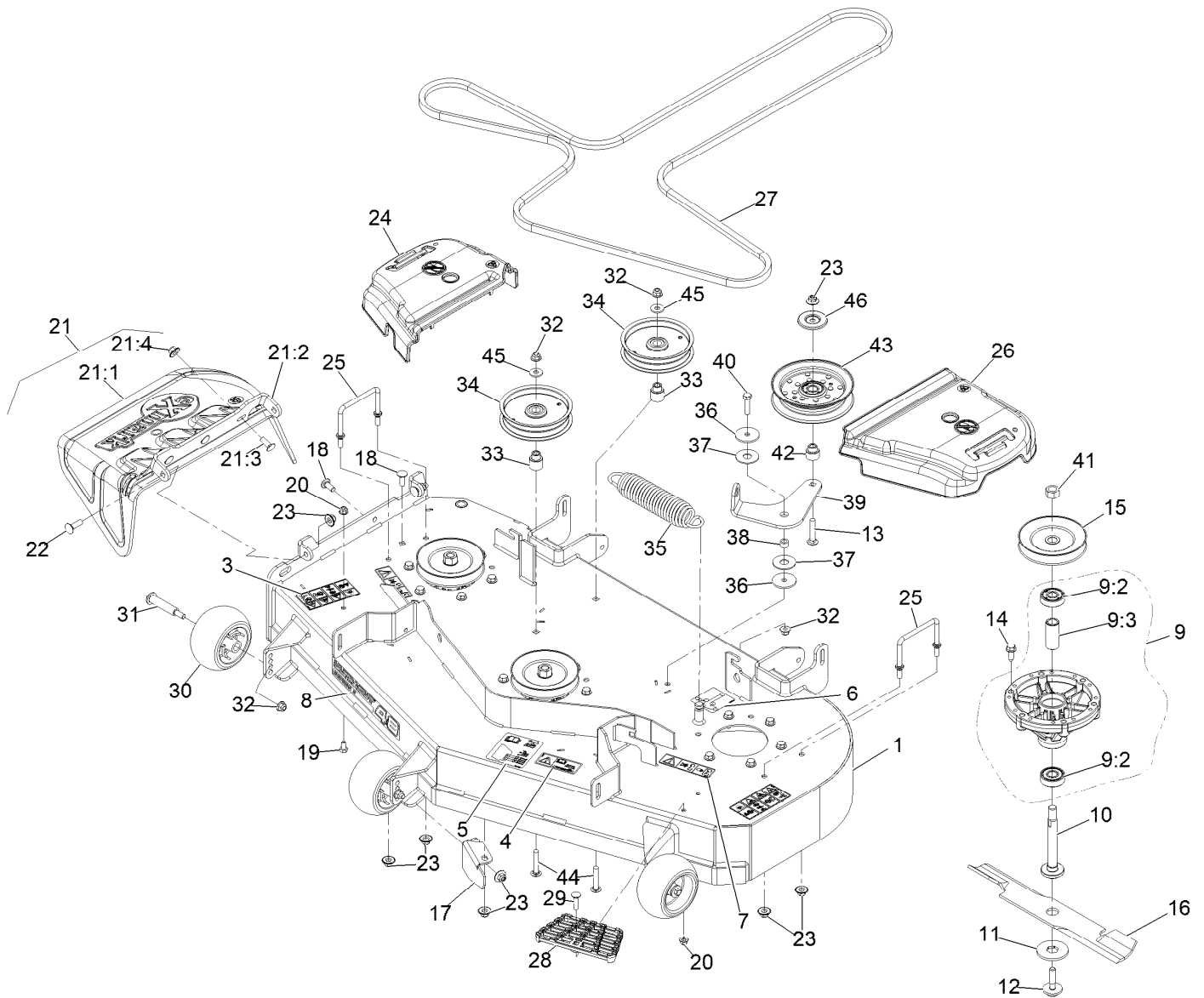
Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

Contents

Deck Assembly	4
Main Frame Assembly	6
Main Frame w/Decals Assembly	8
Deck Lift Assembly	10
Caster Tire Assembly	12
Tire and Wheel Assembly	14
Rear Tire Assembly	16
Brake Assembly	18
Seat Assembly	20
Seat Assembly (cont.)	22
Motion Control Assembly	24
Fuel Assembly	26
Engine Assembly	28
Clutch Assembly	30
Traction Drive Assembly	32
LH Hydro Transmission Assembly No. 147-2860	34
RH Hydro Transmission Assembly No. 147-2861	36
Electrical Assembly	38

Deck Assembly



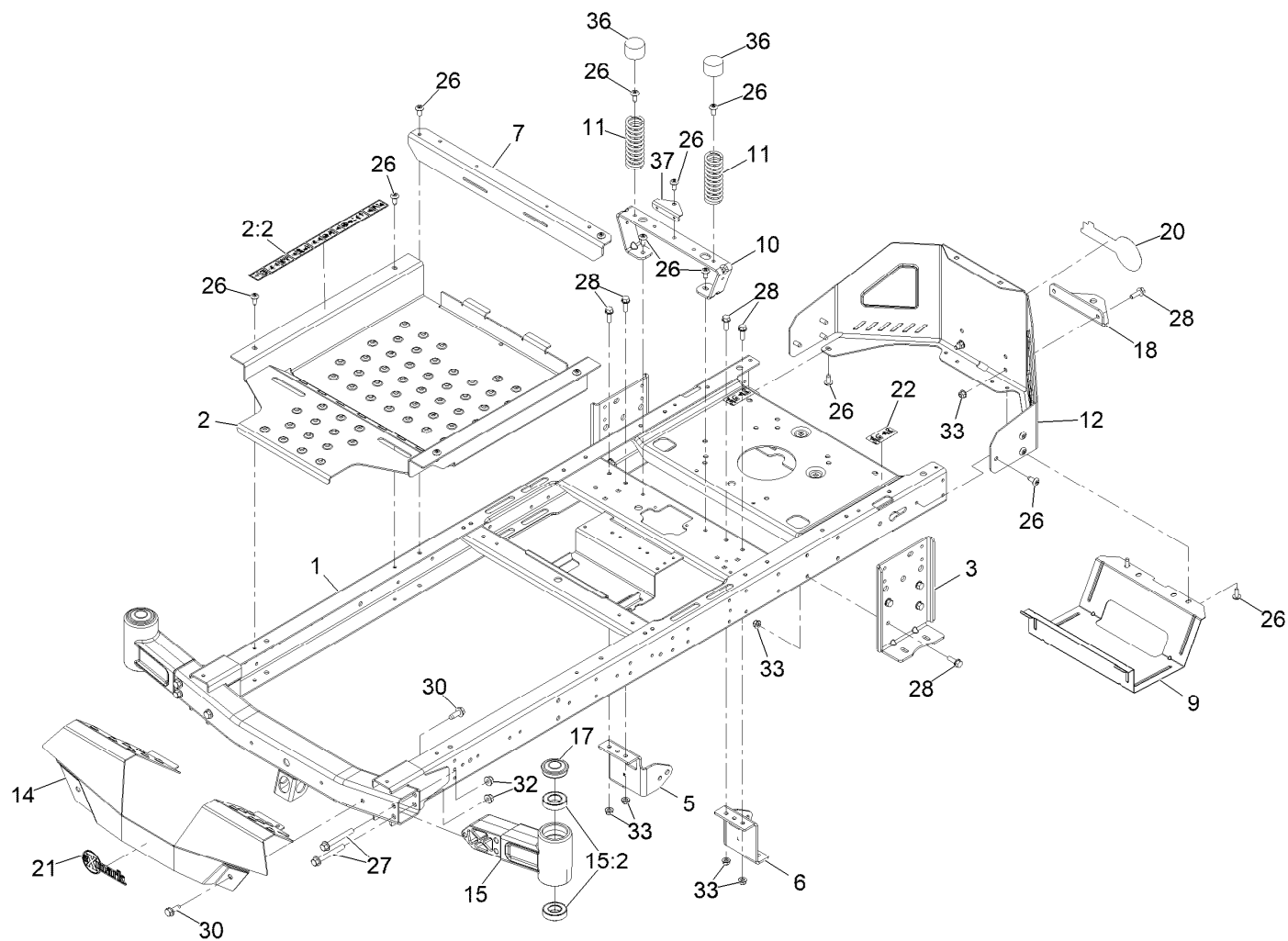
Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-9103	1	ASM-Deck W/Decals 483	21:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
3	132-0872	2	Decal-Danger, Deck	21:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
4	116-8283	1	Decal-Torque, Bolt	22	3231-25	2	Bolt-Carriage 3/8-16 X 1 1/4
5	109-6036	1	Decal-Roller, Anti-Scalp	23	109-6658	9	Nut-Nyloc 3/8-16 Flg
6	142-9946	1	Decal-Belt Routing	24	109-6935	1	Cover-Belt, RH
7	112-9028	2	Decal-Cover, Missing	25	109-6982	2	Wireform-Cover
8	126-6746	1	Decal-Ultracut 48 Series 3	26	109-6936	1	Cover-Belt, LH
9	126-4627	3	ASM-Cutter Housing	27	126-0783	1	Belt, Deck
9:2	116-4004	2	Bearing	28	126-4781-03	1	Step-Deck
9:3	116-4876	1	Spacer-Bearing	29	3230-3	1	Bolt-Carriage 5/16-18 X 1 1/4
10	109-7431	3	Spindle-Hex Pilot	30	1-603299	3	Roller-Scalp, Anti
11	126-4530	3	Washer-Hex Blade Drive	31	112-3977	3	Bolt-HH Shoulder 3/8-16 X 3.79
12	116-0005	3	Bolt-Blade, Sem	32	104-8301	6	Nut-Nyloc 3/8-16 Flg
13	3219-6	3	Nut-Hex 5/8-18	33	142-9772	2	Bushing-Idler
14	126-1696	18	Screw-HWH 3/8-16 X 1 Tf	34	1-613098	2	Pulley-Idler
15	146-0499	3	Sheave-Blade Drive 4.77	35	116-6317	1	Spring-Extension
16	103-6401	3	Blade-Notched	36	63-7400	2	Washer-Rebound
16	109-6391	3	Blade, High Lift ●	37	146-0909	2	Washer
16	103-6386	3	Blade, Low Lift ●	38	115-4986	1	Spacer
16	116-5177	3	Blade-Extreme 2, 16.25" ●	39	146-0303	1	Arm-Idler
16	103-6381	3	Blade, Solid ●	40	323-8	1	Screw-HH 3/8-16 X 1 1/2
16	103-6401	3	Blade-Notched ●	41	3231-6	1	Bolt-Carriage 3/8-16 X 2
16	103-6391	3	Blade, Mulching ■	42	138-7227	1	Bushing-Idler
17	116-0680-01	1	Baffle,Discharge 483	43	126-9196	1	Idler-Pulley, Flat
18	3231-22	2	Bolt-Carriage 3/8-16 X 1	44	117-9971	2	Bolt-Carriage
19	322-2	1	Screw-HH 5/16-18 X 5/8	45	80-6990	2	Washer-Hardened
20	104-8300	2	Nut-Nyloc 5/16-18 Flg	46	126-8043	1	Shield-Dust
21	109-7188	1	ASM,Discharge Chute				
21:1	109-2738	1	Chute, Discharge				
21:2	109-8675-01	1	Bracket,Discharge Chute				

● Optional Equipment

■ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

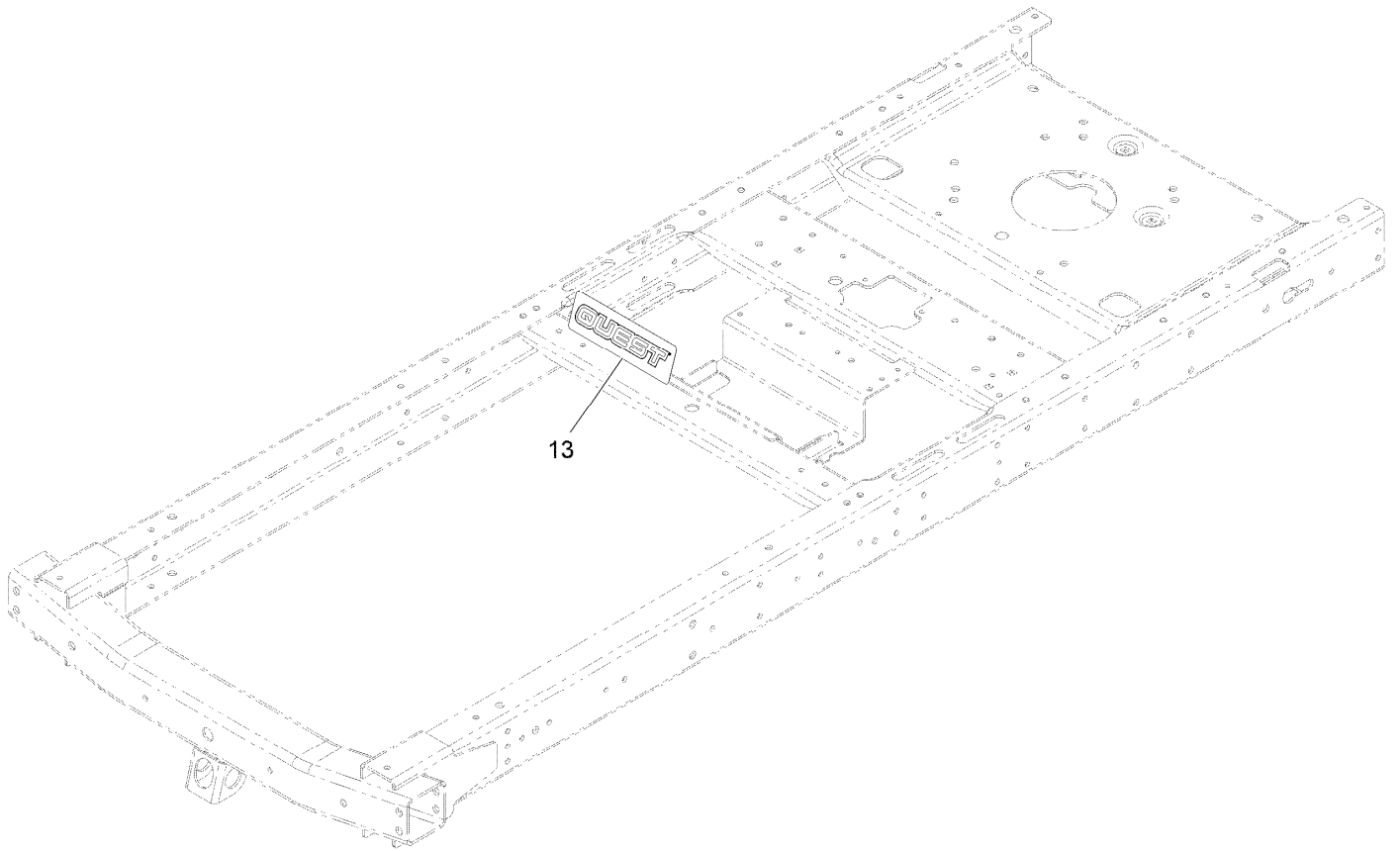
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-9820-05	1	Frame ASM -	17	138-7200	2	Cap-Grease
			Riveted/Welded	18	117-1232-03	1	Bracket-Hitch
2	142-9966	1	Pan-Floor ASM	20	142-5858	1	Decal-Exmark Logo
2:2	144-5288	1	Decal-Warning	21	142-5841	1	Decal-Exmark Logo
3	138-7520-01	2	Plate-Mount, Hydro	22	142-5854	2	Decal-Bypass
5	137-7020-01	1	Mount-Hydro, Front (Right)	26	138-9753	21	Screw-Button Head 5/16-18
6	139-3211-01	1	Mount-Hydro, Front (Left)				X 3/4 Tf
7	138-9791-05	1	Brace-Cross	27	139-2429	4	Screw-HHF 3/8-16 X 3
9	138-0867-03	1	Guard-Muffler	28	3234-29	14	Screw-HH Flg 5/16-18 X 1
10	138-6036-03	1	Support-Seat	30	139-2428	4	Screw-HWH
11	138-2548	2	Spring-Compression	32	139-2430	4	Nut-HF, NI
12	138-9820-05	1	Guard-Engine	33	104-8300	14	Nut-Nyloc 5/16-18 Flg
14	138-9827-01	1	Footrest	36	701178	2	Cap-Protector
15	142-5809	2	Axle-Stub	37	146-0854-03	1	Bracket-Relay
15:2	109-3678	2	Bearing-Ball				

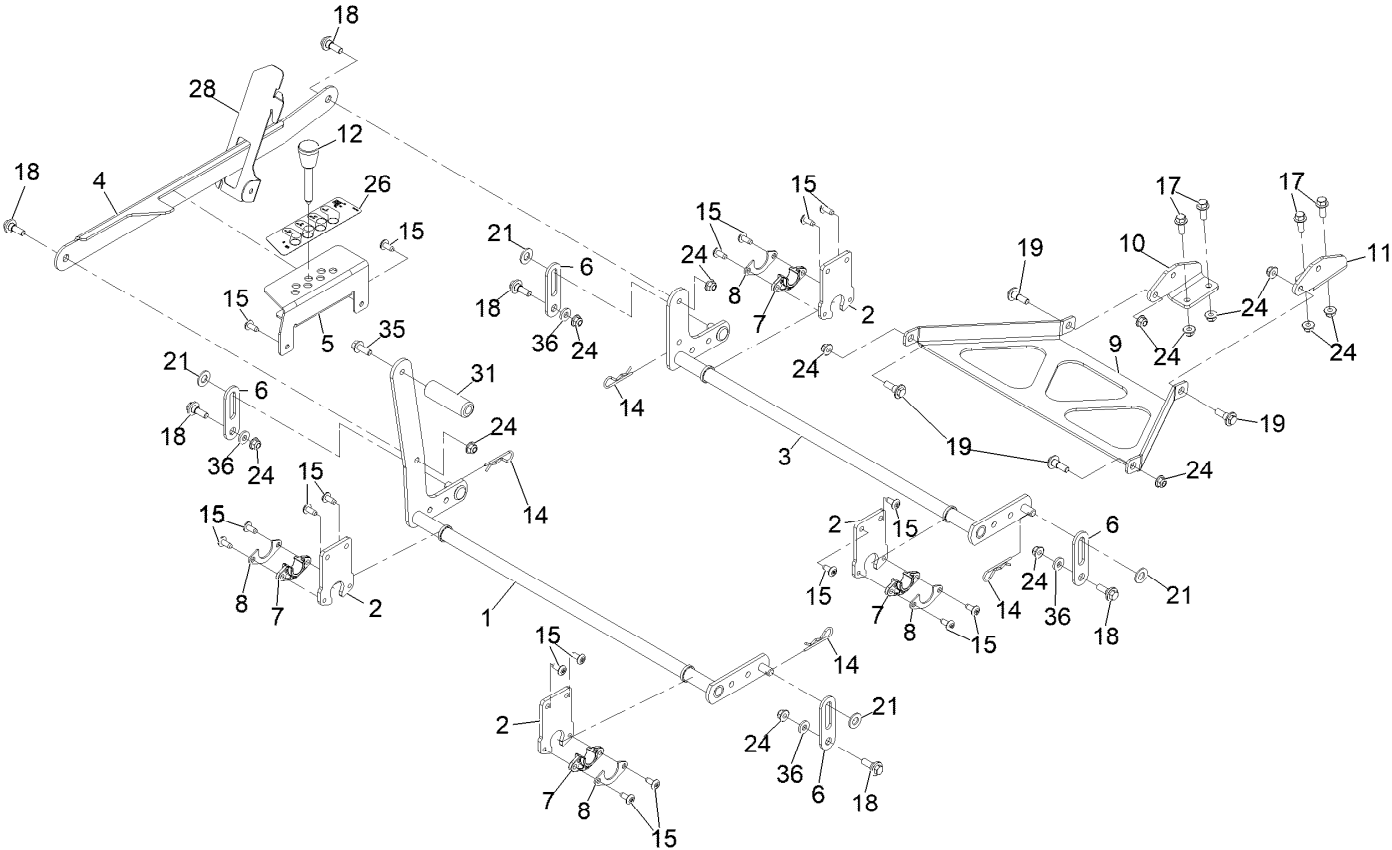
Main Frame w/Decals Assembly



Main Frame w/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	142-4906	1	Decal-Quest Logo

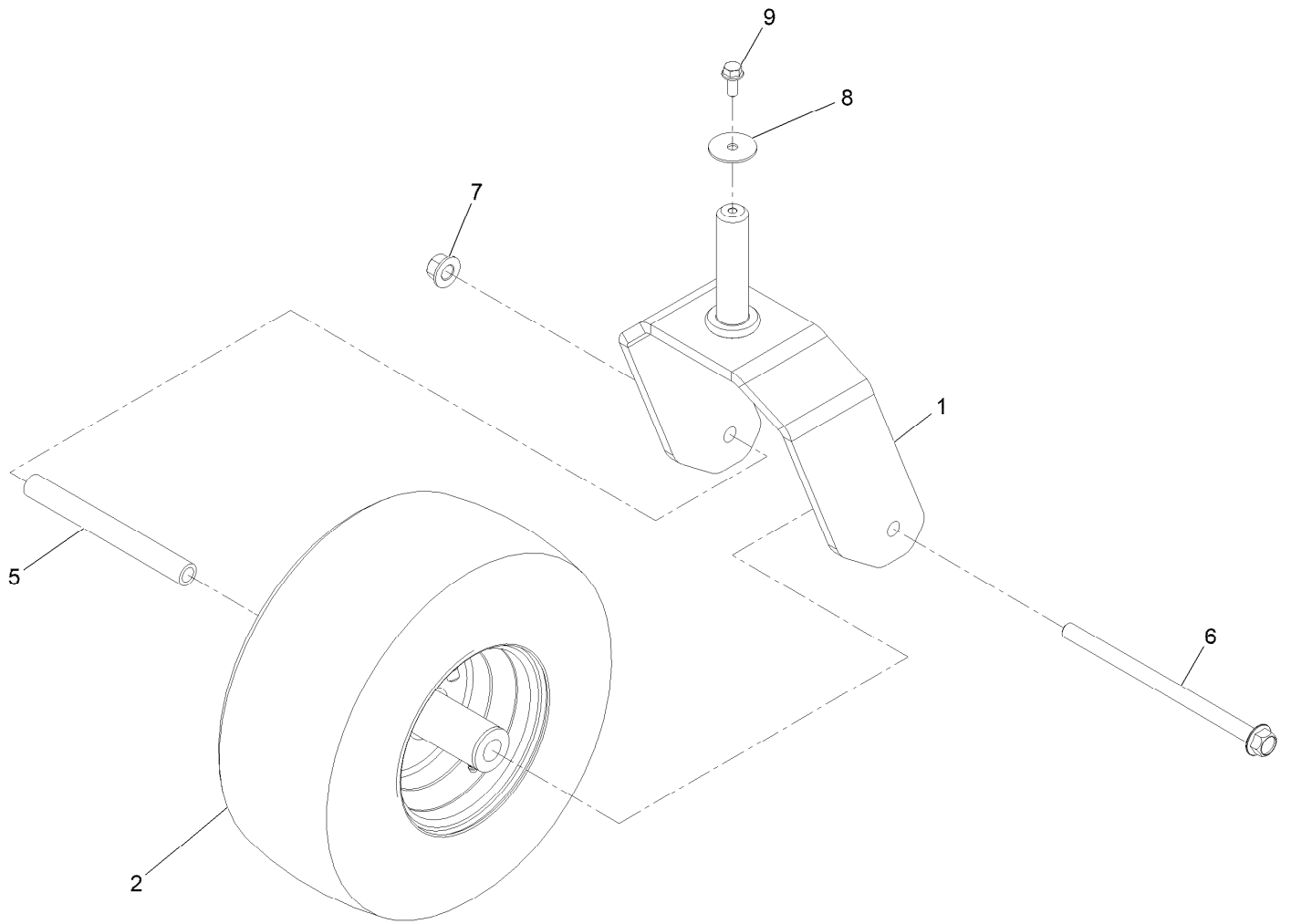
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-2503-03	1	Pivot Front ASM	17	3234-42	4	Screw HHF 3/8-16 X 1
2	138-9804-03	4	Support-Cross, Shaft	18	137-9847	6	Screw-Shoulder 3/8-16 X .88
3	138-2504-03	1	Rear Pivot ASM	19	109-9840	4	Screw-Hex Flange 3/8-16 X .80
4	137-5091-03	1	Link-HOC	21	3256-26	4	Washer-1/2 SAE
5	137-5092-03	1	Bracket-HOC	24	104-8301	14	Nut-Nyloc 3/8-16 Flg
6	137-7001-03	4	Link-Decklift	26	139-5892	1	Decal-HOC
7	139-5872	4	Bearing-Flange	28	139-5804-03	1	Bracket-HOC
8	138-7204	4	Gusset-Deck Lift	31	139-7452	1	Pedal-Foot Lift
9	142-8972-03	1	Bracket-Strut	35	139-2597	1	Screw-HHF 3/8-16 X 1
10	139-3200-01	1	Mount-Pan, LH	36	43-0940	4	Spacer
11	139-3201-01	1	Mount-Pan, RH				
12	140-2146	1	HOC Pin ASM				
14	1-806005	4	Hairpin-Cotter				
15	138-9753	18	Screw-Button Head 5/16-18 X 3/4 Tf				

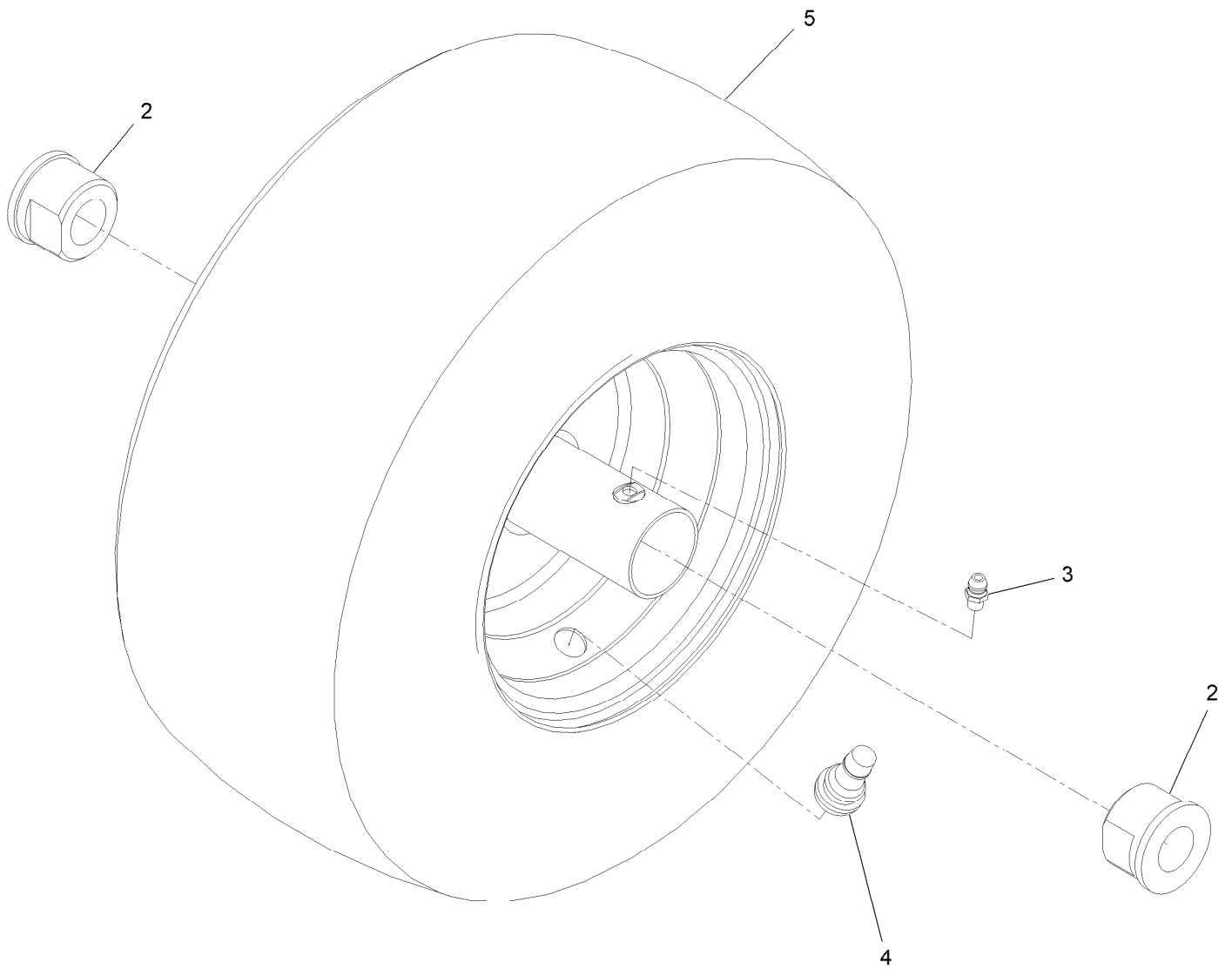
Caster Tire Assembly



Caster Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-7827-01	2	Fork-Caster	7	99-5107	2	Nut-Lock 1/2-13
2	126-4860	2	ASM, Tire & Wheel	8	3256-68	2	Washer-Flat
5	133-4487	2	Spanner-Wheel	9	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
6	126-5389	2	Screw-HHF				

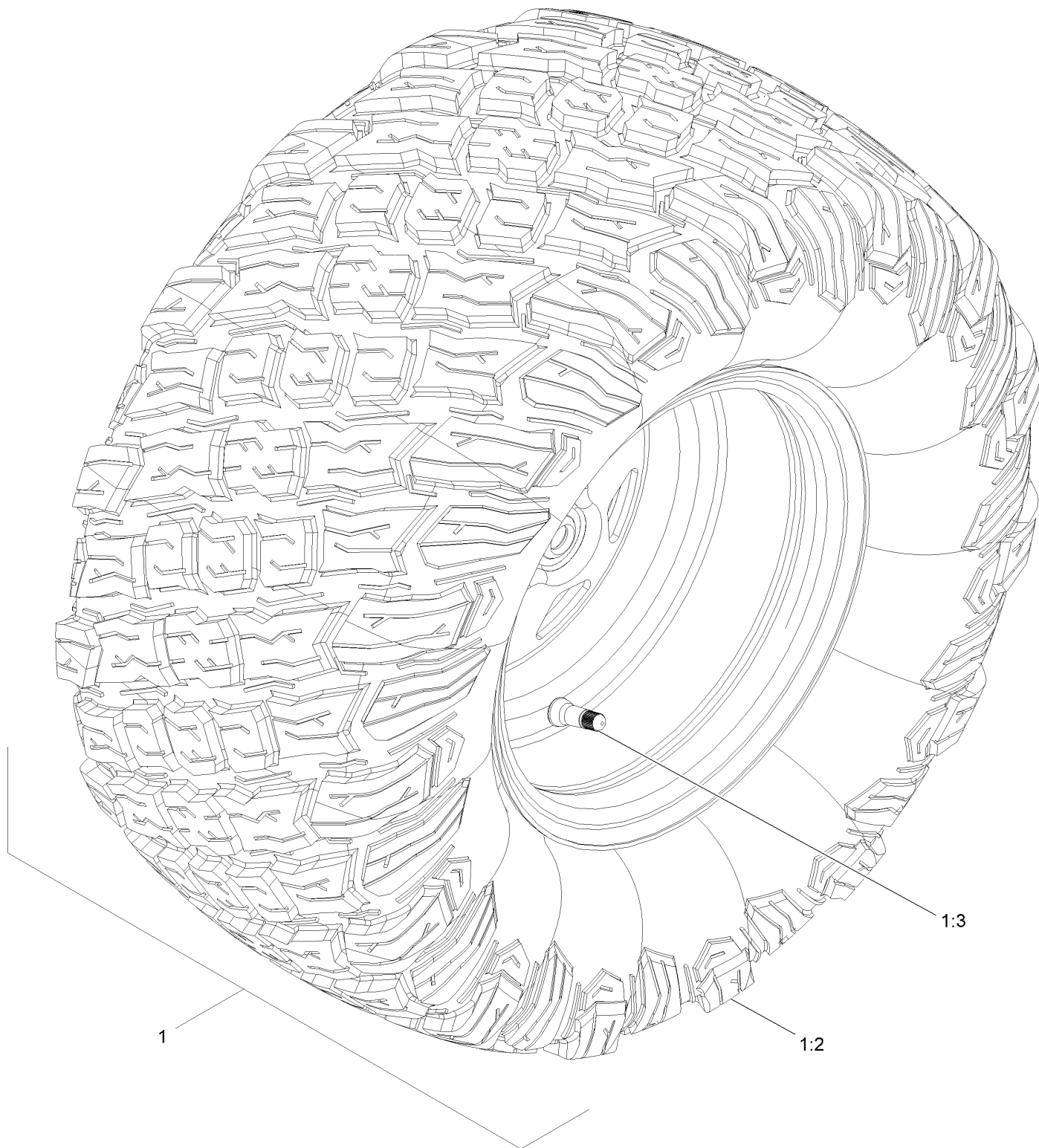
Tire and Wheel Assembly



Tire and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	114-1640	2	Bushing-Flange	4	5108	1	Valve
3	302-5	1	Zerk 1/4-28 Str Thrd Forming	5	126-5959	1	Tire

Rear Tire Assembly

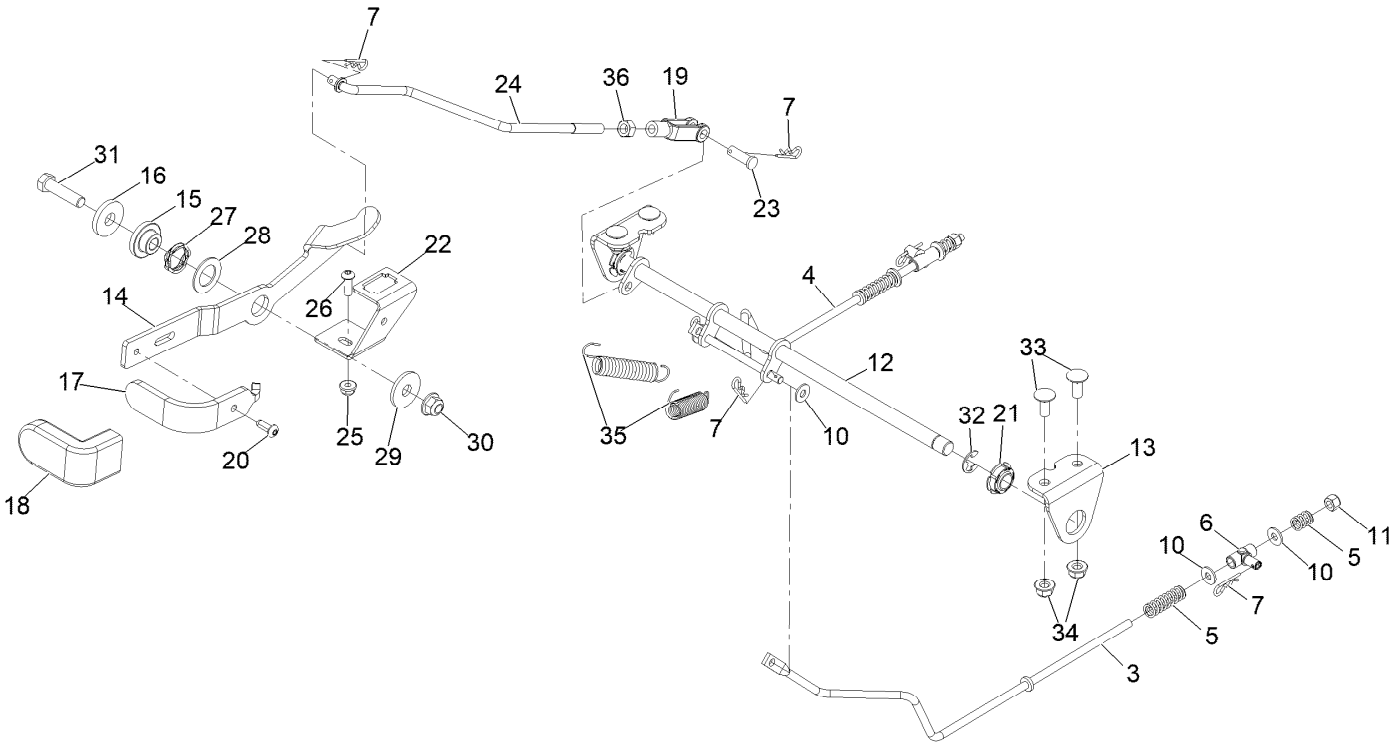


Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-9531	2	Tire ASM	1:3	232-27	1	Stem-Valve
1:2	145-0494	1	Tire	1:99	105-4070	1	Tube-Inner ●

● Not illustrated

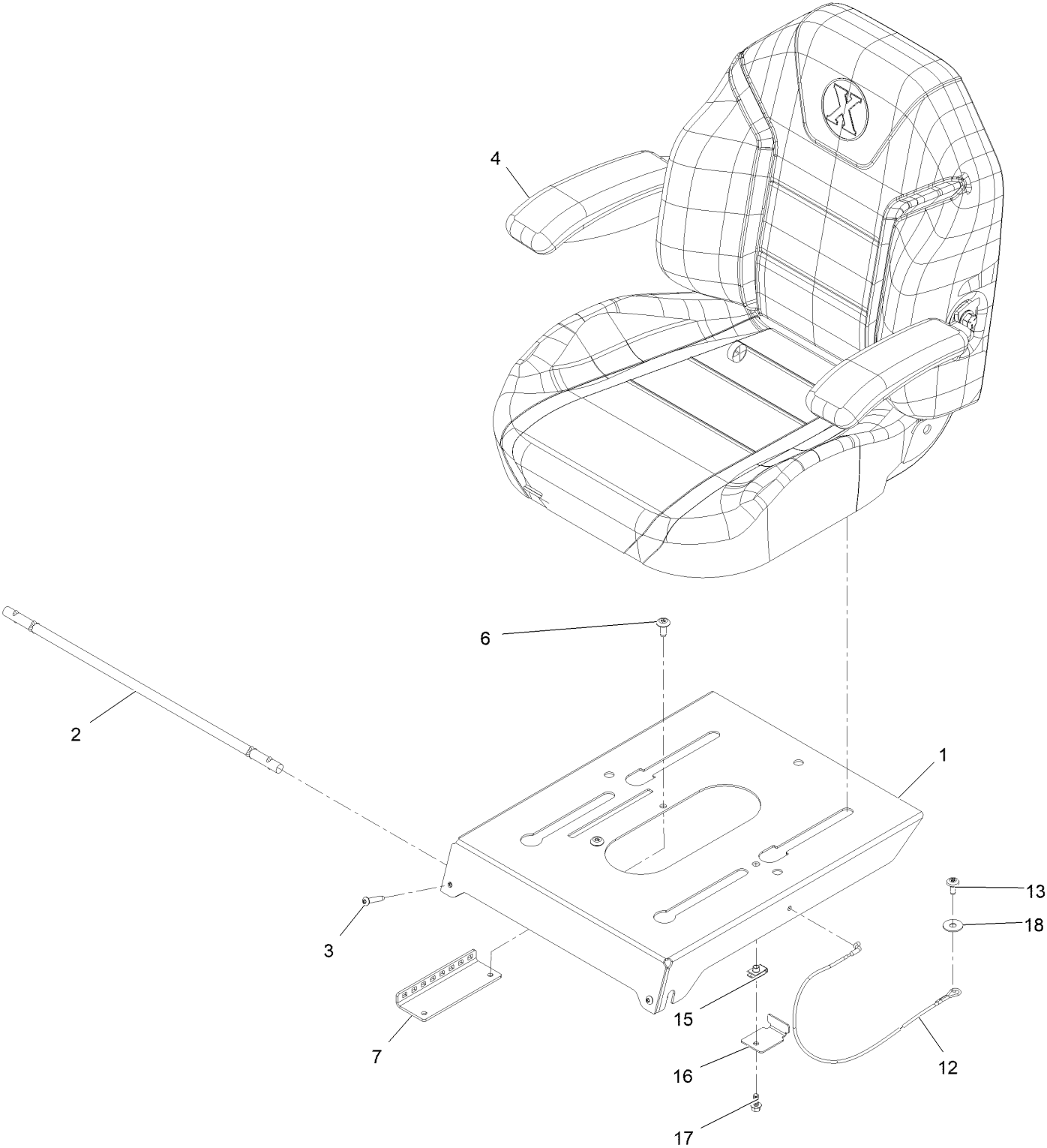
Brake Assembly



Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	138-7524	1	Rod-Brake,LH	21	136-7469	2	Bearing-Spherical
4	138-7523	1	Rod-Brake,RH	22	142-4586-03	1	Bracket- Switch
5	125-0547	4	Spring-Compression, Bail	23	1-808280	1	Pin-Clevis 5/16 X 1 49/64
6	119-8857	2	Mount-Pivot	24	142-4600	1	Rod- Brake
7	3290-307	6	Pin-Cotter	25	104-7201	1	Nut-Nyloc 1/4-20 Flg
10	119-8952	6	Washer	26	3274-69	1	Screw-HSBH
11	3296-42	2	Nut-Nyloc 1/4-20	27	121-4517	1	Washer-Wave
12	142-4598	1	Pivot- Brake	28	119-7640	1	Washer-Thrust
13	135-0147-03	2	Angle-Mount Pivot	29	2844	1	Washer
14	142-4585-03	1	Lever- Brake	30	104-8301	1	Nut-Nyloc 3/8-16 Flg
15	126-5989	1	Pivot-Flange	31	323-8	1	Screw-HH 3/8-16 X 1 1/2
16	1-373034	1	Washer	32	32120-47	2	Ring-Retaining
17	135-0190-03	1	Handle-Brake	33	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck
18	132-4749	1	Grip-Lever	34	104-8300	4	Nut-Nyloc 5/16-18 Flg
19	1-303105	1	Yoke-Adjustable	35	55-9280	2	Spring-Extension
20	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf	36	3219-2	1	Nut-Hex 5/16-24

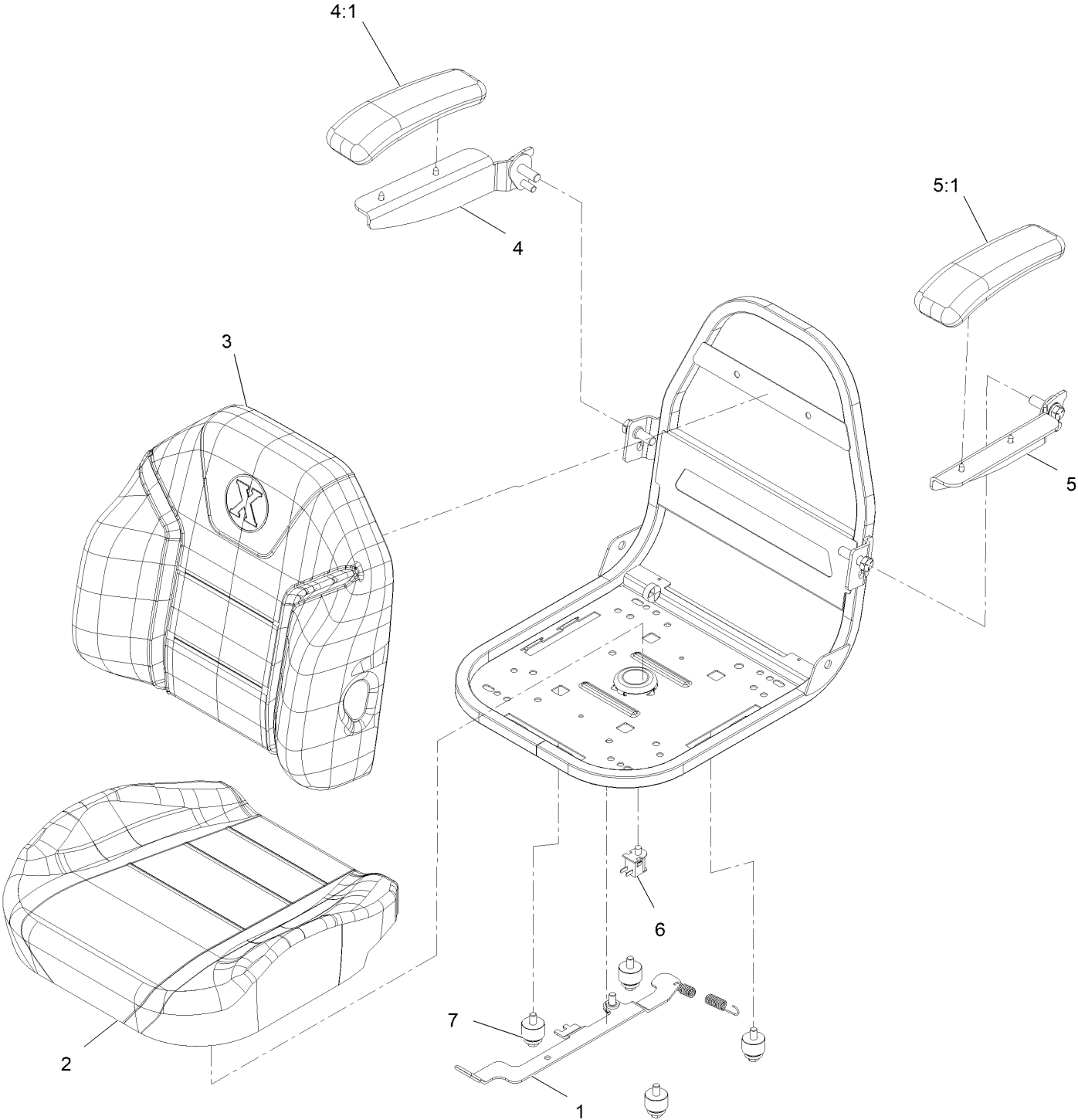
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-5869-03	1	Pan-Seat	12	139-2398	1	Cable-Lanyard
2	138-7555	1	Rod-Pivot	13	120-7950	1	Screw-1/4-20 X 1/2 Tf Torx Plus
3	108-0035	2	Screw-Button Head 1/4-20 X 1 1/4 Tf	15	107069	1	Nut-Retainer-Panel 1/4-20
4	146-0020	1	ASM-Seat Exmark	16	138-7214	1	Bracket-Stop, Seat
6	138-9753	2	Screw-Button Head 5/16-18 X 3/4 Tf	17	99-6810	1	Screw-HH 1/4-20 X 5/8
7	131-4008-03	1	Bracket-Latch, Seat	18	147-5287	1	Washer-Flat

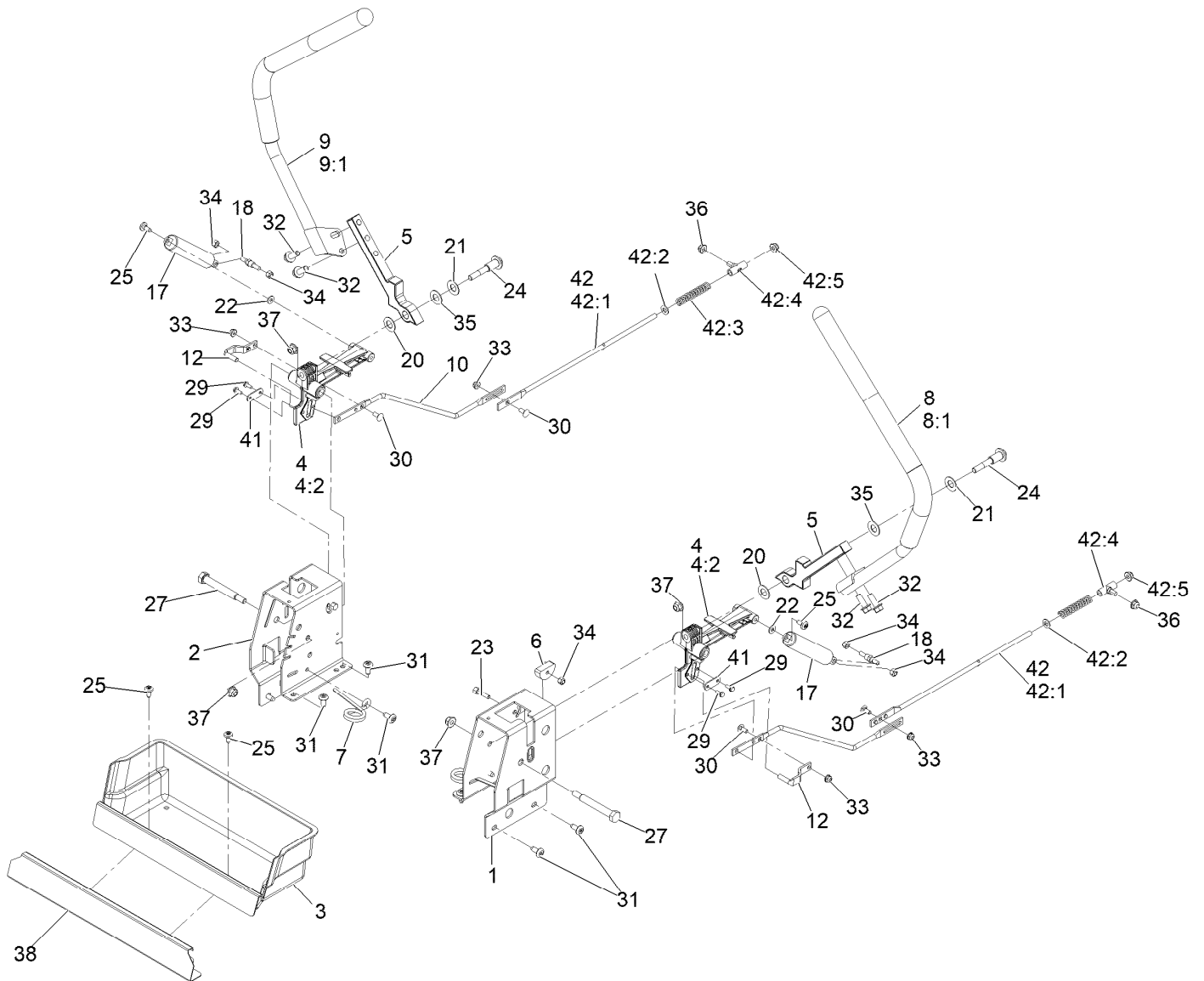
Seat Assembly (cont.)



Seat Assembly (cont.) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-4153	1	Track ASM	5	121-3660	1	LH Arm Rest Kit
2	146-0399	1	Cover, Lower	5:1	110-4163	1	Cushion-Rest, Arm
3	146-0400	1	Cover, Upper	6	82-2190	1	Switch
4	121-3658	1	RH Arm Rest Kit	7	131-4154	1	Bushing ASM
4:1	110-4163	1	Cushion-Rest, Arm				

Motion Control Assembly

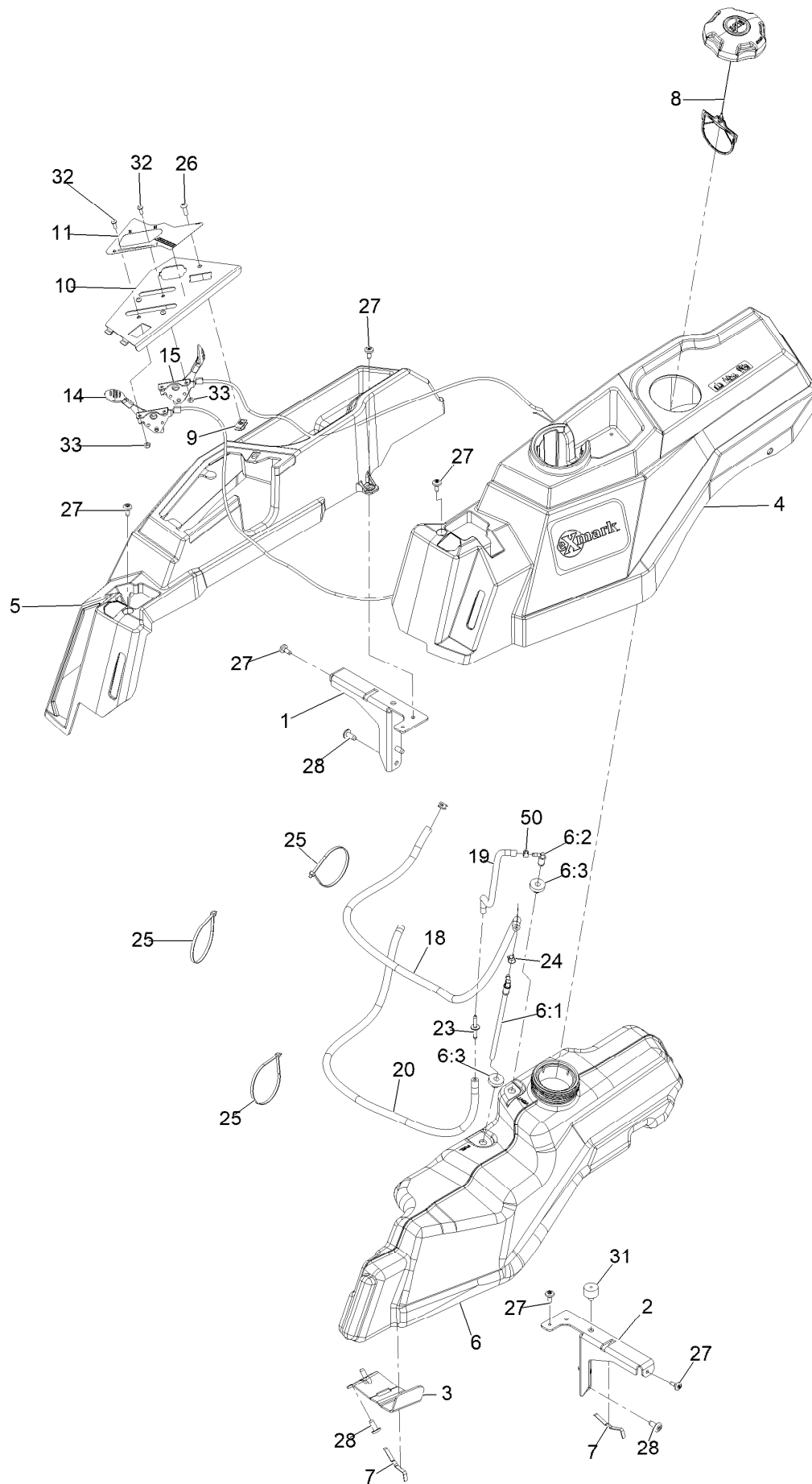


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-7598-03	1	Plate-Control Box, LH	27	115-5099	2	Bolt-Pivot
2	138-7599-03	1	Plate-Control Box, RH	29	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
3	144-1960	1	Box, Storage	30	3229-11	4	Bolt-Carriage 1/4-20 X 5/8
4	119-3470	2	Actuator Arm ASM	31	138-9753	10	Screw-Button Head 5/16-18 X 3/4 Tf
4:2	256-156	2	Bushing-Flange	32	3234-42	4	Screw HHF 3/8-16 X 1
5	133-9299-05	2	Arm-Control	33	104-7201	4	Nut-Nyloc 1/4-20 Flg
6	139-5803	2	Eccentric	34	3296-42	6	Nut-Nyloc 1/4-20
7	138-7539	2	Spring-Torsion	35	117-1240	2	Washer
8	133-7055	1	Handle-Control, LH	36	119-4041	2	Nut-HF
8:1	121-0726	1	Grip	37	104-8301	4	Nut-Nyloc 3/8-16 Flg
9	133-7057	1	Handle-Control, RH	38	139-3280-05	1	Plate-Kick
9:1	121-0726	1	Grip	41	119-8948	2	Plate-Stop, Hydro
10	138-2580	2	Rod-Hydro, Front	42		2	Rod Hydro ASM ●
12	121-1753	2	Pin-Rod, Hydro	42:1	144-1818	1	Rod-Hydro, Rear
17	132-6853	2	Damper-Non Cavitating	42:2	120-9683	1	Washer-Plain
18	138-7215	2	Stud-Damper	42:3	138-7252	1	Spring-Compression
20	120-2273	2	Washer-Nylon	42:4	138-7218	1	Mount-Rod, Hydro
21	119-8925	2	Washer-Belleville	42:5	119-4041	1	Nut-HF
22	119-8952	2	Washer				
23	139-5811	2	Bolt-Pivot, Eccentric				
24	117-1198	2	Bolt-Pivot				
25	120-7950	4	Screw-1/4-20 X 1/2 Tf Torx Plus				

● Not serviced separately

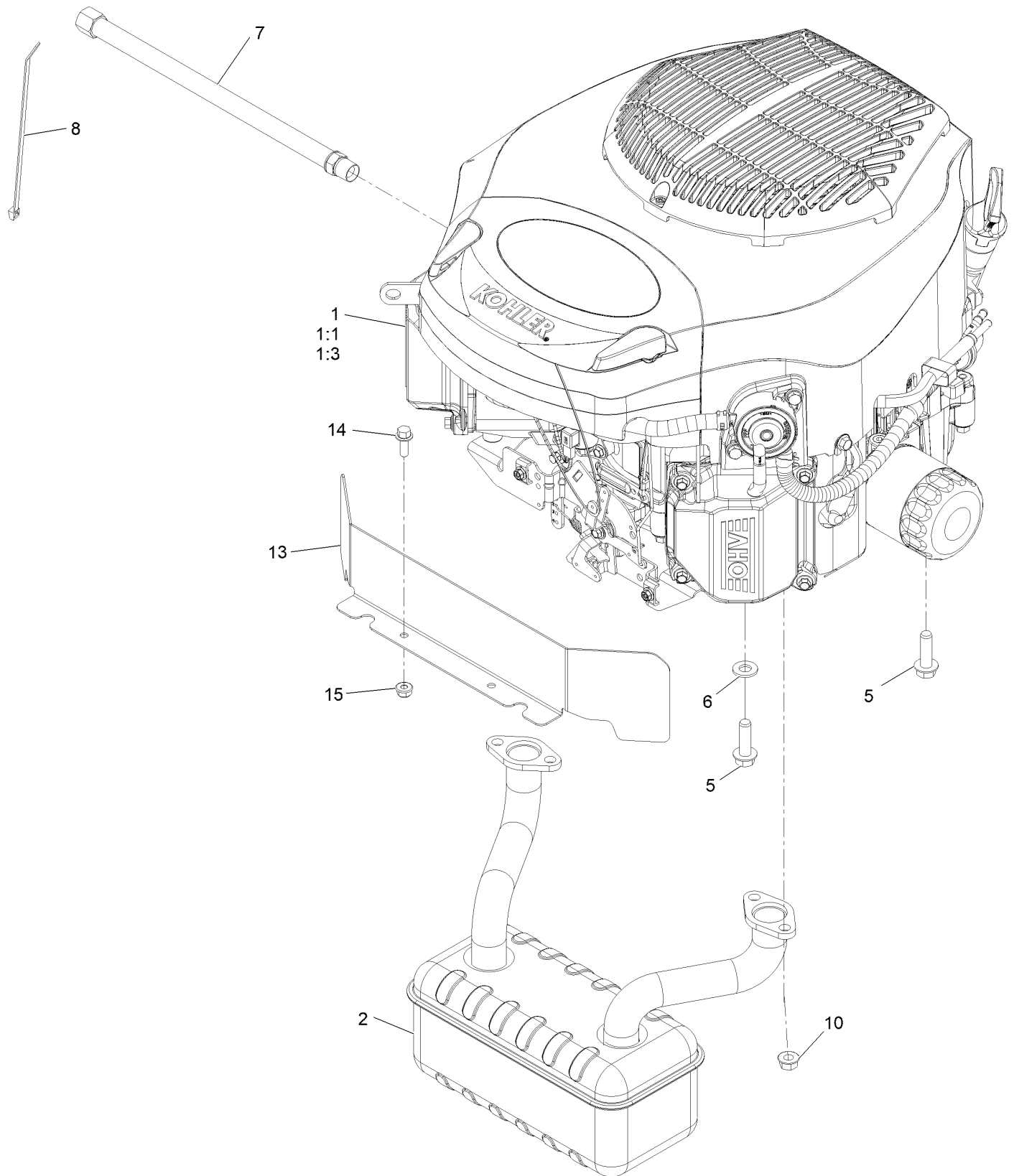
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-6070-03	1	Support-Pod, RH	18	109-0307	1	Hose-Fuel
2	138-6071-03	1	Support-Pod, LH	19	136-6345	1	Hose-Fuel
3	139-3271-03	1	Support-Tank, Fuel	20	136-7526	1	Hose-Fuel
4	146-0121	1	Pod- LH	23	144-1983	1	Adapter Orifice
5	146-0122	1	Pod- RH	24	2412-98	2	Clamp-Hose
6	144-5304	1	Tank-Fuel ASM	25	3290-379	2	Tie-Cable
6:1	139-1091	1	Connector-Elbow, 90 DEG	25	614249	1	Tie-Cable
6:2	144-5302	1	Fitting-Elbow 90	26	3258-166	1	Screw-PPH 1/4-20 X 3/4
6:3	46-6560	2	Bushing	27	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus
7	609830	2	Spring	28	138-9753	6	Screw-Button Head 5/16-18 X 3/4 Tf
8	137-4119	1	Cap-Fuel, Ratcheting	31	120-7893	1	Bumper-Grommet
9	107069	1	Nut-Retainer-Panel 1/4-20	32	3250-12	4	Screw-PPH #10-24 X 1/2
10	142-4193-03	1	Panel- Control	33	3296-2	4	Nut-Nyloc #10-24
11	142-5862	1	Decal-Control Panel	50	2412-80	1	Clamp-Hose
14	116-0969	1	ASM,Throttle Cable				
15	126-6945	1	Cable-Control, Choke				

Engine Assembly



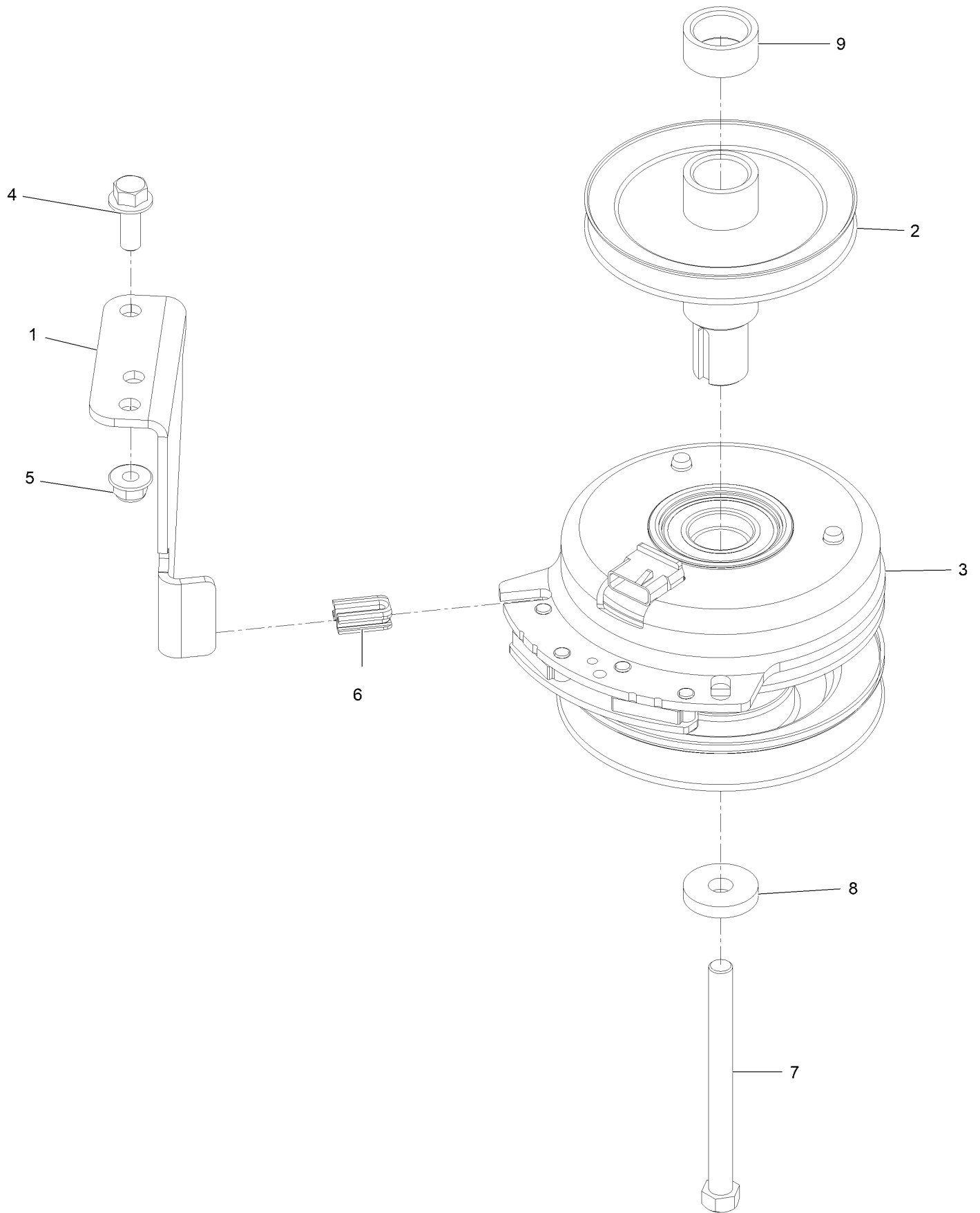
Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Kt735 ■▲	7	117-1261	1	Hose-Drain, Oil
1:1	110-6697	2	Gasket-Exhaust ●	8	614249	1	Tie-Cable
1:3	281-2	1	Plug-Pipe, SQH ●	10	33004-00	4	Nut-HF
2	147-5194	1	Muffler	13	147-5195-03	1	Shield-Heat
5	32144-109	4	Screw-Thd	14	120-9678	2	Screw-HHF
6	3256-24	3	Washer-Plain	15	119-4040	2	Nut-HF, NI

● Not illustrated
▲ Obtain parts from www.kohlerplus.com

■ Not serviced separately

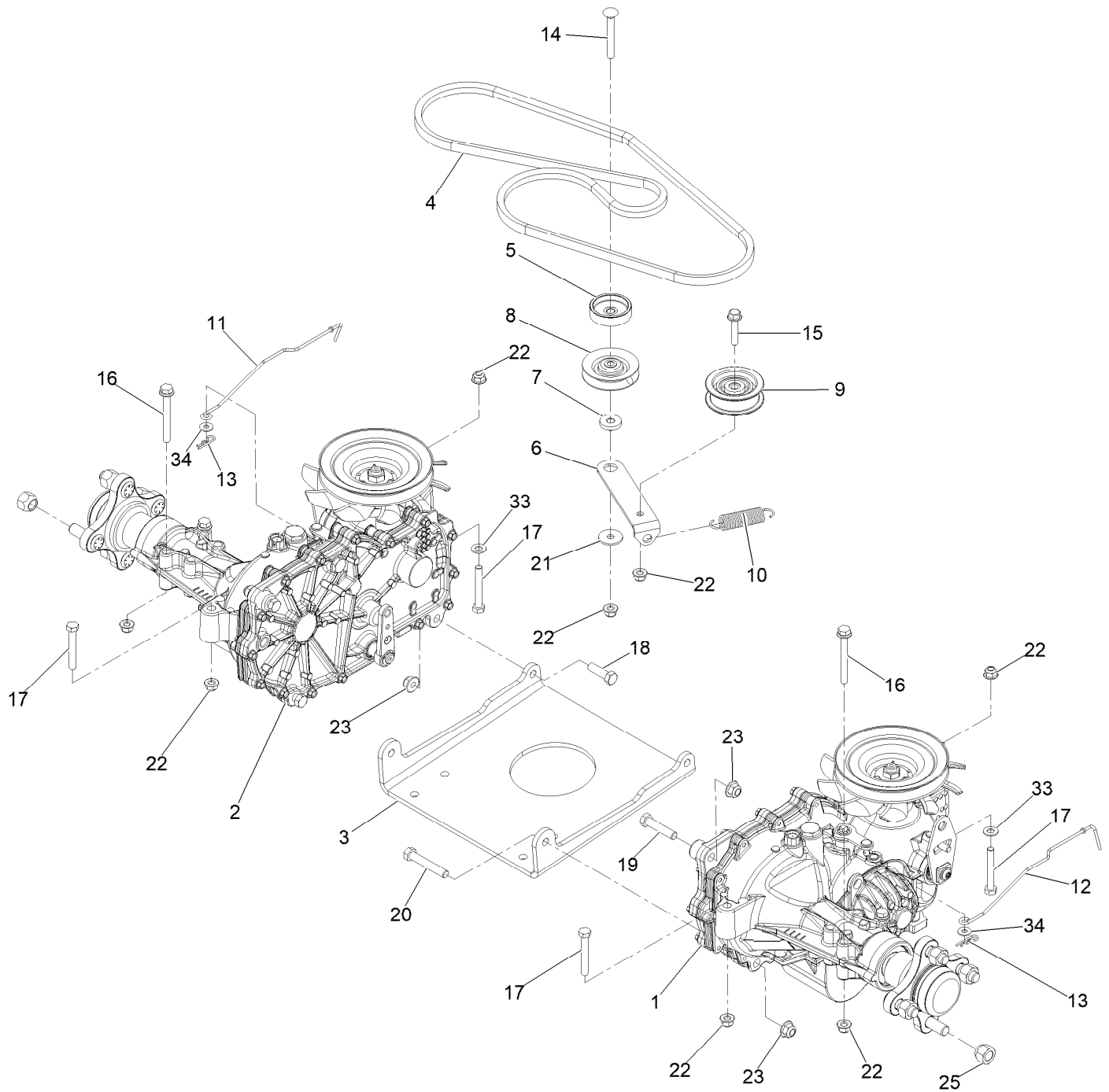
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-7000	1	Stop-Clutch (Wide)	6	120-2217	1	Isolator-Clutch
2	138-9831	1	Pulley-Engine	7	3212-19	1	Screw-HH
3	146-0329	1	Valve & Seat Kit	8	112843	1	Washer
4	3234-42	1	Screw HHF 3/8-16 X 1	9	146-0538	1	Spacer-Engine Pulley
5	104-8301	1	Nut-Nyloc 3/8-16 Flg				

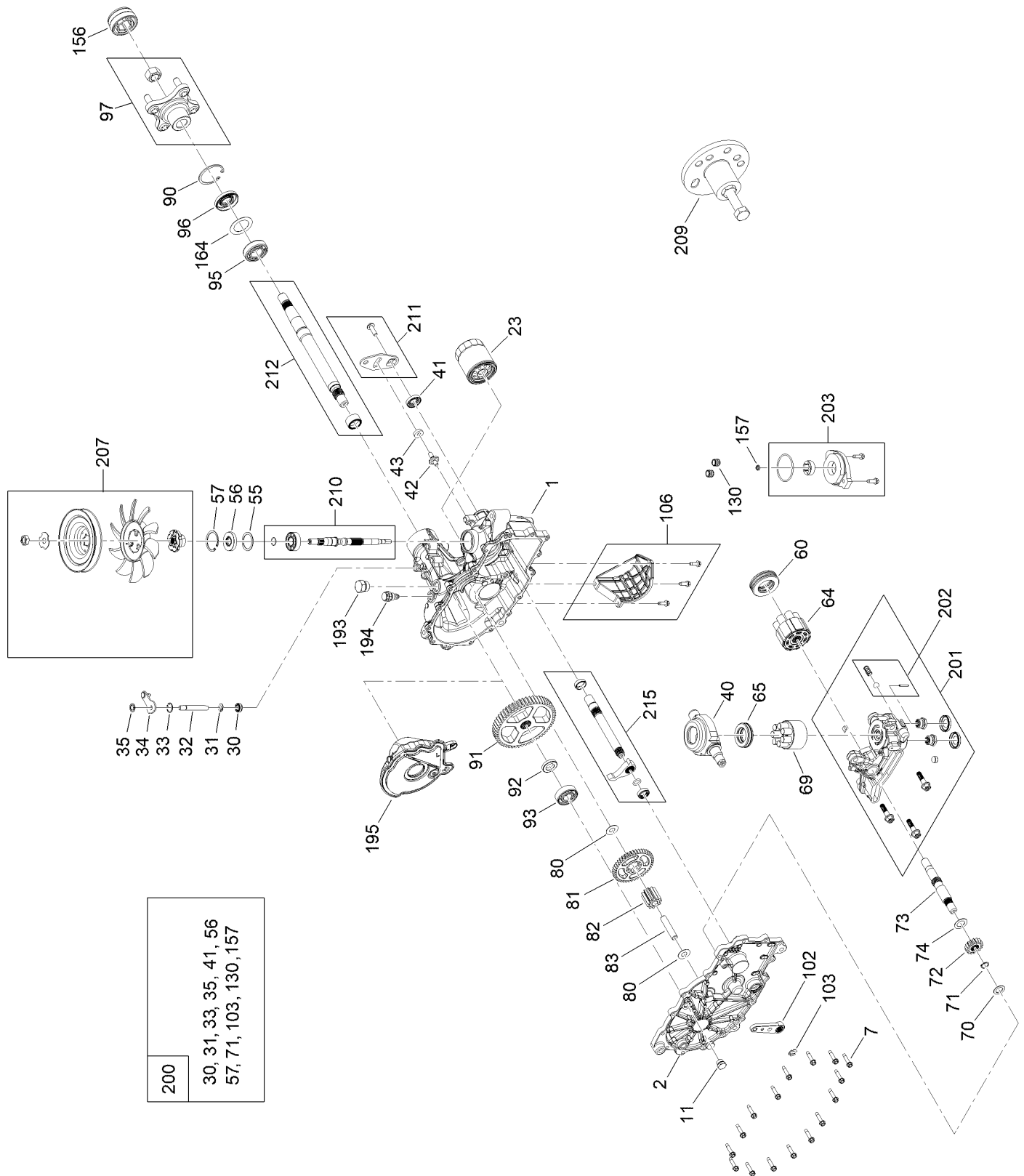
Traction Drive Assembly



Traction Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	147-2860	1	LH Hydro Transmission ASM	14	3230-8	1	Bolt-Carriage 5/16-18 X 2 1/2
2	147-2861	1	RH Hydro Transmission ASM	15	115-1794	1	Screw-Hex Flange 5/16-18 X 1 1/2
3	137-7014-01	1	Plate- Hydro	16	138-7590	4	Screw-HHF
4	130-6976	1	V-Belt	17	322-11	4	Screw-HH 5/16-18 X 2 1/4
5	138-9809	1	Spacer	18	323-7	2	Screw-HH 3/8-16 X 1 1/4
6	138-7276	1	Arm-Idler	19	323-9	2	Screw-HH 3/8-16 X 1 3/4
7	138-7277	1	Spacer-Arm, Idler	20	323-11	2	Screw-HH 3/8-16 X 2 1/4
8	68-0030	1	Idler	21	5-4460	1	Washer-Pivot
9	138-7597	1	Pulley-Idler, Flat	22	104-8300	10	Nut-Nyloc 5/16-18 Flg
10	137-7040	1	Spring-Return, Pedal	23	104-8301	6	Nut-Nyloc 3/8-16 Flg
11	130-7047	1	Rod-Bypass, RH	25	242-50	8	Nut-Lug 1/2-20
12	130-7048	1	Rod-Bypass, LH	33	3256-23	2	Washer-5/16 SAE
13	3290-307	2	Pin-Cotter	34	119-8952	2	Washer

LH Hydro Transmission Assembly No. 147-2860



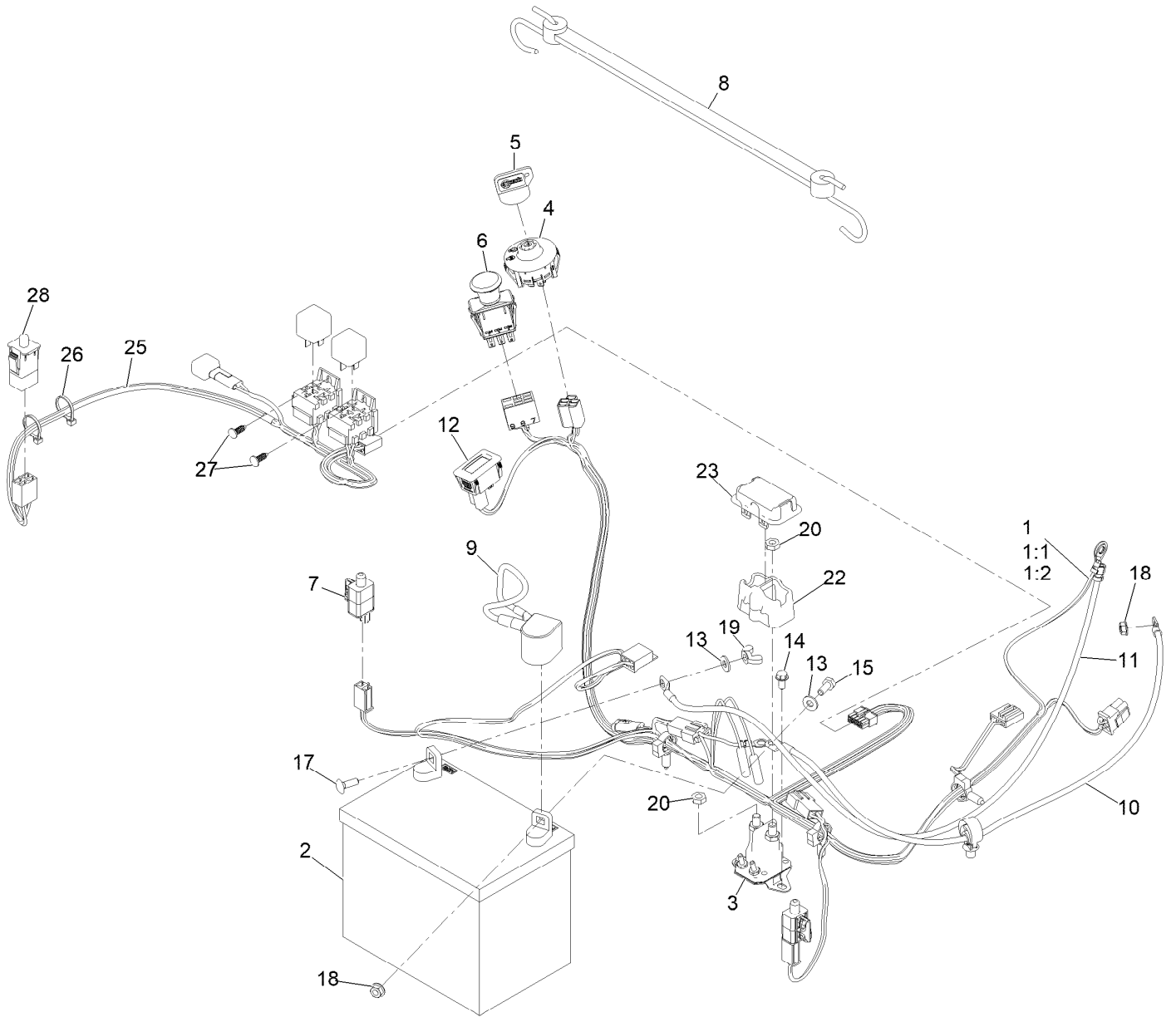
LH Hydro Transmission Assembly No. 147-2860 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8345	1	RH Main Housing Kit	83	104-5329	1	Pin-Jackshaft
2	140-8349	1	RH Side Cover Kit	90	104-2169	1	Ring-Retaining
7	117-5359	16	Screw-HHF	91	114-1694	1	Gear-54T
11	135-1140	1	Plug-Straight	92	120-7975	1	Spacer
23	109-3321	1	Element-Oil Filter, HYD	93	135-1361	1	Bearing-Ball
30	139-7497	1	Seal-Lip	95	130-8477	1	Bearing-Ball
31	106-8677	1	Ring-Retaining, External	96	104-2144	1	Seal
32	114-1685	1	Rod-Bypass	97	109-5939	1	Hub Kit
33	106-8679	1	Ring-Retaining, Internal	102	125-0021	1	Handle-Brake
34	112-9852	1	Arm-Bypass	103	131-0906	1	Ring-Retaining, EXT
35	106-8681	1	Ring-Retaining, External	106	139-7499	1	Filter Guard Kit
40	104-5304	1	Swashplate-Trunnion	130	126-3251	2	Tube-Charge
41	104-5313	1	Seal-Lip	156	115-5057	1	Cover-Nut, Axle
42	104-2116	1	Stud	157	126-1930	1	Gerotor Seal Kit
43	112-9853	1	Puck-Friction	164	121-5745	1	Spacer
55	104-5308	1	Spacer	193	140-8343	1	Plug
56	104-5310	1	Seal-Lip	194	140-8356	1	Breather Fitting ASM
57	104-5309	1	Ring-Retaining	195	140-8357	1	RH Internal Expansion Tank ASM
60	112-4154	1	Bearing-Thrust	200	140-8351	1	Seal Kit
64	139-4074	1	Cylinder Block ASM Kit	201	147-2906	1	Kit, Center Section, LH Charge
65	94-6922	1	Bearing-Thrust	202	114-8464	1	Charge Relief Kit
69	110-8561	1	Pump Block ASM	203	114-8465	1	Charge Kit
70	104-5339	1	Washer-Flat	207	135-7343	1	Fan And Pulley Kit
71	104-5340	1	Ring-Retaining	209	114-8467	1	Puller-Hub, 4 Bolt
72	114-1690	1	Gear-14T	210	139-7502	1	Input Shaft Kit
73	114-1691	1	Shaft-Motor	211	117-5362	1	Control Arm Kit
74	104-5360	1	Washer	212	114-8470	1	Axle Shaft Kit
80	94-1933	2	Washer	215	140-8352	1	Inboard Kit
81	114-1692	1	Gear-45T				
82	114-1693	1	Gear-11T				

RH Hydro Transmission Assembly No. 147-2861 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8347	1	LH Main Housing Kit	83	104-5329	1	Pin-Jackshaft
2	140-8350	1	LH Side Cover Kit	90	104-2169	1	Ring-Retaining
7	117-5359	16	Screw-HHF	91	114-1694	1	Gear-54T
11	135-1140	1	Plug-Straight	92	120-7975	1	Spacer
23	109-3321	1	Element-Oil Filter, HYD	93	135-1361	1	Bearing-Ball
30	139-7497	1	Seal-Lip	95	130-8477	1	Bearing-Ball
31	106-8677	1	Ring-Retaining, External	96	104-2144	1	Seal
32	114-1685	1	Rod-Bypass	97	109-5939	1	Hub Kit
33	106-8679	1	Ring-Retaining, Internal	102	125-0021	1	Handle-Brake
34	107-2490	1	Arm-Bypass	103	131-0906	1	Ring-Retaining, EXT
35	106-8681	1	Ring-Retaining, External	106	139-7498	1	Filter Guard Kit
40	104-5304	1	Swashplate-Trunnion	130	126-3251	2	Tube-Charge
41	104-5313	1	Seal-Lip	156	115-5057	1	Cover-Nut, Axle
42	104-2116	1	Stud	157	126-1930	1	Gerotor Seal Kit
43	112-9853	1	Puck-Friction	164	121-5745	1	Spacer
55	104-5308	1	Spacer	193	140-8343	1	Plug
56	104-5310	1	Seal-Lip	194	140-8356	1	Breather Fitting ASM
57	104-5309	1	Ring-Retaining	195	140-8358	1	LH Internal Expansion Tank ASM
60	112-4154	1	Bearing-Thrust	200	140-8351	1	Seal Kit
64	139-4074	1	Cylinder Block ASM Kit	201	147-2907	1	Kit, Center Section, RH Charge
65	94-6922	1	Bearing-Thrust	202	114-8464	1	Charge Relief Kit
69	110-8561	1	Pump Block ASM	203	114-8465	1	Charge Kit
70	104-5339	1	Washer-Flat	207	135-7343	1	Fan And Pulley Kit
71	104-5340	1	Ring-Retaining	209	114-8467	1	Puller-Hub, 4 Bolt
72	114-1690	1	Gear-14T	210	139-7502	1	Input Shaft Kit
73	114-1691	1	Shaft-Motor	211	117-5362	1	Control Arm Kit
74	104-5360	1	Washer	212	114-8470	1	Axle Shaft Kit
80	94-1933	2	Washer	215	140-8353	1	Inboard Kit
81	114-1692	1	Gear-45T				
82	114-1693	1	Gear-11T				

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-2521	1	Harness-Wire	12	120-2244	1	Hourmeter
1:1	109355	1	Fuse-Blade, 15 Amp ●	13	3256-22	2	Washer-1/4 SAE
1:2	109102	1	Fuse-Blade, 25 Amp ●	14	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
2	105-1692	1	Battery, 230CCA W/O Electrolyte	15	321-3	1	Screw-HH 1/4-20 X 5/8
3	117-1197	1	Solenoid	17	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
4	137-4100	1	Switch-Ignition	18	32128-33	2	Nut-Whizlock 1/4-20
5	103-2106	1	Key-Exmark Logo	19	32103-22	1	Nut-Wing
6	103-5221	1	Switch-PTO	20	3220-2	2	Nut-Jam 5/16-24
7	110-6765	2	Switch	22	140-2080	1	Cover-Solenoid
8	139-2381	1	Strap-Rubber	23	140-2081	1	Cap-Solenoid
9	140-2713	1	Cable-Battery, Pos	25	146-0851	1	Harness-Manual Park Brake
10	139-2431	1	Cable-Battery, Red (8 Gauge)	26	1-303287	2	Tie-Cable 5 1/2 (Small)
11	121-5726	1	Cable-Battery, Black	27	120-6737	2	Plug-Plastic
				28	104-3338	1	Switch-Delta

● Not illustrated

Notes:

Notes:

Notes:



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- Full synthetic formulation gives you peak performance. Don't settle for less.
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- The perfect choice for when the weather turns cold or unpredictable, and your Exmark UTV has to perform.
- Commercial quality for severe service.
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- Shear stable, hypoid gear lube.
- Includes a premium additive system to combat wear, oxidation, rust & corrosion.

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DECK LIFT ASSIST KIT	TRASH CONTAINER
HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

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Part No. 4506-325 Rev. B
(402) 223-6300
Printed in the USA.



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