



Customer Service Bulletin Commercial Business Group

Reelmaster® 216-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03420	20001-40157
	03425	20001-40229

Subject: PTO Belt failure due to contact with the ground.

The ground in undulating turf and rough terrain can periodically make contact with the PTO belt and pulley assembly located between the front wheels. Contact with the ground may cause the engine to stall and prevent the engine from restarting until the unit is moved off the obstruction. Belt damage and eventual failure will result, if repeated ground contact occurs.

To protect the PTO belt and pulley assembly in these conditions, we now offer a PTO Belt Guard Kit for installation on the units listed above through your local Toro distributor. Due to model changes, use the following notes to select the kit that fits your vintage of machine.

Model 03420 and 03425 with a serial number from 20101-39999:

Order PTO Belt Guard Kit (93-0167).

Model 03420 and 03425 with a serial number from 40001- and Up:

Order PTO Belt Guard Kit (93-0171).