



**Model/Serial Range:**      **Model Number:**                  **Serial Numbers:**  
07215/07216                                  50001-79999

Interference between Pitman Arm (87-9640) and the Steering Gear Casing due to machining variances of the tapered spline connection may cause the Lash Adjustment Nut to loosen and create a hydraulic fluid leak.

Diagram illustrating the components and adjustment points for the steering gear assembly:

- Steering Gear (87-1500)**: The main assembly unit.
- Lash Adjustment Nut (28-8220)**: Tighten to 20 ft/lbs (2.8 Kgm).
- Area where material is to be removed**: Indicated on the Pitman Arm.
- Point of contact**: The contact point between the steering gear and the Pitman Arm.
- Pitman Arm (87-9640)**: The arm that converts the oscillating motion of the steering gear into the linear motion of the tie rod.
- 1/4 inch (6mm)**: The specified gap or clearance between the steering gear and the Pitman Arm.

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