



Form No. 3350-243 Rev A

Count on it.

Parts Catalog

Dingo® TX 425 Wide Track Compact Utility Loader

Model No. 22307—Serial No. 240000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

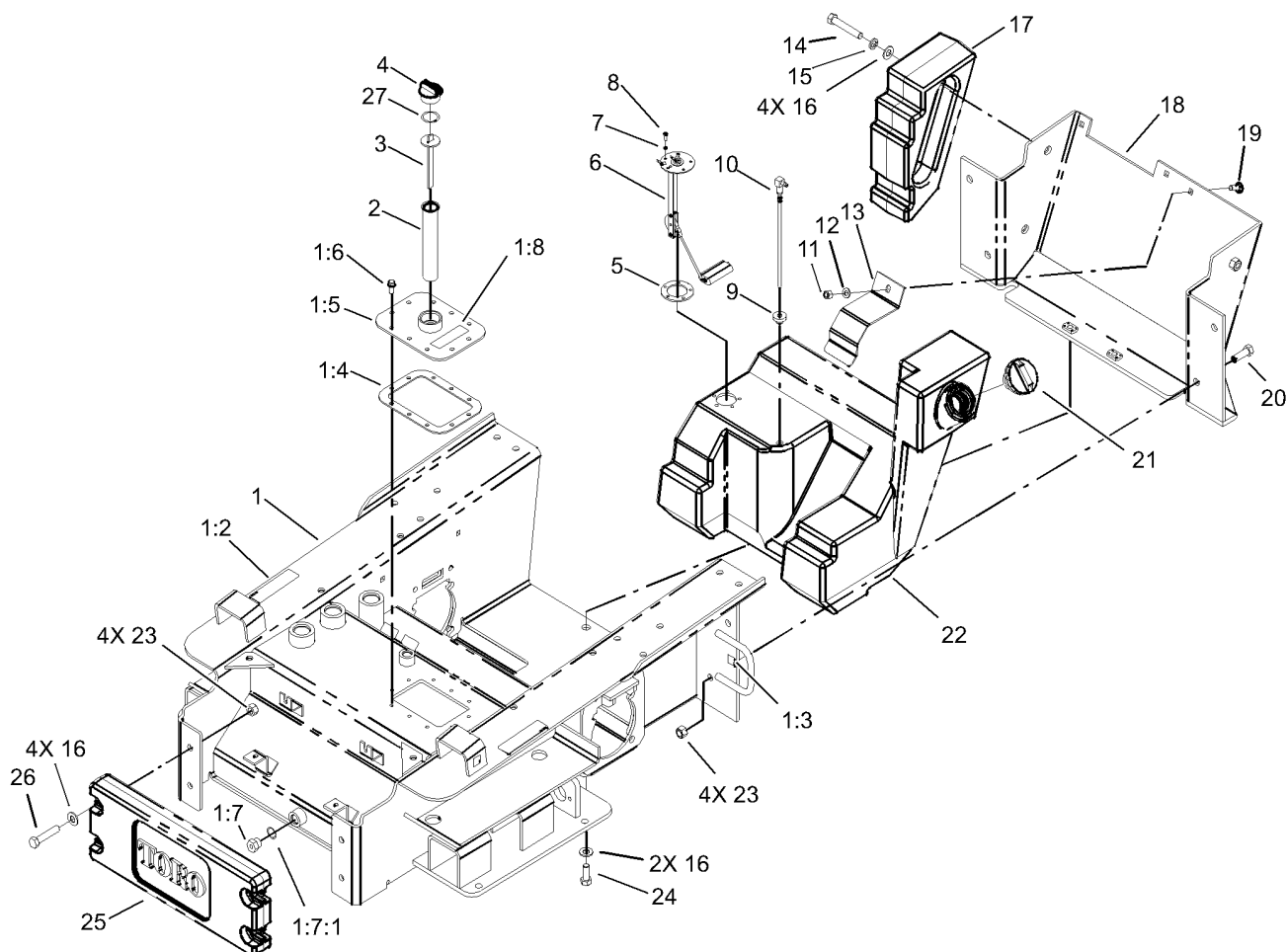
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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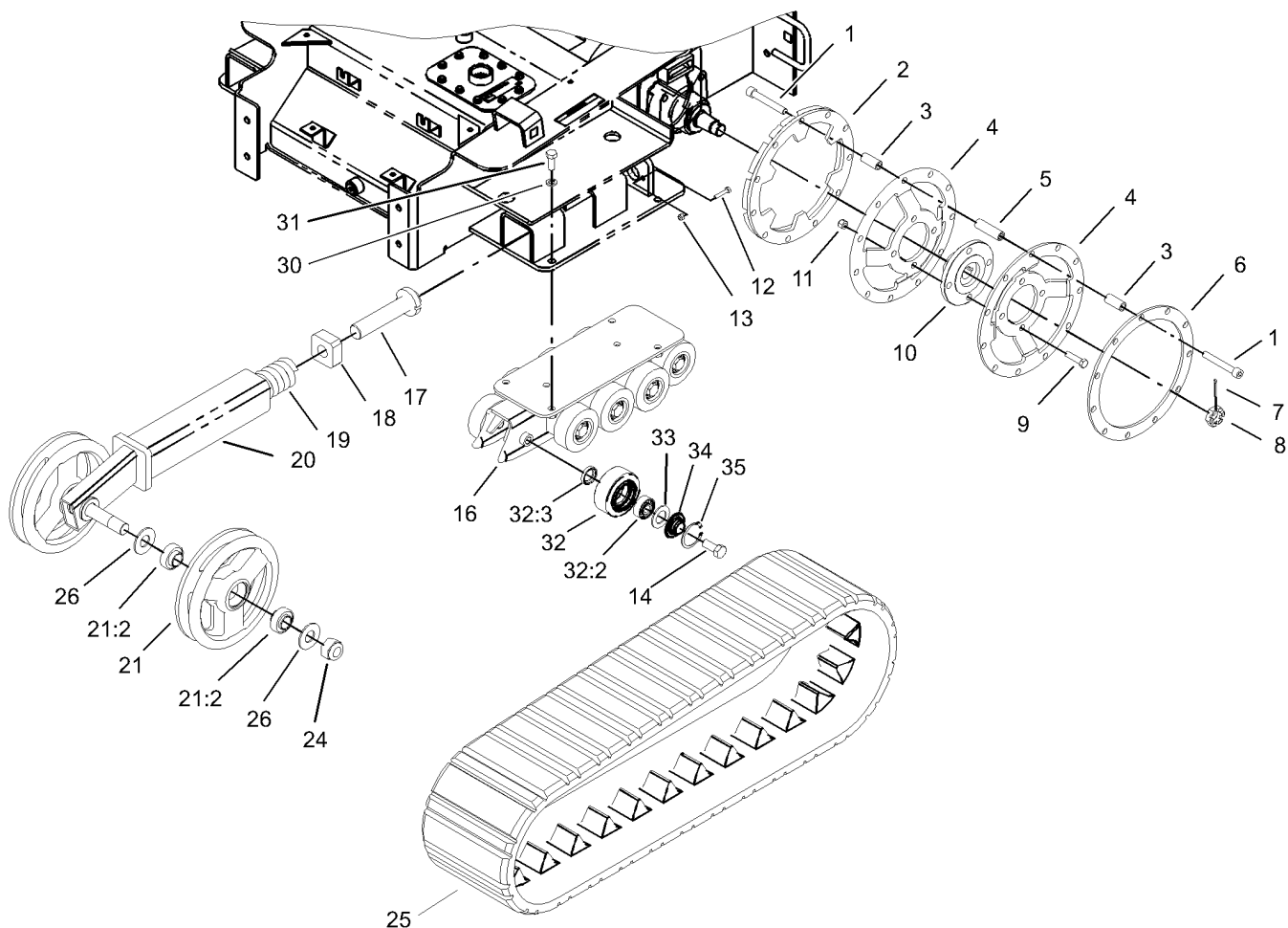
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Main Frame and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	105-5890	1	Chassis ASM
1:2	100-6141	2	Decal-Pinch
1:3	93-9084	4	Decal-Point, Lift
1:4	100-1253	1	Gasket-Cover, Access
1:5	104-8389-01	1	Tank Cover ASM
1:6	98-9940	10	Screw-HHF
1:7	353-988	2	Plug-Hex
1:7:1	237-79	1	O-Ring
1:8	105-8432	1	Decal-Oil, HYD
2	61-2790	1	Filter-Screen
3	100-2097	1	Dipstick-Oil
4	93-7498	1	Plug-Plastic
5	113372	1	Gasket-Sender, Fuel
6	100-1298	1	Sender-Fuel
7	3253-17	5	Washer-Lock
8	3250-31	5	Screw-PPH
9	46-6560	1	Bushing
10	98-0185	1	Pipe-Stand

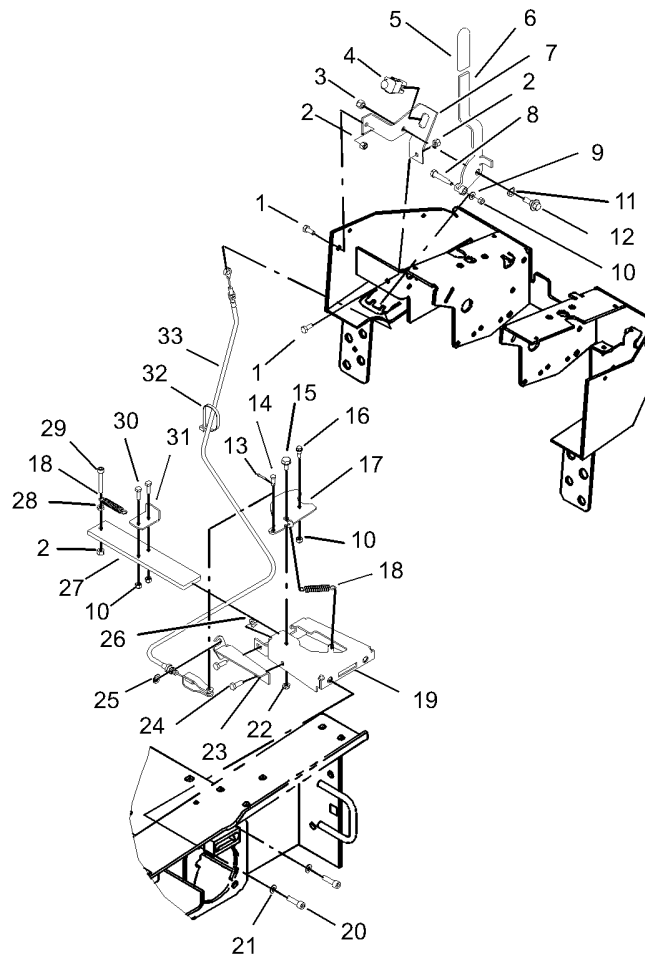
Ref.	Part Number	Qty.	Description
11	3296-39	1	Nut-Lock, NI
12	3256-38	1	Washer-Flat
13	100-1257-03	1	Clamp-Tank, Fuel
14	325-12	4	Screw-HH
15	3253-7	4	Washer-Lock
16	3256-26	10	Washer-Flat
17	99-6165-01	2	Counterweight-Rear
18	105-0373-01	1	Rear Frame Cover ASM
19	3231-22	1	Screw-CARR
20	325-6	4	Screw-HH
21	93-3101	1	Cap-Fuel
22	95-3619	1	Tank-Fuel
23	3296-23	8	Nut-Lock, NI
24	325-5	2	Screw-HH
25	99-6166-01	1	Counterweight-Front
26	325-10	4	Screw-HH
27	237-123	1	O-Ring



Track and Traction Assembly

Ref.	Part Number	Qty.	Description
1	3274-100	44	Screw-HSH
2	106-7601-03	2	Brake Rim ASM,
3	100-8936	44	Spacer-Wheel, Drive
4	100-8935-03	4	Drive Wheel ASM
5	100-1286	22	Spacer-Wheel, Drive
6	99-6170-03	2	Ring-Wheel, Drive
7	99-3171	2	Pin-Cotter
8	99-3139	2	Nut-Slotted
9	325-7	8	Screw-HH
10	104-5719-03	2	Hub-Wheel, Drive
11	3296-23	8	Nut-Lock, NI
12	321-13	2	Screw-HH
13	3296-42	2	Nut-Lock, NI
14	327-4	20	Screw-HH
16	106-7596-03	2	Track Guide ASM
17	98-9846	2	Bolt-Tensioner

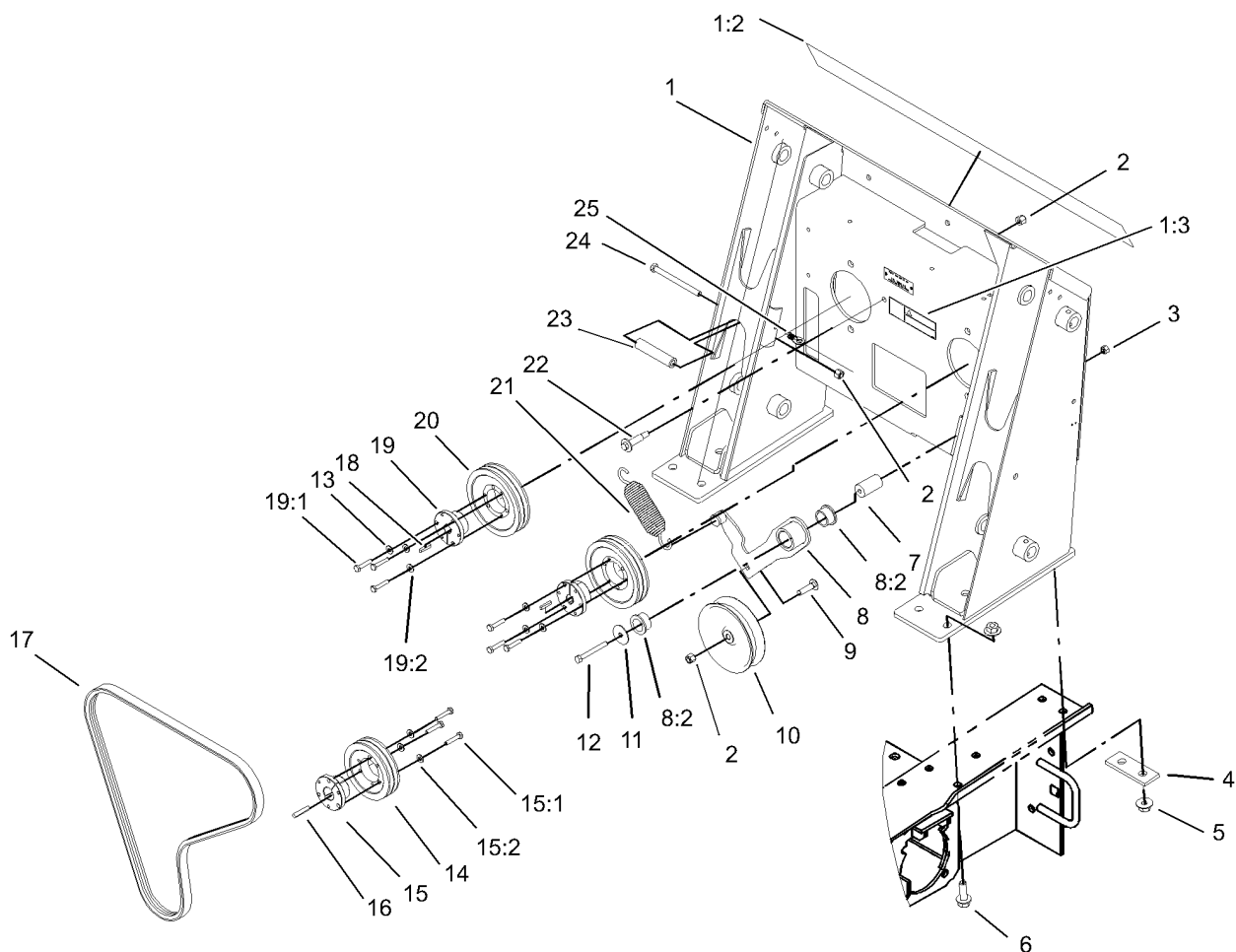
Ref.	Part Number	Qty.	Description
18	95-3626	2	Block-Tensioner
19	95-3624	2	Spring-Compression
20	104-6127-03	2	Tensioner Arm ASM
21	104-6123	4	Tensioner Wheel ASM
21:2	104-6129	2	Bearing-Ball
24	104-2024	4	Nut-Hex, NI
25	100-8931	2	Track
26	104-6126	8	Washer-Flat
30	3253-7	8	Washer-Lock
31	325-5	8	Screw-HH
32	106-7621	20	Road Wheel ASM
32:2	93-4237	1	Bearing
32:3	253-118	1	Seal-Oil
33	106-7585	20	Gasket-Bogie
34	106-7557	20	Cap-Wheel, Bearing
35	106-7595	20	Ring-Snap, Internal



Brake Assembly

Ref.	Part Number	Qty.	Description
1	322-3	2	Screw-HH
2	3296-29	4	Nut-Lock, NI
3	3296-6	1	Nut-Lock
4	100-1268	1	Switch-Plunger
5	62-9130	1	Grip-Handle
6	99-6151-03	1	Brake Lever ASM
7	105-5809-03	1	Bracket-Switch
8	611792	1	Bolt-Shoulder
9	3256-22	1	Washer-Flat
10	3296-42	7	Nut-Lock, NI
11	3290-221	1	Washer-Spring
12	93-2364	1	Bolt-Shoulder
13	3272-9	2	Pin-Cotter
14	283-62	2	Pin-Clevis
15	37-8771	2	Bolt-Shoulder, HF
16	42-3560	2	Bolt-Shoulder
17	98-8443	2	Lever-Brake

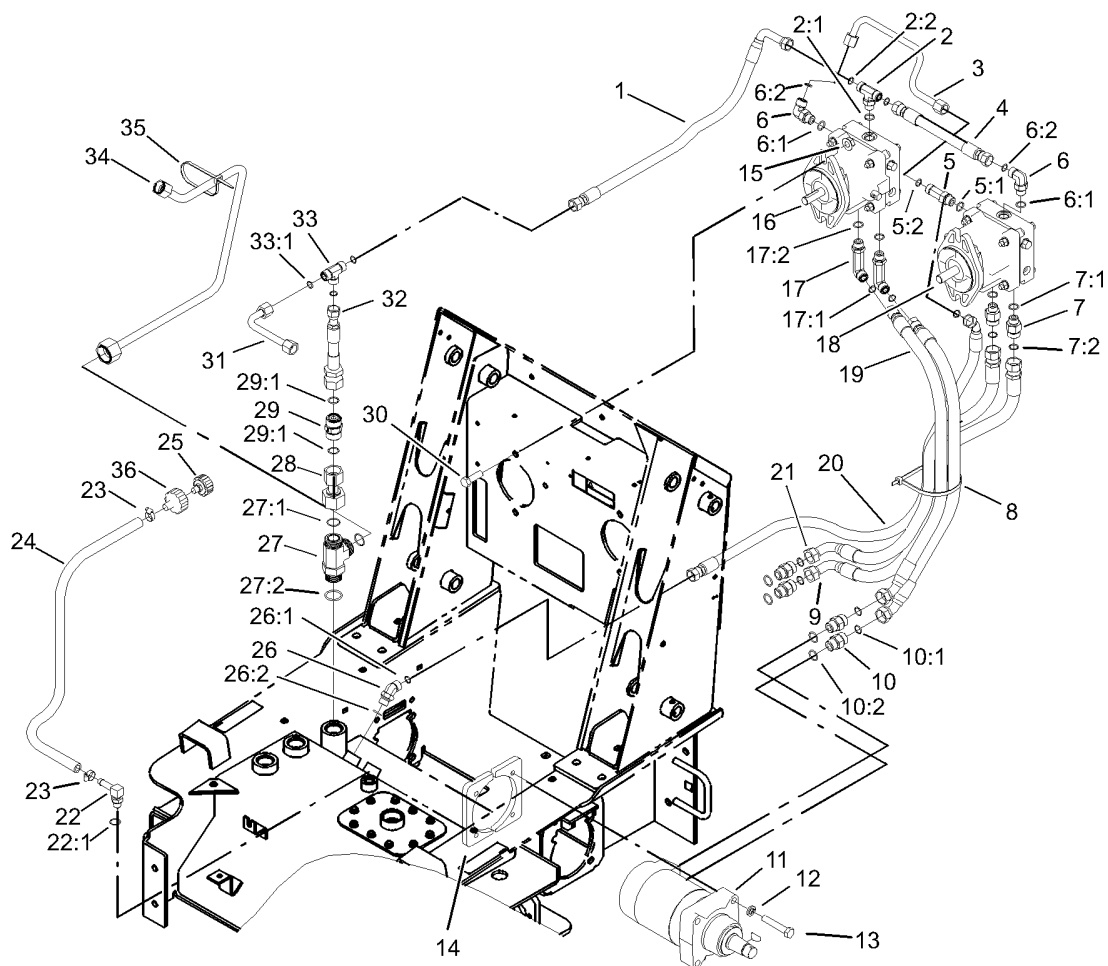
Ref.	Part Number	Qty.	Description
18	87-4020	4	Spring-Extension
19	100-4200-03	2	Brake Housing ASM
20	3274-1	4	Screw-HSH
21	3253-5	4	Washer-Lock
22	3296-47	2	Nut-Lock, NI
23	98-8446-03	2	Bracket-Cable, Brake
24	322-4	4	Screw-HH
25	32151-43	2	Ring-Clip
26	32128-20	4	Nut-HF
27	106-7550-03	2	Plate-Brake
28	3218-2	2	Nut-Hex Jam
29	3274-86	2	Screw-HSH
30	321-5	4	Screw-HH
31	98-8448	2	Stop-Brake
32	3290-378	2	Tie-Cable
33	100-1283	2	Cable-Brake



Loader Tower and Drive Assembly

Ref.	Part Number	Qty.	Description
1	104-2843	1	Loader Tower ASM
1:2	104-2842	1	Decal-Panel
1:3	80-8040	1	Decal-Warning
2	3296-39	4	Nut-Lock, NI
3	3296-29	1	Nut-Lock, NI
4	100-6123-01	2	Plate-Stiffener
5	32128-52	10	Nut-Lock, Flange
6	100-6116	10	Screw-HHF
7	104-5739	1	Spacer-Mounting
8	99-6167	1	Idler Arm ASM
8:2	256-132	2	Bushing-Flange
9	3231-26	1	Screw-CARR
10	95-3707	1	Pulley-Idler
11	3256-68	1	Washer-Flat
12	322-13	1	Screw-HH
13	3256-22	9	Washer-Flat

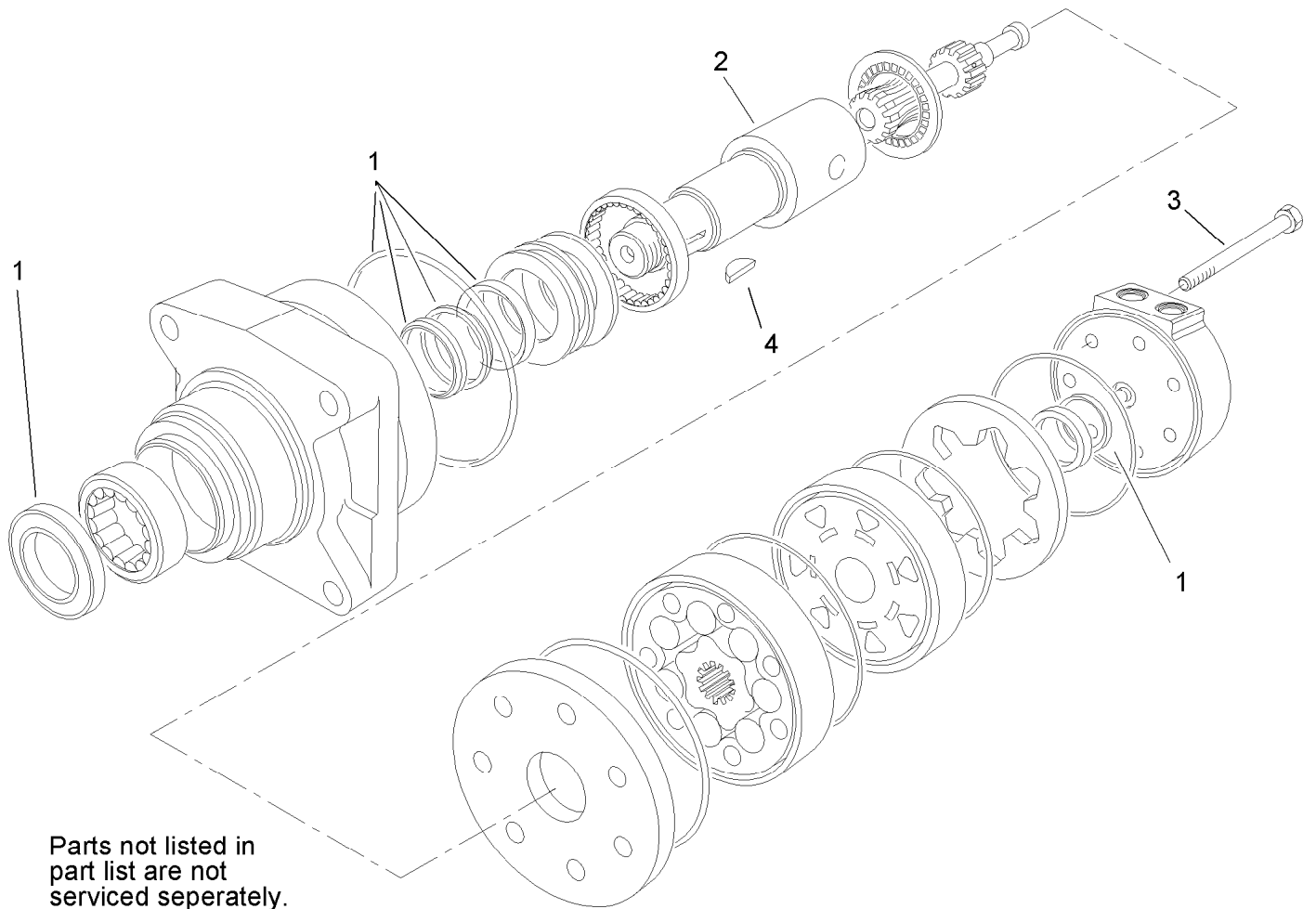
Ref.	Part Number	Qty.	Description
14	61-3330	1	Pulley
15	61-3340	1	Bushing
15:1	100-4208	3	Screw-HH
15:2	100-4209	3	Washer-Lock / Sp
16	67-7490	1	Key-Square
17	95-3611	1	V-Belt
18	80-6090	2	Key-Pump
19	100-4206	2	Bushing
19:1	100-4208	3	Screw-HH
19:2	100-4209	3	Washer-Lock / Sp
20	100-4207	2	Sheave
21	105-0383	1	Spring-Extension
22	56-6590	1	Bolt-Wheel
23	100-1271	2	Tube-Spacer
24	323-23	2	Screw-HH
25	95-4013	2	Latch ASM



Traction Hydraulic Assembly

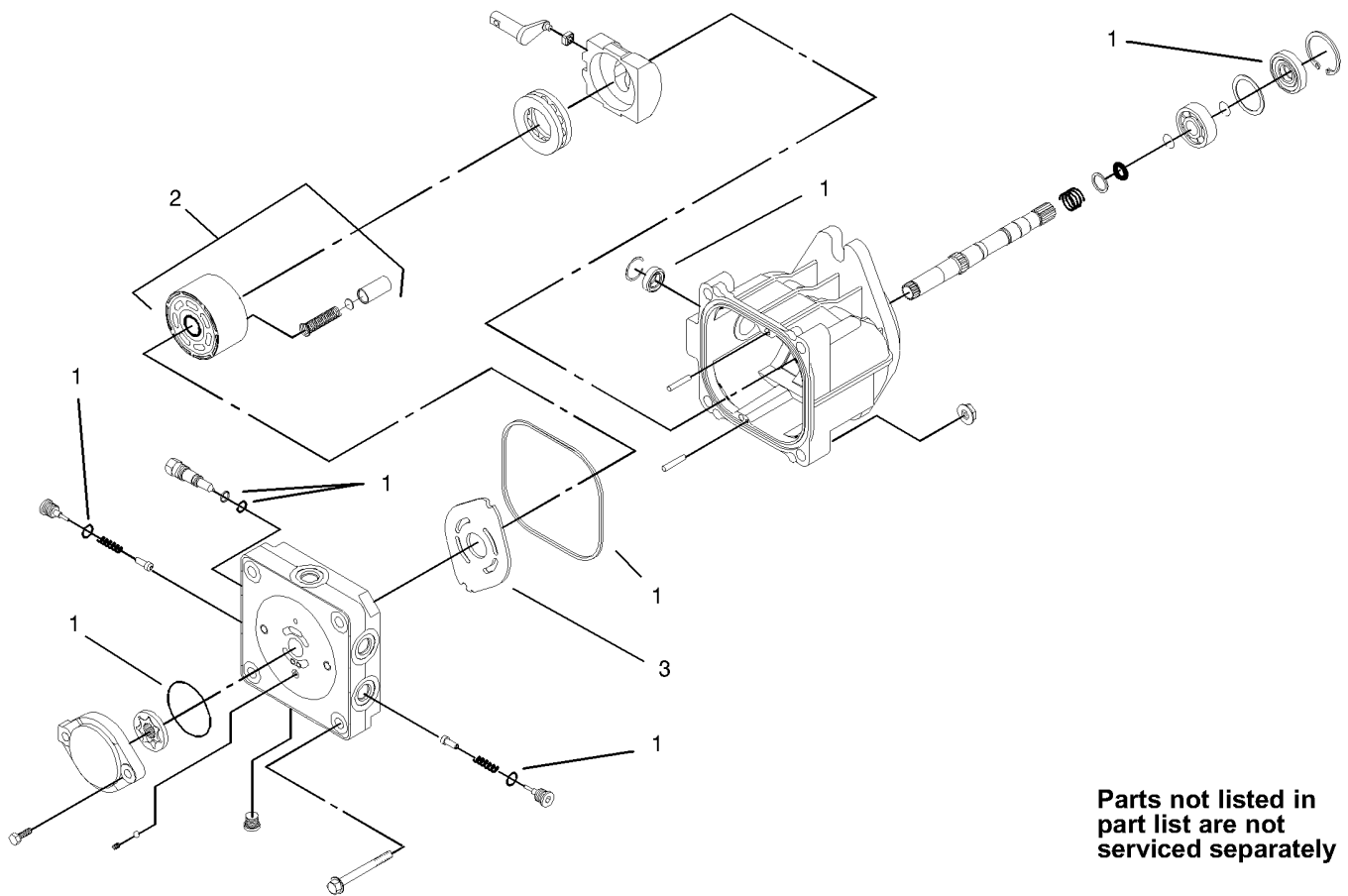
Ref.	Part Number	Qty.	Description
1	100-6130	1	HYD Hose ASM
2	340-157	1	Fitting-HYD, Tee
2:1	237-79	1	O-Ring
2:2	237-30	2	O-Ring
3	98-0200	1	Tube-HYD
4	95-3664	1	HYD Hose ASM
5	340-109	1	Fitting-Tee
5:1	237-79	1	O-Ring
5:2	237-30	2	O-Ring
6	340-98	2	Fitting-Elbow, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	340-155	2	Fitting-Straight
7:1	237-79	1	O-Ring
7:2	237-151	1	O-Ring
8	3334-945	1	Tie-Cable
9	98-0235	1	HYD Hose ASM
10	340-7	4	Fitting-Straight
10:1	237-65	1	O-Ring
10:2	237-80	1	O-Ring
11	98-2767	2	Motor-Wheel, HYD
12	3253-7	8	Washer-Lock
13	325-11	8	Screw-HH
14	98-2763-03	4	Plate-Mounting
15	32128-23	4	Nut-HF
16	98-8431	1	Pump-HYD, RH
17	99-6160	2	Fitting-Elbow, 90 Long
17:1	237-30	1	O-Ring

Ref.	Part Number	Qty.	Description
17:2	237-79	1	O-Ring
18	98-8432	1	Pump-HYD, LH
19	98-0233	2	Hose-HYD
20	98-0201	1	Hose-HYD
21	98-0177	1	HYD Hose ASM
22	354-120	1	Fitting-Elbow, 90
22:1	237-79	1	O-Ring
23	2412-36	2	Clamp-Hose
24	98-2708	1	Hose-Vent
25	68-6150	1	Breather
26	340-101	1	Fitting-HYD, 45 DEG
26:1	237-30	1	O-Ring
26:2	237-79	1	O-Ring
27	104-3795	1	Fitting-Tee
27:1	340-65	2	O-Ring
27:2	237-146	1	O-Ring
28	105-0226	1	Tube-HYD
29	99-6161	1	HYD Check Valve ASM
29:1	237-58	2	O-Ring
30	325-6	4	Screw-HH
31	95-3517	1	HYD Tube ASM
32	105-0225	1	HYD Hose ASM
33	340-102	1	Adapter
33:1	237-30	3	O-Ring
34	104-5706	1	HYD Tube ASM
35	3290-378	1	Tie-Cable
36	92-8020	1	Adapter-Breather



Hydraulic Wheel Motor Assembly No. 98-2767

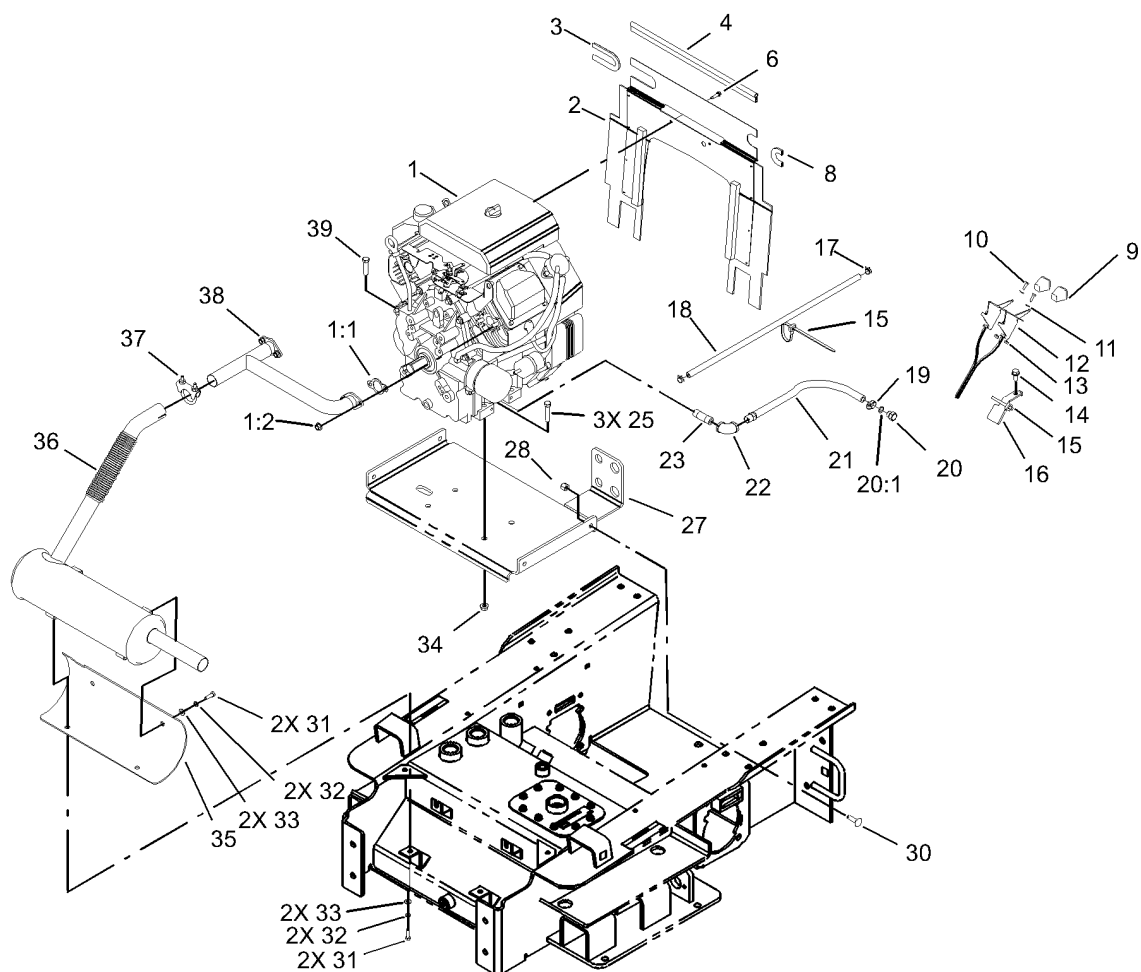
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-6131	1	Seal Kit
2	99-3090	1	Shaft-Coupling
3	100-4241	7	Screw-HH
4	3257-42	1	Key-Woodruff



Parts not listed in
part list are not
serviced separately

Hydraulic Pump Assembly No. 98-8432 and 98-8431

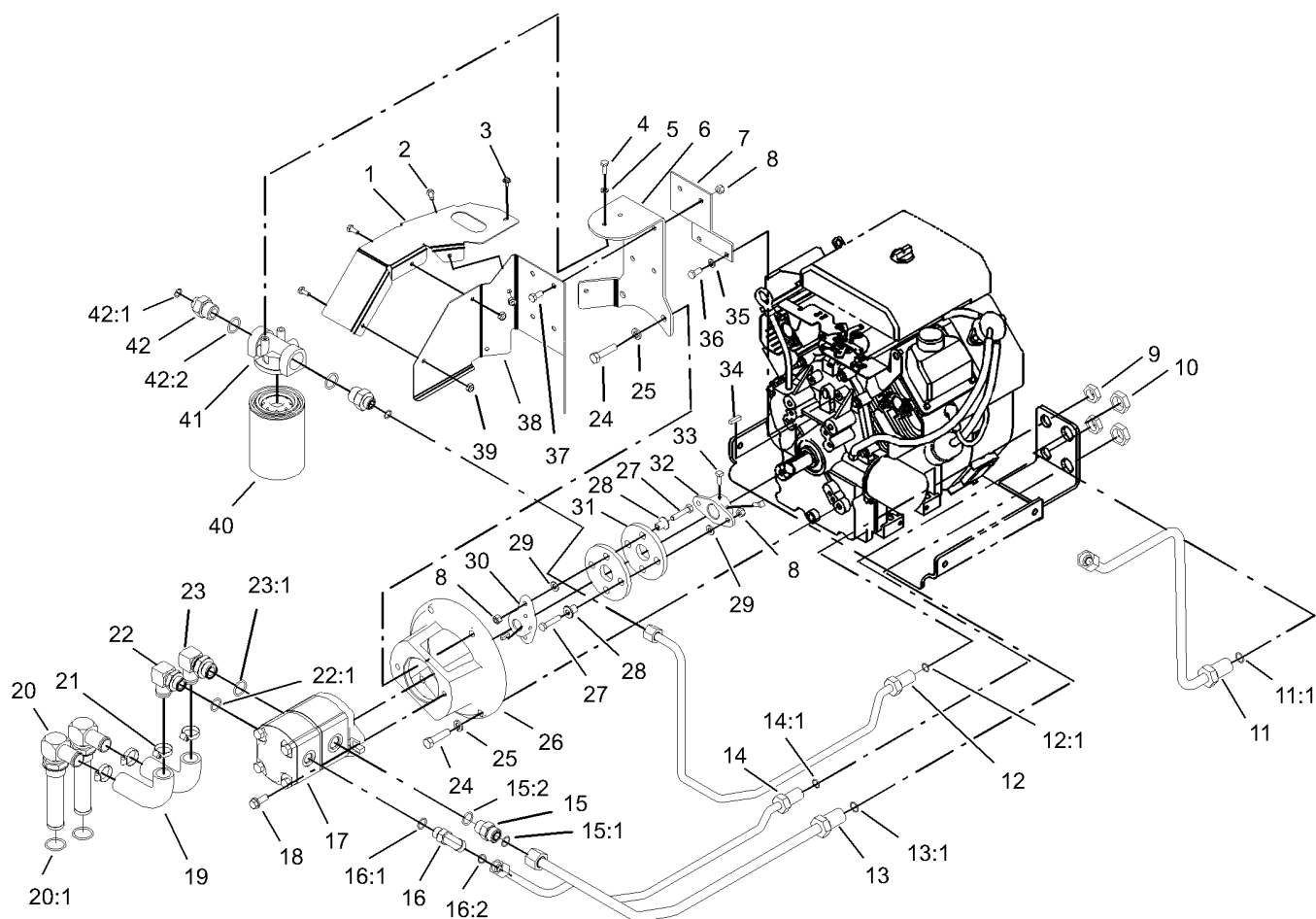
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-6110	1	Overhaul Seal Kit
2	94-1913	1	Cylinder Block ASM
3	100-6112	1	Plate-Valve



Engine Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch730S-0072 ●	19	2412-119	1	Clamp-Hose
1:1	93-0350	2	Gasket-Exhaust	20	353-508	1	Plug-HH
1:2	92-6780	4	Nut-HF	20:1	237-42	1	O-Ring
2	106-5748	1	Engine Baffle ASM	21	100-1256	1	Oil Hose ASM
3	105-0378	1	Seal-Strip, 6.5 Inch	22	94-9650	1	Elbow-90 DEG
4	106-5749	1	Seal-Strip, 16 Inch	23	289-42	1	Nipple
6	27-0220	2	Screw-Special	25	323-9	3	Screw-HH
8	105-0377	1	Seal-Strip, 3 Inch	27	99-6175-03	1	Engine Mounting Plate ASM
9	66-0120	2	Knob	28	3296-39	4	Nut-Lock, NI
10	3290-134	4	Screw	30	3231-28	4	Screw-CARR
11	3256-49	4	Washer-Plain	31	321-5	4	Screw-HH
12	99-6173	2	Cable-Throttle	32	3253-3	4	Washer-Lock
13	3296-2	4	Nut-Lock, NI	33	3256-22	4	Washer-Flat
14	32144-70	1	Screw-HWHTF	34	32128-21	4	Nut-HF Lock
15	3290-378	2	Tie-Cable	35	98-2762	1	Shield-Heat, Muffler
16	100-1299-03	1	Guide-Cable	36	105-0249	1	Muffler
17	2412-98	2	Clamp-Hose	37	2112-11	1	Clamp-Muffler
18	105-0376	1	Hose-Fuel	38	98-2761	1	Manifold-Crossover
				39	323-8	1	Screw-HH

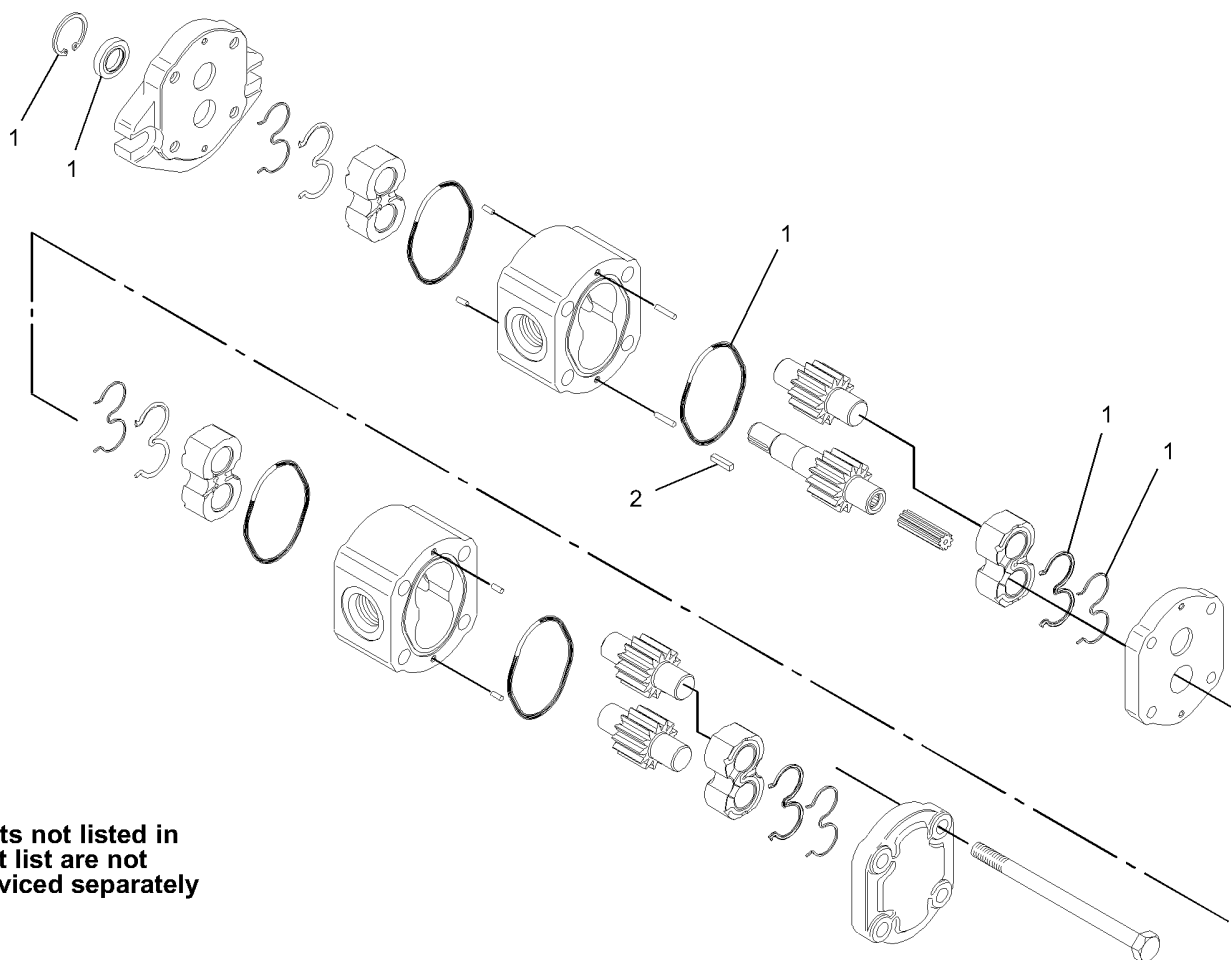
● Not serviced separately



Hydraulic Pump Assembly

Ref.	Part Number	Qty.	Description
1	104-9960	1	Shield-Heat
2	321-39	4	Screw-HH
3	32144-112	3	Screw-HWH
4	321-4	2	Screw-HH
5	3253-3	2	Washer-Lock
6	99-6172-03	1	Bracket-Support, Oil Filter
7	99-6171-03	1	Bracket-Support, Oil Filter
8	3296-29	8	Nut-Lock, NI
9	340-127	2	Nut-Bulkhead
10	340-74	2	Nut-Lock, Bulkhead
11	104-5705	1	HYD Tube ASM
11:1	237-65	1	O-Ring
12	98-2780	1	HYD Tube ASM
12:1	237-30	1	O-Ring
13	98-2783	1	HYD Tube ASM
13:1	237-65	1	O-Ring
14	98-2781	1	HYD Tube ASM
14:1	237-30	1	O-Ring
15	340-7	1	Fitting-Straight
15:1	237-65	1	O-Ring
15:2	237-80	1	O-Ring
16	340-98	1	Fitting-Elbow, 90 DEG
16:1	237-79	1	O-Ring
16:2	237-30	1	O-Ring
17	98-2752	1	Pump-Gear, HYD
18	66-9300	2	Screw-HHF
19	105-0201	2	Hose-Suction, Formed

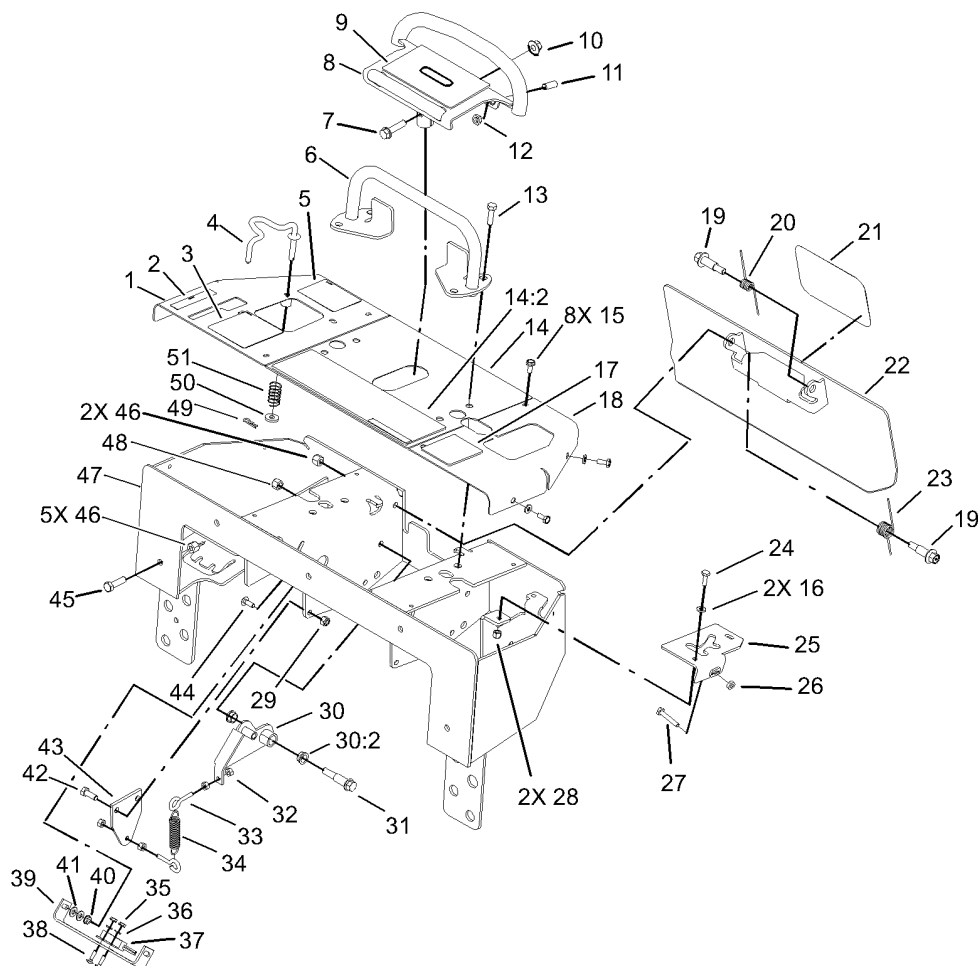
Ref.	Part Number	Qty.	Description
20	105-0204	2	Strainer Fitting ASM
20:1	237-146	1	O-Ring
21	2412-34	4	Clamp-Hose
22	61-2710	1	Stem-Hose, 90 DEG
22:1	237-117	1	O-Ring
23	100-4202	1	Fitting-90
23:1	237-81	1	O-Ring
24	324-7	4	Screw-HH
25	3253-6	4	Washer-Lock
26	98-2751	1	Mount-Pump
27	322-7	4	Screw-HH
28	71-4411	4	Spacer
29	3256-23	4	Washer-Plain
30	49-9600	1	Hub-Pump
31	44-2230	2	Coupling-Rubber
32	27-1960	1	Hub-Engine
33	3241-6	4	Screw-SQH
34	10-7070	1	Key-Square
35	3253-4	2	Washer-Lock
36	33114-020	2	Screw-HH
37	322-3	4	Screw-HH
38	100-6114	1	Shield-Heat, Filter
39	3296-16	4	Nut-Lock, NI
40	86-3010	2	Filter-Oil
41	92-5821	1	Head-Filter
42	100-4240	2	Fitting-STR
42:1	237-30	1	O-Ring
42:2	237-81	1	O-Ring



Parts not listed in
part list are not
serviced separately

Hydraulic Gear Pump Assembly No. 98-2752

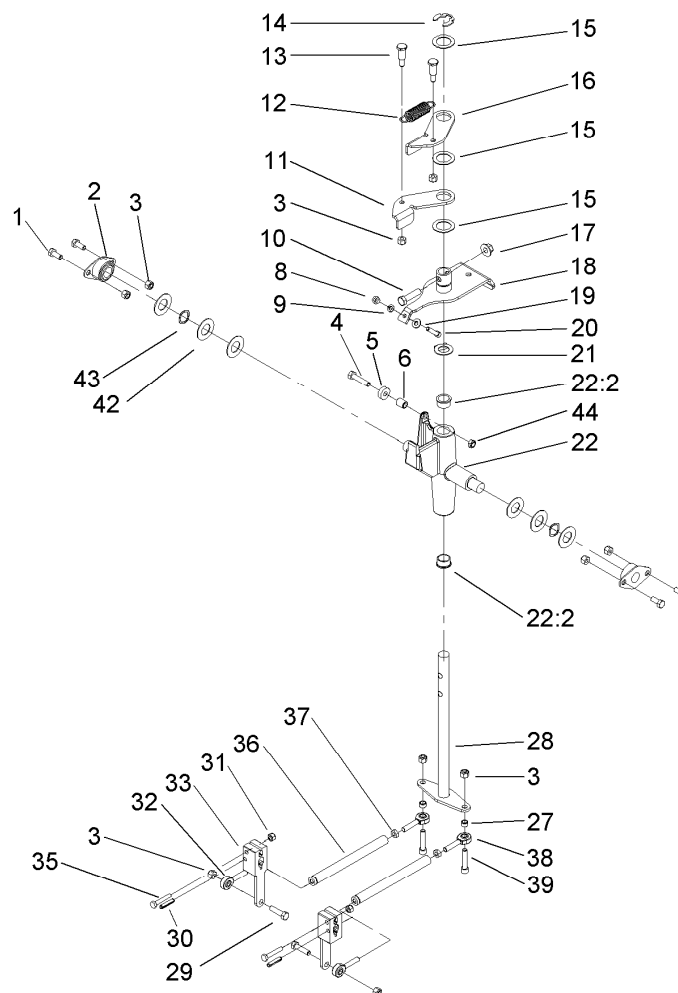
Ref.	Part Number	Qty.	Description
1	100-4237	1	Kit-Seal, Pump
2	100-4238	1	Key-Square



Control Panel Assembly

Ref.	Part Number	Qty.	Description
1	105-5824-01	1	RH Panel ASM
2	104-2838	1	Decal-Brake
3	104-2837	1	Decal-Loader
4	104-2833	1	Rod-Interlock
5	104-2844	1	Decal-Interlock
6	98-8400-03	1	Reference Bar ASM
7	3234-18	1	Screw-HHF
8	104-9970-03	1	Control Handle ASM
9	100-6138	1	Decal-Traction
10	32128-43	1	Nut-Flange
11	3247-6	2	Screw-Set
12	3218-3	2	Nut-Jam
13	322-16	4	Screw-HH
14	100-6144	1	Center Panel ASM
14:2	100-6140	1	Decal-Danger
15	32144-44	8	Screw-HWH, Thread Roll
16	3256-16	2	Washer-Flat
17	100-6136	1	Decal-Auxiliary
18	98-8428-01	1	Panel-LH
19	62-1330	2	Bolt-Shoulder
20	98-8424	1	Spring-Torsion, RH
21	105-1217	1	Decal
22	98-8417-03	1	Reverse Plate ASM
23	98-8425	1	Spring-Torsion, LH
24	321-4	2	Screw-HH
25	100-6126-01	1	Auxiliary Stop ASM
26	3218-1	1	Nut-Jam

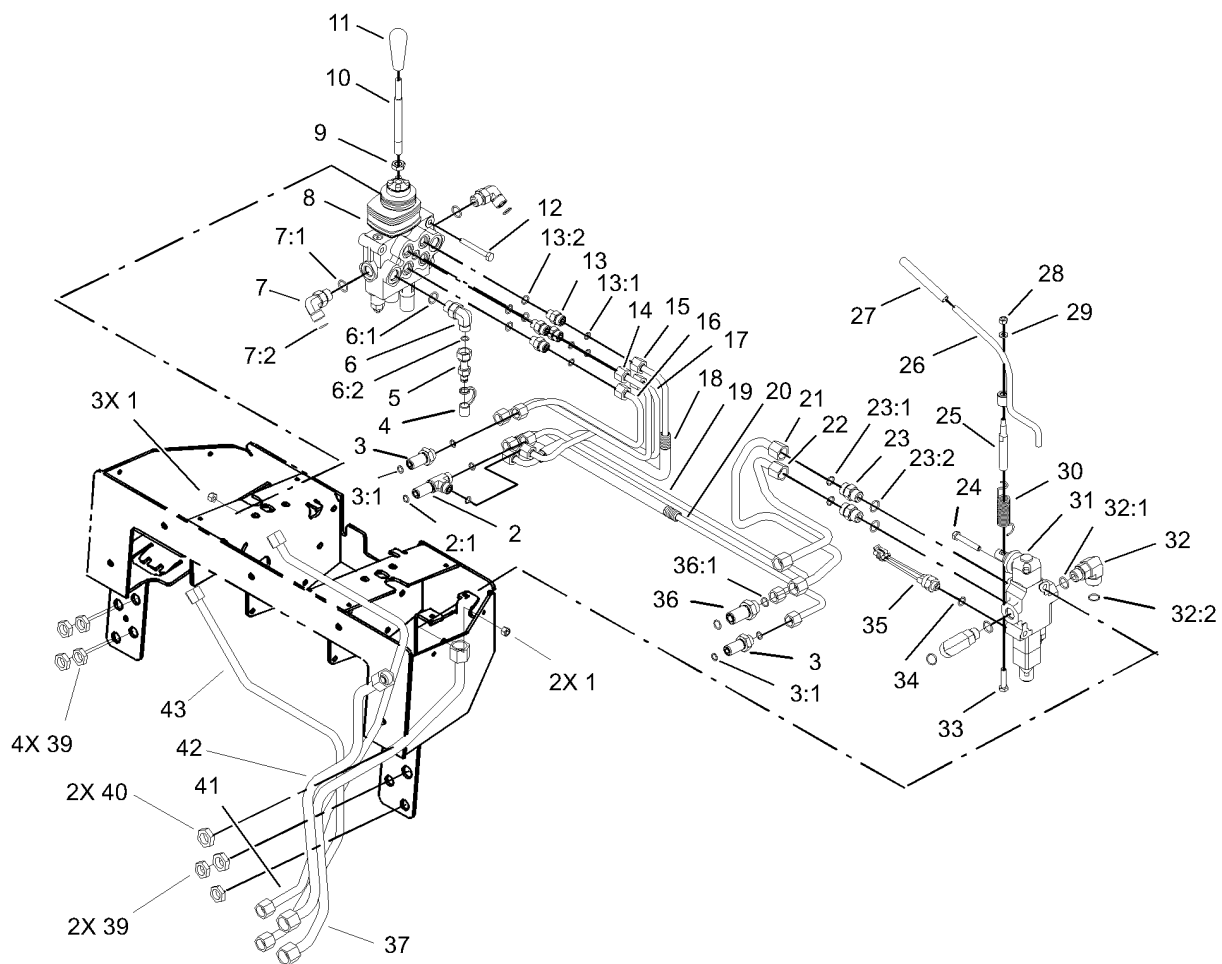
Ref.	Part Number	Qty.	Description
27	321-9	1	Screw-HH
28	3296-8	2	Nut-Hex
29	3296-29	2	Nut-Lock, NI
30	100-4203	1	Neutral Centering Lever ASM
30:2	256-156	2	Bushing-Flange
31	66-0560	1	Bolt-Shoulder
32	3217-5	4	Nut-Hex
33	71-2870	2	Bolt-Eye
34	105-1210	1	Spring-Extension
35	32149-7	2	Nut-Keps
36	3256-51	2	Washer-Flat
37	100-1270	1	Switch-Proximity
38	3229-20	2	Screw-CARR
39	100-1263	1	Plate-Switch
40	32149-2	2	Nut-Keps
41	3256-22	4	Washer-Flat
42	322-4	2	Screw-HH
43	100-1261-03	1	Bracket-Spring
44	3229-1	2	Screw-CARR
45	323-7	5	Screw-HH
46	3296-39	7	Nut-Lock, NI
47	95-3540-01	1	Control Panel ASM
48	3296-6	1	Nut-Lock
49	3290-307	1	Pin-Cotter
50	88-7200	1	Washer-Flat
51	85-6750	1	Spring-Control



Traction Control Assembly

Ref.	Part Number	Qty.	Description
1	322-3	4	Screw-HH
2	68-2970	2	Bushing
3	3296-29	10	Nut-Lock, NI
4	322-9	1	Screw-HH
5	251-259	1	Bearing-Ball
6	88-7450	1	Spacer-Lever, Control
8	3217-5	1	Nut-Hex
9	3253-3	1	Washer-Lock
10	323-8	1	Screw-HH
11	98-8407	1	Lever-Return, RH
12	105-1210	1	Spring-Extension
13	63-2650	2	Screw-Shoulder
14	32151-91	1	Ring-Retaining
15	3256-42	3	Washer-Flat
16	98-8408	1	Lever-Return, LH
17	3296-39	1	Nut-Lock, NI
18	104-9968	1	Pivot Lever ASM
19	3256-22	1	Washer-Flat
20	3274-51	1	Screw-HSH

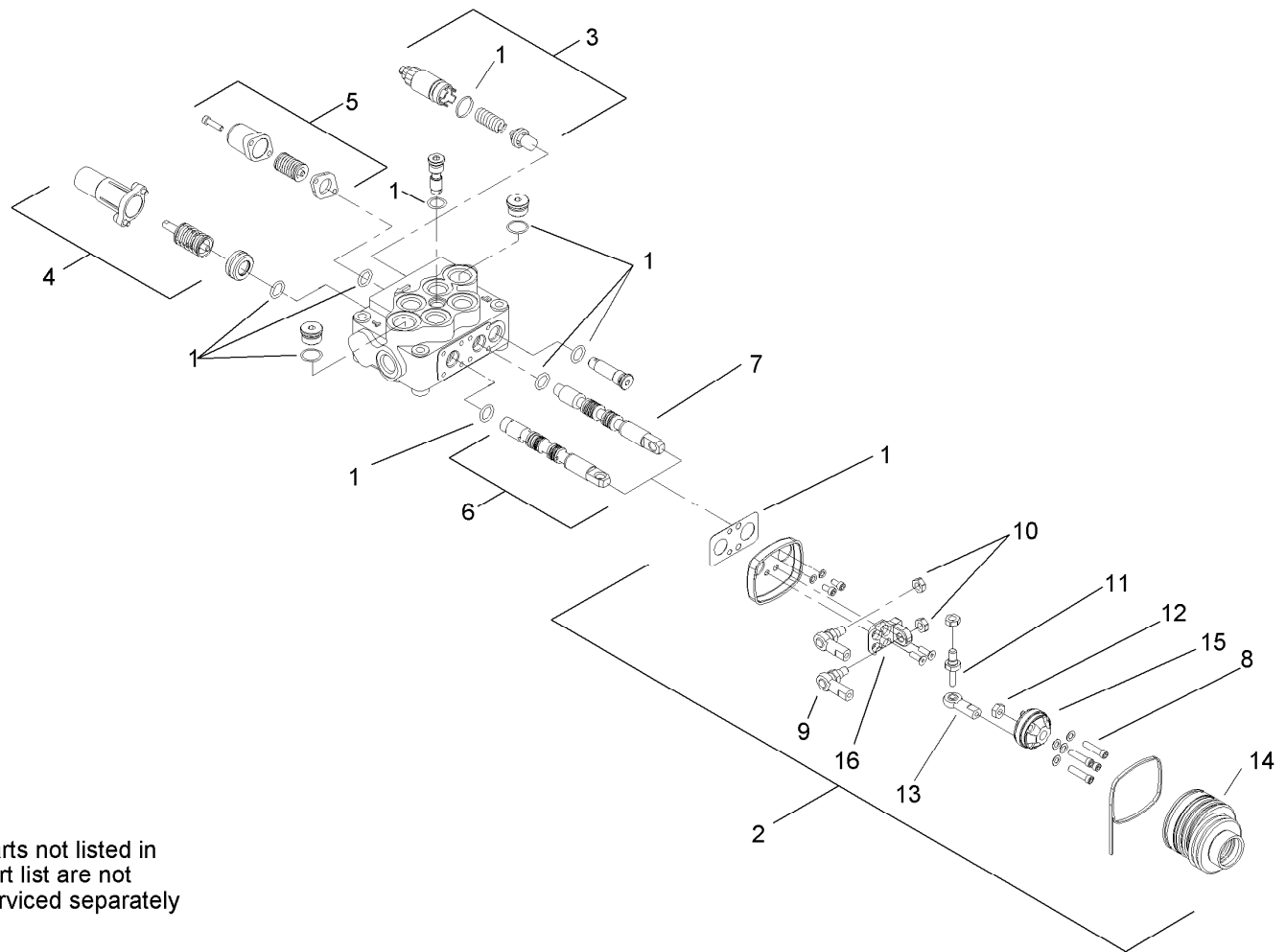
Ref.	Part Number	Qty.	Description
21	257-8	1	Washer-Thrust
22	106-5737	1	Control Support ASM
22:2	256-252	2	Bearing-Flange
27	92-3133	2	Spacer-Lever, Traction
28	106-5745	1	Drive Rod ASM
29	322-6	2	Screw-HH
30	100-5440	2	Pin-Spring, Slotted
31	3296-42	2	Nut-Lock, NI
32	2411-53	2	Bearing-Rod End, LH
33	106-5739	2	Arm-Control, Pump
35	321-9	2	Screw-HH
36	95-3711	2	Rod-Linkage
37	3220-2	2	Nut-Jam
38	2411-52	2	Bearing-Rod End, RH
39	3274-83	2	Screw-HSH
42	3256-39	6	Washer-Flat
43	95-3703	2	Washer-Spring, Wave
44	3296-47	1	Nut-Lock,NI



Principal Hydraulics Assembly

Ref.	Part Number	Qty.	Description
1	3296-29	5	Nut-Lock, NI
2	340-68	2	Fitting-Tee, Bulkhead
2:1	237-22	3	O-Ring
3	340-71	4	Fitting-Straight, Bulkhead
3:1	237-22	2	O-Ring
4	354-79	1	Cap-Dust
5	86-5480	1	Nipple-Test
6	340-18	1	Fitting-HYD, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-22	1	O-Ring
7	340-98	2	Fitting-Elbow, 90 DEG
7:1	237-79	1	O-Ring
7:2	237-30	1	O-Ring
8	95-3536	1	Valve-2 Spool
9	51-2070	1	Nut
10	95-3569	1	Shaft-Handle, Lift/Tilt
11	98-0152	1	Knob-Tapered
12	322-12	3	Screw-HH
13	340-2	4	Fitting-Straight
13:1	237-22	1	O-Ring
13:2	237-42	1	O-Ring
14	98-2788	1	HYD Tube ASM
15	98-2784	1	HYD Tube ASM
16	98-2789	1	HYD Tube ASM
17	98-2785	1	HYD Tube ASM
18	100-1287	2	Conduit-Convolved
19	98-2787	1	HYD Tube ASM
20	98-2786	1	HYD Tube ASM

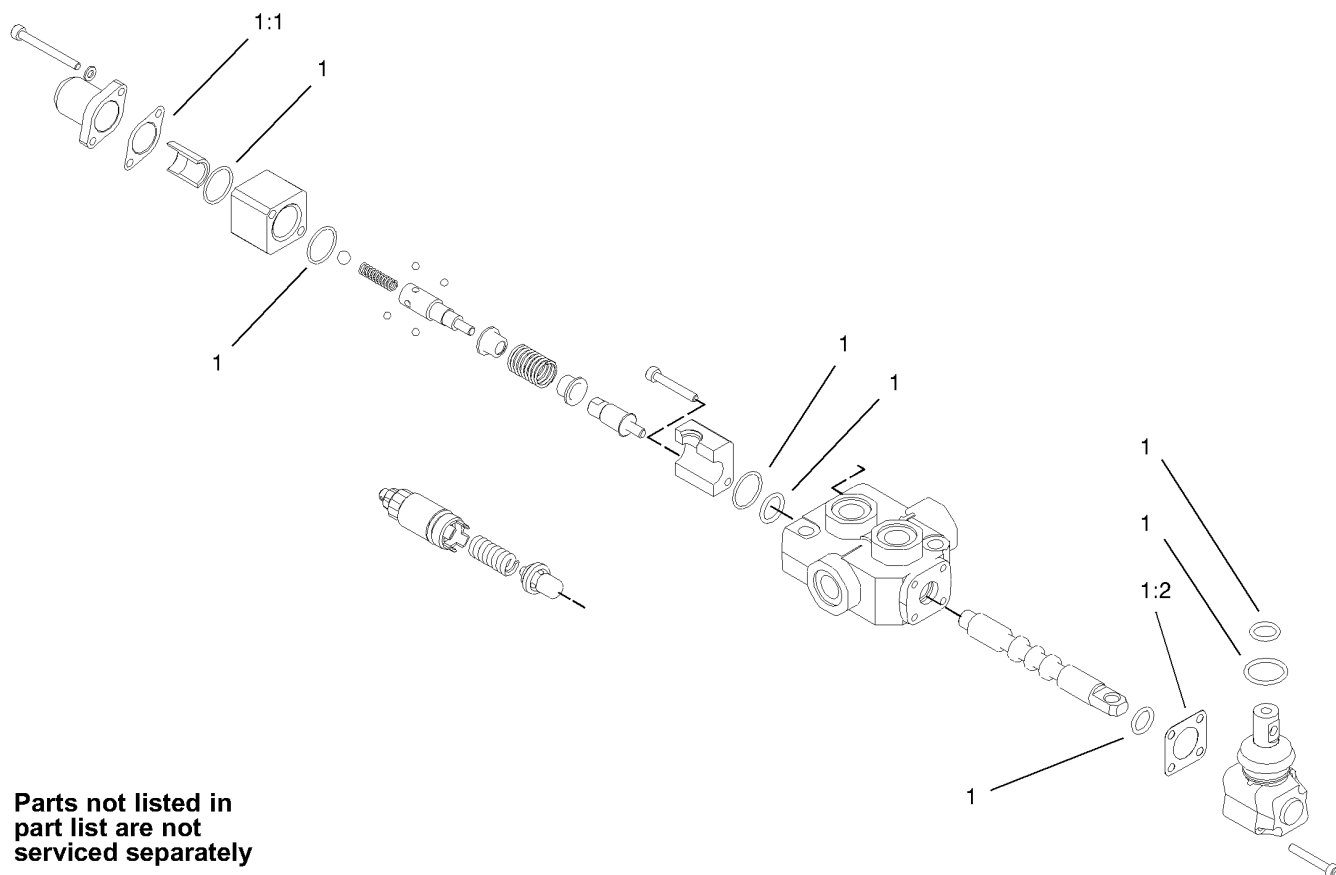
Ref.	Part Number	Qty.	Description
21	98-2790	1	HYD Tube ASM
22	98-2791	1	HYD Tube ASM
23	340-4	2	Fitting-Straight
23:1	237-30	1	O-Ring
23:2	237-79	1	O-Ring
24	322-11	2	Screw-HH
25	104-2827	1	Spacer-Hiflo
26	100-4246	1	Auxiliary Lever ASM
27	92-6798	1	Cap-Rod, Tilt
28	3296-42	1	Nut-Lock, NI
29	3256-16	1	Washer-Flat
30	100-6129	1	Spring-Torsion
31	104-2831	1	1 Spool Valve ASM
32	340-153	2	Fitting-Elbow, 90 DEG
32:1	237-79	1	O-Ring
32:2	237-151	1	O-Ring
33	48-7740	1	Screw
34	237-42	1	O-Ring
35	72-4310	1	Switch-Ball
36	340-161	2	Fitting-Bulkhead
36:1	237-30	2	O-Ring
37	104-5708	1	HYD Tube ASM
39	340-70	6	Nut-Lock
40	340-127	2	Nut-Bulkhead
41	104-5709	1	HYD Tube ASM
42	104-5707	1	Tube-HYD
43	104-5710	1	HYD Tube ASM



Parts not listed in
part list are not
serviced separately

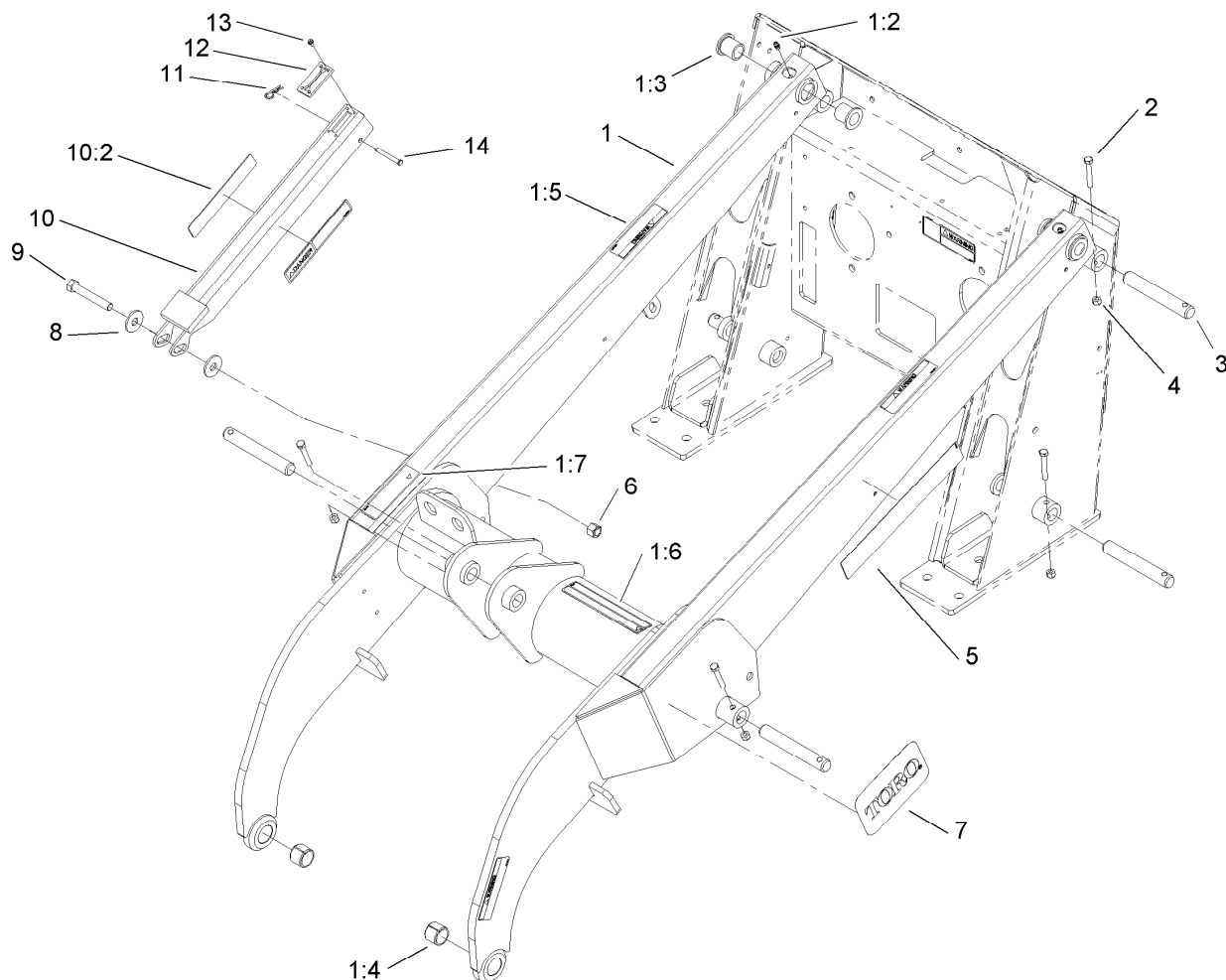
Two-Spool Valve Assembly No. 95-3536

Ref.	Part Number	Qty.	Description
1	100-4249	1	Seal Kit
2	100-7230	1	Joystick Kit
3	100-8805	1	Valve-Relief
4	106-7569	1	Kit-Spring, Valve
5	106-7570	1	Kit-Spring
6	106-7571	1	Spool
7	106-7572	1	Spool
8	106-7573	4	Screw-Joystick
9	106-7574	2	Joint-Articulated
10	106-7575	3	Nut-Joystick
11	106-7576	1	Pin-Joystick
12	106-7577	1	Nut-Galvanised
13	106-7578	1	End-Rod
14	106-7697	1	Boot-Rubber
15	106-7698	1	Holder-Articulated
16	106-7699	1	Pivot-Valve



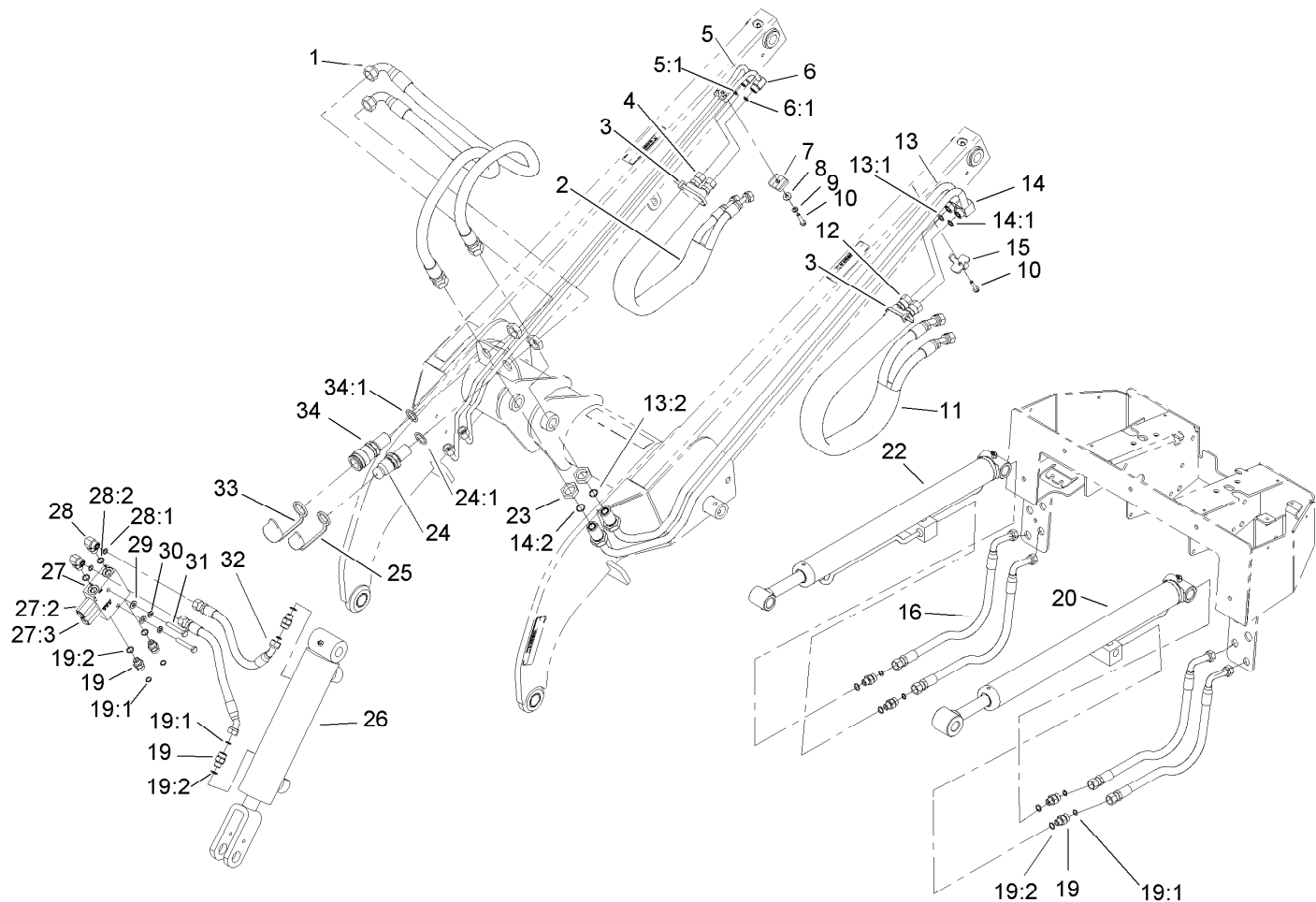
One Spool Valve Assembly No. 104-2831

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-4391	1	Seal Kit
1:1	99-3074	1	Gasket
1:2	99-3075	3	Gasket



Loader Arm Assembly

Ref.	Part Number	Qty.	Description
1	100-6145	1	Loader Arm ASM
1:2	302-5	2	Fitting-Grease
1:3	95-3577	4	Bushing
1:4	98-4871	2	Bushing-Tension
1:5	100-6141	4	Decal-Pinch
1:6	100-6132	1	Decal-Caution
1:7	100-6101	1	Decal-Caution
2	322-10	7	Screw-HH
3	104-2849	7	Pin-Locking
4	3296-29	7	Nut-Lock, NI
5	105-8431	2	Decal
6	3296-23	1	Nut-Lock, NI
7	105-1217	2	Decal
8	68-1440	2	Washer-Rubber
9	325-13	1	Screw-HH
10	100-6105	1	Locking Arm ASM
10:2	100-6135	2	Decal-Danger
11	3290-250	1	Pin-Cotter
12	98-0083	1	Stop-Rubber
13	32144-107	4	Screw
14	283-48	1	Pin-Clevis

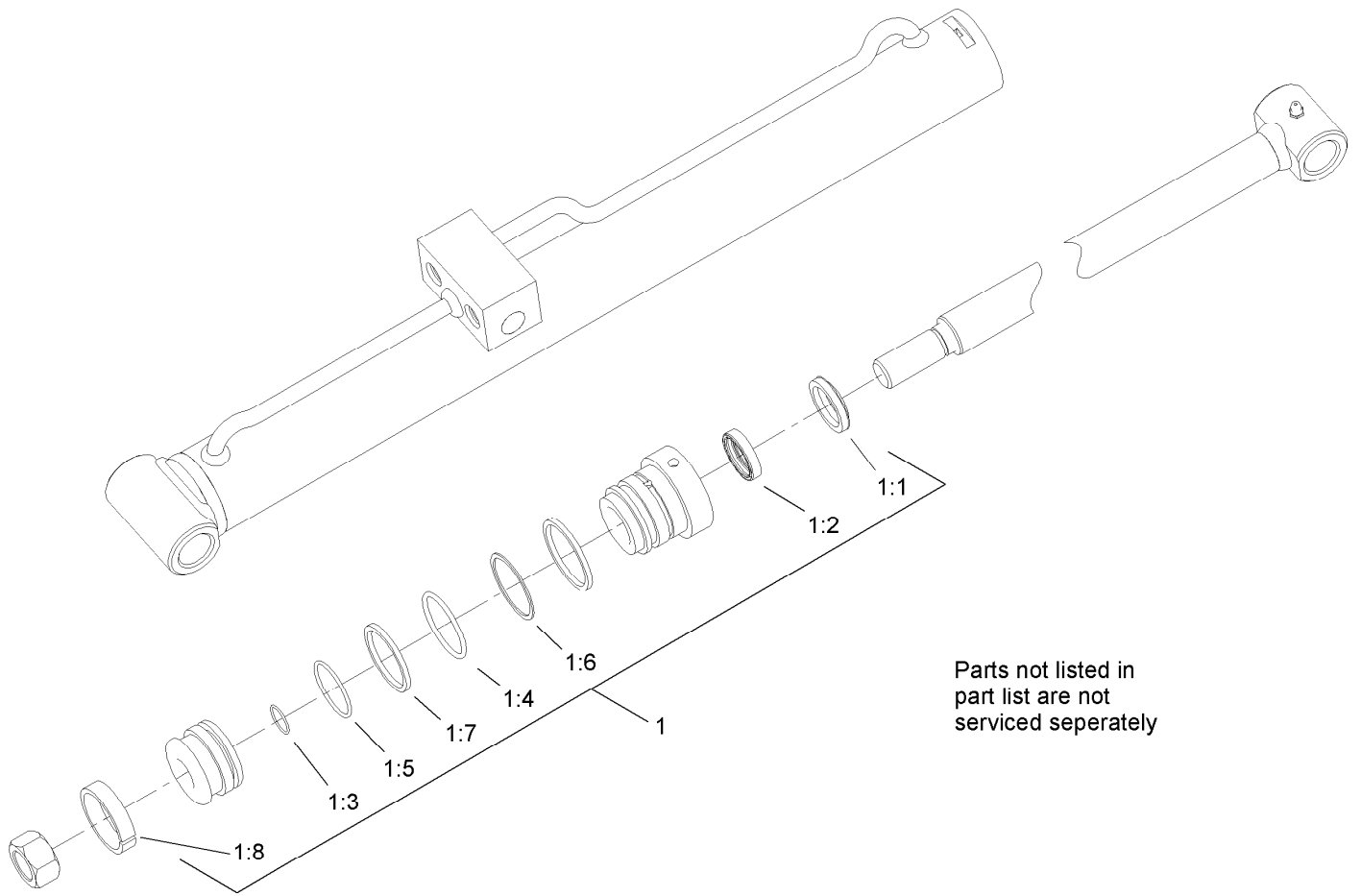


Loader Arm Hydraulics Assembly

Ref.	Part Number	Qty.	Description
1	99-6193	2	Hose ASM
2	100-6127	1	Sleeve-Protective
3	3290-378	2	Tie-Cable
4	98-0213	2	Hose-HYD
5	104-9965	1	HYD Tube ASM
5:1	237-22	1	O-Ring
6	104-9964	1	HYD Tube ASM
6:1	237-22	1	O-Ring
7	56-7973	2	Clamp-Tube
8	3256-2	1	Washer-Flat
9	3253-3	1	Washer-Lock
10	32144-110	2	Screw-HWH
11	100-6128	1	Sleeve-Protective
12	98-0242	2	Hose-HYD
13	104-9962	1	HYD Tube ASM
13:1	237-30	1	O-Ring
13:2	237-65	1	O-Ring
14	104-9963	1	HYD Tube ASM
14:1	237-30	1	O-Ring
14:2	237-65	1	O-Ring
15	98-0237	1	Plate-Clamp, Tube
16	98-0216	4	Hose-HYD
19	340-2	8	Fitting-Straight
19:1	237-22	1	O-Ring

Ref.	Part Number	Qty.	Description
19:2	237-42	1	O-Ring
20	104-6267	1	LH Lift Cylinder ASM
22	104-6269	1	RH Lift Cylinder ASM
23	340-74	4	Nut-Lock, Bulkhead
24	105-8395	1	Bulkhead Nipple ASM
24:1	237-65	1	O-Ring
24:2	100-6120	1	Seal Kit ●
25	100-8815	1	Cap-Dust, Nipple
26	105-8370	1	Tilt Cylinder ASM
27	100-4205	1	Valve-Relief, Crossover
27:1	100-4219	2	Seal Kit ●
27:2	100-4220	1	Cartridge-Relief
27:3	100-4221	1	Cartridge-Relief
28	340-77	2	Fitting-Elbow, 90 DEG
28:1	237-22	1	O-Ring
28:2	237-42	1	O-Ring
29	3256-23	2	Washer-Plain
30	3253-4	2	Washer-Lock
31	322-10	2	Screw-HH
32	98-0207	2	Hose-HYD
33	100-8816	1	Cap-Dust, Coupler
34	105-8394	1	Bulkhead Coupler ASM
34:1	237-65	1	O-Ring
34:2	105-8396	1	Seal Kit ●

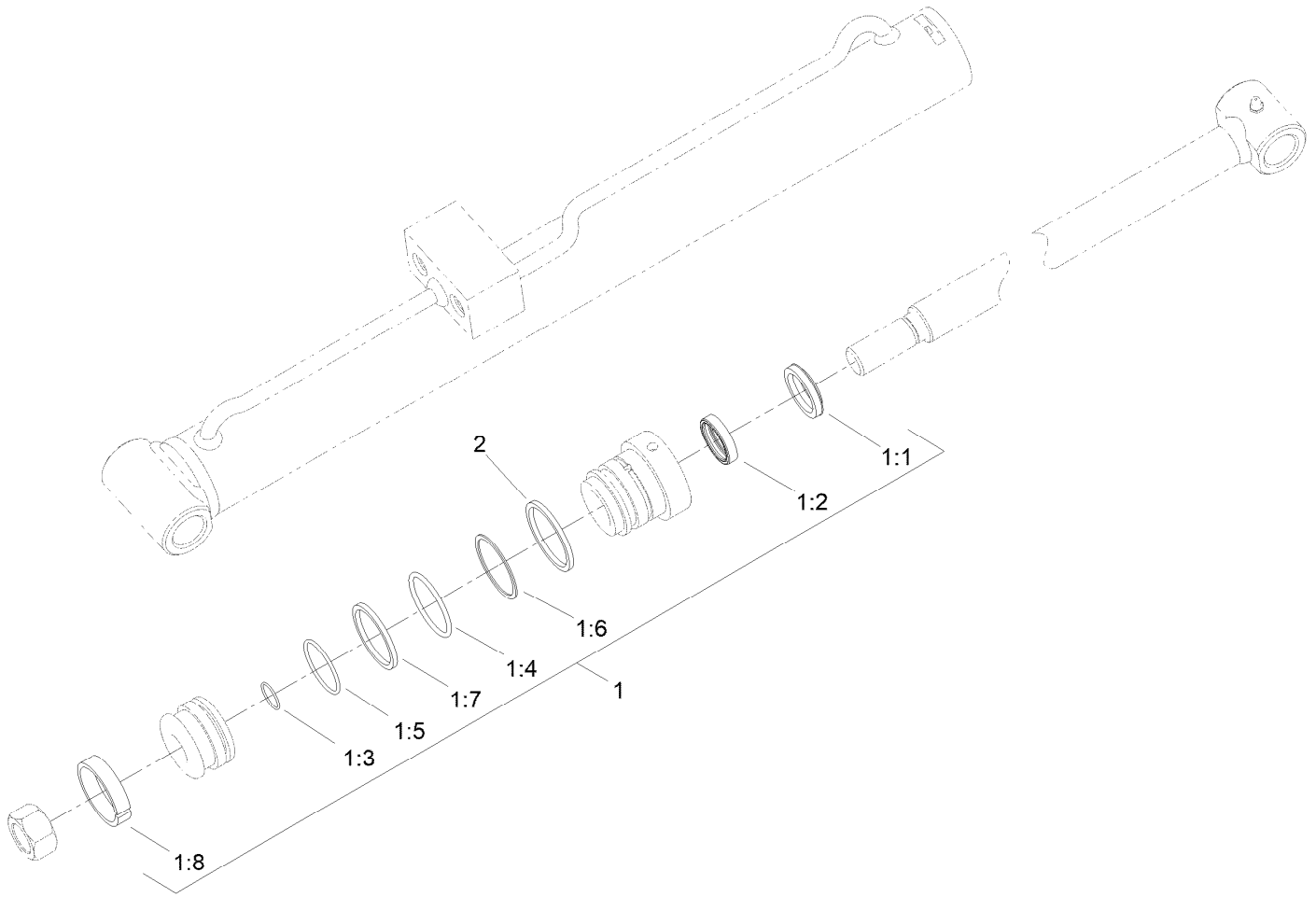
● Not illustrated



Left Hand Hydraulic Lift Cylinder Assembly No. 104-6267

Ref.	Part Number	Qty.	Description
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●

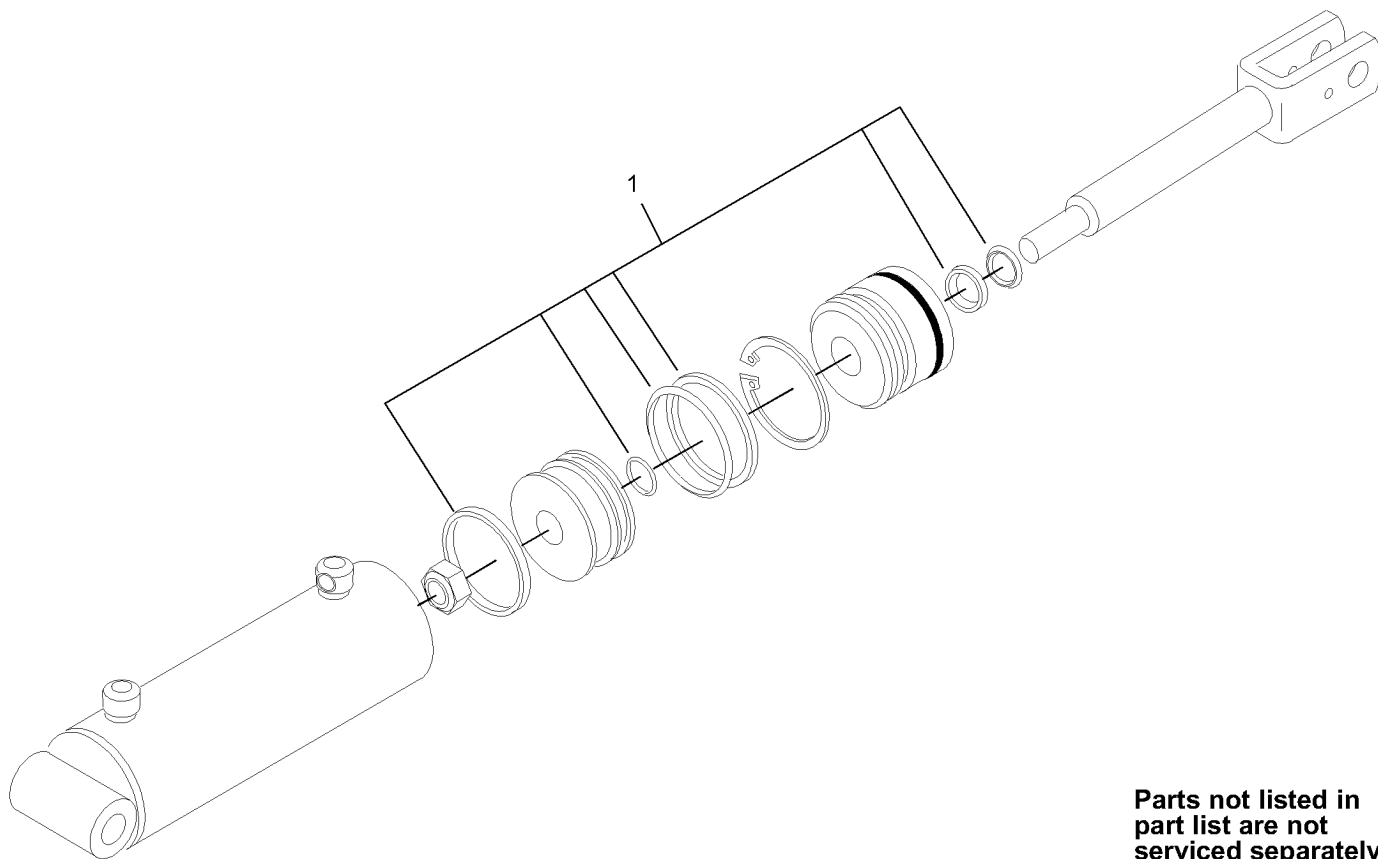
● Not serviced separately



Right Hand Hydraulic Lift Cylinder Assembly No. 104-6269

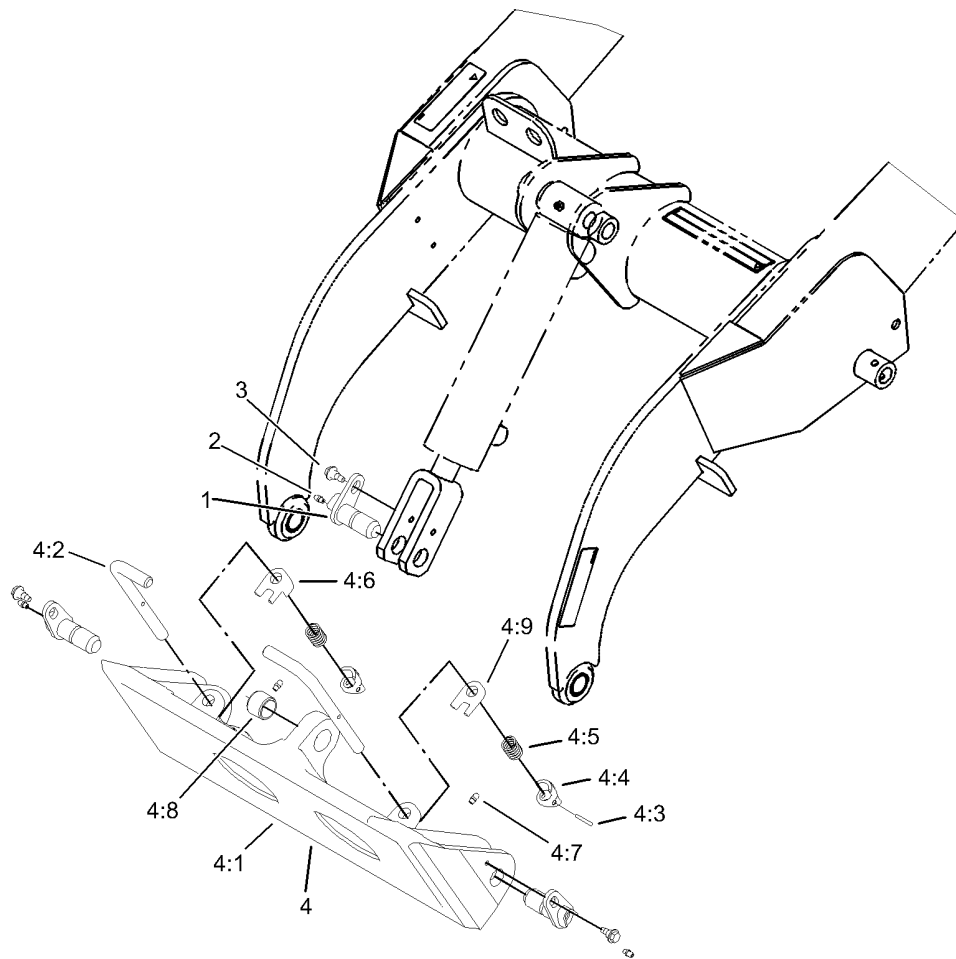
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●
2	161-7281	1	Ring - Retaining

● Not serviced separately



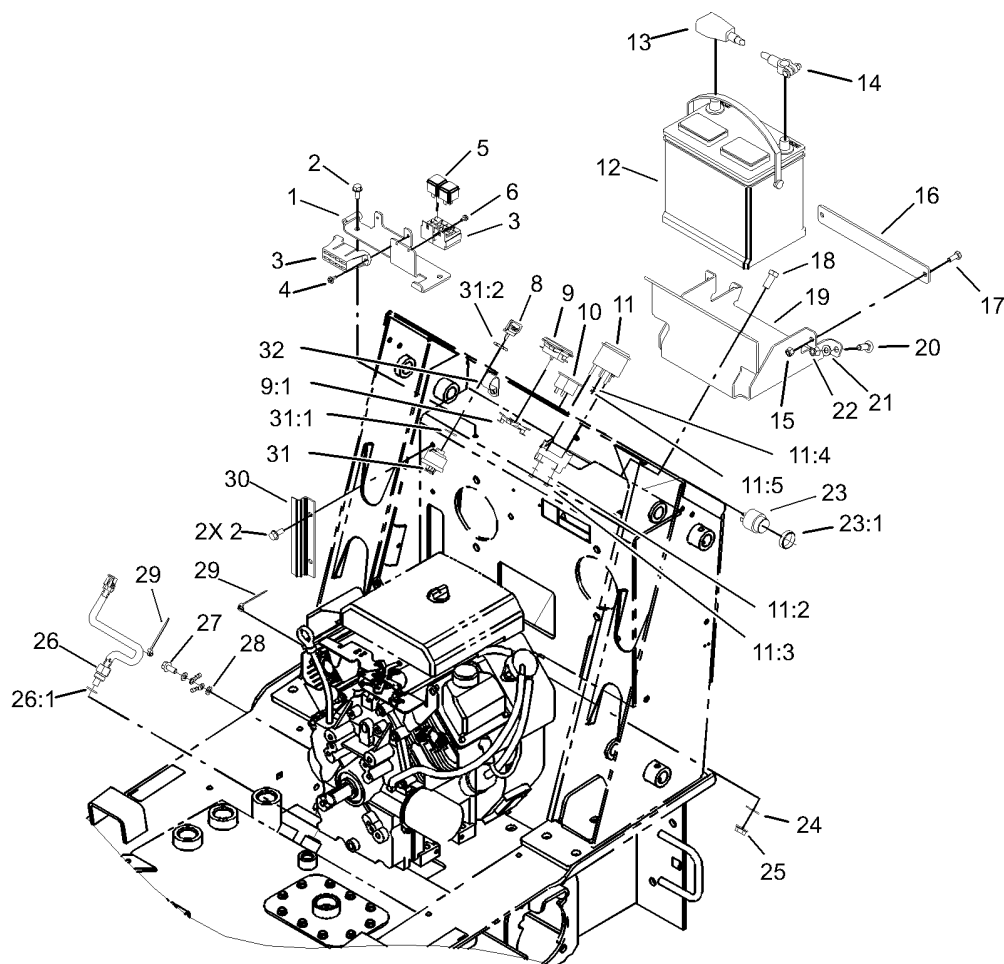
Hydraulic Cylinder Assmbly No. 105-8370

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-7567	1	Seal Kit



Quick Attach Assembly

Ref.	Part Number	Qty.	Description
1	99-1414	3	Pin-Pivot
2	302-5	3	Fitting-Grease
3	99-5105	3	Screw-Shoulder
4	105-8364	1	Quick Attach ASM
4:1	105-0245-03	1	Mount-Attach, Quick
4:2	105-8367	2	Pin-Locking
4:3	3285-1	2	Pin-Grooved
4:4	105-0246	2	Cam
4:5	98-4694	2	Spring-Compression
4:6	104-5909	1	Stop-RH
4:7	302-5	2	Fitting-Grease
4:8	98-4871	1	Bushing-Tension
4:9	104-5903	1	Stop-LH

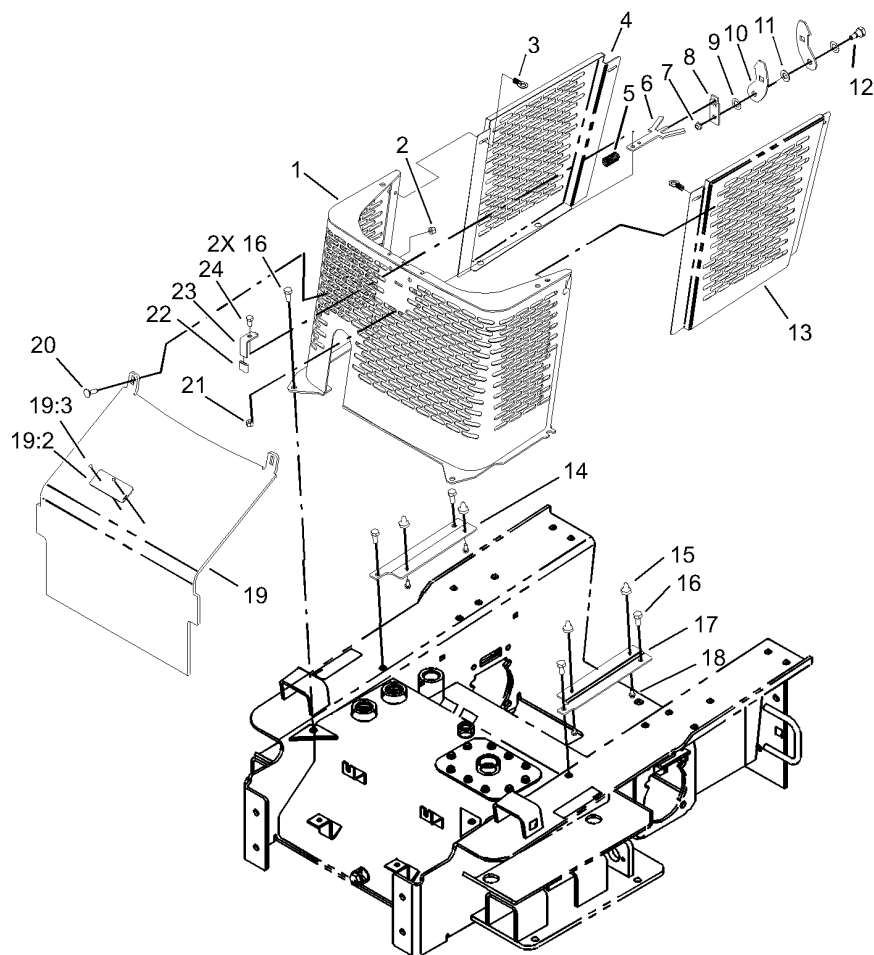


Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	106-2558-03	1	Fuse/Relay Bracket ASM
2	32144-70	4	Screw-HWHTF
3	106-4152	1	Harness-Wire
3:1	114594	1	Fuse-10 Amp ●
3:2	109102	1	Fuse-Blade, 25 Amp ●
3:3	NN10277	1	Fuse-30 Amp ●
3:4	109355	1	Fuse-Blade, 15 Amp ●
4	12-5450	2	Screw
5	98-7249	2	Relay
6	104-2065	2	Screw-HWH
8	63-8360	3	Key-Ignition
9	104-7427	1	Inductive Hourmeter ASM
9:1	104-4234	1	Clip-Mounting
10	104-2839	1	Light-Temp, Oil
11	66-2940	1	Gauge-Fuel
11:2	3254-1	2	Washer-Lock, Int
11:3	3217-27	2	Nut-Hex
11:4	3255-24	3	Washer-Lock / EXT
11:5	3217-16	3	Nut-Hex
12	104-9979	1	Battery
13	99-6185	1	Cable-Battery, Positive
14	99-6186	1	Cable-Battery, Negative

Ref.	Part Number	Qty.	Description
15	3296-29	2	Nut-Lock, NI
16	105-0371-01	1	Clamp-Battery
17	322-3	2	Screw-HH
18	324-4	2	Screw-HH
19	105-0370-01	1	Tray-Mounting, Battery
20	3231-22	2	Screw-CARR
21	3256-38	2	Washer-Flat
22	3296-39	2	Nut-Lock, NI
23	80-9330	1	Audio Alarm ASM
23:1	104-5107	1	Nut-Plastic, Knurled
24	3256-4	2	Washer-Flat
25	32128-42	2	Nut-HF
26	98-2765	1	Switch-Temperature
26:1	237-79	1	O-Ring
27	33104-020	1	Screw-HHF
28	3255-8	2	Washer-Lock
29	3290-381	2	Tie-Cable
30	100-6117-01	1	Shield-Wiring
31	88-9830	1	Key Switch ASM
31:1	3254-5	1	Washer-Lock
31:2	218-461	1	Nut-HH
32	2412-41	1	Clamp-R

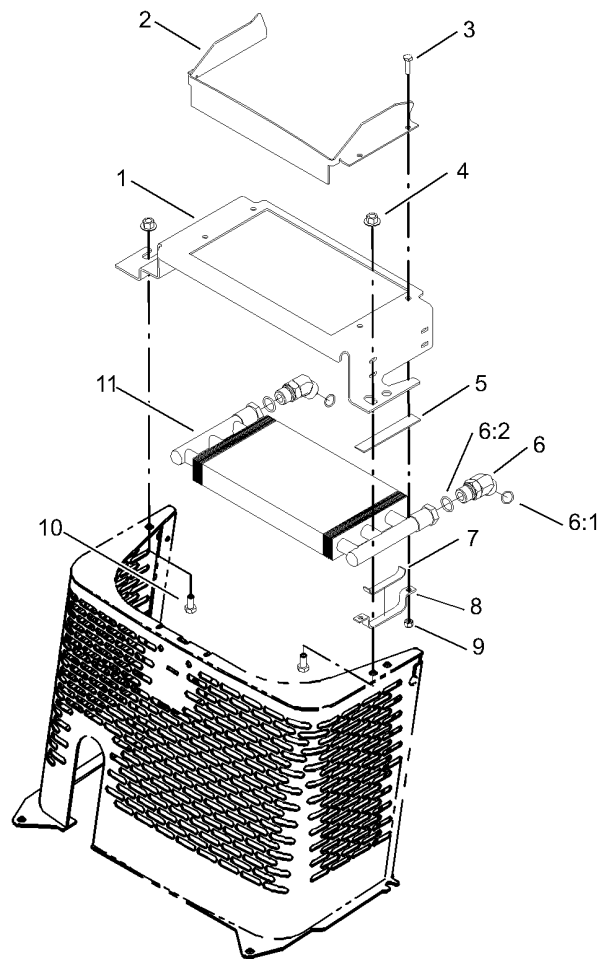
● Not illustrated



Grill Assembly

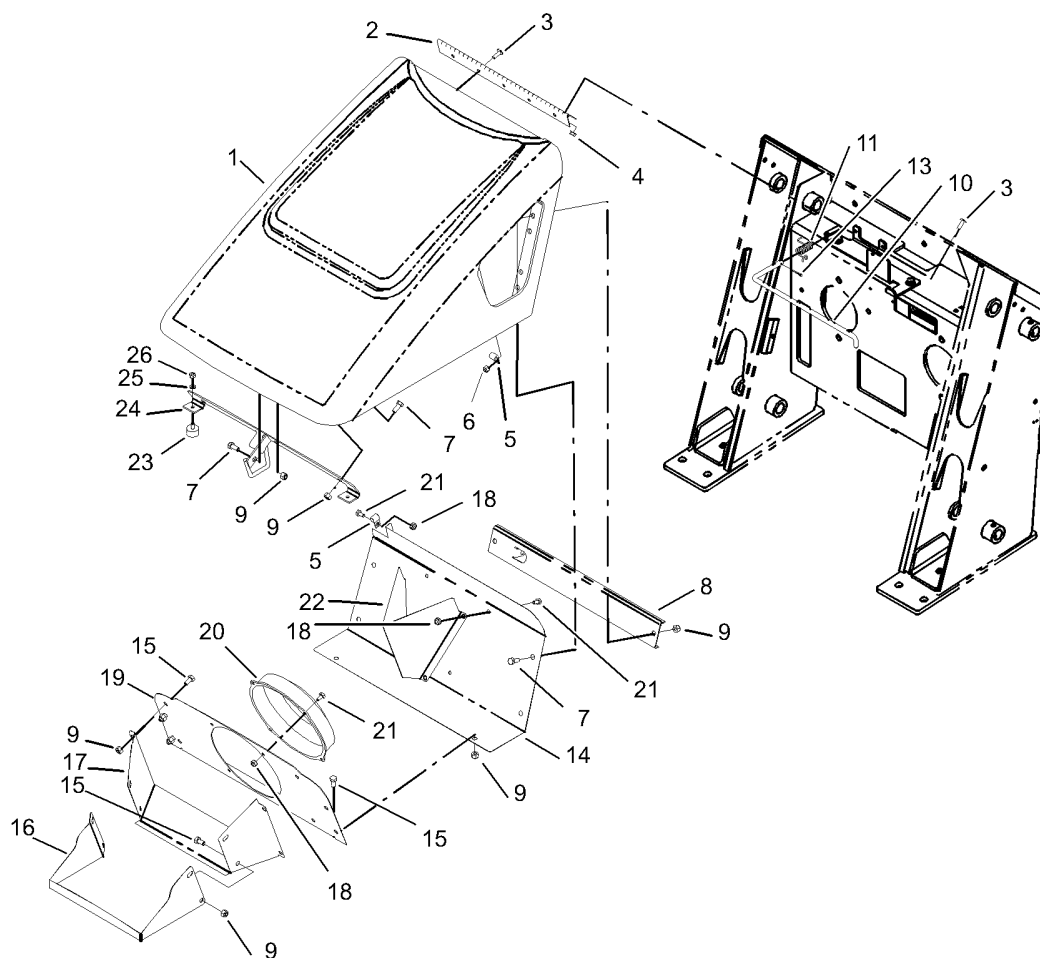
Ref.	Part Number	Qty.	Description
1	100-1282-03	1	Grill ASM
2	3296-29	2	Nut-Lock, NI
3	95-4013	2	Latch ASM
4	105-0380-03	1	Panel-Side, RH
5	100-6102	1	Spring-Compression
6	100-4226	1	Lever-Latch
7	3296-59	1	Nut-Lock, NI
8	100-4225	1	Spacer-Latch
9	47-2910	1	Washer-Thrust
10	100-4224	2	Latch-Hood
11	257-10	2	Washer-Thrust
12	27-5240	1	Bolt-Shoulder
13	105-0379-03	1	Panel-Side, LH

Ref.	Part Number	Qty.	Description
14	100-1280-03	1	Support-Side Panel, RH
15	95-3989	4	Mount-Sidepanel
16	95-1726	6	Screw-Taptite
17	100-1281-03	1	Support-Side Panel, LH
18	46-8093	4	Screw-Plastite
19	105-0395	1	Heat Shield ASM
19:2	80-8290	1	Plate-Surface, Hot
19:3	3269-31	2	Rivet-Pop
20	3230-28	2	Screw-CARR
21	3296-29	1	Nut-Lock, NI
22	100-1655	1	Grip-Handle
23	100-4223	1	Handle-Latch
24	322-2	1	Screw-HH



Hydraulic Oil Cooler Assembly

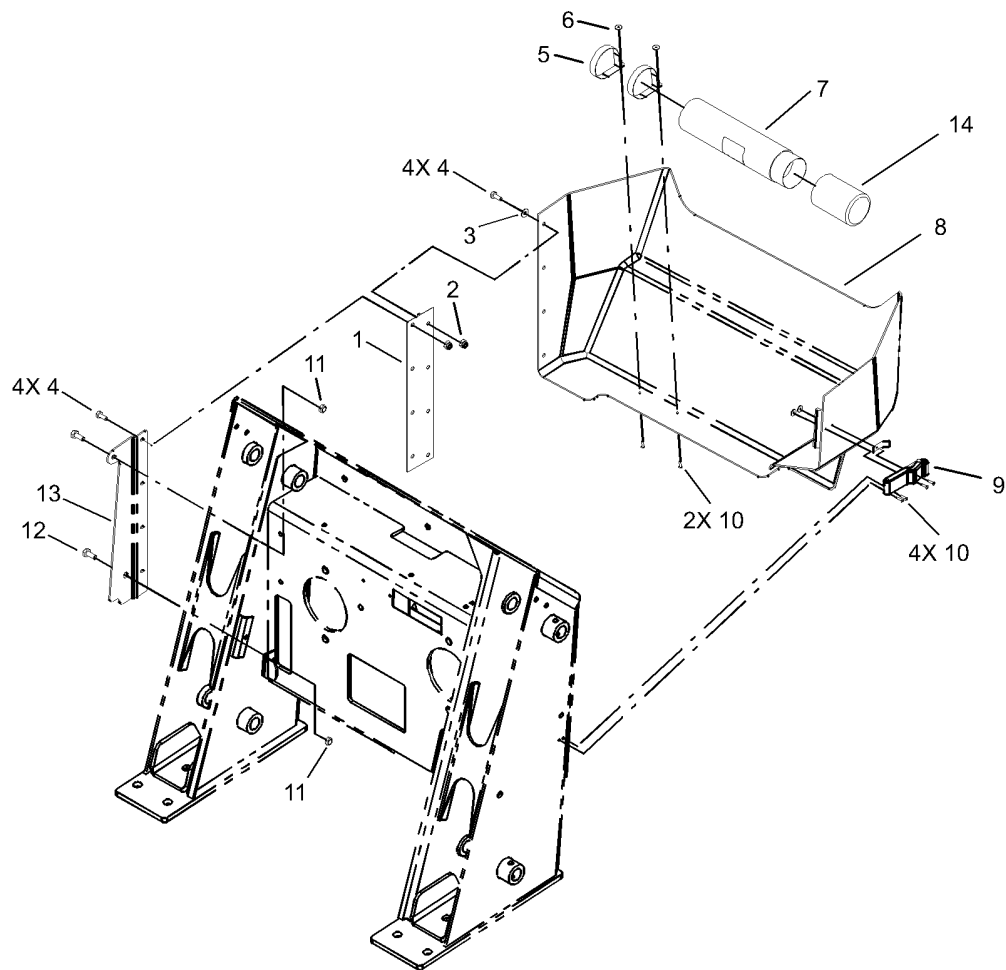
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-2801-03	1	Bracket-Cooler
2	104-2802-03	1	Shield-Cooler
3	321-6	4	Screw-HH
4	32128-43	3	Nut-Flange
5	94-9566	2	Pad-Footrest
6	340-14	2	Fitting-HYD, 45 DEG
6:1	237-65	1	O-Ring
6:2	237-80	1	O-Ring
7	104-2816	2	Pad-Support
8	104-2803	2	Support-Cooler
9	3296-42	4	Nut-Lock, NI
10	323-4	3	Screw-HH
11	105-0352	1	Exchanger-Heat



Hood Assembly

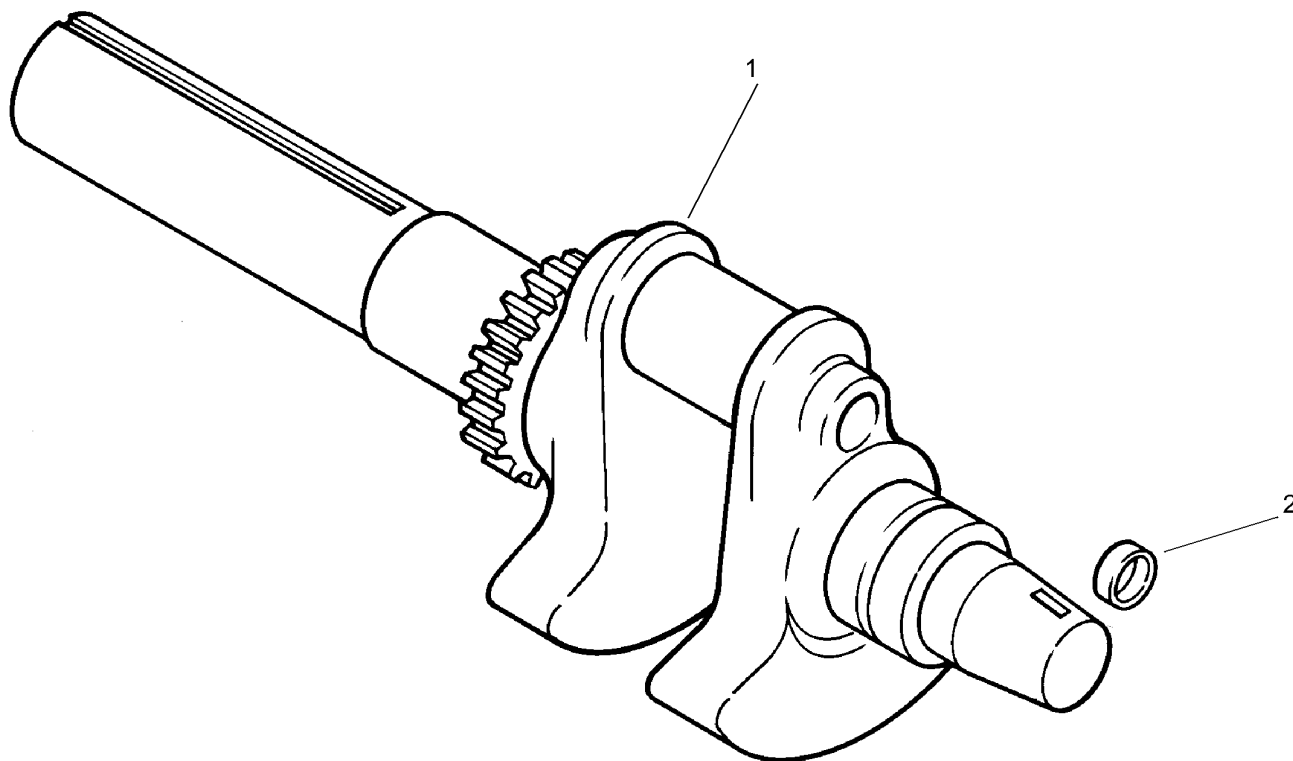
Ref.	Part Number	Qty.	Description
1	106-2590	1	Engine Hood ASM
2	100-1284	1	Hinge-Hood
3	9114604	9	Screw-Head, Truss
4	32128-33	4	Nut-HF
5	2412-91	2	Clamp
6	3296-42	5	Nut-Lock, NI
7	322-3	14	Screw-HH
8	106-2555-03	1	Bracket-Support, Hood
9	3296-29	22	Nut-Lock, NI
10	106-2554	1	Rod-Support, Hood
11	106-2584	1	Spring-Torsion
13	3272-6	1	Pin-Cotter
14	106-2596-03	1	Bracket-Fan, Back

Ref.	Part Number	Qty.	Description
15	322-2	8	Screw-HH
16	104-2813-03	1	Shroud-Fan, Front
17	106-2597-03	1	Shroud-Fan
18	3296-16	9	Nut-Lock, NI
19	106-2595-03	1	Bracket-Baffle, Fan
20	104-2809	1	Fan
21	321-2	9	Screw-HH
22	104-2811-03	1	Baffle-Fan
23	240-14	2	Bumper-Rubber
24	100-1297-03	1	Rod Latch ASM
25	3253-3	2	Washer-Lock
26	3217-5	2	Nut-Hex



Rear Access Cover Assembly

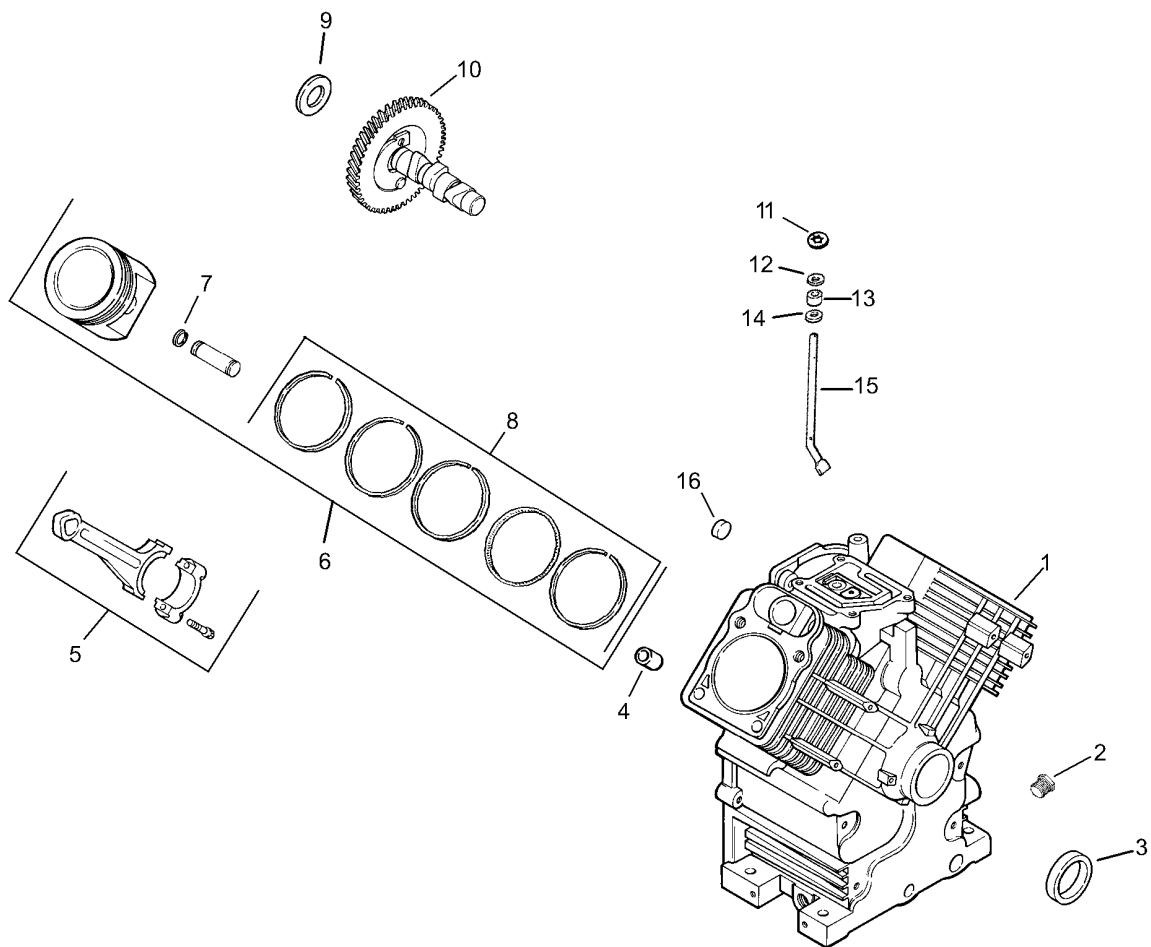
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-1290	1	Hinge-Cover
2	3296-16	8	Nut-Lock, NI
3	3256-1	4	Washer-Flat
4	321-39	8	Screw-HH
5	2412-120	2	Clamp-R
6	3269-10	4	Washer-Back
7	104-7050	1	Tube-Manual
8	100-1288	1	Cover-Back
9	80-6980	1	Latch
10	3269-17	8	Rivet-Pop
11	3296-47	2	Nut-Lock,NI
12	322-3	2	Screw-HH
13	100-1289-01	1	Bracket-Hinge, Cover
14	104-7048	1	Cap-Housing



Crankshaft Assembly Kohler CH730S-0072

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 014 90-S	1	Crankshaft Assembly (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

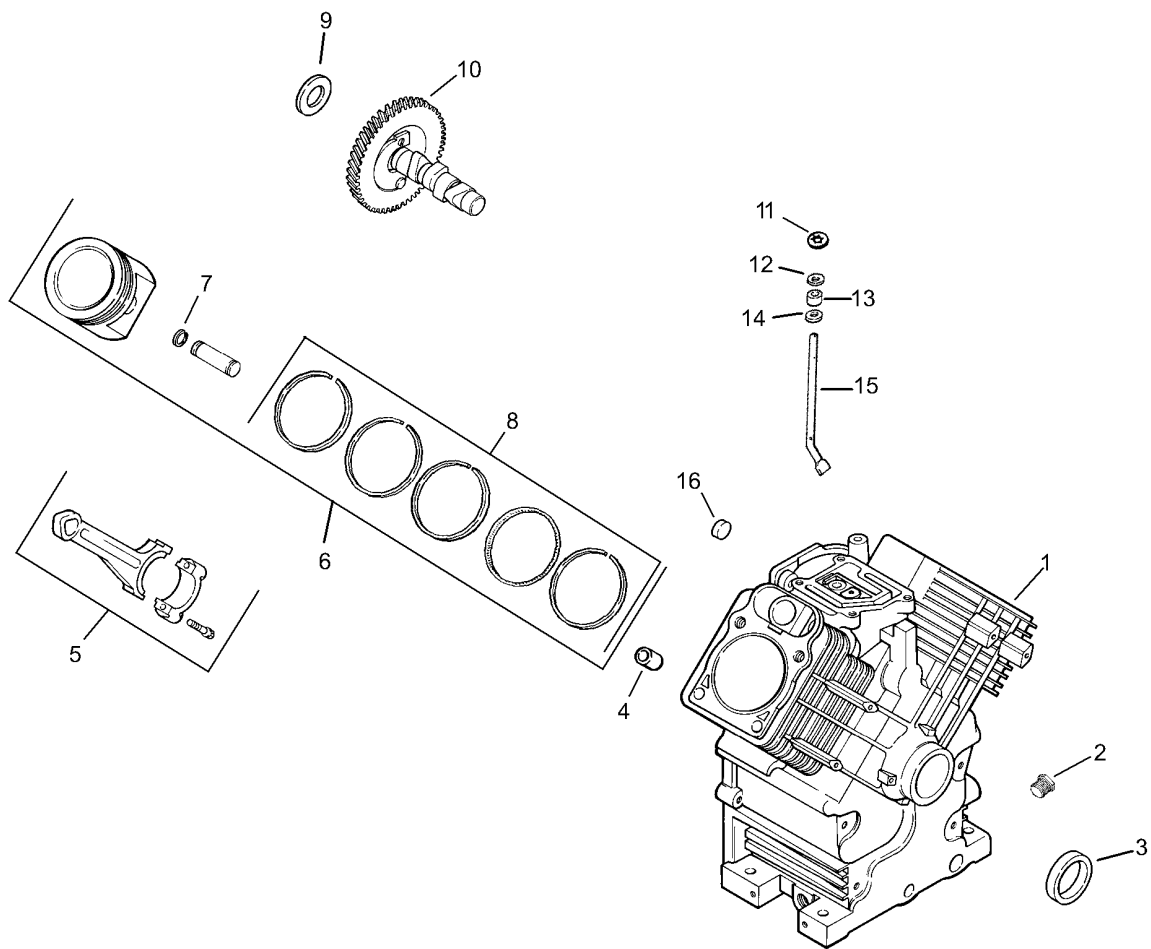
● Obtain Parts From Kohler



Crankcase Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1		1	Crankcase (Use: Miniblock 24 782 32)
2	52 139 02-S	2	Plug-Pipe Head, 3/8 ●
3	24 032 01-S	1	Seal-Oil ●
4	24 380 13-S	6	Pin-Locating ●
5	24 067 13-S	2	Rod-Connecting (Standard) ●
	24 067 14-S	2	Rod-Connecting (.25) ●
6	24 874 08-S	2	Piston W/Ring Set (Std.)(Includes 7, 8)
	24 874 16-S	2	Piston W/Ring Set (.08)(Includes 7, 8) ●
7	24 018 01-S	4	Retainer-Pin, Piston ●
8	24 108 05-S	2	Ring Set (.25) ●
9	12 422 09-S	0	Shim-Camshaft (Red .032) ●
	12 422 13-S	0	Shim-Camshaft (Black .04) ●
	12 422 07-S	0	Shim-Camshaft (White .028) ●
	12 422 08-S	0	Shim-Camshaft (Blue .03) ●
	12 422 10-S	1	Shim-Camshaft (Yellow .034) ●
	12 422 11-S	0	Shim-Camshaft (Green .036) ●
	12 422 12-S	0	Shim-Camshaft (Gray .038) ●
10	24 012 16-S	1	Camshaft ●
11	24 018 09-S	1	Retainer-Ring ●
12	M-931010-S	1	Washer-Flat (9MM) ●
13	28 032 09-S	1	Seal-Cross Shaft, Governor ●

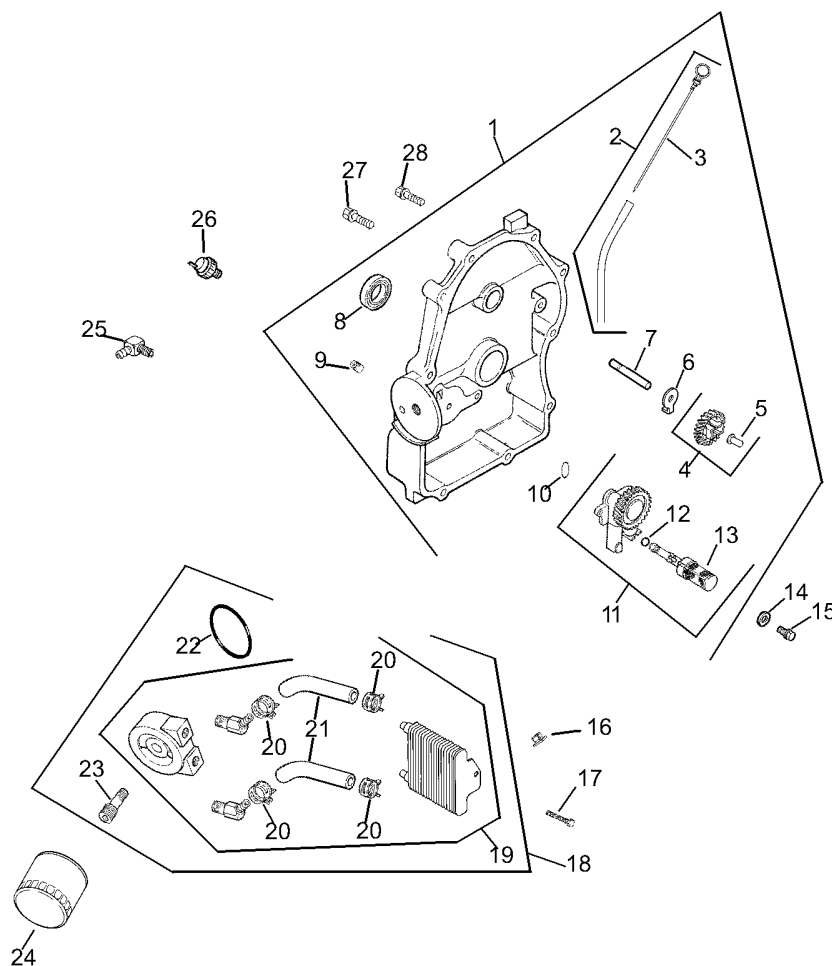
● Obtain Parts From Kohler



Crankcase Assembly Kohler CH730S-0072 (continued)

Ref.	Part Number	Qty.	Description
14	24 468 15-S	1	Washer-Flat (11/32) ●
15	24 144 38-S	1	Shaft-Cross, Governor ●
16	52 139 09-S	1	Plug-Cup ●

● Obtain Parts From Kohler

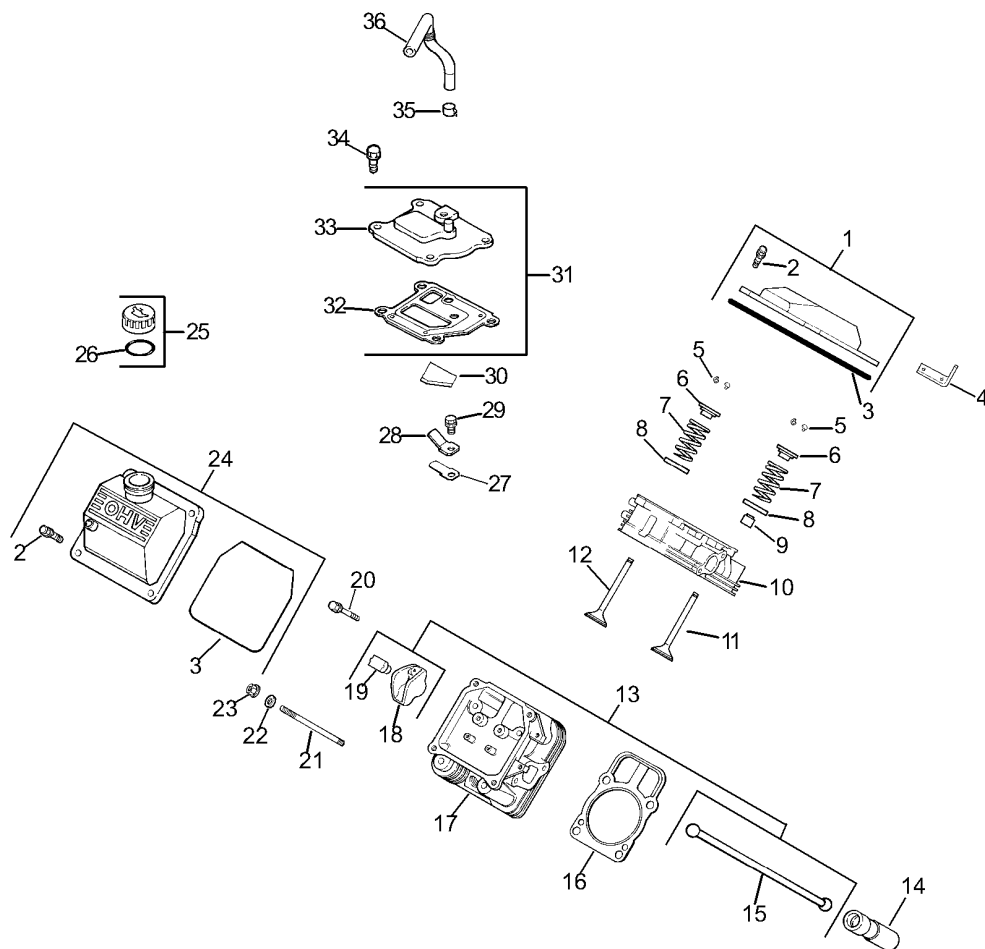


Oil Pan / Lubrication Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 009 92-S	1	Kit, Closure Plate (Includes 2-13) ■	15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ■
2	24 755 121-S	1	Kit, Dipstick & Tube (Includes 3) ■	16	24 100 01-S	2	Nut-Plastic ■
3	24 038 10-S	1	Dipstick ■	17	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
4	24 043 12-S	1	Kit, Governor Gear W/Pin (Includes 5) ■	18	54 755 21-S	1	Kit, Alum Base Oil Cooler (Includes 19-23) ■
5	12 380 01-S	1	Pin-Regulating, Governor ■	19	24 594 09-S	1	Cooler, Oil (Includes 20, 21) ■
6	52 448 02-S	1	Tab-Locking ■	20	24 237 10-S	4	Clamp-Hose ■
7	12 144 02-S	1	Shaft-Gear, Governor ■	21	24 326 15-S	2	Hose, Oil ■
8	52 032 08-S	1	Seal-Oil (P-T-O End) ■	22	24 153 13-S	1	O-Ring ■
9	25 139 60-S	2	Plug-Pipe, Countersunk (1/8) ■	23	28 136 01-S	1	Nipple-Filter, Oil ■
10	24 153 08-S	1	O-Ring ■	24	52 050 02-S	1	Filter-Oil ■
11	24 393 10-S	1	Oil Pump Assembly (Includes 12, 13) ■	25	25 155 02-S	1	Connector-Hose, 90 Deg ■
12	24 153 01-S	1	O-Ring ■	26	24 099 03-S	1	Switch-Pressure, Oil ■
13	24 381 04-S	1	Tube-Pick Up, Oil ■	27	24 086 16-S	9	Screw-HF (M8X1.25X45) ■
14	M-631005-S	2	Washer-Flat (6 MM) ■	28	24 086 17-S	1	Screw-Flange (M8X1.25X45) ■
					24 113 25-S	1	Decal-Cooler, Oil ■ ●

● Not illustrated

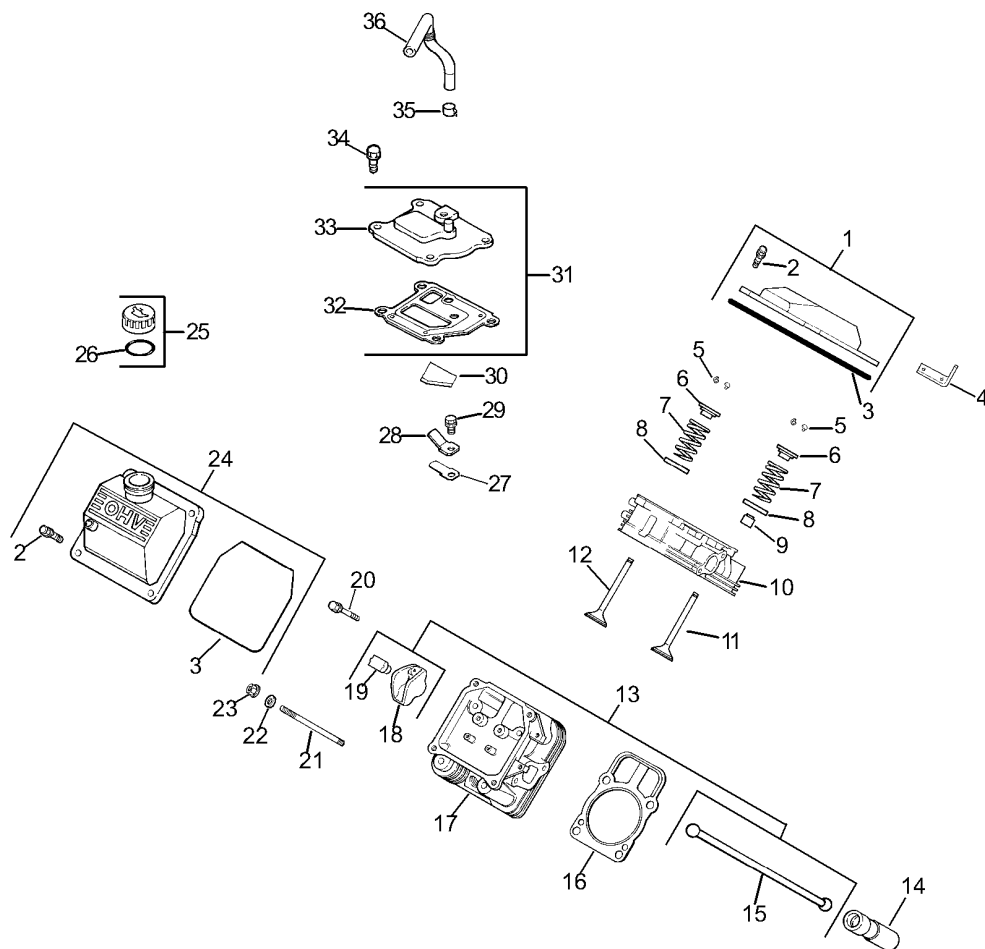
■ Obtain Parts From Kohler



Head / Valve / Breather Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 755 74-S	1	Kit, Valve Cover-Plain (Includes 2, 3) ●	19	24 599 01-S	4	Pivot-Arm, Rocker ●
2	24 086 32-S	4	Screw-Shoulder (M6X1.0X30) ●	20	M-640034-S	4	Screw-Flange (M6X1.0X34) ●
3	24 153 23-S	1	O-Ring ●	21	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105MM) ●
4	24 445 01-S	1	Strap-Lifting ●	22	24 468 16-S	8	Washer-Flat (8.6 MM) ●
5	12 755 03-S	4	Retainer Kit ●	23	24 100 10-S	8	Nut-Flange (M8X1.25) ●
6	12 173 01-S	4	Cap-Spring, Valve ●	24	24 755 75-S	1	Kit, Valve Cover-Oil Fill (Includes 2, 3) ●
7	24 089 02-S	4	Spring-Valve ●	25	24 755 46-S	1	Kit, Oil Fill Cap (Includes 27) ●
8	235011-S	4	Retainer-Spring ●	26	25 153 02-S	1	O-Ring ●
9	66 032 05-S	2	Seal-Stem, Valve ●	27	24 402 03-S	1	Reed-Breather ●
10	24 318 65-S	1	Cylinder Head ASM ●	28	12 018 01-S	1	Retainer-Reed, Breather ●
11	24 017 01-S	2	Valve-Intake (STD) ●	29	M-545010-S	1	Screw-HHFTF (M5X.80X10) ●
	24 017 02-S	2	Valve-Intake (.25) ●	30	24 050 01-S	1	Filter-Breather ●
12	24 016 01-S	2	Valve-Exhaust (STD) ●	31	24 033 01-S	1	Kit, Breather (Includes 33, 34) ●
	24 016 02-S	2	Valve-Exhaust (.25) ●	32	24 041 23-S	1	Gasket-Breather ●
13	24 755 66-S	1	Kit, Valve Train (Includes 15, 18, 19) ●	33	24 096 86-S	1	Cover-Breather ●
14	25 351 01-S	4	Lifter-Valve ●				
15	24 411 05-S	4	Rod-Push ●				
16	24 041 37-S	2	Gasket-Head, Cylinder ●				
17	24 318 66-S	1	Cylinder Head ASM ●				
18	25 186 01-S	4	Arm-Rocker ●				

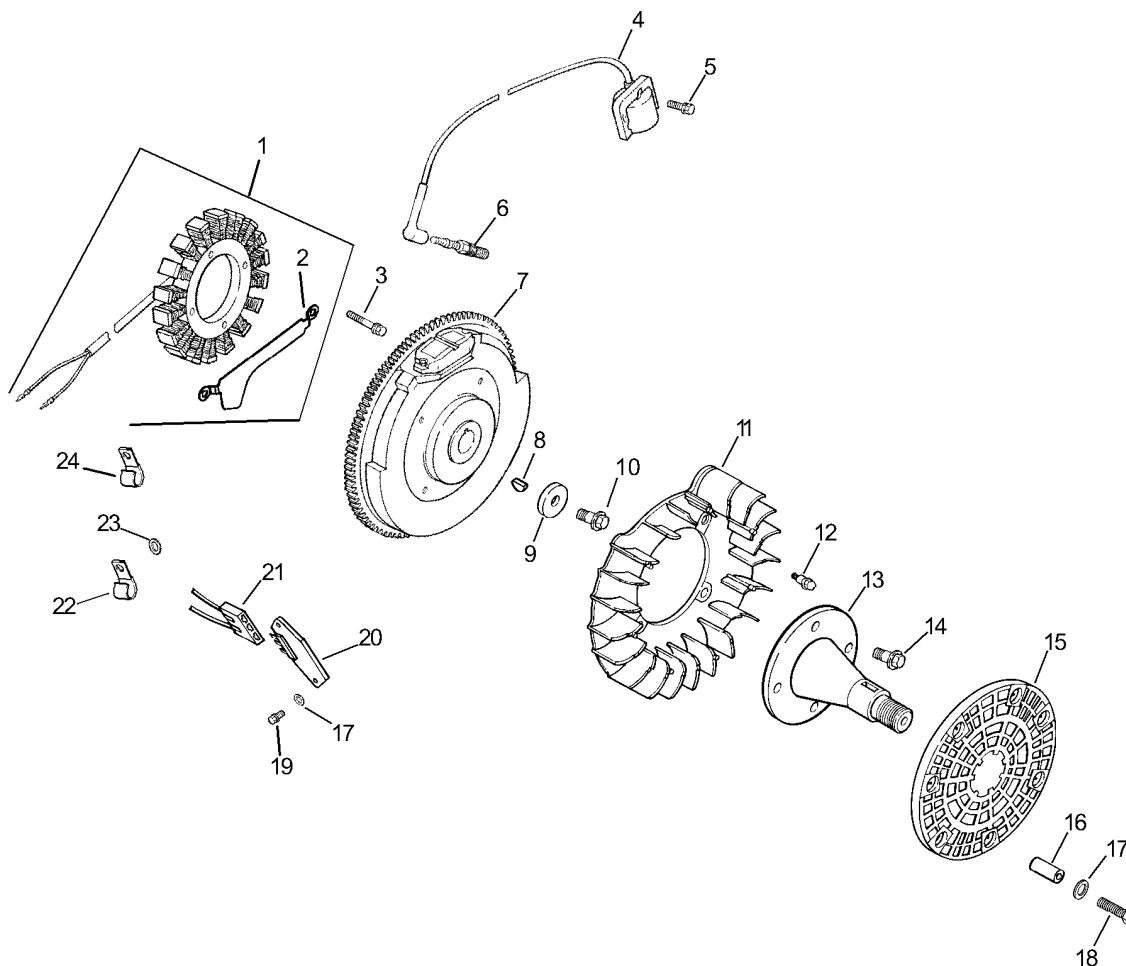
● Obtain Parts From Kohler



Head / Valve / Breather Assembly Kohler CH730S-0072 (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
34	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ●	35	25 237 14-S	1	Clamp-Hose, Spring (1/2) ●
				36	24 326 26-S	1	Hose-Breather ●

● Obtain Parts From Kohler



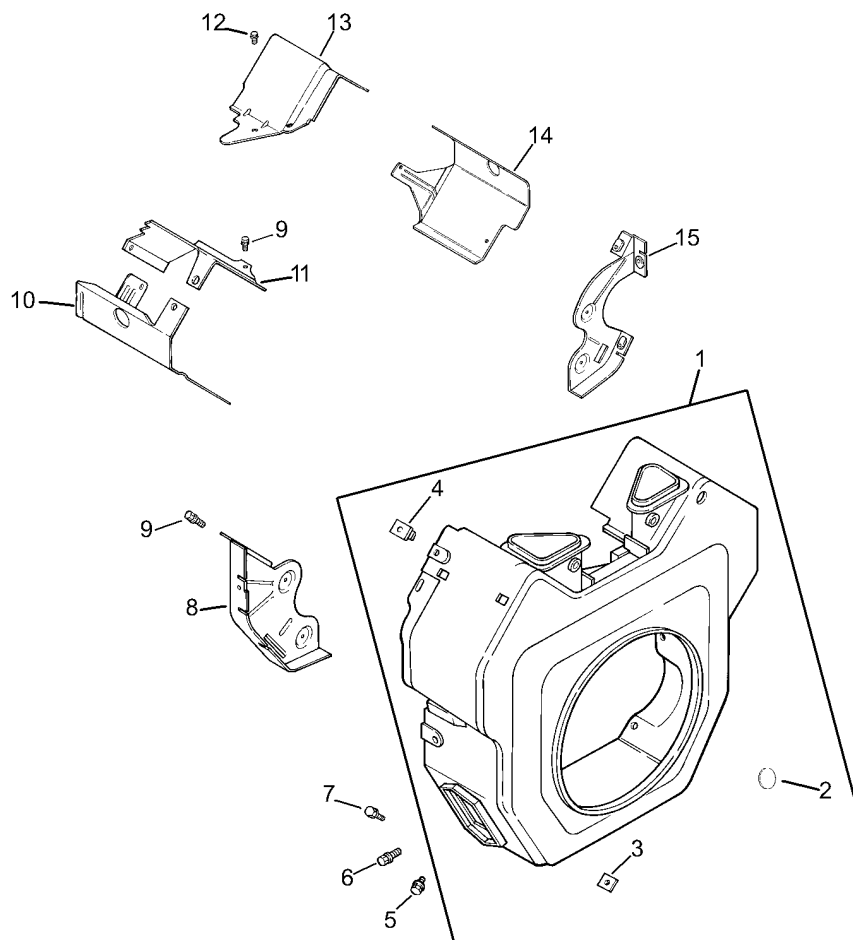
Ignition / Electrical Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1	54 755 09-S	1	Kit, 15 Amp Stator (Includes 2) ■
2	24 126 71-S	1	Bracket-Wire, Stator ■
3	M-545020-S	2	Screw-Flange, Thread Forming (M5X.8X20) ■
4	24 584 01-S	2	Module-Ignition ■
5	M-561025-S	4	Screw-Socket, Hex (M5X0.8X25) ■
6	12 132 06-S	2	Spark Plug ■
7	24 025 01-S	1	Flywheel ■
8	X-42-15-S	1	Key (3/16 X 5/8) ■
9	12 468 03-S	1	Washer-Flat (13/32) ■
10	12 066 14-S	1	Screw, Hex. Flange M10X1.5X46 ■
11	24 157 03-S	1	Fan ■
12	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■
13	24 144 13-S	1	Shaft-Drive, Front ■
14	M-839025-S	4	Screw-HF (M8X1.25X25) ■

Ref.	Part Number	Qty.	Description
15	24 162 18-S	1	Screen-Grass ■
16	24 112 04-S	4	Spacer ■
17	X-25-92-S	4	Washer-Flat (.188) ■
18	M-403025-S	4	Screw-Slotted Head (M4X0.7X25) ■
19	24 086 18-S	2	Screw-Phl HD (11-16X.88) ■
20	25 403 03-S	1	Rectifier-Regulator, 15 Amp ■
21	236602-S	1	Connector (3 Contact) ■
22	48 154 02-S	1	Clip-Cable ■
23	X-25-63-S	1	Washer-Flat (1/4) ■
	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4) ■●
	24 176 08-S	1	Harness-Wiring ■●
	24 518 12-S	1	Lead-Black ■●
	25 454 03-S	2	Tie-Wire ■●
	25 086 91-S	2	Screw-Wsh HD Tap (8-18X.50) ■●

● Not illustrated

■ Obtain Parts From Kohler

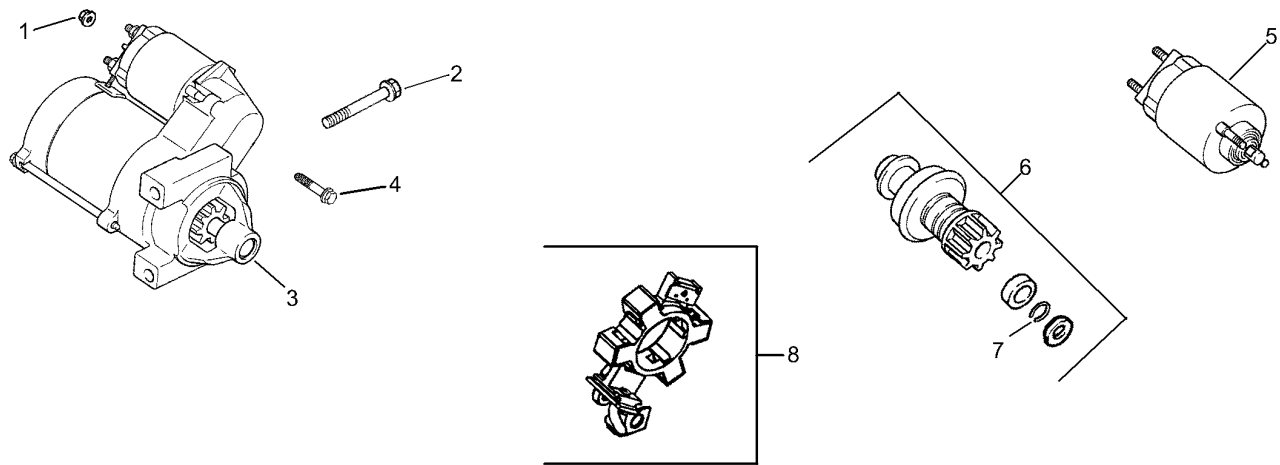


Blower Housing Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1	24 027 32-S	1	Housing, Blower ASM (Incl. Ref. #2-4) ■
2	25 139 16-S	1	Plug-Button (9/16) ■
3	24 100 01-S	2	Nut-Plastic ■
4	24 100 02-S	3	Nut-Plastic ■
5	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ■
6	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ■
7	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
8	24 146 19-S	1	Plate-Backing (No. 2 Side) ■
9	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
10	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
11	24 063 17-S	1	Baffle-Valley (No. 2 Side) ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 063 59-S	1	Baffle-Valley (No. 1 Side) ■
14	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
15	24 146 20-S	1	Plate-Backing (No. 1 Side) ■
	24 113 97-S	1	Decal-25 HP ■●

● Not illustrated

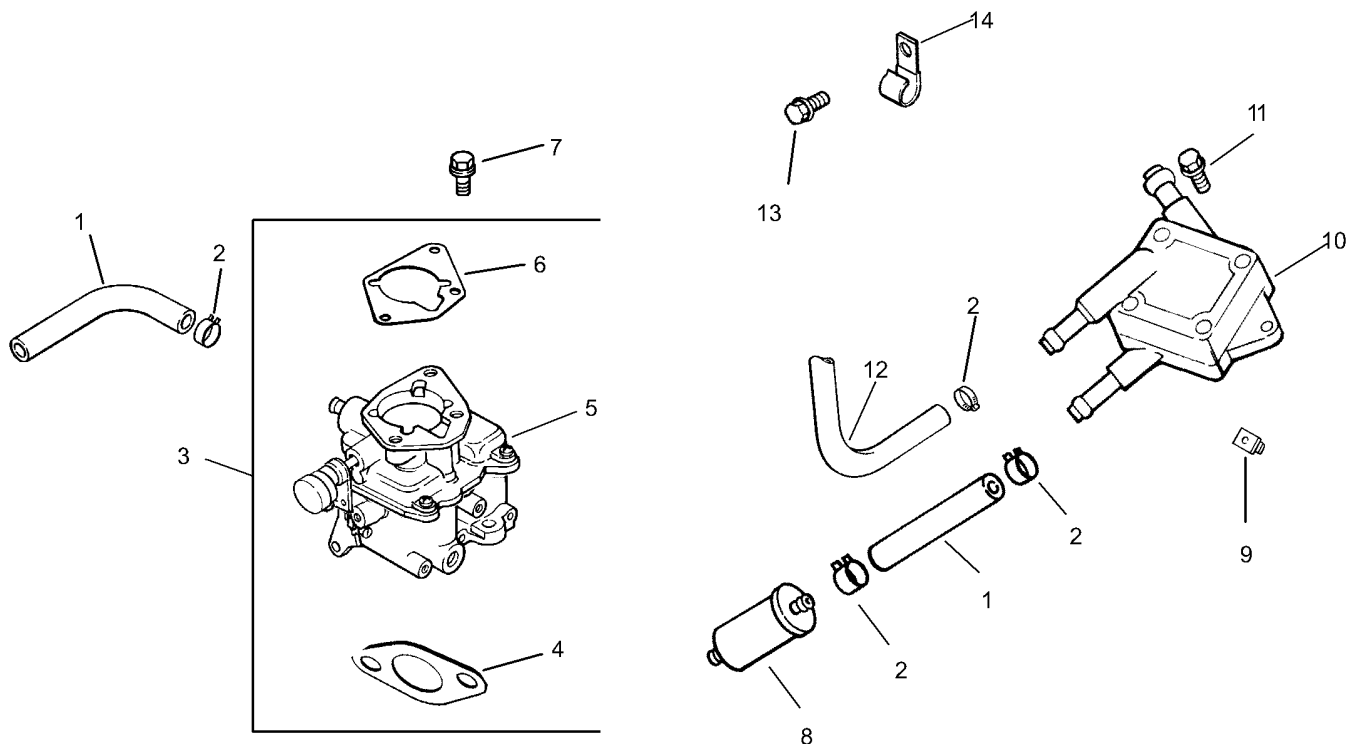
■ Obtain Parts From Kohler



Starter Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
3	25 098 08-S	1	Starter, Solenoid Shift ASM (Incl. Ref. #4-7) ●
4	25 086 113-S	3	Screw-Torx Head, External ●
5	25 435 04-S	1	Kit, Solenoid (Incl. Ref. #4) ●
6	25 755 33-S	1	Kit, Pinion Drive (Incl. Ref. #7) ●
7	25 141 05-S	1	Ring-Retaining ●
8	25 221 01-S	1	Brush Holder Kit ●

● Obtain Parts From Kohler

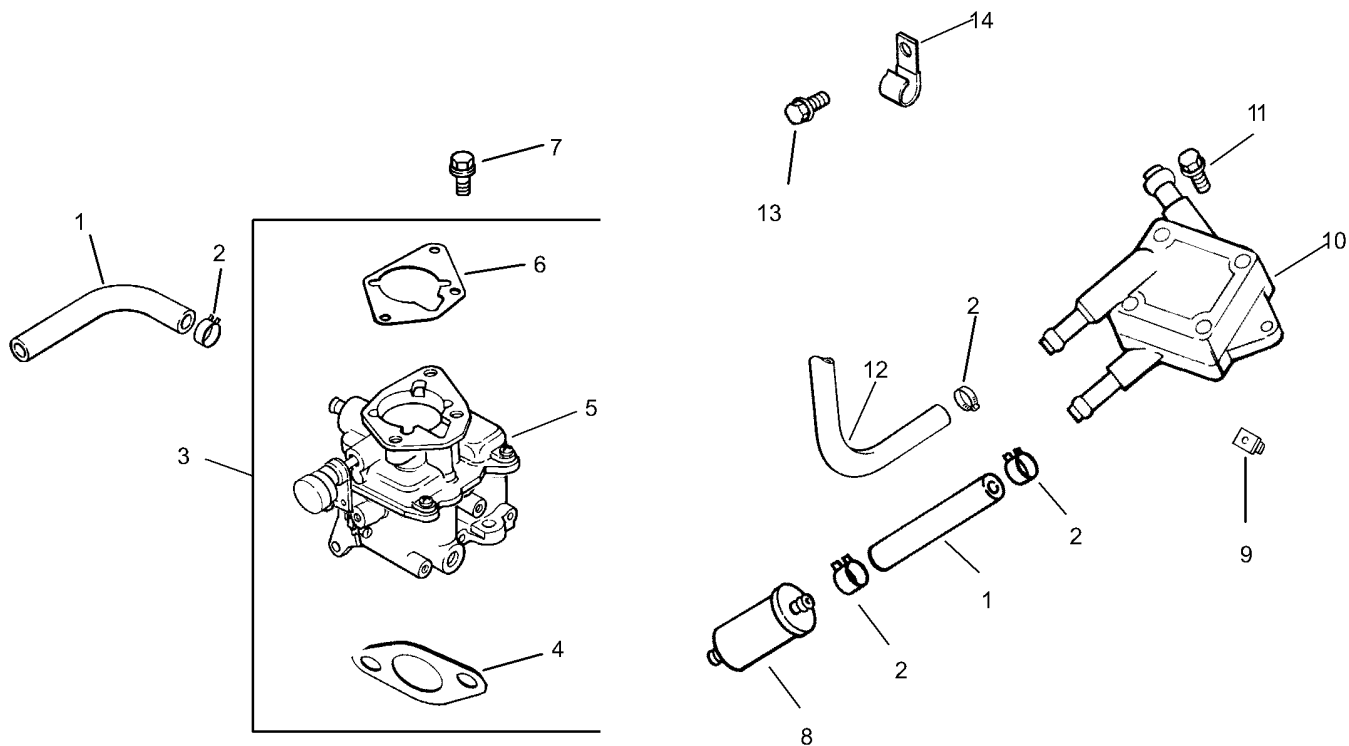


Fuel System Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1	25 353 32-S	2	Line-Fuel (9.5) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	24 853 91-S	1	Kit, Carburetor W/Gasket (Incl. Ref. #4-6) ■
4	24 041 06-S	1	Gasket-Base, Air Cleaner ■
5	24 053 91	1	Carburetor ASM (For Information Only Not Available Separately)(Service With: 24 757 01-S, 24 757 02-S, 24 757 03-S, 24 757 08-S, 24 757 07-S, 24 757 09-S) ■
6	24 041 17-S	1	Gasket-Carburetor ■
7	M-651030-S	2	Screw-Flange (M6X1.0X30) ■
8	24 050 02-S	1	Filter-Fuel ■
9	24 100 01-S	2	Nut-Plastic ■
10	24 393 16-S	1	Pump-Fuel ■
11	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
12	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
13	M-650012-S	1	Screw-HF (M6X1.0X12) ■
14	47 154 01-S	1	Clip-Cable ■
	24 757 01-S	1	Solenoid Repair Kit ■●
	24 757 02-S	1	Float Repair Kit ■●
	24 757 03-S	1	Carburetor Repair Kit ■●
	24 757 07-S	1	Choke Repair Kit ■●

● Not illustrated

■ Obtain Parts From Kohler

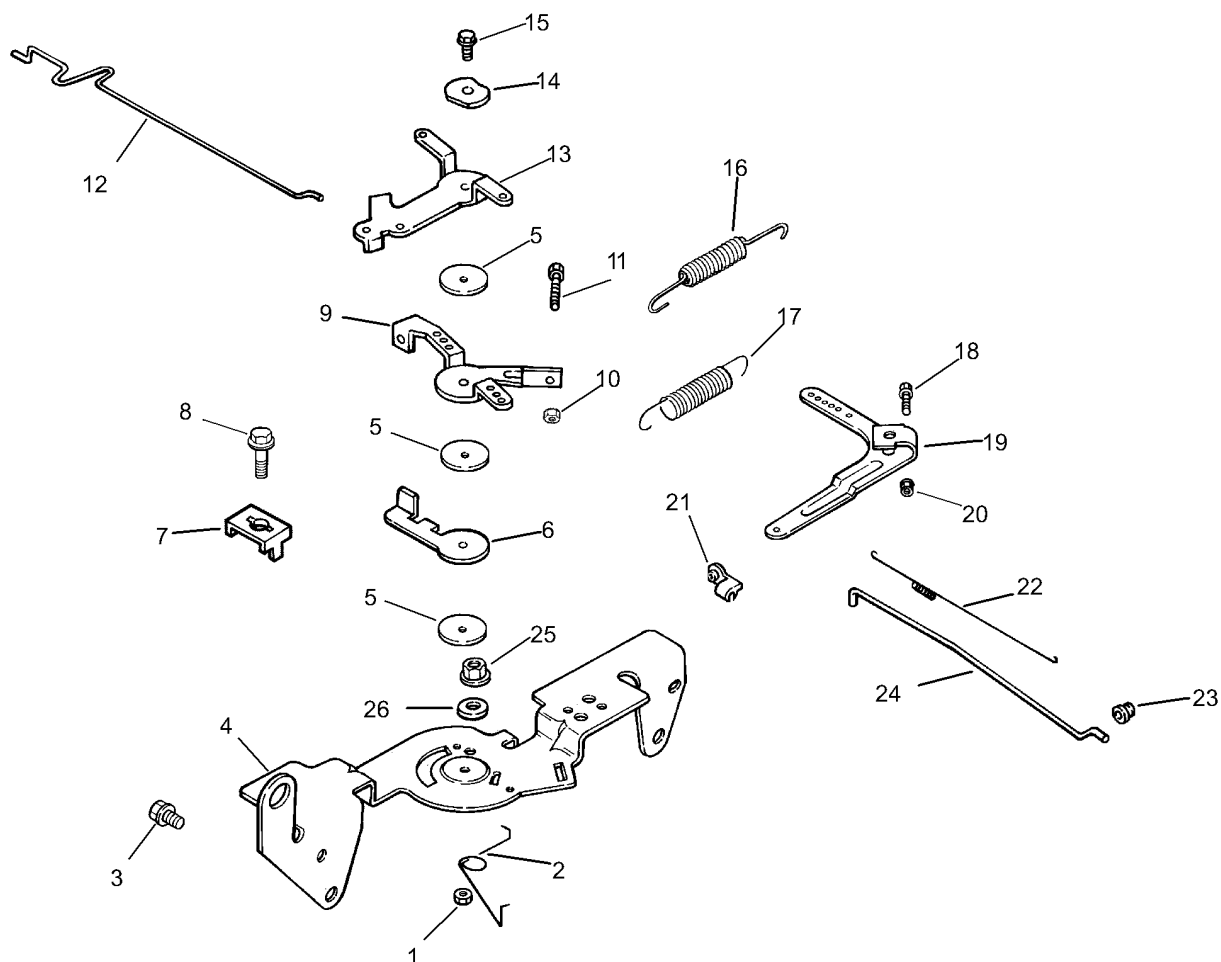


Fuel System Assembly Kohler CH730S-0072 (continued)

Ref.	Part Number	Qty.	Description
	24 757 08-S	1	Accelerator Pump Repair Kit ■●
	24 757 09-S	1	Accelerator Pump Seal Repair Kit ■
	24 755 130-S	1	High Altitude Kit ■

● Not illustrated

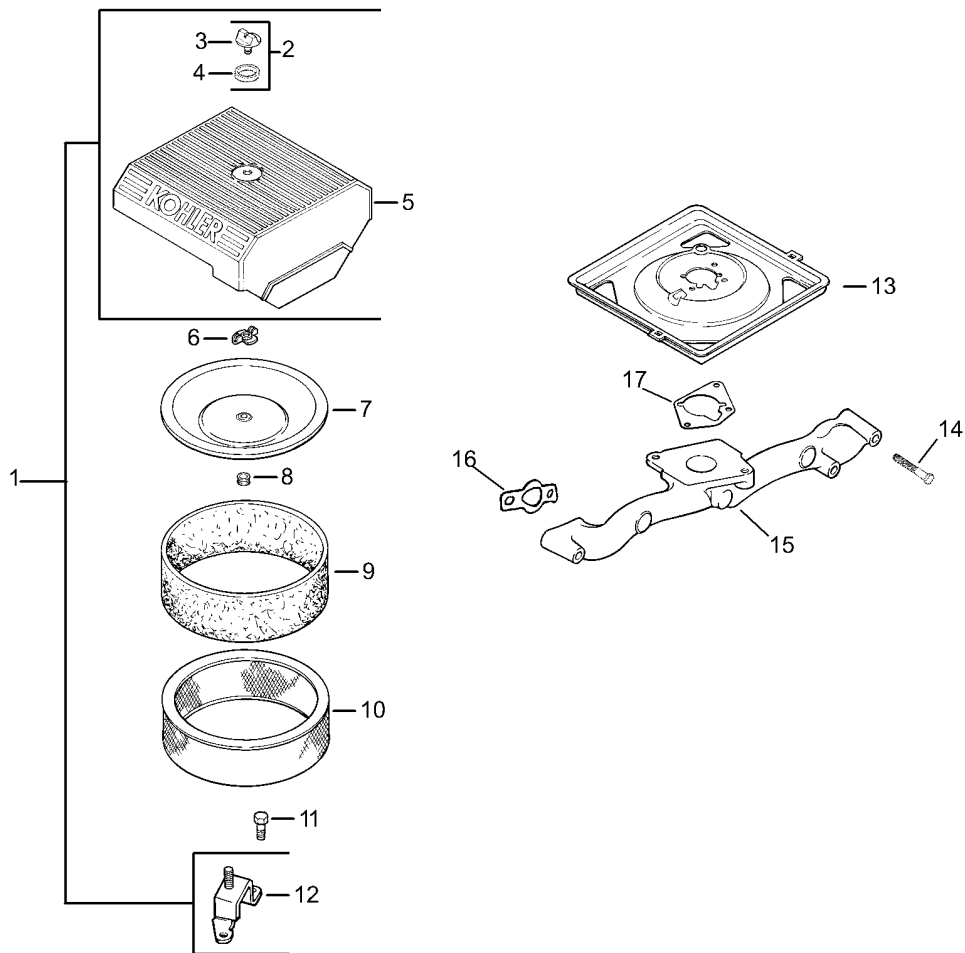
■ Obtain Parts From Kohler



Engine Control Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ●	15	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ●
2	24 089 03-S	1	Spring-Return, Choke ●	16	24 089 51-S	1	Spring-Limiter, Throttle ●
3	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●	17	24 089 44-S	1	Spring-Governor ●
4	24 126 56-S	1	Bracket-Control ●	18	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
5	24 468 01-S	3	Washer-Flat (5.5MM) ●	19	24 090 33-S	1	Lever-Governor ●
6	24 090 07-S	1	Lever-Actuator, Throttle ●	20	M-641060-S	1	Nut-Flange (M6X1.0) ●
7	12 237 01-S	2	Clamp-Cable ●	21	25 158 11-S	1	Bushing-Retaining, Linkage ●
8	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●	22	24 089 01-S	1	Spring-Linkage ●
9	24 090 03-S	1	Lever-Control, Throttle ●	23	25 158 08-S	1	Bushing-Linkage, Throttle ●
10	M-446030-S	1	Nut (M4X0.7) ●	24	24 079 01-S	1	Linkage-Throttle ●
11	M-401030-S	1	Screw (M4X0.7X30) ●	25	M-541050-S	1	Nut-HF (M5X0.8) ●
12	24 079 21-S	1	Linkage-Choke ●	26	X-20-1-S	1	Washer-Lock (.25) ●
13	24 090 05-S	1	Lever-Choke ●				
14	41 468 03-S	1	Washer-Spring (1/4) ●				

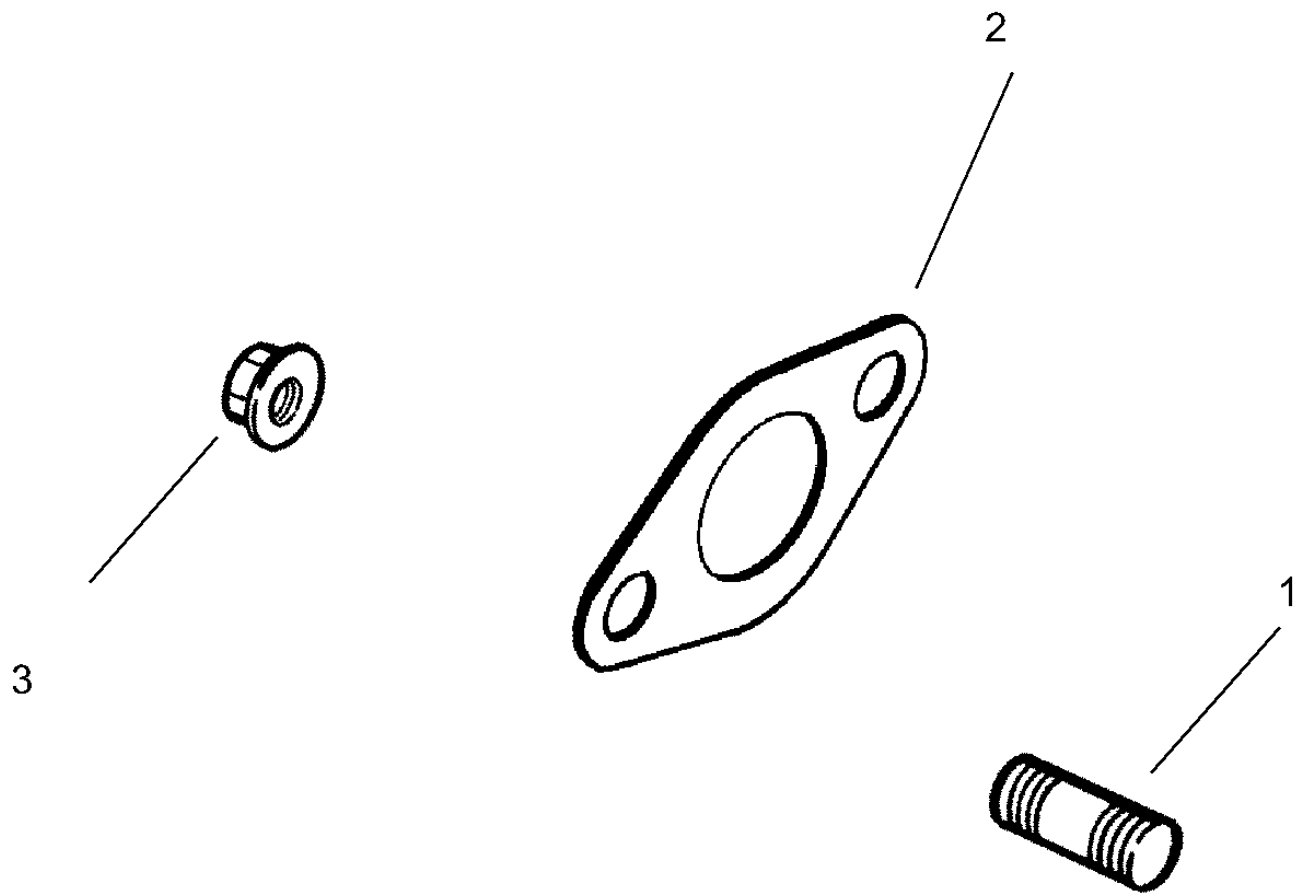
● Obtain Parts From Kohler



Air Intake / Filtration Assembly Kohler CH730S-0072

Ref.	Part Number	Qty.	Description
1	24 743 05-S	1	Kit, Air Cleaner Cover (Incl. Ref. #2-5, 12) ●
2	54 755 01-S	1	Kit, Knob W/Seal (Incl. Ref. #3, 4) ●
3	25 341 03-S	1	Knob-Cover ●
4	24 153 20-S	1	O-Ring ●
5	24 096 67-S	1	Cover-Cleaner, Air ●
6	12 100 01-S	1	Nut-Wing ●
7	24 096 01-S	1	Cover-Air Cleaner, Inner ●
8	230046-S	1	Seal ●
9	24 083 05-S	1	Pre-Cleaner ●
10	24 083 03-S	1	Element-Filter, Air ●
11	M-645016-S	3	Screw-Flange, Thread Forming (M6X1.0X16) ●
12	24 126 88-S	1	Bracket-Cleaner, Air ●
13	24 094 27-S	1	Base, Air Cleaner ●
14	25 086 84-S	4	Screw-HF (M6X1.0X55) ●
15	24 164 14-S	1	Manifold-Intake ●
16	24 041 01-S	2	Gasket-Manifold, Intake ●
17	24 041 06-S	1	Gasket-Base, Air Cleaner ●

● Obtain Parts From Kohler



Exhaust Assembly Kohler CH730S-0072

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	25 072 04-S	4	Stud (M8X1.25X33) ■
2	24 041 49-S	2	Gasket-Exhaust ■
3	M-841080-S	4	Nut-Flange (M8X1.25) ■
	24 782 32	1	Mini Block (C I Bore) ■●
	24 755 113-S	1	Gasket Set ■●

● Not illustrated

■ Obtain Parts From Kohler



Count on it.