



Bed Rack Kit

Workman® GTX Series Utility Vehicles

Model No. 07031

Installation Instructions

Important: You must install one of the following kits when installing the Bed Rack Kit on the driver's side (**Figure 12**) or both sides (**Figure 14**) on a Lifted GTX Workman Model or a machine equipped with the Lift Kit (Toro Model No. 07414):

Canopy with ROPS Kit (Toro Model No. 07169)

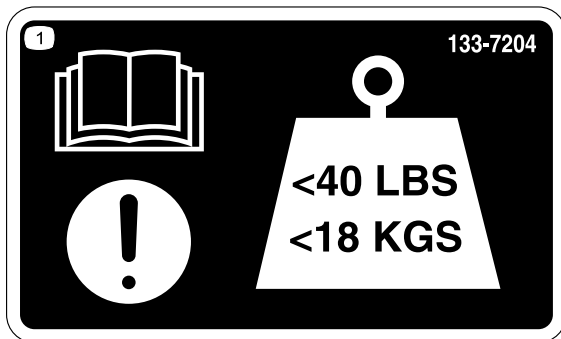
Cab Kit (Toro Model No. 07142)

Safety

Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



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1. Attention—read the *Operator's Manual*; do not exceed load weights of 18 kg (40 lb).



Installation

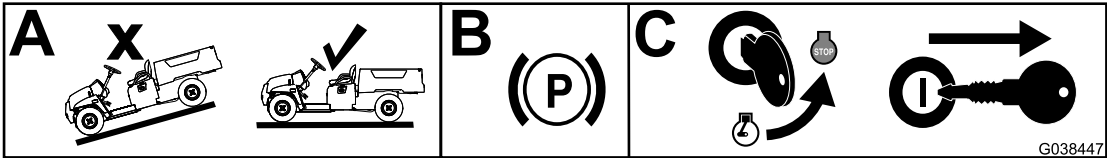
Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	—	Prepare the machine.
Side upright frame bracket	2	Install the bed rack kit.
Front upright frame bracket	2	
Pipe bracket	1	
Front support bracket (with 2 holes on each side)	1	
Cross-support bracket	1	
Fire-extinguisher mount	1	
Fire-extinguisher support	1	
Shovel mount	3	
Front support bracket (with 1 hole on each side)	1	
Hex-head screw (1/4 x 3/4 inch)	8	
Carriage bolt (5/16 x 3/4 inch)	34	
Flange nut (5/16 inch)	34	
Cup-cutter bracket	1	

Preparing the Machine

1. Park the machine on a level surface.
2. Engage the parking brake.
3. Shut off the machine and remove the key.



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Installing the Bed Rack Kit

If you want to install the Bed Rack Kit on both sides of the cargo bed, you will need the following **additional parts**:

- 1 side upright frame bracket
- 1 pipe bracket
- 1 cross-support bracket
- 1 fire-extinguisher mount
- 1 fire-extinguisher support
- 3 shovel mounts
- 4 hex-head screws (1/4 x 3/4 inch)
- 26 carriage bolts (5/16 x 3/4 inch)
- 26 flange nuts (5/16 inch)
- 1 cup-cutter bracket

Note: The Bed Rack Kit can be installed on either side of the cargo bed.

1. Loosely install the 2 side upright frame brackets to the outside of the cargo bed with 4 hex-head screws (1/4 x 3/4 inch) as shown in [Figure 2](#).

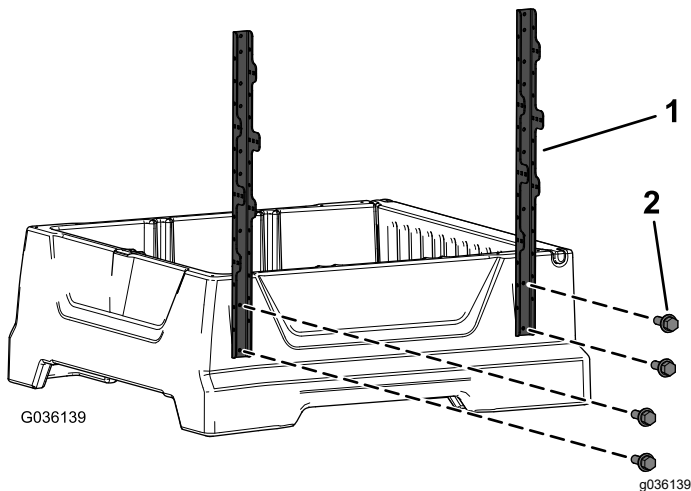


Figure 2

1. Side upright frame bracket
2. Hex-head screw (1/4 x 3/4 inch)

2. Install the 3 shovel mounts to the side upright frame brackets with 12 carriage bolts (5/16 x 3/4 inch) and 12 flange nuts (5/16 inch) as shown in [Figure 3](#).

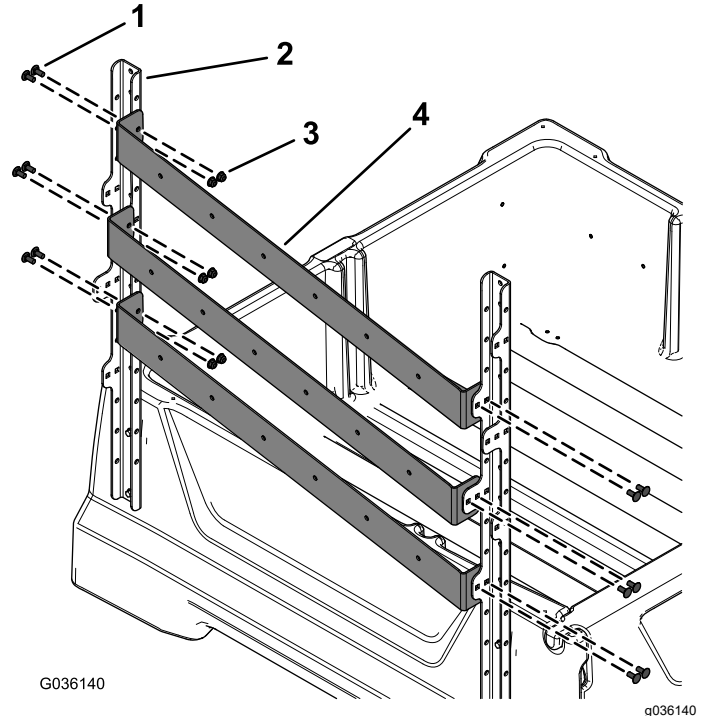


Figure 3

1. Carriage bolt (5/16 x 3/4 inch)
2. Side upright frame bracket
3. Flange nut (5/16 inch)
4. Shovel mount

3. Loosely install the 2 front upright frame brackets to the inside of the cargo bed with 4 hex-head screws (1/4 x 3/4 inch) as shown in [Figure 4](#).

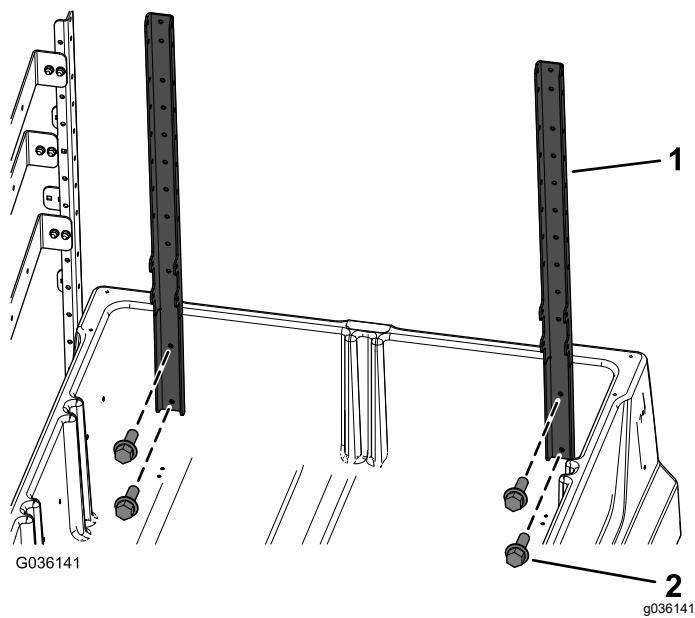


Figure 4

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|--------------------------------|------------------------------------|
| 1. Front upright frame bracket | 2. Hex-head screw (1/4 x 3/4 inch) |
|--------------------------------|------------------------------------|

4. Install the pipe bracket to the 2 side upright frame brackets and front upright frame bracket with 6 carriage bolts (5/16 x 3/4 inch) and 6 flange nuts (5/16 inch) as shown in [Figure 5](#).

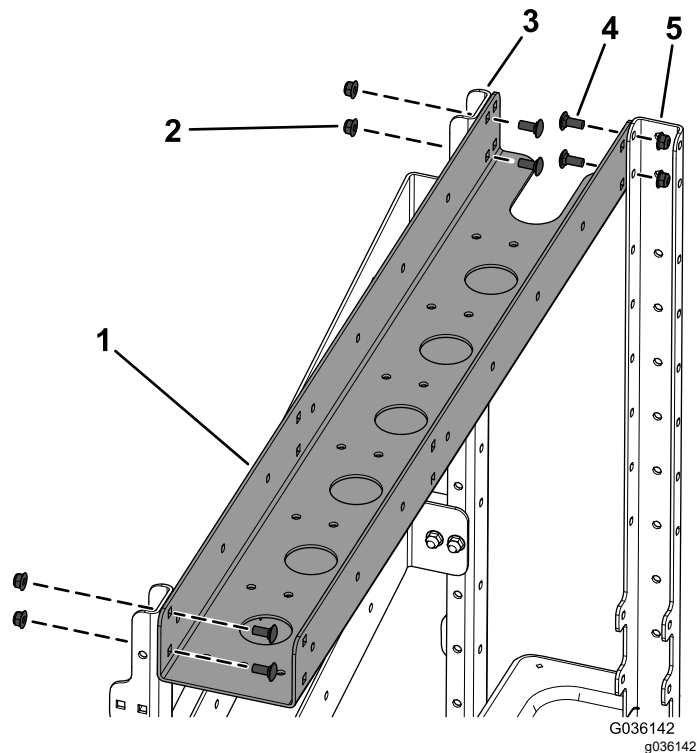


Figure 5

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|-------------------------------|------------------------------------|
| 1. Pipe bracket | 4. Carriage bolt (5/16 x 3/4 inch) |
| 2. Flange nut (5/16 inch) | 5. Front upright frame bracket |
| 3. Side upright frame bracket | |

5. Install the front support bracket (with 2 holes on each side) to the top of the 2 front upright frame brackets with 4 carriage bolts (5/16 x 3/4 inch) and 4 flange nuts (5/16 inch) as shown in [Figure 6](#).

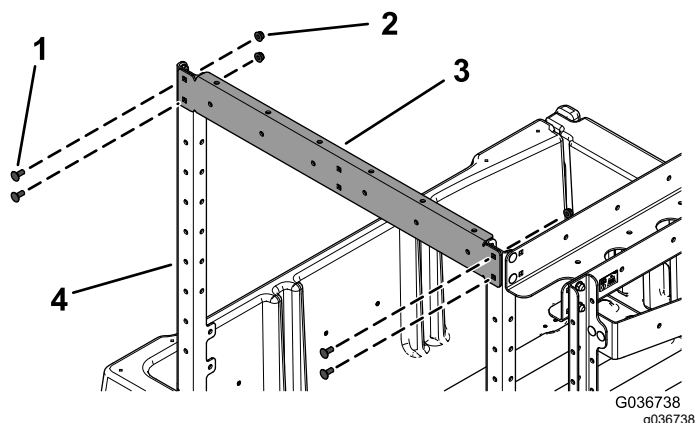


Figure 6

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|------------------------------------|--|
| 1. Carriage bolt (5/16 x 3/4 inch) | 3. Front support bracket (with 2 holes on each side) |
| 2. Flange nut (5/16 inch) | 4. Front upright frame bracket |

6. Install the front support bracket (with 1 hole on each side) to the 2 front upright frame brackets with 2 carriage bolts (5/16 x 3/4 inch) and 2 flange nuts (5/16 inch) as shown in [Figure 7](#).

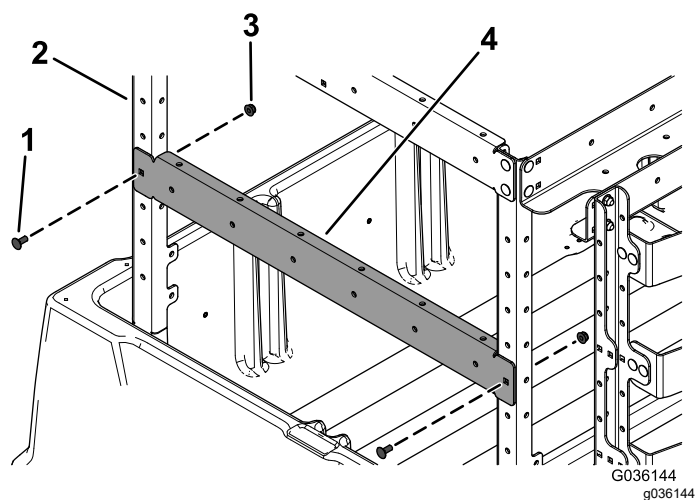


Figure 7

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|------------------------------------|---|
| 1. Carriage bolt (5/16 x 3/4 inch) | 3. Flange nut (5/16 inch) |
| 2. Front upright frame bracket | 4. Front support bracket (with 1 hole on each side) |

7. Install the cross-support bracket to the front support bracket (with 2 holes on each side) and pipe bracket with 4 carriage bolts (5/16 x 3/4 inch) and 4 flange nuts (5/16 inch) as shown in [Figure 8](#).

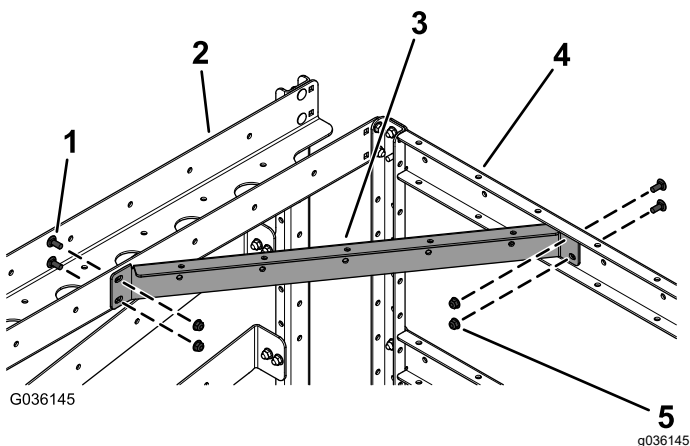


Figure 8

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|------------------------------------|--|
| 1. Carriage bolt (5/16 x 3/4 inch) | 4. Front support bracket (with 2 holes on each side) |
| 2. Pipe bracket | 5. Flange nut (5/16 inch) |
| 3. Cross-support bracket | |

8. Install the fire-extinguisher mount to the side upright frame bracket and front upright frame bracket with 4 carriage bolts (5/16 x 3/4 inch) and 4 flange nuts (5/16 inch) as shown in [Figure 9](#).

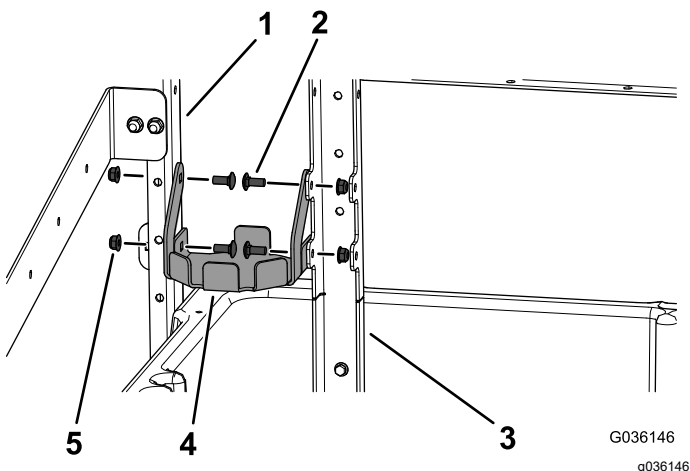


Figure 9

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|------------------------------------|----------------------------|
| 1. Side upright frame bracket | 4. Fire-extinguisher mount |
| 2. Carriage bolt (5/16 x 3/4 inch) | 5. Flange nut (5/16 inch) |
| 3. Front upright frame bracket | |

9. Install the fire-extinguisher support **or** cup-cutter bracket to the side upright frame bracket and front upright frame bracket with 2 carriage bolts (5/16 x 3/4 inch) and 2 flange nuts (5/16 inch) as shown in [Figure 10](#) or [Figure 11](#).

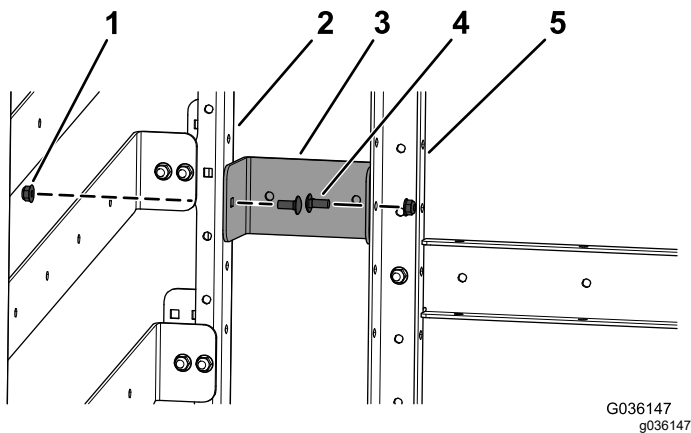


Figure 10

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|-------------------------------|------------------------------------|
| 1. Flange nut (5/16 inch) | 4. Carriage bolt (5/16 x 3/4 inch) |
| 2. Side upright frame bracket | 5. Front upright frame bracket |
| 3. Fire-extinguisher support | |

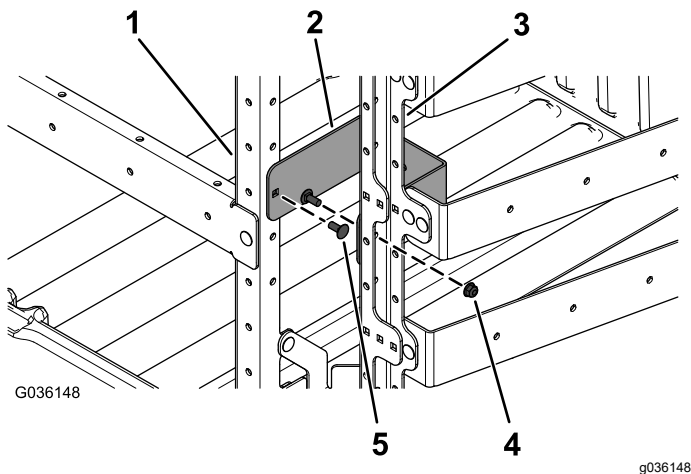


Figure 11

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|--------------------------------|------------------------------------|
| 1. Front upright frame bracket | 4. Flange nut (5/16 inch) |
| 2. Cup-cutter bracket | 5. Carriage bolt (5/16 x 3/4 inch) |
| 3. Side upright frame bracket | |

10. Tighten the hex-head screws (1/4 x 3/4 inch) in steps [1](#) and [3](#) to 1,130 N·cm (100 in·lb).

When you complete installation, the Bed Rack Kit appears as follows:

Driver's side installation—Figure 12

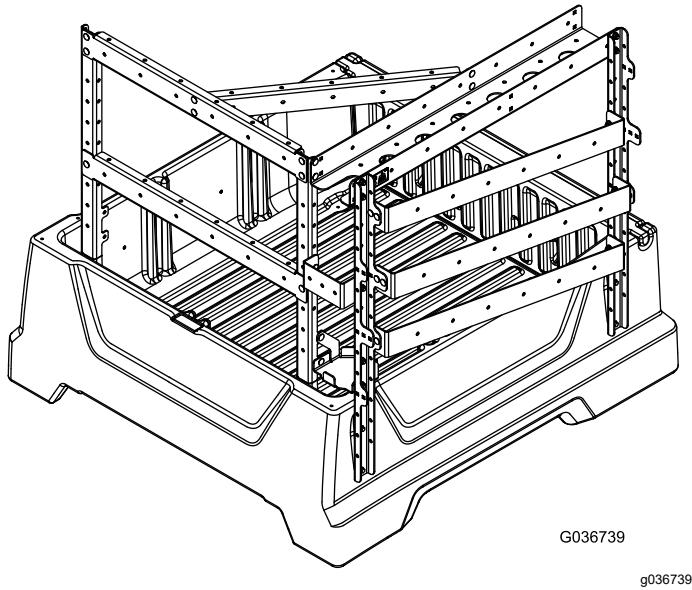


Figure 12

Both sides installation (additional parts required)—Figure 14

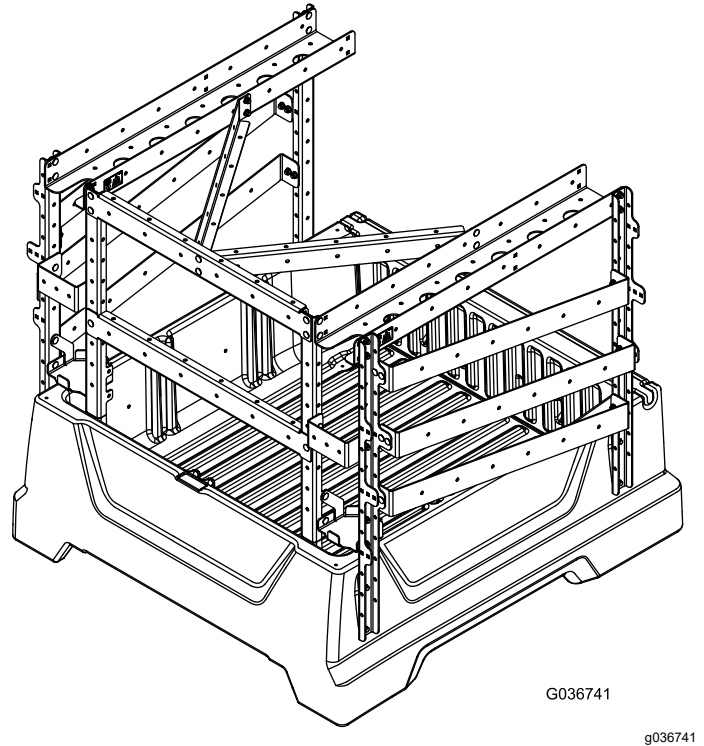


Figure 14

Passenger's side installation (optional configuration)—Figure 13

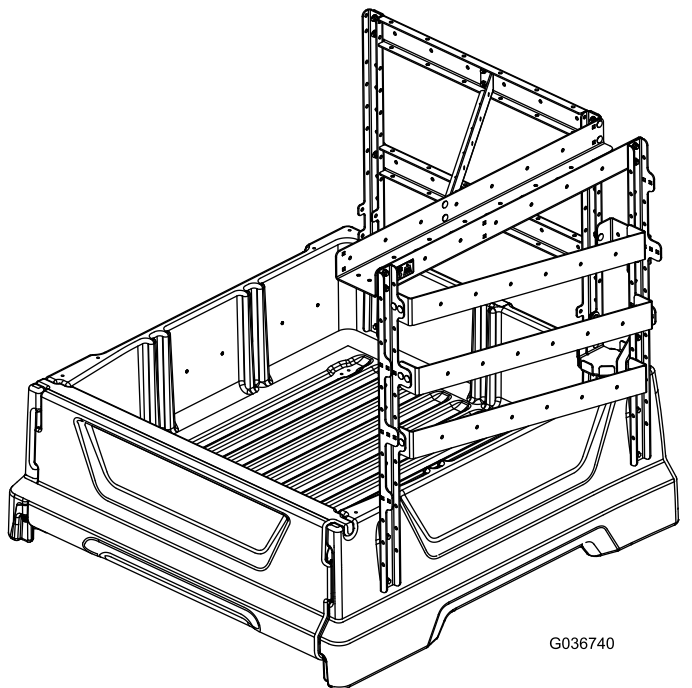


Figure 13



Count on it.