



Customer Service Bulletin Commercial Business Group

Groundsmaster® 3000 (gasoline only)

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30300	60001-69999

Subject: PTO CLUTCH GEAR PART NUMBER INFORMATION

The gasoline engine operates at different speed than the diesel. Consequently, the PTO systems use different internal gears to provide similar PTO output speeds. Part numbers for Clutch Assembly, Clutch Gear, and Pinion Gear are incorrectly identified in your parts catalog (form #3318-578 & 3317-921).

The following parts or actions are required for the following specific repairs:

Clutch Assembly (94-9179) Replacement REPLACE DRIVEN GEAR ON CLUTCH BEFORE INSTALLATION! Clutch requires a 42-tooth gear but is supplied with 40-tooth gear. Install 42 tooth Gear (94-3911) before installing new clutch. You may reuse the original gear if not worn. A complete Clutch assembly (clutch + correct gear) is not available for Model 30300. On page 10 of the parts catalog, please change the part number of item #26 to 94-3911.

Pinion Gear Replacement The correct Gear (94-3902) that drives the clutch has 22 teeth. The incorrect Gear (94-4052), identified in your parts catalog, has 25 teeth. On page 9 of the parts catalog, please change the part number of item #30 to 94-3902.

The parts listed above are currently available through normal distribution channels.