



Customer Service Bulletin Commercial Business Group

Reelmaster® 2300, 2600, and 3100 Cutting Units

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	03210	00000-90000
	03211	00000-90000
	03212	00000-90000
	03213	00000-90000
	03461	00000-90000
	03462	00000-90000
	03466	00000-90000
	03467	00000-90000

Subject: New Reel Bearing Available (100-4926).

The original Reel Bearing (88-7880) may rotate in the Bearing Housing (99-3404) causing wear between the outer race of the Bearing and the bore of the Bearing Housing. The rotation is usually caused by inadequate lubrication after washing. The wear allows excessive radial play and inconsistent reel to bedknife contact.

During repair, replace Bearing Housing (99-3404) and install a new Reel Bearing (100-4926). The new Reel Bearing includes an anti-rotation pin in the outer race that engages in the insertion slot of the Bearing Housing. Center the pin in the bearing insertion slot during bearing installation.

Reel Bearing (100-4926) will only be used on the Cutting Units listed above. The original Reel Bearing (88-7880) is used on other applications and will retain the part number. Both parts are available through normal distribution channels.

