



Form No. 3424-606 Rev B

Count on it.

Parts Catalog

52in TITAN[®] HD 2500 Series Riding Mower

Model No. 74471—Serial No. 404315000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

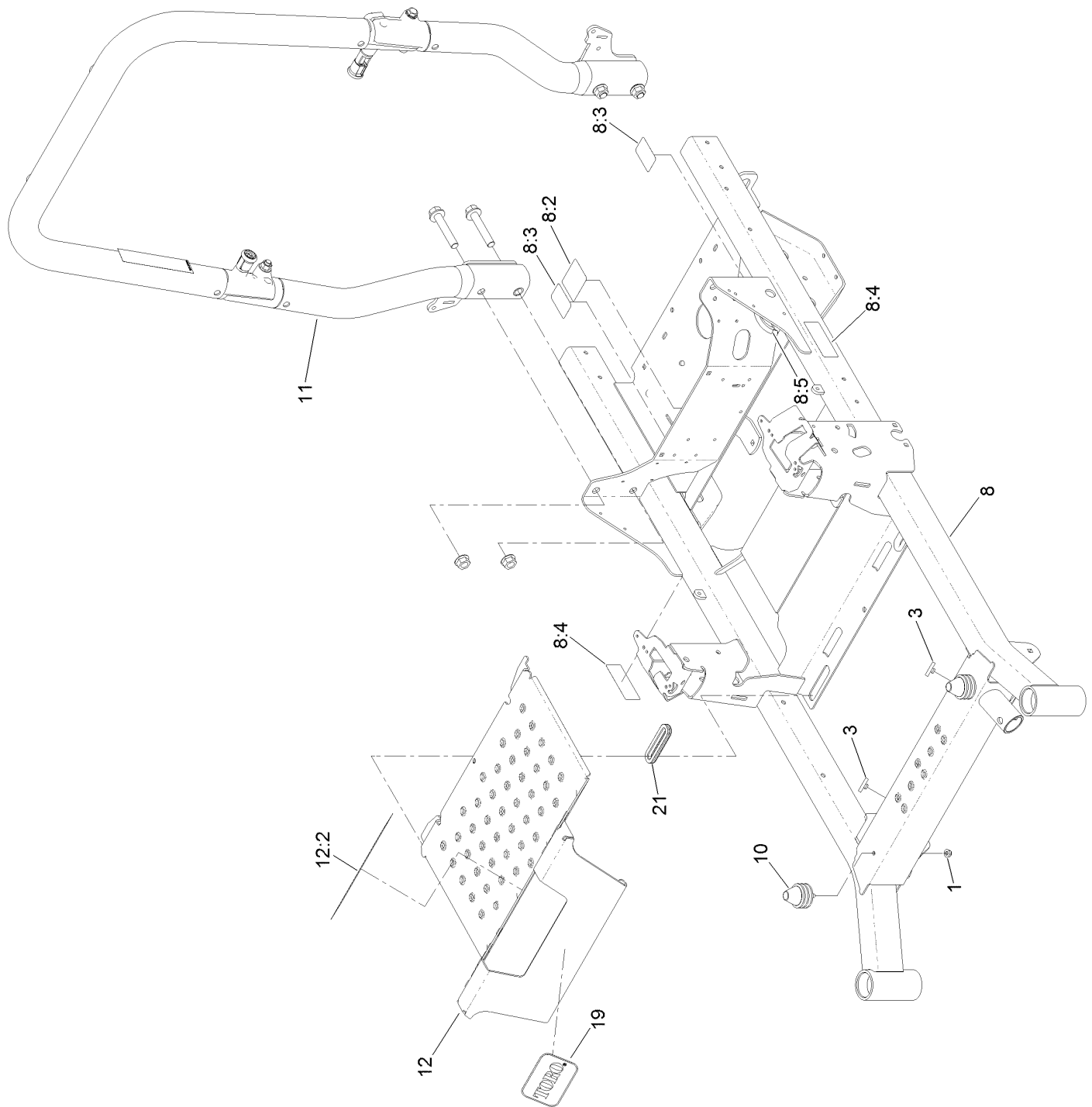
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame and Roll-Over Protection System Assembly

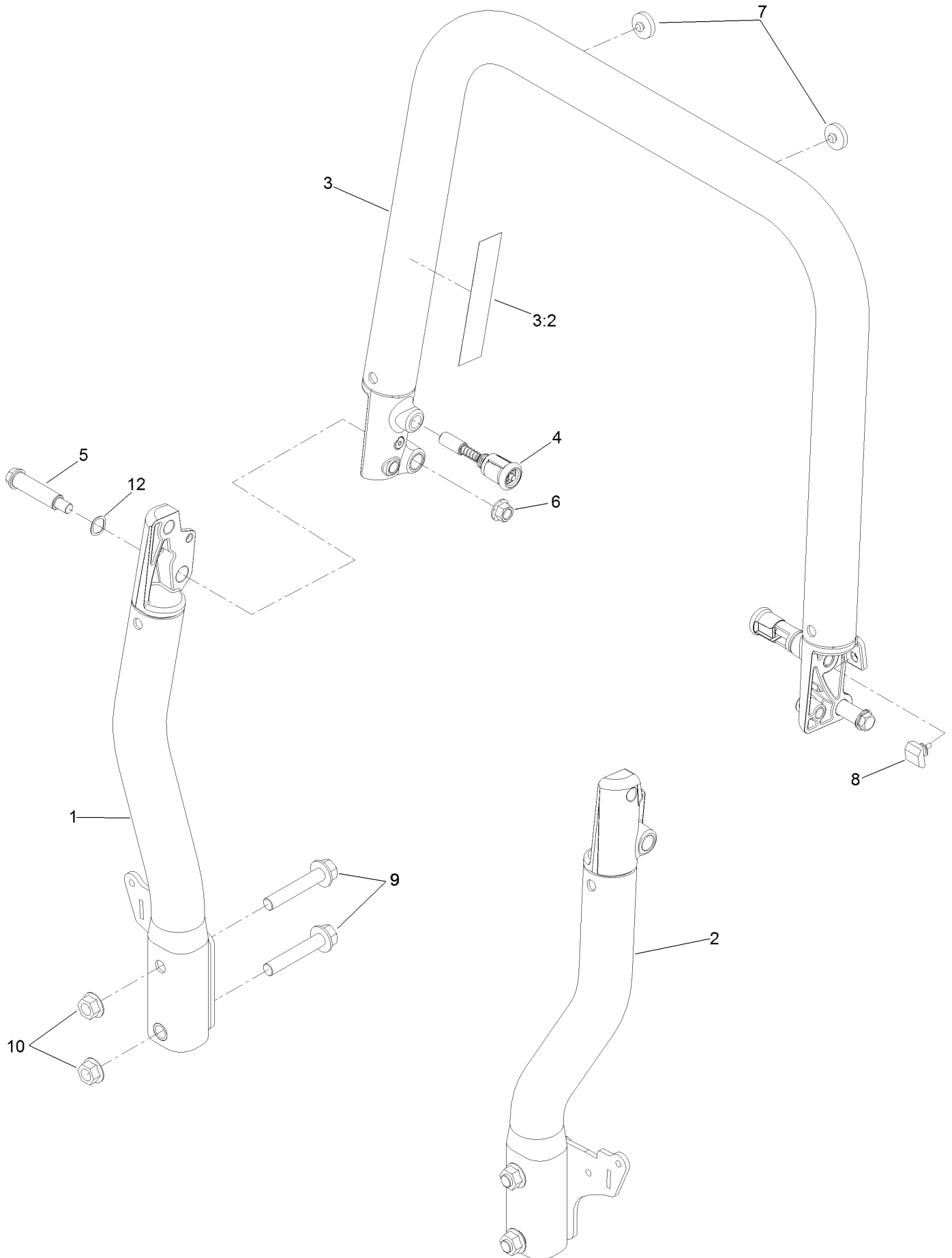


Frame and Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-HF, NI	10	126-5491	2	Isolator
3	109-9233	2	Bumper-Push-In, Rubber	11	126-9526	1	ROPS ASM
8	126-4699	1	Frame ASM	12	126-5872	1	Pan-Floor
8:2	109-6014	1	Decal-Routing, Belt	12:2	126-8383	1	Decal-Danger
8:3	116-8588	2	Decal-Release, Drive	19	67-1300	1	Decal
8:4	126-4363	2	Decal-Warning	21	126-7065	2	Grommet-Rubber
8:5	127-6618	1	Strip-Seal				

Roll-Over Protection System Assembly

No. 126-9526



Roll-Over Protection System Assembly

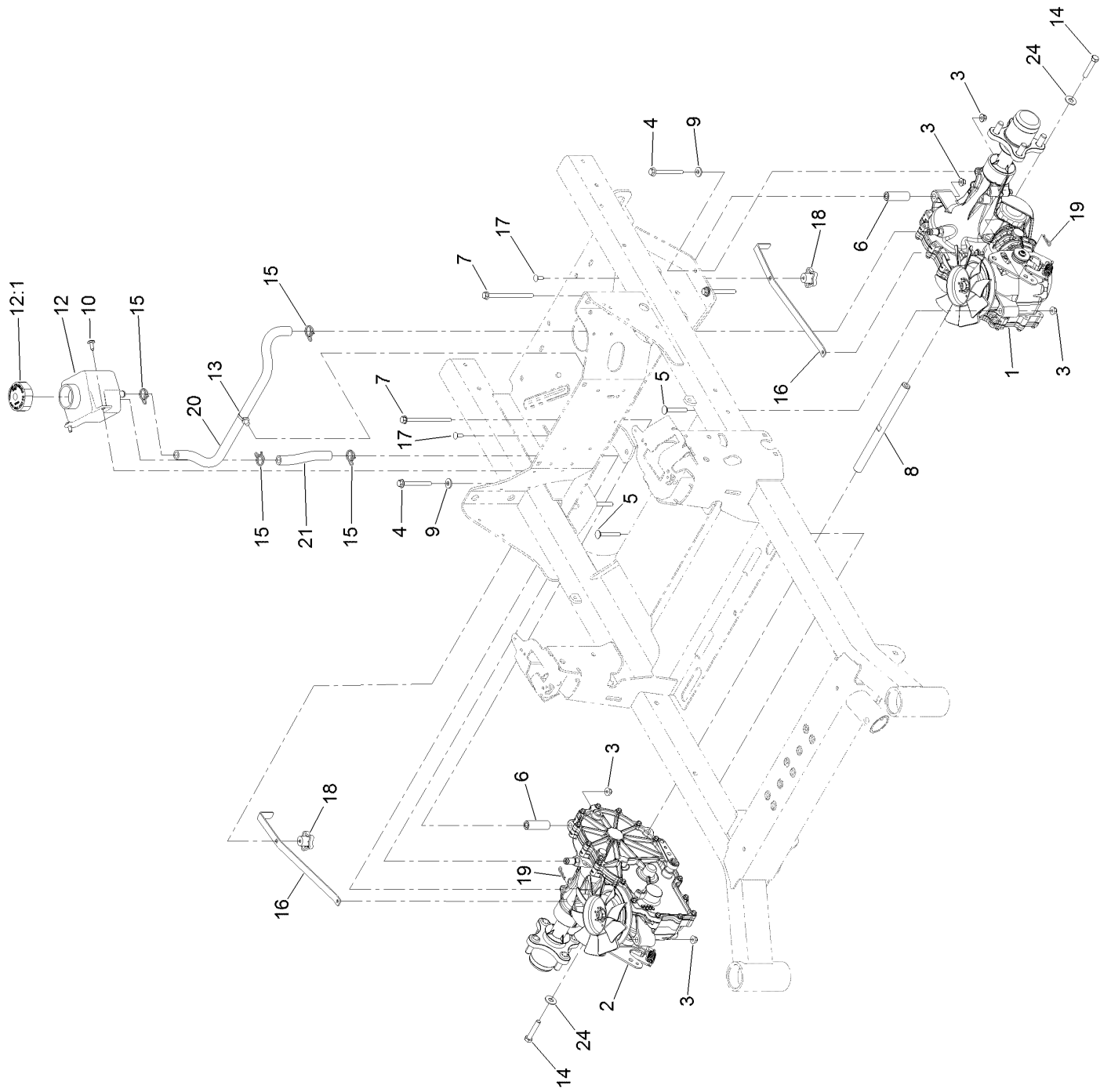
No. 126-9526 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Tube-Upright, RH ●
2		1	Tube-Upright, LH ●
3		1	Top Tube ASM ●
3:2	107-3069	1	Decal-Warning
4	116-0104	2	Pin-Spring
5	126-9209	2	Bolt-Shoulder

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	99-5107	2	Nut-Lock
7	135-0504	2	Bumper-ROPS
8	126-9966	2	Bumper-ROPS
9	126-9488	4	Screw-HHF
10	32128-50	4	Nut-Flange
12	119-4164	2	Washer-Wave

● Not serviced separately

Hydraulic Assembly

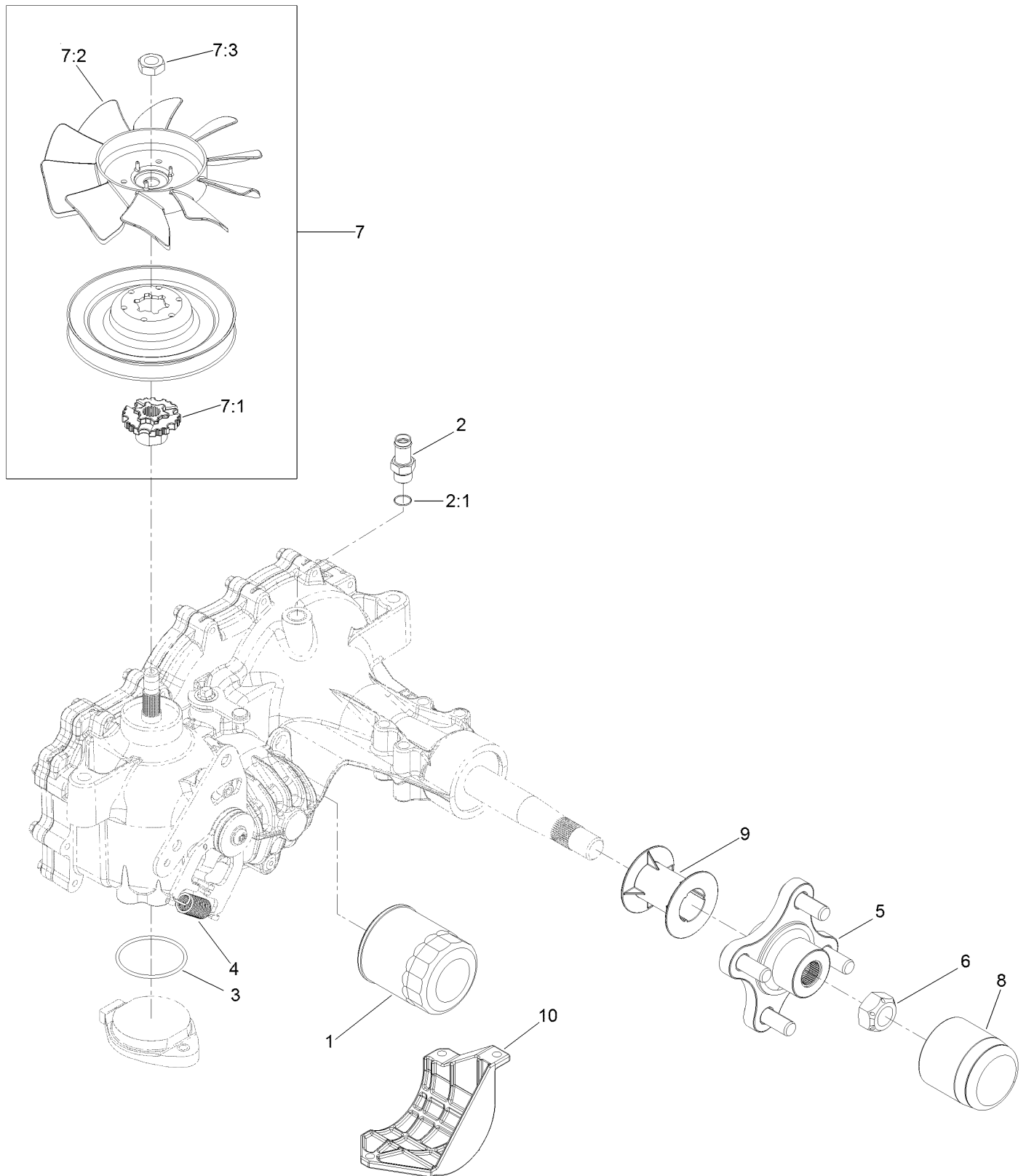


Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2883	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	126-2884	1	RH Transaxle ASM	13	32180-118	1	Clip-Tie
3	104-8300	8	Nut-HF, NI	14	94-7972	2	Screw-HH W/Loctite ●
4	126-4687	4	Screw-HHF	15	126-0327	4	Clamp-Hose
5	3230-7	2	Bolt-CARR	16	109-5395	2	Arm-Bypass, Hydro
6	116-5809	2	Spacer-Hydro	17	3229-1	2	Screw-CARR
7	126-5896	2	Screw HHF	18	108-6402	2	Knob-Handle
8	116-6833	1	Shaft-Spacer	19	1-806003	2	Pin-Cotter
9	1-303334	4	Washer-Spring	20	126-5668	1	Hose-Hydraulic
10	126-6266	2	Screw-Tph	21	126-5669	1	Hose-Hydraulic
12	109-2250	1	Tank-HYD	24	3256-4	2	Washer-Flat

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly No. 126-2883

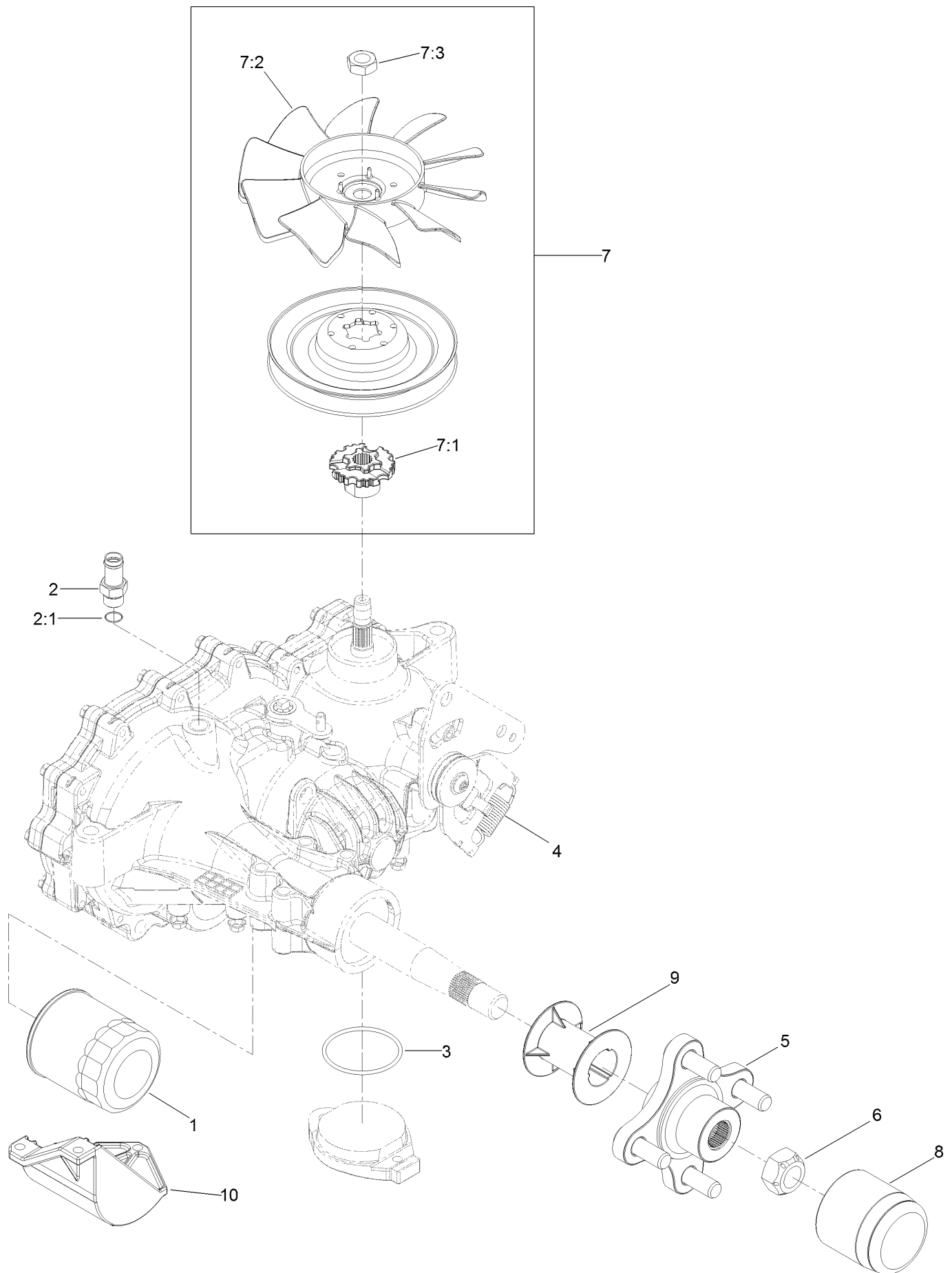


LH Transaxle Assembly No. 126-2883 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD	7:1	126-8905	1	Hub-Fan
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:3	116-9714	1	Nut-HJ
3	109-3540	1	O Ring-Seal	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring-Extension	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7979	1	Guard-Filter, LH
6	109-3536	1	Nut-Hub	99	135-3604	1	Brake Shaft Seal Kit ●
7	126-8904	1	Fan And Pulley Kit	99	121-3243	1	Seal Kit ●

● Not illustrated

RH Transaxle Assembly No. 126-2884



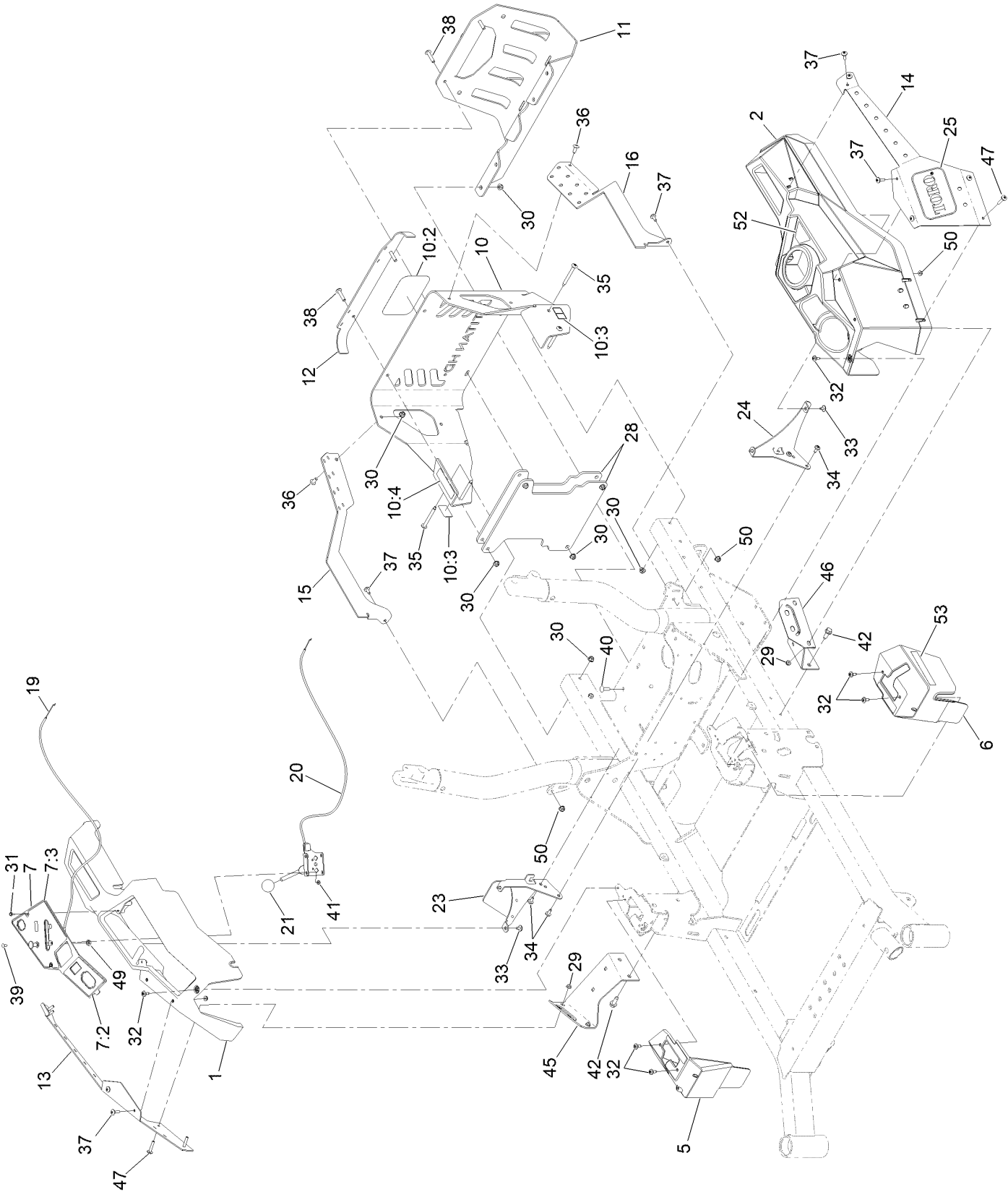
RH Transaxle Assembly No. 126-2884 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
3	109-3540	1	O Ring-Seal
4	109-5592	1	Spring-Extension
5	116-3872	1	Hub-Offset
6	109-3536	1	Nut-Hub
7	126-8904	1	Fan And Pulley Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7:1	126-8905	1	Hub-Fan
7:2	126-0226	1	Fan
7:3	116-9714	1	Nut-HJ
8	116-6214	1	Cap-Axle, Long
9	116-6213	1	Tube-Axle
10	120-7981	1	Guard-Filter, RH
11	121-3243	1	Seal Kit ●
99	135-3604	1	Brake Shaft Seal Kit ●

● Not illustrated

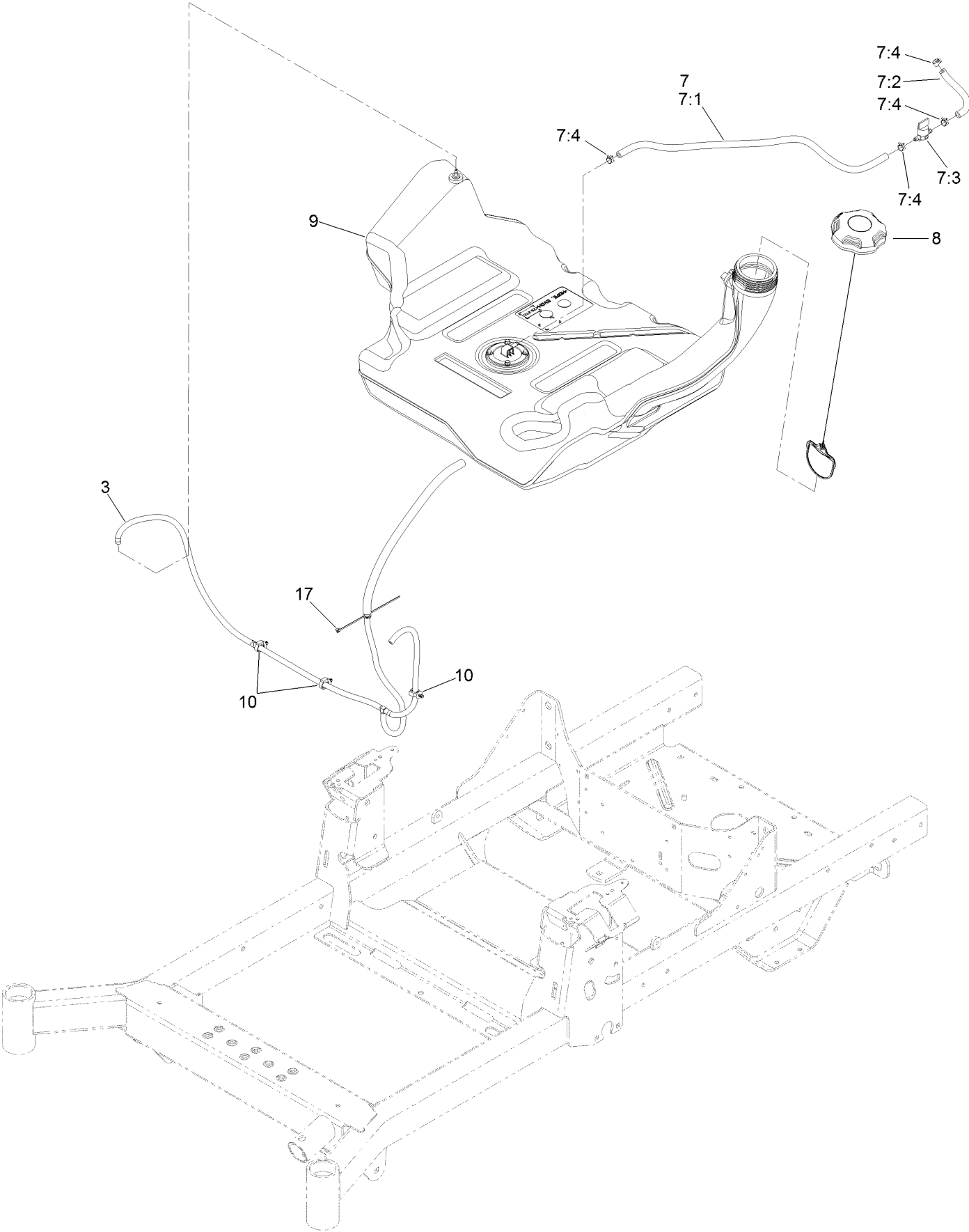
Control Console and Guard Assembly



Control Console and Guard Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4983	1	Console-RH	28	126-9165-01	2	Weight-Rear
2	126-4984	1	Console-LH	29	104-7201	4	Nut-HF, NI
5	126-7371	1	Cover-Control, Motion (RH)	30	104-8300	12	Nut-HF, NI
6	126-7372	1	Cover-Control, Motion (LH)	31	117-5036	2	Screw-Plastic, HWH
7	136-1673	1	Control Panel ASM	32	120-7950	6	Screw-Torx
7:2	126-9115	1	Decal-Panel, Control	33	126-5544	4	Screw-Torx
7:3	137-9240	1	Decal-Panel, Control	34	126-6266	4	Screw-Tph
10	126-7803	1	Rear Guard ASM	35	126-6267	4	Screw-TTH
10:2	99-4693	1	Decal	36	126-6268	2	Screw-TTH
10:3	106-5517	2	Decal-Warning	37	126-6269	10	Screw-Truss
10:4	133-8062	1	Decal-Arrestor, Spark	38	126-7439	4	Screw-Torx
11	126-7664-03	1	Guard-Muffler	39	1-807513	2	Bolt-CARR
12	126-6260-01	1	Trim-Upper, Rear	40	3230-22	2	Screw-CARR
13	136-1745-01	1	Cover-Pod, RH	41	3296-2	2	Nut-Lock, NI
14	136-1746-01	1	Cover-LH	42	126-1696	4	Screw-HWHTF
15	126-9023-01	1	Bracket-Guard, RH	45	136-9030-01	1	Bracket-Support, Pod (RH)
16	126-9022-01	1	Bracket-Guard, LH	46	136-9029-01	1	Bracket-Support, Pod (LH)
19	126-7009	1	Cable-Control, Choke	47	126-8232	4	Screw-Truss Hex Skt
20	126-7008	1	Cable-Control, Throttle	49	3220-3	1	Nut-HJ
21	1-603175	1	Knob-Ball	50	32149-2	10	Nut-Keps
23	126-9945	1	Support-Console, RH	52	126-9939	1	Decal-Fill, Fuel
24	126-5532-03	1	Bracket-Console, LH	53	126-9300	2	Decal
25	68-3640	2	Decal				

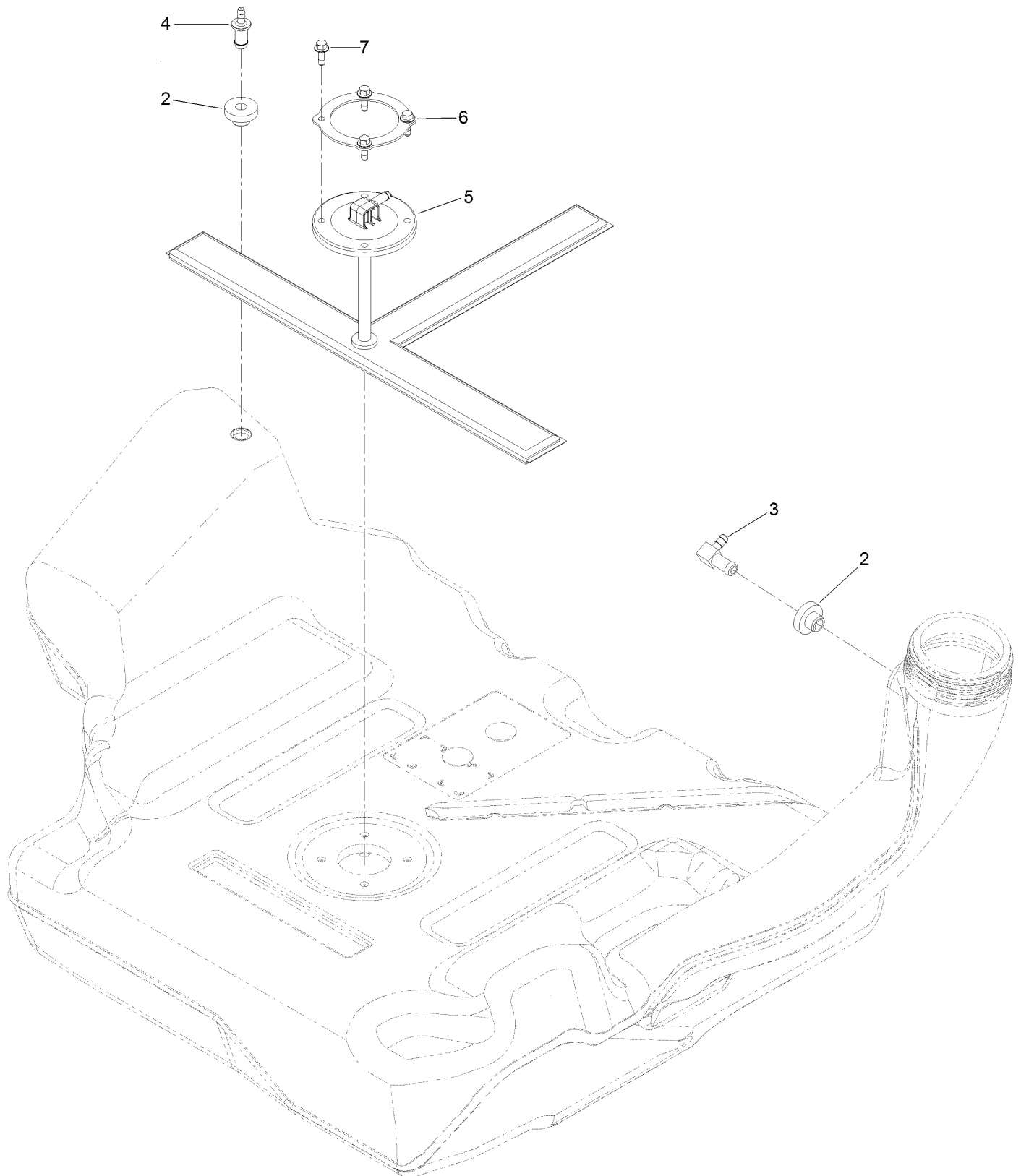
Fuel System and Vent Hose Assembly



Fuel System and Vent Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	126-8736	1	Vent Hose ASM	7:4	2412-98	4	Clamp-Hose
7	126-8740	1	Fuel Hose ASM	8	135-4801	1	Cap-Fuel, Ratcheting
7:1	109-0302	1	Hose-Fuel Line 24"	9	126-4724	1	Tank-Fuel
7:2	109-0678	1	Hose-Fuel	10	126-5523	3	Clip
7:3	1-603770	1	Valve-Fuel	17	1-303287	1	Tie-Cable 5 1/2 (Small)

Fuel Tank Assembly No. 126-4724

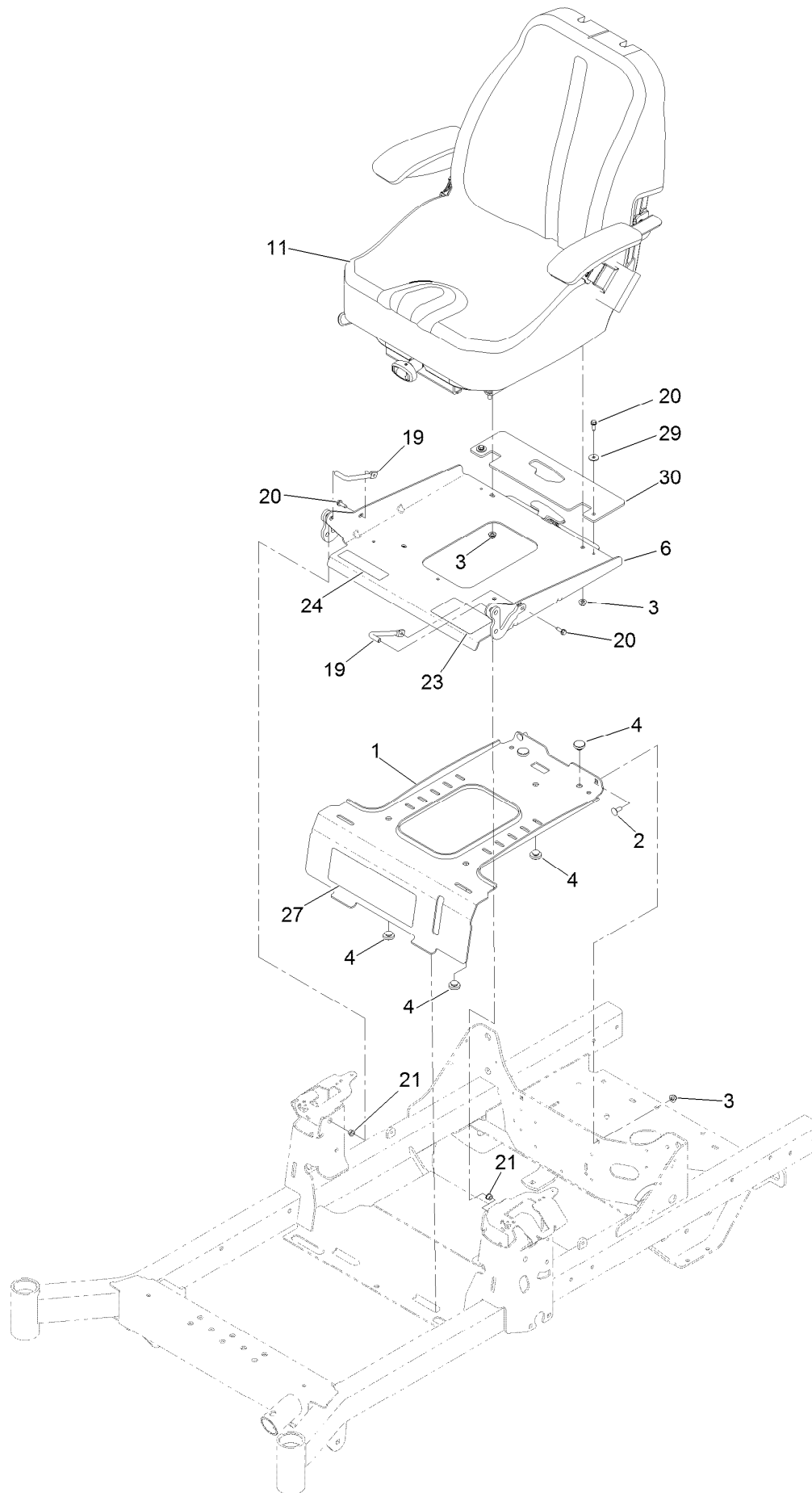


Fuel Tank Assembly No. 126-4724 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	126-9057	1	Fitting-90 DEG
4	116-4630	1	Fitting-Orifice, Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-5528	1	Pickup-Fuel
6	126-5527	1	Ring-Retainer
7	126-5525	4	Bolt

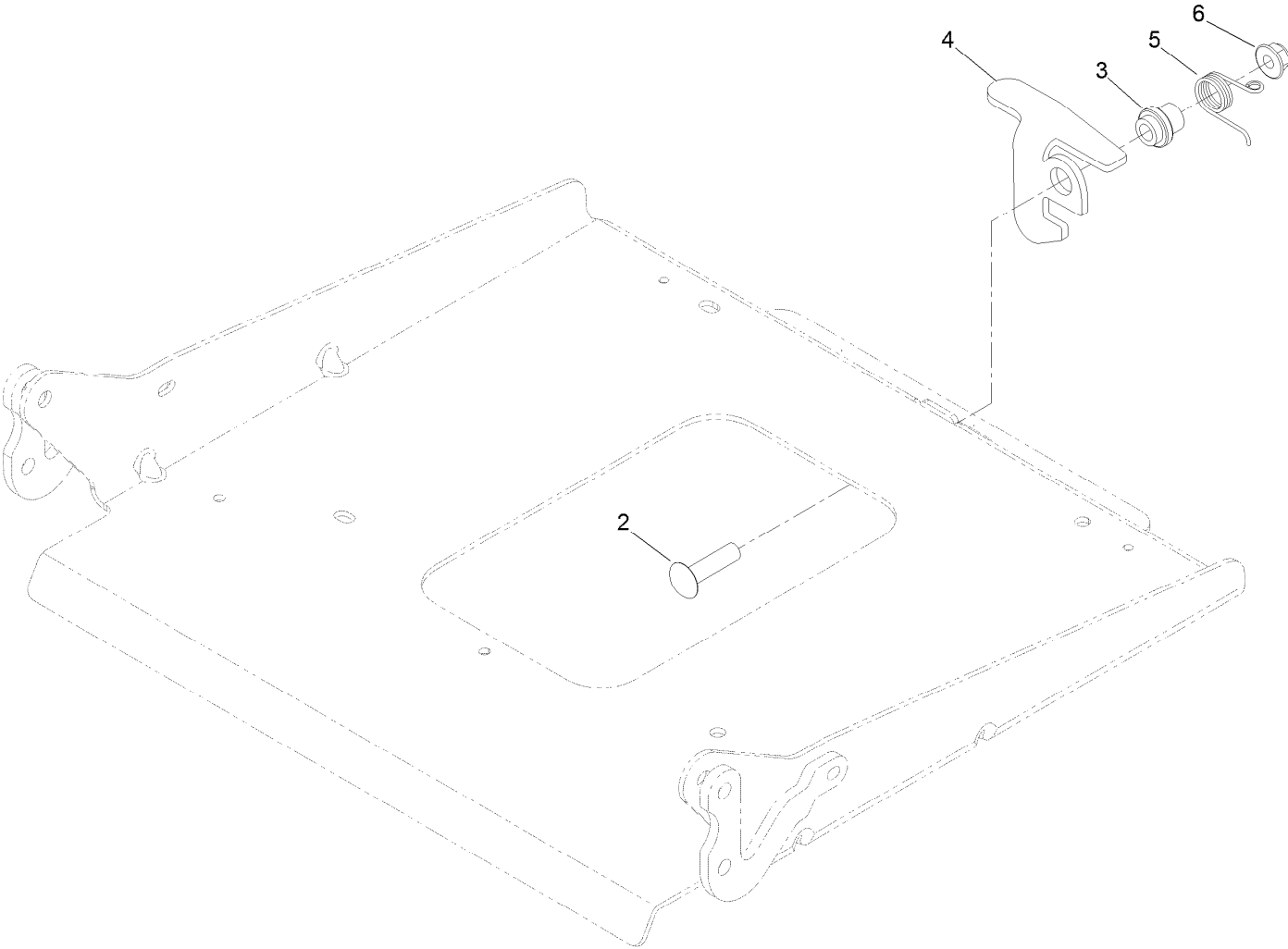
Seat Mount Assembly



Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4082-03	1	Plate-Retainer, Tank	20	32144-44	4	Screw-HWH, Thread Roll
2	3230-23	2	Bolt-CARR	21	1-603735	2	Bushing-Flanged
3	104-8300	6	Nut-HF, NI	23	126-8151	1	Decal-Aid, Service
4	135-0505	5	Bumper-Seat	24	126-8161	1	Decal-Latch, Seat
6	126-7309	1	Seat Pan And Latch ASM	27	126-9273	1	Decal
11	136-9014	1	Seat ASM	29	3256-67	2	Washer
19	126-5914	2	Pin-Pivot, Seat	30	135-0214	1	Guard-Seat, Rubber

Seat Pan and Latch Assembly No. 126-7309

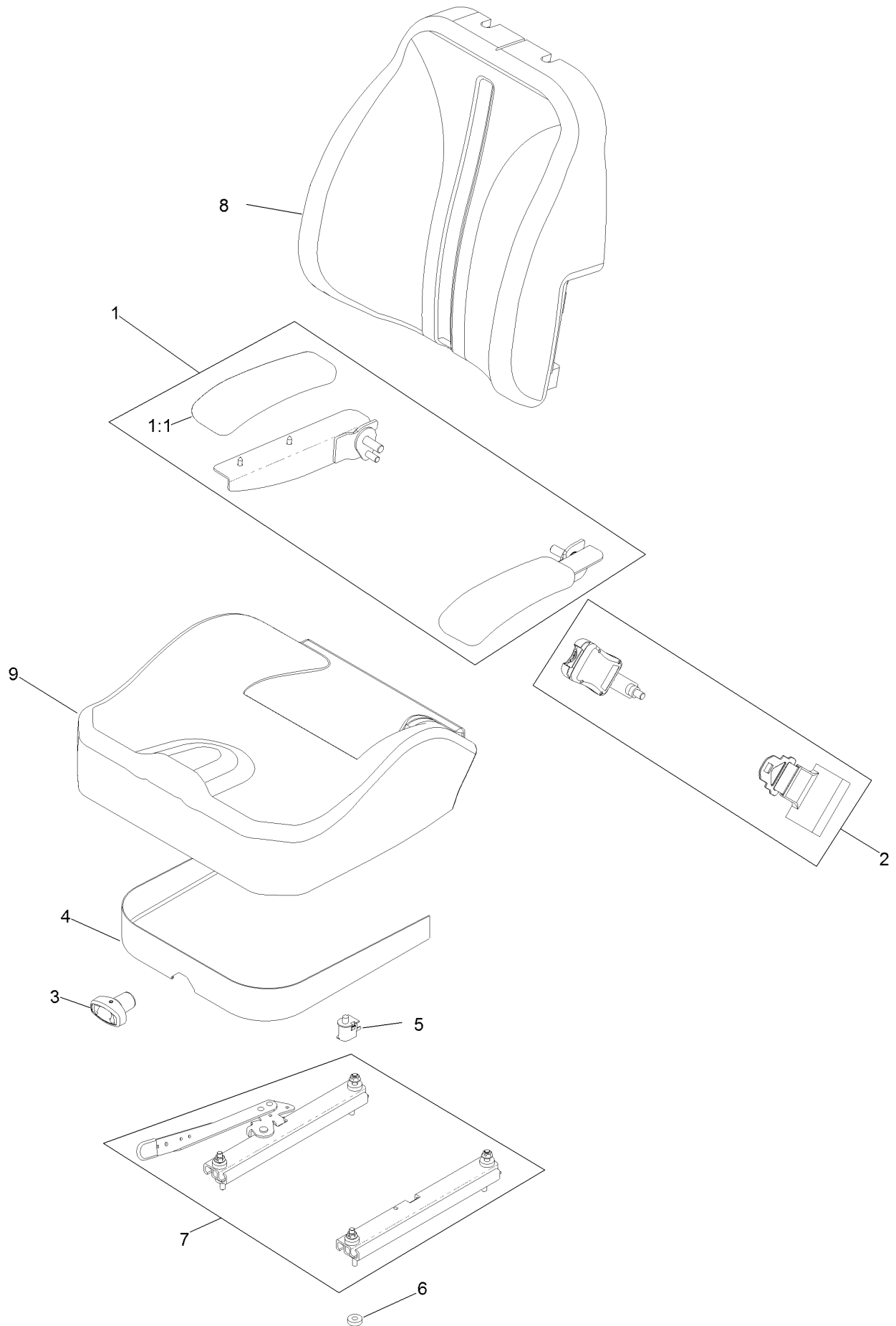


Seat Pan and Latch Assembly No. 126-7309 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3231-26	1	Screw-CARR
3	107-0075	1	Bushing-Latch, Seat
4	126-6739	1	Latch-Catch, Single

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-8923	1	Spring-Torsion, Latch
6	104-8301	1	Nut-HF, NI

Seat Assembly No. 136-9014

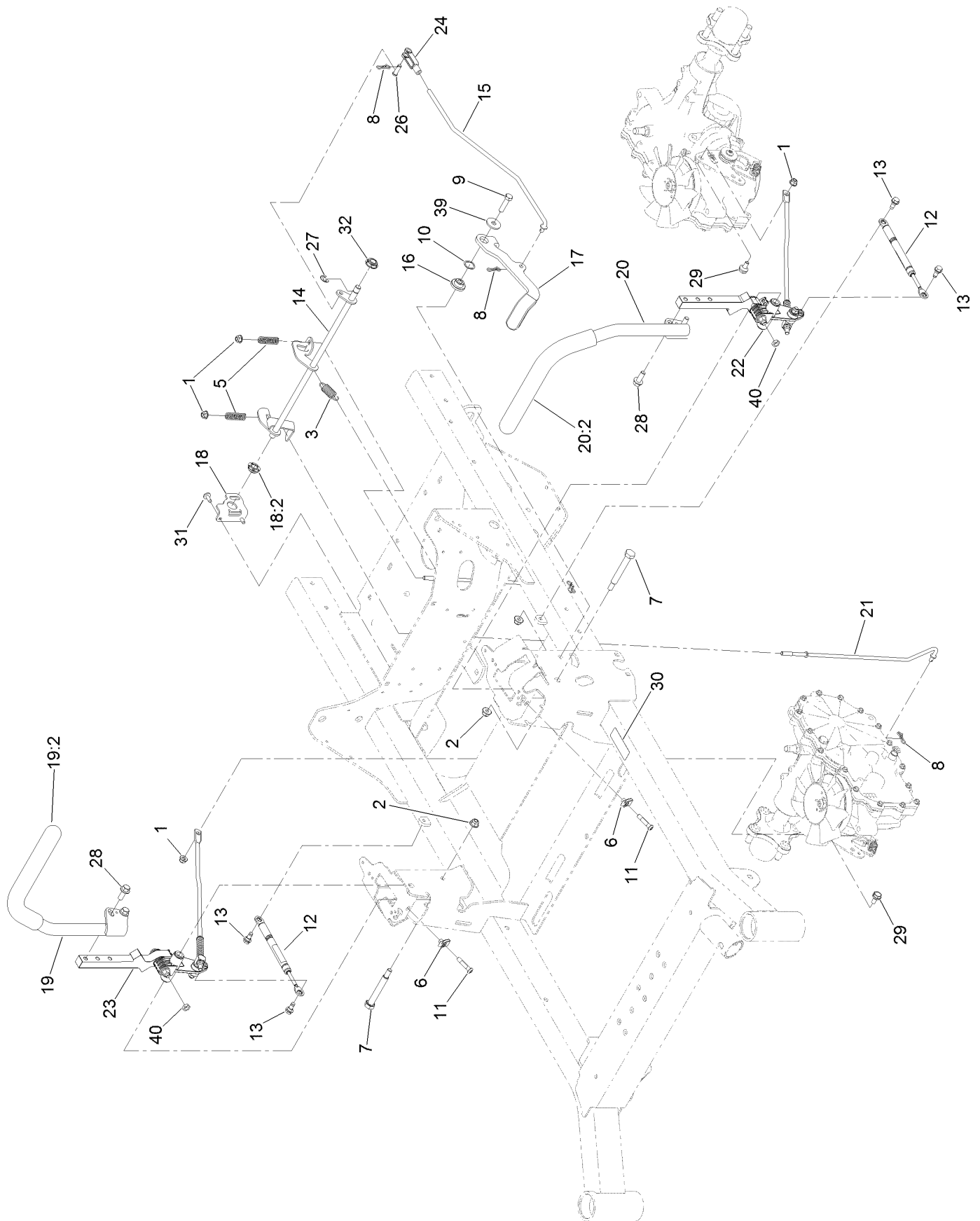


Seat Assembly No. 136-9014 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2058	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
2	130-0845	1	Seat Belt Kit
3	130-0846	1	Knob-Adjuster
4	126-3506	1	Cover-Skirt W/Fasteners

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	82-2190	1	Switch-Bail
6	26-4840	4	Spacer-Pin, Mounting
7	130-0844	1	Track Set
8	136-9019	1	Cover-Back, Seat
9	136-9020	1	Cover-Bottom, Seat

Motion Control Assembly

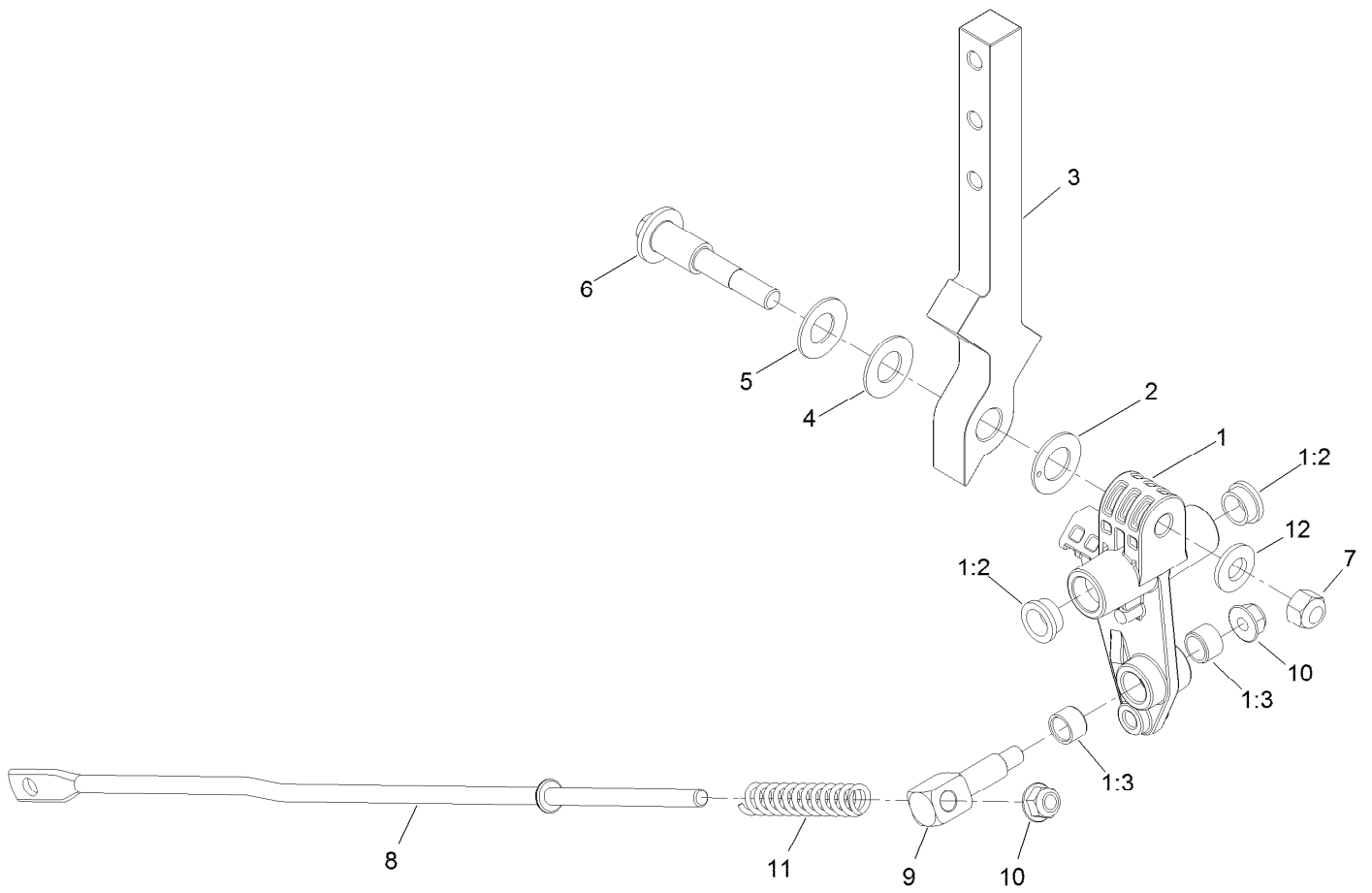


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-HF, NI	19	126-9191	1	RH Control Handle ASM
2	104-8301	3	Nut-HF, NI	19:2	126-7359	1	Grip
3	107-1045	1	Spring-Extension	20	126-9192	1	LH Control Handle ASM
5	109-7694	2	Spring-Compression	20:2	126-7359	1	Grip
6	112-3306	2	Nut	21	126-7217	2	Linkage-Brake, Lower
7	115-5099	2	Bolt-Pivot	22		1	LH Motion Control ASM ●
8	119-1415	4	Pin-Cotter, Locking	23		1	RH Motion Control ASM ●
9	323-8	1	Screw-HH	24	1-303105	1	Yoke-Adjustable
10	119-4164	1	Washer-Wave	26	1-808280	1	Pin-Clevis
11	126-4299	2	Screw-HSBH	27	32120-47	1	Ring-Retaining, External
12	126-4322	2	Damper	28	3234-42	4	Screw-HHF
13	126-4424	4	Screw-Shoulder	29	37-8771	2	Bolt-Shoulder, HF
14	126-5813	1	Shaft-Brake	30	115-9625	1	Decal-Brake, Parking
15	126-5819	1	Linkage-Brake, Upper	31	126-6266	2	Screw-Tph
16	126-5989	1	Pivot-Flange	32	126-5820	1	Bearing-Spherical
17	126-9490	1	Lever-Brake (With Grip)	39	2844	1	Washer
18	126-6456	1	Bracket-Brake	40	3218-3	2	Nut-Jam
18:2	126-5820	1	Bearing-Spherical				

● Not serviced separately

LH Motion Control Assembly

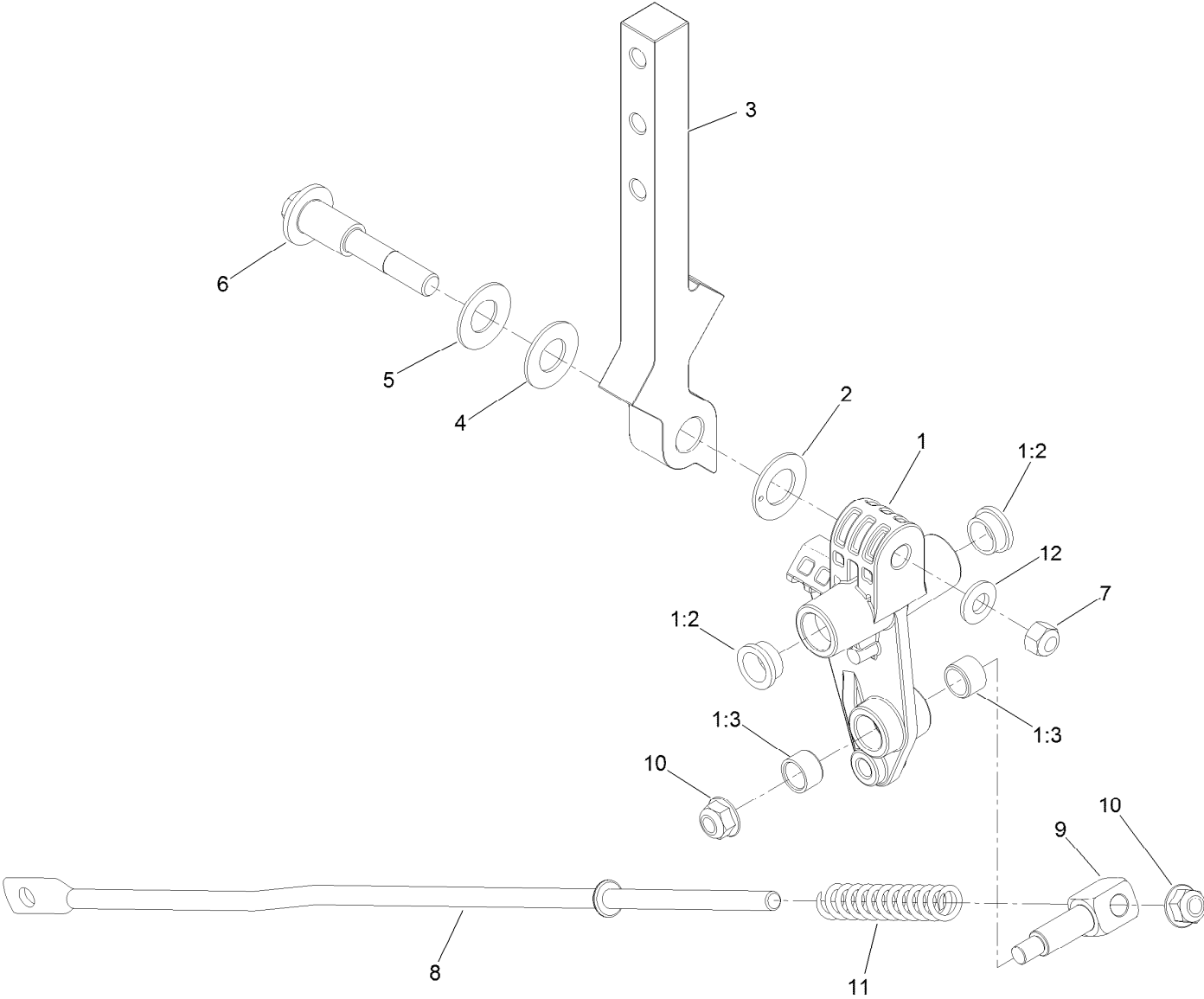


LH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM
1:2	126-8909	2	Bushing
1:3	1-413152	2	Bushing-Sleeve
2	126-7296	1	Washer-Friction
3	126-8182	1	Arm-Control
4	117-1240	1	Washer
5	119-8925	1	Washer-Belleville

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	117-1198	1	Bolt-Pivot
7	32152-2	1	Nut-Lock, Cone
8	126-5435	1	Link-Control
9	126-5434	1	Swivel
10	104-8300	2	Nut-HF, NI
11	126-8195	1	Spring-Return, Neutral
12	3256-24	1	Washer-Plain

RH Motion Control Assembly

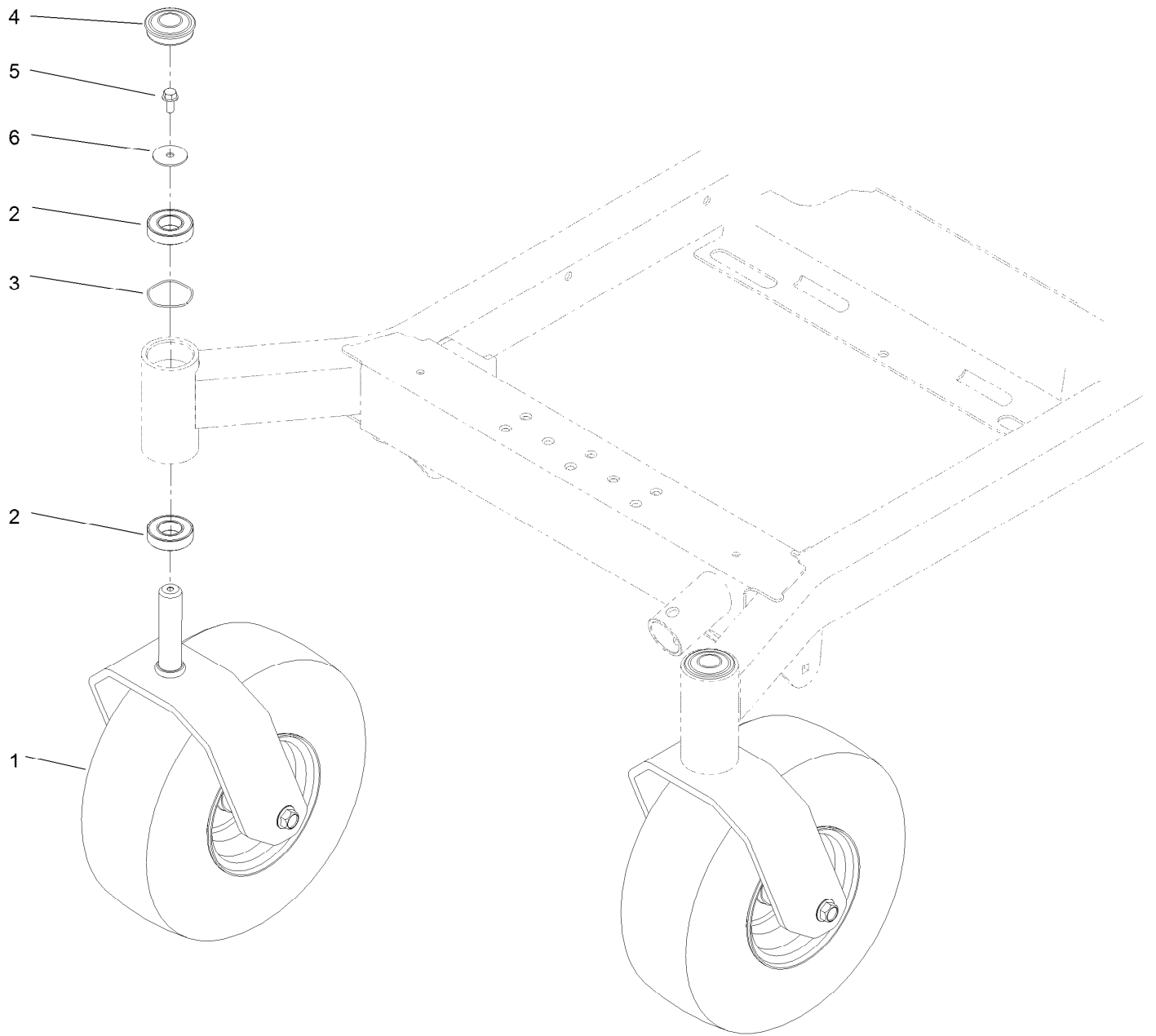


RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM
1:2	126-8909	2	Bushing
1:3	1-413152	2	Bushing-Sleeve
2	126-7296	1	Washer-Friction
3	126-8182	1	Arm-Control
4	117-1240	1	Washer
5	119-8925	1	Washer-Belleville

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	117-1198	1	Bolt-Pivot
7	32152-2	1	Nut-Lock, Cone
8	126-5435	1	Link-Control
9	126-5434	1	Swivel
10	104-8300	2	Nut-HF, NI
11	126-8195	1	Spring-Return, Neutral
12	3256-24	1	Washer-Plain

Caster Wheel and Fork Assembly



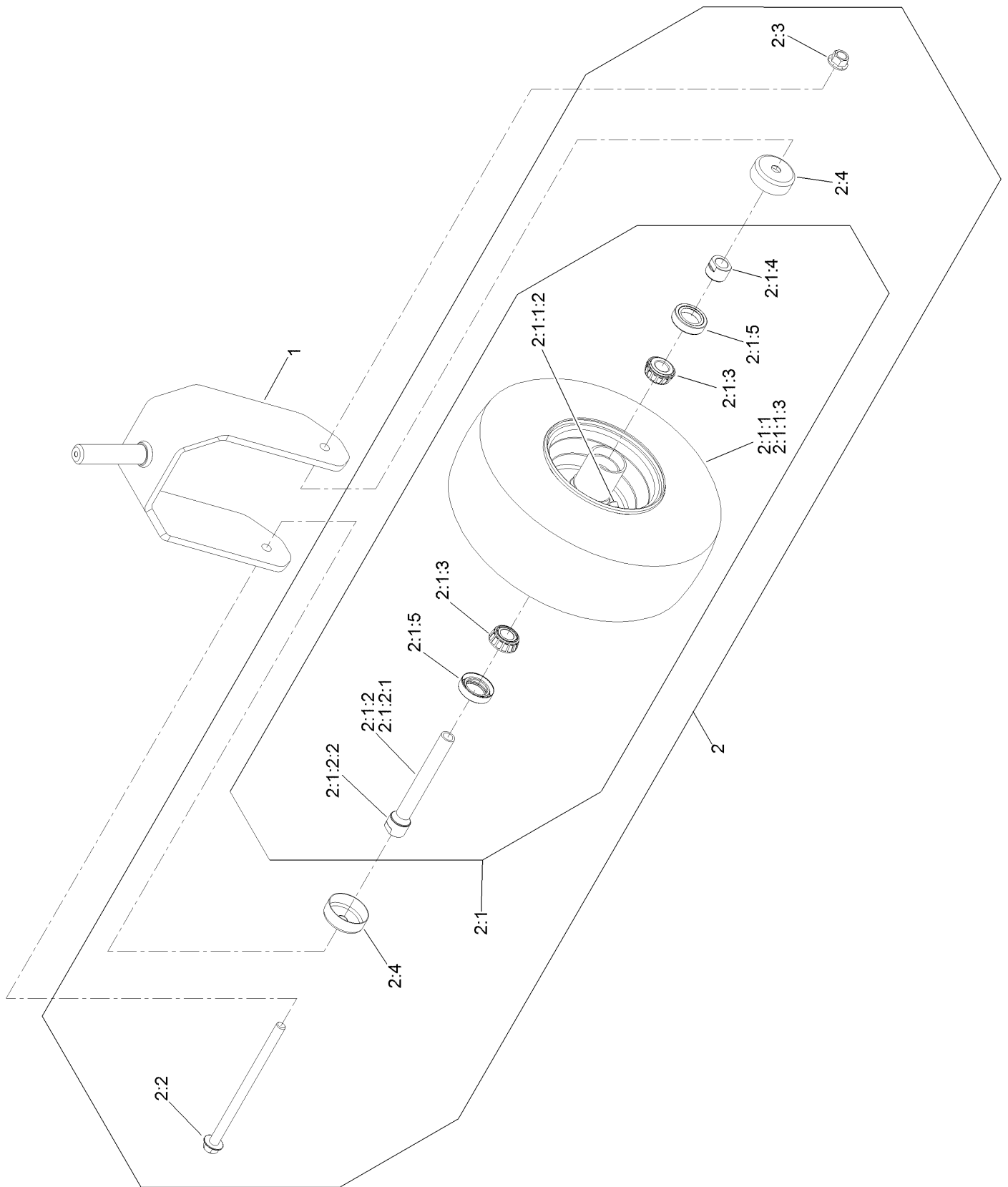
Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	Front Caster ASM (W/Fork) ●
2	109-3678	4	Bearing-Ball
3	126-5897	2	Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	116-4348	2	Cap-Grease
5	3234-5	2	Screw-HHF
6	3256-68	2	Washer-Flat

● Not serviced separately

Fork and Caster Wheel Assembly

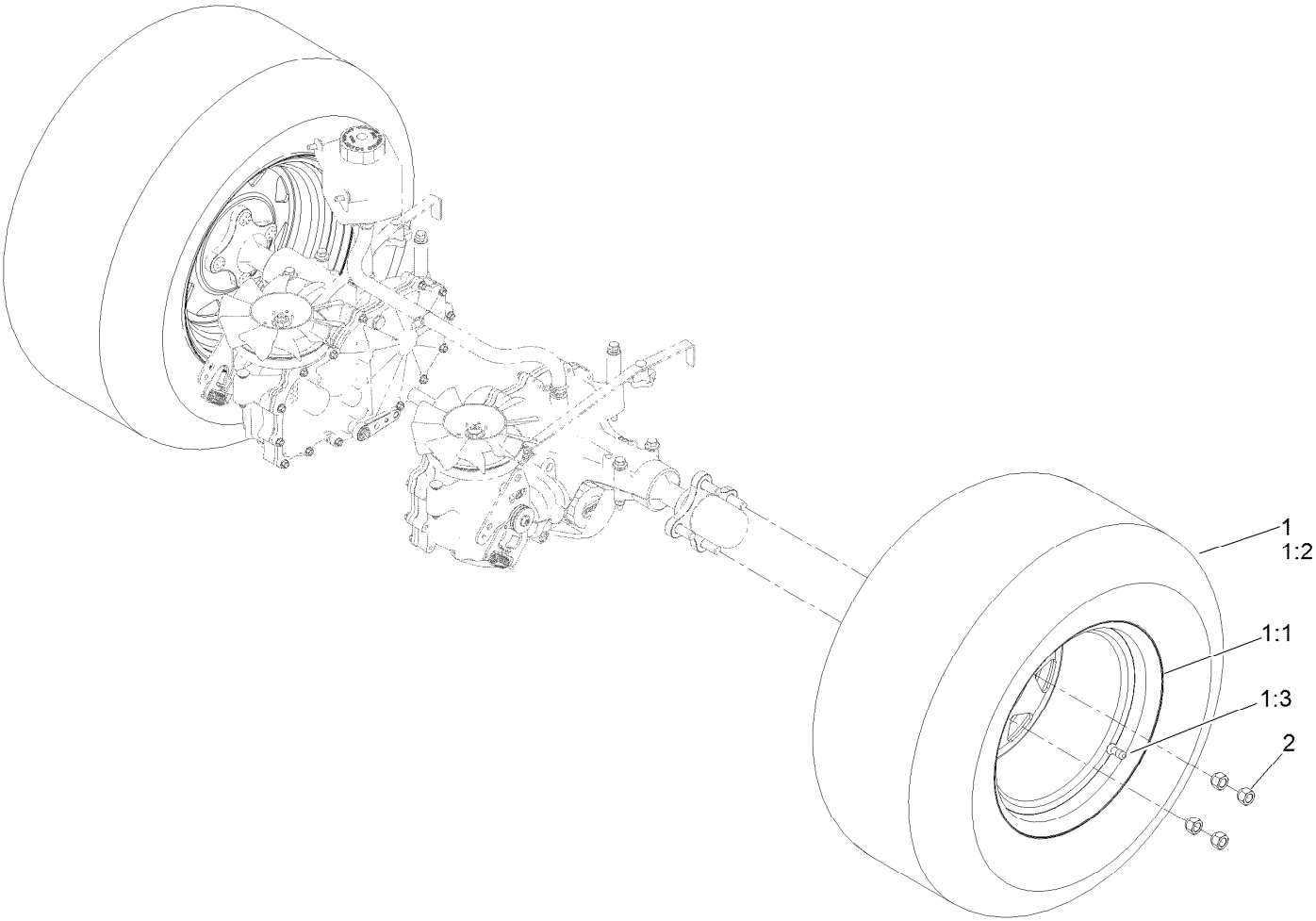


Fork and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4312-01	1	Fork-Caster	2:1:2:2	103-3051	1	Spacer-Nut
2	126-7753	1	Wheel ASM	2:1:3	1-633585	2	Bearing-Cone, Taper
2:1		1	Wheel And Bearing ASM ●	2:1:4	103-3051	1	Spacer-Nut
2:1:1		1	Wheel And Tire ASM ●	2:1:5	103-0063	2	Seal-Caster
2:1:1:2	5108	1	Valve	2:2	126-5389	1	Screw-HHF
2:1:1:3	126-5959	1	Tire	2:3	99-5107	1	Nut-Lock
2:1:2	126-7796	1	Caster Axle ASM	2:4	103-2768	2	Guard-Seal
2:1:2:1	126-5220	1	Axle-Caster				

● Not serviced separately

Rear Wheel Assembly

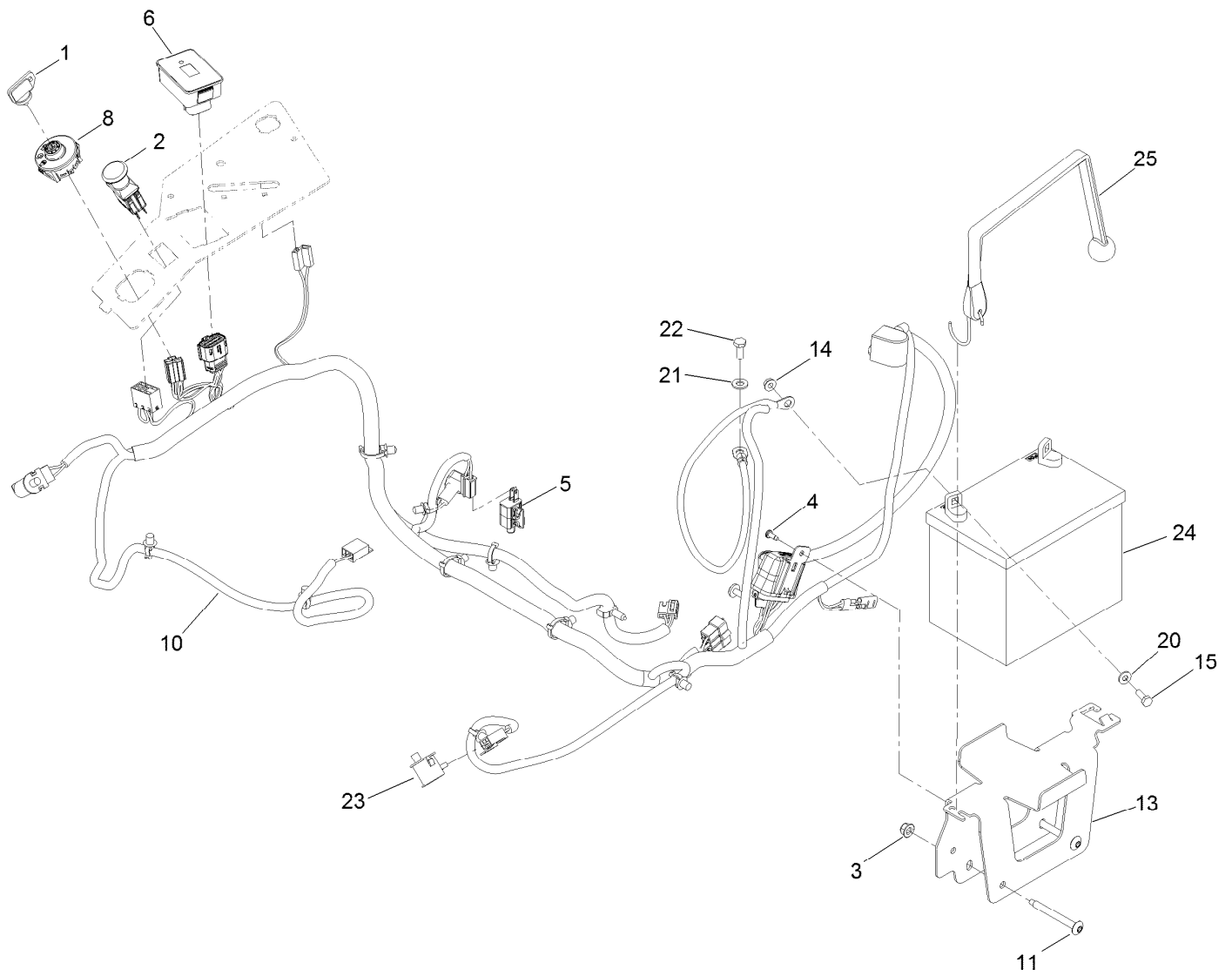


Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-7831	2	Wheel And Tire ASM
1:1	126-7828	1	Rim-Wheel
1:2	126-4875	1	Tire

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug

Electrical Assembly



Electrical Assembly (continued)

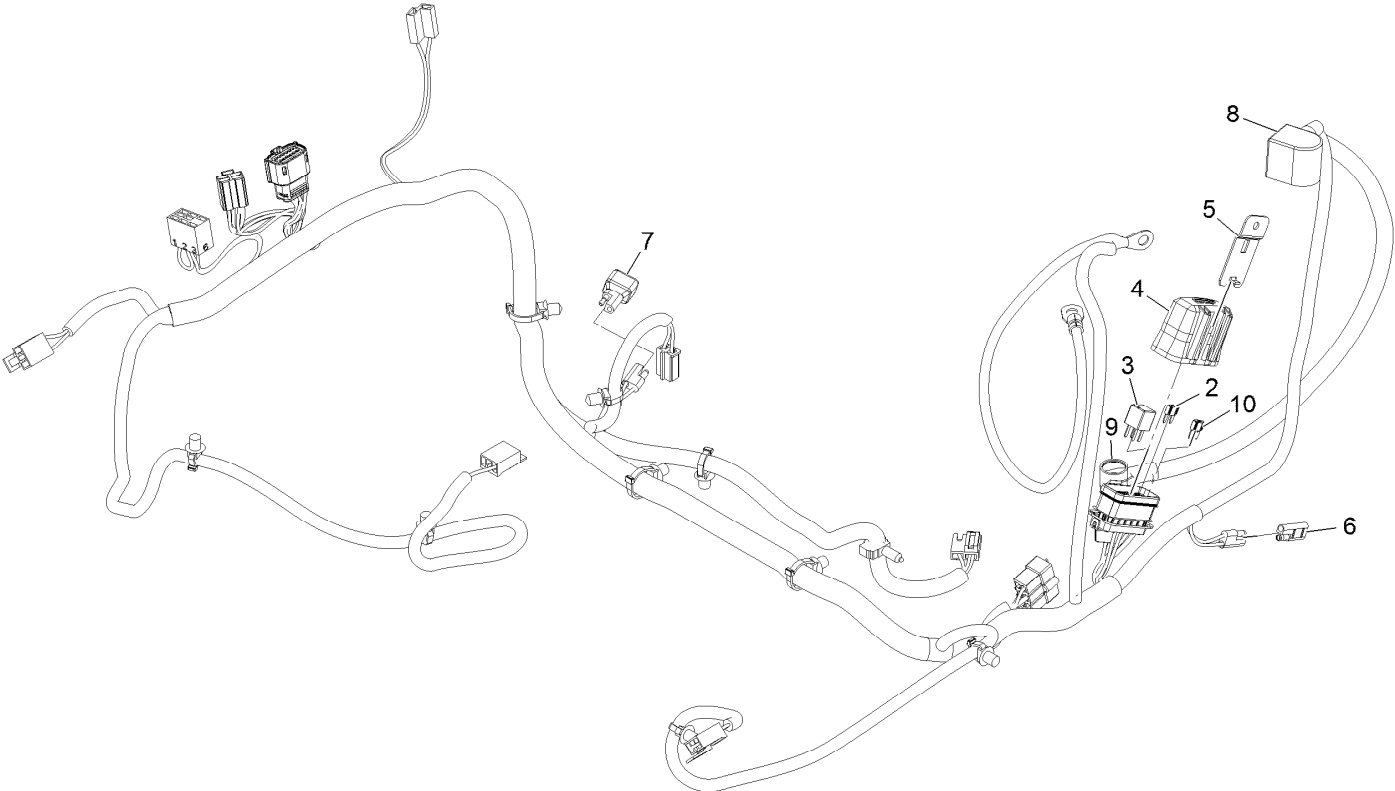
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	63-8360	1	Key-Ignition	13	126-6725-03	1	Tray-Battery
2	103-5221	1	Switch-PTO	14	32128-33	2	Nut-HF
3	104-8300	2	Nut-HF, NI	15	321-4	2	Screw-HH
4	105-6849	1	Screw-Forming, Thread	20	3256-22	2	Washer-Flat
5	110-6765	1	Switch	21	33094-00	1	Washer-Plain
6	116-5609	1	Module ASM	22	33114-020	1	Screw-HH
8	137-4100	1	Switch-Ignition	23	82-2190	2	Switch-Bail
10	126-5803	1	Harness-Wire ▲	24		1	Battery ●■
11	126-6267	2	Screw-TTH	25	126-7627	1	Strap-Bungee

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Wire Harness Assembly No. 126-5803

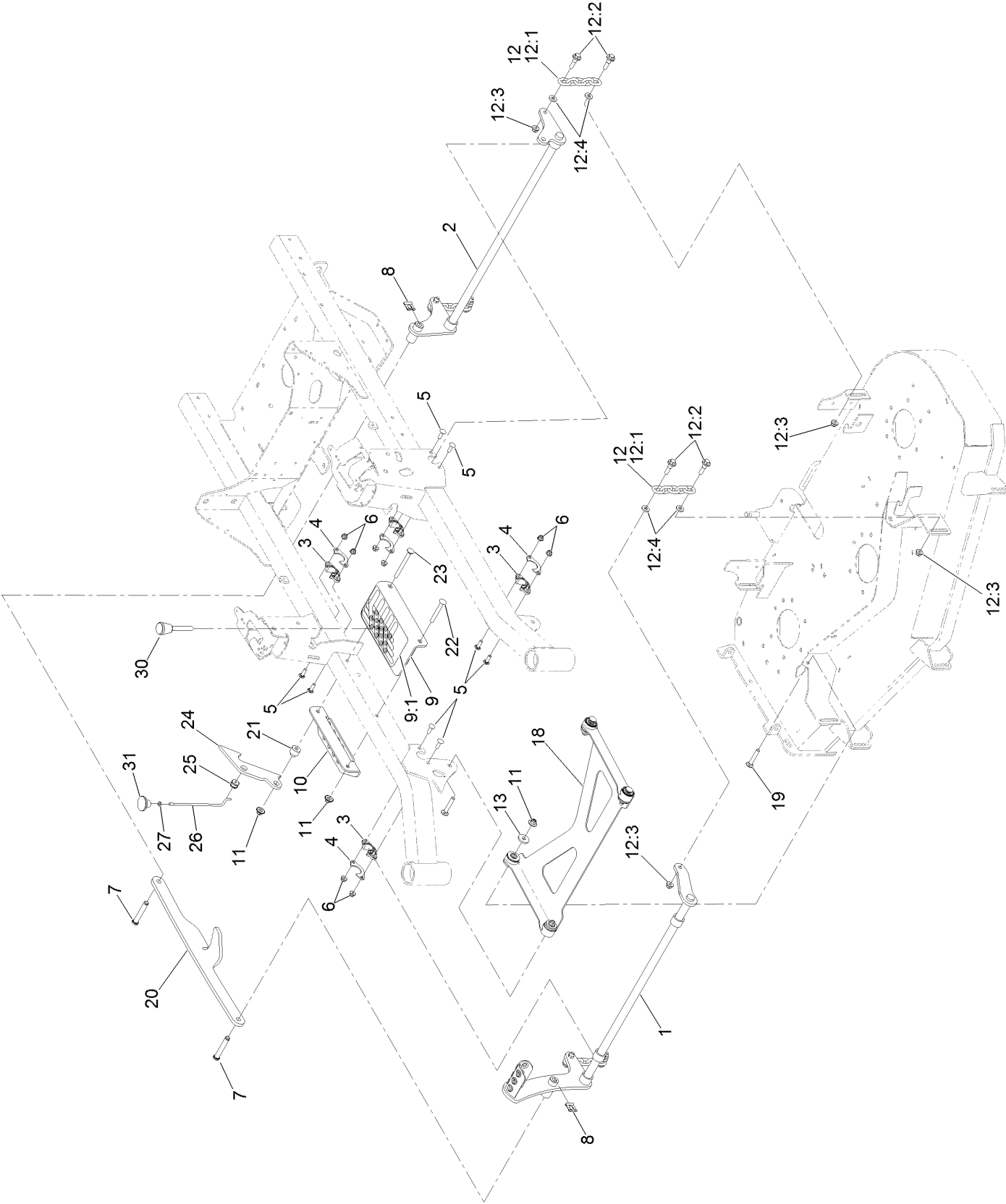


Wire Harness Assembly No. 126-5803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp
3	126-3991	1	Relay-Micro
4	32180-176	1	Cover-Block, Fuse
5	32180-177	1	Clip-Mounting
6	116-0053	1	Cap-Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	103-3895	1	Diode
8	126-8876	1	Insulator-Battery
9	1-543393	1	Insulator-Solenoid
10	121-8867	1	Fuse-Mini Blade, 15 Amp

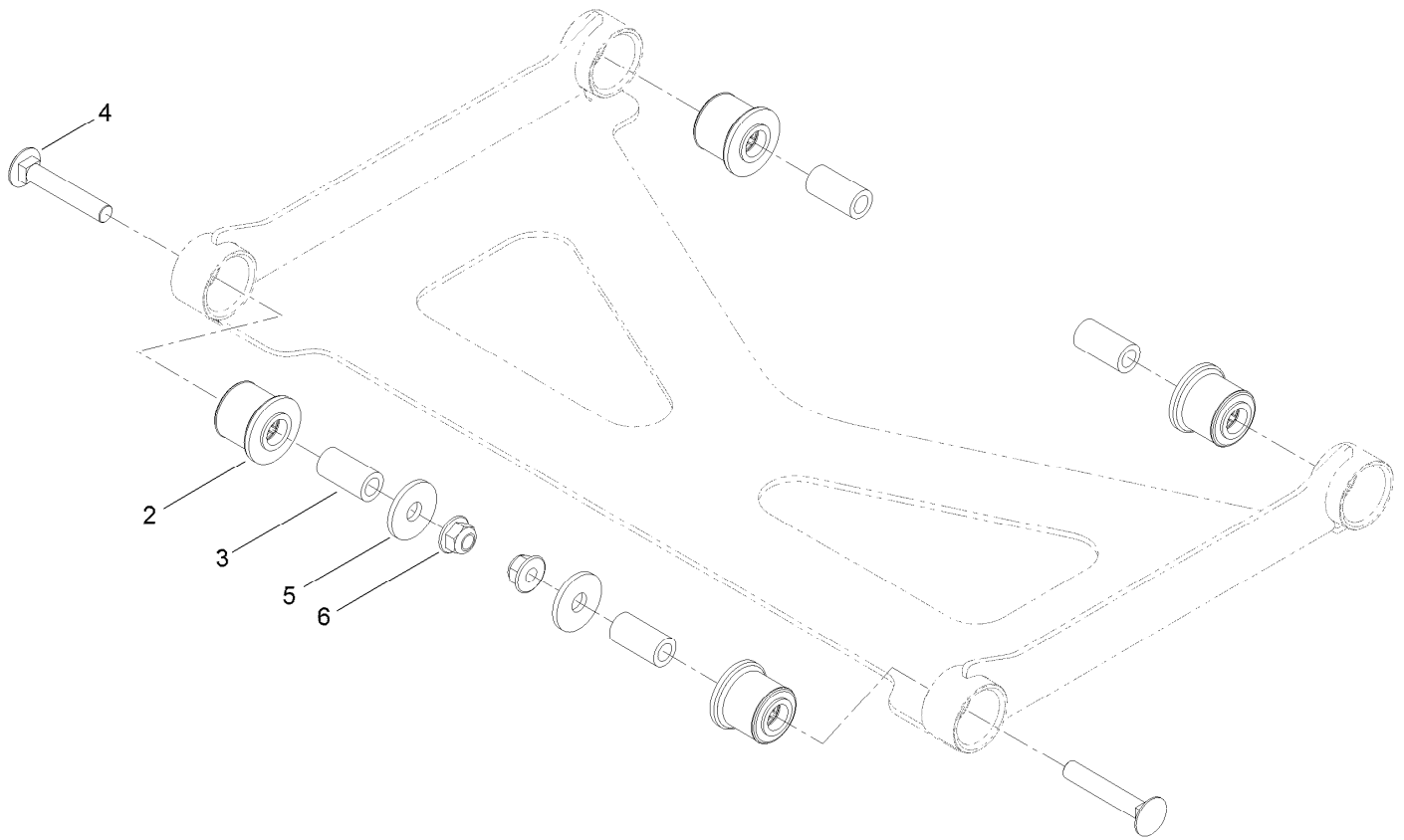
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3342-03	1	Shaft-Lift, Deck	12:3	104-8301	2	Nut-HF, NI
2	126-3343-03	1	Shaft-Lift, Deck (Rear)	12:4	43-0940	2	Spacer
3	115-5065	4	Bushing-Flange	13	1-373034	2	Washer
4	116-2887	4	Gusset-Lift, Deck	18	126-8365	1	Deck Strut ASM
5	3230-22	8	Screw-CARR	19	3231-7	2	Screw-CARR
6	104-8300	8	Nut-HF, NI	20	126-4639-03	1	Link-HOC
7	126-9181	2	Pin-Clevis	21	126-5221	1	Spacer-Stepped
8	95-4064	2	Clip-Pin	22	3231-42	1	Screw-CARR
9	126-4535	1	Bracket ASM	23	135-0313	1	Screw-CARR
9:1	126-4784	1	Decal-HOC	24	126-5222	1	Plate-Lock, Transport
10	126-4640-03	1	Angle-HOC, Lower	25	126-5593	1	Grommet
11	109-6658	4	Nut-Flange, NI	26	126-5223	1	Rod-Lock, Transport
12	126-8877	4	Deck Chain ASM	27	3218-1	1	Nut-Jam
12:1	1-633447	1	Chain-Lift, Deck	30	126-5401	1	Pin-HOC
12:2	130-0742	2	Bolt-Shoulder	31	126-7019	1	Knob

Deck Strut Assembly No. 126-8365



Deck Strut Assembly No. 126-8365 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension
3	108-6544	4	Spacer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	3231-7	2	Screw-CARR
5	2844	2	Washer
6	104-8301	2	Nut-HF, NI

This exploded view diagram illustrates the assembly of a mechanical system. The components are numbered as follows:

- 9:1:1**: A cable or hose assembly.
- 9**: A connector or fitting.
- 19**: A large cylindrical component, possibly a motor or pump, with a fan-like top.
- 47**: A bracket or mounting plate.
- 24**: A cylindrical component, possibly a filter or a tank.
- 55** and **52**: Small pins or fasteners.
- 57** and **51**: Pins or fasteners.
- 48**: A pin or fastener.
- 25** and **22**: Circular components, possibly pulleys or filters.
- 3** and **46**: Small circular components, possibly washers or spacers.
- 4**: A pin or fastener.
- 30**: A bracket or mounting plate.
- 57** and **51**: Pins or fasteners.
- 45**: A spring or coiled wire.
- 14:4**: A pin or fastener.
- 54**: A pin or fastener.
- 14:2** and **14:3**: Pins or fasteners.
- 14**: A coiled spring or wire.
- 56**: A pin or fastener.
- 50**: A pin or fastener.
- 27**: A long, flexible, U-shaped component, possibly a hose or a spring.

Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-HF, NI	19:4		1	Kawasaki 11013-7044
3	109-6919	1	Washer-Clutch				Engine Air Filter ◻ ● ◆
4	109-9761	1	Screw-HH ○	22	126-4324	1	Clutch
8	116-2456	2	Pulley-Flat Idler	24	126-4360	1	Muffler
9	116-4924	1	Engine Oil Drain Hose ASM	25	126-5358	1	Sheave (W/Hub)
			▲	27	126-5993	1	Belt-V
9:1	353-508	1	Plug-HH ■	30	126-6687-03	1	Anchor-Clutch
9:1:1	237-42	1	O-Ring	44	1-603384	1	Bushing-Pivot, Idler
14	126-0973	1	Idler Arm ASM	45	1-603402	1	Spring-Extension
14:2	1-513034	2	Sleeve-Bearing	46	1-603610	2	Washer-Spring
14:3	302-40	1	Fitting-Grease, 90 DEG	47	1-653313	2	Gasket-Exhaust
14:4	32144-11	1	Screw-HWH	48	1-807259	1	Key
19		1	Engine-Kawasaki, Fx691V	50	323-15	1	Screw-HH
			◆ ◻	51	323-8	4	Screw-HH
19:1		1	Kawasaki 49065-7007	52	3217-5	1	Nut-Hex
			Engine Oil Filter ◻ ● ◆	54	3231-29	2	Screw-CARR
19:2		1	Kawasaki 49019-7005 Fuel	55	3256-22	1	Washer-Flat
			Filter ◻ ● ◆	56	3256-4	1	Washer-Flat
19:3		1	Kawasaki 11013-7045	57	98-5975	4	Washer-Belleville
			Safety Filter ◻ ● ◆				

● Not illustrated

▲ Torque to 23-29 ft-lb

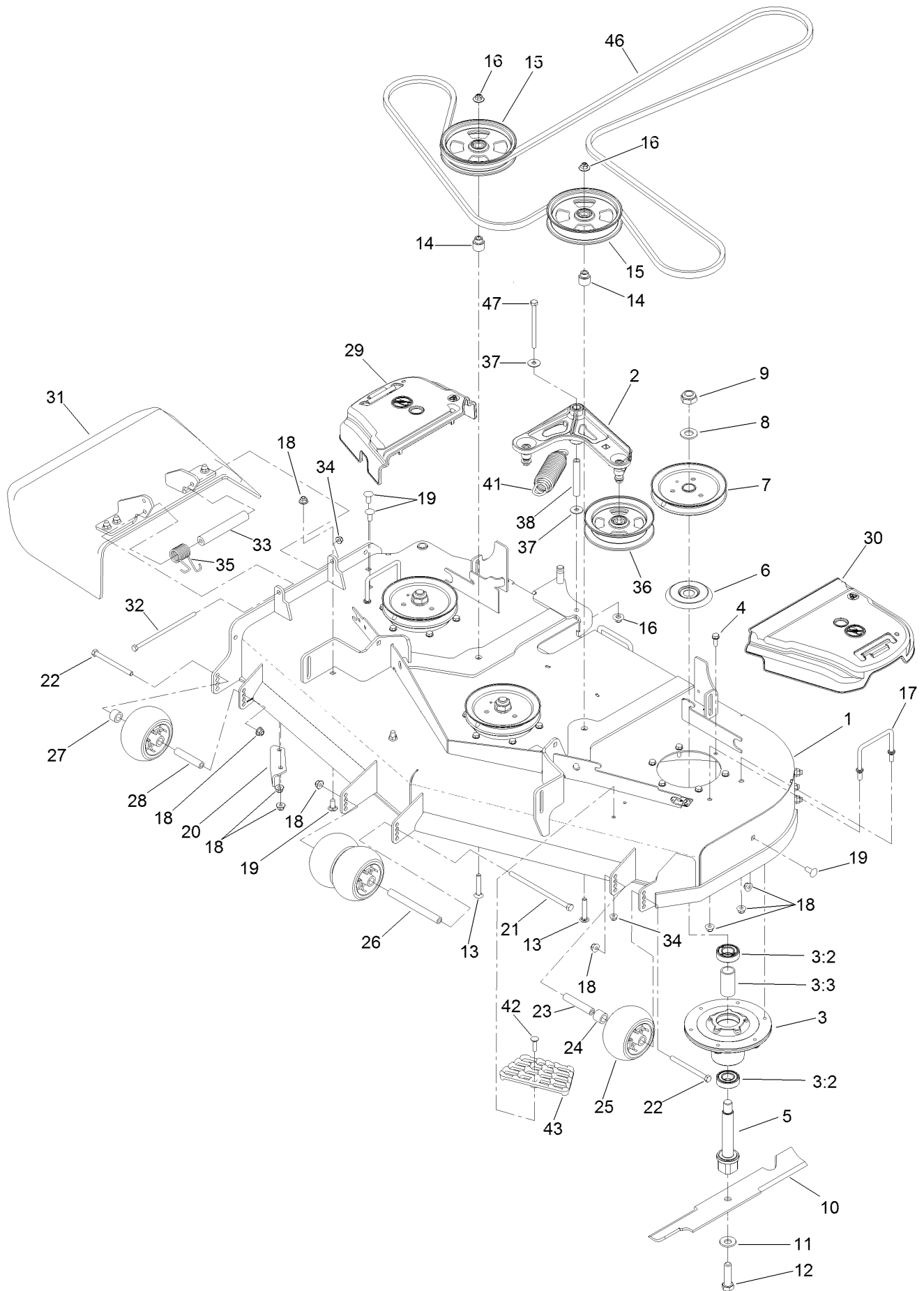
◻ Obtain parts from www.kawpower.com

○ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 24-26 ft-lb

◆ Not serviced separately

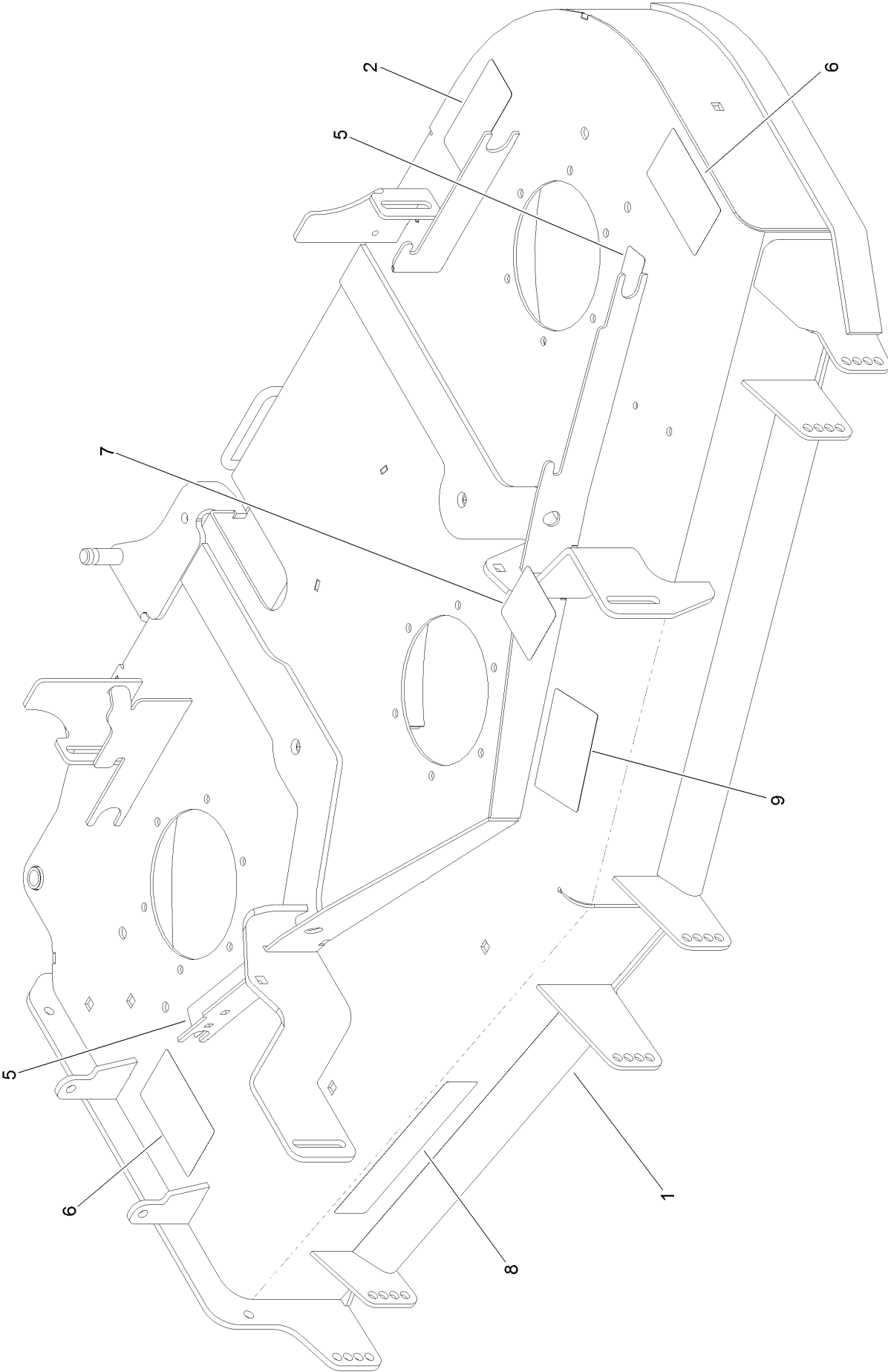
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-6797	1	Deck Decal ASM	21	108-5388	1	Screw-HH
2	126-0976	1	Idler Arm ASM	22	323-23	2	Screw-HH
3	120-5477	3	Spindle ASM	23	98-7912	1	Tube-Spanner
3:2	116-0720	2	Bearing-Ball	24	98-7913	1	Tube-Spacer
3:3	115-2641	1	Spacer-Bearing	25	1-603299	4	Roller-Scalp, Anti
4	32144-41	18	Screw-Taptite	26	98-5967	1	Spacer-Wheel
5	133-2126	3	Shaft-Spindle	27	133-2128	1	Tube-Spacer
6	117-7210	3	Shield-Bearing	28	133-2129	1	Tube-Shafting
7	120-7855	3	Pulley	29	109-6935	1	Cover-Belt, RH
8	92-5836	3	Washer	30	109-6936	1	Cover-Belt, LH
9	3296-67	4	Nut-Lock, NI	31	108-2792	1	Rubber Deflector ASM
10	133-2134	3	Blade-Rotary, 18.0In (Hi Flow)	32	322-50	1	Screw-HH
11	125-1736	3	Washer-Belleville	33	105-4622	1	Spacer
12	51-4060	3	Screw-Blade	34	104-8300	2	Nut-HF, NI
13	3231-40	2	Bolt-CARR	35	108-4052	1	Spring-Torsion
14	126-7684	2	Bushing-Idler	36	132-9425	1	Pulley-Idler, Flat
15	136-5404	2	Pulley-Idler, Flat	37	52-2860	2	Washer
16	109-6658	3	Nut-Flange, NI	38	116-5111	1	Bushing
17	109-6982	2	Wireform-Cover	41	116-6317	1	Spring-Extension
18	104-8301	16	Nut-HF, NI	42	3230-3	1	Screw-CARR
19	3231-27	9	Screw-CARR	43	126-4781-03	1	Step-Deck
20	107-8541-01	1	Baffle-Discharge	46	133-2141	1	Belt-V
				47	323-38	1	Screw-HH

Deck Decal Assembly No. 127-6797

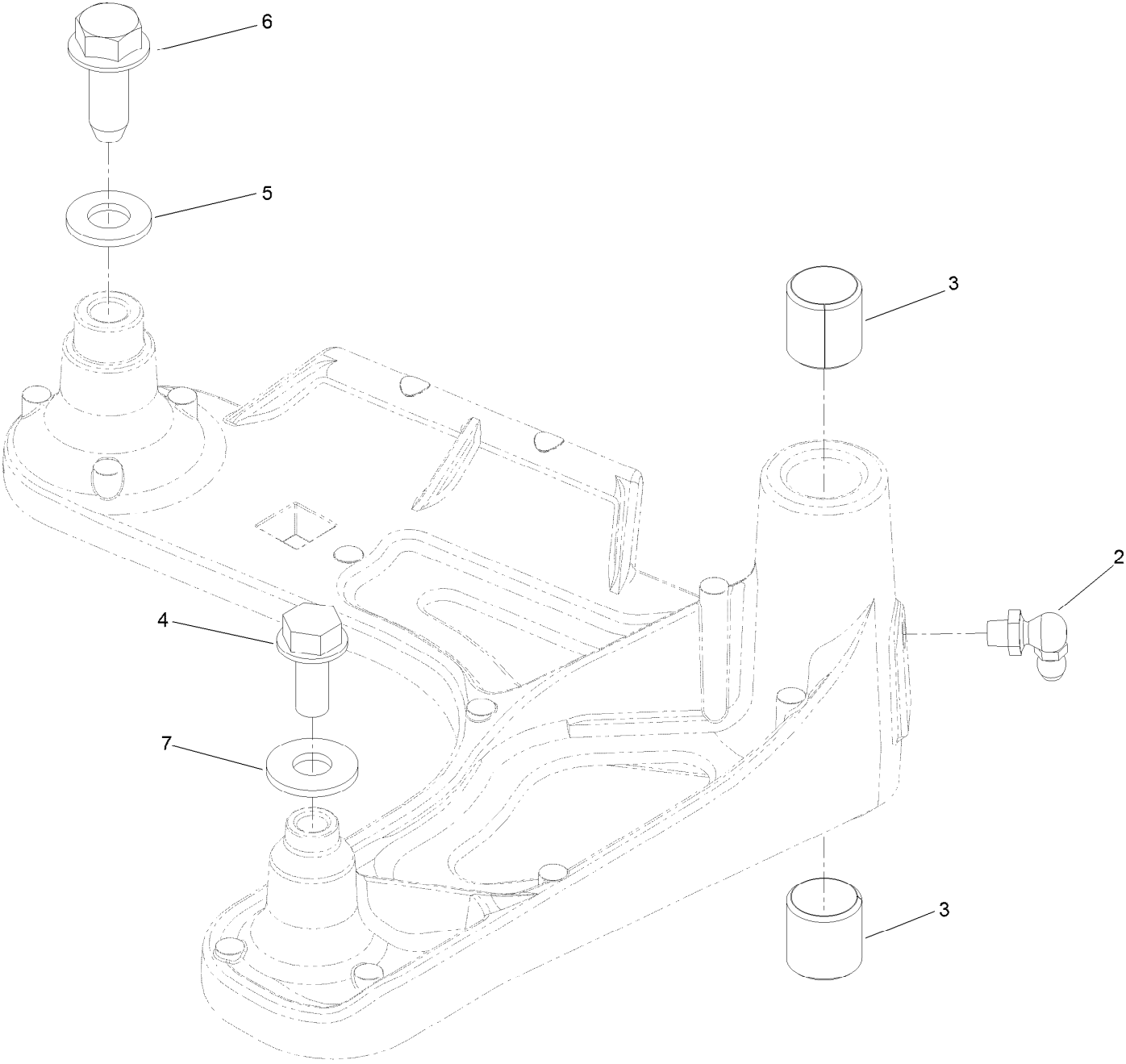


Deck Decal Assembly No. 127-6797 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal ASM ●	7	109-6035	1	Decal-Routing, Belt
2	93-7818	1	Decal-Torque, Blade Bolt	8	121-3205	1	Decal
5	112-9028	2	Decal-Cover, Missing	9	127-0326	1	Decal-Scalp, Anti
6	117-3848	2	Decal-Danger				

● Not serviced separately

Idler Arm Assembly No. 126-0976

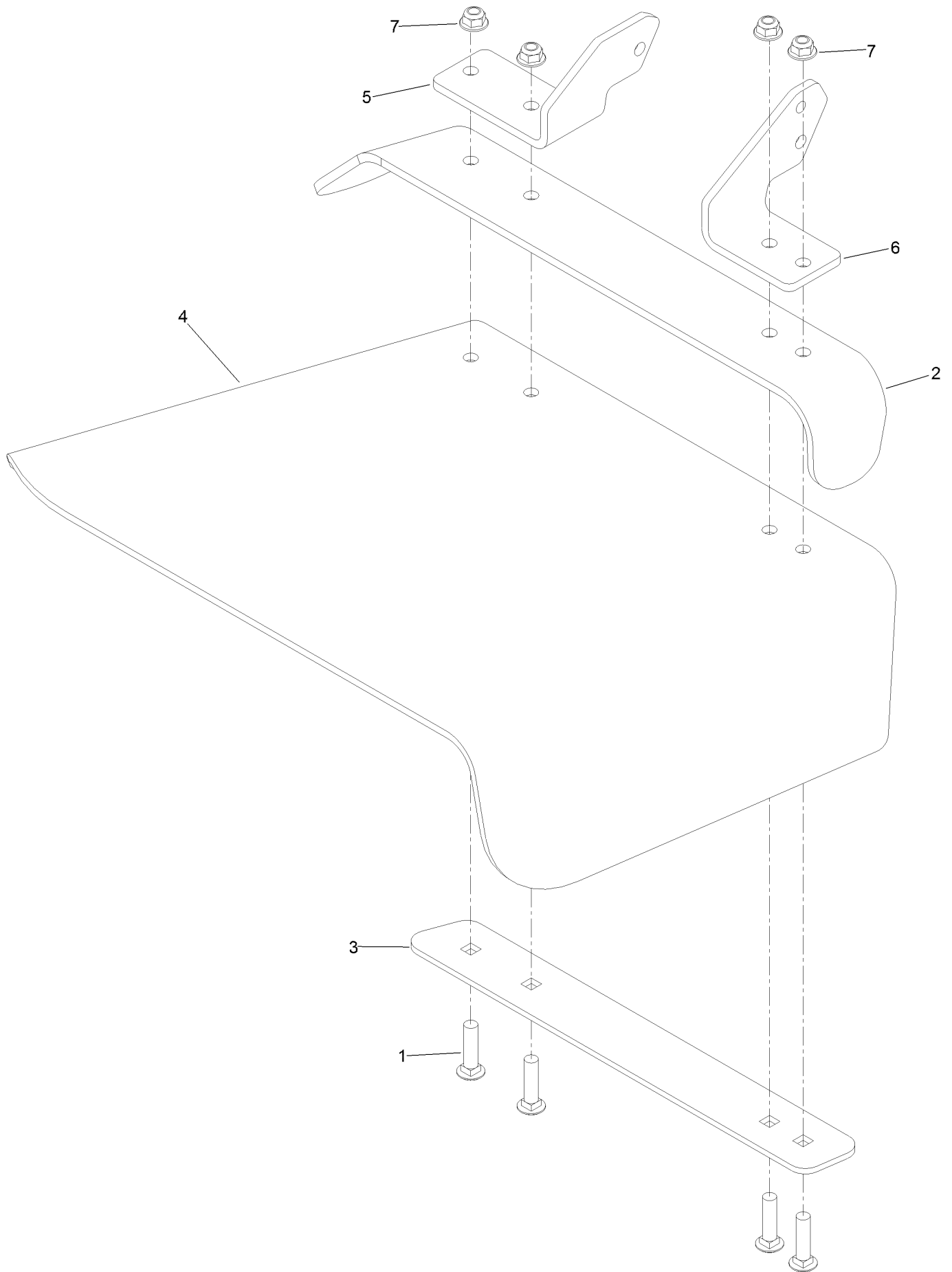


Idler Arm Assembly No. 126-0976 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Fitting-Grease, 90 DEG
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-Plain
6	126-1696	1	Screw-HWHTF
7	3256-3	1	Washer-Flat

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 74471 52in TITAN HD 2500 Series Riding Mower

Product Name	Model/Part
Anti-Scalp Kit (Trim Side).....	108-4140
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Toro Hydro Kit.....	121-3783
LED Light Kit.....	126-5382
Front Bucket Bracket Kit	126-7011
Striper Kit.....	126-7882
Sunshade Kit	126-8077
Cover-Hitch.....	126-8299
Trash Container Kit.....	126-8379
Weight Caster Kit.....	126-8639
Flat Free Wheel and Bearing Kit	126-9368
Jack Kit.....	127-6666
MVP Belt and Blade Kit.....	127-6791
Engine Maintenance Kit-Kawasaki FX.....	133-1307
Hi-Back Seat Cover	133-1308
Blade-Rotary, 18.0in (Hi Flow)	133-2134
Blade-Rotary, Atomic 18.0	133-2159
Blade-Rotary, Recycling 18.0in.....	133-2162
52in Recycler Kit.....	133-2167
Blade (6 Pack) 18in Hi Flow.....	133-2175
Blade (6 Pack) 18in Recycle	133-2178
Blade (6 Pack) 18in Atomic.....	133-2181
5 Gallon Bucket	133-2533
Trimmer Mount Kit	136-1682
ROPS Pin Kit	136-1683
Bucket Mount Kit.....	136-9045
Universal Mount Kit Mower	136-9046
Titan HD Triple Threat Attachment Kit.....	136-9047
Extended Control Levers Kit, Dedicated-Bagging Riding Mower.....	138-6020
Toro Deluxe Rider Cover.....	490-7319
Heavy Duty Bagger Kit	78431
52in Completion Kit (Heavy duty Bagger)	78437
Standard EZ Vac Bagger	78481
52in Completion Kit (Standard Bagger)	78487

Notes:

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Notes:



Count on it.