



## Customer Service Bulletin Commercial Business Group

### Groundsmaster® 580-D

Model/Serial Range: Model Number: Serial Numbers:  
30580 80001-49999

**Subject: Availability of Hose Routing Kit (93-9956).**

The internal routing of the wing unit hoses through the wing arms requires accurate hose positioning or the hoses may become damaged as the cutting units are raised and lowered.

In order to reduce hose damage due to incorrect routing, Hose Routing Kit (93-9956) is now available for the units identified above. The kit contains all the parts, hoses, and instructions necessary to reroute the wing deck hoses external to the arms. A parts page is located below as a reference. The external routing reduces the possibility of damage due to incorrect routing. All future production will include the external hose routing.

**NOTE:**

Some removal of sheet metal by cutting will be required to install this kit. Details are listed in the kit instructions.

