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Parts Catalog

QAS Flex™ Tooth Rake

**Sand Pro®/Infield Pro® 3040 and 5040
Traction Unit**

Model No. 08767—Serial No. 404800000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

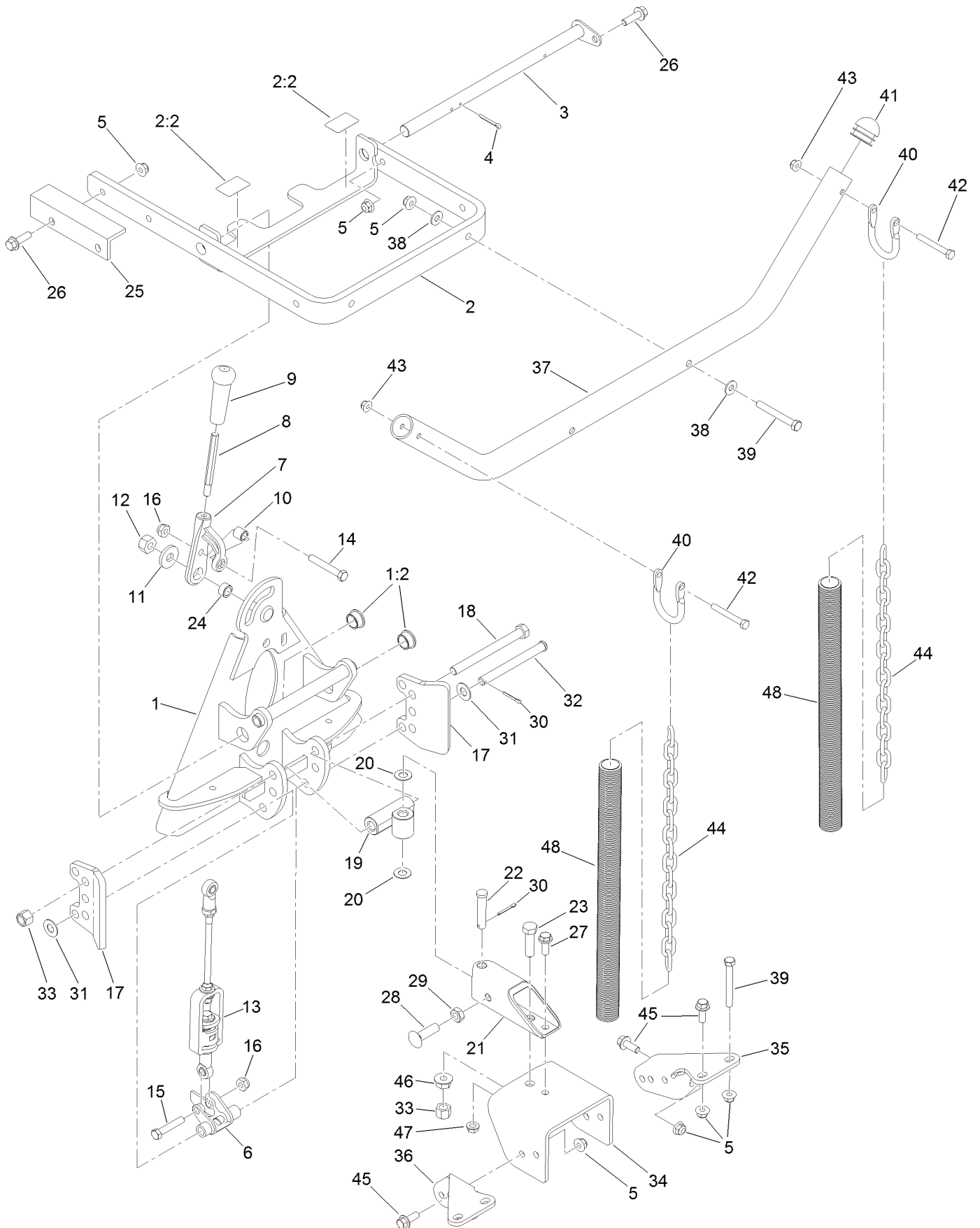
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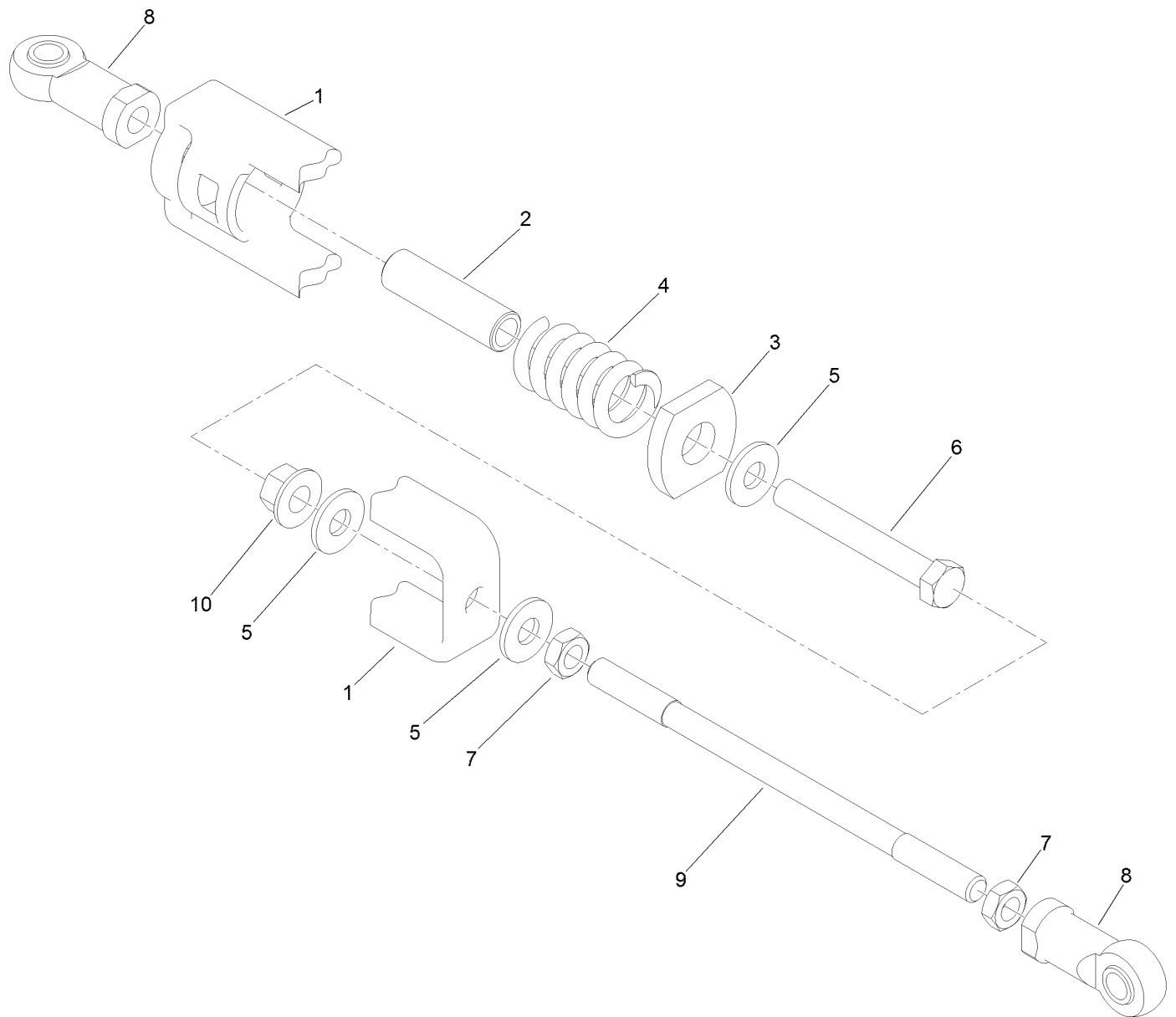
Lift Arm and Hanger Assembly



Lift Arm and Hanger Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-1403	1	Adapter ASM	25	115-2090	1	Pad-Wear
1:2	27-9080	2	Bearing-Flange	26	3234-24	3	Screw-HHF
2	130-7823	1	Arm-Lift	27	66-9300	1	Screw-HHF
2:2	106-5517	2	Decal-Warning	28	3233-14	2	Screw-CARR
3	110-3362	1	Bar-Pivot	29	3218-5	2	Nut-Jam
4	3272-17	3	Pin-Cotter	30	3272-11	2	Pin-Cotter
5	104-8301	15	Nut-HF, NI	31	110-6894	2	Washer-Pivot
6	112-7686	1	Latch	32	100-5024	1	Pin-Clevis
7	112-7695-03	1	Handle	33	119-8969	2	Nut-Hex
8	114-4320	1	Rod-Handle	34	130-7839-03	1	Bracket-Adapter
9	99-7984	1	Knob-Soft Grip, Push-On	35	127-7864-03	1	Bracket-Center Groomer, RH
10	99-2058	1	Spacer-Support, Handle	36	127-7865-03	1	Bracket-Center Groomer, LH
11	92-2651	1	Washer	37	130-7838-03	1	Tube-Lift
12	3296-25	1	Nut-Lock, NI	38	3256-3	4	Washer-Flat
13	110-8105	1	Link ASM	39	323-14	4	Screw-HH
14	323-12	1	Screw-HH	40	125-2446	2	Shackle
15	323-10	1	Screw-HH	41	110-3469	2	Plug-Head, Ball
16	3296-44	2	Nut-Lock, NI	42	322-12	2	Screw-HH
17	120-3499-03	2	Bracket-Stop	43	104-8300	2	Nut-HF, NI
18	325-22	1	Screw-HH	44	130-7840	2	Chain-Lift
19	121-9065-03	1	Hitch ASM	45	3234-42	8	Screw-HHF
20	47-2910	2	Washer-Thrust	46	32128-49	1	Nut-HHF
21	121-9062-03	1	Tube-Tongue	47	3290-357	1	Nut-HSF
22	92-2739	1	Pin-Clevis	48	130-7841	2	Sleeve-Chain
23	325-7	1	Screw-HH				
24	112-0038	1	Spacer				

Link Assembly No. 110-8105

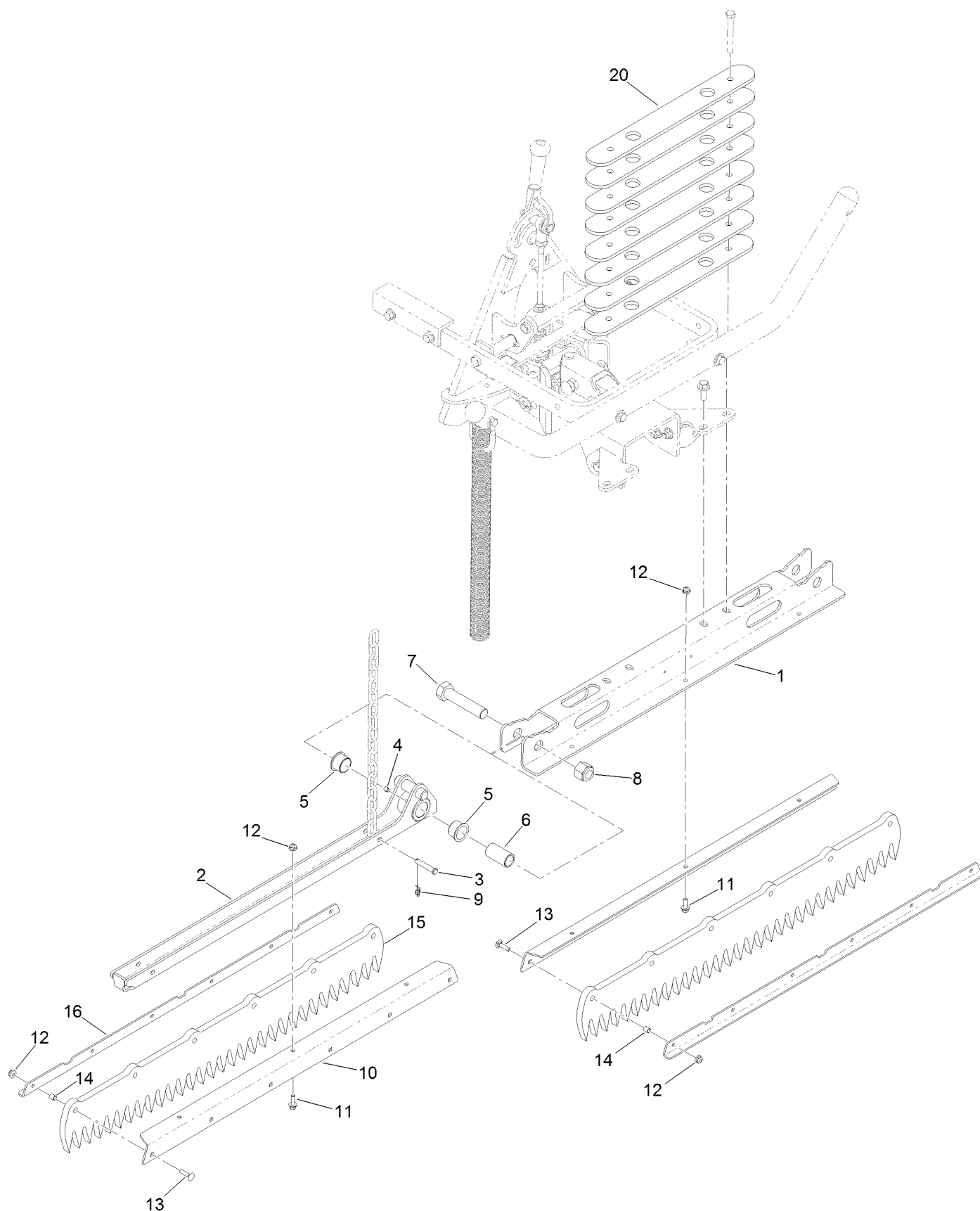


Link Assembly No. 110-8105 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-6694	1	Yoke-Lift
2	110-8110	1	Spacer
3	110-8114	1	Washer
4	66-7230	1	Spring-Compression
5	3256-3	3	Washer-Flat

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	3211-12	1	Screw-HH
7	3220-3	2	Nut-HJ
8	92-7008	2	End-Rod, Female
9	110-8108	1	Rod-Link
10	32128-12	1	Nut-Flange

Trowel Plate Assembly



Trowel Plate Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8052-03	1	Beam-Hitch	10	125-6488-03	3	Bracket-Groomer, Upper
2	121-8056-03	2	Mount-Groomer	11	3234-4	9	Screw-HHF
3	283-57	2	Pin-Clevis	12	104-7201	27	Nut-HF, NI
4	302-59	2	Plug-EXT Hex Spl	13	3229-2	18	Screw-CARR
5	127-0369	4	Bushing	14	612503	18	Spacer
6	127-0360	2	Spacer	15	130-1874	3	Trowel-.50 THK
7	328-5	2	Screw-HH	16	125-6489-03	3	Bracket-Groomer, Lower
8	3296-51	2	Nut-Lock, NI	20	130-7857-03	8	Weight
9	116-6639	2	Pin-Cotter, Locking				

Attachments and Accessories

For 08767 QAS Flex Tooth Rake Sand Pro/Infield Pro 3040 and 5040 Traction Unit

Product Name	Model/Part
Broom Finishing Kit.....	08719
Rubber Trowel Kit	130-2629
Flex Rake Scarification Kit	132-6221

Notes:



Count on it.