



Count on it.

Parts Catalog

Z Master® Professional 5000 Series Riding Mower with 72in TURBO FORCE® Rear Discharge Mower

Model No. 72945—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

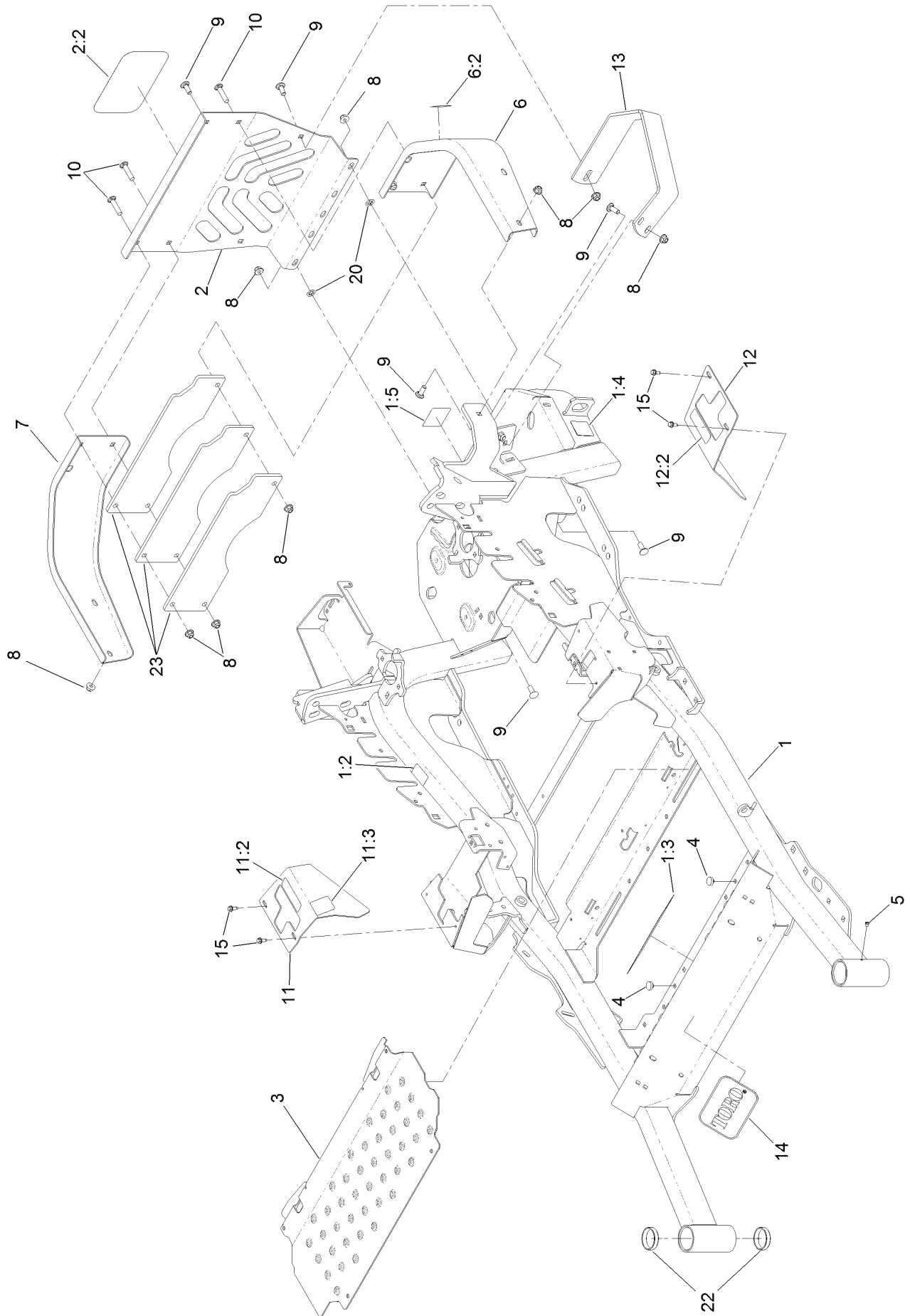
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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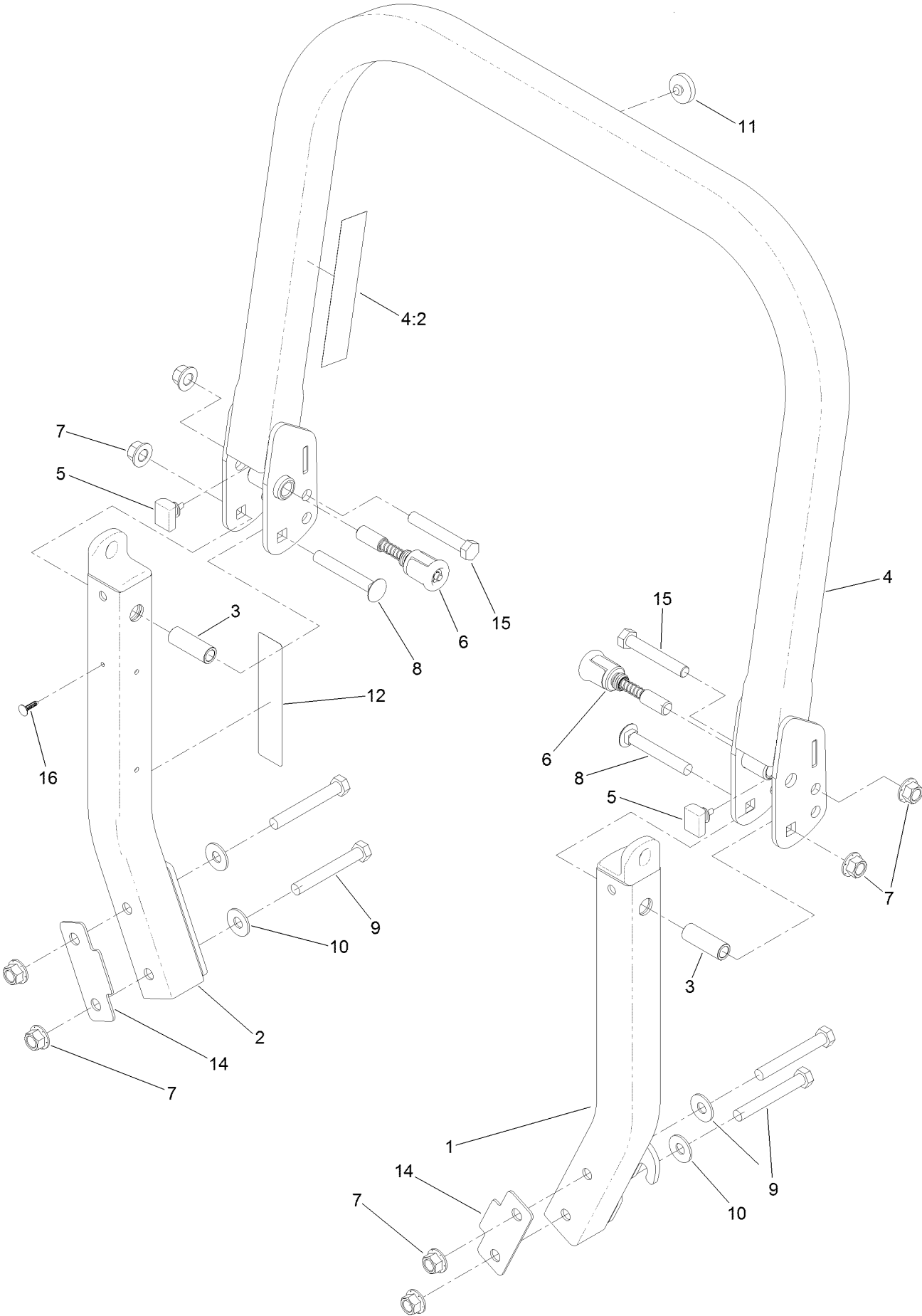
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9720	1	Mainframe ASM	9	3231-22	8	Screw-CARR
1:2	106-5517	2	Decal-Warning	10	3231-29	3	Screw-CARR
1:3	132-0871	1	Decal-Danger	11	116-5899	1	RH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:2	99-8936	1	Decal-Control, Motion
1:5	133-8062	1	Decal-Arrestor, Spark	11:3	116-5988	1	Decal-Park Brake, CE
2	115-7410	1	Rear Guard ASM	12	116-0580	1	LH Motion Control Cover ASM
2:2	67-7320	1	Decal	12:2	99-8936	1	Decal-Control, Motion
3	116-8898-01	1	Floorpan	13	126-2067-03	1	Guard-Muffler
4	1-513658	2	Bumper	14	68-3640	1	Decal
5	1-811010	2	Plug	15	32144-10	4	Screw-HWH
6	116-0180	1	LH Bumper ASM	20	107-3154	2	Nut-Push
6:2	106-5517	1	Decal-Warning	22	1-543508	4	Cup-Bearing
7	116-0057-03	1	Bumper-RH	23	126-4772-03	3	Plate-Weight, 6 Lb
8	104-8301	11	Nut-HF, NI				

Roll-Over Protection System Assembly No. 116-0231



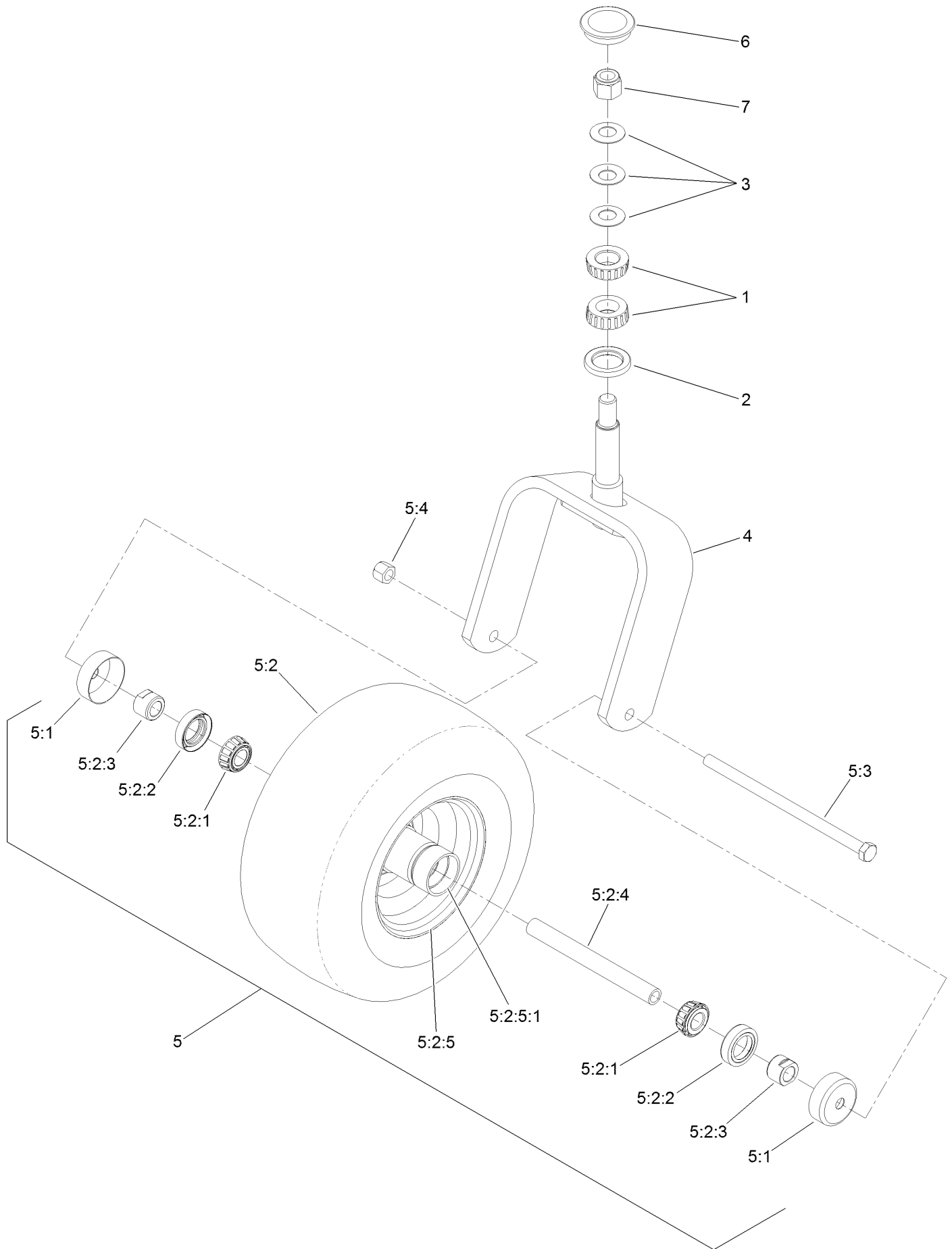
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring
7	99-5107	8	Nut-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer
15	325-13	2	Screw-HH
16	125-8067	1	Plug-Plastic

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

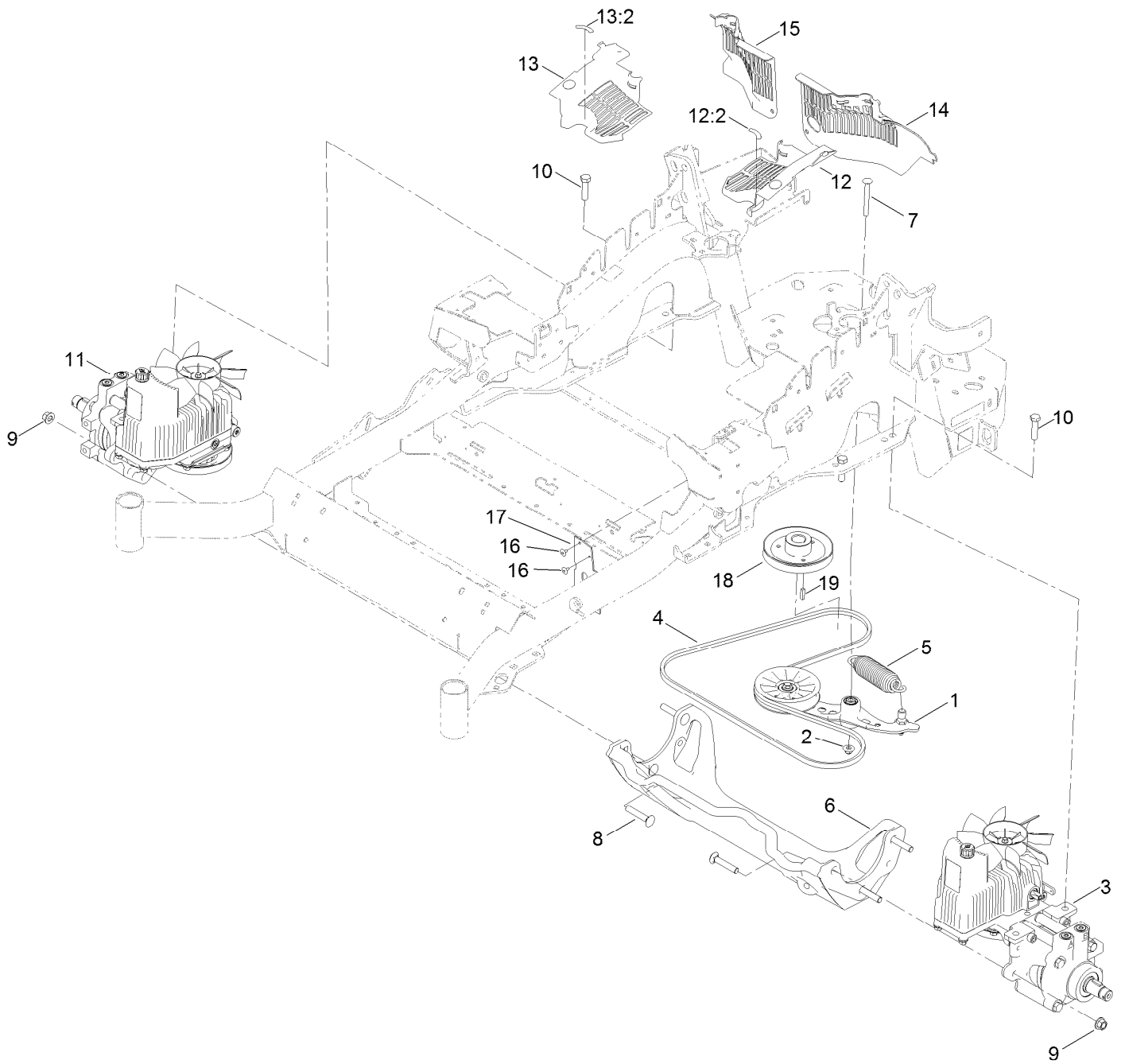
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Drive Assembly



Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	13	116-0171	1	RH Hydro Guard ASM
2	109-6658	1	Nut-Flange, NI	13:2	116-8726	1	Decal-Oil, Hydro
3	135-7903	1	Hydro-LH	14	109-9057	1	Guard-Hydro, Rear (LH)
4	126-9835	1	Belt-V	15	109-9058	1	Guard-Hydro, Rear (RH)
5	116-6317	1	Spring-Extension	16	1-803035	2	Rivet-Pop
6	116-7558	1	Cradle-Hydro	17	116-2362	1	Deflector-Air Flow
7	116-1502	1	Bolt-Shoulder, Carriage	18	109-9905	1	Sheave
8	126-0095	6	Screw-CARR	19	1-807259	1	Key
9	99-5107	6	Nut-Lock	99	114-4713	1	Hypr-Oil 500 (Quart) ●
10	325-8	4	Screw-HH	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
11	135-7904	1	Hydro-RH	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
12	116-0170	1	LH Hydro Guard ASM	99	117-0390	1	Filter-Hydro ●
12:2	116-8726	1	Decal-Oil, Hydro				

● Not illustrated

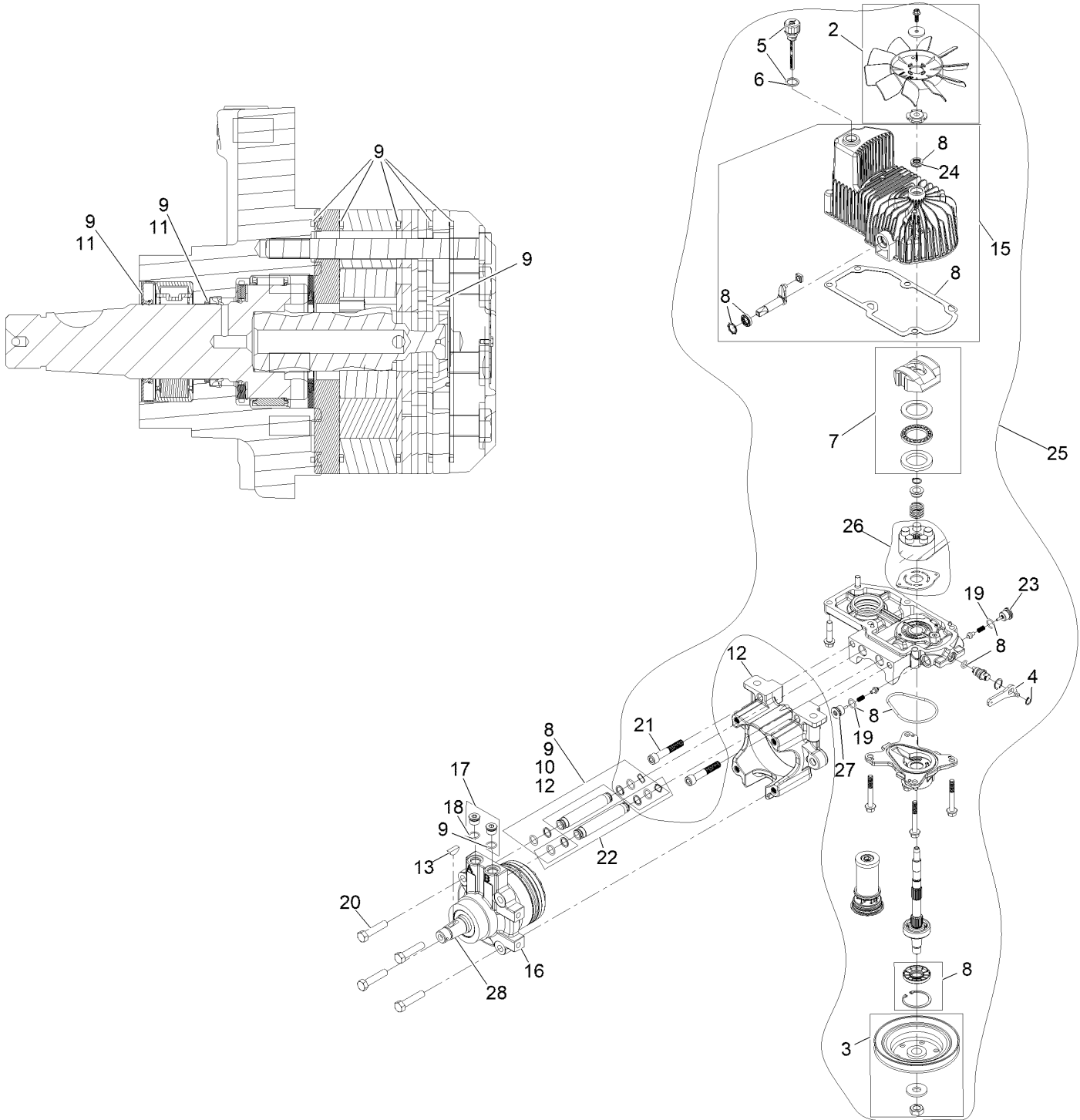
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 135-7903

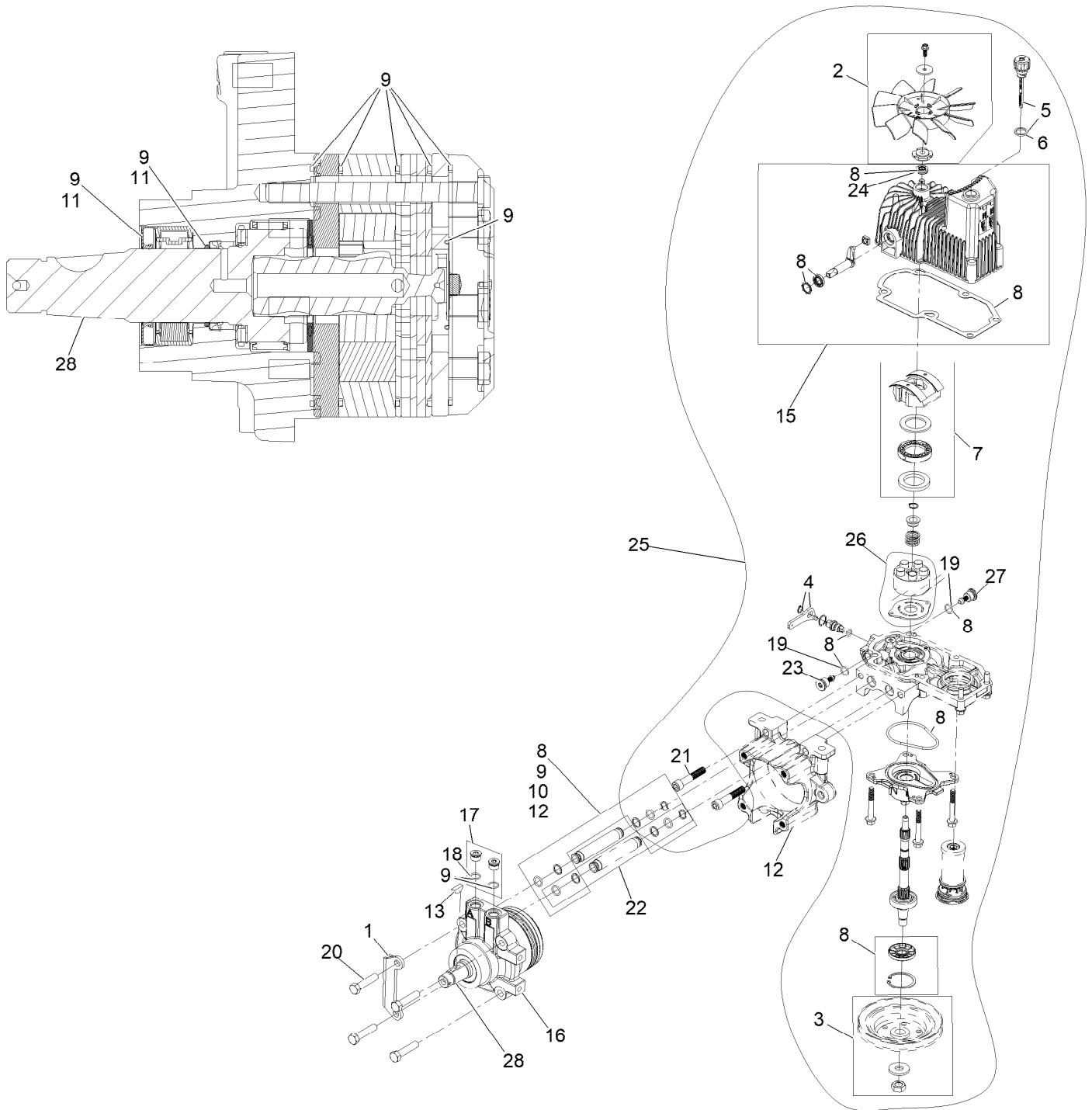


LH Hydro Assembly No. 135-7903 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3609	1	Kit, Pump Section 12Cc LH
10	116-1370	1	Tube Seal Kit	26	142-4500	1	Kit - 12Cc Port Plate, Rotate Grp
11	116-1371	1	Output Shaft Seal Kit	27	142-4459	1	Shock Valve Orificed 3800
12	116-5469	1	Cup-Nose	28	146-3749	1	Output Shaft- TI Uht Motor
13	3257-42	1	Key-Woodruff 5/16 X 1	99	116-1373	1	Flow Test Kit ●
15	142-4460	1	Kit, Housing-Hydro LH	99	116-4245	1	Puller-Pulley ●
16	116-8915	1	Motor-Hydraulic				
17	116-7901	1	Magnetic Plugs Service Kit				

● Not illustrated

RH Hydro Assembly No. 135-7904

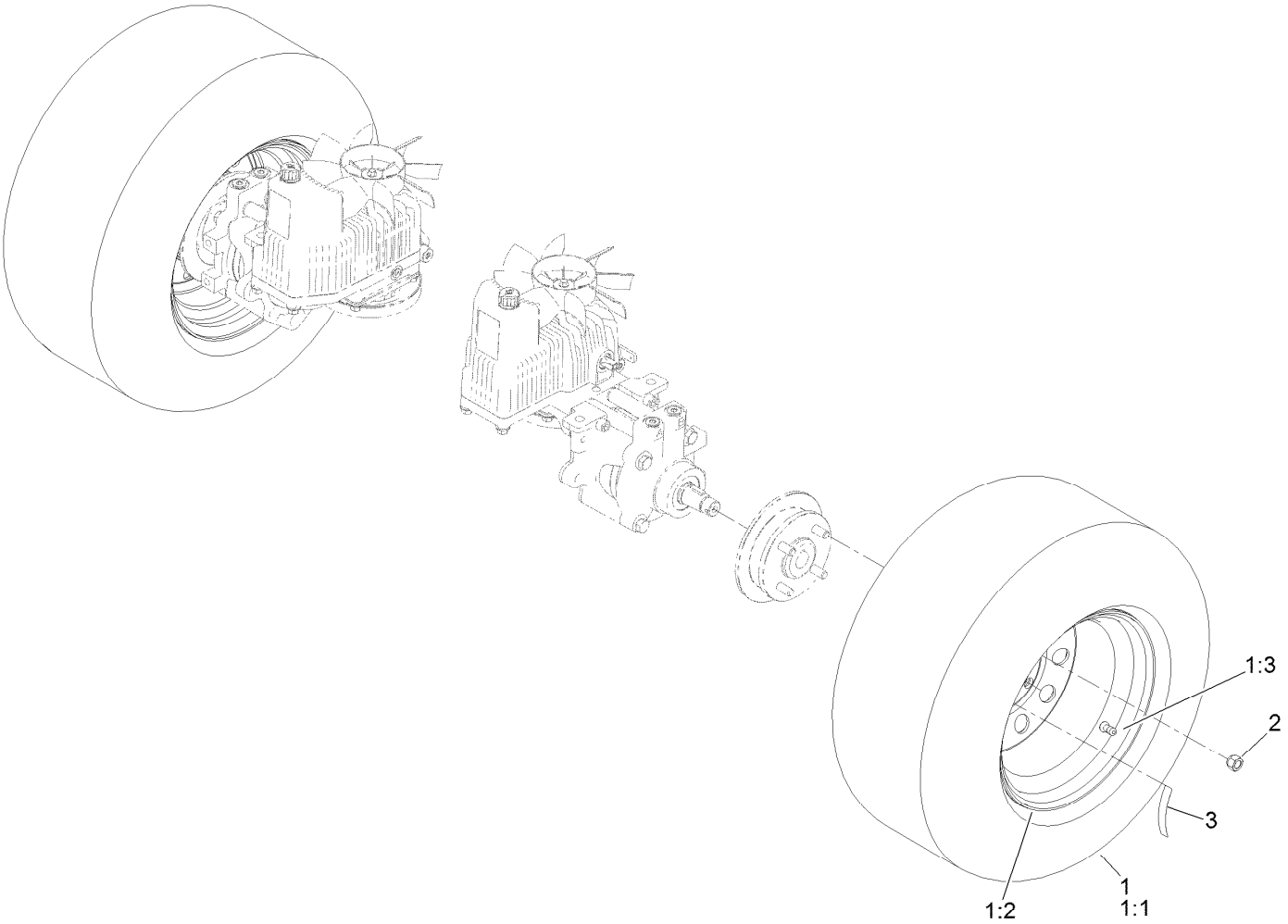


RH Hydro Assembly No. 135-7904 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7827	1	Plate, Horse Shoe Mount	17	116-7901	1	Magnetic Plugs Service Kit
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3608	1	Kit, Pump Section 12Cc RH
10	116-1370	1	Tube Seal Kit	26	142-4500	1	Kit - 12Cc Port Plate, Rotate Grp
11	116-1371	1	Output Shaft Seal Kit	27	142-4459	1	Shock Valve Orificed 3800
12	116-5469	1	Cup-Nose	28	146-3749	1	Output Shaft- TI Uht Motor
13	3257-42	1	Key-Woodruff 5/16 X 1	99	116-1373	1	Flow Test Kit ●
15	142-4461	1	Kit, Housing-Hydro RH	99	116-4245	1	Puller-Pulley ●
16	116-8916	1	Motor-Hydraulic RH 240Cc				

● Not illustrated

Rear Wheel Assembly

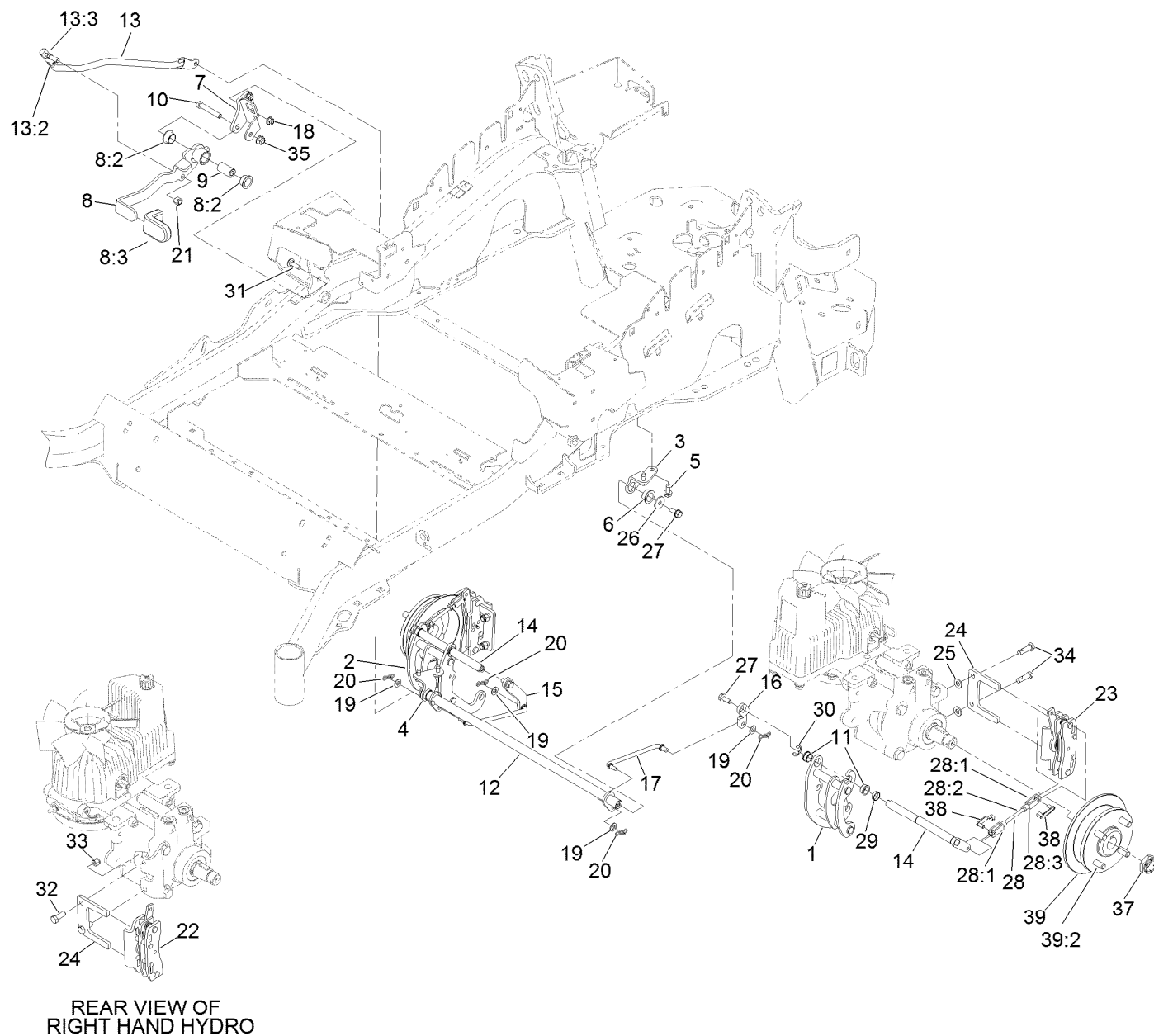


Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9521	2	Wheel And Tire ASM
1:1	1-633993	1	Tire
1:2	127-9522	1	Wheel
1:3	232-27	1	Stem-Valve

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	242-50	8	Nut-Lug
3	126-2055	2	Decal-Torque, Wheel Hub Lug

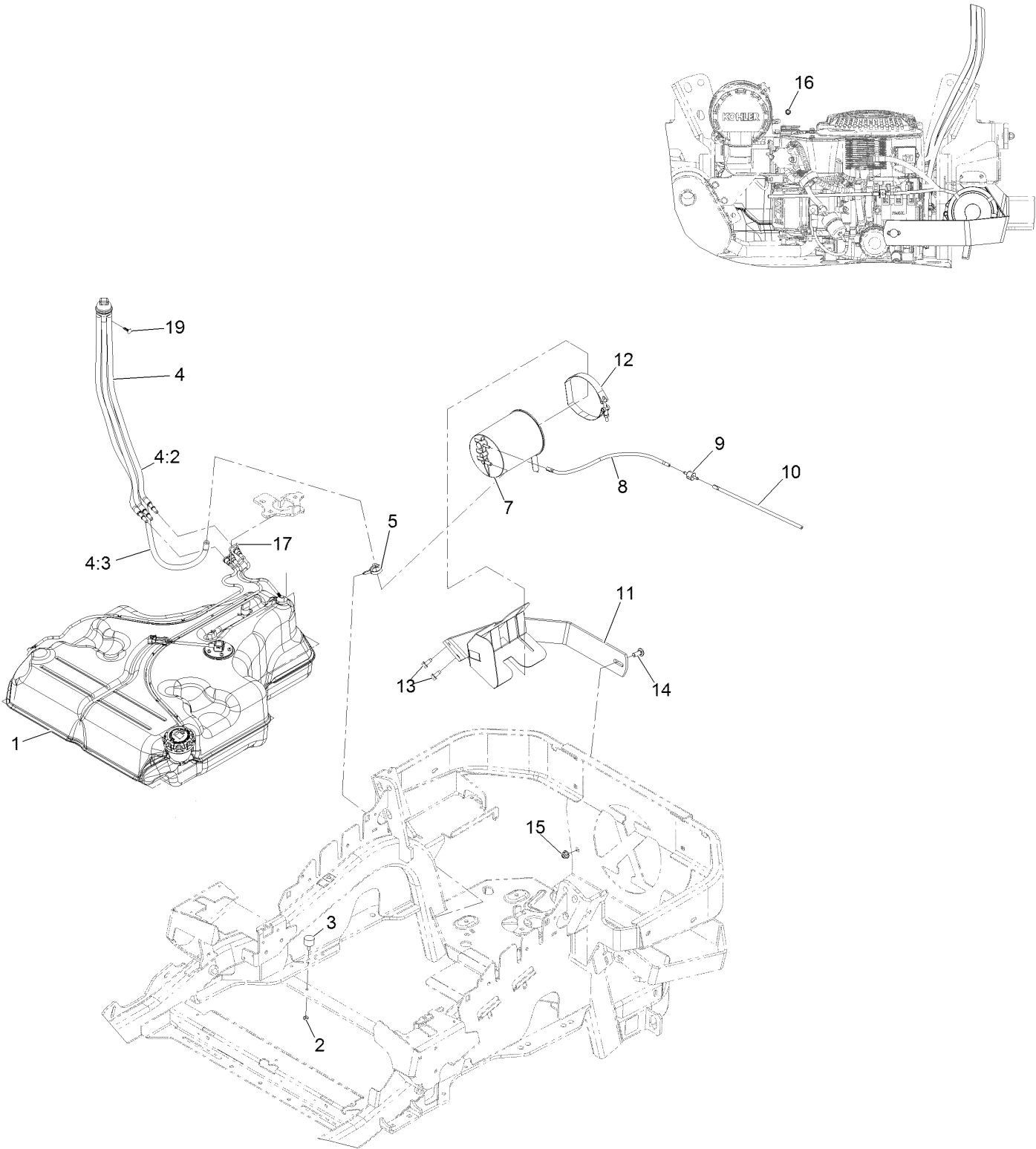
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	21	3296-6	1	Nut-Lock
2	126-4249	1	Mount-Bellcrank, RH	22	135-7440	1	Caliper-Brake, RH
3	116-9681	1	Mount-Pivot, LH	23	135-7441	1	Caliper-Brake, LH
4	116-9682	1	Mount-Pivot, RH	24	135-7828	2	Plate-Mount, Brake
5	32144-70	4	Screw-HWHTF	25	3256-24	2	Washer-Plain
6	109-8054	2	Bushing-Flange	26	115-7109	2	Washer-Flat
7	116-9096-01	1	Bracket-Mount	27	98-9940	4	Screw-HHF
8	135-7565	1	Brake Lever ASM	28	126-7587	2	Rear Linkage ASM
8:2	109-8054	2	Bushing-Flange	28:1	126-7588	2	Yoke
8:3	132-4749	1	Grip-Lever	28:2	116-9069	1	Linkage, Rear
9	116-9117	1	Pivot-Handle, Brake	28:3	3220-1	1	Nut-Jam
10	323-11	1	Screw-HH	29	126-6200	2	Spacer
11	126-6199	4	Bushing	30	32120-19	2	E-Ring
12	135-7800	1	Shaft-Cross	31	3230-2	2	Bolt-CARR
13	135-7805	1	ASM, Front Linkage	32	135-7915	2	Screw-HH,
13:2	94-7572	1	End-Tie Rod, RH	33	112-0236	2	Nut-Lock
13:3	3220-3	1	Nut-HJ	34	135-7890	2	Screw-HH, Patch,
14	126-4251	2	Bellcrank	35	104-8301	1	Nut-HF, NI
15	126-3716	1	Arm-Inner, RH	37	116-1399	2	Locknut
16	126-3715	1	Arm-Inner, LH	38	126-6395	4	Pin-Clevis, Spring
17	135-7583	2	Link-Mid	39	116-1746	2	Wheel Hub ASM
18	104-8300	2	Nut-HF, NI	39	142-2701	2	Wheel Hub ASM
19	3256-23	4	Washer-Plain	39:2	116-1696	4	Stud-Wheel
20	119-1415	4	Pin-Cotter, Locking				

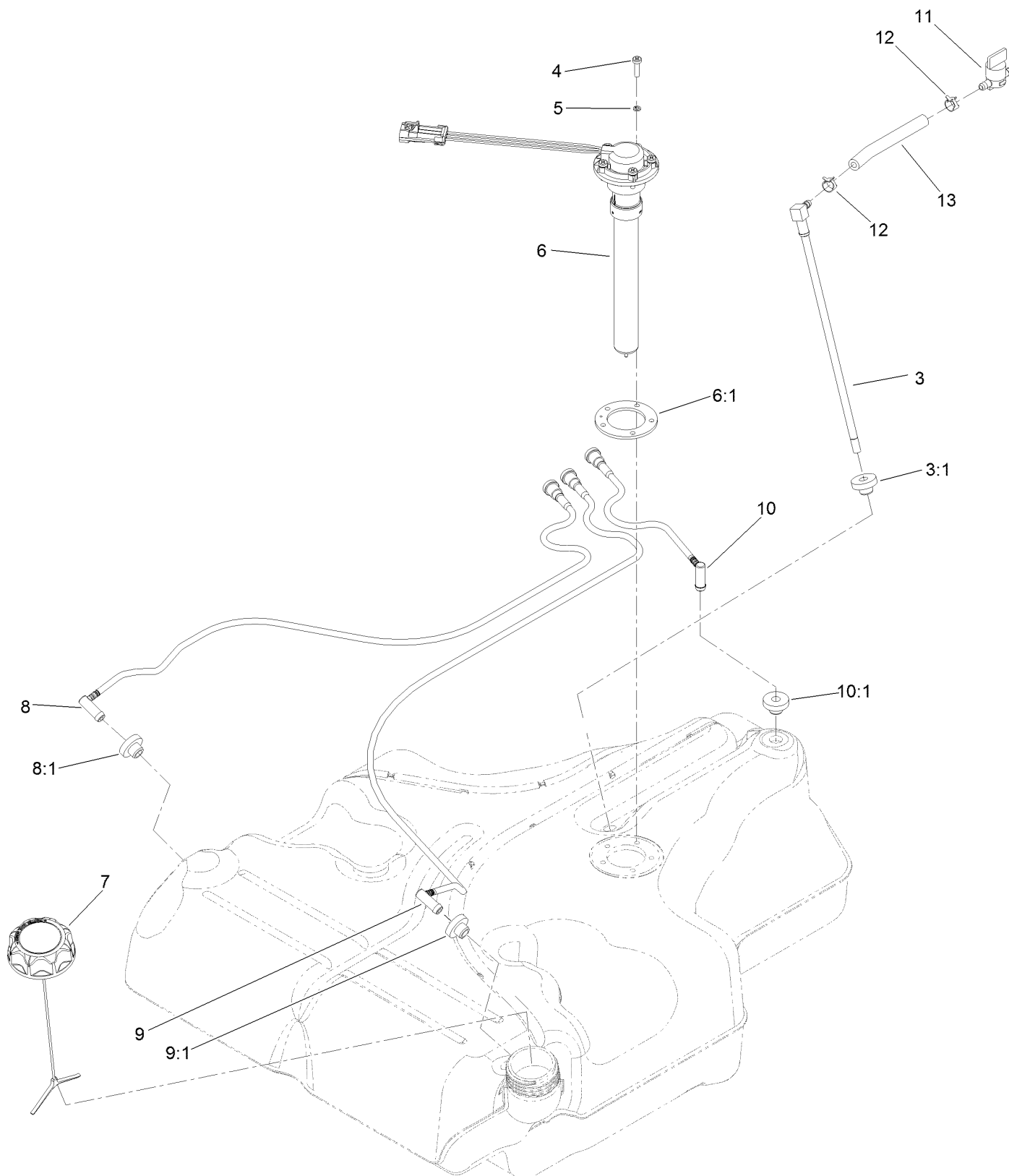
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	10	119-4235	1	Hose-Vent, Formed
2	3218-1	2	Nut-Jam 1/4-20	11	116-1433-03	1	Mount-Canister
3	1-523420	2	Bumper	12	116-2228	1	Clamp, T-Bolt
4	127-0583	1	Fuel Manifold Vent ASM	13	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
4:2	109-0302	3	Hose-Fuel Line 24"	14	3231-22	1	Bolt-Carriage 3/8-16 X 1
4:3	108-5376	1	Hose-Fuel	15	104-8301	1	Nut-Nyloc 3/8-16 Flg
5	105-1853	1	Clamp-Hose	16	116-4464	1	Plug-Port
7	116-1442	1	Canister-Carbon, 1200Cc	17	116-6005	1	Retainer-Line, Vapor
8	116-2963	1	Hose-Vent, Formed	19	125-8067	1	Plug-Plastic
9	133-8499	1	Valve-Check, Vacuum				

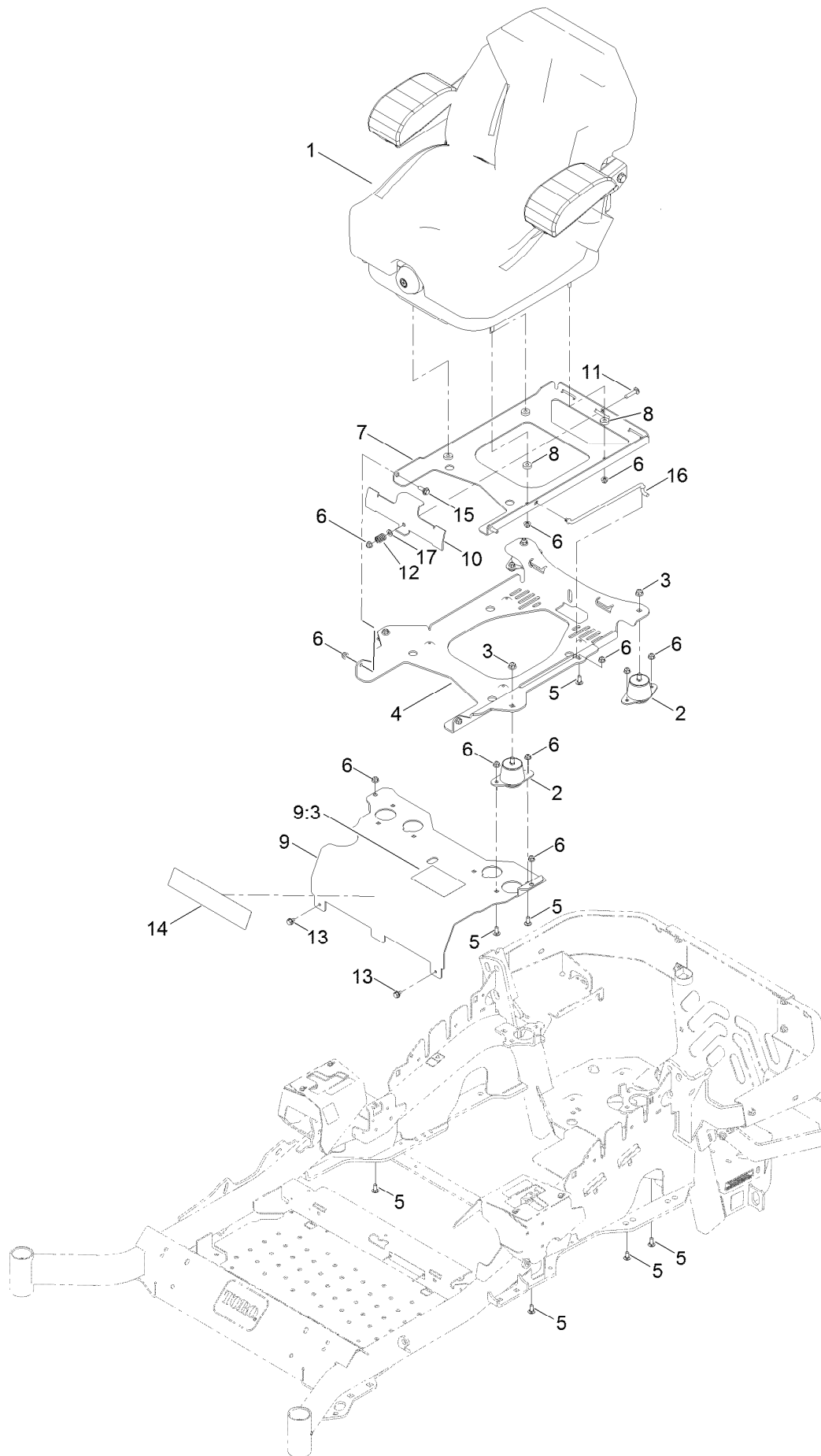
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender	11	1-603770	1	Valve-Fuel
7	126-1789	1	Cap-Fuel, Ratcheting	12	2412-98	2	Clamp-Hose
8	116-2460	1	RH Vent Line Kit (With Grommet)	13	109-0650	1	Hose-Fuel

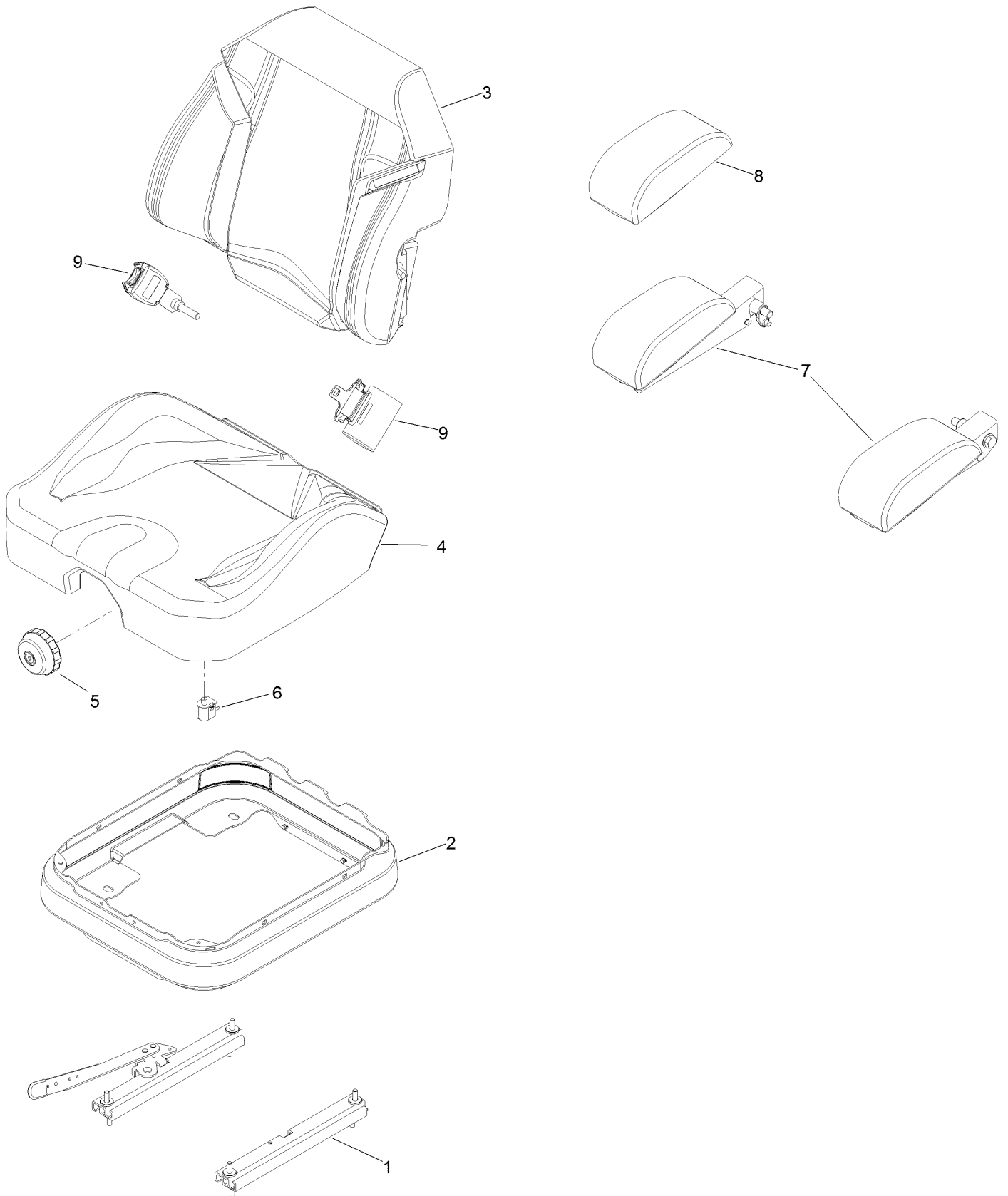
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8003	1	Seat-Suspension	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Bolt-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Bolt-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	140-1215	1	Decal-Console
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 140-8003

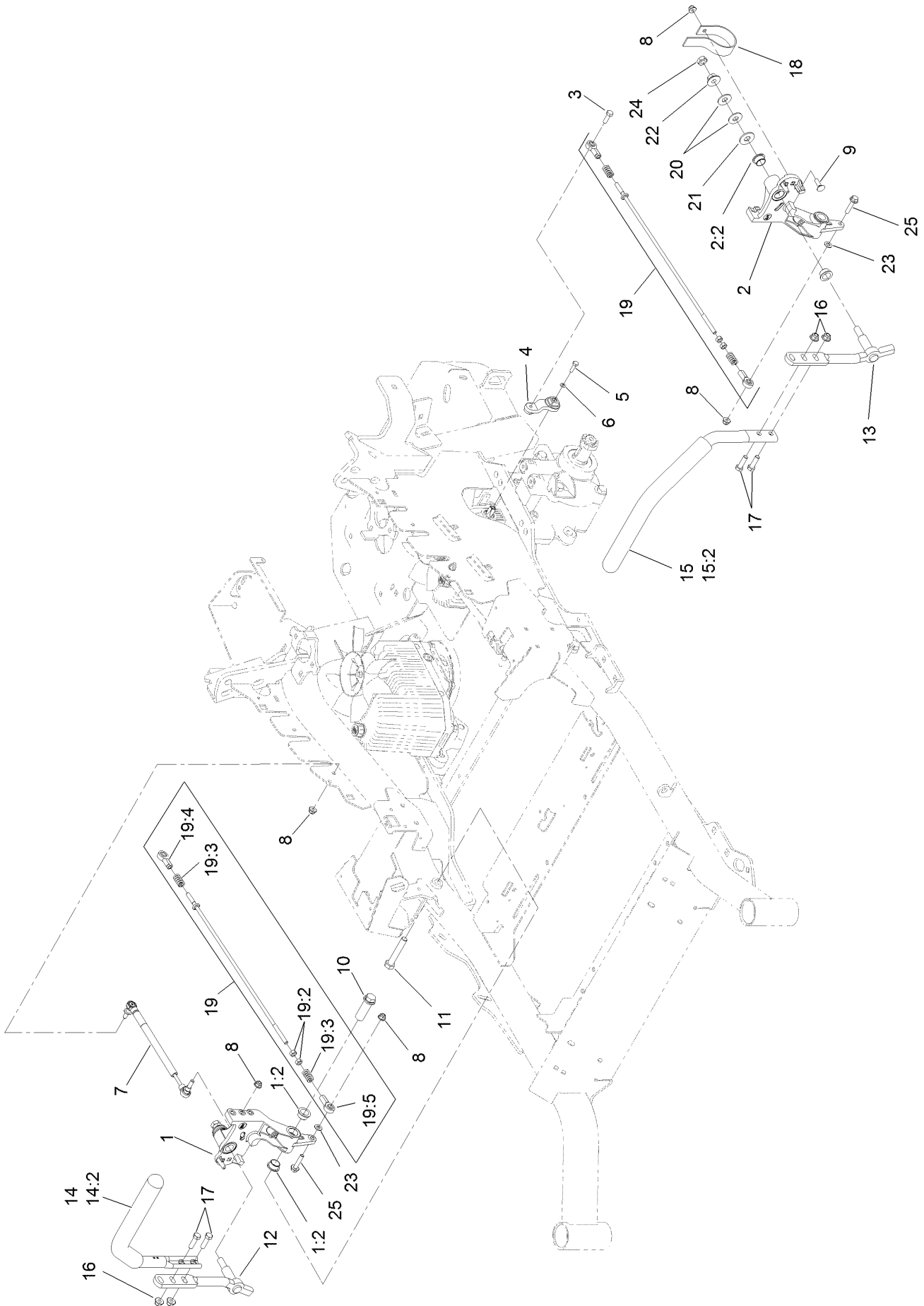


Seat Assembly No. 140-8003 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8012	1	Seat Track Set
2	116-5659	1	Cover-Suspension Bellows
3	140-8004	1	Cover-Back
4	140-8005	1	Cover-Cushion
5	116-8911	1	Knob-Adjuster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	82-2190	1	Switch-Bail
7	109-9803	1	Arm Rest Set
8	109-9802	1	Arm Rest Pad Set
9	126-2061	1	Seat Belt Service Kit

Motion Control Assembly

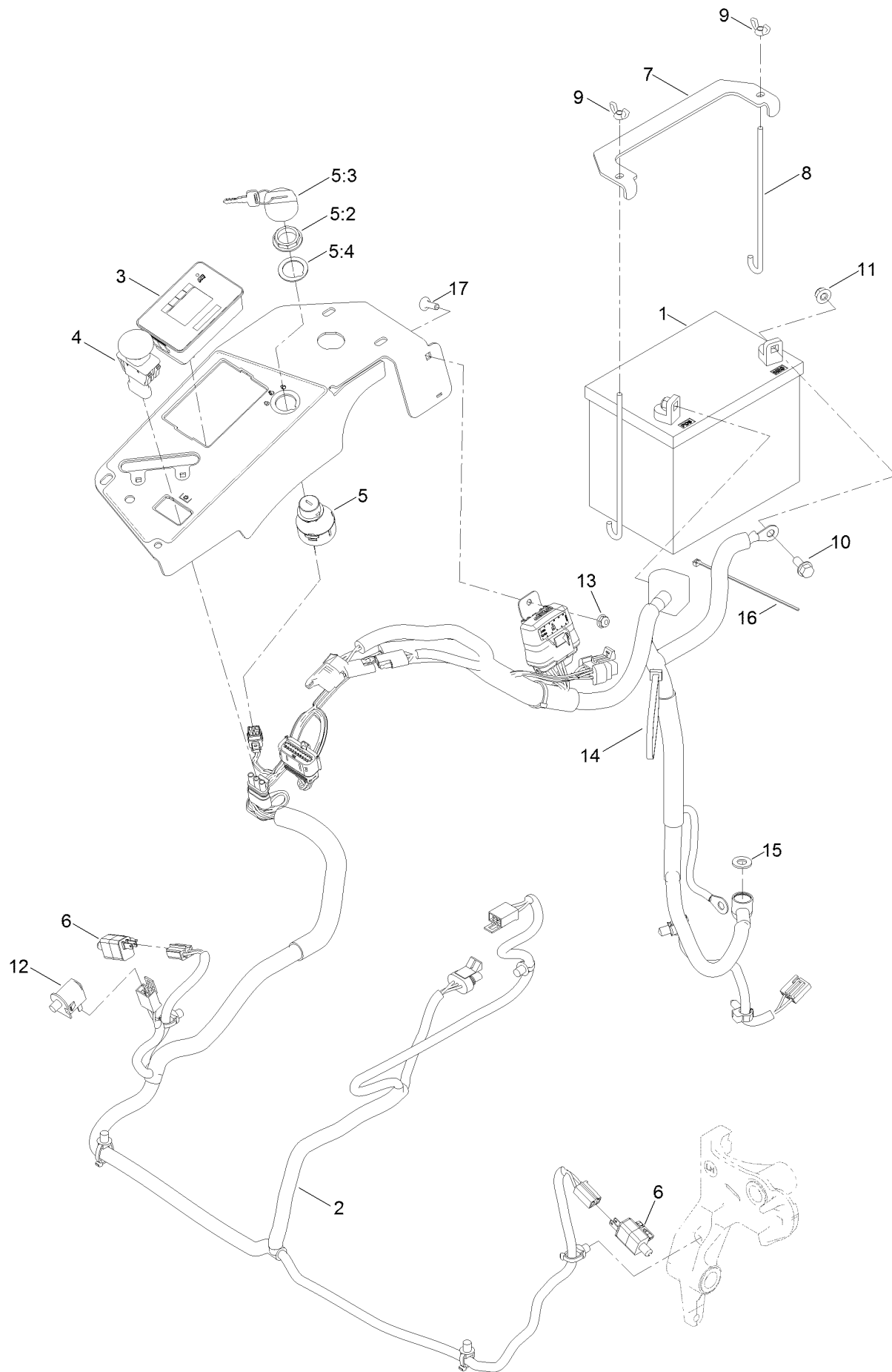


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	135-4371	1	RH Handle ASM
1:2	109-8054	4	Bushing-Flange	14:2	109-5668	1	Grip-Lever, Control
2	116-0881	1	LH Motion Control And Bushing ASM	15	135-4373	1	LH Handle ASM
2:2	109-8054	4	Bushing-Flange	15:2	109-5668	1	Grip-Lever, Control
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

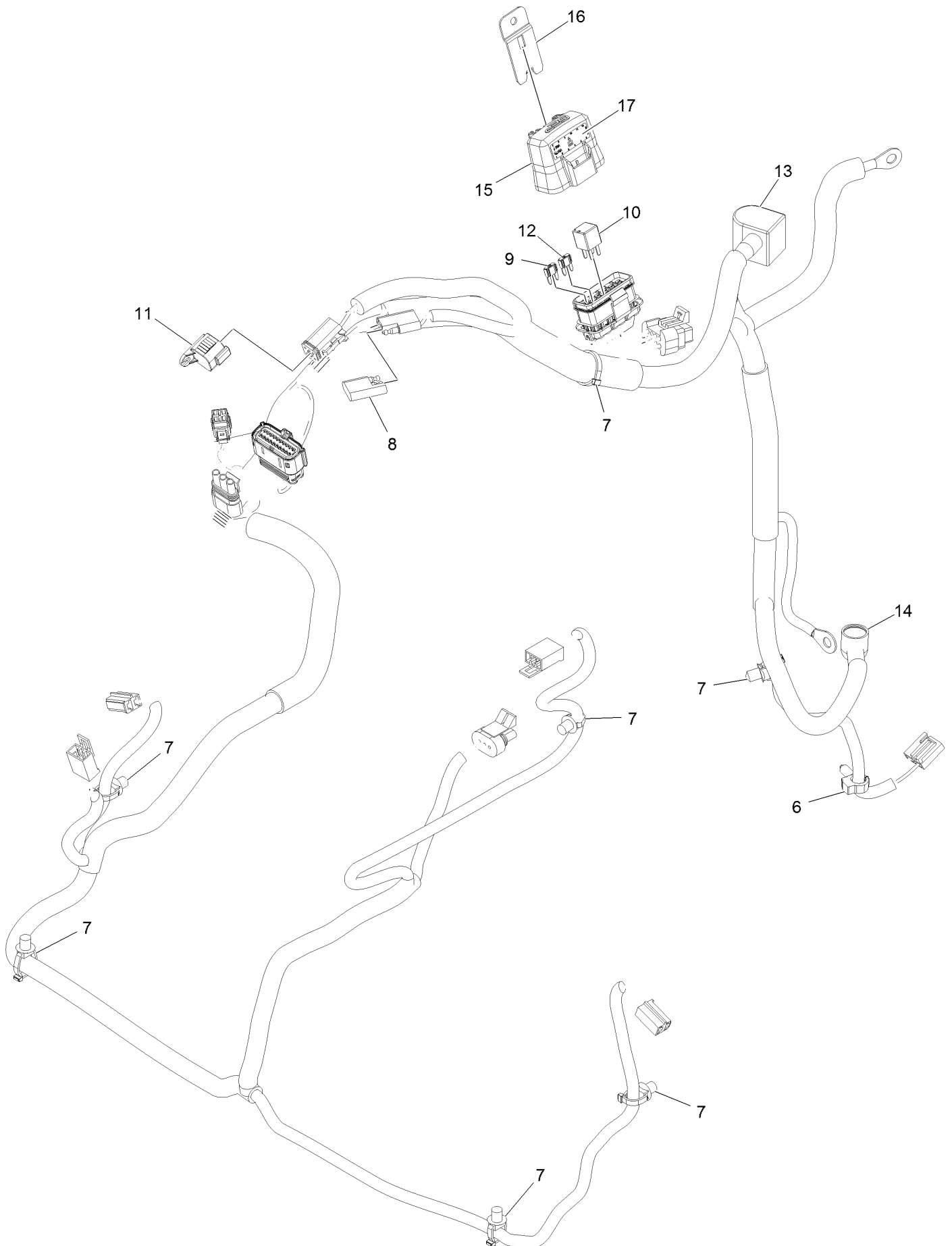
Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery	8	1-633651	2	Bolt-Holddown
2	135-5753	1	Wire Harness ASM	9	1-543792	2	Wingnut
3	135-2471	1	Meter-Hour	10	3234-5	2	Screw-HHF
4	126-6187	1	Switch-PTO, Sealed	11	104-8300	2	Nut-HF, NI
5	126-6285	1	Ignition Switch ASM	12	82-2190	1	Switch-Bail
5:2	108-8660	1	Nut-Mounting	13	104-7201	1	Nut-HF, NI
5:3	106-5270	1	Ignition Key Set	14	1-303335	1	Tie-Plastic
5:4	108-8659	1	Washer-Backup	15	3256-24	1	Washer-Plain
6	110-6765	2	Switch	16	1-303287	1	Tie-Cable
7	116-0042-03	1	Strap-Tie Down, Battery	17	1-807512	1	Bolt-CARR

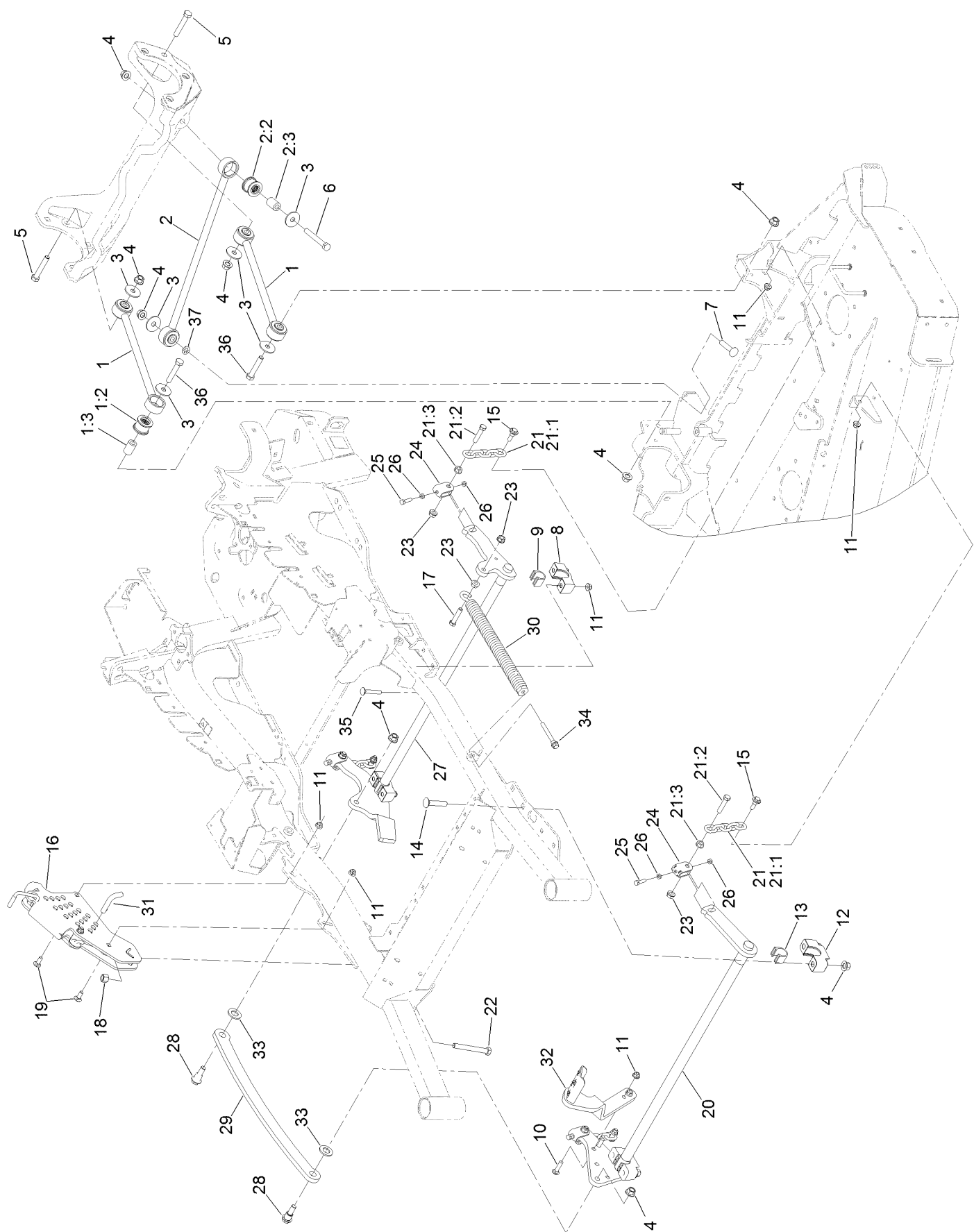
Harness Assembly



Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	32180-037	1	Clip-Harness	12	121-8867	1	Fuse-Mini Blade, 15 Amp
7	32180-030	7	Clip-Tie	13	126-8876	1	Insulator-Battery
8	32180-197	1	Cap-Plug	14	1-543393	1	Insulator-Solenoid
9	121-8868	1	Fuse-Mini Blade, 20 Amp	15	32180-176	1	Cover-Block, Fuse
10	126-3991	1	Relay-Micro	16	32180-177	1	Clip-Mounting
11	32180-156	1	Cap-Plug, 6 Way	17	126-7875	1	Decal-Fuse

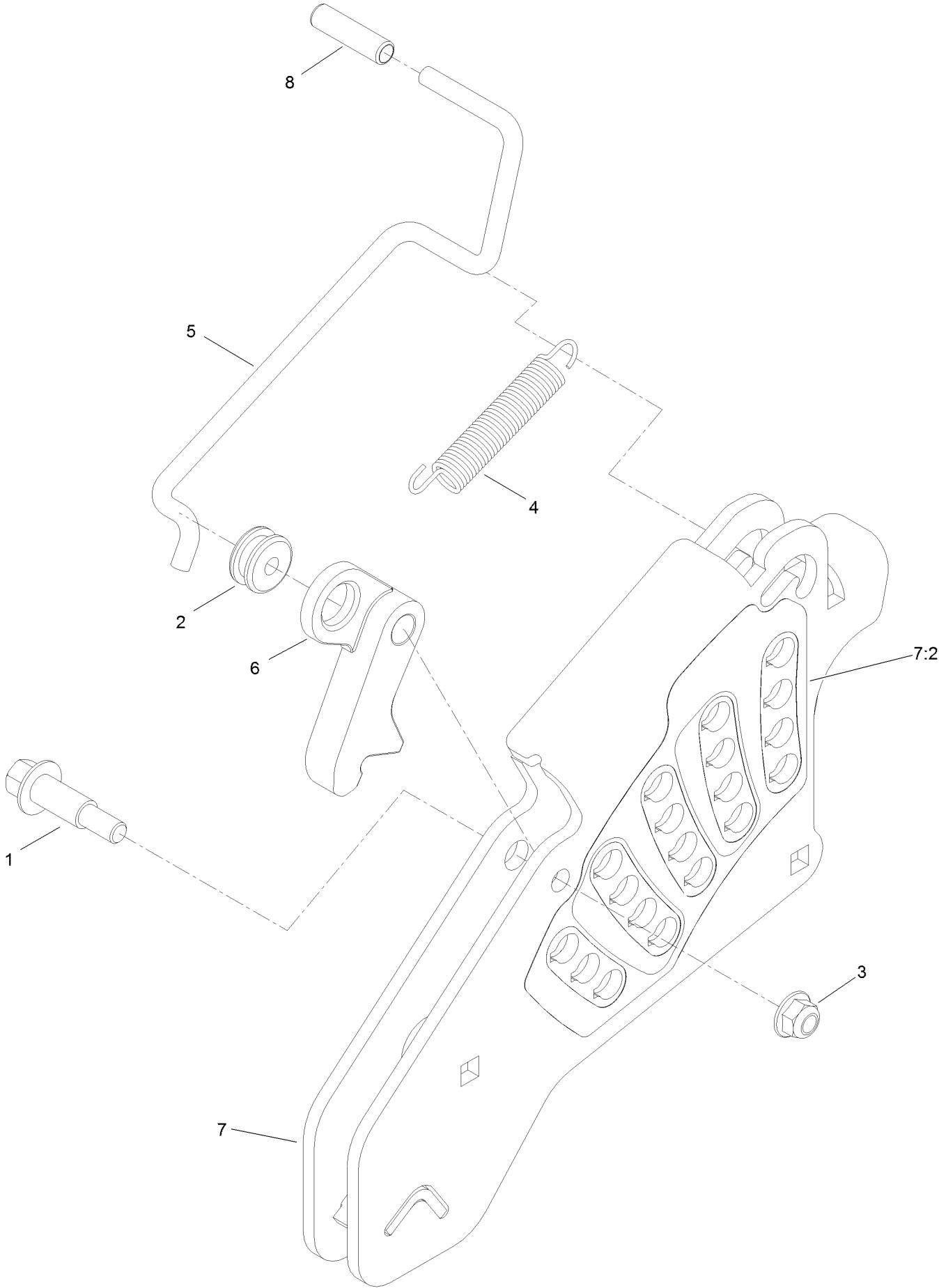
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	17	109-9065	1	Screw-HH
1:2	109-5009	2	Bushing-Suspension, Rubber	18	3296-23	1	Nut-Lock, NI
1:3	109-5010	2	Spacer	19	3231-2	2	Bolt-CARR
2	109-5013	1	Panhard Rod ASM	20	126-2475-03	1	Decklift-Front
2:2	109-5009	2	Bushing-Suspension, Rubber	21	116-0756	4	Deck Lift Chain ASM
2:3	109-5010	2	Spacer	21:1	1-633447	1	Chain-Lift, Deck
3	86-1990	6	Washer-Thrust	21:2	109-9065	1	Screw-HH
4	99-5107	12	Nut-Lock	21:3	32128-37	1	Nut-HF
5	325-12	2	Screw-HH	22	116-0559	1	Bolt-TAP
6	325-17	1	Screw-HH	23	32128-37	6	Nut-HF
7	3233-34	1	Screw-CARR	24	109-9066	4	Yoke-Adjust, Deck
8	127-0553	2	Support-Bearing, Cross Shaft (Rear)	25	322-47	4	Screw-HH
9	109-7173	2	Bearing-Cross Shaft, Rear	26	3218-2	8	Nut-Hex Jam
10	3231-4	2	Screw-CARR	27	116-0459-03	1	Lift-Deck, Rear
11	104-8301	12	Nut-HF, NI	28	116-0780	2	Screw-Shoulder, HHF
12	109-9409	2	Support-Bearing, Cross Shaft (Front)	29	116-0797-03	1	Link-Lift, Deck
13	109-9410	2	Bearing-Cross Shaft, Front	30	116-0000	1	Spring-Extension
14	116-1700	4	Bolt-CARR	31	116-5584	1	Pin-HOC
15	109-9840	4	Screw-Shoulder, HHF	32	116-1919-01	1	Lever-Foot
16	109-7438	1	HOC ASM	33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				35	3231-7	4	Screw-CARR
				36	325-11	2	Screw-HH
				37	126-2916	1	Nut-Push

Height-of-Cut Assembly No. 109-7438

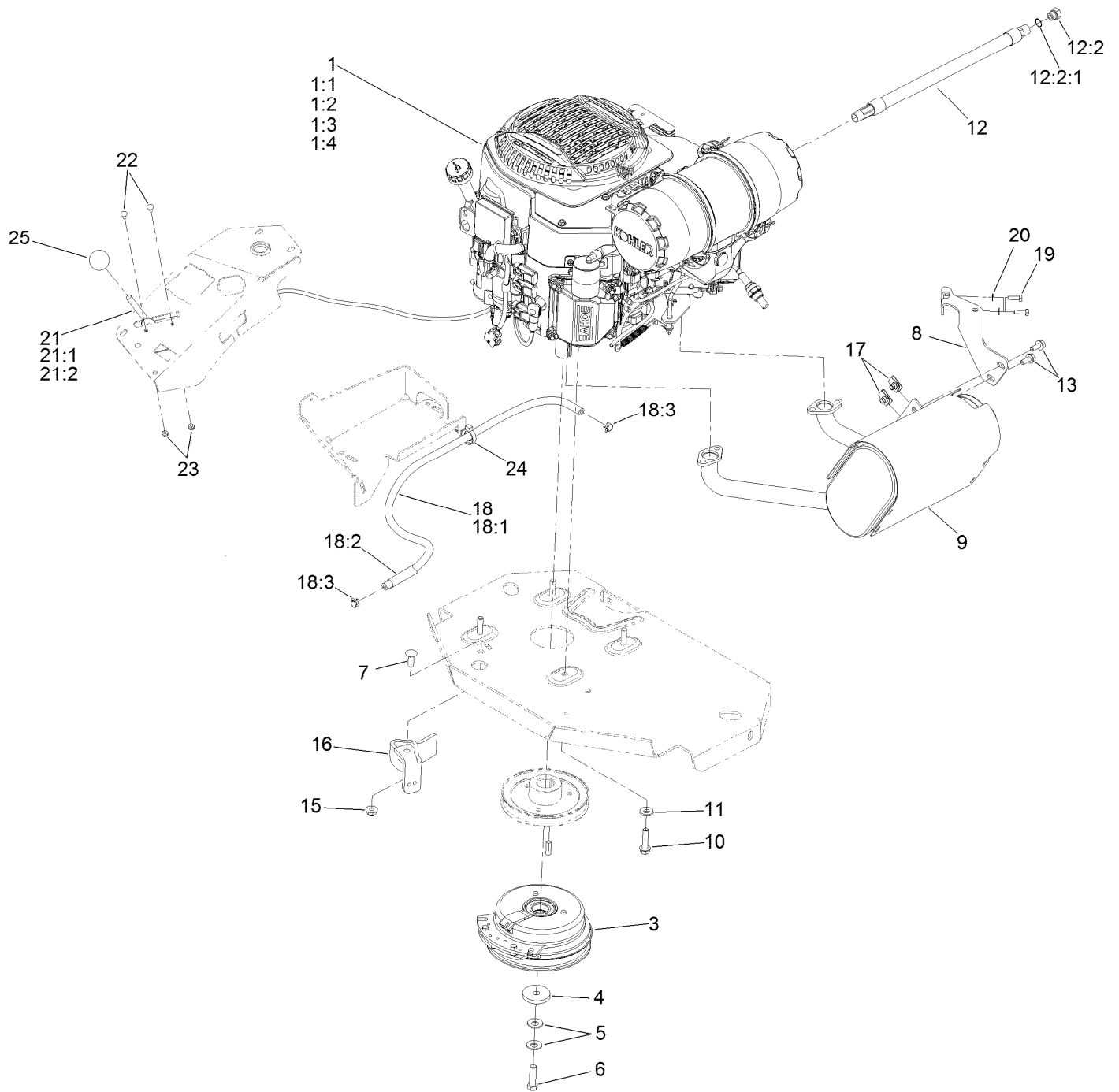


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler Ecv749-3064 ▲◆	12:2	353-508	1	Plug-HH ●
1:1		1	Kohler 52 050 02-S Engine Oil Filter ▲◆	12:2:1	237-42	1	O-Ring
1:2		1	Kohler 25 083 01-S Engine Air Filter ▲◆	13	3234-5	2	Screw-HHF
1:3		1	Kohler 25 083 04-S Safety Filter ▲◆	15	104-8301	1	Nut-HF, NI
1:4		1	Kohler 25 050 42-S Fuel Filter ▲	16	116-2612-01	1	Clutch-Anchor
3	116-1620	1	Clutch Kit	17	94-2413	2	Nut-U
4	109-6919	1	Washer-Clutch	18	117-3893	1	Fuel Line ASM
5	1-603610	2	Washer-Spring	18:1	109-0273	1	Hose-Fuel
6	109-9761	1	Screw-HH □	18:2	117-3892	1	Sleeve-Thermal
7	3231-22	1	Screw-CARR	18:3	2412-98	2	Clamp-Hose
8	116-4297	1	Muffler Bracket Kit	19	116-4295	2	Screw-HH
9	135-2127	1	Muffler Kit	20	1-303435	2	Washer-Spring
10	32144-102	4	Screw-HWH	21	115-2752	1	Throttle Control ASM
11	98-5975	4	Washer-Belleville	21:1	112-2334	1	Lever-Throttle
12	116-5316	1	Oil Drain Hose ASM ■	21:2	115-3868	1	Cable-Throttle
				22	1-807513	2	Bolt-CARR
				23	3296-2	2	Nut-Lock, NI
				24	105-1853	1	Clamp-Hose
				25	1-603175	1	Knob-Ball

● Torque to 24-26 ft-lb

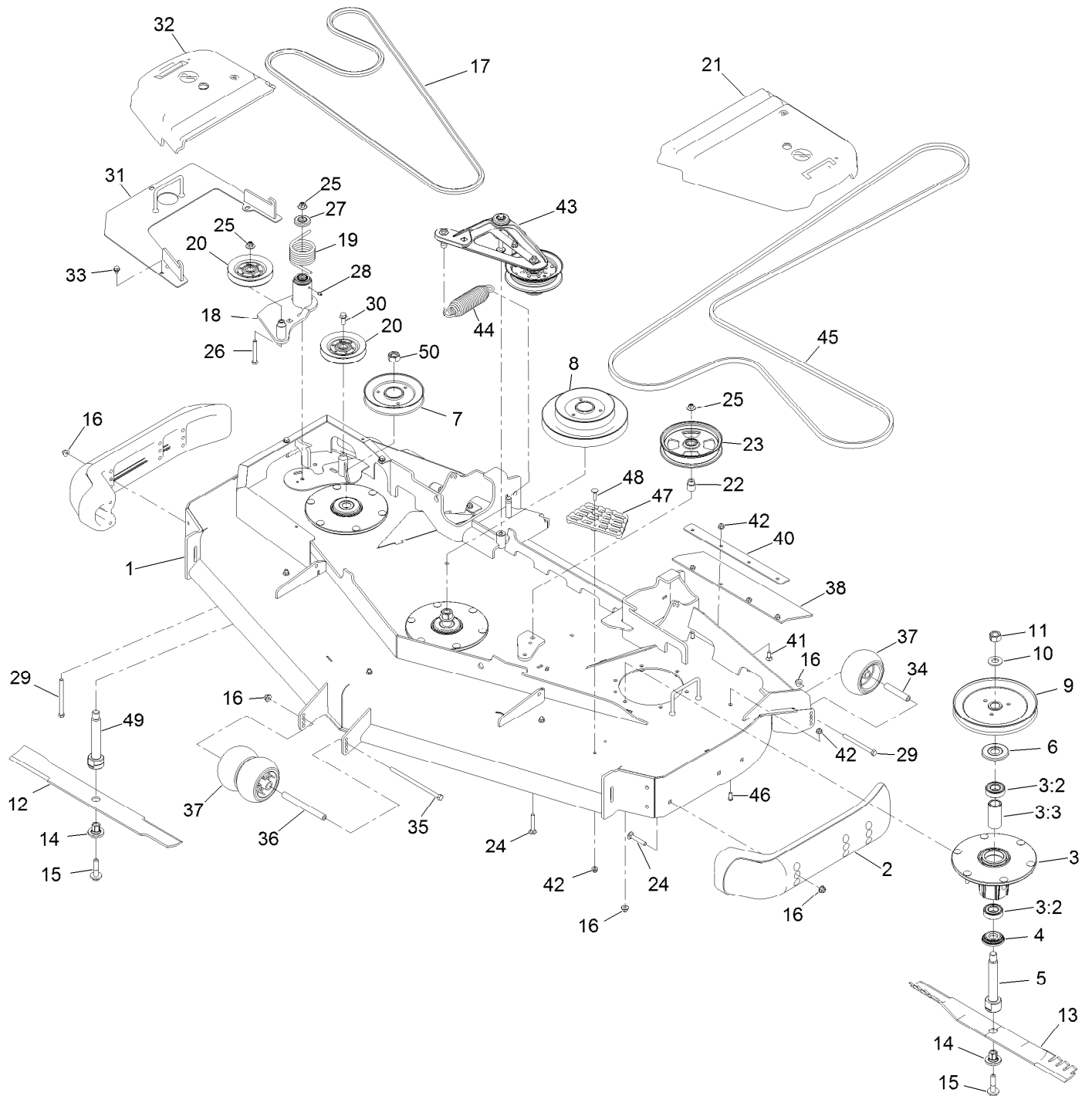
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

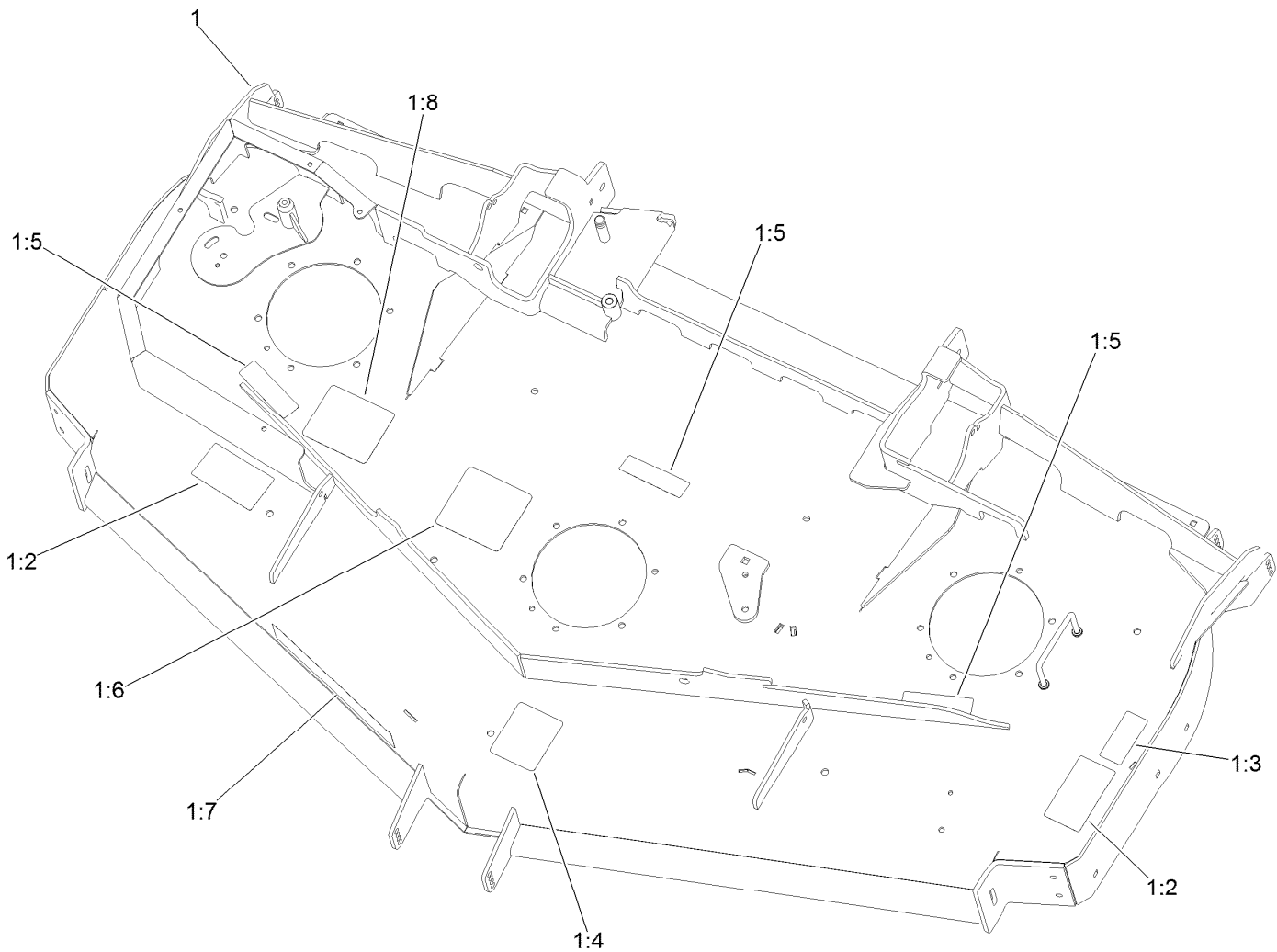
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-8132	1	Deck Decal ASM	25	109-6658	3	Nut-Flange, NI
2	112-1479	2	Skid-Bumper, Deck	26	323-13	1	Screw-HH
3	137-9780	3	Spindle ASM	27	103-2916	1	Guard-Top
3:2	116-0720	2	Bearing-Ball	28	302-19	1	Fitting-Grease
3:3	138-6042	1	Spacer-Bearing	29	323-23	3	Screw-HH
4	137-9784	3	Guard-Bottom	30	3234-11	1	Screw-HHF
5	138-6045	2	Shaft-Spindle	31	125-9374-01	1	Cover-Reverse Drive
6	103-1330	3	Guard-Bearing, Top	32	116-0094	1	Cover-Belt, RH
7	140-1184	1	Sheave, Double Blade Drive	33	9266934	3	Screw
8	140-1182	1	Sheave, Double Blade Drive	34	98-7912	2	Tube-Spanner
9	138-6060	1	Sheave-Drive, Blade	35	108-5388	1	Screw-HH
10	103-2802	3	Washer	36	98-5967	1	Spacer-Wheel
11	116-7306	2	Nut-Hex	37	1-603299	4	Roller-Scalp, Anti
12	140-1245	1	Blade-24.50 Cr Low Flow	38	125-9380	1	Guard-Tire
13	140-1239	2	Blade-24.50 Atomic	40	126-0414-01	2	Support-Outer Flap
14	137-9787	3	Bushing-Hex	41	3230-16	8	Screw-CARR
15	109-9220	3	Screw-Sems	42	104-8300	13	Nut-HF, NI
16	104-8301	27	Nut-HF, NI	43	126-1720	1	Deck Idler ASM
17	116-8501	1	Belt	44	116-6317	1	Spring-Extension
18	126-0853	1	Idler ASM	45	109-8070	1	Belt
19	108-1921	1	Spring-Torsion	46	3274-55	4	Screw-HSBH
20	126-1478	2	Sheave	47	126-4781-03	1	Step-Deck
21	109-6938	1	Cover-Belt, LH	48	3230-3	1	Screw-CARR
22	1-633456	1	Bushing, Idler	49	140-1188	1	Shaft-Spindle, Int. Hex LH
23	136-5404	1	Pulley-Idler, Flat				Thd
24	3231-7	7	Screw-CARR	50	140-1230	1	Nut-Hex,LH,Lock

Deck Decal Assembly No. 139-8132

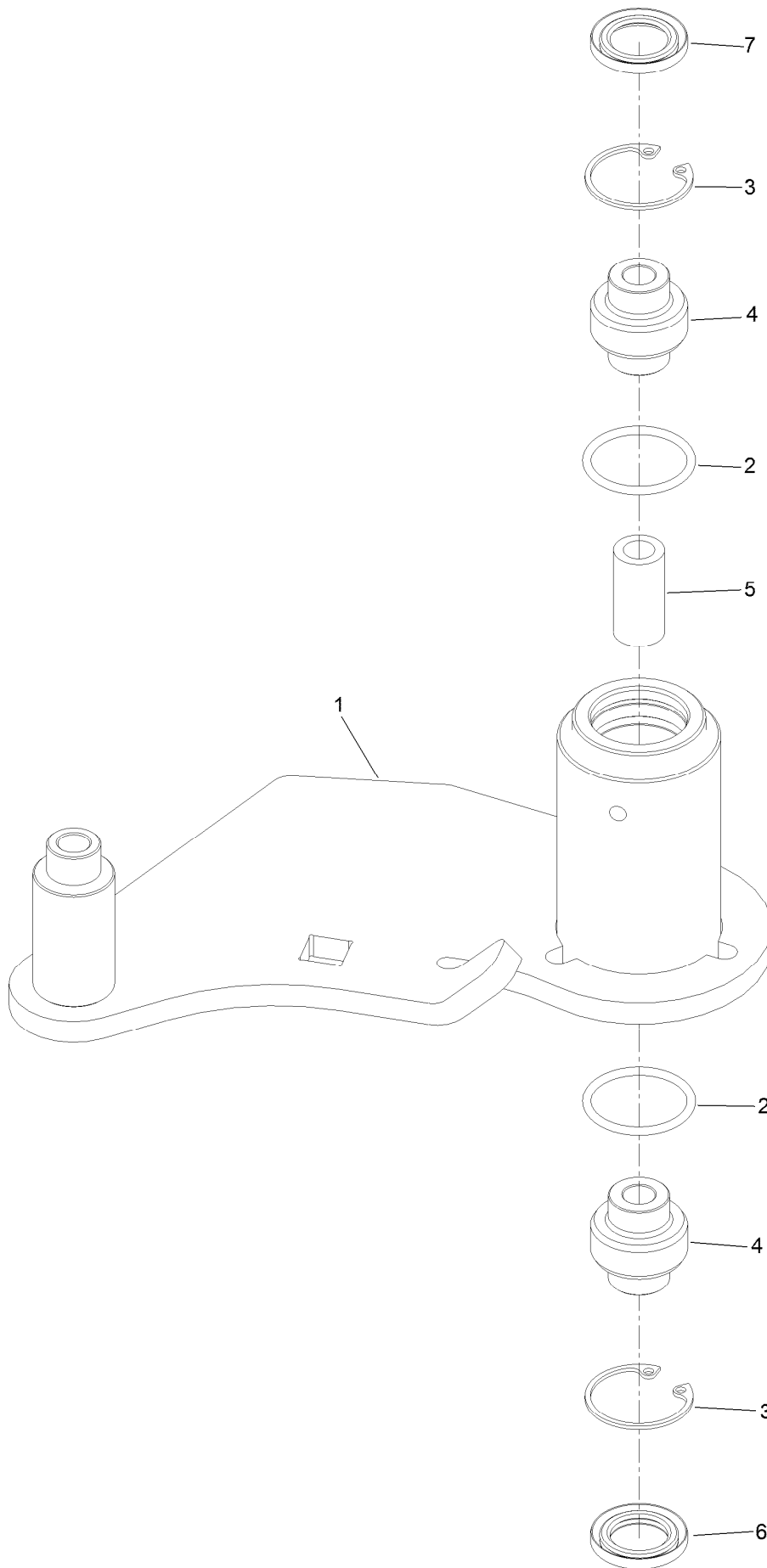


Deck Decal Assembly No. 139-8132 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal ASM ●	1:5	112-9028	3	Decal-Cover, Missing
1:2	117-3848	2	Decal-Danger	1:6	136-5522	1	Decal-Routing, Deck Belt
1:3	116-8283	1	Decal-Torque, Bolt	1:7	107-1620	1	Decal
1:4	109-6036	1	Decal-Roller, Anti-Scalp	1:8	140-1198	1	Decal-Spindle Cr, CE

● Not serviced separately

Idler Assembly No. 126-0853



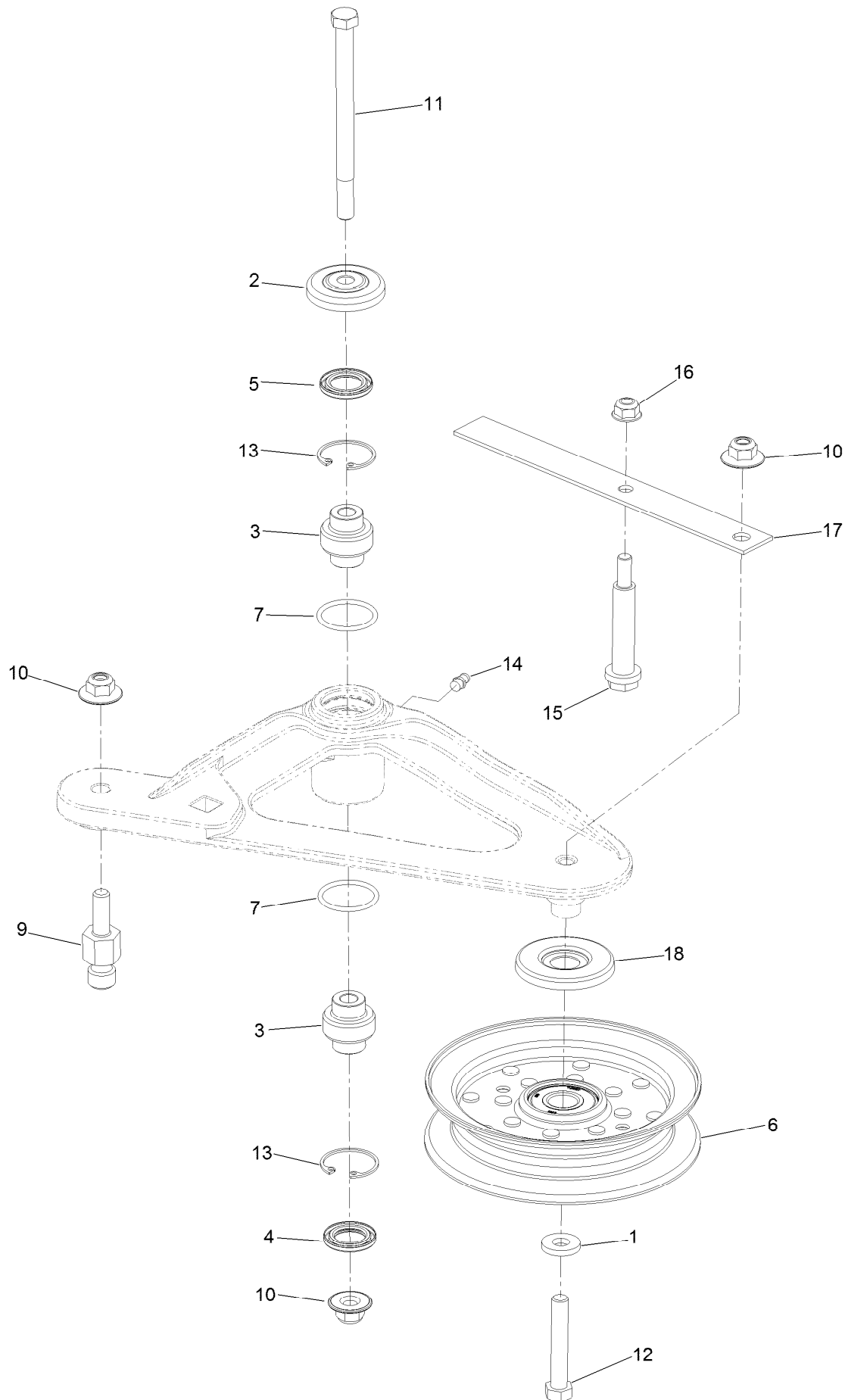
Idler Assembly No. 126-0853 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Idler-Deck ●
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Snap
4	103-3504	2	Bearing-Spherical

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-6544	1	Spacer
6	103-3505	1	Seal-Lip, Double
7	103-3506	1	Seal-Lip, Single

● Not serviced separately

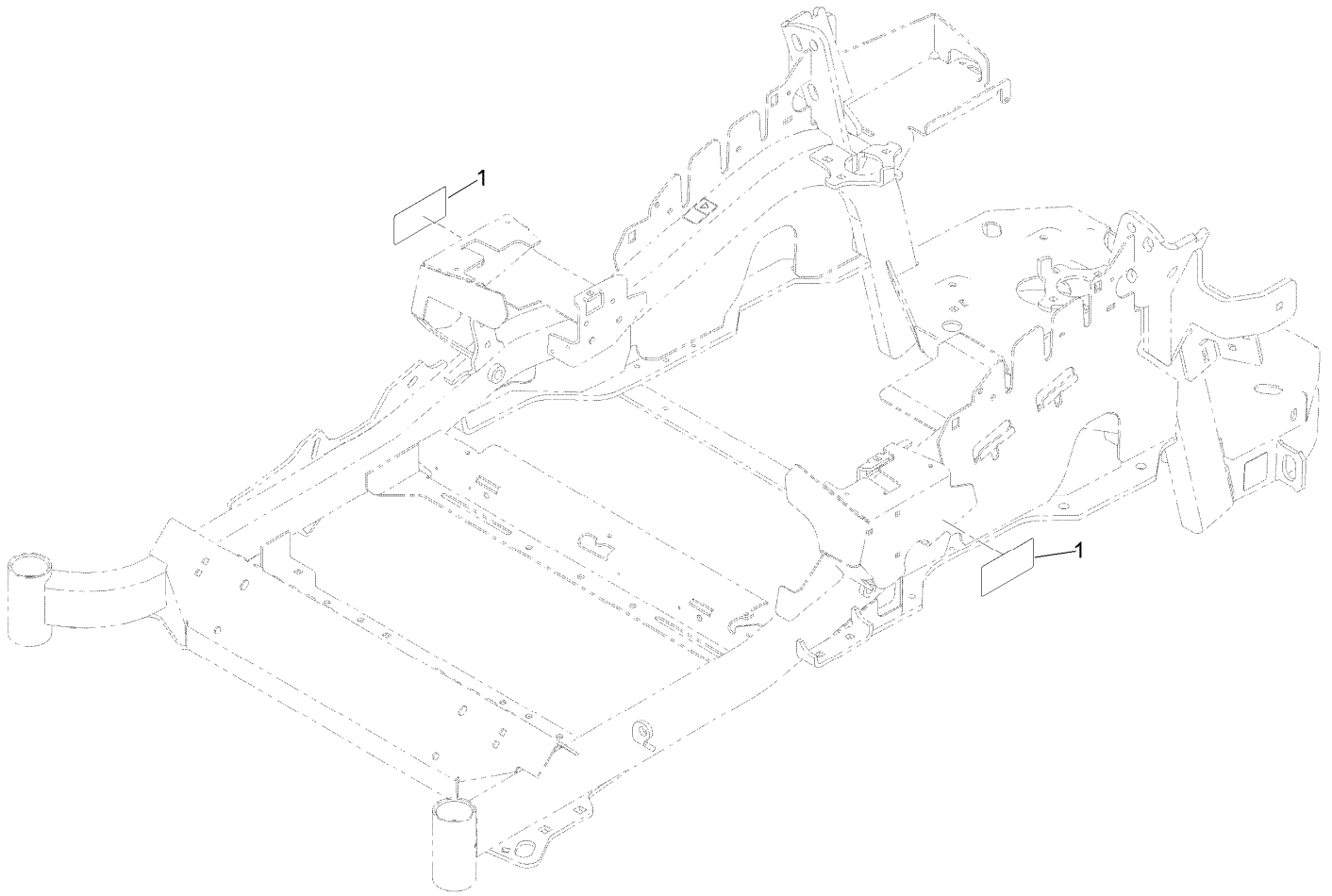
Deck Idler Assembly No. 126-1720



Deck Idler Assembly No. 126-1720 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	43-0940	1	Spacer	11	109-7409	1	Screw-Shoulder, HH
2	103-2916	1	Guard-Top	12	104-3396	1	Screw-HH
3	103-3504	2	Bearing-Spherical	13	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	14	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	15	88-4590	1	Bolt-Shoulder
6	126-9196	1	Idler-Pulley, Flat	16	104-8300	1	Nut-HF, NI
7	106-7159	2	O-Ring	17	126-1704	1	Spring-Belt
9	126-0423	1	Pin-Spring, Anchor	18	126-9195	1	Shield-Guard, Dust
10	109-6658	3	Nut-Flange, NI				

Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5894	2	Decal

Attachments and Accessories

For 72945 Z Master Professional 5000 Series Riding Mower with 72in TURBO FORCE Rear Discharge Mower

Product Name	Model/Part
Hitch Kit	109-9487
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Light Kit	116-1154
Seat Cover (W/arm rest)	117-0095
Seat Tilt Frame and ISO Mount Kit	121-7596
Deck Skid Bumper (White)	126-0854
Anti-Scalp and Wear Bar Kit	127-6650
Jack Mount Kit	127-6665
Jack Kit	127-6666
Power Deck Lift Kit	132-5986
Worklight Kit	135-7320
24x12n12 - Tweel Turf	139-7891
Blade-24.50 Atomic	140-1239
Blade-24.50 Cr Low Flow	140-1245
6 Pack-Blade, 24.5 Atomic	140-4875
Weight Kit, Under Toe Board	140-4958
Kit-Baffle 72RD	144-0380
Toro Rider Over Seat Bag	490-7317
Toro Deluxe Rider Cover	490-7319
Toro Rider Arm Rest Bag	490-7320
Spark Arrestor Screen	75-6880
Filter Minder Gauge	99-4664
Trash Holder Kit	TC26

Notes:

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Count on it.