



Count on it.

Form No. 3351-674 Rev A

Parts Catalog

Dingo® TX 420 Compact Utility Loader

Model No. 22306—Serial No. 240000501 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

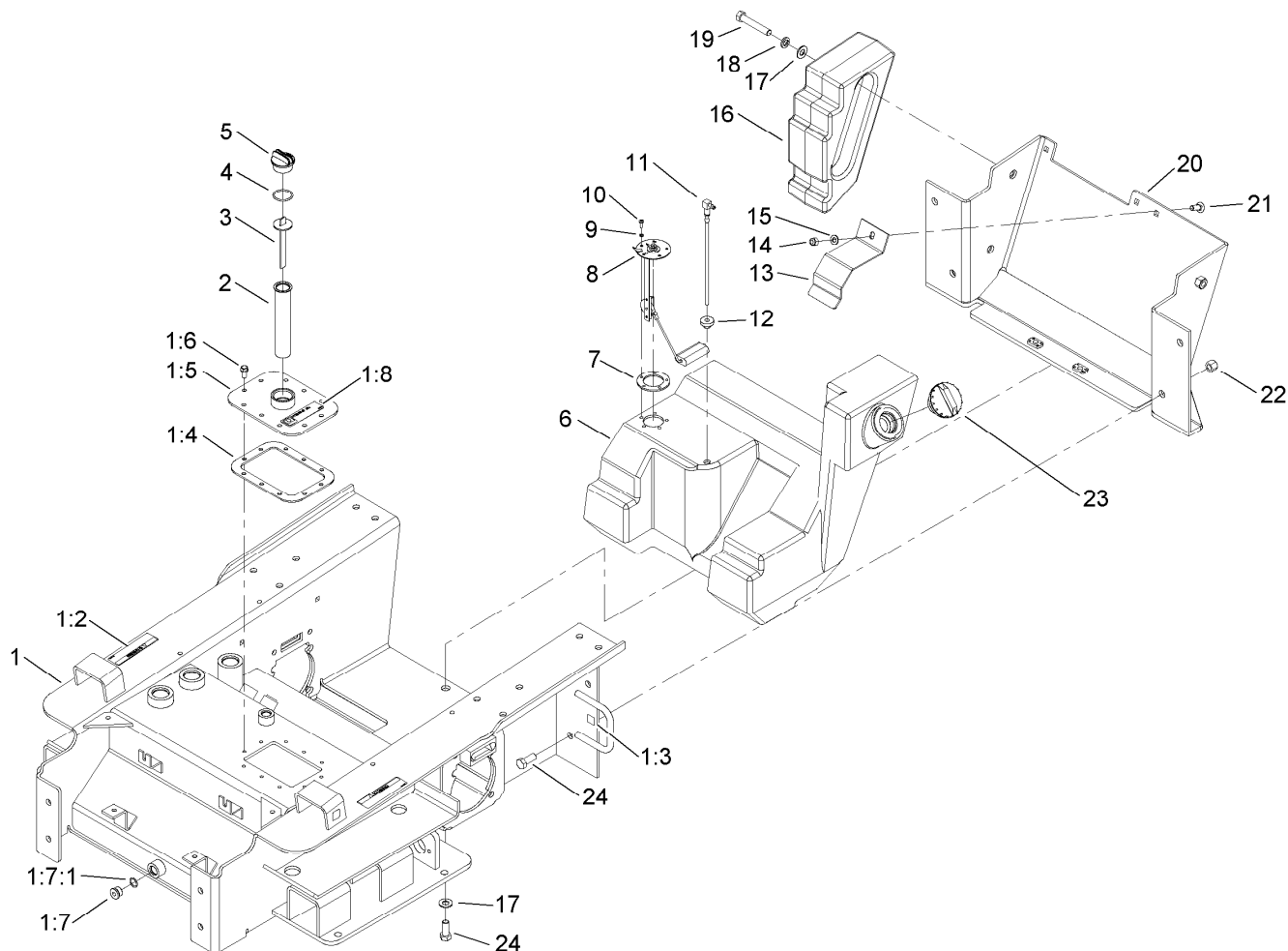
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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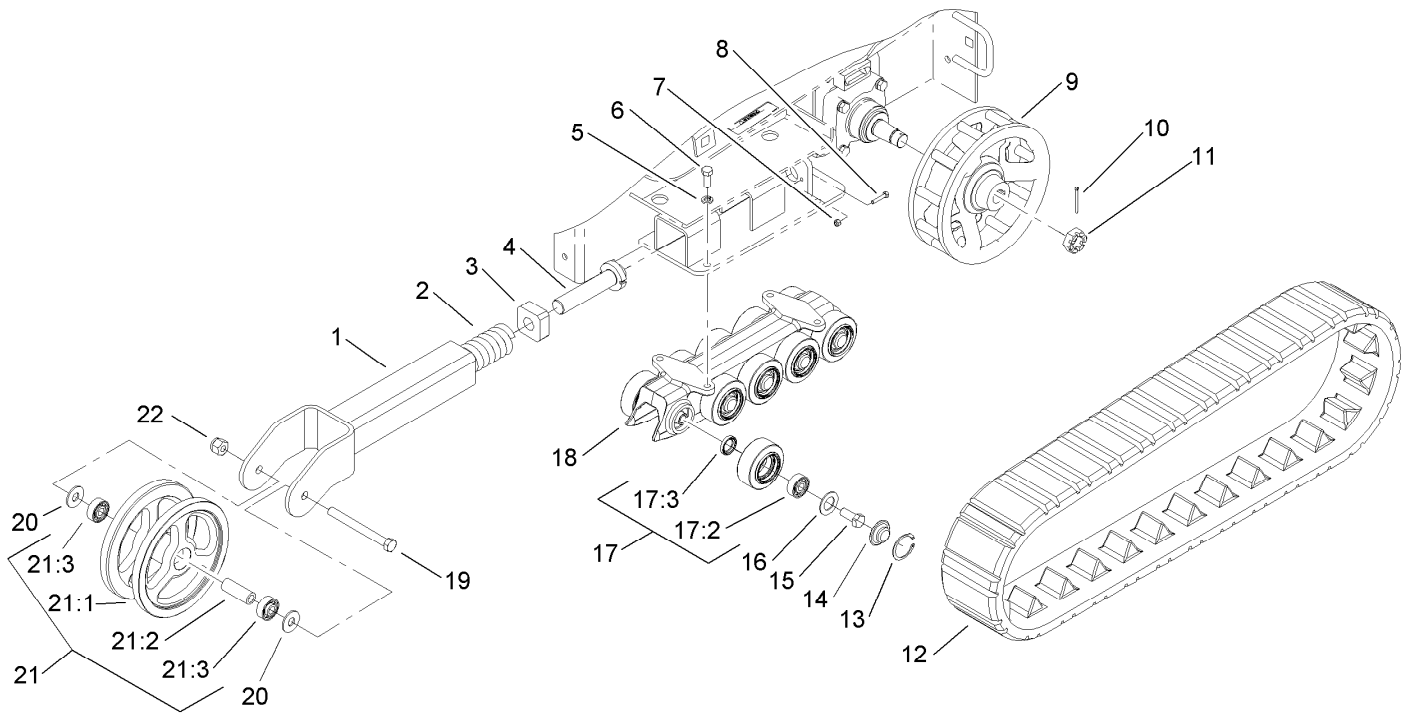
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Main Frame and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	105-5830	1	Chassis ASM
1:2	100-6141	2	Decal-Pinch
1:3	93-9084	4	Decal-Point, Lift
1:4	100-1253	1	Gasket-Cover, Access
1:5	104-8389-01	1	Tank Cover ASM
1:6	98-9940	10	Screw-HHF
1:7	353-988	2	Plug-Hex
1:7:1	237-79	1	O-Ring
1:8	105-8432	1	Decal-Oil, HYD
2	61-2790	1	Filter-Screen
3	100-2097	1	Dipstick-Oil
4	237-123	1	O-Ring
5	93-7498	1	Plug-Plastic
6	95-3619	1	Tank-Fuel
7	113372	1	Gasket-Sender, Fuel
8	100-1298	1	Sender-Fuel

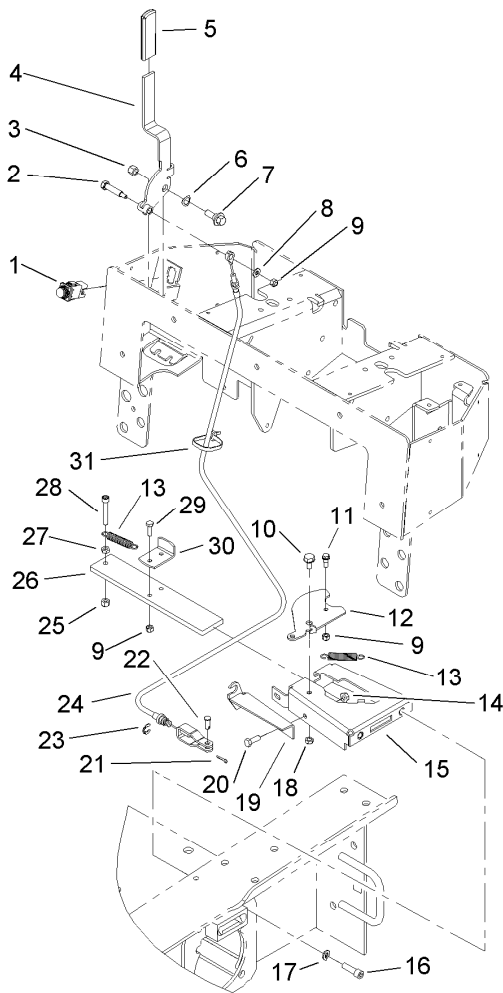
Ref.	Part Number	Qty.	Description
9	3253-17	5	Washer-Lock
10	3250-31	5	Screw-PPH
11	98-0185	1	Pipe-Stand
12	46-6560	1	Bushing
13	100-1257-03	1	Clamp-Tank, Fuel
14	3296-39	1	Nut-Lock, NI
15	3256-38	1	Washer-Flat
16	99-6165-01	2	Counterweight-Rear
17	3256-26	6	Washer-Flat
18	3253-7	4	Washer-Lock
19	325-12	4	Screw-HH
20	105-0373-01	1	Rear Frame Cover ASM
21	3231-22	1	Screw-CARR
22	3296-23	4	Nut-Lock, NI
23	93-3101	1	Cap-Fuel
24	325-5	6	Screw-HH



Track and Traction Assembly

Ref.	Part Number	Qty.	Description
1	98-9801-03	2	Tensioner Arm ASM
2	95-3624	2	Spring-Compression
3	95-3626	2	Block-Tensioner
4	98-9846	2	Bolt-Tensioner
5	3253-7	8	Washer-Lock
6	325-5	8	Screw-HH
7	3296-42	2	Nut-Lock, NI
8	321-13	2	Screw-HH
9	106-7655-03	2	Wheel-Drive, Tx 420
10	3272-20	2	Pin-Cotter
11	106-5738	2	Nut-Hex Slotted
12	98-9800	2	Track
13	106-7595	20	Ring-Snap, Internal
14	106-7557	20	Cap-Wheel, Bearing

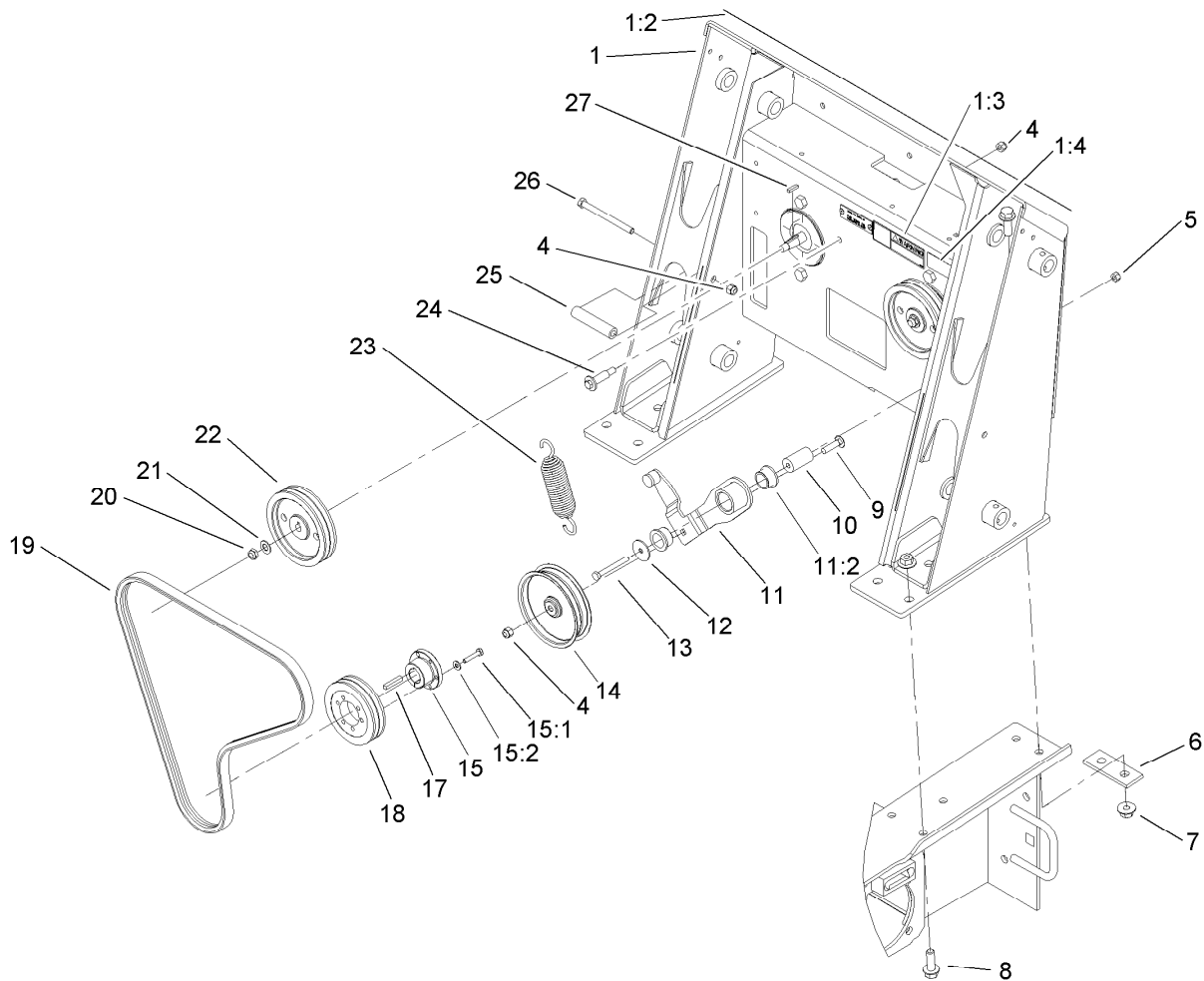
Ref.	Part Number	Qty.	Description
15	327-4	20	Screw-HH
16	106-7585	20	Gasket-Bogie
17	106-7621	20	Road Wheel ASM
17:2	93-4237	1	Bearing
17:3	253-118	1	Seal-Oil
18	106-7590-03	2	Guide-Track
19	327-17	2	Screw-HH
20	3256-7	4	Washer-Flat
21	104-5745	2	Tensioner Wheel ASM
21:1	104-5747-03	1	Wheel-Tensioner
21:2	98-9835	1	Spacer-Wheel, Tensioner
21:3	93-4237	2	Bearing
22	3296-24	2	Nut-Hex



Parking Brake Assembly

Ref.	Part Number	Qty.	Description
1	100-1268	1	Switch-Plunger
2	611792	1	Bolt-Shoulder
3	3296-6	1	Nut-Lock
4	106-9327-03	1	Brake Lever ASM
5	62-9130	1	Grip-Handle
6	3290-221	1	Washer-Spring
7	93-2364	1	Bolt-Shoulder
8	3256-22	1	Washer-Flat
9	3296-42	7	Nut-Lock, NI
10	37-8771	2	Bolt-Shoulder, HF
11	42-3560	2	Bolt-Shoulder
12	98-8443	2	Lever-Brake
13	87-4020	4	Spring-Extension
14	32128-20	4	Nut-HF
15	100-4200-03	2	Brake Housing ASM
16	3274-1	4	Screw-HSH

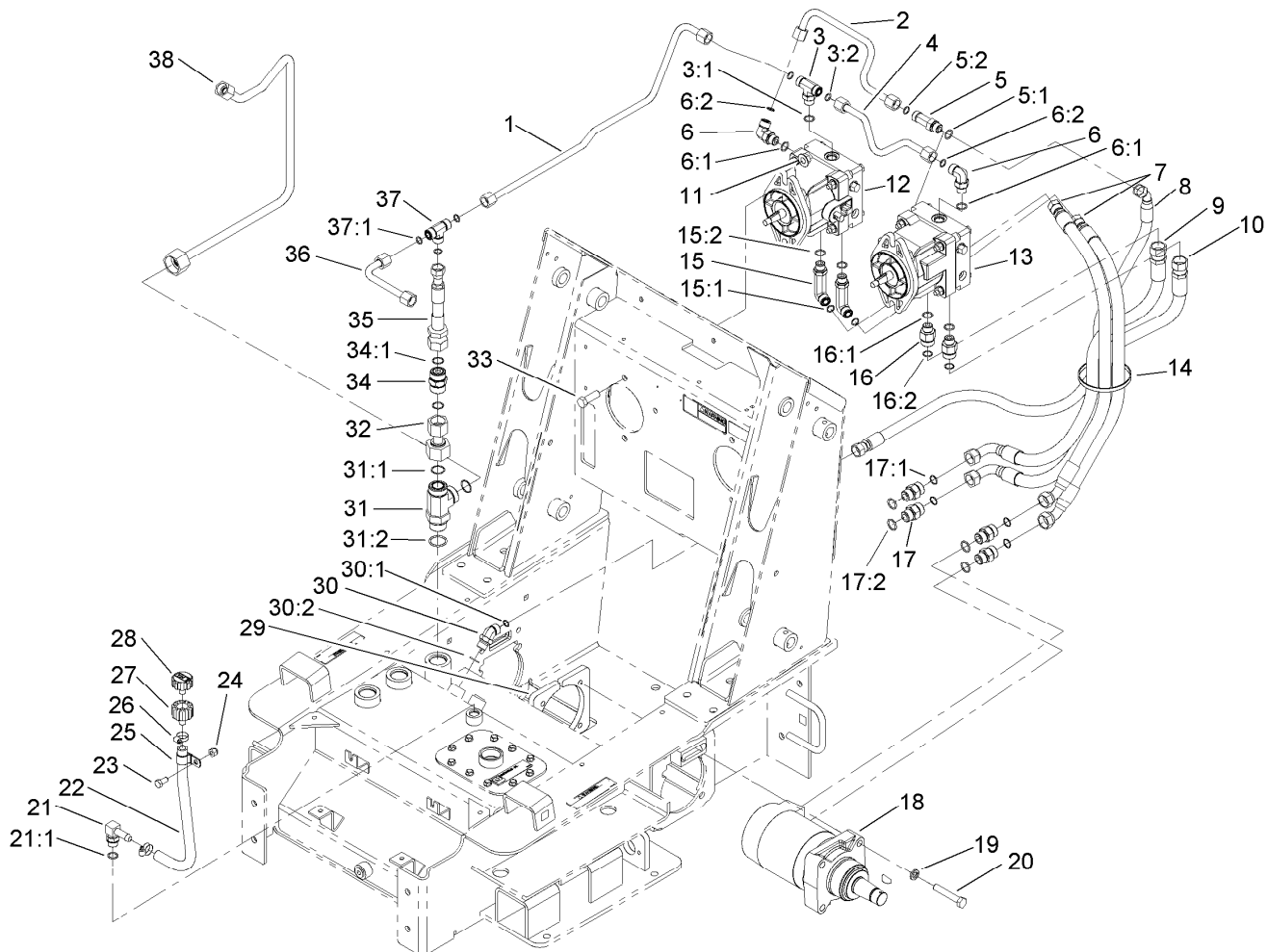
Ref.	Part Number	Qty.	Description
17	3253-5	4	Washer-Lock
18	3296-47	2	Nut-Lock,NI
19	98-8446-03	2	Bracket-Cable, Brake
20	322-4	4	Screw-HH
21	3272-9	2	Pin-Cotter
22	283-62	2	Pin-Clevis
23	32151-43	2	Ring-Clip
24	100-1283	2	Cable-Brake
25	3296-29	2	Nut-Lock, NI
26	106-7550-03	2	Plate-Brake
27	3218-2	2	Nut-Hex Jam
28	3274-86	2	Screw-HSH
29	321-5	4	Screw-HH
30	98-8448	2	Stop-Brake
31	3290-378	2	Tie-Cable



Loader Tower and Drive Assembly

Ref.	Part Number	Qty.	Description
1	106-9300	1	Loader Tower ASM
1:2	106-9305	1	Decal-Panel, Control
1:3	80-8040	1	Decal-Warning
1:4	107-9323	1	Decal-Patent
4	3296-39	4	Nut-Lock, NI
5	3296-29	1	Nut-Lock, NI
6	100-6123-01	2	Plate-Stiffener
7	32128-52	10	Nut-Lock, Flange
8	100-6116	10	Screw-HHF
9	3231-26	1	Screw-CARR
10	104-5739	1	Spacer-Mounting
11	99-6167	1	Idler Arm ASM
11:2	256-132	2	Bushing-Flange
12	3256-68	1	Washer-Flat
13	322-13	1	Screw-HH

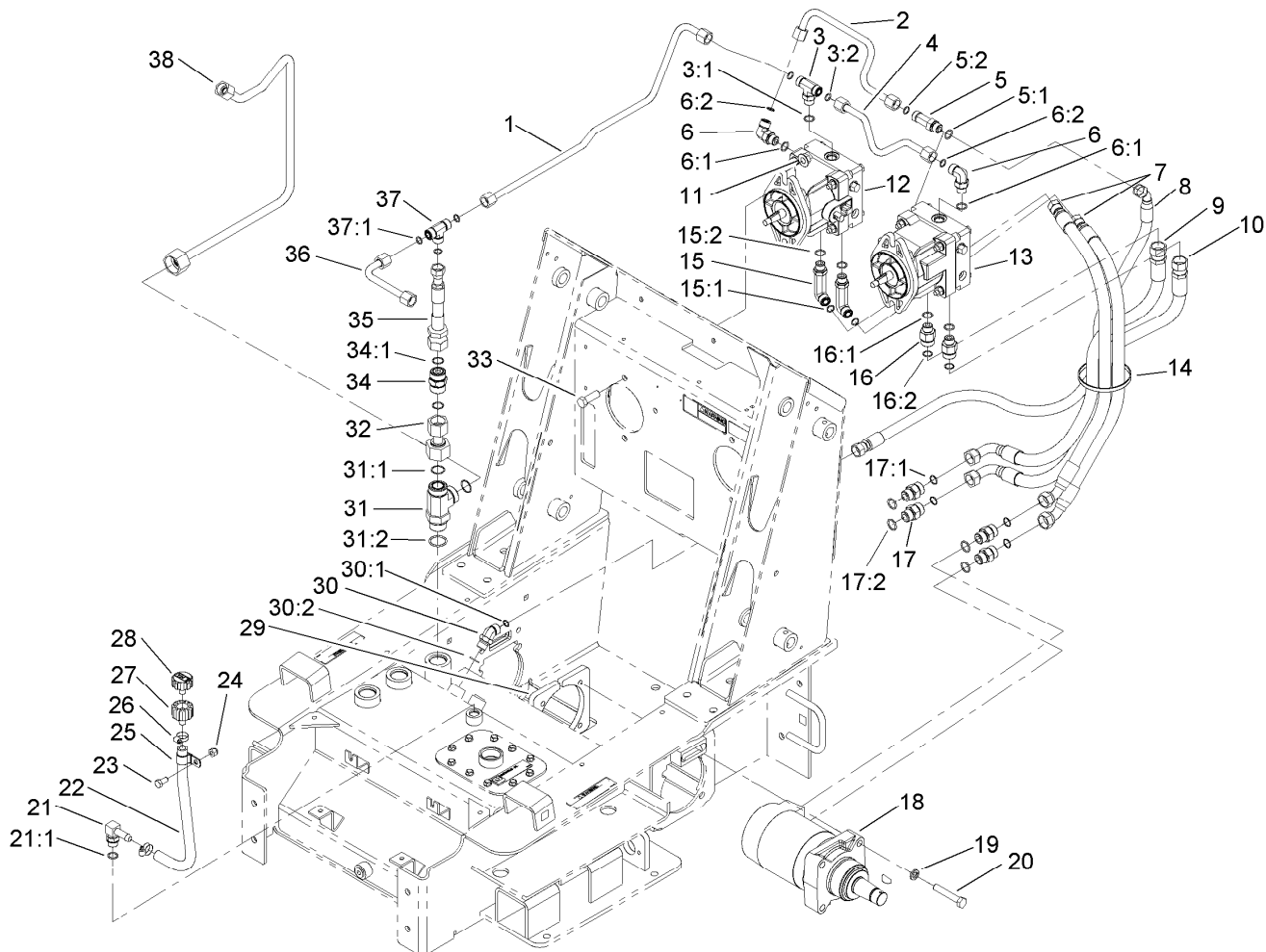
Ref.	Part Number	Qty.	Description
14	95-3707	1	Pulley-Idler
15	61-3340	1	Bushing
15:1	100-4208	3	Screw-HH
15:2	100-4209	3	Washer-Lock / Sp
17	67-7490	1	Key-Square
18	61-3330	1	Pulley
19	95-3611	1	V-Belt
20	3296-38	2	Nut-Lock, NI
21	3256-25	2	Washer-Flat
22	106-5710-03	2	Pulley
23	105-0383	1	Spring-Extension
24	56-6590	1	Bolt-Wheel
25	100-1271	2	Tube-Spacer
26	323-23	2	Screw-HH
27	3-6168	2	Key



Traction Hydraulics Assembly

Ref.	Part Number	Qty.	Description
1	106-9331	1	Hydraulic Tube ASM
2	98-0200	1	Tube-HYD
3	340-157	1	Fitting-HYD, Tee
3:1	237-79	1	O-Ring
3:2	237-30	2	O-Ring
4	106-9330	1	Tube-HYD
5	340-109	1	Fitting-Tee
5:1	237-79	1	O-Ring
5:2	237-30	2	O-Ring
6	340-98	2	Fitting-Elbow, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	98-0233	2	Hose-HYD
8	98-0201	1	Hose-HYD
9	98-0235	1	HYD Hose ASM
10	98-0177	1	HYD Hose ASM
11	32128-23	4	Nut-HF
12	106-5706	1	RH HYD Pump ASM
13	106-5705	1	LH HYD Pump ASM
14	3334-945	1	Tie-Cable
15	99-6160	2	Fitting-Elbow, 90 Long
15:1	237-30	1	O-Ring
15:2	237-79	1	O-Ring
16	340-155	2	Fitting-Straight
16:1	237-79	1	O-Ring
16:2	237-151	1	O-Ring
17	340-7	4	Fitting-Straight

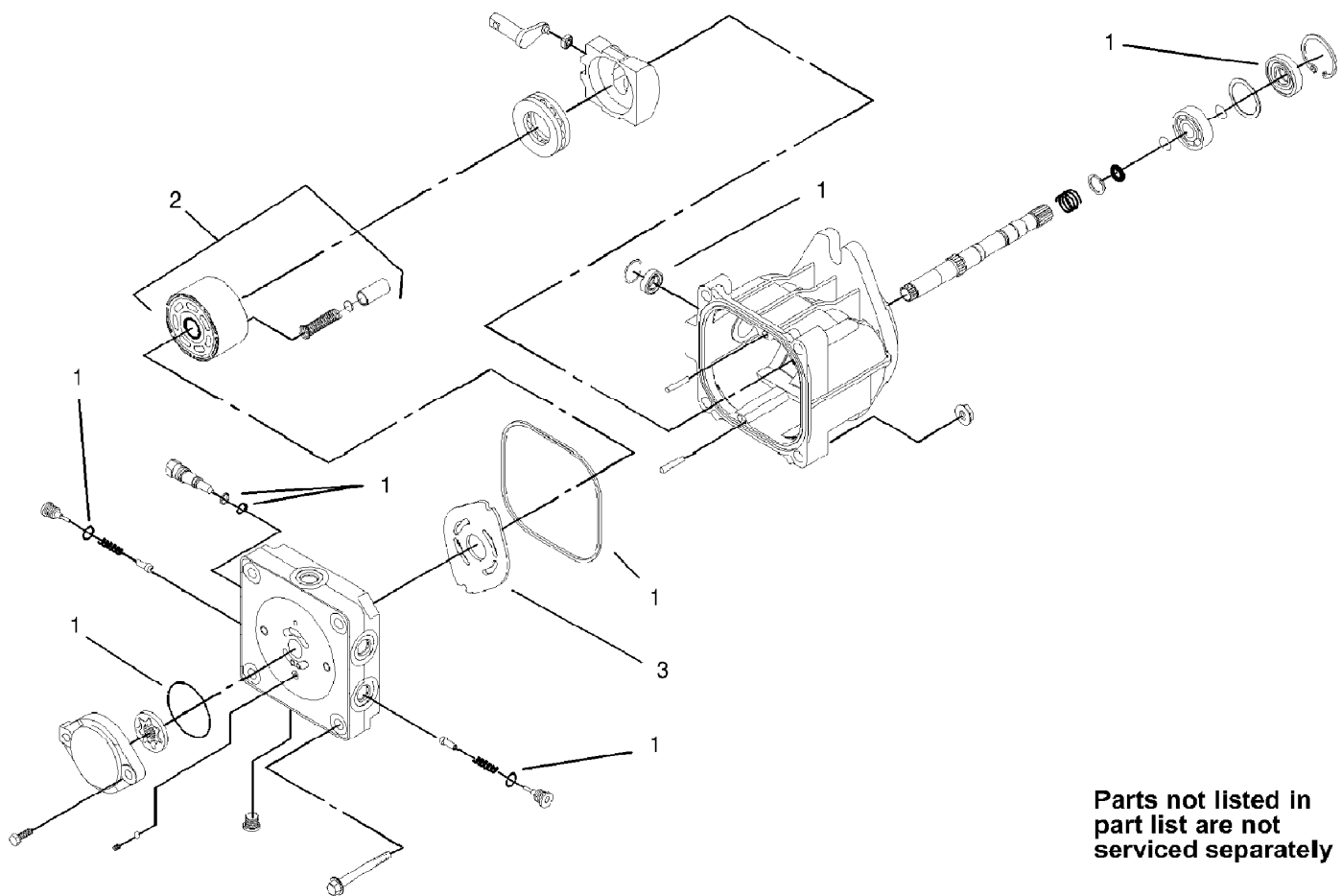
Ref.	Part Number	Qty.	Description
17:1	237-65	1	O-Ring
17:2	237-80	1	O-Ring
18	106-7654	2	HYD Motor ASM
19	3253-7	8	Washer-Lock
20	325-11	8	Screw-HH
21	354-120	1	Fitting-Elbow, 90
21:1	237-79	1	O-Ring
22	106-5709	1	Hose-Vent
23	323-4	1	Screw-HH
24	3296-39	1	Nut-Lock, NI
25	2412-4	1	Clamp-R
26	2412-36	2	Clamp-Hose
27	92-8020	1	Adapter-Breather
28	68-6150	1	Breather
29	98-2763-03	4	Plate-Mounting
30	340-101	1	Fitting-HYD, 45 DEG
30:1	237-30	1	O-Ring
30:2	237-79	1	O-Ring
31	104-3795	1	Fitting-Tee
31:1	340-65	2	O-Ring
31:2	237-146	1	O-Ring
32	105-0226	1	Tube-HYD
33	325-6	4	Screw-HH
34	99-6161	1	HYD Check Valve ASM
34:1	237-58	2	O-Ring
35	105-0225	1	HYD Hose ASM
36	95-3517	1	HYD Tube ASM



Traction Hydraulics Assembly (continued)

Ref.	Part Number	Qty.	Description
37	340-102	1	Adapter

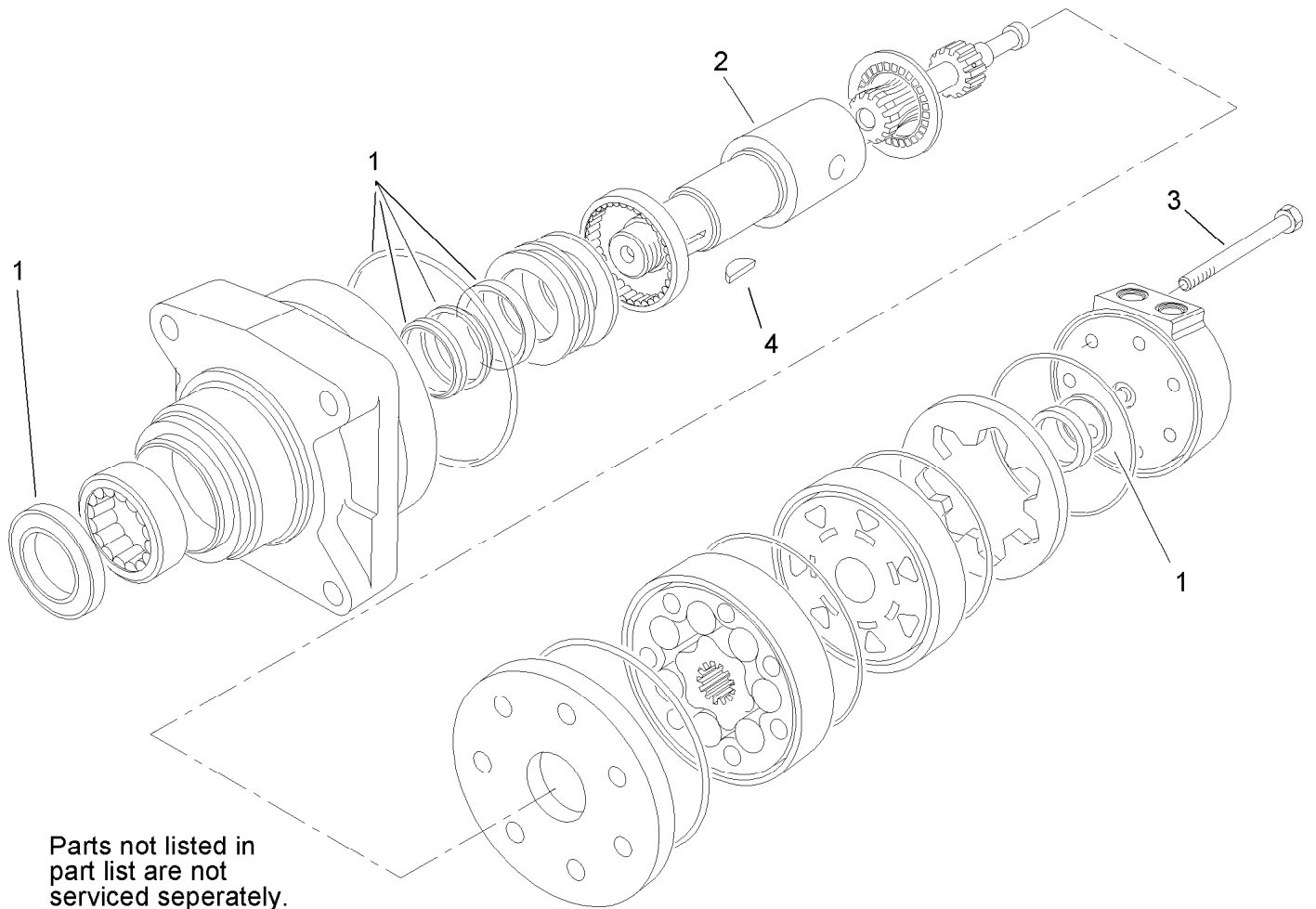
Ref.	Part Number	Qty.	Description
37:1	237-30	3	O-Ring
38	106-9332	1	HYD Tube ASM



Parts not listed in
part list are not
serviced separately

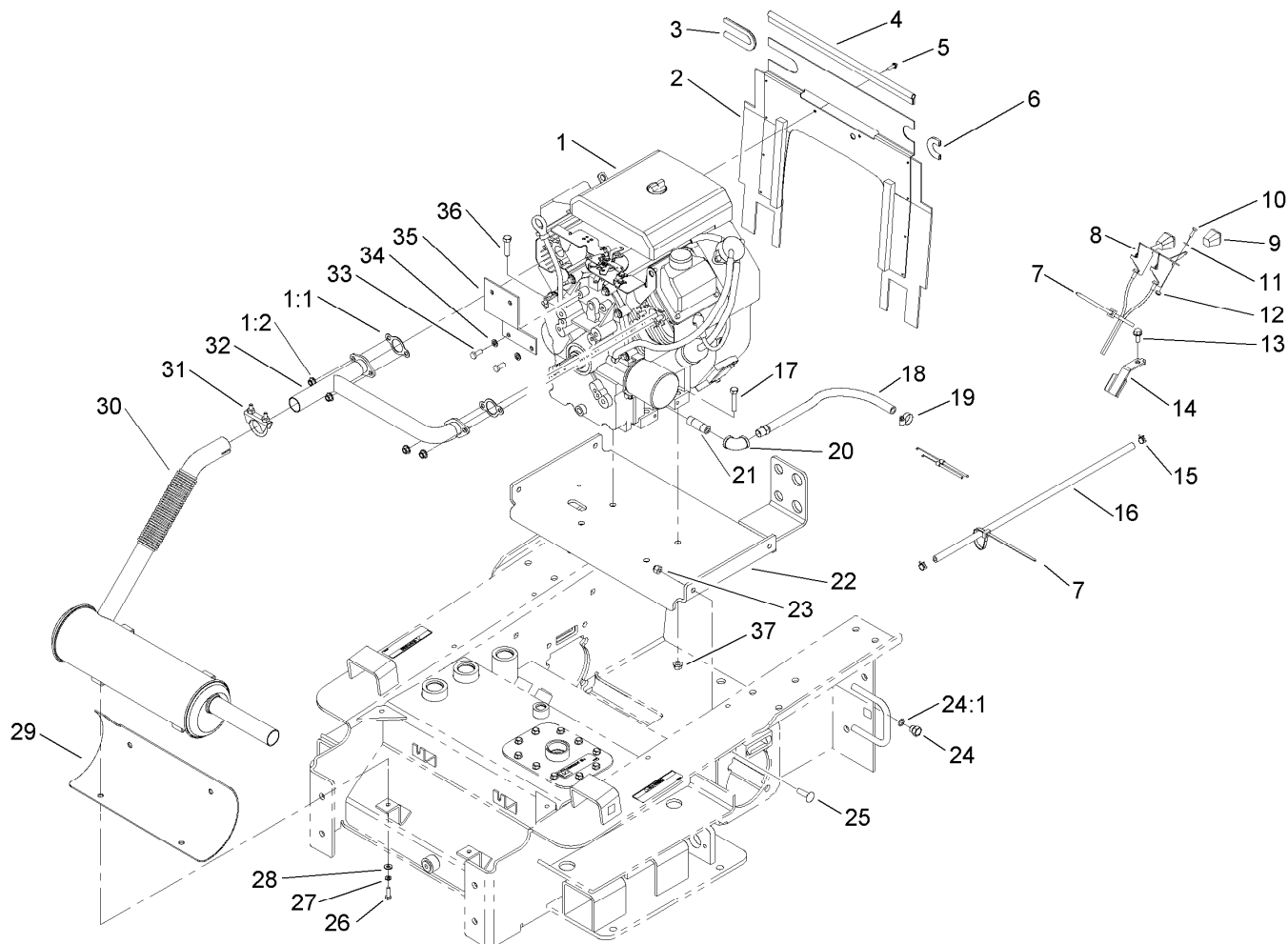
Hydraulic Pump Assembly No. 106-5705 and 106-5706

Ref.	Part Number	Qty.	Description
1	100-6110	1	Overhaul Seal Kit
2	94-1913	1	Cylinder Block ASM
3	100-6112	1	Plate-Valve



Hydraulic Motor Assembly No. 106-7654

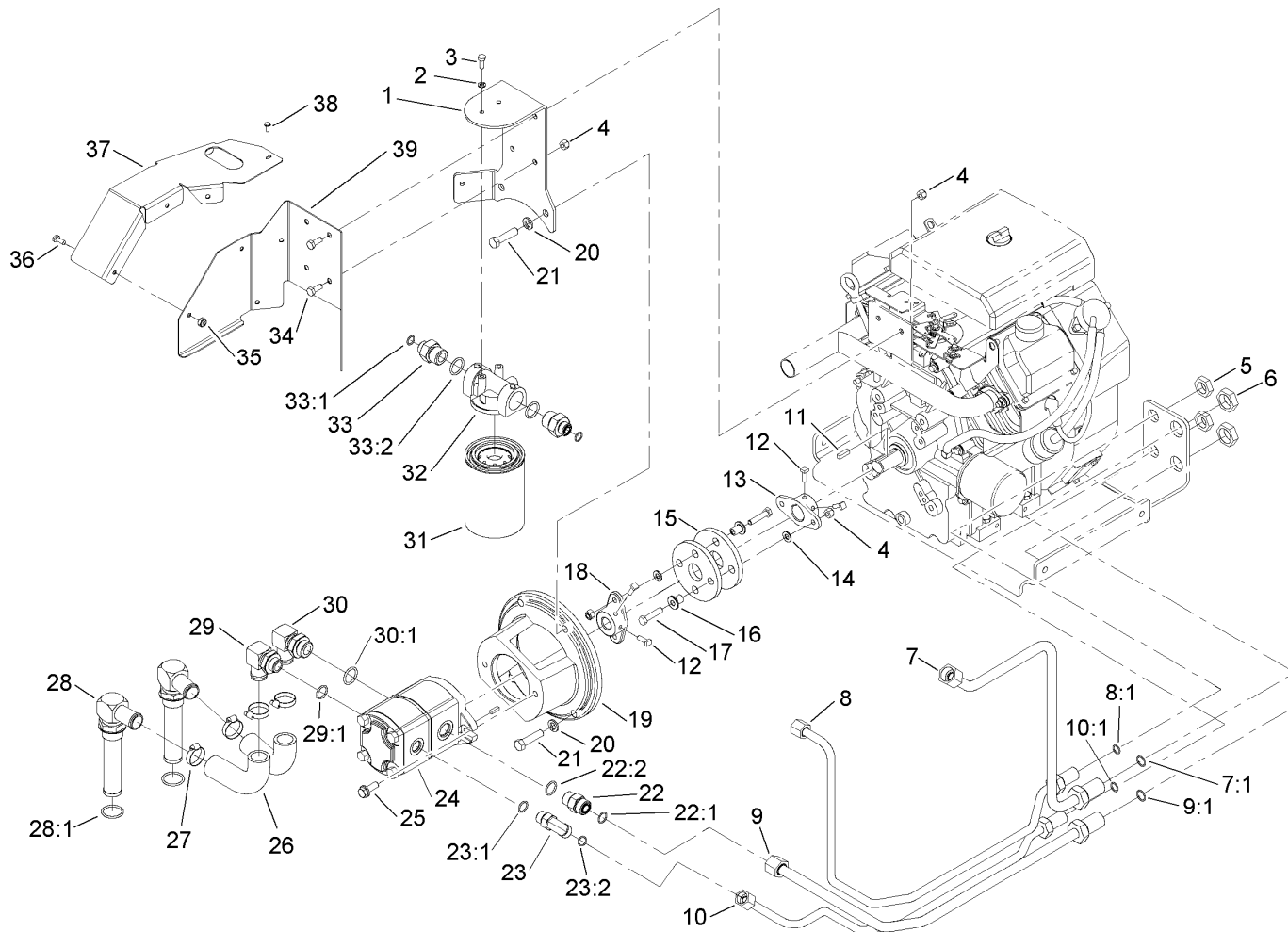
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-6131	1	Seal Kit
2	106-7645	1	Coupling-Shaft
3	100-4241	7	Screw-HH
4	3257-42	1	Key-Woodruff



Engine and Mount Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch20S-64656 ●	19	2412-36	1	Clamp-Hose
1:1	93-0350	2	Gasket-Exhaust	20	94-9650	1	Elbow-90 DEG
1:2	92-6780	4	Nut-HF	21	289-42	1	Nipple
2	106-5748	1	Engine Baffle ASM	22	99-6175-03	1	Engine Mounting Plate ASM
3	105-0378	1	Seal-Strip, 6.5 Inch	23	3296-39	4	Nut-Lock, NI
4	106-5749	1	Seal-Strip, 16 Inch	24	353-508	1	Plug-HH
5	27-0220	2	Screw-Special	24:1	237-42	1	O-Ring
6	105-0377	1	Seal-Strip, 3 Inch	25	3231-28	4	Screw-CARR
7	3290-378	2	Tie-Cable	26	321-5	4	Screw-HH
8	99-6173	2	Cable-Throttle	27	3253-3	4	Washer-Lock
9	66-0120	2	Knob	28	3256-78	4	Washer-Flat
10	3290-134	4	Screw	29	98-2762	1	Shield-Heat, Muffler
11	3256-51	4	Washer-Flat	30	105-0249	1	Muffler
12	3296-2	4	Nut-Lock, NI	31	2112-11	1	Clamp-Muffler
13	32144-70	1	Screw-HWHTF	32	98-2761	1	Manifold-Crossover
14	100-1299-03	1	Guide-Cable	33	33114-020	2	Screw-HH
15	2412-98	2	Clamp-Hose	34	3253-4	2	Washer-Lock
16	105-0376	1	Hose-Fuel	35	99-6171-03	1	Bracket-Support, Oil Filter
17	323-9	3	Screw-HH	36	323-8	1	Screw-HH
18	100-1256	1	Oil Hose ASM	37	32128-21	4	Nut-HF Lock

● Not serviced separately

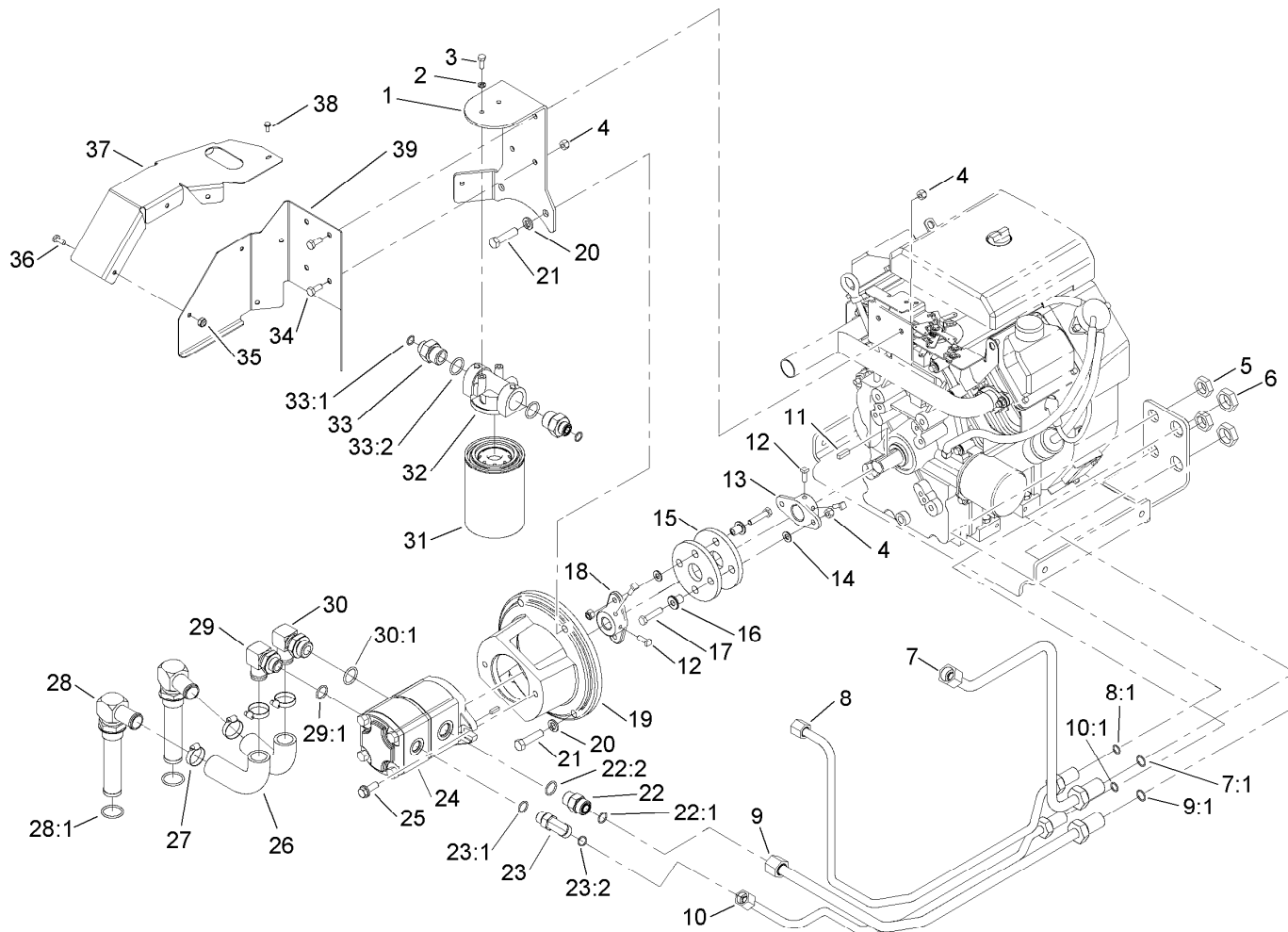


Hydraulic Pump and Filter Assembly

Ref.	Part Number	Qty.	Description
1	99-6172-03	1	Bracket-Support, Oil Filter
2	3253-3	2	Washer-Lock
3	321-4	2	Screw-HH
4	3296-29	8	Nut-Lock, NI
5	340-127	2	Nut-Bulkhead
6	340-74	2	Nut-Lock, Bulkhead
7	106-9333	1	HYD Tube ASM
7:1	237-65	1	O-Ring
8	98-2780	1	HYD Tube ASM
8:1	237-30	1	O-Ring
9	98-2783	1	HYD Tube ASM
9:1	237-65	1	O-Ring
10	106-9393	1	HYD Tube ASM
10:1	237-30	1	O-Ring
11	10-7070	1	Key-Square
12	3241-6	4	Screw-SQH
13	27-1960	1	Hub-Engine
14	3256-23	4	Washer-Plain
15	44-2230	2	Coupling-Rubber
16	71-4411	4	Spacer
17	322-7	4	Screw-HH
18	49-9600	1	Hub-Pump
19	98-2751-03	1	Mount-Pump
20	3253-6	4	Washer-Lock
21	324-7	4	Screw-HH

Ref.	Part Number	Qty.	Description
22	340-7	1	Fitting-Straight
22:1	237-65	1	O-Ring
22:2	237-80	1	O-Ring
23	340-98	1	Fitting-Elbow, 90 DEG
23:1	237-79	1	O-Ring
23:2	237-30	1	O-Ring
24	106-7650	1	HYD Pump ASM
25	66-9300	2	Screw-HHF
26	105-0201	2	Hose-Suction, Formed
27	2412-34	4	Clamp-Hose
28	105-0204	2	Strainer Fitting ASM
28:1	237-146	1	O-Ring
29	61-2710	1	Stem-Hose, 90 DEG
29:1	237-117	1	O-Ring
30	100-4202	1	Fitting-90
30:1	237-81	1	O-Ring
31	86-3010	2	Filter-Oil
32	92-5821	1	Head-Filter
33	100-4240	2	Fitting-STR
33:1	237-30	1	O-Ring
33:2	237-81	1	O-Ring
34	322-3	4	Screw-HH
35	3296-16	4	Nut-Lock, NI
36	321-39	4	Screw-HH
37	104-9960	1	Shield-Heat

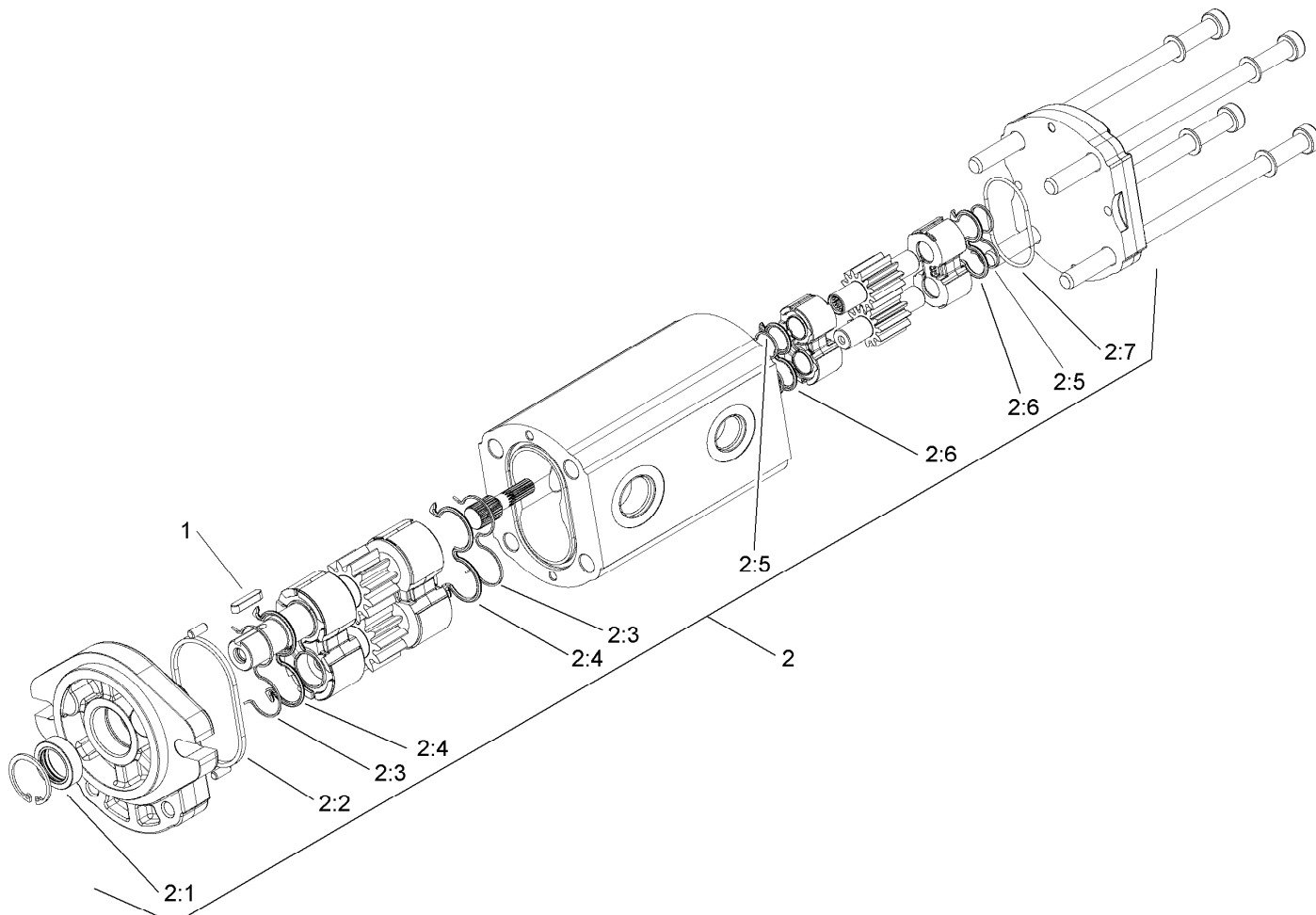
● Not serviced separately



Hydraulic Pump and Filter Assembly (continued)

Ref.	Part Number	Qty.	Description
38	32144-112	1	Screw-HWH
39	100-6114	1	Shield-Heat, Filter

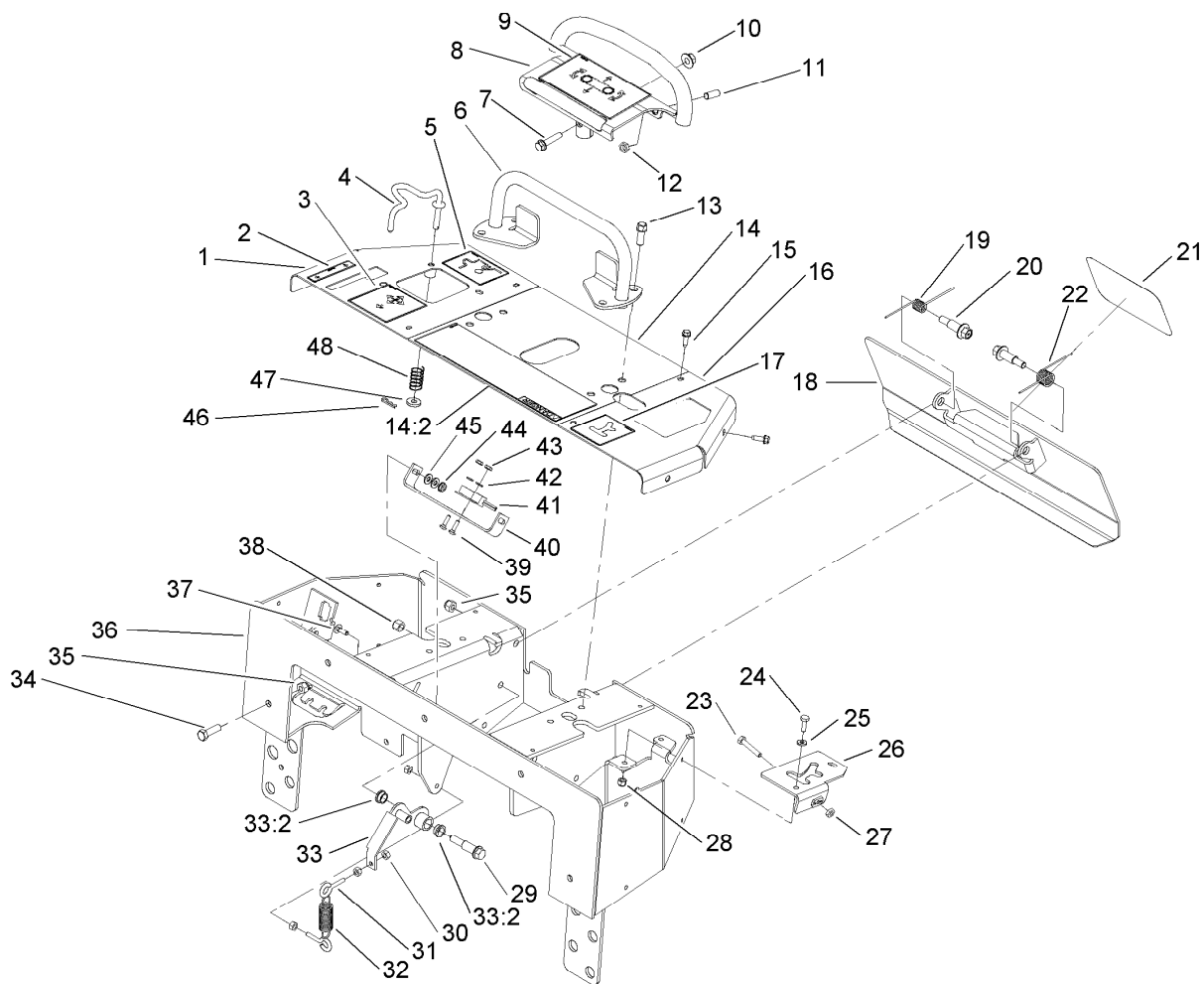
● Not serviced separately



Hydraulic Gear Pump Assembly No. 106-7650

Ref.	Part Number	Qty.	Description
1	100-4238	1	Key-Square
2	107-9316	1	Seal Kit
2:1		1	Seal-Shaft ●
2:2		1	Seal-Square ●
2:3		2	Ring-Backup ●
2:4		2	Seal-Gear ●
2:5		2	Ring-Backup ●
2:6		2	Seal-Gear, Rear ●
2:7		1	Seal-Dust ●

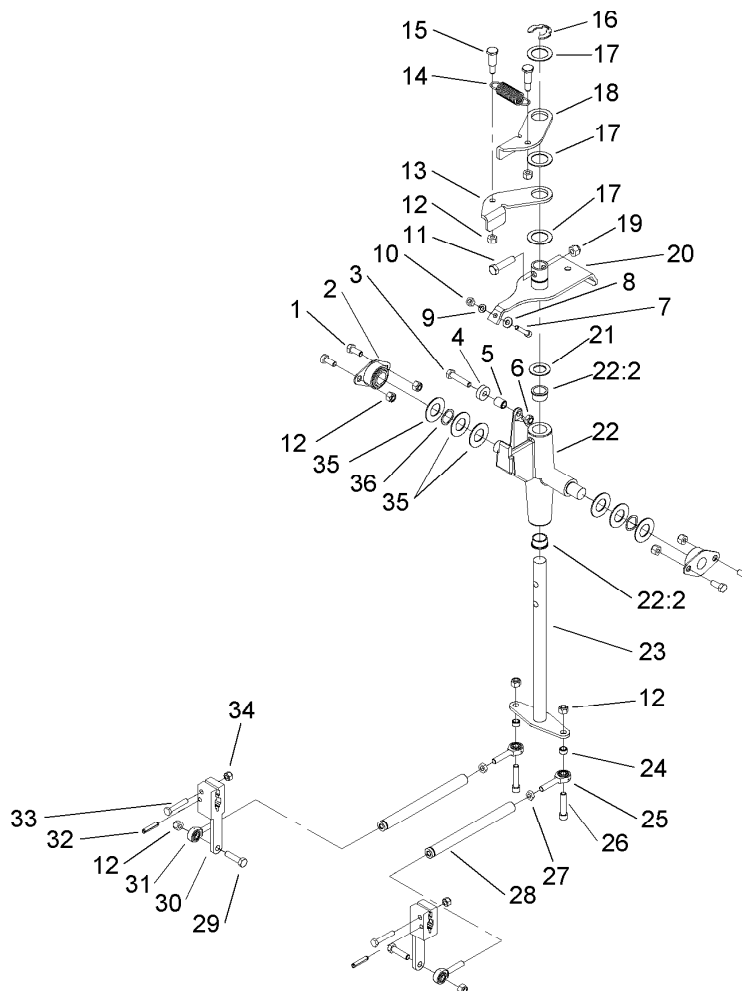
● Not serviced separately



Control Panel Assembly

Ref.	Part Number	Qty.	Description
1	105-5824-01	1	RH Panel ASM
2	104-2838	1	Decal-Brake
3	104-2837	1	Decal-Loader
4	104-2833	1	Rod-Interlock
5	104-2844	1	Decal-Interlock
6	98-8400-03	1	Reference Bar ASM
7	3234-18	1	Screw-HHF
8	104-9970-03	1	Control Handle ASM
9	100-6138	1	Decal-Traction
10	32128-43	1	Nut-Flange
11	3247-6	2	Screw-Set
12	3218-3	2	Nut-Jam
13	95-1726	4	Screw-Taptite
14	100-6144	1	Center Panel ASM
14:2	100-6140	1	Decal-Danger
15	32144-44	8	Screw-HWH, Thread Roll
16	98-8428-01	1	Panel-LH
17	100-6136	1	Decal-Auxiliary
18	98-8417-03	1	Reverse Plate ASM
19	98-8425	1	Spring-Torsion, LH
20	62-1330	2	Bolt-Shoulder
21	105-1217	1	Decal
22	98-8424	1	Spring-Torsion, RH
23	321-9	1	Screw-HH
24	321-4	2	Screw-HH
25	3256-16	2	Washer-Flat

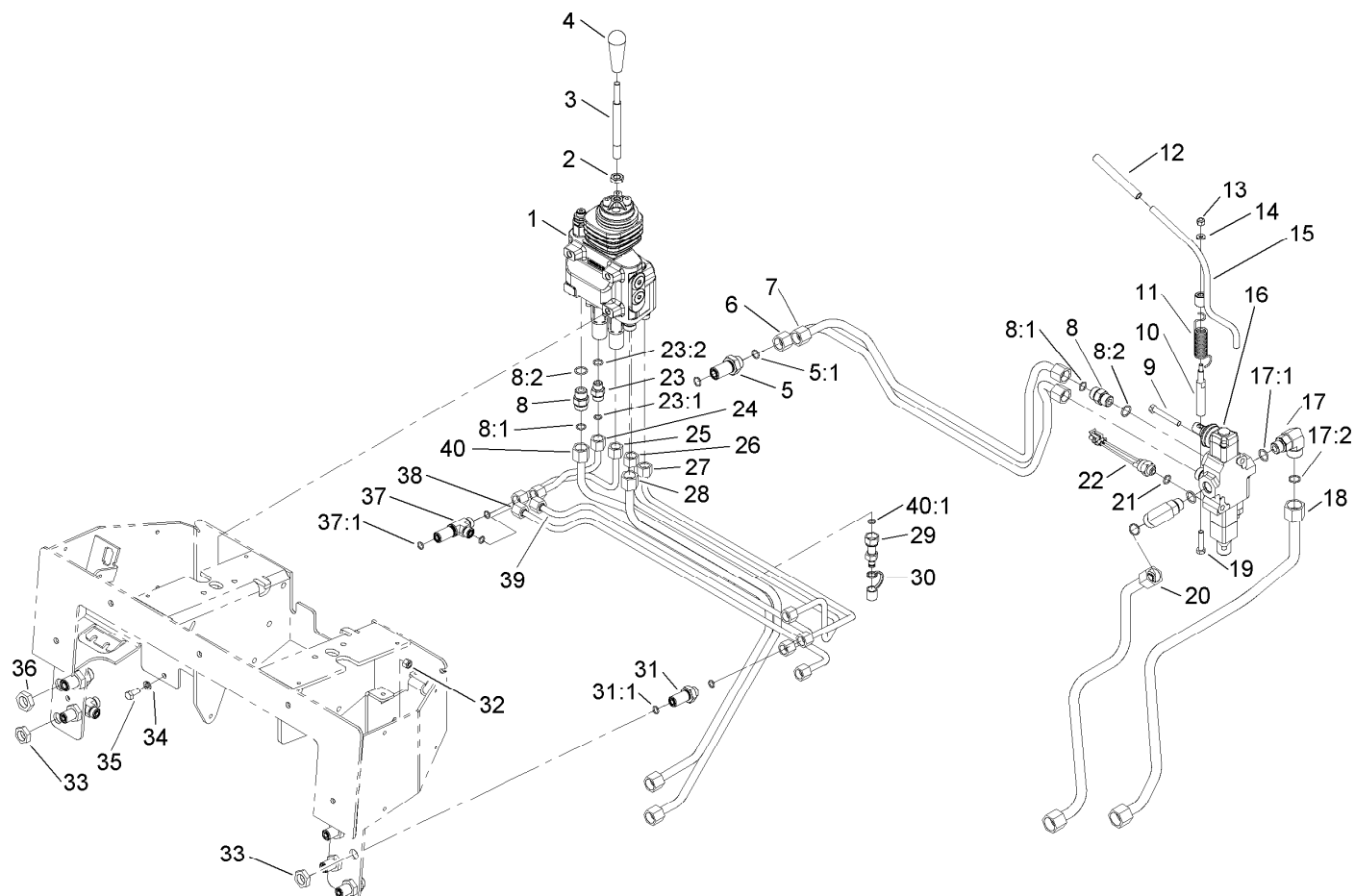
Ref.	Part Number	Qty.	Description
26	100-6126-01	1	Auxiliary Stop ASM
27	3218-1	1	Nut-Jam
28	3296-42	2	Nut-Lock, NI
29	66-0560	1	Bolt-Shoulder
30	3217-5	4	Nut-Hex
31	71-2870	2	Bolt-Eye
32	105-1210	1	Spring-Extension
33	100-4203	1	Neutral Centering Lever ASM
33:2	256-156	2	Bushing-Flange
34	323-7	5	Screw-HH
35	3296-39	7	Nut-Lock, NI
36	106-9320-01	1	Control Panel ASM
37	3229-1	2	Screw-CARR
38	3296-6	1	Nut-Lock
39	3229-20	2	Screw-CARR
40	100-1263	1	Plate-Switch
41	100-1270	1	Switch-Proximity
42	3256-51	2	Washer-Flat
43	32149-7	2	Nut-Keps
44	32149-2	2	Nut-Keps
45	3256-22	4	Washer-Flat
46	3290-307	1	Pin-Cotter
47	88-7200	1	Washer-Flat
48	85-6750	1	Spring-Control



Traction Control Assembly

Ref.	Part Number	Qty.	Description
1	322-3	4	Screw-HH
2	68-2970	2	Bushing
3	322-7	1	Screw-HH
4	251-259	1	Bearing-Ball
5	88-7450	1	Spacer-Lever, Control
6	3296-47	1	Nut-Lock, NI
7	3274-51	1	Screw-HSH
8	3256-22	1	Washer-Flat
9	3253-3	1	Washer-Lock
10	3217-5	1	Nut-Hex
11	323-8	1	Screw-HH
12	3296-29	10	Nut-Lock, NI
13	98-8407	1	Lever-Return, RH
14	105-1210	1	Spring-Extension
15	63-2650	2	Screw-Shoulder
16	32151-91	1	Ring-Retaining
17	3256-42	3	Washer-Flat
18	98-8408	1	Lever-Return, LH
19	3296-39	1	Nut-Lock, NI

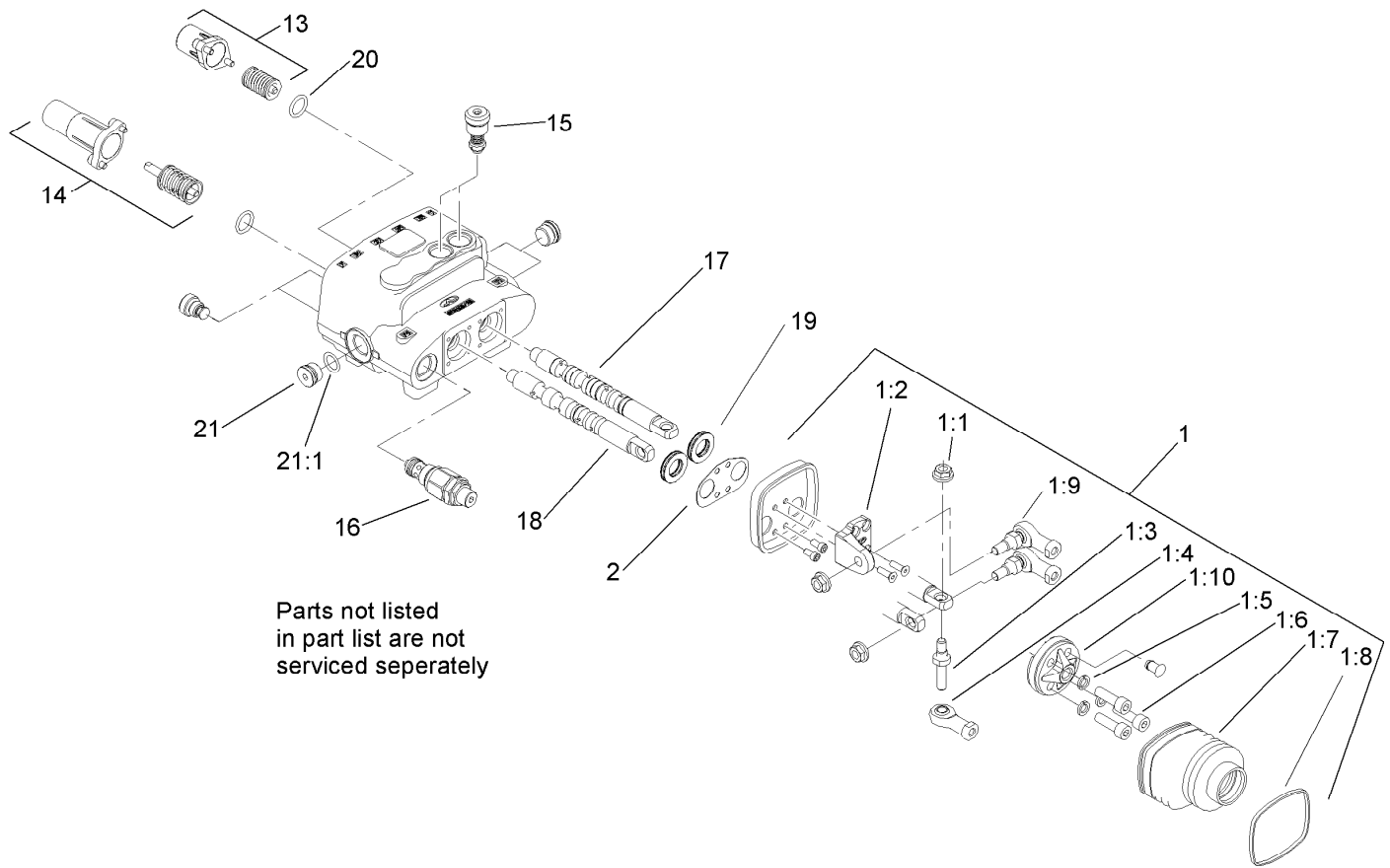
Ref.	Part Number	Qty.	Description
20	104-9968	1	Pivot Lever ASM
21	257-8	1	Washer-Thrust
22	106-5737	1	Control Support ASM
22:2	256-252	2	Bearing-Flange
23	106-5745	1	Drive Rod ASM
24	92-3133	2	Spacer-Lever, Traction
25	2411-52	2	Bearing-Rod End, RH
26	3274-83	2	Screw-HSH
27	3220-2	2	Nut-Jam
28	95-3711	2	Rod-Linkage
29	322-6	2	Screw-HH
30	106-5739	2	Arm-Control, Pump
31	2411-53	2	Bearing-Rod End, LH
32	100-5440	2	Pin-Spring, Slotted
33	321-9	2	Screw-HH
34	3296-42	2	Nut-Lock, NI
35	3256-39	6	Washer-Flat
36	95-3703	2	Washer-Spring, Wave



Principal Hydraulic Assembly

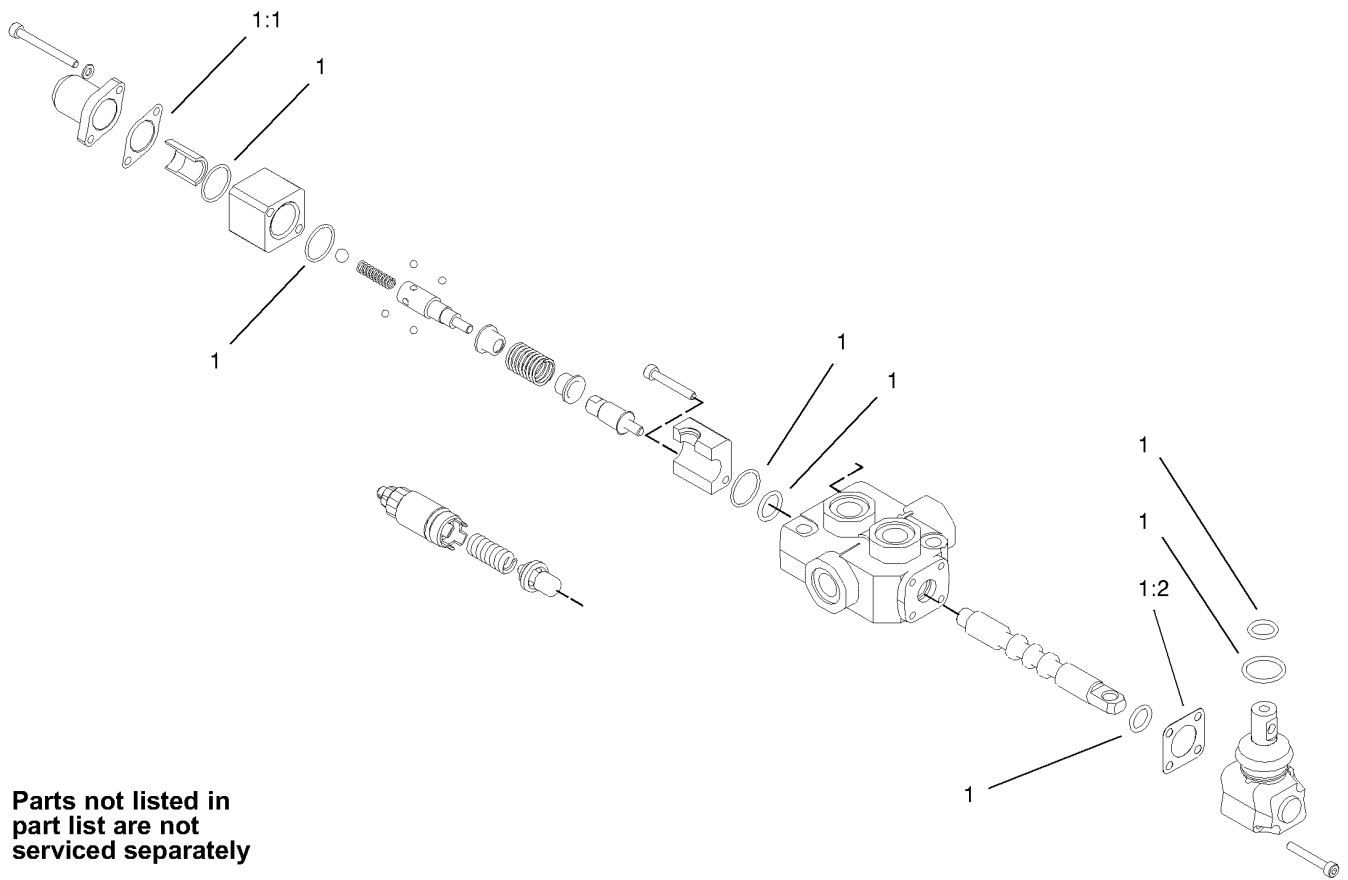
Ref.	Part Number	Qty.	Description
1	106-9307	1	2 Spool Valve ASM
2	51-2070	1	Nut
3	95-3569	1	Shaft-Handle, Lift/Tilt
4	98-0152	1	Knob-Tapered
5	340-161	2	Fitting-Bulkhead
5:1	237-30	2	O-Ring
6	106-9310	1	Tube-HYD
7	106-9311	1	Tube-HYD
8	340-4	4	Fitting-Straight
8:1	237-30	1	O-Ring
8:2	237-79	1	O-Ring
9	322-11	2	Screw-HH
10	104-2827	1	Spacer-Hiflo
11	100-6129	1	Spring-Torsion
12	92-6798	1	Cap-Rod, Tilt
13	3296-42	1	Nut-Lock, NI
14	3256-16	1	Washer-Flat
15	100-4246	1	Auxiliary Lever ASM
16	104-2831	1	1 Spool Valve ASM
17	340-153	2	Fitting-Elbow, 90 DEG
17:1	237-79	1	O-Ring
17:2	237-151	1	O-Ring
18	106-9309	1	Tube-HYD
19	48-7740	1	Screw
20	104-5707	1	Tube-HYD

Ref.	Part Number	Qty.	Description
21	237-42	1	O-Ring
22	72-4310	1	Switch-Ball
23	340-2	4	Fitting-Straight
23:1	237-22	1	O-Ring
23:2	237-42	1	O-Ring
24	106-9315	1	Tube-HYD
25	106-9313	1	Tube-HYD
26	106-9312	1	Tube-HYD
27	106-9314	1	Tube-HYD
28	106-9318	1	Hydraulic Tube ASM
29	86-5480	1	Nipple-Test
30	354-79	1	Cap-Dust
31	340-71	4	Fitting-Straight, Bulkhead
31:1	237-22	2	O-Ring
32	3296-29	2	Nut-Lock, NI
33	340-70	6	Nut-Lock
34	3253-4	3	Washer-Lock
35	322-3	3	Screw-HH
36	340-127	2	Nut-Bulkhead
37	340-68	2	Fitting-Tee, Bulkhead
37:1	237-22	3	O-Ring
38	106-9316	1	Tube-HYD
39	106-9317	1	Tube-HYD
40	106-9319	1	Hydraulic Tube ASM
40:1	237-22	1	O-Ring



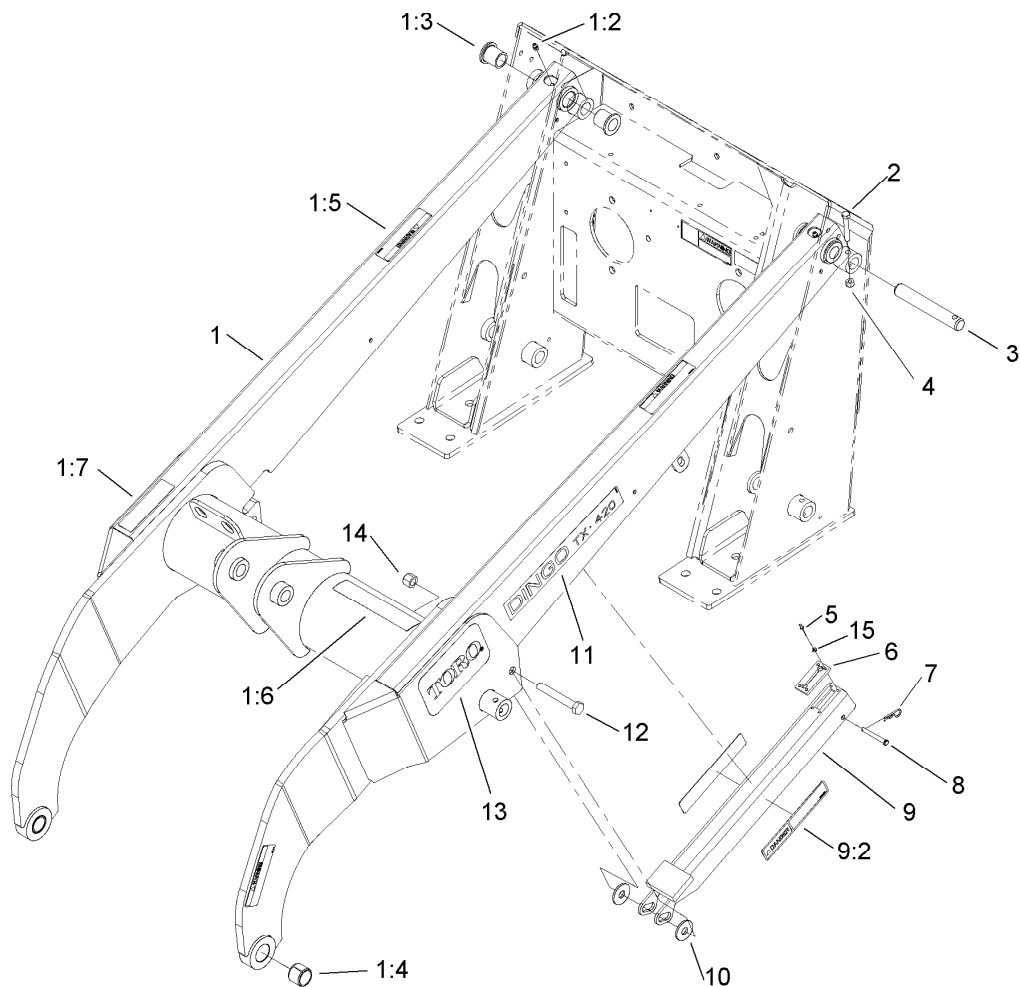
Two Spool Valve Assembly No. 106-9307

Ref.	Part Number	Qty.	Description
1	106-7724	1	Joystick Kit
1:1	98-0668	3	Nut
1:2	106-7726	1	Pivot-Joystick
1:3	106-7727	1	Pin-Joystick
1:4	106-7728	1	End-Rod
1:5	42-9850	3	Washer-Lock, Spring
1:6	98-5828	3	Screw-HSH
1:7	106-7729	1	Bellow-Rubber
1:8	3290-379	1	Tie-Cable
1:9	106-7730	2	Joint-Joystick
1:10	106-7731	1	Holder-Articulated
2	106-7725	1	Seal-Joystick
13	106-7732	1	Valve Spring Kit
14	106-7733	1	Detent Spring Kit
15	106-7734	2	Valve-Relief
16	106-7735	1	Valve-Relief, Main
17	106-7736	1	Spool-Valve
18	106-7737	1	Spool-Valve
19	106-7738	2	Seal-Valve, Spool
20	106-7719	2	Seal-Valve
21	353-988	3	Plug-Hex
21:1	237-79	1	O-Ring



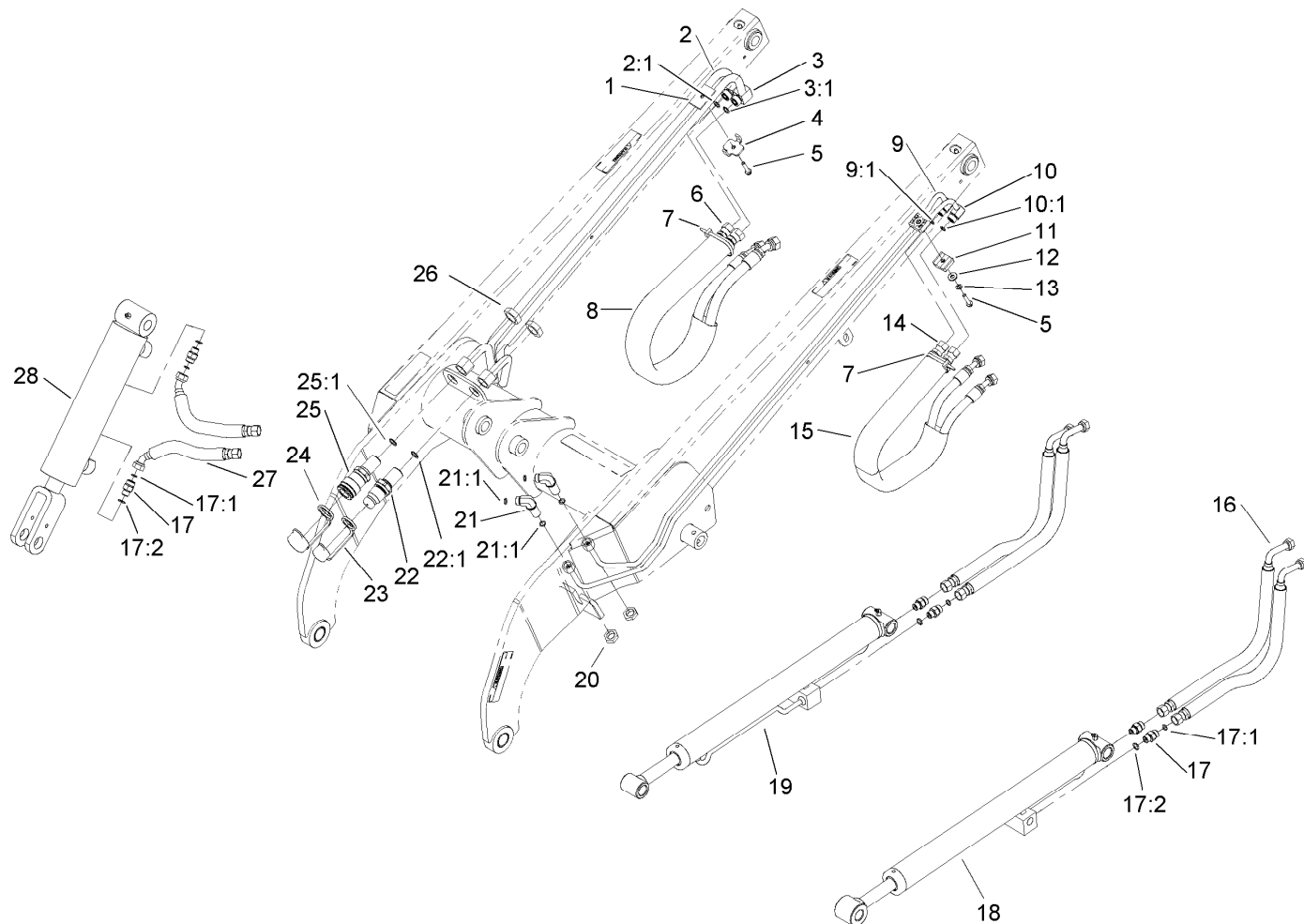
One Spool Valve Assembly No. 104-2831

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-4391	1	Seal Kit
1:1	99-3074	1	Gasket
1:2	99-3075	3	Gasket



Loader Arm Assembly

Ref.	Part Number	Qty.	Description
1	106-9350	1	Loader Arm ASM
1:2	302-5	2	Fitting-Grease
1:3	95-3577	4	Bushing
1:4	98-4871	2	Bushing-Tension
1:5	100-6141	4	Decal-Pinch
1:6	100-6132	1	Decal-Caution
1:7	100-6101	1	Decal-Caution
2	322-10	7	Screw-HH
3	104-2849	7	Pin-Locking
4	3296-29	7	Nut-Lock, NI
5	3269-8	4	Rivet-Blind
6	98-0083	1	Stop-Rubber
7	3290-250	1	Pin-Cotter
8	283-48	1	Pin-Clevis
9	100-6105	1	Locking Arm ASM
9:2	100-6135	2	Decal-Danger
10	68-1440	2	Washer-Rubber
11	105-8430	2	Decal
12	325-14	1	Screw-HH
13	105-1217	2	Decal
14	3296-23	1	Nut-Lock, NI
15	104-5112	4	Washer-Flat



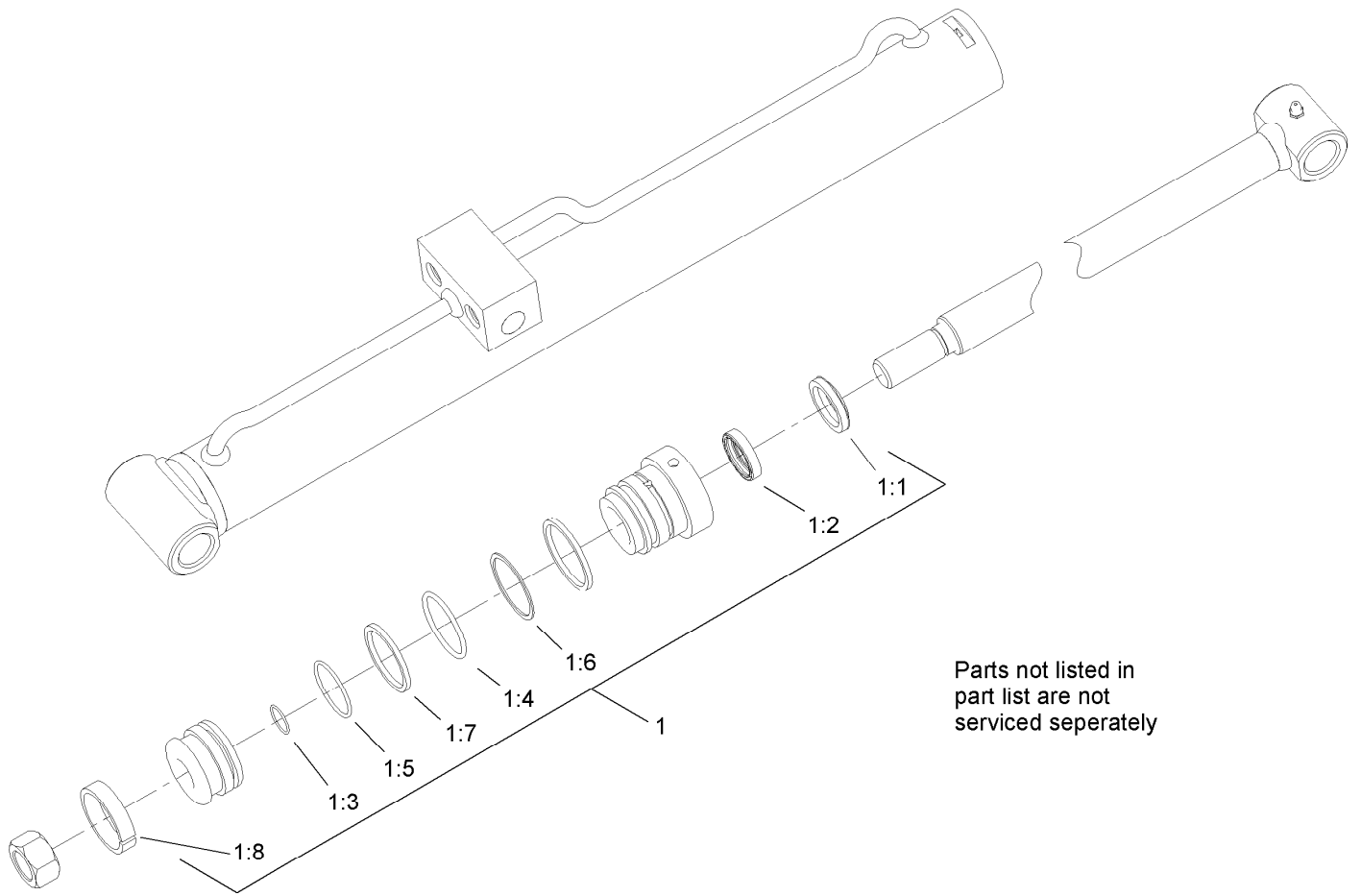
Loader Arm Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	106-9366	1	Spacer-Hardline
2	106-9362	1	HYD Tube ASM
2:1	237-30	1	O-Ring
3	106-9363	1	HYD Tube ASM
3:1	237-30	1	O-Ring
4	98-0237	1	Plate-Clamp, Tube
5	32144-110	2	Screw-HWH
6	98-0242	2	Hose-HYD
7	3290-378	2	Tie-Cable
8	100-6128	1	Sleeve-Protective
9	106-9364	1	HYD Tube ASM
9:1	237-22	1	O-Ring
10	106-9365	1	HYD Tube ASM
10:1	237-22	1	O-Ring
11	56-7973	2	Clamp-Tube
12	3256-2	1	Washer-Flat
13	3253-3	1	Washer-Lock
14	98-0213	2	Hose-HYD
15	100-6127	1	Sleeve-Protective
16	98-0216	4	Hose-HYD

Ref.	Part Number	Qty.	Description
17	340-2	6	Fitting-Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	104-6267	1	LH Lift Cylinder ASM
19	104-6269	1	RH Lift Cylinder ASM
20	340-70	2	Nut-Lock
21	340-154	2	Union-Bulkhead
21:1	237-22	2	O-Ring
22	105-8395	1	Bulkhead Nipple ASM
22:1	237-65	1	O-Ring
22:2	100-6120	1	Seal Kit ●
23	100-8815	1	Cap-Dust, Nipple
24	100-8816	1	Cap-Dust, Coupler
25	105-8394	1	Bulkhead Coupler ASM
25:1	237-65	1	O-Ring
25:2	105-8396	1	Seal Kit ●
26	340-74	2	Nut-Lock, Bulkhead
27	98-0207	2	Hose-HYD
28	105-8370	1	Tilt Cylinder ASM

● Not illustrated

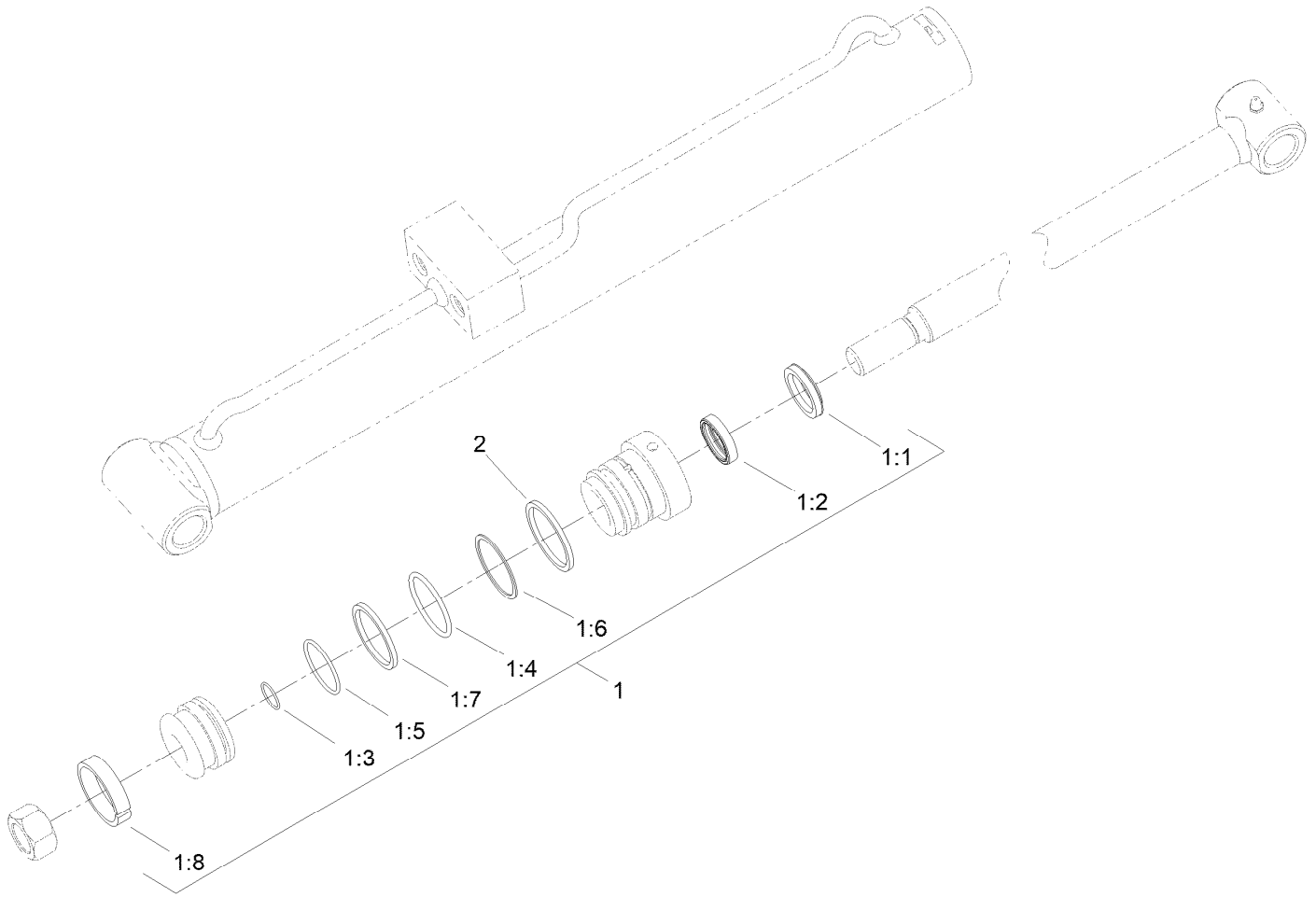
■ Not serviced separately



Left Hand Hydraulic Lift Cylinder Assembly No. 104-6267

Ref.	Part Number	Qty.	Description
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●

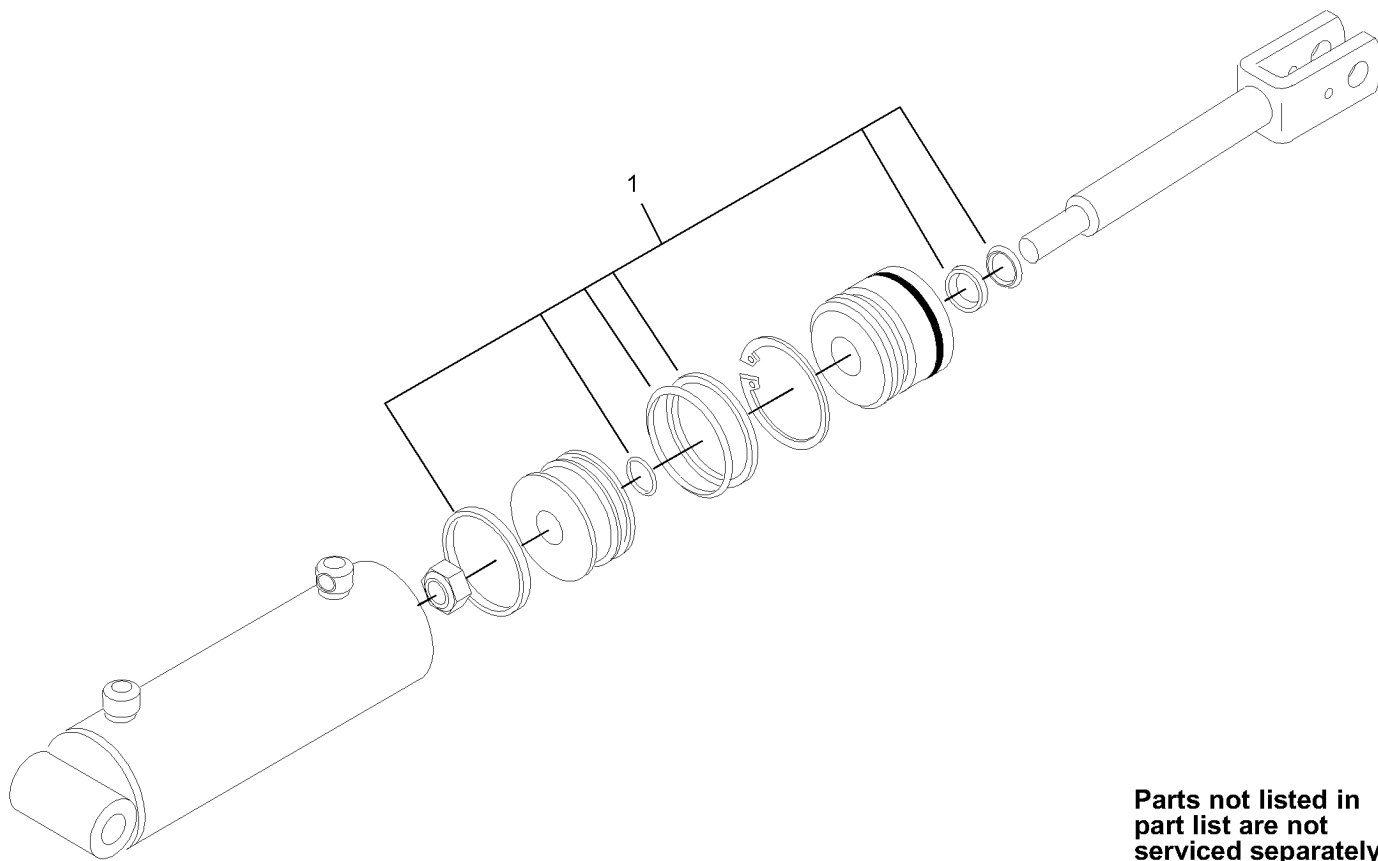
● Not serviced separately



Right Hand Hydraulic Lift Cylinder Assembly No. 104-6269

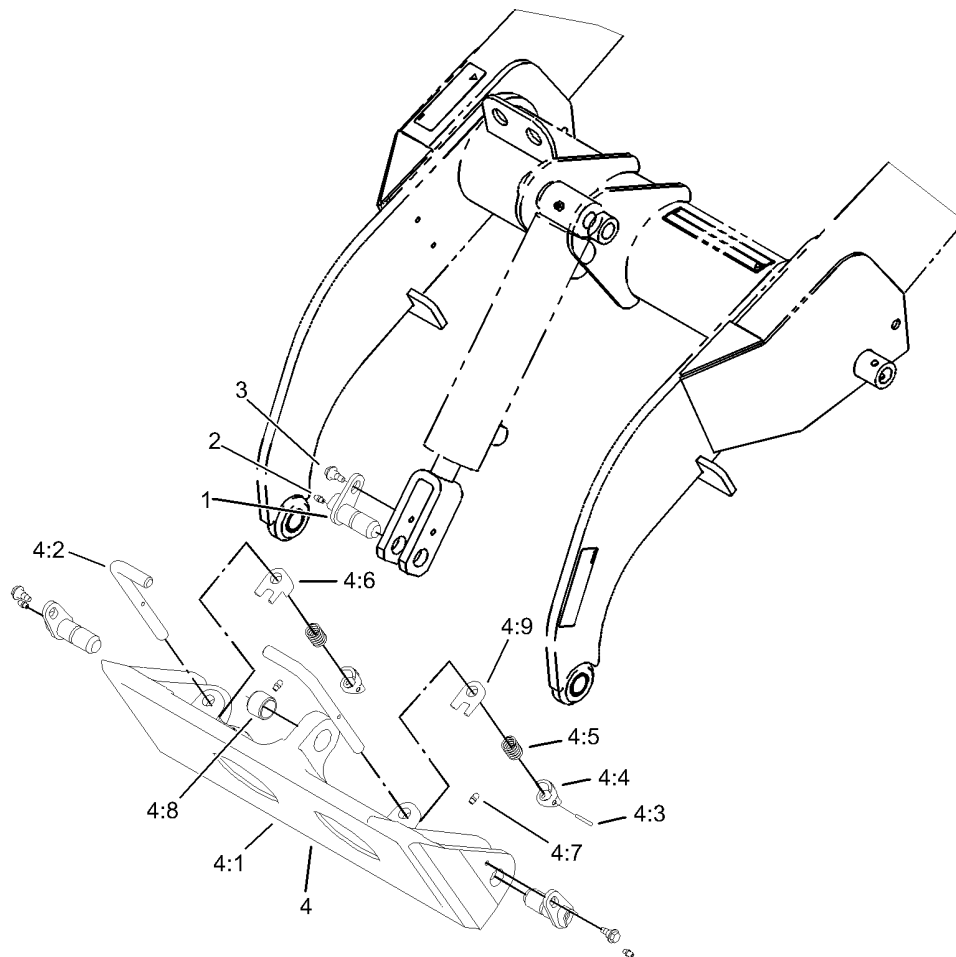
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●
2	161-7281	1	Ring - Retaining

● Not serviced separately



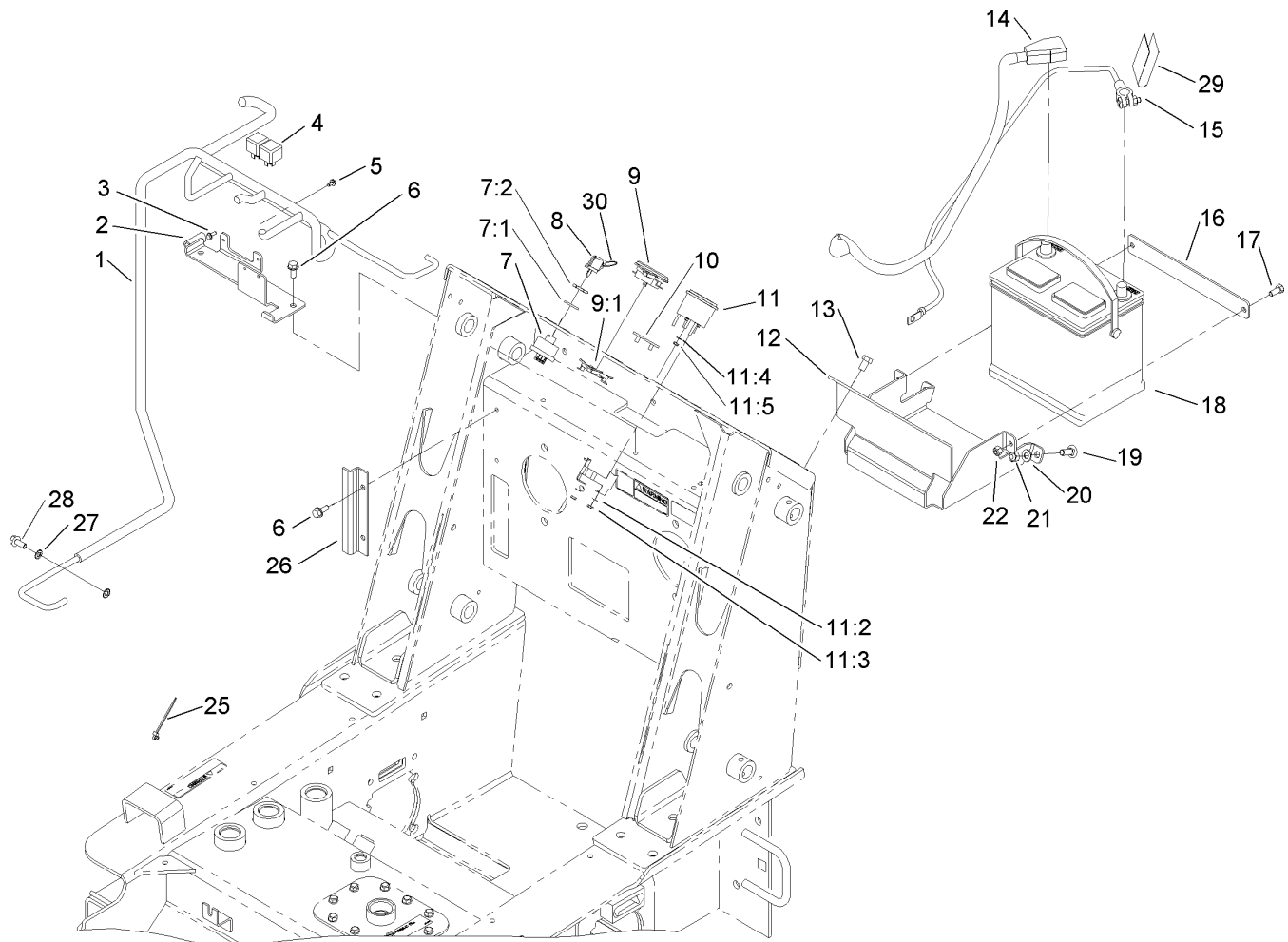
Hydraulic Cylinder Assembly No. 105-8370

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-7567	1	Seal Kit



Quick Attach Assembly

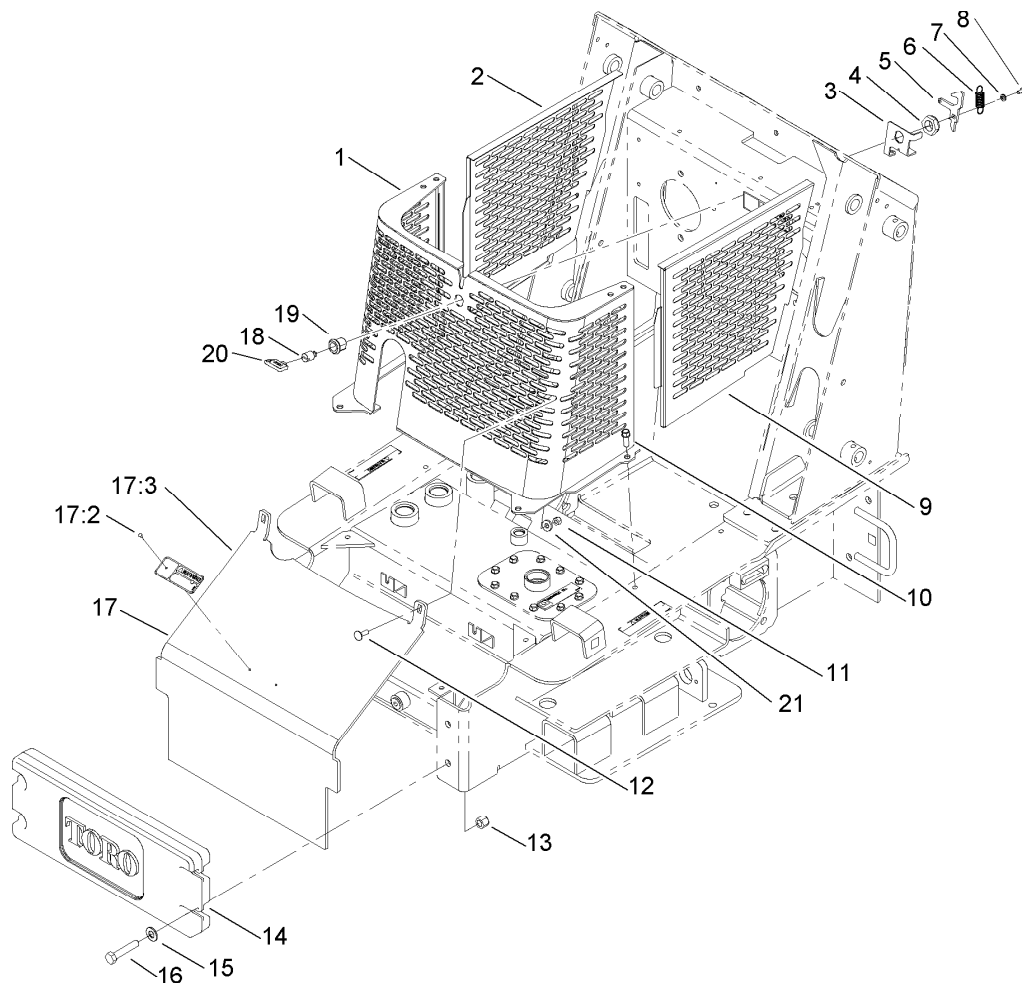
Ref.	Part Number	Qty.	Description
1	99-1414	3	Pin-Pivot
2	302-5	3	Fitting-Grease
3	99-5105	3	Screw-Shoulder
4	105-8364	1	Quick Attach ASM
4:1	105-0245-03	1	Mount-Attach, Quick
4:2	105-8367	2	Pin-Locking
4:3	3285-1	2	Pin-Grooved
4:4	105-0246	2	Cam
4:5	98-4694	2	Spring-Compression
4:6	104-5909	1	Stop-RH
4:7	302-5	2	Fitting-Grease
4:8	98-4871	1	Bushing-Tension
4:9	104-5903	1	Stop-LH



Electrical System Assembly

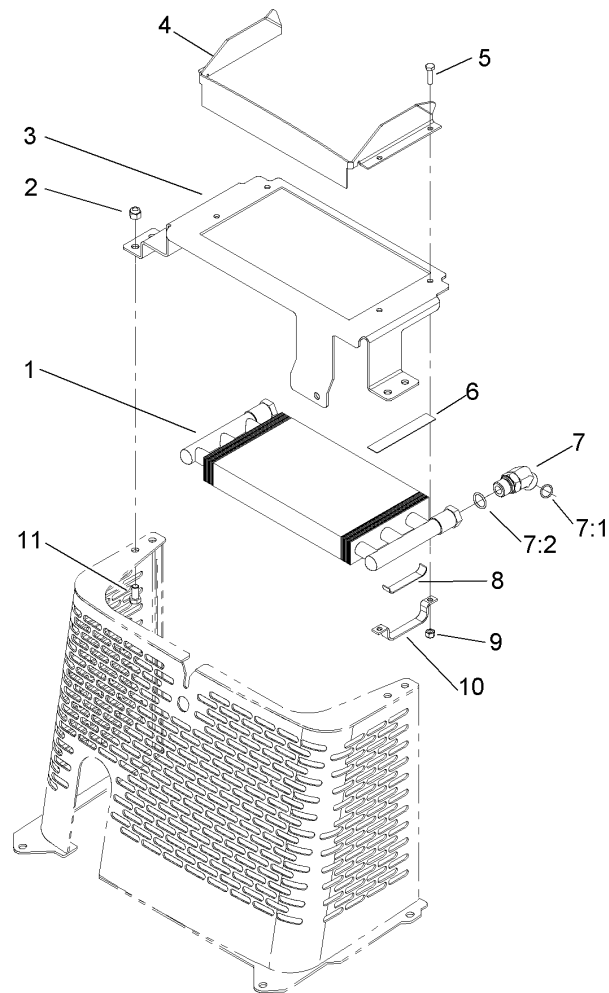
Ref.	Part Number	Qty.	Description
1	106-5744	1	Harness-Wire
2	106-2558-03	1	Fuse/Relay Bracket ASM
3	32144-112	2	Screw-HWH
4	98-7249	2	Relay
5	104-2065	2	Screw-HWH
6	32144-70	4	Screw-HWHTF
7	88-9830	1	Key Switch ASM
7:1	3254-5	1	Washer-Lock
7:2	218-461	1	Nut-HH
8	63-8360	3	Key-Ignition
9	104-7427	1	Inductive Hourmeter ASM
9:1	104-4234	1	Clip-Mounting
10	99-7420	1	Plug-Hole
11	66-2940	1	Gauge-Fuel
11:2	3254-1	2	Washer-Lock, Int
11:3	3217-27	2	Nut-Hex
11:4	3255-24	3	Washer-Lock / EXT
11:5	3217-16	3	Nut-Hex

Ref.	Part Number	Qty.	Description
12	105-0370-01	1	Tray-Mounting, Battery
13	32144-69	2	Screw-HWHTF
14	106-5707	1	Cable-Battery, Positive
15	106-5708	1	Cable-Battery, Negative
16	105-0371-01	1	Clamp-Battery
17	322-3	2	Screw-HH
18	104-9979	1	Battery
19	3231-22	2	Screw-CARR
20	3256-38	2	Washer-Flat
21	3296-39	2	Nut-Lock, NI
22	3296-29	2	Nut-Lock, NI
25	3290-381	3	Tie-Cable
26	100-6117-01	1	Shield-Wiring
27	3255-8	2	Washer-Lock
28	33104-020	1	Screw-HHF
29	107-9309	1	Decal-Instructions, Charging
30	98-9321	1	Ring-Key



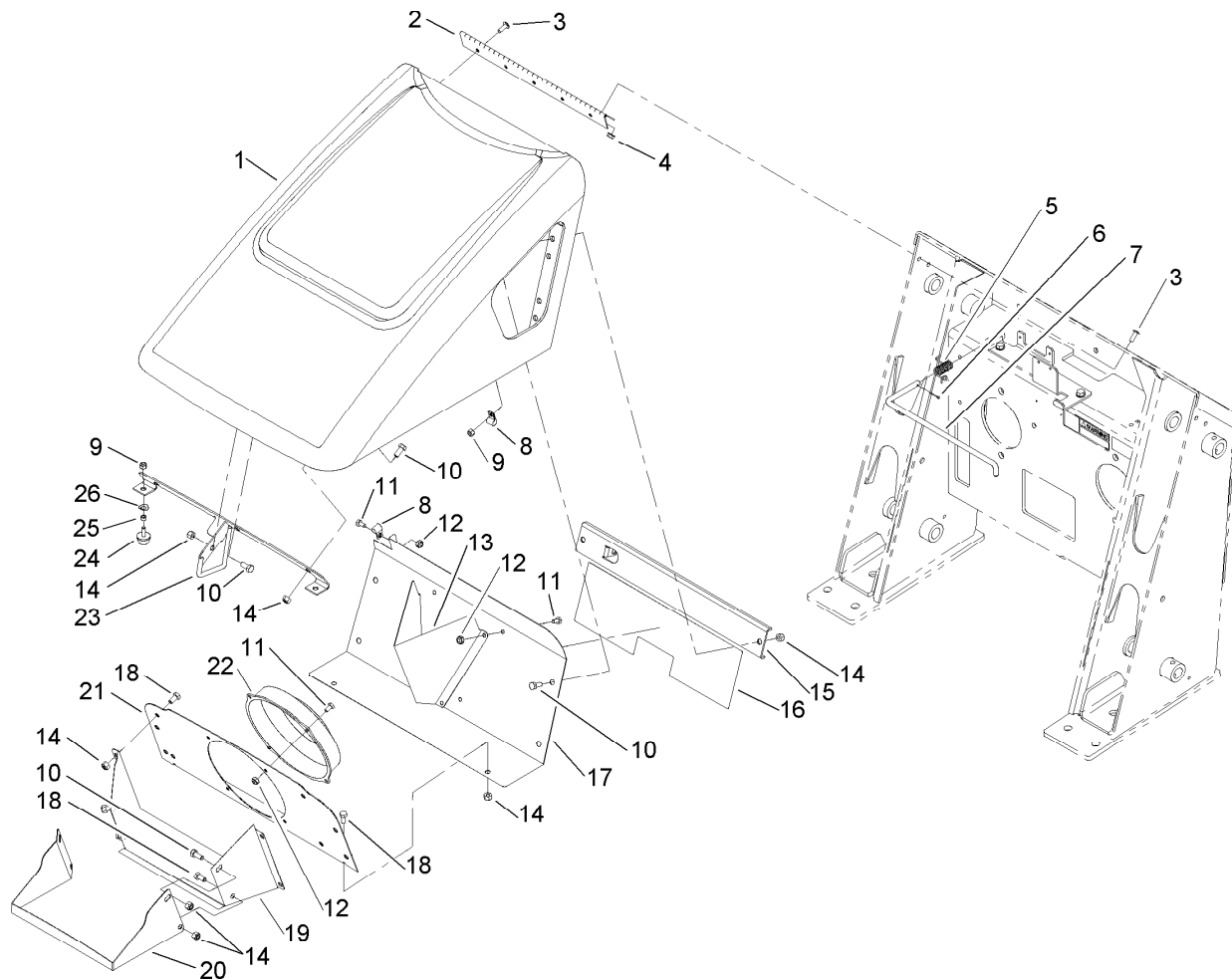
Grill Assembly

Ref.	Part Number	Qty.	Description
1	106-5721-03	1	Grill ASM
2	106-5727-03	1	Panel-Side, RH
3	106-5729-03	1	Bracket-Latch
4	3296-60	1	Nut-Lock, NI
5	106-5728	1	Cam-Latch
6	104-0869	1	Spring
7	3253-3	1	Washer-Lock
8	321-2	1	Screw-HH
9	106-5726-03	1	Panel-Side, LH
10	95-1726	4	Screw-Taptite
11	3296-29	2	Nut-Lock, NI
12	3230-28	2	Screw-CARR
13	3296-23	4	Nut-Lock, NI
14	99-6166-01	1	Counterweight-Front
15	3256-26	4	Washer-Flat
16	325-10	4	Screw-HH
17	105-0395	1	Heat Shield ASM
17:2	80-8290	1	Plate-Surface, Hot
17:3	3269-31	2	Rivet-Pop
18	106-9336	1	Insert-Latch
19	106-9335	1	Housing-Latch
20	99-8970	1	Key-Latch, Hood
21	3256-23	2	Washer-Plain



Hydraulic Oil Cooler Assembly

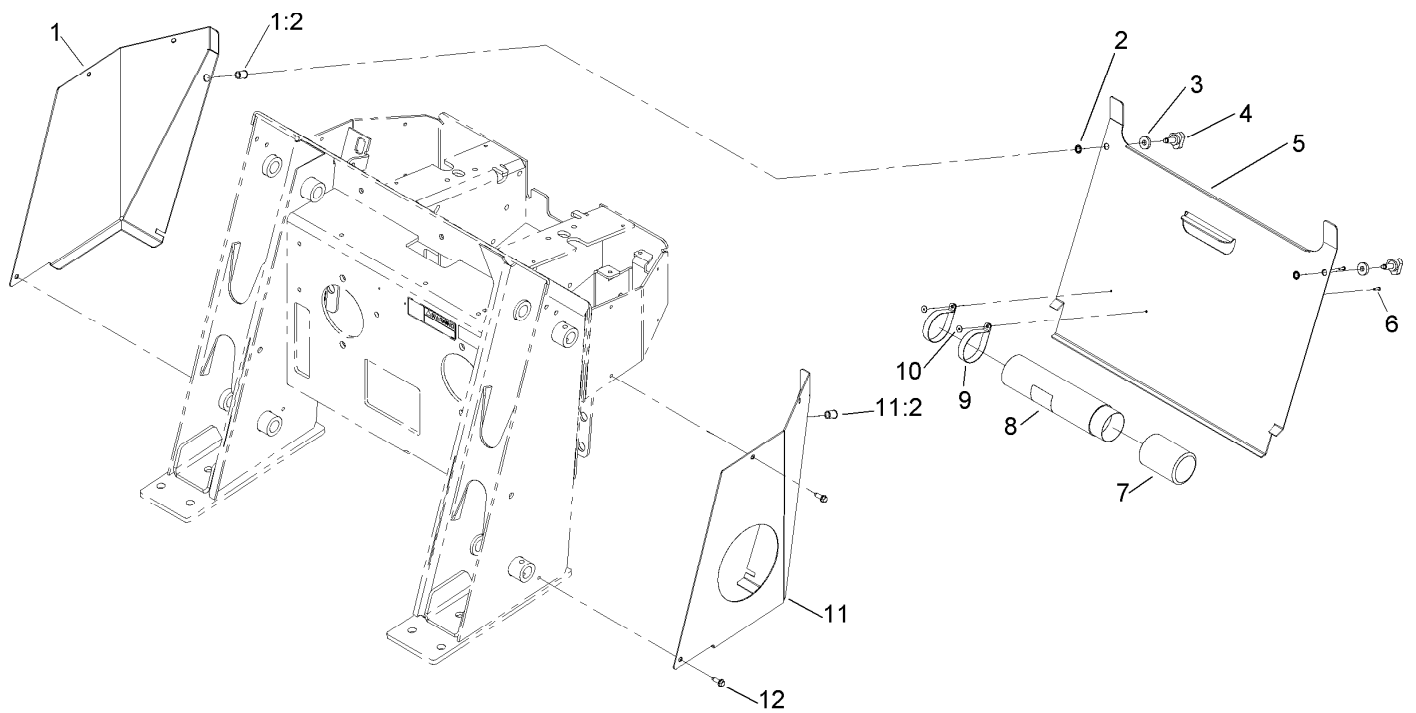
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-0352	1	Exchanger-Heat
2	3296-39	4	Nut-Lock, NI
3	106-5716-03	1	Bracket-Mounting, Cooler
4	104-2802-03	1	Shield-Cooler
5	321-6	4	Screw-HH
6	94-9566	2	Pad-Footrest
7	340-14	2	Fitting-HYD, 45 DEG
7:1	237-65	1	O-Ring
7:2	237-80	1	O-Ring
8	104-2816	2	Pad-Support
9	3296-42	4	Nut-Lock, NI
10	104-2803	2	Support-Cooler
11	323-4	4	Screw-HH



Hood Assembly

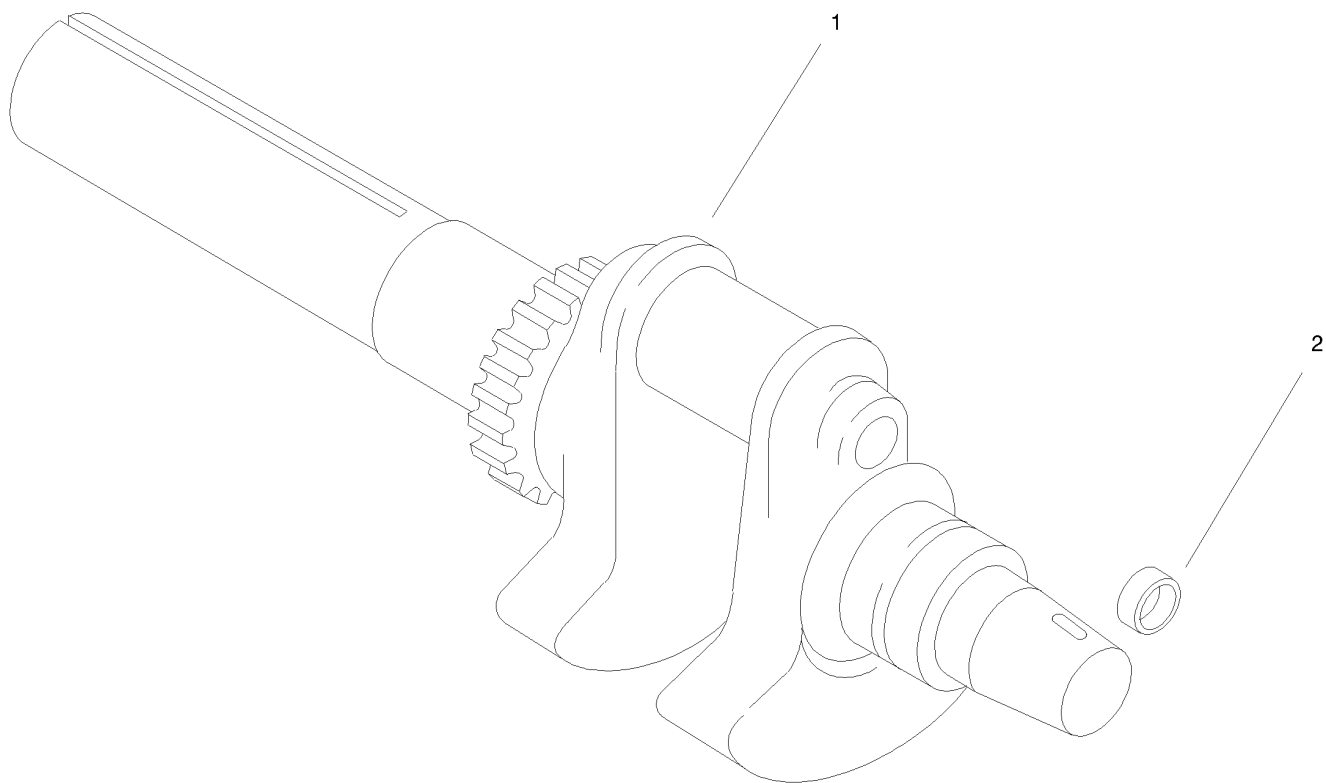
Ref.	Part Number	Qty.	Description
1	106-2590	1	Engine Hood ASM
2	100-1284	1	Hinge-Hood
3	9114604	9	Screw-Head, Truss
4	32128-33	4	Nut-HF
5	106-2584	1	Spring-Torsion
6	3272-6	1	Pin-Cotter
7	106-2554	1	Rod-Support, Hood
8	2412-91	2	Clamp
9	3296-42	7	Nut-Lock, NI
10	322-3	14	Screw-HH
11	321-2	9	Screw-HH
12	3296-16	9	Nut-Lock, NI
13	104-2811-03	1	Baffle-Fan

Ref.	Part Number	Qty.	Description
14	3296-29	22	Nut-Lock, NI
15	106-2555-03	1	Bracket-Support, Hood
16	106-9306	1	Decal-Service
17	106-2596-03	1	Bracket-Fan, Back
18	322-2	8	Screw-HH
19	106-2597-03	1	Shroud-Fan
20	104-2813-03	1	Shroud-Fan, Front
21	106-2595-03	1	Bracket-Baffle, Fan
22	104-2809	1	Fan
23	106-5717-03	1	Rod Latch ASM
24	1-523420	2	Bumper
25	106-9308	2	Spacer
26	3290-301	2	Washer-Spring



Rear Access Cover Assembly

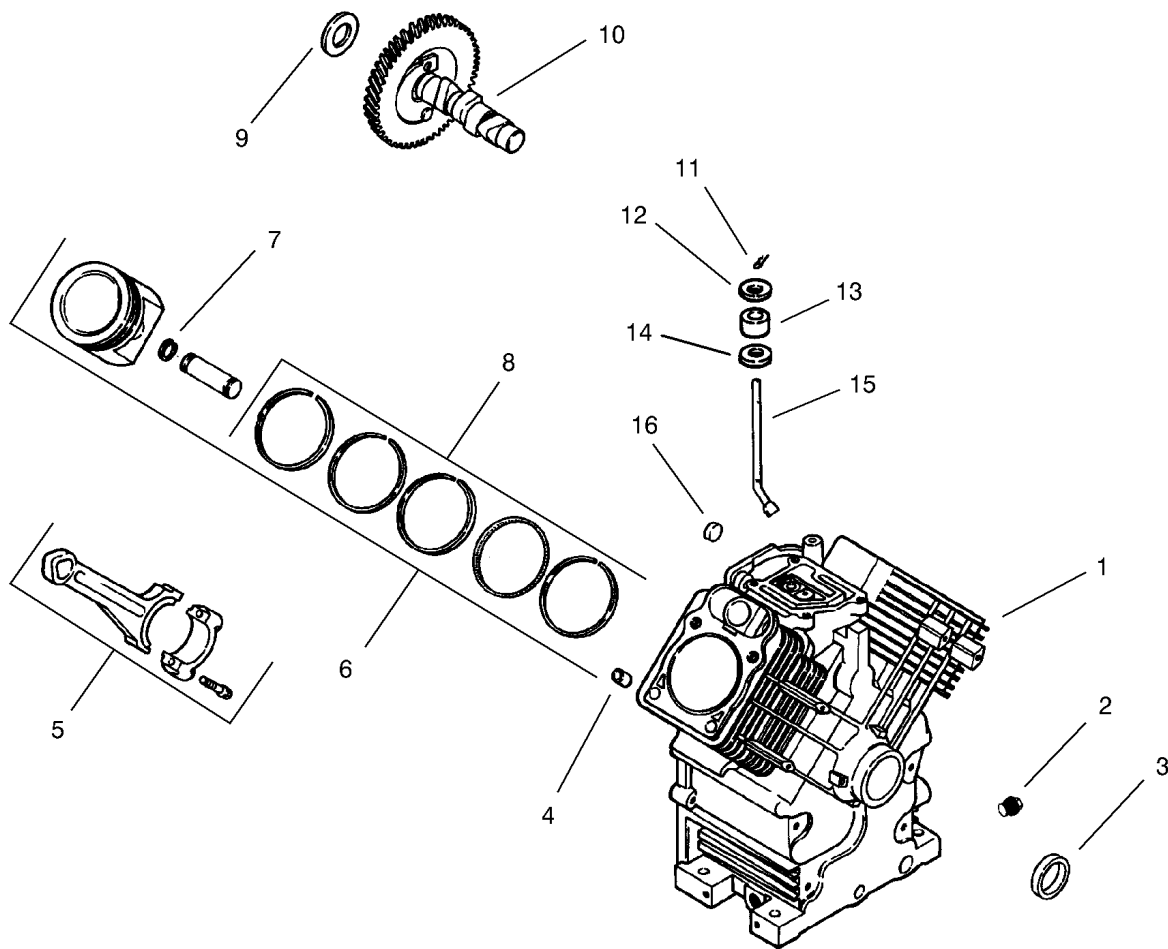
Ref.	Part Number	Qty.	Description
1	106-9342	1	RH Rear Cover Support ASM
1:2	32148-9	1	Nut-Clinch
2	32151-72	2	Ring-Retaining
3	106-0565	2	Washer-Rubber
4	95-9648	2	Knob
5	106-9339-01	1	Cover-Access, Rear
6	3269-17	2	Rivet-Pop
7	104-7048	1	Cap-Housing
8	104-7050	1	Tube-Manual
9	2412-120	2	Clamp-R
10	3269-10	2	Washer-Back
11	106-9343	1	LH Rear Cover Support ASM
11:2	32148-9	1	Nut-Clinch
12	32144-44	6	Screw-HWH, Thread Roll



Crankshaft Assembly Kohler CH20S-64656

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 014 90-S	1	Crankshaft ●
2	52 139 09-S	1	Plug-Cup ●

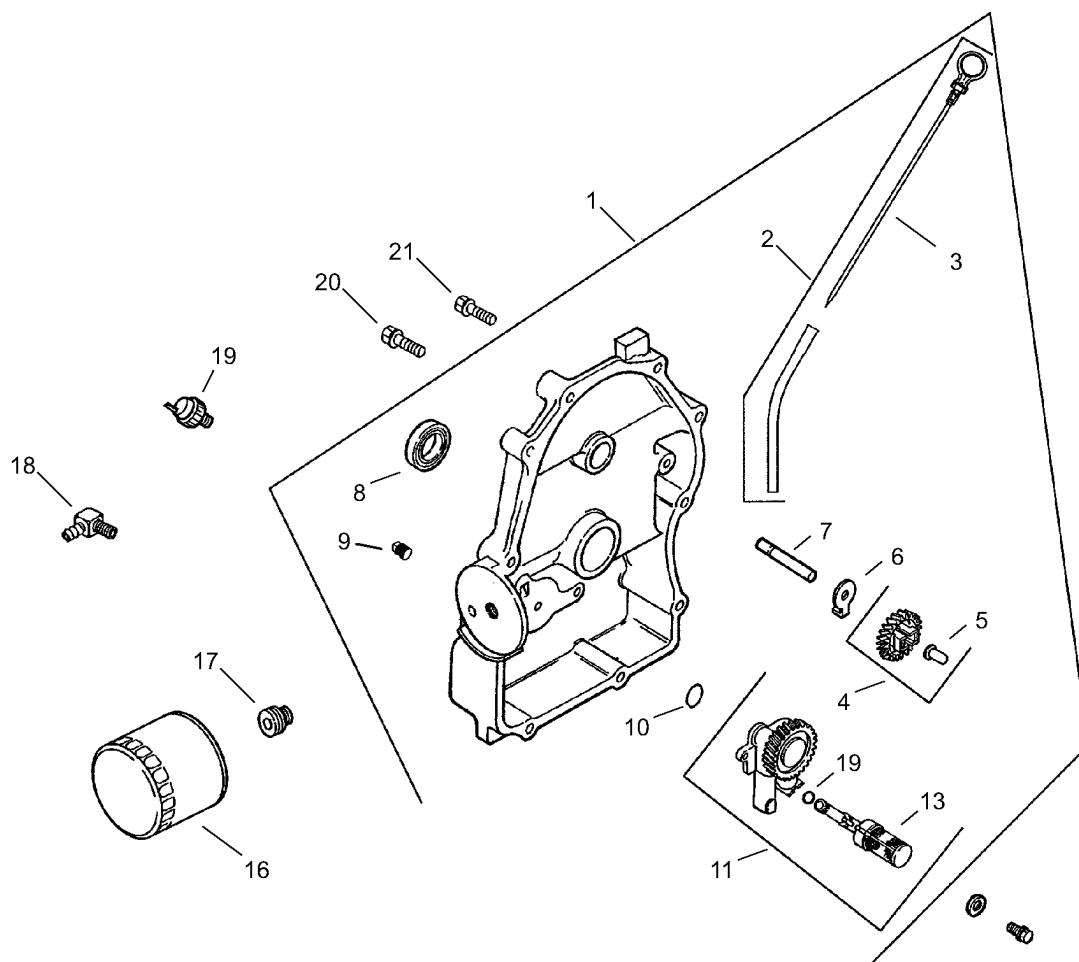
● Obtain Parts From Kohler



Crankcase Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Crankcase (Use Miniblock 24 782 15) ●	12 422 07-S	0	Shim-Camshaft (White .028) ●	
2	52 139 02-S	2	Plug-Pipe Head, 3/8 ●	12 422 08-S	0	Shim-Camshaft (Blue .03) ●	
3	24 032 01-S	1	Seal-Oil ●	12 422 10-S	0	Shim-Camshaft (Yellow .034) ●	
4	12 380 13-S	6	Pin, Dowel Locating ●	12 422 11-S	0	Shim-Camshaft (Green .036) ●	
5	24 067 13-S	2	Rod-Connecting (Standard) ●	12 422 12-S	0	Shim-Camshaft (Gray .038) ●	
6	24 067 14-S	2	Rod-Connecting (.25) ●	10	24 012 10-S	1	Camshaft Kit ●
	24 874 01-S	2	Piston W/Ring Set (Std.) ●	11	24 018 09-S	1	Retainer-Ring ●
	24 874 02-S	2	Piston W/Ring Set (.25) ●	12	M-931010-S	1	Washer-Flat (9MM) ●
	24 874 03-S	2	Piston W/Ring Set (.50) ●	13	28 032 09-S	1	Seal-Cross Shaft, Governor ●
	24 874 14-S	2	Piston ASM (.08) ●	14	24 468 15-S	1	Washer-Flat (11/32) ●
7	24 018 01-S	4	Retainer-Pin, Piston ●	15	24 144 33-S	1	Shaft-Cross, Governor ●
8	24 108 01-S	2	Set-Ring (STD) ●	16	52 139 09-S	1	Plug-Cup ●
	24 108 02-S	2	Ring Set (.25) ●				
	24 108 03-S	2	Ring Set (.50) ●				
9	12 422 09-S	0	Shim-Camshaft (Red .032) ●				
	12 422 13-S	0	Shim-Camshaft (Black .04) ●				

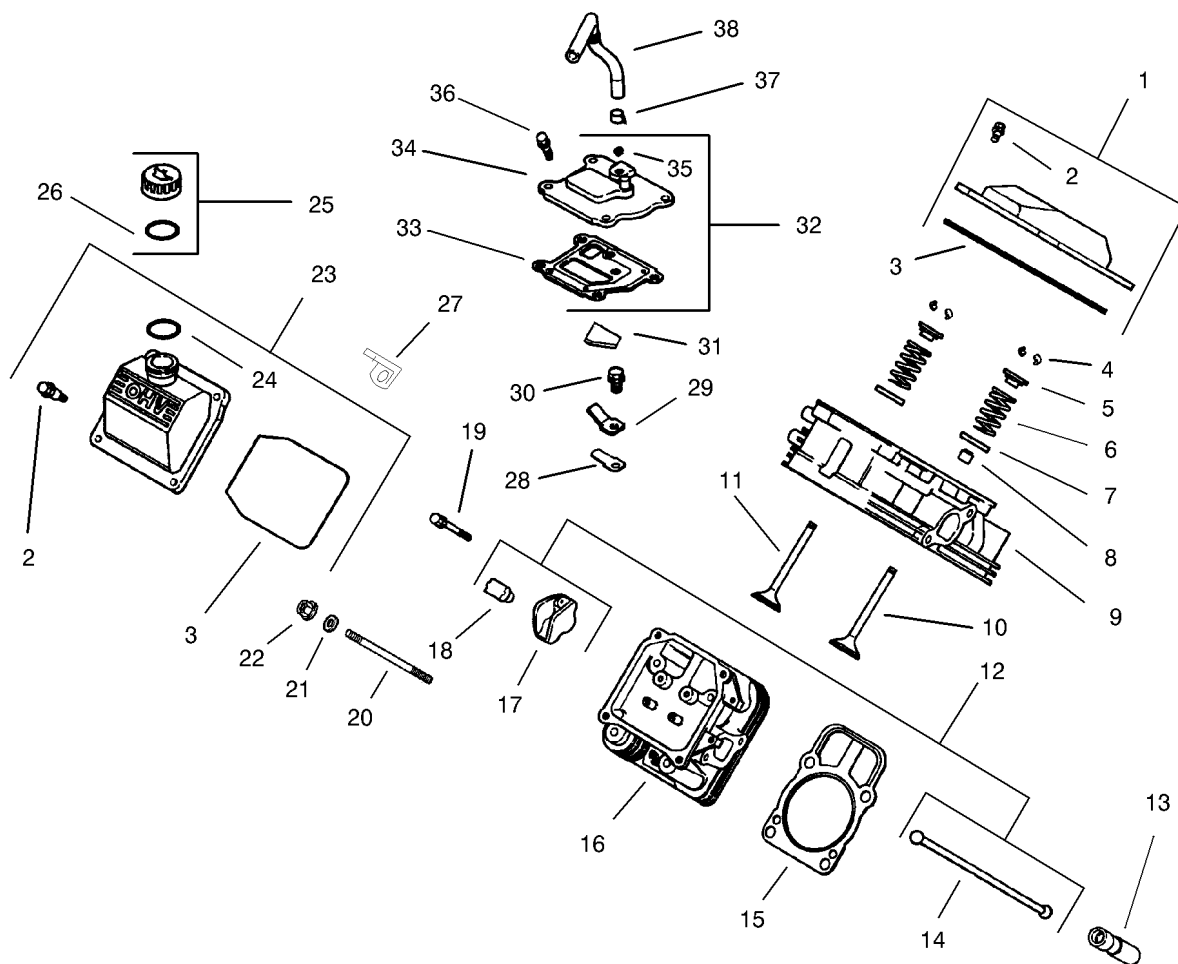
● Obtain Parts From Kohler



Oil Pan/Lubrication Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description
1	24 009 92-S	1	Plate, Closure ASM (Includes 2-13) ●
2	24 755 121-S	1	Dipstick & Tube Kit (Includes 3) ●
3	24 038 10-S	1	Dipstick ●
4	24 043 12-S	1	Kit, Governor Gear (Includes 5) ●
5	12 380 01-S	1	Pin-Regulating, Governor ●
6	52 448 02-S	1	Tab-Locking ●
7	12 144 02-S	1	Shaft-Gear, Governor ●
8	52 032 08-S	1	Seal-Oil (P-T-O End) ●
9	X-75-23-S	2	Plug ●
10	24 153 08-S	1	O-Ring ●
11	24 393 10-S	1	Oil Pump Assembly (Includes 12,13) ●
12	24 153 01-S	1	O-Ring ●
13	24 381 04-S	1	Tube-Pick Up, Oil ●
14	M-631005-S	2	Washer-Flat (6 MM) ●
15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ●
16	52 050 02-S	1	Filter-Oil ●
17	24 136 01-S	1	Nipple-Filter, Oil ●
18	25 155 02-S	1	Connector-Hose, 90 Deg ●
19	24 099 03-S	1	Switch-Pressure, Oil ●
20	24 086 16-S	9	Screw-HF (M8X1.25X45) ●
21	24 086 17-S	1	Screw-Flange (M8X1.25X45) ●

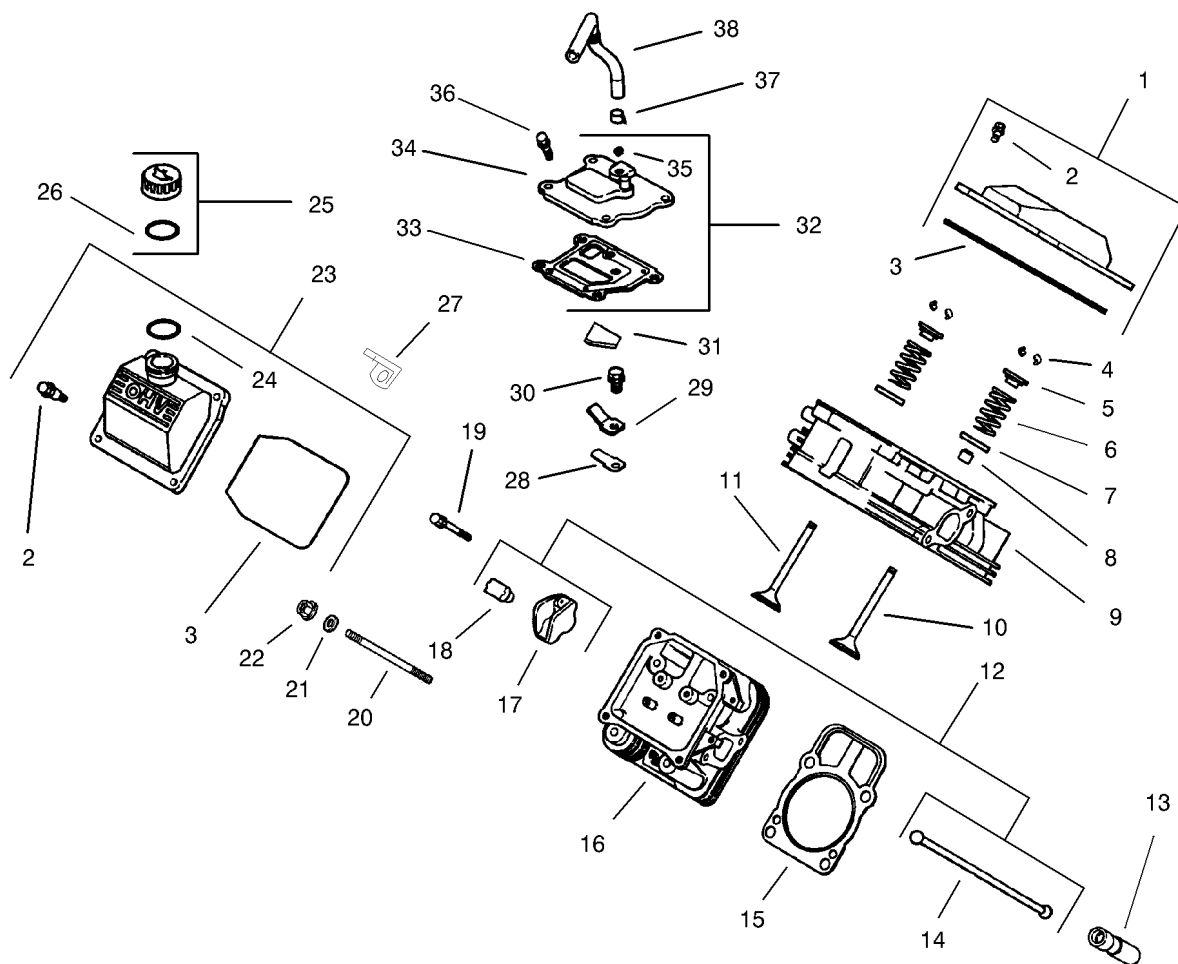
● Obtain Parts From Kohler



Head/Valve/Breather Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 755 74-S	1	Kit, Valve Cover-Plain (Includes 2-3) ●	19	M-640034-S	4	Screw-Flange (M6X1.0X34) ●
2	24 086 32-S	4	Screw-Shoulder (M6X1.0X30) ●	20	24 072 09-S	1	Stud (M8X1.25Xm10X1.5X105MM) ●
3	24 153 16-S	1	O-Ring ●	21	24 468 16-S	1	Washer-Flat (8.6 MM) ●
4	12 755 03-S	4	Retainer Kit ●	22	24 100 10-S	1	Nut-Flange (M8X1.25) ●
5	12 173 01-S	4	Cap-Spring, Valve ●	23	24 755 75-S	1	Kit, Valve Cover-Oil Fill (Includes 2,3,23) ●
6	24 089 02-S	4	Spring-Valve ●	24	24 153 09-S	1	O-Ring ●
7	235011-S	4	Retainer-Spring ●	25	24 755 46-S	1	Kit, Oil Fill Cap (Includes 24) ●
8	24 032 05-S	2	Seal-Stem, Valve ●	26	12 153 03-S	1	O-Ring ●
9	24 318 68-S	1	No. 1 Cylinder Head ASM ●	27	24 445 01-S	1	Strap-Lifting ●
10	24 017 01-S	2	Valve-Intake (STD) ●	28	24 402 03-S	1	Reed-Breather ●
	24 017 02-S	2	Valve-Intake (.25) ●	29	12 018 01-S	1	Retainer-Reed, Breather ●
11	24 016 01-S	2	Valve-Exhaust (STD) ●	30	M-545010-S	1	Screw-HHFTF (M5X.80X10) ●
	24 016 02-S	2	Valve-Exhaust (.25) ●	31	24 050 01-S	1	Filter-Breather ●
12	24 755 66-S	1	Kit, Valve Train (Includes 15,18,19) ●	32	24 033 01-S	1	Kit, Breather (Includes 33-35) ●
13	12 351 01-S	4	Lifter-Valve ●	33	24 041 23-S	1	Gasket-Breather ●
14	24 411 05-S	4	Rod-Push ●	34	24 096 58-S	1	Cover-Breather ●
15	24 041 08-S	2	Gasket-Head, Cylinder ●				
16	24 318 71-S	1	No. 2 Cylinder Head ASM ●				
17	25 186 01-S	4	Arm-Rocker ●				
18	24 599 01-S	4	Pivot-Arm, Rocker ●				

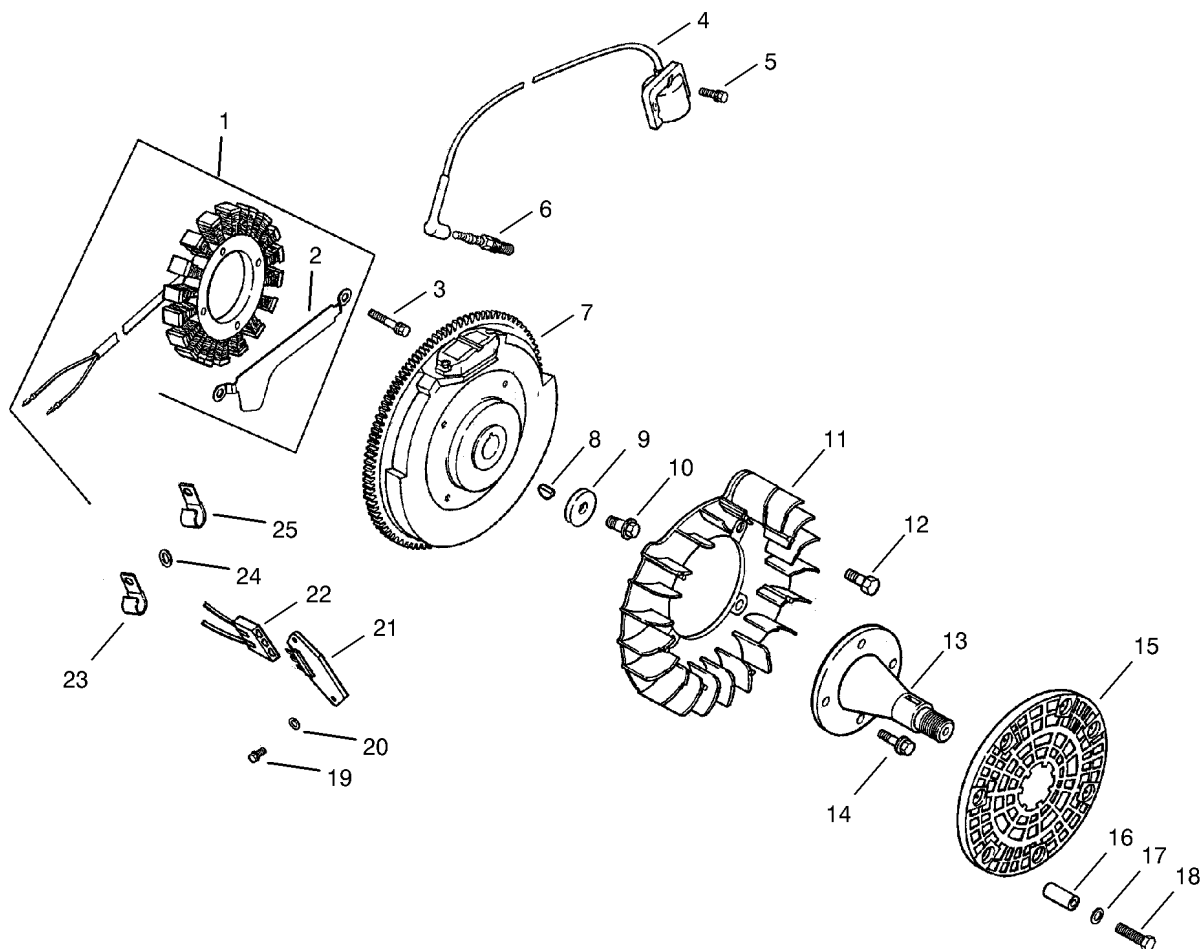
● Obtain Parts From Kohler



Head/Valve/Breather Assembly Kohler CH20S-64656 (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
35	X-75-23-S	1	Plug ●	37	X-426-9-S	1	Clamp ●
36	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ●	38	24 326 26-S	1	Hose-Breather ●

● Obtain Parts From Kohler

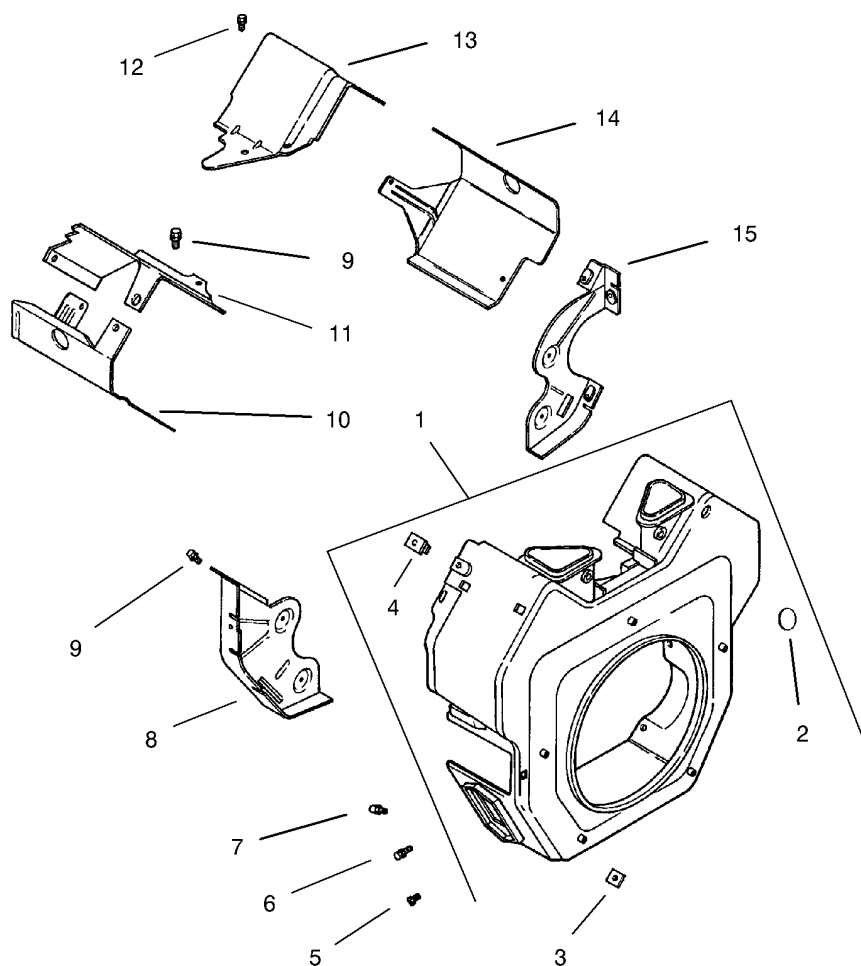


Ignition/Electrical Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	54 755 09-S	1	Kit, 15 Amp Stator (Includes 2) ■	16	24 122 04-S	4	Spacer ■
2	24 126 71-S	1	Bracket-Wire, Stator ■	17	X-25-92-S	2	Washer-Flat (.188) ■
3	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■	18	M-403025-S	4	Screw-Slotted Head (M4X0.7X25) ■
4	24 584 01-S	2	Module-Ignition ■	19	24 086 18-S	2	Screw-Phi HD (11-16X.88) ■
5	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■	20	X-25-92-S	2	Washer-Flat (.188) ■
6	12 132 06-S	2	Spark Plug ■	21	25 403 03-S	1	Rectifier-Regulator, 15 Amp ■
7	24 025 01-S	1	Flywheel ■	22	236602-S	1	Connector (3 Contact) ■
8	X-42-15-S	1	Key (3/16 X 5/8) ■	23	235173-S	1	Clip-Cable ■
9	12 468 03-S	1	Washer-Flat (13/32) ■	24	X-25-63-S	1	Washer-Flat (1/4) ■
10	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■	25	48 154 02-S	1	Clip-Cable ■
11	24 157 03-S	1	Fan ■		25 518 12-S	1	Lead-Black (5"-18Ga.) ■●
12	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■		25 086 91-S	1	Screw-Wsh HD Tap (8-18X.50) ■●
13	24 144 13-S	1	Shaft-Drive, Front ■		24 176 08-S	1	Harness-Wiring ■●
14	M-839025-S	4	Screw-HF (M8X1.25X25) ■		X-22-11-S	1	Washer-Lock, Internal Tooth (1/4) ■●
15	24 162 18-S	1	Screen-Grass ■		25 454 03-S	2	Tie-Wire ■●

● Not illustrated

■ Obtain Parts From Kohler

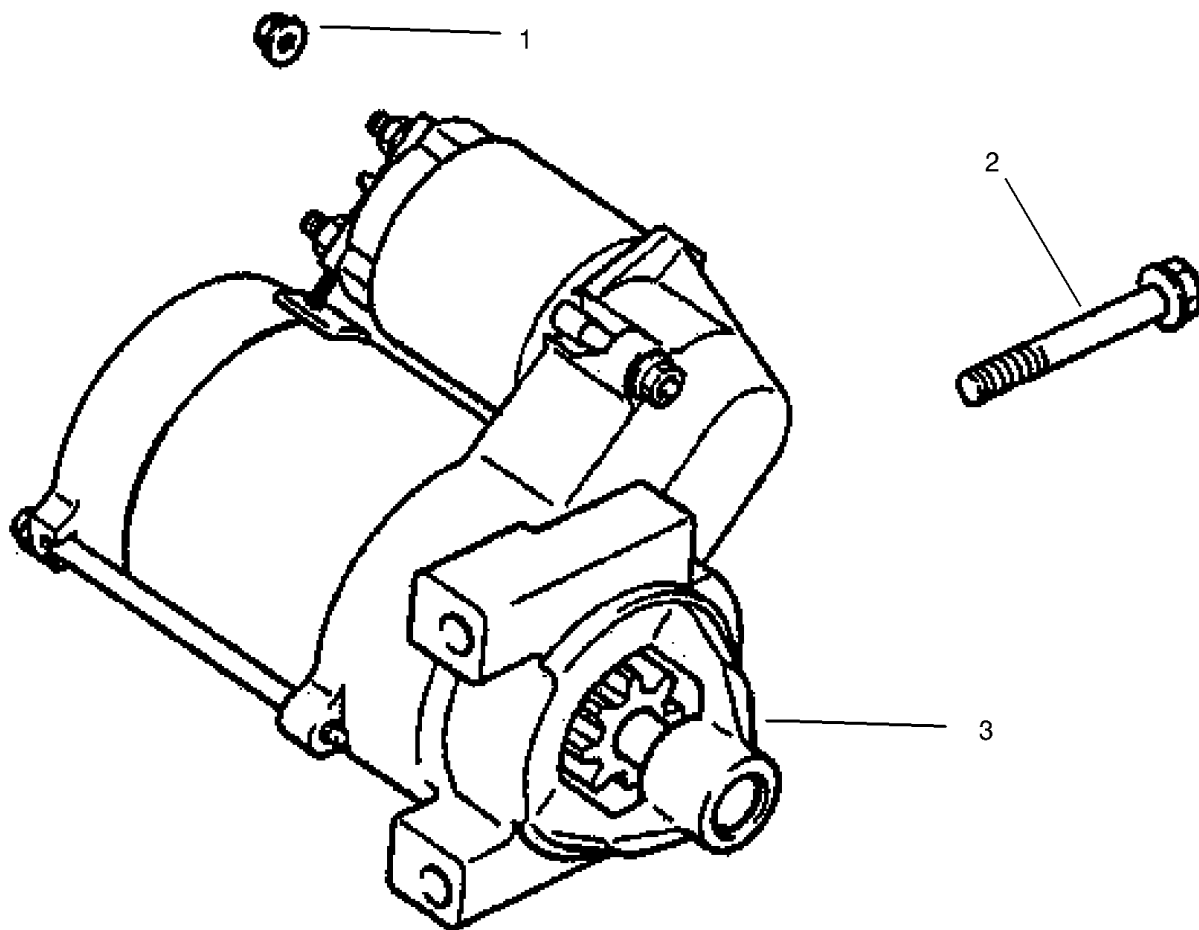


Blower Housing Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description
1	24 027 20-S	1	Housing, Blower (Includes 2-4) ■
2	25 139 16-S	1	Plug-Button (9/16) ■
3	24 100 01-S	3	Nut-Plastic ■
4	24 100 02-S	2	Nut-Plastic ■
5	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ■
6	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ■
7	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
8	24 146 16-S	1	Plate-Backing (No. 2 Side) ■
9	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
10	24 063 20-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
11	24 063 17-S	1	Baffle-Valley (No. 2 Side) ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 063 24-S	1	Baffle-Valley, No. 1 Side ■
14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
15	24 146 20-S	1	Plate-Backing (No. 1 Side) ■
	24 113 95-S	1	Decal-20 HP ■●

● Not illustrated

■ Obtain Parts From Kohler

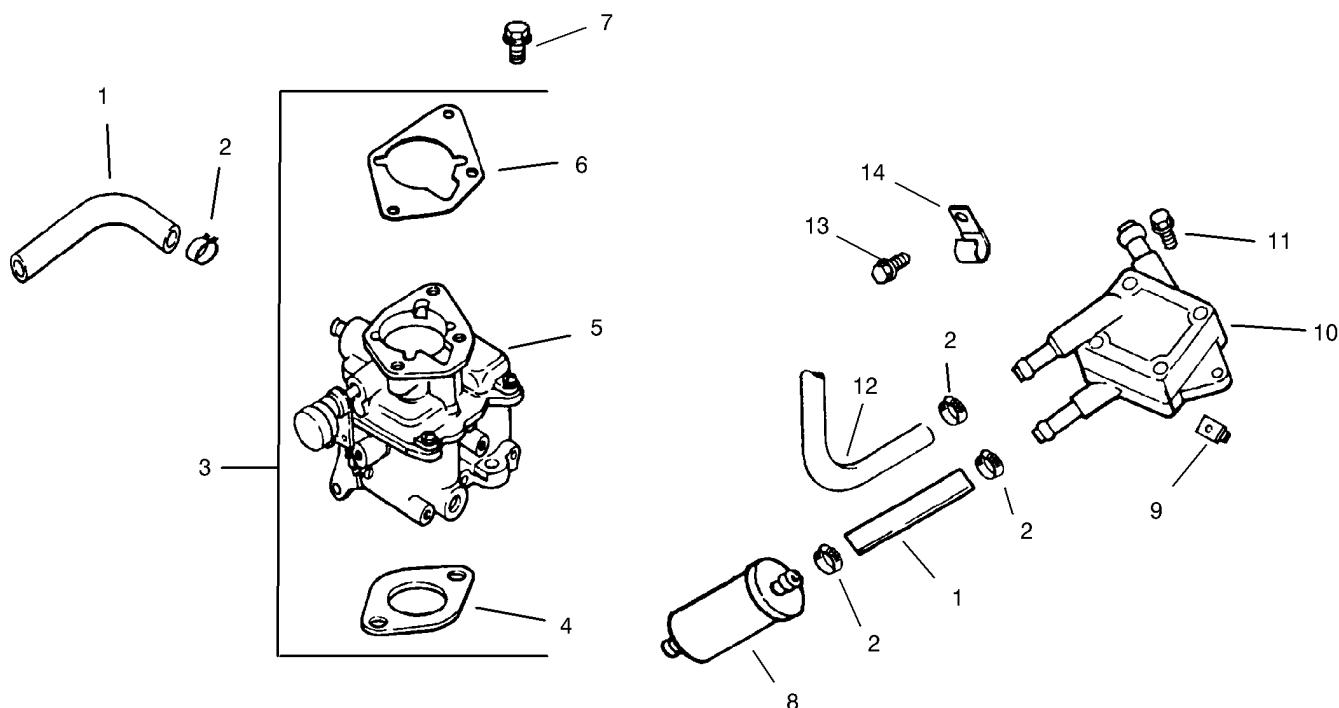


Starter Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description
1	M-841080-S	1	Nut-Flange (M8X1.25) ■
2	M-839080-S	2	Screw-Flg (M8X1.25X80) ■
3	24 098 08-S	1	Starter-Solenoid Shift (Incl #4-18) ■
	25 755 33-S	1	Kit, Pinion Drive (Incl. Ring 24 141 01-S) ■ ●
	25 221 01-S	1	Brush Holder Kit ■ ●
	25 435 04-S	1	Solenoid Kit ■ ●

● Not illustrated

■ Obtain Parts From Kohler

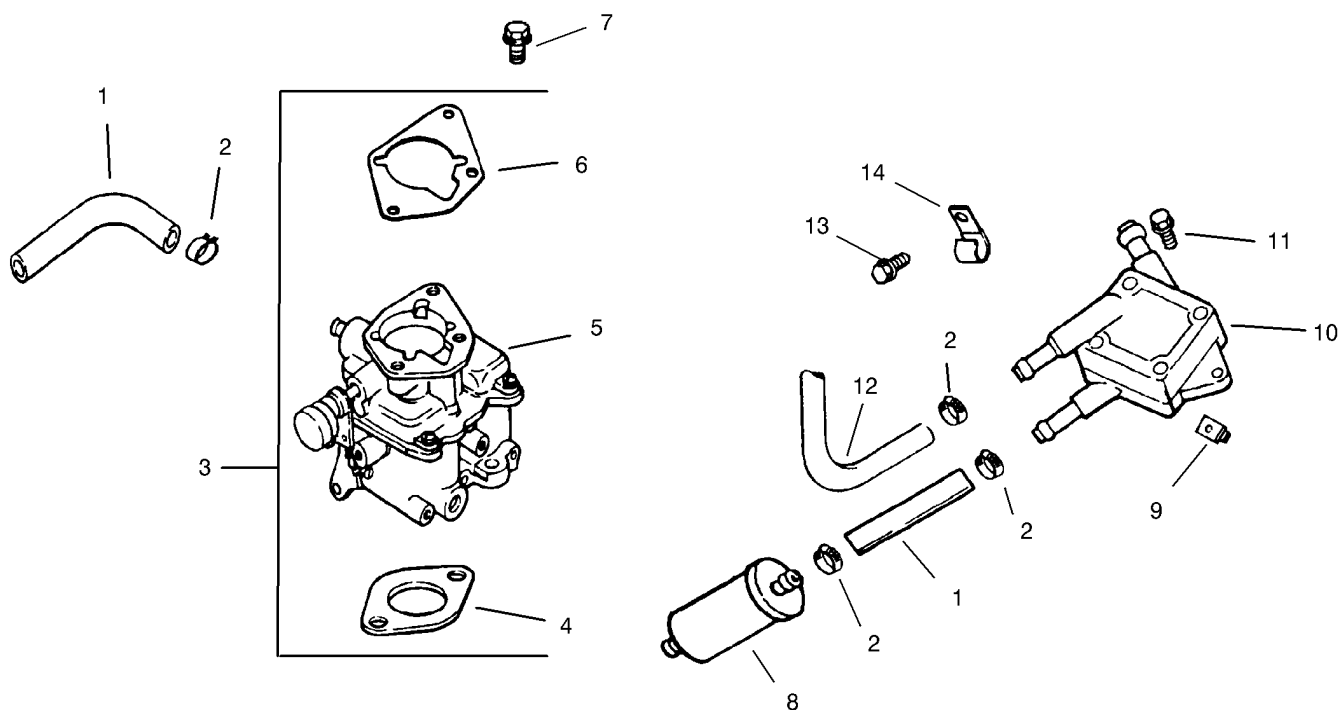


Fuel System Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description
1	25 353 32-S	2	Line-Fuel (9.5) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	24 853 32-S	1	Kit, Carburetor W/Gasket (Incl. 4-6) ■
4	24 041 06-S	1	Gasket-Base, Air Cleaner ■
5	24 053 32-S	1	Carburetor ASM(Includes 25 757 01-S,24 757 02-S,24 757 03-S, &24 757 07-S) ■
6	24 041 17-S	1	Gasket-Carburetor ■
7	M-651030-S	2	Screw-Flange (M6X1.0X30) ■
8	24 050 02-S	1	Filter-Fuel ■
9	24 100 01-S	2	Nut-Plastic ■
10	24 393 16-S	1	Pump-Fuel ■
11	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
12	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
13	M-650012-S	1	Screw-HF (M6X1.0X12) ■
14	47 154 01-S	1	Clip-Cable ■
	24 757 01-S	1	Kit, Solenoid (Includes Solenoid 24 521 01-S, O-Ring 24 153 04-S, O-Ring 24 153 05-S, O-Ring 24 153 06-S, Solenoid Screw 24 086 07-S, & Solenoid 24 435 01-S) ■ ●
	24 757 02-S	1	Float Repair Kit ■ ●

● Not illustrated

■ Obtain Parts From Kohler

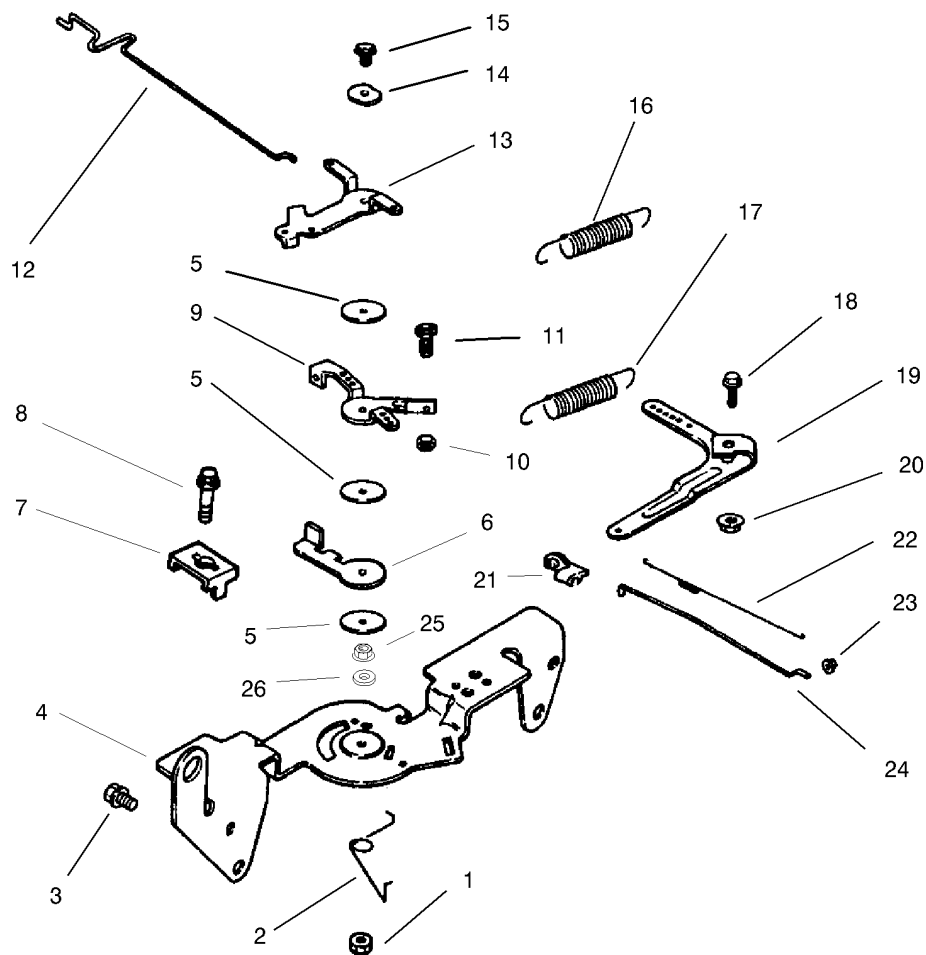


Fuel System Assembly Kohler CH20S-64656 (continued)

Ref.	Part Number	Qty.	Description
	24 757 07-S	1	Kit, Choke (Includes Choke Lever Cap 24 173 02-S) ■ ●
	24 757 03-S	1	Kit, Carburetor Repair (Includes Inlet Needle Valve Clip 24 154 01-S, Inlet Needle Valve 24 462 01-S, Carburetor Body Screw 24 086 09-S, Carburetor Body Gasket 24 041 09-S, Slow O-Ring 24 153 02-S, O-Ring 24 13 04-S, O-Ring 24 153 05-S, O-Ring 24 153 06-S, ■ ●

● Not illustrated

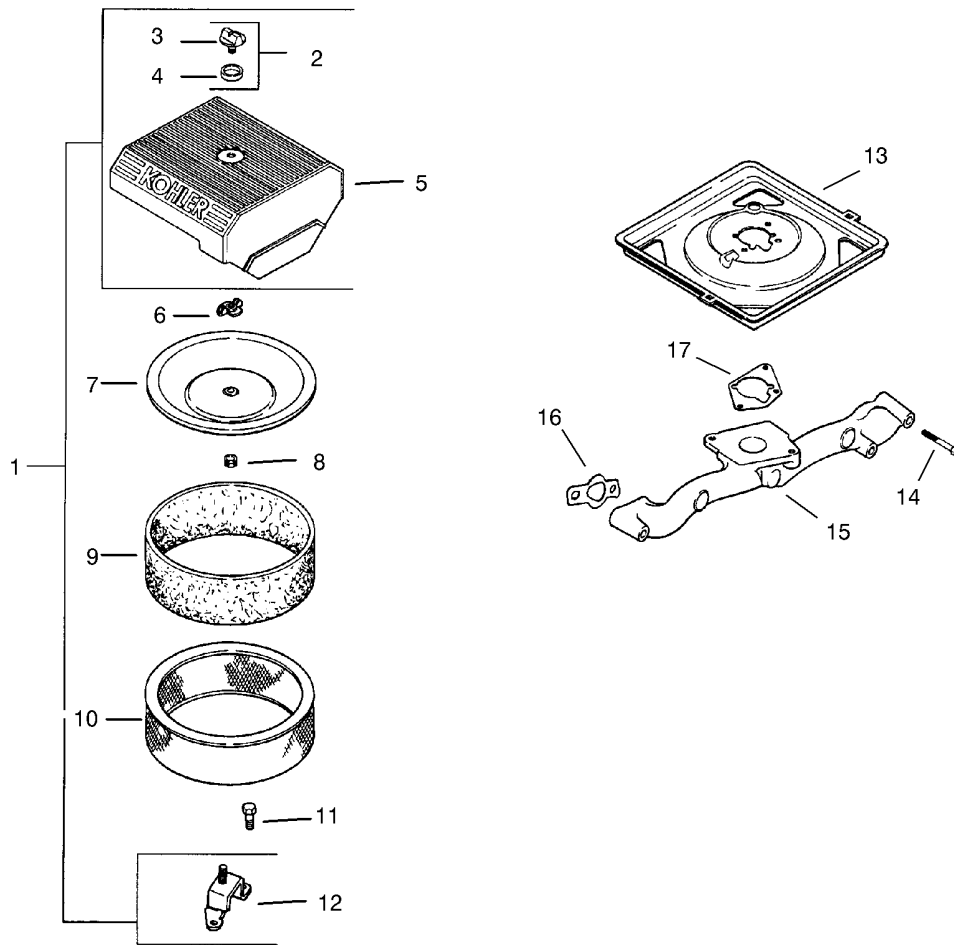
■ Obtain Parts From Kohler



Engine Control Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ●	15	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ●
2	24 089 03-S	1	Spring-Return, Choke ●	16	24 089 51-S	1	Spring-Limiter, Throttle ●
3	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●	17	24 089 46-S	1	Spring-Governor ●
4	24 126 56-S	1	Bracket-Control ●	18	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
5	24 468 01-S	3	Washer-Flat (5.5MM) ●	19	24 090 33-S	1	Lever-Governor ●
6	24 090 07-S	1	Lever-Actuator, Throttle ●	20	M-641060-S	1	Nut-Flange (M6X1.0) ●
7	12 237 01-S	2	Clamp-Cable ●	21	25 158 11-S	1	Bushing-Retaining, Linkage ●
8	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ●	22	24 089 01-S	1	Spring-Linkage ●
9	24 090 03-S	1	Lever-Control, Throttle ●	23	25 158 08-S	1	Bushing-Linkage, Throttle ●
10	M-446030-S	1	Nut (M4X0.7) ●	24	24 079 01-S	1	Linkage-Throttle ●
11	M-401030-S	1	Screw (M4X0.7X30) ●	25	M-545010-S	1	Screw-HHFTF (M5X.80X10) ●
12	24 079 02-S	1	Linkage-Choke ●	26	X-20-1-S	1	Washer-Lock (.25) ●
13	24 090 05-S	1	Lever-Choke ●				
14	41 468 03-S	1	Washer-Spring (1/4) ●				

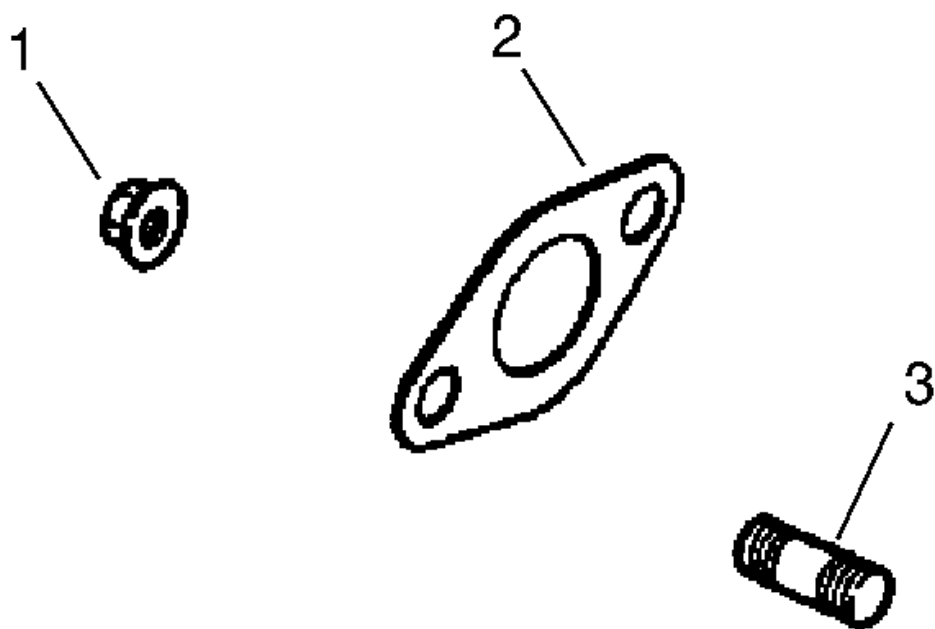
● Obtain Parts From Kohler



Air Intake/Filtration Assembly Kohler CH20S-64656

Ref.	Part Number	Qty.	Description
1	24 743 05-S	1	Kit, Air Cleaner (Includes 2-5, 12) ●
2	54 755 01-S	1	Kit, Air Cleaner Knob (Includes 3,4) ●
3	25 341 03-S	1	Knob-Cover ●
4	24 153 20-S	1	O-Ring ●
5	24 096 67-S	1	Cover-Cleaner, Air ●
6	12 100 01-S	1	Nut-Wing ●
7	24 096 01-S	1	Cover-Air Cleaner, Inner ●
8	24 032 03-S	1	Seal-Air Cleaner, Inner ●
9	24 083 02-S	1	Element-Precleaner ●
10	47 883 03-S	1	Air Filter Assembly (Includes 9) ●
11	M-639016-S	3	Screw-HF (M6X1.0X16) ●
12	24 126 21-S	1	Bracket-Base, Air Cleaner ●
13	24 094 03-S	1	Base-Air Cleaner ●
14	M-651055-S	4	Screw-HF ●
15	24 164 14-S	1	Manifold-Intake ●
16	24 041 01-S	2	Gasket-Manifold, Intake ●
17	24 041 06-S	1	Gasket-Base, Air Cleaner ●

● Obtain Parts From Kohler



Exhaust Assembly Kohler CH20S-64656

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	M-841080-S	4	Nut-Flange (M8X1.25) ■
2	24 041 02-S	2	Gasket-Exhaust ■
3	25 072 04-S	4	Stud (M8X1.25X33) ■
	24 782 15	1	Miniblock ■ ●
	24 755 107-S	1	Gasket Set ■ ●

● Not illustrated

■ Obtain Parts From Kohler

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Count on it.