



## Customer Service Bulletin

### Commercial Business Group

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## Reelmaster® 5000 and 6000 Series

<u>Model/Serial Range:</u>	<u>Model Numbers:</u>	<u>Serial Numbers:</u>
	03500 through 03544	00000 - 210000500
	03550 and 03551	20000101 - 210000500
	03800 through 03808	50000 - 210000500

### **Subject: Availability of complete hose replacement kits.**

During normal operation the cutting unit hoses experience twisting, bending, high pressures and abrasion. When subjected to these stresses a hose will eventually weaken and become a leak risk. It is important to routinely inspect for damaged hoses and replace them before a failure causes turf damage. Two years is the recommended service replacement interval for cutting unit hydraulic hoses. In areas of high product usage (1000 hrs. or more per year), severe usage, or where a leak would severely impact course operations, you may wish to consider replacement of these hoses on an annual basis. Hydraulic Hose Replacement Kits are available to conveniently order all cutting unit hydraulic hoses under one part number. Hydraulic Hose Servicing Manual (Form 94-813-SL) is also available and includes additional details about hose care and failure analysis. The manual and Hose Kit are available through your local Toro distributor.

#### 5000 Series Kits

Kit (93-2560): for models 03500 through 03530 with serial numbers of **00000 - 59999**.

Kit (98-9761): for models 03500 through 03544 with serial numbers of **60000 - 200009999**.

Kit (104-9314)\*: for models 03550 and 03551 **All** serial numbers.

Kit (104-9317)\*: for models 03540 through 03544 with serial numbers of **210000101 - 210000500**.

Note: Can be used for models 03502 through 03544 with serial numbers between 60000 and 200009999 but will require different retainer loops as described in kit literature.

#### 6000 Series Kits

Kit (105-0139)\*: for the five main cutting units on models 03800 through 03808 **All** Serial numbers.

Kit (105-0140)\*: for the Rear two cutting units (wings) on models 03803, 03805 and 03808 **All** serial numbers.

\*NOTE: These kits may also apply to future units if the hose part numbers remain unchanged.