



Customer Service Bulletin Commercial Business Group

Workman® 2100

| <u>Model/Serial Range:</u> | <u>Model Number:</u> | <u>Serial Numbers:</u> |
|----------------------------|----------------------|------------------------|
| | 07253 | 200000101-210001217 |
| | 07253TC | 200000101-210000393 |

Subject: Steering Sector Gear Changes.

Vehicles produced after the serial number range listed above were manufactured with Sector Gear (99-7843) that replaces Sector Gear (94-2137). The gear material was changed from a sintered powdered metal to heat-treated 8620 steel for increased durability.

Change the parts catalogs to reflex the change to the new part number. Future Parts Manuals will not have the Sector Gear (94-2137) listed.

| Form # | Page # | Item # | Old Part # | New Part # |
|----------|--------|--------|------------|------------|
| 3325-819 | 22 | 4 | 94-2137 | 99-7843 |
| 3325-991 | 22 | 4 | 94-2137 | 99-7843 |

