



Form No. 3417-763 Rev B

Count on it.

Parts Catalog

60in TITAN[®] HD 2500 Series Riding Mower

Model No. 78472—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

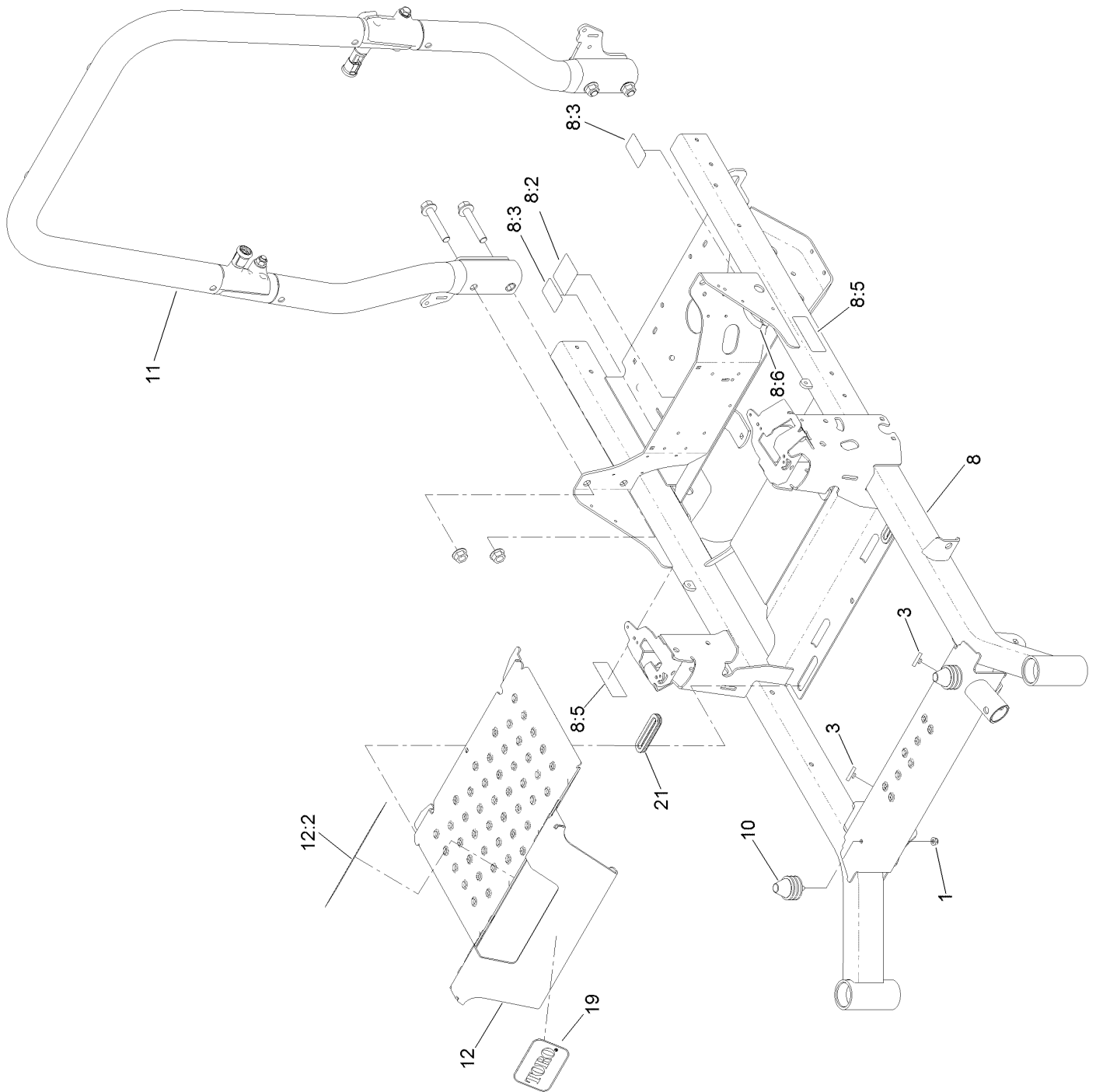
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Roll-Over Protection System Assembly	4
Roll-Over Protection System Assembly No. 126-9526.....	6
Hydraulic Assembly	8
LH Transaxle Assembly No. 126-2883.....	10
RH Transaxle Assembly No. 126-2884	12
Control Console and Guard Assembly	14
Fuel System and Vent Hose Assembly.....	16
Fuel Tank Assembly No. 126-4724	18
Seat Mount Assembly	20
Seat Latch Assembly	22
Seat Assembly No. 136-9014	24
Motion Control Assembly	26
LH and RH Motion Control Assembly	28
Caster Wheel and Fork Assembly	30
Fork and Caster Wheel Assembly	32
Rear Wheel Assembly	34
Electrical Assembly	36
Harness Assembly No. 126-5803	38
Deck Lift Assembly.....	40
Deck Strut Assembly No. 126-8365	42
Engine Assembly	44
Deck Assembly.....	46
Deck Decal Assembly No. 127-6796	48
Idler Arm Assembly No. 126-0976	50
Rubber Deflector Assembly No. 108-2792.....	52
Attachments and Accessories	54

Frame and Roll-Over Protection System Assembly



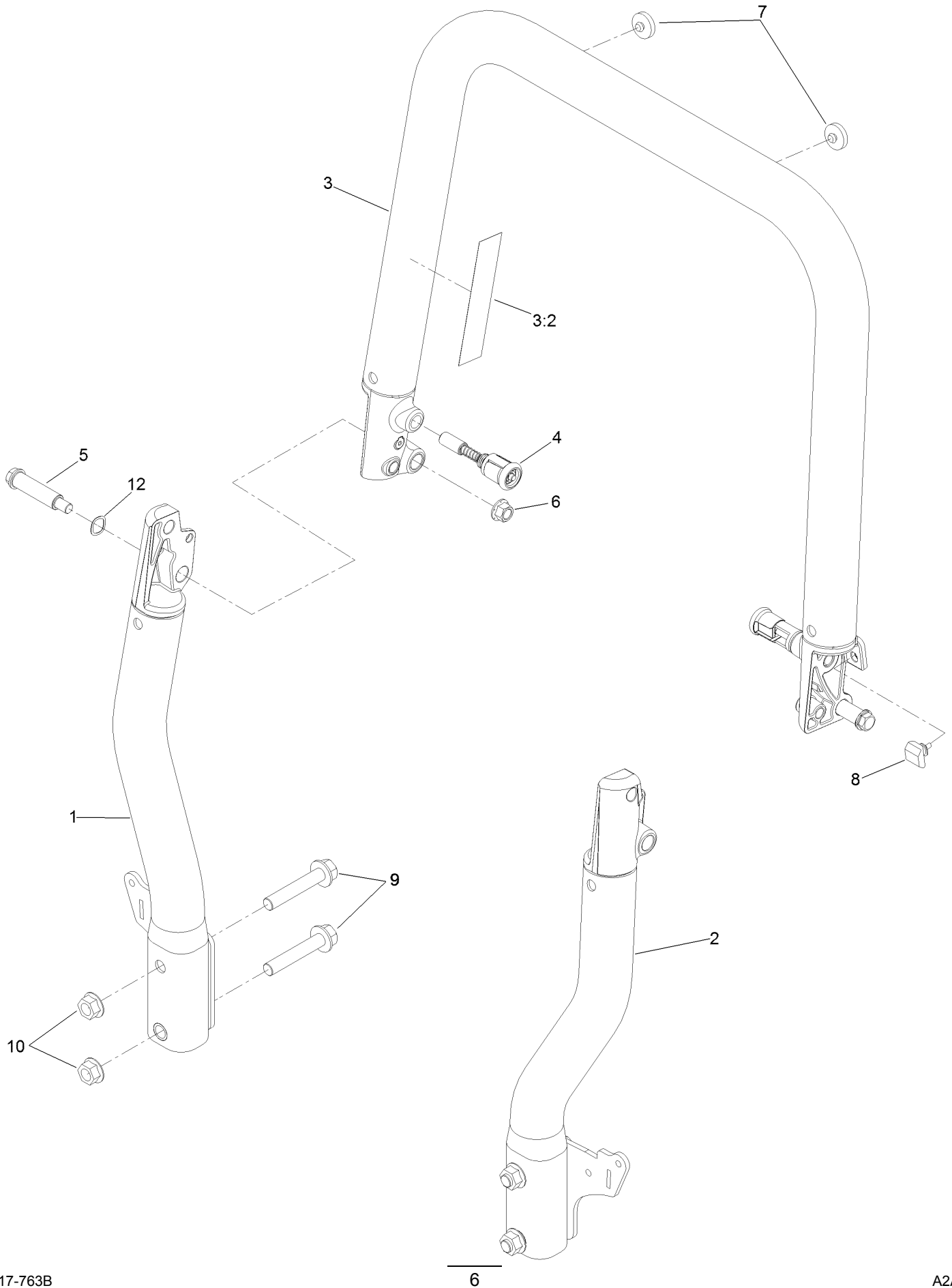
Frame and Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	2	Nut-HF, NI
3	109-9233	2	Bumper-Push-In, Rubber
8	126-4425	1	Frame ASM
8:2	109-6014	1	Decal-Routing, Belt
8:3	116-8588	2	Decal-Release, Drive
8:5	126-4363	2	Decal-Warning
8:6	127-6618	1	Strip-Seal

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	126-5491	2	Isolator
11	126-9526	1	ROPS ASM
12	126-5872	1	Pan-Floor
12:2	126-8383	1	Decal-Danger
19	67-1300	1	Decal
21	126-7065	2	Grommet-Rubber

Roll-Over Protection System Assembly

No. 126-9526



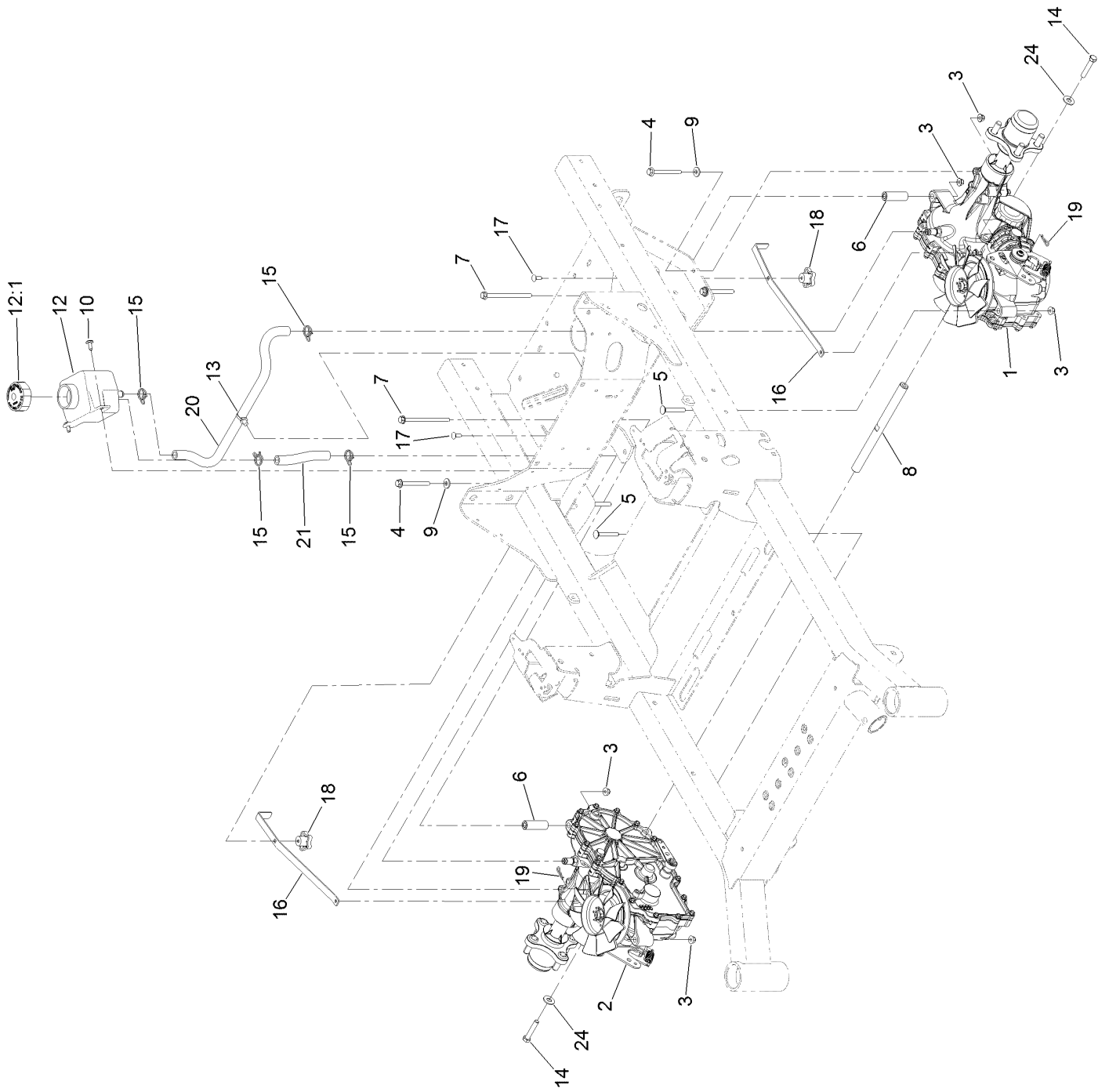
Roll-Over Protection System Assembly

No. 126-9526 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Tube-Upright, RH ●	6	99-5107	2	Nut-Lock
2		1	Tube-Upright, LH ●	7	135-0504	2	Bumper-ROPS
3		1	Top Tube ASM ●	8	126-9966	2	Bumper-ROPS
3:2	107-3069	1	Decal-Warning	9	126-9488	4	Screw-HHF
4	116-0104	2	Pin-Spring	10	32128-50	4	Nut-Flange
5	126-9209	2	Bolt-Shoulder	12	119-4164	2	Washer-Wave

● Not serviced separately

Hydraulic Assembly

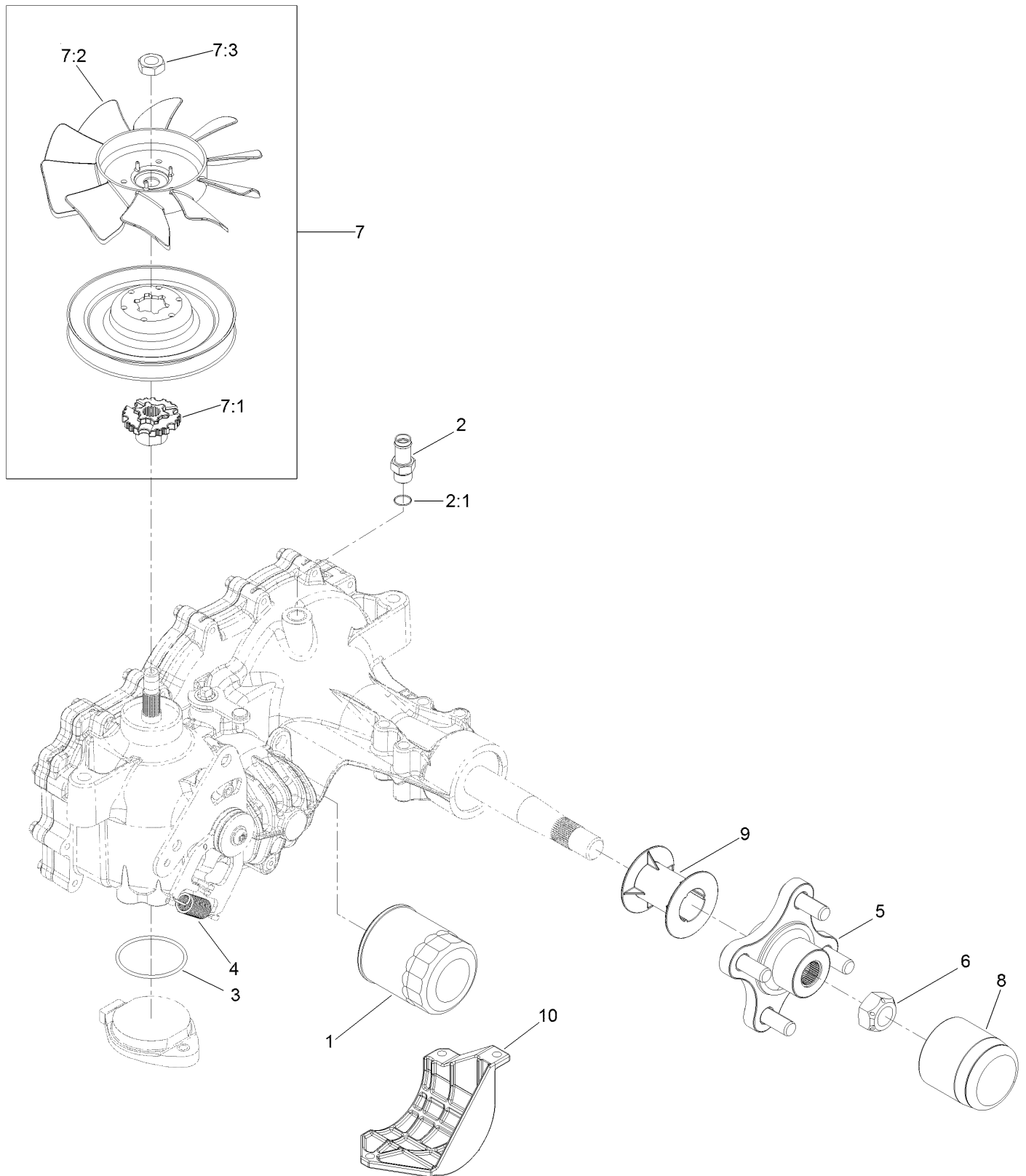


Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2883	1	LH Transaxle ASM	12:1	109-3320	1	Cap-Reservoir, HYD
2	126-2884	1	RH Transaxle ASM	13	32180-118	1	Clip-Tie
3	104-8300	8	Nut-HF, NI	14	94-7972	2	Screw-HH W/Loctite ●
4	126-4687	4	Screw-HHF	15	126-0327	4	Clamp-Hose
5	3230-7	2	Bolt-CARR	16	109-5395	2	Arm-Bypass, Hydro
6	116-5809	2	Spacer-Hydro	17	3229-1	2	Screw-CARR
7	126-5896	2	Screw HHF	18	108-6402	2	Knob-Handle
8	116-6833	1	Shaft-Spacer	19	1-806003	2	Pin-Cotter
9	1-303334	4	Washer-Spring	20	126-5668	1	Hose-Hydraulic
10	126-6266	2	Screw-Tph	21	126-5669	1	Hose-Hydraulic
12	109-2250	1	Tank-HYD	24	3256-4	2	Washer-Flat

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

LH Transaxle Assembly No. 126-2883



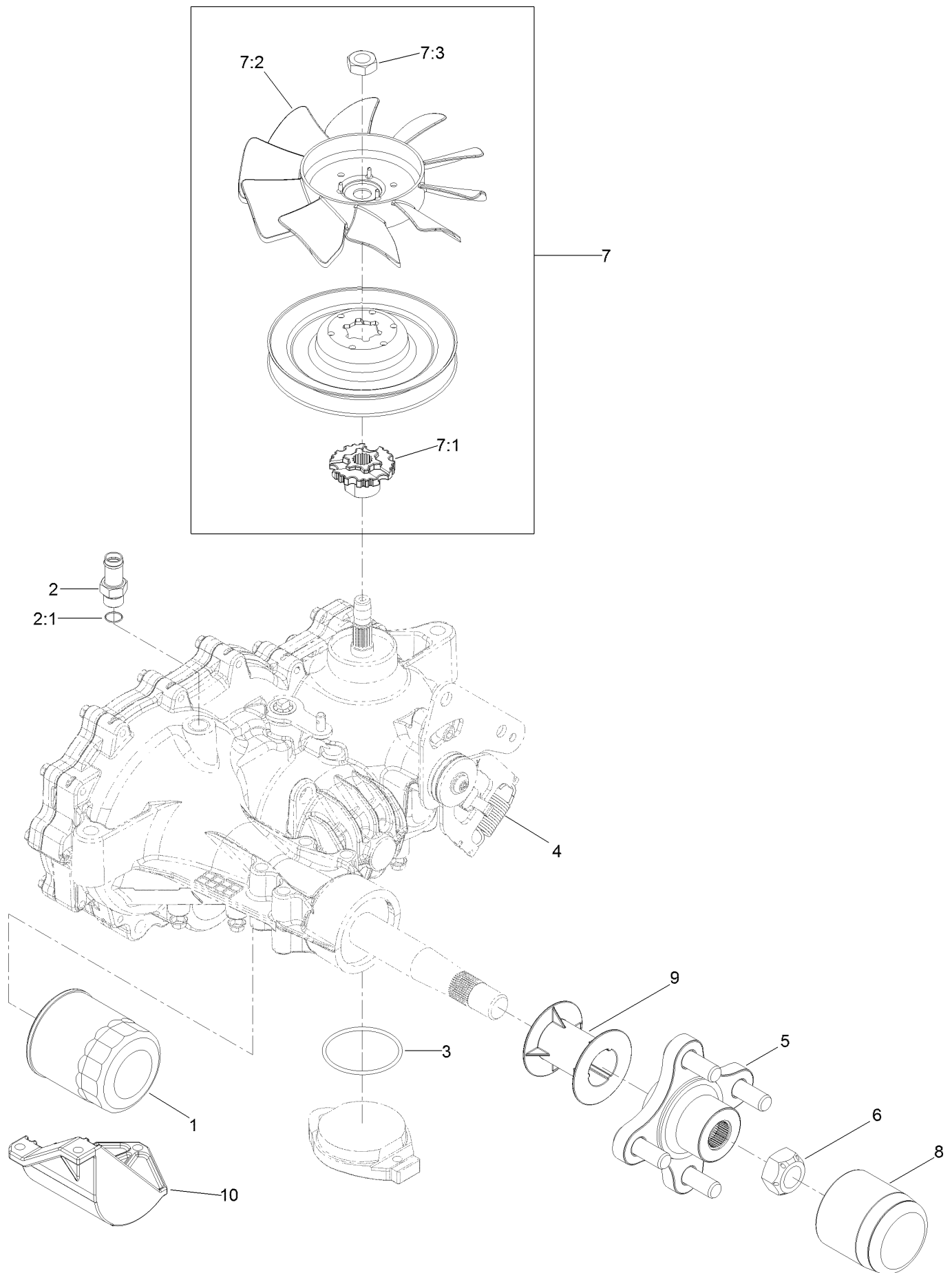
LH Transaxle Assembly No. 126-2883 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
3	109-3540	1	O Ring-Seal
4	109-5592	1	Spring-Extension
5	116-3872	1	Hub-Offset
6	109-3536	1	Nut-Hub
7	126-8904	1	Fan And Pulley Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7:1	126-8905	1	Hub-Fan
7:2	126-0226	1	Fan
7:3	116-9714	1	Nut-HJ
8	116-6214	1	Cap-Axle, Long
9	116-6213	1	Tube-Axle
10	120-7979	1	Guard-Filter, LH
99	135-3604	1	Brake Shaft Seal Kit ●
99	121-3243	1	Seal Kit ●

● Not illustrated

RH Transaxle Assembly No. 126-2884

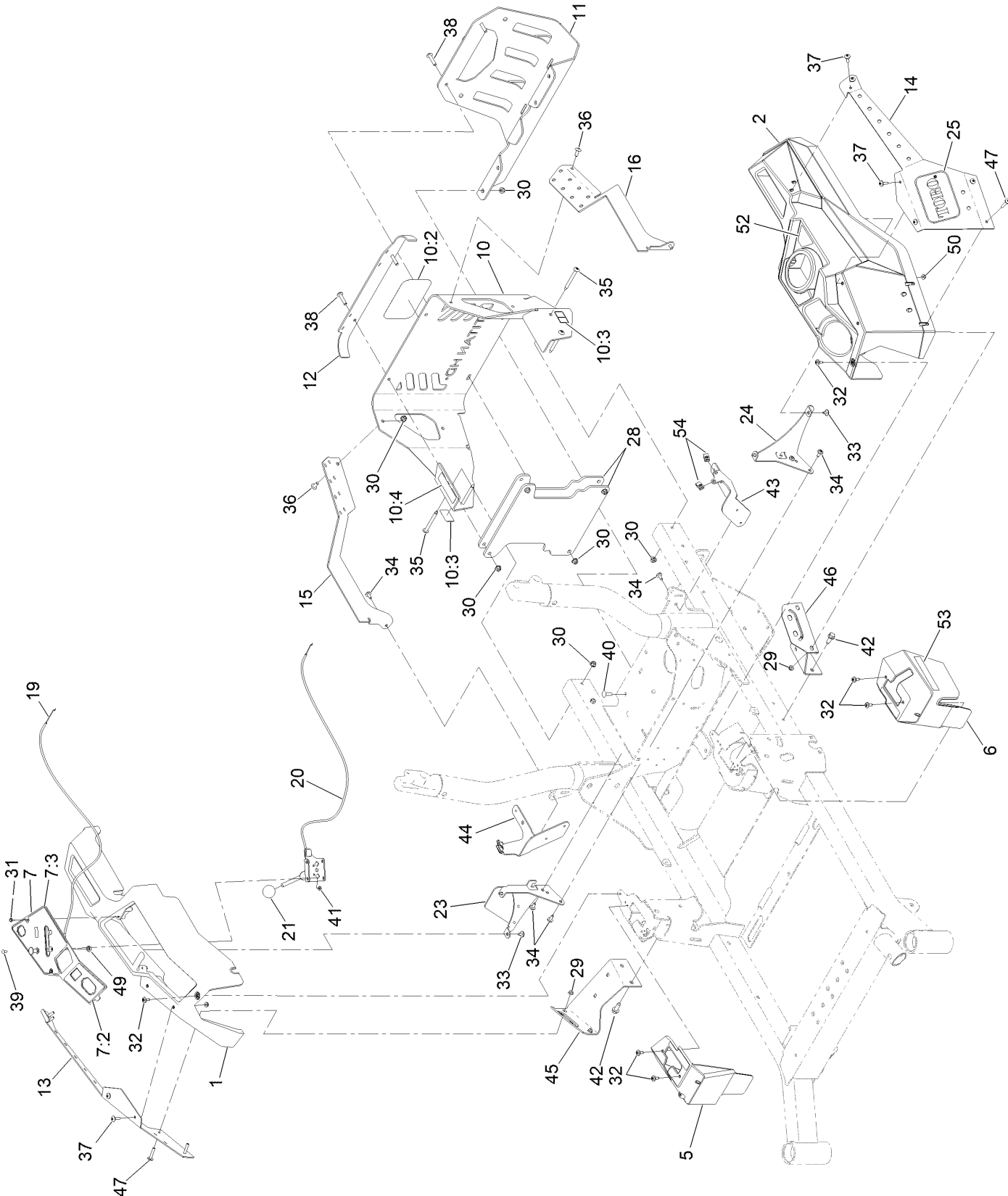


RH Transaxle Assembly No. 126-2884 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-3321	1	Element-Oil Filter, HYD	7:1	126-8905	1	Hub-Fan
2	109-3278	1	Adapter-Straight	7:2	126-0226	1	Fan
2:1	237-42	1	O-Ring	7:3	116-9714	1	Nut-HJ
3	109-3540	1	O Ring-Seal	8	116-6214	1	Cap-Axle, Long
4	109-5592	1	Spring-Extension	9	116-6213	1	Tube-Axle
5	116-3872	1	Hub-Offset	10	120-7981	1	Guard-Filter, RH
6	109-3536	1	Nut-Hub	11	121-3243	1	Seal Kit ●
7	126-8904	1	Fan And Pulley Kit	99	135-3604	1	Brake Shaft Seal Kit ●

● Not illustrated

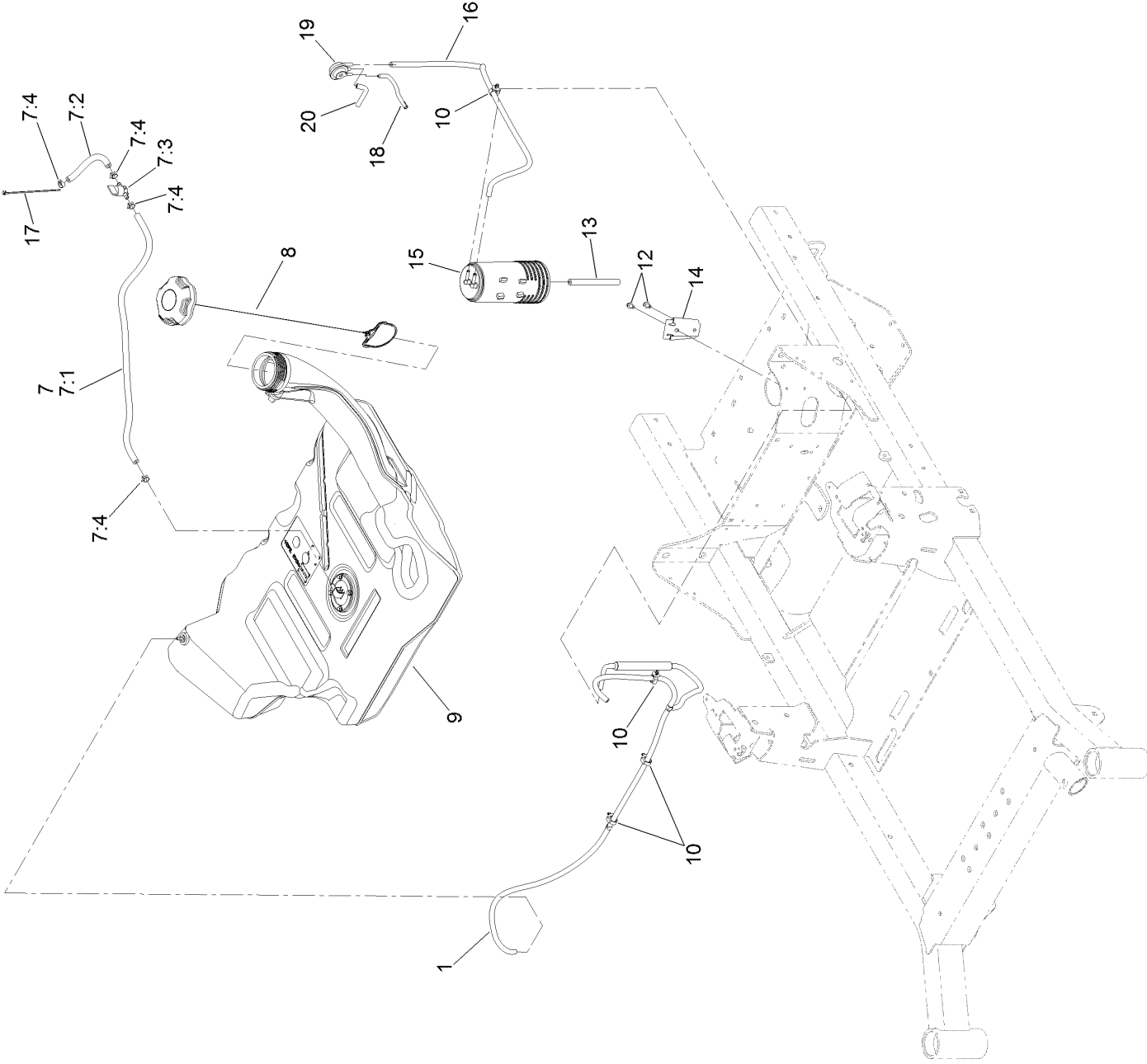
Control Console and Guard Assembly



Control Console and Guard Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4983	1	Console-RH	29	104-7201	4	Nut-HF, NI
2	126-4984	1	Console-LH	30	104-8300	12	Nut-HF, NI
5	126-7371	1	Cover-Control, Motion (RH)	31	117-5036	2	Screw-Plastic, HWH
6	126-7372	1	Cover-Control, Motion (LH)	32	120-7950	6	Screw-Torx
7	136-1673	1	Control Panel ASM	33	126-5544	4	Screw-Torx
7:2	126-9115	1	Decal-Panel, Control	34	126-6266	8	Screw-Tph
7:3	136-1305	1	Decal-Panel, Control	35	126-6267	4	Screw-TTH
10	126-7803	1	Rear Guard ASM	36	126-6268	2	Screw-TTH
10:2	99-4693	1	Decal	37	126-6269	8	Screw-Truss
10:3	106-5517	2	Decal-Warning	38	126-7439	4	Screw-Torx
10:4	117-2718	1	Decal-Arrester, Spark	39	1-807513	2	Bolt-CARR
11	126-7664-03	1	Guard-Muffler	40	3230-22	2	Screw-CARR
12	126-6260-01	1	Trim-Upper, Rear	41	3296-2	2	Nut-Lock, NI
13	136-1745-01	1	Cover-Pod, RH	42	126-1696	4	Screw-HWHTF
14	136-1746-01	1	Cover-LH	43	126-9808-03	1	Bracket-Support, Left Pod
15	126-9023-01	1	Bracket-Guard, RH	44	126-9809-03	1	Bracket-Support, Right Pod
16	126-9022-01	1	Bracket-Guard, LH	45	136-9030-01	1	Bracket-Support, Pod (RH)
19	126-7009	1	Cable-Control, Choke	46	136-9029-01	1	Bracket-Support, Pod (LH)
20	126-7008	1	Cable-Control, Throttle	47	126-8232	4	Screw-Truss Hex Skt
21	1-603175	1	Knob-Ball	49	3220-3	1	Nut-HJ
23	126-9945	1	Support-Console, RH	50	32149-2	4	Nut-Keps
24	126-5532-03	1	Bracket-Console, LH	52	126-9939	1	Decal-Fill, Fuel
25	68-3640	2	Decal	53	126-9300	2	Decal
28	126-9165-01	2	Weight-Rear	54	126-3739	4	Nut-Retainer

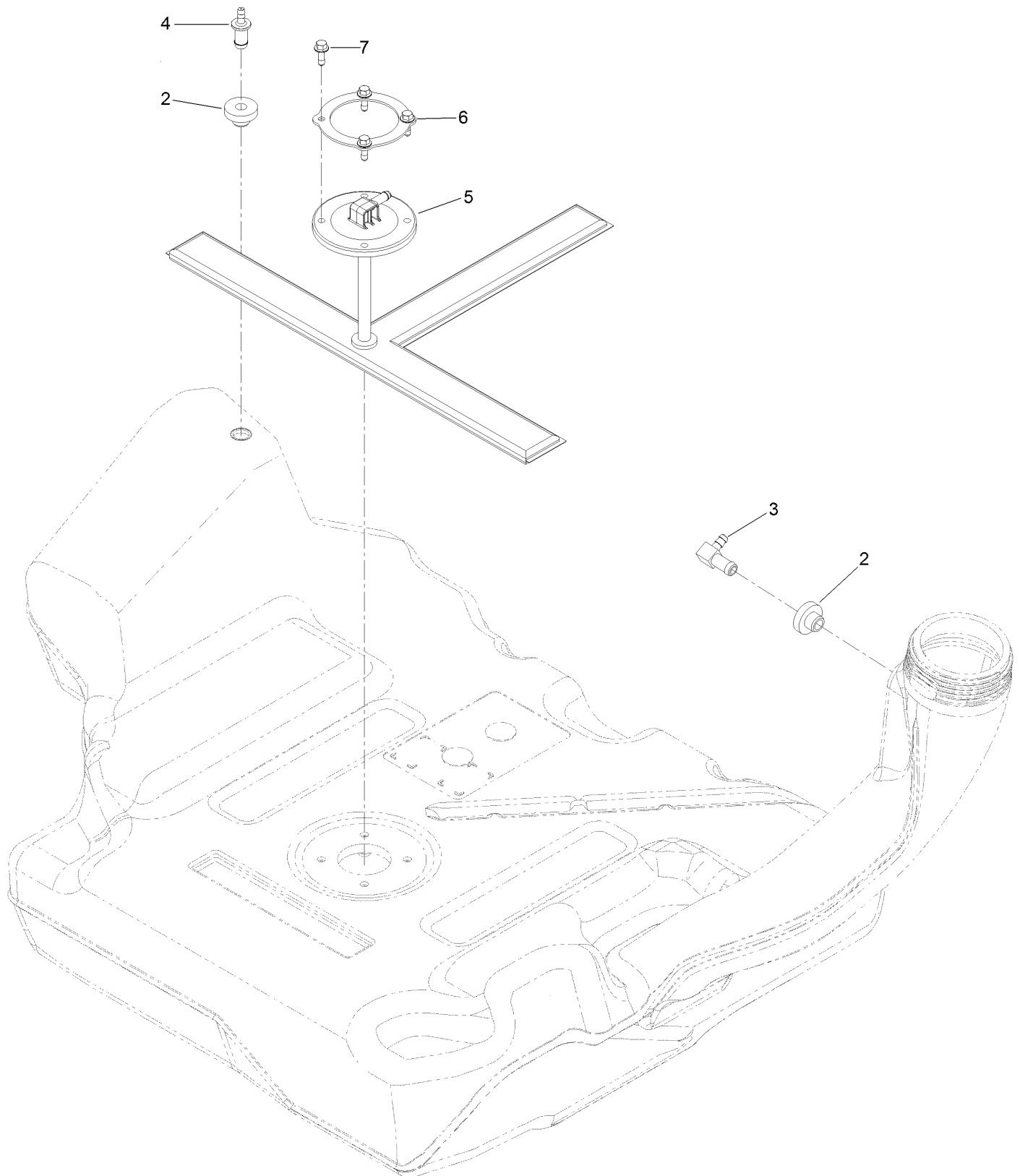
Fuel System and Vent Hose Assembly



Fuel System and Vent Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-8734	1	Vent Hose ASM	12	93-6083	2	Screw-HWH
7	126-8740	1	Fuel Hose ASM	13	109-0678	1	Hose-Fuel
7:1	109-0302	1	Hose-Fuel	14	114-0292	1	Bracket-Canister, Carbon
7:2	109-0678	1	Hose-Fuel	15	117-1221	1	Canister-Carbon, 800Cc
7:3	1-603770	1	Valve-Fuel	16	109-1395	1	Hose-Fuel
7:4	2412-98	4	Clamp-Hose	17	1-303287	1	Tie-Cable
8	126-4723	1	Cap-Fuel	18	116-2394	1	Hose-Vent, Formed
9	126-4724	1	Tank-Fuel	19	116-2232	1	Valve-Control, Vacuum
10	126-5523	4	Clip	20	116-2233	1	Hose-Vent, Formed

Fuel Tank Assembly No. 126-4724

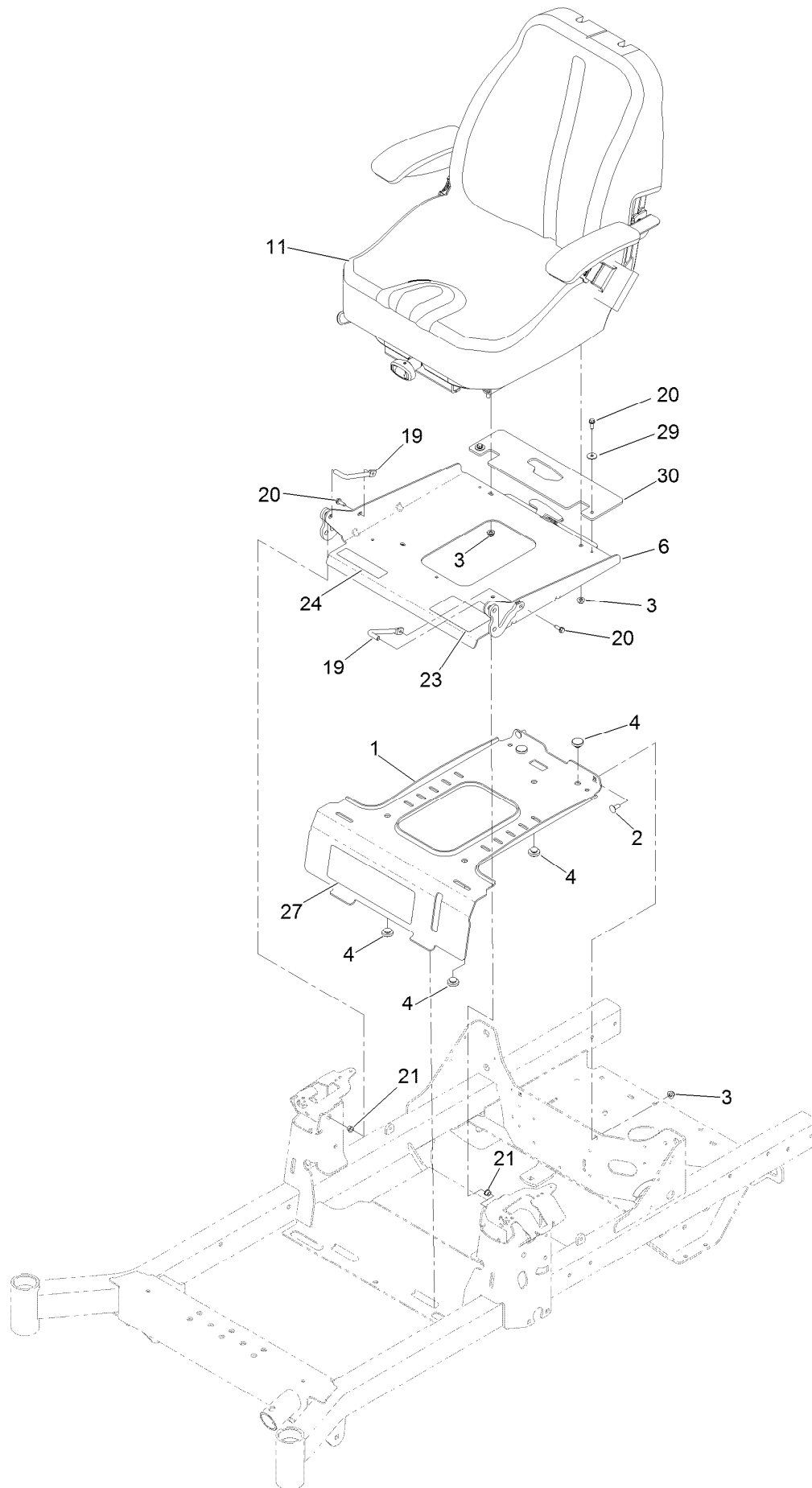


Fuel Tank Assembly No. 126-4724 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	126-9057	1	Fitting-90 DEG
4	116-4630	1	Fitting-Orifice, Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-5528	1	Pickup-Fuel
6	126-5527	1	Ring-Retainer
7	126-5525	4	Bolt

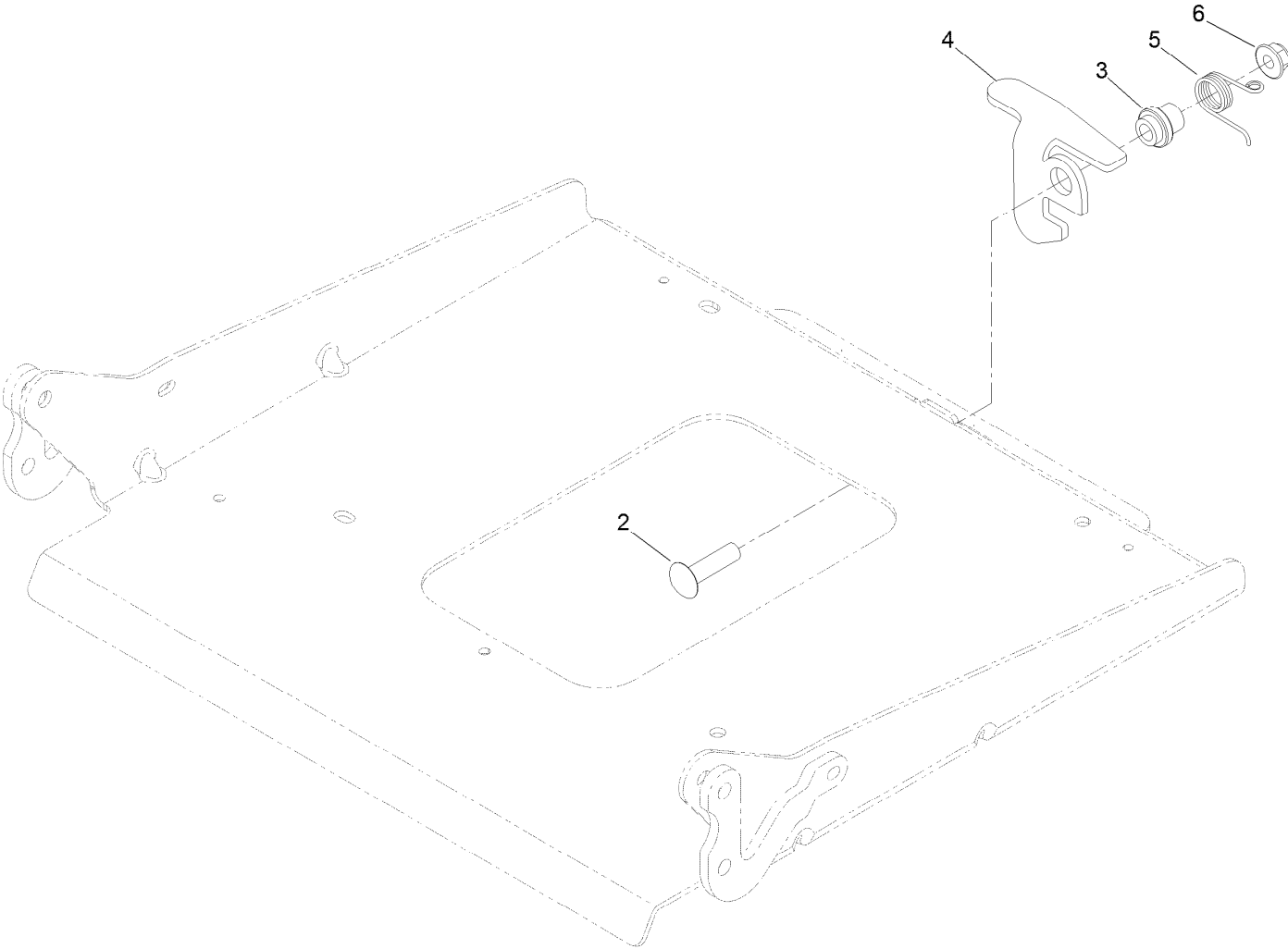
Seat Mount Assembly



Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4082-03	1	Plate-Retainer, Tank	20	32144-44	4	Screw-HWH, Thread Roll
2	3230-23	2	Bolt-CARR	21	1-603735	2	Bushing-Flanged
3	104-8300	6	Nut-HF, NI	23	126-8151	1	Decal-Aid, Service
4	135-0505	5	Bumper-Seat	24	126-8161	1	Decal-Latch, Seat
6	126-7309	1	Seat Pan And Latch ASM	27	126-9273	1	Decal
11	136-9014	1	Seat ASM	29	3256-67	2	Washer
19	126-5914	2	Pin-Pivot, Seat	30	135-0214	1	Guard-Seat, Rubber

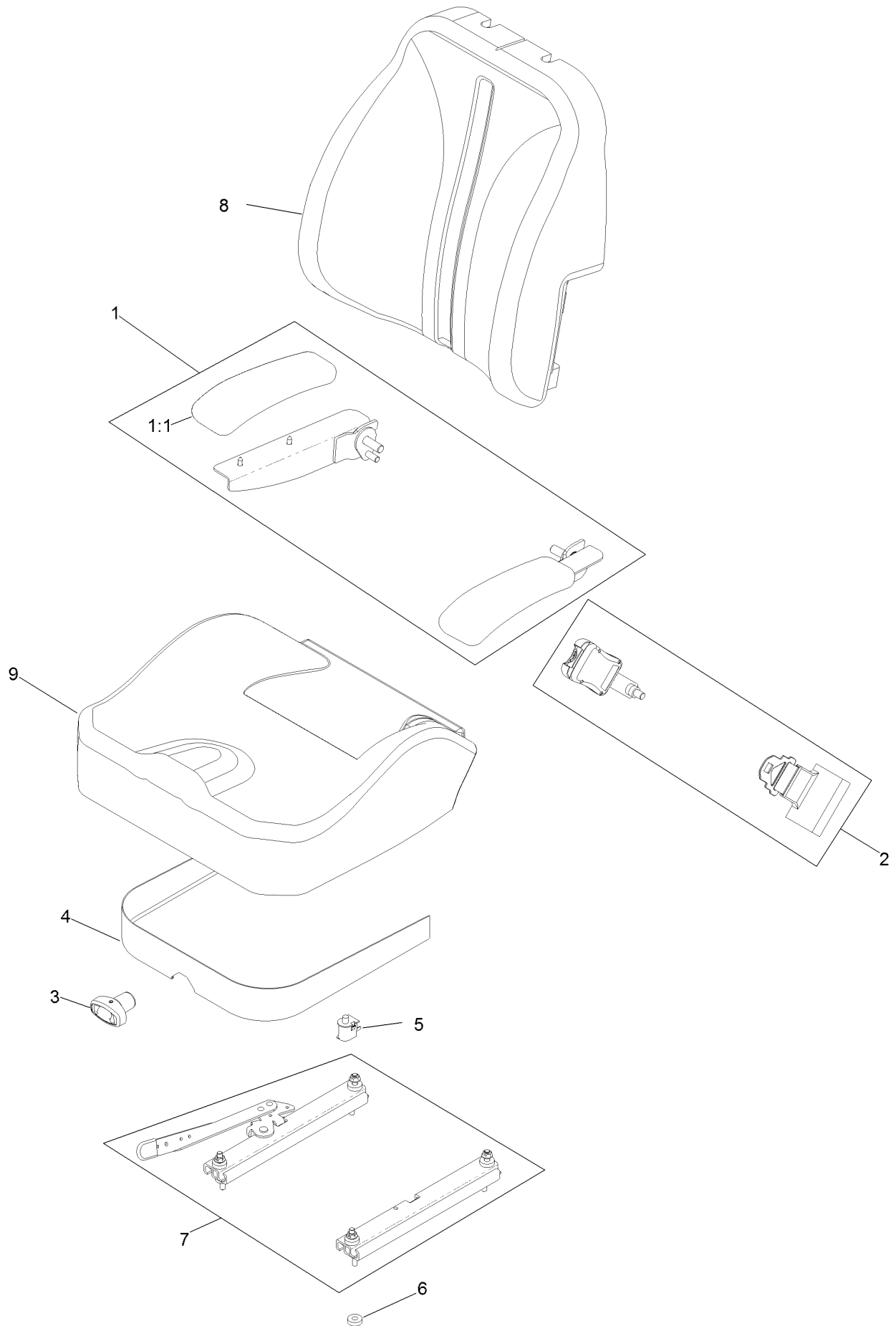
Seat Latch Assembly



Seat Latch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3231-26	1	Screw-CARR	5	126-8923	1	Spring-Torsion, Latch
3	107-0075	1	Bushing-Latch, Seat	6	104-8301	1	Nut-HF, NI
4	126-6739	1	Latch-Catch, Single				

Seat Assembly No. 136-9014

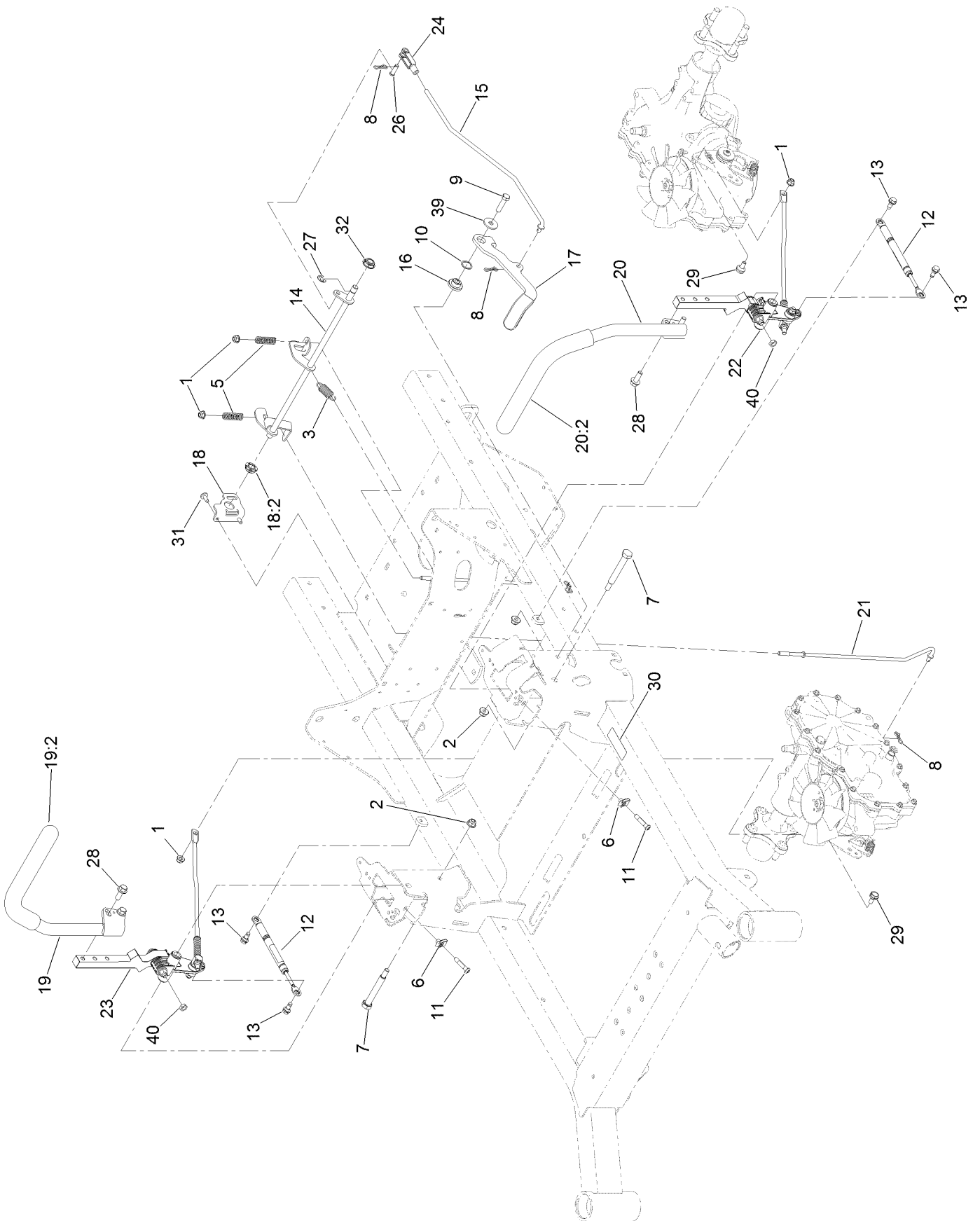


Seat Assembly No. 136-9014 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2058	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
2	130-0845	1	Seat Belt Kit
3	130-0846	1	Knob-Adjuster
4	126-3506	1	Cover-Skirt W/Fasteners

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	82-2190	1	Switch-Bail
6	26-4840	4	Spacer-Pin, Mounting
7	130-0844	1	Track Set
8	136-9019	1	Cover-Back, Seat
9	136-9020	1	Cover-Bottom, Seat

Motion Control Assembly

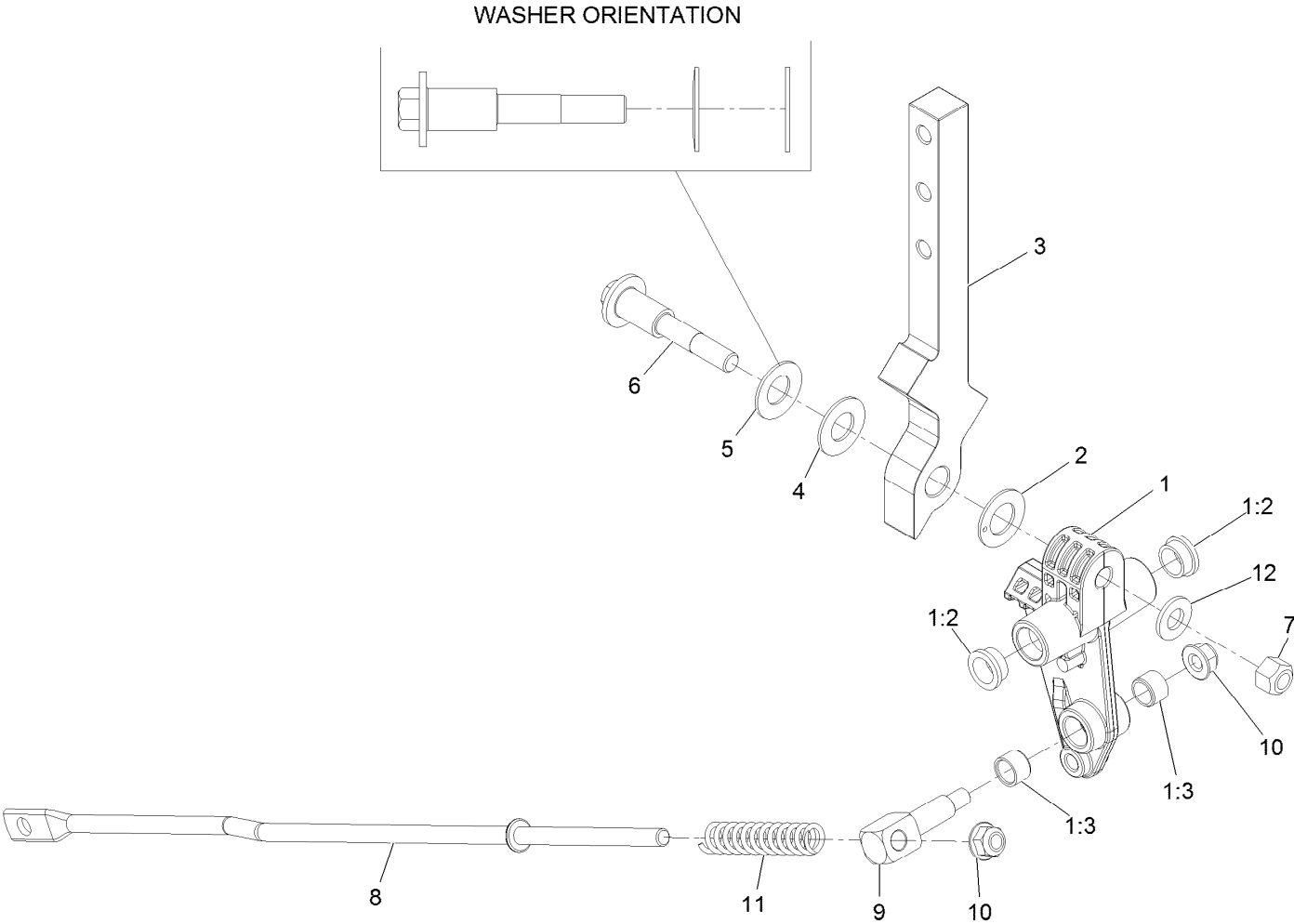


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	4	Nut-HF, NI	19	126-9191	1	RH Control Handle ASM
2	104-8301	3	Nut-HF, NI	19:2	126-7359	1	Grip
3	107-1045	1	Spring-Extension	20	126-9192	1	LH Control Handle ASM
5	109-7694	2	Spring-Compression	20:2	126-7359	1	Grip
6	112-3306	2	Nut	21	126-7217	2	Linkage-Brake, Lower
7	115-5099	2	Bolt-Pivot	22		1	LH Motion Control ASM ●
8	119-1415	4	Pin-Cotter, Locking	23		1	RH Motion Control ASM ●
9	323-8	1	Screw-HH	24	1-303105	1	Yoke-Adjustable
10	119-4164	1	Washer-Wave	26	1-808280	1	Pin-Clevis
11	126-4299	2	Screw-HSBH	27	32120-47	1	Ring-Retaining, External
12	126-4322	2	Damper	28	3234-42	4	Screw-HHF
13	126-4424	4	Screw-Shoulder	29	37-8771	2	Bolt-Shoulder, HF
14	126-5813	1	Shaft-Brake	30	115-9625	1	Decal-Brake, Parking
15	126-5819	1	Linkage-Brake, Upper	31	126-6266	2	Screw-Tph
16	126-5989	1	Pivot-Flange	32	126-5820	1	Bearing-Spherical
17	126-9490	1	Lever-Brake (With Grip)	39	2844	1	Washer
18	126-6456	1	Bracket-Brake	40	3218-3	2	Nut-Jam
18:2	126-5820	1	Bearing-Spherical				

● Not serviced separately

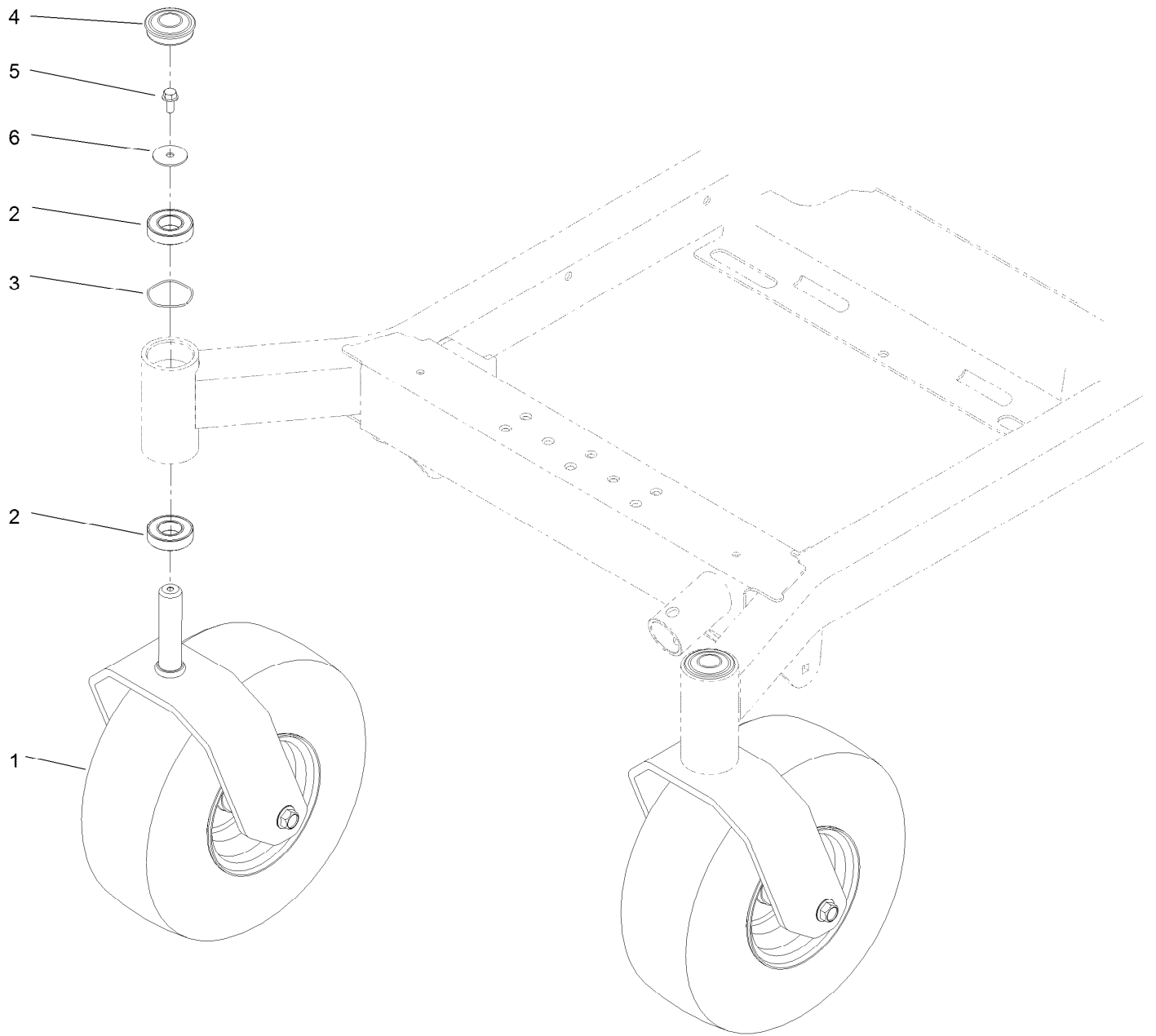
LH and RH Motion Control Assembly



LH and RH Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3773	1	Control Arm ASM	6	117-1198	1	Bolt-Pivot
1:2	126-8909	2	Bushing	7	32152-2	1	Nut-Lock, Cone
1:3	1-413152	2	Bushing-Sleeve	8	126-5435	1	Link-Control
2	126-7296	1	Washer-Friction	9	126-5434	1	Swivel
3	126-8182	1	Arm-Control	10	104-8300	2	Nut-HF, NI
4	117-1240	1	Washer	11	126-8195	1	Spring-Return, Neutral
5	119-8925	1	Washer-Belleville	12	3256-24	1	Washer-Plain

Caster Wheel and Fork Assembly

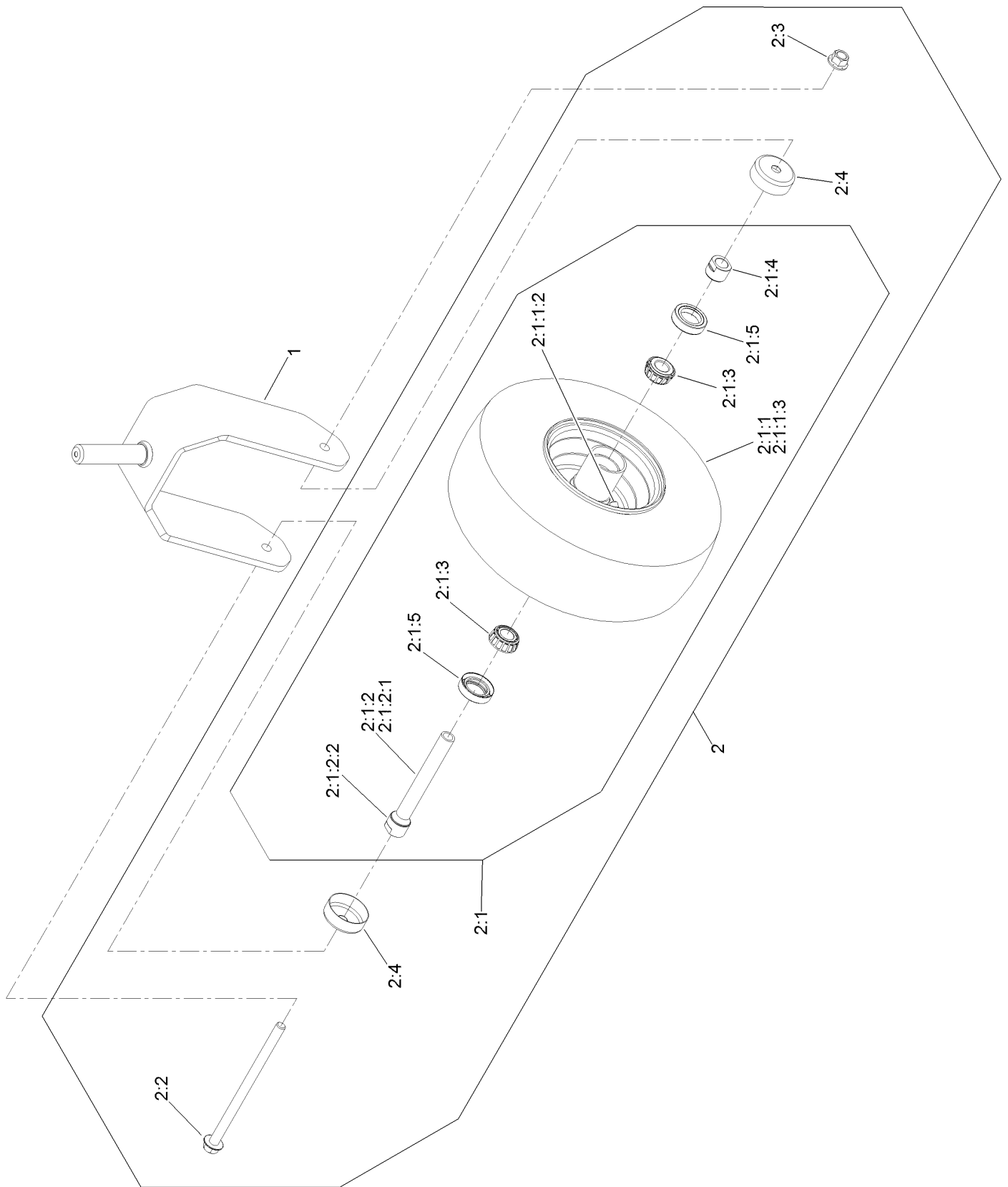


Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	Front Caster ASM (W/Fork) ●	4	116-4348	2	Cap-Grease
2	109-3678	4	Bearing-Ball	5	3234-5	2	Screw-HHF
3	126-5897	2	Spring	6	3256-68	2	Washer-Flat

● Not serviced separately

Fork and Caster Wheel Assembly



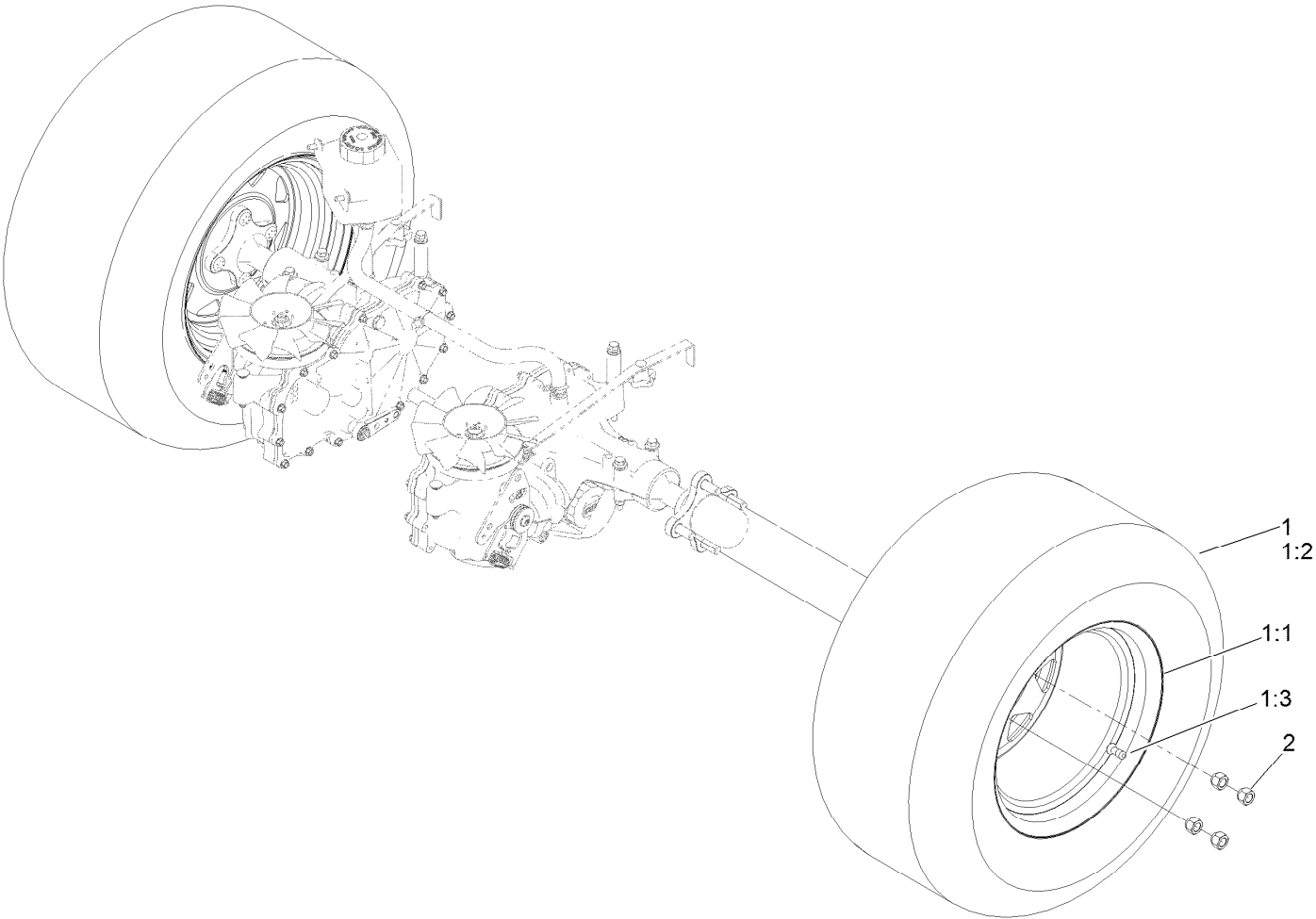
Fork and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4312-01	1	Fork-Caster
2	126-7753	1	Wheel ASM
2:1		1	Wheel And Bearing ASM ●
2:1:1		1	Wheel And Tire ASM ●
2:1:1:2	5108	1	Valve
2:1:1:3	126-5959	1	Tire
2:1:2	126-7796	1	Caster Axle ASM
2:1:2:1	126-5220	1	Axle-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2:1:2:2	103-3051	1	Spacer-Nut
2:1:3	1-633585	2	Bearing-Cone, Taper
2:1:4	103-3051	1	Spacer-Nut
2:1:5	103-0063	2	Seal-Caster
2:2	126-5389	1	Screw-HHF
2:3	99-5107	1	Nut-Lock
2:4	103-2768	2	Guard-Seal

● Not serviced separately

Rear Wheel Assembly

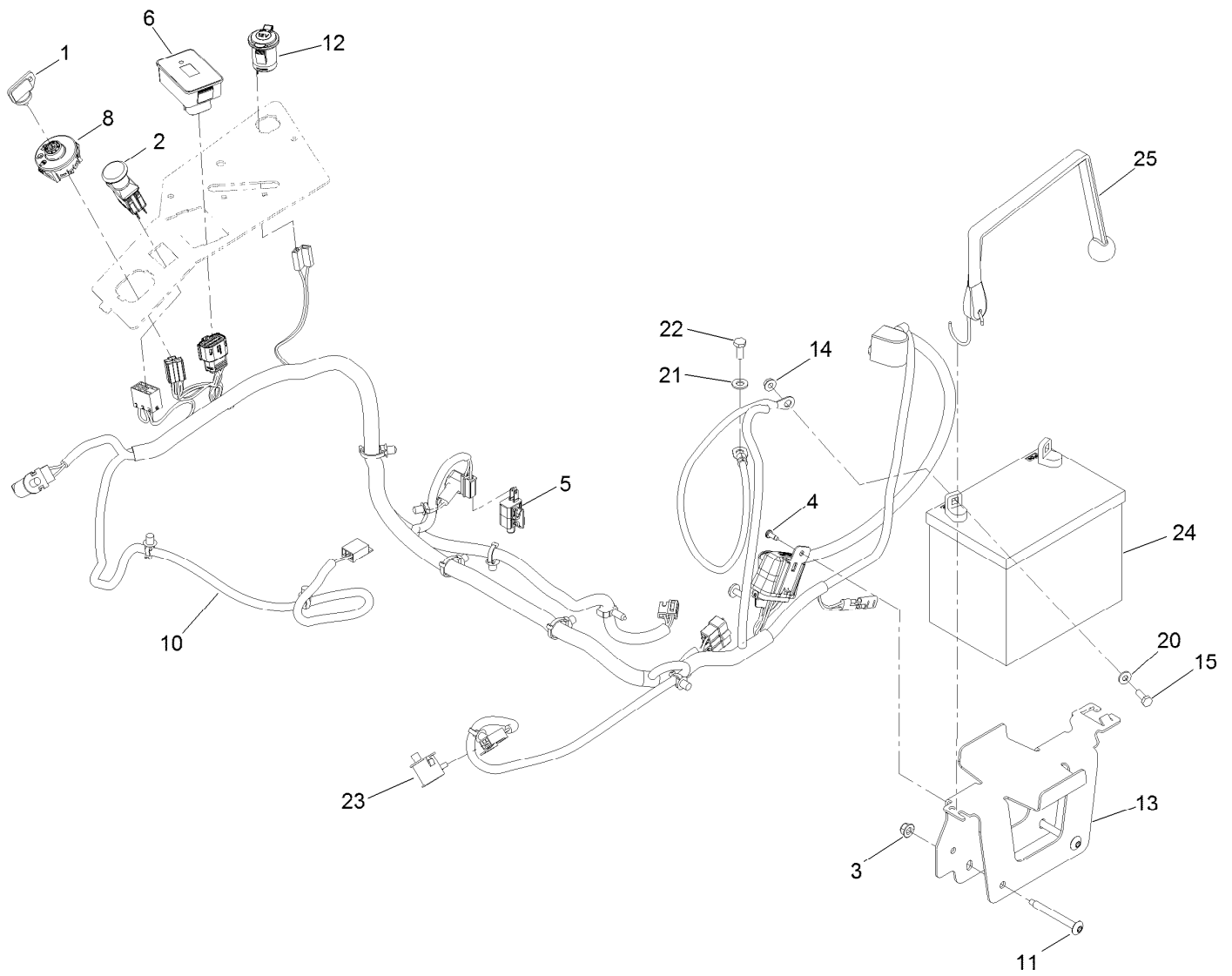


Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-2876	2	Wheel And Tire ASM
1:1	126-2878	1	Rim-Wheel
1:2	116-8296	1	Tire-Drive

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug

Electrical Assembly



Electrical Assembly (continued)

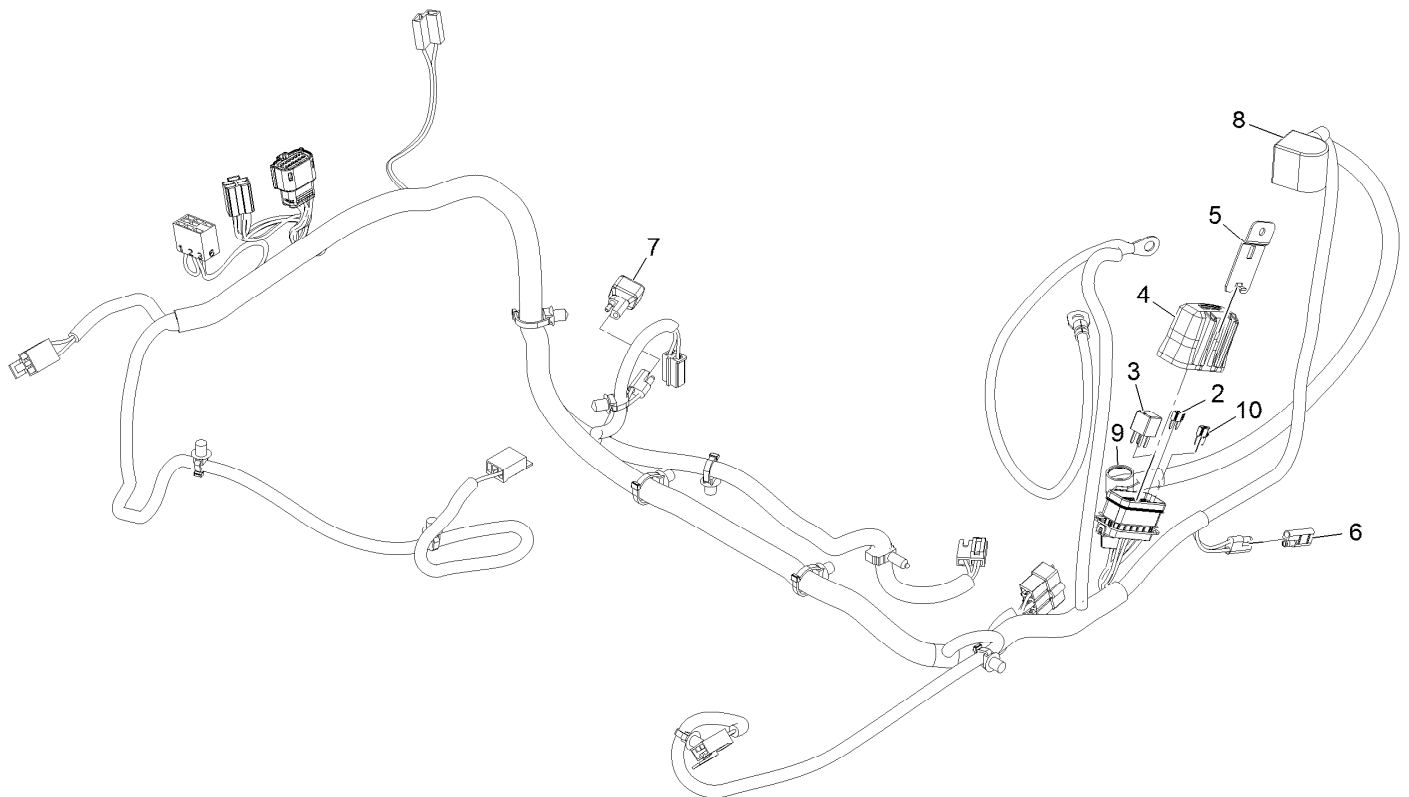
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	63-8360	1	Key-Ignition	13	126-6725-03	1	Tray-Battery
2	103-5221	1	Switch-PTO	14	32128-33	2	Nut-HF
3	104-8300	2	Nut-HF, NI	15	321-4	2	Screw-HH
4	105-6849	1	Screw-Forming, Thread	20	3256-22	2	Washer-Flat
5	110-6765	1	Switch	21	33094-00	1	Washer-Plain
6	116-5609	1	Module ASM	22	33114-020	1	Screw-HH
8	137-4100	1	Switch-Ignition	23	82-2190	2	Switch-Bail
10	126-5803	1	Harness-Wire ▲	24		1	Battery (300 CCA, Wet) ●■
11	126-6267	2	Screw-TTH	25	126-7627	1	Strap-Bungee
12	126-6499	1	Port-Power, 12V				

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly No. 126-5803

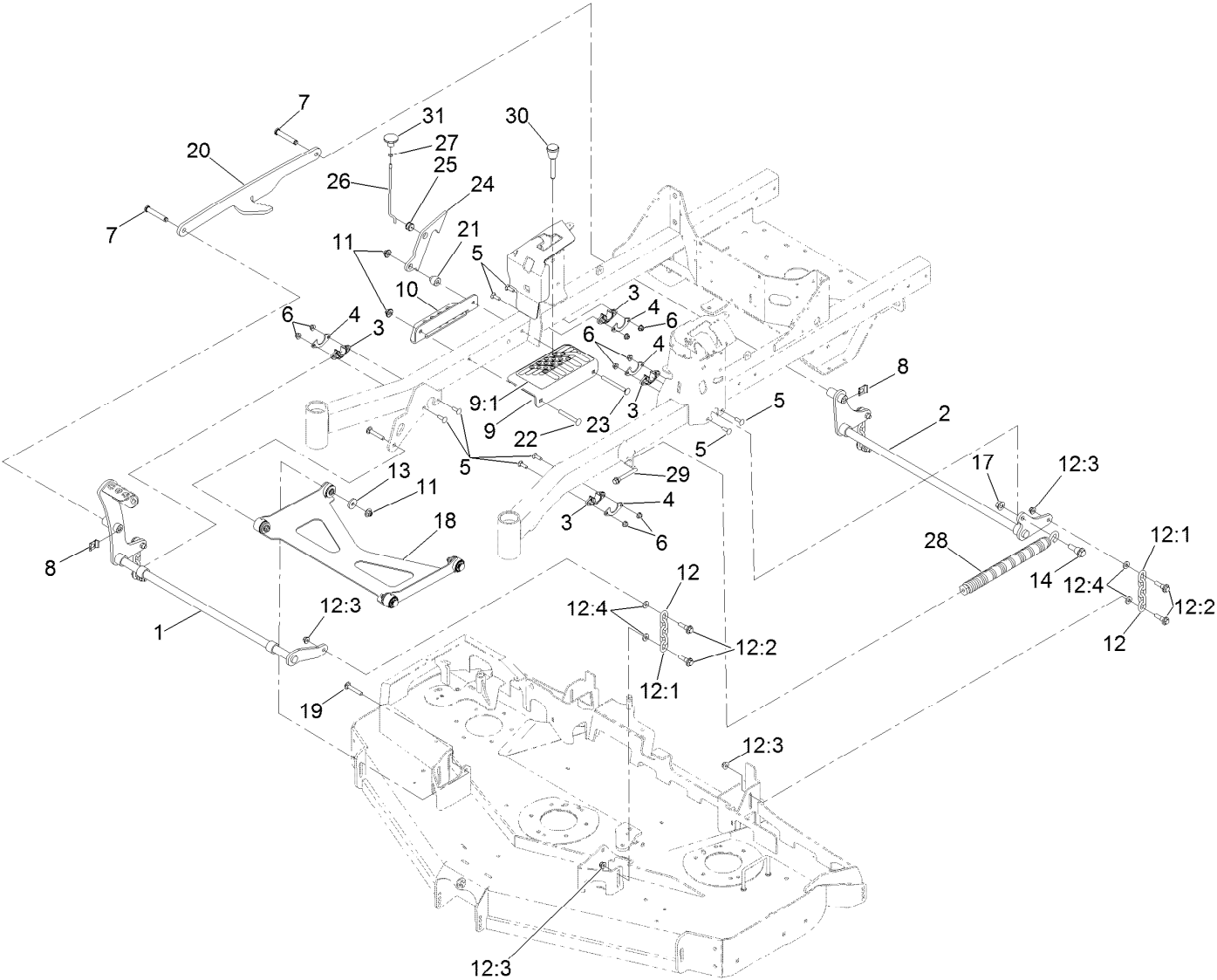


Harness Assembly No. 126-5803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-8868	1	Fuse-Mini Blade, 20 Amp
3	126-3991	1	Relay-Micro
4	32180-176	1	Cover-Block, Fuse
5	32180-177	1	Clip-Mounting
6	116-0053	1	Cap-Plug

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	103-3895	1	Diode
8	126-8876	1	Insulator-Battery
9	1-543393	1	Insulator-Solenoid
10	121-8867	1	Fuse-Mini Blade, 15 Amp

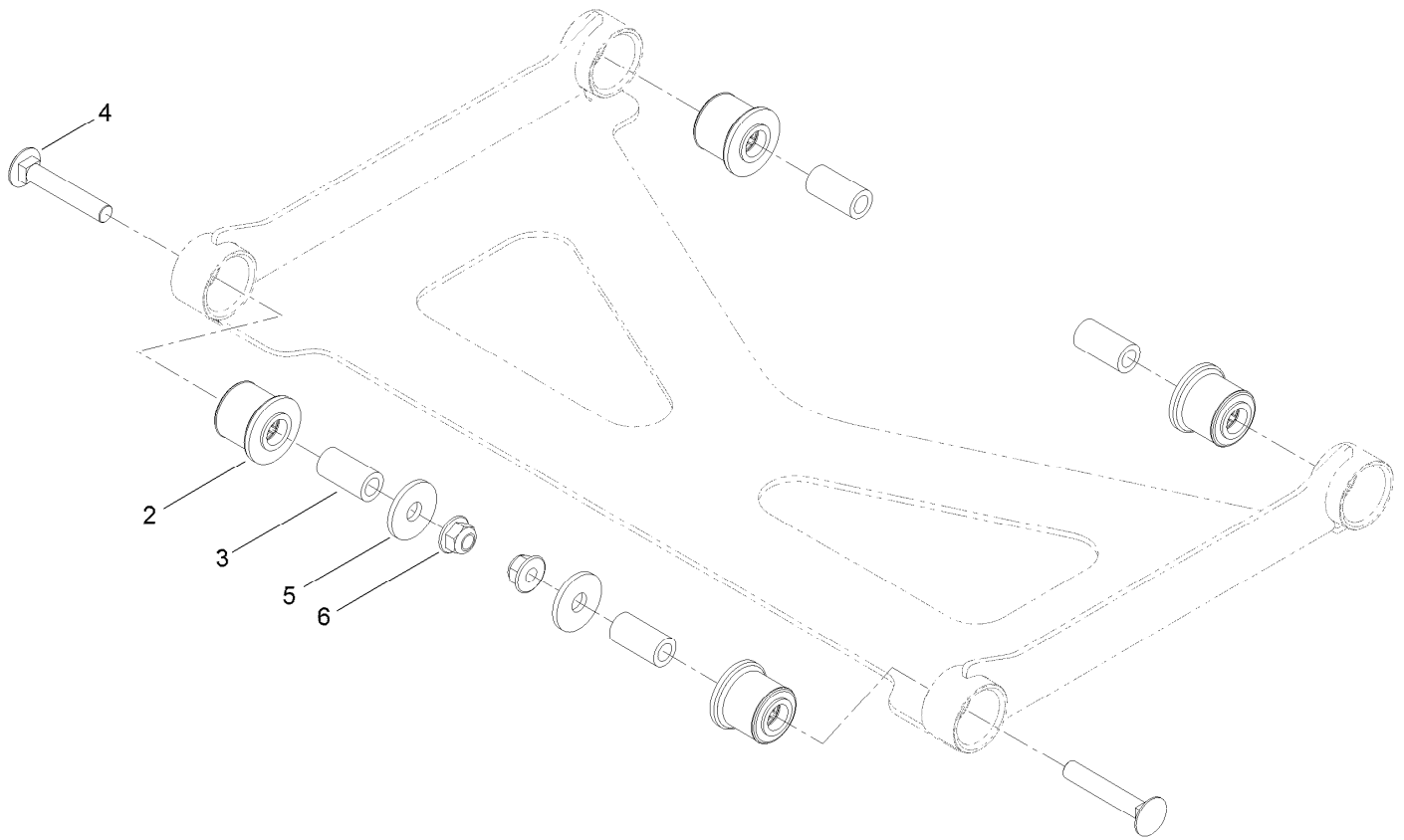
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-3342-03	1	Shaft-Lift, Deck	13	1-373034	2	Washer
2	126-3343-03	1	Shaft-Lift, Deck (Rear)	14	116-0780	1	Screw-Shoulder, HHF
3	115-5065	4	Bushing-Flange	17	99-5107	1	Nut-Lock
4	116-2887	4	Gusset-Lift, Deck	18	126-8365	1	Deck Strut ASM
5	3230-22	8	Screw-CARR	19	3231-7	2	Screw-CARR
6	104-8300	8	Nut-HF, NI	20	126-4639-03	1	Link-HOC
7	126-9181	2	Pin-Clevis	21	126-5221	1	Spacer-Stepped
8	95-4064	2	Clip-Pin	22	3231-42	1	Screw-CARR
9	126-4535	1	Bracket ASM	23	135-0313	1	Screw-CARR
9:1	126-4784	1	Decal-HOC	24	126-5222	1	Plate-Lock, Transport
10	126-4640-03	1	Angle-HOC, Lower	25	126-5593	1	Grommet
11	109-6658	4	Nut-Flange, NI	26	126-5223	1	Rod-Lock, Transport
12	126-8877	4	Deck Chain ASM	27	3218-1	1	Nut-Jam
12:1	1-633447	1	Chain-Lift, Deck	28	116-0886	1	Spring-Extension
12:2	130-0742	2	Bolt-Shoulder	29	92-7674	1	Bolt-Shoulder
12:3	104-8301	2	Nut-HF, NI	30	126-5401	1	Pin-HOC
12:4	43-0940	2	Spacer	31	126-7019	1	Knob

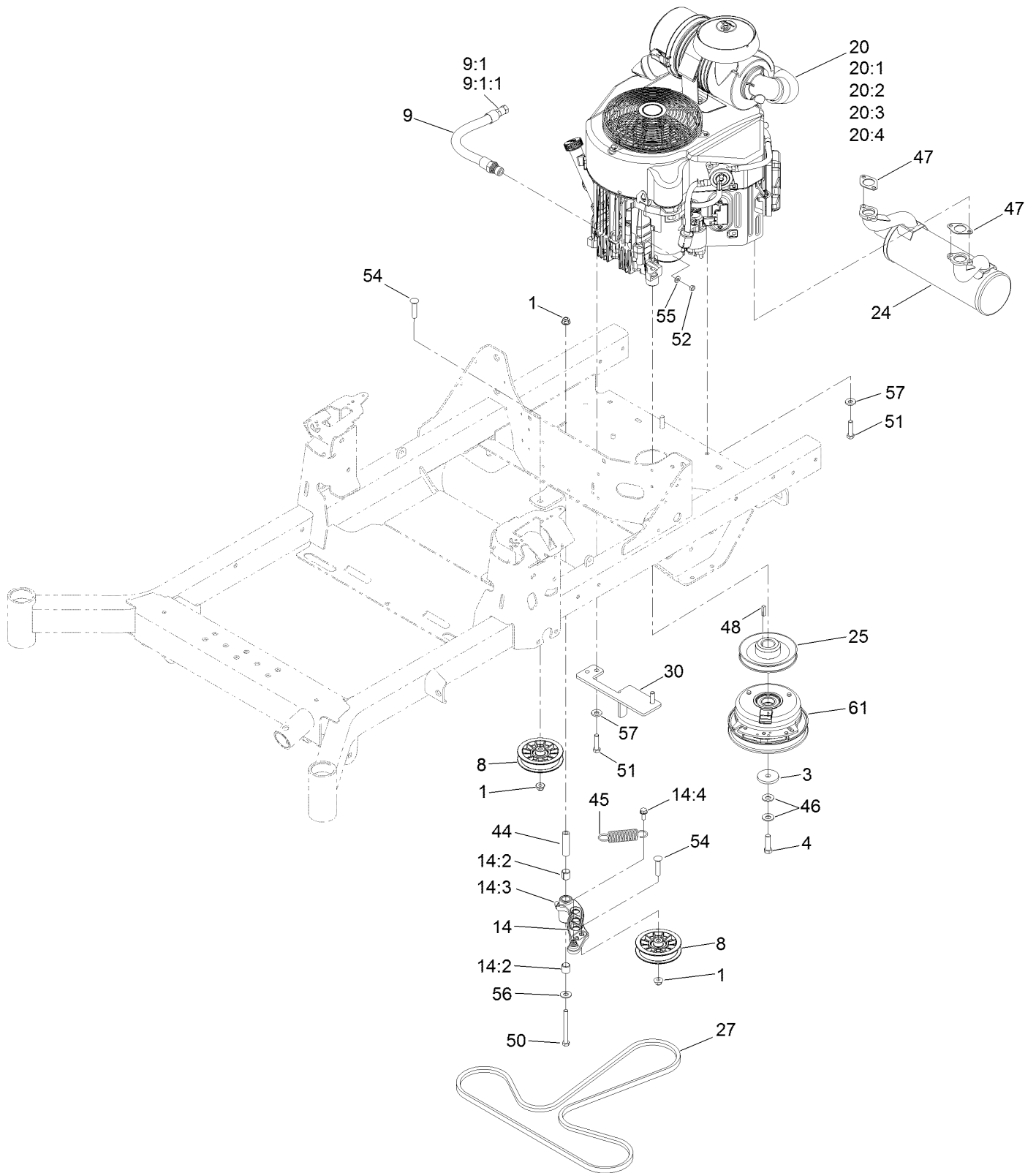
Deck Strut Assembly No. 126-8365



Deck Strut Assembly No. 126-8365 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	126-8360	4	Bushing-Rubber, Suspension	4	3231-7	2	Screw-CARR
3	108-6544	4	Spacer	5	2844	2	Washer
				6	104-8301	2	Nut-HF, NI

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8301	3	Nut-HF, NI	20:4		1	Kawasaki 11013-7044
3	109-6919	1	Washer-Clutch				Engine Air Filter ▲◆
4	109-9761	1	Screw-HH □	24	126-4360	1	Muffler
8	116-2456	2	Pulley-Flat Idler	25	126-5358	1	Sheave (W/Hub)
9	116-4924	1	Engine Oil Drain Hose ASM	27	126-5993	1	Belt-V
			■	30	126-6687-03	1	Anchor-Clutch
9:1	353-508	1	Plug-HH ●	44	1-603384	1	Bushing-Pivot, Idler
9:1:1	237-42	1	O-Ring	45	1-603402	1	Spring-Extension
14	126-0973	1	Idler Arm ASM	46	1-603610	2	Washer-Spring
14:2	1-513034	2	Sleeve-Bearing	47	1-653313	2	Gasket-Exhaust
14:3	302-40	1	Fitting-Grease, 90 DEG	48	1-807259	1	Key
14:4	32144-11	1	Screw-HWH	50	323-15	1	Screw-HH
20		1	Engine-Kawasaki, Fx730V	51	323-8	4	Screw-HH
			◆▲	52	3217-5	1	Nut-Hex
20:1		1	Kawasaki 49065-7007	54	3231-29	2	Screw-CARR
			Engine Oil Filter ▲◆	55	3256-22	1	Washer-Flat
20:2		1	Kawasaki 49019-7005 Fuel	56	3256-4	1	Washer-Flat
			Filter ▲◆	57	98-5975	4	Washer-Belleville
20:3		1	Kawasaki 11013-7045	61	126-8926	1	Clutch
			Safety Filter ▲◆				

● Torque to 24-26 ft-lb

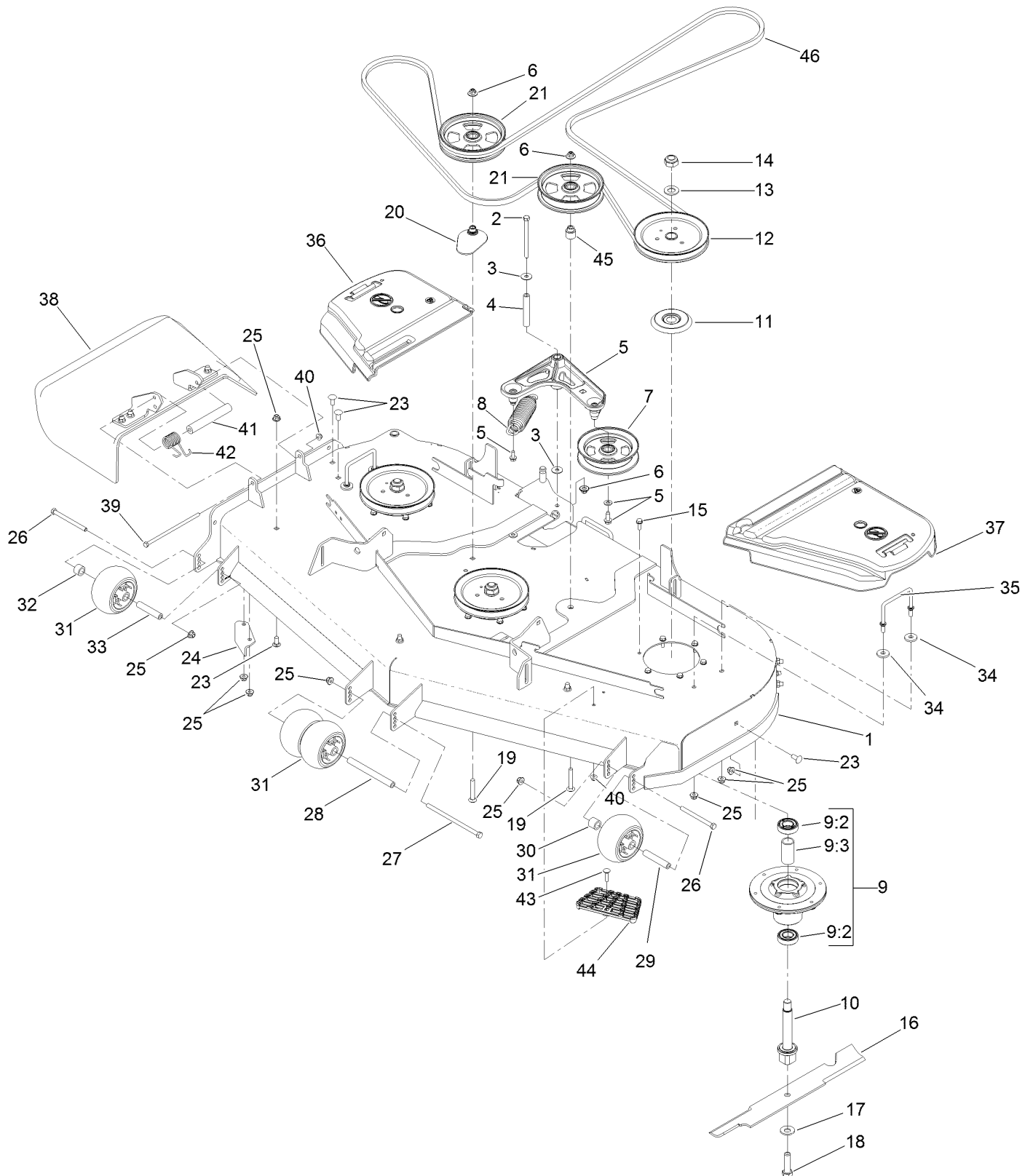
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 23-29 ft-lb

◆ Obtain parts from www.kawpower.com

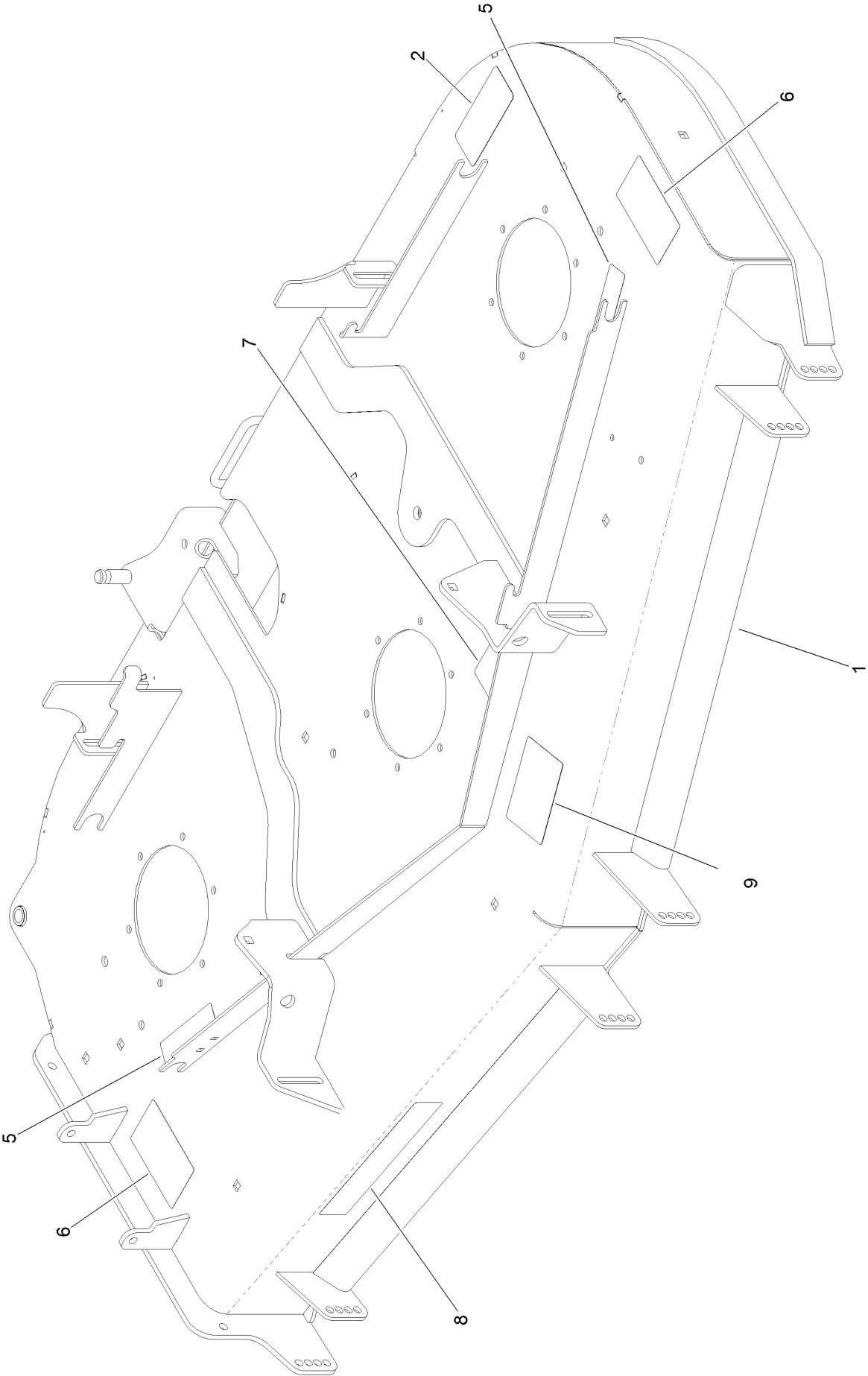
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-6796	1	Deck Decal ASM	23	3231-27	9	Screw-CARR
2	323-38	1	Screw-HH	24	107-8541-01	1	Baffle-Discharge
3	52-2860	2	Washer	25	104-8301	16	Nut-HF, NI
4	116-5111	1	Bushing	26	323-23	2	Screw-HH
5	126-0976	1	Idler Arm ASM	27	108-5388	1	Screw-HH
6	109-6658	3	Nut-Flange, NI	28	98-5967	1	Spacer-Wheel
7	132-9425	1	Pulley-Idler, Flat	29	98-7912	1	Tube-Spanner
8	116-6317	1	Spring-Extension	30	98-7913	1	Tube-Spacer
9	120-5477	3	Spindle ASM	31	1-603299	4	Roller-Scalp, Anti
9:2	116-0720	2	Bearing-Ball	32	133-2128	1	Tube-Spacer
9:3	115-2641	1	Spacer-Bearing	33	133-2129	1	Tube-Shafting
10	133-2126	3	Shaft-Spindle	34	1-373034	4	Washer
11	117-7210	3	Shield-Bearing	35	109-6982	2	Wireform-Cover
12	120-7856	3	Pulley B Section	36	116-0094	1	Cover-Belt, RH
13	92-5836	3	Washer	37	109-6938	1	Cover-Belt, LH
14	3296-67	3	Nut-Lock, NI	38	108-2792	1	Rubber Deflector ASM
15	32144-41	18	Screw-Taptite	39	322-50	1	Screw-HH
16	133-2127	3	Blade-Rotary, 20.5In (Hi Flow)	40	104-8300	2	Nut-HF, NI
17	125-1736	3	Washer-Belleville	41	105-4622	2	Spacer
18	51-4060	3	Screw-Blade	42	108-4052	1	Spring-Torsion
19	3231-44	2	Screw-CARR	43	3230-3	1	Screw-CARR
20	109-2872	1	Spacer-Pulley	44	126-4781-03	1	Step-Deck
21	136-5404	2	Pulley-Idler, Flat	45	126-7684	1	Bushing-Idler
				46	114-5857	1	Belt-V

Deck Decal Assembly No. 127-6796

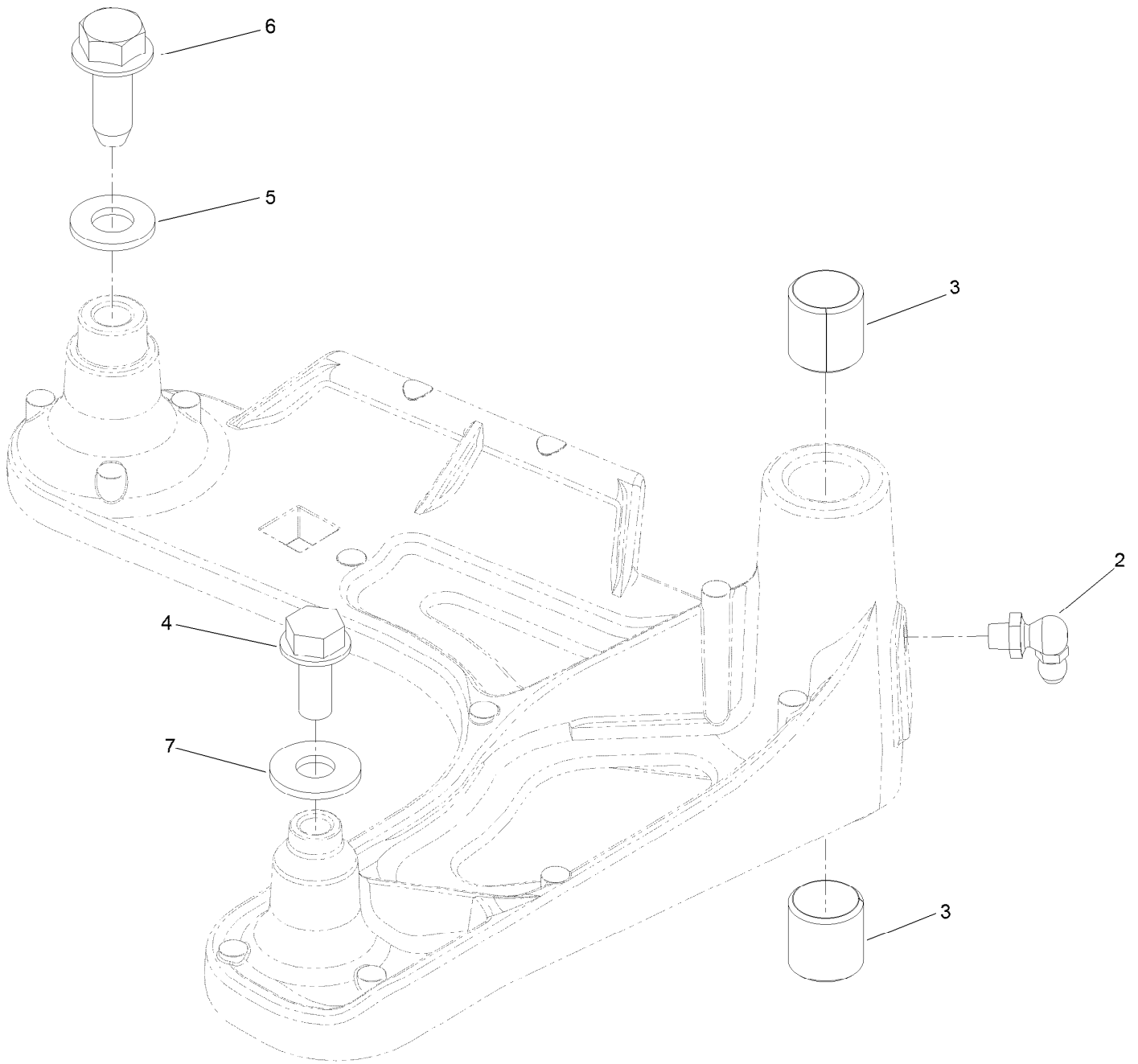


Deck Decal Assembly No. 127-6796 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal ASM ●	7	109-6035	1	Decal-Routing, Belt
2	93-7818	1	Decal-Torque, Blade Bolt	8	121-3206	1	Decal
5	112-9028	2	Decal-Cover, Missing	9	127-0326	1	Decal-Scalp, Anti
6	117-3848	2	Decal-Danger				

● Not serviced separately

Idler Arm Assembly No. 126-0976

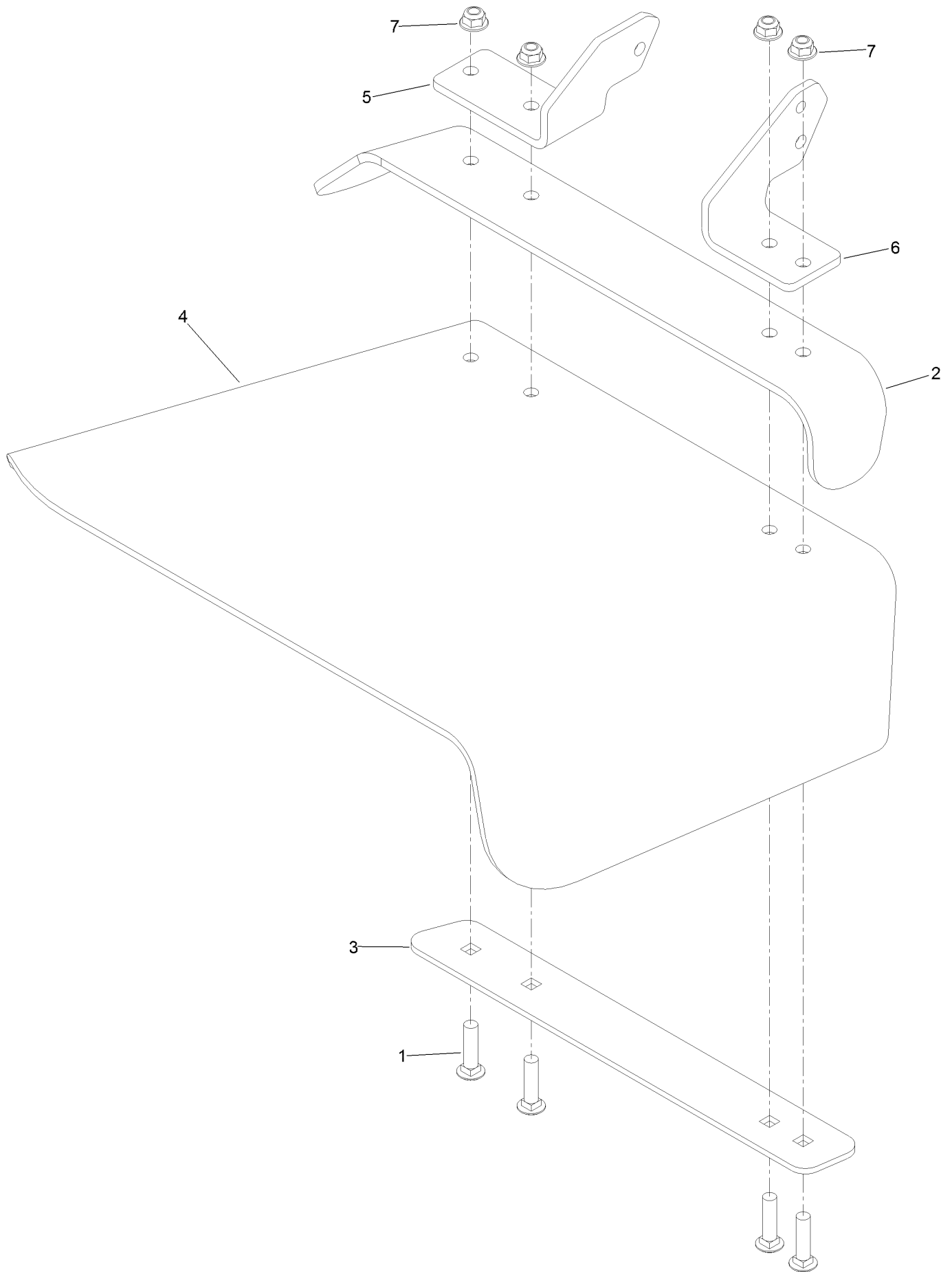


Idler Arm Assembly No. 126-0976 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	302-40	1	Fitting-Grease, 90 DEG
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	3256-24	1	Washer-Plain
6	126-1696	1	Screw-HWHTF
7	3256-3	1	Washer-Flat

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 78472 60in TITAN HD 2500 Series Riding Mower

Product Name	Model/Part
LED Light Kit.....	126-5382
Sunshade Kit	126-8077
Cover-Hitch.....	126-8299
Weight Caster Kit.....	126-8639
Jack Kit	127-6666

Notes:



Count on it.