



Proline 53cm

Recycler[®] /Rear Bagging Mower

Model No. 22157 – 9900001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Note:

Accessories

Description	Model / Parts No.	Description	Model / Parts No.
Side Discharge Kit	Model No. 59113		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	PH	pan head
FH	flat head	PPH	Phillips pan head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HFW	hex flange washer	SFH	slotted fillister head
HH	hex head	SH	square head
HHF	hex head flange	SHWH	slotted hex washer head
HHST	hex head self tapping	SPH	slotted pan head
HJ	hex jam	STD	standard
HOC	height-of-cut	TAP	self tapping
HS	hex socket	TH	truss head
HSBH	hex socket button head	TTH	Torx truss head
HSFH	hex socket flat head	WH	wing head
HSH	hex socket head		
HWH	hex washer head		

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form $X:Y$. X is the reference number of the service assembly and Y is a sequential number unique to each part within the service assembly.

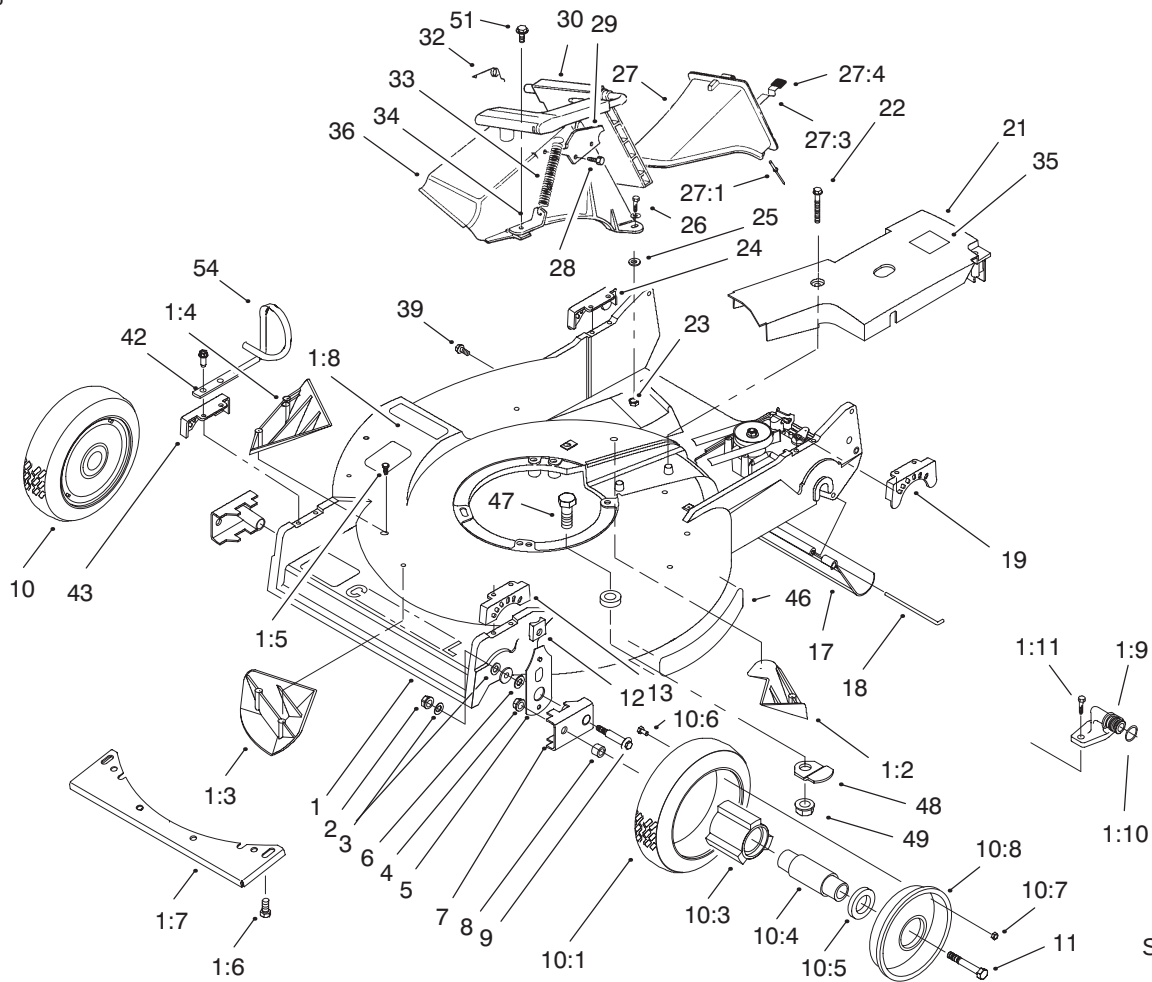
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form $X (Y)$. X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

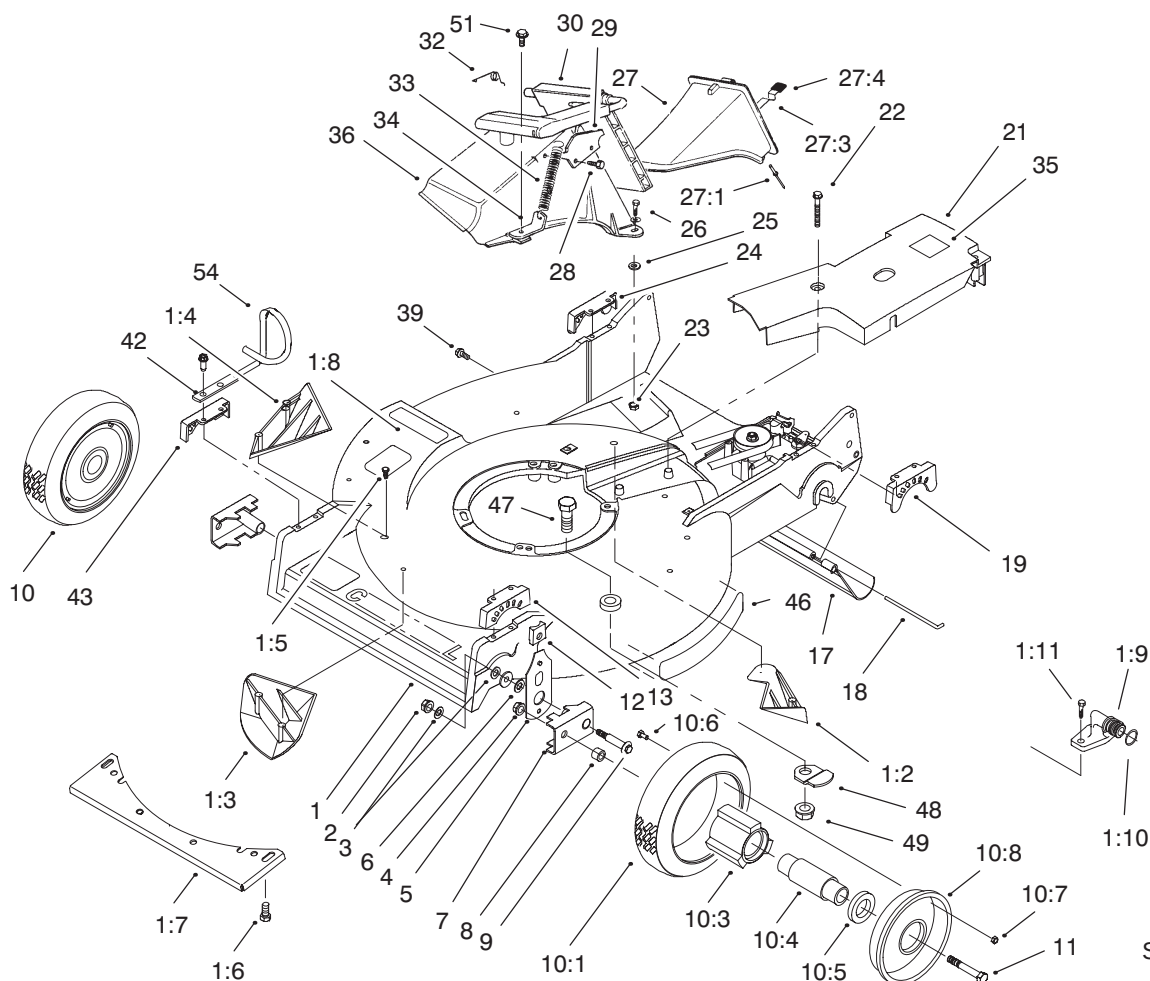


Sheet No.:2

Housing Assembly

Ref. No.	Part No.	Qty.	Description
1	98-7144	1	Housing
1:2	92-1750	1	Kicker – Rear, Sp
1:3	92-1720	1	Kicker – Front
1:4	92-1730	1	Kicker – R.h.
1:5	32144-111	6	Screw-Plask
1:6	32144-70	4	Screw-Taptite
1:7	46-5400-03	1	Shield-21 In
1:8	93-6654	1	Decal – Danger – Covers
1:9	95-2747	1	Fitting – Washout
1:10	46-6290	1	O Ring
1:11	46-6811	2	Screw/Washer V
2	3296-6	2	Nut-Lock Ni
3	40-1940	4	Washer-Wheel Bolt
4	32152-2	2	Nut-Conelock
5	66-7560	2	Front Spring Arm ASM
6	257-3	2	Washer-Thrust
7	61-8300	2	Pivot Arm Wa – Front
8	52-2480	2	Spacer-Wheel
9	27-6232	2	Bolt-Wheel
10	53-7720	2	Wheel & Tire ASM
10:1	53-7740	2	Tire
10:2		2	ASM-Wheel
10:3	52-2410	2	Hub-Bearing Supt
10:4	52-2440	2	Spacer-Bearing
10:5	52-2450	4	Bearing-Wheel

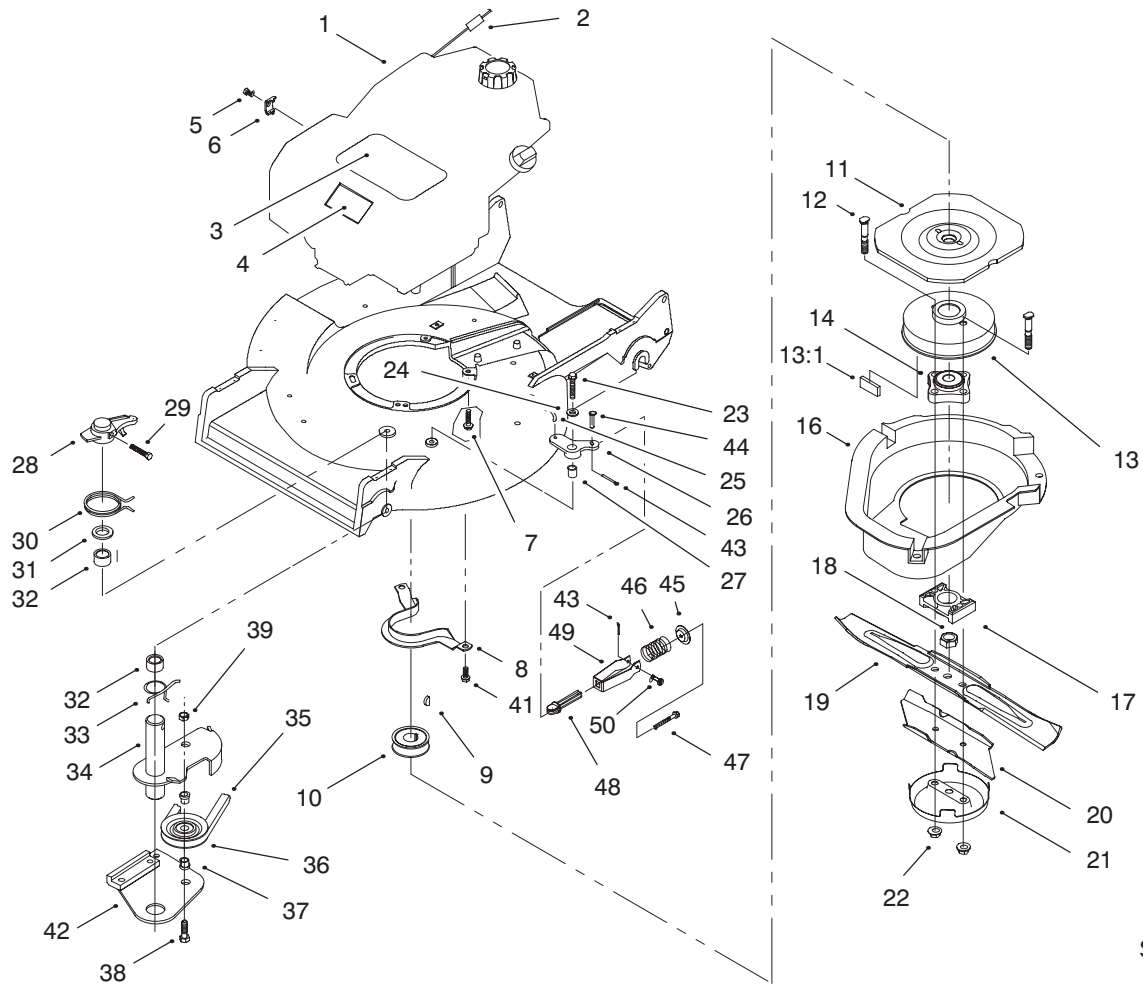
Ref. No.	Part No.	Qty.	Description
10:6	321-2	8	Screw-Hex Hd
10:7	3296-42	8	Nut-Lock Ni
10:8	53-7780-06	4	Plate-Wheel Half
11	323-12	2	Screw-hh
12	25-7740	2	Knob-Arm
13	49-8760	1	Quadrant-LH Front
17	44-0580	1	Shield – Trailing
18	33-3208	1	Rod-Shield
19	49-8740	1	Quadrant-LH Rear
21	98-3214	1	Cover-Belt,Sp (Com'l)
22	37-7260	2	Screw-HH
23	3296-42	2	Nut-Lock Ni
24	49-8750	1	Quadrant-RH Rear
25	3256-22	2	Washer-Flat
26	321-7	2	Screw-HH
27	77-0502	1	Discharge Plug Assembly
27:1	3295-35	1	Rivet
27:3	76-4640	1	Latch-Discharge Plug
27:4	76-4650	1	Grip-Latch
28	46-8090	2	Screw-Plastite
29	93-3154	1	Latch-Plate
30	93-7351	1	ASM – Discharge Door
32	80-3770	1	Spring-Door Ret
33	76-4660	1	Spring-Door



Sheet No.:2

Housing Assembly (Cont.)

Ref. No.	Part No.	Qty.	Description
34	71-9350	1	Bracket-Spring
35	93-6664	1	Decal - Int'l Grease
36	82-9151	1	Tunnel-Discharge
39	46-6810	1	Screw & Washer ASM
42	49-2040	8	Screw-Taptite
43	49-8770	1	Quadrant-RH Front
46	92-7988	1	Decal - Recycler
47	323-6	2	Screw-HH
48	84-8930	2	Shield-Retainer
49	3296-39	2	Nut-Lock Ni
51	46-6811	1	Screw/Washer V
54	98-9227	1	Guard - Primer

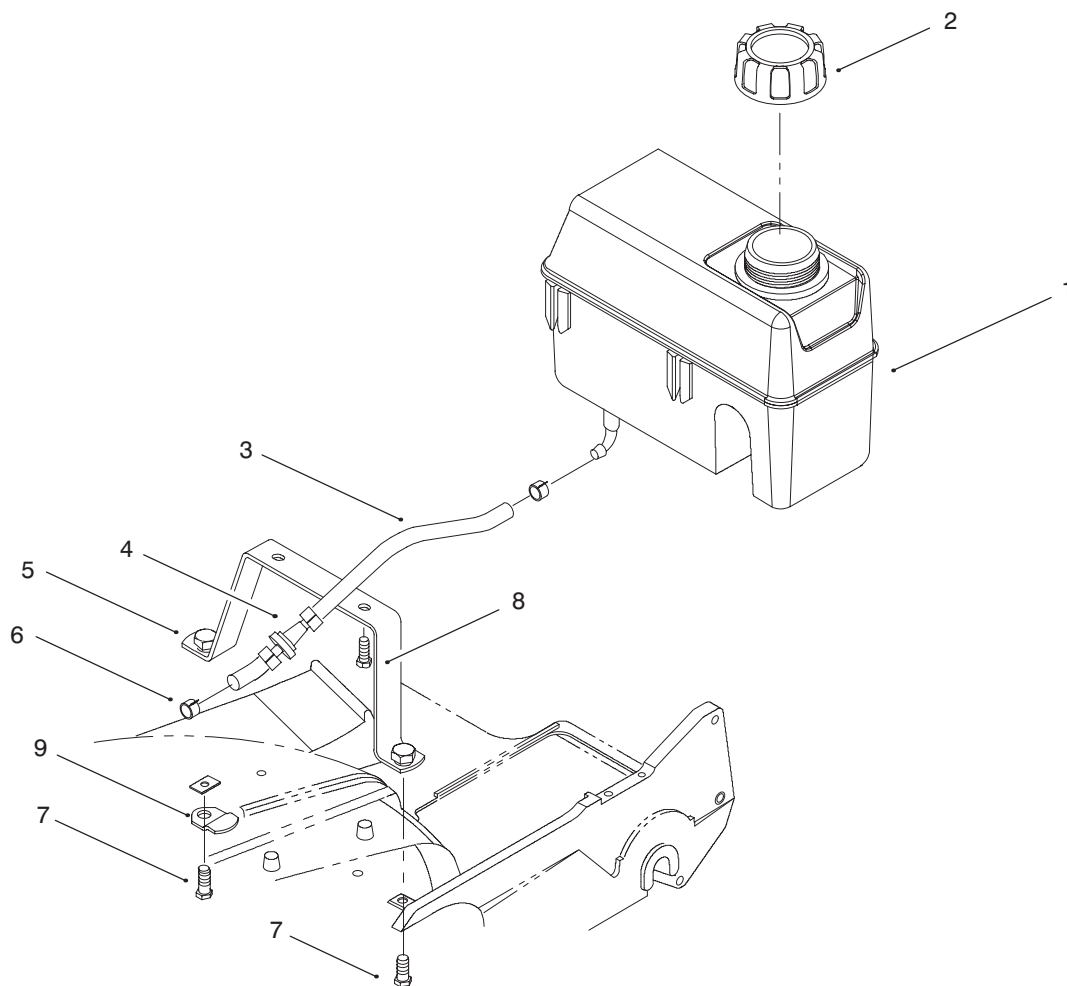


Sheet No.:3

Blade Brake Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	98-9246	1	ASM-Engine
2	2210-316	1	Stop-Rope F/W Engine
3	98-2004	1	Decal - Engine
4	84-4960	1	Decal - Proline
5	93-8470	1	Screw-Clamp F/W Engine
6	2210-249	1	Clamp-Casing W Engine
7	32144-102	3	Screw-HH
8	66-0570-03	1	Brkt-Belt Guide
9	3257-17	1	Key-Hi-Pro
10	56-6180	1	Driver-Pulley
11	56-6160	1	Flywheel *B
12	42-3190	2	Bolt-Blade
13	94-9431	1	ASM-Brake Drum
13:1	52-3480	2	Dampener-Vibration
14	42-6890	1	ASM-Hub
16	46-5693	1	Shield-Bbc
17	62-4280	1	Spacer-Blade
18	3296-33	1	Nut-Lock Ni
19	14-9419	1	Blade
20	91-2255-03	1	Stiffener-Blade Bbc
21	80-2770	1	Anti-Scalp Cup
22	54-9190	2	Nut-Lock
23	32104-107	1	Screw-HH

Ref. No.	Part No.	Qty.	Description
24	3256-23	1	Washer-Flat
25	49-2810	1	Link - Control
26	49-7960	1	Bellcrank
27	49-7950	1	Sleeve-Bellcrank
28	49-2820	1	Lever
29	32104-96	1	Screw-HH
30	49-7970	1	Spring-Torsion
31	70-1160	1	Washer - Pm
32	68-9780	2	Bearing
33	85-6880	1	Spring-Torsion
34	84-9130	1	Brake Plate Wa
35	42-0884	1	V-Belt
36	46-5650	1	Pulley-Idler
37	46-5631	2	Hub-Idler Pulley
38	322-6	1	Screw-HH
39	3296-47	1	Nut-Lock Ni
41	32144-70	2	Screw-Taptite
42	84-9180	1	Brake Plate Assembly
43	3272-1	2	Pin-Cotter
44	84-9050	1	Pin-Spring
45	65-5280	1	Retainer-Spring
46	84-9100	1	Spring-Bbc
47	46-7040	1	Screw-Thd Form
48	84-8870	1	Guide-Spring
49	84-8880-03	1	Bracket-Spring
50	84-9040	1	Pin-Cable

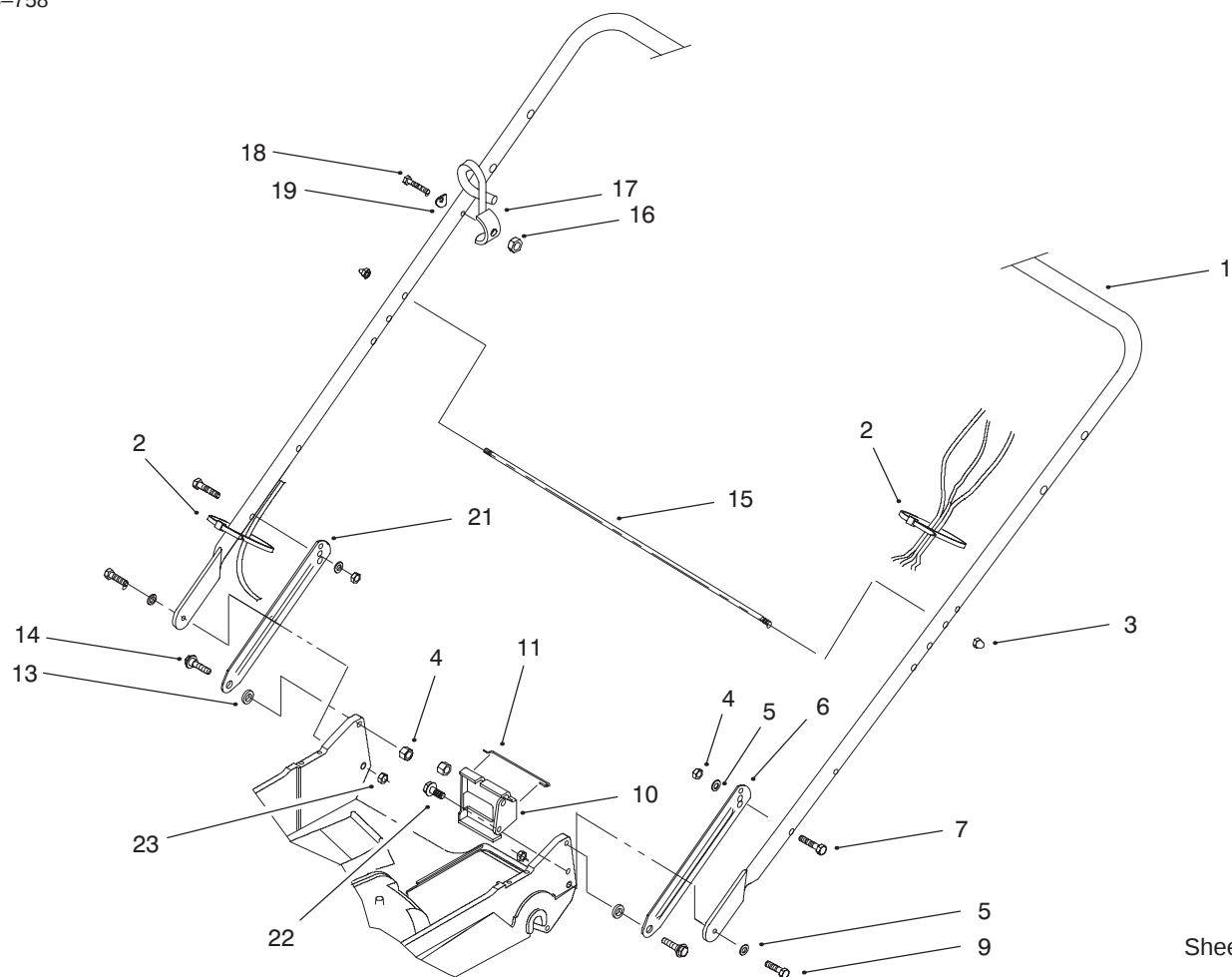


Sheet No.:4

Fuel Tank Assembly

Ref. No.	Part No.	Qty.	Description
1	93-3166	1	Tank - Fuel
2	93-7198	1	Gas Cap Assembly
3	51-3210	2	Line-Fuel 5.68
4	71-9280	1	Filter-Fuel
5	84-9170-03	1	Tank Base Wa (Black)
6	2412-95	4	Clamp-Fuel Line
7	95-1727	2	Screw-Engine Mount
8	46-8091	2	Special-HWH
9	84-8930	1	Shield-Retainer

Ref. No.	Part No.	Qty.	Description

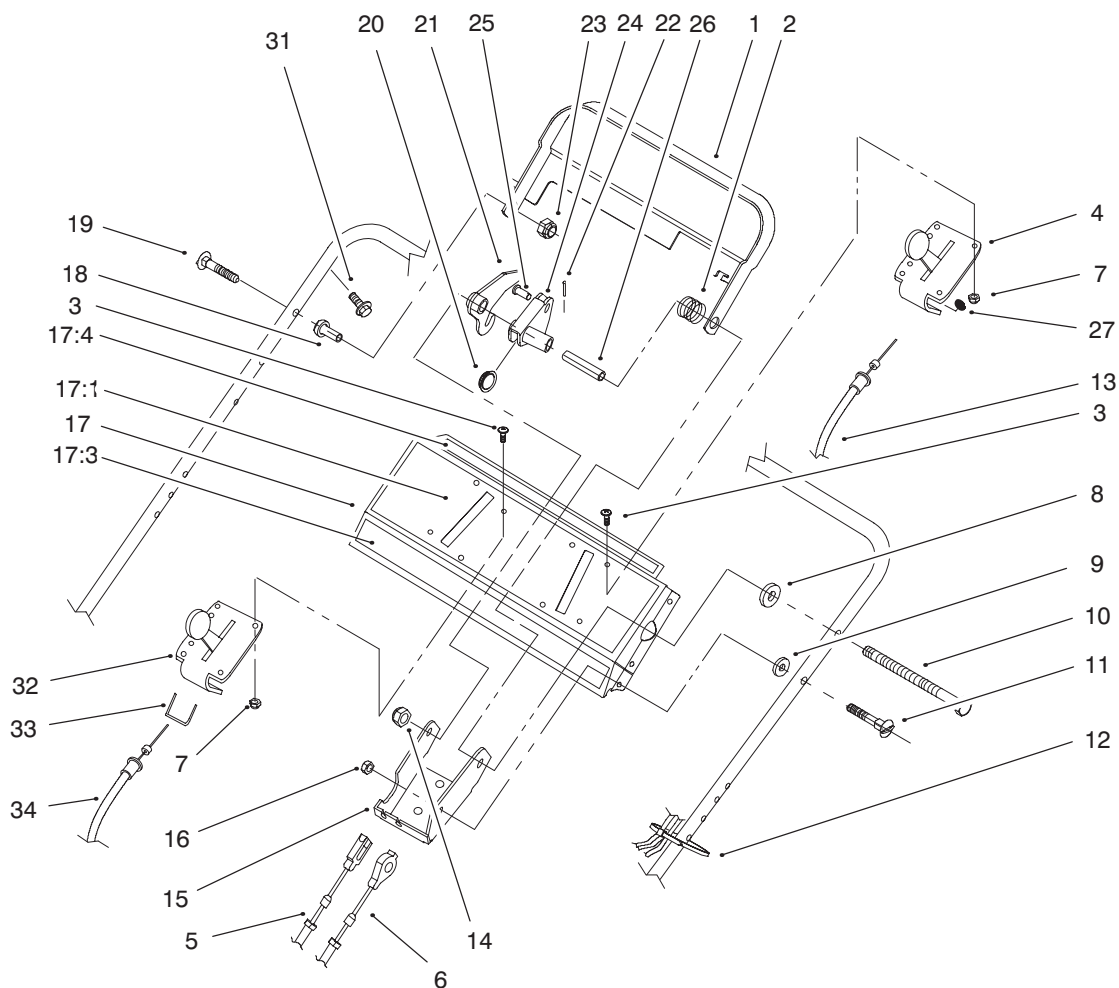


Sheet No.:5

Handle Assembly

Ref. No.	Part No.	Qty.	Description
1	98-2385-03	1	Handle
2	3290-378	2	Tie-Cable
3	32111-7	2	Nut-Cap
4	3296-29	4	Nut-Lock Ni
5	3290-456	4	Washer-Belleville
6	84-8361-03	1	Latch-LH Handle
7	322-7	2	Screw-HH
9	322-6	2	Screw-HH
10	74-1741-03	1	Brkt-Traction Adj. (Black)
11	46-7030	1	Retainer-Cable
13	3-3287	2	Spacer-Handle Latch
14	27-7210	2	Screw-Shoulder
15	48-2810	1	Rod-Bag Support
16	3296-42	1	Nut-Lock Ni
17	46-8081	1	Guide-Rope
18	321-9	1	Screw-HH
19	3-7501	1	Washer
21	84-8401-03	1	Latch-RH Handle
22	32144-70	1	Screw-Taptite
23	3296-47	2	Nut-Lock Ni

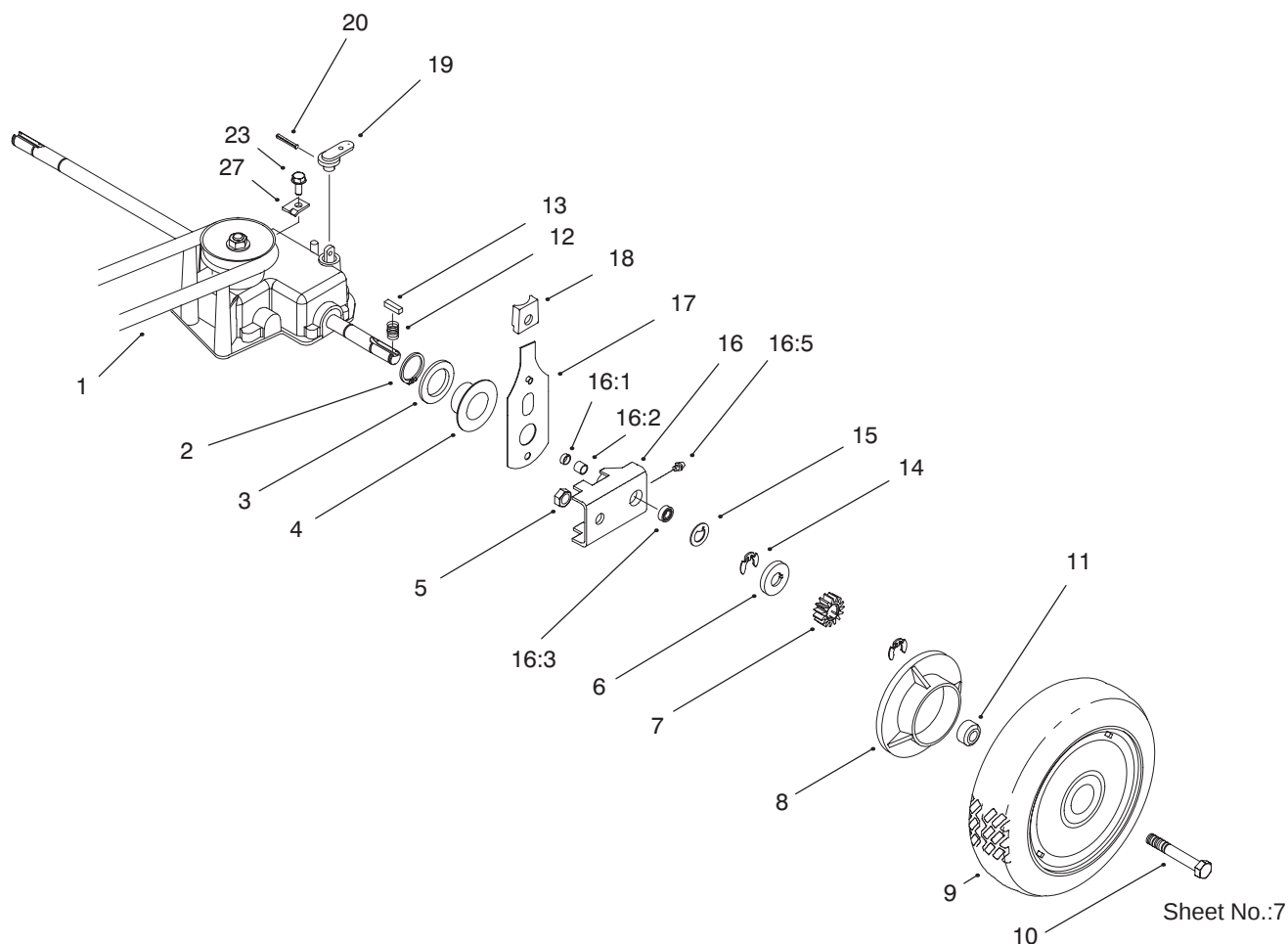
Ref. No.	Part No.	Qty.	Description



Sheet No.:6

Handle Control Assembly

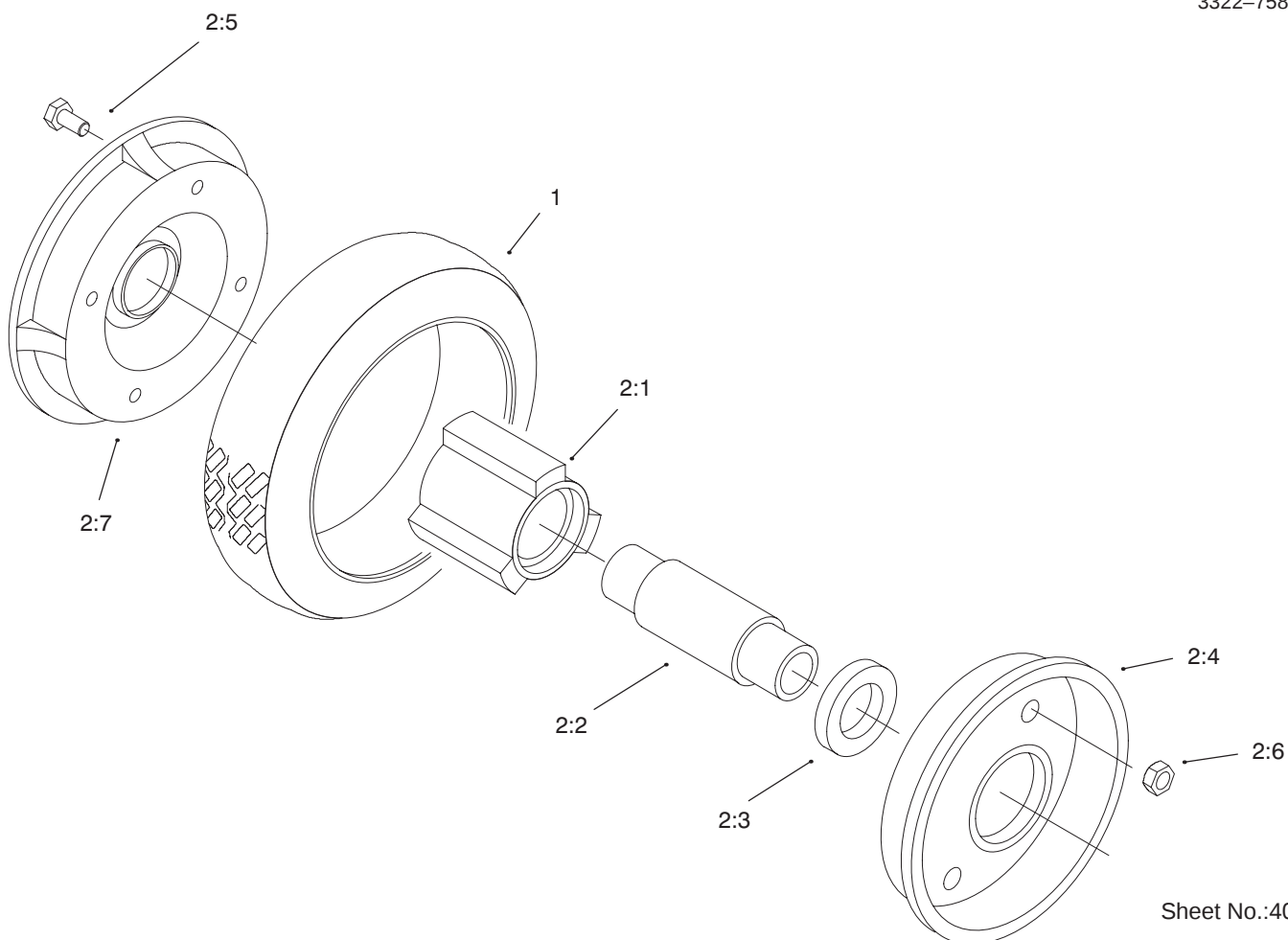
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	98-4995-03	1	Control Bar Wa(Black)	24	84-8990	1	Bbc Lever Wa
2	85-6750	1	Spring-Control	25	84-9040	2	Pin-Cable
3	3250-12	8	Screw-PPH	26	84-9030	1	Spacer-Control Bracket
4	98-2005	1	Control-Throttle	27	32151-86	1	E-Ring - Throt & Tract
5	84-9120	1	Cable-Traction	31	32104-76	6	Screw-Acorn Slot
6	84-9110	1	Cable-Clutch	32	99-2542	1	Control-Shift,Bbc
7	3296-2	8	Nut-Lock Ni	33	85-6780	1	Retainer-Throttle Cable
8	71-9310	1	Spacer	34	99-2541	1	Cable-Shift,Bbc
9	71-9320	1	Spacer				
10	322-19	1	Screw-HH				
11	46-6430	1	Screw-Handle				
12	3290-378	2	Tie-Cable				
13	98-2047	1	Cable - Throttle				
14	3296-29	1	Nut-Lock Ni				
15	92-1778-03	1	Bracket-Control				
16	3296-42	1	Nut-Lock Ni				
17	99-8137	1	Panel ASM				
17:1	98-2006	1	Decal-Control Panel				
17:3	85-6720	1	Decal-Proline Panel				
17:4	93-6655	1	Decal-Rear Panel				
18	49-1631	1	Spacer-Support				
19	17-9427	1	Screw-Hdle				
20	86-9320	1	Bushing-Nylon Flange				
21	84-9000	1	Traction Lever Wa				
22	3272-1	1	Pin-Cotter				
23	3296-58	1	Nut-Lock Ni				



Gear Case & Rear Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	36-8070	1	V-Belt
2	32151-36	2	Ring-Retaining
3	74-1810	2	Washer
4	48-2170	2	Cap-End
5	32152-2	2	Nut-Conelock
6	62-3830	2	Washer-Outer Thrust
7	39-9160	2	Gear-Pinion
8	74-1640	2	Cover-Wheel
9	74-1720	2	Wheel & Tire ASM Sp
10	323-13	2	Screw-HH
11	74-1650	2	Spacer-Wheel Cover
12	39-9650	2	Spring-Comp
13	612066	2	Key Burg-Nort
14	32151-68	4	Ring-Retaining
15	49-7700	2	Washer-Outer Thrust
16	74-1851	2	Pivot Arm Assembly
16:1	47-6730	2	Seal-Oil
16:2	48-2060	2	Bearing-Roller
16:3	52-2450	2	Bearing-Wheel
16:5	92-6316	1	Zerk-Special Drive
17	66-7561	2	Rear Spring Arm ASM
18	25-7740	2	Knob-Arm
19	29-9560	1	Shift Lever
20	32121-99	1	Pin-Coil
23	32144-70	1	Screw-Taptite
27	62-3720	1	Cable Clamp

Ref. No.	Part No.	Qty.	Description



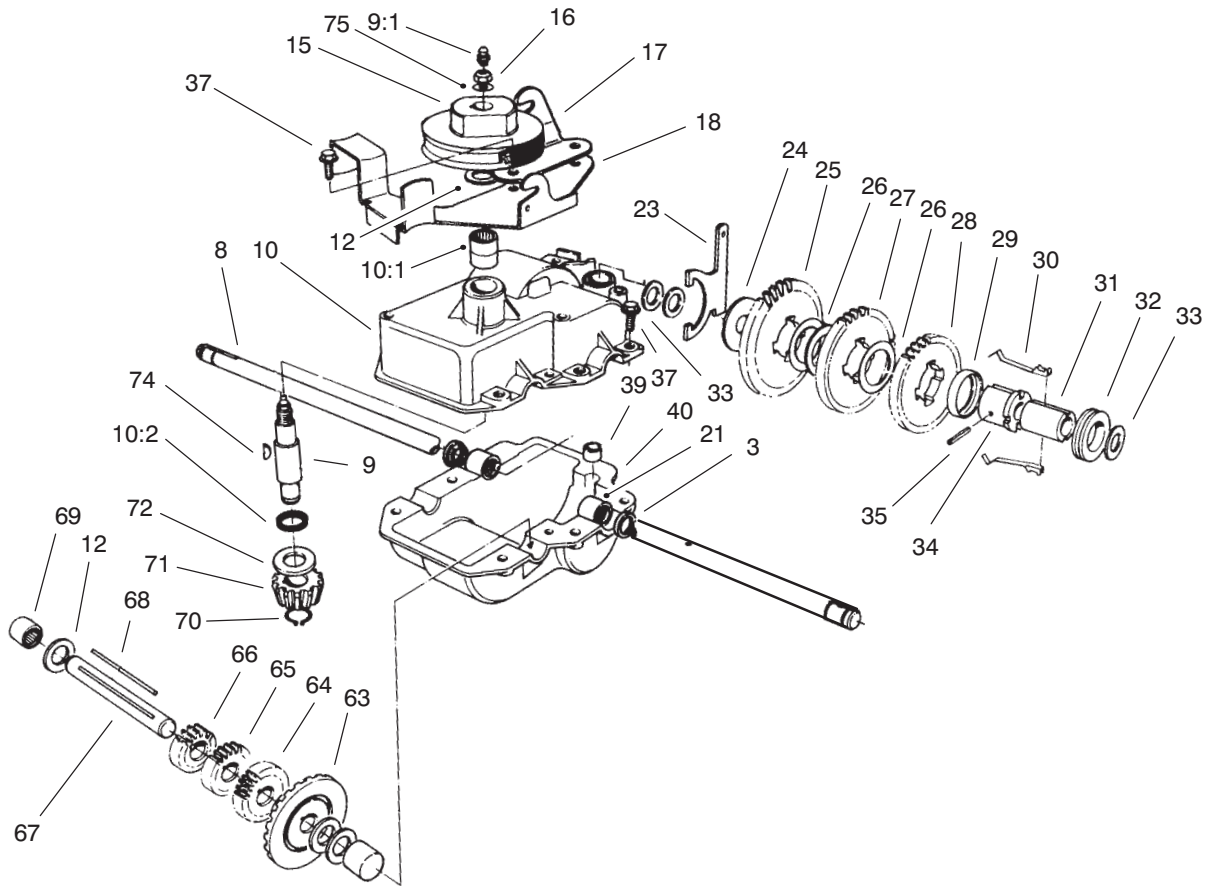
Sheet No.:400

Rear Wheel & Tire Assembly

Ref. No.	Part No.	Qty.	Description
1	53-7740	2	Tire-8.00
2		2	ASM-Wheel & Tire
2:1	52-2410	2	Hub-Bearing Support
2:2	52-2440	2	Spacer-Bearing
2:3	52-2450	4	Bearing-Wheel
2:4	53-7780	2	Plate-Wheel Half
2:5	321-2	8	Screw-Hex Hd
2:6	3296-42	8	Nut-Lock
2:7	92-4957-06		Asm-Wheel Half & Gear

Ref. No.	Part No.	Qty.	Description

† Included in a service kit or in an assembly



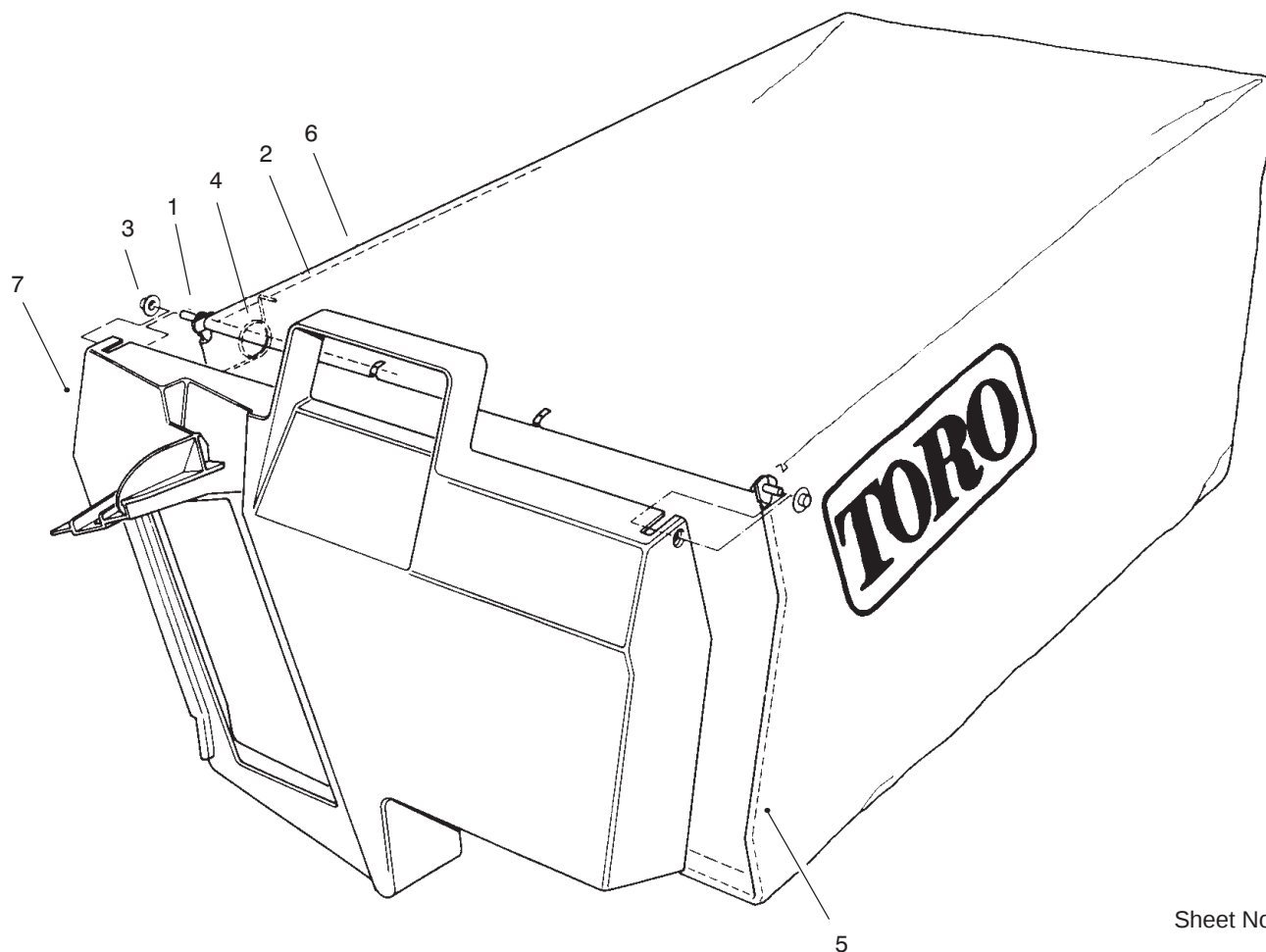
Sheet No.:100

Gear Case Assembly

Ref. No.	Part No.	Qty.	Description
3	48-2060	2	Bearing-Needle
8	74-1890	1	Shaft-Output
9	13-5149	1	Shaft-Input
9:1	302-63	1	Fitting-Grease
10	13-9739	1	Upper Case Assembly
10:1	47-7270	2	Bearing-Needle
10:2	47-7260	1	Seal
12	36-4792	4	Washer-Thrust
15	39-6740	1	Pulley
16	3296-5	1	Nut-Lock
17	74-1750-03	1	Bracket-Traction Engage
18	49-8461-03	1	Bracket-guide Belt
21	47-6730	2	Seal
23	60-8870	1	Yoke-Shift
24	29-9690	1	Washer-Flat
25	46-3560	1	Gear-52t
26	36-4770	3	Spacer-Gear
27	29-9271	1	Gear-42t
28	42-4740	1	Gear-38t
29	55-8020	1	Retainer-Key
30	29-9330	2	Key-Shift
31	39-6720	1	Sleeve
32	29-9340	1	Collar-Shift
33	36-4780	3	Washer-Flat
34	55-8010	1	Sleeve-Gear

Ref. No.	Part No.	Qty.	Description
35	3285-19	1	Pin-Groove
37	49-2040	14	Screw-Self Tapping
39	29-9570	1	Bushing-Yoke
40	74-1920	1	Case-Lower
63	74-1760	1	Gear-Bevel
64	39-6650	1	Gear-18t
65	46-3550	1	Gear-14t
66	46-3540	1	Gear-12t
67	53-7950	1	Shaft-Intermediate
68	39-7842	1	Key-Square
69	252-103	2	Bearing-Closed
70	32151-57	1	Ring-Retaining
71	39-6660	1	Pinion-bevel
72	47-2910	1	Washer-Thrust
74	3257-1	2	Key-Woodruff
75	3256-45	1	Washer-Flat
*	74-1861	1	Gear Case Assembly Complete

* Not Illustrated



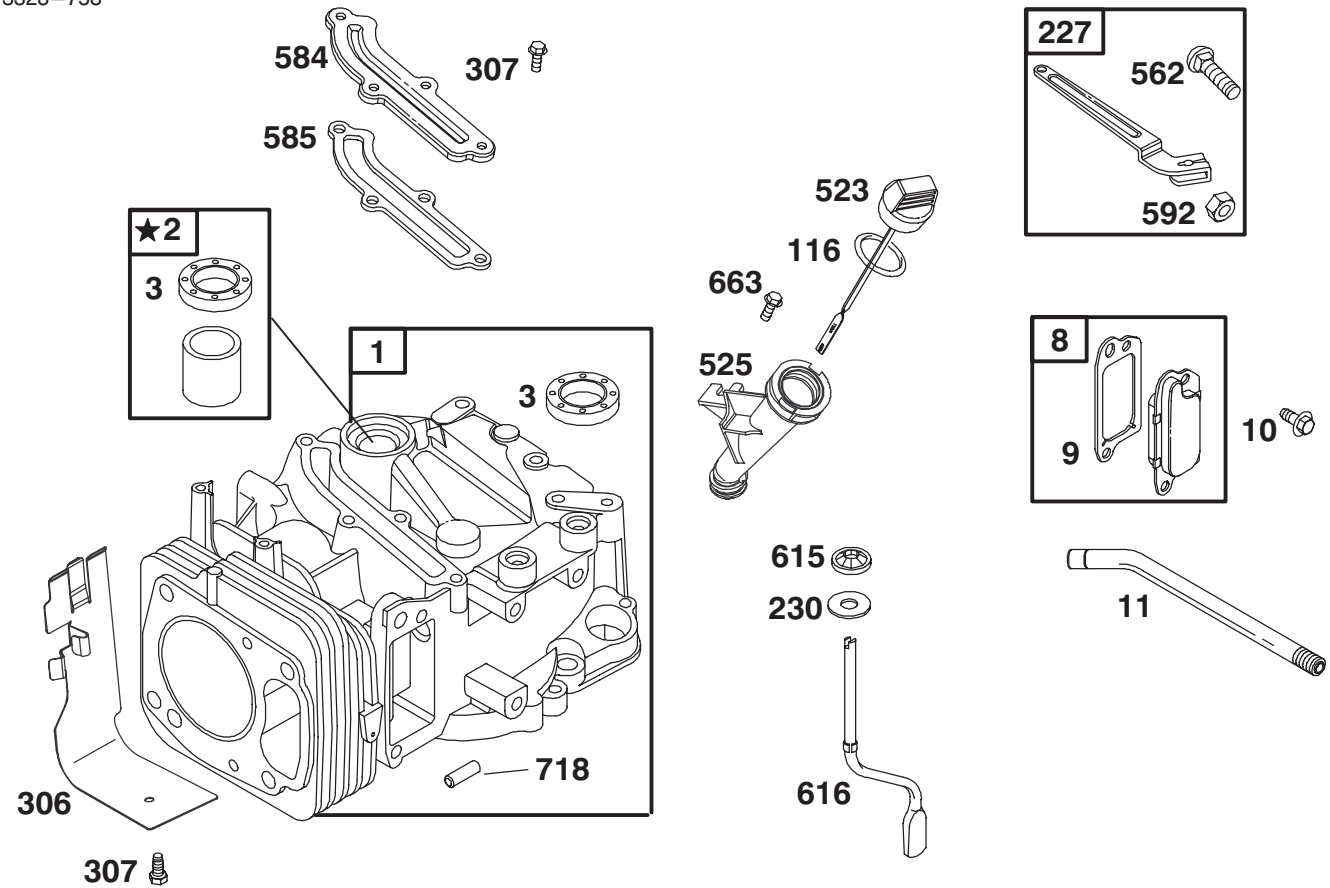
Sheet No.:300

Grass Bag Assembly No. 99-2535

Ref. No.	Part No.	Qty.	Description
*		1	ASM-Bag
1	33-4820	1	Hinge-Door
2	42-4030	1	Frame-Bag
3	3290-422	2	Nut-Push
4	36-6910	2	Spring
5	42-4020	1	Frame-Bag
6	98-9222	1	Bag-Grass
7	48-2840	1	Door-bag

Ref. No.	Part No.	Qty.	Description

* Not Illustrated



★ **REQUIRES SPECIAL TOOLS
TO INSTALL. SEE REPAIR
INSTRUCTION MANUAL.**

Assemblies include all parts shown in frames.

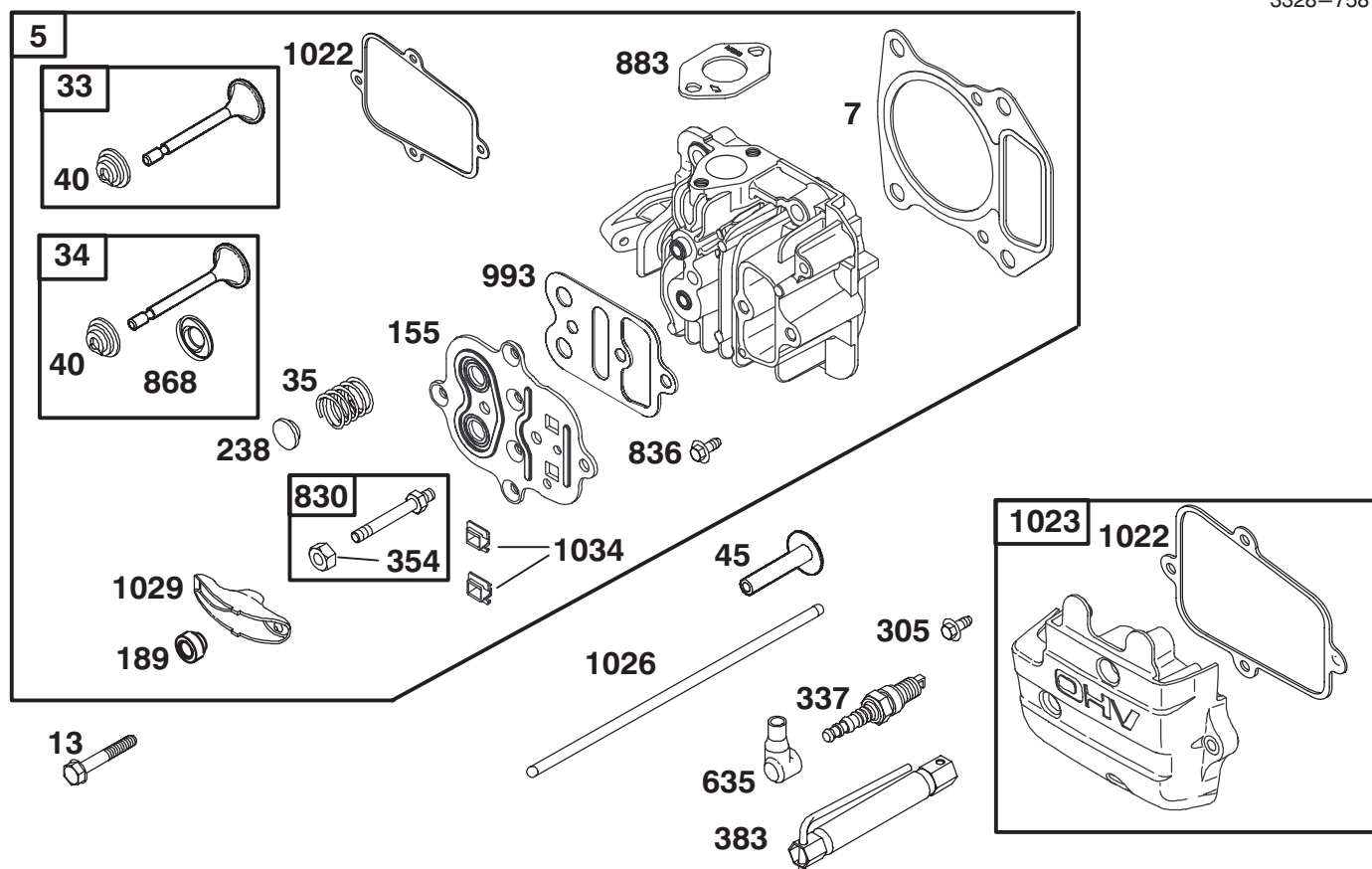
ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
1	99-0900	Cylinder Assembly	1
2	99-0911	Bushing	1
★3	99-0912	Seal - Oil	1
8	77-9260	Breather Assy.	1
†★9	99-0913	Gasket - Breather	1
10	99-0914	Screw - Hex.	1
11	99-0915	Tube - Breather	1
★116	99-0916	Seal - O Ring	1
227	99-0917	Lever Assembly - Gov.	1
230	99-0918	Washer - Gov. Crank	1
306	99-0919	Shield - Cylinder	1
307	99-0920	Screw - Hex.	1

Ref. No.	Part No.	Description	No. Used
523	77-7260	Dipstick	1
525	99-0906	Tube - Oil Filler	1
562	99-0921	Screw - Hex.	1
584	99-0922	Baffle - Cylinder	1
★585	99-0923	Gasket - Breather	1
592	99-0924	Nut - Hex.	1
615	99-0925	Fastener	1
616	99-0926	Crank - Governor	1
663	99-0927	Screw - Hex.	1
718	99-0928	Dowel - Sleeve	1

★ Included in Gasket Set - Part No. 99-0902

† Included in Vavel Overhaul Gasket Set - Part No. 99-0904



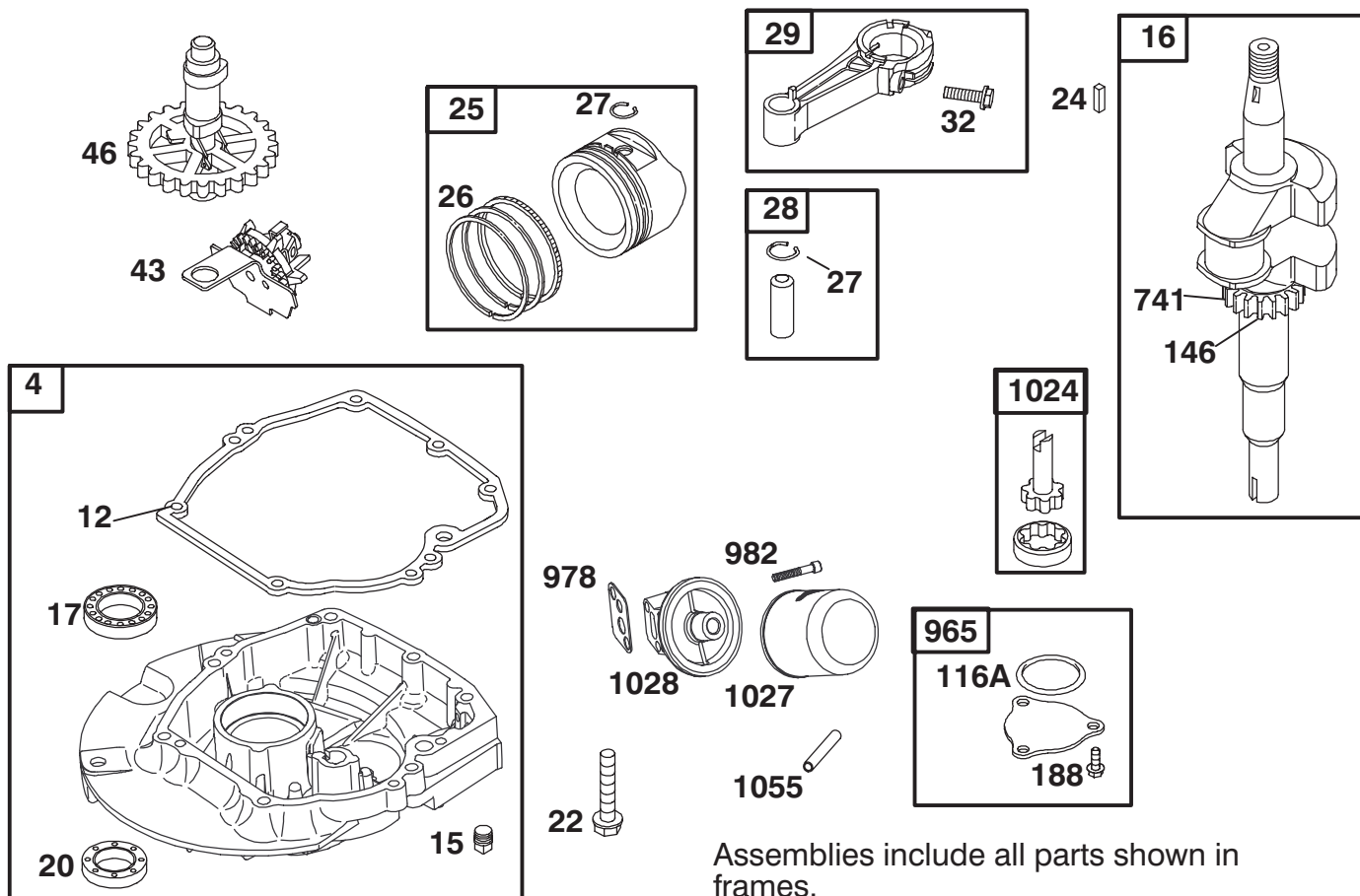
Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
5	99-0929	Head – Cylinder	1	383	99-0944	Wrench – Spark Plug	1
†★7	99-0930	Gasket – Cylinder Head	1	635	77-9190	Elbow – Spark Plug	1
13	99-0931	Screw – Hex.	1	830	99-0945	Stud – Rocker Arm	1
33	99-0932	Valve – Exhaust	1	836	99-0941	Screw – Hex.	1
34	99-0933	Valve – Intake	1	†★868	99-0946	Seal – Valve	1
35	99-0934	Spring – Valve	1	†★883	99-0947	Gasket – Exhaust	1
40	99-0935	Retainer – Valve Spring	1	†★993	99-6264	Gasket – Plate	1
45	99-0936	Tappet – Valve	1	†★1022	99-0907	Gasket – Rocker Cover	1
155	99-0938	Plate – Cylinder Head	1	1023	98-9211	Cover – Rocker	1
189	99-0939	Ball – Rocker Arm	1	1026	99-0949	Rod – Push	1
238	99-0940	Cap – Valve	1	1029	99-0950	Arm – Rocker	1
305	99-0942	Screw – Hex.	1	1034	99-0951	Guide – Push Rod	1
337	99-0943	Plug – Spark	1				
354		Nut – Hex. (Sold in Kit Only).	1				

★ Included in Gasket Set – Part No. 99-0902

† Included in Vavel Overhaul Gasket Set – Part No. 99-0904

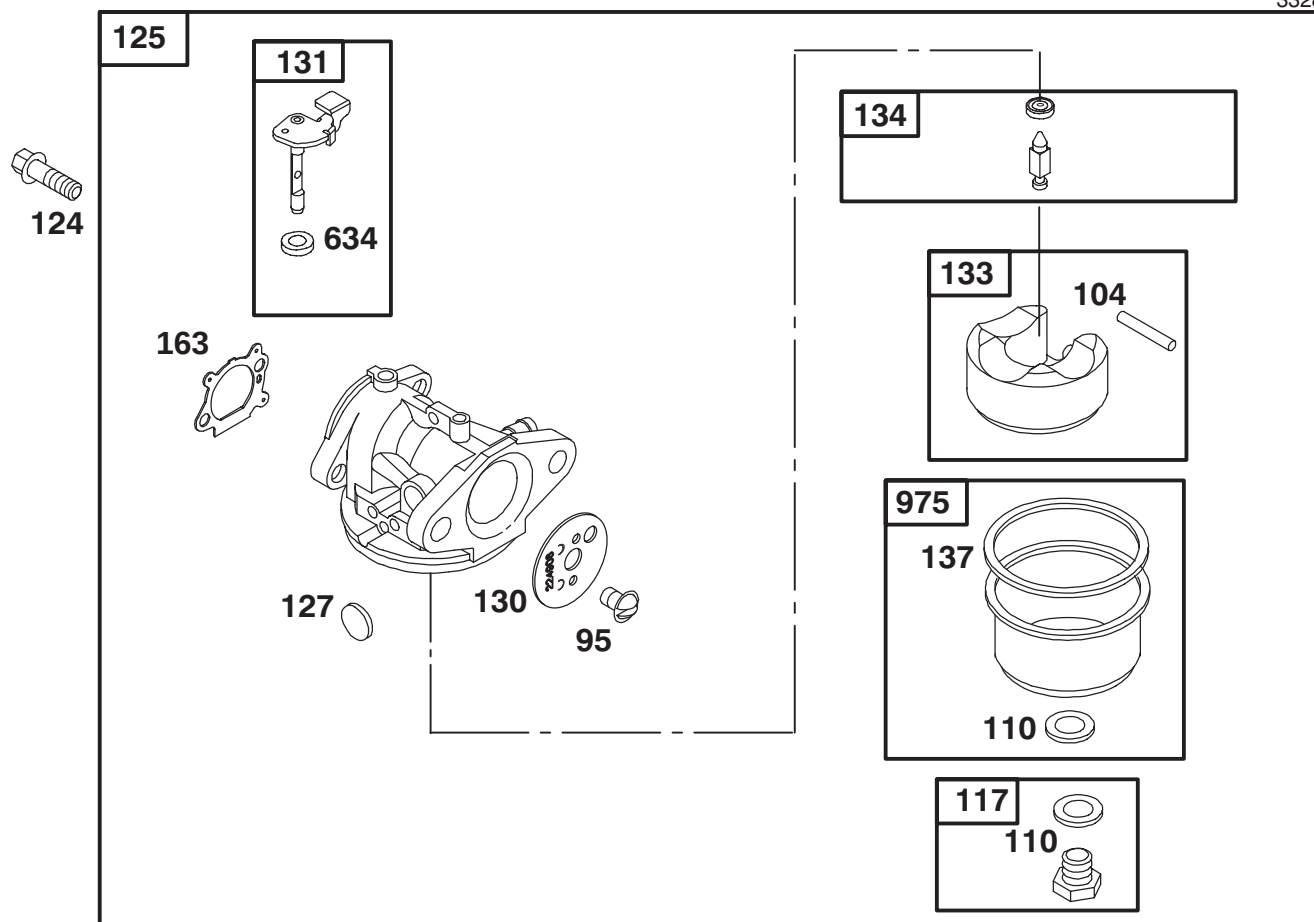


ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
4	99-0980	Sump - Engine	1
★12	99-0953	Gasket - Crankcase	1
15	99-0954	Plug - Oil Drain	1
16	98-9213	Crankshaft	1
17	99-1031	Bearing - Ball	1
★20	99-0955	Seal - Oil	1
22	99-0956	Screw - Hex. Note: 99-1040 Screw - Hex. (One (1) Used in Hole Nearest Breather)	1
24	99-0957	Key - Flywheel	1
25	99-0958	Piston Assy. (Standard)	1
26	99-0959	Ring Set (Standard)	1
27	99-0960	Lock - Piston Pin	1
28	99-0961	Pin - Piston (Standard)	1

Ref. No.	Part No.	Description	No. Used
29	99-0962	Rod - Connecting	1
32	99-0963	Screw - Connecting Rod	1
43	99-0937	Governor/Oil Slinger	1
46	99-0965	Gear - Cam	1
116A	99-1032	Seal - O-Ring	1
146	99-0966	Key - Timing	1
188	99-1033	Screw - Hex.	1
741	99-0967	Gear - Timing	1
965	99-1034	Cover - Oil Pump	1
978	99-1035	Gasket - Adapter	1
982	99-1036	Screw - Soc. Hd.	1
1024	99-1037	Pump - Oil	1
1027	98-9217	Filter - Oil	1
1028	99-1038	Adapter - Oil Filter	1
1055	99-1039	Tube - Oil Pump	1

★ Included in Gasket Set - Part No. 99-0902



Assemblies include all parts shown in frames.

ENGINE GTS-200

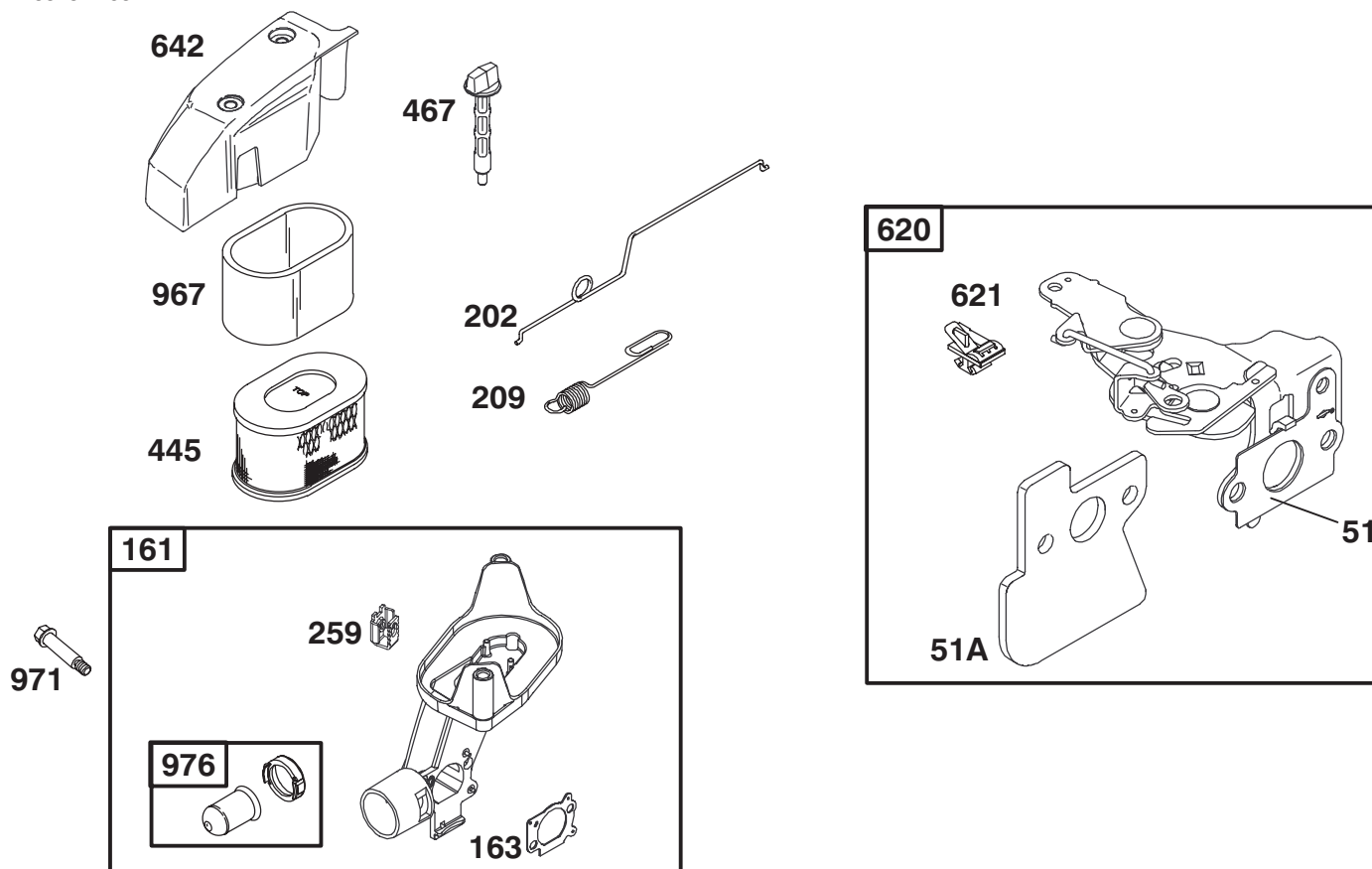
Ref. No.	Part No.	Description	No. Used
95	99-0969	Screw - Slotted	1
●104	99-0970	Pin - Float Hinge	1
◆110		Washer - Bowl (Sold in Kit Only).	1
117	99-0971	Jet - Main (Std.) Note: 99-1041 Jet - Main (High Altitude)	1
124	99-0972	Screw - Shoulder	1
125	99-0973	Carburetor	1
●127		Plug - Welch (Sold in Kit Only).	1

Ref. No.	Part No.	Description	No. Used
130	99-0974	Valve - Throttle	1
131	99-0975	Shaft - Throttle	1
133	77-8170	Float - Carburetor	1
●134	77-8110	Valve - Needle	1
◆137		Gasket - Bowl (Sold in Kit Only).	1
◆◆*163	99-0976	Gasket - Air Cleaner	1
◆◆634		Washer - Foam (Sold in Kit Only).	1
975	99-0977	Bowl - Float	1

● Included in Carburetor Kit - Part No. 99-0901

◆ Included in Carburetor Gasket Set - Part No. 99-0903

★ Included in Gasket Set - Part No. 99-0902



Assemblies include all parts shown in frames.

ENGINE GTS-200

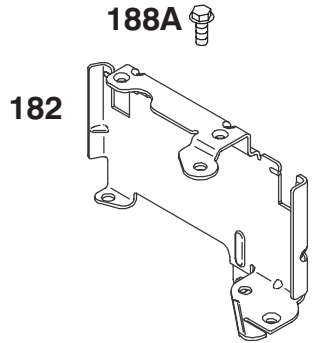
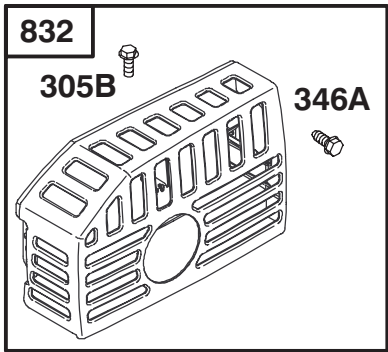
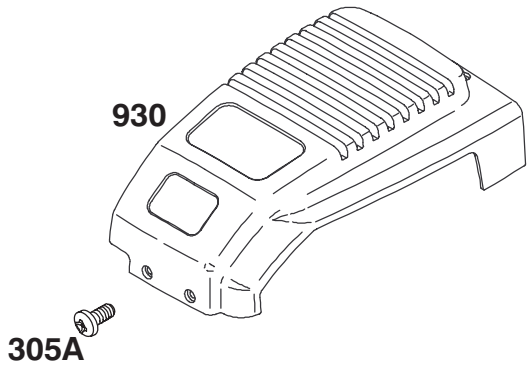
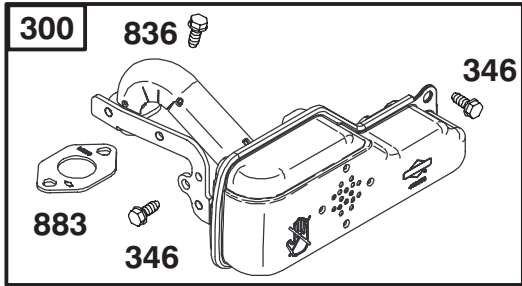
Ref. No.	Part No.	Description	No. Used
51	99-0968	Gasket - Intake	1
51A	99-0978	Gasket - Intake	1
161	99-0979	Base - Air Cleaner/Primer	1
◆◆★163	99-0976	Gasket - Air Cleaner	1
202	99-0981	Link - Governor	1
209	99-0982	Spring - Governor	1
259	99-0984	Grommet	1
445	98-9212	Filter - Air	1

Ref. No.	Part No.	Description	No. Used
467	98-9208	Knob	1
620	99-0908	Bracket - Control	1
621	99-0986	Switch - Stop	1
642	98-9207	Cover - Air Cleaner	1
967	98-0989	Filter - Air	1
971	99-0990	Screw - Hex.	1
976	99-0991	Primer - Carburetor	1

◆ Included in Carburetor Kit - Part No. 99-0901

◆◆ Included in Carburetor Gasket Set - Part No. 99-0903

★ Included in Gasket Set - Part No. 99-0902



Assemblies include all parts shown in frames.

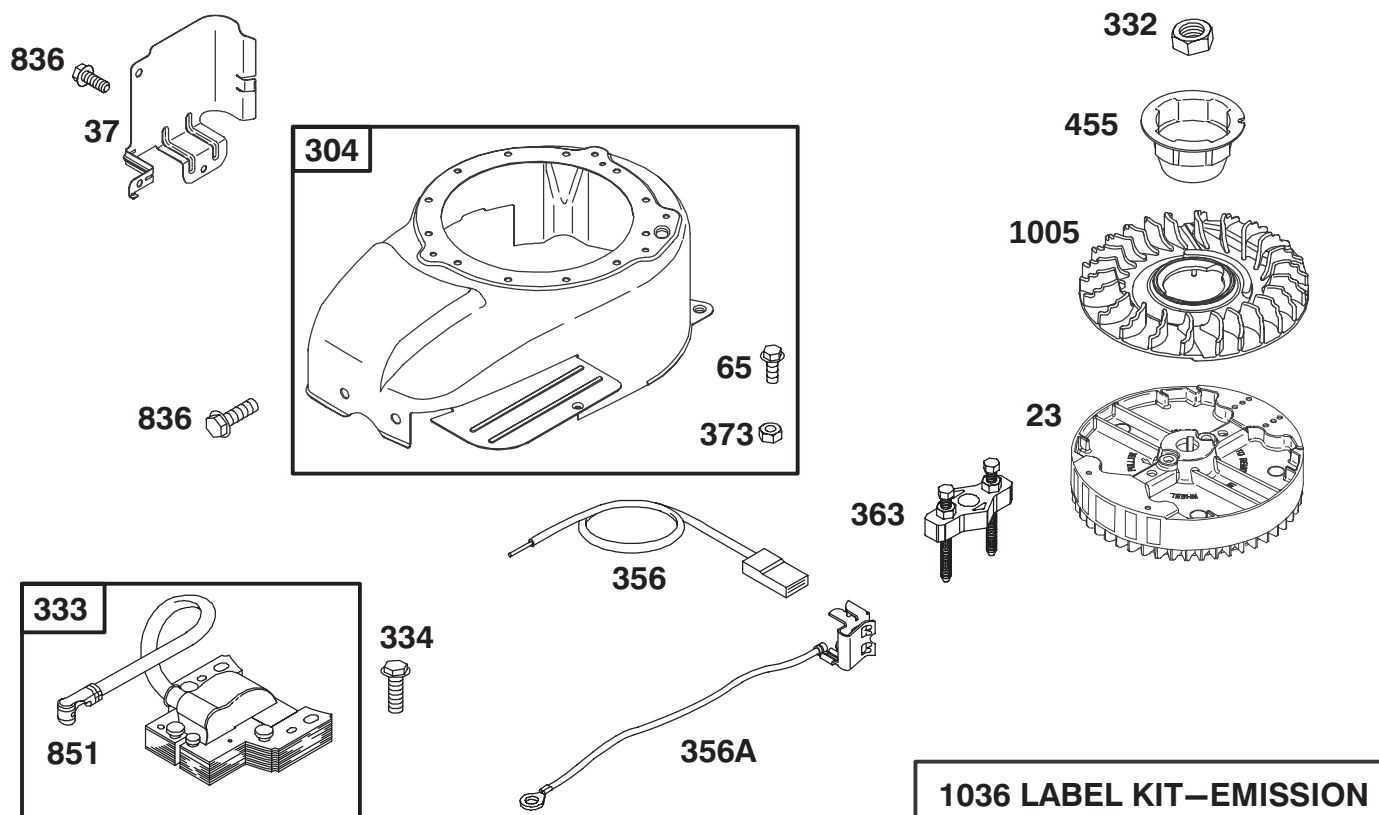
ENGINE GTS—200

Ref. No.	Part No.	Description	No. Used
182	98—9205	Bracket — Tank Mounting	1
188A	98—9202	Screw — Hex.	1
300	99—0995	Muffler — Exhaust	1
305A	99—9204	Screw — Hex.	1
305B	99—0998	Screw — Hex.	1
346	99—1047	Screw — Hex.	1

Ref. No.	Part No.	Description	No. Used
346A	99—0999	Screw — Hex.	1
832	98—9206	Guard — Muffler	1
836	99—0941	Screw — Hex.	1
†★883	99—0947	Gasket — Exhaust	1
930	98—9203	Guard — Rewind	1

★ Included in Gasket Set — Part No. 99—0902

† Included in Vavel Overhaul Gasket Set — Part No. 99—0904

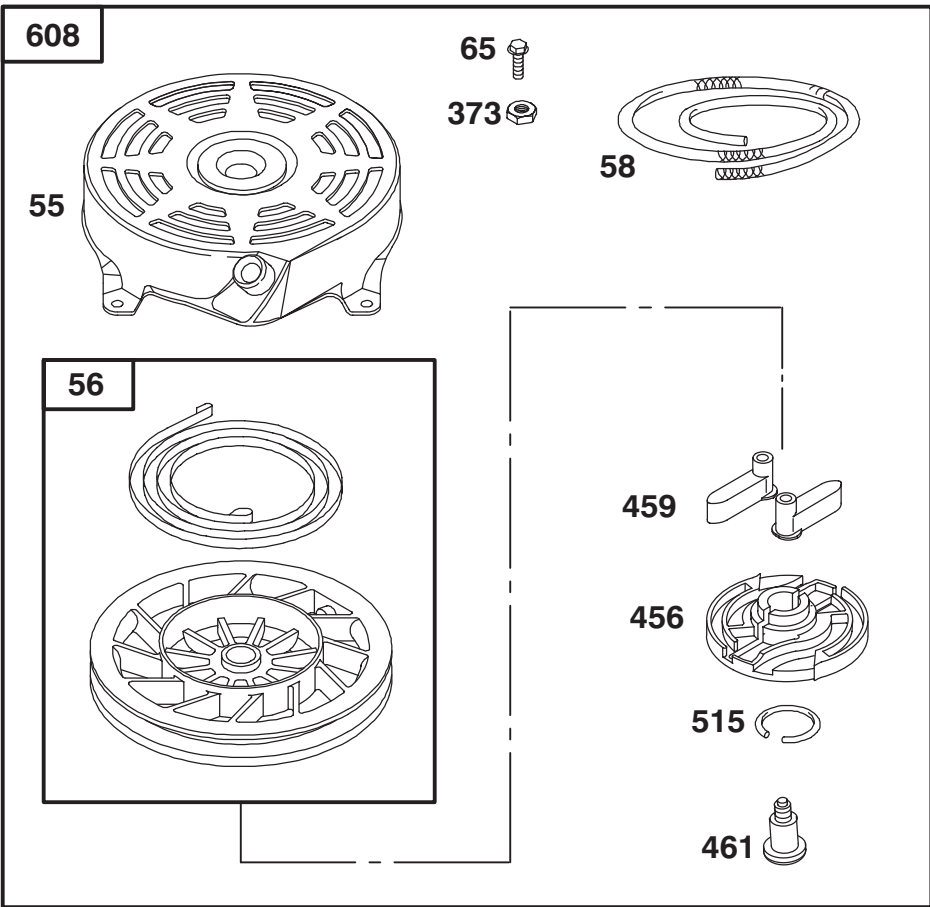


Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
23	99-1001	Flywheel	1
37	99-1013	Guard - Flywheel	1
65	99-1002	Screw - Hex.	1
304	99-1003	Housing - Blower	1
332	99-1004	Nut - Flywheel	1
333	99-1005	Armature - Magneto	1
334	99-1006	Screw - Hex.	1
356	99-1007	Wire - Stop	1

Ref. No.	Part No.	Description	No. Used
356A	99-0910	Wire - Stop	1
363	99-1008	Puller - Flywheel	1
373	99-1009	Nut - Hex.	1
455	99-1010	Cup - Flywheel	1
836	99-0941	Screw - Hex.	1
851	77-9450	Terminal - Cable	1
1005	99-1015	Fan - Flywheel	1
1036	99-1016	Label Kit - Emission	1

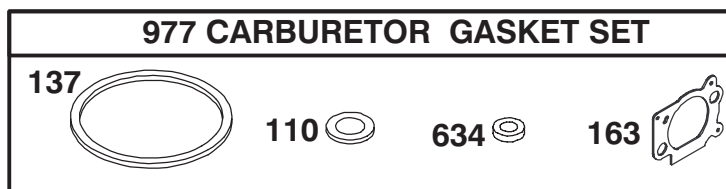
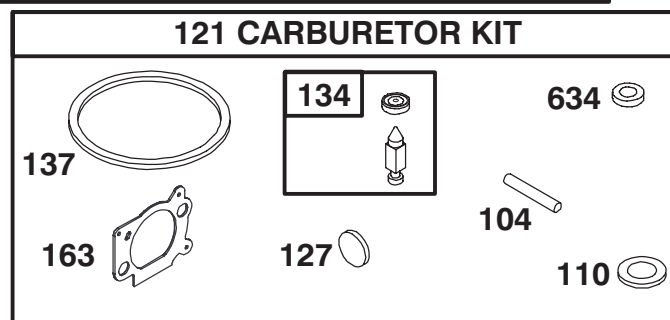
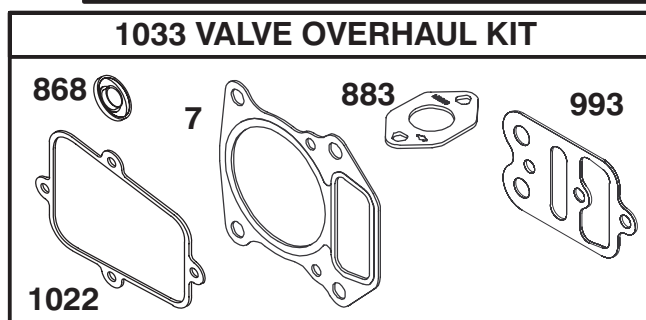
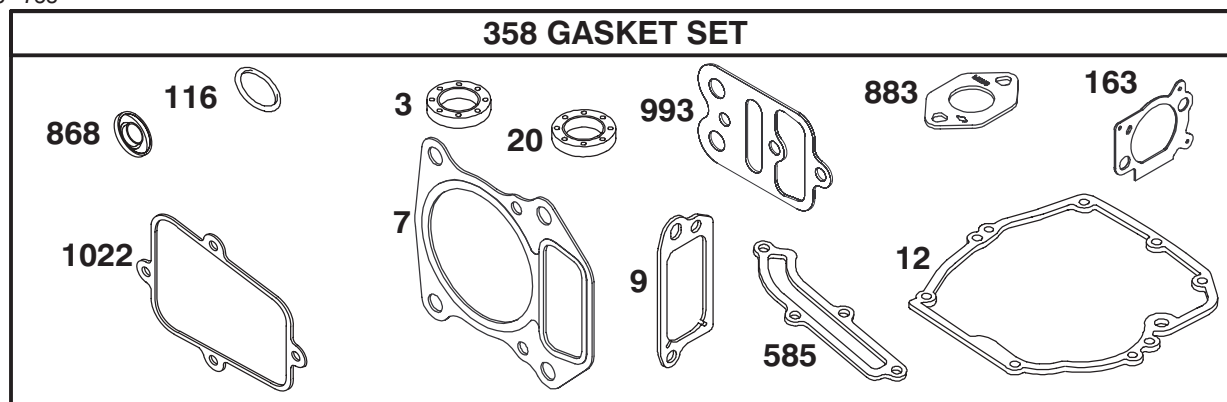


Assemblies include all parts shown in frames.

ENGINE GTS—200

Ref. No.	Part No.	Description	No. Used
55	99-1048	Housing — Rewind Starter	1
56	94-1657	Pulley — Starter	1
58	94-1668	Rope — Starter	1
59	77-7210	Insert — Starter Grip	1
60	77-8520	Grip — Starter Rope	1
65	99-1002	Screw — Hex.	1

Ref. No.	Part No.	Description	No. Used
373	99-1009	Nut — Hex.	1
456	94-1659	Retainer — Spring	1
459	94-1654	Pawl — Ratchet	1
461	94-1660	Screw — Shoulder	1
515	94-1655	Spring — Friction	1
608	98-9215	Starter — Rewind	1



Assemblies include all parts shown in frames.

ENGINE GTS-200

Ref. No.	Part No.	Description	No. Used
★3	99-0912	Seal – Oil	1
†★7	99-0930	Gasket – Cylinder Head	1
†★9	99-0913	Gasket – Breather	1
★12	99-0953	Gasket – Crankcase	1
★20	99-0955	Seal – Oil	1
●104	99-0970	Pin – Float Hinge	1
●◆110		Washer – Bowl (Sold in Kit Only).	1
★116	99-0916	Seal – O Ring	1
121	99-0901	Carburetor Kit	1
●127		Plug – Welch (Sold in Kit Only).	1
●134	77-8110	Valve – Needle	1
●◆137		Gasket – Bowl (Sold in Kit Only).	1

Ref. No.	Part No.	Description	No. Used
●◆★163	99-0976	Gasket – Air Cleaner	1
358	99-0902	Gasket Set	1
★585	99-0923	Gasket – Breather	1
●◆634		Washer – Foam (Sold in Kit Only).	1
†★868	99-0946	Seal – Valve	1
†★883	99-0947	Gasket – Exhaust	1
977	99-0903	Gasket Set – Carburetor	1
†★993	99-0948	Gasket – Plate	1
†★1022	99-0907	Gasket – Rocker Cover	1
1033	99-0904	Gasket Set – Valve Overhaul	1

★ Included in Gasket Set – Part No. 99-0902

◆ Included in Carburetor Gasket Set – Part No. 99-0903

† Included in Valve Overhaul Gasket Set – Part No. 99-0904

● Included in Carburetor Kit – Part No. 99-0901

Toro Part Number Index

Part No.	Page No.	Ref. No.	Qty.	Description
612066	7	13	2	Key Burg—Nort
3-3287	5	13	2	Spacer—Handle Latch
3-7501	5	19	1	Washer
13-5149	9	9	1	Shaft—Input
13-9739	9	10	1	Upper Case Assembly
14-9419	3	19	1	Blade
17-9427	6	19	1	Screw—Hdle
25-7740	1	12	2	Knob—Arm
25-7740	7	18	2	Knob—Arm
27-6232	1	9	2	Bolt—Wheel
27-7210	5	14	2	Screw—Shoulder
29-9271	9	27	1	Gear—42t
29-9330	9	30	2	Key—Shift
29-9340	9	32	1	Collar—Shift
29-9560	7	19	1	Shift Lever
29-9570	9	39	1	Bushing—Yoke
29-9690	9	24	1	Washer—Flat
33-3208	1	18	1	Rod—Shield
33-4820	10	1	1	Hinge—Door
36-4770	9	26	3	Spacer—Gear
36-4780	9	33	3	Washer—Flat
36-4792	9	12	4	Washer—Thrust
36-6910	10	4	2	Spring
36-8070	7	1	1	V—Belt
37-7260	1	22	2	Screw—HH
39-6650	9	64	1	Gear—18t
39-6660	9	71	1	Pinion—bevel
39-6720	9	31	1	Sleeve
39-6740	9	15	1	Pulley
39-7842	9	68	1	Key—Square
39-9160	7	7	2	Gear—Pinion
39-9650	7	12	2	Spring—Comp
40-1940	1	3	4	Washer—Wheel Bolt
42-0884	3	35	1	V—Belt
42-3190	3	12	2	Bolt—Blade
42-4020	10	5	1	Frame—Bag
42-4030	10	2	1	Frame—Bag
42-4740	9	28	1	Gear—38t
42-6890	3	14	1	ASM—Hub
44-0580	1	17	1	Shield — Trailing
46-3540	9	66	1	Gear—12t
46-3550	9	65	1	Gear—14t
46-3560	9	25	1	Gear—52t
46-5400-03	1	1:7	1	Shield—21 In
46-5631	3	37	2	Hub—Idler Pulley
46-5650	3	36	1	Pulley—Idler
46-5693	3	16	1	Shield—Bbc
46-6290	1	1:10	1	O Ring
46-6430	6	11	1	Screw—Handle
46-6810	2	39	1	Screw & Washer ASM
46-6811	2	51	1	Screw/Washer V
46-6811	1	1:11	2	Screw/Washer V
46-7030	5	11	1	Retainer—Cable
46-7040	3	47	1	Screw—Thd Form
46-8081	5	17	1	Guide—Rope
46-8090	1	28	2	Screw—Plastite
46-8091	4	8	2	Special—HWH
47-2910	9	72	1	Washer—Thrust
47-6730	9	21	2	Seal
47-6730	7	16:1	2	Seal—Oil
47-7260	9	10:2	1	Seal
47-7270	9	10:1	2	Bearing—Needle

*Not Illustrated

Toro Part Number Index (cont.)

Part No.	Page No.	Ref. No.	Qty.	Description
48-2060	9	3	2	Bearing—Needle
48-2060	7	16:2	2	Bearing—Roller
48-2170	7	4	2	Cap—End
48-2810	5	15	1	Rod—Bag Support
48-2840	10	7	1	Door—bag
49-1631	6	18	1	Spacer—Support
49-2040	9	37	14	Screw—Self Tapping
49-2040	2	42	8	Screw—Taptite
49-2810	3	25	1	Link — Control
49-2820	3	28	1	Lever
49-7700	7	15	2	Washer—Outer Thrust
49-7950	3	27	1	Sleeve—Bellcrank
49-7960	3	26	1	Bellcrank
49-7970	3	30	1	Spring—Torsion
49-8461-03	9	18	1	Bracket—guide Belt
49-8740	1	19	1	Quadrant—LH Rear
49-8750	1	24	1	Quadrant—RH Rear
49-8760	1	13	1	Quadrant—LH Front
49-8770	2	43	1	Quadrant—RH Front
51-3210	4	3	2	Line—Fuel 5.68
52-2410	8	2:1	2	Hub—Bearing Support
52-2410	1	10:3	2	Hub—Bearing Supt
52-2440	1	10:4	2	Spacer—Bearing
52-2440	8	2:2	2	Spacer—Bearing
52-2450	1	10:5	4	Bearing—Wheel
52-2450	7	16:3	2	Bearing—Wheel
52-2450	8	2:3	4	Bearing—Wheel
52-2480	1	8	2	Spacer—Wheel
52-3480	3	13:1	2	Dampener—Vibration
53-7720	1	10	2	Wheel & Tire ASM
53-7740	1	10:1	2	Tire
53-7740	8	1	2	Tire—8.00
53-7780-06	1	10:8	4	Plate—Wheel Half
53-7780	8	2:4	2	Plate—Wheel Half
53-7950	9	67	1	Shaft—Intermediate
54-9190	3	22	2	Nut—Lock
55-8010	9	34	1	Sleeve—Gear
55-8020	9	29	1	Retainer—Key
56-6160	3	11	1	Flywheel *B
56-6180	3	10	1	Driver—Pulley
60-8870	9	23	1	Yoke—Shift
61-8300	1	7	2	Pivot Arm Wa — Front
62-3720	7	27	1	Cable Clamp
62-3830	7	6	2	Washer—Outer Thrust
62-4280	3	17	1	Spacer—Blade
65-5280	3	45	1	Retainer—Spring
66-0570-03	3	8	1	Brkt—Belt Guide
66-7560	1	5	2	Front Spring Arm ASM
66-7561	7	17	2	Rear Spring Arm ASM
68-9780	3	32	2	Bearing
70-1160	3	31	1	Washer — Pm
71-9280	4	4	1	Filter—Fuel
71-9310	6	8	1	Spacer
71-9320	6	9	1	Spacer
71-9350	2	34	1	Bracket—Spring
74-1640	7	8	2	Cover—Wheel
74-1650	7	11	2	Spacer—Wheel Cover
74-1720	7	9	2	Wheel & Tire ASM Sp
74-1741-03	5	10	1	Brkt—Traction Adj. (Black)
74-1750-03	9	17	1	Bracket—Traction Engage
74-1760	9	63	1	Gear—Bevel
74-1810	7	3	2	Washer

*Not Illustrated

Toro Part Number Index (cont.)

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74-1851	7	16	2	Pivot Arm Assembly
74-1861	9	*	1	Gear Case Assembly Complete
74-1890	9	8	1	Shaft-Output
74-1920	9	40	1	Case-Lower
76-4640	1	27:3	1	Latch-Discharge Plug
76-4650	1	27:4	1	Grip-Latch
76-4660	1	33	1	Spring-Door
77-0502	1	27	1	Discharge Plug Assembly
80-2770	3	21	1	Anti-Scalp Cup
80-3770	1	32	1	Spring-Door Ret
82-9151	2	36	1	Tunnel-Discharge
84-4960	3	4	1	Decal - Proline
84-8361-03	5	6	1	Latch-LH Handle
84-8401-03	5	21	1	Latch-RH Handle
84-8870	3	48	1	Guide-Spring
84-8880-03	3	49	1	Bracket-Spring
84-8930	2	48	2	Shield-Retainer
84-8930	4	9	1	Shield-Retainer
84-8990	6	24	1	Bbc Lever Wa
84-9000	6	21	1	Traction Lever Wa
84-9030	6	26	1	Spacer-Control Bracket
84-9040	3	50	1	Pin-Cable
84-9040	6	25	2	Pin-Cable
84-9050	3	44	1	Pin-Spring
84-9100	3	46	1	Spring-Bbc
84-9110	6	6	1	Cable-Clutch
84-9120	6	5	1	Cable-Traction
84-9130	3	34	1	Brake Plate Wa
84-9170-03	4	5	1	Tank Base Wa (Black)
84-9180	3	42	1	Brake Plate Assembly
85-6720	6	17:3	1	Decal-Proline Panel
85-6750	6	2	1	Spring-Control
85-6780	6	33	1	Retainer-Throttle Cable
85-6880	3	33	1	Spring-Torsion
86-9320	6	20	1	Bushing-Nylon Flange
91-2255-03	3	20	1	Stiffener-Blade Bbc
92-1720	1	1:3	1	Kicker - Front
92-1730	1	1:4	1	Kicker - R.h.
92-1750	1	1:2	1	Kicker - Rear, Sp
92-1778-03	6	15	1	Bracket-Control
92-4957-06	8	2:7	2	Asm-Wheel Half &
92-6316	7	16:5	1	Zerk-Special Drive
92-7988	2	46	1	Decal - Recycler
93-3154	1	29	1	Latch-Plate
93-3166	4	1	1	Tank - Fuel
93-6654	1	1:8	1	Decal - Danger - Covers
93-6655	6	17:4	1	Decal-Rear Panel
93-6664	2	35	1	Decal - Int'l Grease
93-7198	4	2	1	Gas Cap Assembly
93-7351	1	30	1	ASM - Discharge Door
93-8470	3	5	1	Screw-Clamp F/W Engine
94-9431	3	13	1	ASM-Brake Drum
95-1727	4	7	2	Screw-Engine Mount
95-2747	1	1:9	1	Fitting - Washout
98-2004	3	3	1	Decal - Engine
98-2005	6	4	1	Control-Throttle
98-2006	6	17:1	1	Decal-Control Panel
98-2047	6	13	1	Cable - Throttle
98-2385-03	5	1	1	Handle
98-3214	1	21	1	Cover-Belt,Sp (Com'l)
98-4995-03	6	1	1	Control Bar Wa(Black)
98-7144	1	1	1	Housing

*Not Illustrated

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98-9227	2	54	1	Guard - Primer
98-9246	3	1	1	ASM-Engine
99-2541	6	34	1	Cable-Shift,Bbc
99-2542	6	32	1	Control-Shift,Bbc
99-8137	6	17	1	Panel ASM
2210-249	3	6	1	Clamp-Casing W Engine
2210-316	3	2	1	Stop-Rope F/W Engine
2412-95	4	6	4	Clamp-Fuel Line
252-103	9	69	2	Bearing-Closed
257-3	1	6	2	Washer-Thrust
302-63	9	9:1	1	Fitting-Grease
321-2	1	10:6	8	Screw-Hex Hd
321-2	8	2:5	8	Screw-Hex Hd
321-7	1	26	2	Screw-HH
321-9	5	18	1	Screw-HH
322-6	3	38	1	Screw-HH
322-6	5	9	2	Screw-HH
322-7	5	7	2	Screw-HH
322-19	6	10	1	Screw-HH
323-6	2	47	2	Screw-HH
323-13	7	10	2	Screw-HH
3250-12	6	3	8	Screw-PPH
3256-22	1	25	2	Washer-Flat
3256-23	3	24	1	Washer-Flat
3256-45	9	75	1	Washer-Flat
3257-1	9	74	2	Key-Woodruff
3257-17	3	9	1	Key-Hi-Pro
3272-1	3	43	2	Pin-Cotter
3272-1	6	22	1	Pin-Cotter
3285-19	9	35	1	Pin-Groove
3290-378	5	2	2	Tie-Cable
3290-378	6	12	2	Tie-Cable
3290-422	10	3	2	Nut-Push
3290-456	5	5	4	Washer-Belleville
3295-35	1	27:1	1	Rivet
3296-2	6	7	8	Nut-Lock Ni
3296-5	9	16	1	Nut-Lock
3296-6	1	2	2	Nut-Lock Ni
3296-29	5	4	4	Nut-Lock Ni
3296-29	6	14	1	Nut-Lock Ni
3296-33	3	18	1	Nut-Lock Ni
3296-39	2	49	2	Nut-Lock Ni
3296-42	8	2:6	8	Nut-Lock
3296-42	1	10:7	8	Nut-Lock Ni
3296-42	1	23	2	Nut-Lock Ni
3296-42	5	16	1	Nut-Lock Ni
3296-42	6	16	1	Nut-Lock Ni
3296-47	3	39	1	Nut-Lock Ni
3296-47	5	23	2	Nut-Lock Ni
3296-58	6	23	1	Nut-Lock Ni
32104-76	6	31	6	Screw-Acorn Slot
32104-96	3	29	1	Screw-HH
32104-107	3	23	1	Screw-HH
32111-7	5	3	2	Nut-Cap
32121-99	7	20	1	Pin-Coil
32144-70	1	1:6	4	Screw-Taptite
32144-70	3	41	2	Screw-Taptite
32144-70	5	22	1	Screw-Taptite
32144-70	7	23	1	Screw-Taptite
32144-102	3	7	3	Screw-HH
32144-111	1	1:5	6	Screw-Plask

*Not Illustrated

Toro Part Number Index (cont.)

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32151-68	7	14	4	Ring-Retaining
32151-86	6	27	1	E-Ring - Throt & Tract
32152-2	1	4	2	Nut-Conelock
32152-2	7	5	2	Nut-Conelock

[illegible]