



Form No. 3405-678 Rev D

Count on it.

Parts Catalog

48in TITAN® HD 2500 Series Riding Mower

Model No. 74470—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

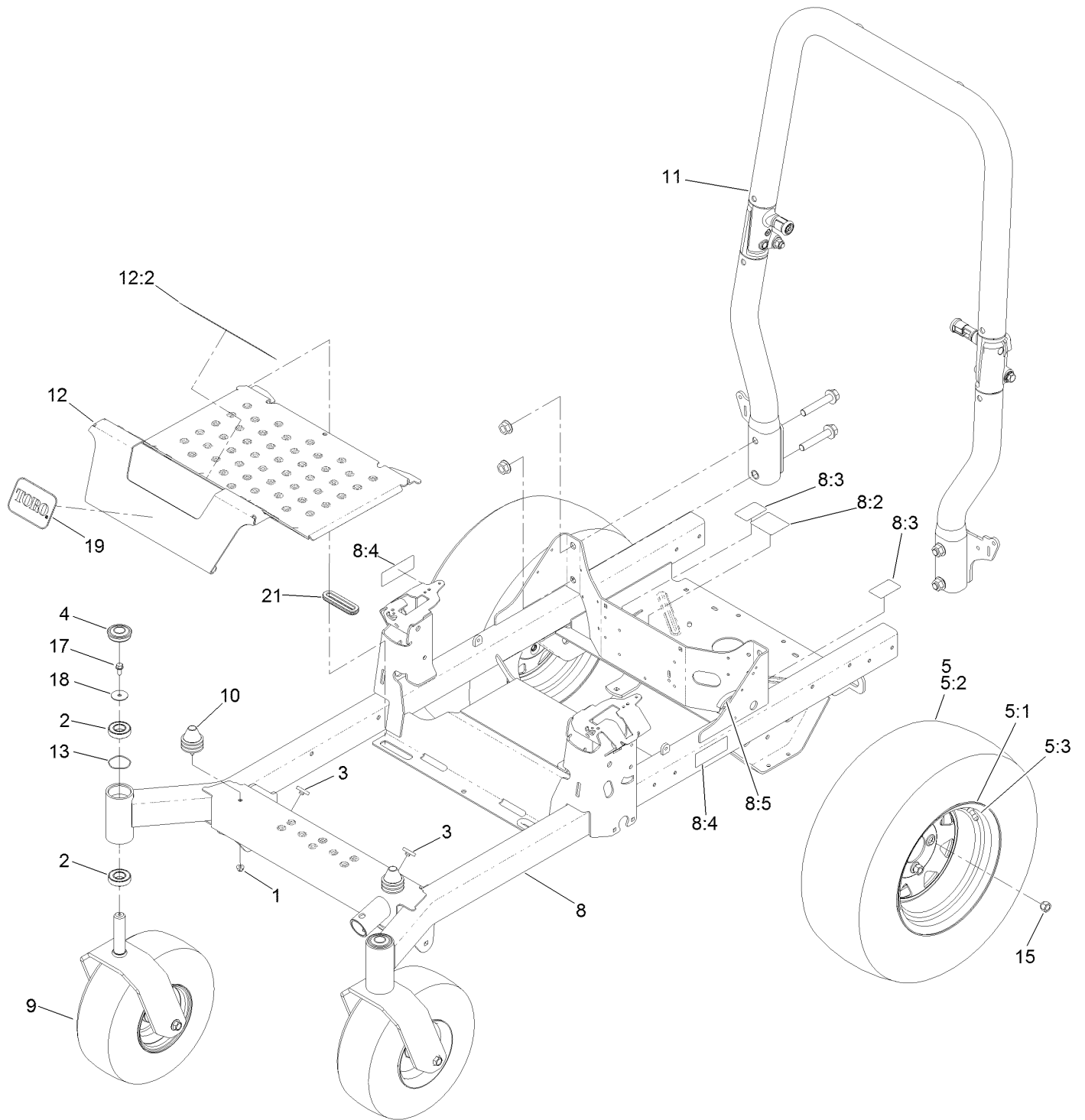
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame, Roll-Over Protection System and Wheel Assembly

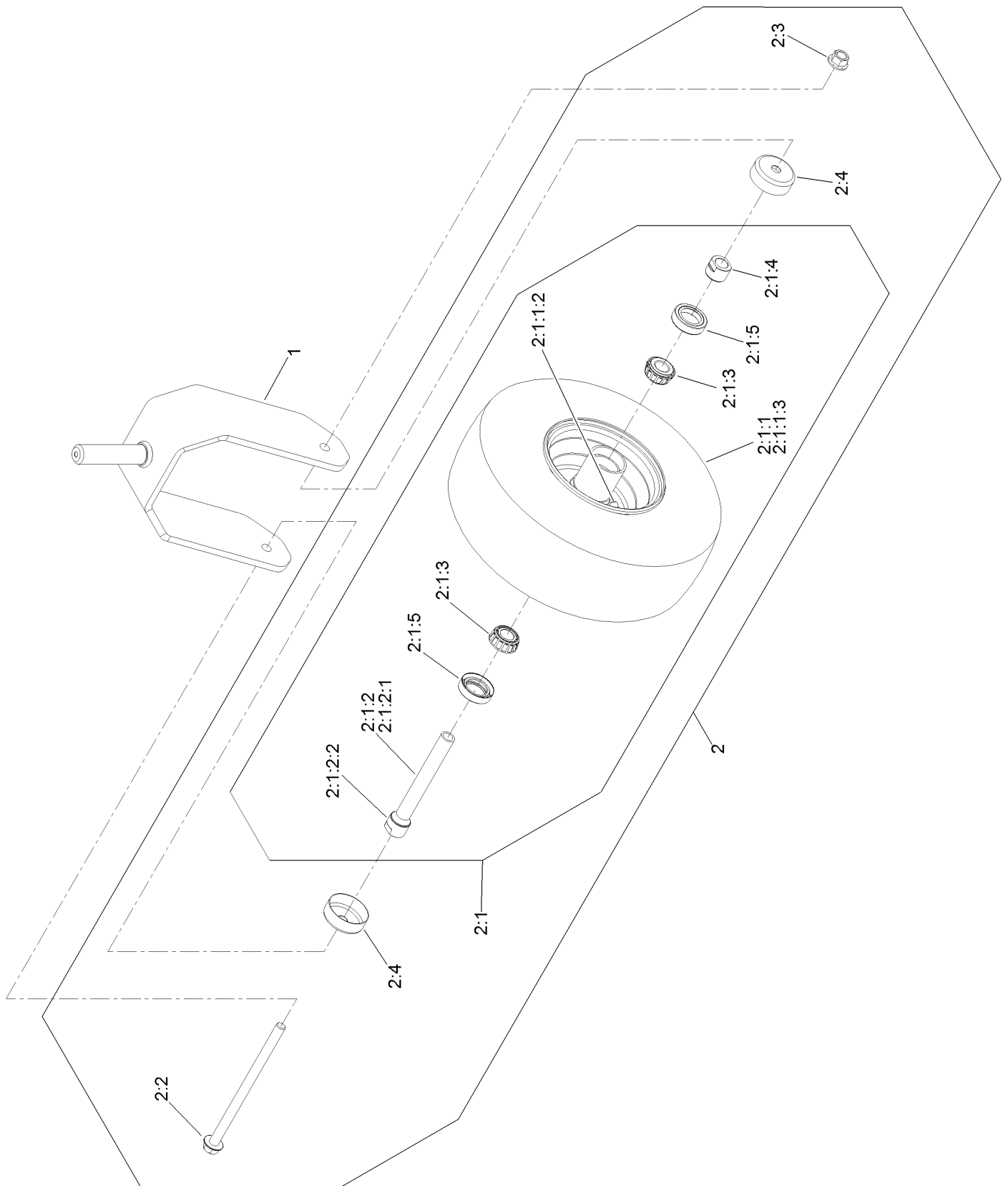


Frame, Roll-Over Protection System and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-HF, NI	9		2	Front Caster ASM (W/Fork)
2	109-3678	4	Bearing-Ball			●	
3	109-9233	2	Bumper-Push-In, Rubber	10	126-5491	2	Isolator
4	116-4348	2	Cap-Grease	11	126-9526	1	ROPS ASM
5	126-4871	2	Wheel And Tire ASM	12	126-5872	1	Pan-Floor
5:1	126-9074	1	Wheel	12:2	126-8383	1	Decal-Danger
5:2	126-4875	1	Tire	13	126-5897	2	Spring
5:3	232-27	1	Stem-Valve	15	242-50	8	Nut-Lug
8	126-4699	1	Frame ASM	17	3234-5	2	Screw-HHF
8:2	109-6014	1	Decal-Routing, Belt	18	3256-68	2	Washer-Flat
8:3	116-8588	2	Decal-Release, Drive	19	67-1300	1	Decal
8:4	126-4363	2	Decal-Warning	21	126-7065	2	Grommet-Rubber
8:5	127-6618	1	Strip-Seal				

● Not serviced separately

Fork and Caster Wheel Assembly



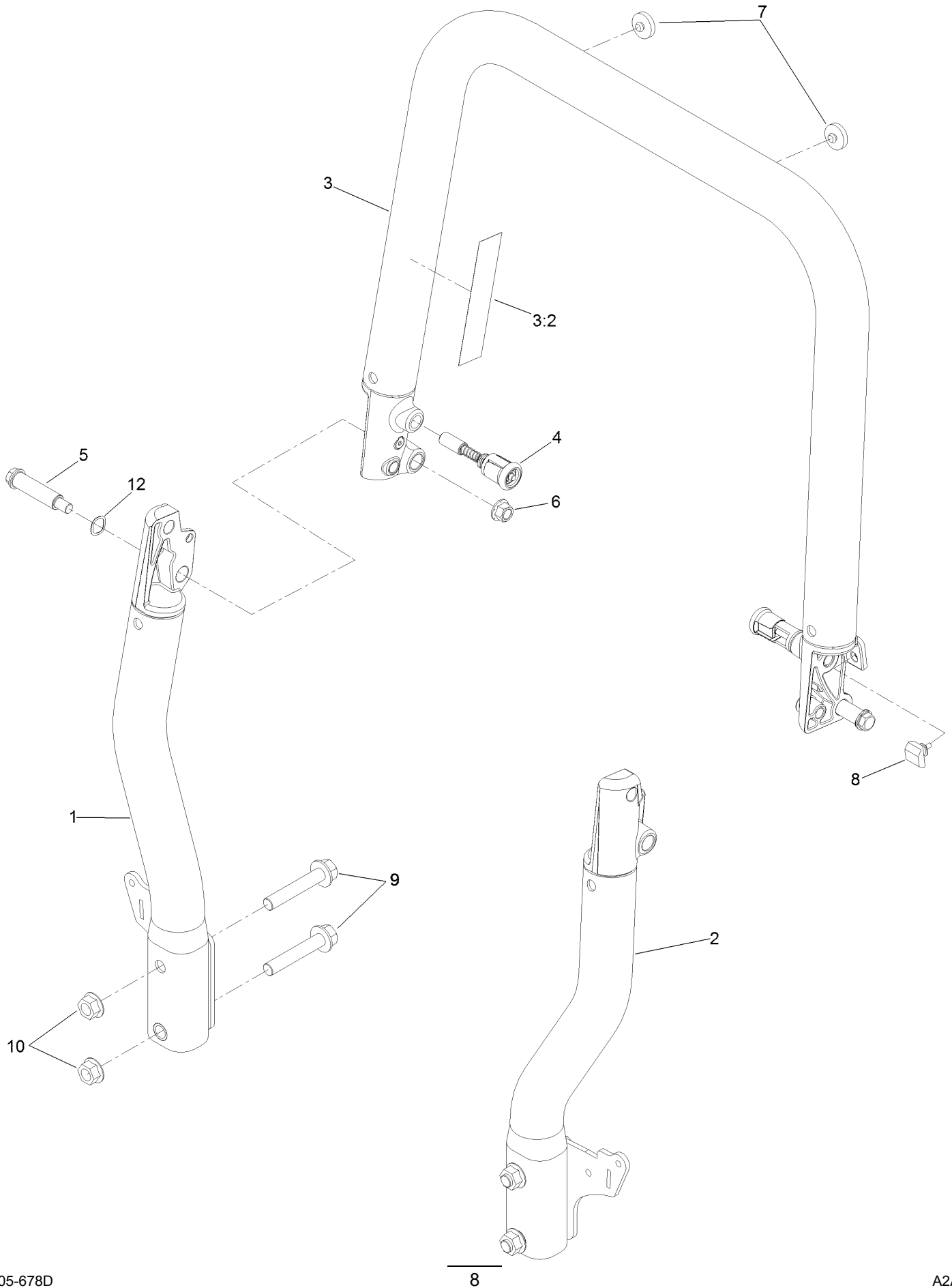
Fork and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4312-01	1	Fork-Caster	2:1:2:2	103-3051	1	Spacer-Nut
2	126-7753	1	Wheel ASM	2:1:3	1-633585	2	Bearing-Cone, Taper
2:1		1	Wheel And Bearing ASM ●	2:1:4	103-3051	1	Spacer-Nut
2:1:1		1	Wheel And Tire ASM ●	2:1:5	103-0063	2	Seal-Caster
2:1:1:2	5108	1	Valve	2:2	126-5389	1	Screw-HHF
2:1:1:3	126-5959	1	Tire	2:3	99-5107	1	Nut-Lock
2:1:2	126-7796	1	Caster Axle ASM	2:4	103-2768	2	Guard-Seal
2:1:2:1	126-5220	1	Axle-Caster				

● Not serviced separately

Roll-Over Protection System Assembly

No. 126-9526



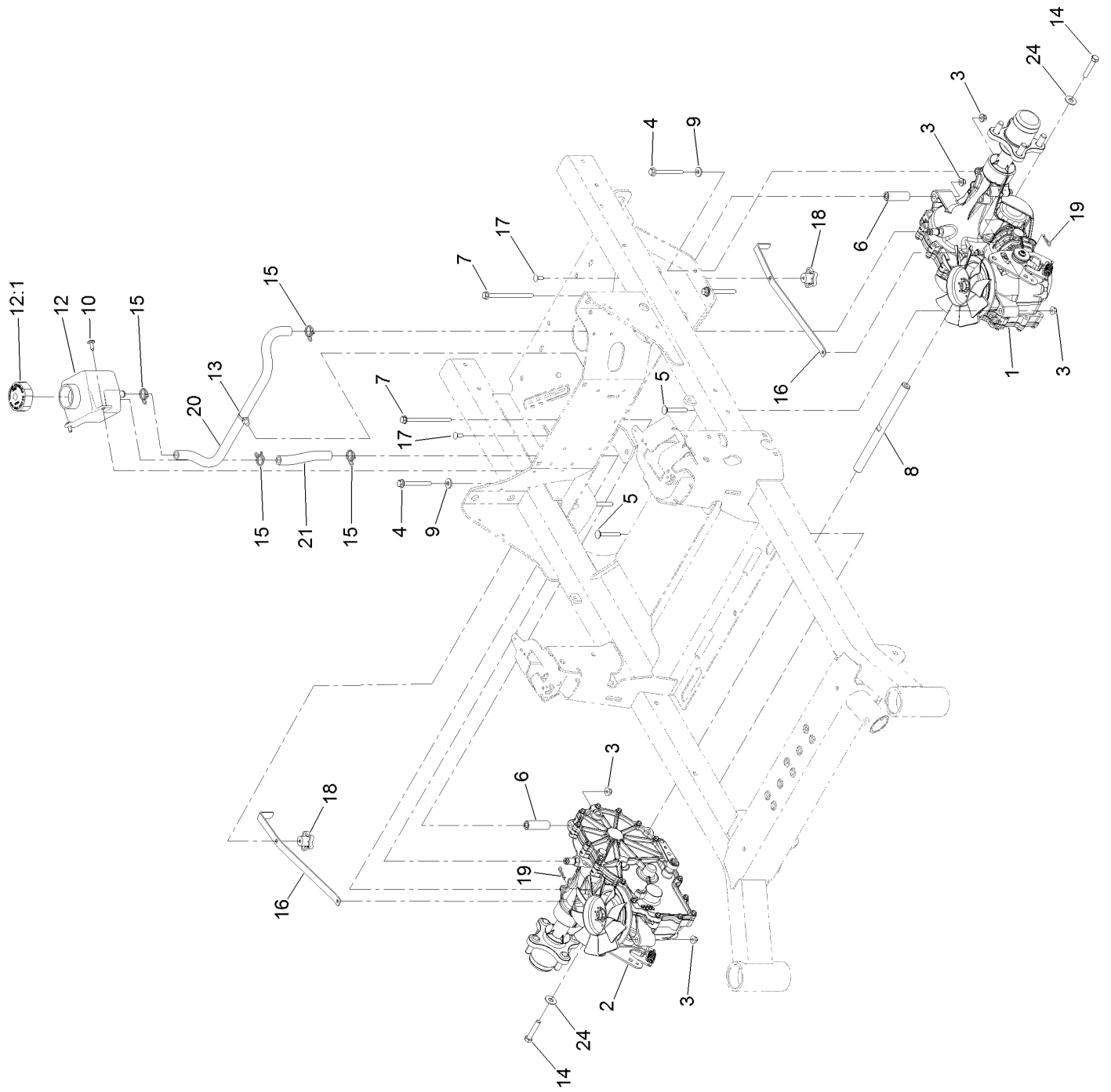
Roll-Over Protection System Assembly

No. 126-9526 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Tube-Upright, RH ●	6	99-5107	2	Nut-Lock
2		1	Tube-Upright, LH ●	7	109-9233	2	Bumper-Push-In, Rubber
3		1	Top Tube ASM ●	8	126-9966	2	Bumper-ROPS
3:2	107-3069	1	Decal-Warning	9	126-9488	4	Screw-HHF
4	116-0104	2	Pin-Spring	10	32128-50	4	Nut-Flange
5	126-9209	2	Bolt-Shoulder	12	119-4164	2	Washer-Wave

● Not serviced separately

Hydraulic Assembly

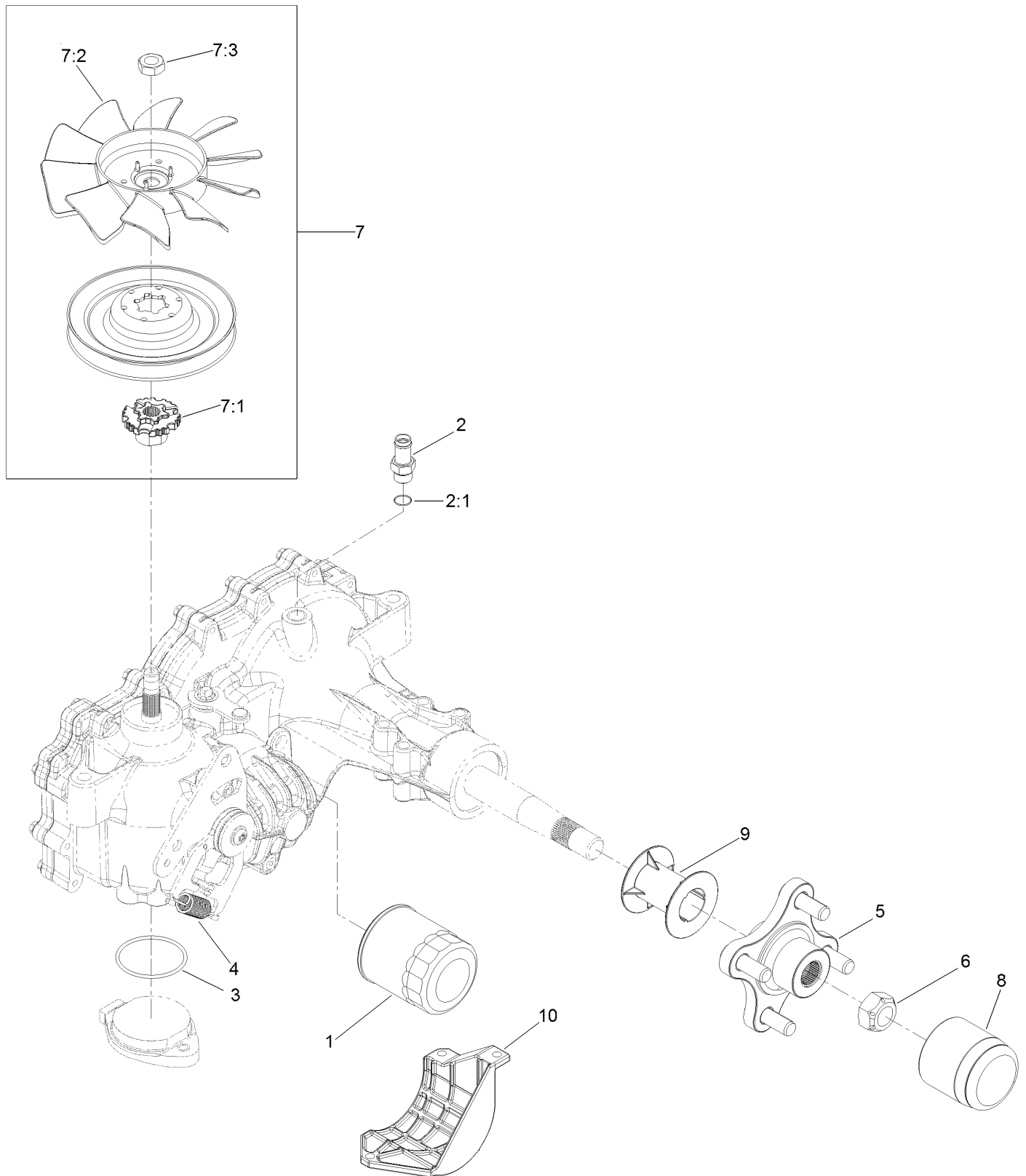


Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2883	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	126-2884	1	RH Transaxle ASM	13	32180-118	1	Clip-Tie
3	104-8300	8	Nut-HF, NI	14	94-7972	2	Screw-HH W/Loctite ●
4	126-4687	4	Screw-HHF	15	126-0327	4	Clamp-Hose
5	3230-7	2	Bolt-CARR	16	109-5395	2	Arm-Bypass, Hydro
6	116-5809	2	Spacer-Hydro	17	3229-1	2	Screw-CARR
7	126-5896	2	Screw HHF	18	108-6402	2	Knob-Handle
8	116-6833	1	Shaft-Spacer	19	1-806003	2	Pin-Cotter
9	1-303334	4	Washer-Spring	20	126-5668	1	Hose-Hydraulic
10	126-6266	2	Screw-Tph	21	126-5669	1	Hose-Hydraulic
12	109-2250	1	Tank-HYD	24	3256-4	2	Washer-Flat

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly No. 126-2883



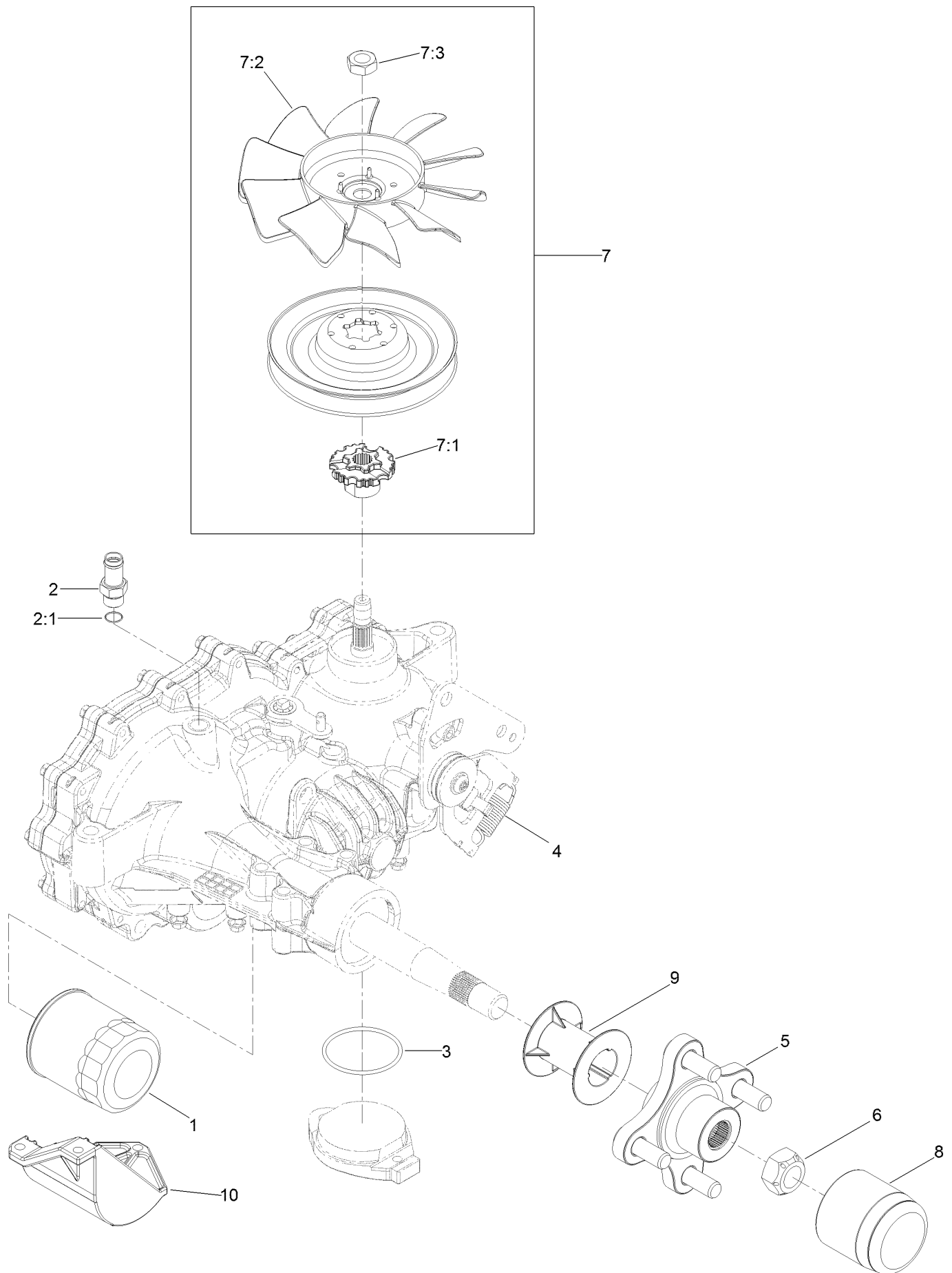
LH Transaxle Assembly No. 126-2883 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
3	109-3540	1	O Ring-Seal
4	109-5592	1	Spring-Extension
5	116-3872	1	Hub-Offset
6	109-3536	1	Nut-Hub
7	126-8904	1	Fan And Pulley Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7:1	126-8905	1	Hub-Fan
7:2	126-0226	1	Fan
7:3	116-9714	1	Nut-HJ
8	116-6214	1	Cap-Axle, Long
9	116-6213	1	Tube-Axle
10	120-7979	1	Guard-Filter, LH
11	121-3243	1	Seal Kit ●

● Not illustrated

RH Transaxle Assembly No. 126-2884



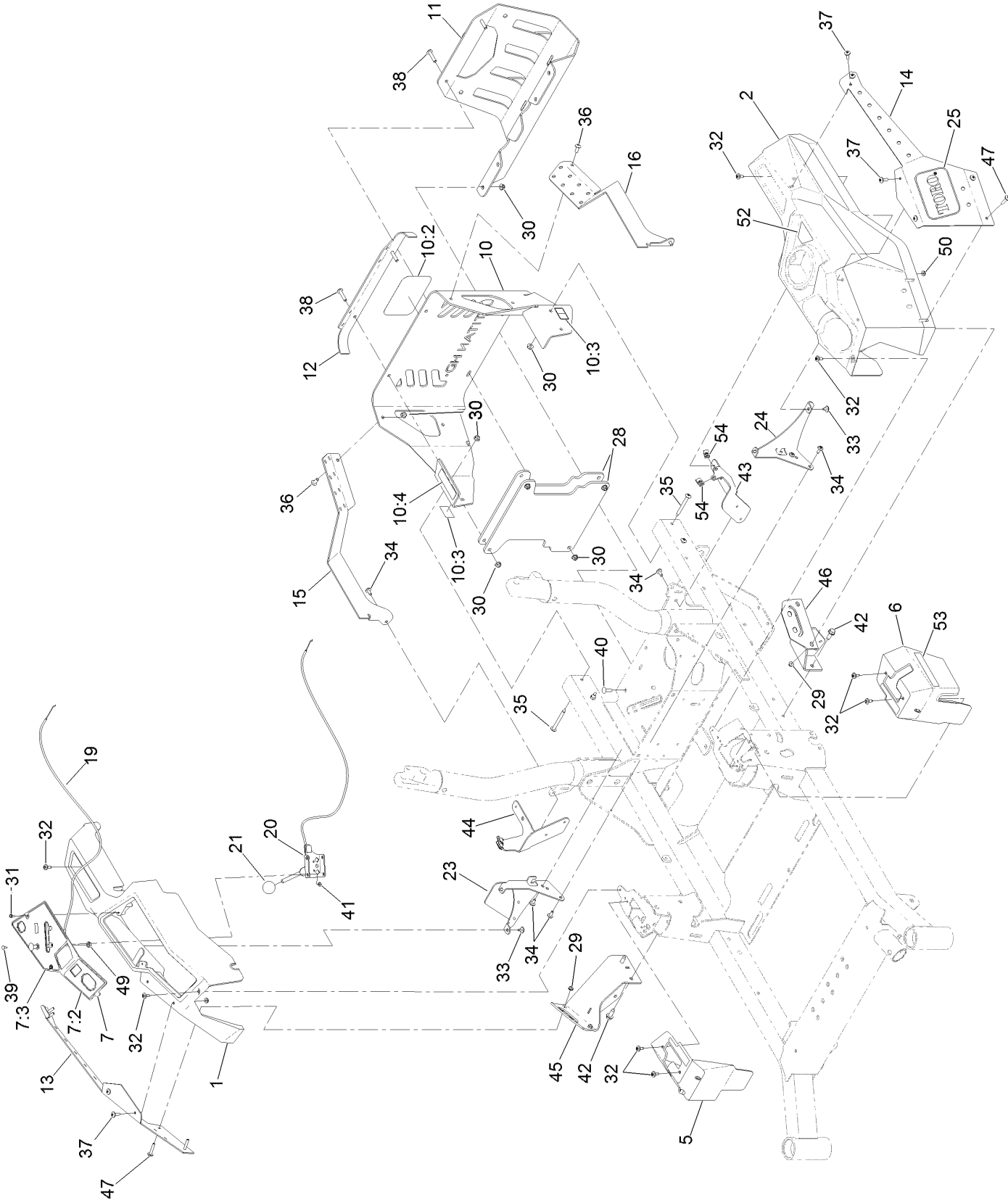
RH Transaxle Assembly No. 126-2884 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
3	109-3540	1	O Ring-Seal
4	109-5592	1	Spring-Extension
5	116-3872	1	Hub-Offset
6	109-3536	1	Nut-Hub
7	126-8904	1	Fan And Pulley Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7:1	126-8905	1	Hub-Fan
7:2	126-0226	1	Fan
7:3	116-9714	1	Nut-HJ
8	116-6214	1	Cap-Axle, Long
9	116-6213	1	Tube-Axle
10	120-7981	1	Guard-Filter, RH
11	121-3243	1	Seal Kit ●

● Not illustrated

Control Console and Guard Assembly



Control Console and Guard Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4983	1	Console-RH	29	104-7201	4	Nut-HF, NI
2	126-4984	1	Console-LH	30	104-8300	12	Nut-HF, NI
5	126-7371	1	Cover-Control, Motion (RH)	31	117-5036	2	Screw-Plastic, HWH
6	126-7372	1	Cover-Control, Motion (LH)	32	120-7950	8	Screw-Torx
7	136-1673	1	Control Panel ASM	33	126-5544	4	Screw-Torx
7:2	126-9115	1	Decal-Panel, Control	34	126-6266	8	Screw-Tph
7:3	136-1305	1	Decal-Panel, Control	35	126-6267	4	Screw-TTH
10	126-7803	1	Rear Guard ASM	36	126-6268	2	Screw-TTH
10:2	99-4693	1	Decal	37	126-6269	8	Screw-Truss
10:3	106-5517	2	Decal-Warning	38	126-7439	4	Screw-Torx
10:4	117-2718	1	Decal-Arrester, Spark	39	1-807513	2	Bolt-CARR
11	126-7664-03	1	Guard-Muffler	40	3230-22	2	Screw-CARR
12	126-6260-01	1	Trim-Upper, Rear	41	3296-2	2	Nut-Lock, NI
13	136-1745-01	1	Cover-Pod, RH	42	126-1696	4	Screw-HWHTF
14	136-1746-01	1	Cover-LH	43	126-9808-03	1	Bracket-Support, Left Pod
15	126-9023-01	1	Bracket-Guard, RH	44	126-9809-03	1	Bracket-Support, Right Pod
16	126-9022-01	1	Bracket-Guard, LH	45	126-9104-01	1	Support-Pod, RH
19	126-7009	1	Cable-Control, Choke	46	126-9105-01	1	Support-Pod, LH
20	126-7008	1	Cable-Control, Throttle	47	126-8232	4	Screw-Truss Hex Skt
21	1-603175	1	Knob-Ball	49	3220-3	1	Nut-HJ
23	126-9945	1	Support-Console, RH	50	32149-2	4	Nut-Keps
24	126-5532-03	1	Bracket-Console, LH	52	126-9939	1	Decal-Fill, Fuel
25	68-3640	2	Decal	53	126-9300	2	Decal
28	126-9165-01	2	Weight-Rear	54	126-3739	4	Nut-Retainer

This technical diagram illustrates the assembly of a vehicle chassis, specifically focusing on the installation of a seat and its associated wiring harness. The main components shown are:

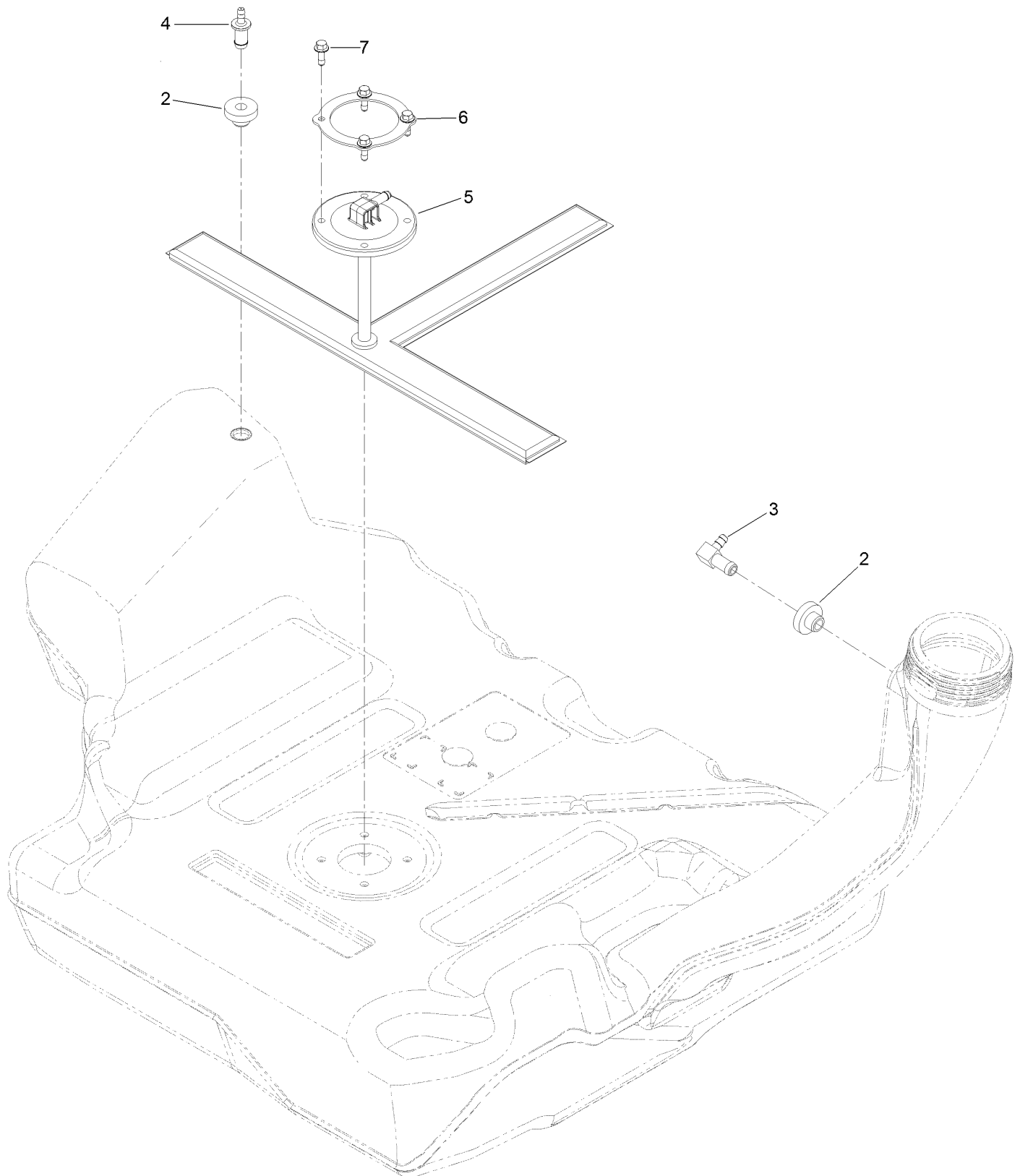
- Seat Assembly (9):** The central component, which includes a seat pan, backrest, and various mounting points. It features a control panel with buttons and a circular gauge.
- Wiring Harness (7):** A complex network of wires connecting the seat to the chassis. Key components include:
 - 7:1:** A main cable running along the top of the seat.
 - 7:2:** A cable connecting to the rear of the seat.
 - 7:3:** A cable connecting to the side of the seat.
 - 7:4:** Multiple connection points or terminals along the harness.
- Mounting Hardware (8):** A large, hexagonal nut or washer used for securing the seat to the chassis.
- Chassis (10):** The structural frame of the vehicle, showing various beams, cross-members, and mounting brackets.
- Wiring Connections (17):** A specific point where a cable is connected to the chassis, secured by a bolt.

The diagram uses dashed lines to indicate the assembly path and the relative positions of the components. The labels 7, 7:1, 7:2, 7:3, 7:4, 8, 9, 10, and 17 are used to identify the various parts and their connections.

Fuel System and Vent Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-8736	1	Vent Hose ASM	7:4	2412-98	4	Clamp-Hose
7	126-8740	1	Fuel Hose ASM	8	126-4723	1	Cap-Fuel
7:1	109-0302	1	Hose-Fuel	9	126-4724	1	Tank-Fuel
7:2	109-0678	1	Hose-Fuel	10	126-5523	3	Clip
7:3	1-603770	1	Valve-Fuel	17	1-303287	1	Tie-Cable

Fuel Tank Assembly No. 126-4724

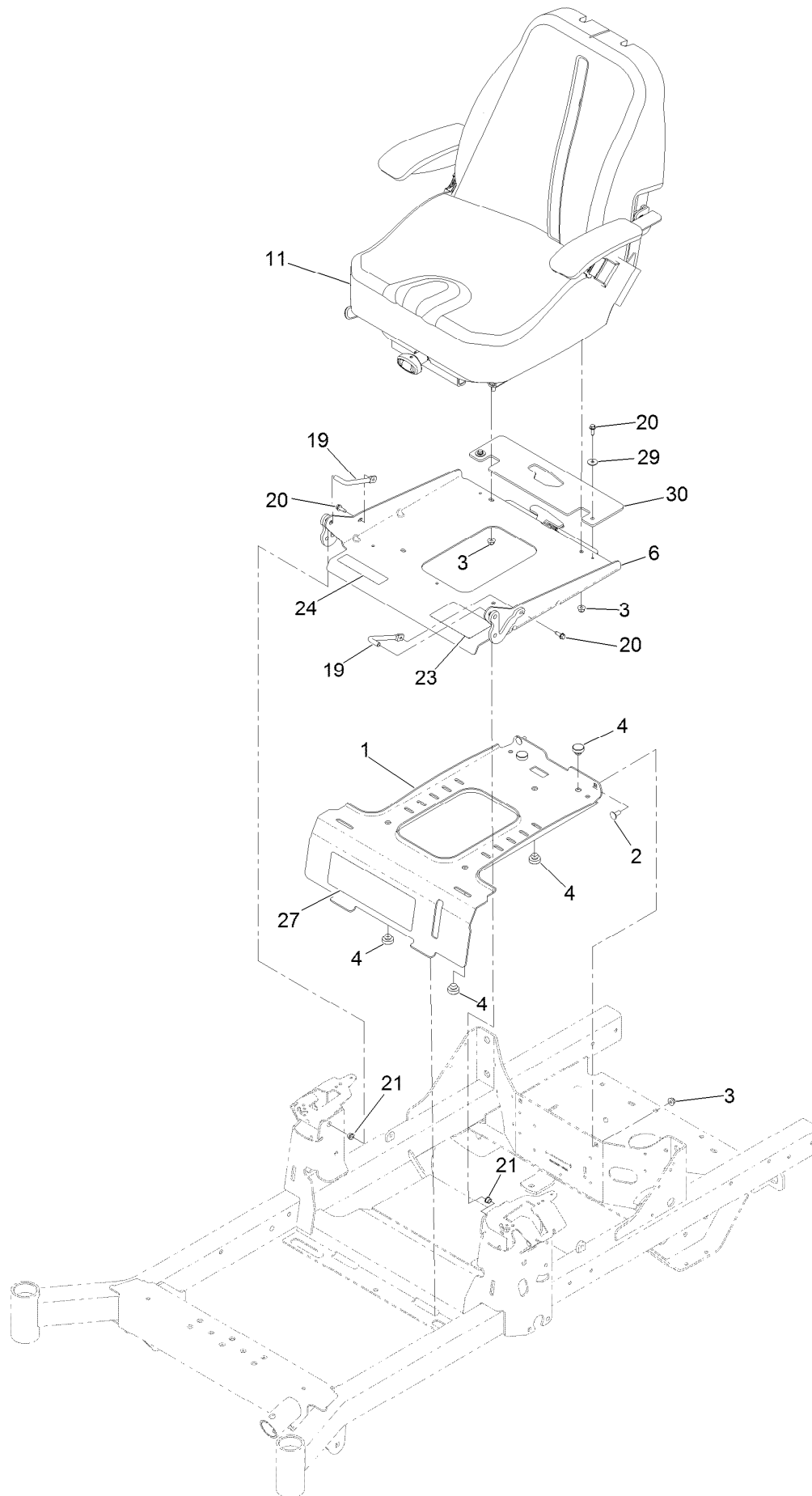


Fuel Tank Assembly No. 126-4724 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	126-9057	1	Fitting-90 DEG
4	116-4630	1	Fitting-Orifice, Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-5528	1	Pickup-Fuel
6	126-5527	1	Ring-Retainer
7	126-5525	4	Bolt

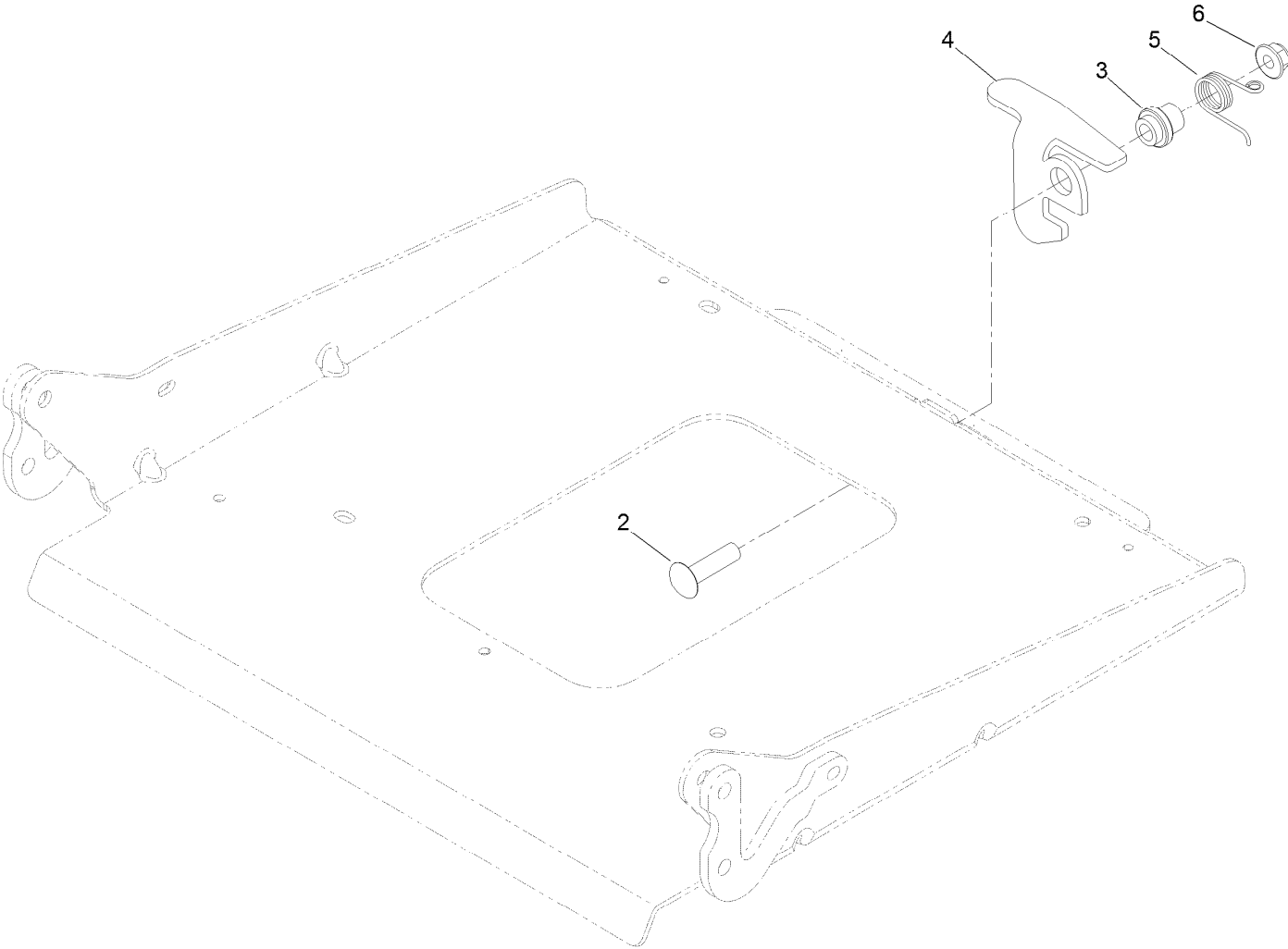
Seat Mount Assembly



Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4082-03	1	Plate-Retainer, Tank	20	32144-44	4	Screw-HWH, Thread Roll
2	3230-23	2	Bolt-CARR	21	1-603735	2	Bushing-Flanged
3	104-8300	6	Nut-HF, NI	23	126-8151	1	Decal-Aid, Service
4	104-1412	5	Bumper-Rubber	24	126-8161	1	Decal-Latch, Seat
6	126-7309	1	Seat Pan And Latch ASM	27	126-9273	1	Decal
11	126-8293	1	Seat ASM	29	3256-67	2	Washer
19	126-5914	2	Pin-Pivot, Seat	30	135-0214	1	Guard-Seat, Rubber

Seat Pan and Latch Assembly No. 126-7309

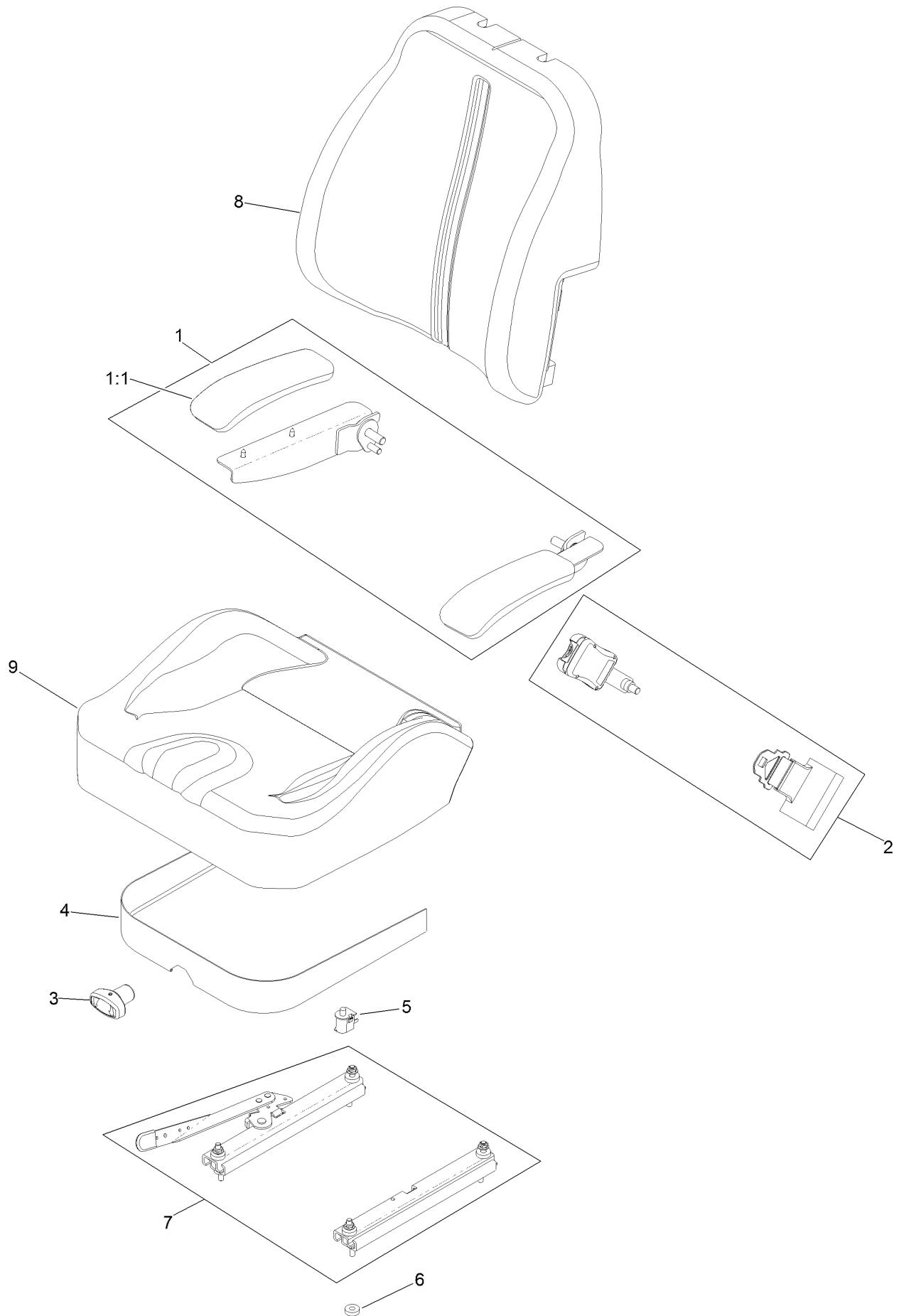


Seat Pan and Latch Assembly No. 126-7309 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3231-26	1	Screw-CARR
3	107-0075	1	Bushing-Latch, Seat
4	126-6739	1	Latch-Catch, Single

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-8923	1	Spring-Torsion, Latch
6	104-8301	1	Nut-HF, NI

Seat Assembly No. 126-8293

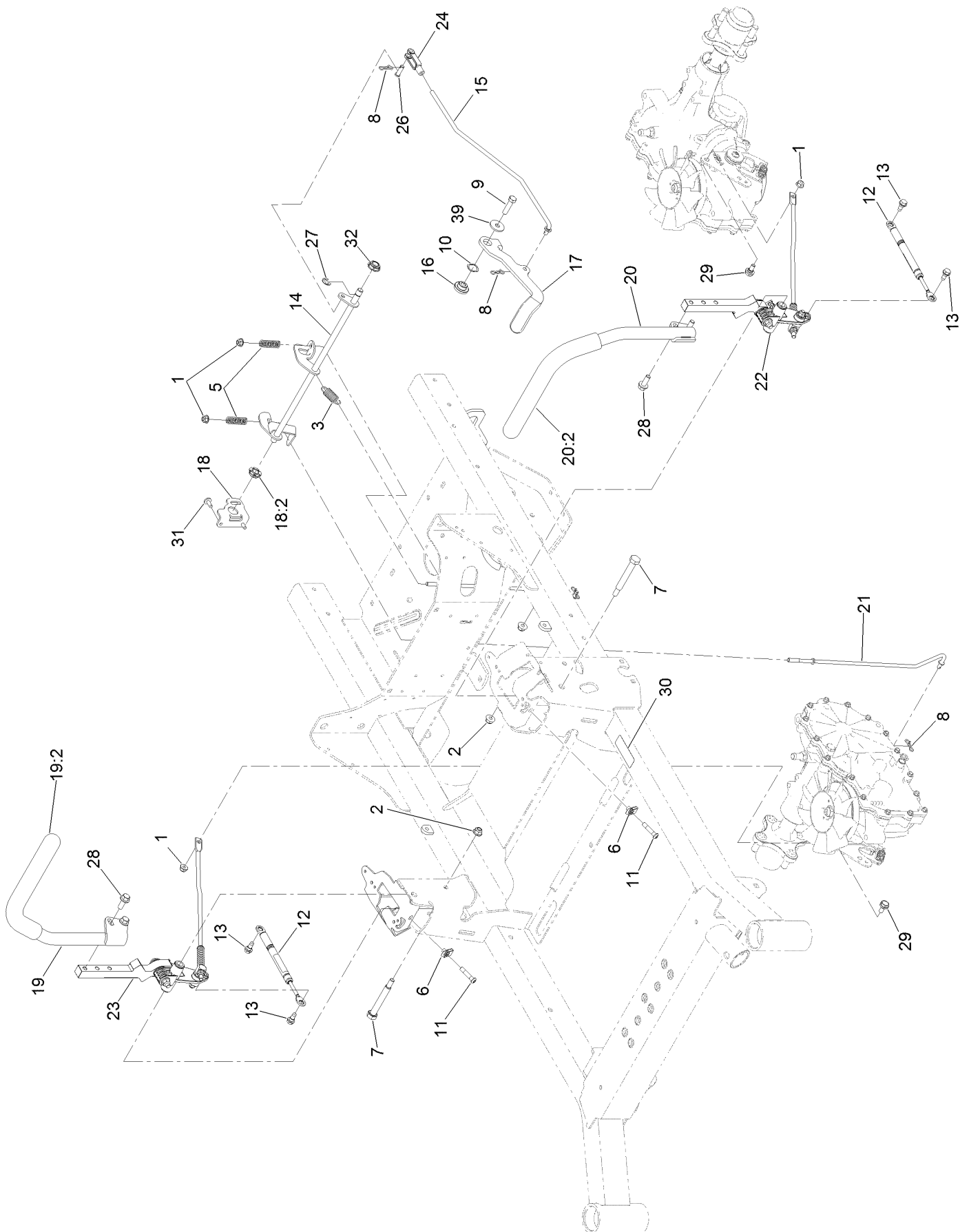


Seat Assembly No. 126-8293 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2058	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
2	130-0845	1	Seat Belt Kit
3	130-0846	1	Knob-Adjuster
4	126-3506	1	Cover-Skirt W/Fasteners

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	82-2190	1	Switch-Bail
6	26-4840	4	Spacer-Pin, Mounting
7	130-0844	1	Track Set
8	126-8569	1	Cover-Back, Seat
9	126-8568	1	Cover-Seat, Bottom

Motion Control Assembly

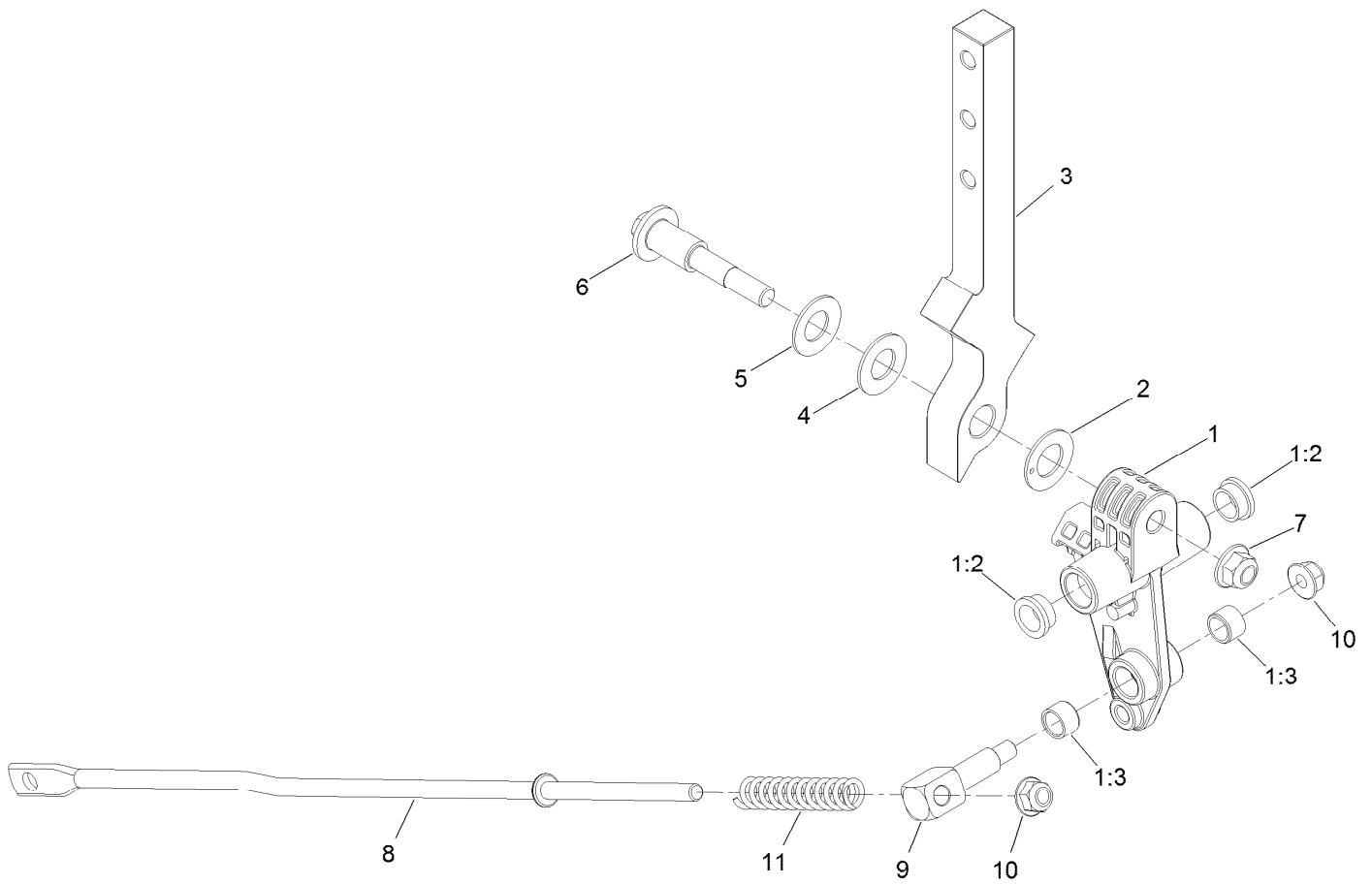


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-HF, NI	18:2	126-5820	1	Bearing-Spherical
2	104-8301	3	Nut-HF, NI	19	126-9191	1	RH Control Handle ASM
3	107-1045	2	Spring-Extension	19:2	126-7359	1	Grip
5	109-7694	2	Spring-Compression	20	126-9192	1	LH Control Handle ASM
6	112-3306	2	Nut	20:2	126-7359	1	Grip
7	115-5099	2	Bolt-Pivot	21	126-7217	2	Linkage-Brake, Lower
8	119-1415	4	Pin-Cotter, Locking	22		1	LH Motion Control ASM ●
9	323-8	1	Screw-HH	23		1	RH Motion Control ASM ●
10	119-4164	1	Washer-Wave	24	1-303105	1	Yoke-Adjustable
11	126-4299	2	Screw-HSBH	26	1-808280	1	Pin-Clevis
12	126-4322	2	Damper	27	32120-47	1	Ring-Retaining, External
13	126-4424	4	Screw-Shoulder	28	3234-42	4	Screw-HHF
14	126-5813	1	Shaft-Brake	29	37-8771	2	Bolt-Shoulder, HF
15	126-5819	1	Linkage-Brake, Upper	30	115-9625	1	Decal-Brake, Parking
16	126-5989	1	Pivot-Flange	31	126-6266	2	Screw-Tph
17	126-9490	1	Lever-Brake (With Grip)	32	126-5820	1	Bearing-Spherical
18	126-6456	1	Bracket-Brake	39	2844	1	Washer

● Not serviced separately

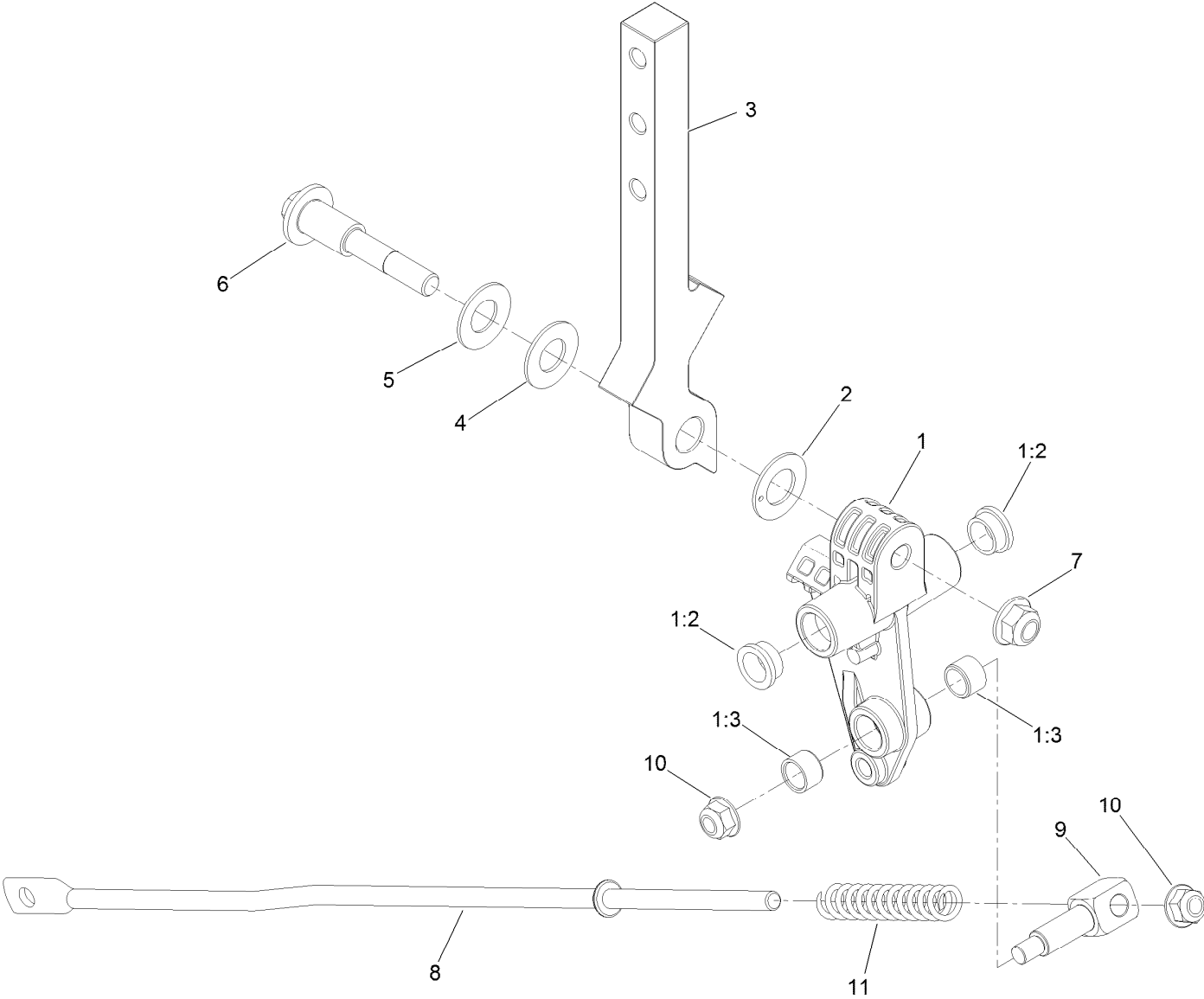
LH Motion Control Assembly



LH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM	6	117-1198	1	Bolt-Pivot
1:2	126-8909	2	Bushing	7	104-8301	1	Nut-HF, NI
1:3	1-413152	2	Bushing-Sleeve	8	126-5435	1	Link-Control
2	126-7296	1	Washer-Friction	9	126-5434	1	Swivel
3	126-8182	1	Arm-Control	10	104-8300	2	Nut-HF, NI
4	117-1240	1	Washer	11	126-8195	1	Spring-Return, Neutral
5	119-8925	1	Washer-Belleville				

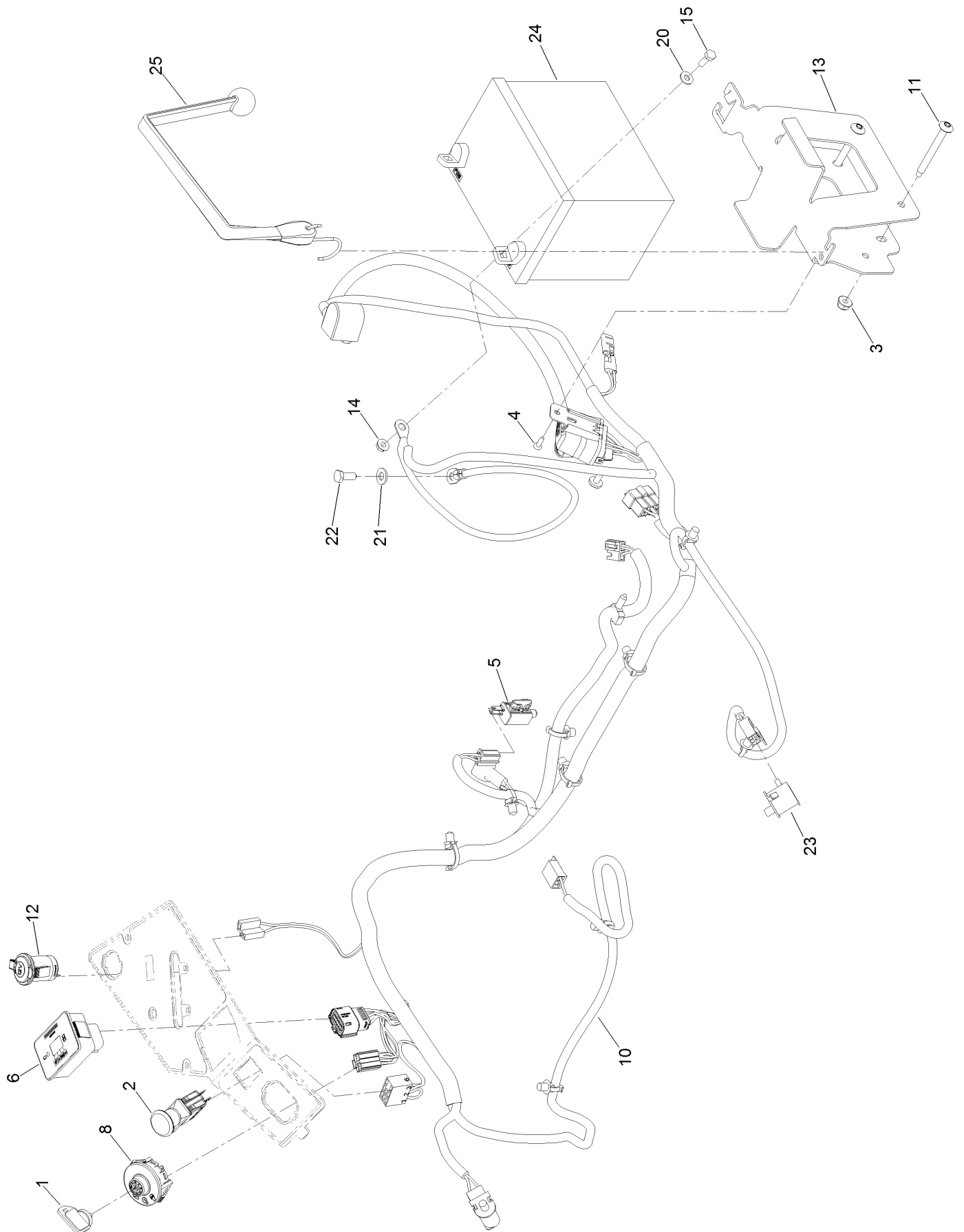
RH Motion Control Assembly



RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM	6	117-1198	1	Bolt-Pivot
1:2	126-8909	2	Bushing	7	104-8301	1	Nut-HF, NI
1:3	1-413152	2	Bushing-Sleeve	8	126-5435	1	Link-Control
2	126-7296	1	Washer-Friction	9	126-5434	1	Swivel
3	126-8182	1	Arm-Control	10	104-8300	2	Nut-HF, NI
4	117-1240	1	Washer	11	126-8195	1	Spring-Return, Neutral
5	119-8925	1	Washer-Belleville				

Electrical Assembly



Electrical Assembly (continued)

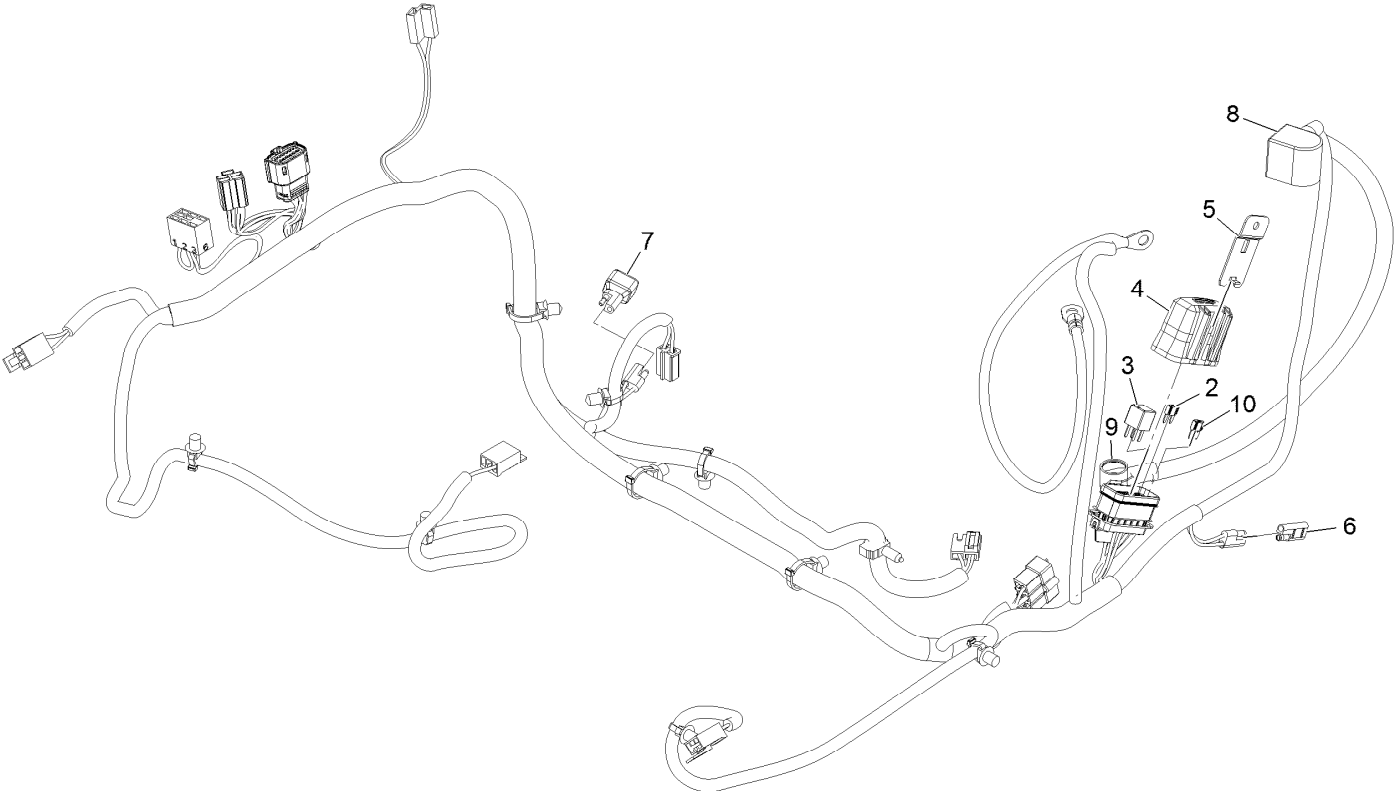
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	63-8360	1	Key-Ignition	13	126-6725-03	1	Tray-Battery
2	103-5221	1	Switch-PTO	14	32128-33	2	Nut-HF
3	104-8300	2	Nut-HF, NI	15	321-4	2	Screw-HH
4	105-6849	1	Screw-Forming, Thread	20	3256-22	2	Washer-Flat
5	110-6765	1	Switch	21	33094-00	1	Washer-Plain
6	116-5609	1	Module ASM	22	33114-020	1	Screw-HH
8	117-2221	1	Switch-Ignition	23	82-2190	2	Switch-Bail
10	126-5803	1	Harness-Wire ▲	24		1	Battery (300 CCA, Wet) ●■
11	126-6267	2	Screw-TTH	25	126-7627	1	Strap-Bungee
12	126-6499	1	Port-Power, 12V				

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Wire Harness Assembly No. 126-5803

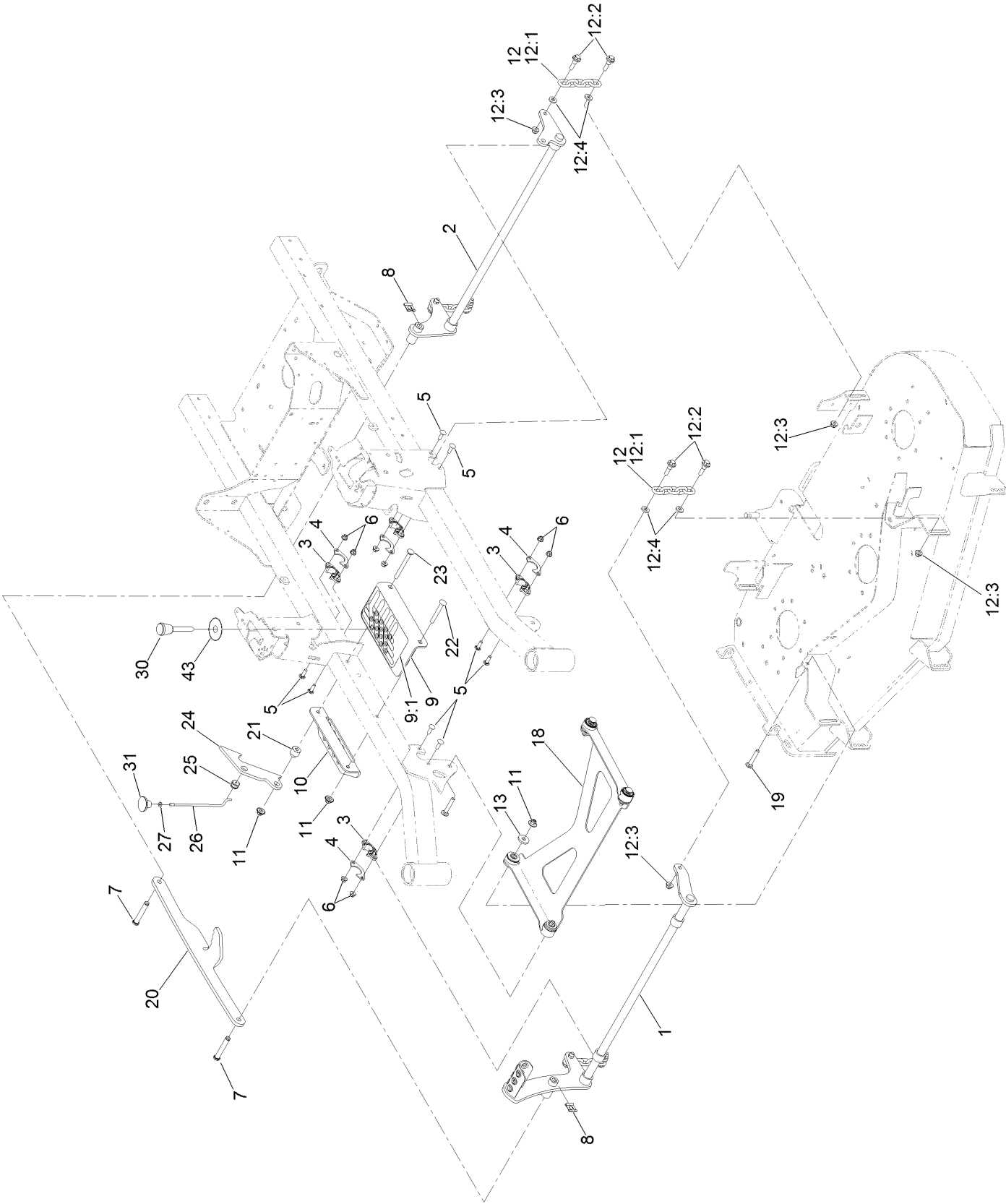


Wire Harness Assembly No. 126-5803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp
3	126-3991	1	Relay-Micro
4	32180-176	1	Cover-Block, Fuse
5	32180-177	1	Clip-Mounting
6	116-0053	1	Cap-Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	103-3895	1	Diode
8	126-8876	1	Insulator-Battery
9	1-543393	1	Insulator-Solenoid
10	121-8867	1	Fuse-Mini Blade, 15 Amp

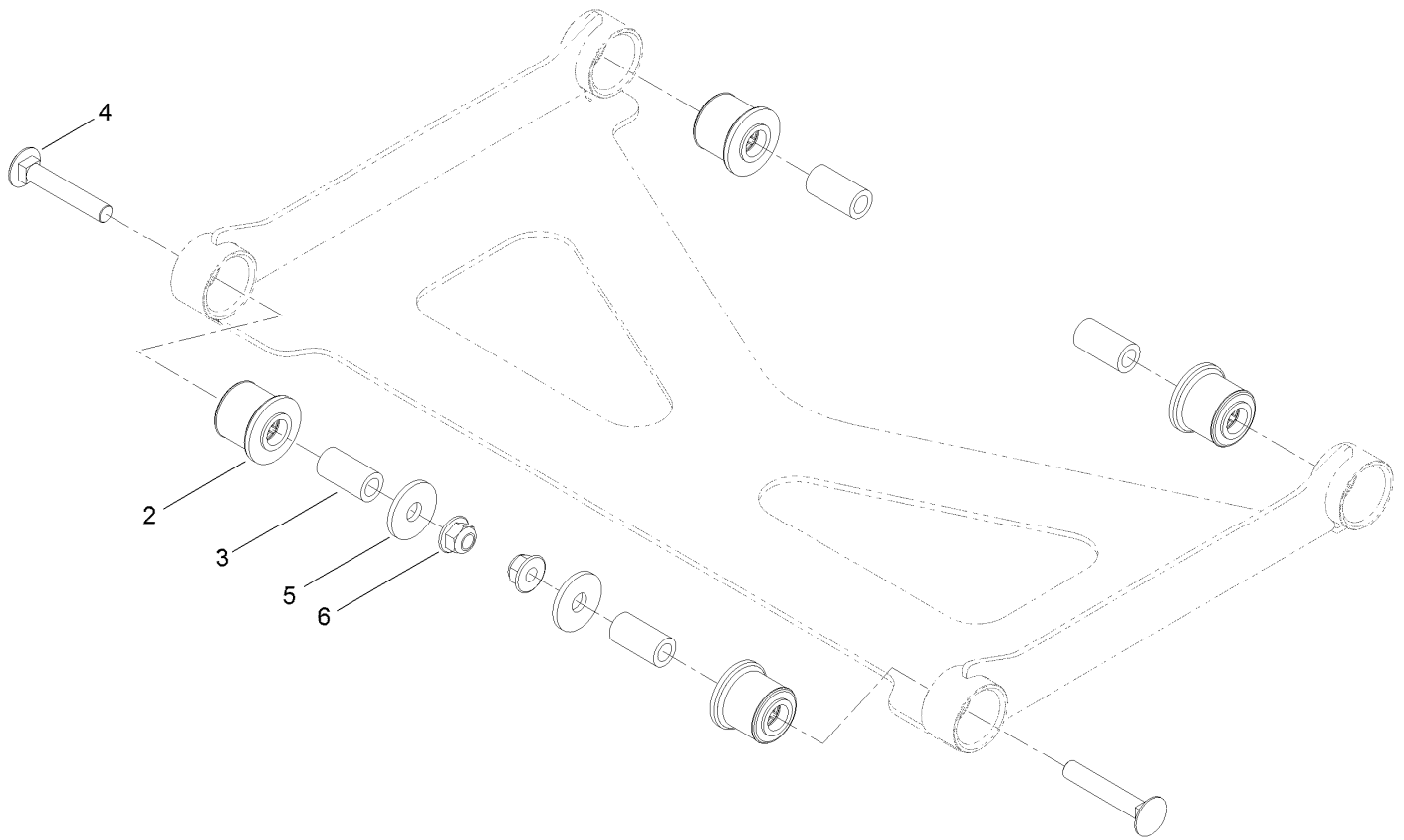
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3342-03	1	Shaft-Lift, Deck	12:4	43-0940	2	Spacer
2	126-3343-03	1	Shaft-Lift, Deck (Rear)	13	1-373034	2	Washer
3	115-5065	4	Bushing-Flange	18	126-8365	1	Deck Strut ASM
4	116-2887	4	Gusset-Lift, Deck	19	3231-7	2	Screw-CARR
5	3230-22	8	Screw-CARR	20	126-4639-03	1	Link-HOC
6	104-8300	8	Nut-HF, NI	21	126-5221	1	Spacer-Stepped
7	126-9181	2	Pin-Clevis	22	3231-42	1	Screw-CARR
8	95-4064	2	Clip-Pin	23	3231-37	1	Screw-CARR
9	126-4535	1	Bracket ASM	24	126-5222	1	Plate-Lock, Transport
9:1	126-4784	1	Decal-HOC	25	126-5593	1	Grommet
10	126-4640-03	1	Angle-HOC, Lower	26	126-5223	1	Rod-Lock, Transport
11	109-6658	4	Nut-Flange, NI	27	3218-1	1	Nut-Jam
12	126-8877	4	Deck Chain ASM	30	126-5401	1	Pin-HOC
12:1	1-633447	1	Chain-Lift, Deck	31	126-7019	1	Knob
12:2	130-0742	2	Bolt-Shoulder	43	126-8353	1	Tag-Retention, Magnetic
12:3	104-8301	2	Nut-HF, NI				

Deck Strut Assembly No. 126-8365

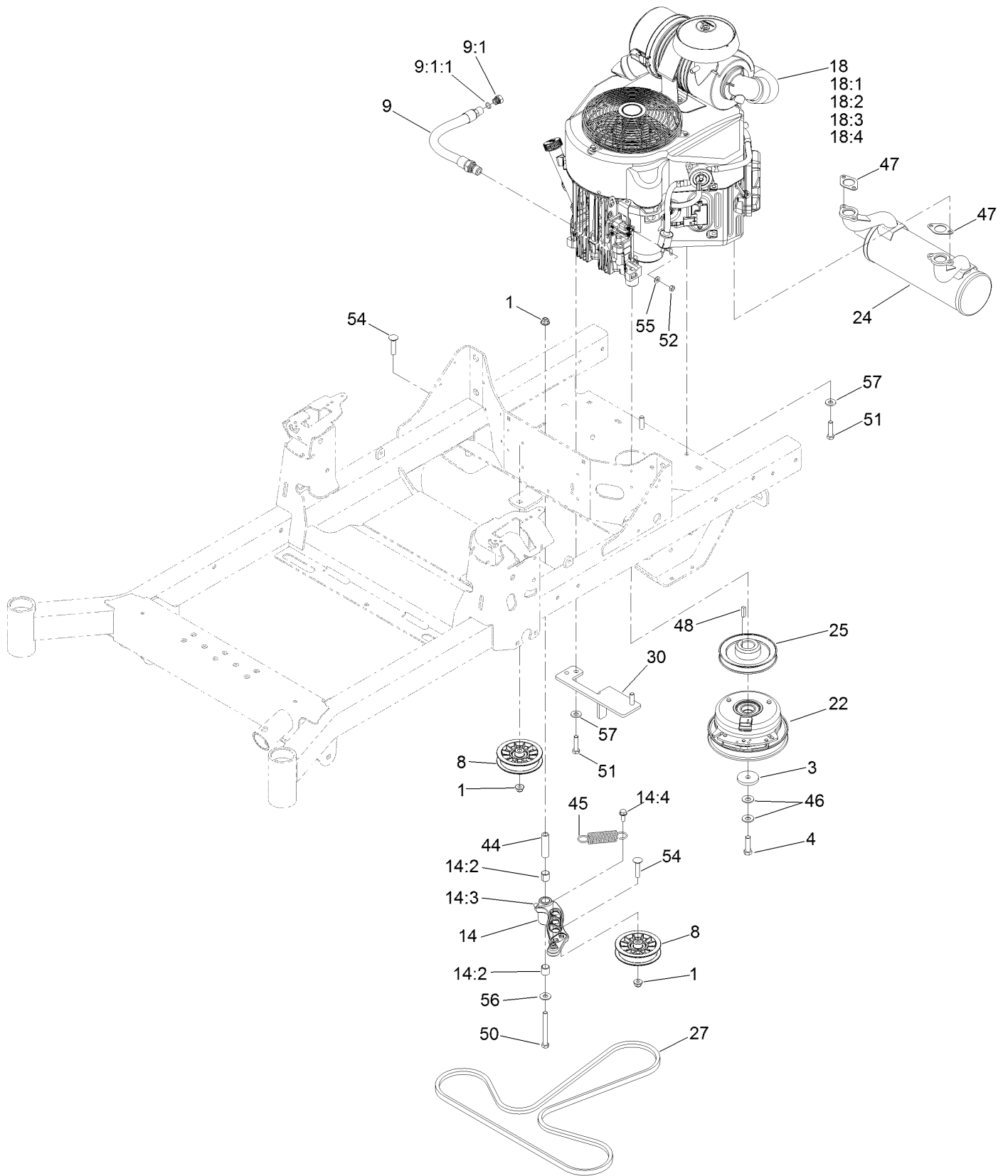


Deck Strut Assembly No. 126-8365 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension
3	108-6544	4	Spacer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	3231-7	2	Screw-CARR
5	2844	2	Washer
6	104-8301	2	Nut-HF, NI

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-HF, NI	18:4		1	Kawasaki 11013-7044
3	109-6919	1	Washer-Clutch				Engine Air Filter ♦ ▲
4	109-9761	1	Screw-HH □	22	126-4324	1	Clutch
8	116-2456	2	Pulley-Flat Idler	24	126-4360	1	Muffler
9	116-4924	1	Engine Oil Drain Hose ASM	25	126-5358	1	Sheave (W/Hub)
			■	27	126-5993	1	Belt-V
9:1	353-508	1	Plug-HH ●	30	126-6687-03	1	Anchor-Clutch
9:1:1	237-42	1	O-Ring	44	1-603384	1	Bushing-Pivot, Idler
14	126-0973	1	Idler Arm ASM	45	1-603402	1	Spring-Extension
14:2	1-513034	2	Sleeve-Bearing	46	1-603610	2	Washer-Spring
14:3	302-40	1	Fitting-Grease, 90 DEG	47	1-653313	2	Gasket-Exhaust
14:4	32144-11	1	Screw-HWH	48	1-807259	1	Key
18		1	Engine-Kawasaki, Fx651V	50	323-15	1	Screw-HH
			♦ ▲	51	323-8	4	Screw-HH
18:1		1	Kawasaki 49065-7007	52	3217-5	1	Nut-Hex
			Engine Oil Filter ♦ ▲	54	3231-29	2	Screw-CARR
18:2		1	Kawasaki 49019-7005 Fuel	55	3256-22	1	Washer-Flat
			Filter ♦ ▲	56	3256-4	1	Washer-Flat
18:3		1	Kawasaki 11013-7045	57	98-5975	4	Washer-Belleville
			Safety Filter ♦ ▲				

● Torque to 24-26 ft-lb

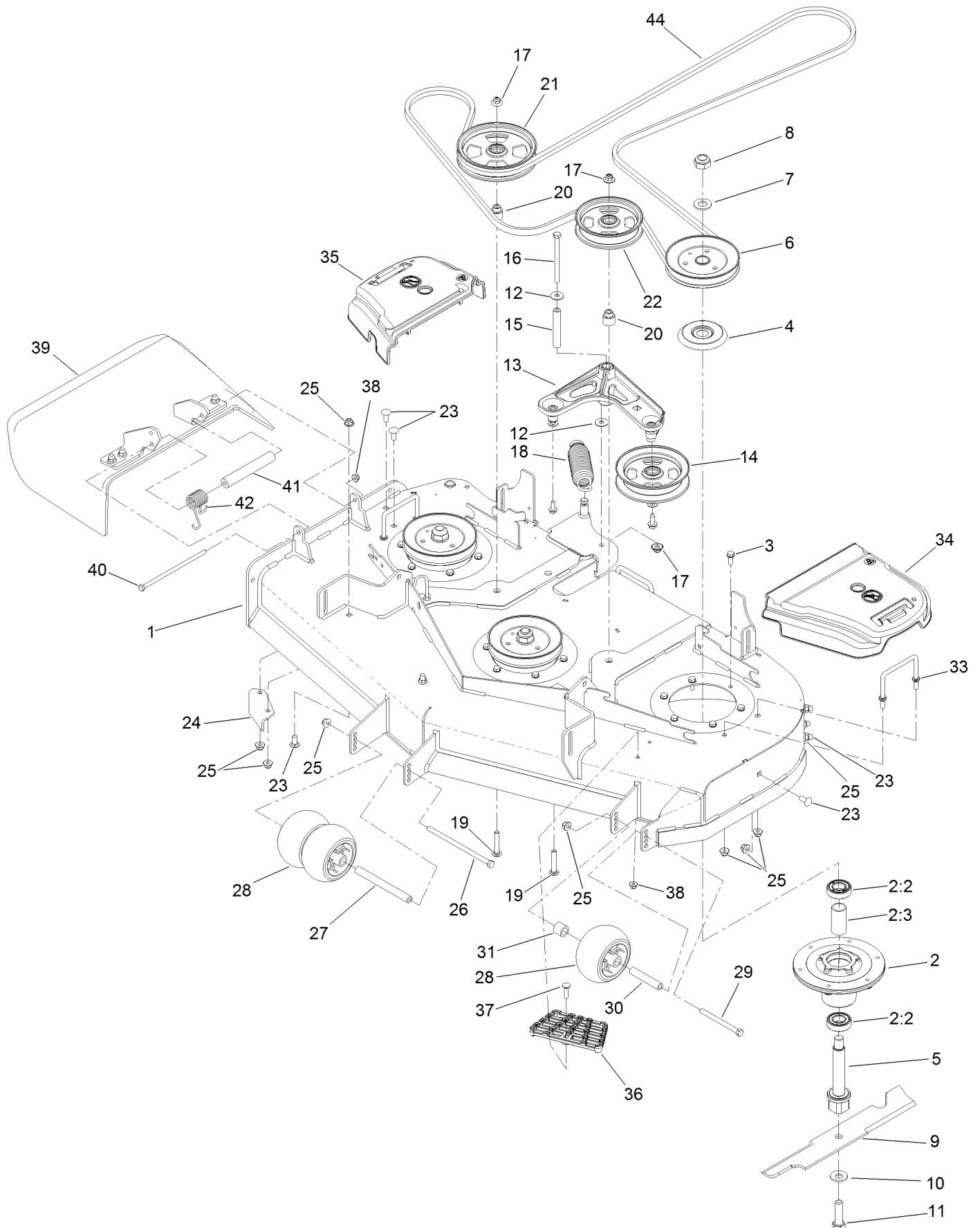
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 23-29 ft-lb

♦ Obtain parts from www.kawpower.com

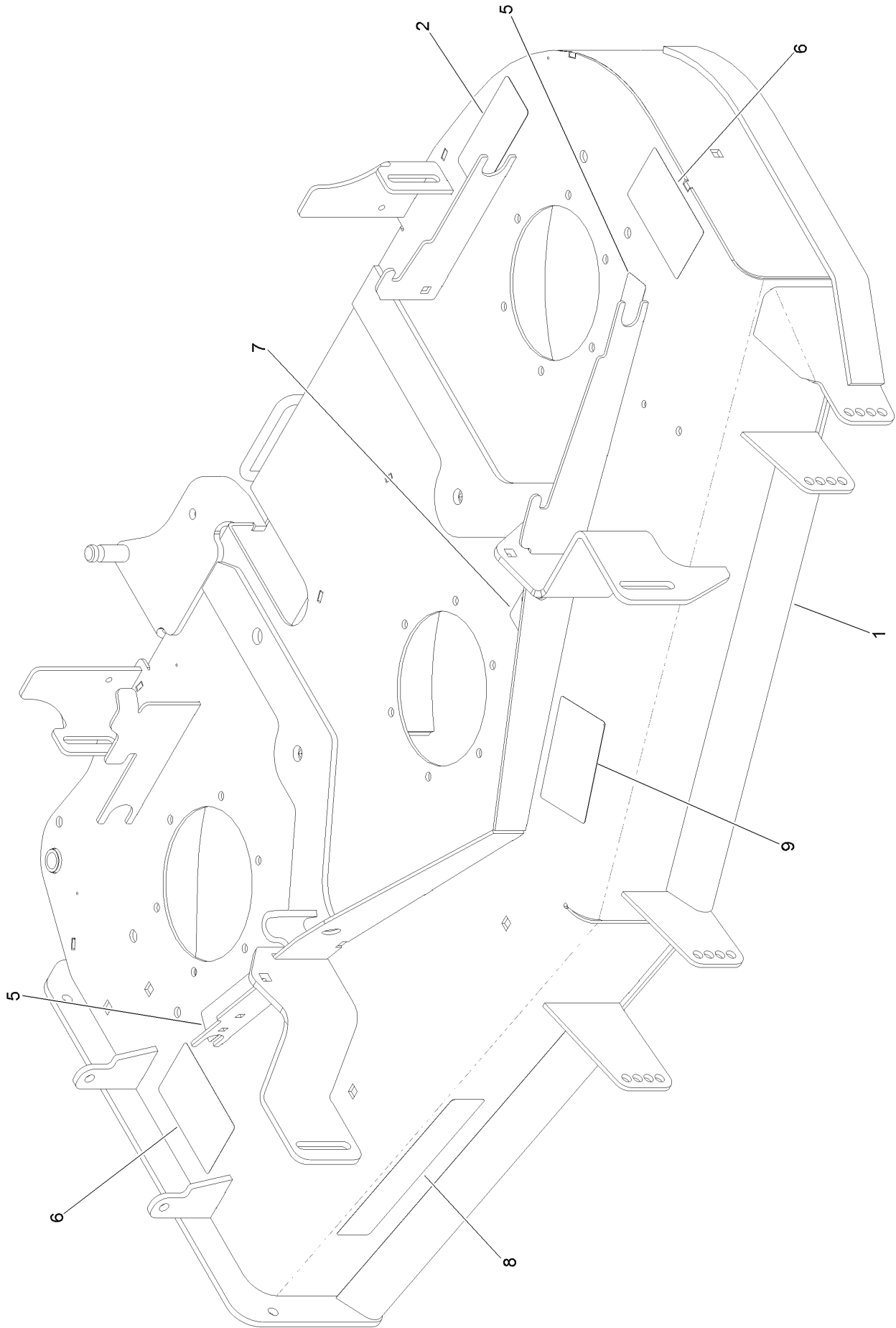
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-6798	1	Deck Decal Assembly	21	136-5404	1	Pulley-Idler, Flat
2	120-5477	3	Spindle ASM	22	136-5405	1	Pulley-Idler, Flat
2:2	116-0720	2	Bearing-Ball	23	3231-27	9	Screw-CARR
2:3	115-2641	1	Spacer-Bearing	24	107-8541-01	1	Baffle-Discharge
3	32144-41	18	Screw-Taptite	25	104-8301	15	Nut-HF, NI
4	117-7210	3	Shield-Bearing	26	108-5388	1	Screw-HH
5	133-2126	3	Shaft-Spindle	27	98-5967	1	Spacer-Wheel
6	120-7854	3	Pulley-B Section	28	1-603299	3	Roller-Scalp, Anti
7	92-5836	3	Washer	29	323-23	1	Screw-HH
8	3296-67	3	Nut-Lock, NI	30	98-7912	1	Tube-Spanner
9	133-2137	3	Blade-Rotary, 16.5In (Hi Flow)	31	98-7913	1	Tube-Spacer
10	125-1736	3	Washer-Belleville	33	109-6982	2	Wireform-Cover
11	51-4060	3	Screw-Blade	34	109-6936	1	Cover-Belt, LH
12	52-2860	2	Washer	35	109-6935	1	Cover-Belt, RH
13	126-0976	1	Idler Arm ASM	36	126-4781-03	1	Step-Deck
14	132-9425	1	Pulley-Idler, Flat	37	3230-3	1	Screw-CARR
15	116-5111	1	Bushing	38	104-8300	2	Nut-HF, NI
16	323-38	1	Screw-HH	39	108-2792	1	Rubber Deflector ASM
17	109-6658	3	Nut-Flange, NI	40	322-50	1	Screw-HH
18	116-6317	1	Spring-Extension	41	105-4622	1	Spacer
19	3231-40	2	Bolt-CARR	42	108-4052	1	Spring-Torsion
20	126-7684	2	Bushing-Idler	44	116-3111	1	Belt-V

Deck Decal Assembly No. 127-6798

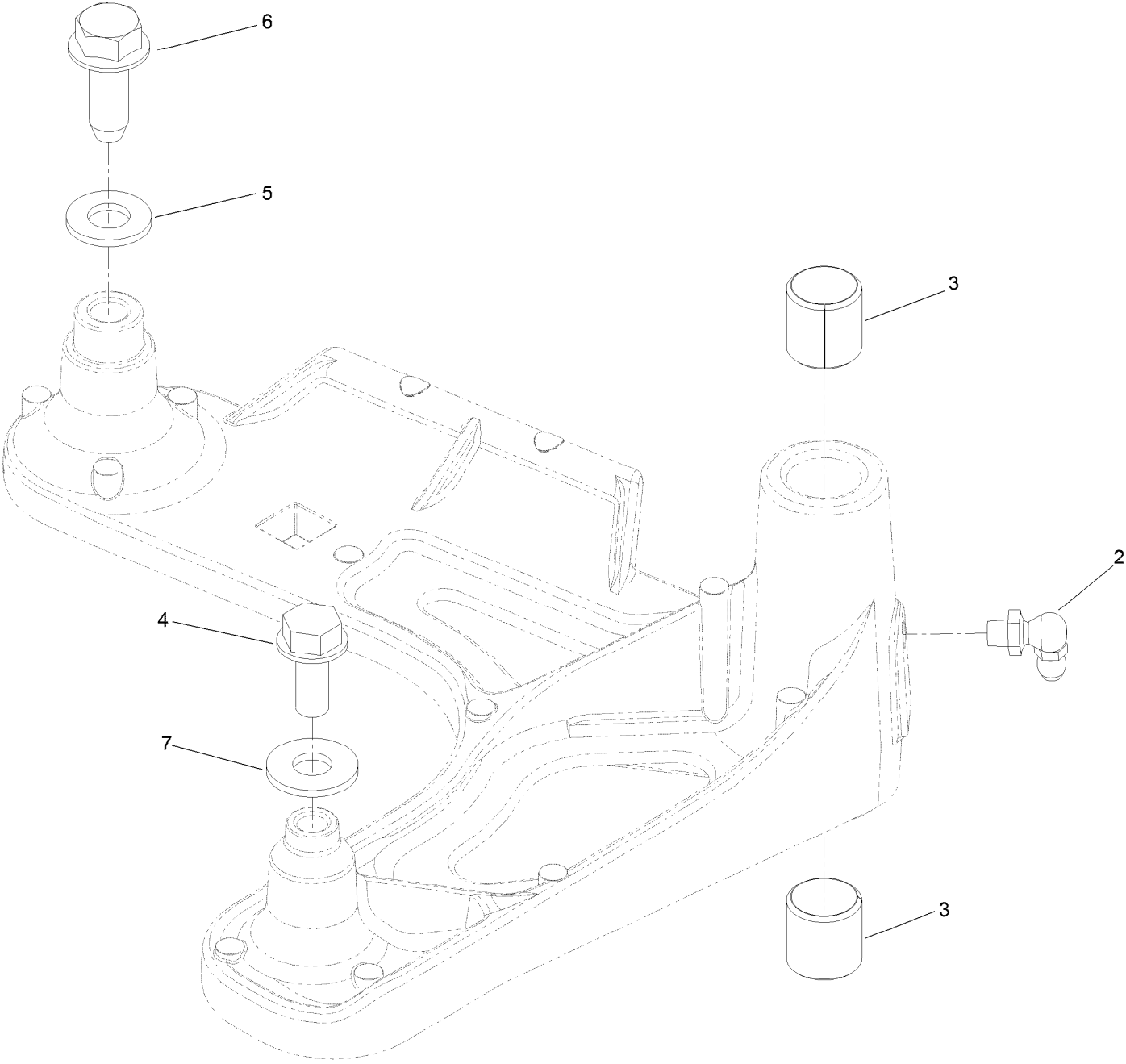


Deck Decal Assembly No. 127-6798 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal Assembly ●	7	109-6035	1	Decal-Routing, Belt
2	93-7818	1	Decal-Torque, Blade Bolt	8	121-3204	1	Decal
5	112-9028	2	Decal-Cover, Missing	9	127-0326	1	Decal-Scalp, Anti
6	117-3848	2	Decal-Danger				

● Not serviced separately

Idler Arm Assembly No. 126-0976

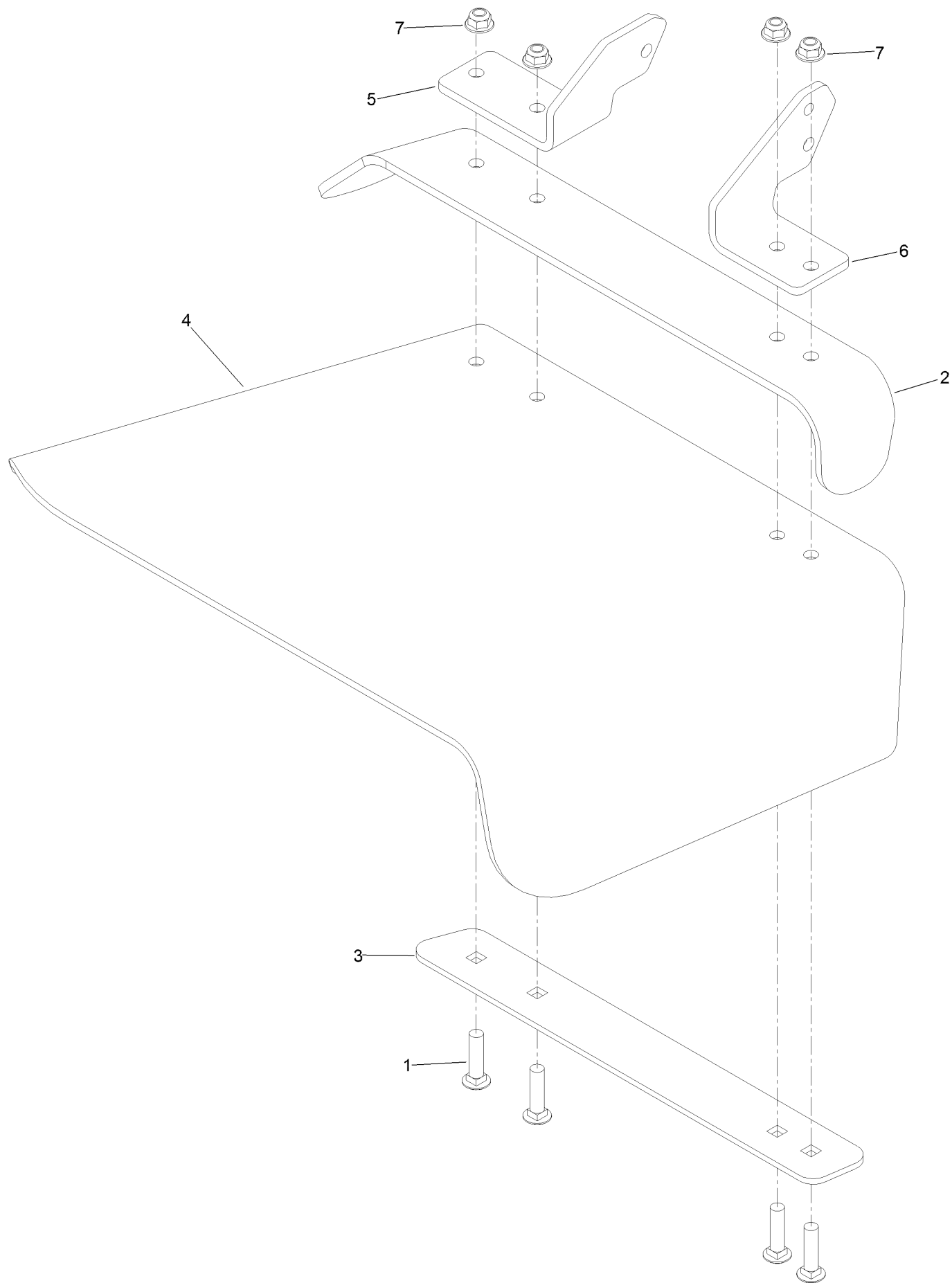


Idler Arm Assembly No. 126-0976 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Fitting-Grease, 90 DEG
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-Plain
6	126-1696	1	Screw-HWHTF
7	3256-3	1	Washer-Flat

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 74470 48in TITAN HD 2500 Series Riding Mower

Product Name	Model/Part
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Toro Hydro Kit.....	121-3783
LED Light Kit.....	126-5382
Front Bucket Bracket Kit	126-7011
Striper Kit.....	126-7882
Sunshade Kit	126-8077
Cover-Hitch.....	126-8299
Trash Container Kit.....	126-8379
Weight Caster Kit.....	126-8639
Flat Free Wheel and Bearing Kit	126-9368
Jack Kit.....	127-6666
MVP Belt and Blade Kit.....	127-6792
Engine Maintenance Kit-Kawasaki FX.....	133-1307
Hi-Back Seat Cover	133-1308
Blade-Rotary, 16.5in (Hi Flow)	133-2137
Blade-Rotary, Atomic 16.5	133-2160
Blade-Rotary, Recycling 16.5in.....	133-2163
48in Recycler Kit.....	133-2168
Blade (6 Pack) 16.5in Hi Flow	133-2176
Blade (6 Pack) 16.5in Recycle	133-2179
Blade (6 Pack) 16.5in Atomic.....	133-2182
5 Gallon Bucket	133-2533
Trimmer Mount Kit	136-1682
ROPS Pin Kit	136-1683
Bucket Mount Kit.....	136-9045
Universal Mount Kit Mower	136-9046
Titan HD Triple Threat Attachment Kit.....	136-9047
Toro Deluxe Rider Cover.....	490-7319
Heavy Duty Bagger Kit	78431
48in Completion Kit (Heavy Duty Bagger).....	78436
Standard EZ Vac Bagger	78481
48in Completion Kit (Standard Bagger)	78486

Notes:

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Notes:



Count on it.