



Customer Service Bulletin Commercial Business Group

Workman® 1100/2100 Series

April 24, 2002

<u>Model/Serial Range:</u>	<u>Model Numbers:</u>	<u>Serial Numbers:</u>
	07252	210000101-220000208
	07252TC	210000101-220000104
	07253	200000101-220000325
	07253TC	200000101-220000200

SUBJECT: Ignition switch rotates in dash when the key is turned to either the "On" or "Off" positions.

SITUATION: Insufficient tension allows Ignition Switch to turn in its mount.

CORRECTION: Vehicles produced after the serial number range listed above are manufactured with a Spacer (104-7021) and two Washers (104-7019) that allow greater retaining pressure to hold the Ignition Switch and prevent it from rotating in the dash. Installation instructions are attached to this bulletin.

IGNITION SWITCH SPACER INSTALLATION INSTRUCTIONS

For Workman 1100/2100

1. Set parking brake.
2. Remove Ignition key from ignition switch.
3. Remove ignition switch from dash by un-threading outer plastic nut. (retain for use during installation)
Note: Wires connected to ignition switch do not need to be removed.
4. Remove other plastic nut from ignition switch and discard.
5. Install one lock washer (104-7019) onto ignition switch body.
6. Install plastic spacer (104-7021) onto ignition switch body.
7. Install second lock washer (104-7019) onto switch body.
8. Install ignition switch through dash with flat of Ignition switch body facing down.
9. Install plastic nut onto Ignition switch body on front side of dash. Torque plastic nut to 28-32 in-lbs. (3.1- 3.6 N-m). Finished appearance of installation is illustrated in Figure 1.

