



Customer Service Bulletin Commercial Business Group

Reelmaster® 5500-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03550	200000101-210000500
	03551	200000101-210000500

Subject: Leakdown of lift arms due to a Blocking Cartridge leaking internally.

Internal leakage through the SV3, SV4 or SV5 Blocking Cartridges (104-1208) may allow the related cutting units to leakdown, or lower to the ground without activating the controls. Some leakage through this cartridge is normal and can allow the ram to extend up to 5/8 in. (16 mm) per hour. It is good practice to lower all cutting units completely when the machine will be parked for more than two hours.

If any of the lift arms show signs of leakdown in excess of 5/8 in. (16 mm) per hour the associated cartridge should be replaced. Blocking Cartridges (104-1208) change to Cartridge Kit (104-9341). The installation of Cartridge Kit (104-9341) requires that the ECU be upgraded with software revision 105-8502 or newer. Contact your local distributor service department for assistance with the software upgrade.

