



Customer Service Bulletin Commercial Business Group

Groundsmaster® 3000 Series

<u>Model/Serial Range:</u>	<u>Model Number:</u>	<u>Serial Numbers:</u>
	30300	60101-69999
	30301	60101-2100009999
	30301TC	60101-2100009999
	30302	60101-2100009999
	30302TC	60101-2100009999

Subject: Revision of the Front Wheel Lug Nut Torque Specification

The Operators Manual for the Groundsmaster 3000 Series has been revised with regard to the front wheel Lug Nut Torque Specification. The current stated specification is *"45-55 ft. lbs. to be rechecked at 1 to 4 hours of use, again at 10 hours and thereafter every 200 hours of operation."* This statement will be modified to read **"75 to 80 ft. lbs. (108 nm) to be rechecked at 1 to 4 hours of use, again at 10 hours and thereafter every 200 hours of operation"**.

Current online and future Operators manuals will reflect this change.

Wheels maintained at 45-55 ft. lbs. and rechecked as specified will perform without failure. The reason for this change is to increase the margin of safety for our customers and maintain consistency within all documentation pertaining to this product.