



Customer Service Bulletin Commercial Business Group

Groundsmaster® 4000-D

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30410	210000101-210000491

Subject: Hose Fittings Do Not Fit Sectional Pump Ports.

SITUATION: Factory installed hose fittings may not fit Service Part replacement sectional gear pumps. In the serial range listed, a different Sectional Pump End Cap was used with different sized pressure ports. The fittings used in these pumps were 90° Fitting (340-130) at the Steer circuit pressure port and Straight Fitting (340-4) at the Lift circuit port. This difference is not indicated in the parts catalog. When replacing Sectional Gear Pump, 100-3051, different fittings must be used to reconnect the steering and lift pressure side circuits to the new pump.

CORRECTION: Hose Fitting 90° (340-18) must be installed to connect the steer circuit hose with the pump, and Straight Fitting (340-6) must replace the original fitting to connect the lift circuit hose to Sectional Gear Pump. These fittings are the parts indicated in all currently published Parts Catalogs for all Groundsmaster 4000-D units produced. The fittings used in the serial range listed (340-130 & 340-4) have never appeared in the Parts Catalog.

PARTS: These parts are currently available from your Toro Commercial Distributor.