

Workman[®] 2100

Model/Serial Range: Model Number: Serial Numbers:

07253 200000101-210001217 07253TC 200000101-210000393

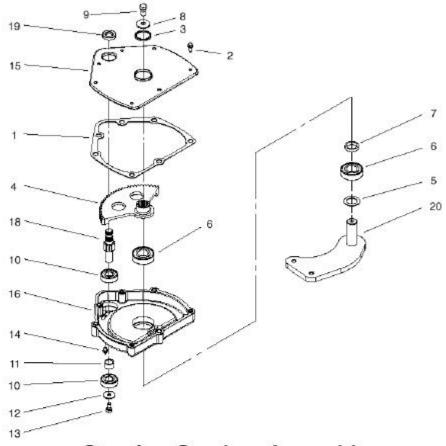
Subject: Steering Sector Gear Changes.

Vehicles produced after the serial number range listed above were manufactured with Sector Gear (99-7843) that replaces Sector Gear (94-2137). The gear material was changed from a sintered powered metal to heat-treated 8620 steel for increased durability.

Change the parts catalogs to reflex the change to the new part number. Future Parts Manuals will not have the Sector Gear (94-2137) listed.

Form #	Page #	Item #	Old Part #	New Part #
3325-819	22	4	94-2137	99-7843
3325-991	22	4	94-2137	99-7843

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Steering Gearbox Assembly

Ref. No.	Part No.	Oty	Description
1	94-2135	1	Gasket
2	32144-10	4	Screw-HWH
3	103118	1	Seal
4	99-7843	1	Sector-Gear
5	3256-42	1	Washer-Flat
6	251-82	2	Bearing-Ball
7	94-2218	1	Spacer-Shaft, Output
8	2844	1	Washer
9	98-3052	1	Screw-Locking, Thread
10	38-7820	2	Bearing-Ball
11	94-2217	1	Spacer-Shaft, Input
12	3256-82	1	Washer-Flat
13		1	Screw-HH
14		1	Fitting-Grease
15	99-7656-03	1	Cover-Housing, Steering
16	99-7658	1	Housing-Steering
18	99-7650	1	Gear-Pinion
19	99-7657	1	Seal-Oil
20	99-7601-03	1	Arm-Pitman

Ref. No.	Part No.	Qty	Description	
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