



Count on it.

Form No. 3465-526 Rev A

Parts Catalog

Groundsmaster® 4300-D Traction Unit

Model No. 30864—Serial No. 415021485 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

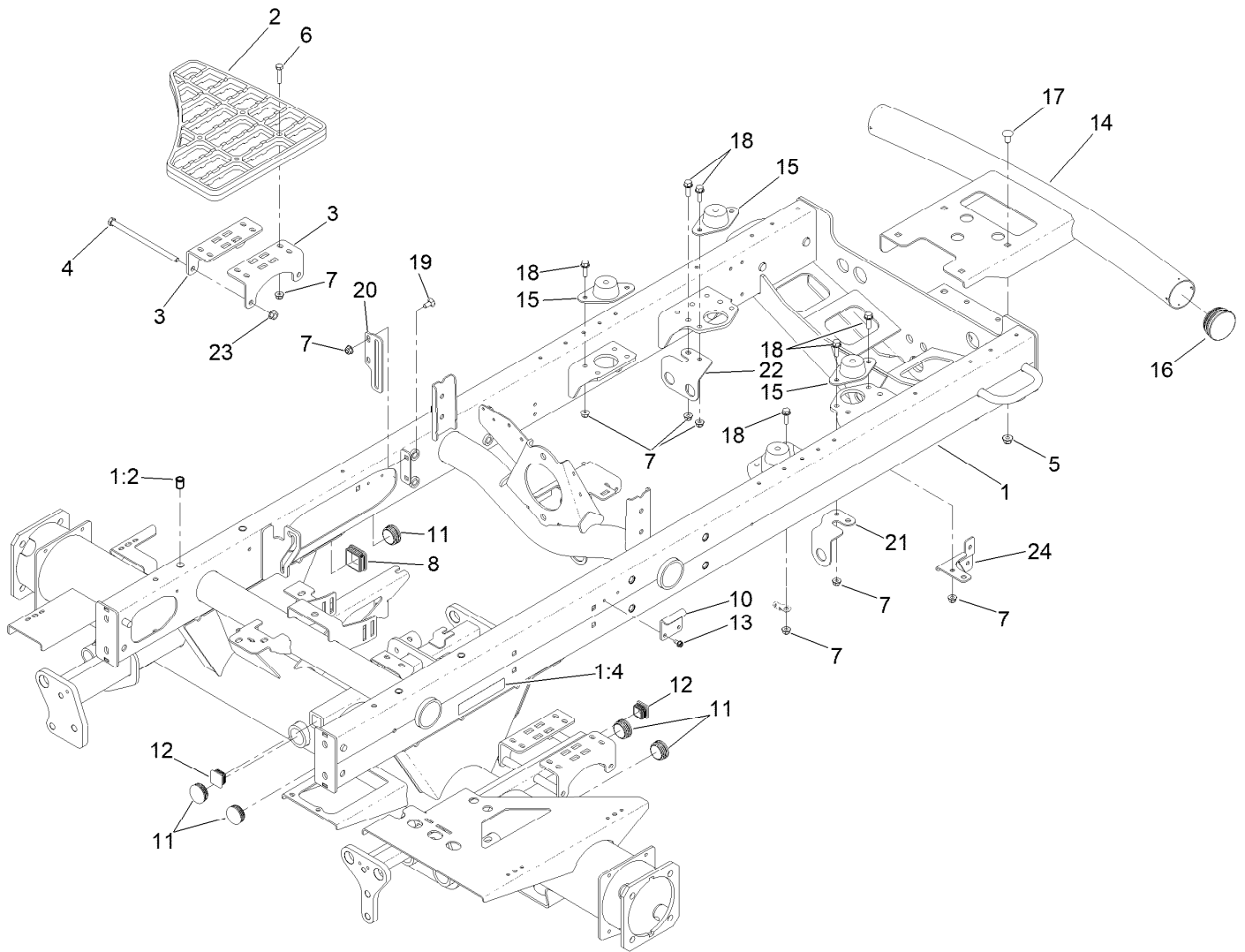
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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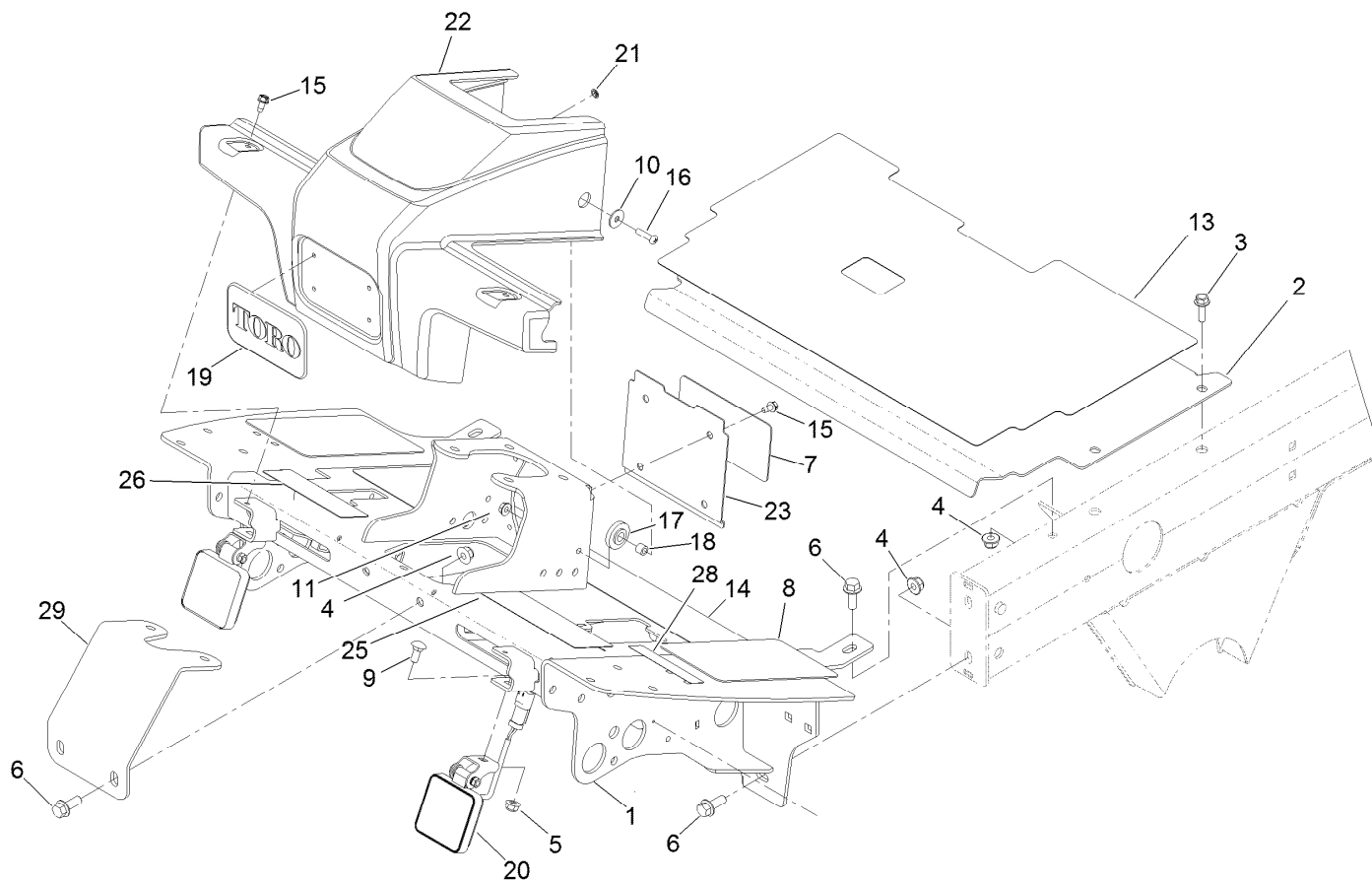
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Frame Assembly

Ref.	Part Number	Qty.	Description
1	120-3809	1	Frame ASM
1:2	32148-7	4	Nut-Clinch
1:4	93-6689	2	Decal-No Riders
2	110-9041	2	Step-Aluminum
3	127-2697-01	4	Bracket-Step
4	323-36	4	Screw-HH
5	104-8301	4	Nut-HF, NI
6	322-17	8	Screw-HH
7	104-8300	20	Nut-HF, NI
8	95-9495	1	Cap
10	110-8972	1	Hook-Latch
11	110-9012	5	Caplug
12	110-9013	2	Caplug

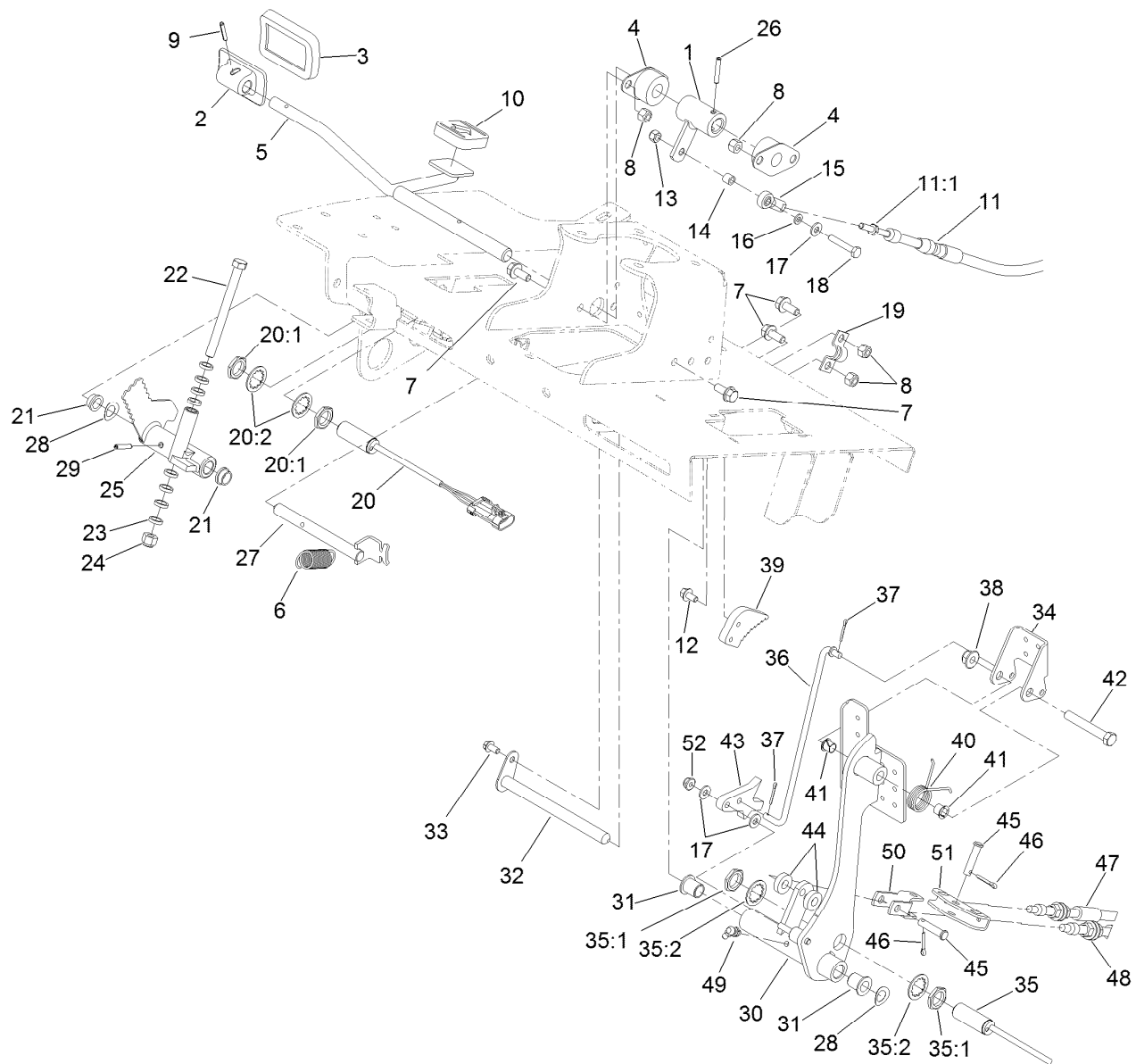
Ref.	Part Number	Qty.	Description
13	32104-17	2	Screw-HWH
14	110-8951-03	1	Bumper
15	120-6274	4	Mount-Engine
16	2410-42	2	Cap-End
17	3231-21	4	Screw-CARR
18	3234-29	10	Screw-HHF
19	3230-1	2	Bolt-CARR
20	108-7584-01	1	Plate-Guide, Rod
21	117-0155	1	Bracket-4Wd, LH
22	117-0154	1	Bracket-4Wd, RH
23	32128-21	4	Nut-HF Lock
24	133-2985	1	Brkt-Tube Clamp



Operator Platform Assembly

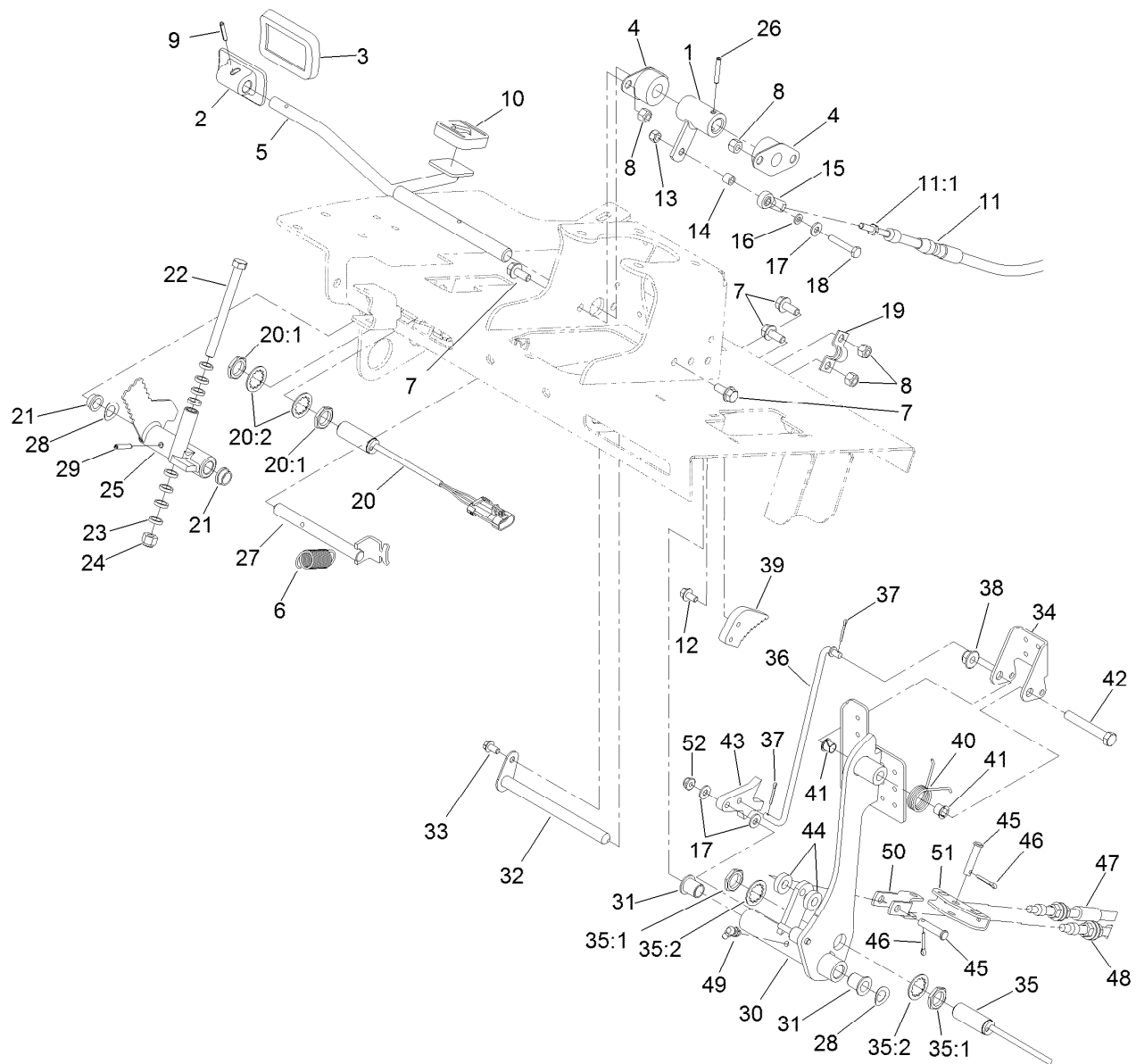
Ref.	Part Number	Qty.	Description
1	127-2310-01	1	Platform ASM
2	115-8064-01	1	Plate-Floor
3	3234-17	4	Screw-HHF
4	104-8301	6	Nut-HF, NI
5	104-8300	2	Nut-HF, NI
6	3234-11	6	Screw-HHF
7	110-0986	1	Decal-Plate, Cover
8	125-2910	2	Tread-Floor, Side
9	3230-1	2	Bolt-CARR
10	87-6630	2	Washer-Plain
11	32128-33	2	Nut-HF
13	125-2911	1	Tread-Panel, Service
14	125-2909	1	Tread-Floorboard

Ref.	Part Number	Qty.	Description
15	32104-17	6	Screw-HWH
16	106-9518	2	Screw-PRH
17	240-11	2	Bushing-Flange
18	66-8010	2	Spacer
19	93-6028	1	Plate-Logo
20	140-6990	2	Light-Work, LED
21	138-6996	4	Nut-Push
22	110-0944	1	Shroud-Platform
23	110-0947-03	1	Plate-Cover
25	133-2930	1	Decal-Danger
26	110-8921	1	Decal-Speed, Mow
28	133-8062	1	Decal-Arrestor, Spark
29	110-8876-0P	1	Brace-Column



Pedal Assembly

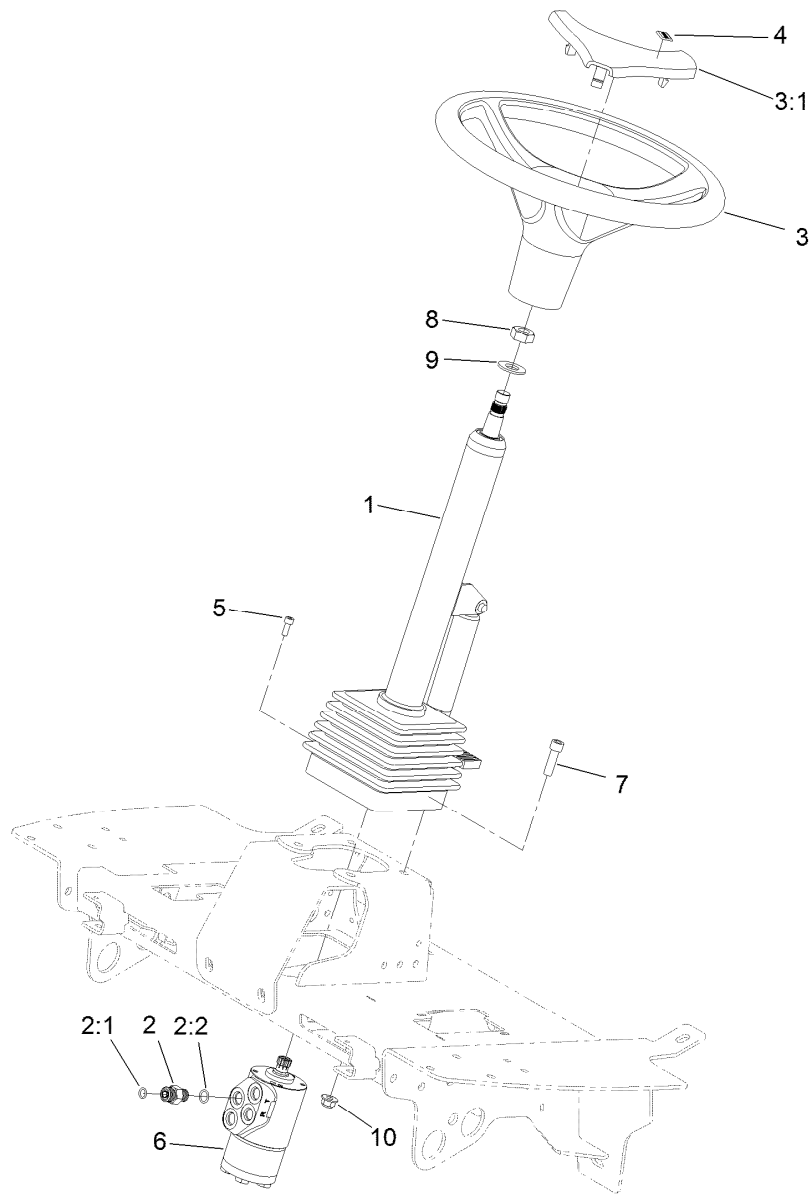
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	117-5199	1	Hub-Pedal, Traction	20:1	117-3207	2	Nut-Hex
2	117-9507	1	Pedal-Accelerator	20:2	117-3208	2	Washer-Lock, Internal Tooth
3	74-9100	1	Pad-Pedal, Forward	21	256-156	2	Bushing-Flange
4	256-236	2	Bearing-Mount, Flange	22	323-17	1	Screw-HH
5	106-3840	1	Pedal-Traction	23	104662	8	Spacer
6	92-7305	1	Spring-Extension	24	3296-39	1	Nut-Lock, NI
7	3234-5	6	Screw-HHF	25	117-8066	1	Mow-Stop
8	3296-29	6	Nut-Lock, NI	26	32121-6	1	Pin-Roll, Slotted
9	32121-45	1	Pin-Spring	27	106-3731	1	Rod-Pivot
10	74-9110	1	Pad-Pedal, Reverse	28	110-8982	2	Washer-Spring
11	127-2721	1	Cable-Traction	29	32121-16	1	Pin-Spring
11:1	3220-1	2	Nut-Jam	30	115-0120-03	1	Pedal-Brake
12	3234-13	2	Screw-HHF	31	125-8775	2	Bushing-Flange
13	3296-42	1	Nut-Lock, NI	32	104-7179	1	Pivot-Pedal
14	66-8010	1	Spacer	33	32144-4	1	Screw-HWH
15	2411-41	1	Rod End-Ball Joint	34	99-7963-03	1	Pedal-Park
16	33093-00	1	Washer-Flat	35	115-5300	1	Proximity Switch ASM
17	3256-22	3	Washer-Flat	35:1	117-3207	2	Nut-Hex
18	321-9	1	Screw-HH	35:2	117-3208	2	Washer-Lock, Internal Tooth
19	93-2092	1	Clamp-Cable	36	115-0129	1	Rod-Pawl, Brake
20	115-0282	1	Proximity Sensor ASM	37	3272-6	2	Pin-Cotter



Pedal Assembly (continued)

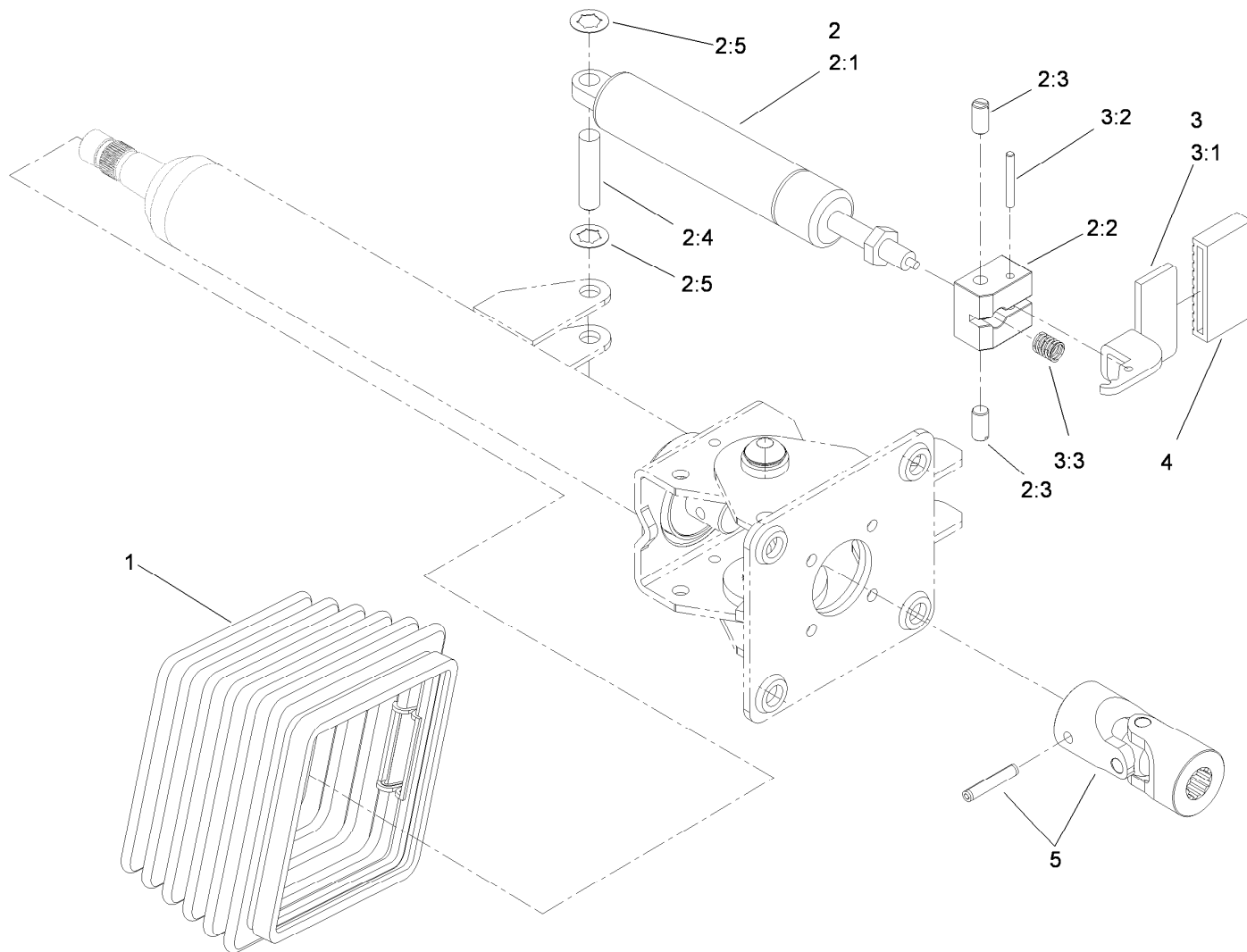
Ref.	Part Number	Qty.	Description
38	104-8301	1	Nut-HF, NI
39	99-7214	1	Pawl-Brake
40	99-7140	1	Spring-Torsion
41	52-2891	2	Bushing-Flanged, Nylon
42	323-12	1	Screw-HH
43	117-0238	1	Detent
44	5-0652	2	Spacer
45	283-14	2	Pin-Clevis

Ref.	Part Number	Qty.	Description
46	3272-10	2	Pin-Cotter
47	117-0106	1	Cable-Brake, RH
48	117-0107	1	Cable-Brake, LH
49	302-60	1	Fitting-Grease
50	115-8060	1	Clevis-Double
51	115-8059	1	Yoke-Cable
52	104-7201	1	Nut-HF, NI



Steering Assembly

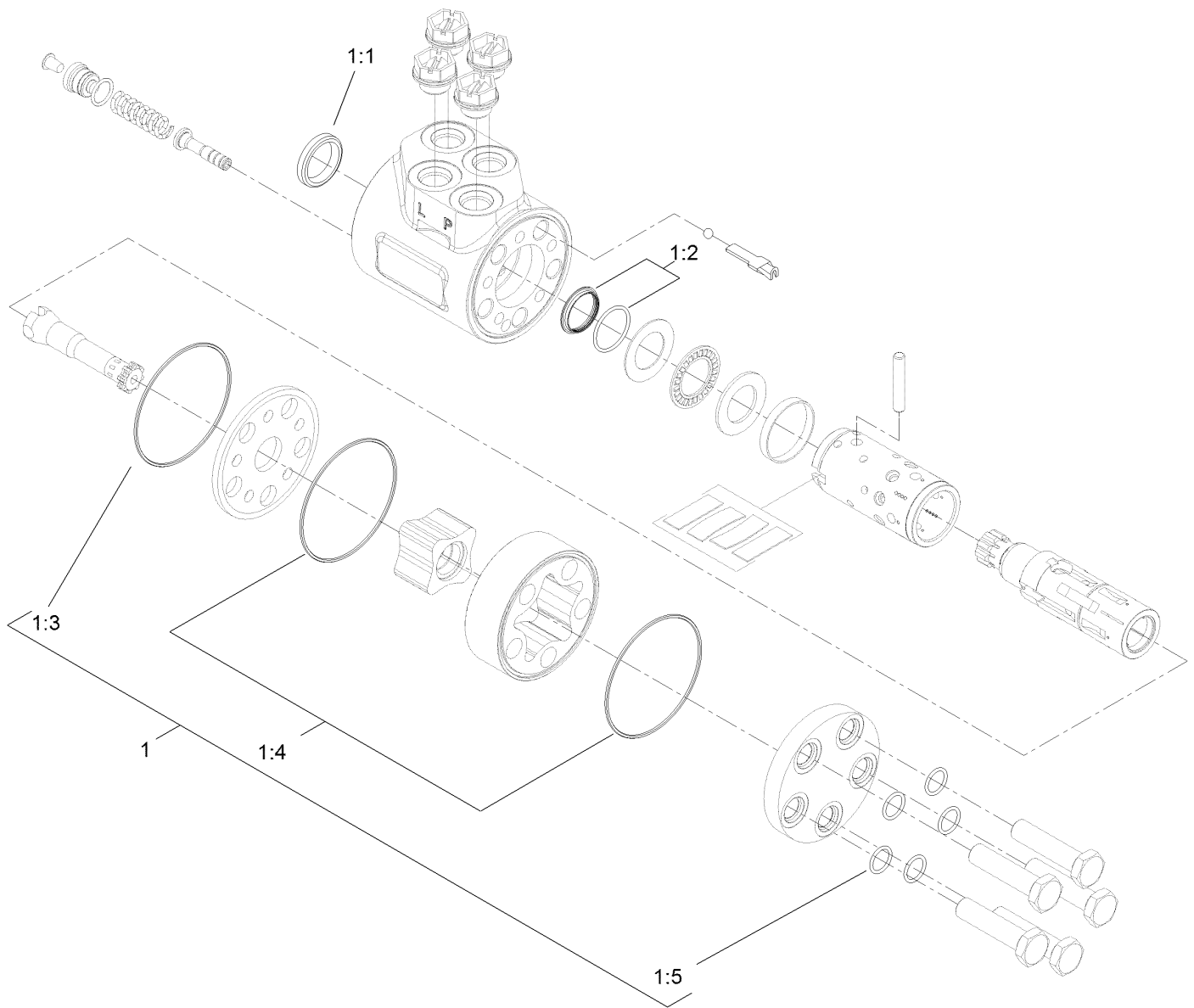
Ref.	Part Number	Qty.	Description
1	106-3622	1	Steering Tilt Column ASM
2	340-2	4	Fitting-Straight
2:1	237-22	1	O-Ring
2:2	237-42	1	O-Ring
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	98-1459	1	Decal
5	105-2409	4	Screw-HSH
6	106-3621	1	Steering Valve ASM
7	3274-1	4	Screw-HSH
8	3296-33	1	Nut-Lock, NI
9	3256-27	1	Washer-Flat
10	104-8301	4	Nut-HF, NI



Steering Tilt Column Assembly No. 106-3622

Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	110-6464	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	110-6465	1	Cover-Pedal
5	120-6256	1	Universal Joint Kit

● Not serviced separately

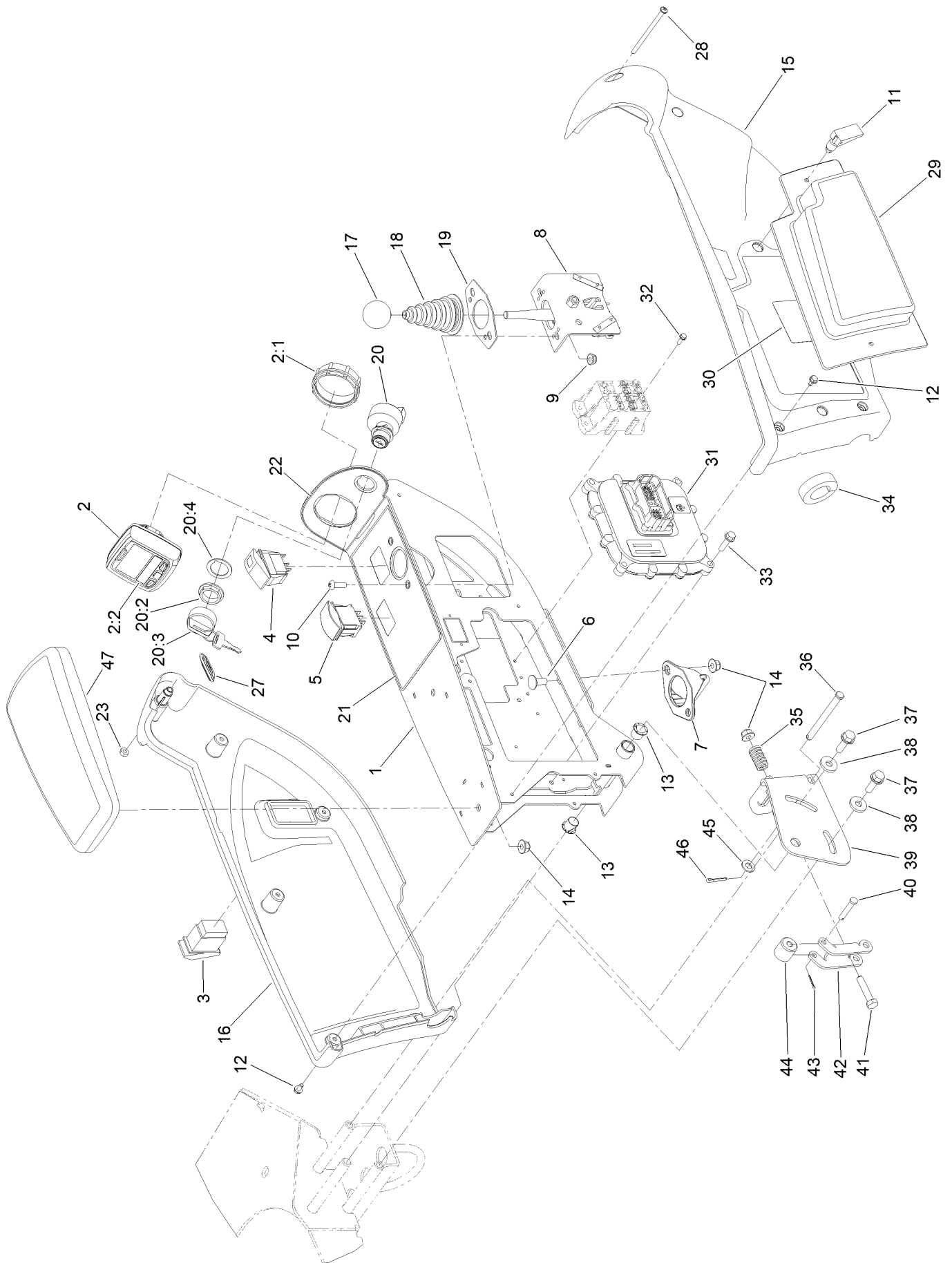


Steering Valve Assembly No. 106-3621

Ref.	Part Number	Qty.	Description
1	106-6716	1	Seal Kit
1:1		1	Ring-Seal, Dust ●
1:2		1	Seal-Shaft ●
1:3		1	O-Ring ●
1:4		2	O-Ring ●
1:5		5	O-Ring ●

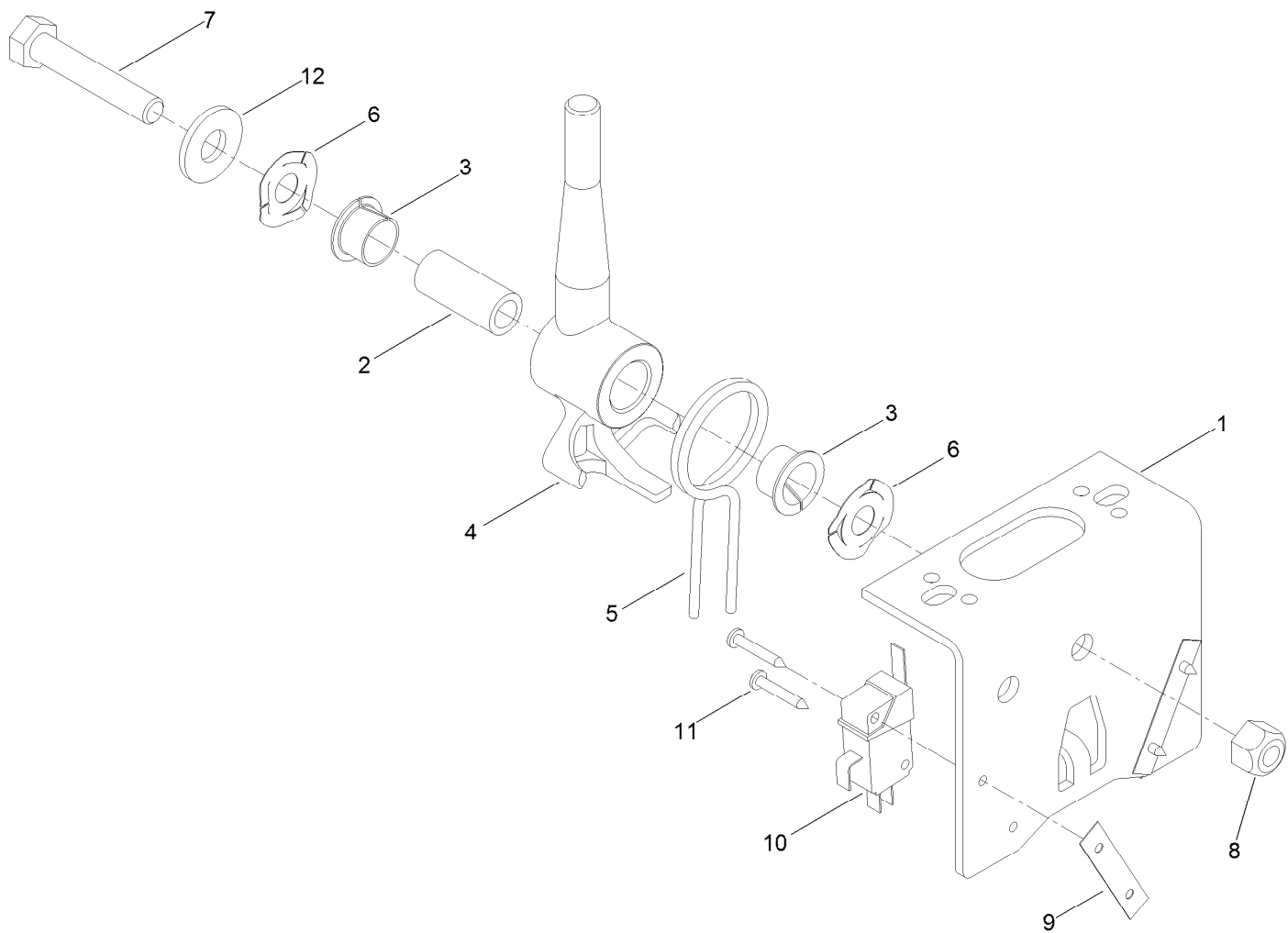
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Control Arm Assembly



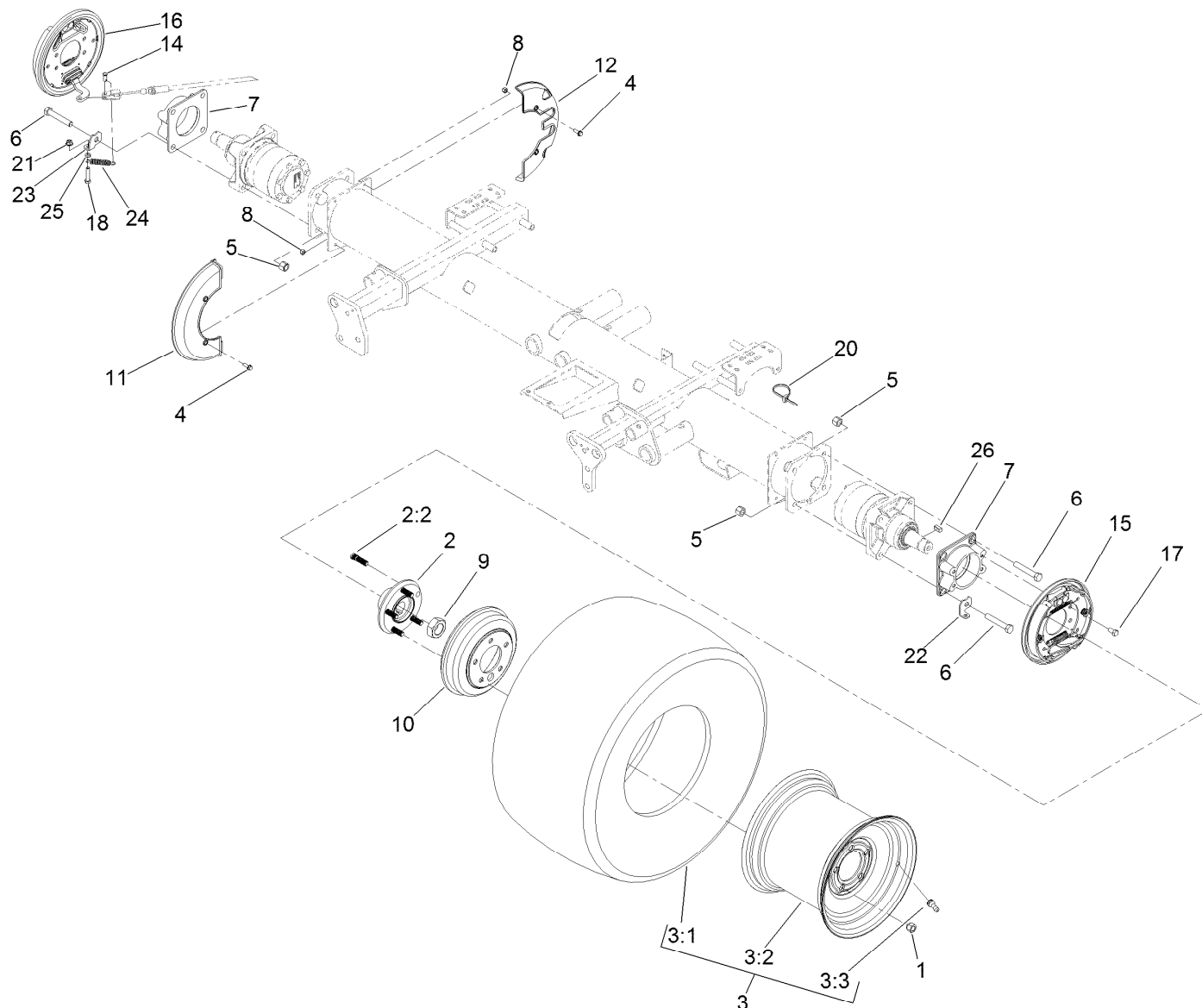
Control Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-3801-03	1	Frame-Arm, Control	20:4	108-8659	1	Washer-Backup
2	120-6310	1	LCD Display ASM	21	125-8754	1	Decal-Panel, Control
2:1	120-4630	1	Nut-Display	22	120-4158	1	Decal-Console, Upper
2:2	120-6311	1	Decal-Display	23	3296-2	1	Nut-Lock, NI
3	95-8999	1	Switch-Rocker, On-None-On	27	99-8970	1	Key-Latch, Hood
4	105-4232	1	Switch	28	3250-22	1	Screw-PPH
5	100-1535	1	Switch-Rocker, (On)-Off-(On)	29	114-0446	1	Panel-Access
6	3230-23	2	Bolt-CARR	30	145-5261	1	Decal-Fuse
7	125-1938	1	Latch	31	122-3375	1	Controller-Tec
8	120-5280	1	Bracket-Joystick	32	32144-87	4	Screw-HWHTF
9	104-7201	2	Nut-HF, NI	33	32144-86	4	Screw-HWHTF
10	3258-166	2	Screw-PRH	34	110-8912	1	Seal-Foam
11	74-5950	2	Latch-Swell	35	110-5331	1	Spring-Compression
12	104-2065	10	Screw-HWH	36	283-88	1	Pin-Clevis
13	256-257	2	Bushing-Nyliner	37	3234-29	2	Screw-HHF
14	104-8300	5	Nut-HF, NI	38	4-2390	2	Washer-Flat
15	108-7605	1	Cover-RH	39	110-5313-03	1	Bracket-Retainer
16	108-7604	1	Cover-LH	40	283-73	1	Pin-Clevis
17	233-42	1	Knob	41	322-7	1	Screw-HH
18	93-5961	1	Boot-Lever	42	110-5314	1	Latch
19	112-9181	1	Plate-Boot	43	3272-1	1	Pin-Cotter
20	106-5269	1	Ignition Switch ASM	44	110-8856	1	Spacer
20:2	108-8660	1	Nut-Mounting	45	3256-23	1	Washer-Plain
20:3	106-5270	1	Ignition Key Set	46	3272-10	1	Pin-Cotter
				47	108-7602	1	Rest-Arm



Joystick Bracket Assembly No. 120-5280

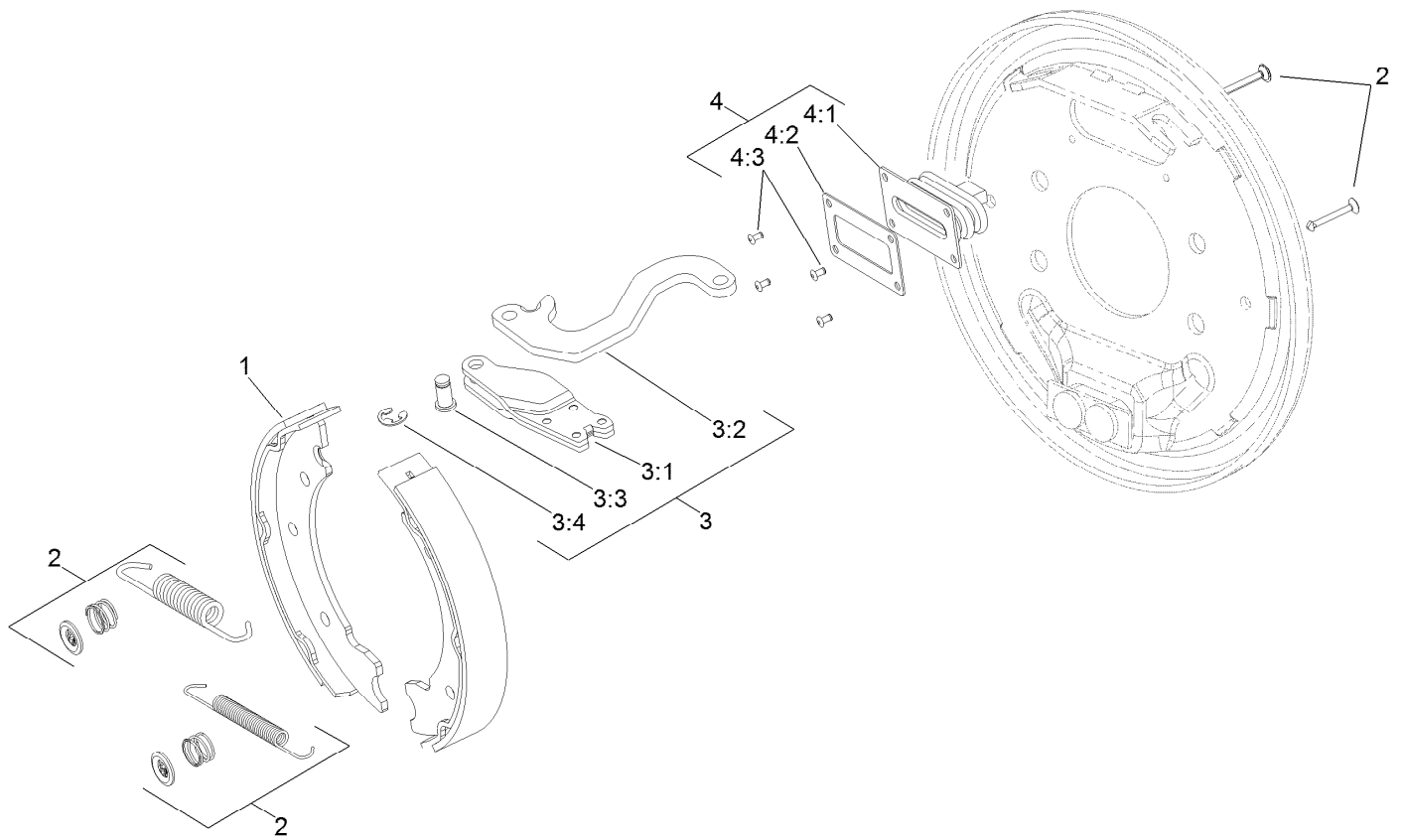
Ref.	Part Number	Qty.	Description
1	115-5357-03	1	Bracket-Joystick
2	106-4192	1	Spacer
3	93-5547	2	Bushing-Nylon
4	119-3540	1	Hub-Pivot, Joystick
5	105-8289	1	Spring-Torsion
6	106-4193	2	Washer-Finger, Spring
7	322-9	1	Screw-HH
8	3296-29	1	Nut-Lock, NI
9	3290-354	2	Nut-Speed
10	108-6496	2	Switch (W/Boot)
11	95-3003	4	Screw-PPHTF
12	3256-3	1	Washer-Flat



Front Axle Assembly

Ref.	Part Number	Qty.	Description
1	242-50	10	Nut-Lug
2	121-5631	2	Hub ASM
2:2	114-3918	5	Stud-Wheel
3	139-6005	2	Tire ASM
3:1	133-2724	1	Tire
3:2	139-6006	1	Wheel
3:3	232-27	1	Stem-Valve
4	115-5103	8	Screw-HHF
5	3296-23	8	Nut-Lock, NI
6	325-12	8	Screw-HH
7	120-6253-03	2	Adapter-Brake
8	3296-42	8	Nut-Lock, NI
9	117-3290	2	Nut-Hex
10	114-8864	2	Drum-Brake

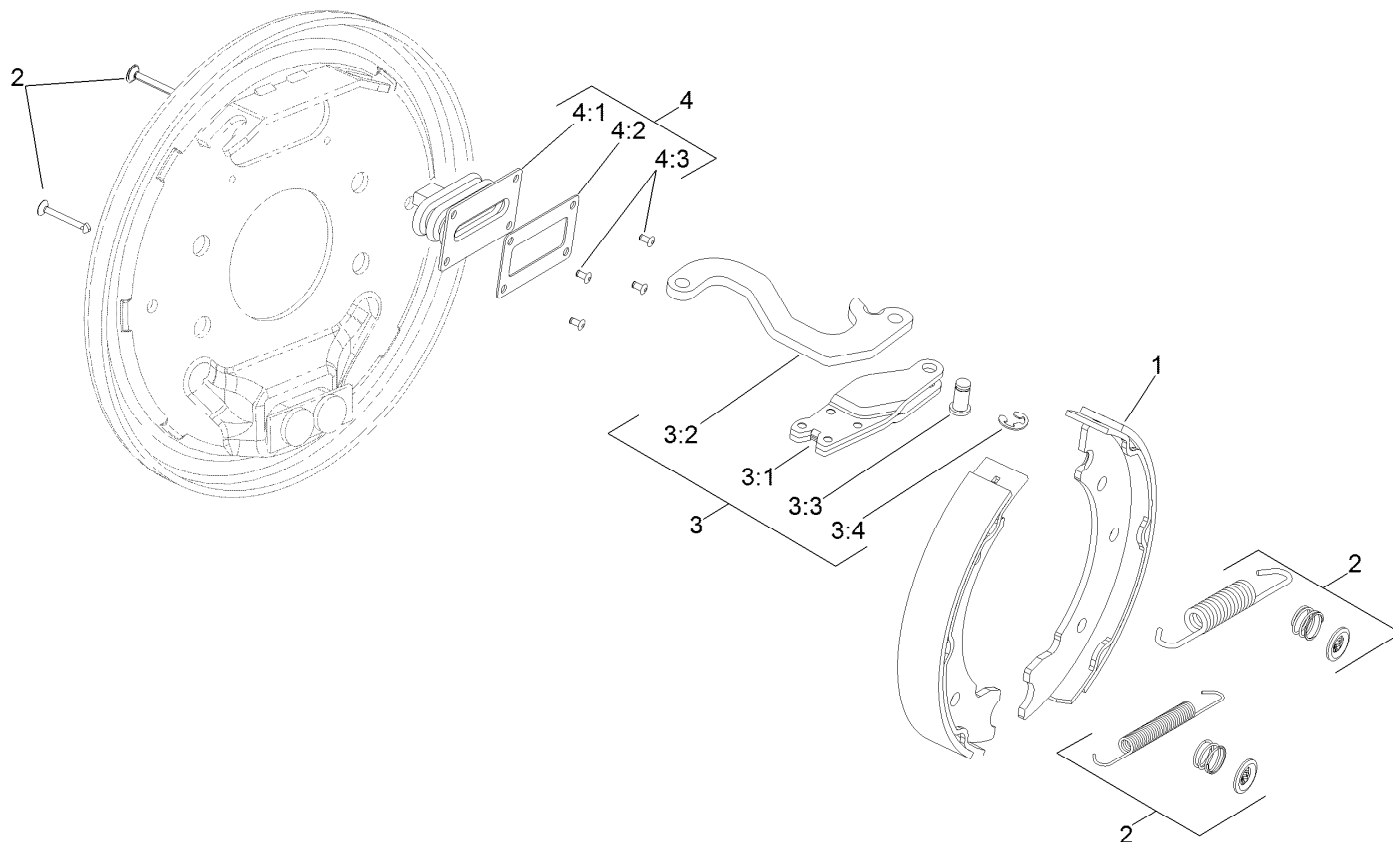
Ref.	Part Number	Qty.	Description
11	127-2741	2	Shield-Wheel, Front
12	127-2742	2	Shield-Wheel, Rear
14	283-62	2	Pin-Clevis
15	139-5952	1	LH Brake ASM
16	139-5951	1	RH Brake ASM
17	323-4	8	Screw-HH
18	322-7	2	Screw-HH
20	3290-378	2	Tie-Cable
21	104-8300	2	Nut-HF, NI
22	120-6267	1	Clip-Spring, LH
23	120-6266	1	Clip-Spring, RH
24	87-4020	2	Spring-Extension
25	3218-2	2	Nut-Hex Jam
26	117-5198	2	Key-Square



LH Brake Assembly No. 139-5952

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	110-8910	1	LH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-LH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

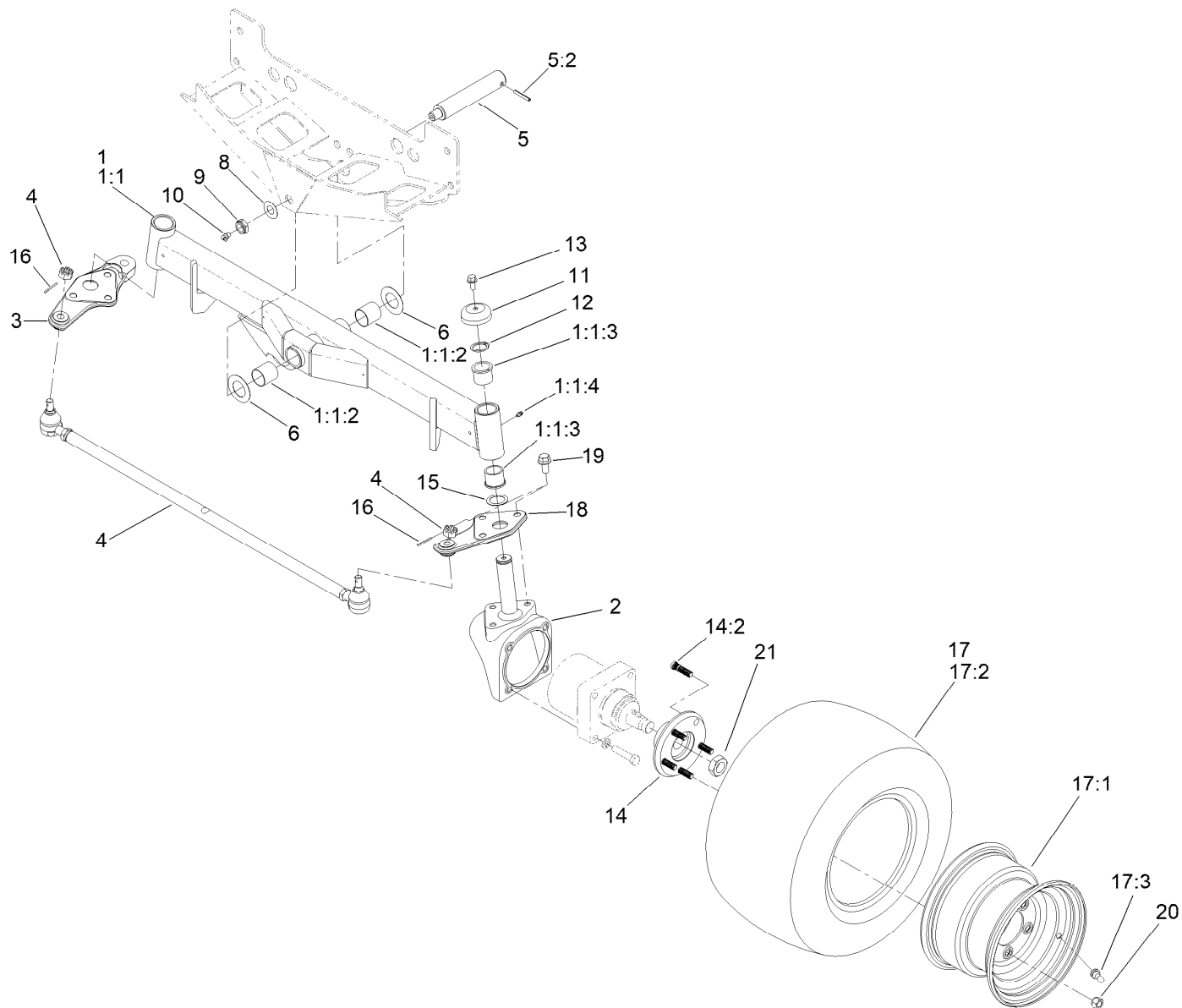
● Not serviced separately



RH Brake Assembly No. 139-5951

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	110-8884	1	RH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-RH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

● Not serviced separately

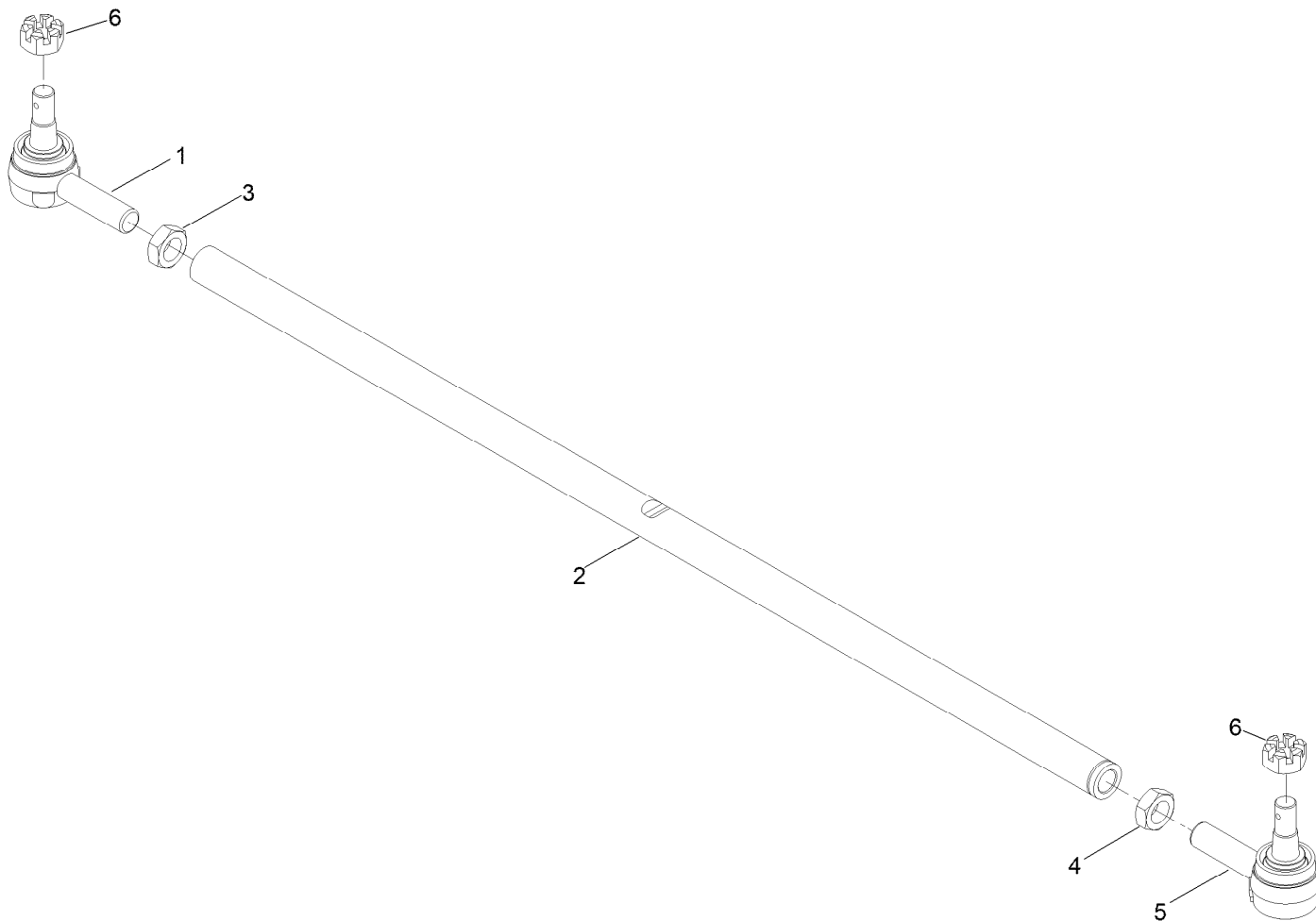


Rear Axle Assembly

Ref.	Part Number	Qty.	Description
1	117-0256-03	1	Axle ASM
1:1		1	Axle ●
1:1:2	99-6964	2	Bushing-Axle
1:1:3	104-0015	4	Bushing-Flange
1:1:4	302-5	2	Fitting-Grease
2	107-4517-03	2	Housing-Motor
3	140-3142	1	Link-Drag, RH
4	139-6029	1	Tie Rod ASM
5	140-6101	1	Pin ASM-Axle Pivot
5:2	32121-32	1	Pin-Roll
6	99-8432	2	Washer-Thrust
8	71-4540	1	Washer-Thrust
9	3296-15	1	Nut-Lock, NI
10	302-33	1	Fitting-Grease
11	69-8890	2	Cap-Spindle

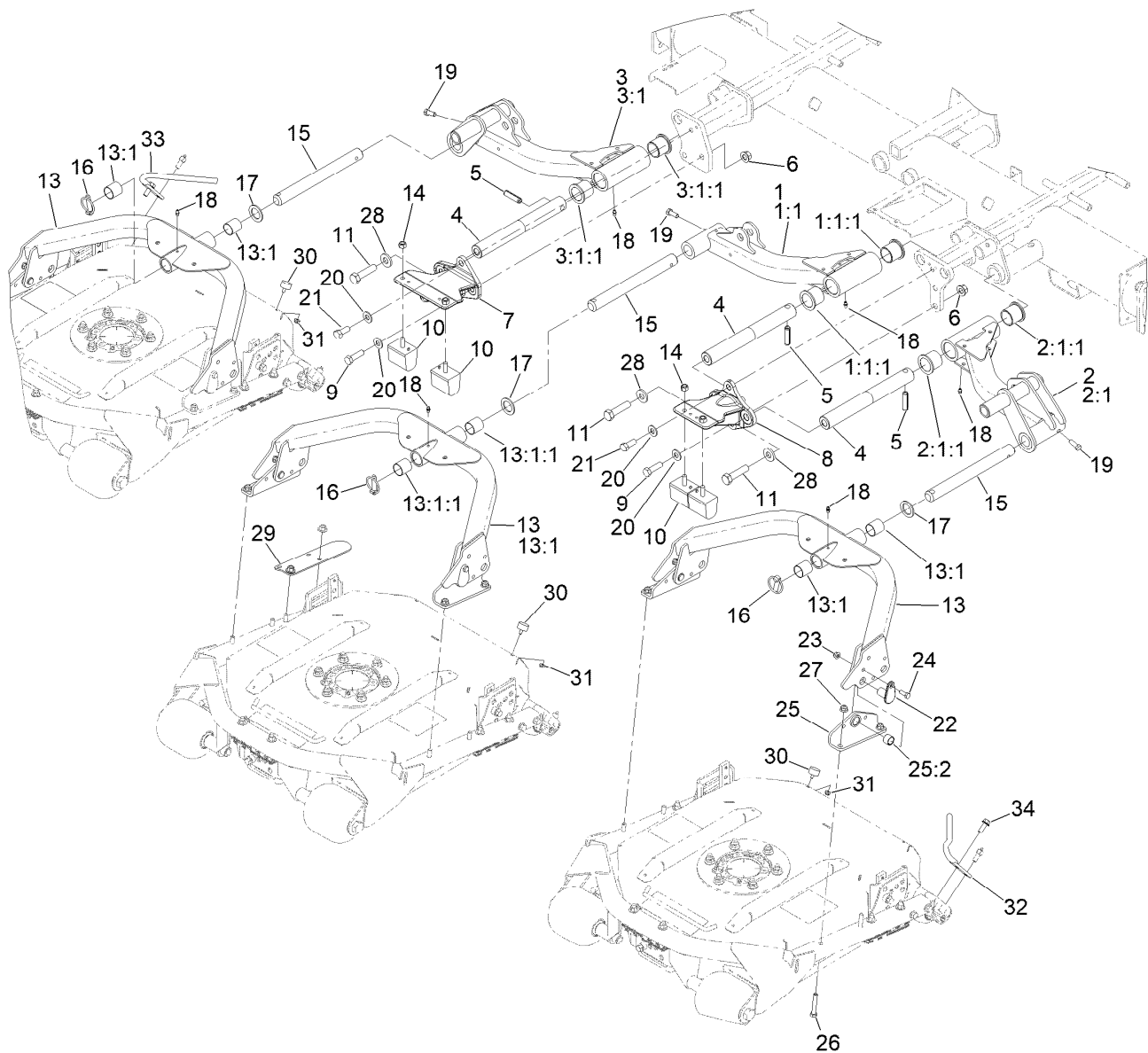
Ref.	Part Number	Qty.	Description
12	32151-77	2	Ring-Retaining, External
13	3234-1	2	Screw-HHF
14	121-5633	2	Hub ASM
14:2	114-3918	5	Stud-Wheel
15	76-2980	2	Washer-Thrust
16	3272-12	2	Pin-Cotter
17	117-0281	2	Rim And Tire ASM
17:1	117-0280	1	Rim
17:2	117-5125	1	Tire
17:3	232-27	1	Stem-Valve
18	140-3144	1	Link-Drag, LH
19	3234-38	6	Screw-HHF
20	242-50	10	Nut-Lug
21	26-3790	2	Nut-Lock

● Not serviced separately



Tie Rod Assembly No. 139-6029

Ref.	Part Number	Qty.	Description
1	144-3901	1	Tie Rod End
2	139-6030	1	Rod-Tie
3	84-5300	1	Nut-Jam
4	110-5337	1	Nut-Jam
5	144-3902	1	Tie Rod End
6	140-6135	2	Nut-Hex, Slotted

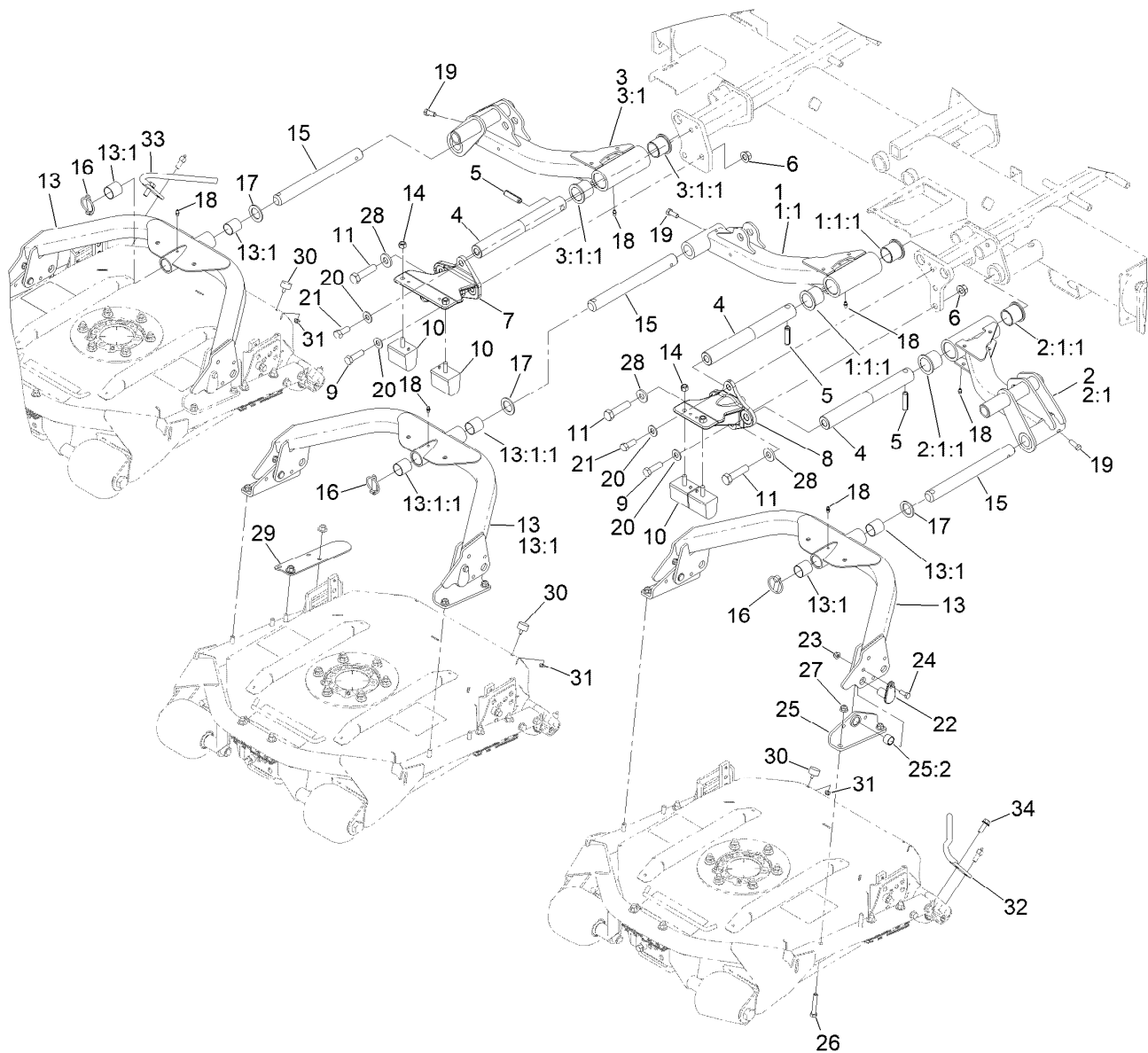


No. 1, 4 and 5 Lift Arm and Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-0381-03	1	Arm No. 1 ASM
1:1		1	Arm ●
1:1:1	69-6470	2	Bushing-Caster
2	114-0384-03	1	Arm No. 4 ASM
2:1		1	Arm ●
2:1:1	69-6470	2	Bushing-Caster
3	114-0385-03	1	Arm No. 5 ASM
3:1		1	Arm ●
3:1:1	69-6470	2	Bushing-Caster
4	117-0208	3	Shaft-Pivot, Liftarm
5	32121-122	3	Pin-Roll
6	99-5107	4	Nut-Lock
7	117-0250-03	1	Tipper-RH
8	117-0252-03	1	Tipper-LH
9	325-7	4	Screw-HH
10	87-3470	4	Bumper
11	327-7	3	Screw-HH
13	108-7384-03	3	Carrier Frame ASM

Ref.	Part Number	Qty.	Description
13:1		1	Frame-Carrier ●
13:1:1	108-4000	2	Bushing
14	33025-00	4	Nut-Lock, NI
15	105-7560	3	Shaft-Cu Pivot
16	283-71	3	Pin-Lynch
17	3-6781	3	Washer-Flat
18	302-5	6	Fitting-Grease
19	323-6	3	Screw-HH
20	87-7270	6	Washer-Thrust
21	325-5	2	Screw-HH
22	136-3568	6	Pin-Flag (Mach)
23	104-8300	6	Nut-HF, NI
24	322-4	6	Screw-HH
25	117-0118	6	Pivot ASM
25:2	108-8482	1	Bushing-Sleeve
26	323-11	12	Screw-HH
27	104-8301	12	Nut-HF, NI
28	99-7667	3	Washer-Flat

● Not serviced separately

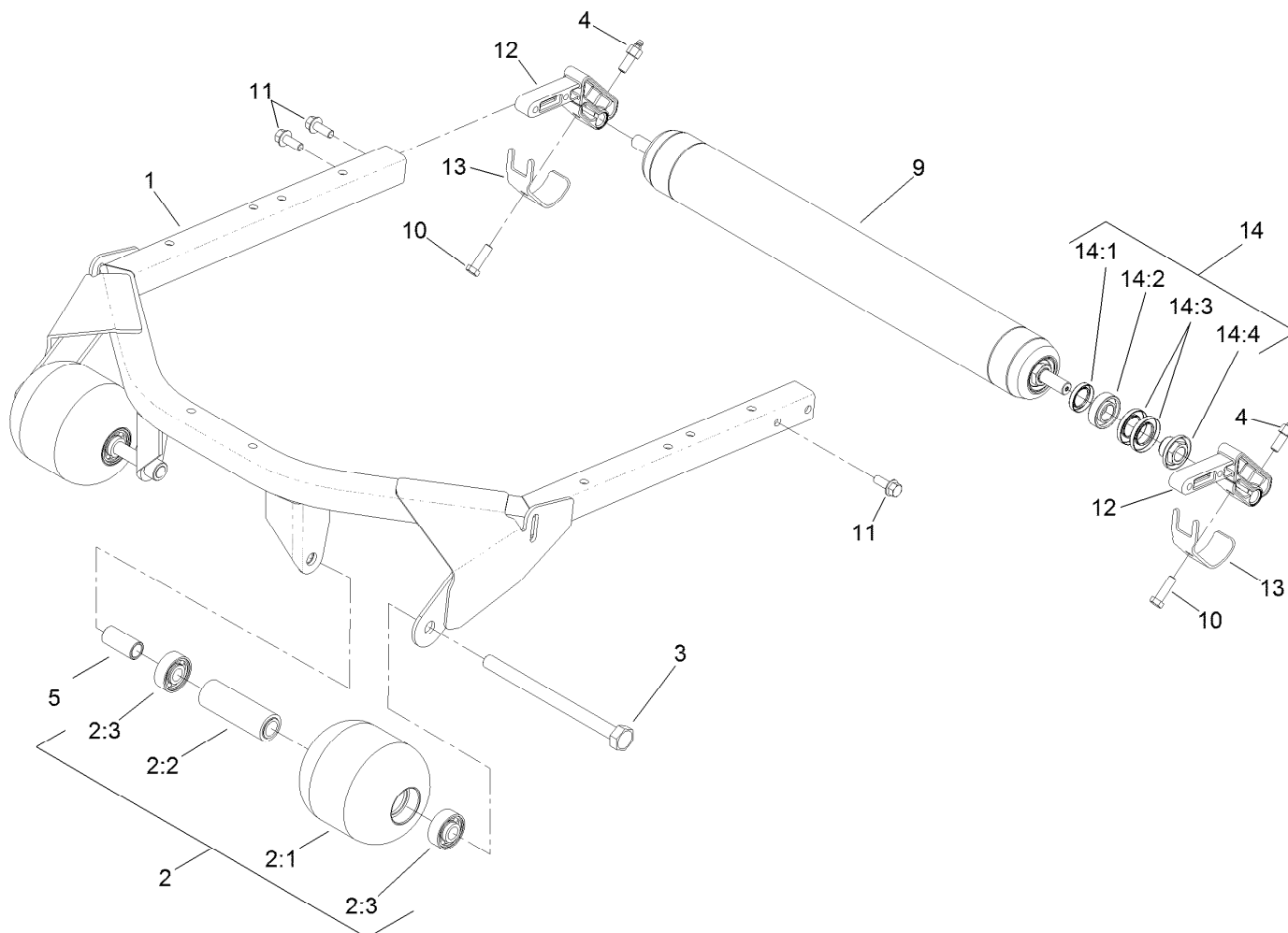


No. 1, 4 and 5 Lift Arm and Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
29	105-9831-03	1	Bracket-Bumper, No. 1
30	240-14	3	Bumper-Rubber
31	104-7201	3	Nut-HF, NI

Ref.	Part Number	Qty.	Description
32	127-2613-03	1	Guard-Foot, LH
33	127-2614-03	1	Guard-Foot, RH
34	3234-11	2	Screw-HHF

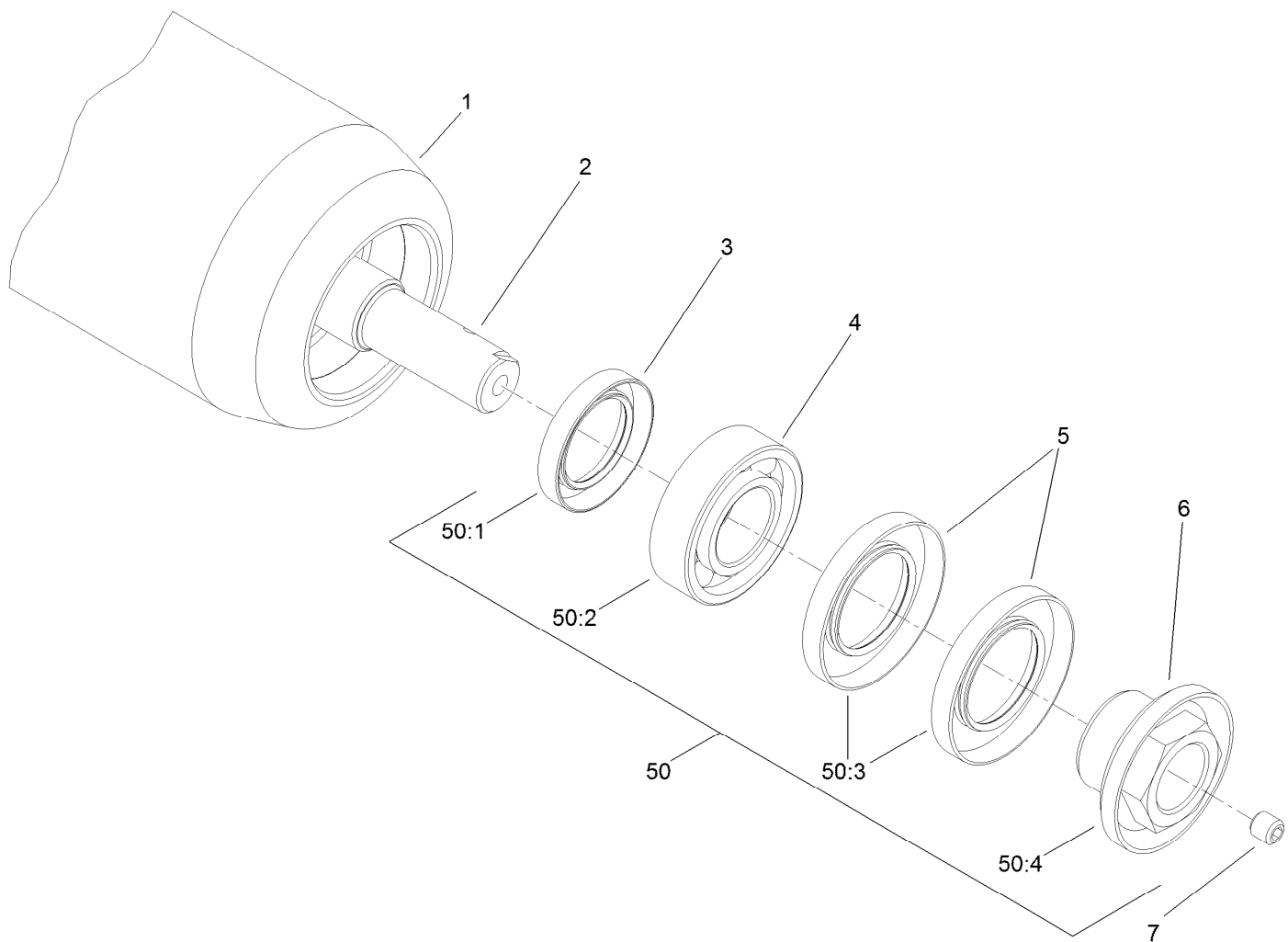
● Not serviced separately



Roller and Carrier Frame Assembly

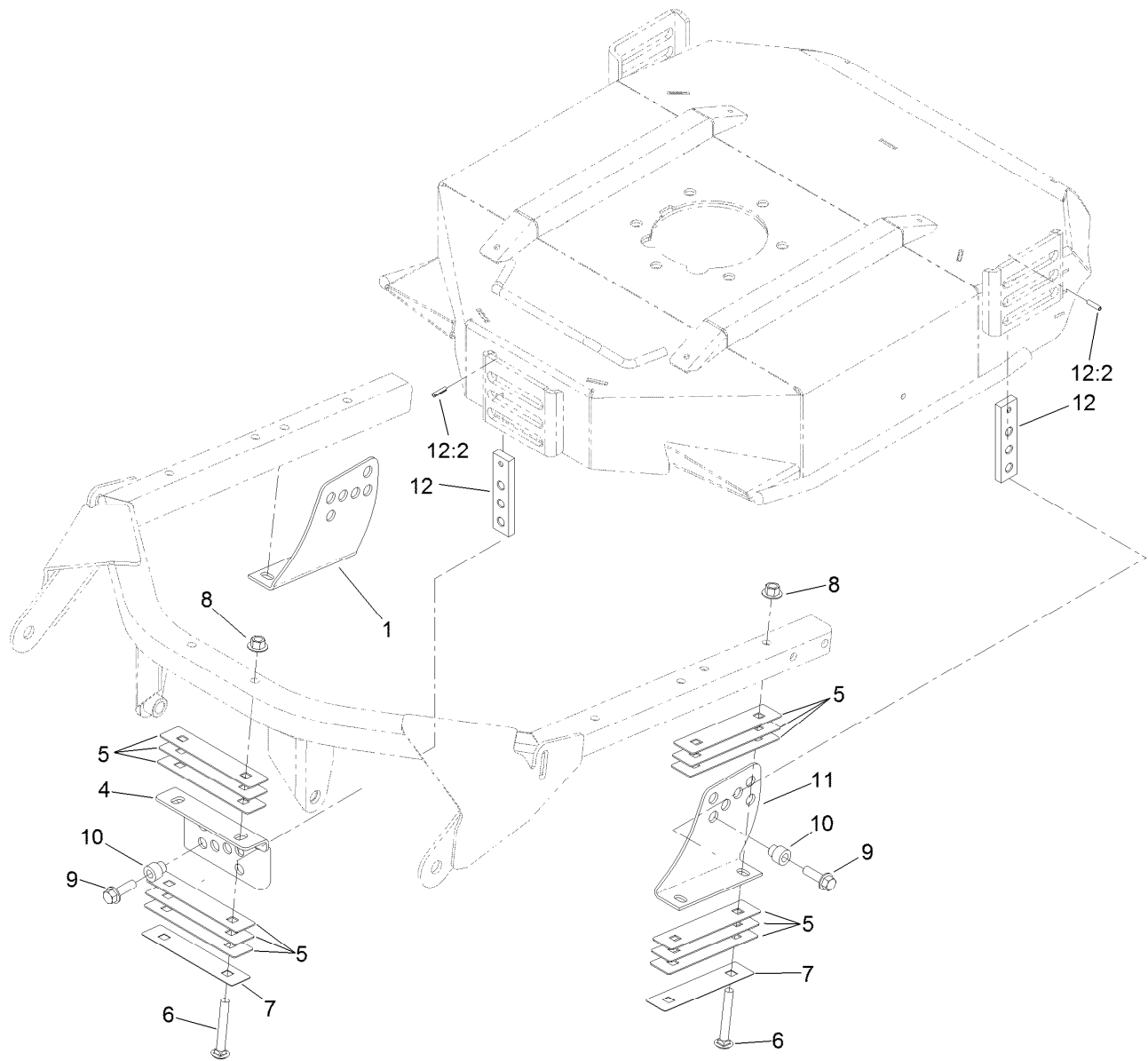
Ref.	Part Number	Qty.	Description
1	114-0440-03	1	Support-Deck
2	136-2908	2	Roller ASM
2:1	104-1093	1	Roller
2:2	100-5762	1	Spacer-Bearing
2:3	120-3366	2	Bearing
3	117-0172	2	Screw-HH
4	127-6422	2	Screw-Grease, Roller
5	136-7985	2	Tube-Spacer
9	137-6143	1	Rear Roller ASM

Ref.	Part Number	Qty.	Description
10	323-7	2	Screw-HH
11	3234-11	4	Screw-HHF
12	112-5268	2	Mount-Roller
13	107-7816	2	Bracket-Skid
14	114-5430	1	Roller Rebuild Kit
14:1	114-3717	2	Seal-Oil
14:2	112-5290	2	Bearing-Steel, Stainless
14:3	112-7494	4	Seal
14:4	114-5411	2	Nut-Lock, Bearing



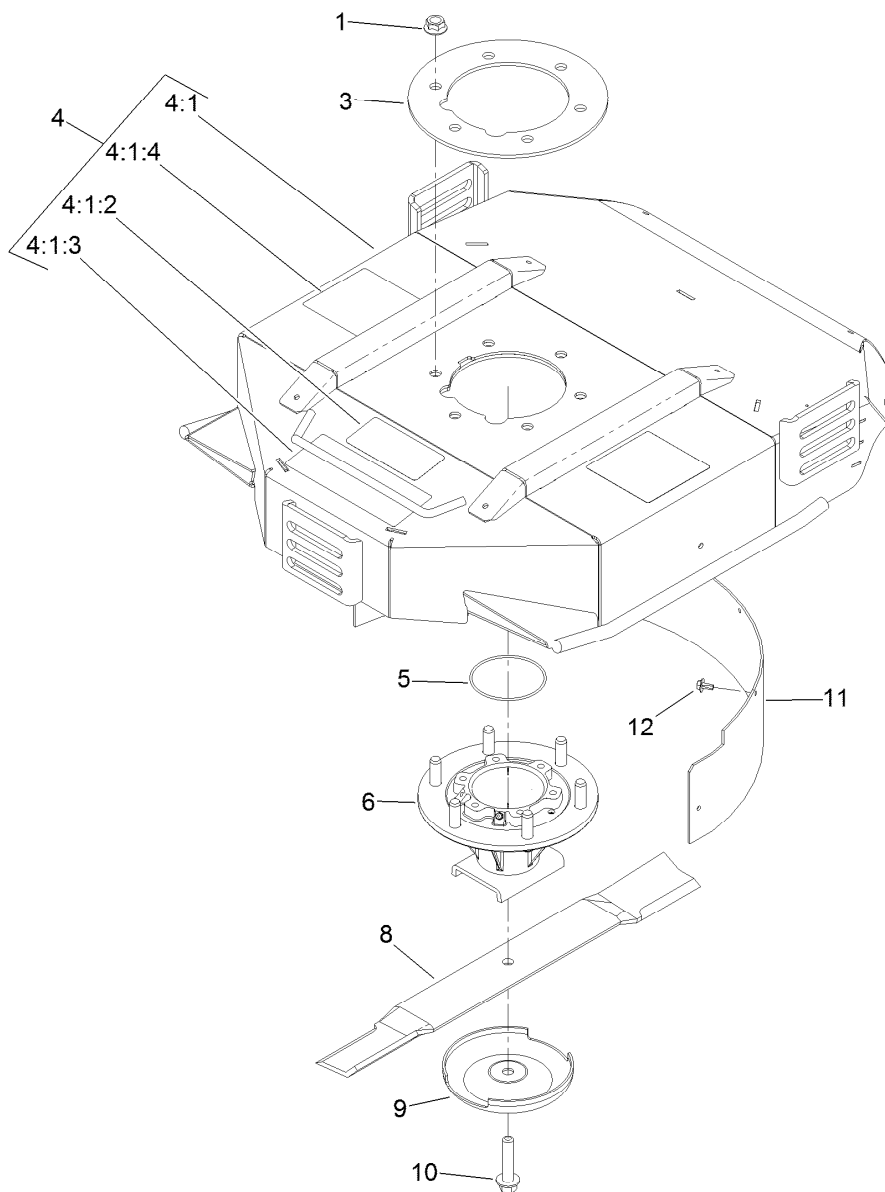
Roller Assembly No. 137-6143

Ref.	Part Number	Qty.	Description
1	137-6142	1	Tube-Roller
2	108-7388	1	Shaft-Roller
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	108-0989	2	Screw-Set
50	114-5430	1	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



Height-of-Cut Assembly

Ref.	Part Number	Qty.	Description
1	108-7391-03	1	Bracket-HOC, RH
4	104-1052-03	1	Bracket-HOC, Front
5	100-5799	18	Shim-HOC, .060 Inch
6	3231-9	6	Screw-CARR
7	104-4641	3	Shim-HOC, .030 Inch
8	32128-43	6	Nut-Flange
9	3234-24	3	Screw-HHF
10	121-3575	3	Spacer-HOC
11	108-7392-03	1	Bracket-HOC,LH
12	136-2921	3	HOC Plate ASM
12:2	32121-2	1	Pin-Roll, Slotted

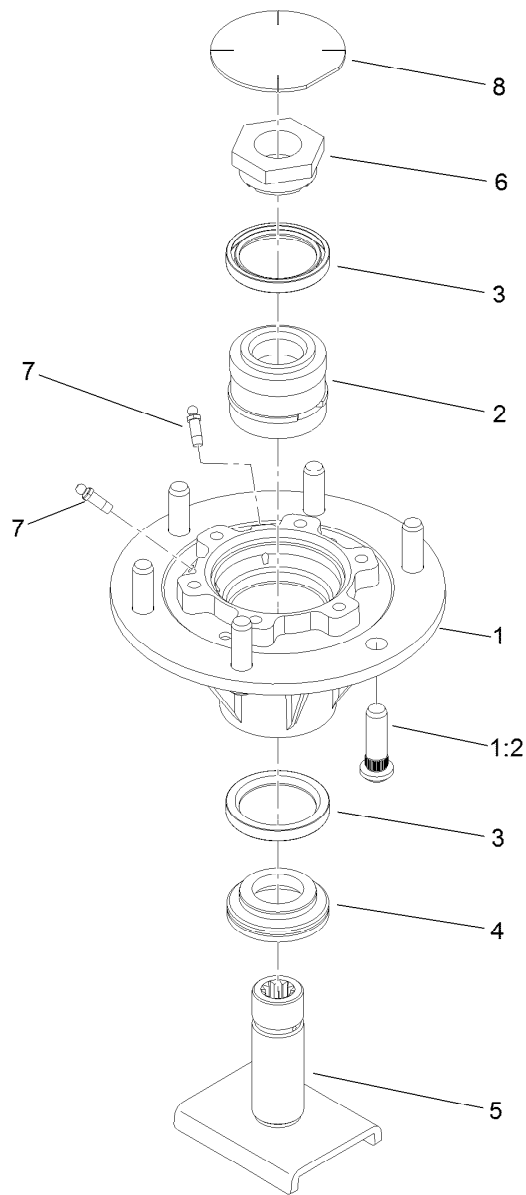


Spindle, Blade and Chamber Assembly

Ref.	Part Number	Qty.	Description
1	32128-39	6	Nut-HHF
3	104-1051-03	1	Plate-Spindle
4	138-1227	1	Deck Chamber ASM
4:1		1	Chamber ASM ●
4:1:2	93-7818	1	Decal-Torque, Blade Bolt
4:1:3	121-3627	1	Decal-Height Of Cut
4:1:4	117-4764	2	Decal-Danger
5	237-161	1	O-Ring
6	121-3666	1	Spindle ASM

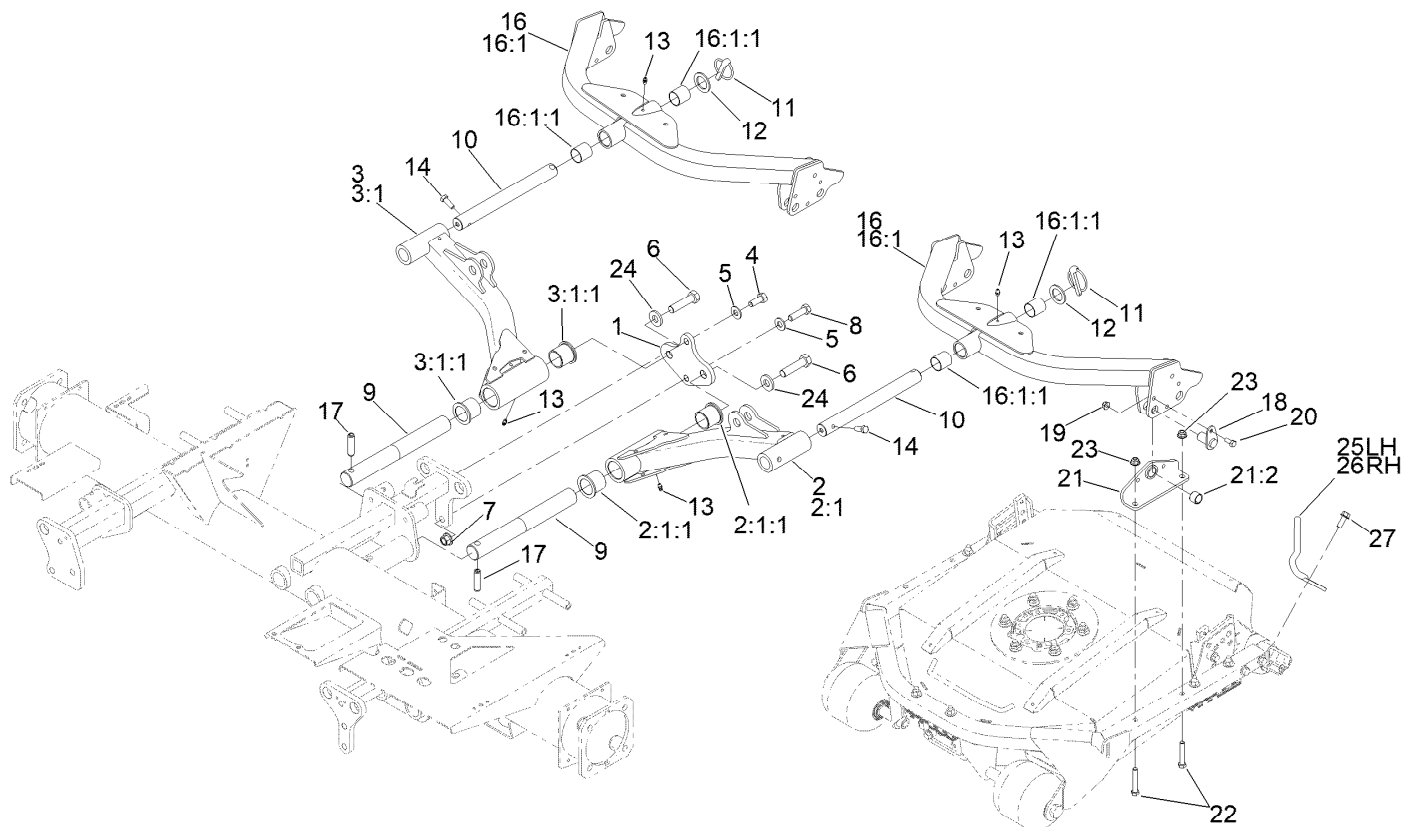
Ref.	Part Number	Qty.	Description
8	108-7395-03	1	Blade-Combo, 22In
8	114-0434-03	1	Blade-High Lift, 22In
8	114-0435-03	1	Blade-Atomic, 22In
8	117-0209-03	1	Blade-Angle Sail, 22In
9	72-9361	1	Cup-Scalp, Anti
10	92-5816	1	Bolt-Blade
11	108-7409-01	1	Baffle-Mulching
12	46-8560	5	Screw-HHFTF

● Not serviced separately



Spindle Assembly No. 121-3666

Ref.	Part Number	Qty.	Description
1	115-3434	1	Spindle
1:2	10-6830	6	Stud-Type, Drive
2	100-5703	1	Spacer And Bearing ASM
3	253-154	2	Seal-Oil
4	138-6416	1	Spacer-Spindle, Shaft
5	121-3664	1	Spindle Shaft ASM
6	100-5709	1	Nut-Spindle, Spcl
7	302-62	2	Fitting-Grease
8	94-2703	1	Plug

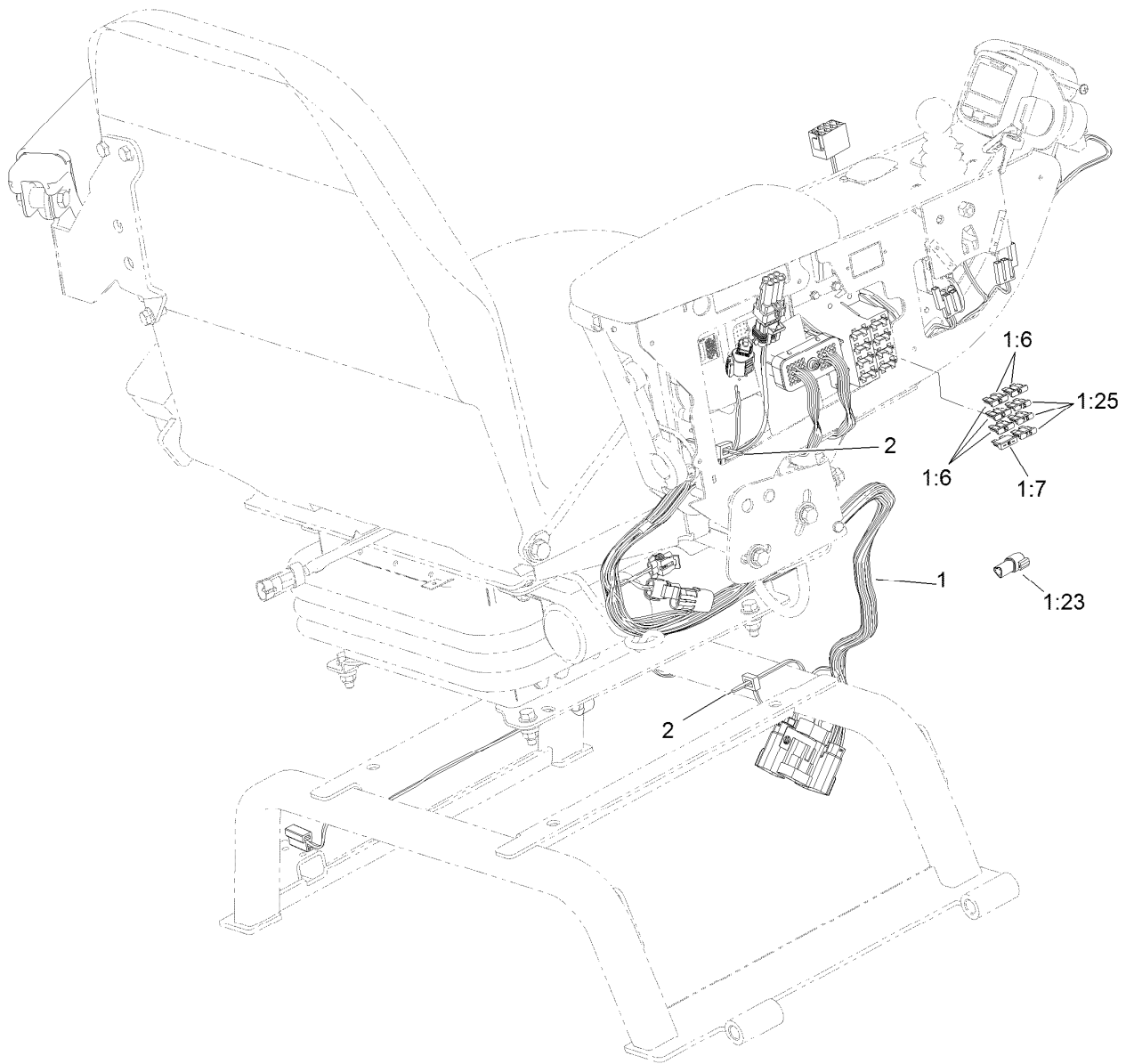


No. 2 and 3 Lift Arm and Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-0352-0P	1	Plate - Bridge, No 2&3
2	114-0382-03	1	Arm No. 2 ASM
2:1		1	Arm ●
2:1:1	69-6470	2	Bushing-Caster
3	114-0383-03	1	Arm No. 3 ASM
3:1		1	Arm ●
3:1:1	69-6470	2	Bushing-Caster
4	325-5	1	Screw-HH
5	87-7270	2	Washer-Thrust
6	327-7	2	Screw-HH
7	99-5107	1	Nut-Lock
8	325-7	1	Screw-HH
9	117-0208	2	Shaft-Pivot, Liftarm
10	105-7560	2	Shaft-Cu Pivot
11	283-71	2	Pin-Lynch
12	3-6781	2	Washer-Flat
13	302-5	4	Fitting-Grease

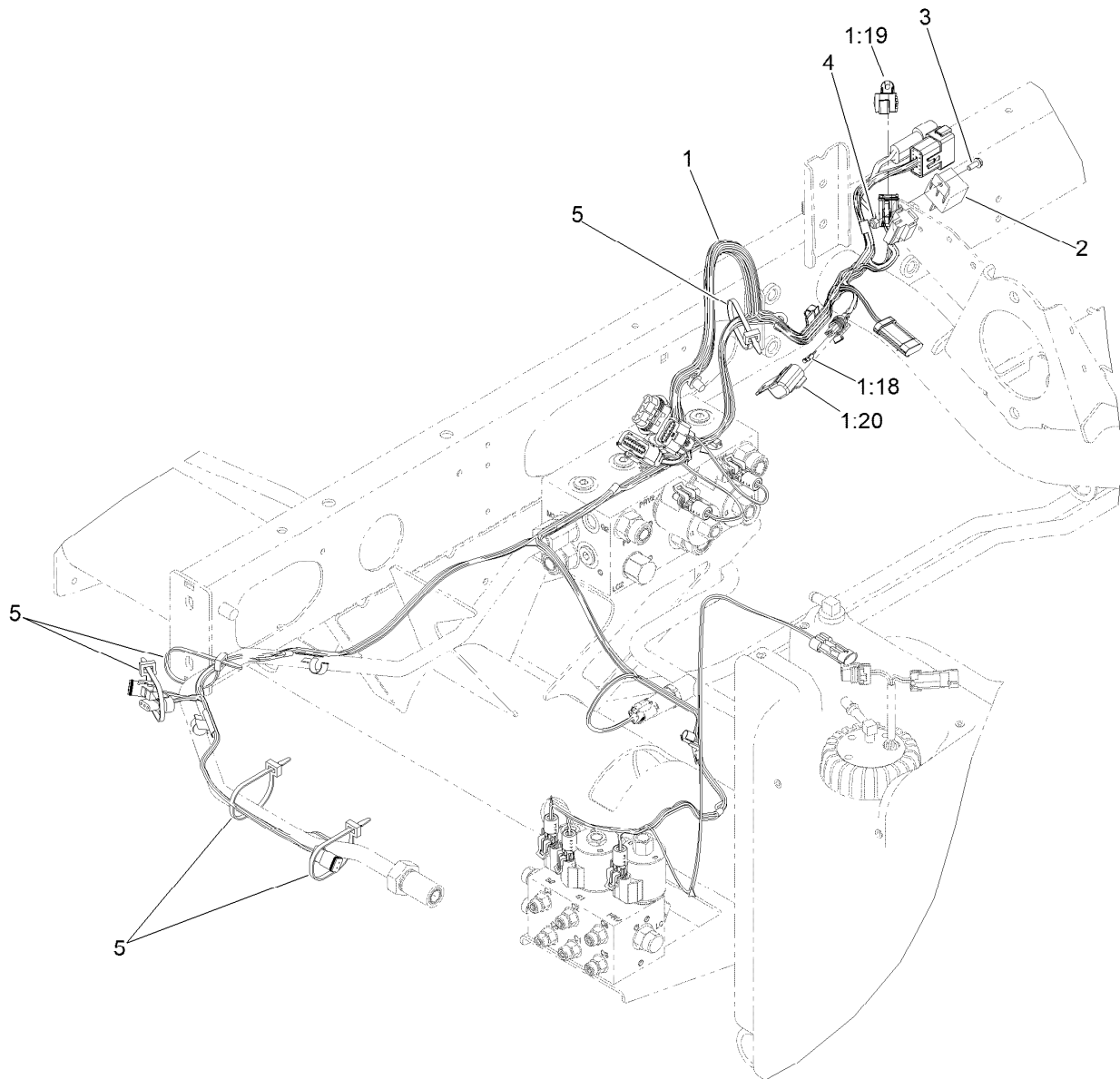
Ref.	Part Number	Qty.	Description
14	323-6	2	Screw-HH
16	108-7384-03	2	Carrier Frame ASM
16:1		1	Frame-Carrier ●
16:1:1	108-4000	2	Bushing
17	32121-122	2	Pin-Roll
18	136-3568	4	Pin-Flag (Mach)
19	104-8300	4	Nut-HF, NI
20	322-4	4	Screw-HH
21	117-0118	4	Pivot ASM
21:2	108-8482	1	Bushing-Sleeve
22	323-11	8	Screw-HH
23	104-8301	8	Nut-HF, NI
24	99-7667	2	Washer-Flat
25	127-2613-03	1	Guard-Foot, LH
26	127-2614-03	1	Guard-Foot, RH
27	3234-11	2	Screw-HHF

● Not serviced separately



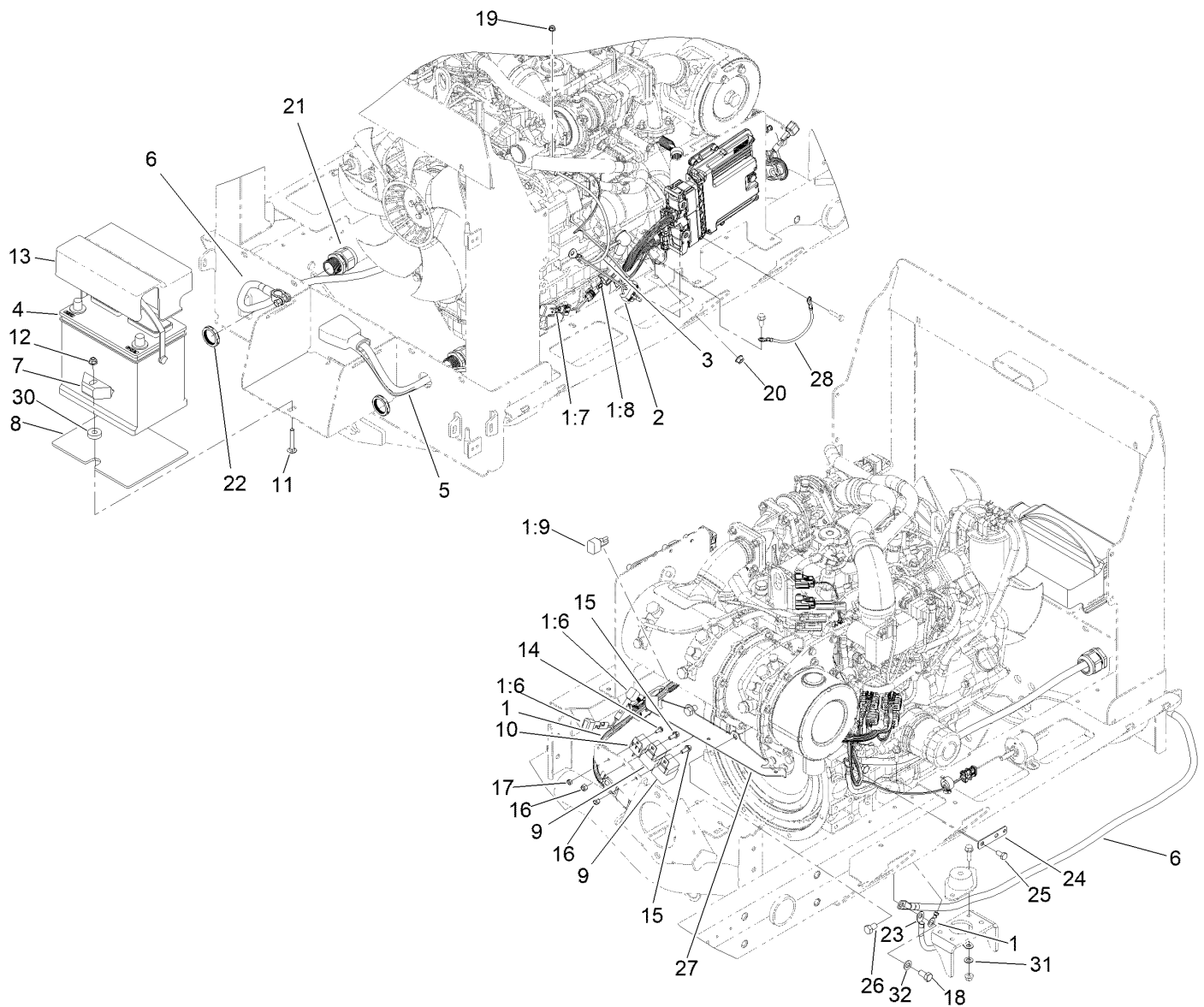
Seat and Control Arm Wiring Harness Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8081	1	Harness-Wire, Seat
1:6	218-578	3	Fuse-Blade, 10 Amp
1:7	109355	1	Fuse-Blade, 15 Amp
1:23	32180-043	1	Resistor-120 Ohm
1:25	114241	3	Fuse-Blade, 7.5 Amp
2	3290-378	3	Tie-Cable



Main Wiring Harness Assembly

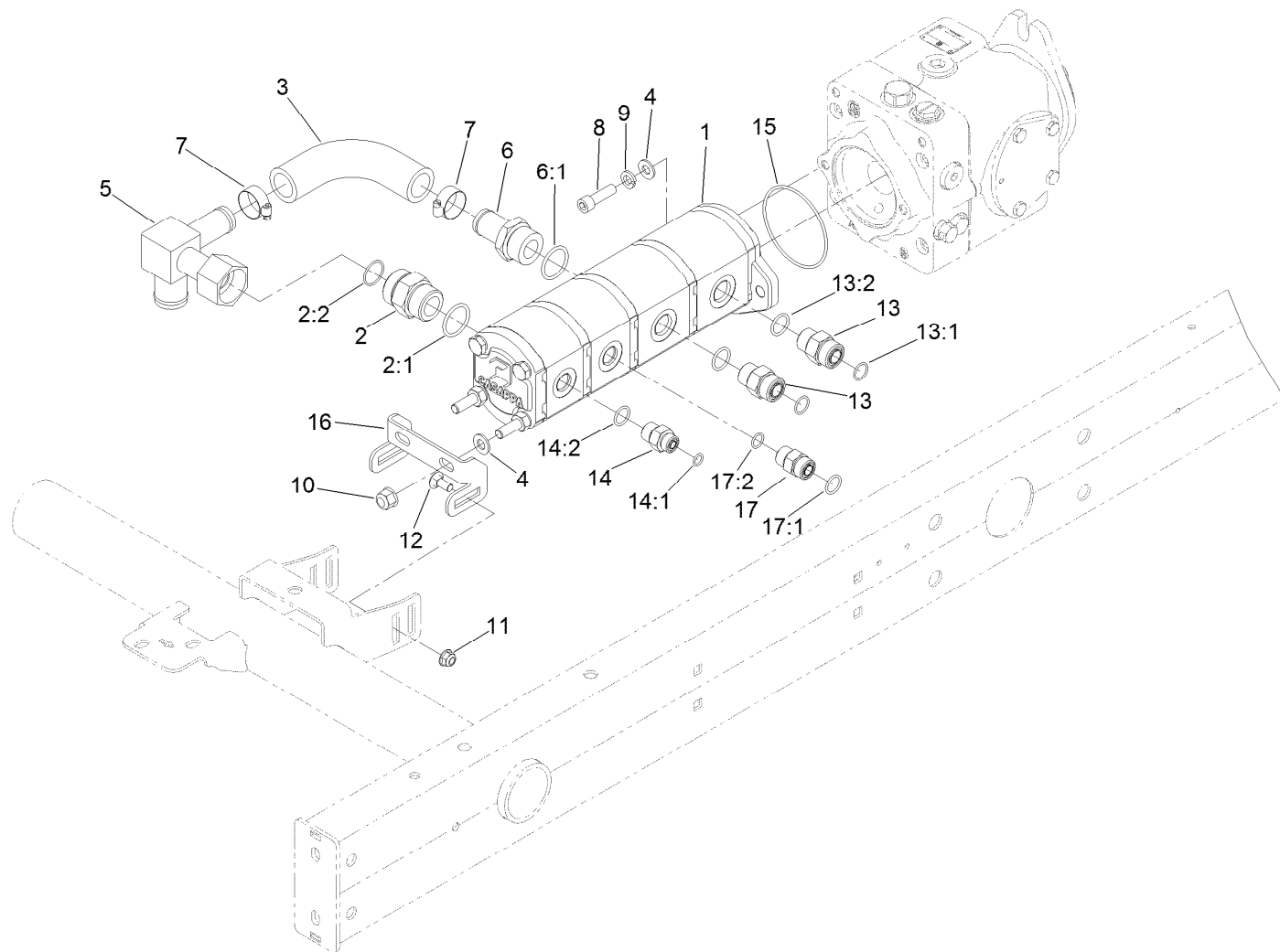
Ref.	Part Number	Qty.	Description
1	122-1727	1	Harness-Wire, Gm4300 Main
1:18	121-8866	1	Fuse-Mini Blade, 10 Amp
1:19	32180-156	1	Cap-Plug, 6 Way
1:20	32180-101	1	Cover-Fuse, Single
2	99-7435	1	Relay
3	3290-321	1	Screw-HWH
4	3296-2	1	Nut-Lock, NI
5	3290-378	10	Tie-Cable



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-0893	1	Harness-Wire, Engine
1:6	100-4918	2	Diode
1:7	121-8861	1	Fuse-Mini Blade, 2 Amp
1:8	121-8866	1	Fuse-Mini Blade, 10 Amp
1:9	104-4022	1	Resistor-75 Ohm
2	99-3441	1	Harness-Wire, Fusible Link
3	100-5552	1	Harness-Wire
4	104-9979	1	Battery
5	121-8850	1	Cable-Battery, Positive
6	121-8851	1	Cable-Battery, Negative
7	138-6335	1	Retainer-Battery
8	127-2781	1	Mat-Battery
9	99-7430	2	Relay-Mini
10	99-7435	1	Relay
11	3230-6	1	Bolt-CARR
12	104-8300	1	Nut-HF, NI
13	121-5615	1	Cover-Battery
14	3290-321	1	Screw-HWH

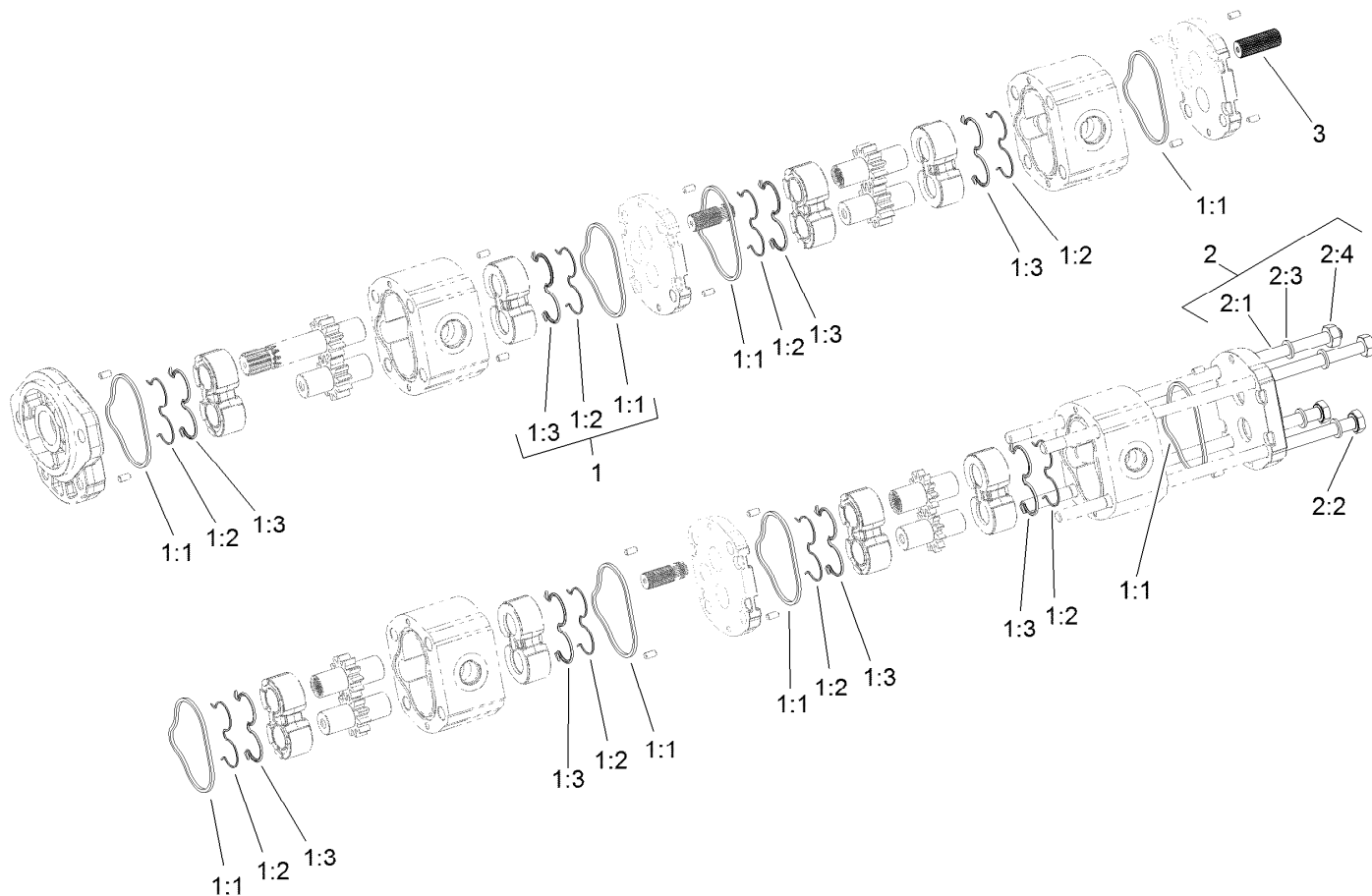
Ref.	Part Number	Qty.	Description
15	3234-33	2	Screw-HHF
16	3296-42	2	Nut-Lock, NI
17	3296-2	1	Nut-Lock, NI
18	33115-020	1	Screw-HH
19	33003-00	1	Nut-HF
20	33004-00	1	Nut-HF
21	121-8854	2	Grip-Cord
22	121-8855	2	Locknut-Grip, Cord
23	121-8856	1	Cable-Ground, Engine
24	121-5636	1	Tab-Harness
25	33114-016	2	Screw-HH
26	33115-016	2	Screw-HH
27	132-9706-03	1	Bracket-Harness
28	122-0058	1	Harness-Wire, Ground
30	62-6660	1	Spacer
31	120-9683	1	Washer-Plain
32	33095-00	1	Washer-Flat



Gear Pump Mounting Assembly

Ref.	Part Number	Qty.	Description
1	121-5645	1	Gear Pump ASM
2	104-3797	1	Fitting-Straight
2:1	237-146	1	O-Ring
2:2	340-65	1	O-Ring
3	108-1683	1	Hose-Formed
4	3256-24	4	Washer-Plain
5	108-1672	1	Manifold-Tube
6	354-78	1	Fitting-STR
6:1	237-146	1	O-Ring
7	2412-34	2	Clamp-Hose
8	3274-1	2	Screw-HSH
9	3253-5	2	Washer-Lock
10	103-9511	2	Nut-Lock, NI

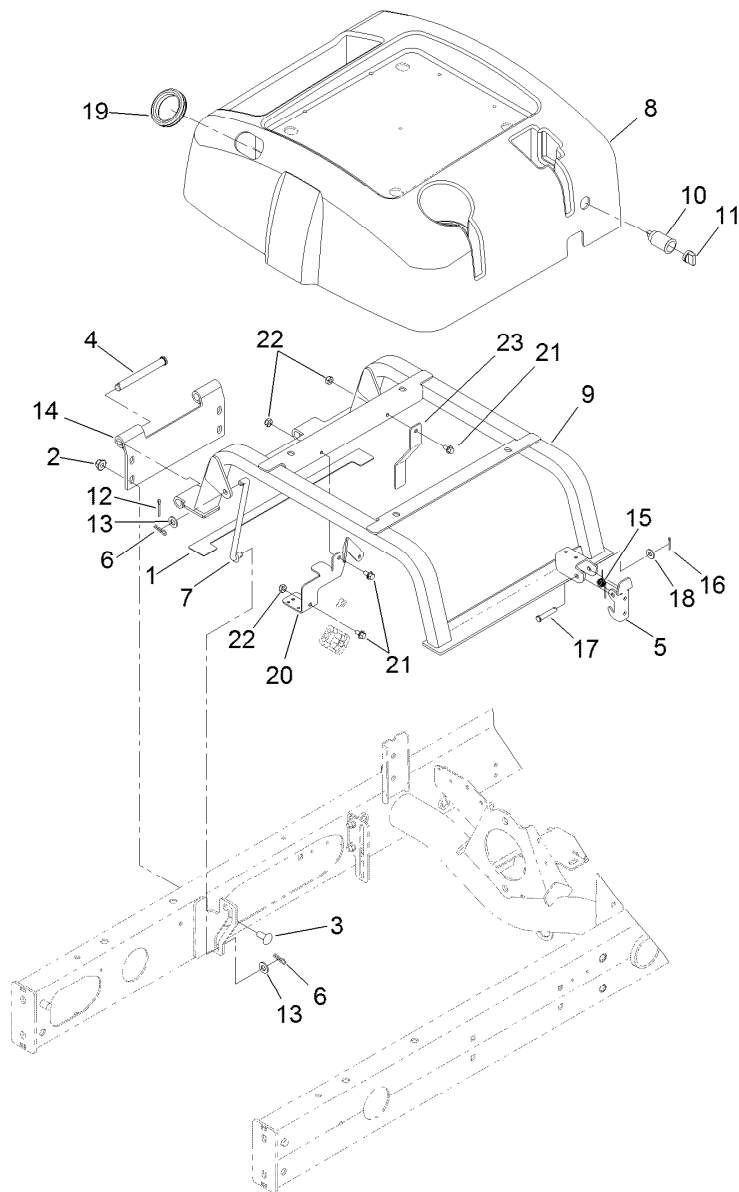
Ref.	Part Number	Qty.	Description
11	104-8300	2	Nut-HF, NI
12	3230-1	2	Bolt-CARR
13	340-7	2	Fitting-Straight
13:1	237-65	1	O-Ring
13:2	237-80	1	O-Ring
14	340-3	1	Fitting-Straight
14:1	237-22	1	O-Ring
14:2	237-79	1	O-Ring
15	237-161	1	O-Ring
16	108-1801-0P	1	Bracket - Pump Support
17	340-4	1	Fitting-Straight
17:1	237-30	1	O-Ring
17:2	237-79	1	O-Ring



Gear Pump Assembly No. 121-5645

Ref.	Part Number	Qty.	Description
1	108-4595	1	Seal Kit
1:1		8	Seal ●
1:2		8	Seal ●
1:3		8	Ring-Back Up ●
2	120-6273	1	Bolt Kit
2:1		2	Stud Bolt ●
2:2		2	Screw ●
2:3		4	Washer ●
2:4		2	Nut ●
3	120-6284	3	Hub-Connecting

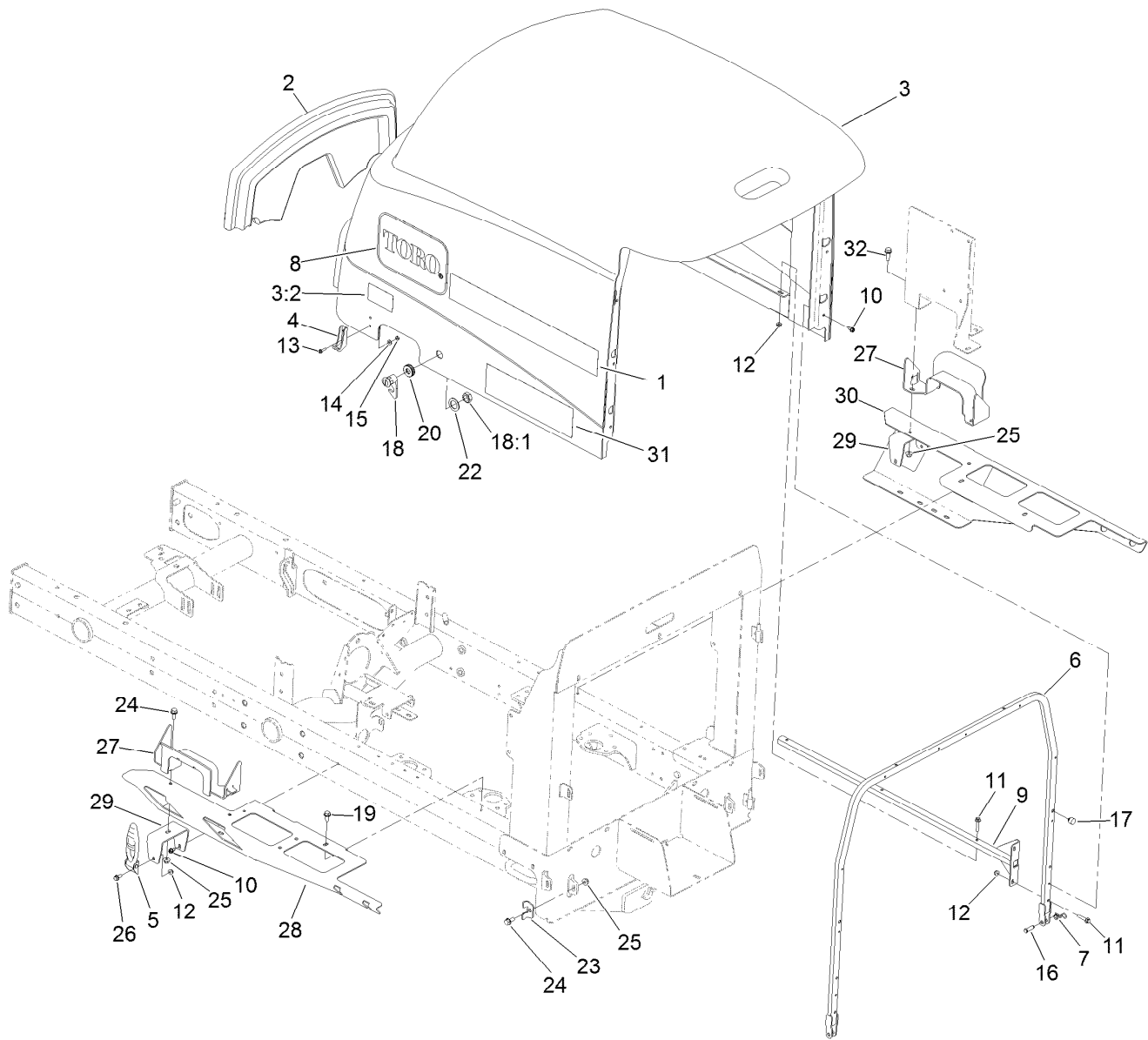
● Not serviced separately



Seat Base Assembly

Ref.	Part Number	Qty.	Description
1	110-5255	2	Bumper-Base, Seat
2	104-8301	4	Nut-HF, NI
3	3231-27	4	Screw-CARR
4	283-83	2	Pin-Clevis
5	110-8971	1	Latch
6	3290-307	4	Pin-Cotter
7	98-0917	2	Rod-Prop
8	108-1757	1	Cover-Seatbase
9	125-2122-03	1	Seat Base ASM
10	99-7411	1	Point-Power
11	99-7416	1	Cap
12	3272-11	2	Pin-Cotter

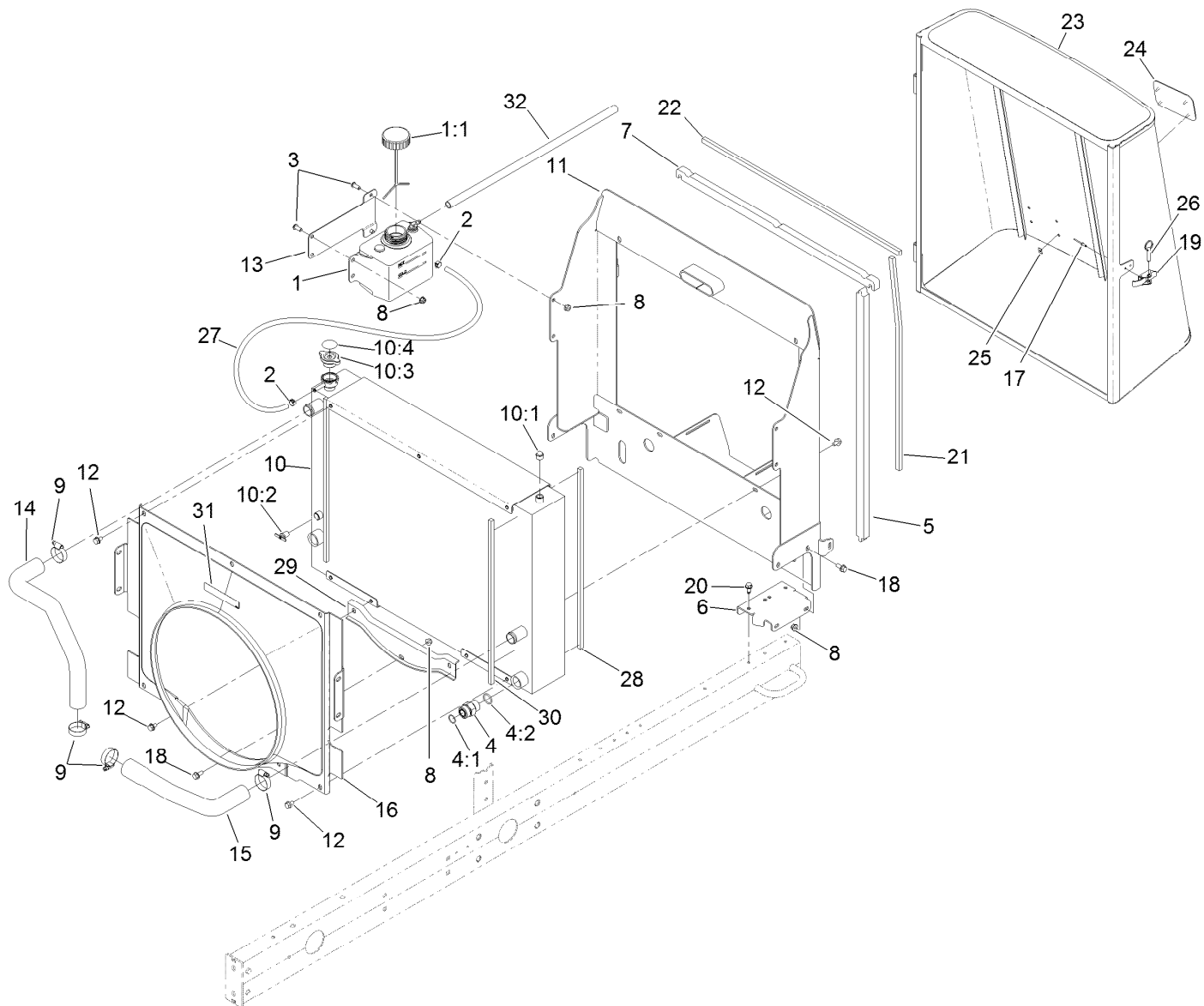
Ref.	Part Number	Qty.	Description
13	3256-24	4	Washer-Plain
14	125-2121-03	1	Hinge-Seatbase
15	104-4821	1	Spring-Torsion
16	3272-6	1	Pin-Cotter
17	94-3829	1	Pin-Clevis
18	3256-2	1	Washer-Flat
19	240-12	1	Grommet-Rubber
20	127-2711-0P	1	Bracket-Harness
21	3234-13	3	Screw-HHF
22	3296-16	3	Nut-Lock, NI
23	127-2615-0P	1	Brkt-Wire Harness



Hood Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	117-0173	2	Decal	17	107-8042	2	Bumper-Rubber
2	108-7587	1	Saddle-Hood	18	98-5398	1	Latch
3	121-5616	1	Hood ASM	18:1	3218-20	1	Nut-Jam ●
3:2	106-6754	1	Decal-Danger	19	32104-32	5	Screw-HWH
4	103-2897	2	Latch-Catch	20	104-1453	1	Grommet
5	103-2898	2	Latch-Rubber	22	99-4958	1	Spacer
6	125-8813-03	1	Tube-Frame, Hood	23	110-8946	2	Clamp-Frame, Radiator
7	105-7512	2	Pin-Tie, Bow	24	3234-5	4	Screw-HHF
8	66-6140	2	Decal	25	104-8300	6	Nut-HF, NI
9	108-1790-03	2	Tube	26	3234-33	2	Screw-HHF
10	32104-17	12	Screw-HWH	27	121-5627-03	2	Guide-Hood
11	3234-21	10	Screw-HHF	28	110-5253-01	1	Adapter-Hood, LH
12	104-7201	12	Nut-HF, NI	29	110-5256-01	2	Bracket-Latch, Hood
13	32105-13	4	Screw-HWH	30	110-5254-01	1	Adapter-Hood, RH
14	3256-14	4	Washer-Flat	31	110-8859	2	Decal
15	3296-12	4	Nut-Lock, NI	32	3234-17	2	Screw-HHF
16	283-61	2	Pin-Yoke				

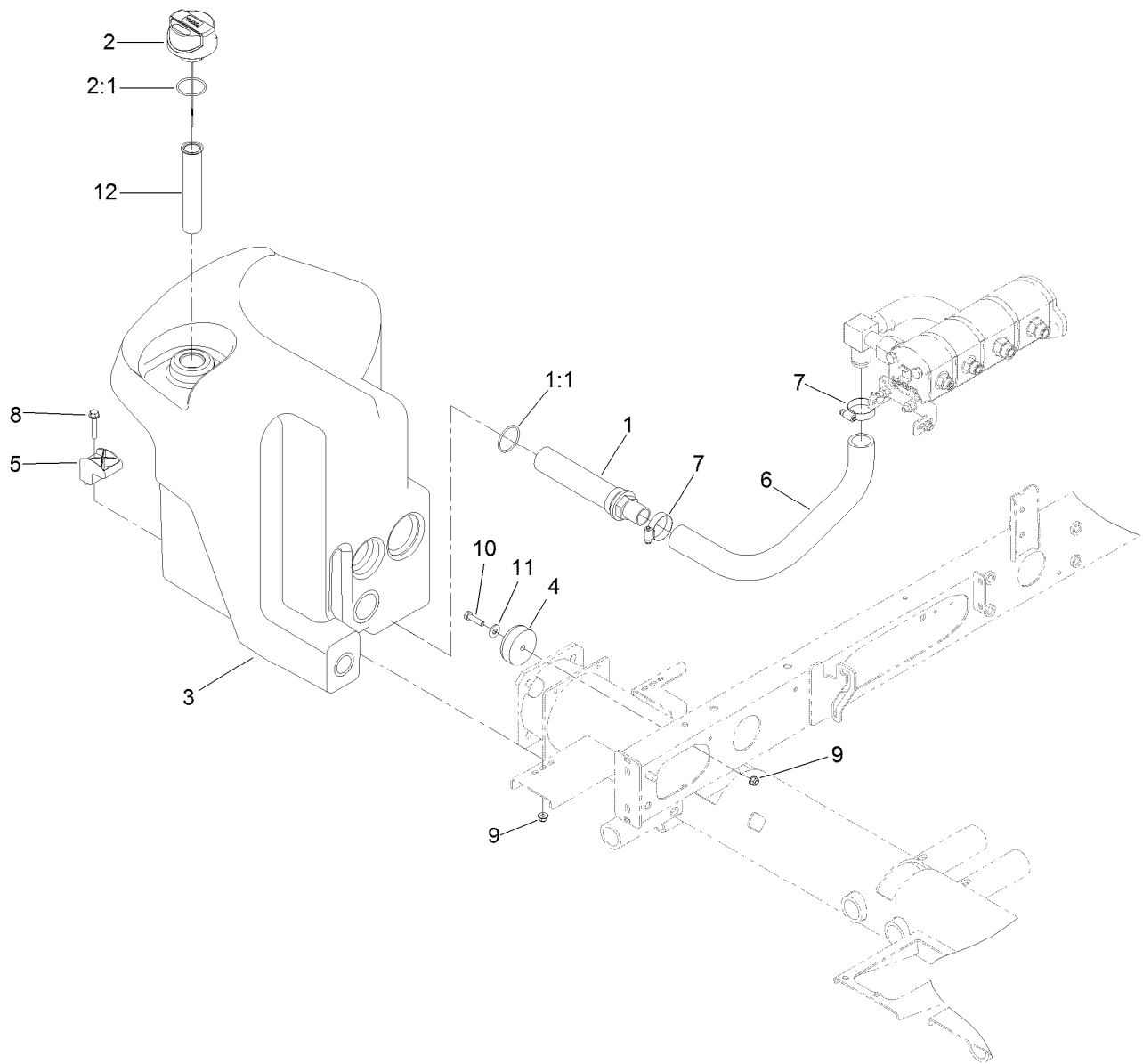
● Not illustrated



Radiator and Shroud Assembly

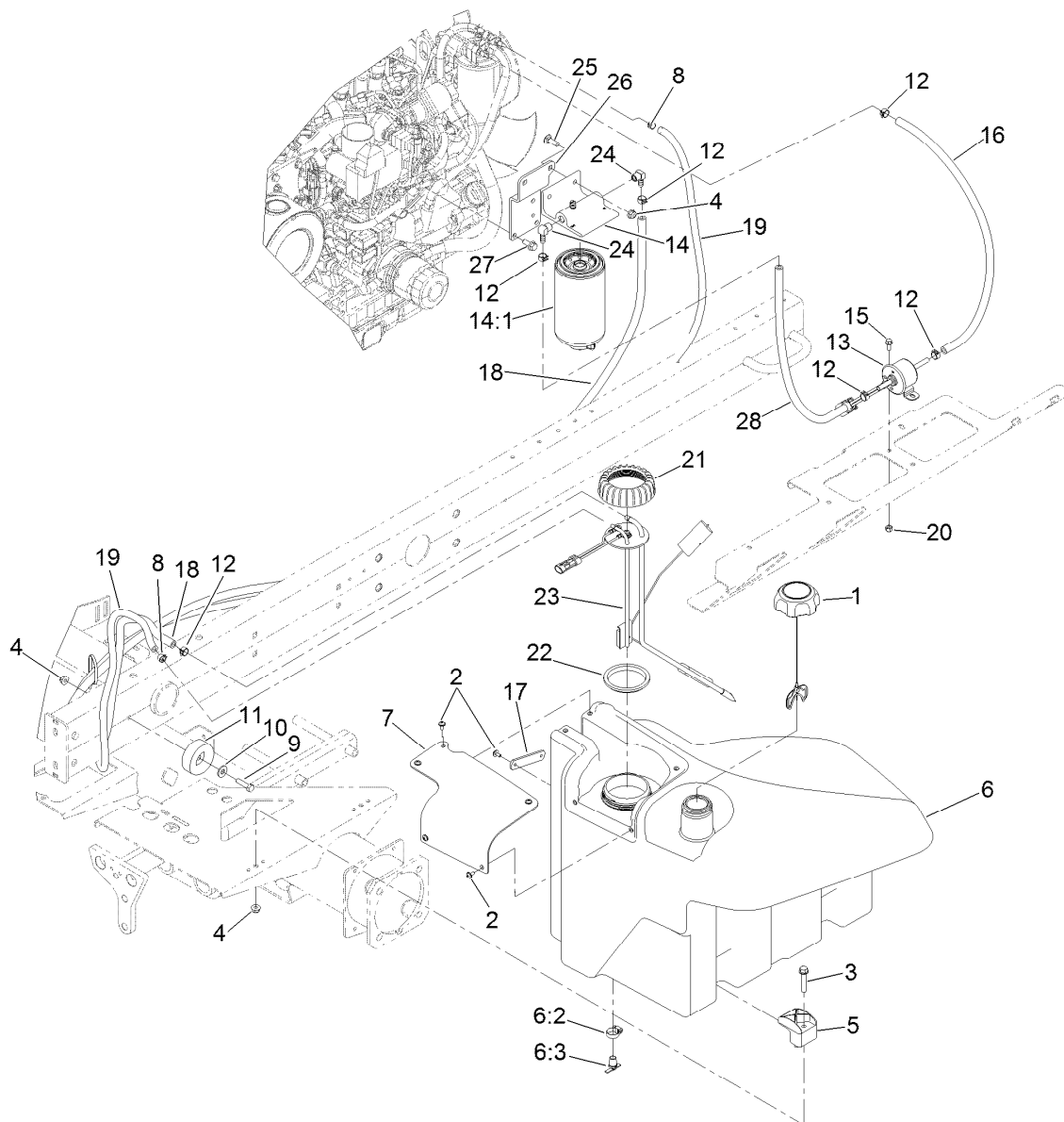
Ref.	Part Number	Qty.	Description
1	120-5573	1	Coolant Reservoir ASM
1:1	87-7050	1	Cap-Reservoir
2	92-2379	3	Clamp-Hose
3	3274-55	5	Screw-HSBH
4	340-9	2	Fitting-STR
4:1	237-58	1	O-Ring
4:2	237-81	1	O-Ring
5	121-5554	2	Seal-Foam
6	110-5310-0P	2	Bracket - Mounting
7	110-5276	2	Seal-Foam
8	104-8300	10	Nut-HF, NI
9	2412-3	4	Clamp-Hose
10	120-3840	1	Oil Cooler And Radiator ASM
10:1	281-13	1	Plug-Pipe
10:2	304-46	1	Draincock
10:3	93-5957	1	Cap-Radiator
10:4	106-6755	1	Decal-Cap, Radiator
11	120-3815-03	1	Frame-Radiator
12	3234-30	14	Screw-HHF

Ref.	Part Number	Qty.	Description
13	121-5568-0P	1	Bracket-Reservoir
14	133-2994	1	Hose-Formed
15	121-5558	1	Hose-Radiator, Lower
16	125-2901	1	Shroud-Fan, Turbo Diesel
17	3269-15	2	Rivet-Pop
18	3234-5	5	Screw-HHF
19	115-1554	1	Latch-Draw
20	32104-32	6	Screw-HWH
21	121-5575	2	Seal-Foam
22	121-5576	1	Seal-Foam
23	120-3844-03	1	Screen
24	93-6028	1	Plate-Logo
25	138-6996	4	Nut-Push
26	115-1556	1	Pin-Ball, Detent
27	110-8752	1	Hose-Fuel
28	110-0969	2	Seal-Foam
29	125-2905	1	Cap-Shroud, Diesel
30	125-8767	2	Seal-Foam
31	93-7272	1	Decal-Warning
32	110-3257	1	Hose-Fuel



Hydraulic Tank Assembly

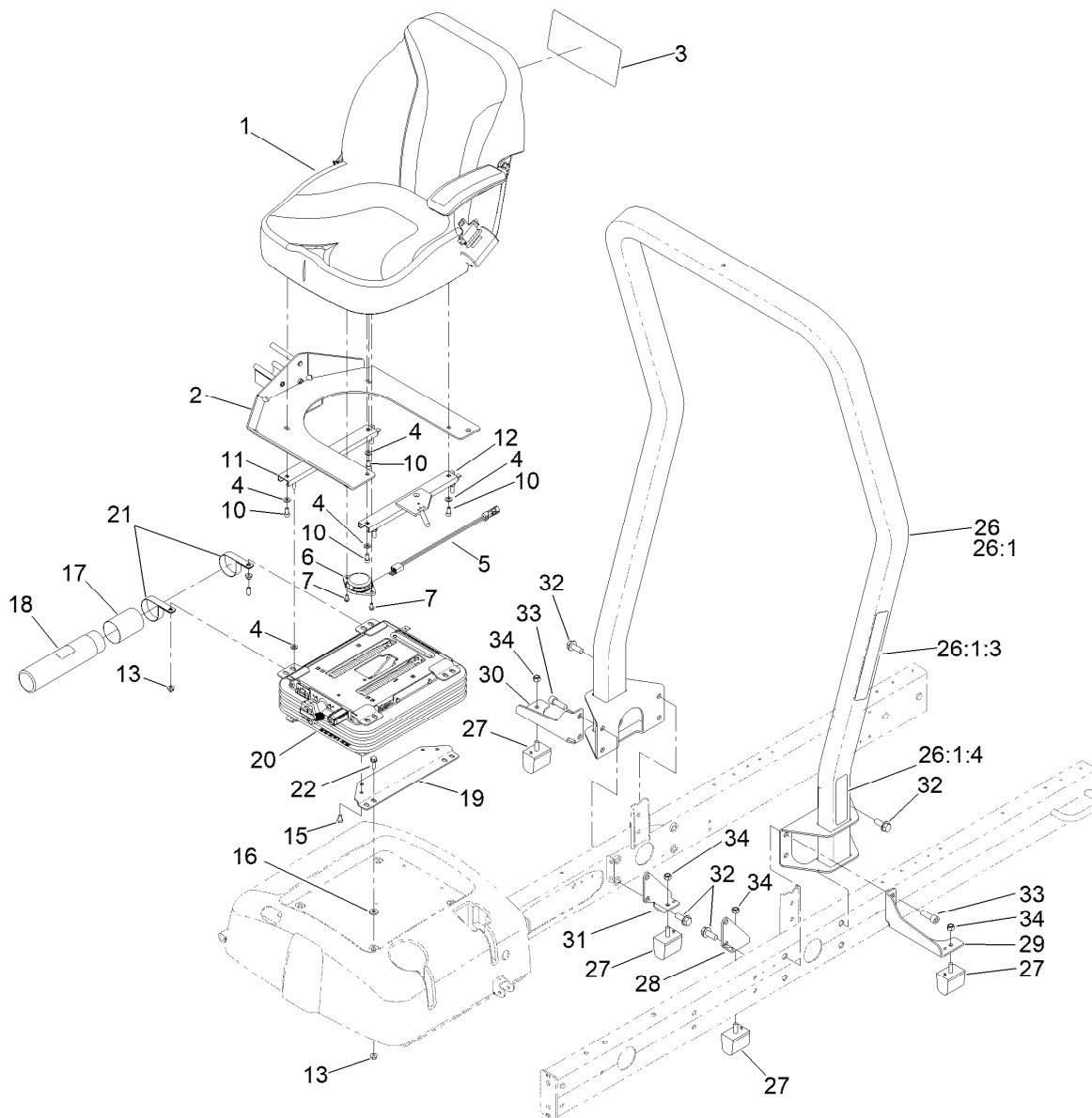
Ref.	Part Number	Qty.	Description
1	145-2463	1	Strainer-Tank, Hydraulic
1:1	340-136	1	O-Ring
2	117-0193	1	Cap-Hydraulic, Vented Breather
2:1	237-101	1	O-Ring
3	121-5587	1	Tank-Hydraulic
4	108-1605	1	Bumper-Recess
5	107-4543	2	Clamp
6	108-1685	1	Hose-Formed
7	2412-3	2	Clamp-Hose
8	94-5780	2	Screw-HWH
9	104-8300	3	Nut-HF, NI
10	322-6	1	Screw-HH
11	3256-3	1	Washer-Flat
12	61-2790	1	Filter-Screen



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	125-9173	1	Cap-Fuel, Diesel, Ultra Low Sulfur
2	109-2661	7	Screw-PPH
3	94-5780	2	Screw-HWH
4	104-8300	5	Nut-HF, NI
5	107-4543	2	Clamp
6	125-2907	1	Fuel Tank ASM
6:2	2412-36	1	Clamp-Hose
6:3	304-46	1	Draincock
7	125-2903	1	Cover-Pump/Sender
8	2412-98	2	Clamp-Hose
9	322-6	1	Screw-HH
10	3256-3	1	Washer-Flat
11	108-1605	1	Bumper-Recess
12	92-2379	6	Clamp-Hose
13	121-5613	1	Pump-Fuel, Electric

Ref.	Part Number	Qty.	Description
14	125-2914	1	Filter-Separator
14:1	125-2915	1	Filter-Fuel/Water Separator
15	3234-33	2	Screw-HHF
16	109-0308	1	Hose-Fuel
17	125-2945	1	Strap-Cable
18	121-5608	1	Hose-Fuel
19	121-5614	1	Hose-Fuel
20	3296-42	2	Nut-Lock, NI
21	115-2162	1	Cap-Pump, Fuel
22	115-2163	1	Gasket-Pump, Fuel
23	121-5642	1	Sender-Fuel
24	353-781	2	Fitting-HYD, 90
25	3230-22	2	Screw-CARR
26	120-6299-0P	1	Bracket-Separator
27	33104-020	3	Screw-HHF
28	109-0274	1	Hose-Fuel

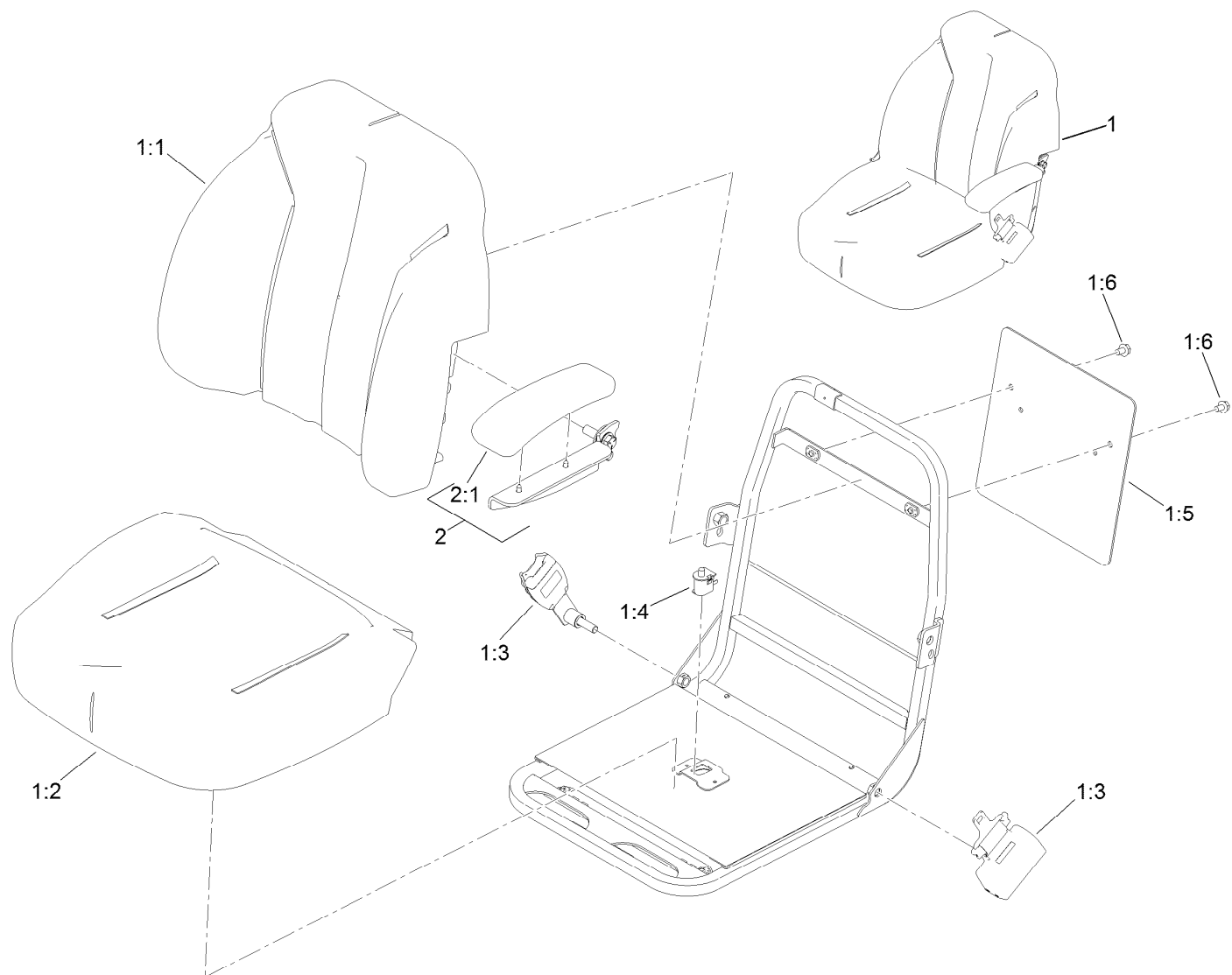


Seat Mount Assembly

Ref.	Part Number	Qty.	Description
1	139-2700	1	Seat ASM
2	138-6985-03	1	Mount-Seat
3	136-3723	1	Decal-Service
4	3256-23	8	Washer-Plain
5	108-8657	1	Harness-Wire, Seat
6	136-9002	4	Spacer-Mounting
7	130-7100	1	Trim-Seatbase
10	3290-511	4	Screw-HSBH
11	92-8990	1	Adjuster-Seat, Non-Locking
12	92-8991	1	Adjuster (W/Latch)
13	104-8300	8	Nut-HF, NI
15	48-7680	4	Screw-HH
16	71-9310	4	Spacer
17	104-7048	1	Cap-Housing
18	104-7050	1	Tube-Manual
19	108-6590-0P	2	Bracket-Seat, Lower

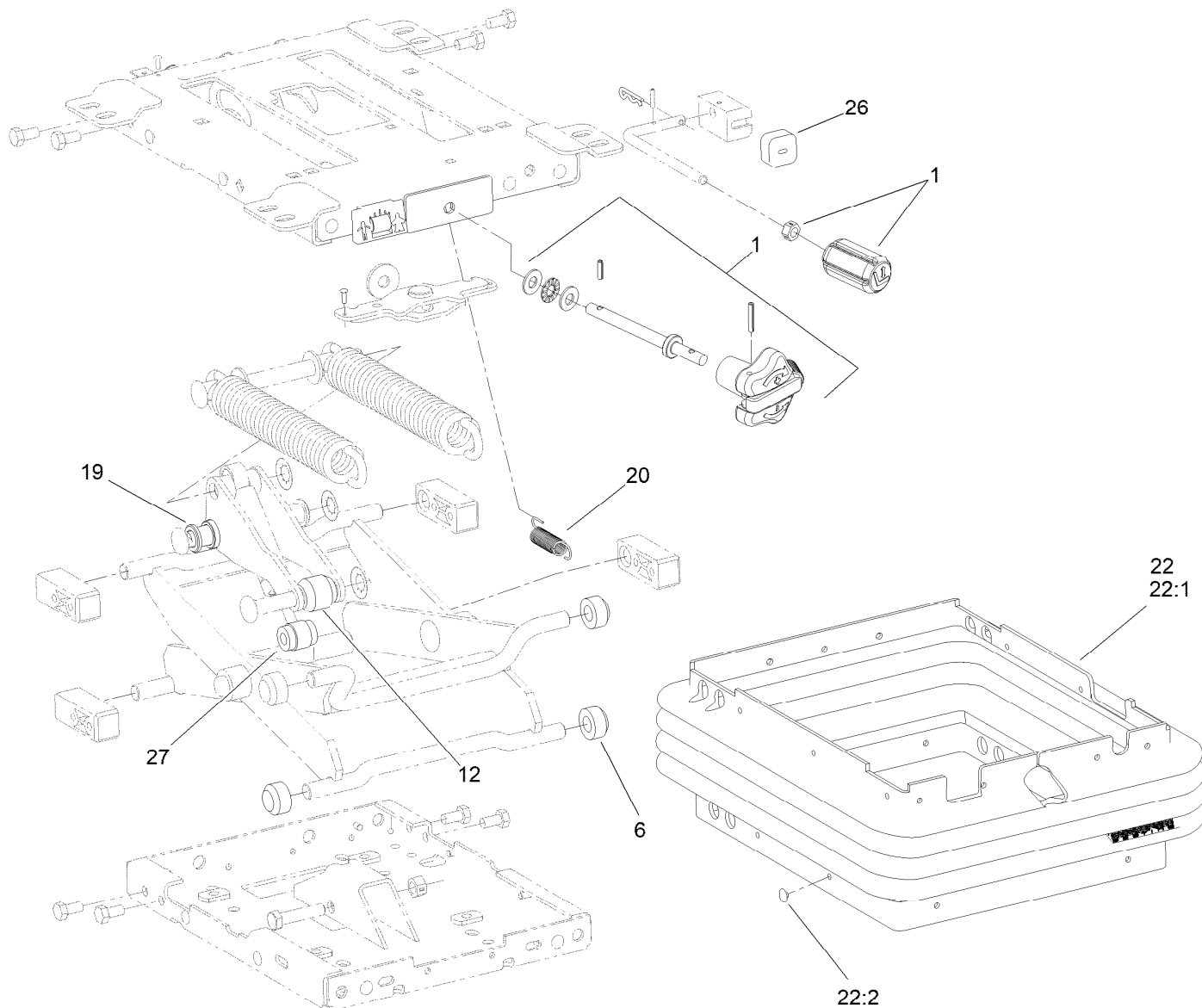
Ref.	Part Number	Qty.	Description
20	145-5295	1	Suspension ASM
21	2412-133	2	Clamp-R
22	3234-17	4	Screw-HHF
26	136-7954	1	ROPS ASM
26:1		1	ROPS ASM ●
26:1:3	136-3702	1	Decal-Safety, ROPS
26:1:4	136-2159	1	Decal-Seat Service
27	87-3470	4	Bumper
28	117-0183-0P	1	Brkt-Bump, LH
29	117-0184-03	1	Bracket-Bumper, LH
30	117-0233-03	1	Bracket-Bumper, RH
31	117-0234-0P	1	Brkt - Bump, RH
32	3234-38	8	Screw-HHF
33	3274-4	4	Screw-HSH
34	33025-00	4	Nut-Lock, NI

● Not serviced separately



Seat Assembly No. 139-2700

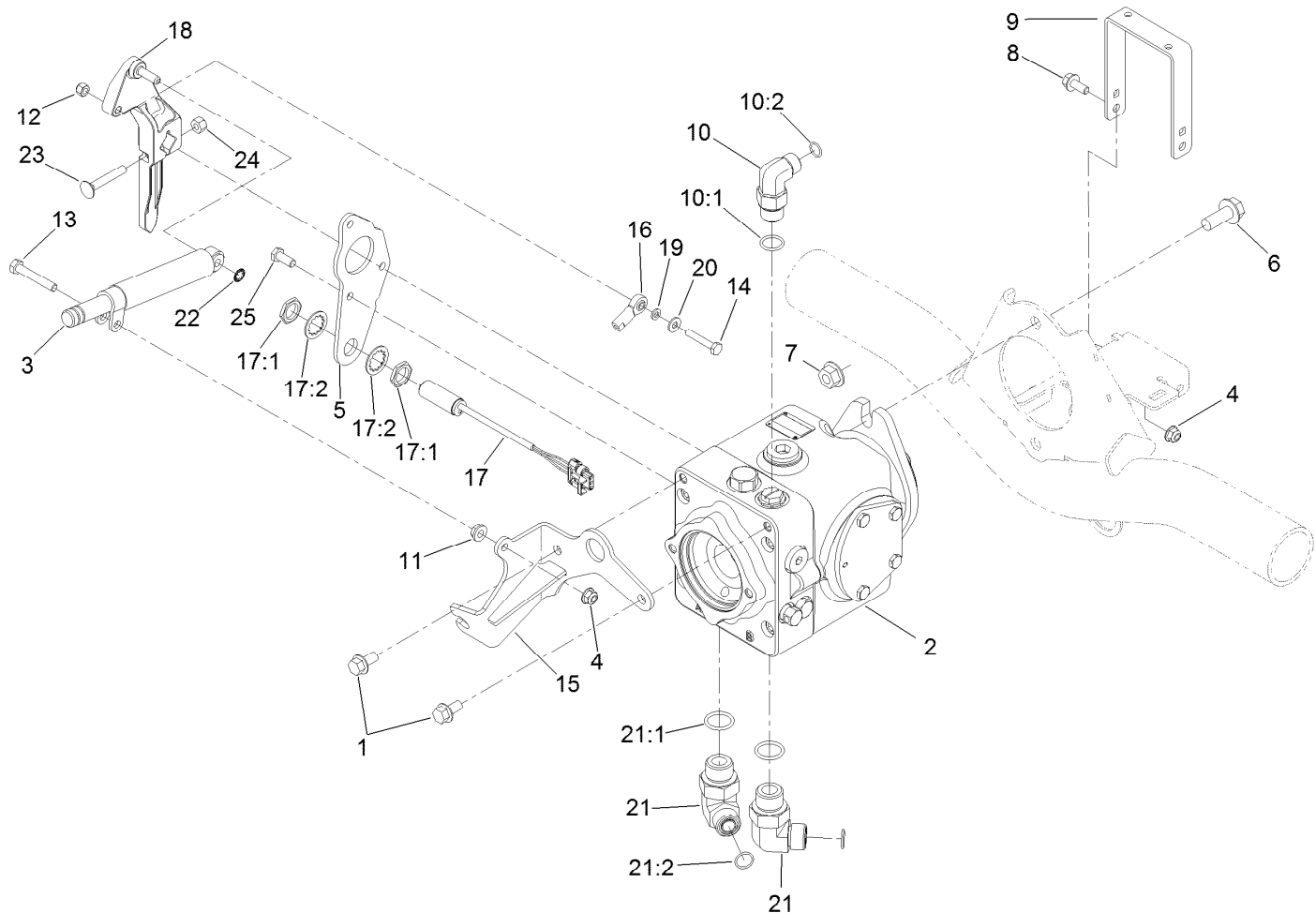
Ref.	Part Number	Qty.	Description
1	139-2680	1	Seat ASM
1:1	145-0083	1	Cover-Seat, Back
1:2	145-0084	1	Cover-Seat, Bottom
1:3	139-2707	1	Seat Belt Kit
1:4	82-2190	1	Switch-Bail
1:5	139-2701	1	Plate-Decal
1:6	3234-30	2	Screw-HHF
2	121-3660	1	LH Arm Rest Kit
2:1	110-4163	1	Cushion-Rest, Arm



Mechanical Seat Suspension Assembly No. 145-5295

Ref.	Part Number	Qty.	Description
1	145-5296	1	Knob Service Kit
6	108-9632	4	Roller
12	145-5297	1	Roller-Plastic, 36MM
19	108-9622	2	Tube
20	108-9633	1	Spring-Extension
22	112-0164	1	Boot Kit
22:1		1	Boot-Suspension ●
22:2	108-9641	21	Clip-Plug
26	108-9634	1	Bumper
27	108-9614	1	Damper

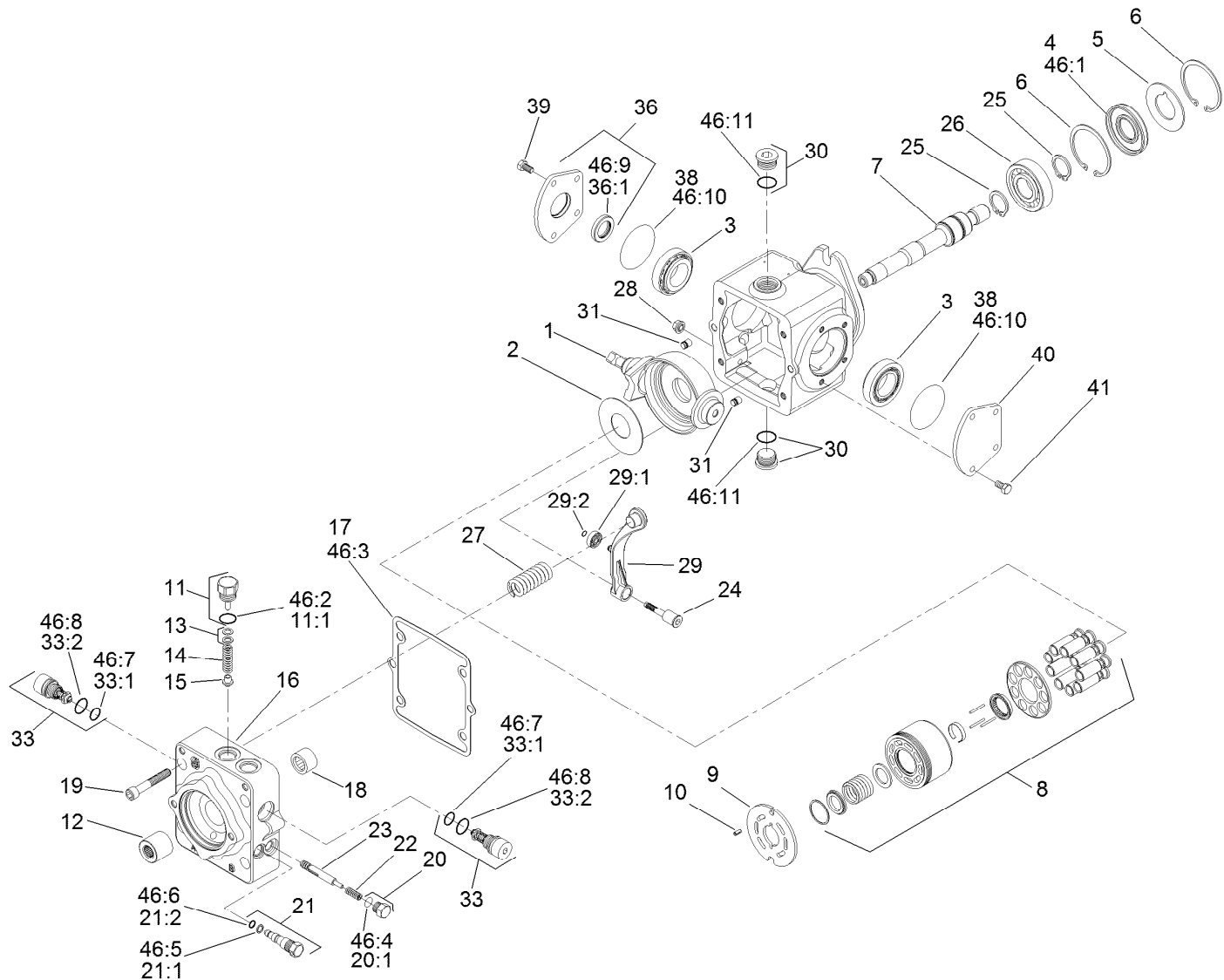
● Not serviced separately



Traction Pump Assembly

Ref.	Part Number	Qty.	Description
1	3234-1	2	Screw-HHF
2	119-6972	1	Variable Hydraulic Pump ASM
3	140-6248	1	Damper
4	104-8300	3	Nut-HF, NI
5	125-8822-0P	1	Plate-Pump
6	3234-38	2	Screw-HHF
7	32128-49	2	Nut-HHF
8	3234-5	2	Screw-HHF
9	108-1799-0P	1	Hoop - Guard
10	340-105	1	Fitting-Elbow, 90 DEG
10:1	237-80	1	O-Ring
10:2	237-30	1	O-Ring
11	32128-20	1	Nut-HF
12	3296-42	1	Nut-Lock, NI
13	322-10	1	Screw-HH

Ref.	Part Number	Qty.	Description
14	321-9	1	Screw-HH
15	127-2356-0P	1	Brkt-Cable [primed]
16	2411-41	1	Rod End-Ball Joint
17	115-5300	1	Proximity Switch ASM
17:1	117-3207	2	Nut-Hex
17:2	117-3208	2	Washer-Lock, Internal Tooth
18	117-0265	1	Lever-Pump
19	33093-00	1	Washer-Flat
20	3256-22	1	Washer-Flat
21	340-139	2	Fitting-Elbow 90
21:1	237-81	1	O-Ring
21:2	237-65	1	O-Ring
22	32151-72	1	Ring-Retaining
23	3230-6	1	Bolt-CARR
24	3296-29	1	Nut-Lock, NI
25	33114-020	3	Screw-HH



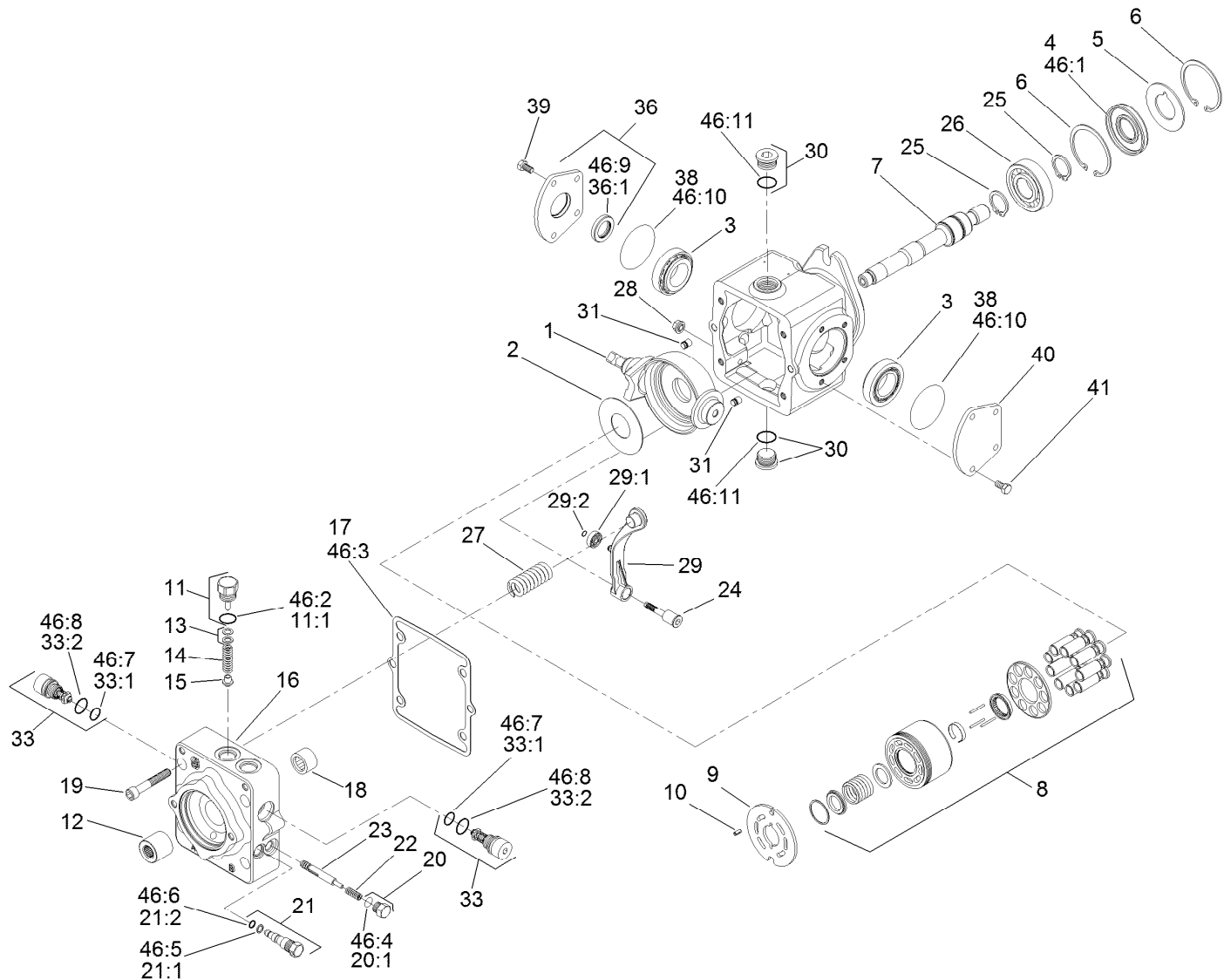
Hydraulic Pump Assembly No. 119-6972

Ref.	Part Number	Qty.	Description
1	115-8092	1	Swashplate
2	75-0400	1	Plate-Thrust
3	110-6483	2	Bearing Kit
4	110-6471	1	Seal-Lip
5	95-4400	1	Washer-Backup
6	69-3200	2	Ring-Retaining
7	110-6484	1	Shaft-Auxiliary
8	110-6472	1	Cylinder Block Kit ASM
9	110-6473	1	Plate-Valve (Clockwise)
10	110-6485	1	Pin-Slotted
11	110-6486	1	Plug-Relief, Charge
11:1	28-3570	1	O-Ring
12	110-6480	1	Coupling
13	92-1353	1	Shim Kit
14	110-6474	1	Spring
15	110-6475	1	Poppet
16	115-8087	1	Cap-End
17	110-6476	1	Gasket-Cap, End

Ref.	Part Number	Qty.	Description
18	75-0500	1	Bearing-Needle
19	110-6489	4	Screw
20	94-9415	2	Plug ASM
20:1		1	O-Ring ■
21	107-4364	1	Bypass Valve ASM
21:1	25-2630	1	Ring-Back Up
21:2	110-6498	1	O-Ring
22	110-6491	2	Spring
23	110-6492	1	Spool-Loop, Flush
24	110-6493	1	Pivot-Return, Neutral
25	69-3170	2	Ring-Retaining
26	75-0460	1	Bearing-Ball
27	115-8085	1	Spring-Neutral Return
28	110-6496	1	Nut-Seal
29	110-6497	1	Neutral Return Arm ASM
29:1	110-6494	1	Bearing-Cam
29:2	110-3056	1	Ring-Retaining
30	69-3130	2	Plug

● Not illustrated

■ Not serviced separately



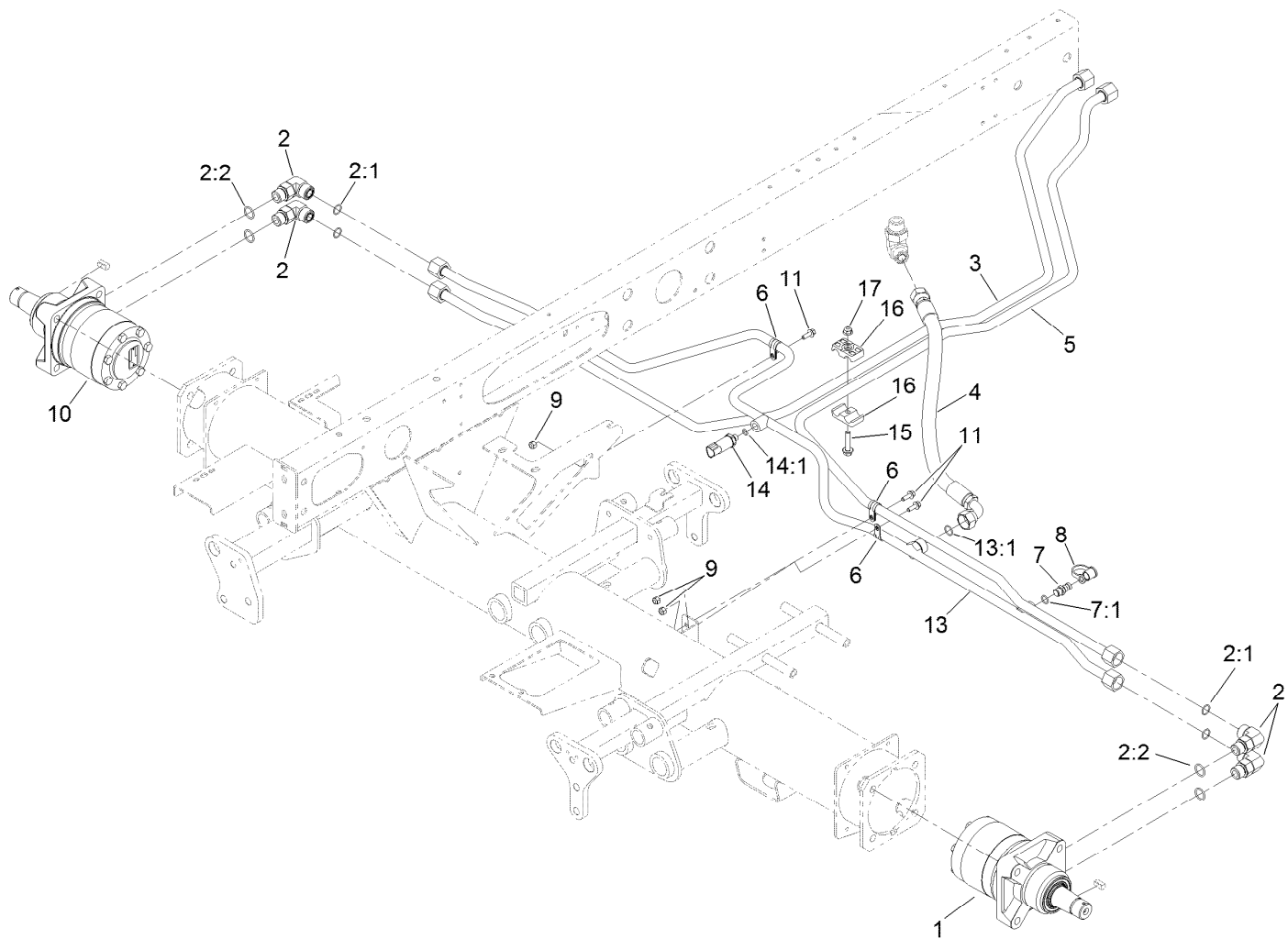
Hydraulic Pump Assembly No. 119-6972 (continued)

Ref.	Part Number	Qty.	Description
31	112-0158	2	Pin
33	110-6477	2	Valve-Relief
33:1	75-0240	1	O-Ring ●
33:2	84-0560	1	O-Ring ●
36	110-6499	1	Trunnion Cover ASM
36:1	110-6478	1	Seal-Lip
38	84-0430	2	O-Ring
39	112-0150	4	Screw
40	84-0440	1	Cover-Trunnion
41	112-0151	4	Screw
46	110-6481	1	Seal Kit ●

Ref.	Part Number	Qty.	Description
46:1	110-6471	1	Seal-Lip
46:2	28-3570	1	O-Ring
46:3	110-6476	1	Gasket-Cap, End
46:4	131-8631	2	O-Ring
46:5	25-2630	1	Ring-Back Up
46:6	110-6498	1	O-Ring
46:7	75-0240	2	O-Ring
46:8	84-0560	2	O-Ring
46:9	110-6478	1	Seal-Lip
46:10	84-0430	2	O-Ring
46:11	131-8614	2	O-Ring

● Not illustrated

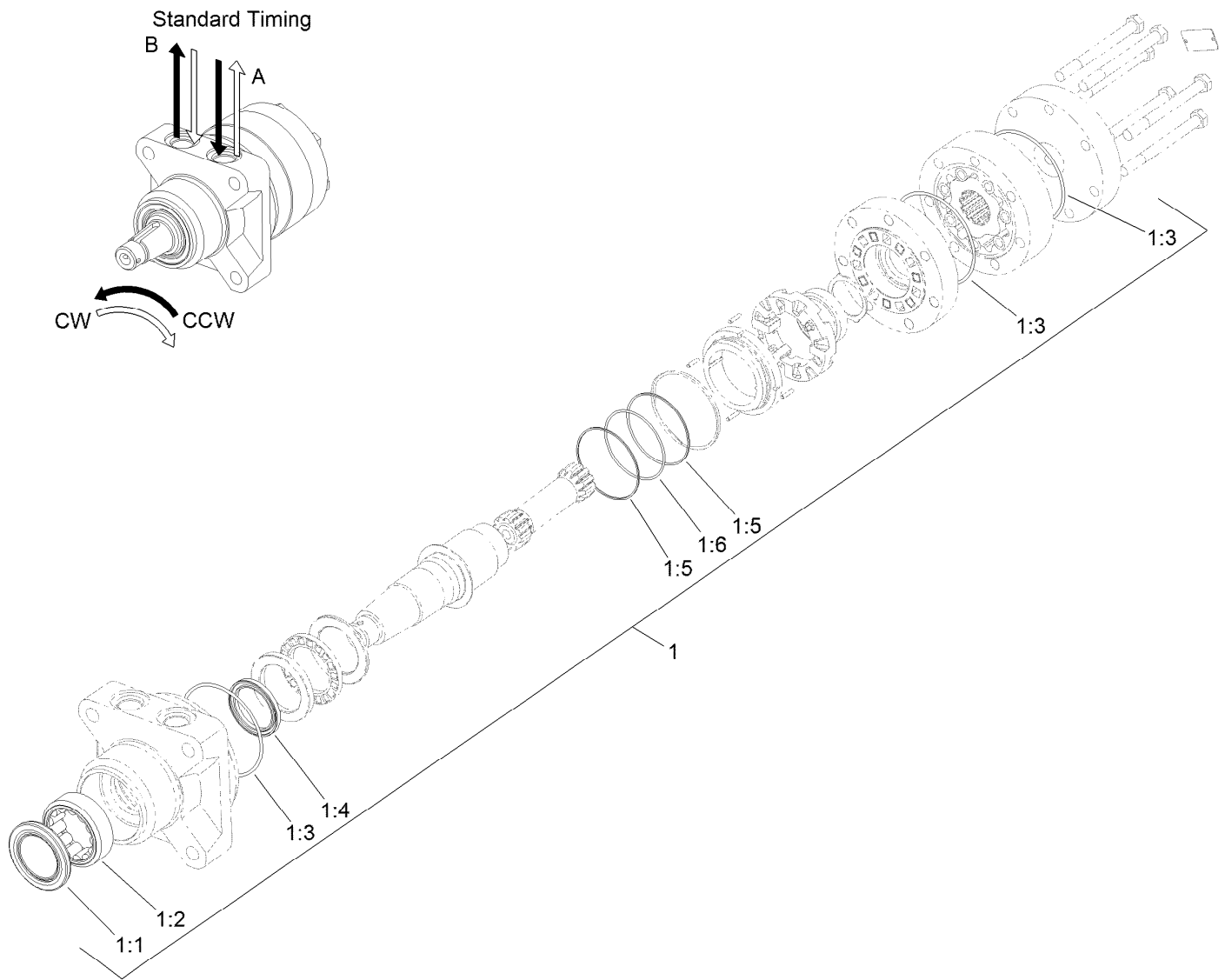
■ Not serviced separately



Traction Hydraulic Circuit Assembly

Ref.	Part Number	Qty.	Description
1	133-2935	1	Hydraulic Motor ASM
2	340-17	4	Fitting-Elbow, 90 DEG
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	114-0425	1	Hydraulic Tube ASM
4	108-1679	1	Hose-HYD
5	114-0424	1	Hydraulic Tube ASM
6	2412-134	3	Clamp-R
7	59-7410	1	Fitting-Diagnostic
7:1	237-42	1	O-Ring
8	354-79	1	Cap-Dust

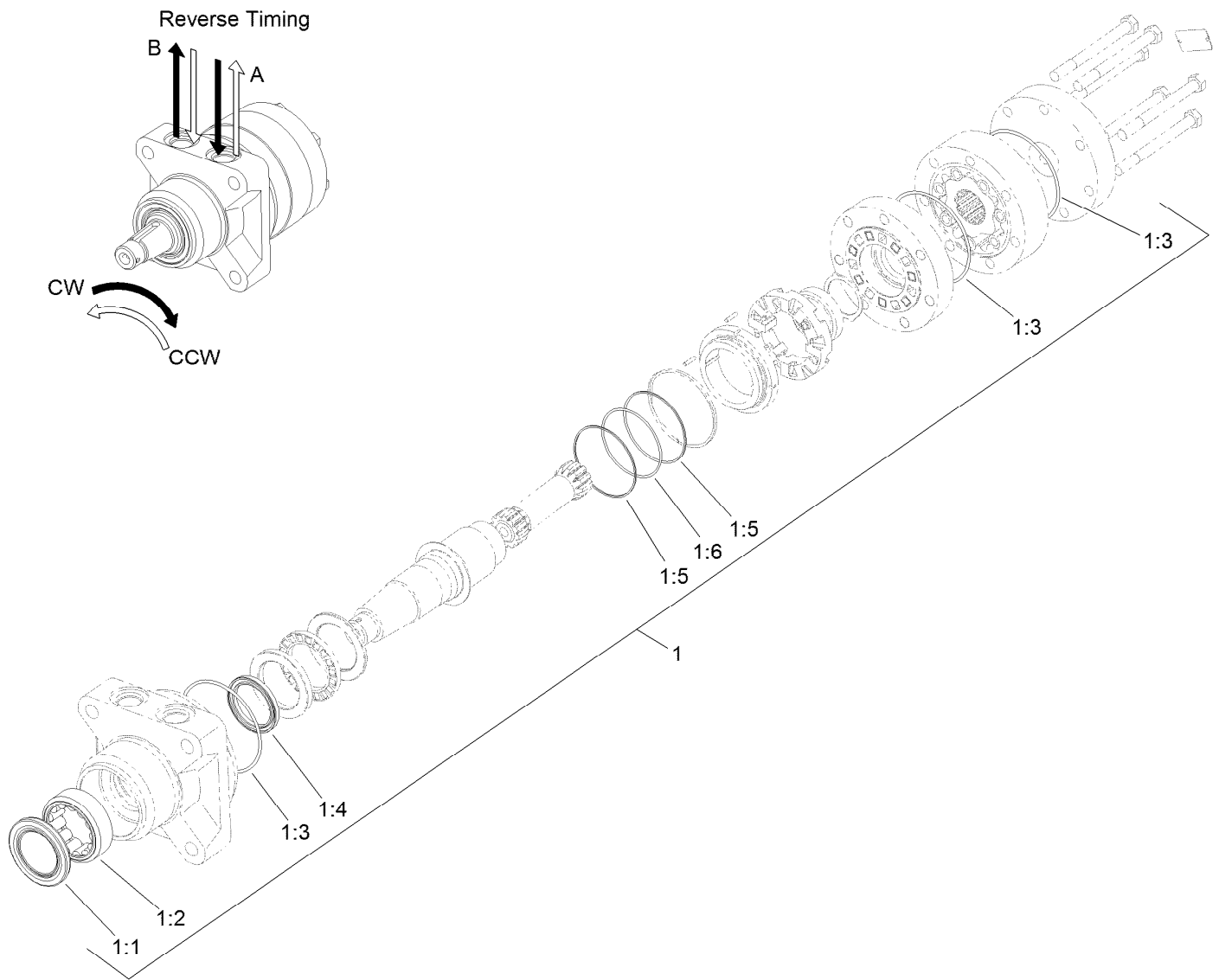
Ref.	Part Number	Qty.	Description
9	3296-42	3	Nut-Lock, NI
10	133-2934	1	Hydraulic Motor ASM
11	3234-4	3	Screw-HHF
13	114-0389	1	Hydraulic Tube ASM
13:1	237-65	1	O-Ring
14	119-0011	1	Pressure Transducer ASM
14:1	237-78	1	O-Ring
15	94-5780	1	Screw-HWH
16	56-7971	2	Clamp-Tube
17	104-8300	1	Nut-HF, NI



Hydraulic Motor Assembly No. 133-2935 (CCW)

Ref.	Part Number	Qty.	Description
1	120-6268	1	Seal Kit
1:1		1	Seal-Grease ●
1:2		1	Shell-Bearing ●
1:3		3	O-Ring ●
1:4		1	Seal-Shaft ●
1:5		2	Ring-Back Up ●
1:6		1	O-Ring ●

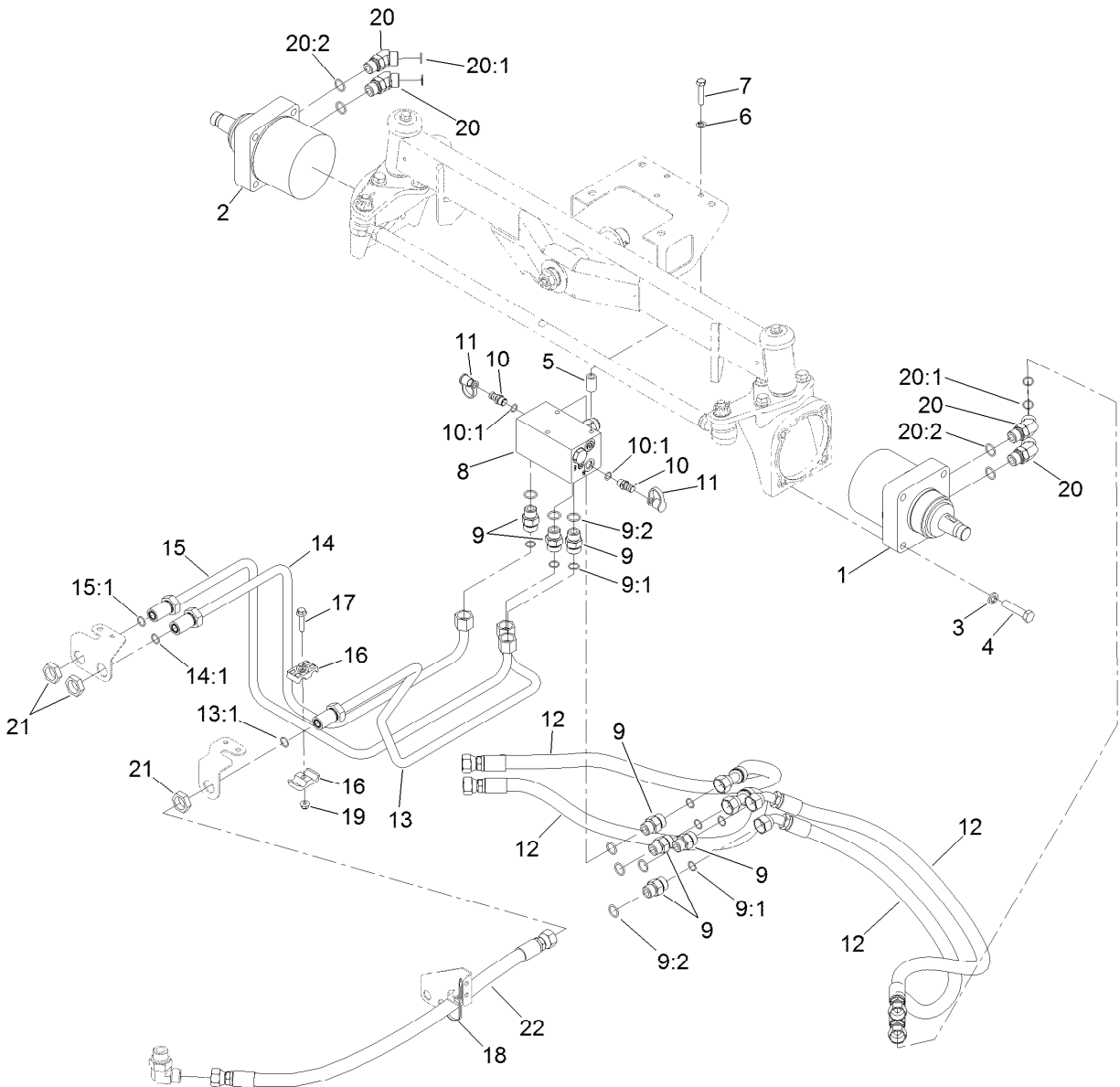
● Not serviced separately



Hydraulic Motor Assembly No. 133-2934 (CW)

Ref.	Part Number	Qty.	Description
1	120-6268	1	Seal Kit
1:1		1	Seal-Grease ●
1:2		1	Shell-Bearing ●
1:3		3	O-Ring ●
1:4		1	Seal-Shaft ●
1:5		2	Ring-Back Up ●
1:6		1	O-Ring ●

● Not serviced separately

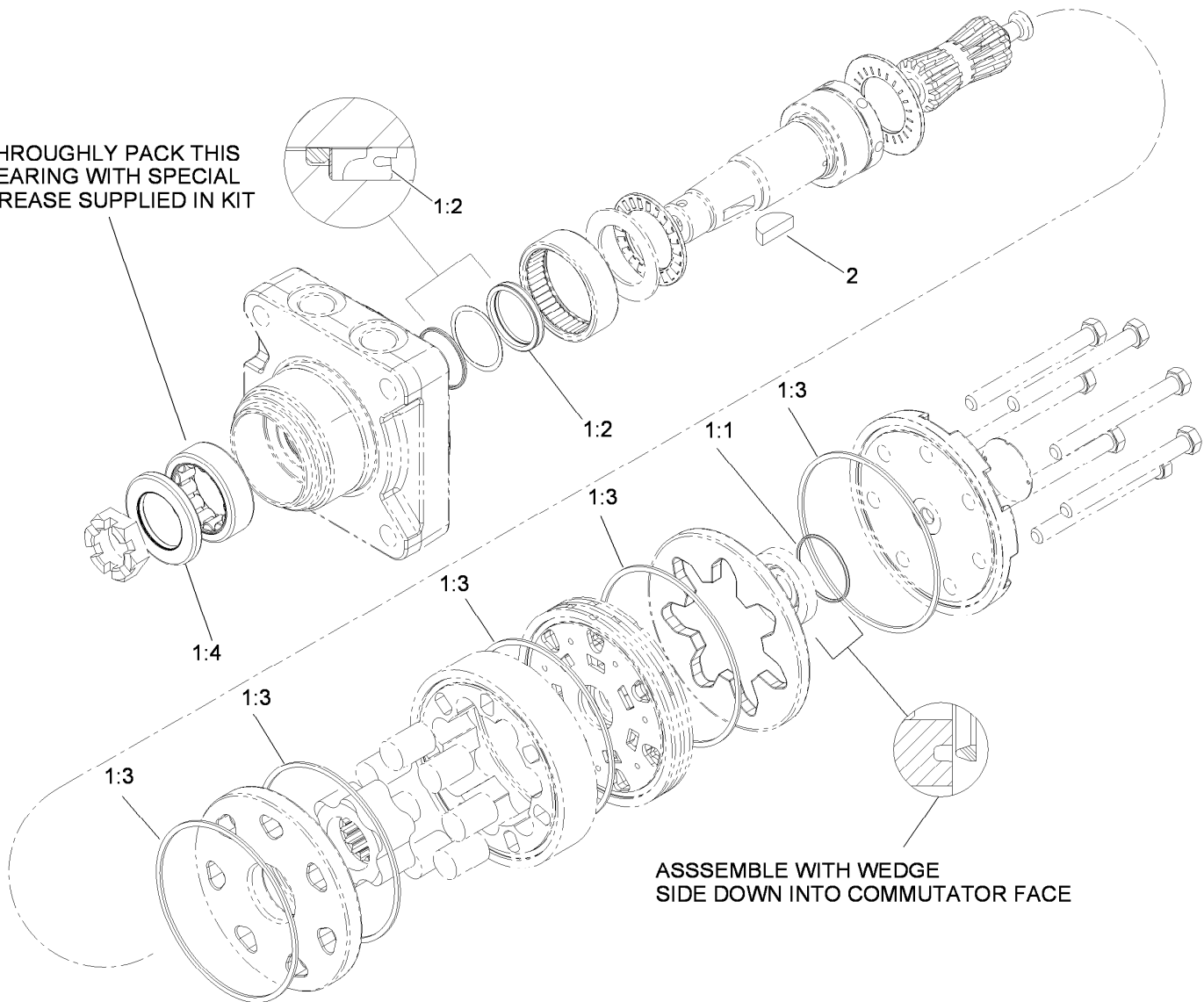


Rear Traction Hydraulic Circuit

Ref.	Part Number	Qty.	Description
1	107-4544	1	HYD Motor ASM
2	110-0901	1	HYD Motor ASM
3	3253-7	8	Washer-Lock
4	325-9	8	Screw-HH
5	93-6981	3	Spacer
6	3253-21	3	Washer-Lock
7	323-9	3	Screw-HH
8	108-1825	1	HYD Manifold ASM
9	340-7	7	Fitting-Straight
9:1	237-65	1	O-Ring
9:2	237-80	1	O-Ring
10	59-7410	2	Fitting-Diagnostic
10:1	237-42	1	O-Ring
11	354-79	2	Cap-Dust
12	106-3662	4	Hose-HYD

Ref.	Part Number	Qty.	Description
13	108-7626	1	Tube ASM
13:1	237-65	1	O-Ring
14	108-7625	1	Tube ASM
14:1	237-65	1	O-Ring
15	108-7624	1	Tube ASM
15:1	237-65	1	O-Ring
16	56-7971	2	Clamp-Tube
17	94-5780	1	Screw-HWH
18	3290-378	1	Tie-Cable
19	104-8300	1	Nut-HF, NI
20	340-14	4	Fitting-HYD, 45 DEG
20:1	237-65	1	O-Ring
20:2	237-80	1	O-Ring
21	340-74	3	Nut-Lock, Bulkhead
22	108-7645	1	Hose-HYD

THOROUGHLY PACK THIS
BEARING WITH SPECIAL
GREASE SUPPLIED IN KIT



ASSEMBLE WITH WEDGE
SIDE DOWN INTO COMMUTATOR FACE

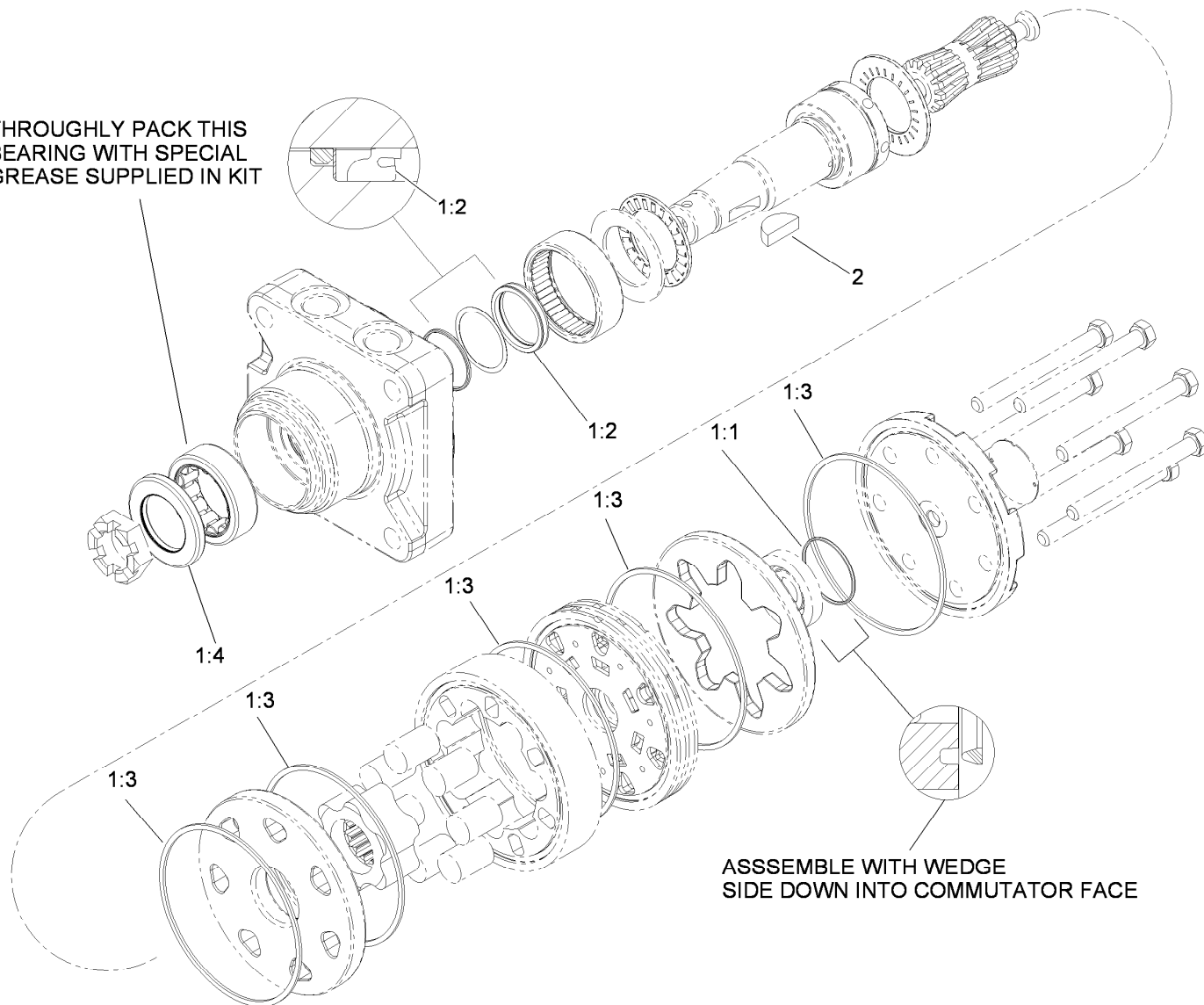
Hydraulic Motor Assembly No. 107-4544

Ref.	Part Number	Qty.	Description
1	110-8897	1	Seal Kit ●
1:1		1	Seal-Commutator, Vespel ■
1:2		1	Seal-Shaft ■
1:3		5	Seal-Body, Buna ■
1:4		1	Seal-Dirt / Water ■
2	3257-42	1	Key-Woodruff

● Not illustrated

■ Not serviced separately

THOROUGHLY PACK THIS
BEARING WITH SPECIAL
GREASE SUPPLIED IN KIT



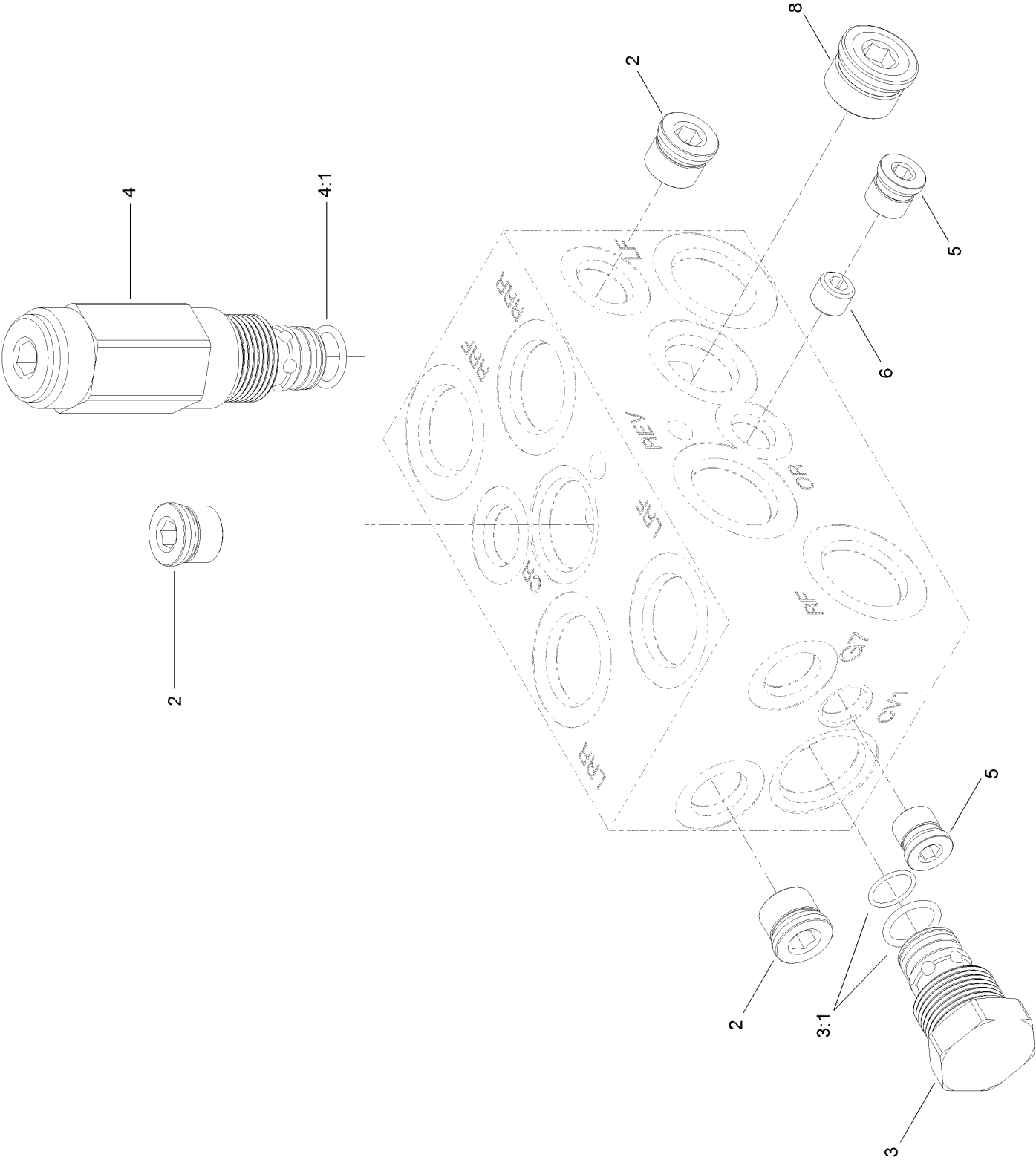
Hydraulic Motor Assembly No. 110-0901

Ref.	Part Number	Qty.	Description
1	110-8897	1	Seal Kit ●
1:1		1	Seal-Commutator, Vespel ■
1:2		1	Seal-Shaft ■
1:3		5	Seal-Body, Buna ■
1:4		1	Seal-Dirt / Water ■
2	3257-42	1	Key-Woodruff

● Not illustrated

■ Not serviced separately

Four Wheel Drive Manifold Assembly No. 108-1825



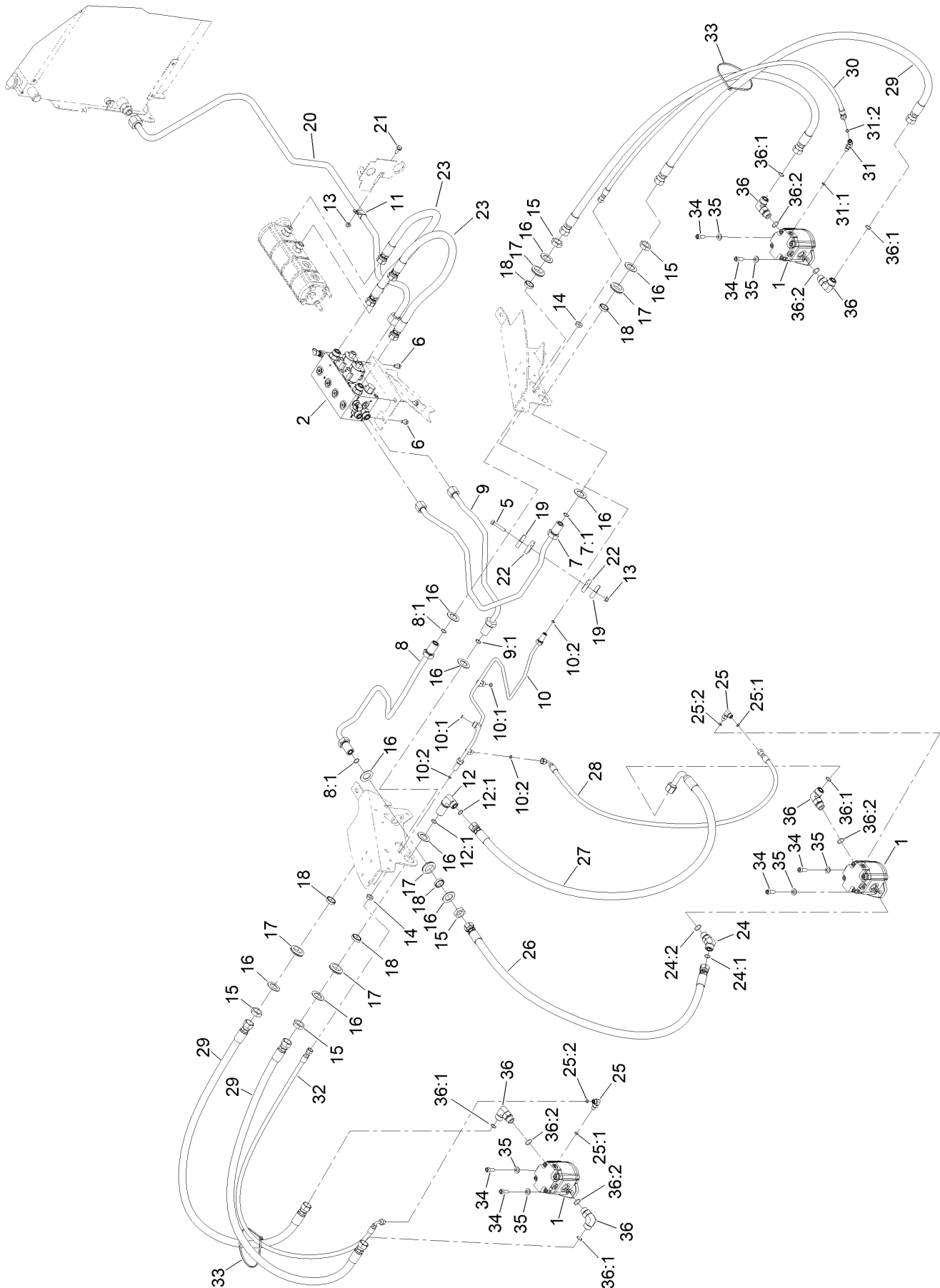
Four Wheel Drive Manifold Assembly No. 108-1825 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	106-1026	3	Plug-HYD
3	110-8881	2	Valve-Check
3:1	105-9159	1	Seal Kit ●
4	110-8882	1	Valve-Relief, Cross Over

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4:1	110-6316	1	Seal Kit
5	106-1025	2	Plug-HYD
6	110-8883	1	Plug-Orifice (0.040)
8	106-1027	1	Plug

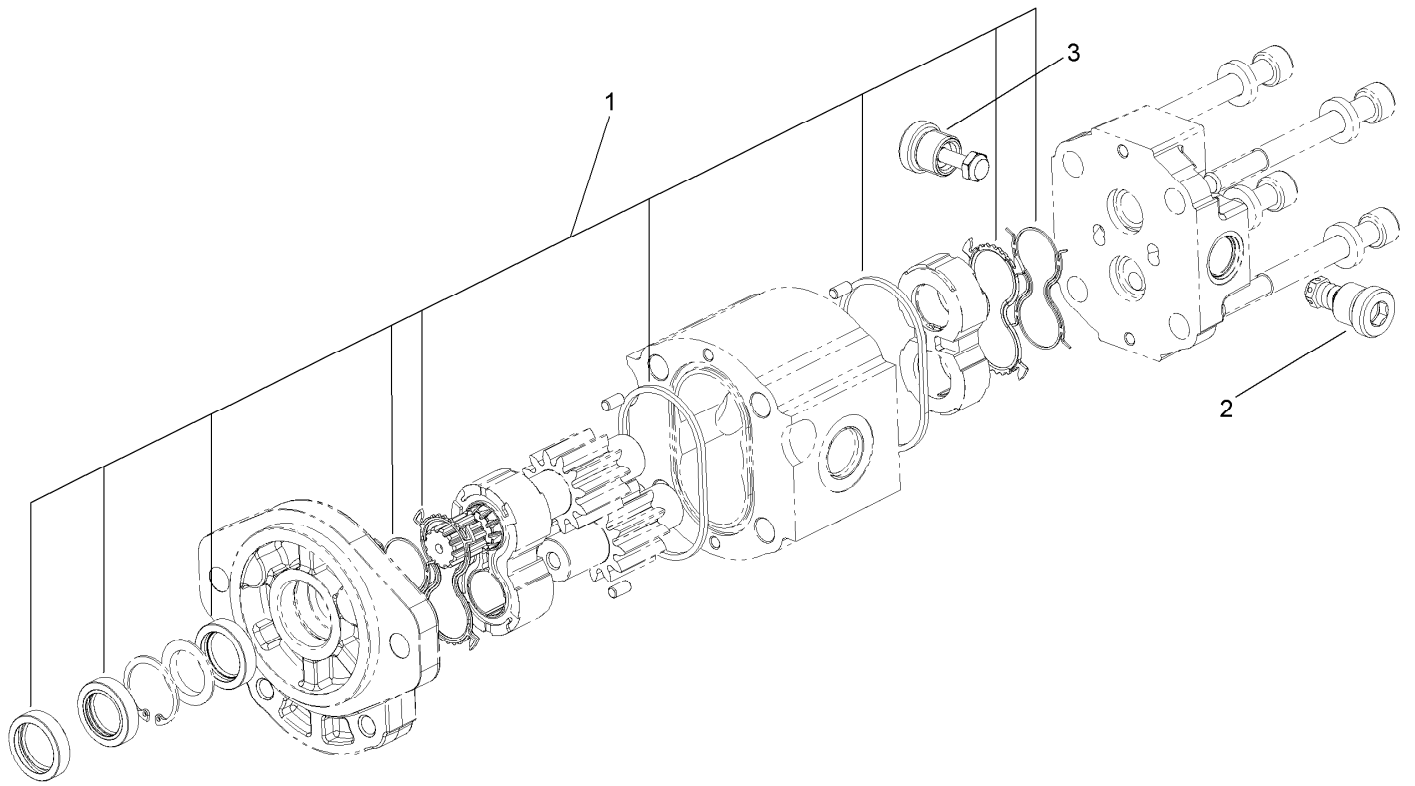
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Deck No. 1, 4 and 5 Hydraulic Circuit Assembly



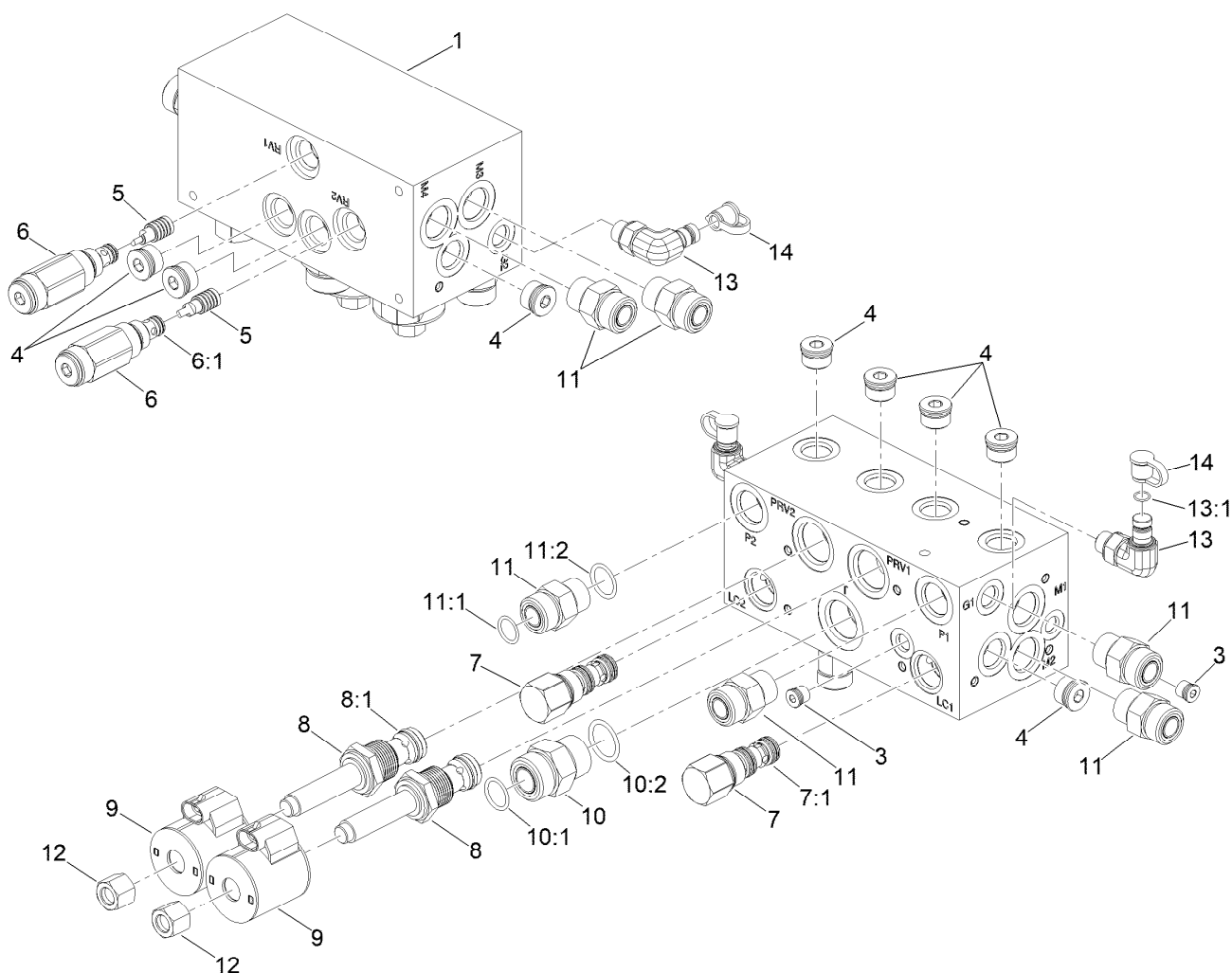
Deck No. 1, 4 and 5 Hydraulic Circuit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-4004	3	Gear Motor ASM	21	3234-5	1	Screw-HHF
2	114-0359	1	Deck Control Manifold ASM	22	56-7970	2	Clamp-Tube
5	94-5780	1	Screw-HWH	23	108-1686	2	Hose-HYD
6	3234-14	3	Screw-HHF	24	340-14	1	Fitting-HYD, 45 DEG
7	117-0138	1	Tube ASM	24:1	237-65	1	O-Ring
7:1	237-65	1	O-Ring	24:2	237-80	1	O-Ring
8	117-0137	1	Tube ASM	25	340-132	2	Fitting-Elbow, 90 DEG
8:1	237-65	2	O-Ring	25:1	237-78	1	O-Ring
9	117-0139	1	Tube ASM	25:2	237-21	1	O-Ring
9:1	237-65	1	O-Ring	26	117-0213	1	HYD Hose ASM
10	110-5286	1	Tube ASM	27	117-0211	1	HYD Hose ASM
10:1	237-22	2	O-Ring	28	117-0212	1	HYD Hose ASM
10:2	237-21	3	O-Ring	29	117-0299	4	HYD Hose ASM
11	2412-4	1	Clamp-R	30	104-9323	1	Hose-HYD
12	340-72	1	Fitting-Bulkhead, 90 DEG	31	340-103	1	Fitting-HYD, 45 DEG
12:1	237-65	2	O-Ring	31:1	237-78	1	O-Ring
13	104-8300	2	Nut-HF, NI	31:2	237-21	1	O-Ring
14	340-78	2	Nut-Lock	32	92-7638	1	Hose ASM
15	340-74	5	Nut-Lock, Bulkhead	33	3334-945	9	Tie-Cable
16	69-9010	10	Washer	34	3274-7	6	Screw-HSH
17	240-3	5	Grommet-Rubber	35	3256-24	6	Washer-Plain
18	125-1984	5	Spacer	36	340-17	5	Fitting-Elbow, 90 DEG
19	119-1419	2	Plate-Clamp	36:1	237-65	1	O-Ring
20	120-3769	1	Hydraulic Tube ASM	36:2	237-80	1	O-Ring



Gear Motor Assembly No. 108-4004

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-0235	1	Seal Kit
2	107-7820	1	Valve-Relief
3	107-7821	1	Valve-Anticavitation

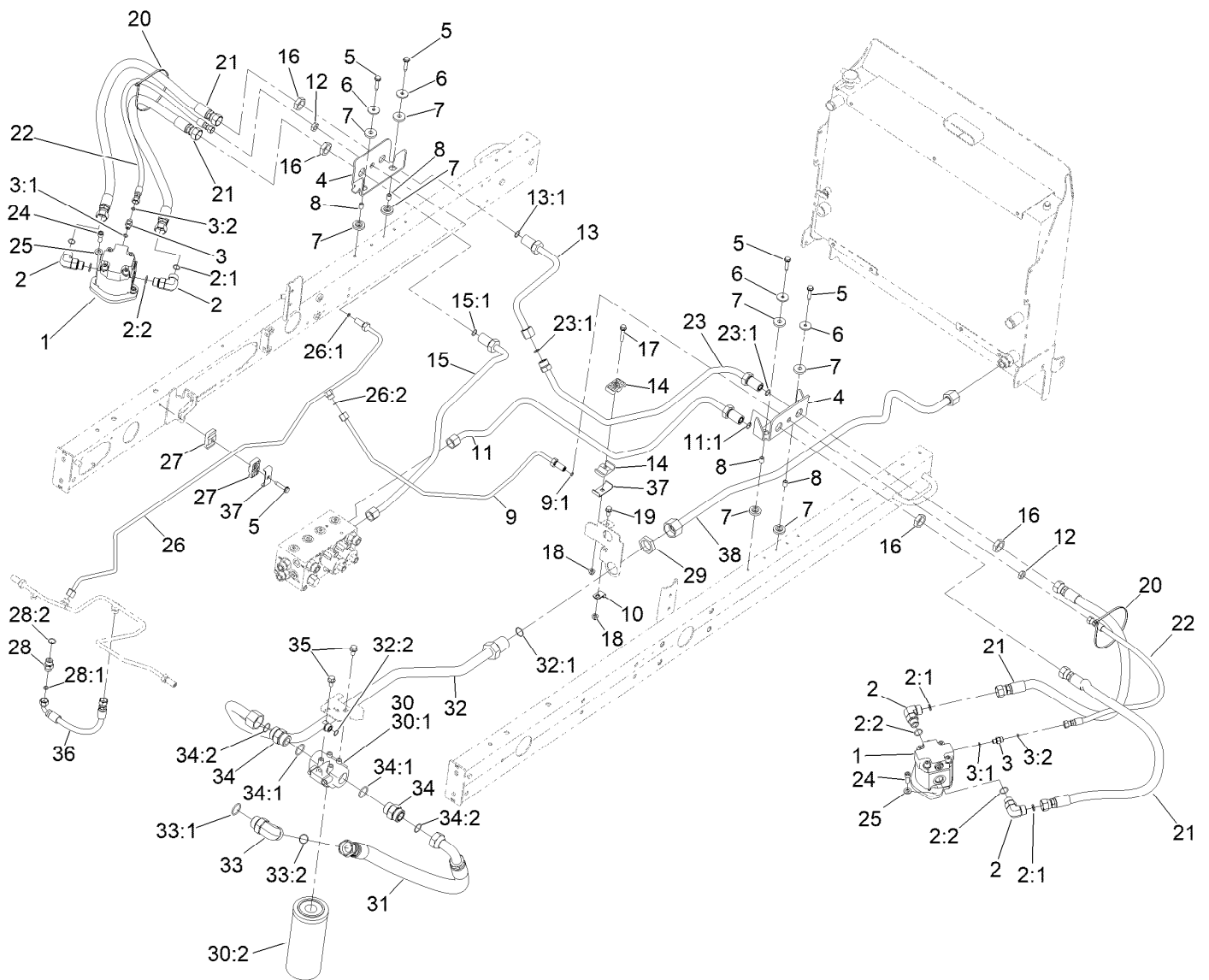


Deck Control Manifold Assembly No. 114-0359

Ref.	Part Number	Qty.	Description
1		1	Hydraulic Manifold ●
3	106-1025	2	Plug-HYD
4	106-1027	8	Plug
5	105-9157	2	Piston-Pilot
6	112-5259	2	Valve-Relief
6:1	105-9156	1	Seal Kit
7	105-9153	2	Element-Logic, Vented
7:1	119-2159	1	Seal Kit
8	117-0229	2	Valve-Relief, Proportional
8:1	117-1114	1	*obs* Seal Kit
8:1	120-7597	1	Seal Kit

Ref.	Part Number	Qty.	Description
9	110-6344	2	Coil-12V, DC
10	340-9	1	Fitting-STR
10:1	237-58	1	O-Ring
10:2	237-81	1	O-Ring
11	340-7	2	Fitting-Straight
11:1	237-65	1	O-Ring
11:2	237-80	1	O-Ring
12		2	Coil Nut ●
13	115-9148	2	Fitting-Elbow-90
13:1	237-42	1	O-Ring
14	354-79	2	Cap-Dust

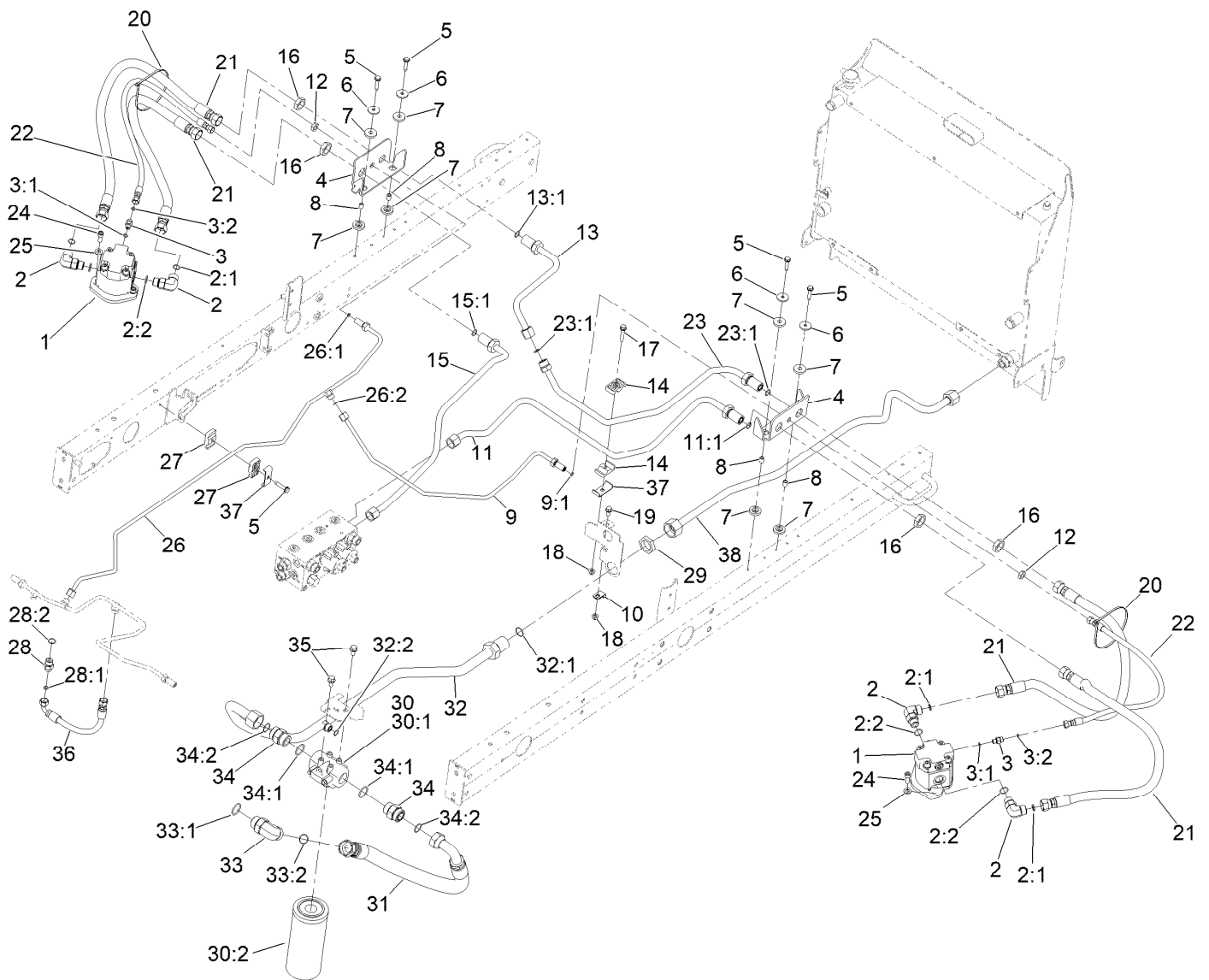
● Not serviced separately



Deck No. 2 and 3 Hydraulic Circuit Assembly

Ref.	Part Number	Qty.	Description
1	108-4004	2	Gear Motor ASM
2	340-17	4	Fitting-Elbow, 90 DEG
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	117-0174-03	2	Bracket-Bulkhead
5	32144-57	5	Screw
6	105-3048	4	Washer-Flat
7	240-11	8	Bushing-Flange
8	99-8611	4	Spacer
9	120-3772	1	HYD Tube ASM
9:1	237-21	1	O-Ring
10	2412-113	1	Clamp-R
11	120-3774	1	HYD Tube ASM
11:1	237-65	1	O-Ring
12	340-78	2	Nut-Lock
13	117-0140	1	Tube ASM
13:1	237-65	1	O-Ring
14	56-7971	2	Clamp-Tube

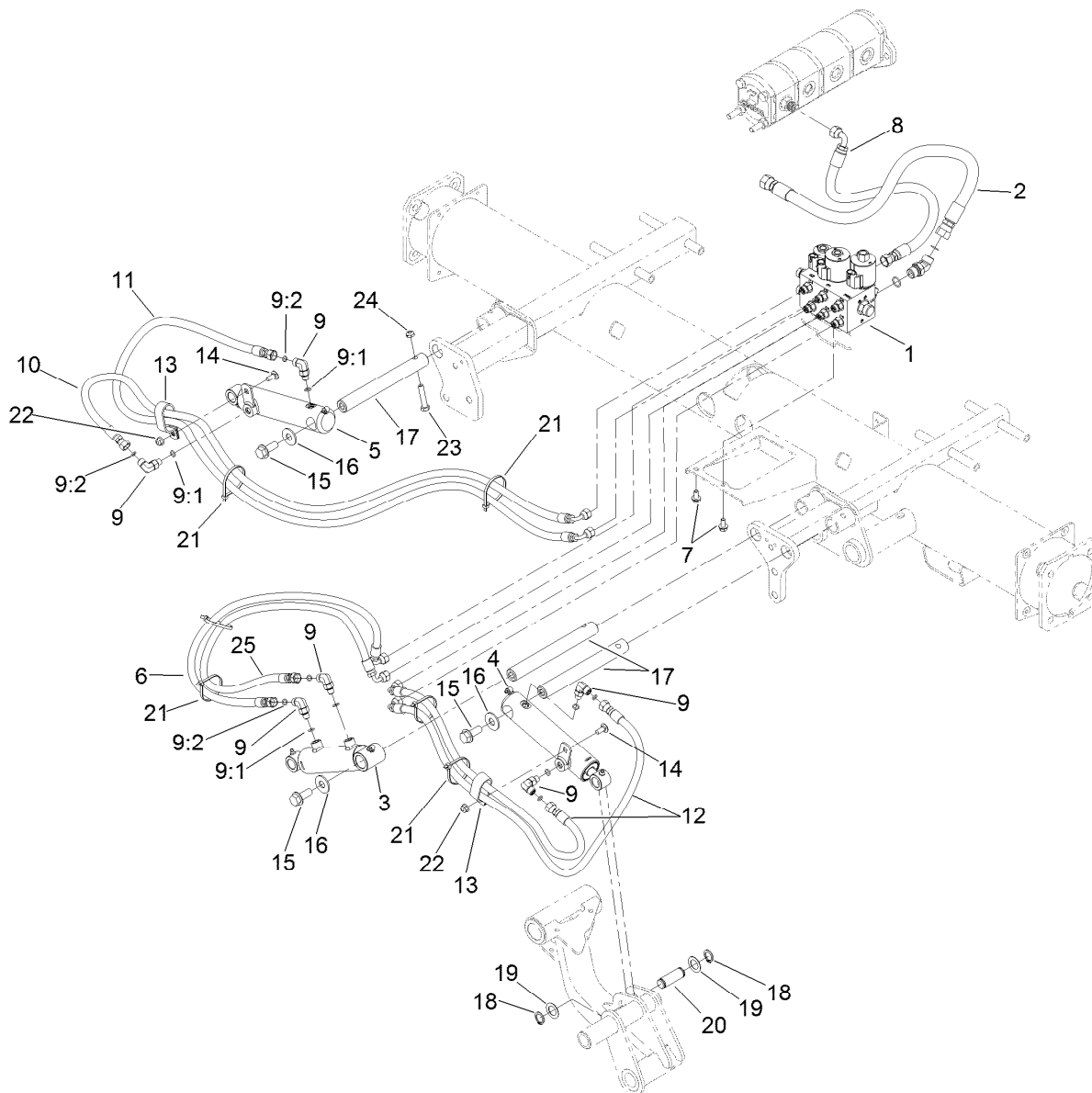
Ref.	Part Number	Qty.	Description
15	120-3773	1	Tube ASM HYD
15:1	237-65	1	O-Ring
16	340-74	4	Nut-Lock, Bulkhead
17	94-5780	1	Screw-HWH
18	104-8300	2	Nut-HF, NI
19	3234-5	1	Screw-HHF
20	3334-945	6	Tie-Cable
21	105-1215	4	Hose-HYD
22	108-6507	2	Hose-HYD
23	120-3775	1	HYD Tube ASM
23:1	237-65	2	O-Ring
24	3274-7	4	Screw-HSH
25	3256-24	4	Washer-Plain
26	120-3811	1	HYD Tube ASM
26:1	237-21	1	O-Ring
26:2	237-22	1	O-Ring
27	56-7972	2	Clamp-Tube
28	340-3	1	Fitting-Straight
28:1	237-22	1	O-Ring
28:2	237-79	1	O-Ring
29	340-128	1	Nut-Bulkhead



Deck No. 2 and 3 Hydraulic Circuit Assembly (continued)

Ref.	Part Number	Qty.	Description
30	98-3923	1	Oil Filter ASM
30:1	104-0080	1	Filter Head ASM
30:2	94-2621	1	Element-Filter
31	108-1689	1	Hose-HYD
32	108-1699	1	Tube ASM
32:1	340-65	1	O-Ring
32:2	237-30	1	O-Ring
33	340-129	1	Fitting-Elbow, 90 DEG
33:1	237-146	1	O-Ring

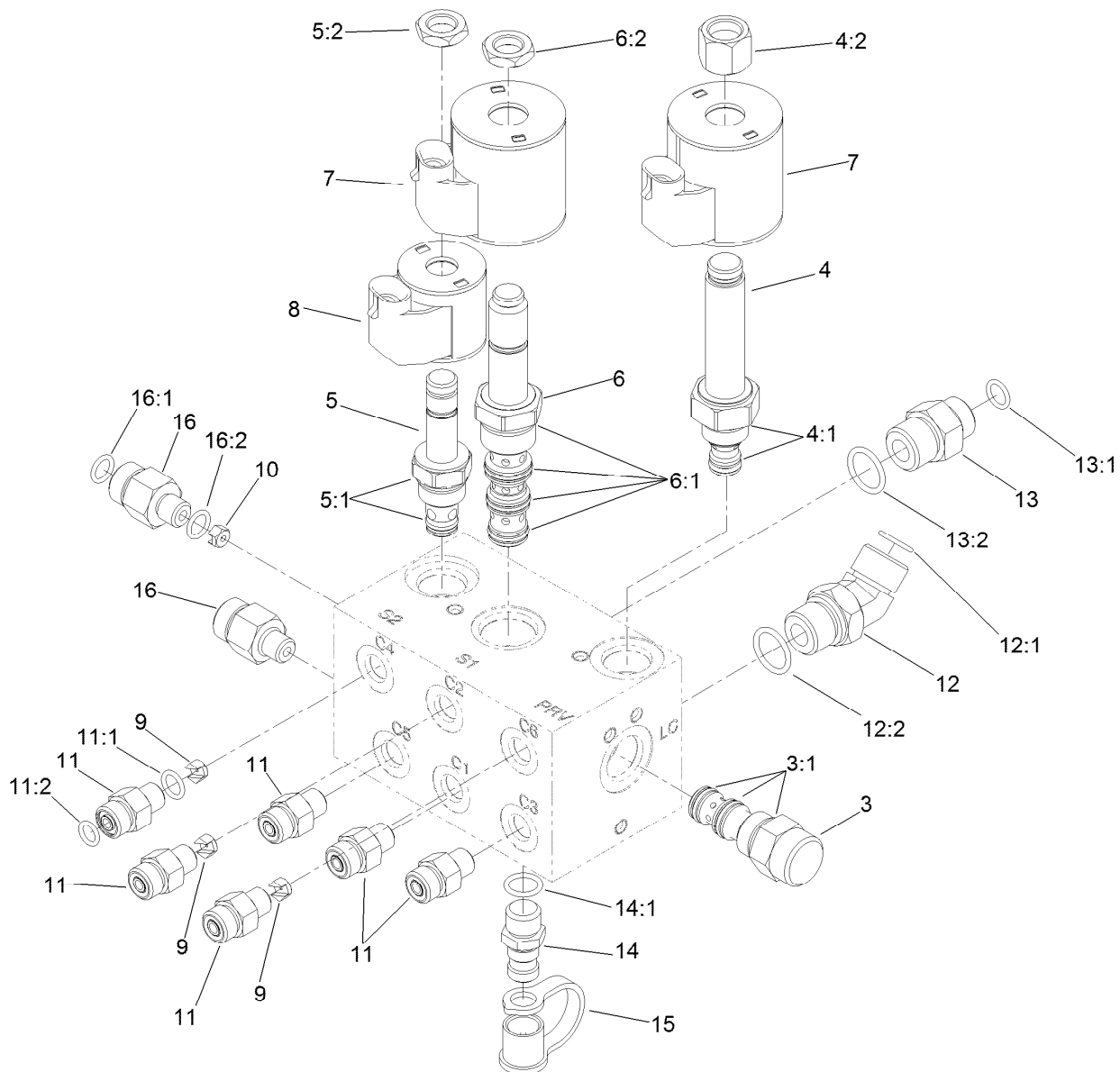
Ref.	Part Number	Qty.	Description
33:2	340-65	1	O-Ring
34	104-3797	2	Fitting-Straight
34:1	237-146	1	O-Ring
34:2	340-65	1	O-Ring
35	3234-1	2	Screw-HHF
36	66-8490	1	Hose-HYD
37	119-1419	2	Plate-Clamp
38	121-5600	1	HYD Tube ASM



Deck No. 1, 4 and 5 Lift Circuit Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	117-0158	1	Lift Control Manifold ASM
2	117-0180	1	Hose-HYD
3	119-6989	1	HYD Cylinder ASM
4	119-6990	1	HYD Cylinder ASM
5	119-6991	1	HYD Cylinder ASM
6	117-0253	1	Hose-HYD
7	3234-14	2	Screw-HHF
8	92-5694	1	Hose-Hydraulic
9	340-132	6	Fitting-Elbow, 90 DEG
9:1	237-78	1	O-Ring
9:2	237-21	1	O-Ring
10	117-0262	1	Hose-HYD
11	117-0261	1	Hose-HYD
12	85-4940	2	Hose-HYD

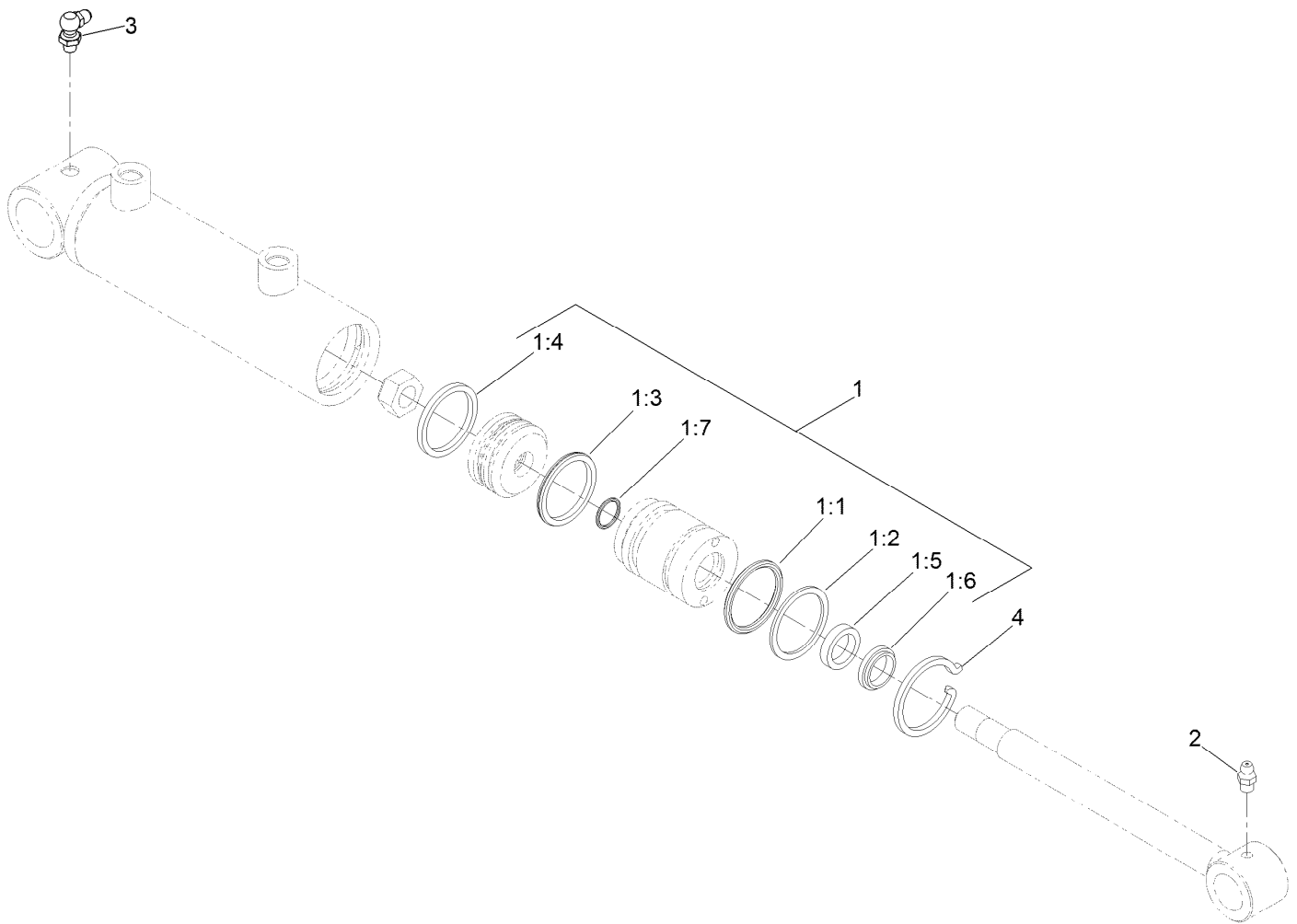
Ref.	Part Number	Qty.	Description
13	2412-137	2	Clamp-R, Double
14	3230-23	2	Bolt-CARR
15	3234-38	3	Screw-HHF
16	3256-6	3	Washer-Flat
17	117-0148	3	Pin-Cylinder
18	32120-93	6	Ring-Retaining
19	3-6498	6	Washer-Thrust
20	104-0046	3	Pin-Slide, Cylinder
21	3290-379	6	Tie-Cable
22	104-8300	2	Nut-HF, NI
23	323-9	3	Screw-HH
24	3296-59	3	Nut-Lock, NI
25	117-0254	1	HP HYD Hose ASM



Lift Control Manifold Assembly No. 117-0158

Ref.	Part Number	Qty.	Description
3	117-0228	1	Element-Directional, Pilot
3:1	115-5413	1	Seal Kit
4	117-0227	1	Valve-Relief, Proportional
4:1	105-9156	1	Seal Kit
4:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)
5	107-7516	1	Solenoid Valve ASM
5:1	105-9156	1	Seal Kit
5:2	110-2634	1	Nut-Coil
6	110-8906	1	Valve-Solenoid
6:1	110-8908	1	Spool Valve Seal Kit
6:2	110-2634	1	Nut-Coil
7	110-6344	2	Coil-12V, DC
8	110-0497	1	Coil-Solenoid
9	110-8902	3	Orifice-Control, Flow (0.046)
10	114-4682	1	Orifice-Flow Control (.030)
11	340-92	6	Fitting-Straight

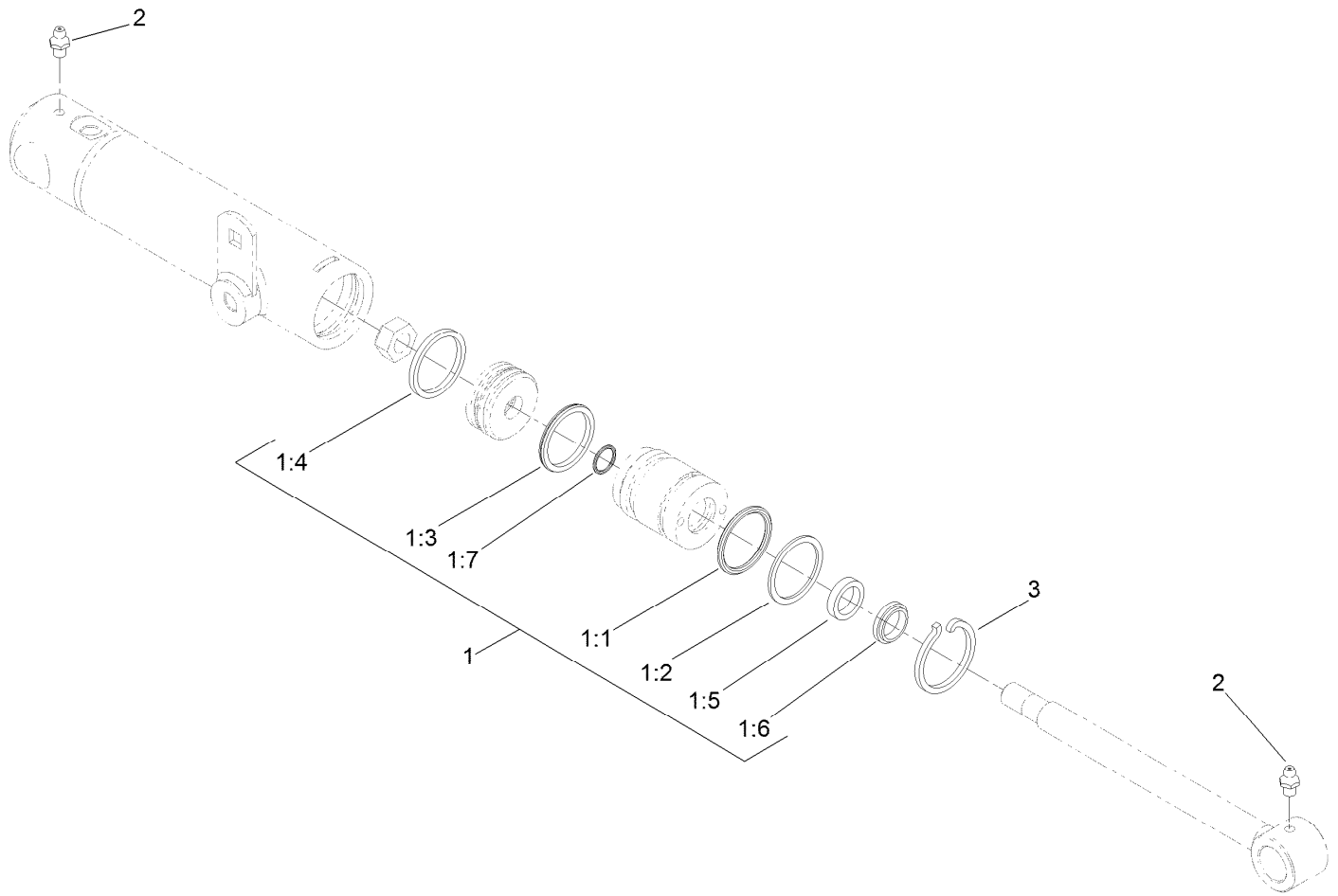
Ref.	Part Number	Qty.	Description
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	340-101	1	Fitting-HYD, 45 DEG
12:1	237-30	1	O-Ring
12:2	237-79	1	O-Ring
13	340-3	1	Fitting-Straight
13:1	237-22	1	O-Ring
13:2	237-79	1	O-Ring
14	59-7410	1	Fitting-Diagnostic
14:1	237-42	1	O-Ring
15	354-79	1	Cap-Dust
16	340-88	2	Fitting-Straight
16:1	237-22	1	O-Ring
16:2	237-78	1	O-Ring



Hydraulic Cylinder Assembly No. 119-6989

Ref.	Part Number	Qty.	Description
1	133-2900	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring-Ht ●
1:5		1	Bt Seal ●
1:6		1	Dust Seal-Dt ●
1:7		1	O-Ring ●
2	302-5	1	Fitting-Grease
3	302-60	1	Fitting-Grease
4	84-1680	1	Ring-Retaining

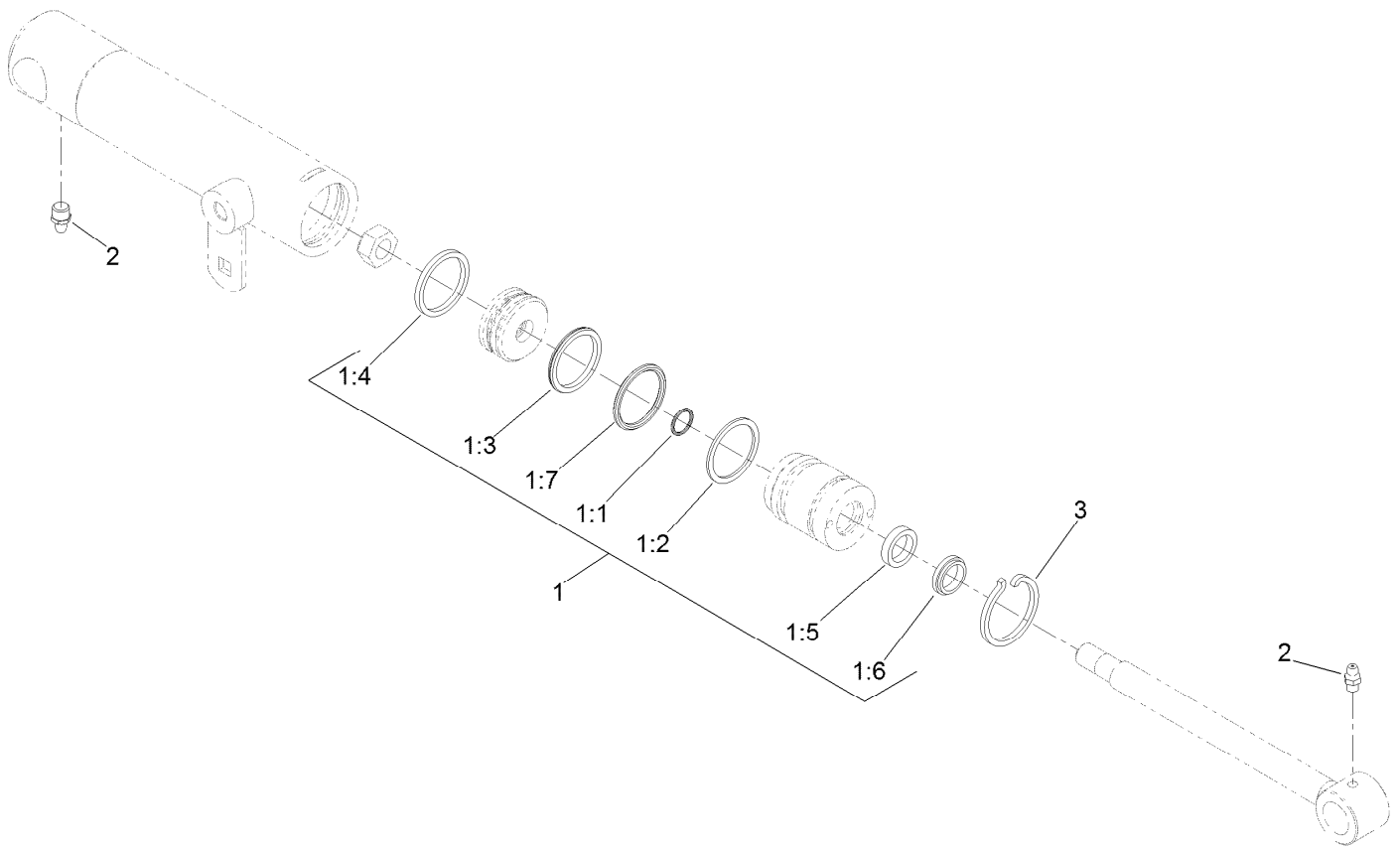
● Not serviced separately



Hydraulic Cylinder Assembly No. 119-6990

Ref.	Part Number	Qty.	Description
1	133-2900	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring-Ht ●
1:5		1	Bt Seal ●
1:6		1	Dust Seal-Dt ●
1:7		1	O-Ring ●
2	302-5	2	Fitting-Grease
3	84-1680	1	Ring-Retaining

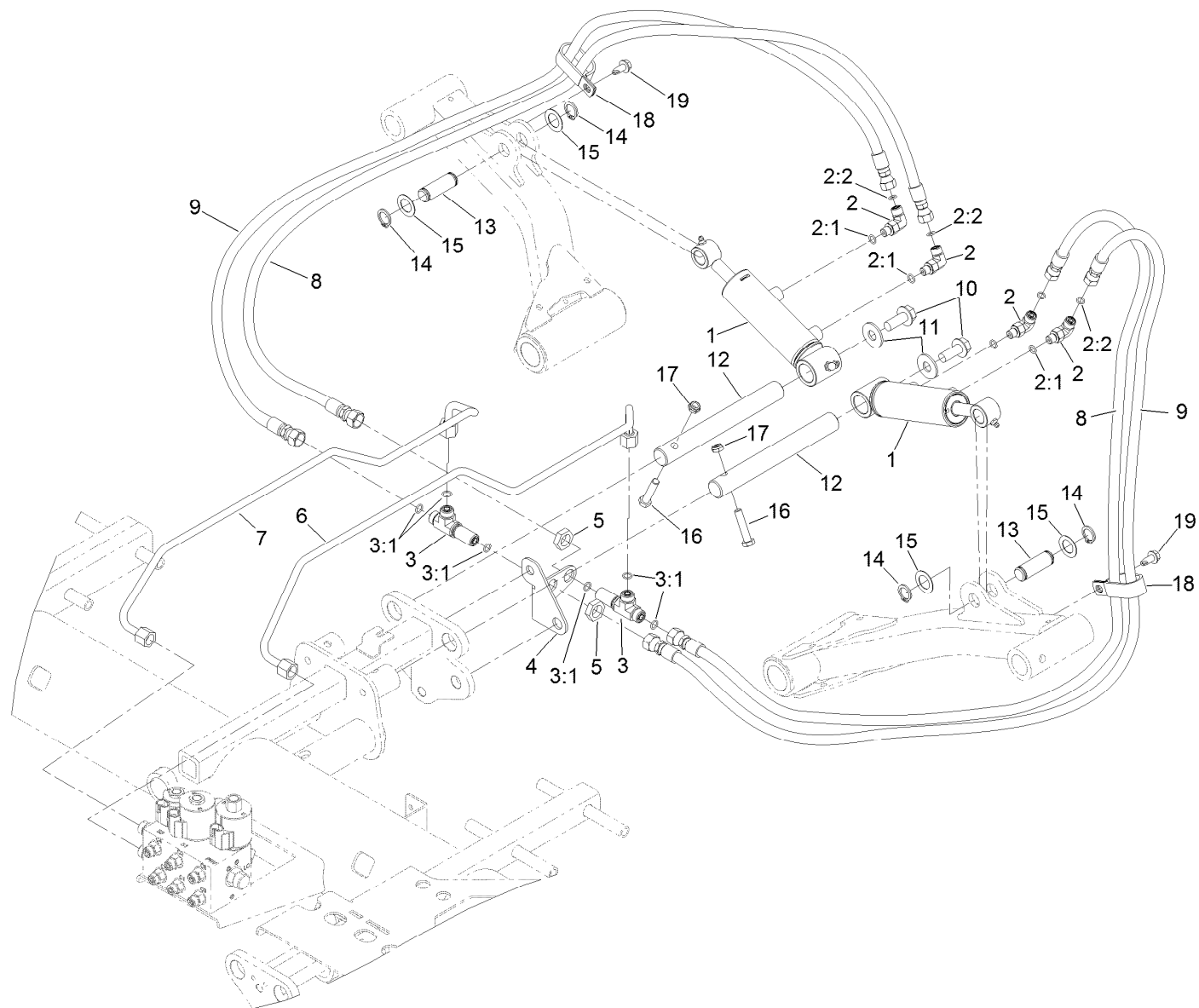
● Not serviced separately



Hydraulic Cylinder Assembly No. 119-6991

Ref.	Part Number	Qty.	Description
1	133-2900	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	Backup ●
1:3		1	Bp Seal ●
1:4		1	Wear Ring-Ht ●
1:5		1	Bt Seal ●
1:6		1	Dust Seal-Dt ●
1:7		1	O-Ring ●
2	302-5	2	Fitting-Grease
3	84-1680	1	Ring-Retaining

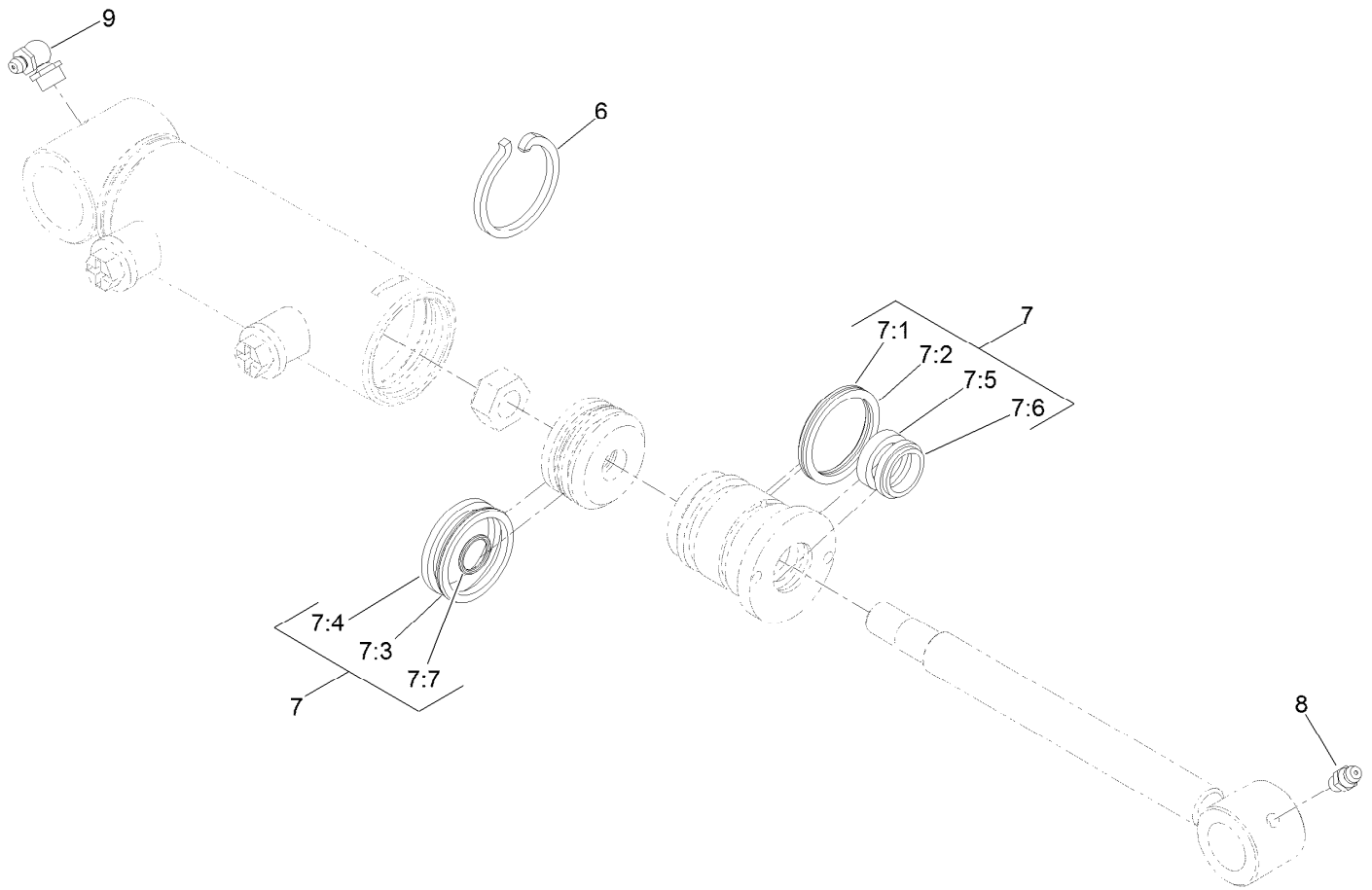
● Not serviced separately



Deck No. 2 and 3 Lift Circuit Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	138-6999	2	HYD Cylinder ASM
2	340-132	4	Fitting-Elbow, 90 DEG
2:1	237-78	1	O-Ring
2:2	237-21	1	O-Ring
3	340-68	2	Fitting-Tee, Bulkhead
3:1	237-22	3	O-Ring
4	117-0179	1	Bracket-Bulkhead
5	340-70	2	Nut-Lock
6	117-0175	1	Tube-HYD
7	117-0176	1	Tube-HYD
8	105-5402	2	Hose-HYD

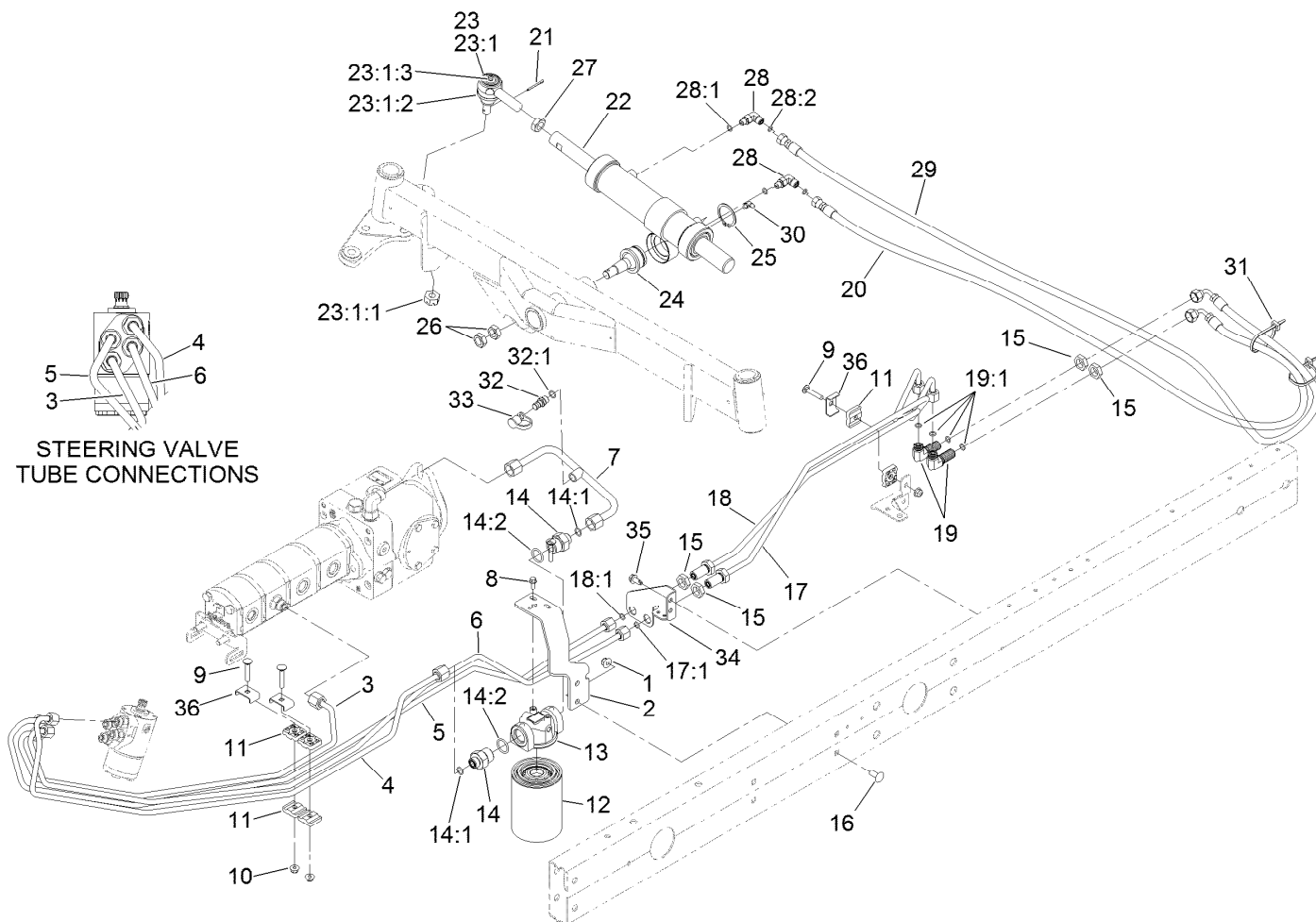
Ref.	Part Number	Qty.	Description
9	105-5405	2	Hose-HYD
10	3234-38	2	Screw-HHF
11	3256-6	2	Washer-Flat
12	117-0148	2	Pin-Cylinder
13	104-0046	2	Pin-Slide, Cylinder
14	32120-93	4	Ring-Retaining
15	3-6498	4	Washer-Thrust
16	323-9	2	Screw-HH
17	3296-59	2	Nut-Lock, NI
18	2412-137	2	Clamp-R, Double
19	32104-32	2	Screw-HWH



Hydraulic Cylinder Assembly No. 138-6999

Ref.	Part Number	Qty.	Description
6	84-1680	1	Ring-Retaining
7	133-2900	1	Seal Kit
7:1		1	O-Ring ●
7:2		1	Backup ●
7:3		1	Bp Seal ●
7:4		1	Wear Ring-Ht ●
7:5		1	Bt Seal ●
7:6		1	Dust Seal-Dt ●
7:7		1	O-Ring ●
8	302-5	1	Fitting-Grease
9	302-33	1	Fitting-Grease

● Not serviced separately



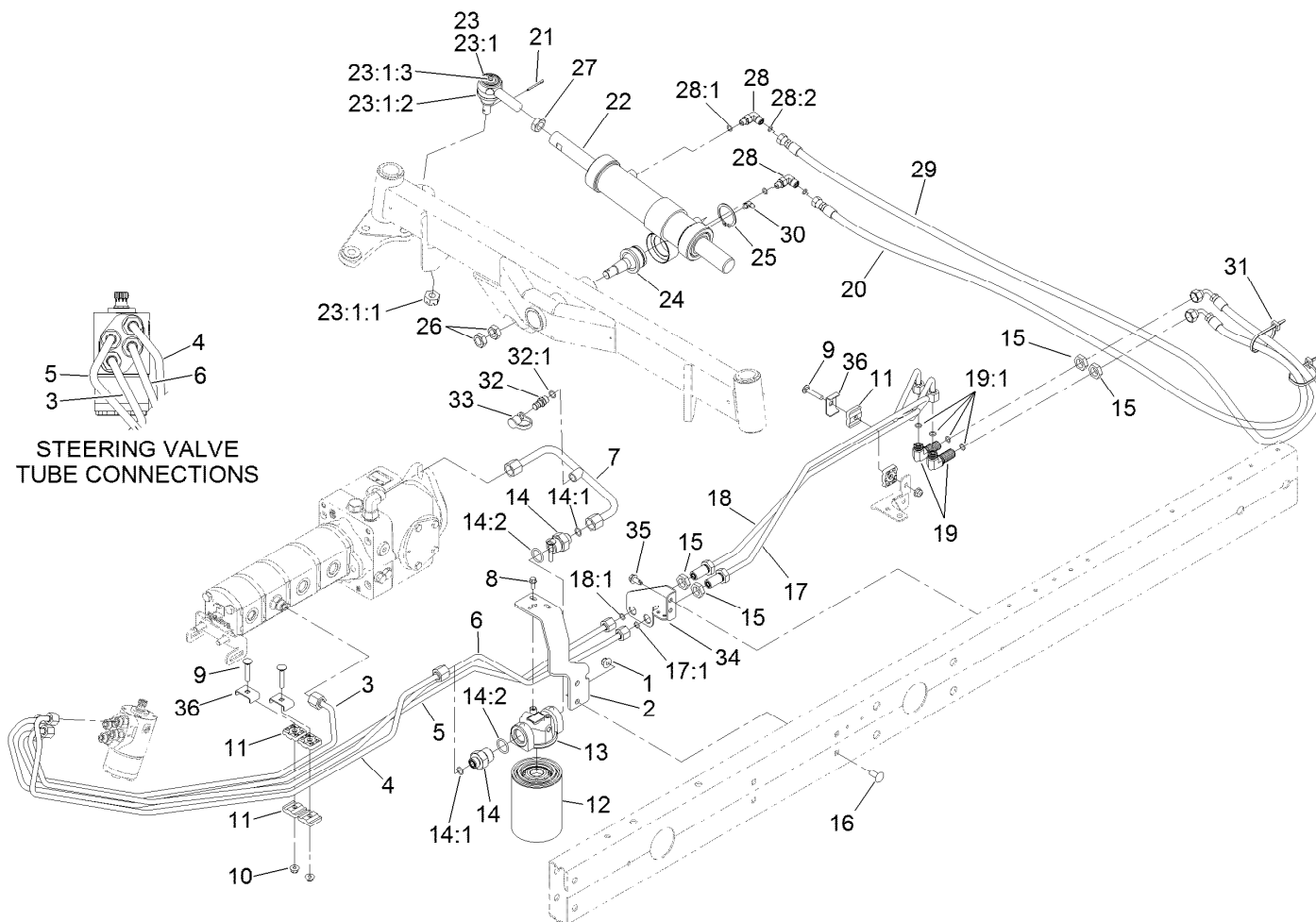
Steering Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	2	Nut-HF, NI
2	110-0906-0P	1	Support - Filter, Oil
3	117-0167	1	Tube-HYD
4	108-1711	1	Tube-HYD
5	120-3764	1	Tube-HYD
6	120-3765	1	Tube-HYD
7	121-5601	1	Tube-HYD
8	3234-33	2	Screw-HHF
9	94-5780	3	Screw-HWH
10	104-8300	4	Nut-HF, NI
11	56-7973	6	Clamp-Tube
12	86-3010	1	Filter-Oil
13	117-5820	1	Head-Filter
14	100-4240	2	Fitting-STR
14:1	237-30	1	O-Ring
14:2	237-81	1	O-Ring
15	340-70	4	Nut-Lock
16	3231-27	2	Screw-CARR

Ref.	Part Number	Qty.	Description
17	133-2988	1	Tube ASM
17:1	237-22	1	O-Ring
18	133-2989	1	Tube ASM
18:1	237-22	1	O-Ring
19	340-154	2	Union-Bulkhead
19:1	237-22	2	O-Ring
20	110-0928	1	Hose-HYD
21	3272-12	1	Pin-Cotter
22	138-6994	1	Cylinder-Hydraulic
23	71-4740-03	1	RH Tie Rod End ASM
23:1		1	End-Rod, Tie (RH) ●■
23:1:1	105-7941	1	Nut-Hex, Slotted
23:1:2	105-7835	1	Seal
23:1:3	302-5	1	Fitting-Grease
24	106-6774	1	Joint-Ball
25	32151-104	1	Ring-Retaining, External
26	3220-6	2	Nut-Jam
27	84-5300	1	Nut-Jam

● Not illustrated

■ Not serviced separately



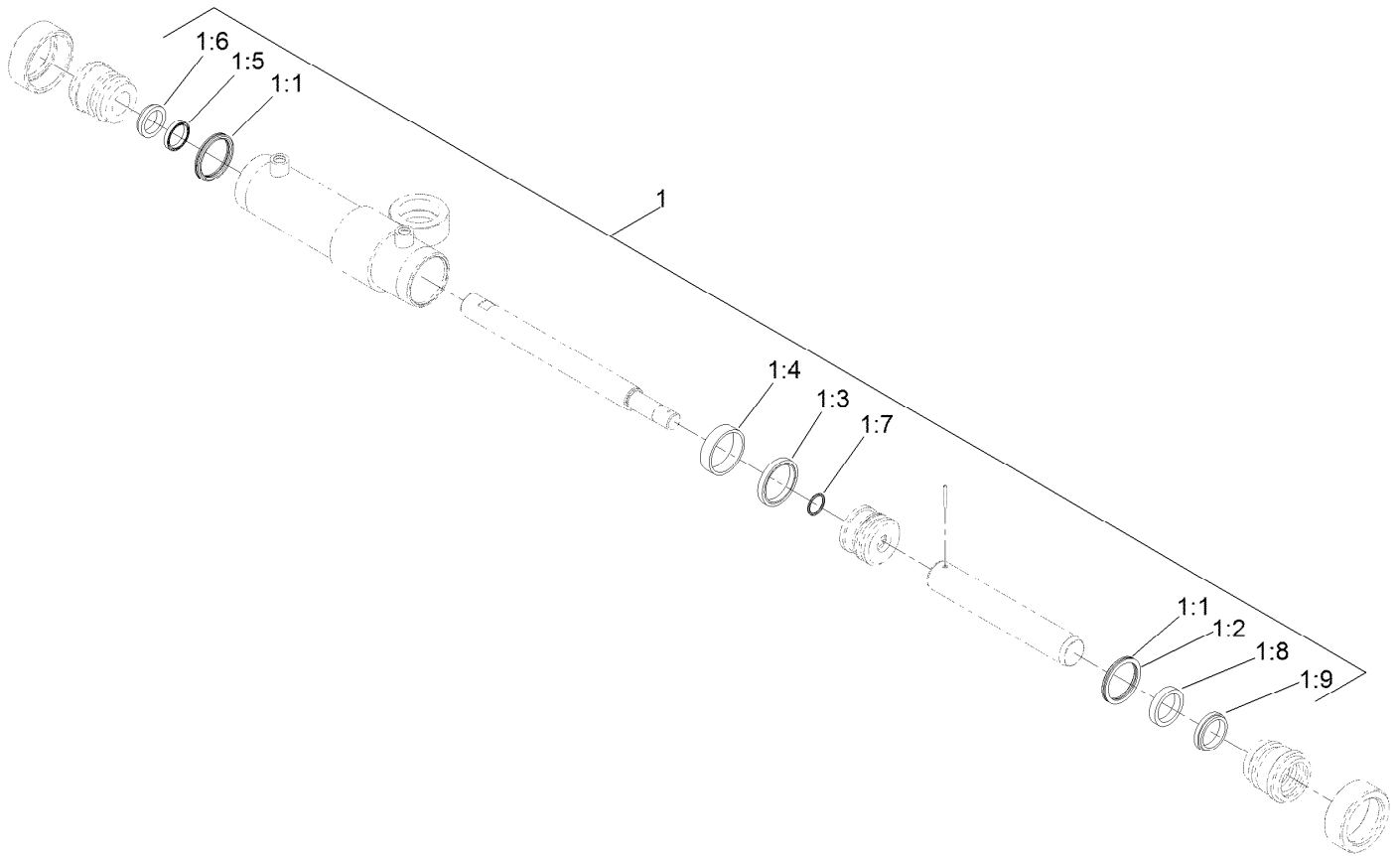
Steering Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
28	340-132	2	Fitting-Elbow, 90 DEG
28:1	237-78	1	O-Ring
28:2	237-21	1	O-Ring
29	110-0973	1	Hose-HYD
30	302-40	1	Fitting-Grease, 90 DEG
31	3290-378	2	Tie-Cable

Ref.	Part Number	Qty.	Description
32	59-7410	1	Fitting-Diagnostic
32:1	237-42	1	O-Ring
33	354-79	1	Cap-Dust
34	120-3781-0P	1	Brkt-Bulhead Steer
35	32104-32	2	Screw-HWH
36	119-1418	3	Plate-Clamp, Short

● Not illustrated

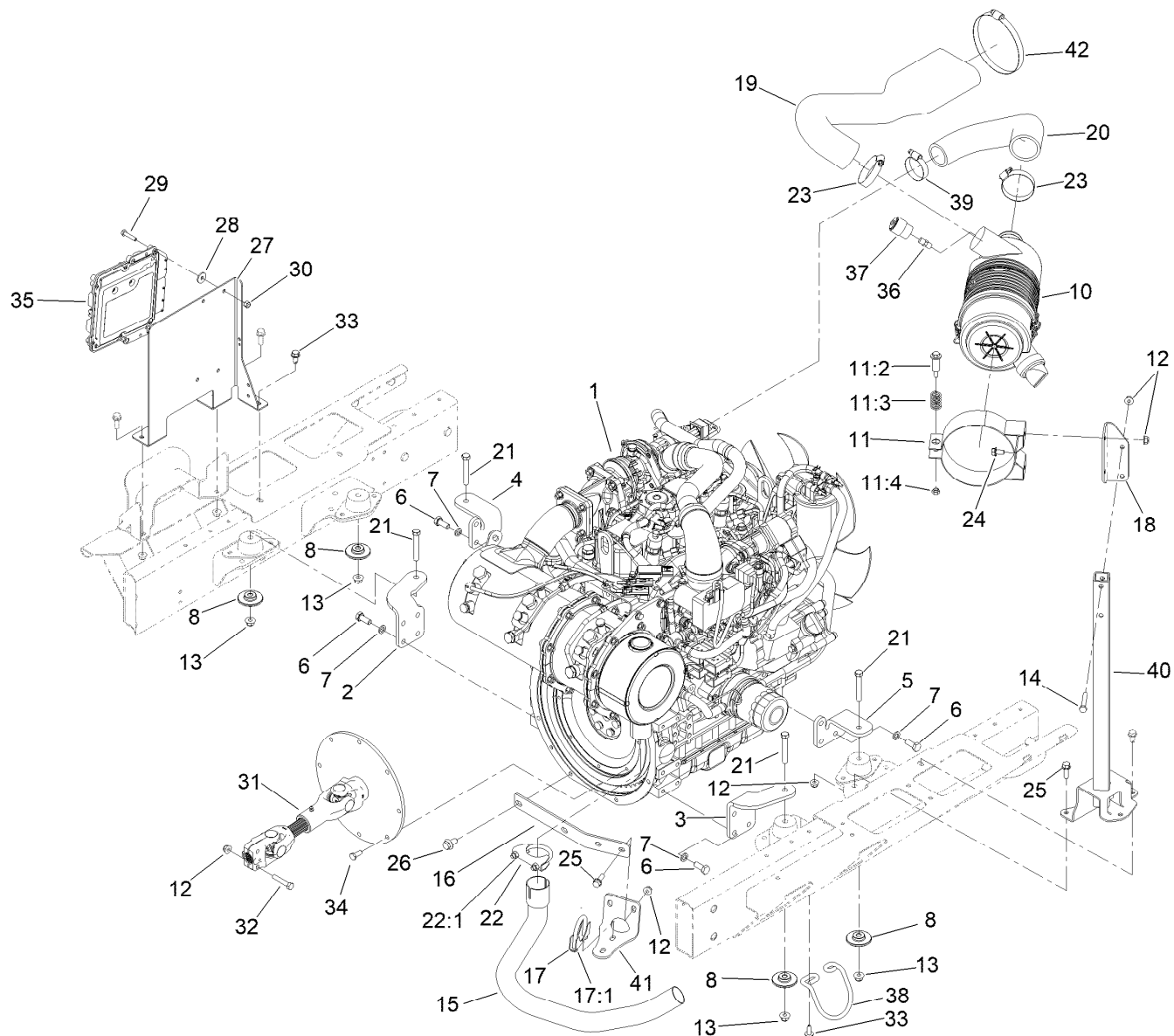
■ Not serviced separately



Steering Cylinder Assembly No. 138-6994

Ref.	Part Number	Qty.	Description
1	136-8000	1	Kit-Seal
1:1		2	O-Ring ●
1:2		2	Backup ●
1:3		1	Psp Seal ●
1:4		1	Wear Ring ●
1:5		1	Bs Seal ●
1:6		1	Dust Seal ●
1:7		1	O-Ring ●
1:8		1	Bt Seal ●
1:9		1	Dust Seal ●

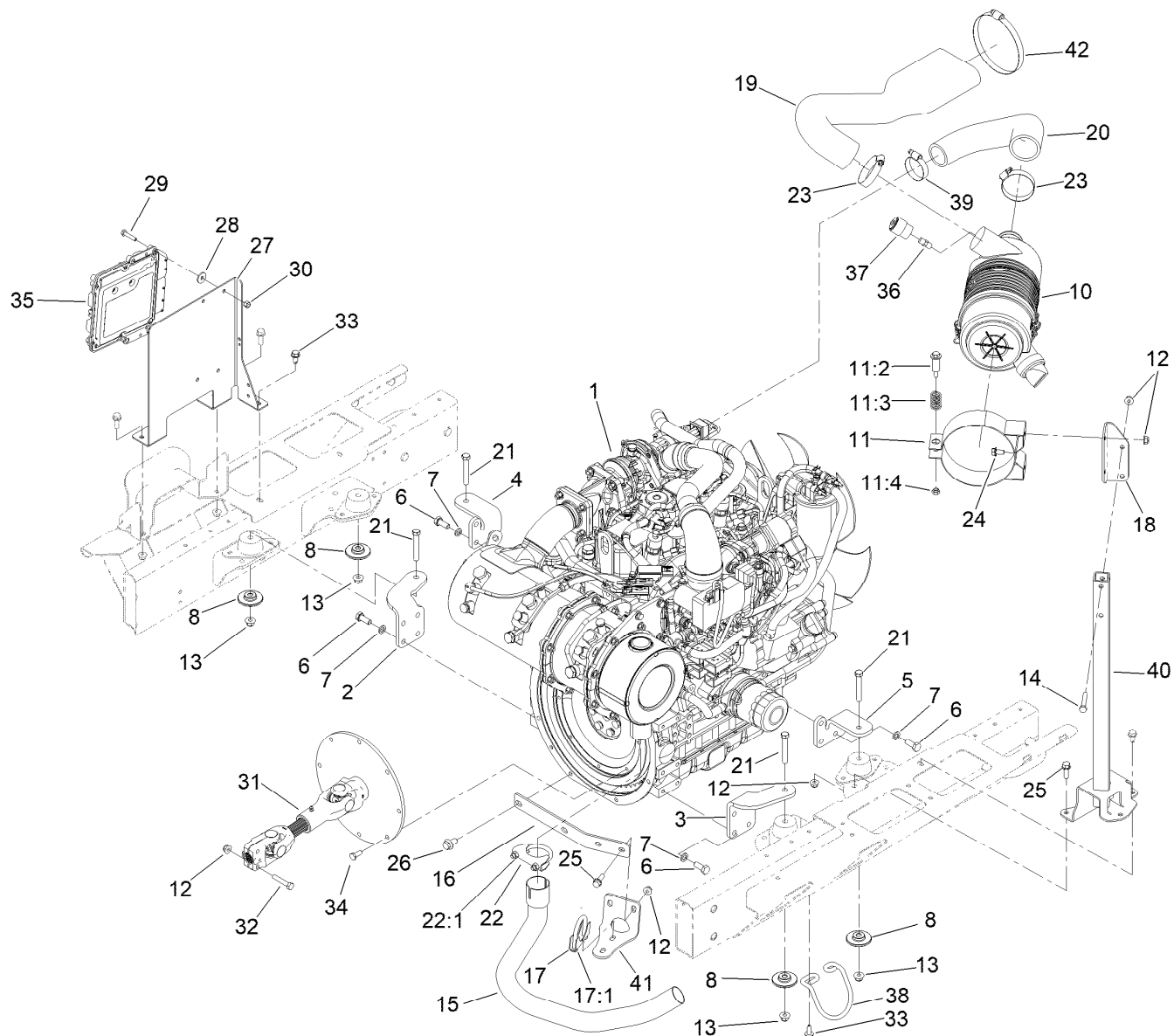
● Not serviced separately



Engine, Driveshaft and Air Cleaner Assembly

Ref.	Part Number	Qty.	Description
1	138-6916	1	Engine-Yanmar
2	120-3777-0P	1	Mount-Engine Rf
3	120-3778-0P	1	Mount-Engine Lf
4	120-3779-0P	1	Mount-Engine Rr
5	120-3780-0P	1	Mount-Engine Lr
6	33115-025	14	Screw-HH
7	48-9590	14	Washer-Lock
8	138-6462	4	Support-Isolator
10	98-4517	1	Air Cleaner ASM
11	100-4825	1	Band-Mounting, Air Cleaner
11:2	94-3653	1	Bolt
11:3	94-3654	1	Spring
11:4	33024-00	1	Nut-Lock, NI
12	104-8300	10	Nut-HF, NI
13	104-8301	4	Nut-HF, NI
14	322-10	2	Screw-HH
15	120-3790	1	Tube-Exhaust
16	121-5594-0P	1	Bracket-Tailpipe
17	2112-9	1	Clamp
17:1	32128-20	2	Nut-HF
18	120-6298-0P	1	Bracket-Aircleaner

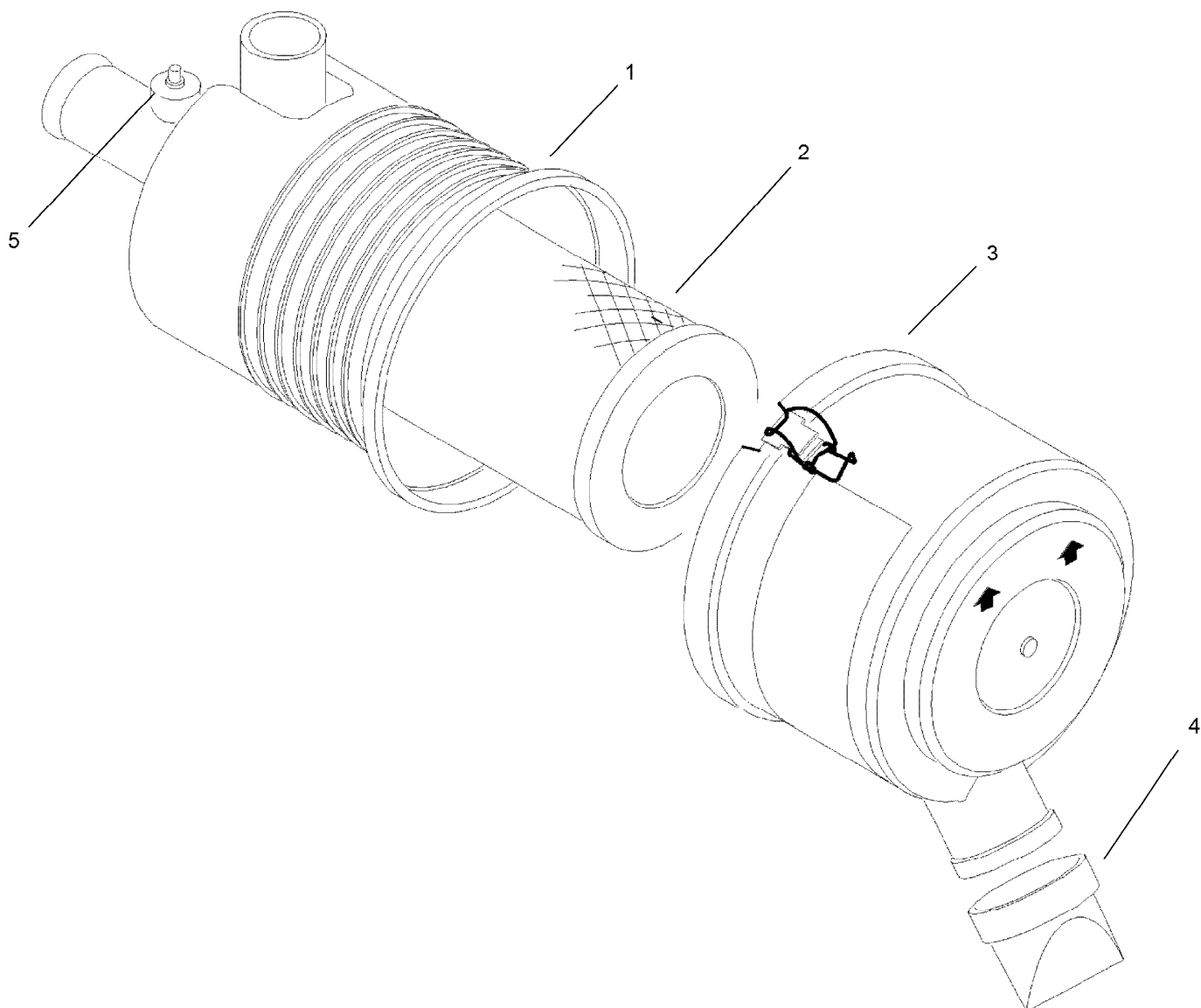
Ref.	Part Number	Qty.	Description
19	121-5559	1	Hose-Air Cleaner
20	133-2991	1	Hose-AC, Out
21	323-14	4	Screw-HH
22	2112-6	1	Clamp-Muffler
22:1	3218-2	2	Nut-Hex Jam
23	2412-125	2	Clamp-Hose
24	3234-14	2	Screw-HHF
25	3234-29	4	Screw-HHF
26	33105-020	2	Screw-HHF
27	122-0898-0P	1	Bracket-Ecu
28	66-2921	4	Washer-Friction
29	321-8	4	Screw-HH
30	3296-42	4	Nut-Lock, NI
31	133-2996	1	Driveshaft Kit
32	322-9	2	Screw-HH
33	32104-32	3	Screw-HWH
34	33104-016	8	Screw-HHF
35	121-5592	1	Electronic Control Unit
36	94-1416	1	Adapter-Indicator
37	93-9164	1	Indicator-Mini
38	127-2612	1	Guard-Pipe, Tail



Engine, Driveshaft and Air Cleaner Assembly (continued)

Ref.	Part Number	Qty.	Description
39	2412-3	1	Clamp-Hose
40	120-2949-0P	1	Stand ASM [primed]

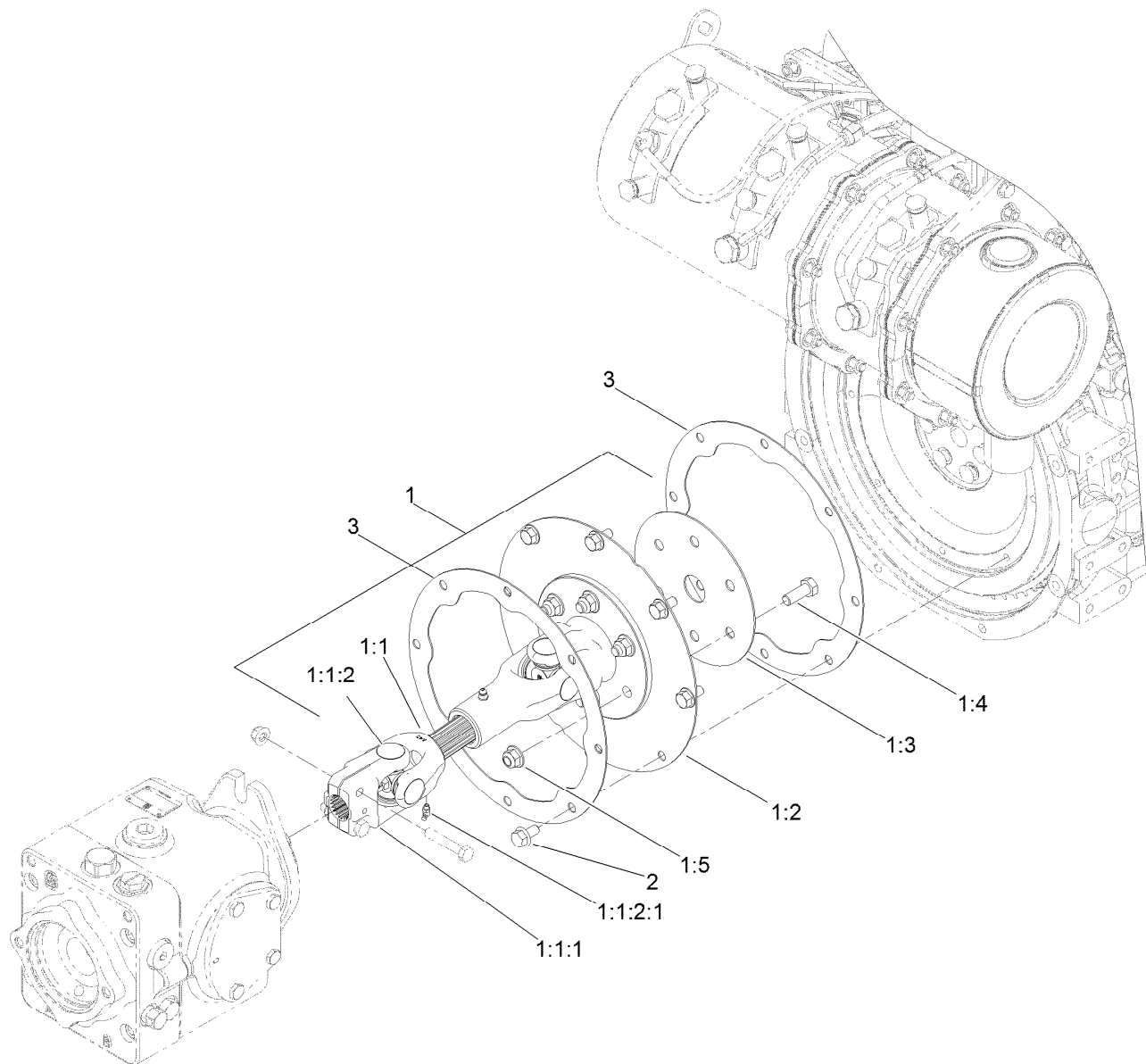
Ref.	Part Number	Qty.	Description
41	121-5595-0P	1	Bracket-Tailpipe
42	2412-46	1	Clamp



Air Cleaner Assembly No. 98-4517

Ref.	Part Number	Qty.	Description
1		1	Body ASM ●
2	108-3810	1	Filter-Air
3	98-9771	1	Cover ASM
4	87-9400	1	Valve-Vacuator
5		1	Plug ●

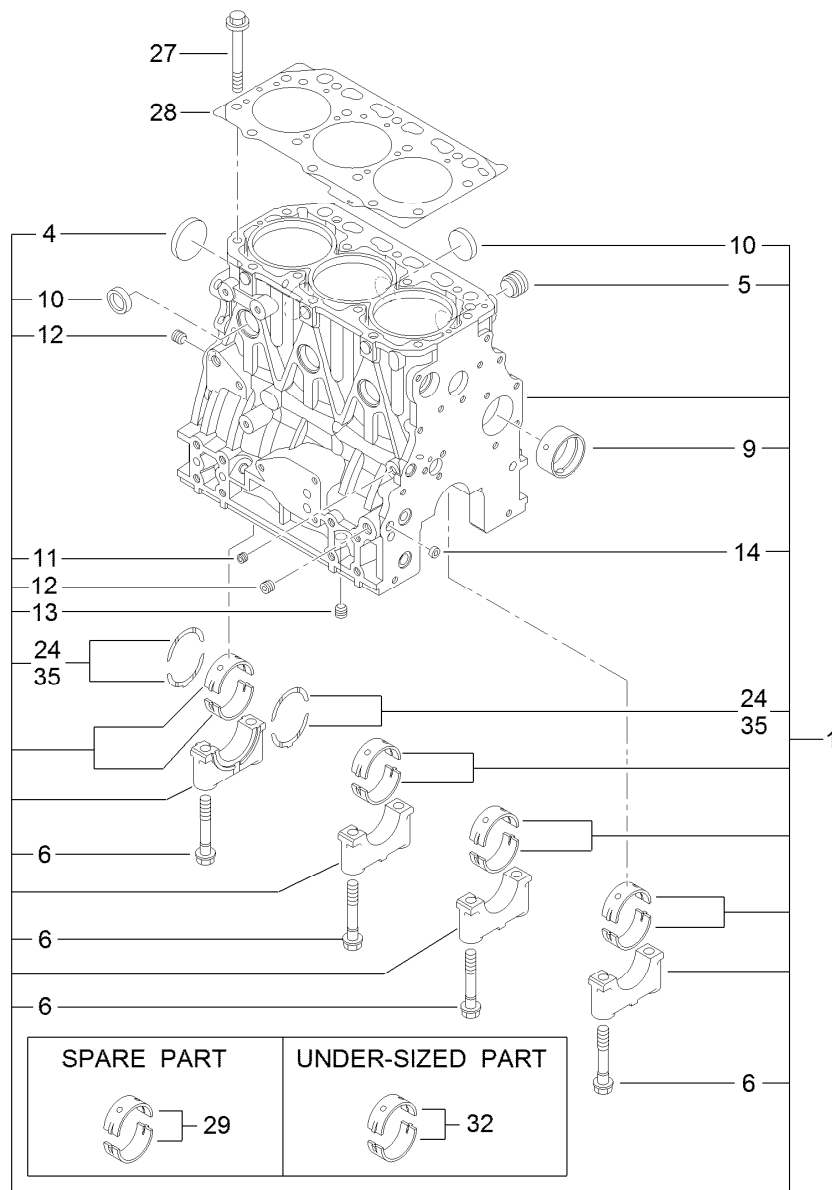
● Not serviced separately



Driveshaft Kit Assembly No. 133-2996

Ref.	Part Number	Qty.	Description
1		1	Driveshaft ASM ●
1:1		1	Driveshaft ●
1:1:1	54-9040	1	Yoke-End
1:1:2	54-9180	2	U-Joint Kit
1:1:2:1	62-3820	1	Fitting-Grease
1:2	138-6933-0P	1	Plate-Flywheel Adapter
1:3	133-2963-0P	1	Ring-Backup
1:4	323-6	6	Screw-HH
1:5	104-8301	6	Nut-HF, NI
2	33104-016	8	Screw-HHF
3	136-8040-0P	2	Ring - Backup

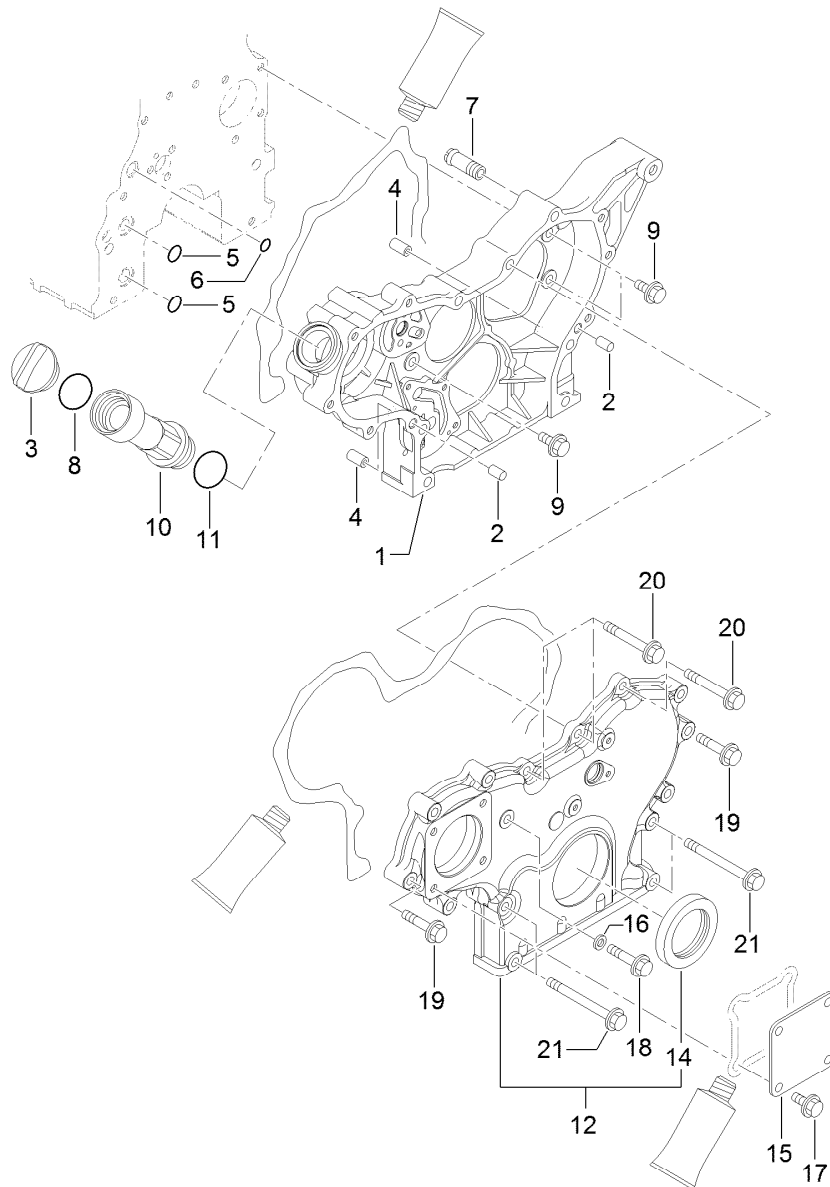
● Not serviced separately



Cylinder Block Assembly

Ref.	Part Number	Qty.	Description
1	127-3750	1	Cylinder Block ASM
4	125-6980	1	Plug
5	125-7170	1	Plug
6	125-7007	8	Bolt
9	125-7108	1	Bushing
10	125-7239	6	Plug
11	125-6969	1	Plug
12	125-6973	2	Plug

Ref.	Part Number	Qty.	Description
13	125-6973	1	Plug
14	125-7237	1	Plug
24	125-7010	2	Metal-Thrust
27	125-7006	14	Bolt
28	127-3751	1	Head Gasket ASM
29	125-6981	4	Metal-Main
32	125-7009	4	Metal-Main (0.25)
35	125-7011	1	Metal-Thrust (0.25)

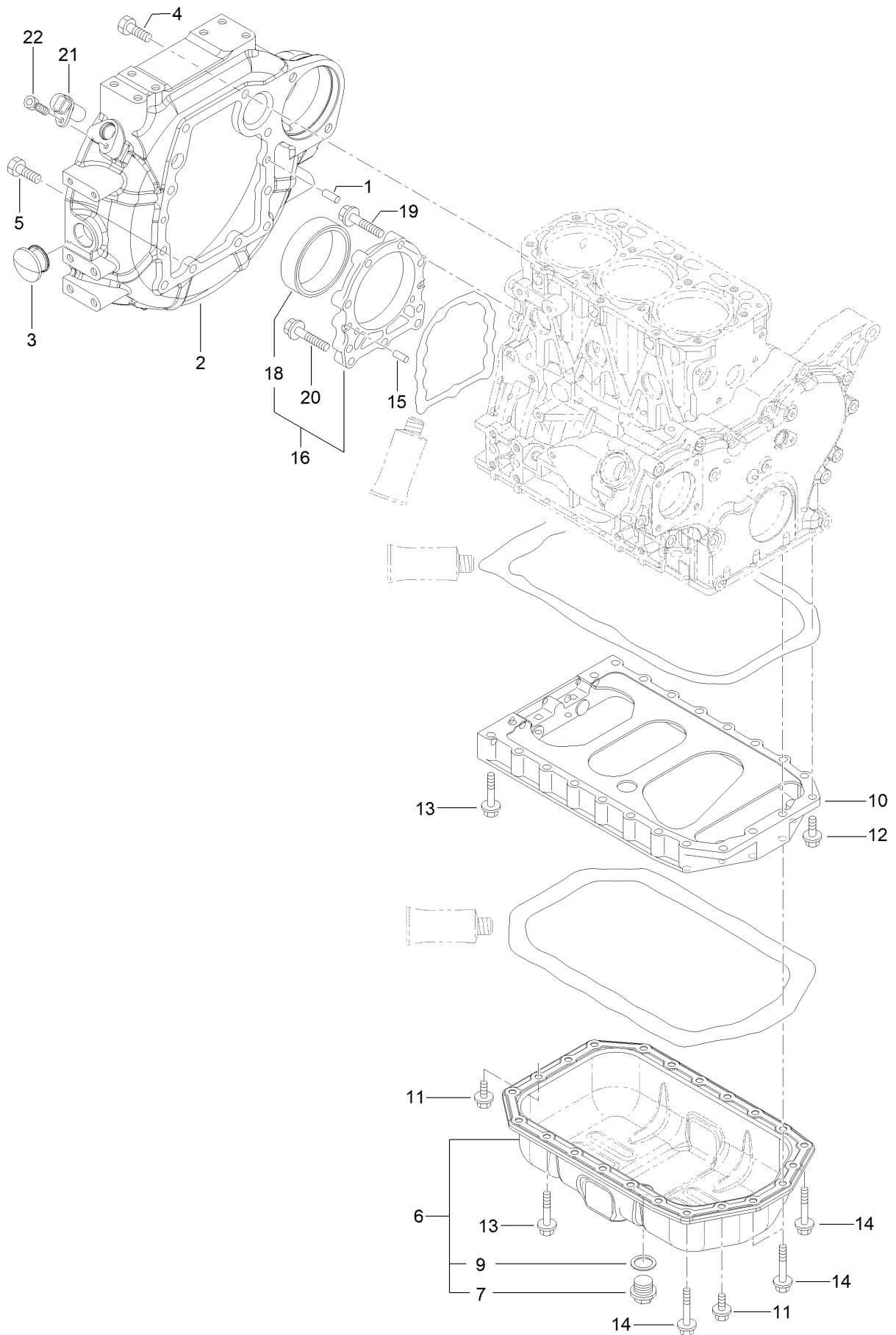


Gear Housing Assembly

Ref.	Part Number	Qty.	Description
1	127-3752	1	Case-Gear
2	125-6995	2	Pin
3	125-6972	1	Cover-Filler
4	125-7107	2	Pipe
5	125-6909	2	O-Ring
6	127-2973	1	O-Ring
7	127-3753	1	Joint
8	125-7197	1	O-Ring
9	125-7214	3	Bolt
10	127-3754	1	Pipe

Ref.	Part Number	Qty.	Description
11	125-7197	1	O-Ring
12	127-3024	1	Gearcase Cover ASM
14	125-6944	1	Seal-Oil
15	125-6977	1	Cover
16	125-7174	1	Washer-Seal
17	125-7214	4	Bolt
18	125-7217	1	Bolt
19	125-7218	7	Bolt
20	125-7222	3	Bolt
21	125-7224	4	Bolt

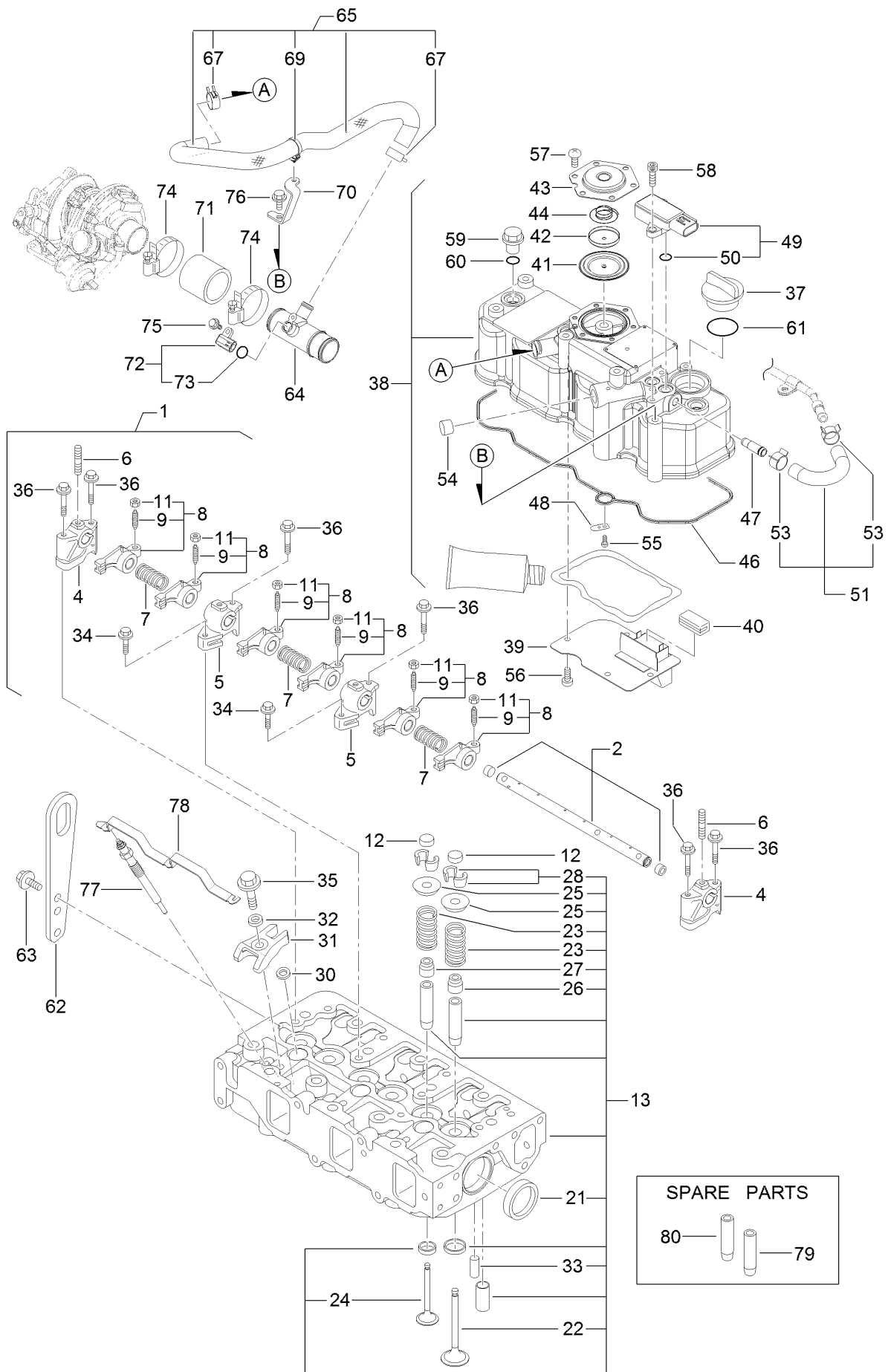
Flywheel Housing and Oil Sump Assembly



Flywheel Housing and Oil Sump Assembly (continued)

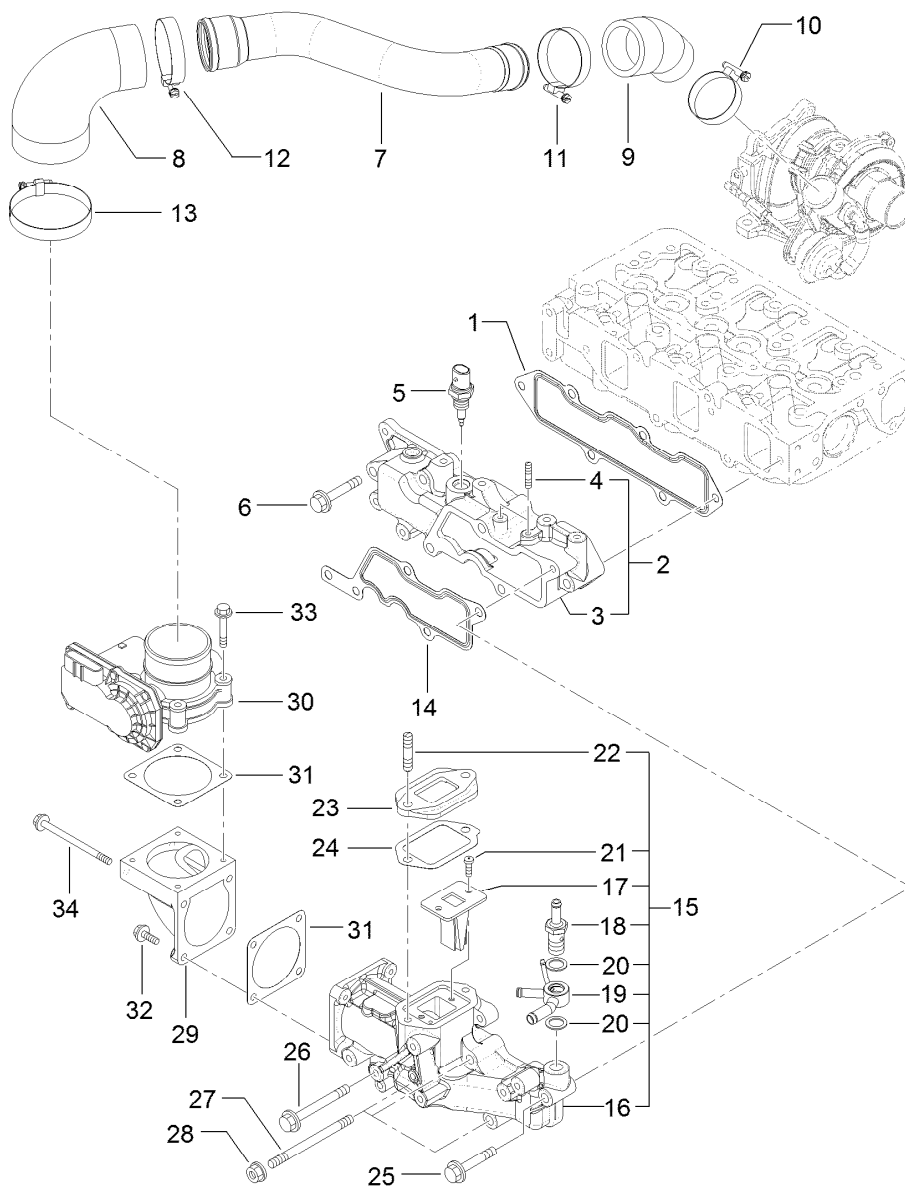
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	1	Pin	12	125-7215	2	Bolt
2	127-3025	1	Housing-Flywheel	13	125-7219	16	Bolt
3	125-6910	1	Cap	14	125-7220	4	Bolt
4	125-7226	6	Bolt	15	125-6995	2	Pin
5	125-7227	4	Bolt	16	125-6996	1	Case ASM
6	127-3755	1	Oil Pan ASM	18	125-7106	1	Seal-Oil
7	125-6912	1	Plug-Drain	19	125-7045	6	Bolt
9	125-7177	1	Washer-Seal	20	125-7217	3	Bolt
10	127-3756	1	Spacer	21	127-3062	1	Sensor-Rev, Flywheel
11	125-7214	4	Bolt	22	127-3184	1	Bolt

Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

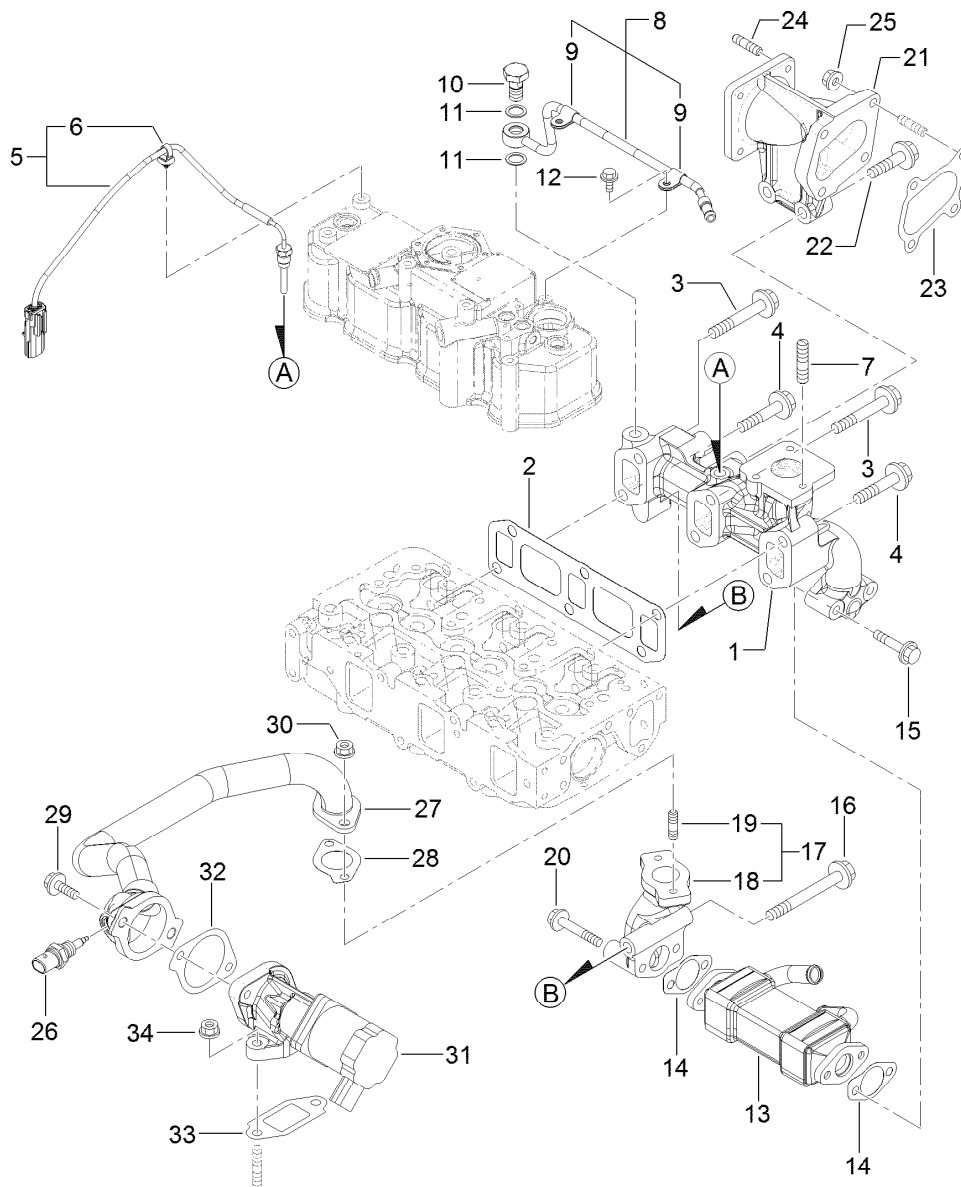
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3757	1	Shaft ASM	46	127-3762	1	Gasket-Cover, Cylinder Head
2	127-3758	1	Shaft	47	127-3026	1	Joint
4	127-2974	2	Support	48	125-6994	1	Spring
5	127-2975	2	Support	49	127-3029	1	Sensor-Pressure
6	127-3759	3	Stud	50	127-3032	2	O Ring-Sensor, Pressure
7	127-2995	3	Spring	51	127-3040	1	Hose ASM
8	127-2989	6	Arm-Rocker	53	127-3041	2	Clip-Hose
9	125-7013	6	Screw-Adjust, Valve	54	125-6913	1	Plug
11	125-7014	6	Nut	55	125-7186	1	Screw
12	127-2996	6	Cap-Valve	56	125-7186	4	Screw
13	127-3760	1	Cylinder Head ASM	57	125-7186	6	Screw
21	125-7240	2	Plug	58	127-3184	2	Bolt
22	127-2990	3	Valve	59	125-6974	3	Knob
23	127-3012	6	Spring	60	93-0418	3	O-Ring
24	127-2994	3	Valve	61	125-7197	1	O-Ring
25	127-3013	6	Retainer-Spring	62	125-7111	1	Lifter
26	127-2986	3	Seal-Stem, Valve	63	125-7214	2	Bolt
27	127-3027	3	Seal-Stem, Valve	64	127-3763	1	Joint-Breather
28	127-3186	6	Pin-Cotter	65	127-3764	1	Hose Breather ASM
30	127-3021	3	Gasket-Injector	67	125-7040	2	Clip-Hose
31	127-3028	3	Retainer-Injector	69	127-3087	1	Band-Clip
32	127-2980	3	Washer-Injector	70	127-3765	1	Stay-Hose, Breather
33	125-7184	2	Pin-Spring	71	127-3766	1	Hose, Air
34	125-7215	2	Bolt	72	127-3030	1	Sensor-Temp, Air
35	125-7217	3	Bolt	73	127-3033	1	O-Ring
36	125-7220	6	Bolt	74	127-3767	2	Clamp 50
37	125-6972	1	Cover-Filler	75	125-7208	1	Bolt
38	127-3761	1	Cylinder Head Cover ASM	76	92-0803	1	Bolt
39	127-2988	1	Plate	77	127-2991	3	Plug-Glow
40	125-7012	1	Baffle	78	127-3768	1	Connector-Plug, Glow
41	125-6959	1	Diaphragm	79	127-2979	3	Guide
42	125-6960	1	Plate	80	127-2997	3	Guide-Valve
43	125-6961	1	Plate-Breather				
44	125-6962	1	Spring-Diaphragm				



Suction Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3769	1	Gasket-Manifold, Intake
2	127-3770	1	Intake Manifold ASM
3	127-3771	1	Manifold-Intake, Air
4	127-3180	2	Stud
5	127-3031	1	Sensor-Temp, Air
6	125-7220	3	Bolt
7	127-3772	1	Duct Suction
8	127-3096	1	Joint-Rubber
9	127-3773	1	Joint, Rubber
10	125-7189	1	Clamp-Hose
11	127-3170	1	Clamp-Hose
12	125-7190	1	Clamp-Hose
13	127-3171	1	Clamp-Hose
14	127-3034	1	Gasket-Collector
15	127-3093	1	Intake Collector ASM
16	127-3092	1	Collector-Intake
17	127-3139	1	Valve-Reed

Ref.	Part Number	Qty.	Description
18	127-3080	1	Joint-Hose
19	127-3081	1	Joint-Hose
20	127-3166	1	Washer-Seal
21	127-3168	11	Screw
22	127-3181	1	Stud
23	127-3045	1	Spacer-Valve, E G R
24	127-3046	1	Gasket-E G R
25	125-7220	1	Bolt
26	127-3178	1	Bolt
27	127-3182	3	Stud
28	125-7229	3	Nut
29	127-3035	1	Bend-Inlet
30	127-3036	1	Body-Throttle
31	127-3037	2	Gasket-Throttle
32	125-7209	2	Bolt
33	125-7211	4	Bolt
34	127-3177	2	Bolt

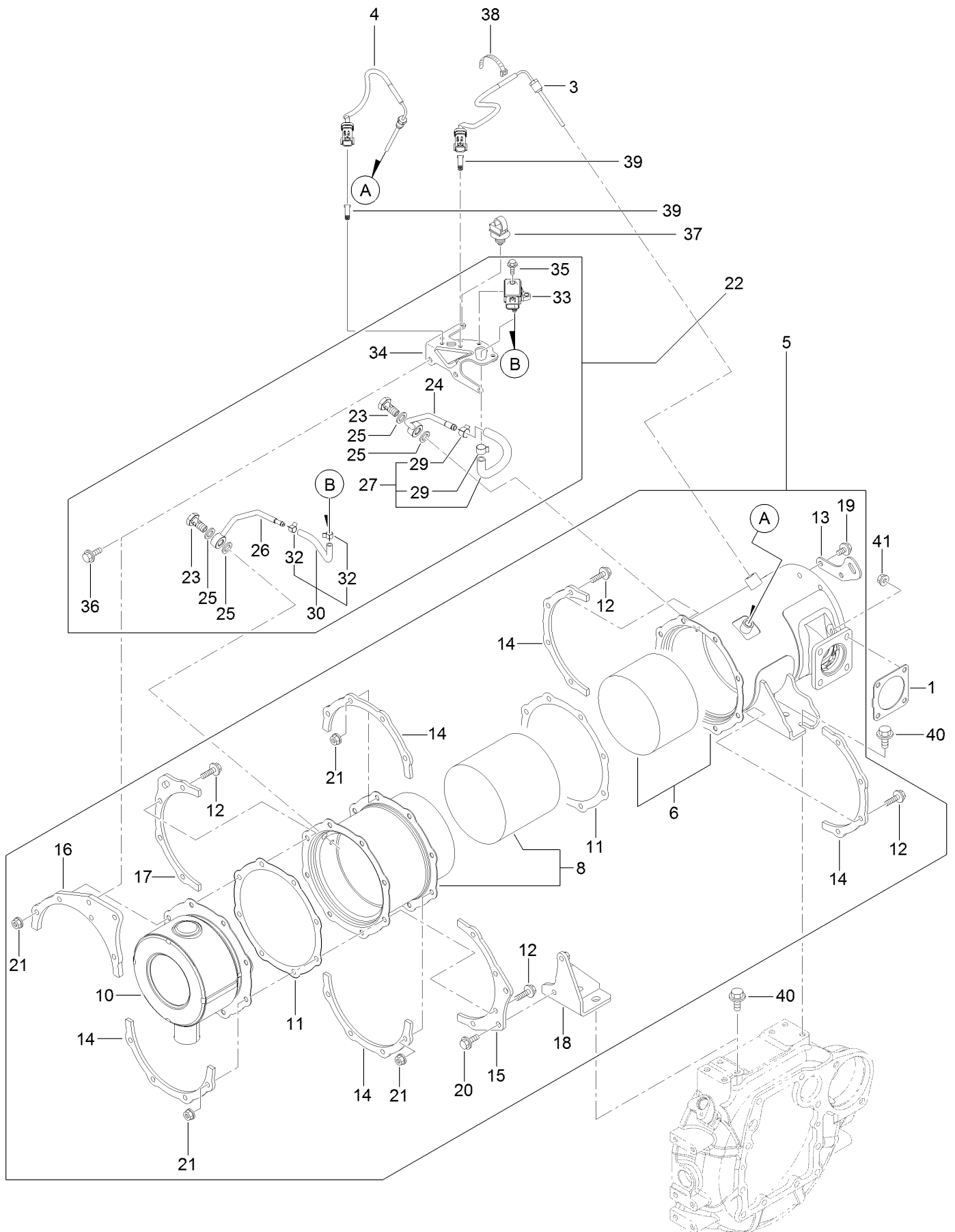


Exhaust Manifold Assembly

Ref.	Part Number	Qty.	Description
1	127-3774	1	Manifold-Exhaust
2	127-3775	1	Gasket-Manifold, Exhaust
3	127-3776	4	Bolt-Flange
4	127-3094	2	Bolt
5	127-3777	1	Sensor-Temp, Exhaust
6	127-3087	1	Band-Clip
7	125-7043	3	Stud
8	127-3038	1	Exhaust Pipe ASM
9	127-3173	2	Clamp
10	127-3039	1	Bolt-Joint, Pipe
11	127-3174	2	Gasket
12	125-7206	2	Bolt
13	127-3042	1	Cooler-E G R
14	127-3043	2	Gasket-Cooler, E G R
15	127-2976	2	Bolt
16	127-3022	1	Bolt-Flange
17	127-3048	1	E G R Pipe ASM

Ref.	Part Number	Qty.	Description
18	127-3049	1	Pipe-Out, E G R
19	125-7043	2	Stud
20	125-7220	2	Bolt
21	127-3778	1	Pipe Extension ASM
22	127-3138	2	Bolt-Flange
23	127-3779	1	Gasket-Out, T C
24	125-6906	4	Stud
25	125-7229	4	Nut
26	127-3047	1	Sensor-Gas Temp, E G R
27	127-3780	1	E G R Pipe ASM
28	127-3016	1	Gasket
29	125-7215	2	Bolt
30	125-7229	2	Nut
31	127-3781	1	Valve-E G R
32	127-3050	1	Gasket-Intake Valve, E G R
33	127-3051	1	Gasket-Out Valve, E G R
34	125-7229	2	Nut

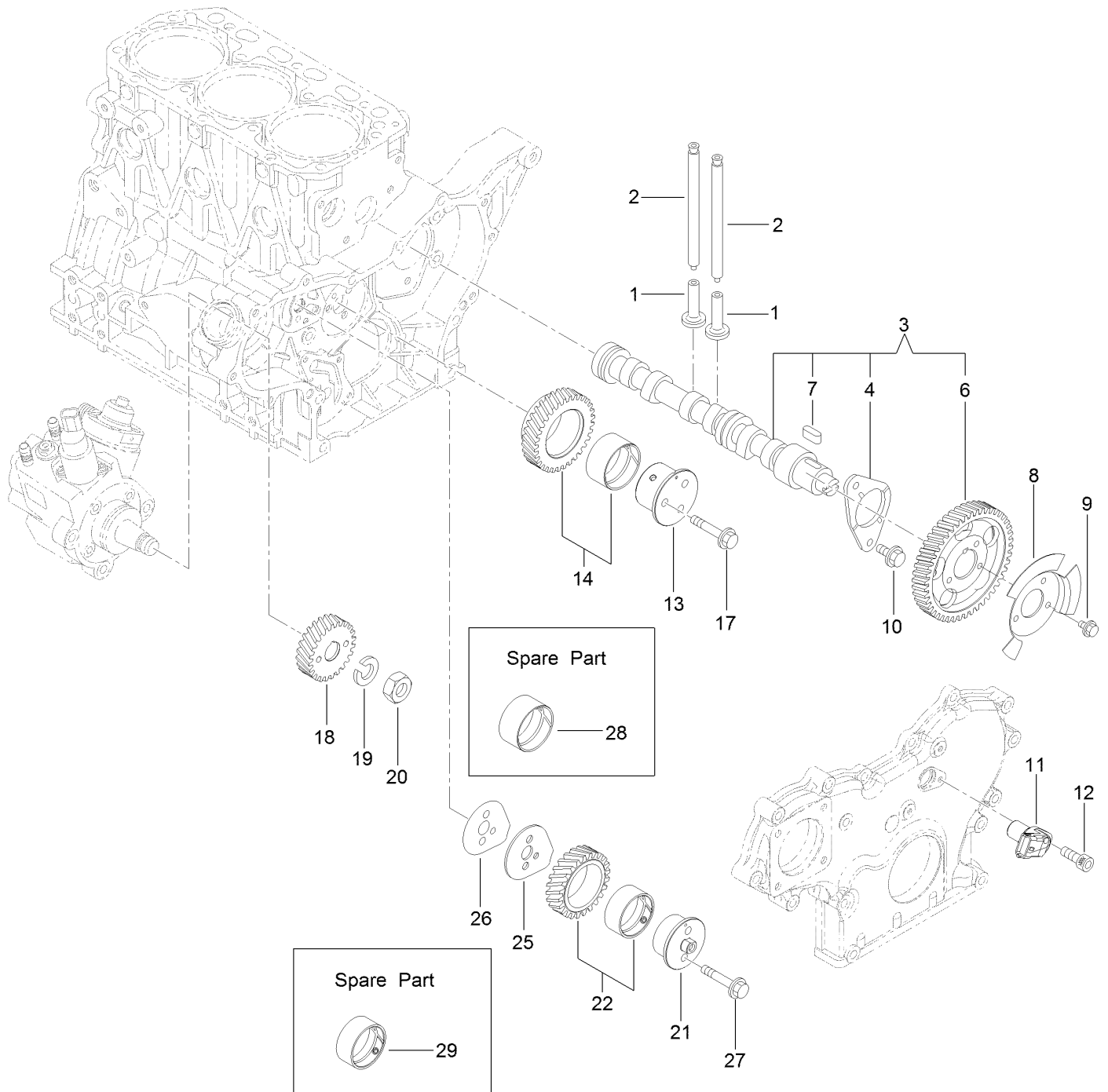
Diesel Particulate Filter Assembly



Diesel Particulate Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3019	1	Gasket	23	127-3039	2	Bolt-Joint, Pipe
3	127-4764	1	Sensor-Temp, Exhaust	24	127-3795	1	Pipe-Sensor
4	127-3112	1	Sensor-Temp, Exhaust	25	127-3056	4	Gasket-Sensor
5	127-3783	1	D P F ASM	26	127-3796	1	Pipe-Sensor
6	127-3784	1	Case-D O C	27	127-3114	1	Exhaust Hose ASM
8	127-3785	1	Case-Filter, Soot	29	127-3057	2	Clip-Hose
10	127-3786	1	Silencer-D P F	30	127-3059	1	Exhaust Pressure Hose
11	127-3787	2	Gasket-D P F				ASM
12	127-3055	16	Bolt	32	127-3058	2	Clip-Hose
13	127-3788	1	Lifter-D P F	33	127-3060	1	Sensor-Pressure
14	127-3789	5	Stiffener-D P F, A	34	127-3061	1	Bracket-Sensor, Pressure
15	127-3790	1	Stiffener-D P F, B	35	125-7208	2	Bolt
16	127-3791	1	Stiffener-D P F, C	36	125-7595	2	Bolt
17	127-3792	1	Stiffener-D P F, C	37	127-3087	1	Band-Clip
18	127-3793	1	Stay-D P F	38	127-3124	1	Band
19	125-7213	2	Bolt	39	127-3088	2	Clip-Connector
20	125-7594	2	Bolt	40	127-3179	4	Bolt
21	125-7229	16	Nut	41	125-7229	4	Nut
22	127-3794	1	Pressure Sensor Unit				

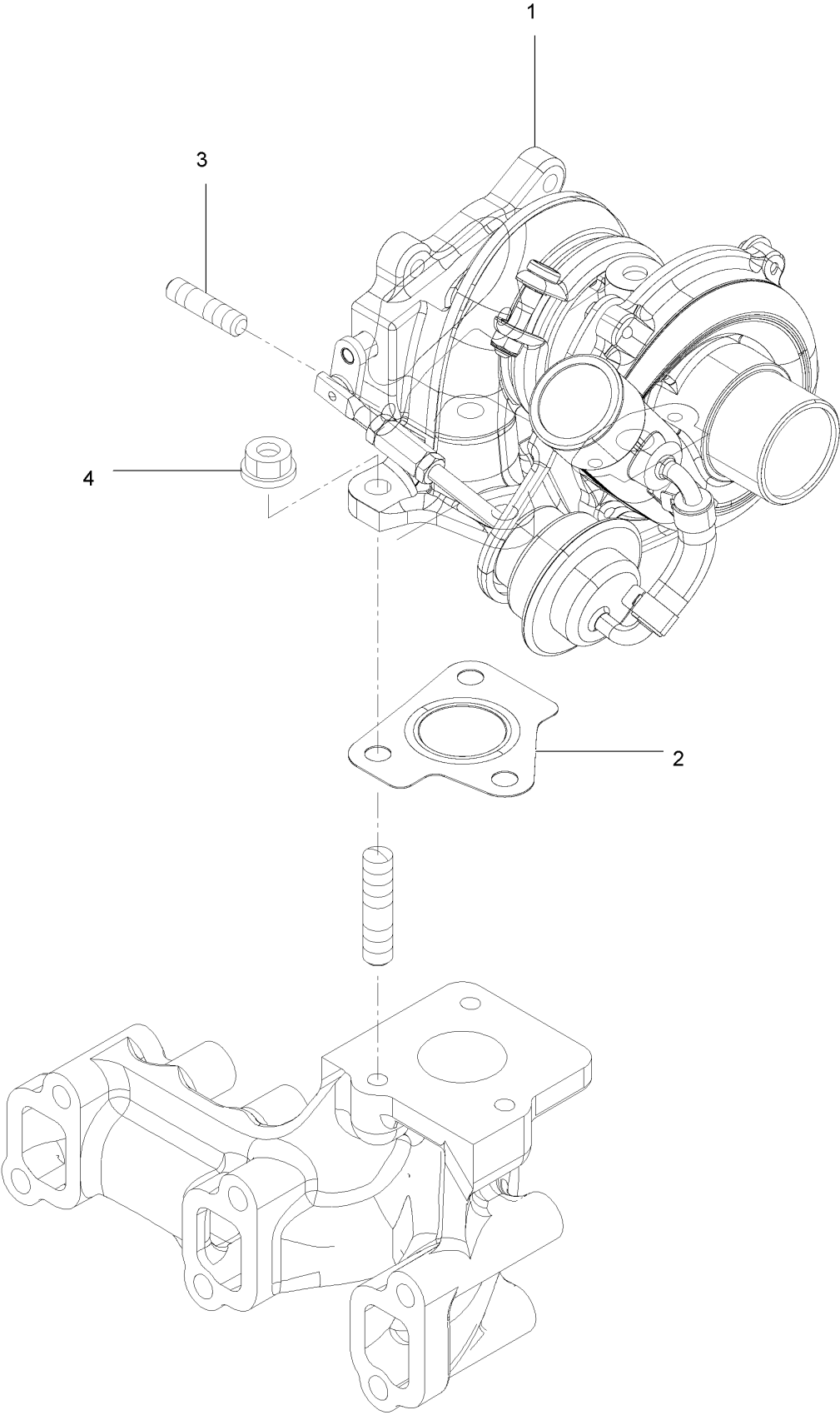
Camshaft and Driving Gear Assembly



Camshaft and Driving Gear Assembly (continued)

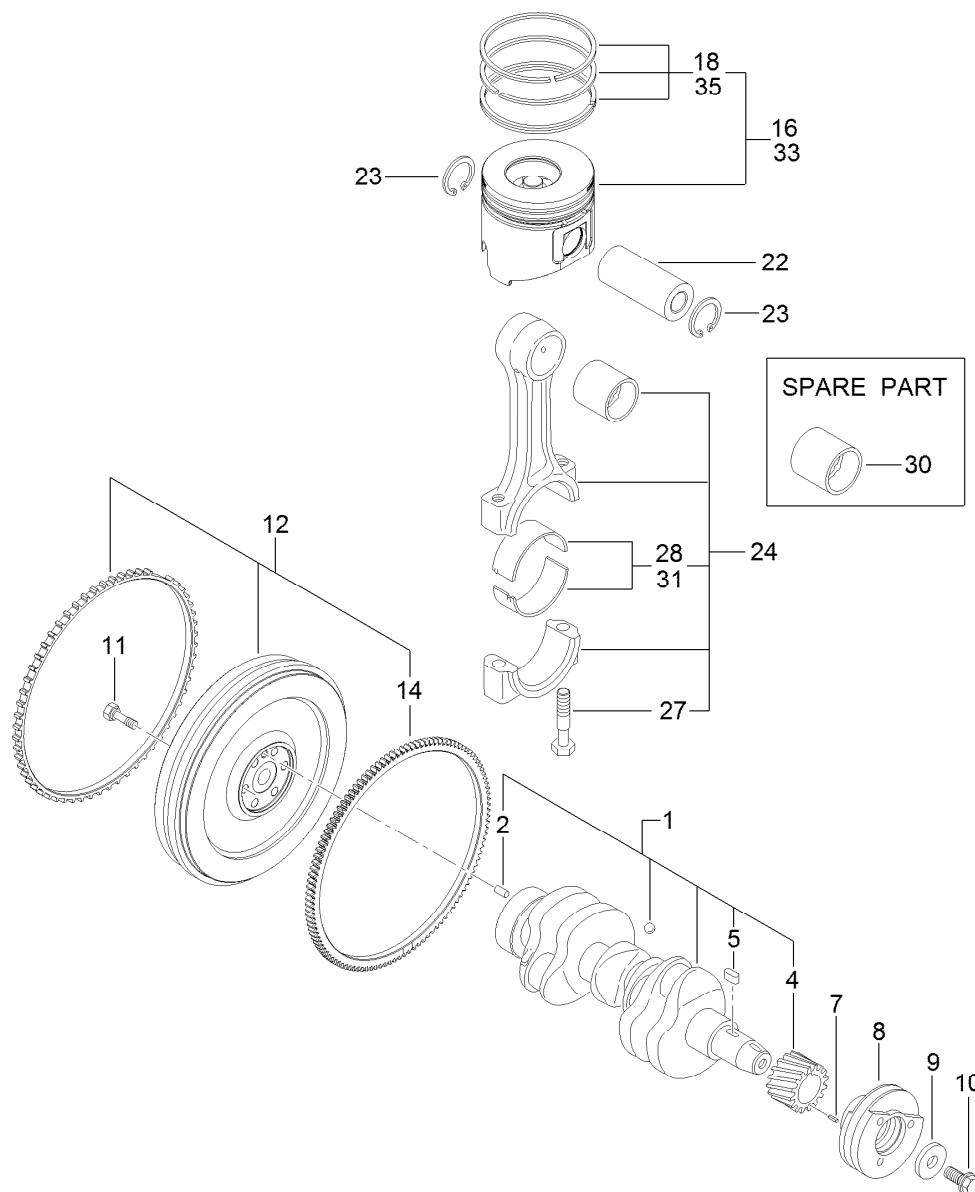
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-7016	6	Tappet	14	127-3066	1	Idle Gear A ASM
2	125-7017	6	Rod-Push	17	125-7219	3	Bolt
3	127-3797	1	Camshaft ASM	18	127-3070	1	Gear-Pump, Supply
4	125-7008	1	Metal-Thrust	19	127-3167	1	Washer-Spring
6	127-3052	1	Gear-Camshaft	20	127-3185	1	Nut-Lock
7	125-7185	1	Key	21	127-3064	1	Shaft-Idle, Gear B
8	127-3053	1	Pulser-Camshaft	22	127-3067	1	Idle Gear B ASM
9	125-7205	3	Bolt	25	127-3068	1	Plate-Idle, Shaft
10	125-7213	2	Bolt	26	127-3069	1	Gasket-Idle, Shaft B
11	127-3054	1	Sensor-Rev, Gear	27	125-7218	2	Bolt
12	127-3184	1	Bolt	28	125-6927	1	Bushing
13	127-3063	1	Shaft-Idle, Gear A	29	127-3065	1	Bushing

Turbine Assembly



Turbine Assembly (continued)

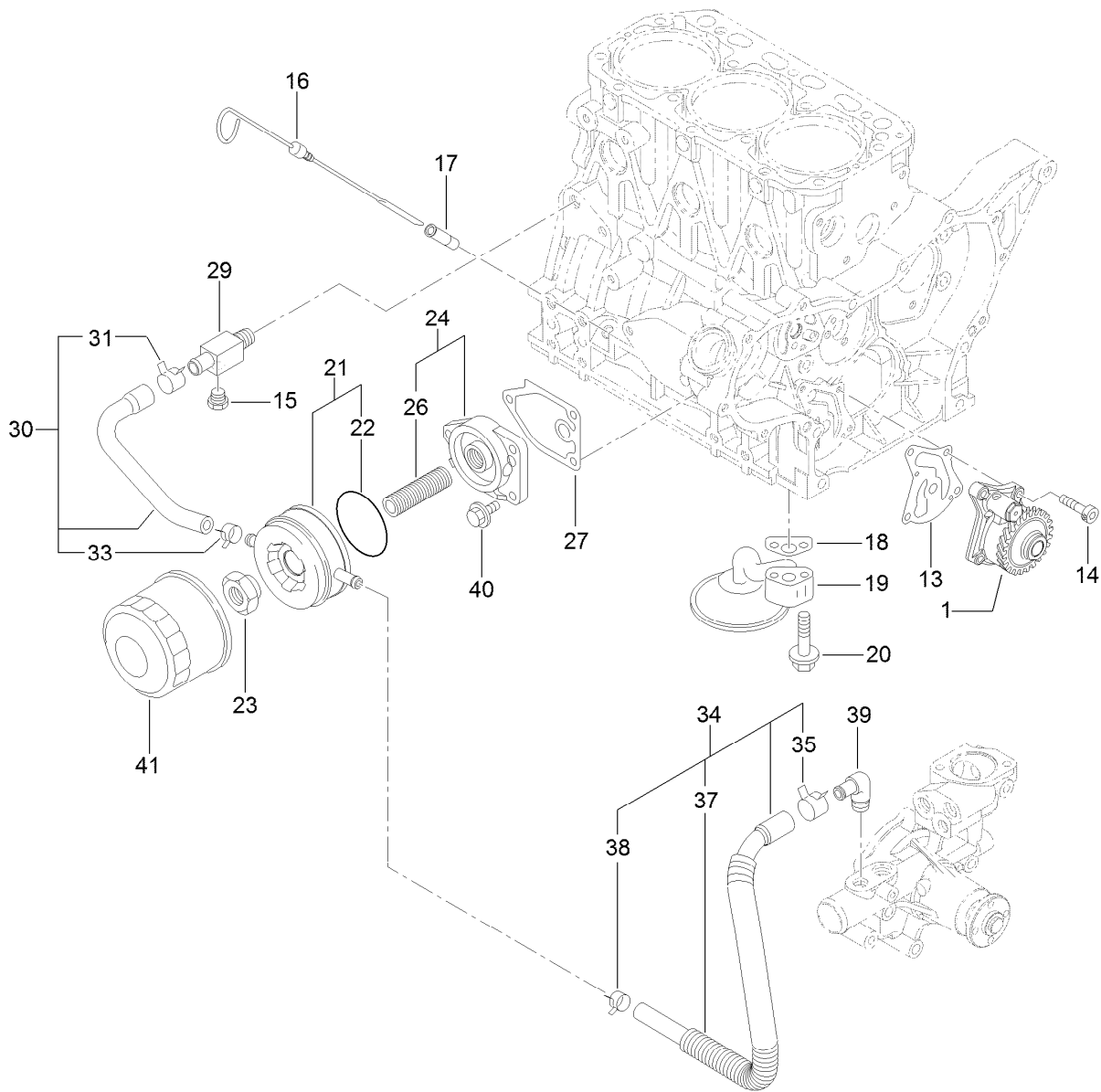
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4151	1	Turbocharger	3	125-6906	4	Stud
2	127-3799	1	Gasket-In, T C	4	125-7229	3	Nut



Crankshaft and Piston Assembly

Ref.	Part Number	Qty.	Description
1	127-3800	1	Crankshaft ASM
2	125-6995	1	Pin
4	125-6937	1	Gear
5	125-7185	1	Key
7	125-7182	1	Pin-Spring
8	127-3801	1	Pulley-V
9	125-7109	1	Washer
10	125-6956	1	Bolt
11	125-6951	6	Bolt
12	127-3802	1	Flywheel ASM
14	125-6943	1	Gear

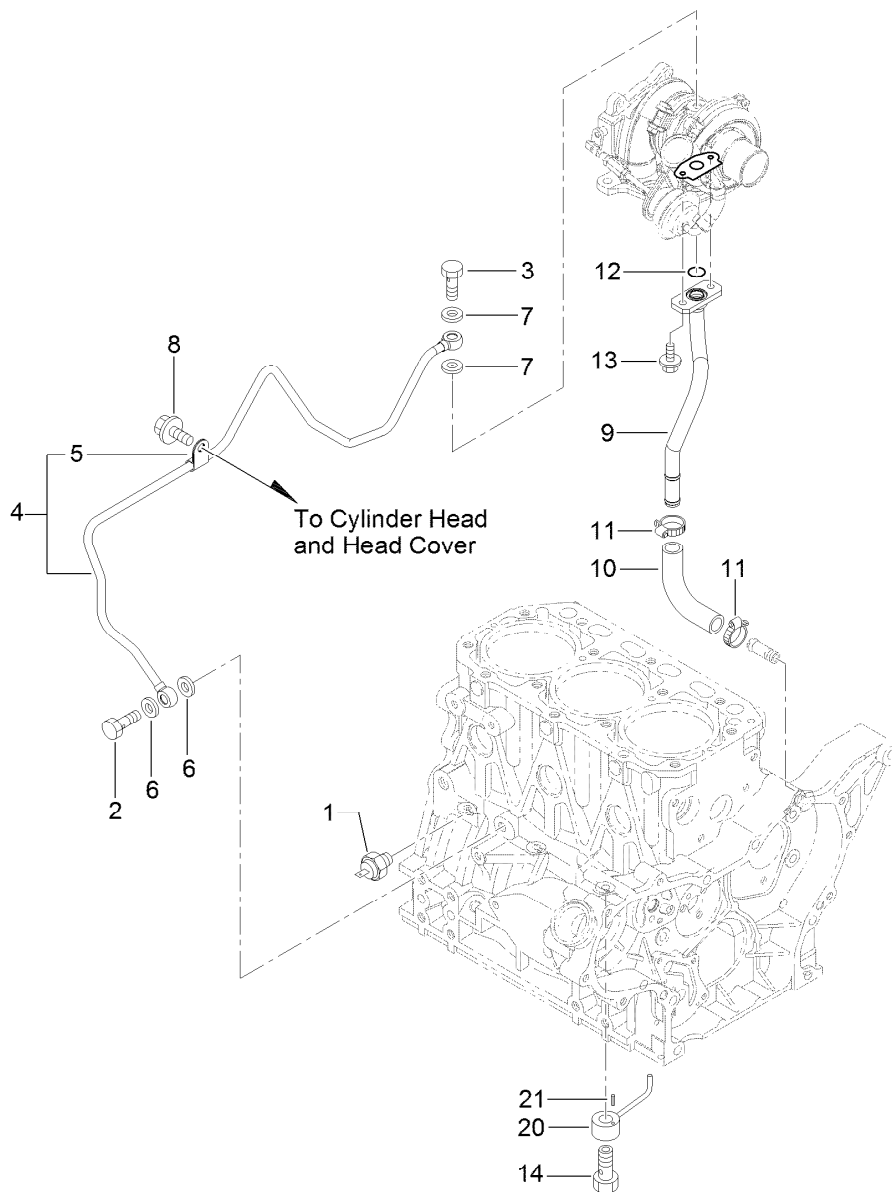
Ref.	Part Number	Qty.	Description
16	127-3097	3	Piston ASM
18	127-3098	3	Piston Ring ASM
22	125-7030	3	Pin
23	125-7180	6	Ring
24	125-7242	3	Connecting Rod ASM
27	125-6955	6	Bolt
28	125-7018	3	Pin-Crank
30	125-6997	3	Pin-Piston
31	125-7019	3	Pin-Crank (.25)
33	127-3099	3	Piston ASM (0.25 O.S.)
35	127-3100	3	Piston Ring ASM (0.25 O.S.)



Lubrication and Oil System Assembly

Ref.	Part Number	Qty.	Description
1	127-3101	1	Oil Lube Pump ASM
13	127-3004	1	Gasket
14	125-7232	4	Bolt
15	125-7171	1	Plug-Drain
16	125-6987	1	Dipstick
17	125-6954	1	Guide-Dipstick
18	125-7022	1	Gasket
19	127-3803	1	Pipe ASM
20	125-7217	2	Bolt
21	125-7074	1	Cooler ASM
22	125-7075	1	O-Ring
23	125-7041	1	Nut-Cooler, Oil
24	125-6989	1	Bracket ASM

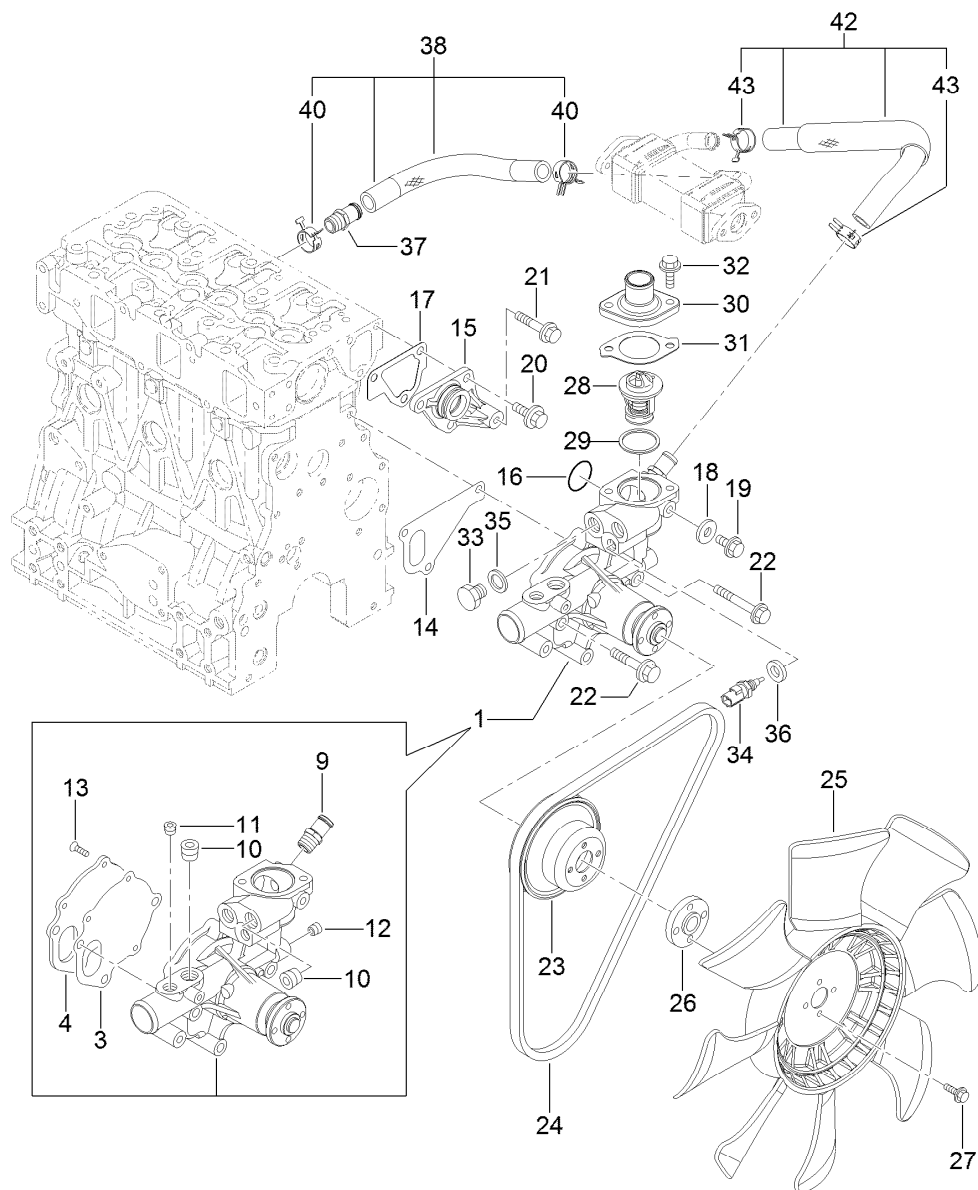
Ref.	Part Number	Qty.	Description
26	125-7042	1	Stud
27	125-7024	1	Gasket
29	125-6990	1	Joint
30	125-7078	1	Pipe ASM
31	125-7162	1	Clip
33	125-7191	1	Clamp-Hose
34	127-3804	1	Pipe ASM
35	125-7162	1	Clip
37	127-3805	1	Tube
38	125-7191	1	Clamp-Hose
39	125-7001	1	Elbow
40	125-7595	3	Bolt
41	125-7025	1	Filter-Engine, Oil



Lubrication Oil Line Assembly

Ref.	Part Number	Qty.	Description
1	125-6918	1	Switch-Oil
2	125-6975	1	Bolt-Joint, Pipe
3	125-6952	1	Bolt-Joint, Pipe
4	127-3806	1	Lube Oil Pipe ASM
5	125-6976	1	Retainer
6	125-7175	2	Washer-Seal
7	125-7193	2	Gasket
8	93-0362	1	Bolt

Ref.	Part Number	Qty.	Description
9	127-3807	1	Pipe-Return, Lube Oil
10	127-3808	1	Joint
11	127-3169	2	Clamp-Hose
12	125-7198	1	O-Ring
13	125-7208	2	Bolt
14	125-7105	3	Check Valve ASM
20	125-7098	3	Nozzle
21	125-7182	3	Pin-Spring

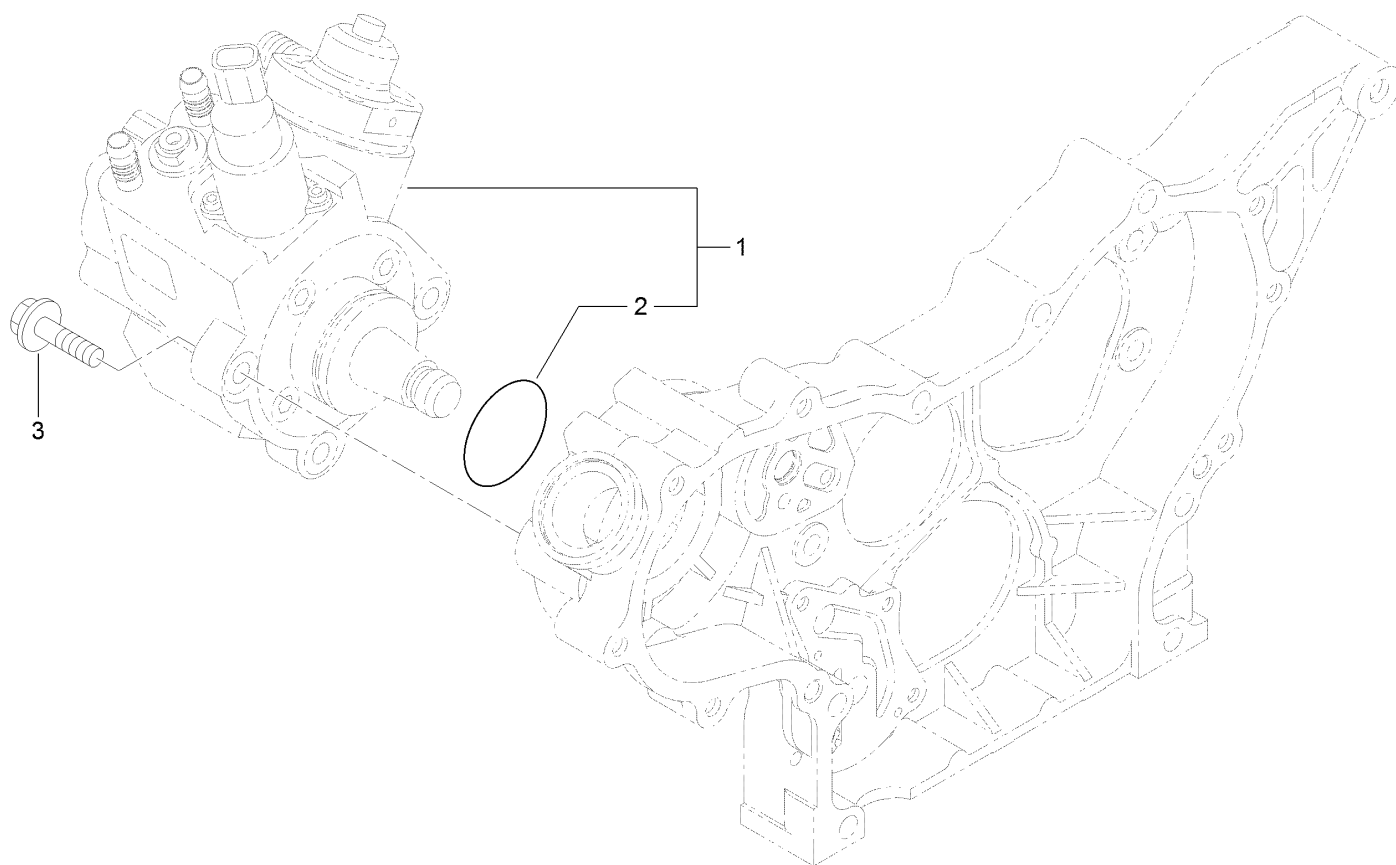


Cooling Water System Assembly

Ref.	Part Number	Qty.	Description
1	127-3071	1	Water Pump ASM
3	125-6998	1	Gasket
4	125-6999	1	Plate
9	127-3017	1	Joint
10	125-7123	2	Plug
11	127-3175	1	Plug
12	125-7195	1	Plug
13	125-7234	3	Screw
14	125-7047	1	Gasket
15	125-6986	1	Joint
16	125-7048	1	O-Ring
17	125-6978	1	Gasket
18	125-7192	1	Gasket
19	93-0362	1	Bolt
20	125-7214	3	Bolt
21	125-7219	1	Bolt
22	125-7222	3	Bolt
23	125-7039	1	V-Pulley

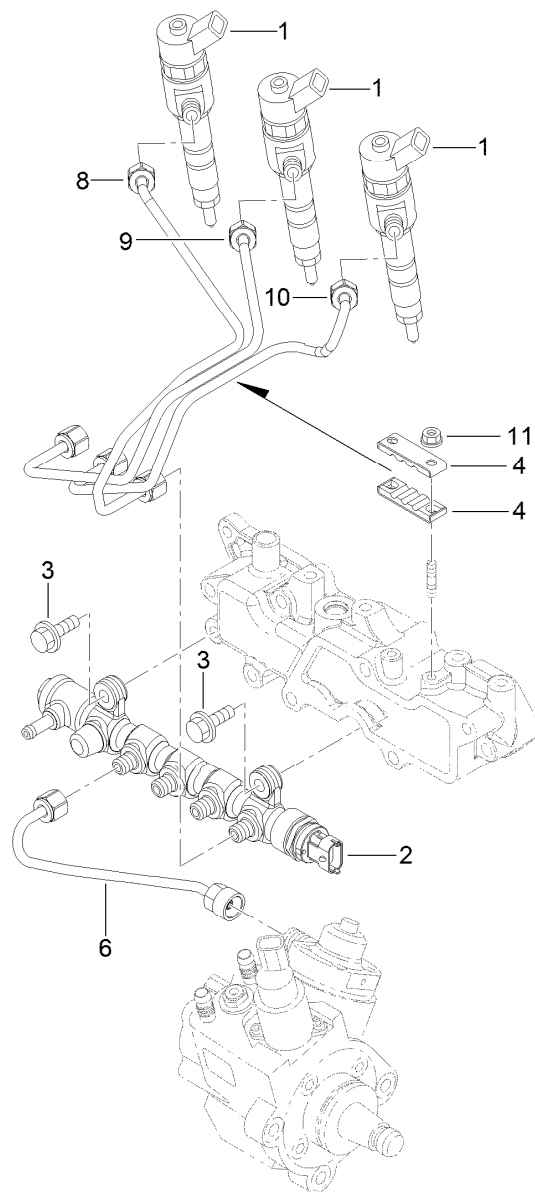
Ref.	Part Number	Qty.	Description
24	127-2998	1	V-Belt
25	127-3809	1	Fan
26	127-3810	1	Spacer
27	125-7209	4	Bolt
28	125-7029	1	Thermostat
29	125-7026	1	Gasket
30	125-7034	1	Cover
31	125-7110	1	Gasket
32	125-7594	2	Bolt
33	125-6953	1	Plug
34	125-7124	1	Sensor-Thermostat, CW
35	125-6979	1	Gasket
36	125-7176	1	Washer-Seal
37	127-3017	1	Joint
38	127-3072	1	Water In Pipe ASM
40	127-3020	2	Clip-Hose
42	127-3811	1	CW Pipe ASM
43	127-3020	2	Clip-Hose

Fuel System Assembly



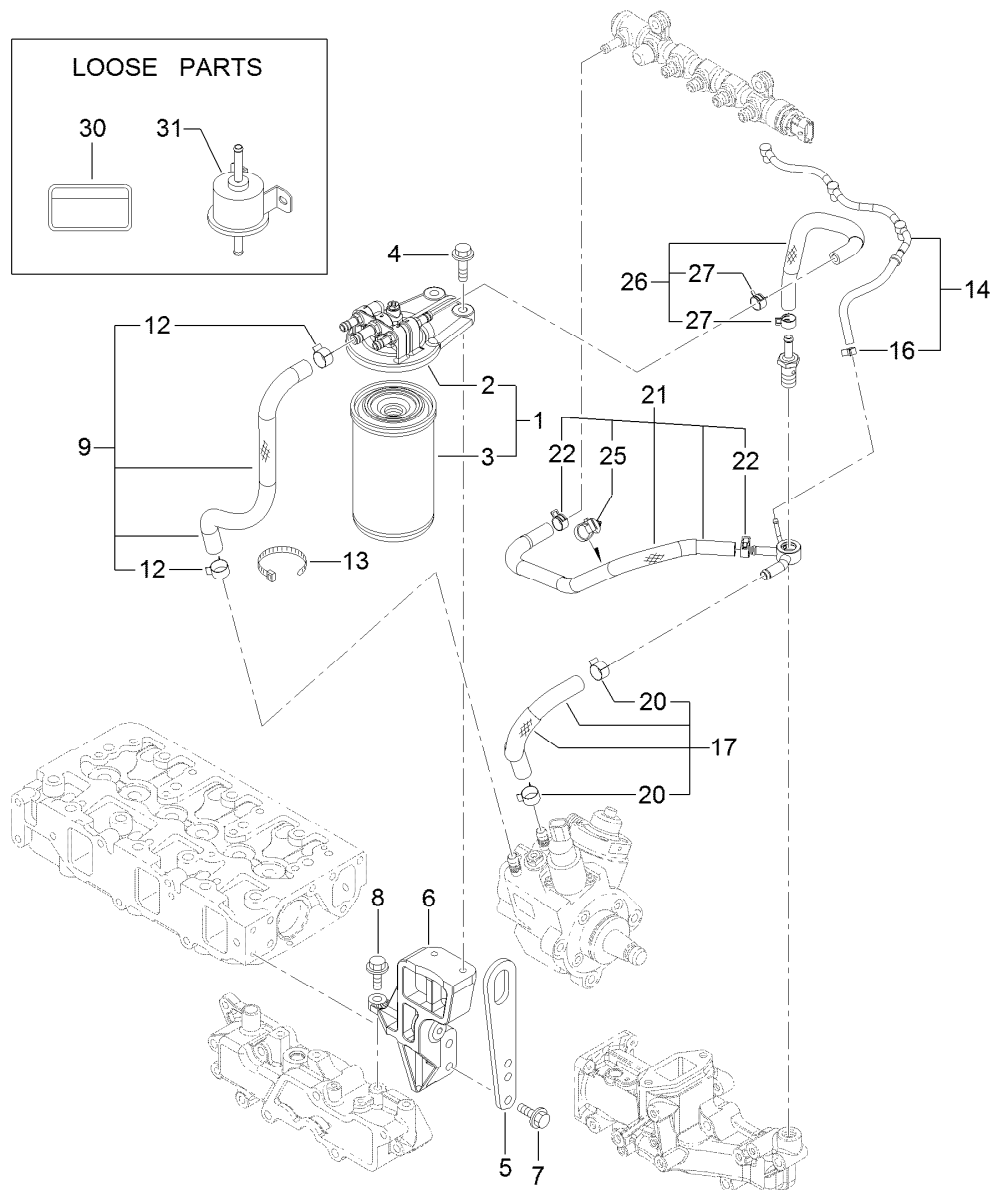
Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3073	1	Fuel Pump ASM
2	127-3074	1	O-Ring
3	125-7216	3	Bolt



Fuel Injection Valve Assembly

Ref.	Part Number	Qty.	Description
1	127-3104	3	Injector ASM
2	127-3812	1	Rail ASM
3	125-7215	2	Bolt
4	127-3813	2	Retainer
6	127-3082	1	Rail In Pipe ASM
8	127-3814	1	Injection Pipe ASM
9	127-3083	1	Injection Pipe ASM
10	127-3084	1	Injection Pipe ASM
11	125-7231	2	Nut

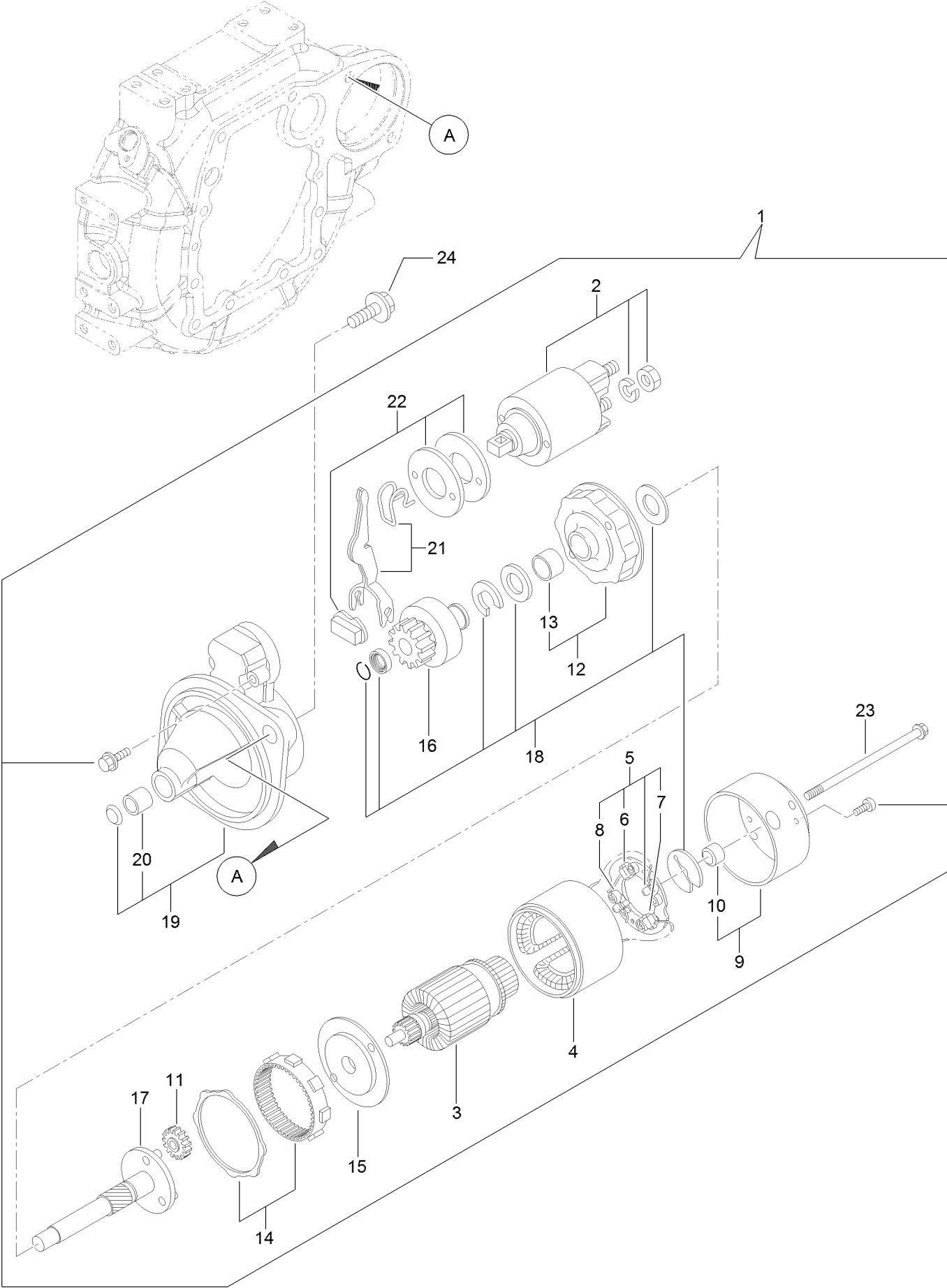


Fuel Line Assembly

Ref.	Part Number	Qty.	Description
1	127-3075	1	Fuel/Oil Filter ASM
2	127-3076	1	Fuel/Oil Filter Bracket ASM
3	125-8752	1	Filter-Fuel/Oil
4	125-7216	2	Bolt
5	125-7111	1	Lifter
6	127-3815	1	Filter Bracket ASM
7	125-7215	2	Bolt
8	125-7215	1	Bolt
9	127-3077	1	Fuel Pipe ASM
12	125-7191	2	Clamp-Hose
13	127-2981	1	Band

Ref.	Part Number	Qty.	Description
14	127-3816	1	Fuel/Oil Return Pipe ASM
16	127-3172	1	Clamp-Hose
17	127-3078	1	Fuel Pipe ASM
20	125-7191	2	Clamp-Hose
21	127-3817	1	Fuel Pipe ASM
22	127-2950	2	Clip-Hose
25	127-3087	1	Band-Clip
26	127-3079	1	Fuel Pipe ASM
27	127-2950	2	Clip-Hose
30	125-6900	1	Label-Caution, Fuel Oil
31	121-5613	1	Pump-Fuel, Electric

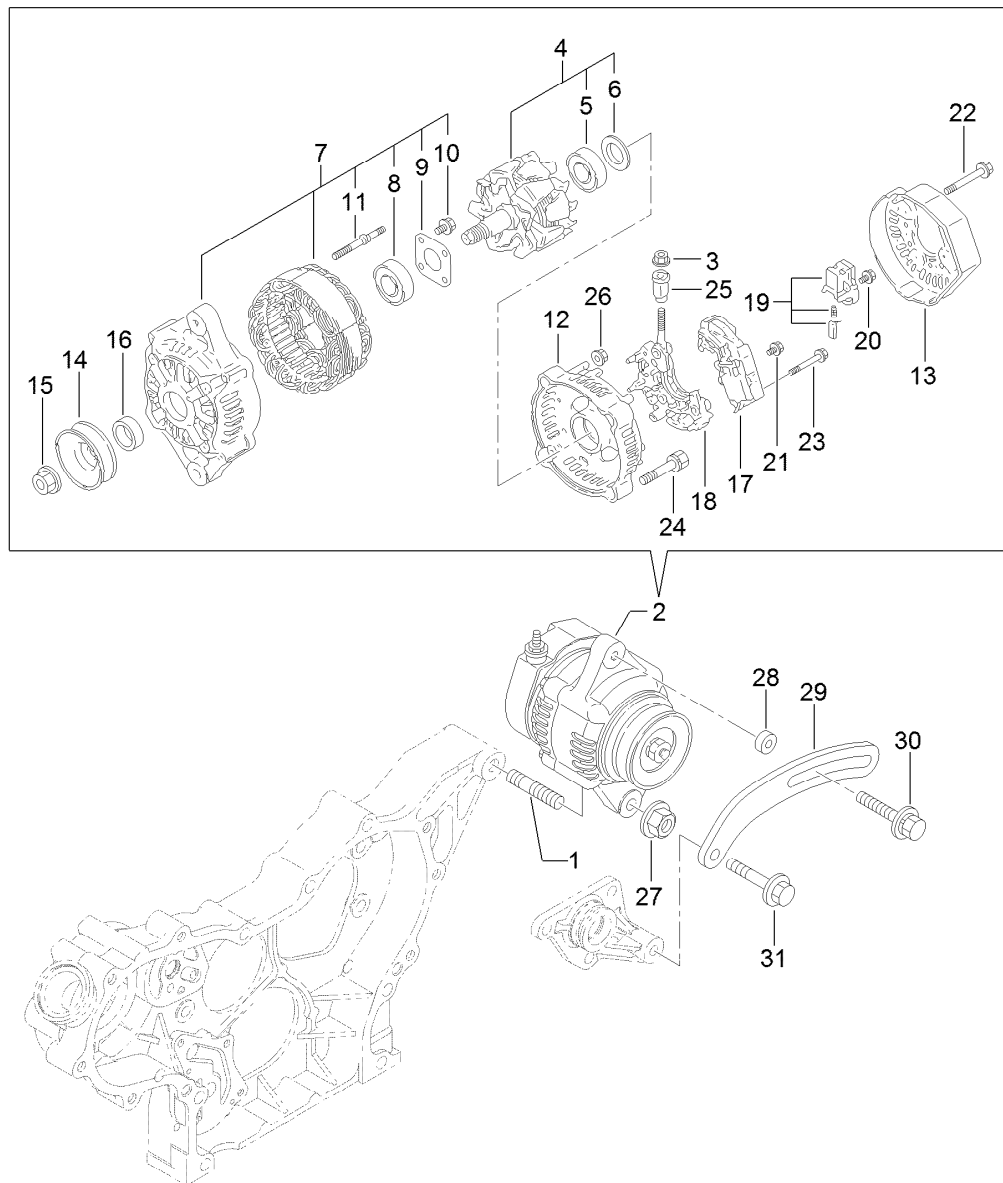
Starting Motor Assembly



Starting Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3818	1	Starter ASM
2	127-3819	1	Switch ASM
3	127-3820	1	Armature ASM
4	127-3821	1	Yoke ASM
5	127-3822	1	Brush Holder ASM
6	127-3823	2	Brush
7	127-3824	1	Brush Set
8	127-3825	4	Spring
9	127-3826	1	Cover ASM
10	127-3827	1	Metal
11	127-3828	3	Gear
12	127-3829	1	Bracket

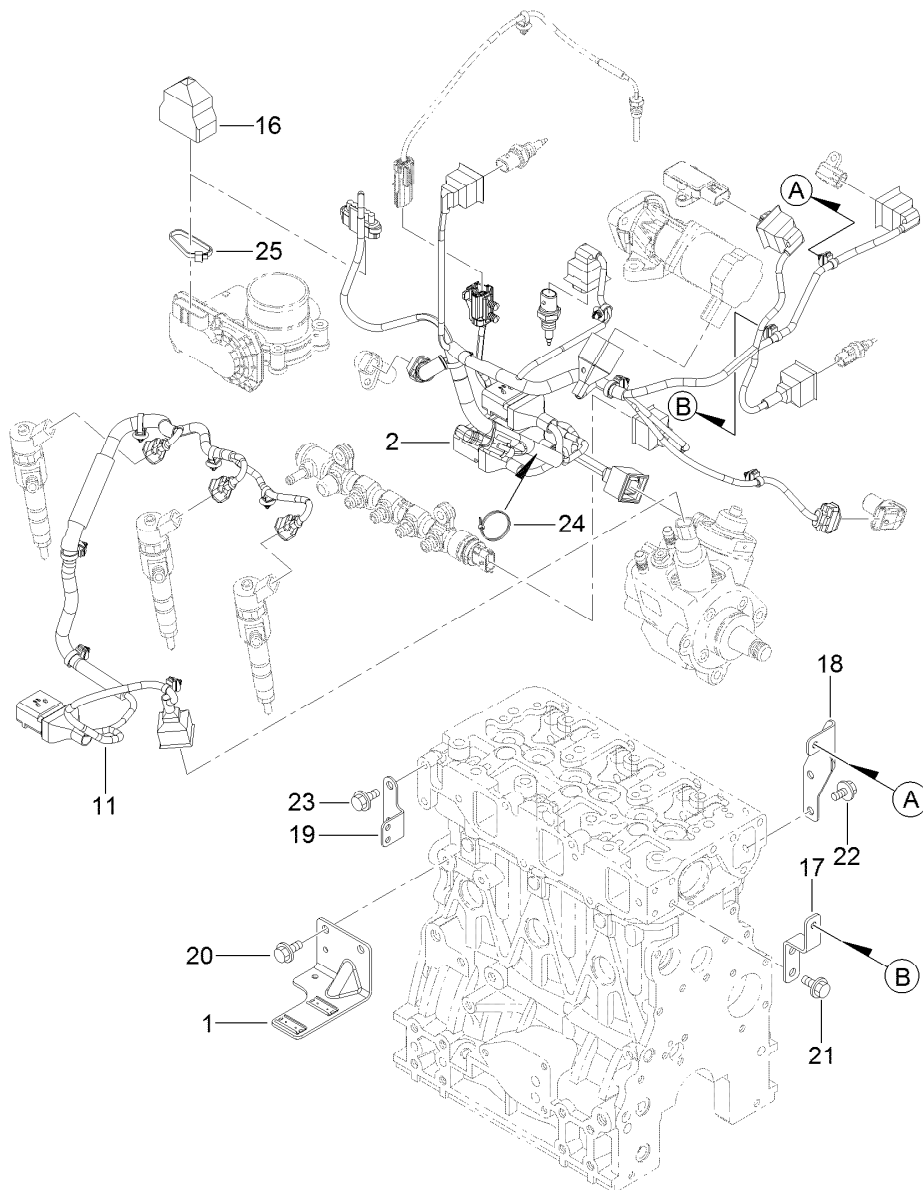
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	127-3830	1	Bracket
14	127-3831	1	Gear
15	127-3832	1	Bracket
16	127-3833	1	Pinion ASM
17	127-3834	1	Shaft
18	127-3835	1	Washer Set
19	127-3836	1	Case ASM
20	127-3837	1	Metal-Starter
21	127-3838	1	Lever Set
22	127-3839	1	Dust Cover ASM
23	127-3840	2	Bolt-Through
24	125-7225	2	Bolt



Generator Assembly

Ref.	Part Number	Qty.	Description
1	127-3011	1	Stud
2	127-3841	1	Generator
3	127-3842	1	Nut
4	127-3843	1	Rotor ASM
5	127-2983	1	Bearing-Ball
6	127-2962	1	Cover
7	127-3844	1	Frame ASM
8	127-2958	1	Bearing-Ball
9	127-2959	1	Plate-Retainer
10	127-2960	4	Screw
11	127-2961	2	Stud
12	127-3845	1	Frame
13	127-3846	1	Cover
14	127-2954	1	Pulley
15	127-2955	1	Nut
16	127-2957	1	Collar

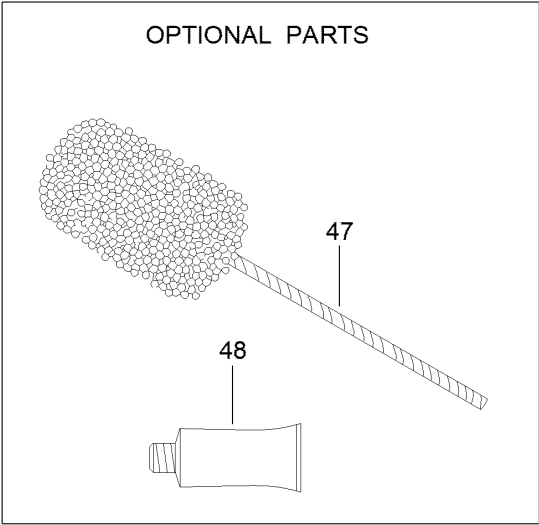
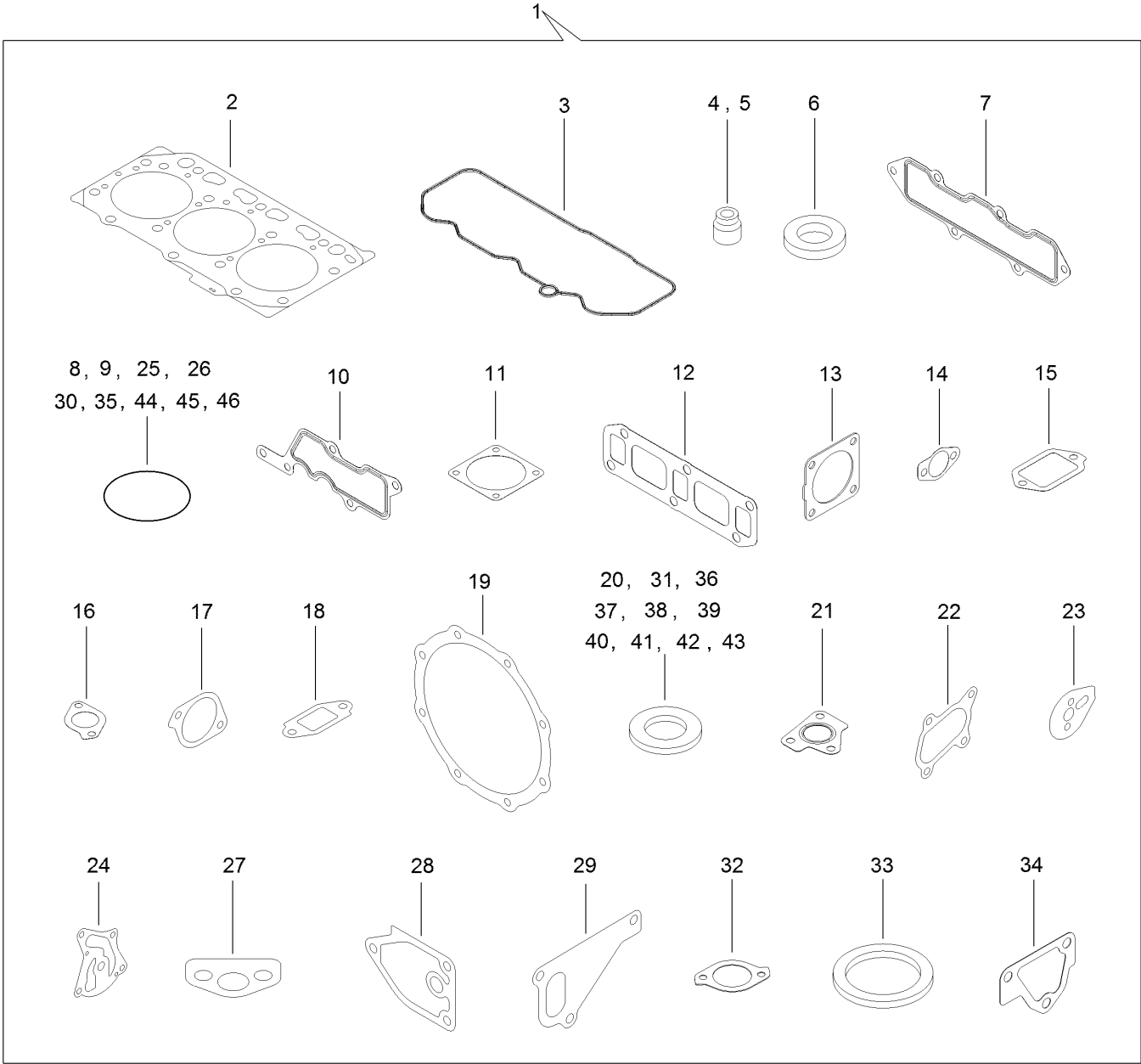
Ref.	Part Number	Qty.	Description
17	127-3847	1	Regulator ASM
18	127-3848	1	Holder
19	127-2993	1	Holder
20	127-2965	6	Screw
21	127-2966	1	Screw
22	127-2967	3	Bolt
23	127-2968	2	Screw
24	127-2969	2	Bolt
25	127-2970	1	Bushing-Insulation
26	127-2971	2	Nut
27	125-7230	1	Nut
28	125-6947	1	Spacer
29	127-2977	1	Adjuster
30	125-7134	1	Bolt
31	125-7219	1	Bolt



Electric Parts Assembly

Ref.	Part Number	Qty.	Description
1	127-3086	1	Bracket-Connector
2	127-3850	1	Harness B-Engine, E C O
11	130-7438	1	Harness
16	127-3089	1	Boot-Type, Cap
17	127-3852	1	Bracket-Harness
18	127-3853	1	Bracket-Harness
19	127-3090	1	Bracket-Harness
20	93-0362	2	Bolt
21	93-0362	2	Bolt
22	93-0362	2	Bolt
23	93-0362	2	Bolt
24	127-3187	1	Band
25	127-3188	1	Band

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3854	1	Gasket Kit	25	125-6909	2	O-Ring
2	127-3751	1	Head Gasket ASM	26	127-2973	1	O-Ring
3	127-3762	1	Gasket-Cover, Cylinder Head	27	125-7022	1	Gasket
4	127-2986	3	Seal-Stem, Valve	28	125-7024	1	Gasket
5	127-3027	3	Seal-Stem, Valve	29	125-7047	1	Gasket
6	127-3021	3	Gasket-Injector	30	125-7048	1	O-Ring
7	127-3769	1	Gasket-Manifold, Intake	31	125-6979	1	Gasket
8	127-3032	2	O Ring-Sensor, Pressure	32	125-7110	1	Gasket
9	127-3033	1	O-Ring	33	125-7026	1	Gasket
10	127-3034	1	Gasket-Collector	34	125-6978	1	Gasket
11	127-3037	2	Gasket-Throttle	35	127-3074	1	O-Ring
12	127-3775	1	Gasket-Manifold, Exhaust	36	125-7174	1	Washer-Seal
13	127-3019	1	Gasket	37	125-7175	2	Washer-Seal
14	127-3043	2	Gasket-Cooler, E G R	38	125-7176	1	Washer-Seal
15	127-3046	1	Gasket-E G R	39	127-3166	2	Washer-Seal
16	127-3016	1	Gasket	40	125-7177	1	Washer-Seal
17	127-3050	1	Gasket-Intake Valve, E G R	41	125-7192	1	Gasket
18	127-3051	1	Gasket-Out Valve, E G R	42	125-7193	2	Gasket
19	127-3787	2	Gasket-D P F	43	127-3174	2	Gasket
20	127-3056	4	Gasket-Sensor	44	93-0418	3	O-Ring
21	127-3799	1	Gasket-In, T C	45	125-7197	3	O-Ring
22	127-3779	1	Gasket-Out, T C	46	125-7198	1	O-Ring
23	127-3069	1	Gasket-Idle, Shaft B	47	125-7038	1	Hone
24	127-3004	1	Gasket	48	125-7248	1	Gasket-Liquid

Attachments and Accessories

For 30864 Groundsmaster 4300-D Traction Unit

Product Name	Model/Part
22in Rotary Cutting Unit.....	30845
22in Angle Sail Blade.....	117-0209-03
22in High Lift Blade.....	114-0434-03
22in Atomic Blade.....	114-0435-03
22in Combo Blade.....	108-7395-03
Mulching Kit.....	117-0185
Air Ride Seat Suspension Kit.....	03667
White Universal Sunshade.....	30669
EU Light Kit.....	31579
Weight Plate.....	110-8985-03
Filter-Air.....	108-3810
Roller Scraper Kit.....	117-0149
Wheel Weight Kit.....	104-1478
Service Pack-Combo Blade.....	119-6957
22in Sectional Roller Assembly.....	137-6147
Premium Synthetic Bio-Degradable Hydraulic Fluid (5 Gallon Pail).....	119-2157
Premium Synthetic Bio-Degradable Hydraulic Fluid (55 Gallon Drum).....	119-2158
Hydraulic Hose Kit.....	117-0289
MVP Kit 1000 Hour.....	44964
Operator Cooling Fan.....	03247
Switch Panel-Universal Sunshade.....	03248
Beacon Kit.....	138-2699
Work Lights Kit, Groundsmaster and Reelmaster Traction Units with Universal Sunshade.....	140-1554
Power Harness Kit.....	138-2993
Operator Golf Ball Guard, Reelmaster 3100/3500/5010 or Groundsmaster 3500/4300 Series Traction Unit.....	03614
Fuel Cooler Kit [yanmar Rm5x10, Gm4300].....	139-6040
Red Universal Sunshade.....	30671
Semi-Gloss Black Spray Paint.....	361-9
Dark Metallic Gray Aerosol Paint.....	361-12
New Red Paint - Gallon.....	361-11
Air Dry Red Paint - Qt.....	5340
PX Hydraulic Fluid (55 Gal).....	133-8087
PX Hydraulic Fluid (5 Gal).....	133-8086
Premium Engine Oil 10w30 (55 Gallon Drum).....	121-6392
Premium Engine Oil 10w30 (5 Gallon Pail).....	121-6393
Premium All Purpose Grease (Tube).....	108-1190
Hi-Back Seat Cover.....	133-1308
Spark Arrestor.....	98-9099

Notes:

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Count on it.