



Customer Service Bulletin Commercial Business Group

Reelmaster® 223-D, 5100-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03500	00000-99999
	03501	00000-99999
	03502	00000-99999
	03504	00000-99999

Subject: Routine Cylinder Head maintenance requirements.

Engine Head Bolt tightening is required whenever Valve Clearance Adjustment is performed (first 50 then every 400 hours thereafter). The intervals and values are noted in the Operator's Manual and the procedures are listed in the Service Manual on page 3-13 under Valve Clearance Adjustments. Failure to perform this procedure at the recommended timeframes could result in Head Gasket leaking. Assistance in performing this procedure is available through your local Toro distributor.