



Customer Service Bulletin Commercial Business Group

Groundsmaster® 580-D

Model/Serial Range: **Model Number:** **Serial Numbers:**
30581 80101-80311

Subject: PTO Spring Centering Coupler Rework

The PTO Spring Centering Coupler on units listed above is rigidly mounted to the engine flywheel and does not proper absorb cyclical loading inherent in diesel engines.

This situation may allow the PTO Spring Centering Coupler to develop fractures around the centering hub and disengaging the PTO pump, rendering the cutting units inoperable.

The improved PTO Spring Centering Coupler incorporates a load absorbing spring hub, which offers improved durability and simplifies center hub alignment.

Contact your local Toro distributor for details regarding the Factory Rework Program for installation of the improved PTO Spring Centering Coupler.