



Customer Service Bulletin Commercial Business Group

January 18, 2002

Groundsmaster® 3500-D

Model/Serial Range:

Model Number:

30821

Serial Numbers:

200000101-210009999

Subject: Areas to inspect for potential leaks.

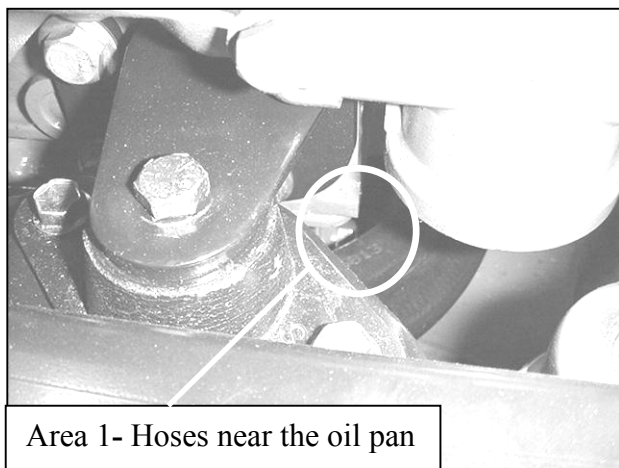
Two areas have been identified as potential sources of hydraulic leaks.

- 1) Rear wheel motor traction hoses pass under the left rear corner of the oil pan and may contact the sharp edge of the oil pan.
- 2) The hose clamps retaining the hydraulic oil cooler hoses may be turned allowing contact with the radiator.

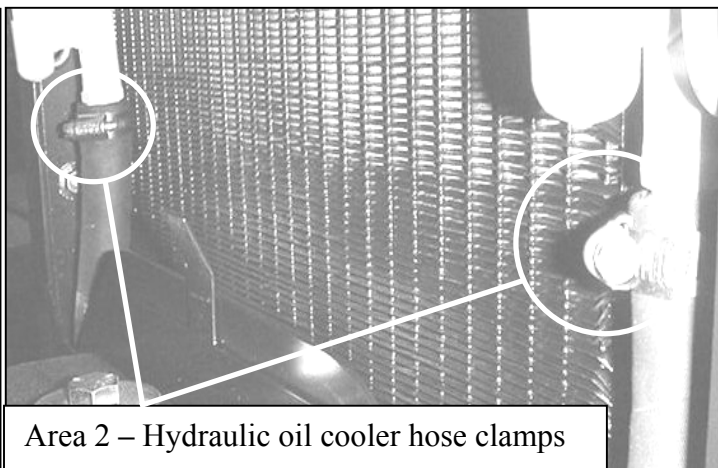
Whenever a machine is being serviced, inspect and correct the following conditions.

- 1) Verify the Rear Wheel Motor hoses do not contact the oil pan. If contact is observed reposition the hose retainers or ties allowing the hoses to relax so the engine can move without contacting the hoses. Hoses should be replaced if damage has exposed the steel braids.
- 2) Verify the oil cooler hose clamps do not contact the radiator fins. If the hose clamps contact the radiator, turn the engine off and relieve all pressure from the circuit. Loosen and rotate the clamps so they do not come in contact with the radiator when tightened.

Contact your local Toro Distributor for assistance with any necessary repairs.



Area 1- Hoses near the oil pan



Area 2 – Hydraulic oil cooler hose clamps