



Customer Service Bulletin Commercial Business Group

Reelmaster® 335/3500/6500/6700-D and Groundsmaster® 455-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03601/03603	00000-99999
	30455	00000-99999
	03801/03802	00000-99999

Subject: Hydraulic oil leaks past Motor Seal into 4wd Rear Axle.

When installing Traction Drive Motor Seal (76-7340), be certain that it is positioned properly to prevent oil from entering the Axle. The Service Manual diagrams for proper Seal installation are vague. If this Seal is installed improperly, repetitive failures can result.

A revised diagram detailing proper parts and Seal orientation is shown below for your reference. Copies of this diagram are recommended to be inserted into all affected Service Manuals (Reelmaster 335/3500-D, 6500/6700-D and Groundsmaster 455-D) in section 6 - Axles and Brakes.

