

Workman® 1100/2100 Series

April 24, 2002

Model/Serial Range: Model Numbers: Serial Numbers:

 07252
 210000101-220000208

 07252TC
 210000101-220000104

 07253
 200000101-220000325

 07253TC
 200000101-220000200

SUBJECT: Ignition switch rotates in dash when the key is turned to either the

"On" or "Off" positions.

<u>SITUATION:</u> Insufficient tension allows Ignition Switch to turn in its mount.

<u>CORRECTION:</u> Vehicles produced after the serial number range listed above are

manufactured with a Spacer (104-7021) and two Washers (104-7019) that allow greater retaining pressure to hold the Ignition Switch and prevent it from rotating in the dash. Installation instructions are

attached to this bulletin.

IGNITION SWITCH SPACER INSTALLATION INSTRUCTIONS

For Workman 1100/2100

- 1. Set parking brake.
- 2. Remove Ignition key from ignition switch.
- 3. Remove ignition switch from dash by un-threading outer plastic nut. (retain for use during installation)
 - Note: Wires connected to ignition switch do not need to be removed.
- 4. Remove other plastic nut from ignition switch and discard.
- 5. Install one lock washer (104-7019) onto ignition switch body.
- 6. Install plastic spacer (104-7021) onto ignition switch body.

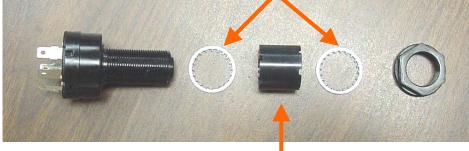
7. Install second lock washer (104-7019) onto switch body.

8. Install ignition switch through dash with flat of Ignition switch body facing down.

9. Install plastic nut onto Ignition switch body on front side of dash. Torque plastic nut to 28-32 in-lbs. (3.1-3.6 N-m). Finished

28-32 in-lbs. (3.1- 3.6 N-m). Finished appearance of installation is illustrated in Figure 1.

Washer (104-7019)



Spacer (104-7021)

