



Customer Service Bulletin Commercial Business Group

Reelmaster® 216

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03410	00001-99999
	03410TE	70001-70259
	03430	90001-60159

Subject: When traction unit is in motion the cutting units may not lift.

The cutting unit lift system may not function effectively while the traction unit is in motion if Hydraulic Valve Assembly (63-5080) is installed improperly. This condition becomes more noticeable as the hydraulic system wears and becomes less efficient over time.

If this symptom occurs, use the illustration below to verify the correct installation of Hydraulic Valve Assembly (63-5080). Incorrect installation of this Hydraulic Valve Assembly does not have any long-term affects on the hydraulic system or components. If you still are experiencing a no lift situation, the integrity of the units hydraulic system should be checked.

