



Form No. 3433-861 Rev H

Count on it.

Parts Catalog

Z Master® Professional 96in Air Cool Riding Mower

Model No. 74090—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

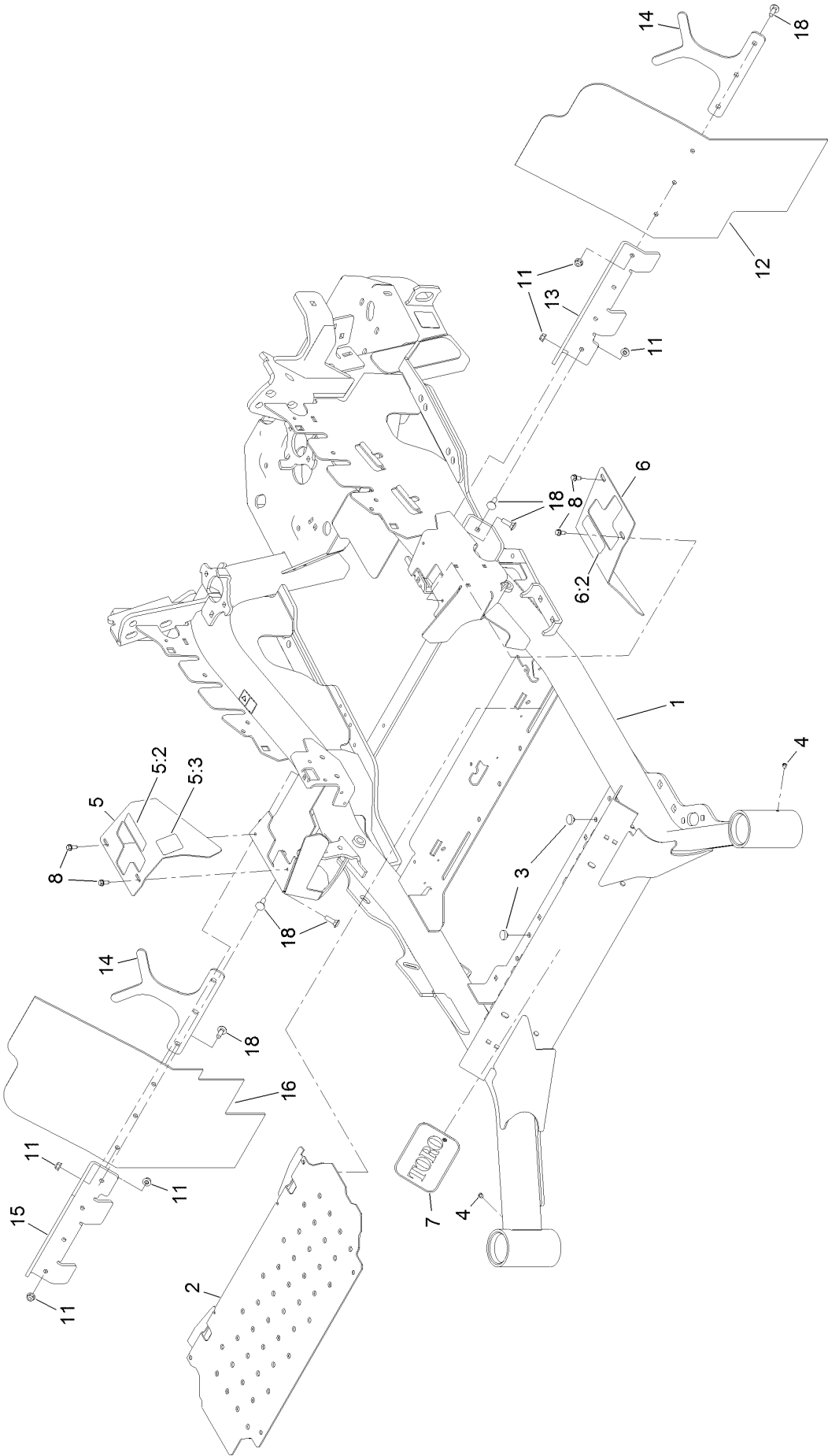
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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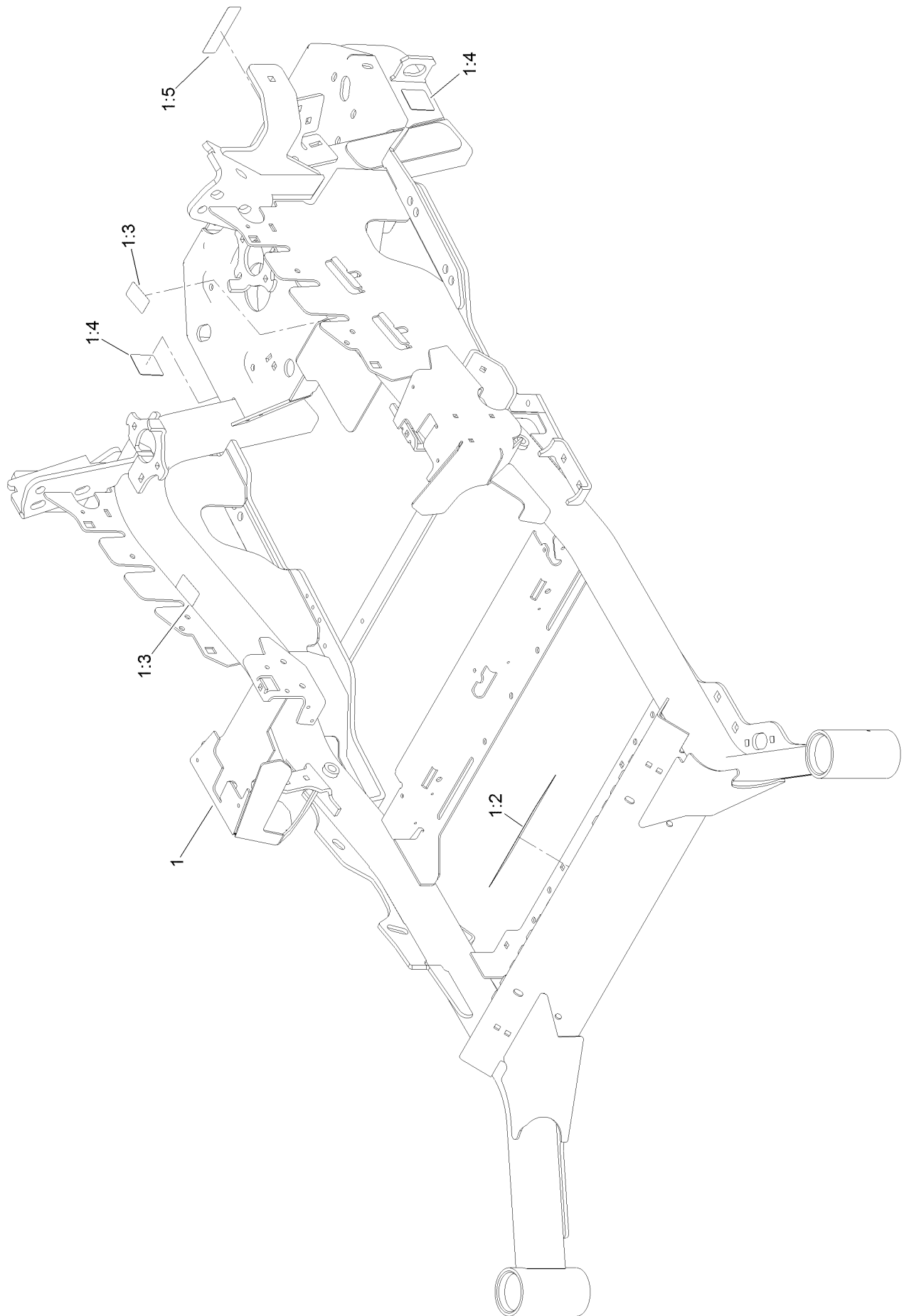
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2671	1	Mainframe ASM	6:2	99-8936	1	Decal-Control, Motion
2	116-8898-01	1	Floorpan	7	68-3640	1	Decal
3	1-513658	2	Bumper	8	32144-10	4	Screw-HWH
4	1-811010	2	Plug	11	104-8300	10	Nut-HF, NI
5	116-5899	1	RH Motion Control Cover ASM	12	135-4947	1	Mud Flap
5:2	99-8936	1	Decal-Control, Motion	13	135-4950-03	1	Bracket-Mud Flap, LH
5:3	116-5988	1	Decal-Park Brake, CE	14	135-4952-03	2	Support-Mud Flap, Rear
6	116-0580	1	LH Motion Control Cover ASM	15	135-4955-03	1	Bracket-Mud Flap, RH
				16	135-4957	1	Mud Flap
				18	3230-2	10	Bolt-CARR

Mainframe Assembly No. 142-2671



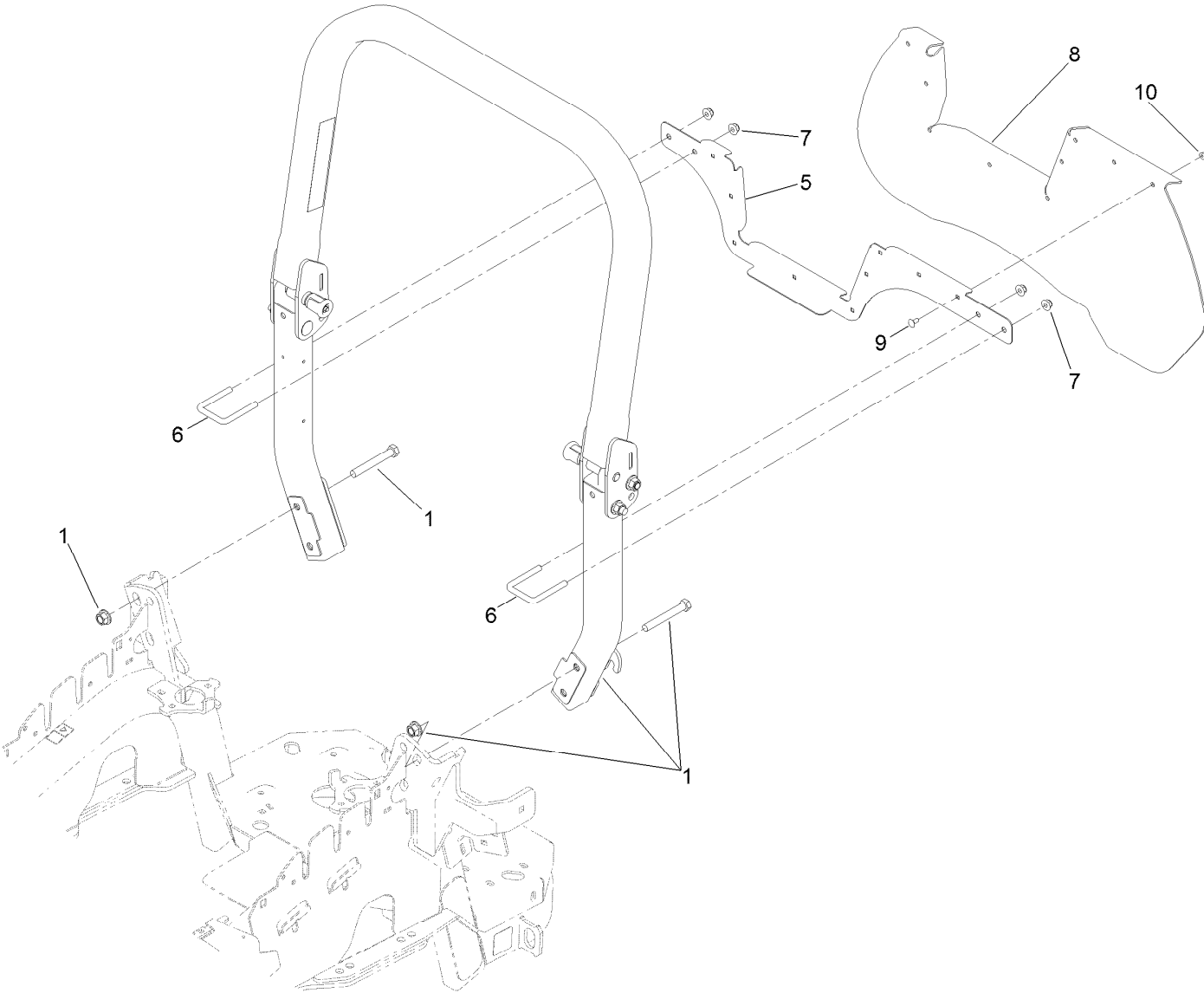
Mainframe Assembly No. 142-2671 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Mainframe ASM ●
1:2	132-0871	1	Decal-Danger
1:3	106-5517	2	Decal-Warning

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:4	106-2655	2	Decal-Hazard, Pinched Finger
1:5	133-8062	1	Decal-Arrestor, Spark

● Not serviced separately

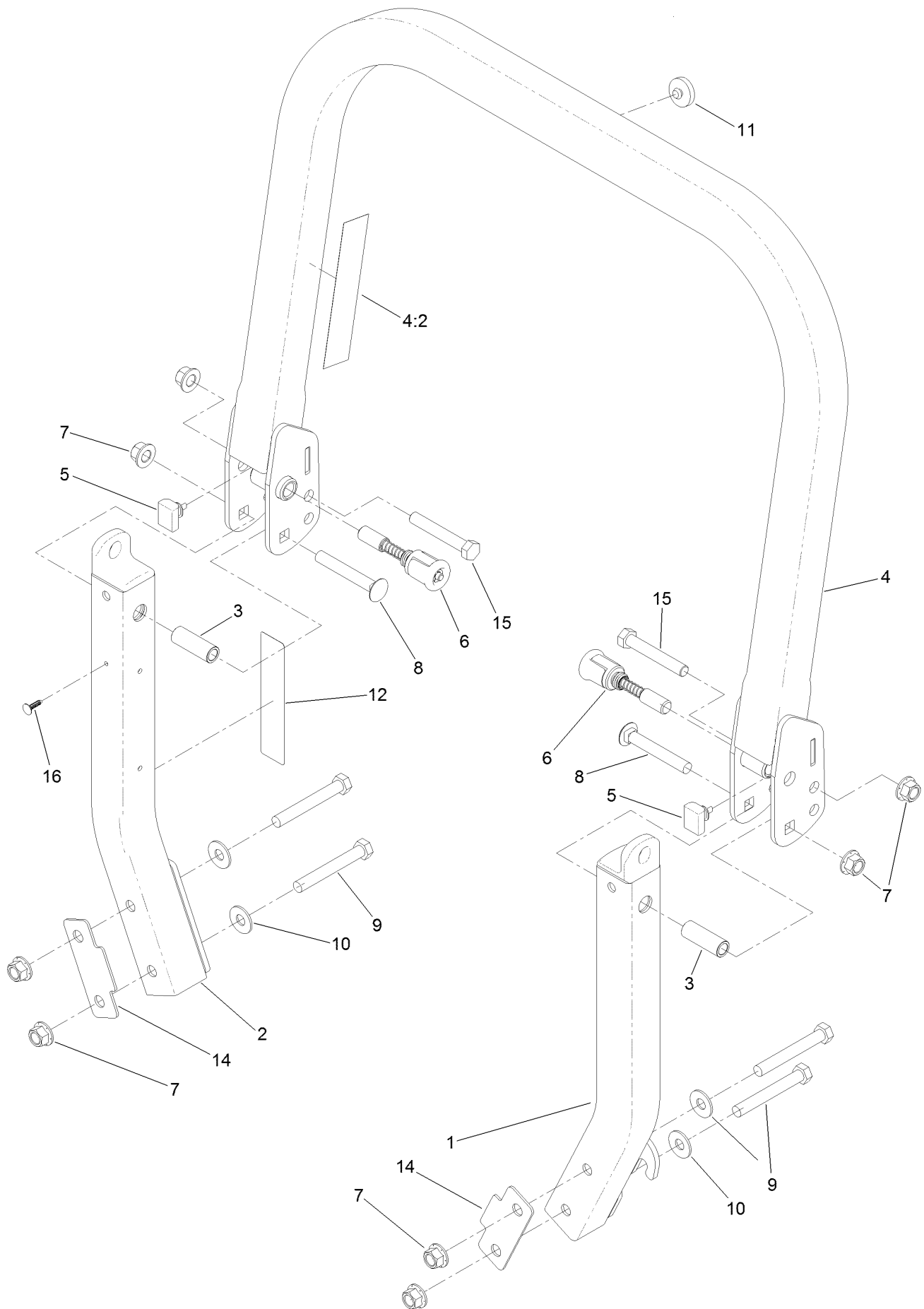
ROPS Assembly



ROPS Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0231	1	ROPS ASM	8	135-6860	1	Hood-Air Dam
5	135-7232-03	1	Bracket-Air Dam	9	127-2610	9	Screw-CARR
6	104-9082	2	U-Bolt	10	104-7201	9	Nut-HF, NI
7	104-8301	4	Nut-HF, NI				

Roll-Over Protection System Assembly No. 116-0231



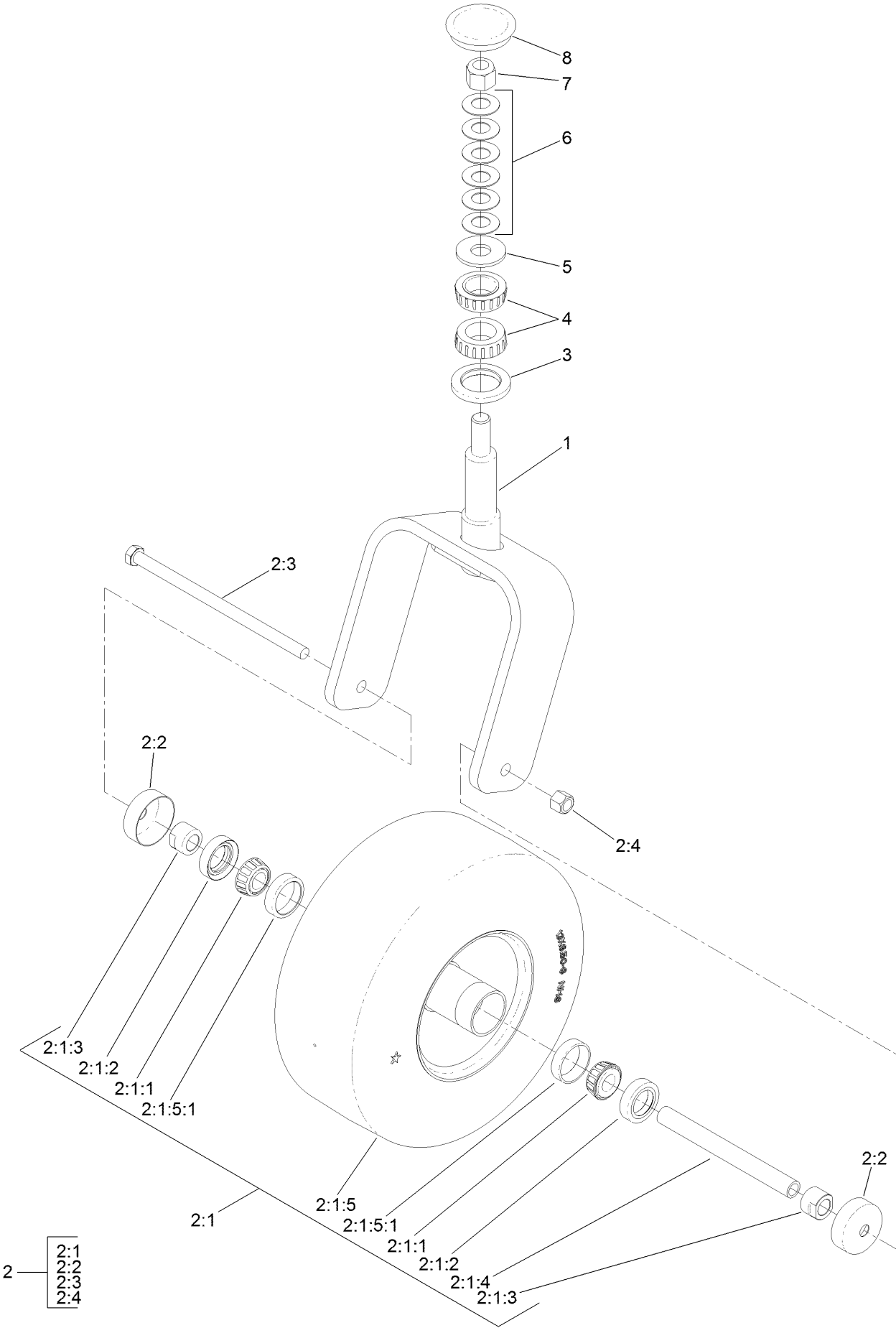
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring
7	99-5107	8	Nut-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer
15	325-13	2	Screw-HH
16	125-8067	1	Plug-Plastic

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

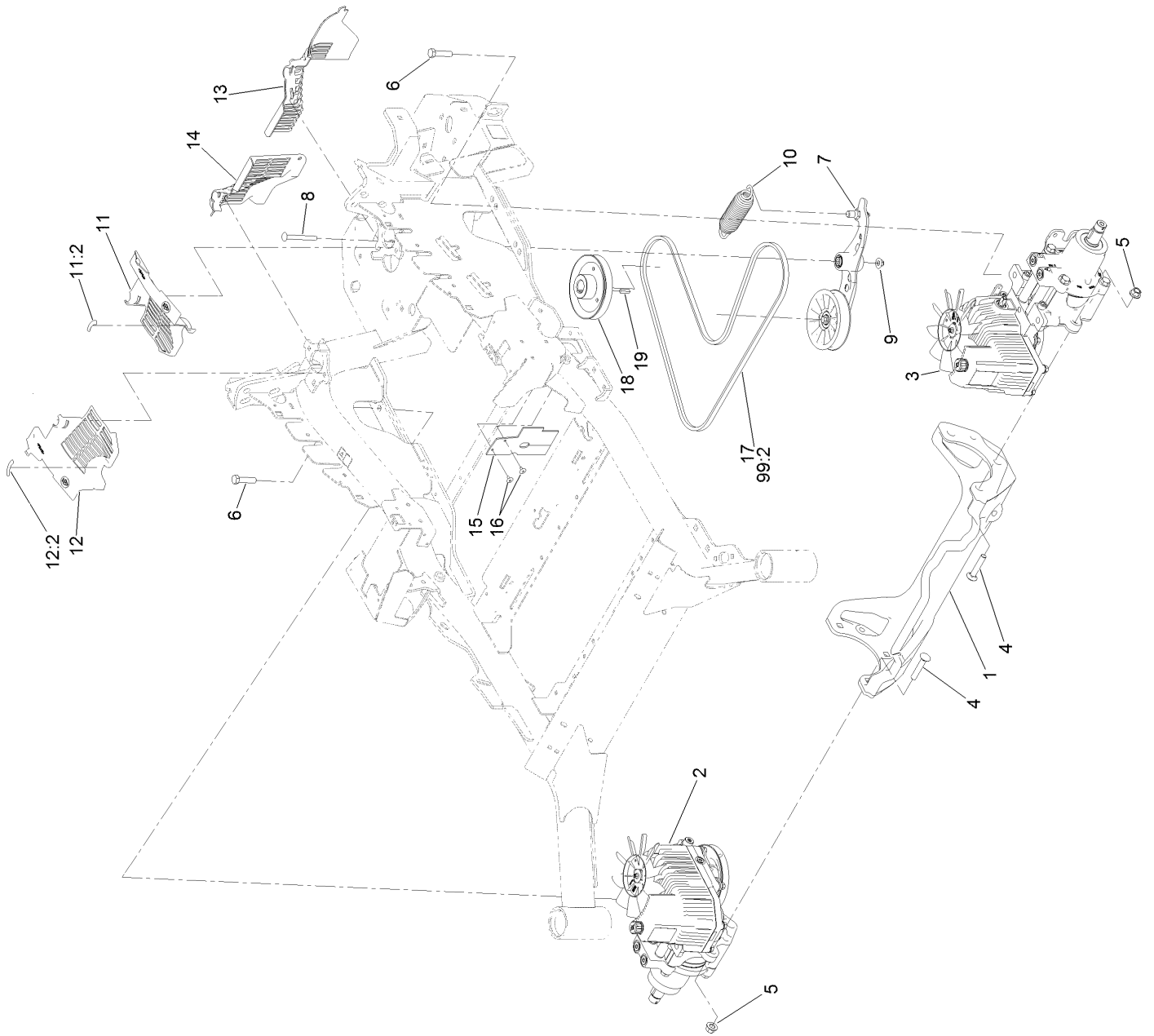
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0750-01	1	Fork-Caster
2		1	Wheel And Axle ASM ●
2:1	127-9526	1	Wheel And Bearing ASM
2:1:1	1-633585	2	Bearing-Cone, Taper
2:1:2	103-0063	2	Seal-Caster
2:1:3	103-3051	1	Spacer-Nut ■
2:1:4	126-5361	1	Axle Caster ASM
2:1:5	127-9527	1	Wheel And Tire ASM
2:1:5:1	1-633584	2	Bearing-Cup

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2:2	103-2768	2	Guard-Seal
2:3	325-39	1	Screw-HH
2:4	3296-23	1	Nut-Lock, NI
3	135-0355	1	Seal-Grease
4	103-9028	2	Bearing-Roller, Cone Taper
5	3256-8	1	Washer-Flat
6	1-633508	6	Washer-Bellville
7	3296-51	1	Nut-Lock, NI
8	126-9369	1	Cap-Grease

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Drive Assembly

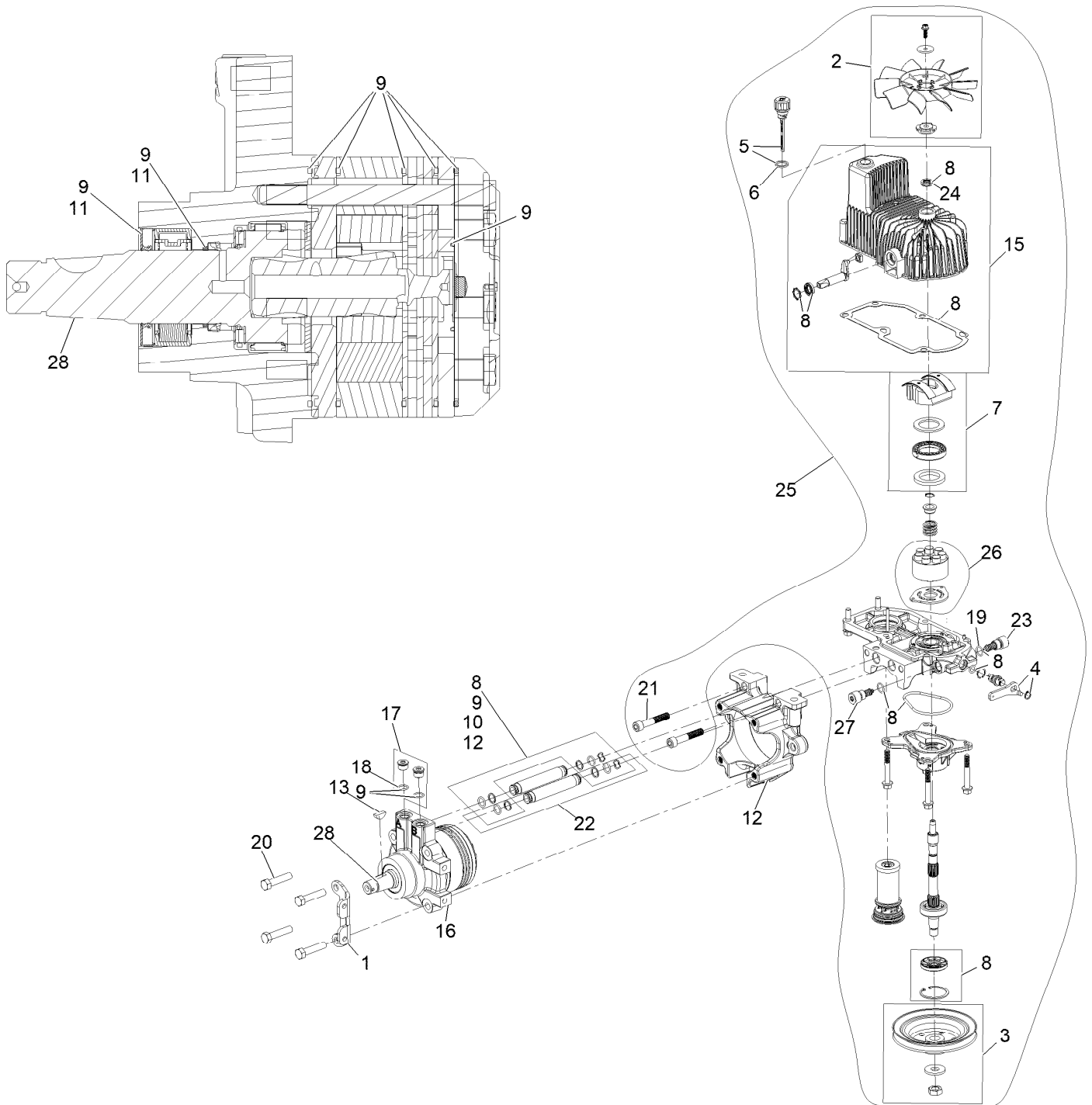


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-7558	1	Cradle-Hydro	14	109-9058	1	Guard-Hydro, Rear (RH)
2	135-7910	1	Hydro-RH	15	116-2362	1	Deflector-Air Flow
3	135-7909	1	Hydro-LH	16	1-803035	2	Rivet-Pop
4	126-0095	6	Screw-CARR	17	126-9835	1	Belt-V
5	99-5107	6	Nut-Lock	18	109-9905	1	Sheave
6	325-8	4	Screw-HH	19	1-807259	1	Key
7	116-1255	1	Pump Idler ASM	99	114-4713	1	Hypr-Oil 500 (Quart) ●
8	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro ●
9	109-6658	1	Nut-Flange, NI	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
10	116-6317	1	Spring-Extension	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
11	116-0170	1	LH Hydro Guard ASM	99	116-3270	1	Hydro Service Kit ●
11:2	116-8726	1	Decal-Oil, Hydro	99:1	114-4713	4	Hypr-Oil 500 (Quart) ●
12	116-0171	1	RH Hydro Guard ASM	99:2	109-3388	1	Belt
12:2	116-8726	1	Decal-Oil, Hydro	99:3	117-0390	2	Filter-Hydro ●
13	109-9709	1	Guard-Hydro, Rear Trim (LH)				

● Not illustrated

LH Hydro Assembly No. 135-7909

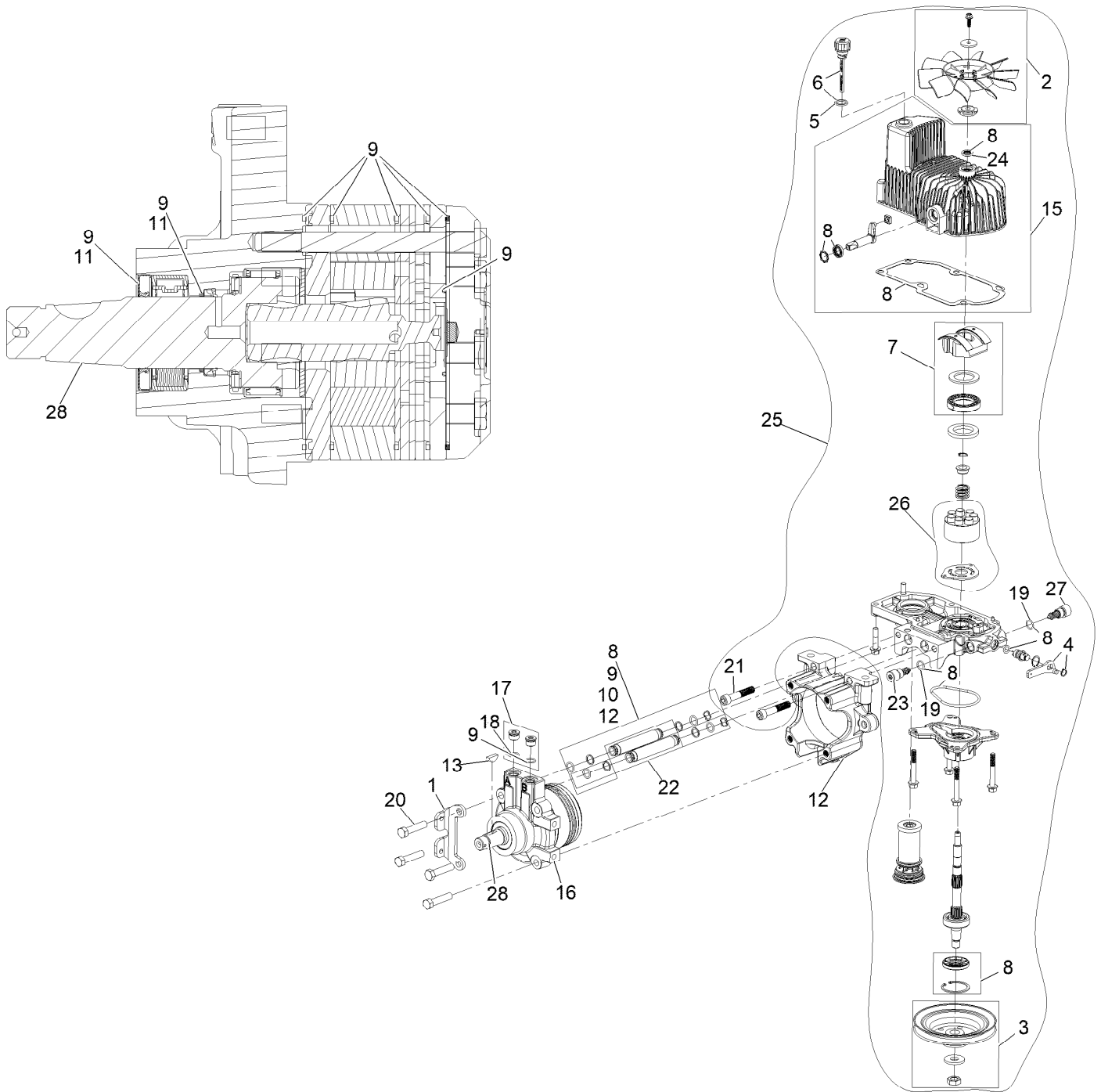


LH Hydro Assembly No. 135-7909 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7827	1	Plate, Horse Shoe Mount	17	116-7901	1	Magnetic Plugs Service Kit
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3607	1	Kit, Pump Section 16Cc LH
10	116-1370	1	Tube Seal Kit	26	142-4501	1	Kit - 16Cc Port Plate, Rotate Grp
11	116-1371	1	Output Shaft Seal Kit				
12	116-5469	1	Cup-Nose	27	142-4459	1	Shock Valve Orificed 3800
13	3257-42	1	Key-Woodruff 5/16 X 1	28	99-3090	1	Shaft-Coupling
15	142-4460	1	Kit, Housing-Hydro LH	99	116-4245	1	Puller-Pulley ●
16	142-3616	1	Kit, Motor Tg310Cc LH	99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 135-7910

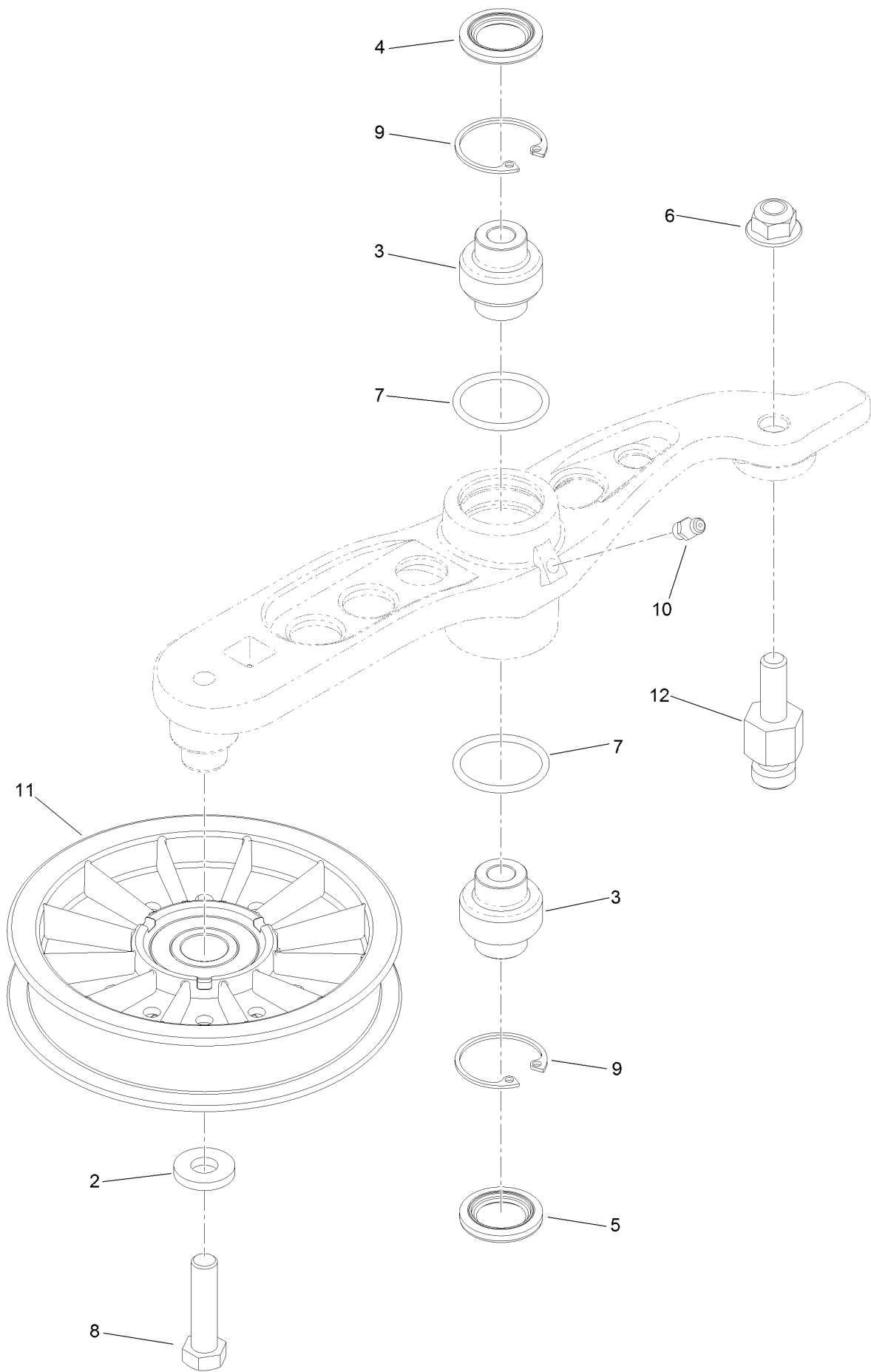


RH Hydro Assembly No. 135-7910 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7827	1	Plate, Horse Shoe Mount	17	116-7901	1	Magnetic Plugs Service Kit
2	142-3603	1	Kit, 7.8 In Fan	18	76-1900	2	O-Ring
3	116-0234	1	Pulley Kit	19	116-8662	2	O-Ring-Valve, Check
4	116-0235	1	Handle	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
5	116-0236	1	Dipstick	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
6	116-0237	1	Gasket	22	116-9922	2	Hydraulic Tube Kit
7	116-1367	1	Swash Block Kit	23	126-7466	1	Valve-Shock
8	142-3604	1	Kit, Pump Seal	24	126-7711	1	Seal-Drive, Fan
9	116-1369	1	Motor Seal Kit	25	142-3606	1	Kit, Pump Section 16Cc RH
10	116-1370	1	Tube Seal Kit	26	142-4501	1	Kit - 16Cc Port Plate, Rotate Grp
11	116-1371	1	Output Shaft Seal Kit				
12	116-5469	1	Cup-Nose	27	142-4459	1	Shock Valve Orificed 3800
13	3257-42	1	Key-Woodruff 5/16 X 1	28	99-3090	1	Shaft-Coupling
15	142-4461	1	Kit, Housing-Hydro RH	99	116-1373	1	Flow Test Kit ●
16	142-3617	1	Kit, Motor Tg310Cc RH	99	116-4245	1	Puller-Pulley ●

● Not illustrated

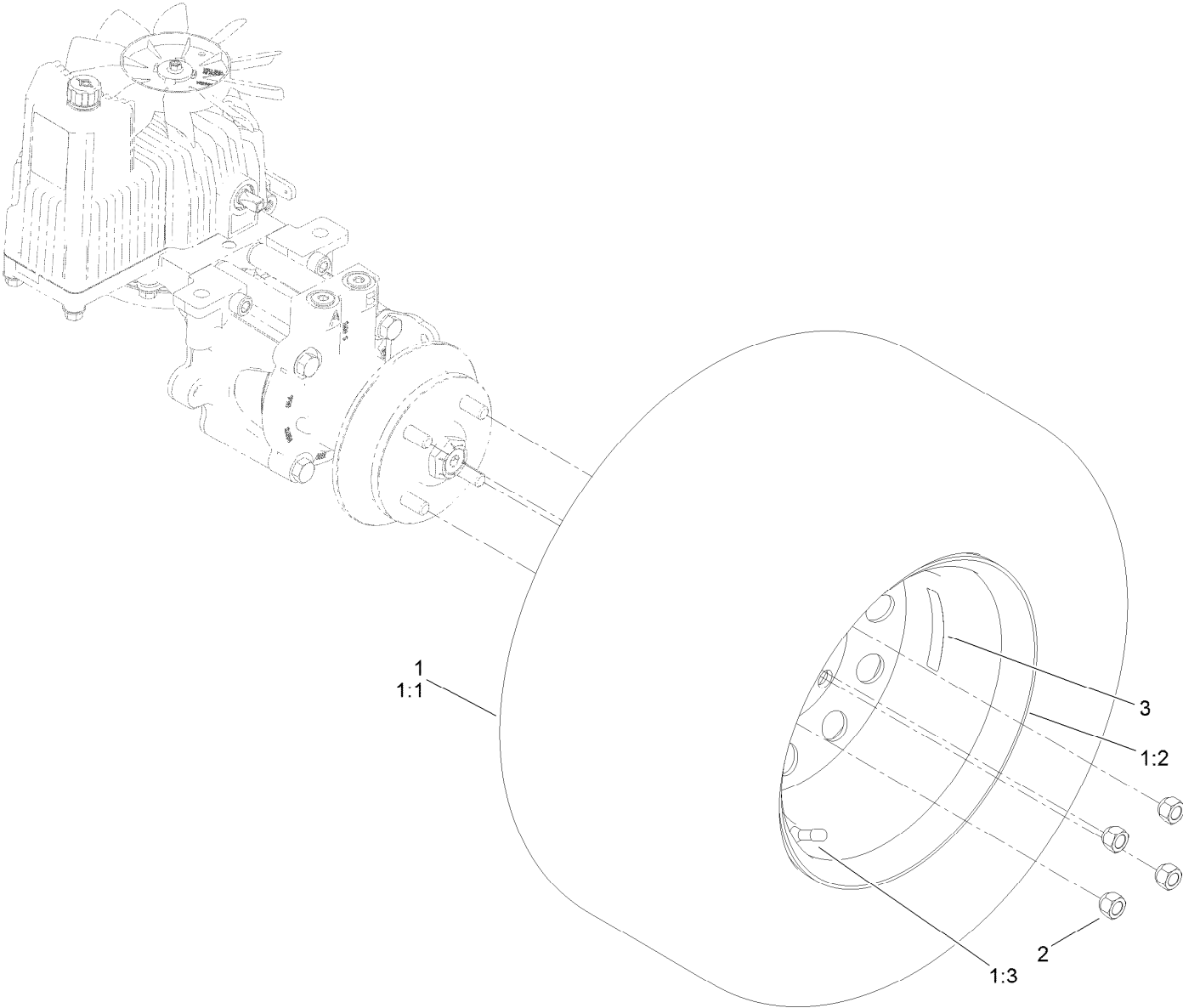
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

Rear Wheel Assembly

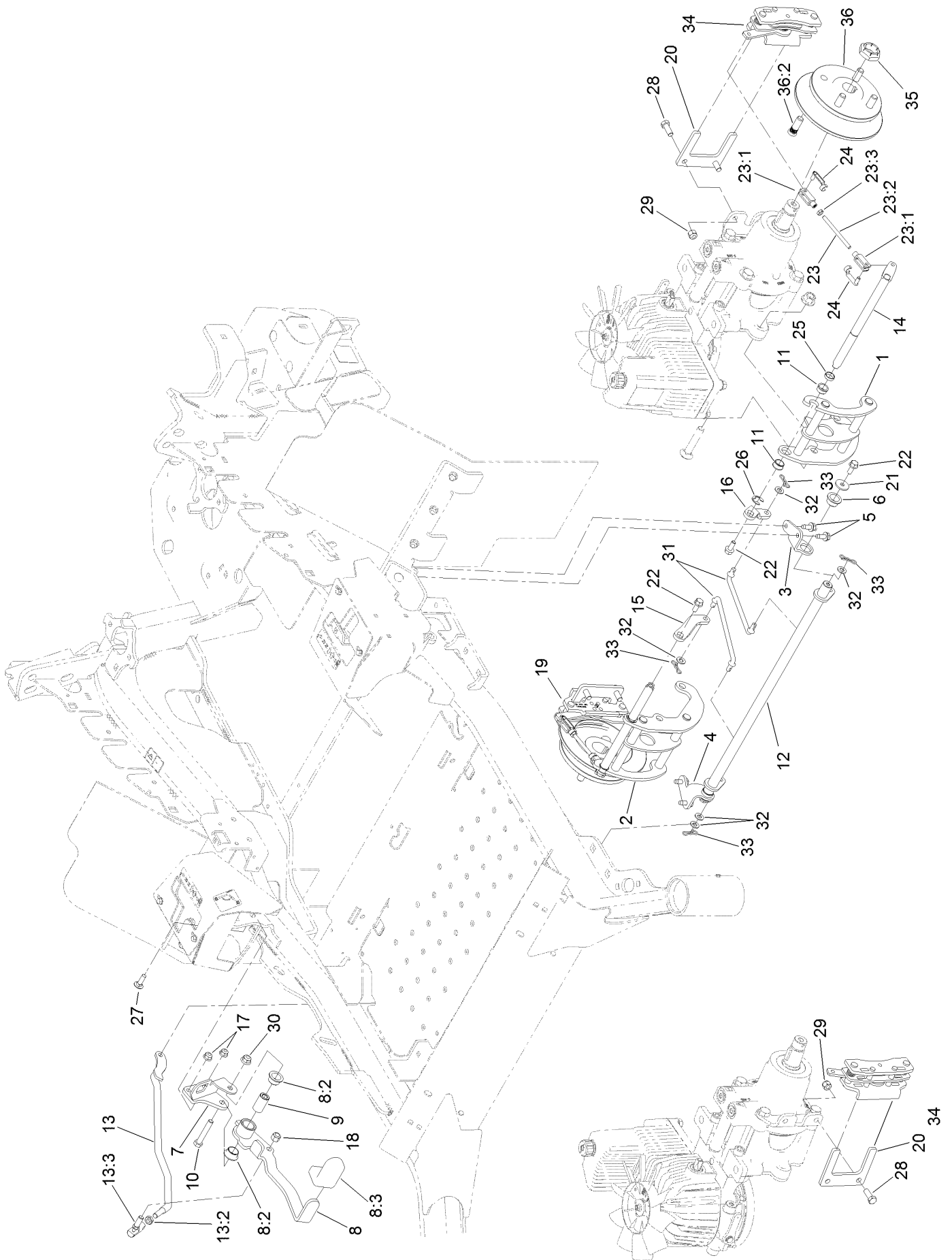


Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9521	2	Wheel And Tire ASM
1:1	1-633993	1	Tire
1:2	127-9522	1	Wheel

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
2	242-50	8	Nut-Lug
3	135-7898	2	Decal-Wheel Hub

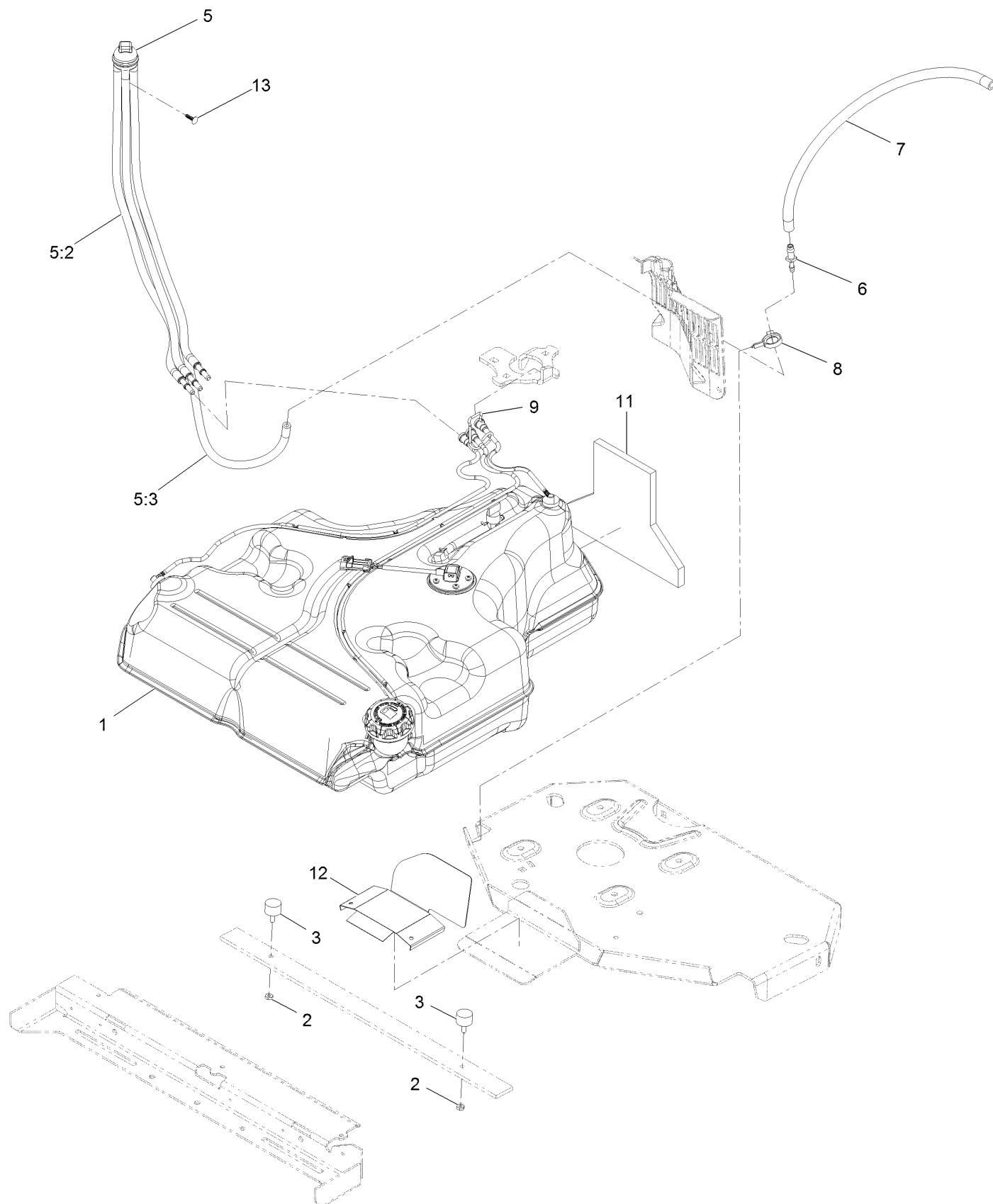
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4893	1	Mount-Bellcrank, LH	19	135-7440	1	Caliper-Brake, RH
2	135-4895	1	Mount-Bellcrank, RH	20	135-7828	2	Plate-Mount, Brake
3	116-9681	1	Mount-Pivot, LH	21	115-7109	2	Washer-Flat
4	116-9682	1	Mount-Pivot, RH	22	98-9940	4	Screw-HHF
5	32144-70	4	Screw-HWHTF	23	126-7587	2	Rear Linkage ASM
6	109-8054	2	Bushing-Flange	23:1	126-7588	2	Yoke
7	116-9096-01	1	Bracket-Mount	23:2	116-9069	1	Linkage, Rear
8	135-7565	1	Brake Lever ASM	23:3	3220-1	1	Nut-Jam
8:2	109-8054	2	Bushing-Flange	24	126-6395	4	Pin-Clevis, Spring
8:3	132-4749	1	Grip-Lever	25	126-6200	2	Spacer
9	116-9117	1	Pivot-Handle, Brake	26	32120-19	2	E-Ring
10	323-11	1	Screw-HH	27	3230-2	2	Bolt-CARR
11	126-6199	4	Bushing	28	135-7915	4	Screw-HH,
12	135-7800	1	Shaft-Cross	29	112-0236	4	Nut-Lock
13	135-4859	1	Front Linkage ASM	30	104-8301	1	Nut-HF, NI
13:2	94-7572	1	End-Tie Rod, RH	31	135-7583	2	Link-Mid
13:3	3220-3	1	Nut-HJ	32	3256-23	5	Washer-Plain
14	135-4896	2	Bellcrank,	33	119-1415	4	Pin-Cotter, Locking
15	126-3716	1	Arm-Inner, RH	34	135-7441	1	Caliper-Brake, LH
16	126-3715	1	Arm-Inner, LH	35	116-1399	2	Locknut
17	104-8300	2	Nut-HF, NI	36	142-2701	2	Wheel Hub ASM
18	3296-6	1	Nut-Lock	36:2	116-1696	4	Stud-Wheel

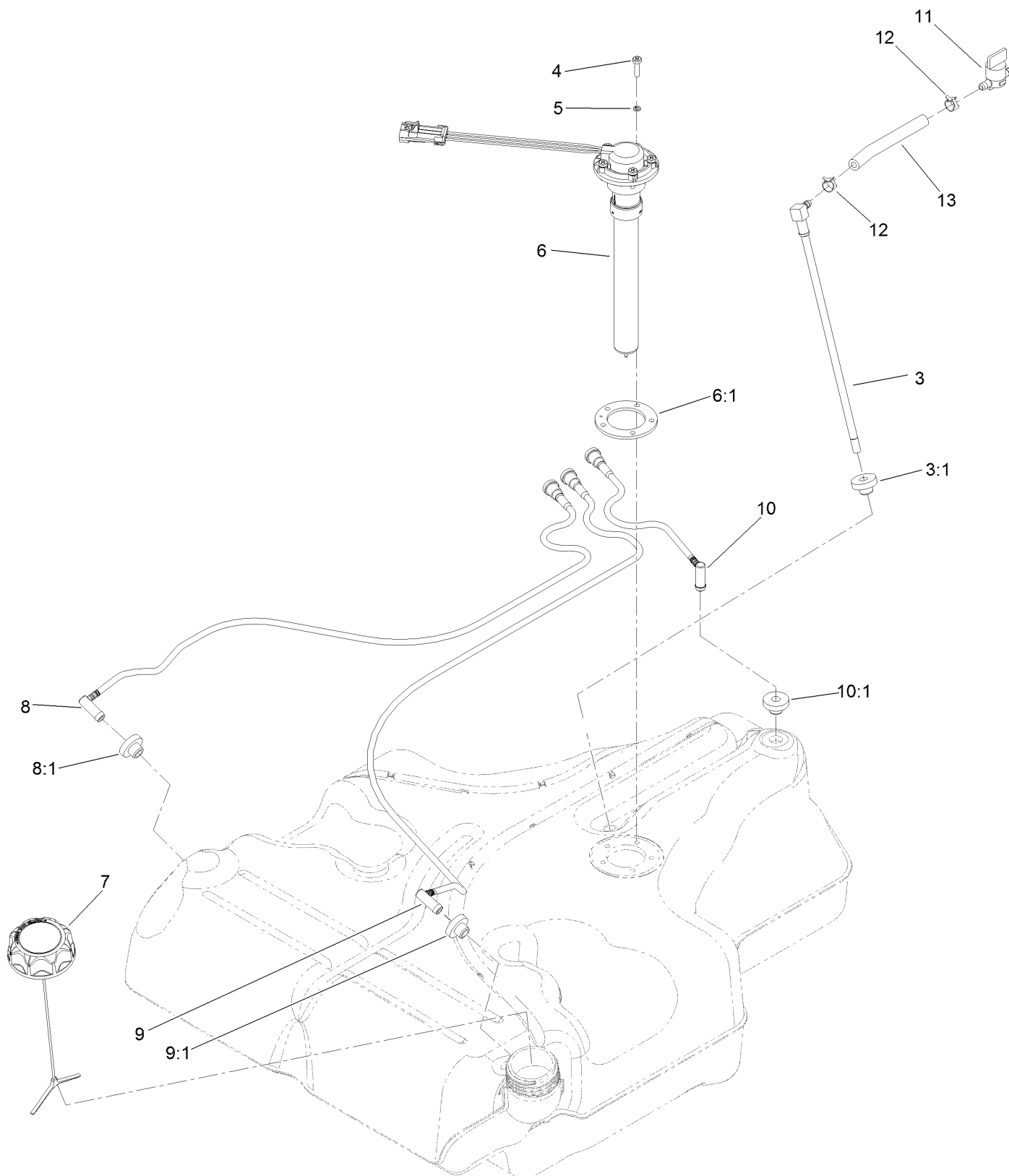
Fuel Tank Assembly



Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	7	116-5087	1	Hose-Fuel
2	3218-1	2	Nut-Jam 1/4-20	8	105-1853	1	Clamp-Hose
3	1-523420	2	Bumper	9	116-6005	1	Retainer-Line, Vapor
5	127-0583	1	Fuel Manifold Vent ASM	11	126-0224	1	Insulation-Foam, Fuel Tank
5:2	109-0302	3	Hose-Fuel Line 24"	12	126-0032-01	1	Guard-Exhaust
5:3	108-5376	1	Hose-Fuel	13	125-8067	1	Plug-Plastic
6	116-5072	1	Fitting-Straight				

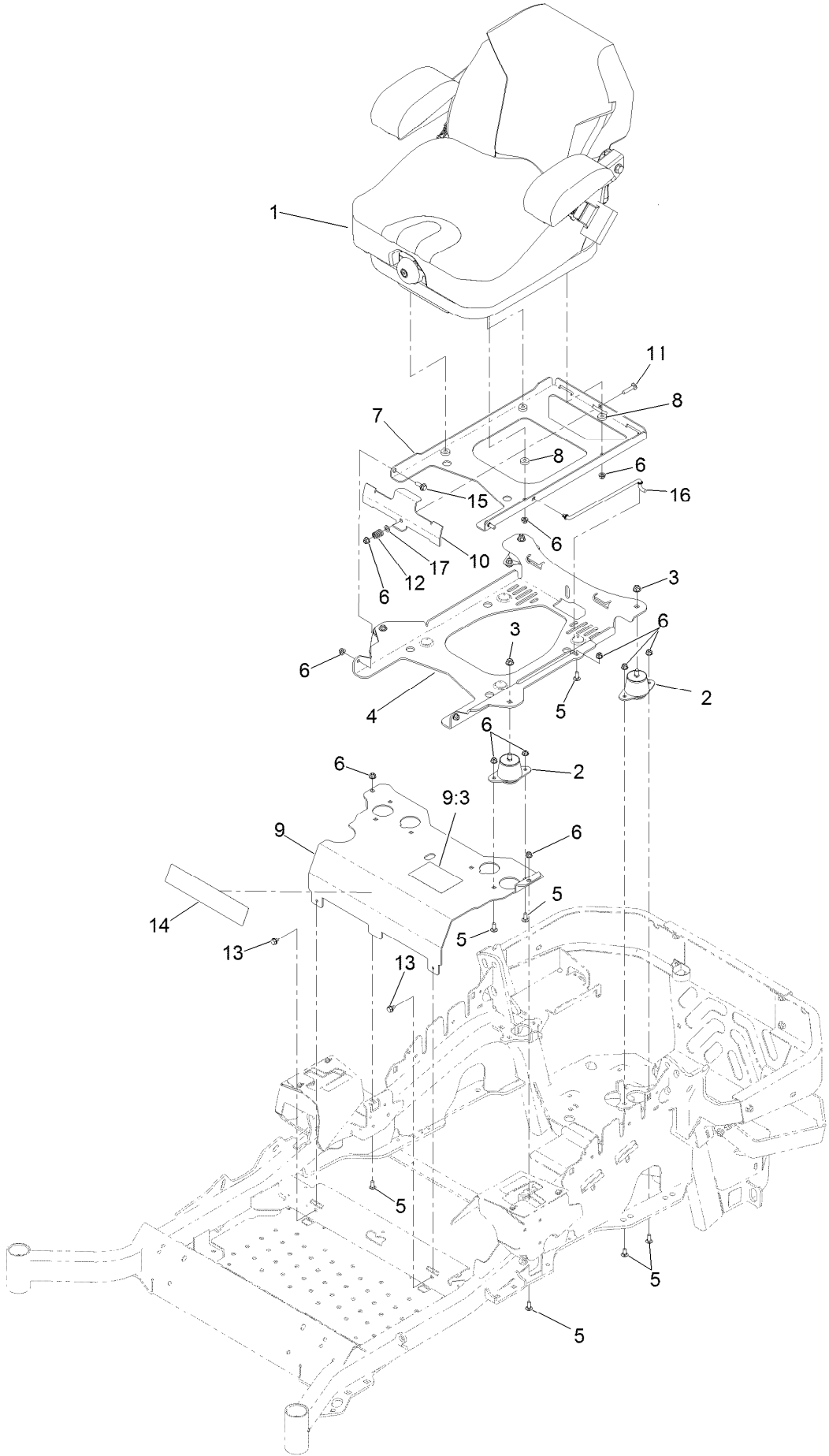
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender	11	1-603770	1	Valve-Fuel
7	126-1789	1	Cap-Fuel, Ratcheting	12	2412-98	2	Clamp-Hose
8	116-2460	1	RH Vent Line Kit (With Grommet)	13	109-0650	1	Hose-Fuel

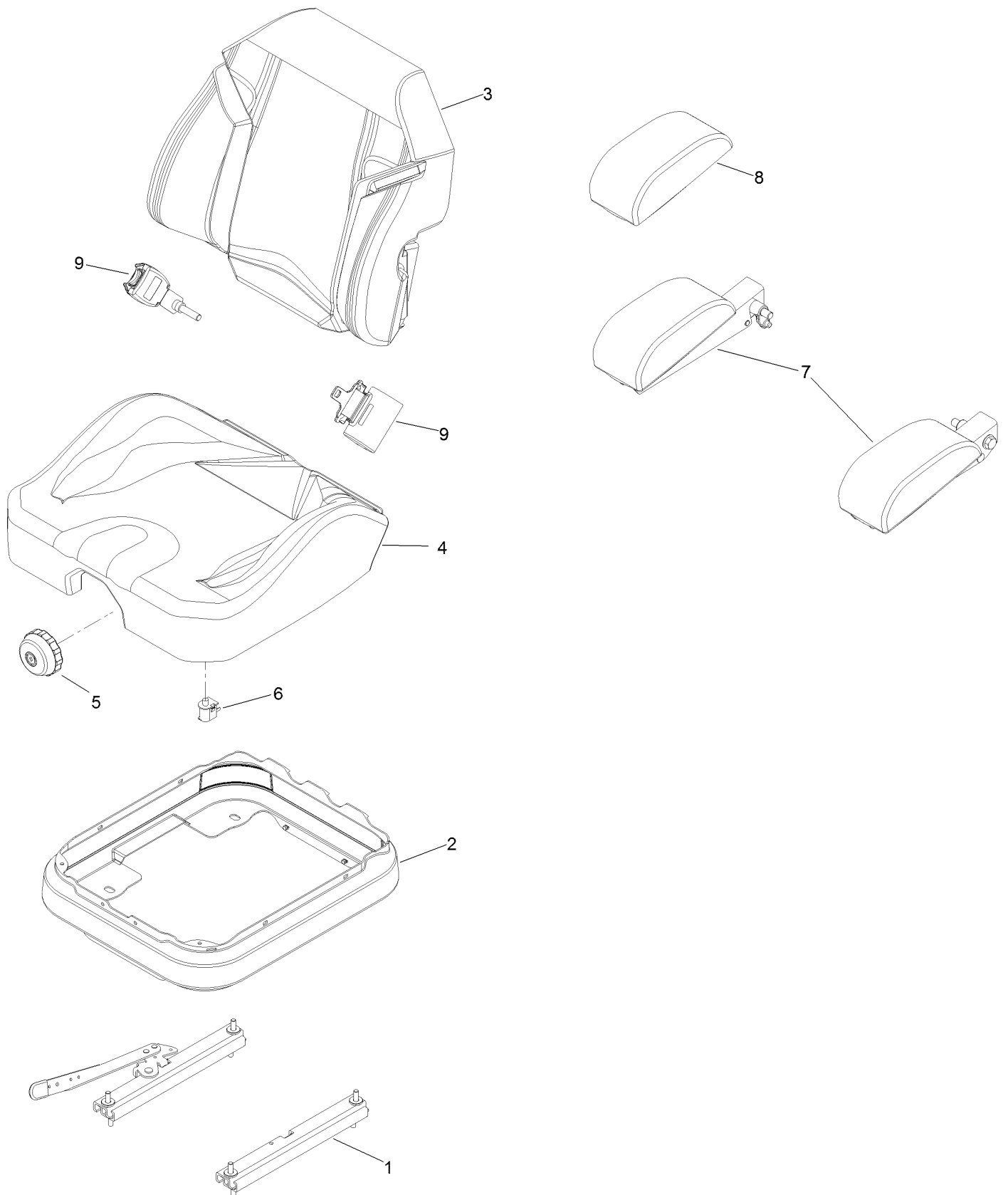
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8003	1	Seat-Suspension	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Bolt-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Bolt-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	119-2507	1	Decal
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 140-8003

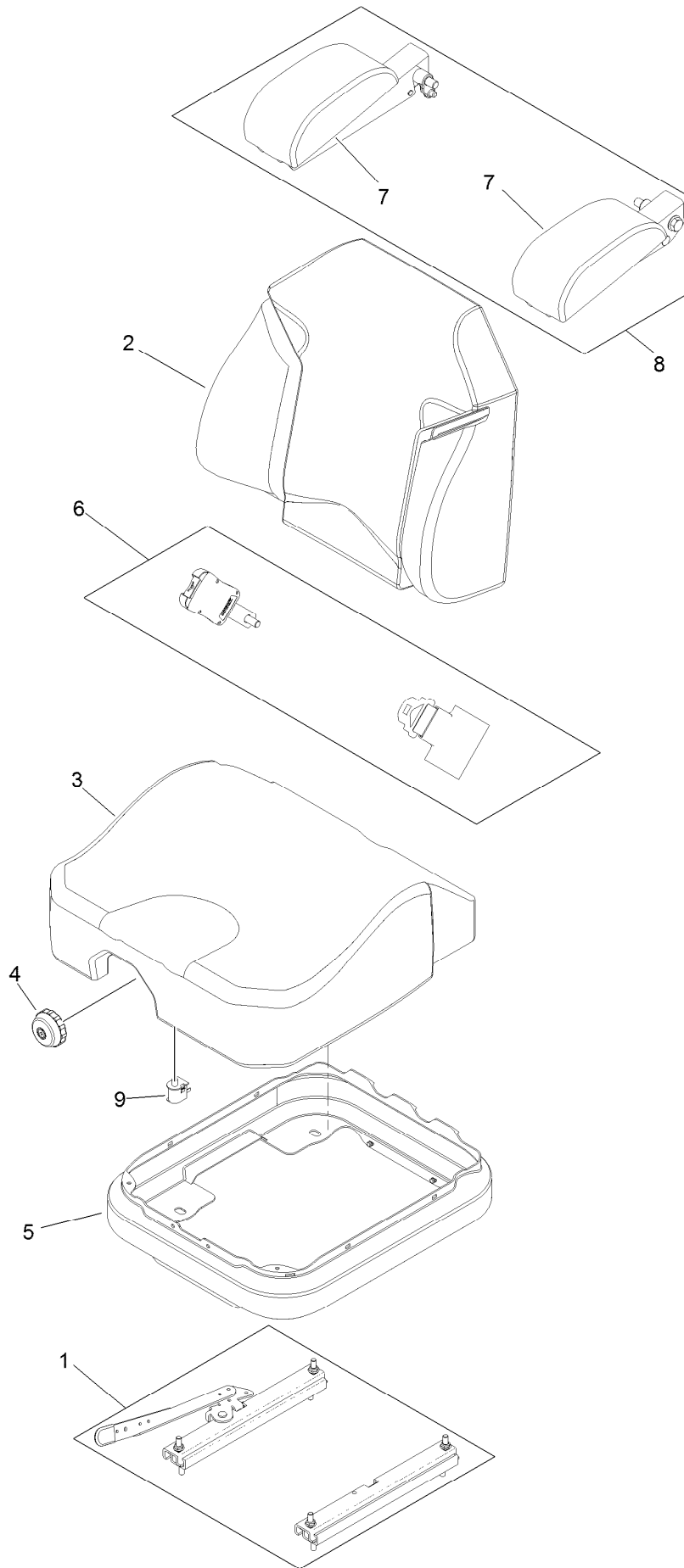


Seat Assembly No. 140-8003 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-8012	1	Seat Track Set
2	116-5659	1	Cover-Suspension Bellows
3	140-8004	1	Cover-Back
4	140-8005	1	Cover-Cushion
5	116-8911	1	Knob-Adjuster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	82-2190	1	Switch-Bail
7	109-9803	1	Arm Rest Set
8	109-9802	1	Arm Rest Pad Set
9	126-2061	1	Seat Belt Service Kit

Seat Assembly No. 125-3107

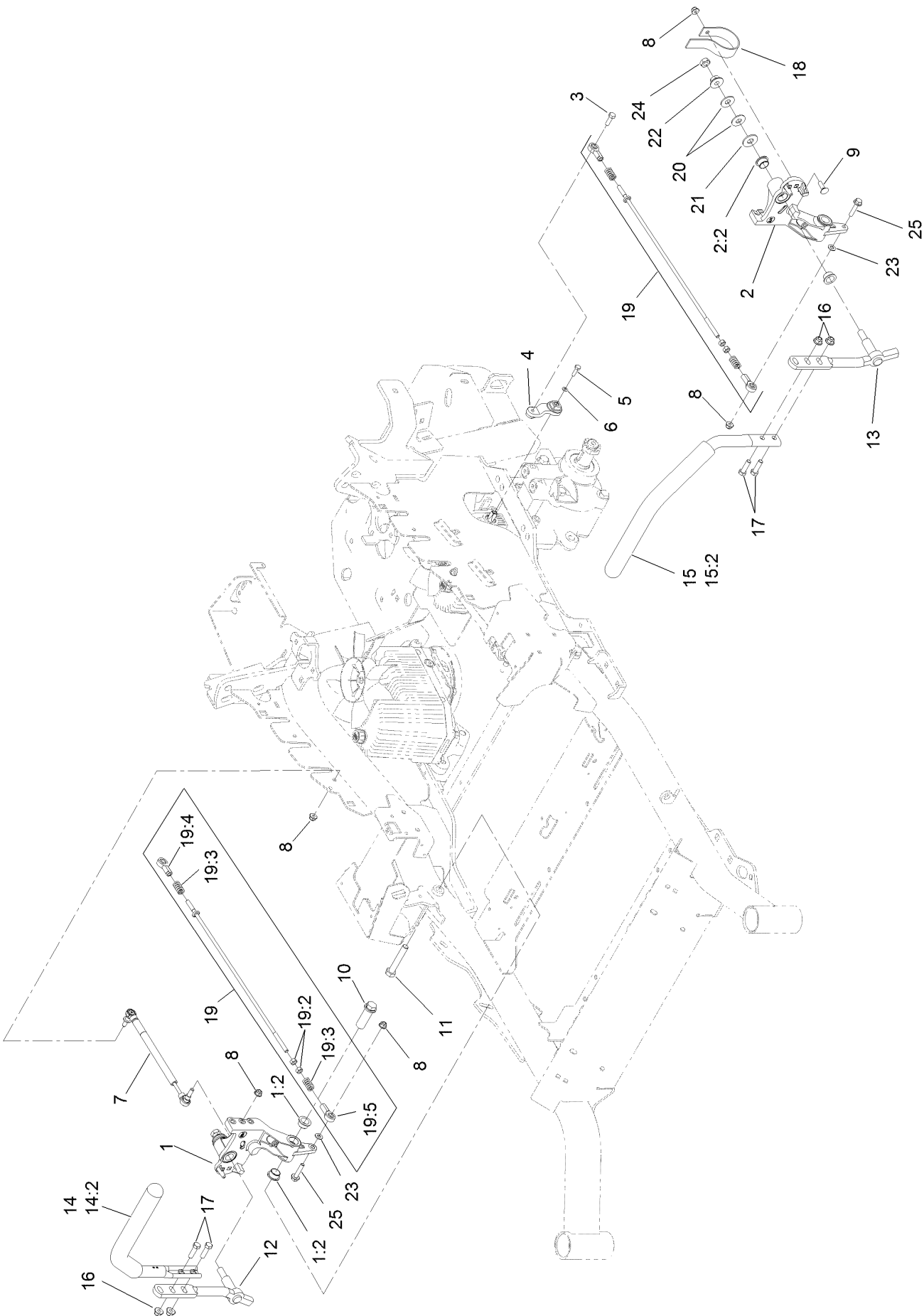


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

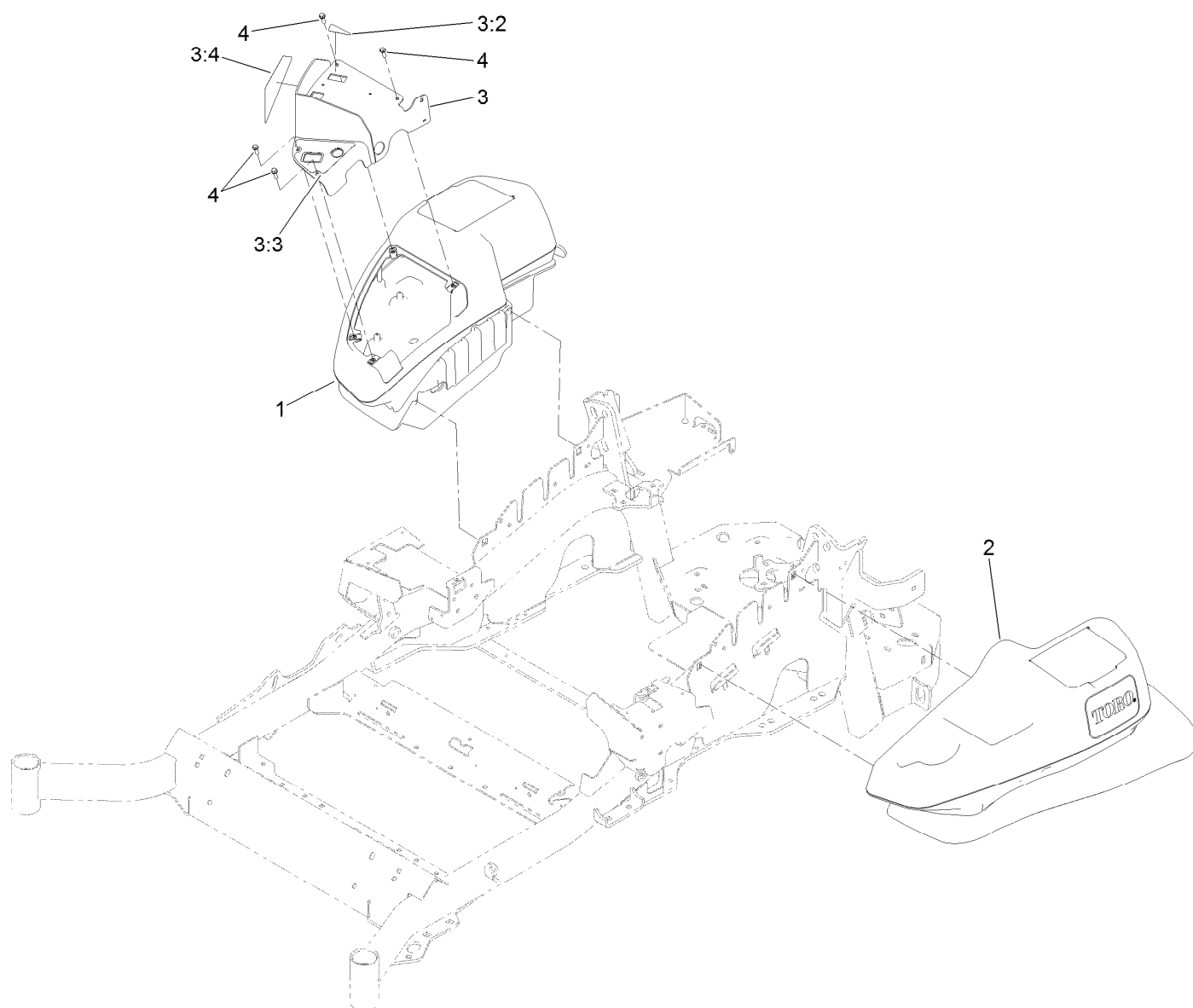


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	135-4371	1	RH Handle ASM
1:2	109-8054	4	Bushing-Flange	14:2	109-5668	1	Grip-Lever, Control
2	116-0881	1	LH Motion Control And Bushing ASM	15	135-4373	1	LH Handle ASM
2:2	109-8054	4	Bushing-Flange	15:2	109-5668	1	Grip-Lever, Control
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

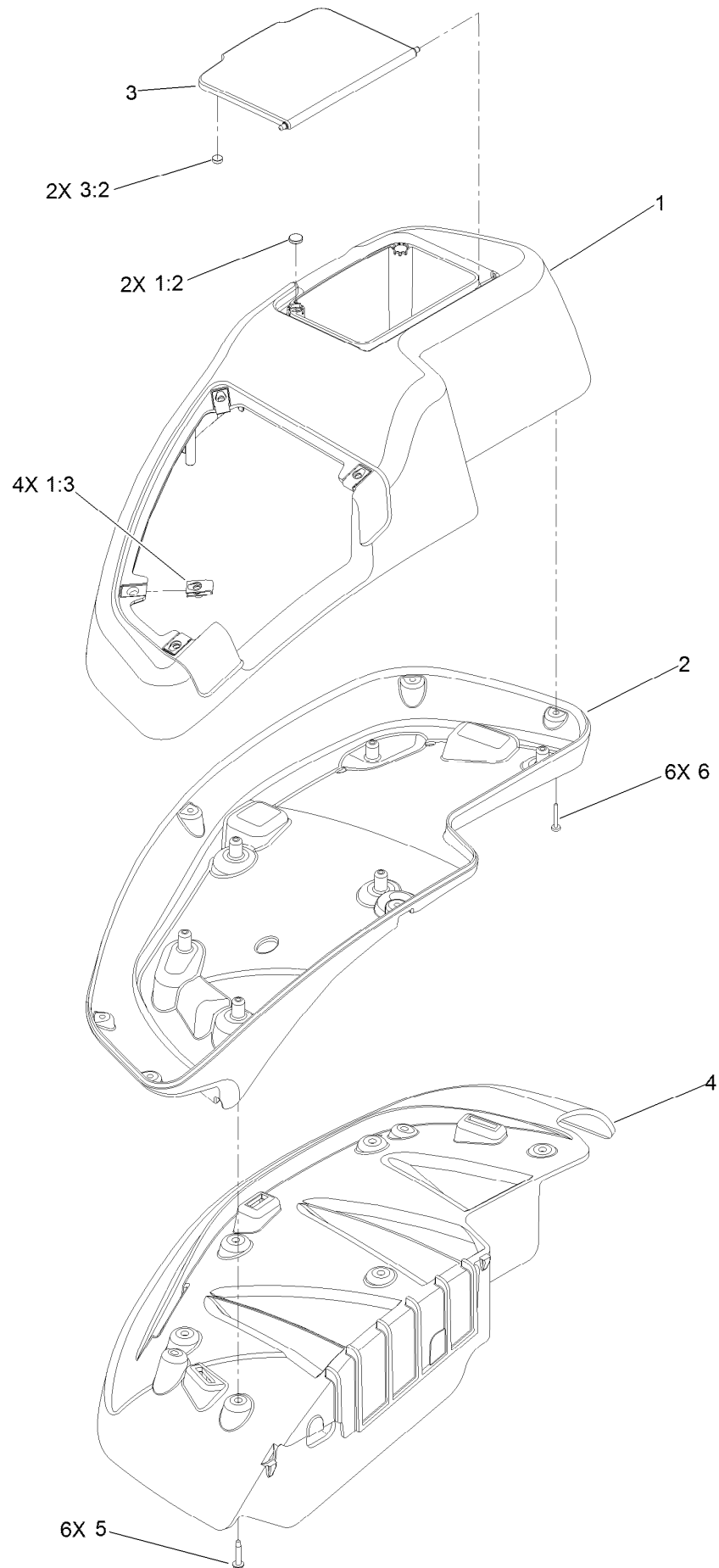
Fender, Console and Control Assembly



Fender, Console and Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-7400	1	RH Console ASM	3:3	136-5530	1	Decal-Control Panel
2	115-7401	1	LH Console ASM	3:4	136-5531	1	Decal-Horizon
3	135-7079	1	Control Panel ASM	4	32105-15	4	Screw-HWH
3:2	135-7057	1	Decal-Console				

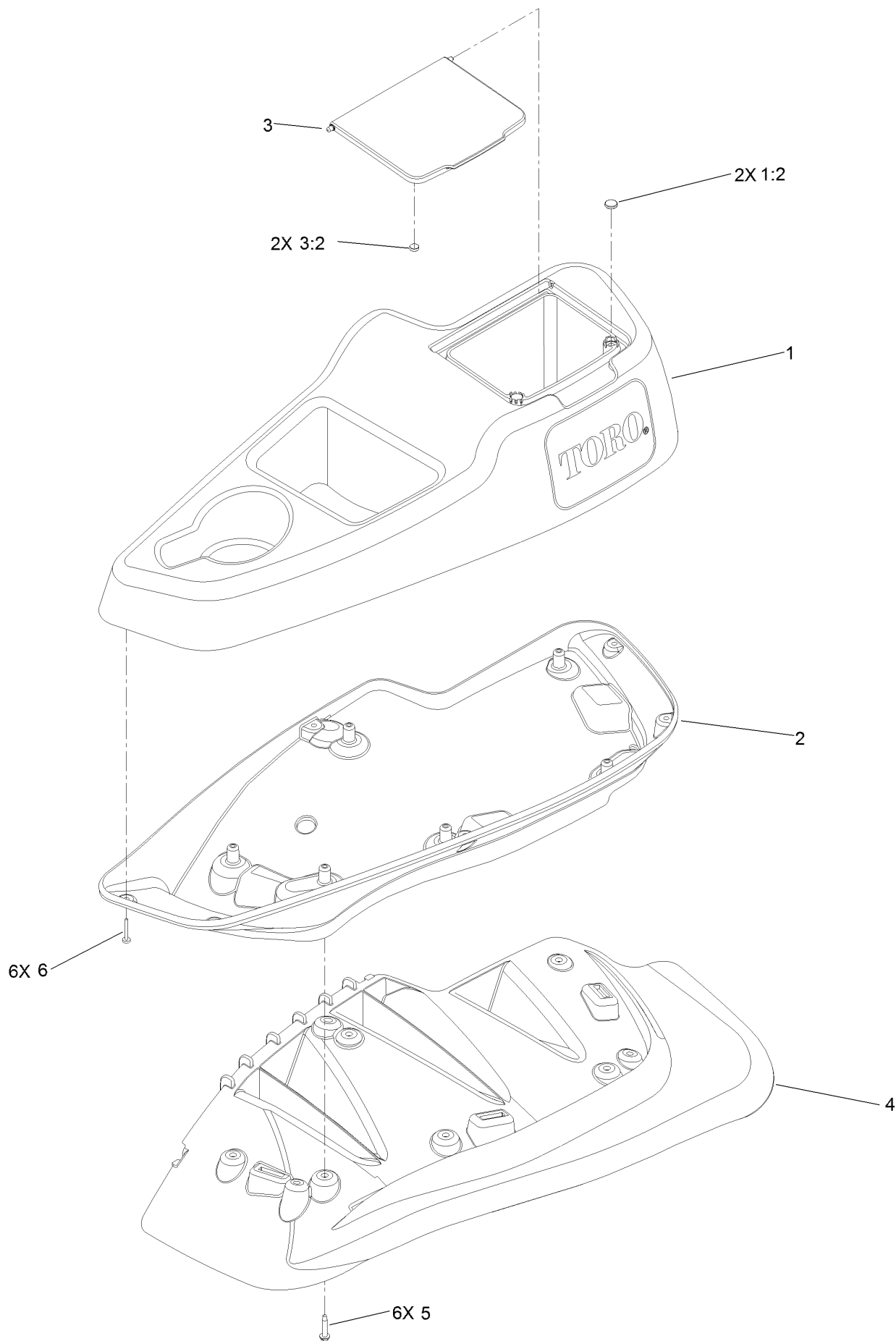
RH Console Assembly No. 115-7400



RH Console Assembly No. 115-7400 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9083	1	Fender-Wide, RH
1:3	107069	4	Clip	5	32144-89	6	Screw-Thread Forming
2	115-3643	1	Console-Lower, RH Wide	6	117-0347	6	Screw-PPH
3	114-1537	1	Wide Lid ASM				

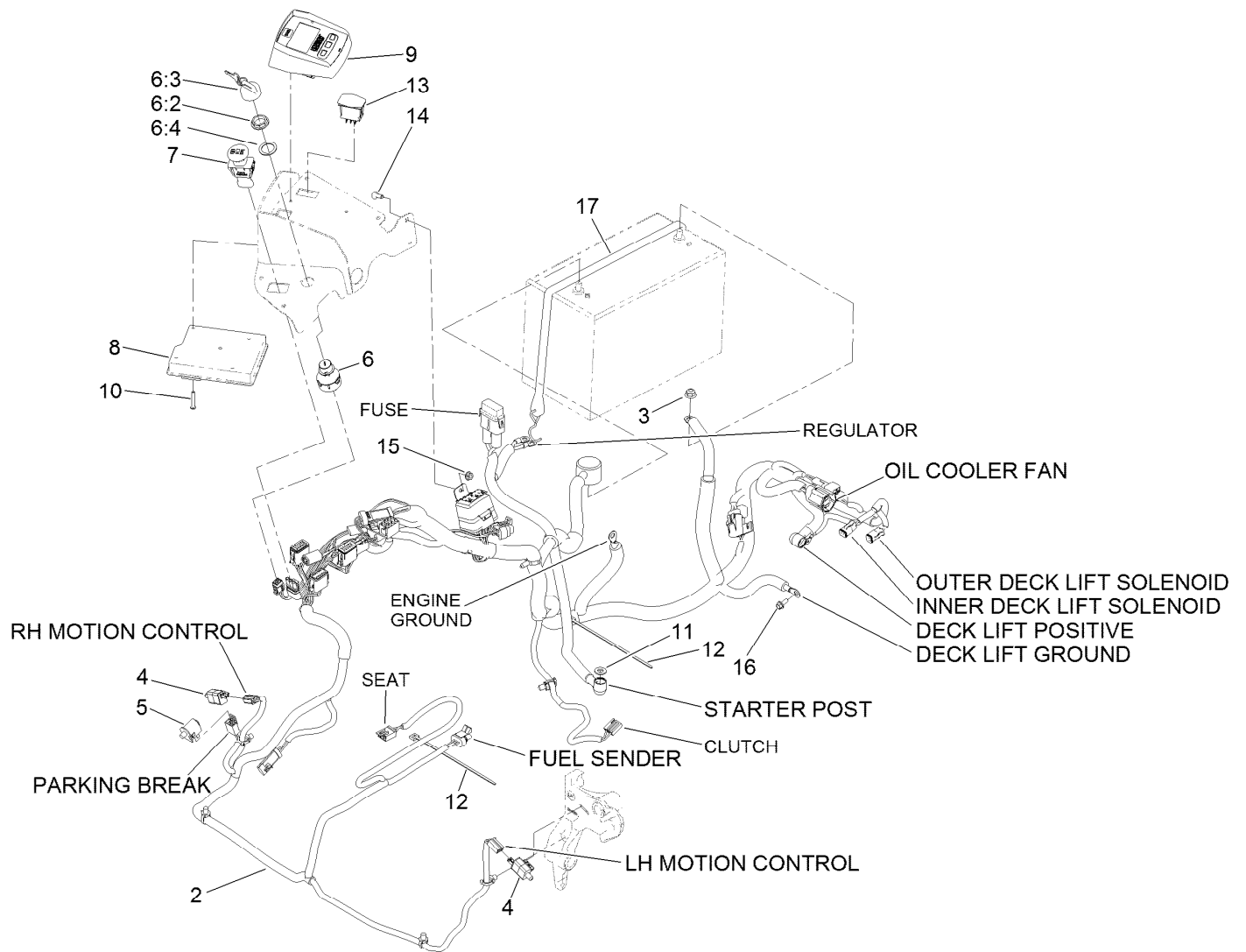
LH Console Assembly No. 115-7401



LH Console Assembly No. 115-7401 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1539	1	LH Wide Console Top ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9085	1	Fender-Wide, LH
2	115-3641	1	Console-Lower, LH Wide	5	32144-89	6	Screw-Thread Forming
3	114-1537	1	Wide Lid ASM	6	117-0347	6	Screw-PPH

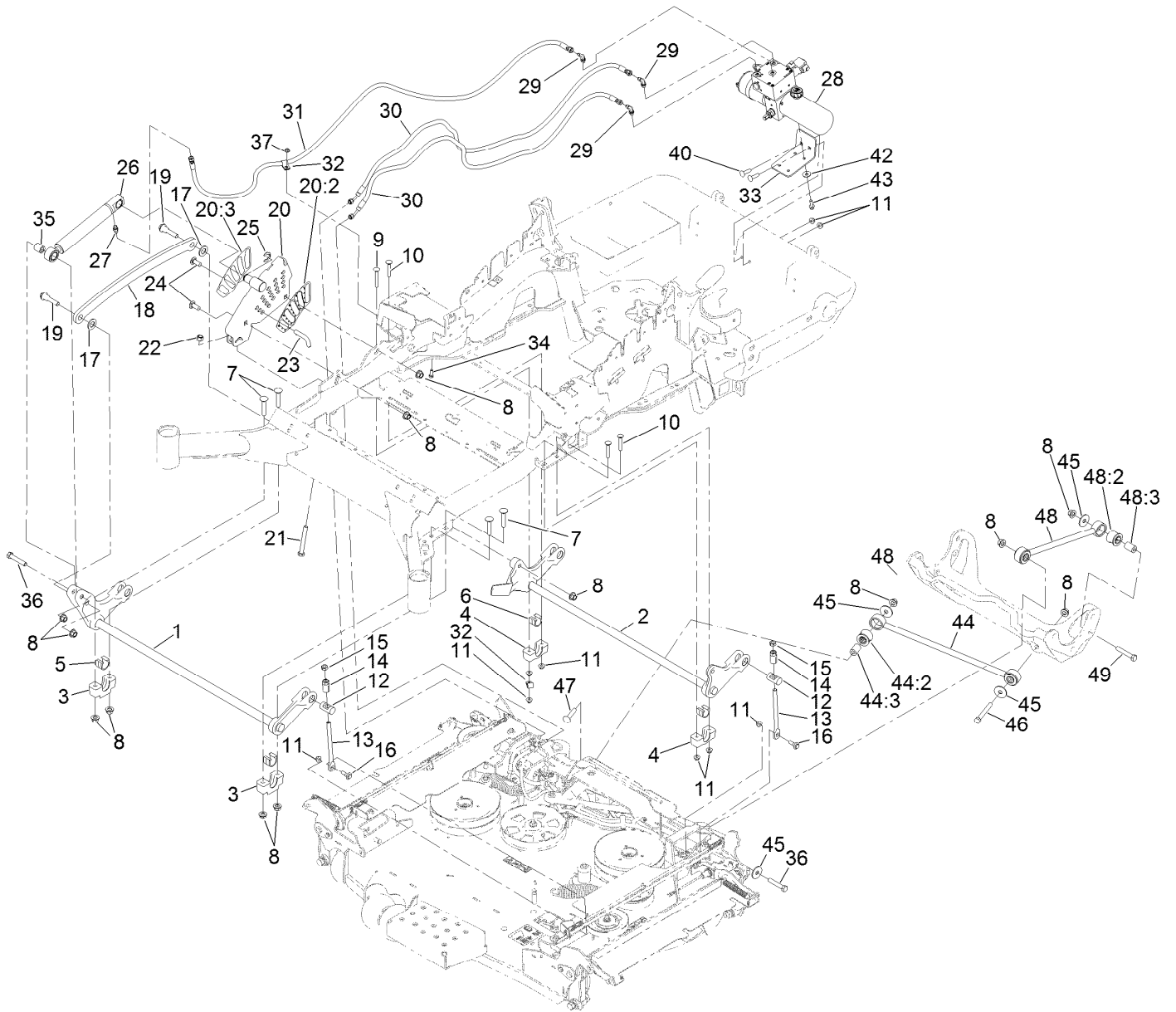
Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-4471	1	Harness-Wire	9	126-9976	1	Module-Horizon
3	104-8301	2	Nut-HF, NI	10	126-5092	4	Screw-PPH
4	110-6765	2	Switch	11	3256-24	1	Washer-Plain
5	82-2190	1	Switch-Bail	12	1-303335	2	Tie-Plastic
6	126-6285	1	Ignition Switch ASM	13	100-1535	1	Switch-Rocker, (On)-Off-(On)
6:2	108-8660	1	Nut-Mounting	14	1-807512	1	Bolt-CARR
6:3	106-5270	1	Ignition Key Set	15	32128-33	1	Nut-HF
6:4	108-8659	1	Washer-Backup	16	126-1592	1	Screw-HHF
7	126-6187	1	Switch-PTO, Sealed	17	135-4440	1	Strap
8	135-3427	1	Module-Mcu				

Deck Lift Assembly

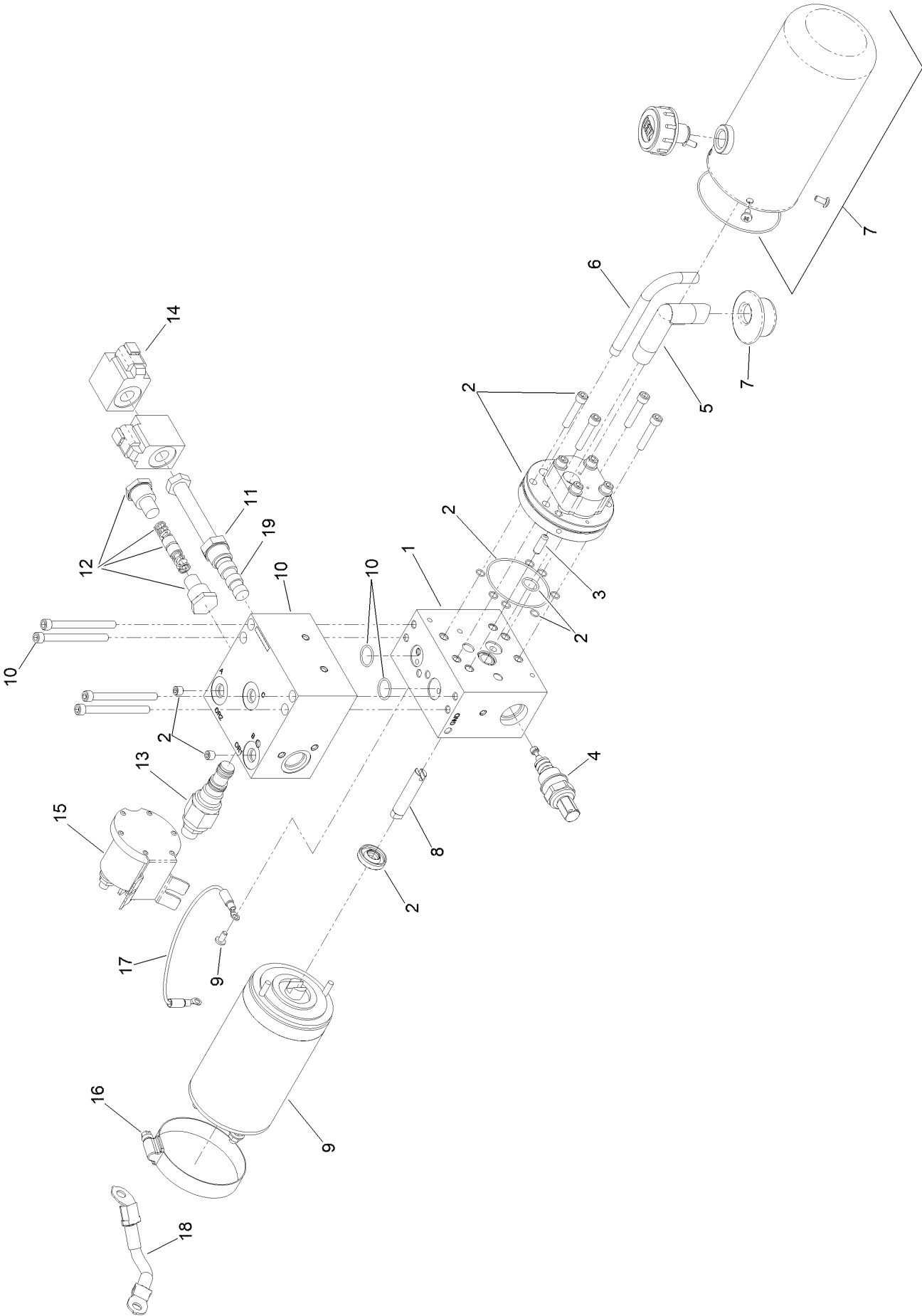


Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1216-03	1	Lift-Deck, Front	26	126-7841	1	Lift Cylinder ASM
2	116-2645-03	1	Lift-Deck, Rear	26:1	142-2767	1	Kit, CYL Repair ●
3	109-9409	2	Support-Bearing, Cross Shaft (Front)	27	109-2017	1	Adapter, Straight
4	127-0553	2	Support-Bearing, Cross Shaft (Rear)	28	135-1582	1	Power Unit
5	109-9410	2	Bearing-Cross Shaft, Front	29	109-0760	3	Adapter, 90°
6	109-7173	2	Bearing-Cross Shaft, Rear	30	135-3330	2	Hose-HYD, HP
7	116-1700	4	Bolt-CARR	31	135-3331	1	Hose-HYD, HP
8	99-5107	15	Nut-Lock	32	2412-138	2	R-Clamp
9	3231-9	1	Screw-CARR	33	142-2158-03	1	Mount-Power Unit
10	3231-7	3	Screw-CARR	34	322-4	1	Screw-HH
11	104-8301	11	Nut-HF, NI	35	135-1215	1	Spacer-Pivot
12	109-8353	4	Trunnion	36	325-11	3	Screw-HH
13	109-8007	4	Link-Adjuster, Deck Lift	37	104-8300	1	Nut-HF, NI
14	109-7840	4	Adjuster-Lift, Deck	40	3231-26	2	Screw-CARR
15	3218-5	4	Nut-Jam	42	3290-461	4	Washer-Spring
16	109-9840	4	Screw-Shoulder, HHF	43	3234-29	4	Screw-HHF
17	3256-28	2	Washer-Flat	44	109-5013	1	Panhard Rod ASM
18	116-0797-03	1	Link-Lift, Deck	44:2	109-5009	2	Bushing-Suspension, Rubber
19	116-2022	2	Screw-HHF, Shoulder	44:3	109-5010	2	Spacer
20	126-7866	1	HOC ASM	45	86-1990	6	Washer-Thrust
20:2	126-9275	1	Decal-HOC	46	325-17	1	Screw-HH
20:3	135-1432	1	Decal-HOC, Outer	47	3233-34	1	Screw-CARR
21	116-0559	1	Bolt-TAP	48	109-7952	2	Deck Strut ASM
22	3296-23	1	Nut-Lock, NI	48:2	109-5009	2	Bushing-Suspension, Rubber
23	116-5584	1	Pin-HOC	48:3	109-5010	2	Spacer
24	3233-26	2	Screw-CARR, Shortneck	49	325-12	2	Screw-HH
25	32151-91	1	Ring-Retaining				

● Not illustrated

Power Unit Assembly No. 135-1582



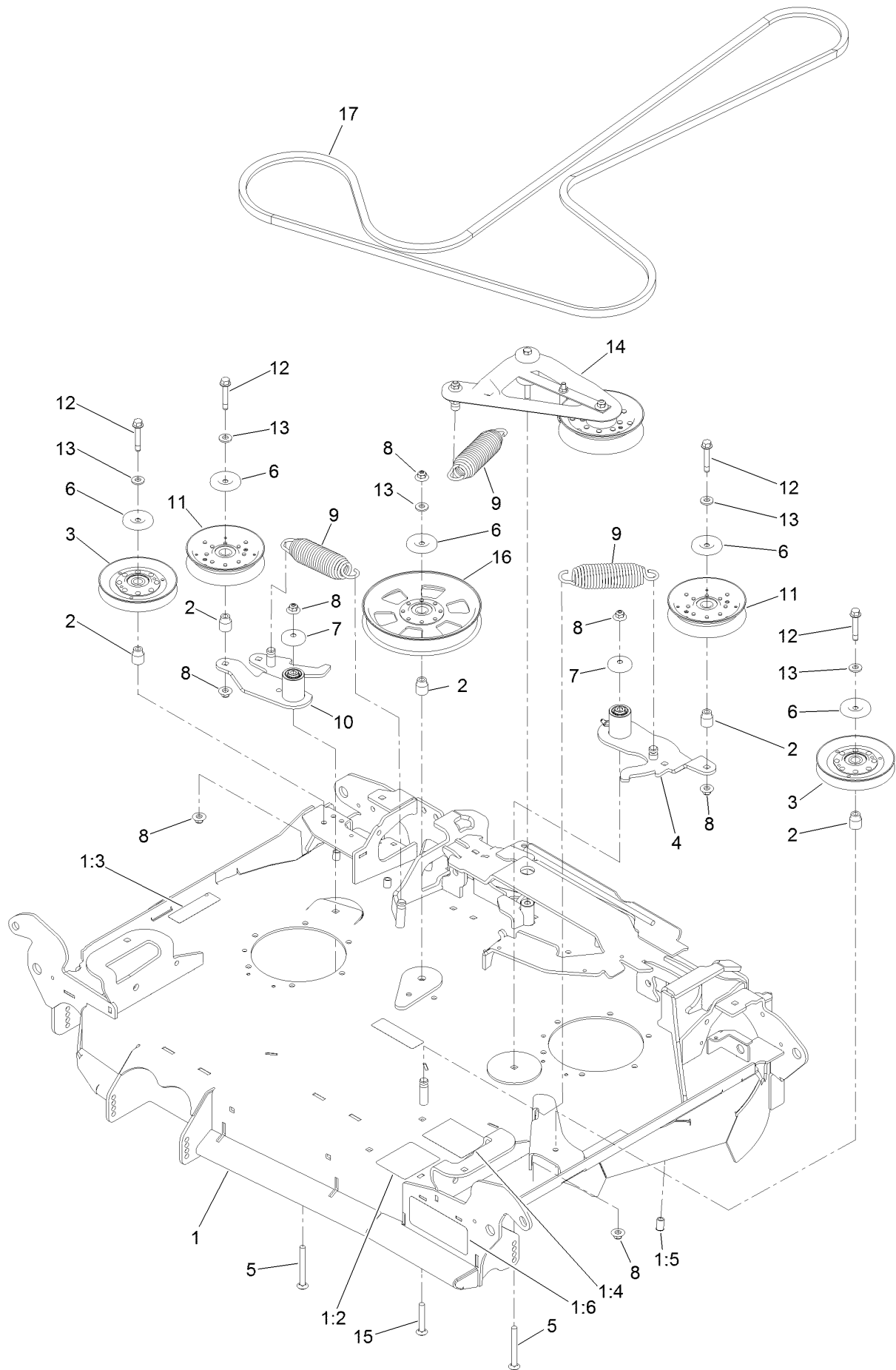
Power Unit Assembly No. 135-1582 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-7603	1	Base Assy, M3298, 3.0 Mtr	12	135-7614	1	Parts Kit,Dbl Po Ck
2	135-7604	1	P Assy,Kit,I,M3298,-100				Vlv,4Inman
3	135-7605	2	Pin, Dowel, 1/4 X 3/4	13	135-7615	1	Counterbalance, 08,
4	135-7606	1	Valve,Relief,Vm01,210-320				5000-PSI
			Bar	14	135-7616	2	Coil, 12Vdc, 16W, Rect,
5	HYD09361	1	Inlet Tube,Bu				Deutsch
6	135-7608	1	Tube, Return, 90DEG,	15	HYD13624	1	Power Unit Solenoid
			1/8NPTF				Kit,ATV/Ms-UTV
7	135-7609	1	Parts Kit,Resv,Stl,3.375 X	16	HYD13634	1	Clamp,Hose,Worm
			7.0				GR,2.3-3.25
8	135-7610	1	Shaft, Intermediate, Micro,	17	135-7619	1	Wire Assy, Cntrl, 16Awg,
			DC				Hs, Ring
9	135-7611	1	Motor, DC, 12V, 3In, 1 Term	18	135-7620	1	Cable, Insulated, W/Lugs,
10	135-7612	1	Parts Kit,Manifold				5In, 6GA
			Assy,M3200	19	135-7880	1	Parts Kit, Seal, 4W/3P Valve
11	135-7613	1	Cartridge, 4W/3P, 3000PSI,	99	135-2834	1	Ruby Tran-1 Gal ●■
			Mc, #8	99	142-4398	1	Cap-Powerunit ●■

● Not illustrated

■ Optional Equipment

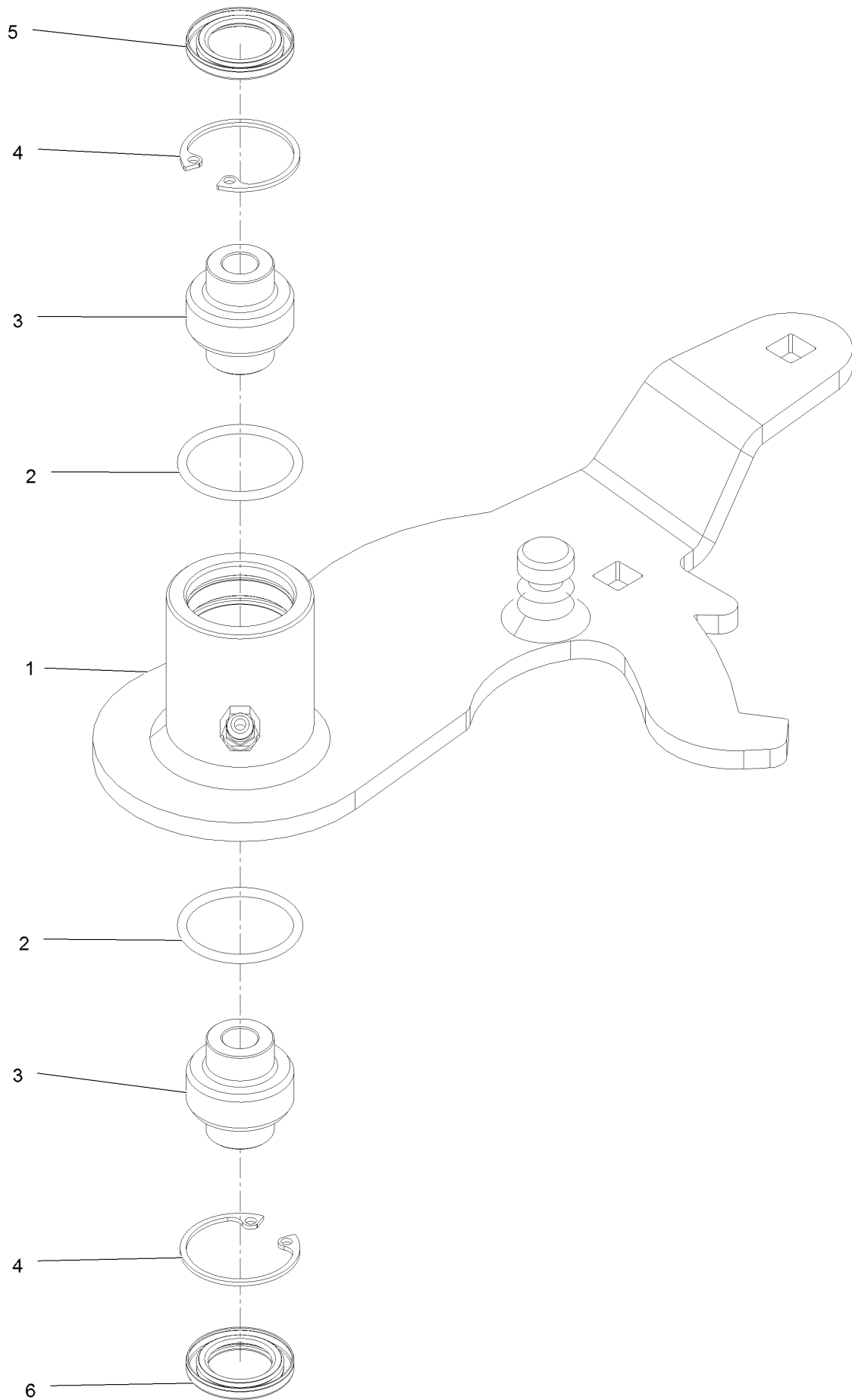
Center Deck Belt Drive Assembly



Center Deck Belt Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3764	1	Deck ASM	7	103-2916	2	Guard-Top
1:2	109-6036	1	Decal-Roller, Anti-Scalp	8	109-6658	7	Nut-Flange, NI
1:3	112-9028	4	Decal-Cover, Missing	9	116-6317	3	Spring-Extension
1:4	135-1097	1	Decal-Belt Routing	10	126-9438	1	Idler ASM
1:5	32148-10	6	Nut-Clinch	11	126-9187	2	Pulley-Idler, Flat
1:6	136-9041	1	Decal	12	126-2956	4	Screw-HHF
2	1-633456	5	Bushing, Idler	13	98-5975	5	Washer-Belleville
3	126-2960	2	Idler-V	14	126-1720	1	Deck Idler ASM
4	126-9435	1	Idler ASM	15	3231-44	1	Screw-CARR
5	116-1502	2	Bolt-Shoulder, Carriage	16	116-9639	1	Pulley-Idler, Flat
6	126-8043	5	Shield-Dust	17	126-6440	1	V-Belt

Idler Assembly No. 126-9435



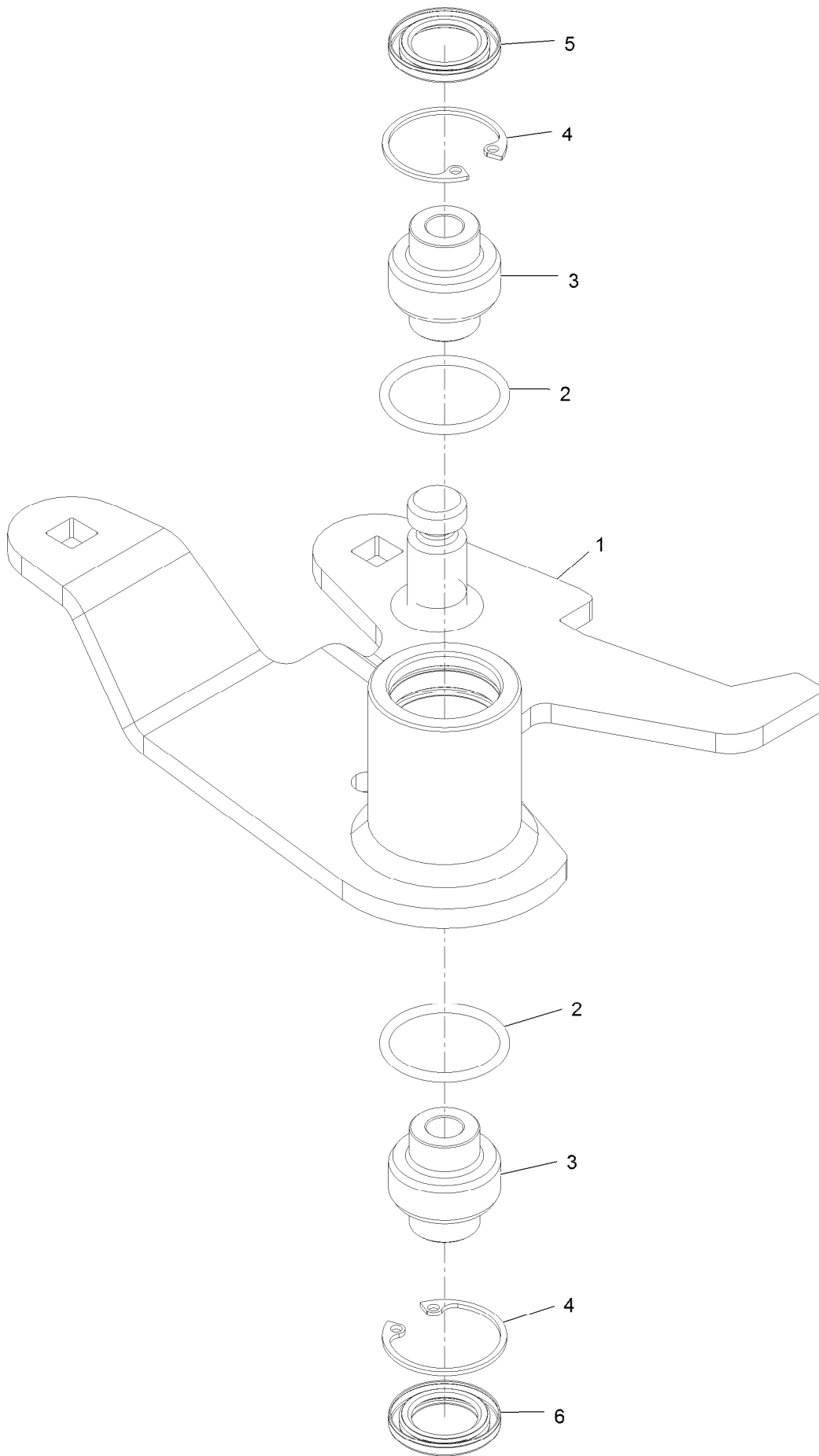
Idler Assembly No. 126-9435 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	ASM-Idler Arm 96Rd LH [red] ●
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	32120-10	2	Ring-Snap
5	103-3506	1	Seal-Lip, Single
6	103-3505	1	Seal-Lip, Double

● Not serviced separately

Idler Assembly No. 126-9438



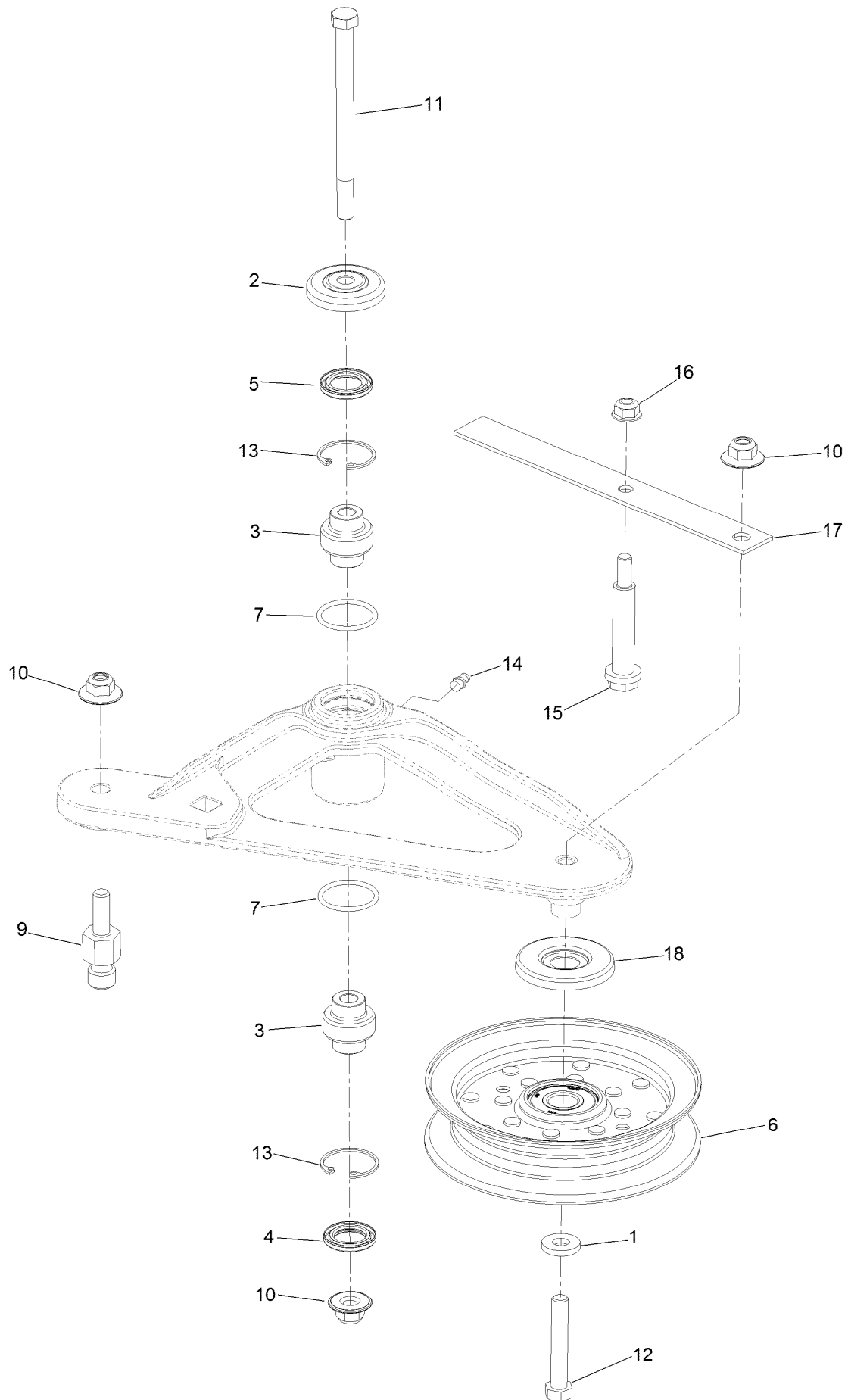
Idler Assembly No. 126-9438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	ASM-Idler Arm, 96Rd [red] ●
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	32120-10	2	Ring-Snap
5	103-3506	1	Seal-Lip, Single
6	103-3505	1	Seal-Lip, Double

● Not serviced separately

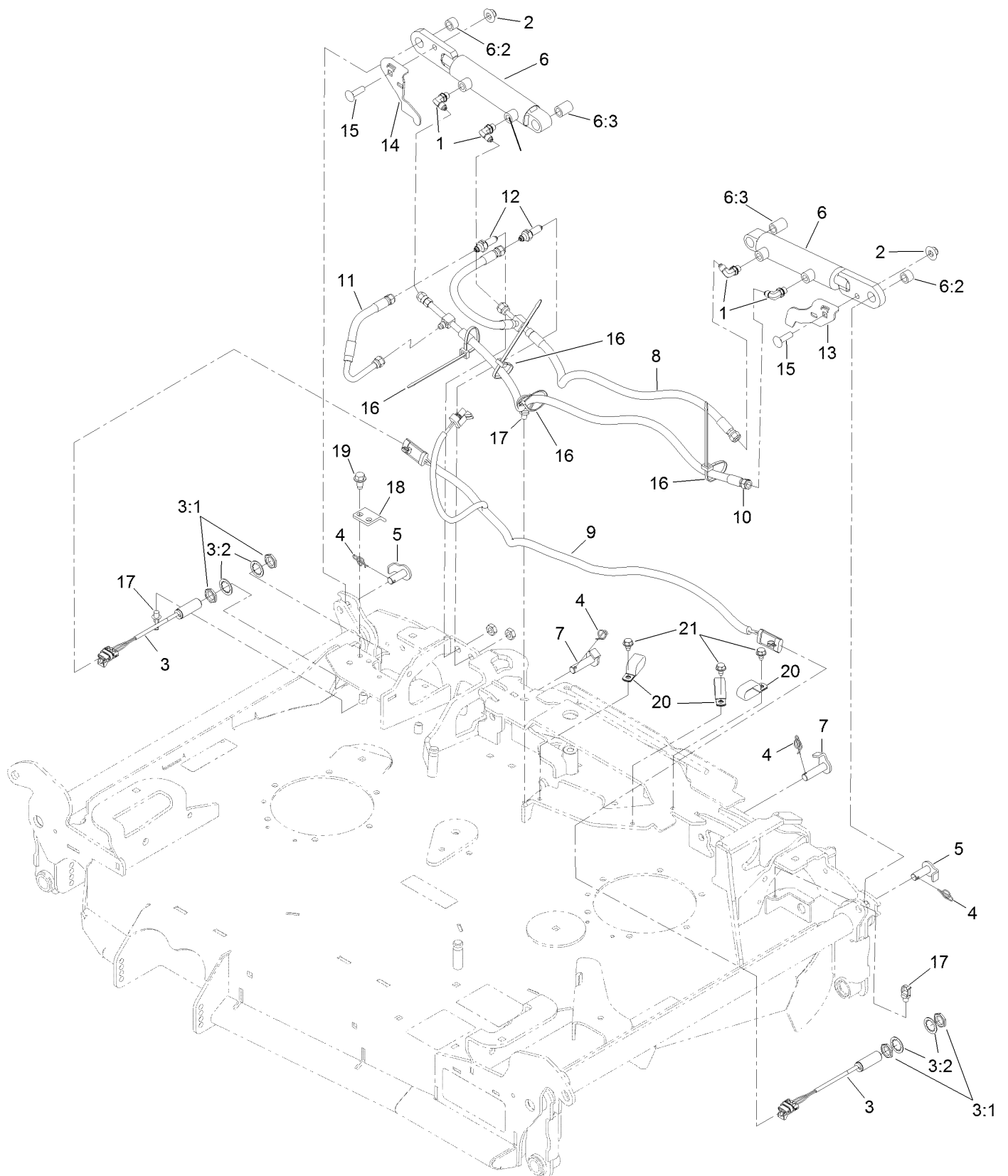
Deck Idler Assembly No. 126-1720



Deck Idler Assembly No. 126-1720 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	43-0940	1	Spacer	11	109-7409	1	Screw-Shoulder, HH
2	103-2916	1	Guard-Top	12	104-3396	1	Screw-HH
3	103-3504	2	Bearing-Spherical	13	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Lip, Double	14	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	15	88-4590	1	Bolt-Shoulder
6	126-9196	1	Idler-Pulley, Flat	16	104-8300	1	Nut-HF, NI
7	106-7159	2	O-Ring	17	126-1704	1	Spring-Belt
9	126-0423	1	Pin-Spring, Anchor	18	126-9195	1	Shield-Guard, Dust
10	109-6658	3	Nut-Flange, NI				

Center Deck Hydraulic and Electrical Assembly

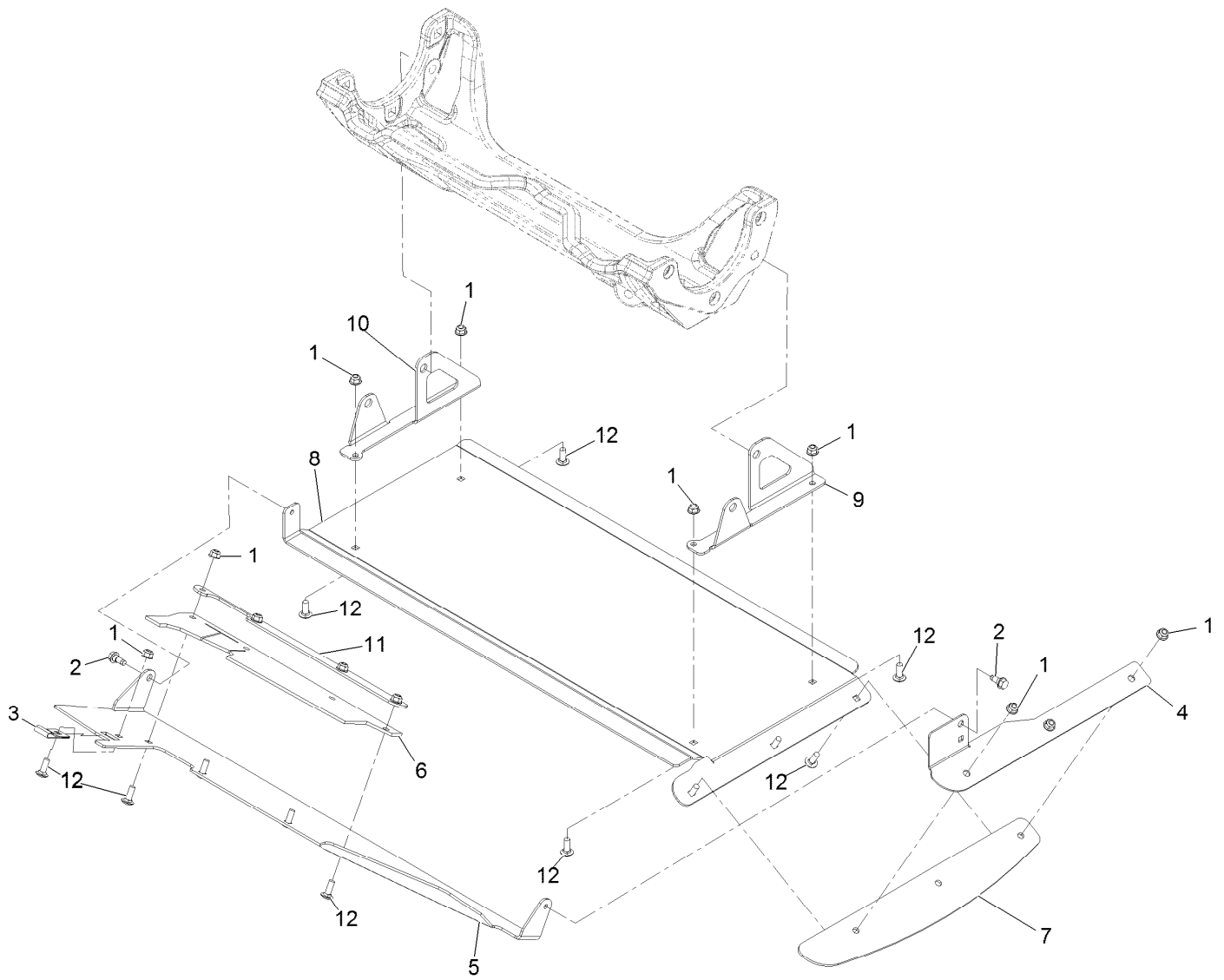


Center Deck Hydraulic and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-0760	4	Adapter, 90°	9	135-1552	1	Harness-Wire
2	109-6658	2	Nut-Flange, NI	10	135-4524	1	Hose ASM
3	115-5300	2	Proximity Switch ASM	11	135-4526	1	Hose ASM
3:1	117-3207	2	Nut-Hex	12	135-5077	2	Fiting-Straight
3:2	117-3208	2	Washer-Lock, Internal Tooth	13	135-5922	1	Plate-Proximity, LH
4	126-8417	4	Pin-Cotter, Locking	14	135-5923	1	Plate-Proximity, RH
5	126-8448	2	Pin-Cylinder	15	3231-28	2	Screw-CARR
6	126-9000	2	Deck Fold Cylinder ASM	16	3290-378	4	Tie-Cable
6:1:1	142-2768	1	Kit, CYL Repair ●	17	32180-030	3	Clip-Tie
6:2	126-8439	1	Bushing	18	135-6586	1	Bracket-Guard, Switch (RH)
6:3	126-8440	1	Bushing	19	110-9380	2	Screw-HWH
7	126-9403	2	Pin-Base, CYL	20	120-1959	3	Clamp
8	135-1494	1	Hose ASM	21	9266934	3	Screw

● Not illustrated

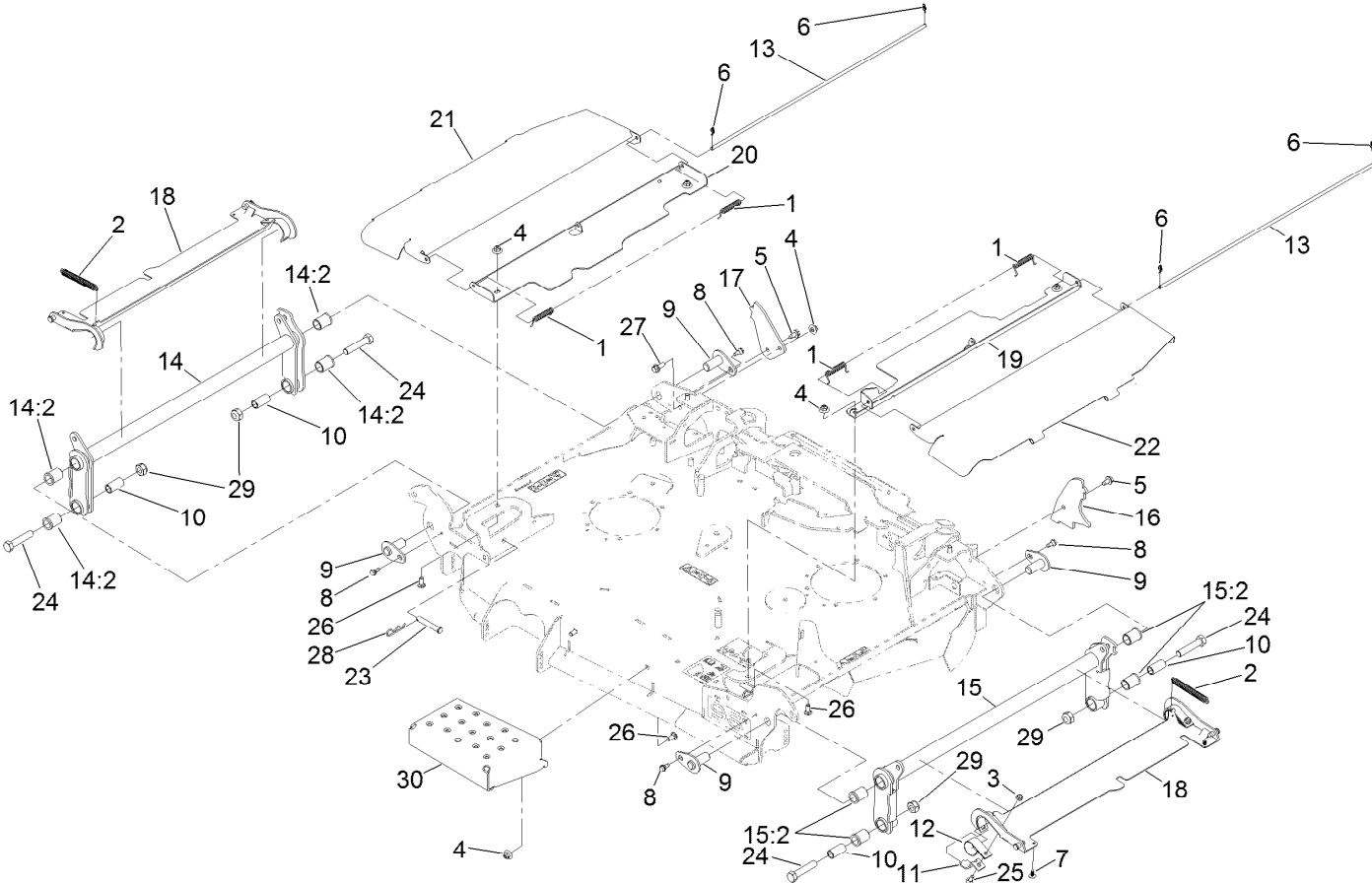
Discharge Tunnel Assembly



Discharge Tunnel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8300	12	Nut-Nyloc 5/16-18 Flg	7	135-3789	1	Flap-Rubber
2	126-4424	2	Screw-Shoulder	8	135-5932-03	1	Panel-Discharge
3	135-0608	1	Bearing-Strap, Nylon	9	135-7041-03	1	Bracket-Tunnel Hanger LH
4	135-2090-03	1	Bracket-Flap, LH	10	135-7042-03	1	Bracket-Tunnel Hanger RH
5	135-2657-03	1	Panel-Discharge	11	135-7046-03	1	Support-LH Flap Rd96
6	135-3769	1	Flap-Discharge	12	3230-10	12	Bolt-Carriage 5/16-18 X 7/8

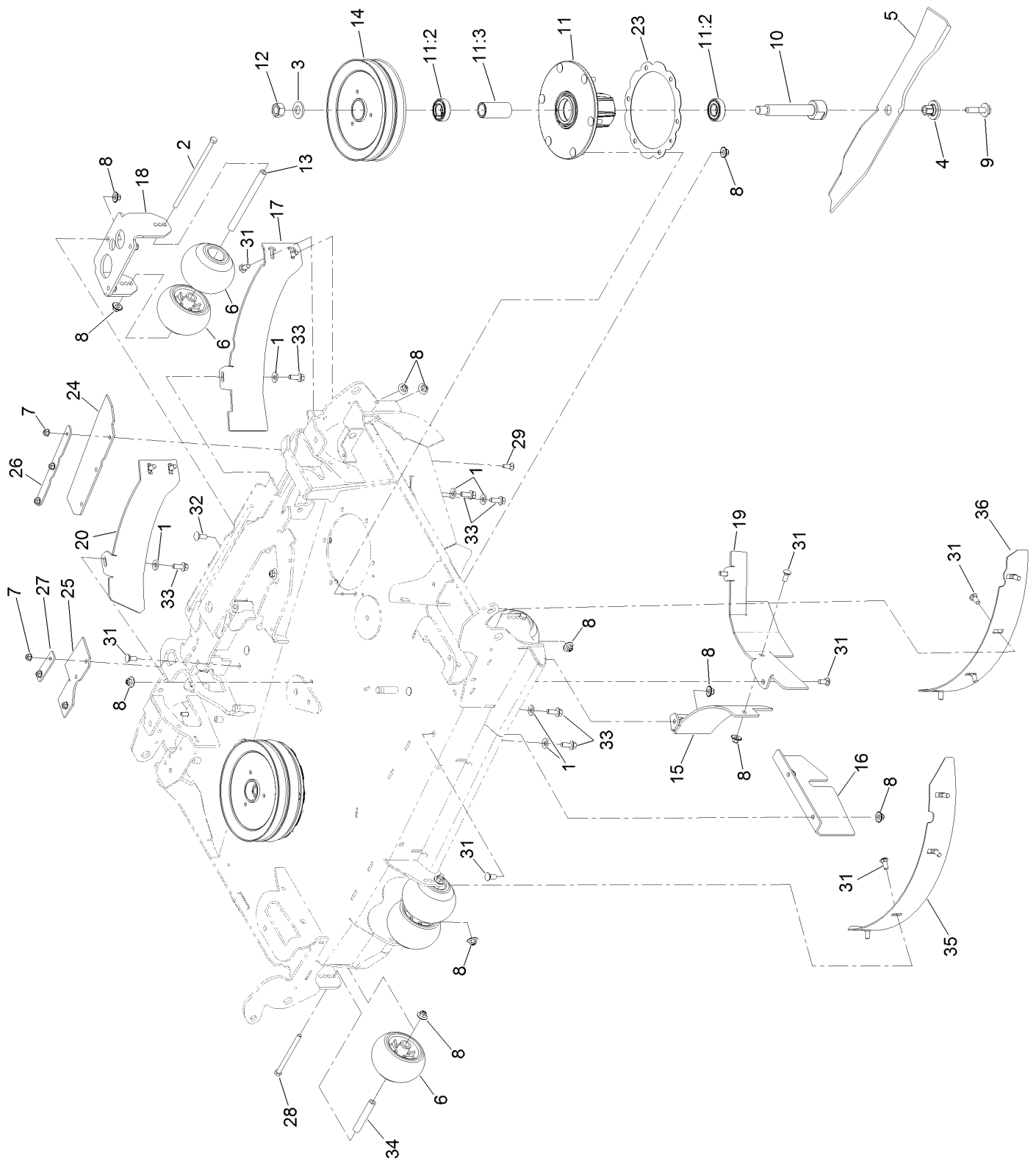
Center Deck Fold Assembly



Center Deck Fold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-5293	4	Spring-Torsion	15:2	135-1841	4	Bushing-Flanged
2	103-4813	2	Spring	16	135-2628-01	1	Bracket-Deck Stop, LH
3	104-8300	4	Nut-HF, NI	17	135-2629-01	1	Bracket-Deck Stop, RH
4	109-6658	7	Nut-Flange, NI	18	135-2630-01	2	Cover-Wing
5	110-9380	2	Screw-HWH	19	135-2651-01	1	Shield-Center, LH
6	116-6639	4	Pin-Cotter, Locking	20	135-2652-01	1	Shield-Center, RH
7	117-2382	4	Plug-Plastic	21	135-6174-03	1	Panel-Shield Hinge, RH
8	126-4424	4	Screw-Shoulder	22	135-6178-03	1	Panel-Shield Hinge, LH
9	126-9411	4	Pin-Deck	23	283-55	2	Pin-Clevis
10	135-5125	4	Bushing-Float, Deck	24	327-9	4	Screw-HH
11	126-9764	4	Plate-Retainer, Bearing	25	3230-16	4	Screw-CARR
12	135-0584	4	Strap-Bearing, Nylon	26	3231-12	6	Bolt-CARR
13	135-1023	2	Cover-Rod, Pivot	27	3234-42	1	Screw-HHF
14	135-1046	1	RH Fold Arm ASM	28	3290-355	2	Pin-Hair
14:2	135-1841	4	Bushing-Flanged	29	3296-61	4	Nut-Lock
15	135-1844	1	LH Fold Arm ASM	30	135-6903-01	1	Panel-Step

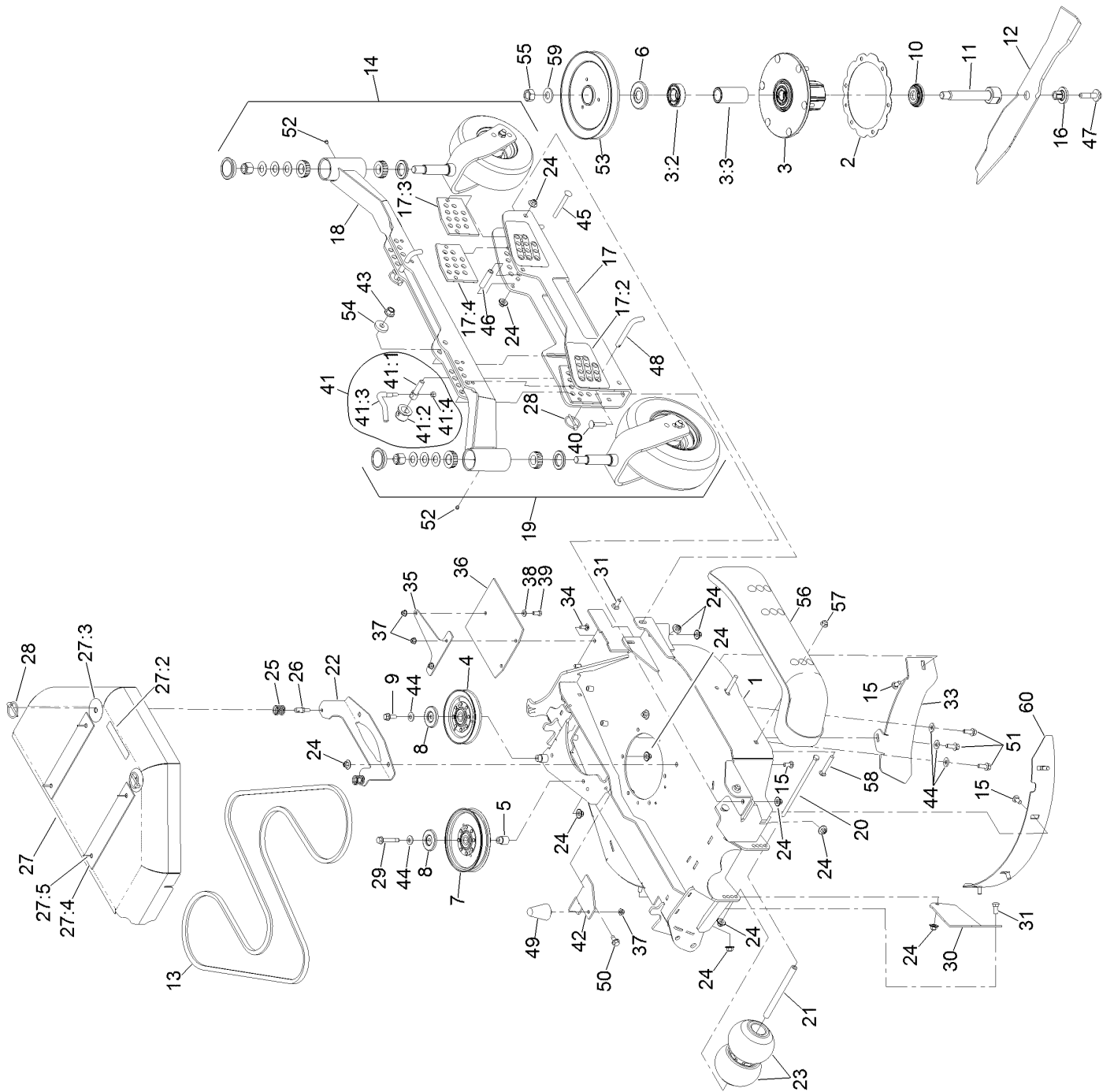
Center Deck Blade and Baffle Assembly



Center Deck Blade and Baffle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-5975	6	Washer-Belleville	17	135-3462-01	1	Baffle-Block, LH Ctr
2	99-7203	4	Screw-HH	18	135-1036-01	1	Bracket-Antiscalp, Rear
3	103-2802	2	Washer	19	135-1827-01	1	Baffle-Center
4	137-9787	2	Bushing-Hex	20	135-3463-01	1	Baffle-Block, RH Ctr
5	140-1246	2	Blade-24.50 Mulch	23	140-0986	2	Ring-Spacer, Housing
6	103-8415	9	Roller-Anti-Scalp	24	135-2658	1	Flap-Discharge
7	104-8300	6	Nut-HF, NI	25	135-2659	1	Flap-Discharge
8	109-6658	39	Nut-Flange, NI	26	135-3760-03	1	Support-Flap
9	109-9220	2	Screw-Sems	27	135-3761-03	1	Support-Flap, RH
10	138-6045	2	Shaft-Spindle	28	323-38	1	Screw-HH
11	137-9780	2	Spindle ASM	29	3230-16	6	Screw-CARR
11:2	116-0720	2	Bearing-Ball	31	3231-12	18	Bolt-CARR
11:3	138-6042	1	Spacer-Bearing	32	3231-2	3	Bolt-CARR
12	116-7306	2	Nut-Hex	33	3234-11	6	Screw-HHF
13	126-6115	4	Spacer-Wheel	34	126-7140	1	Spacer-Wheel, Short
14	140-1186	2	Sheave-Double Blade Drive	35	135-2459-01	1	Baffle-Depth, LH
15	135-0601-01	1	Baffle-Center, Rear (RH)	36	135-2460-01	1	Baffle-Depth, RH
16	135-0603-01	1	Plate-Block, Front				

LH Wing Deck Assembly

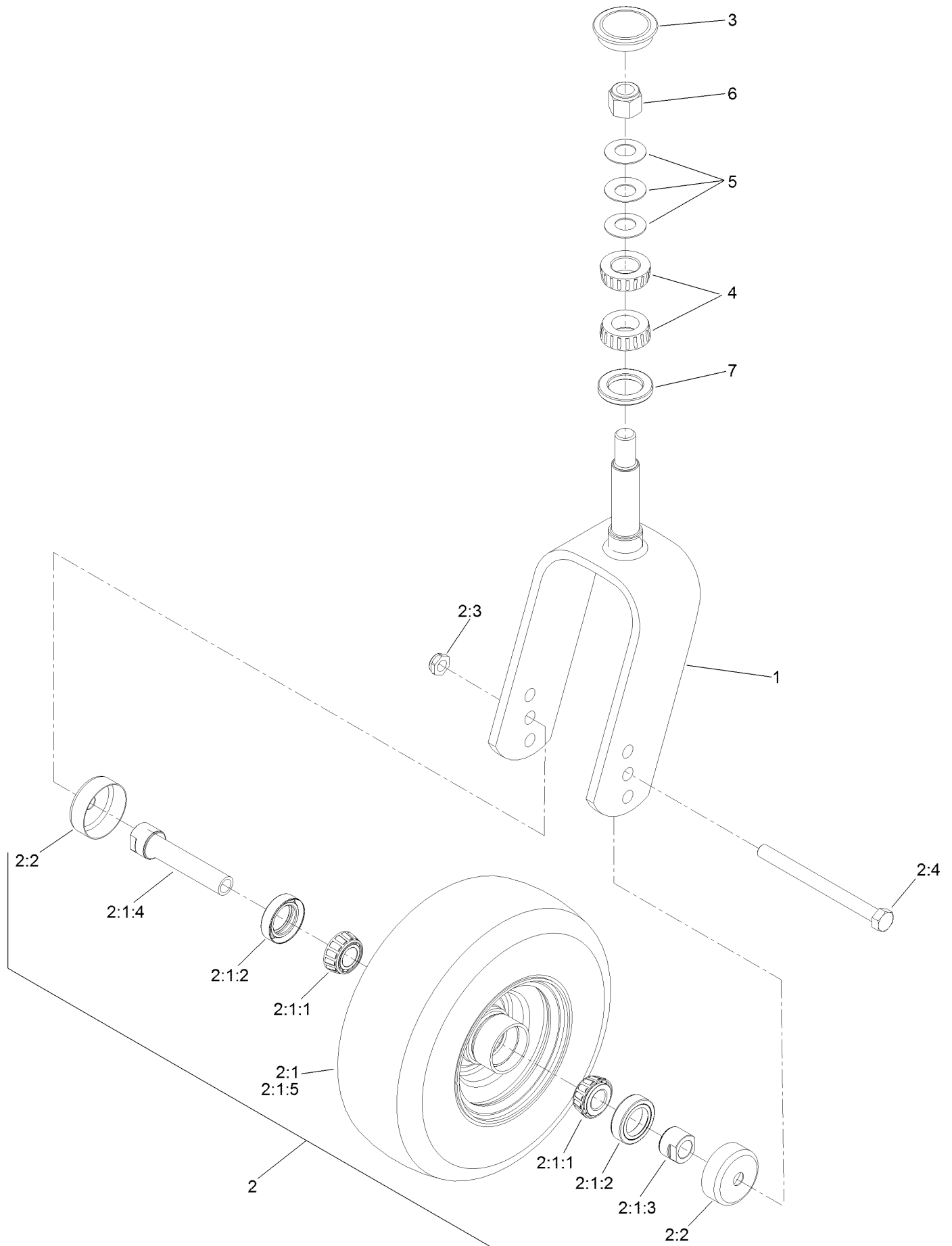


LH Wing Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-0982	1	LH Wing Deck ASM	28	92-1298	4	Pin-Lynch
2	140-0986	1	Ring-Spacer, Housing	29	126-2956	1	Screw-HHF
3	137-9780	1	Spindle ASM	30	126-9757-01	1	Plate-Fill
3:2	116-0720	2	Bearing-Ball	31	3231-2	6	Bolt-CARR
3:3	138-6042	1	Spacer-Bearing	33	135-3461-01	1	Baffle-Block
4	126-2960	1	Idler-V	34	3230-16	2	Screw-CARR
5	1-633456	1	Bushing, Idler	35	135-0618-03	1	Support-Flap, LH
6	103-1330	1	Guard-Bearing, Top	36	135-1849	1	Guard-Tire, LH
7	126-7685	1	Idler-Pulley	37	104-8300	4	Nut-HF, NI
8	126-8043	2	Shield-Dust	38	3256-23	1	Washer-Plain
9	3234-42	1	Screw-HHF	39	322-3	1	Screw-HH
10	137-9784	1	Guard-Bottom	40	3231-5	2	Screw-CARR
11	138-6045	1	Shaft-Spindle	41	107-1664	1	Lever ASM
12	140-1246	1	Blade-24.50 Mulch	41:1	106-3239	1	Screw-Lock
13	126-6442	1	Belt-V	41:2	107-1644	1	Cap-Lock
14		1	Rear Caster Wheel ASM ●	41:3	106-3241	1	Lever-Lock
15	3231-12	7	Bolt-CARR	41:4	3296-29	1	Nut-Lock, NI
16	137-9787	1	Bushing-Hex	42	135-2611-01	1	Bracket-Retainer, Cover
17	135-2433	1	LH HOC Channel ASM	43	99-5107	1	Nut-Lock
17:2	126-8597	2	Decal-HOC, LH	44	98-5975	5	Washer-Belleville
17:3	135-2422	2	Plate-Guide, HOC (LH)	45	3231-11	1	Screw-CARR
17:4	135-2423	2	Plate-Guide, HOC (RH)	46	135-2424	1	Spacer
18	135-2436-01	1	Tube-HOC, LH	47	109-9220	1	Screw-Sems
19		1	Caster Wheel ASM ●	48	135-2073	2	Pin-HOC
20	99-7203	1	Screw-HH	49	114-1925	1	Bumper-Rubber
21	126-6115	1	Spacer-Wheel	50	110-9380	1	Screw-HWH
22	135-2653-03	1	Bracket-Shield Mount, Outer	51	3234-11	3	Screw-HHF
23	103-8415	2	Roller-Anti-Scalp	52	1-811010	2	Plug
24	109-6658	24	Nut-Flange, NI	53	140-1185	1	Sheave-Drive, Blade
25	126-1503	2	Spring	54	30-8770	1	Washer
26	135-7455	2	Pin, Spring	55	116-7306	1	Nut-Hex
27	135-6170	1	LH Wing Shield ASM	56	112-1479	1	Skid-Bumper, Deck
27:2	93-6687	1	Decal-No Step	57	104-8301	2	Nut-HF, NI
27:3	135-3165	2	Decal-Cover, Scratch	58	3231-31	2	Screw-CARR
27:4	135-6706	2	Plate	59	103-2802	1	Washer
27:5	133-7130	4	Rivet-Pop	60	135-2459-01	1	Baffle-Depth, LH

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

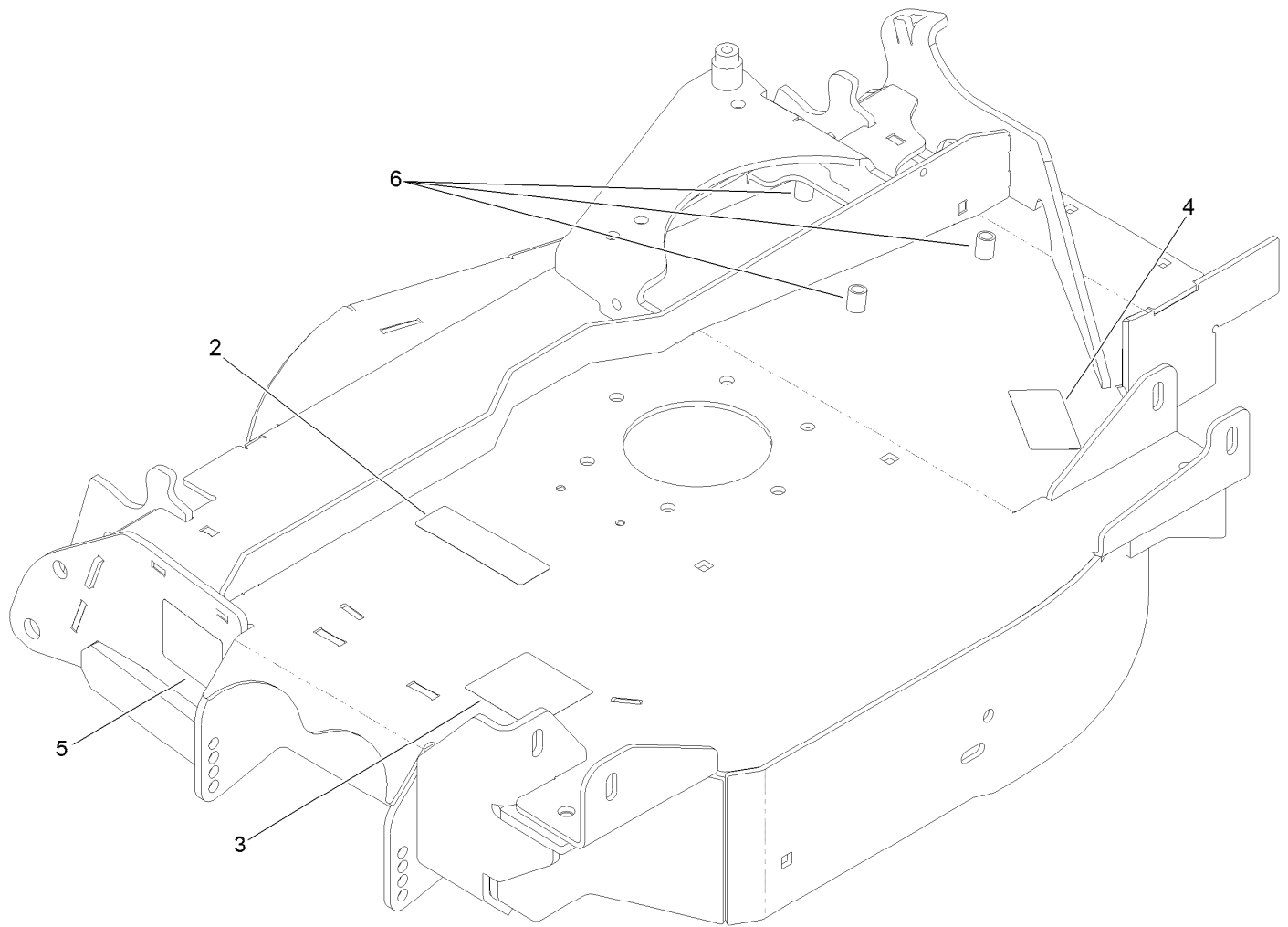
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3794-01	1	Fork-Caster
2	130-4558	1	Wheel/Tire And Bearing ASM
2:1		1	Wheel And Bearing ASM ●
2:1:1	1-633585	2	Bearing-Cone, Taper
2:1:2	103-0063	2	Seal-Caster
2:1:3	103-3051	1	Spacer-Nut ■
2:1:4	126-5359	1	Caster Axle ASM
2:1:5	130-4563	1	Wheel And Tire ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2:2	103-2768	2	Guard-Seal
2:3	3296-45	1	Nut-Hex
2:4	325-20	1	Screw-HH
3	103-4882	1	Cap-Grease
4	1-543509	2	Bearing-Roller, Tapered
5	1-633508	3	Washer-Bellville
6	3296-51	1	Nut-Lock, NI
7	1-543511	1	Seal-Grease

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on spacer nut

LH Wing Deck W/Decals Assembly No. 140-0982

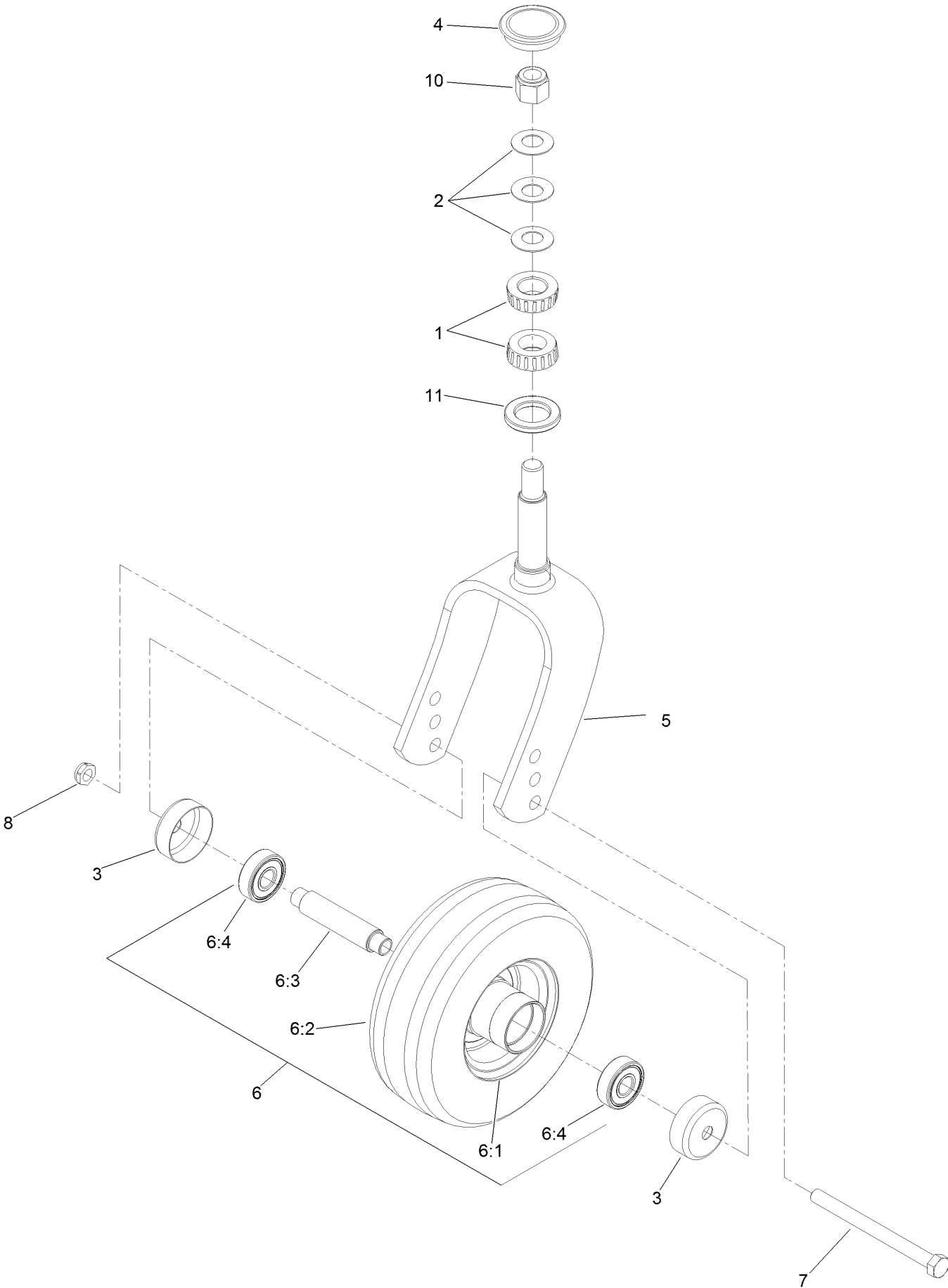


LH Wing Deck W/Decals Assembly No. 140-0982 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	1	Decal-Cover, Missing
3	135-0664	1	Decal-Danger, Thrown Object

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	116-8283	1	Decal-Torque, Bolt
5	135-0670	1	Decal-Warning, Pinch Point
6	32148-10	3	Nut-Clinch

Rear Caster Wheel Assembly

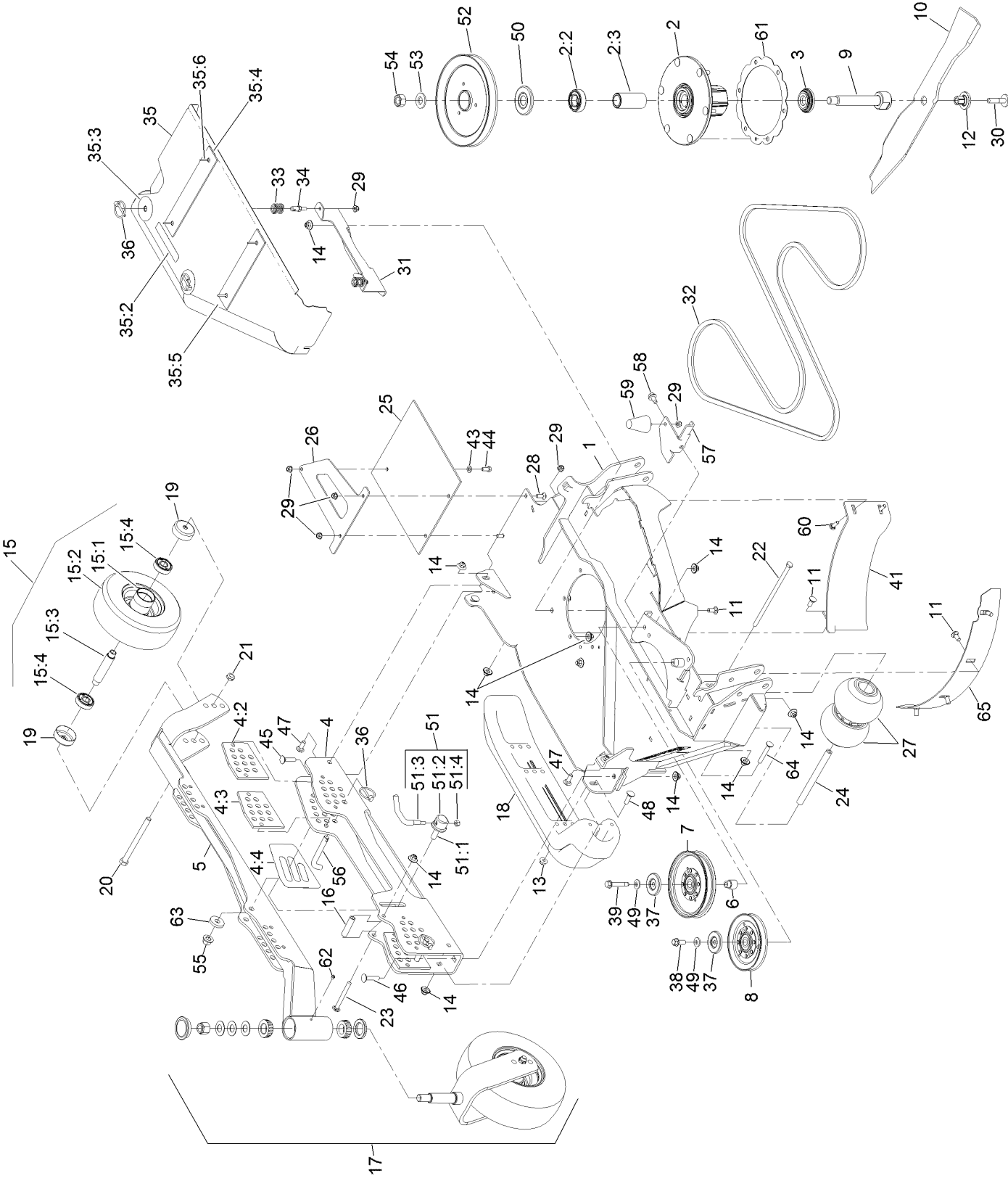


Rear Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	6:2	112-7065	1	Tire
2	1-633508	3	Washer-Bellville	6:3	126-7904	1	Axle-Caster
3	135-3218	2	Guard, Seal	6:4	116-4004	2	Bearing
4	103-4882	1	Cap-Grease	7	325-20	1	Screw-HH
5	135-3793-01	1	Fork-Caster	8	3296-45	1	Nut-Hex
6		1	Wheel And Tire ASM ●	10	3296-51	1	Nut-Lock, NI
6:1	135-2646	1	Wheel	11	1-543511	1	Seal-Grease

● Not serviced separately

RH Wing Deck Assembly



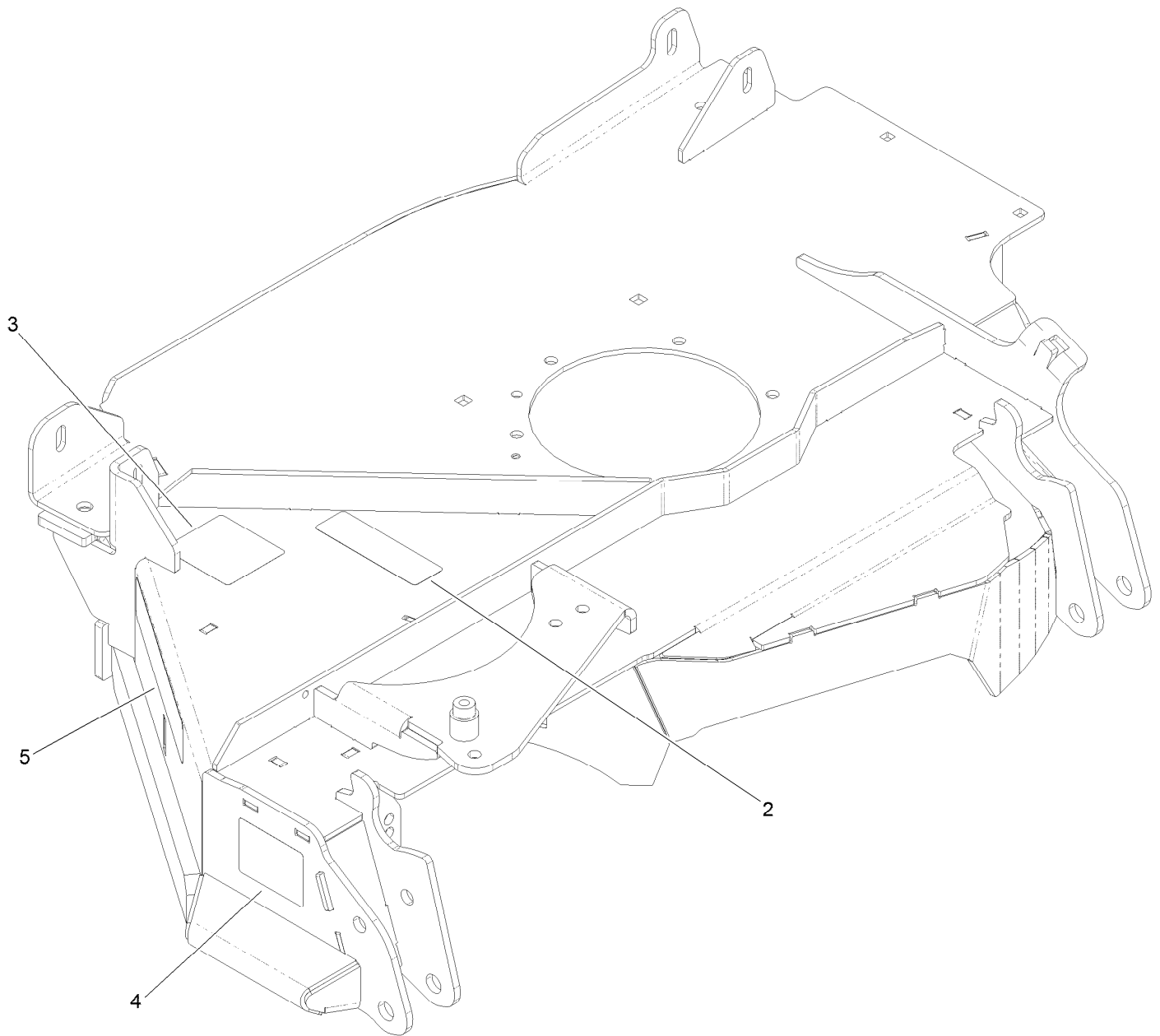
RH Wing Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-0978	1	RH Wing Deck ASM	33	126-1503	2	Spring
2	137-9780	1	Spindle ASM	34	135-7455	2	Pin, Spring
2:2	116-0720	2	Bearing-Ball	35	135-6171	1	RH Wing Shield ASM
2:3	138-6042	1	Spacer-Bearing	35:2	93-6687	1	Decal-No Step
3	137-9784	1	Guard-Bottom	35:3	135-3165	2	Decal-Cover, Scratch
4	135-5595	1	RH HOC Channel ASM	35:4	135-6706	1	Plate
4:2	135-2422	2	Plate-Guide, HOC (LH)	35:5	135-6707	1	Plate-Front
4:3	135-2423	2	Plate-Guide, HOC (RH)	35:6	133-7130	4	Rivet-Pop
4:4	126-8760	2	Decal-HOC, RH	36	92-1298	4	Pin-Lynch
5	135-3788-01	1	Tube-HOC, RH	37	126-8043	2	Shield-Dust
6	1-633456	1	Bushing, Idler	38	3234-42	1	Screw-HHF
7	126-7685	1	Idler-Pulley	39	126-2956	1	Screw-HHF
8	126-2960	1	Idler-V	41	135-3540-01	1	Baffle-Block, RH Wing
9	138-6045	1	Shaft-Spindle	43	3256-23	1	Washer-Plain
10	140-1246	1	Blade-24.50 Mulch	44	322-3	1	Screw-HH
11	3231-12	7	Bolt-CARR	45	3231-4	1	Screw-CARR
12	137-9787	1	Bushing-Hex	46	3231-5	1	Screw-CARR
13	104-8301	2	Nut-HF, NI	47	3231-2	3	Bolt-CARR
14	109-6658	22	Nut-Flange, NI	48	3231-25	1	Bolt-CARR
15		1	Wheel And Tire ASM ■	49	98-5975	2	Washer-Belleville
15:1	135-2646	1	Wheel	50	103-1330	1	Guard-Bearing, Top
15:2	112-7065	1	Tire	51	107-1664	1	Lever ASM
15:3	126-7904	1	Axle-Caster	51:1	106-3239	1	Screw-Lock
15:4	116-4004	2	Bearing	51:2	107-1644	1	Cap-Lock
16	135-2424	1	Spacer	51:3	106-3241	1	Lever-Lock
17		1	Caster Wheel ASM ■	51:4	3296-29	1	Nut-Lock, NI
18	112-1479	1	Skid-Bumper, Deck	52	140-1185	1	Sheave-Drive, Blade
19	135-3218	2	Guard, Seal	53	103-2802	1	Washer
20	325-20	1	Screw-HH	54	116-7306	1	Nut-Hex
21	3296-45	1	Nut-Hex	55	99-5107	1	Nut-Lock
22	99-7203	1	Screw-HH	56	135-2073	2	Pin-HOC
23	3231-11	1	Screw-CARR	57	135-2611-01	1	Bracket-Retainer, Cover
24	126-6115	1	Spacer-Wheel	58	110-9380	1	Screw-HWH
25	135-2068	1	Guard-Tire	59	114-1925	1	Bumper-Rubber
26	135-2067-03	1	Support-Flap, RH	60	3230-22	2	Screw-CARR
27	103-8415	2	Roller-Anti-Scalp	61	140-0986	1	Ring-Spacer, Housing
28	3230-16	2	Screw-CARR	62	1-811010	1	Plug
29	104-8300	8	Nut-HF, NI	63	30-8770	1	Washer
30	109-9220	1	Screw-Sems	64	3231-31	2	Screw-CARR
31	135-2653-03	1	Bracket-Shield Mount, Outer	65	135-2460-01	1	Baffle-Depth, RH
32	126-6447	1	Belt-V	99	112-9028	1	Decal-Cover, Missing ●

● Not illustrated

■ Not serviced separately

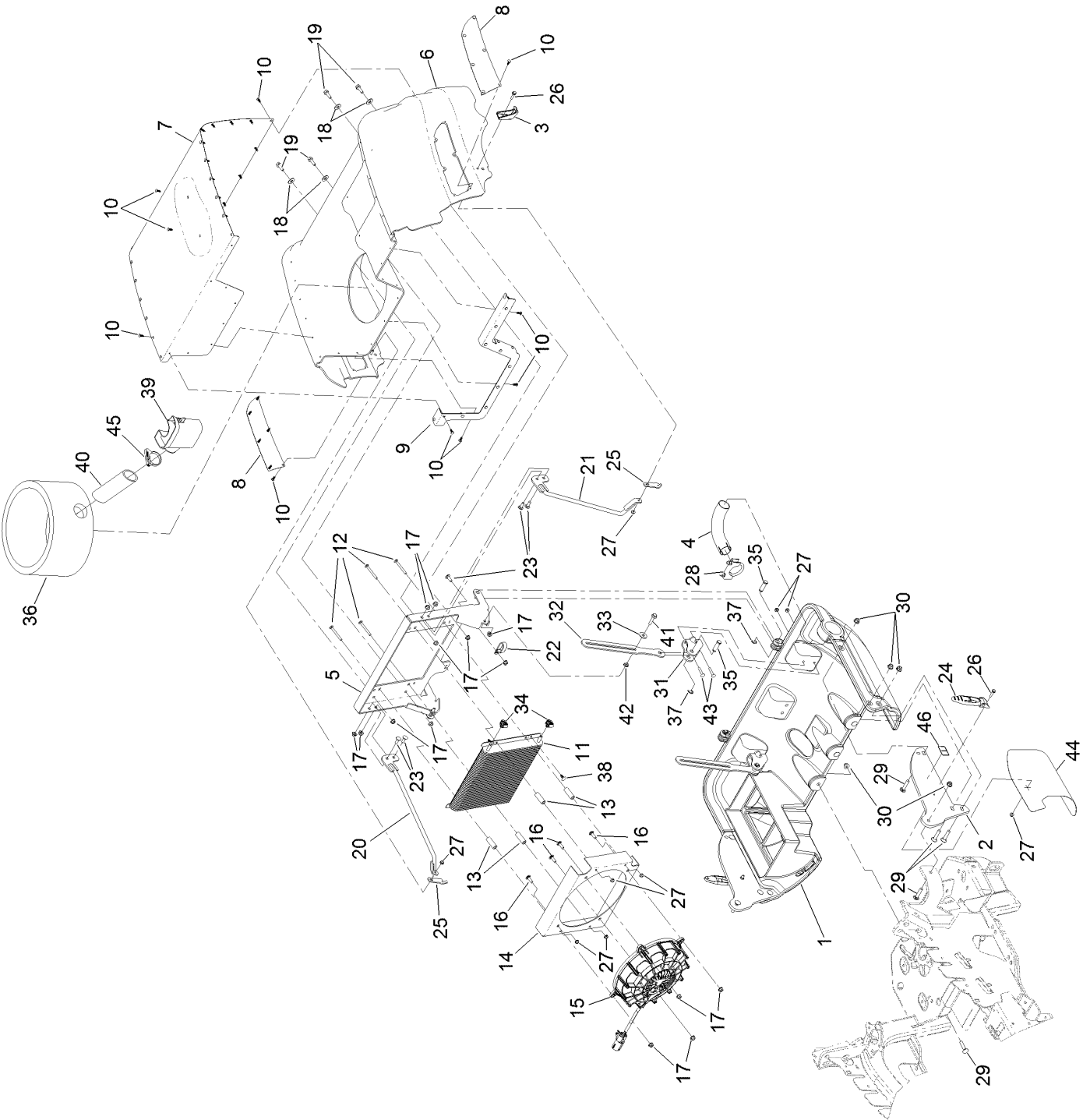
RH Wing Deck W/Decals Assembly



RH Wing Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	93-6687	1	Decal-No Step	4	135-6706	2	Plate
3	135-3165	2	Decal-Cover, Scratch	5	133-7130	4	Rivet-Pop

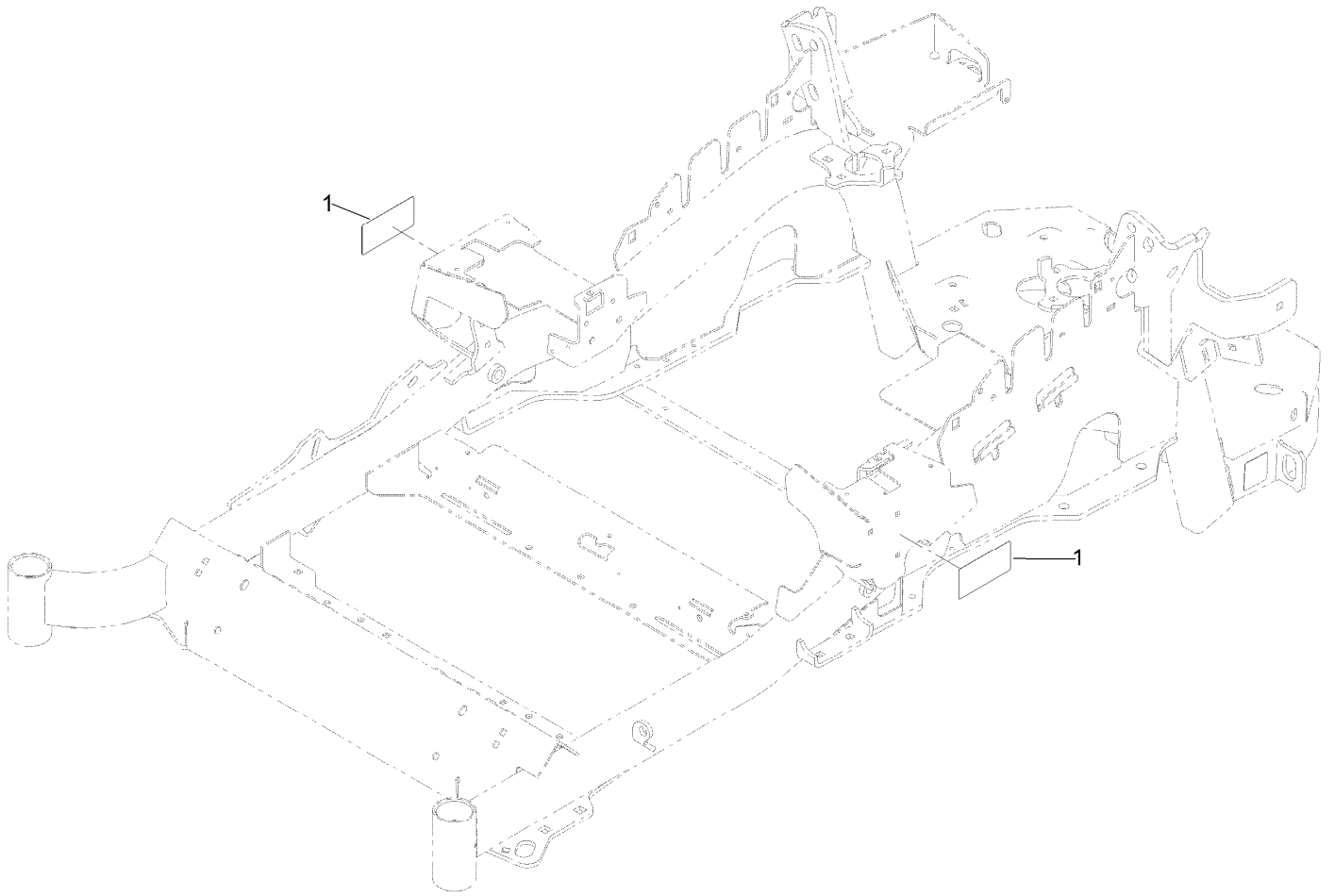
Hood and Oil Cooler Assembly



Hood and Oil Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3340-03	1	Casting-Lower, Rear	24	103-2898	2	Latch-Rubber
2	135-3344-03	2	Plate-Mount	25	135-3353	2	Stop-Hood
3	126-8672	2	Latch-Catch	26	120-4654	4	Screw-HHF
4	135-1459	1	Tube-Exhaust	27	104-7201	12	Nut-HF, NI
5	135-3317-03	1	Mount-Cooler	28	18-2130	1	Clamp
6	135-3345	1	Hood	29	3231-5	11	Screw-CARR
7	135-3324-03	1	Screen-Intake	30	104-8301	11	Nut-HF, NI
8	135-3332-03	2	Screen-Intake	31	135-4438-03	2	Bracket-Mount, Slide
9	135-4437-03	1	Cap-Perforation, Hood	32	135-3321-03	2	Slide-Hood
10	120-6737	57	Plug-Plastic	33	52-2900	2	Washer-Plastic
11	135-1223	1	Cooler-Oil	34	135-7984	2	Clamp-Hose
12	3229-8	4	Screw-CARR	35	135-3347	4	Pin
13	95-6448	4	Spacer	36	135-3319	1	Foam-Inlet, Air
14	135-2391-03	1	Mount-Fan	37	32120-47	4	Ring-Retaining, External
15	135-0877	1	Fan	38	104-0395	4	Plug-Plastic
16	3230-22	4	Screw-CARR	39	135-7203	1	Mount-Hose
17	104-8300	15	Nut-HF, NI	40	135-7442	1	Hose-Air Intake
18	3256-4	4	Washer-Flat	41	115-1794	2	Screw-HHF
19	3234-29	4	Screw-HHF	42	32128-20	2	Nut-HF
20	135-4892	1	Support-Hood, RH	43	3229-3	4	Screw-CARR
21	135-4874	1	Support-Hood, LH	44	135-7312	1	Barrier-Heat
22	120-1959	1	Clamp	45	135-7836	1	Clamp
23	3230-10	5	Bolt-CARR	46	106-5517	1	Decal-Warning

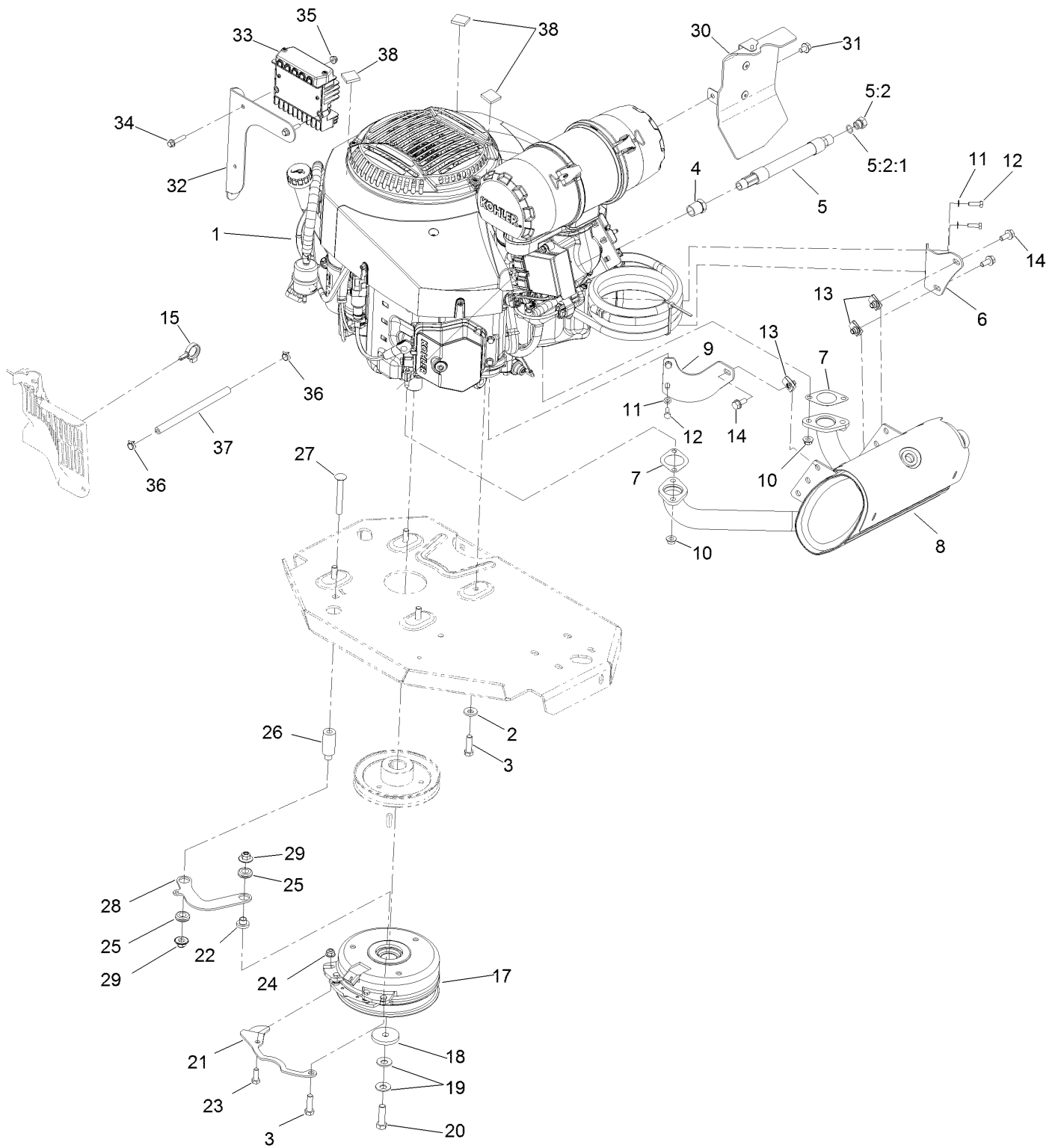
Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5895	2	Decal

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler Ecv980 ●■	20	109-9761	1	Screw-HH
2	98-5975	4	Washer-Belleville	21	116-3331-01	1	Belt-Guide
3	323-7	5	Screw-HH	22	116-3318	1	Spacer
4	103-1390	1	Bushing	23	322-4	2	Screw-HH
5	135-7298	1	Oil Drain Hose ASM	24	104-8300	2	Nut-HF, NI
5:2	353-508	1	Plug-HH	25	93-5108	2	Grommet-Rubber
5:2:1	237-42	1	O-Ring	26	116-3319	1	Spacer
6	116-9048	1	Bracket-Muffler	27	3231-42	1	Screw-CARR
7	126-0359	2	Gasket-Exhaust	28	116-3317-01	1	Link-Anchor, Clutch
8	126-4645	1	Muffler	29	109-6658	2	Nut-Flange, NI
9	126-5620	1	Bracket-Muffler, Front	30	135-7326	1	Baffle ASM
10	116-9626	4	Nut-Flange, Lock	31	68-9410	1	Screw-HHF
11	1-303435	4	Washer-Spring	32	135-7731-03	1	Mount-Regulator
12	116-4295	4	Screw-HH	33	135-4434	1	Regulator And Rectifier ASM
13	94-2413	3	Nut-U	34	127-8639	2	Screw-HHF
14	3234-5	3	Screw-HHF	35	104-7201	2	Nut-HF, NI
15	105-1853	1	Clamp-Hose	36	2412-98	2	Clamp-Hose
17	126-4185	1	Clutch Kit	37	109-0303	1	Hose-Fuel
18	109-6919	1	Washer-Plain	38	93-9155	3	Velcro
19	1-603610	2	Washer-Spring				

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 74090 Z Master Professional 96in Air Cool Riding Mower

Product Name	Model/Part
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Light Kit.....	116-1154
Seat Cover (W/arm rest)	117-0095
Seat Tilt Frame and ISO Mount Kit.....	121-7596
Sunshade Kit	126-8077
Jack Kit	127-6666
Jack Mount Kit	135-1768
Light Flasher Kit.....	135-2892
Worklight Kit	135-7320
Kit - Service Tool.....	137-9220
Blade-24.50 Mulch.....	140-1246
Weight Kit, Under Toe Board.....	140-4958
Kit-96 Rear Discharge Baffle	142-3000
Toro Rider Over Seat Bag	490-7317
Toro Deluxe Rider Cover.....	490-7319
Toro Rider Arm Rest Bag	490-7320
Filter Minder Gauge	99-4664

Notes:

Notes:

Notes:



Count on it.