



Customer Service Bulletin Commercial Business Group

Reelmaster® 216

Model/Serial Range: **Model Number:** **Serial Numbers:**
 03410/03430 30001-49999

Subject: **Availability of Lift Arm Stop to prevent Oil Cooler damage.**

At transport speeds over rough terrain the cutting unit lift arms may contact the hydraulic fittings for the oil cooler with enough force to damage the oil cooler. Failure to control the upward recoil of the cutting units by operating at a reduced speed over rough terrain may cause damage to the oil cooler and result in an oil leak.

As an added precaution, Lift Arm Stop (94-1750) may be installed to limit the upward travel of the lift arm. Parts are available through your local Toro distributor.

Lift Arm Stop (94-1750) Installation Instructions

1. Remove the existing fasteners located between Lift Arms and install Lift Arm Stop (94-1750) as shown in the figure above. Use original fasteners and Lock Washers (3255-9) during installation of Stop.
2. Install Washer (3256-23) and Rubber Bumper (237-37) at each end of the Lift Arm Stop.
3. Start the unit and raise the Cutting Units to a full raised position.
4. Check to make sure the Rubber Bumpers make contact with the Lift Arms to prevent contact with the Oil Cooler. Additional Washers may be added between the Lift Arm Stop and the Rubber Bumpers, if necessary.

