



Customer Service Bulletin Commercial Business Group

Greensmaster® 1000 \ 1600

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	04052	61673 - 80870
	04060	60381 - 80215

Subject: Matched V-Belts (92-9218) will come off Idler Pulley.

The Clutch Lever (93-6003) can allow a misalignment condition between Input Drive Pulley (92-9216) and Idler Pulley Assembly (88-7890). The misalignment between these pulleys can cause the Matched Set V-Belts (92-9218) to track off the pulley causing damage to the belts and a loss of traction engagement.

If this condition exists, install Flanged Idler Pulley Assembly (98-7296) in place of Idler Pulley Assembly (88-7890). The Flanges on the Pulley will prevent the belt from coming off the idler pulley maintaining traction engagement. Installation instructions are included with this bulletin.

INSTALLATION INSTRUCTIONS

1. Remove Idler Pulley Assembly 88-7890 from Clutch Lever 93-6003.
2. Install Flanged Idler Pulley Assembly 98-7296 on existing Cap Screw.

IMPORTANT:

Install Flanged Idler Pulley Assembly 98-7296 with offset center hub toward the engine.

3. Position a straight edge across Flanged Idler Pulley Assembly 98-7296 and visually align with Input Drive Pulley 92-9216 ensuring parallel alignment is achieved.
4. Adjust Belt Guide so there is .060" (1.6mm) gap between guide finger and backside of drive belts with the drive belts engaged.

