



Customer Service Bulletin Commercial Business Group

Topdresser 2300

| <u>Model/Serial Range:</u> | <u>Model Number:</u> | <u>Serial Numbers:</u> |
|----------------------------|----------------------|------------------------|
| | 44501 | 30261-40400 |

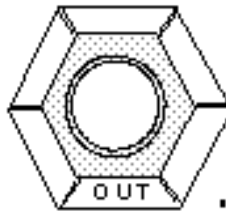
Subject: Wheel Motor Hub replacement.

The design of retaining the Wheel Hub to the Hydraulic Wheel Motor Shaft has been changed from a slotted hex nut/cotter pin connection to a Pack Nut. As the Pack Nut is tightened to 220-250 ft-lb (31-34 Kgm), the forces generated could cause the Wheel Hub to fracture and detach from the shaft.

If a unit within the serial number range above experiences a fractured hub, it should be replaced with Hub (01-269-2040). Replacement hubs have a stronger material to withstand the forces generated by the higher torque requirements of the Pack Nut. Replacement parts are available through your local Toro distributor.

NOTE:

Install the Pack Nut with the letters *OUT* facing away from the motor (see drawing below). Tighten the Pack Nut to 220-250 ft-lb (31-34 Kgm).



"OUT" must be visible when installed