



Customer Service Bulletin

Commercial Business Group

Reelmaster® 2300 and 2600

| <u>Model/Serial Range:</u> | <u>Model Number:</u> | <u>Serial Numbers:</u> |
|----------------------------|----------------------|------------------------|
| | 03421 | 50001-69999 |
| | 03422/03427 | 60001-79999 |
| | 03426 | 50001-69999 |

Subject: Lift Arm has excessive fore and aft movement.

Some units may develop excessive wear at the lift arm pivot pin allowing excessive forward and rearward movement of the Lift Arms. If the lift arms become excessively loose, install the parts shown below to reinforce this area. Parts are available through your local Toro distributor.

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|----|-----------|----------------------|
| 3) | 98-3446 | Plate, Reinforcement |
| 3) | 98-3445 | Spacer |
| 3) | 323-9 | Screw |
| 2) | 323-18 | Screw |
| 1) | 323-4 | Screw |
| 3) | 32144-109 | Screw |

Instructions

1. Raise cutting units and disconnect all counterbalance springs.
2. Lower cutting units to ground and remove ignition key.
3. Remove and discard three original fasteners shown below.
4. Install new fasteners through Reinforcement Plate and Spacer as illustrated.
Note: Mount the short side of the reinforcement plate onto the pivot pin.
5. Raise cutting units and install counterbalance components.

