



**Count on it.**

# Parts Catalog

## Dingo® TX 425

### Wide Track Compact Utility Loader

Model No. 22307—Serial No. 250000401 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

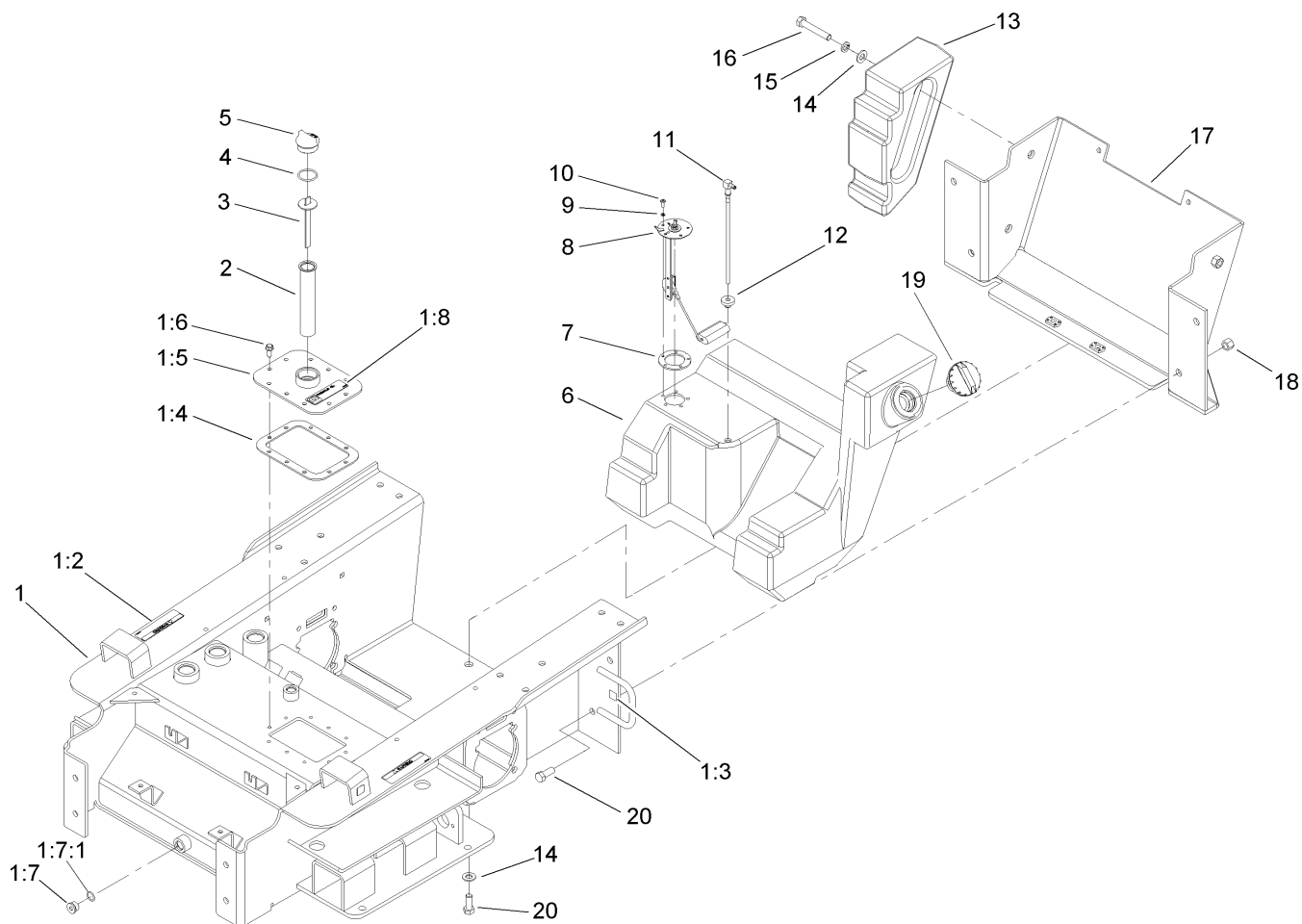
## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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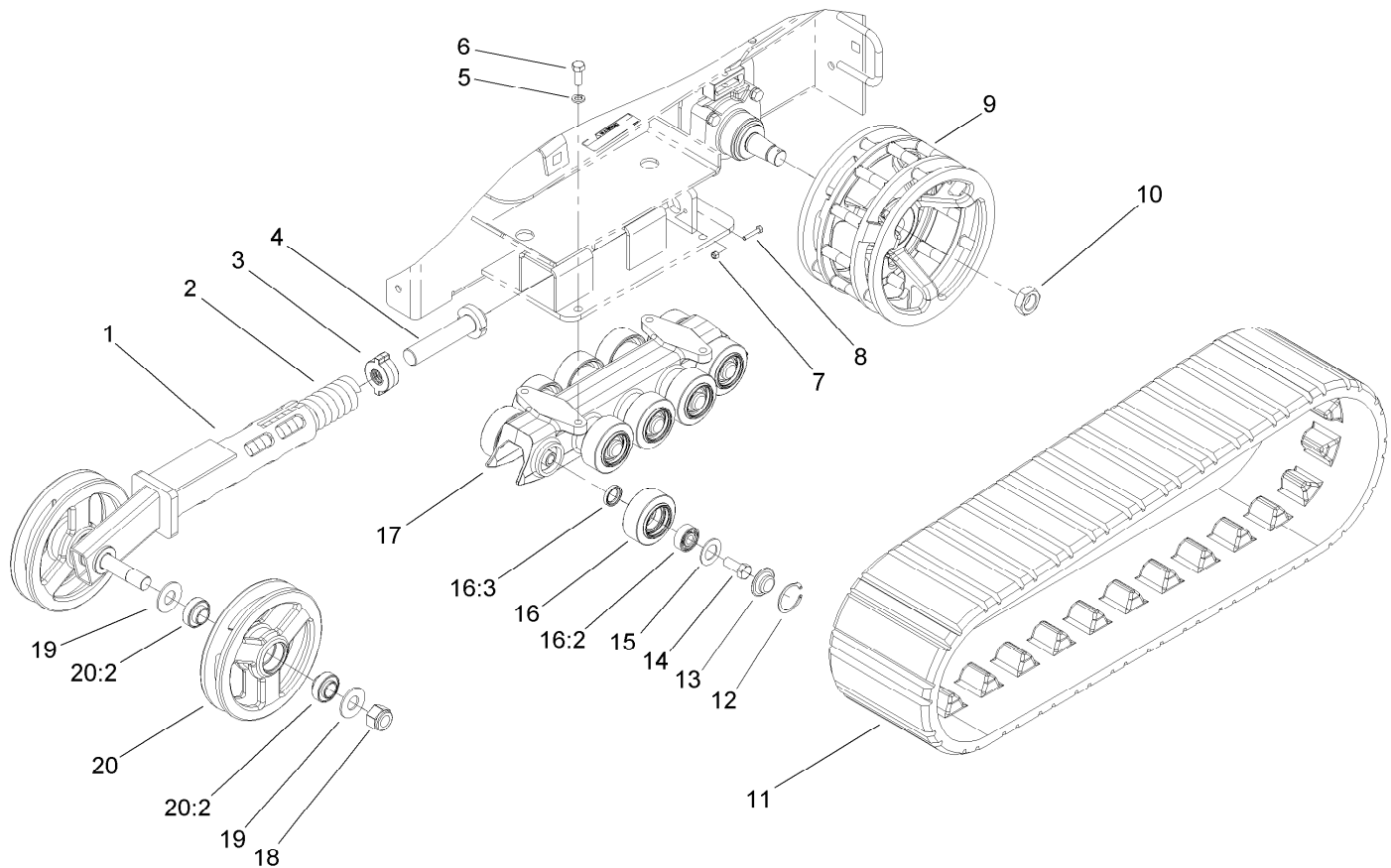
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## Main Frame and Fuel Tank Assembly

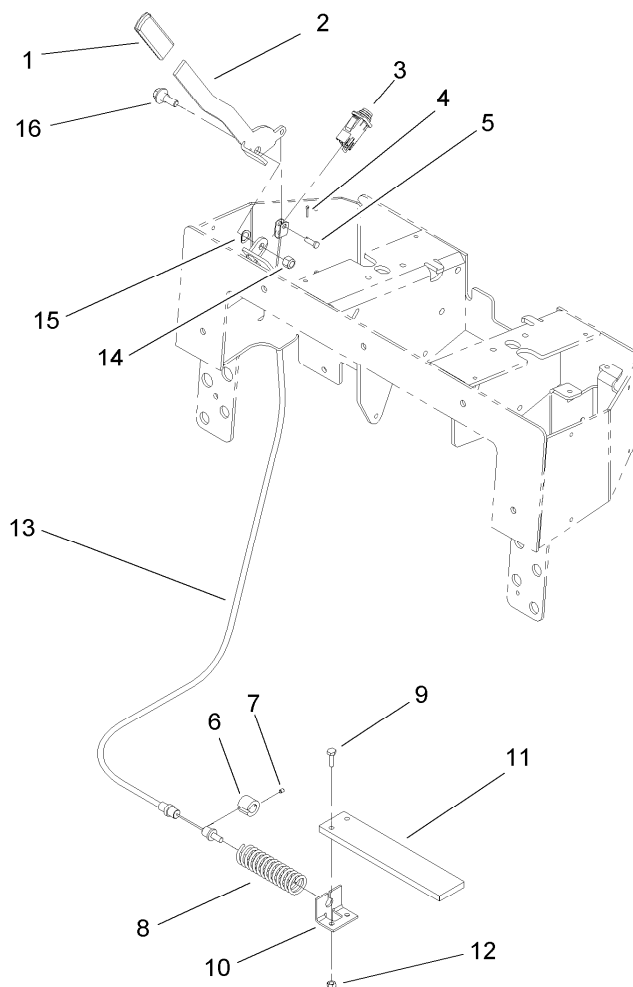
| Ref.  | Part Number | Qty. | Description          |
|-------|-------------|------|----------------------|
| 1     | 106-9346    | 1    | Chassis ASM          |
| 1:2   | 100-6141    | 2    | Decal-Pinch          |
| 1:3   | 93-9084     | 4    | Decal-Point, Lift    |
| 1:4   | 100-1253    | 1    | Gasket-Cover, Access |
| 1:5   | 104-8389-01 | 1    | Tank Cover ASM       |
| 1:6   | 98-9940     | 10   | Screw-HHF            |
| 1:7   | 353-988     | 2    | Plug-Hex             |
| 1:7:1 | 237-79      | 1    | O-Ring               |
| 1:8   | 105-8432    | 1    | Decal-Oil, HYD       |
| 2     | 61-2790     | 1    | Filter-Screen        |
| 3     | 100-2097    | 1    | Dipstick-Oil         |
| 4     | 237-123     | 1    | O-Ring               |
| 5     | 93-7498     | 1    | Plug-Plastic         |
| 6     | 95-3619     | 1    | Tank-Fuel            |

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 7    | 113372      | 1    | Gasket-Sender, Fuel    |
| 8    | 100-1298    | 1    | Sender-Fuel            |
| 9    | 3253-17     | 5    | Washer-Lock            |
| 10   | 3250-31     | 5    | Screw-PPH              |
| 11   | 98-0185     | 1    | Pipe-Stand             |
| 12   | 46-6560     | 1    | Bushing                |
| 13   | 99-6165-01  | 2    | Counterweight-Rear     |
| 14   | 3256-26     | 6    | Washer-Flat            |
| 15   | 3253-7      | 4    | Washer-Lock            |
| 16   | 325-12      | 4    | Screw-HH               |
| 17   | 106-9388-01 | 1    | Rear Chassis Cover ASM |
| 18   | 3296-23     | 4    | Nut-Lock, NI           |
| 19   | 93-3101     | 1    | Cap-Fuel               |
| 20   | 325-5       | 6    | Screw-HH               |



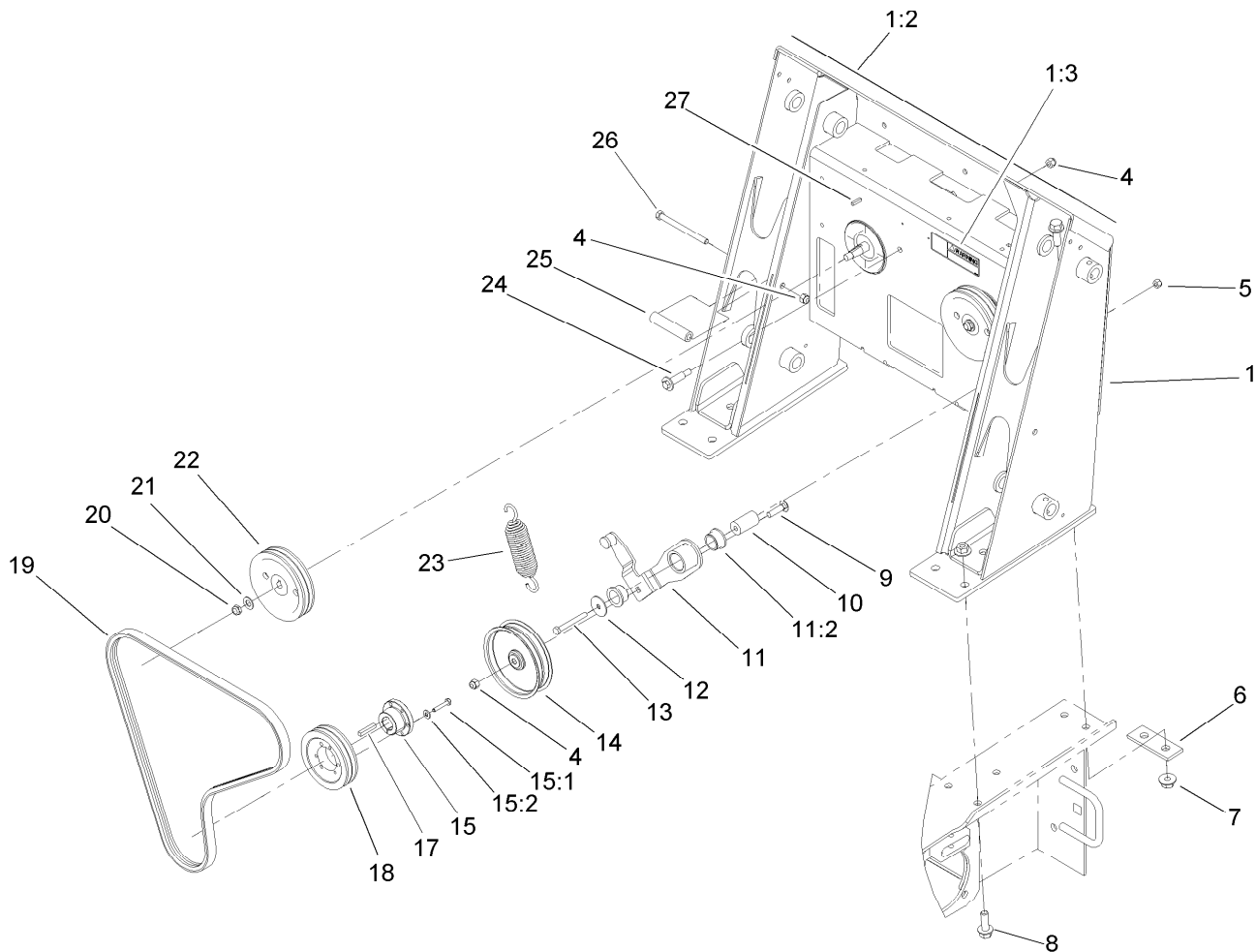
## Track and Traction Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 108-4661-03 | 2    | Tensioner Arm ASM   |
| 2    | 95-3624     | 2    | Spring-Compression  |
| 3    | 108-4664    | 2    | Block-Tensioner     |
| 4    | 98-9846     | 2    | Bolt-Tensioner      |
| 5    | 3253-7      | 8    | Washer-Lock         |
| 6    | 325-5       | 8    | Screw-HH            |
| 7    | 3296-42     | 2    | Nut-Lock, NI        |
| 8    | 321-13      | 2    | Screw-HH            |
| 9    | 108-5646-03 | 2    | Wheel-Drive         |
| 10   | 107-9319    | 2    | Nut-Hex             |
| 11   | 100-8931    | 2    | Track               |
| 12   | 106-7595    | 20   | Ring-Snap, Internal |
| 13   | 106-7557    | 20   | Cap-Wheel, Bearing  |
| 14   | 327-4       | 20   | Screw-HH            |
| 15   | 106-7585    | 20   | Gasket-Bogie        |
| 16   | 106-7621    | 20   | Road Wheel ASM      |
| 16:2 | 93-4237     | 1    | Bearing             |
| 16:3 | 253-118     | 1    | Seal-Oil            |
| 17   | 106-7592-03 | 2    | Guide-Track         |
| 18   | 104-2024    | 2    | Nut-Hex, NI         |
| 19   | 104-6126    | 4    | Washer-Flat         |
| 20   | 104-6123    | 4    | Tensioner Wheel ASM |
| 20:2 | 104-6129    | 2    | Bearing-Ball        |



## Parking Brake Assembly

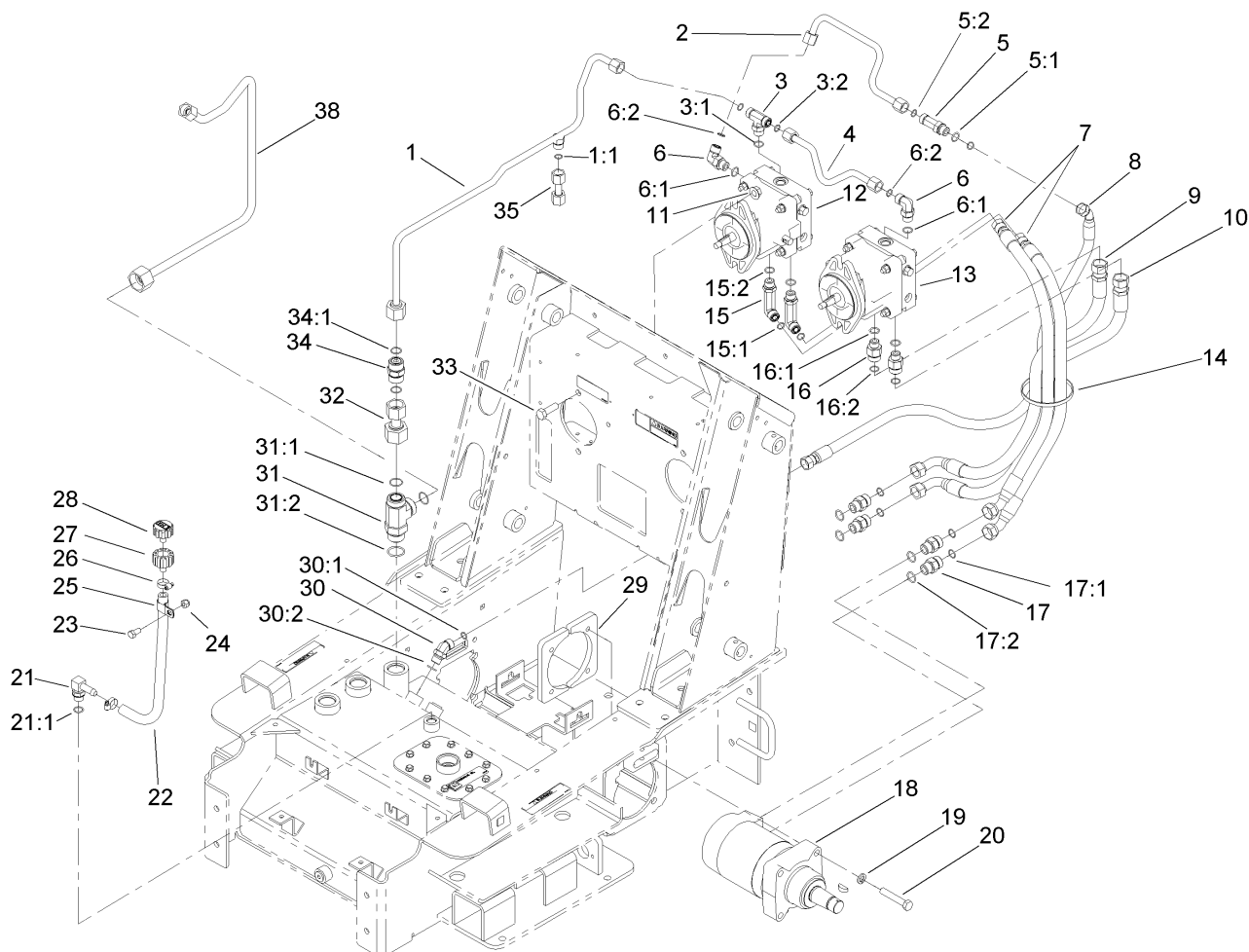
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 62-9130     | 1    | Grip-Handle             |
| 2    | 106-9370-03 | 1    | Handle-Brake            |
| 3    | 108-4653    | 1    | Switch-Plunger          |
| 4    | 3272-5      | 1    | Pin-Cotter              |
| 5    | 283-67      | 1    | Pin-Clevis              |
| 6    | 100-6274    | 2    | Tube-Guide              |
| 7    | 3245-20     | 2    | Screw-Set               |
| 8    | 100-1678    | 1    | Spring                  |
| 9    | 321-5       | 4    | Screw-HH                |
| 10   | 106-9395-03 | 2    | Bracket-Mounting, Brake |
| 11   | 106-9379-03 | 2    | Plate-Brake             |
| 12   | 3296-42     | 4    | Nut-Lock, NI            |
| 13   | 106-9394    | 1    | Cable-Brake             |
| 14   | 3296-6      | 1    | Nut-Lock                |
| 15   | 3290-221    | 2    | Washer-Spring           |
| 16   | 93-2364     | 1    | Bolt-Shoulder           |



## Loader Tower and Drive Assembly

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 1    | 106-9380    | 1    | Loader Tower ASM     |
| 1:2  | 108-4658    | 1    | Decal-Panel, Control |
| 1:3  | 80-8040     | 1    | Decal-Warning        |
| 4    | 3296-39     | 4    | Nut-Lock, NI         |
| 5    | 3296-29     | 1    | Nut-Lock, NI         |
| 6    | 100-6123-01 | 2    | Plate-Stiffener      |
| 7    | 32128-52    | 10   | Nut-Lock, Flange     |
| 8    | 100-6116    | 10   | Screw-HHF            |
| 9    | 3231-26     | 1    | Screw-CARR           |
| 10   | 104-5739    | 1    | Spacer-Mounting      |
| 11   | 99-6167     | 1    | Idler Arm ASM        |
| 11:2 | 256-132     | 2    | Bushing-Flange       |
| 12   | 3256-68     | 1    | Washer-Flat          |
| 13   | 322-13      | 1    | Screw-HH             |
| 14   | 95-3707     | 1    | Pulley-Idler         |

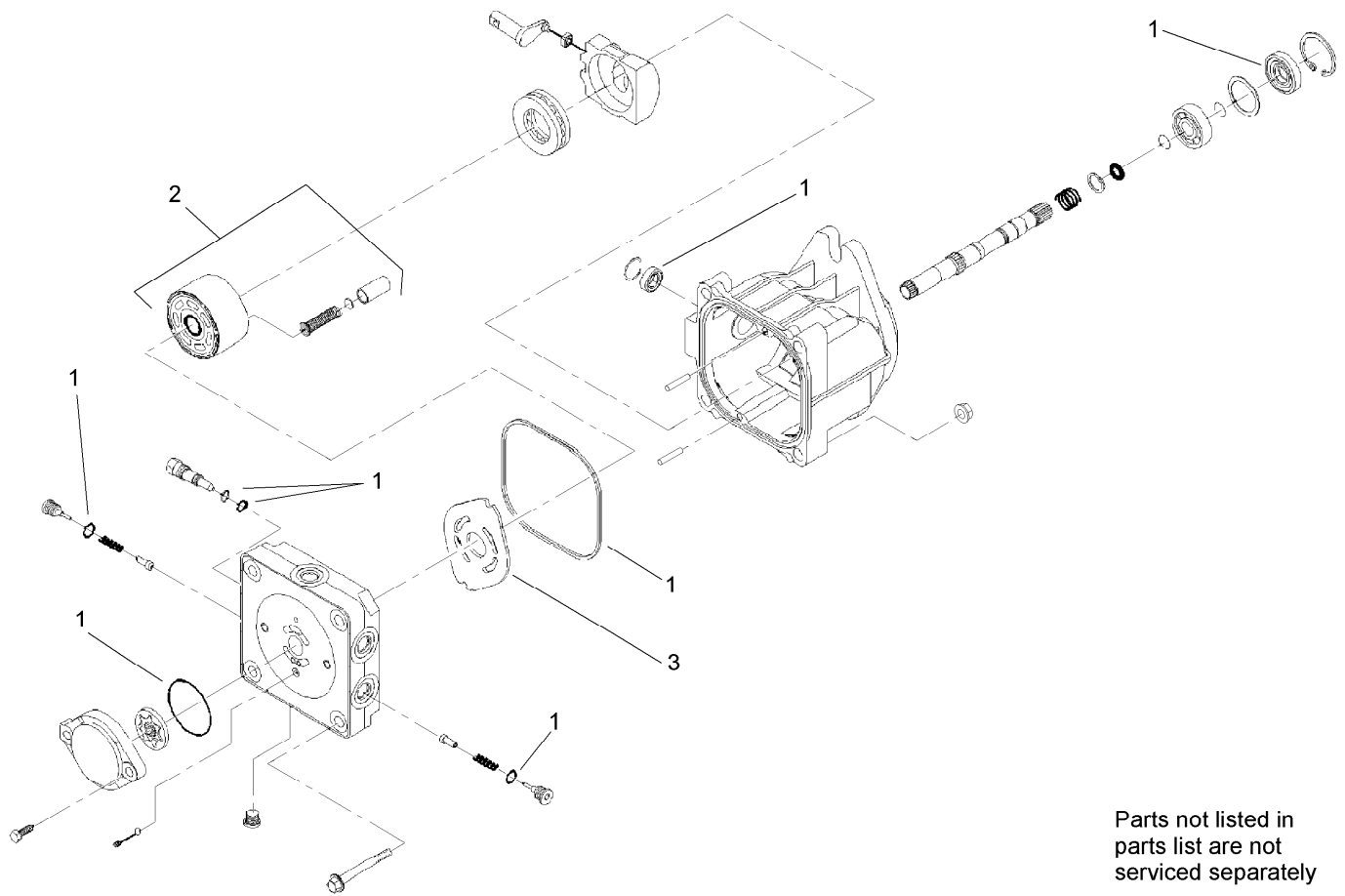
| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 15   | 61-3340     | 1    | Bushing          |
| 15:1 | 100-4208    | 3    | Screw-HH         |
| 15:2 | 100-4209    | 3    | Washer-Lock / Sp |
| 17   | 67-7490     | 1    | Key-Square       |
| 18   | 61-3330     | 1    | Pulley           |
| 19   | 95-3611     | 1    | V-Belt           |
| 20   | 3296-38     | 2    | Nut-Lock, NI     |
| 21   | 3256-25     | 2    | Washer-Flat      |
| 22   | 106-5710-03 | 2    | Pulley           |
| 23   | 105-0383    | 1    | Spring-Extension |
| 24   | 56-6590     | 1    | Bolt-Wheel       |
| 25   | 100-1271    | 2    | Tube-Spacer      |
| 26   | 323-23      | 2    | Screw-HH         |
| 27   | 3-6168      | 2    | Key              |



## Traction Hydraulic Assembly

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 108-4665    | 1    | HYD Tube ASM           |
| 1:1  | 237-30      | 1    | O-Ring                 |
| 2    | 98-0200     | 1    | Tube-HYD               |
| 3    | 340-157     | 1    | Fitting-HYD, Tee       |
| 3:1  | 237-79      | 1    | O-Ring                 |
| 3:2  | 237-30      | 2    | O-Ring                 |
| 4    | 106-9330    | 1    | Tube-HYD               |
| 5    | 340-109     | 1    | Fitting-Tee            |
| 5:1  | 237-79      | 1    | O-Ring                 |
| 5:2  | 237-30      | 2    | O-Ring                 |
| 6    | 340-98      | 2    | Fitting-Elbow, 90 DEG  |
| 6:1  | 237-79      | 1    | O-Ring                 |
| 6:2  | 237-30      | 1    | O-Ring                 |
| 7    | 98-0233     | 2    | Fitting-HYD            |
| 8    | 98-0201     | 1    | Hose-HYD               |
| 9    | 98-0235     | 1    | HYD Hose ASM           |
| 10   | 98-0177     | 1    | HYD Hose ASM           |
| 11   | 32128-23    | 4    | Nut-HF                 |
| 12   | 106-5706    | 1    | RH HYD Pump ASM        |
| 13   | 106-5705    | 1    | LH HYD Pump ASM        |
| 14   | 3334-945    | 1    | Tie-Cable              |
| 15   | 99-6160     | 2    | Fitting-Elbow, 90 Long |
| 15:1 | 237-30      | 1    | O-Ring                 |
| 15:2 | 237-79      | 1    | O-Ring                 |
| 16   | 340-155     | 2    | Fitting-Straight       |
| 16:1 | 237-79      | 1    | O-Ring                 |
| 16:2 | 237-151     | 1    | O-Ring                 |
| 17   | 340-7       | 4    | Fitting-Straight       |

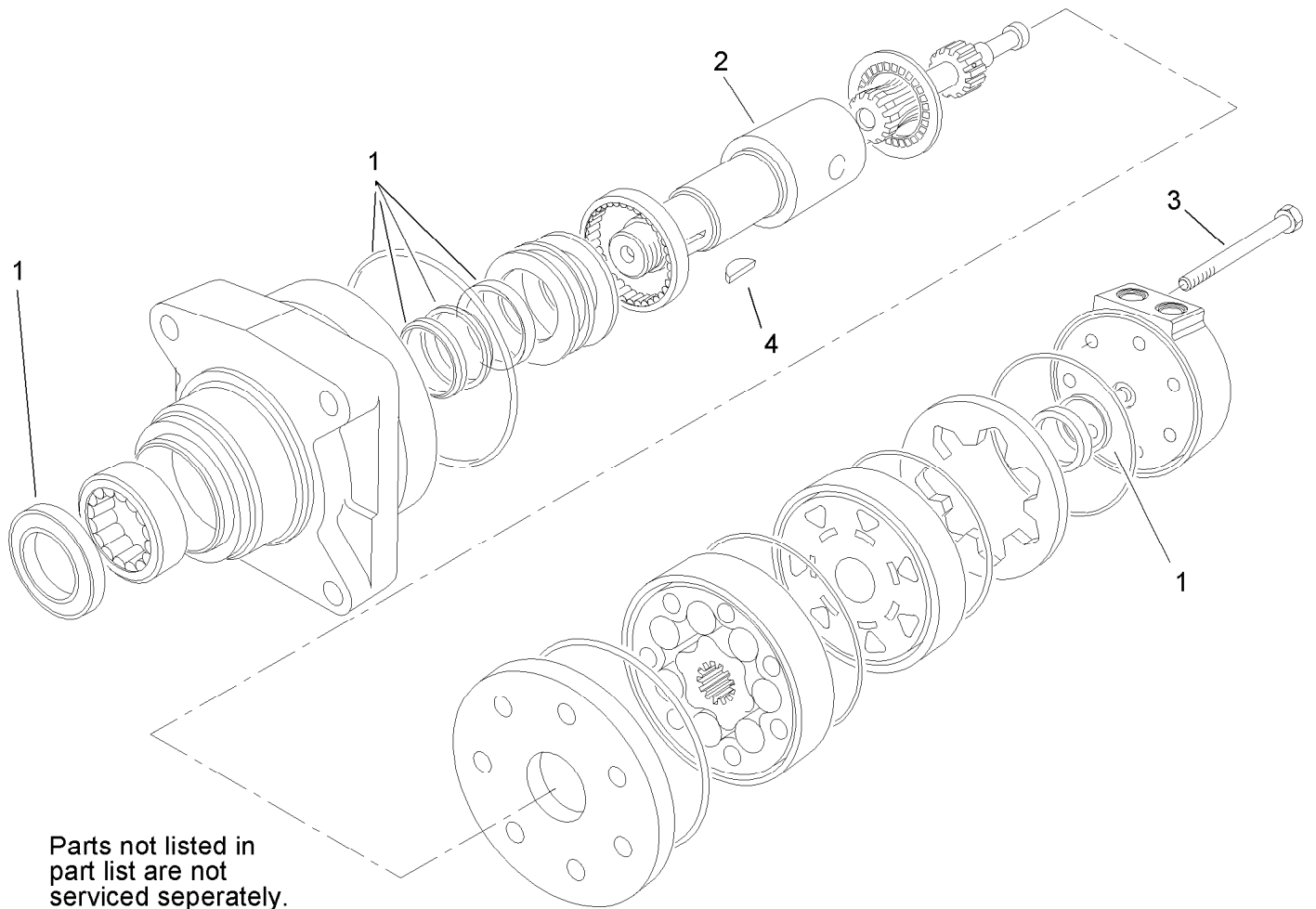
| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 17:1 | 237-65      | 1    | O-Ring              |
| 17:2 | 237-80      | 1    | O-Ring              |
| 18   | 106-7654    | 2    | HYD Motor ASM       |
| 19   | 3253-7      | 8    | Washer-Lock         |
| 20   | 325-11      | 8    | Screw-HH            |
| 21   | 354-120     | 1    | Fitting-Elbow, 90   |
| 21:1 | 237-79      | 1    | O-Ring              |
| 22   | 106-5709    | 1    | Hose-Vent           |
| 23   | 323-4       | 1    | Screw-HH            |
| 24   | 3296-39     | 1    | Nut-Lock, NI        |
| 25   | 2412-4      | 1    | Clamp-R             |
| 26   | 2412-36     | 2    | Clamp-Hose          |
| 27   | 92-8020     | 1    | Adapter-Breather    |
| 28   | 68-6150     | 1    | Breather            |
| 29   | 98-2763-03  | 4    | Plate-Mounting      |
| 30   | 340-101     | 1    | Fitting-HYD, 45 DEG |
| 30:1 | 237-30      | 1    | O-Ring              |
| 30:2 | 237-79      | 1    | O-Ring              |
| 31   | 104-3795    | 1    | Fitting-Tee         |
| 31:1 | 340-65      | 2    | O-Ring              |
| 31:2 | 237-146     | 1    | O-Ring              |
| 32   | 105-0226    | 1    | Tube-HYD            |
| 33   | 325-6       | 4    | Screw-HH            |
| 34   | 99-6161     | 1    | HYD Check Valve ASM |
| 34:1 | 237-58      | 2    | O-Ring              |
| 35   | 108-4666    | 1    | Tube-HYD            |
| 38   | 106-9332    | 1    | HYD Tube ASM        |



Parts not listed in  
parts list are not  
serviced separately

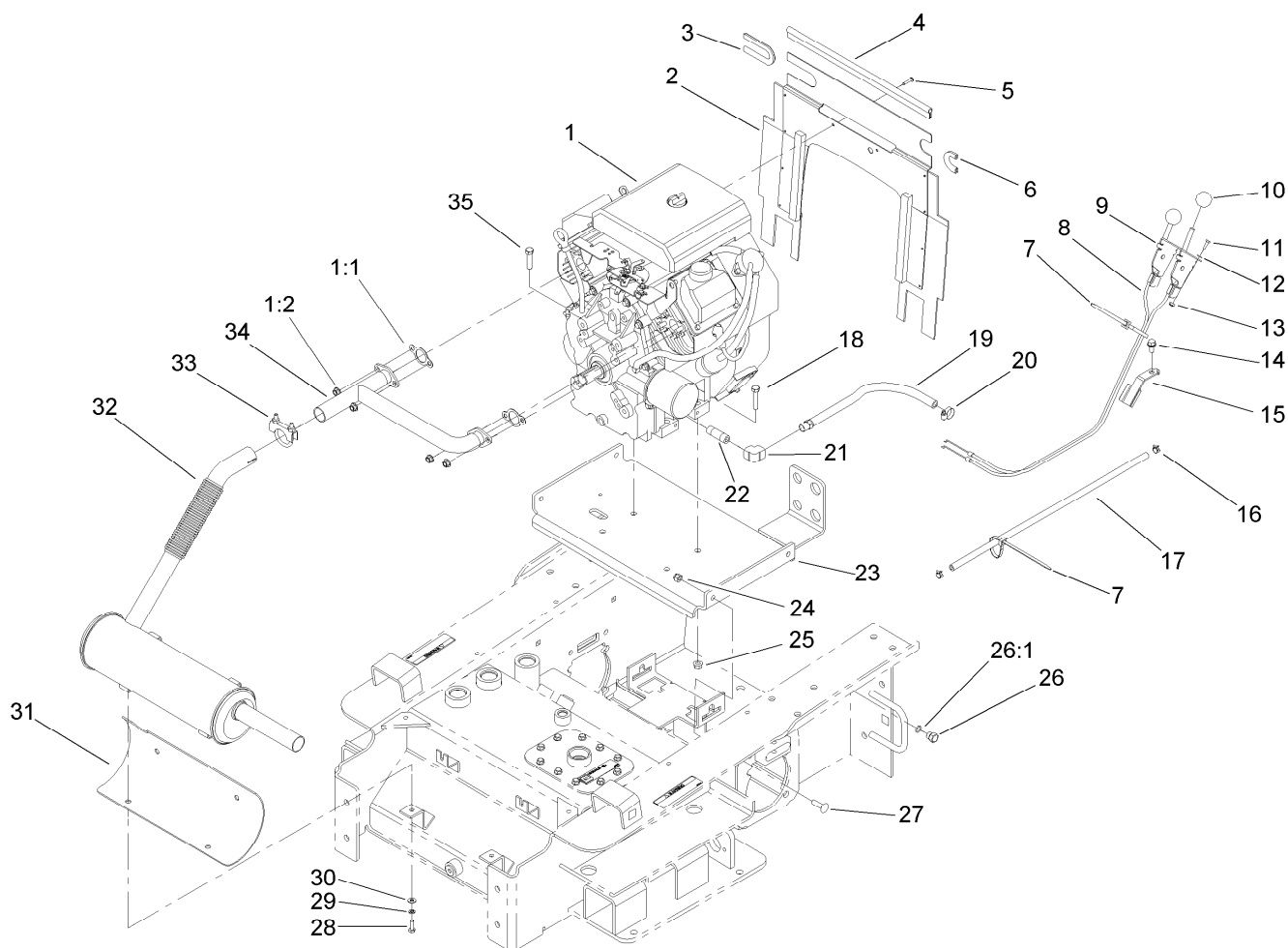
## Hydraulic Pump Assembly No. 106-5705 and 106-5706

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 100-6110           | 1           | Overhaul Seal Kit  |
| 2           | 94-1913            | 1           | Cylinder Block ASM |
| 3           | 100-6112           | 1           | Plate-Valve        |



## Hydraulic Motor Assembly No. 106-7654

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 100-6131           | 1           | Seal Kit           |
| 2           | 106-7645           | 1           | Coupling-Shaft     |
| 3           | 100-4241           | 7           | Screw-HH           |
| 4           | 3257-42            | 1           | Key-Woodruff       |



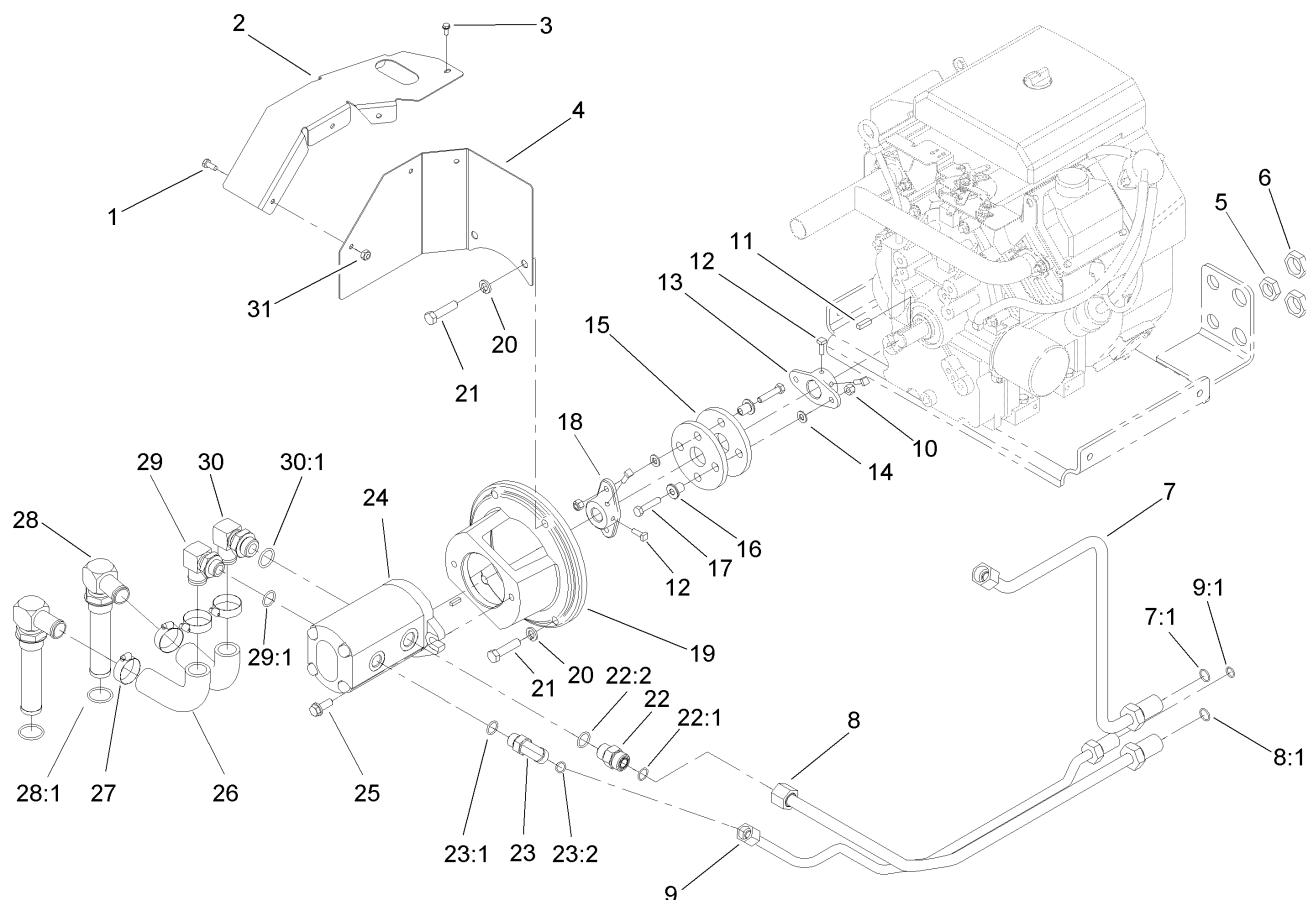
## Engine and Mount Assembly

| Ref. | Part Number | Qty. | Description                      |
|------|-------------|------|----------------------------------|
| 1    |             | 1    | Engine-Kohler, Ch730-0132<br>● ■ |
| 1:1  | 93-0350     | 2    | Gasket-Exhaust                   |
| 1:2  | 92-6780     | 4    | Nut-HF                           |
| 2    | 106-5748    | 1    | Engine Baffle ASM                |
| 3    | 105-0378    | 1    | Seal-Strip, 6.5 Inch             |
| 4    | 106-5749    | 1    | Seal-Strip, 16 Inch              |
| 5    | 32144-36    | 2    | Screw-PPH                        |
| 6    | 105-0377    | 1    | Seal-Strip, 3 Inch               |
| 7    | 3290-378    | 2    | Tie-Cable                        |
| 8    | 108-4680    | 2    | Control ASM                      |
| 9    | 108-4679    | 2    | Cable-Throttle/Choke             |
| 10   | 233-42      | 2    | Knob                             |
| 11   | 3290-134    | 4    | Screw                            |
| 12   | 3256-51     | 4    | Washer-Flat                      |
| 13   | 3296-2      | 4    | Nut-Lock, NI                     |
| 14   | 32144-70    | 1    | Screw-HWHTF                      |
| 15   | 100-1299-03 | 1    | Guide-Cable                      |
| 16   | 2412-98     | 2    | Clamp-Hose                       |
| 17   | 105-0376    | 1    | Hose-Fuel                        |

| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 18   | 323-53      | 3    | Screw-HH                  |
| 19   | 100-1256    | 1    | Oil Hose ASM              |
| 20   | 2412-36     | 1    | Clamp-Hose                |
| 21   | 94-9650     | 1    | Elbow-90 DEG              |
| 22   | 289-42      | 1    | Nipple                    |
| 23   | 99-6175-03  | 1    | Engine Mounting Plate ASM |
| 24   | 3296-39     | 4    | Nut-Lock, NI              |
| 25   | 32128-21    | 4    | Nut-HF Lock               |
| 26   | 353-508     | 1    | Plug-HH                   |
| 26:1 | 237-42      | 1    | O-Ring                    |
| 27   | 3231-28     | 4    | Screw-CARR                |
| 28   | 321-5       | 4    | Screw-HH                  |
| 29   | 3253-3      | 4    | Washer-Lock               |
| 30   | 3256-78     | 4    | Washer-Flat               |
| 31   | 98-2762     | 1    | Shield-Heat, Muffler      |
| 32   | 105-0249    | 1    | Muffler                   |
| 33   | 2112-11     | 1    | Clamp-Muffler             |
| 34   | 98-2761     | 1    | Manifold-Crossover        |
| 35   | 323-50      | 1    | Bolt-HH                   |

● Not serviced separately

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



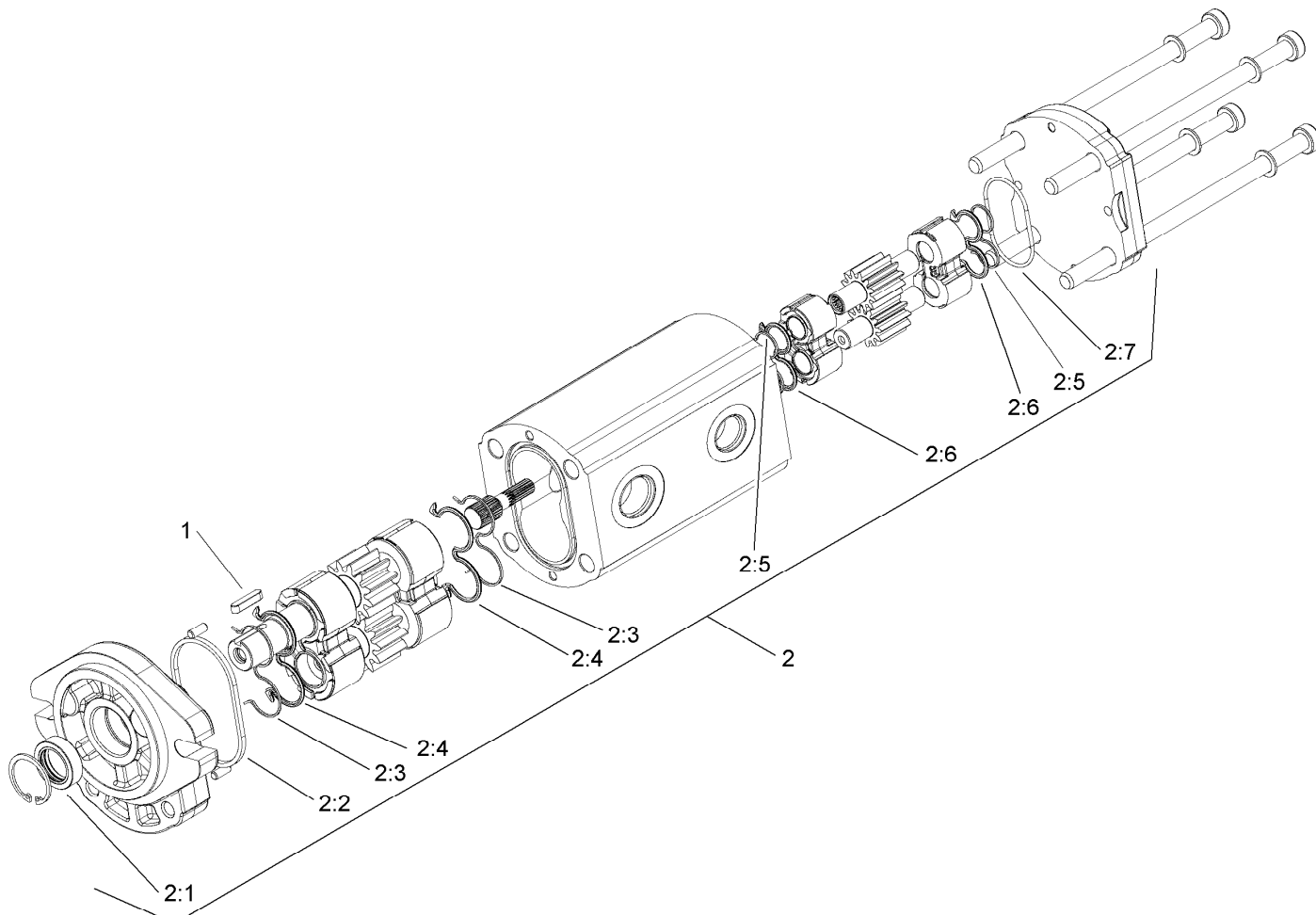
## Hydraulic Pump and Filter Assembly

| Ref. | Part Number | Qty. | Description        |
|------|-------------|------|--------------------|
| 1    | 321-39      | 4    | Screw-HH           |
| 2    | 104-9960    | 1    | Shield-Heat        |
| 3    | 32144-112   | 1    | Screw-HWH          |
| 4    | 106-9361    | 1    | Shield-Heat        |
| 5    | 340-127     | 1    | Nut-Bulkhead       |
| 6    | 340-74      | 2    | Nut-Lock, Bulkhead |
| 7    | 106-9333    | 1    | HYD Tube ASM       |
| 7:1  | 237-65      | 1    | O-Ring             |
| 8    | 98-2783     | 1    | HYD Tube ASM       |
| 8:1  | 237-65      | 1    | O-Ring             |
| 9    | 106-9393    | 1    | HYD Tube ASM       |
| 9:1  | 237-30      | 1    | O-Ring             |
| 10   | 3296-29     | 4    | Nut-Lock, NI       |
| 11   | 10-7070     | 1    | Key-Square         |
| 12   | 3241-6      | 4    | Screw-SQH          |
| 13   | 27-1960     | 1    | Hub-Engine         |
| 14   | 3256-23     | 4    | Washer-Plain       |
| 15   | 44-2230     | 2    | Coupling-Rubber    |
| 16   | 71-4411     | 4    | Spacer             |
| 17   | 322-7       | 4    | Screw-HH           |
| 18   | 49-9600     | 1    | Hub-Pump           |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 19   | 98-2751-03  | 1    | Mount-Pump            |
| 20   | 3253-6      | 4    | Washer-Lock           |
| 21   | 324-7       | 4    | Screw-HH              |
| 22   | 340-7       | 1    | Fitting-Straight      |
| 22:1 | 237-65      | 1    | O-Ring                |
| 22:2 | 237-80      | 1    | O-Ring                |
| 23   | 340-98      | 1    | Fitting-Elbow, 90 DEG |
| 23:1 | 237-79      | 1    | O-Ring                |
| 23:2 | 237-30      | 1    | O-Ring                |
| 24   | 106-7650    | 1    | HYD Pump ASM          |
| 25   | 66-9300     | 2    | Screw-HHF             |
| 26   | 105-0201    | 2    | Hose-Suction, Formed  |
| 27   | 2412-34     | 4    | Clamp-Hose            |
| 28   | 105-0204    | 2    | Strainer Fitting ASM  |
| 28:1 | 237-146     | 1    | O-Ring                |
| 29   | 61-2710     | 1    | Stem-Hose, 90 DEG     |
| 29:1 | 237-117     | 1    | O-Ring                |
| 30   | 100-4202    | 1    | Fitting-90            |
| 30:1 | 237-81      | 1    | O-Ring                |
| 31   | 3296-16     | 4    | Nut-Lock, NI          |

● Not illustrated

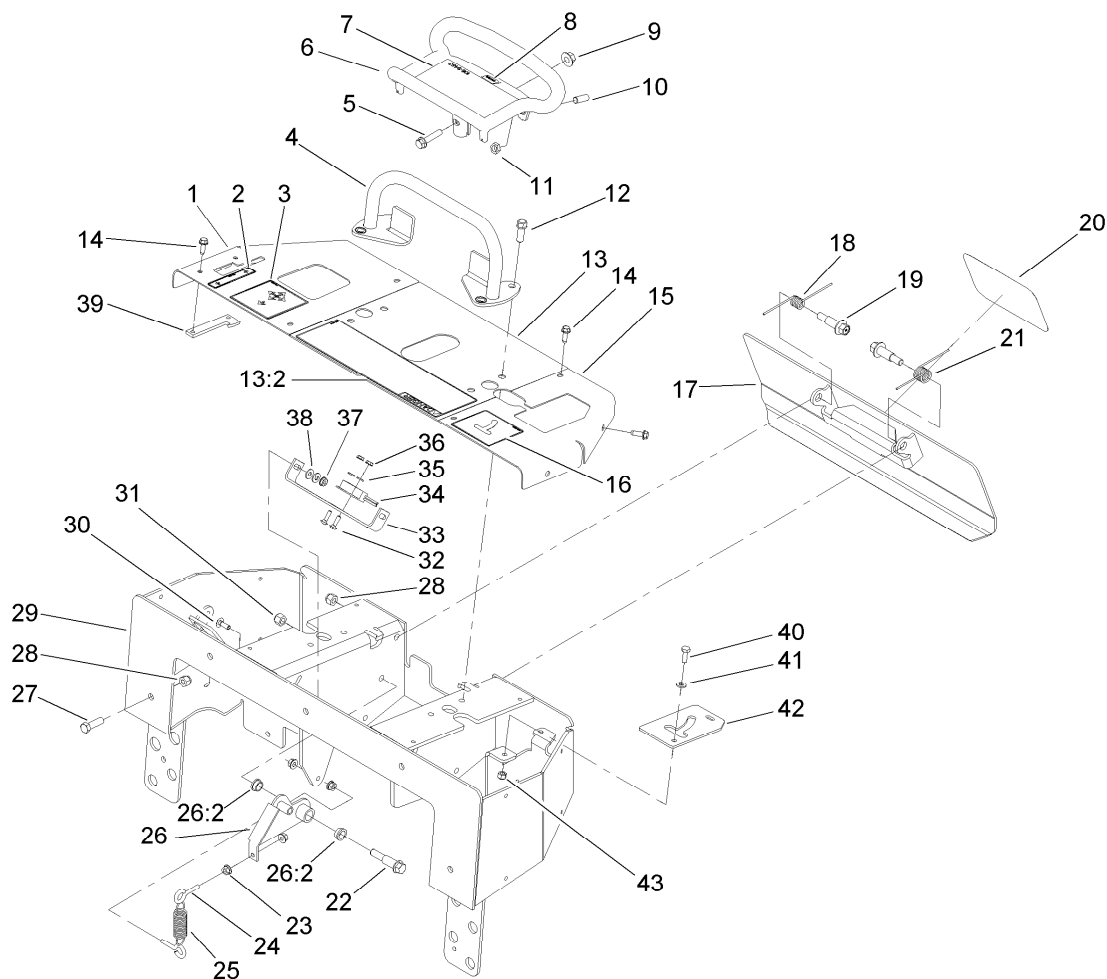
■ Not serviced separately



## Hydraulic Gear Pump Assembly No. 106-7650

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 100-4238    | 1    | Key-Square        |
| 2    | 107-9316    | 1    | Seal Kit          |
| 2:1  |             | 1    | Seal-Shaft ●      |
| 2:2  |             | 1    | Seal-Square ●     |
| 2:3  |             | 2    | Ring-Backup ●     |
| 2:4  |             | 2    | Seal-Gear ●       |
| 2:5  |             | 2    | Ring-Backup ●     |
| 2:6  |             | 2    | Seal-Gear, Rear ● |
| 2:7  |             | 1    | Seal-Dust ●       |

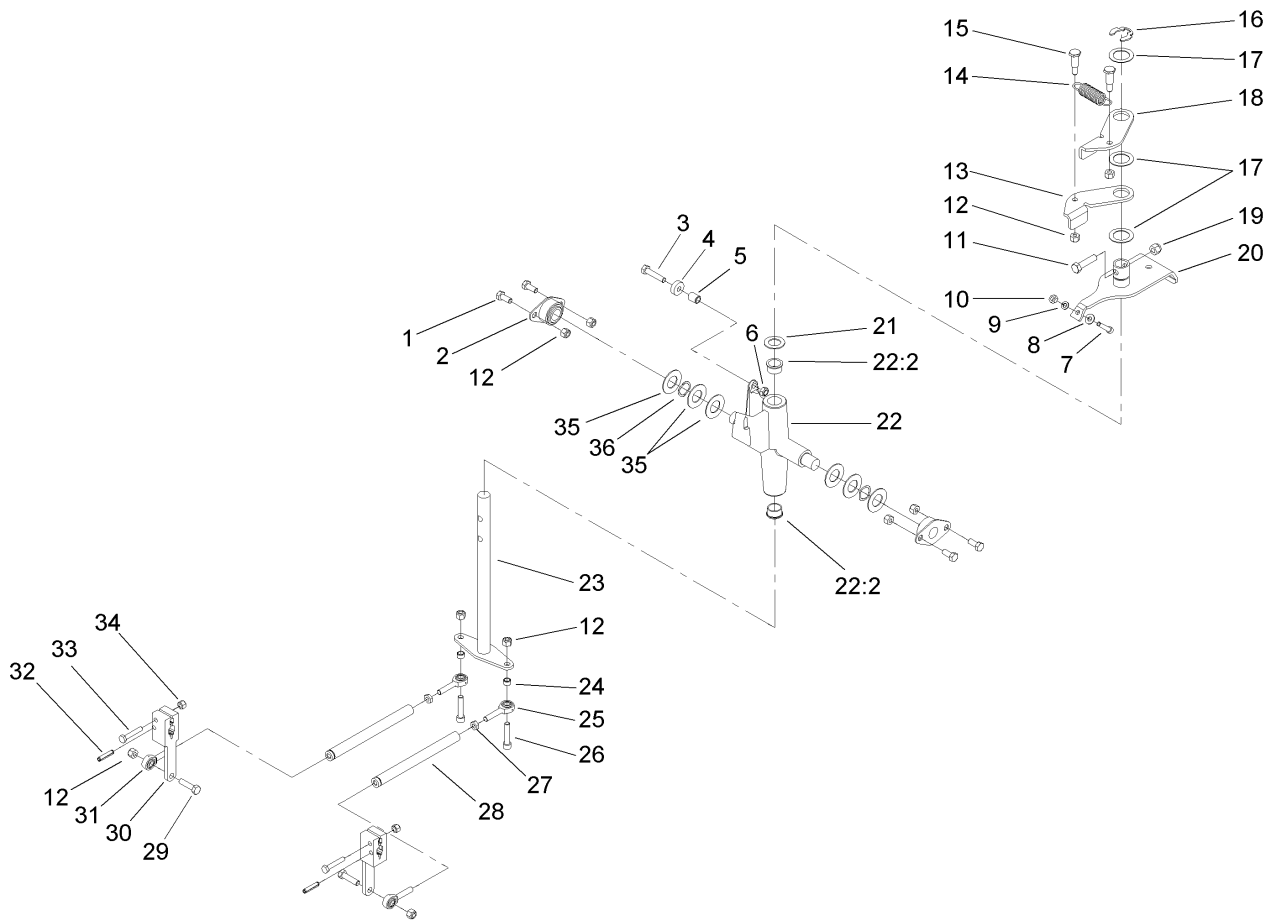
● Not serviced separately



## Control Panel Assembly

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 1    | 106-9375-01 | 1    | Panel-RH               |
| 2    | 108-4671    | 1    | Decal-Brake            |
| 3    | 108-4670    | 1    | Decal-Loader           |
| 4    | 106-7715    | 1    | Bar-Reference          |
| 5    | 3234-18     | 1    | Screw-HHF              |
| 6    | 106-7614-03 | 1    | Handle-Control         |
| 7    | 106-9453    | 1    | Decal-Traction         |
| 8    | 98-1459     | 1    | Decal                  |
| 9    | 32128-43    | 1    | Nut-Flange             |
| 10   | 3247-6      | 2    | Screw-Set              |
| 11   | 3218-3      | 2    | Nut-Jam                |
| 12   | 95-1726     | 4    | Screw-Taptite          |
| 13   | 108-4673    | 1    | Center Panel ASM       |
| 13:2 | 108-4674    | 1    | Decal-Danger           |
| 14   | 32144-44    | 10   | Screw-HWH, Thread Roll |
| 15   | 108-4656-01 | 1    | Panel-LH               |
| 16   | 108-4686    | 1    | Decal-Auxiliary        |
| 17   | 98-8417-03  | 1    | Reverse Plate ASM      |
| 18   | 98-8425     | 1    | Spring-Torsion, LH     |
| 19   | 62-1330     | 2    | Bolt-Shoulder          |
| 20   | 105-1217    | 1    | Decal                  |
| 21   | 98-8424     | 1    | Spring-Torsion, RH     |
| 22   | 66-0560     | 1    | Bolt-Shoulder          |

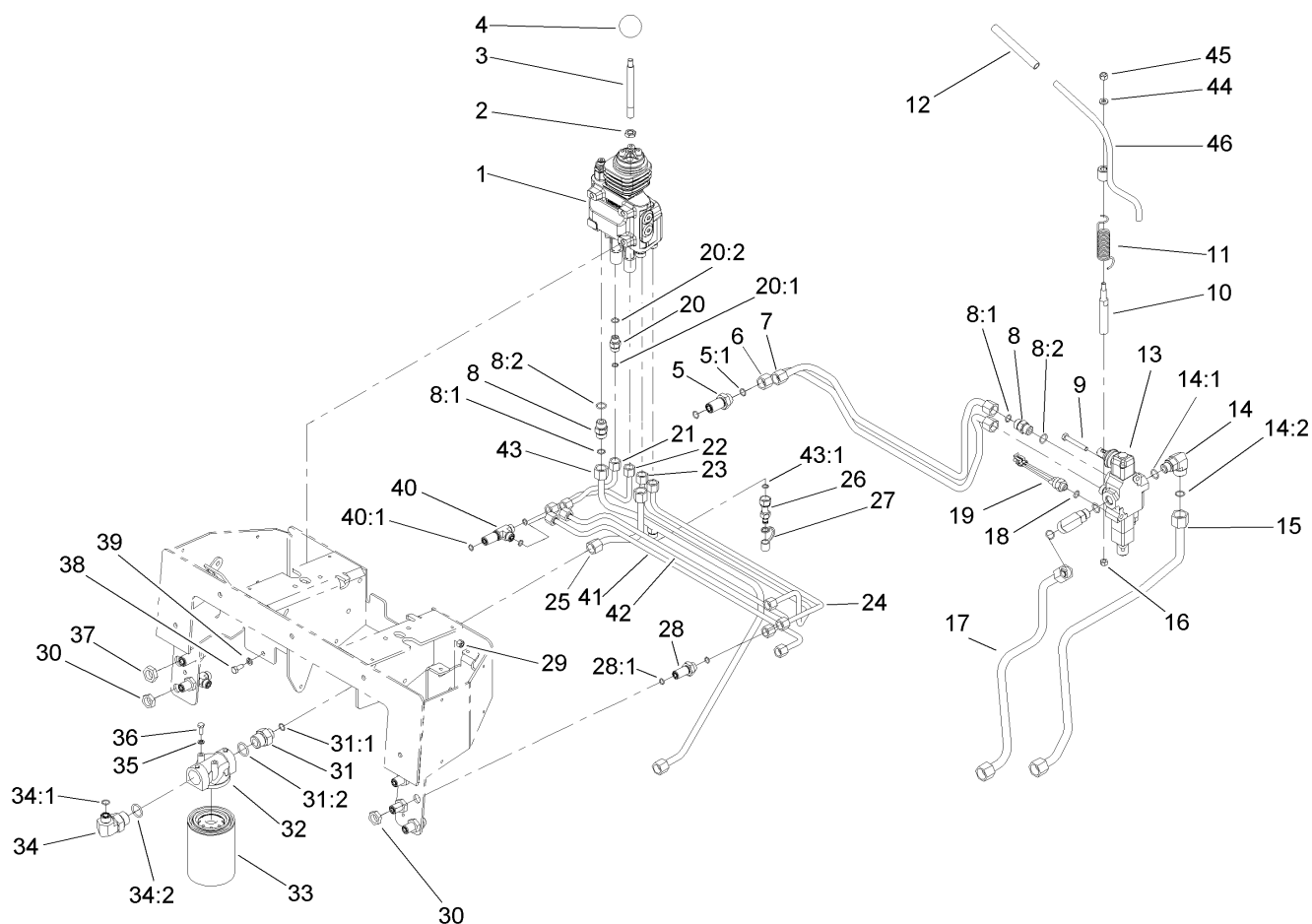
| Ref. | Part Number | Qty. | Description                 |
|------|-------------|------|-----------------------------|
| 23   | 32128-32    | 4    | Nut-HHF                     |
| 24   | 71-2870     | 2    | Bolt-Eye                    |
| 25   | 105-1210    | 1    | Spring-Extension            |
| 26   | 100-4203    | 1    | Neutral Centering Lever ASM |
| 26:2 | 256-156     | 2    | Bushing-Flange              |
| 27   | 323-7       | 5    | Screw-HH                    |
| 28   | 3296-39     | 7    | Nut-Lock, NI                |
| 29   | 106-9368-01 | 1    | Control Panel ASM           |
| 30   | 3229-1      | 2    | Screw-CARR                  |
| 31   | 3296-6      | 1    | Nut-Lock                    |
| 32   | 3229-20     | 2    | Screw-CARR                  |
| 33   | 100-1263    | 1    | Plate-Switch                |
| 34   | 100-1270    | 1    | Switch-Proximity            |
| 35   | 3256-51     | 2    | Washer-Flat                 |
| 36   | 32149-7     | 2    | Nut-Keps                    |
| 37   | 32149-2     | 2    | Nut-Keps                    |
| 38   | 3256-22     | 4    | Washer-Flat                 |
| 39   | 108-4682-01 | 1    | Plate-Locking, Brake        |
| 40   | 321-4       | 2    | Screw-HH                    |
| 41   | 3256-16     | 2    | Washer-Flat                 |
| 42   | 108-4685-01 | 1    | Plate-Stop                  |
| 43   | 3296-42     | 2    | Nut-Lock, NI                |



## Traction Control Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 322-3       | 4    | Screw-HH              |
| 2    | 68-2970     | 2    | Bushing               |
| 3    | 322-7       | 1    | Screw-HH              |
| 4    | 251-259     | 1    | Bearing-Ball          |
| 5    | 88-7450     | 1    | Spacer-Lever, Control |
| 6    | 3296-47     | 1    | Nut-Lock, NI          |
| 7    | 3274-51     | 1    | Screw-HSH             |
| 8    | 3256-22     | 1    | Washer-Flat           |
| 9    | 3253-3      | 1    | Washer-Lock           |
| 10   | 3217-5      | 1    | Nut-Hex               |
| 11   | 323-8       | 1    | Screw-HH              |
| 12   | 3296-29     | 10   | Nut-Lock, NI          |
| 13   | 98-8407     | 1    | Lever-Return, RH      |
| 14   | 105-1210    | 1    | Spring-Extension      |
| 15   | 63-2650     | 2    | Screw-Shoulder        |
| 16   | 32151-91    | 1    | Ring-Retaining        |
| 17   | 3256-42     | 3    | Washer-Flat           |
| 18   | 98-8408     | 1    | Lever-Return, LH      |
| 19   | 3296-39     | 1    | Nut-Lock, NI          |

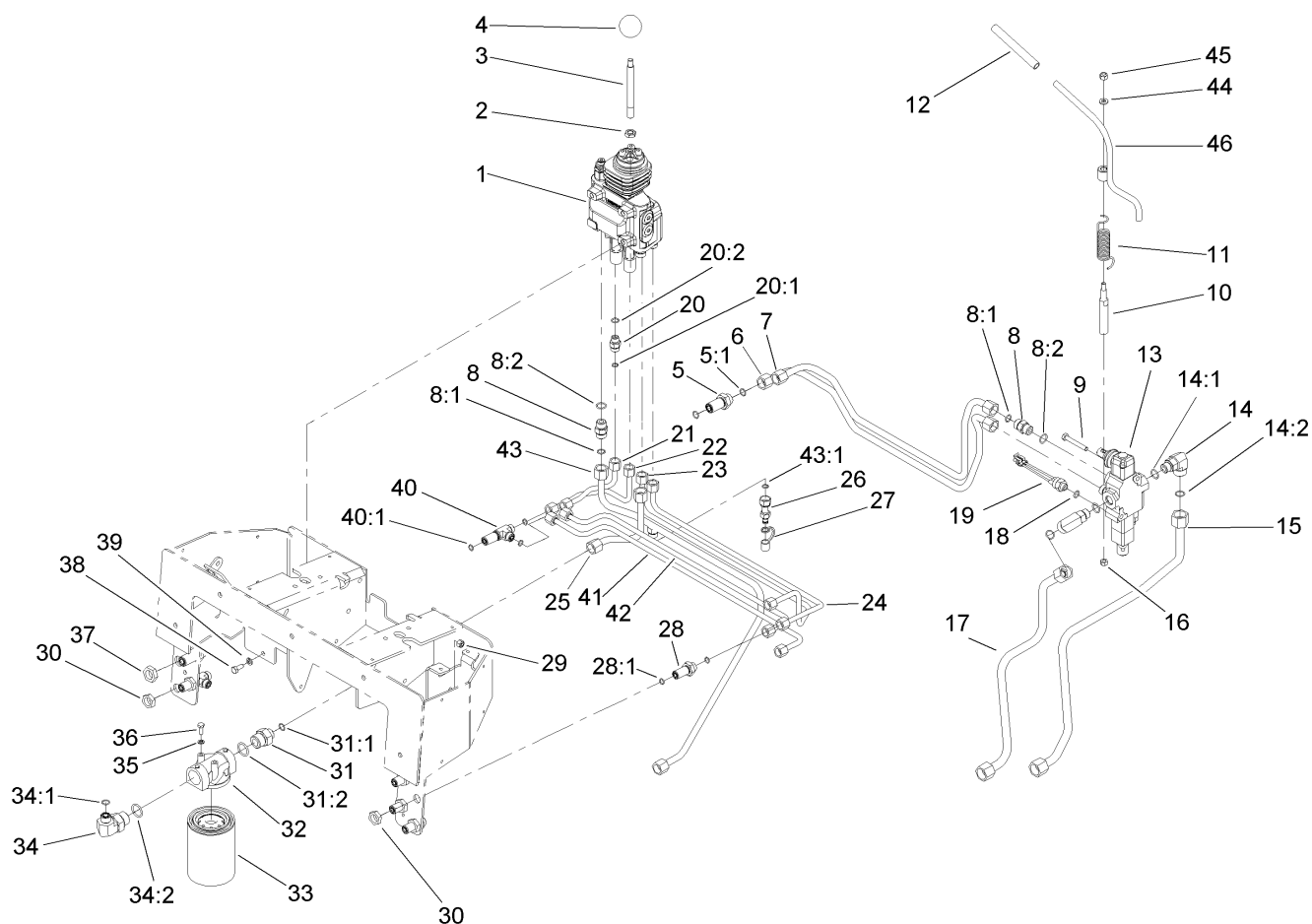
| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 20   | 104-9968    | 1    | Pivot Lever ASM        |
| 21   | 257-8       | 1    | Washer-Thrust          |
| 22   | 106-5737    | 1    | Control Support ASM    |
| 22:2 | 256-252     | 2    | Bearing-Flange         |
| 23   | 106-5745    | 1    | Drive Rod ASM          |
| 24   | 92-3133     | 2    | Spacer-Lever, Traction |
| 25   | 2411-52     | 2    | Bearing-Rod End, RH    |
| 26   | 3274-83     | 2    | Screw-HSH              |
| 27   | 3220-2      | 2    | Nut-Jam                |
| 28   | 95-3711     | 2    | Rod-Linkage            |
| 29   | 322-6       | 2    | Screw-HH               |
| 30   | 106-5739    | 2    | Arm-Control, Pump      |
| 31   | 2411-53     | 2    | Bearing-Rod End, LH    |
| 32   | 100-5440    | 2    | Pin-Spring, Slotted    |
| 33   | 321-9       | 2    | Screw-HH               |
| 34   | 3296-42     | 2    | Nut-Lock, NI           |
| 35   | 3256-39     | 6    | Washer-Flat            |
| 36   | 95-3703     | 2    | Washer-Spring, Wave    |



## Principal Hydraulic Assembly

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 1    | 106-9307    | 1    | 2 Spool Valve ASM     |
| 2    | 51-2070     | 1    | Nut                   |
| 3    | 108-4675    | 1    | Shaft-Handle, Loader  |
| 4    | 233-21      | 1    | Knob                  |
| 5    | 340-161     | 2    | Fitting-Bulkhead      |
| 5:1  | 237-30      | 2    | O-Ring                |
| 6    | 106-9310    | 1    | Tube-HYD              |
| 7    | 106-9311    | 1    | Tube-HYD              |
| 8    | 340-4       | 4    | Fitting-Straight      |
| 8:1  | 237-30      | 1    | O-Ring                |
| 8:2  | 237-79      | 1    | O-Ring                |
| 9    | 322-11      | 2    | Screw-HH              |
| 10   | 104-2827    | 1    | Spacer-Hiflo          |
| 11   | 100-6129    | 1    | Spring-Torsion        |
| 12   | 92-6798     | 1    | Cap-Rod, Tilt         |
| 13   | 104-2831    | 1    | 1 Spool Valve ASM     |
| 14   | 340-153     | 2    | Fitting-Elbow, 90 DEG |
| 14:1 | 237-79      | 1    | O-Ring                |
| 14:2 | 237-151     | 1    | O-Ring                |
| 15   | 106-9309    | 1    | Tube-HYD              |
| 16   | 48-7740     | 1    | Screw                 |
| 17   | 104-5707    | 1    | Tube-HYD              |
| 18   | 237-42      | 1    | O-Ring                |
| 19   | 72-4310     | 1    | Switch-Ball           |
| 20   | 340-2       | 4    | Fitting-Straight      |
| 20:1 | 237-22      | 1    | O-Ring                |
| 20:2 | 237-42      | 1    | O-Ring                |

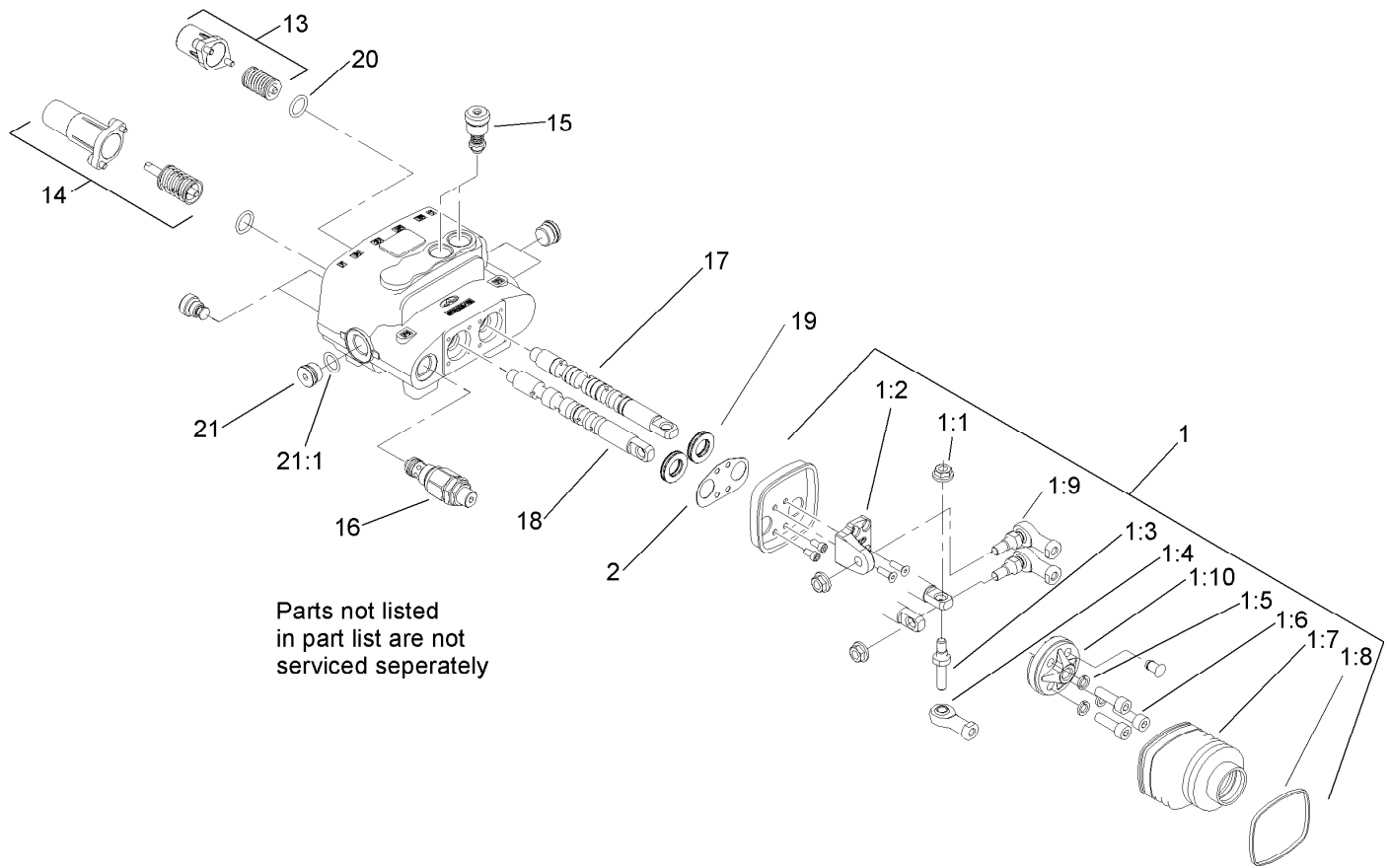
| Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------|
| 21   | 106-9315    | 1    | Tube-HYD                   |
| 22   | 106-9313    | 1    | Tube-HYD                   |
| 23   | 106-9312    | 1    | Tube-HYD                   |
| 24   | 106-9314    | 1    | Tube-HYD                   |
| 25   | 106-9385    | 1    | Tube-HYD                   |
| 26   | 86-5480     | 1    | Nipple-Test                |
| 27   | 354-79      | 1    | Cap-Dust                   |
| 28   | 340-71      | 4    | Fitting-Straight, Bulkhead |
| 28:1 | 237-22      | 2    | O-Ring                     |
| 29   | 3296-29     | 2    | Nut-Lock, NI               |
| 30   | 340-70      | 6    | Nut-Lock                   |
| 31   | 100-4240    | 1    | Fitting-STR                |
| 31:1 | 237-30      | 1    | O-Ring                     |
| 31:2 | 237-81      | 1    | O-Ring                     |
| 32   | 92-5821     | 1    | Head-Filter                |
| 33   | 86-3010     | 2    | Filter-Oil                 |
| 34   | 340-131     | 1    | Fitting-HYD, 90 DEG        |
| 34:1 | 237-30      | 1    | O-Ring                     |
| 34:2 | 237-81      | 1    | O-Ring                     |
| 35   | 3253-3      | 2    | Washer-Lock                |
| 36   | 321-4       | 2    | Screw-HH                   |
| 37   | 340-127     | 2    | Nut-Bulkhead               |
| 38   | 322-3       | 3    | Screw-HH                   |
| 39   | 3253-4      | 3    | Washer-Lock                |
| 40   | 340-68      | 2    | Fitting-Tee, Bulkhead      |
| 40:1 | 237-22      | 3    | O-Ring                     |
| 41   | 106-9316    | 1    | Tube-HYD                   |
| 42   | 106-9317    | 1    | Tube-HYD                   |



## Principal Hydraulic Assembly (continued)

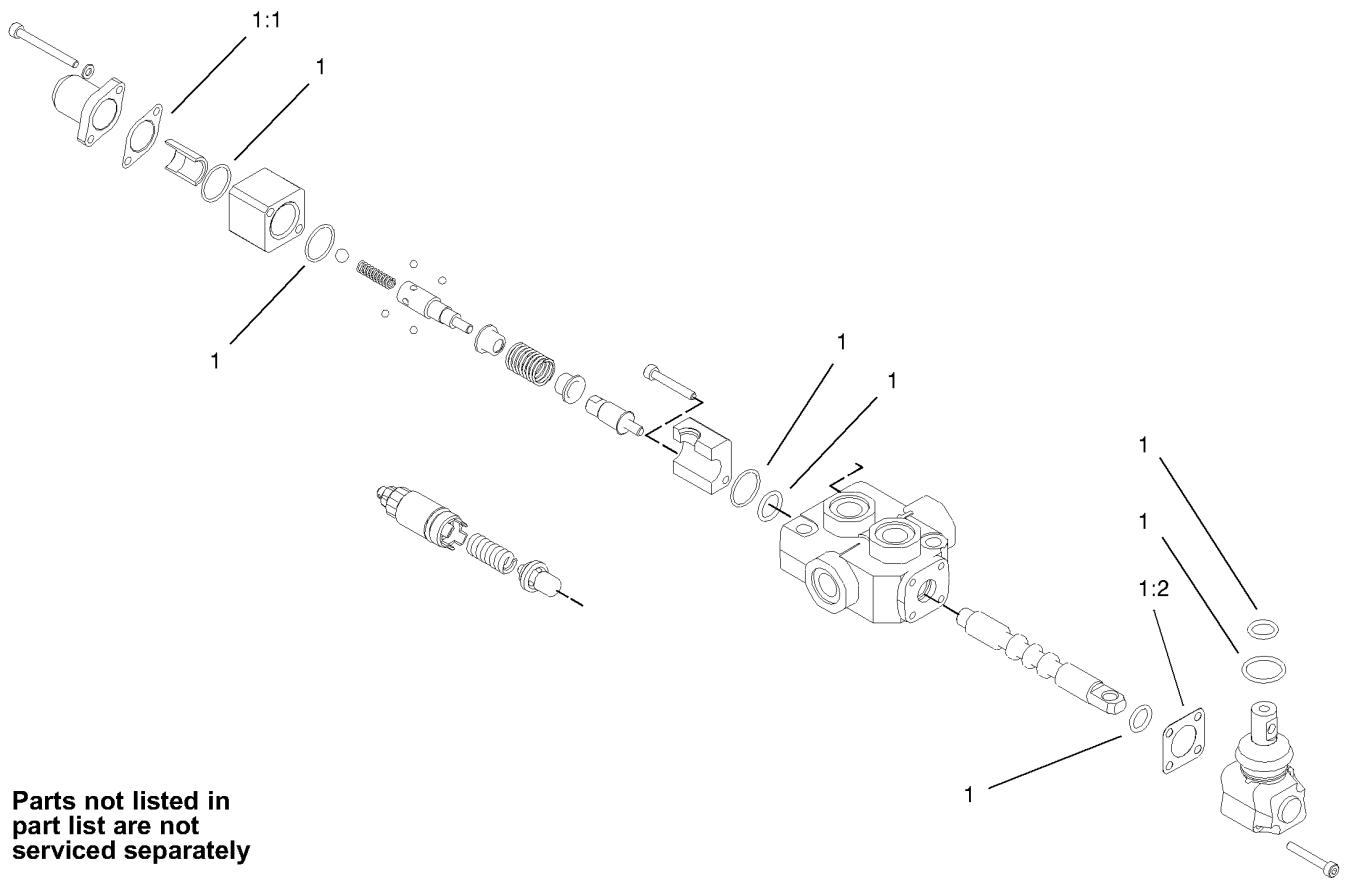
| Ref. | Part Number | Qty. | Description  |
|------|-------------|------|--------------|
| 43   | 106-9387    | 1    | HYD Tube ASM |
| 43:1 | 237-22      | 1    | O-Ring       |
| 44   | 3256-16     | 1    | Washer-Flat  |

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 45   | 3296-42     | 1    | Nut-Lock, NI        |
| 46   | 100-4246    | 1    | Auxiliary Lever ASM |



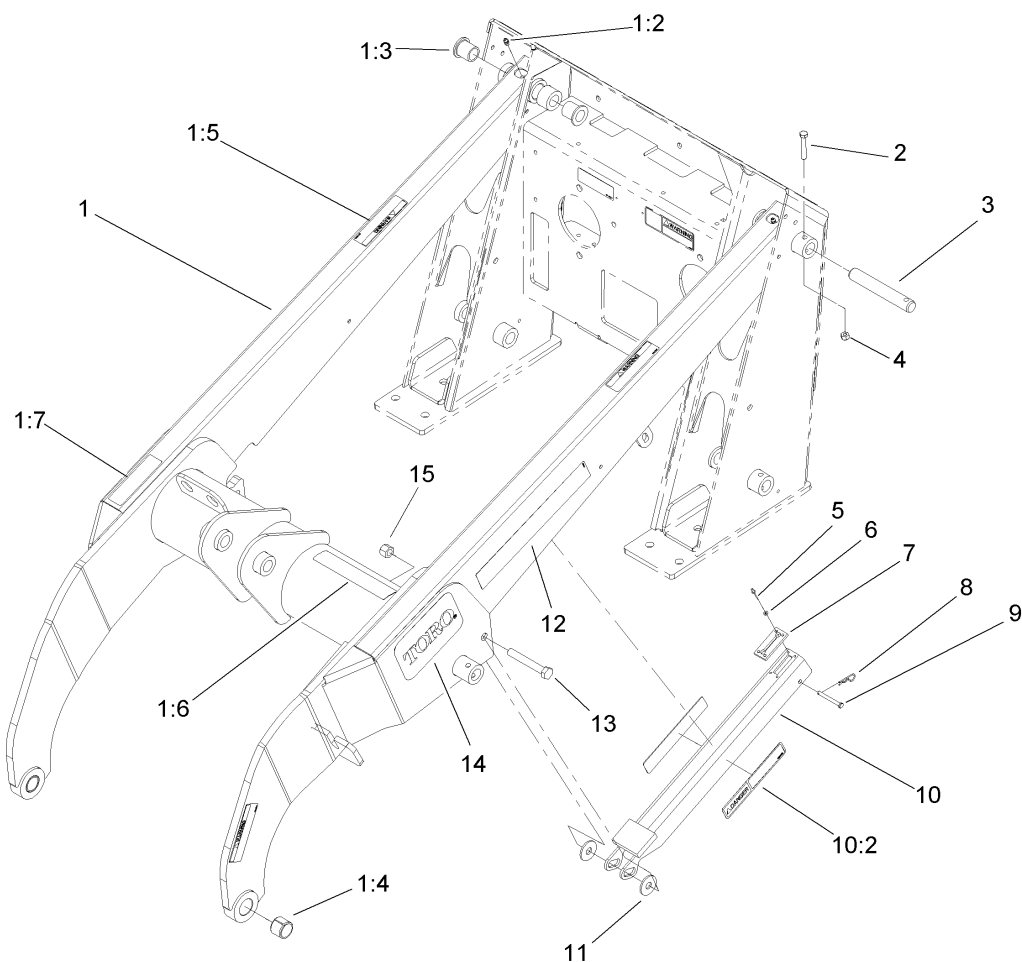
## Two Spool Valve Assembly No. 106-9307

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 106-7724    | 1    | Joystick Kit        |
| 1:1  | 98-0668     | 3    | Nut                 |
| 1:2  | 106-7726    | 1    | Pivot-Joystick      |
| 1:3  | 106-7727    | 1    | Pin-Joystick        |
| 1:4  | 106-7728    | 1    | End-Rod             |
| 1:5  | 42-9850     | 3    | Washer-Lock, Spring |
| 1:6  | 98-5828     | 3    | Screw-HSH           |
| 1:7  | 106-7729    | 1    | Bellow-Rubber       |
| 1:8  | 3290-379    | 1    | Tie-Cable           |
| 1:9  | 106-7730    | 2    | Joint-Joystick      |
| 1:10 | 106-7731    | 1    | Holder-Articulated  |
| 2    | 106-7725    | 1    | Seal-Joystick       |
| 13   | 106-7732    | 1    | Valve Spring Kit    |
| 14   | 106-7733    | 1    | Detent Spring Kit   |
| 15   | 106-7734    | 2    | Valve-Relief        |
| 16   | 106-7735    | 1    | Valve-Relief, Main  |
| 17   | 106-7736    | 1    | Spool-Valve         |
| 18   | 106-7737    | 1    | Spool-Valve         |
| 19   | 106-7738    | 2    | Seal-Valve, Spool   |
| 20   | 106-7719    | 2    | Seal-Valve          |
| 21   | 353-988     | 3    | Plug-Hex            |
| 21:1 | 237-79      | 1    | O-Ring              |



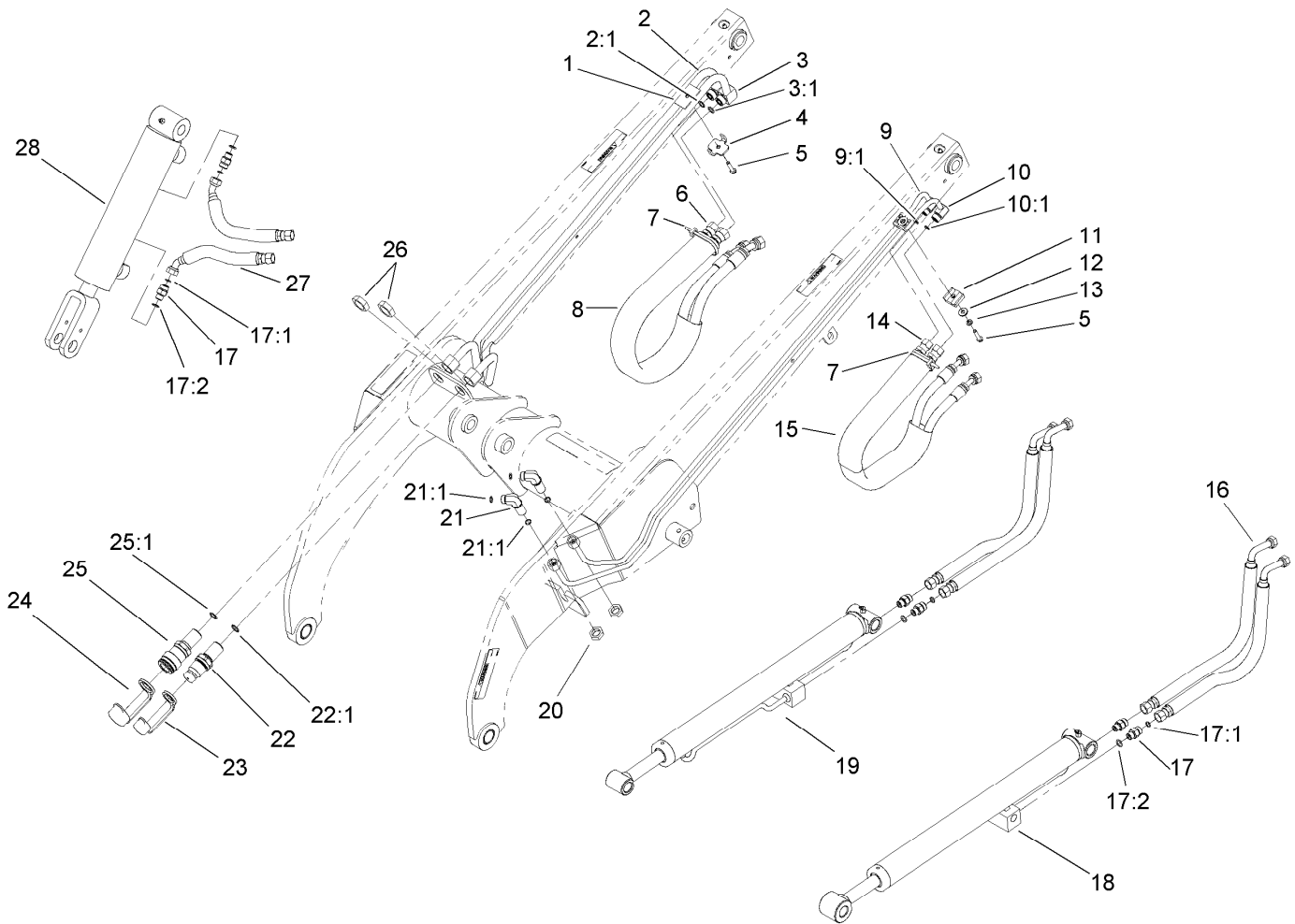
## One Spool Valve Assembly No. 104-2831

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 99-4391            | 1           | Seal Kit           |
| 1:1         | 99-3074            | 1           | Gasket             |
| 1:2         | 99-3075            | 3           | Gasket             |



## Loader Arm Assembly

| Ref. | Part Number | Qty. | Description     |
|------|-------------|------|-----------------|
| 1    | 106-9350    | 1    | Loader Arm ASM  |
| 1:2  | 302-5       | 2    | Fitting-Grease  |
| 1:3  | 95-3577     | 4    | Bushing         |
| 1:4  | 98-4871     | 2    | Bushing-Tension |
| 1:5  | 100-6141    | 4    | Decal-Pinch     |
| 1:6  | 100-6132    | 1    | Decal-Caution   |
| 1:7  | 100-6101    | 1    | Decal-Caution   |
| 2    | 322-10      | 7    | Screw-HH        |
| 3    | 104-2849    | 7    | Pin-Locking     |
| 4    | 3296-29     | 7    | Nut-Lock, NI    |
| 5    | 3269-8      | 4    | Rivet-Blind     |
| 6    | 104-5112    | 4    | Washer-Flat     |
| 7    | 98-0083     | 1    | Stop-Rubber     |
| 8    | 3290-250    | 1    | Pin-Cotter      |
| 9    | 283-48      | 1    | Pin-Clevis      |
| 10   | 100-6105    | 1    | Locking Arm ASM |
| 10:2 | 100-6135    | 2    | Decal-Danger    |
| 11   | 68-1440     | 2    | Washer-Rubber   |
| 12   | 105-8431    | 2    | Decal           |
| 13   | 325-14      | 1    | Screw-HH        |
| 14   | 105-1217    | 2    | Decal           |
| 15   | 3296-23     | 1    | Nut-Lock, NI    |

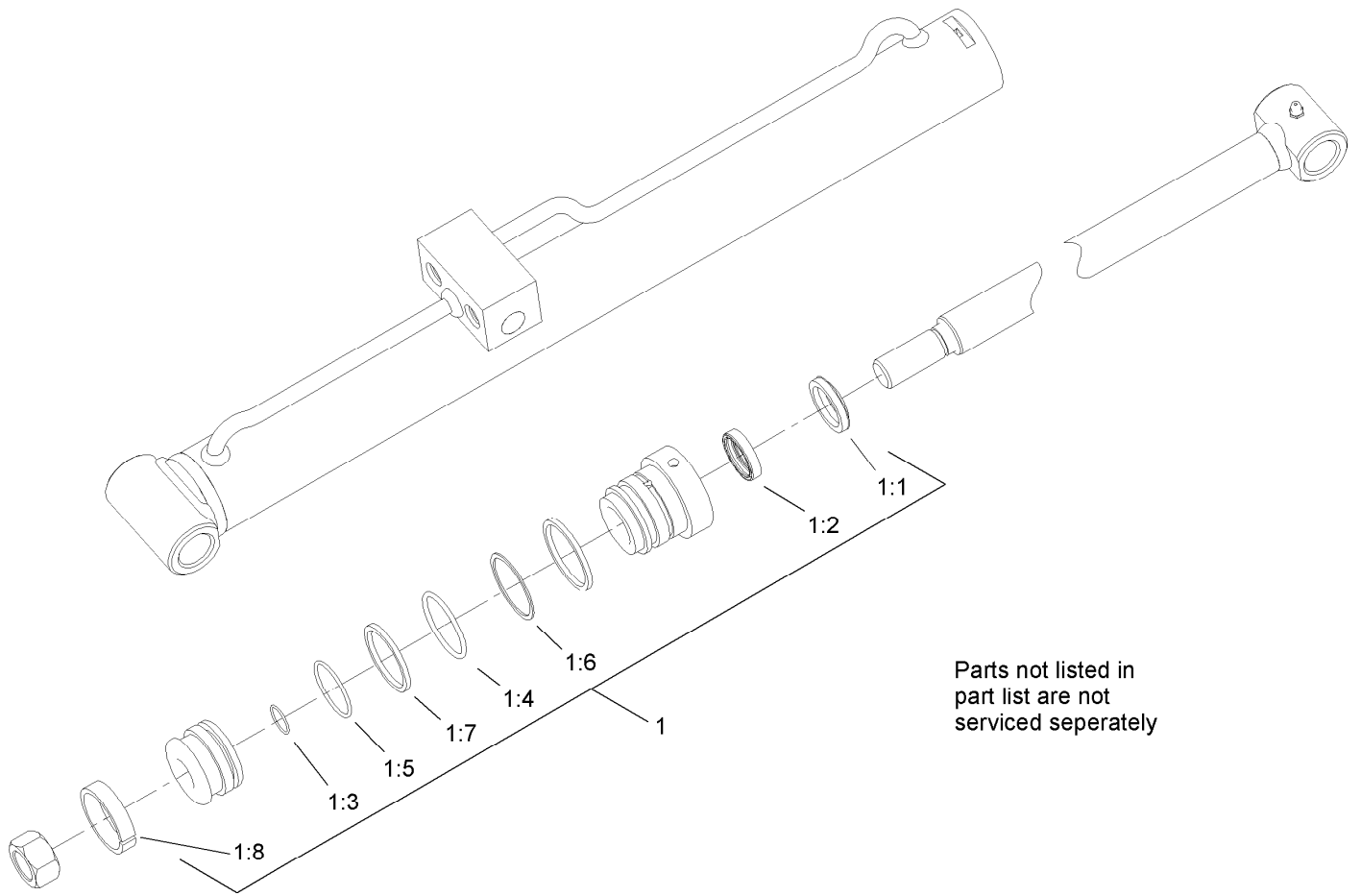


## Loader Arm Hydraulic Assembly

| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 106-9366    | 2    | Spacer-Hardline   |
| 2    | 106-9362    | 1    | HYD Tube ASM      |
| 2:1  | 237-30      | 1    | O-Ring            |
| 3    | 106-9363    | 1    | HYD Tube ASM      |
| 3:1  | 237-30      | 1    | O-Ring            |
| 4    | 98-0237     | 2    | Plate-Clamp, Tube |
| 5    | 32144-110   | 3    | Screw-HWH         |
| 6    | 98-0242     | 2    | Hose-HYD          |
| 7    | 3290-378    | 2    | Tie-Cable         |
| 8    | 100-6128    | 1    | Sleeve-Protective |
| 9    | 106-9364    | 1    | HYD Tube ASM      |
| 9:1  | 237-22      | 1    | O-Ring            |
| 10   | 106-9365    | 1    | HYD Tube ASM      |
| 10:1 | 237-22      | 1    | O-Ring            |
| 11   | 56-7973     | 2    | Clamp-Tube        |
| 12   | 3256-2      | 1    | Washer-Flat       |
| 13   | 3253-3      | 1    | Washer-Lock       |
| 14   | 98-0213     | 2    | Hose-HYD          |
| 15   | 100-6127    | 1    | Sleeve-Protective |
| 16   | 98-0216     | 4    | Hose-HYD          |

| Ref. | Part Number | Qty. | Description          |
|------|-------------|------|----------------------|
| 17   | 340-2       | 6    | Fitting-Straight     |
| 17:1 | 237-22      | 1    | O-Ring               |
| 17:2 | 237-42      | 1    | O-Ring               |
| 18   | 104-6267    | 1    | LH Lift Cylinder ASM |
| 19   | 104-6269    | 1    | RH Lift Cylinder ASM |
| 20   | 340-70      | 2    | Nut-Lock             |
| 21   | 340-154     | 2    | Union-Bulkhead       |
| 21:1 | 237-22      | 2    | O-Ring               |
| 22   | 105-8395    | 1    | Bulkhead Nipple ASM  |
| 22:1 | 237-65      | 1    | O-Ring               |
| 22:2 | 100-6120    | 1    | Seal Kit ●           |
| 23   | 100-8815    | 1    | Cap-Dust, Nipple     |
| 24   | 100-8816    | 1    | Cap-Dust, Coupler    |
| 25   | 105-8394    | 1    | Bulkhead Coupler ASM |
| 25:1 | 237-65      | 1    | O-Ring               |
| 25:2 | 105-8396    | 1    | Seal Kit ●           |
| 26   | 340-74      | 2    | Nut-Lock, Bulkhead   |
| 27   | 98-0207     | 2    | Hose-HYD             |
| 28   | 105-8370    | 1    | Tilt Cylinder ASM    |

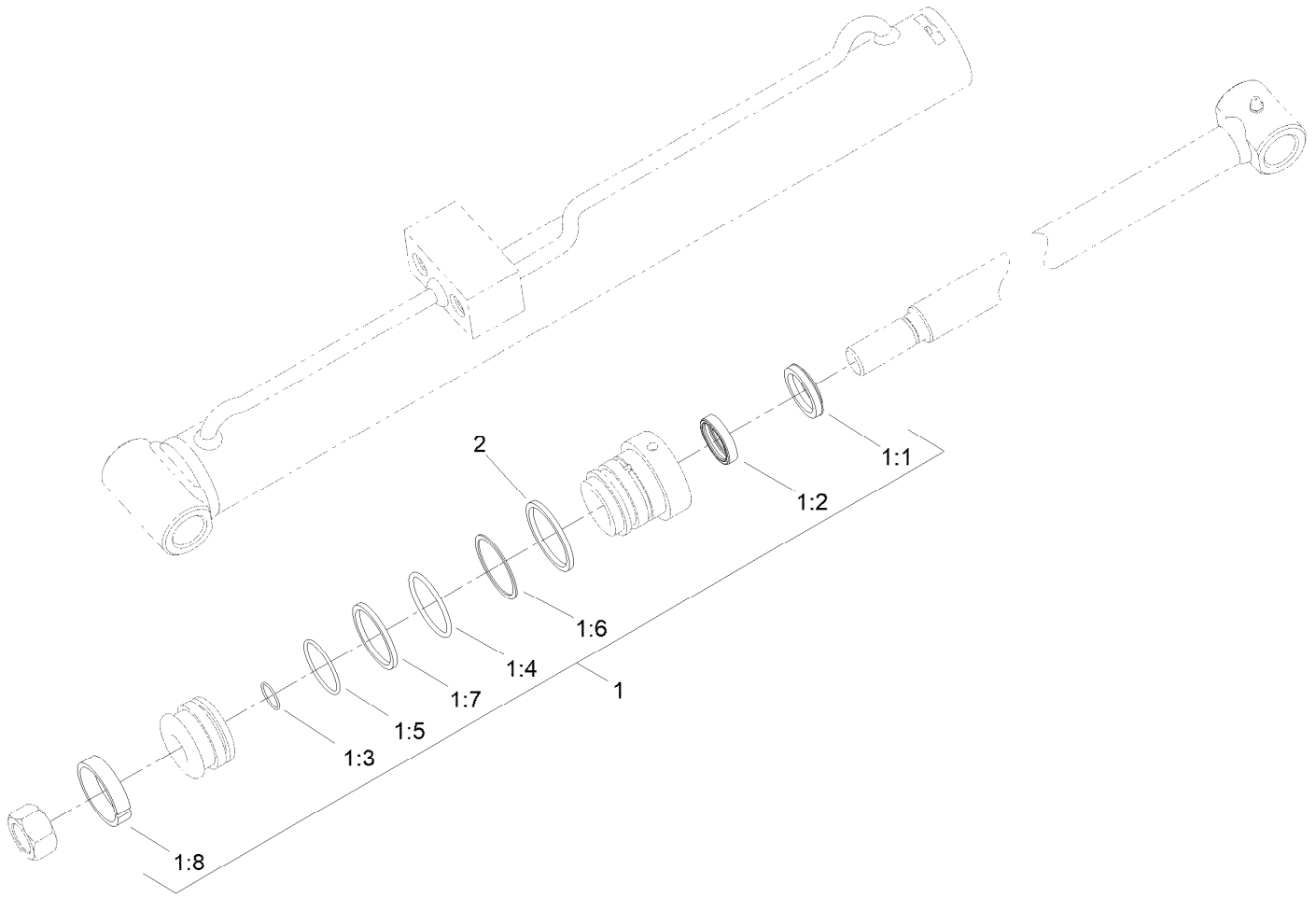
● Not illustrated



## Left Hand Hydraulic Lift Cylinder Assembly No. 104-6267

| Ref. | Part Number | Qty. | Description |
|------|-------------|------|-------------|
| 1    | 104-6268    | 1    | Seal Kit    |
| 1:1  |             | 1    | Wiper ●     |
| 1:2  |             | 1    | Seal ASM ●  |
| 1:3  |             | 1    | Seal-Dust ● |
| 1:4  |             | 1    | Seal-Dust ● |
| 1:5  |             | 1    | Seal-Dust ● |
| 1:6  |             | 1    | Back-Up ●   |
| 1:7  |             | 1    | Seal ASM ●  |
| 1:8  |             | 1    | Ring-Wear ● |

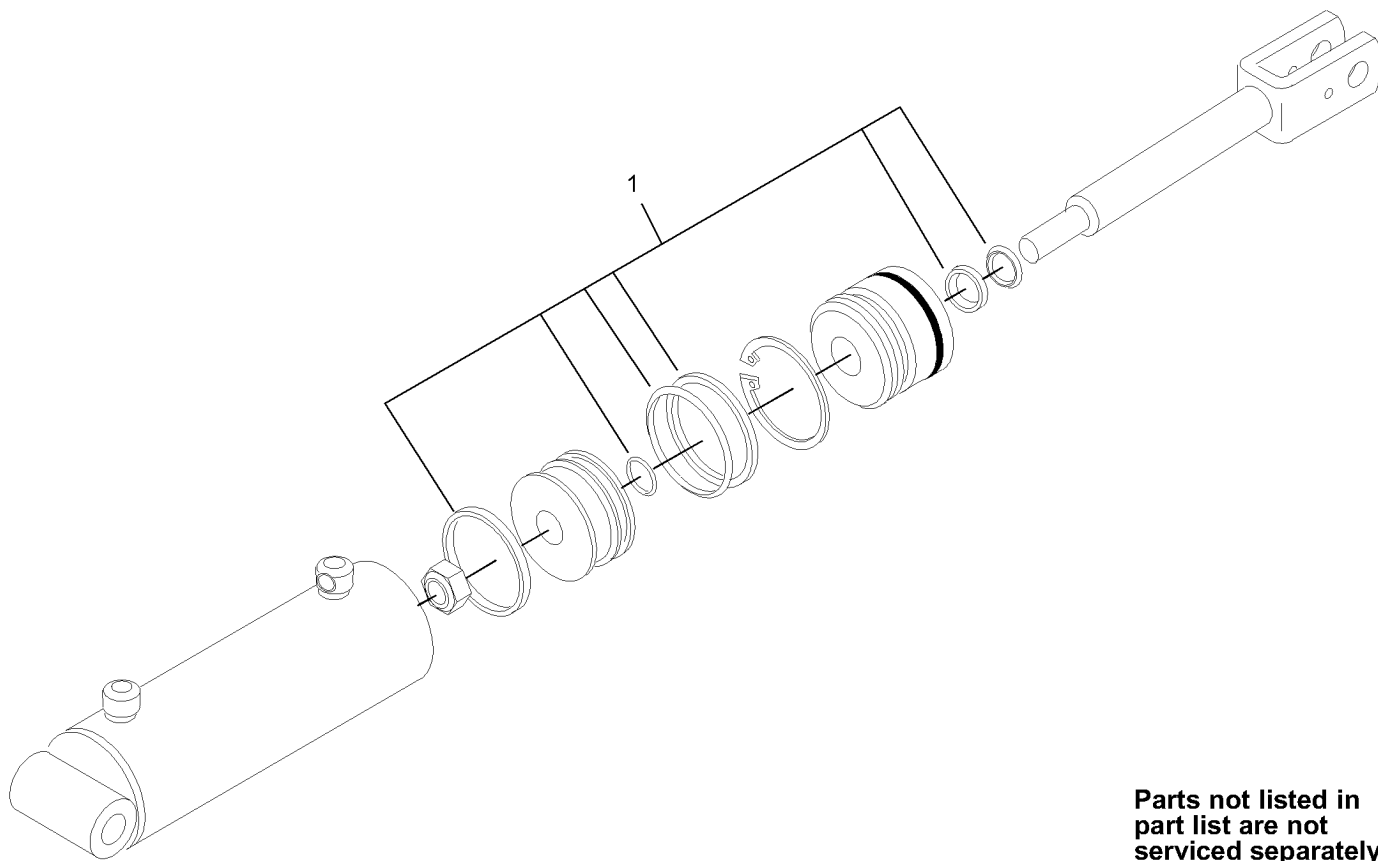
● Not serviced separately



## Right Hand Hydraulic Lift Cylinder Assembly No. 104-6269

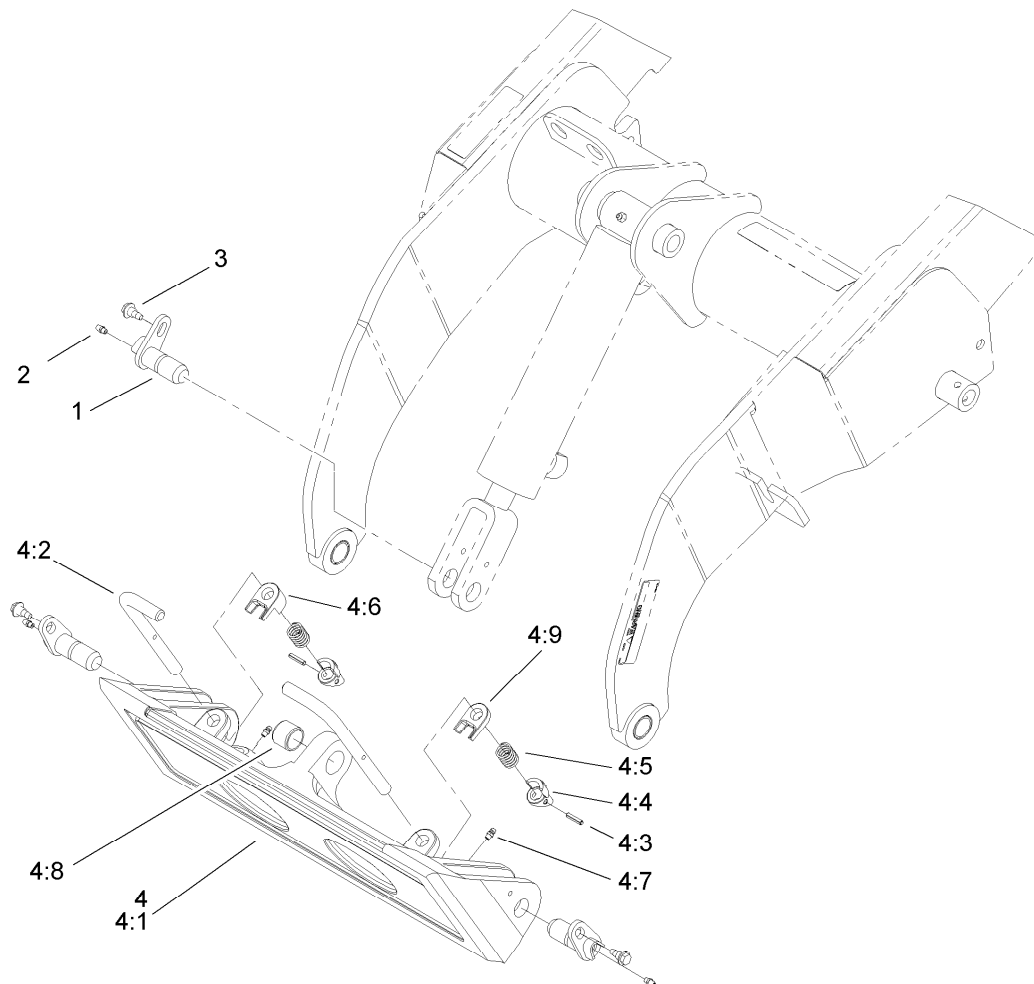
| Ref. | Part Number | Qty. | Description      |
|------|-------------|------|------------------|
| 1    | 104-6268    | 1    | Seal Kit         |
| 1:1  |             | 1    | Wiper ●          |
| 1:2  |             | 1    | Seal ASM ●       |
| 1:3  |             | 1    | Seal-Dust ●      |
| 1:4  |             | 1    | Seal-Dust ●      |
| 1:5  |             | 1    | Seal-Dust ●      |
| 1:6  |             | 1    | Back-Up ●        |
| 1:7  |             | 1    | Seal ASM ●       |
| 1:8  |             | 1    | Ring-Wear ●      |
| 2    | 161-7281    | 1    | Ring - Retaining |

● Not serviced separately



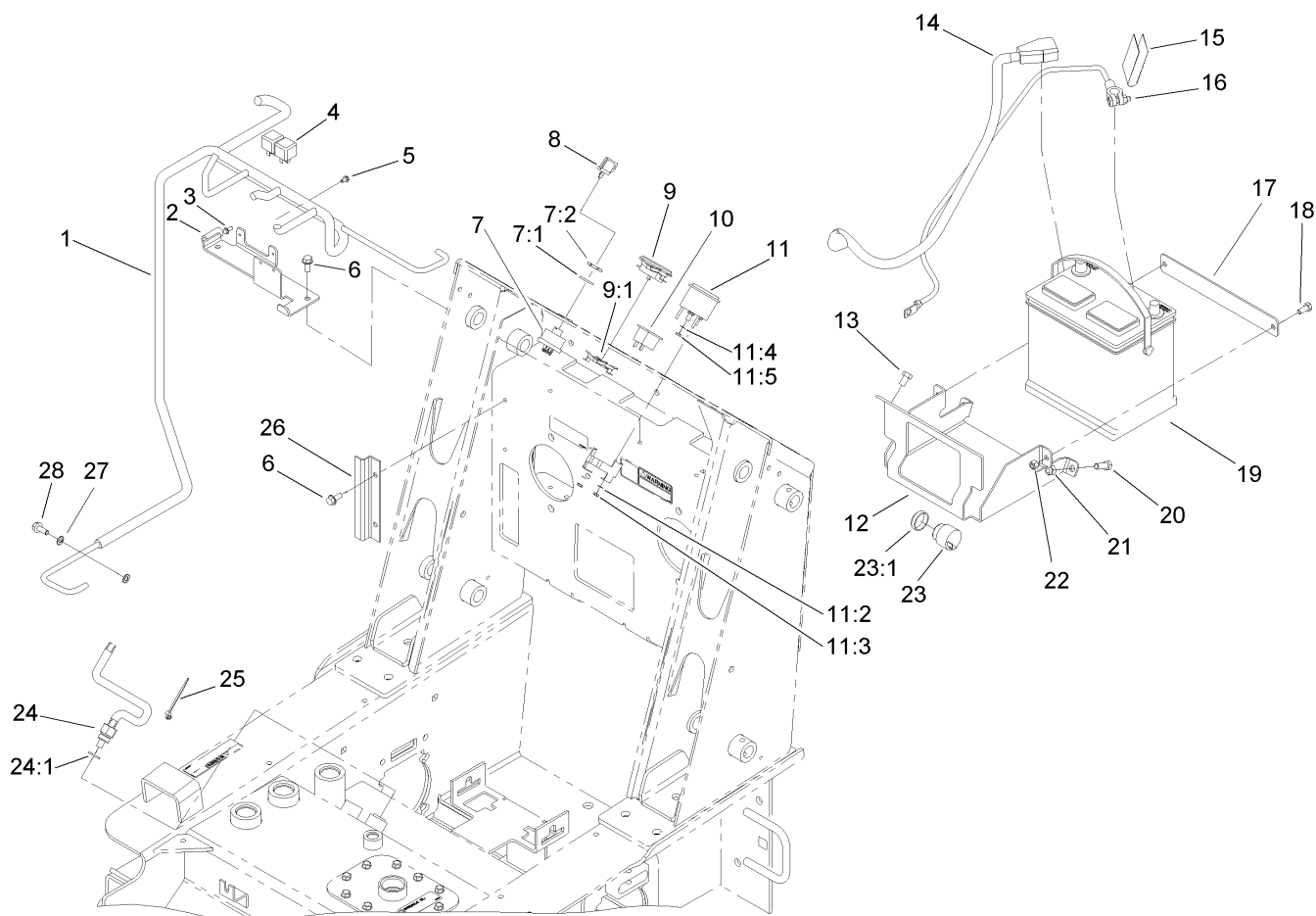
## Hydraulic Cylinder Assembly No. 105-8370

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 106-7567           | 1           | Seal Kit           |



## Quick Attach Assembly

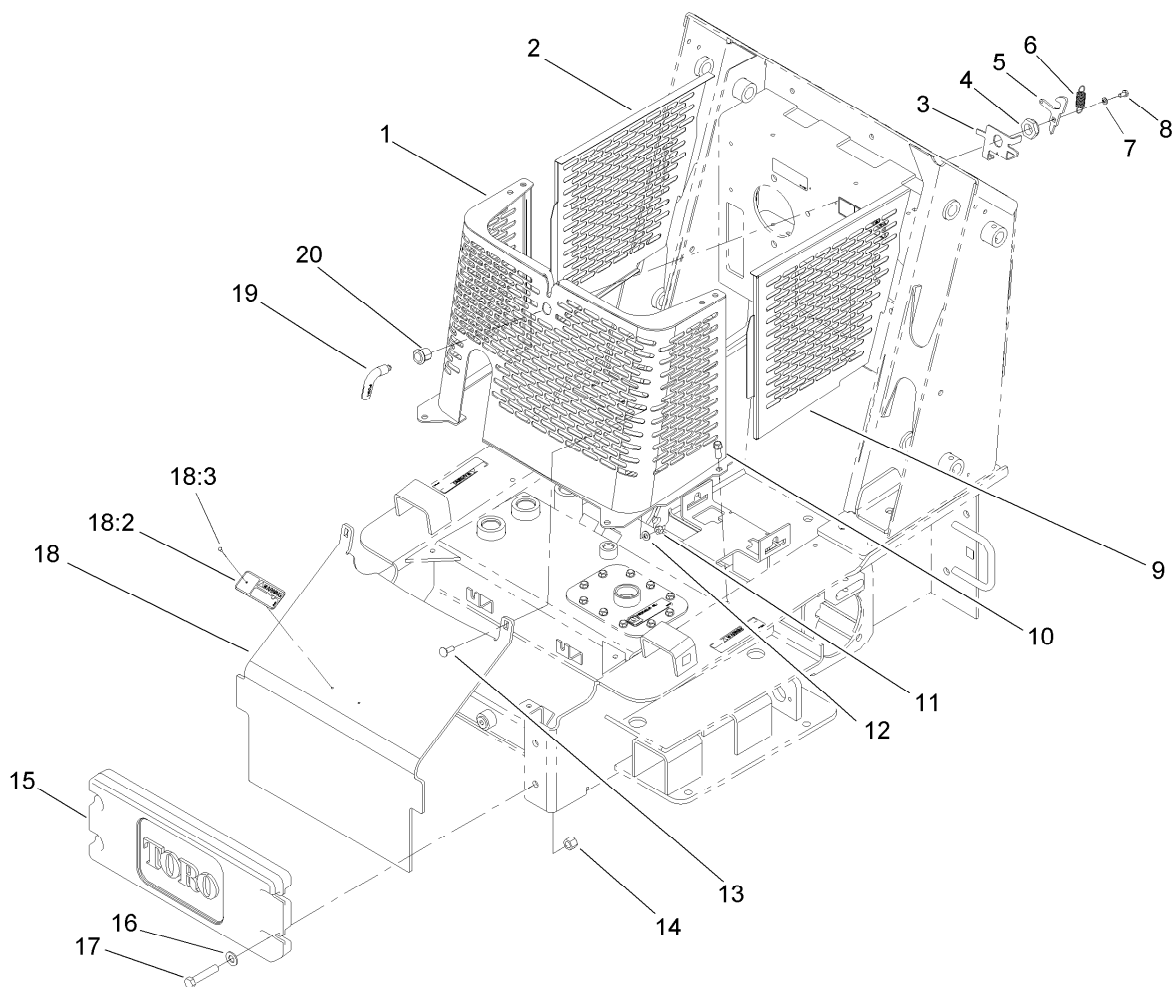
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 99-1414            | 3           | Pin-Pivot           |
| 2           | 302-5              | 3           | Fitting-Grease      |
| 3           | 99-5105            | 3           | Screw-Shoulder      |
| 4           | 105-8364           | 1           | Quick Attach ASM    |
| 4:1         | 105-0245-03        | 1           | Mount-Attach, Quick |
| 4:2         | 105-8367           | 2           | Pin-Locking         |
| 4:3         | 3285-1             | 2           | Pin-Grooved         |
| 4:4         | 105-0246           | 2           | Cam                 |
| 4:5         | 98-4694            | 2           | Spring-Compression  |
| 4:6         | 104-5909           | 1           | Stop-RH             |
| 4:7         | 302-5              | 2           | Fitting-Grease      |
| 4:8         | 98-4871            | 1           | Bushing-Tension     |
| 4:9         | 104-5903           | 1           | Stop-LH             |



## Electrical System Assembly

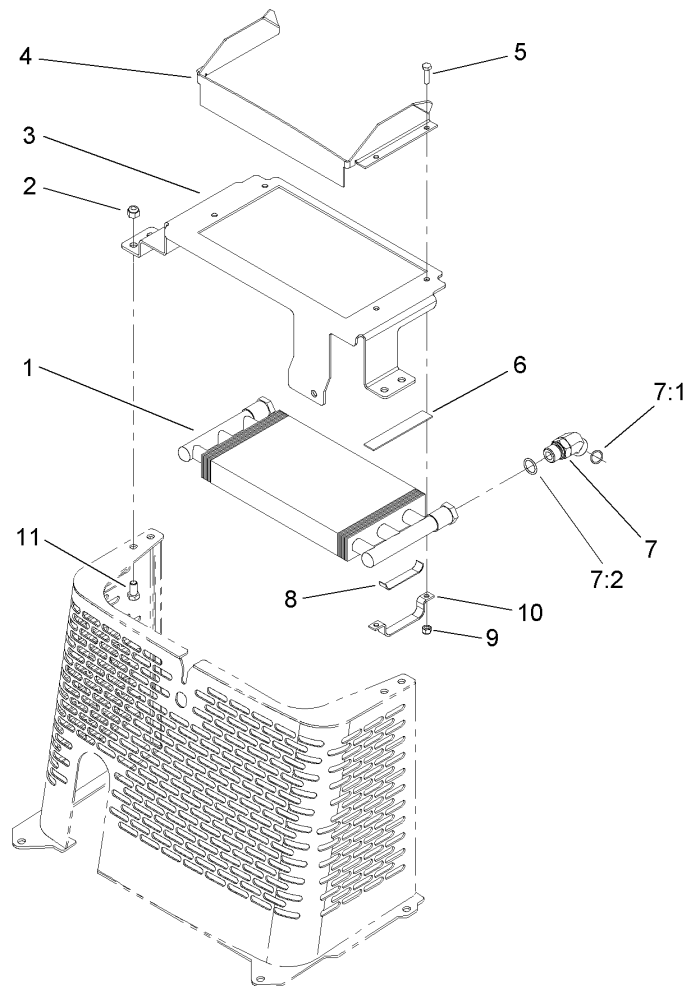
| Ref. | Part Number | Qty. | Description             |
|------|-------------|------|-------------------------|
| 1    | 106-5744    | 1    | Harness-Wire            |
| 2    | 106-2558-03 | 1    | Fuse/Relay Bracket ASM  |
| 3    | 32144-112   | 2    | Screw-HWH               |
| 4    | 98-7249     | 2    | Relay                   |
| 5    | 104-2065    | 2    | Screw-HWH               |
| 6    | 32144-70    | 4    | Screw-HWHTF             |
| 7    | 88-9830     | 1    | Key Switch ASM          |
| 7:1  | 3254-5      | 1    | Washer-Lock             |
| 7:2  | 218-461     | 1    | Nut-HH                  |
| 8    | 63-8360     | 3    | Key-Ignition            |
| 9    | 104-7427    | 1    | Inductive Hourmeter ASM |
| 9:1  | 104-4234    | 1    | Clip-Mounting           |
| 10   | 104-2839    | 1    | Light-Temp, Oil         |
| 11   | 66-2940     | 1    | Gauge-Fuel              |
| 11:2 | 3254-1      | 2    | Washer-Lock, Int        |
| 11:3 | 3217-27     | 2    | Nut-Hex                 |
| 11:4 | 3255-24     | 3    | Washer-Lock / EXT       |
| 11:5 | 3217-16     | 3    | Nut-Hex                 |
| 12   | 106-9390-01 | 1    | Tray-Mounting, Battery  |

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 13   | 32144-69    | 2    | Screw-HWHTF                  |
| 14   | 106-5707    | 1    | Cable-Battery, Positive      |
| 15   | 107-9309    | 1    | Decal-Instructions, Charging |
| 16   | 106-5708    | 1    | Cable-Battery, Negative      |
| 17   | 105-0371-01 | 1    | Clamp-Battery                |
| 18   | 322-3       | 2    | Screw-HH                     |
| 19   | 104-9979    | 1    | Battery                      |
| 20   | 323-6       | 2    | Screw-HH                     |
| 21   | 3296-39     | 2    | Nut-Lock, NI                 |
| 22   | 3296-29     | 2    | Nut-Lock, NI                 |
| 23   | 80-9330     | 1    | Audio Alarm ASM              |
| 23:1 | 104-5107    | 1    | Nut-Plastic, Knurled         |
| 24   | 98-2765     | 1    | Switch-Temperature           |
| 24:1 | 237-79      | 1    | O-Ring                       |
| 25   | 3290-381    | 3    | Tie-Cable                    |
| 26   | 100-6117-01 | 1    | Shield-Wiring                |
| 27   | 3255-8      | 2    | Washer-Lock                  |
| 28   | 33104-020   | 1    | Screw-HHF                    |



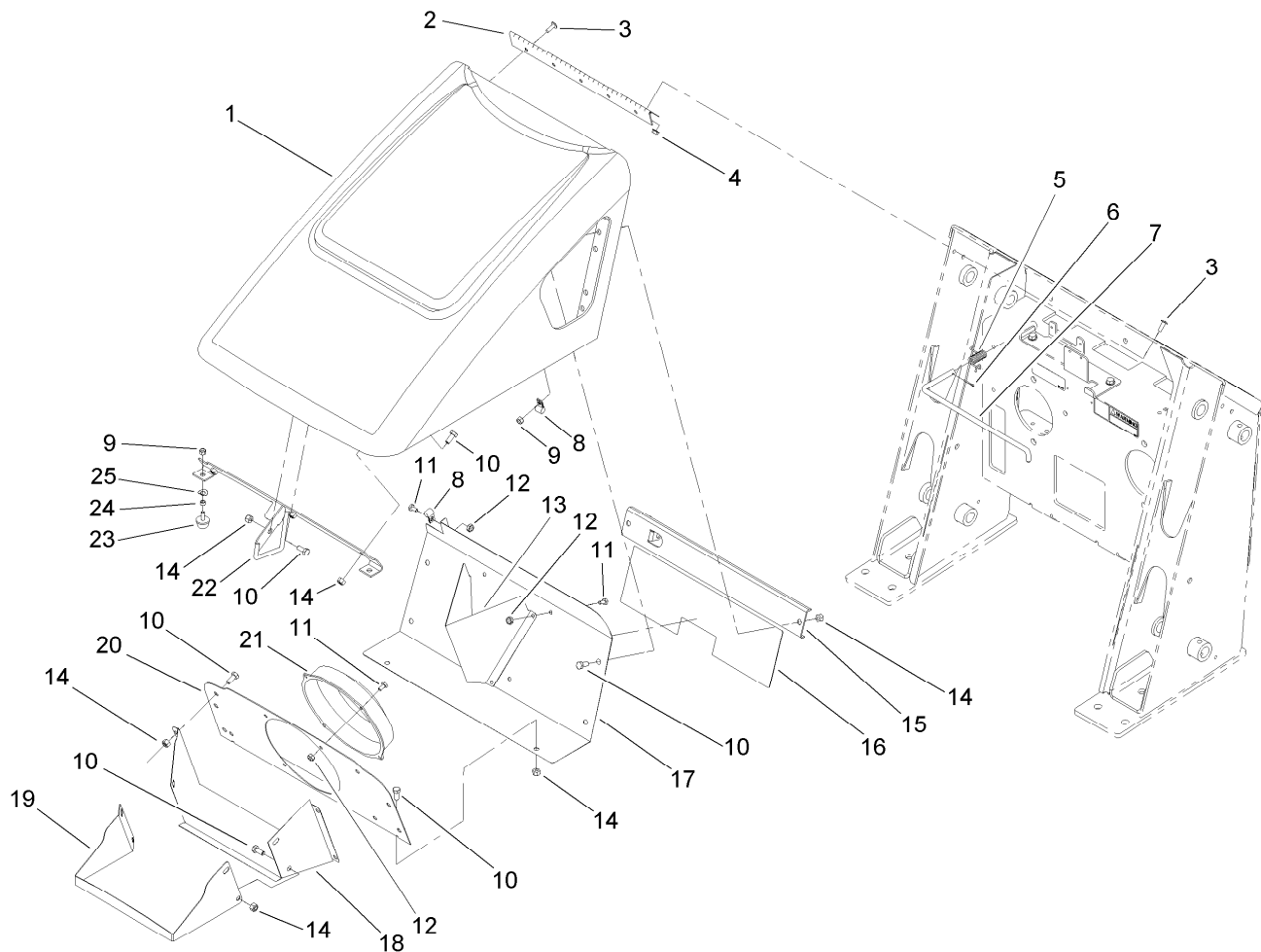
## Grill Assembly

| Ref. | Part Number | Qty. | Description         |
|------|-------------|------|---------------------|
| 1    | 106-5721-03 | 1    | Grill ASM           |
| 2    | 106-5727-03 | 1    | Panel-Side, RH      |
| 3    | 106-5729-03 | 1    | Bracket-Latch       |
| 4    | 3296-60     | 1    | Nut-Lock, NI        |
| 5    | 106-5728    | 1    | Cam-Latch           |
| 6    | 104-0869    | 1    | Spring              |
| 7    | 3253-3      | 1    | Washer-Lock         |
| 8    | 321-2       | 1    | Screw-HH            |
| 9    | 106-5726-03 | 1    | Panel-Side, LH      |
| 10   | 95-1726     | 4    | Screw-Taptite       |
| 11   | 3296-29     | 2    | Nut-Lock, NI        |
| 12   | 3256-23     | 2    | Washer-Plain        |
| 13   | 3230-28     | 2    | Screw-CARR          |
| 14   | 3296-23     | 4    | Nut-Lock, NI        |
| 15   | 99-6166-01  | 1    | Counterweight-Front |
| 16   | 3256-26     | 4    | Washer-Flat         |
| 17   | 325-10      | 4    | Screw-HH            |
| 18   | 105-0395    | 1    | Heat Shield ASM     |
| 18:2 | 80-8290     | 1    | Plate-Surface, Hot  |
| 18:3 | 3269-31     | 2    | Rivet-Pop           |
| 19   | 108-5639    | 1    | Handle-Latch        |
| 20   | 106-9335    | 1    | Housing-Latch       |



## Hydraulic Oil Cooler Assembly

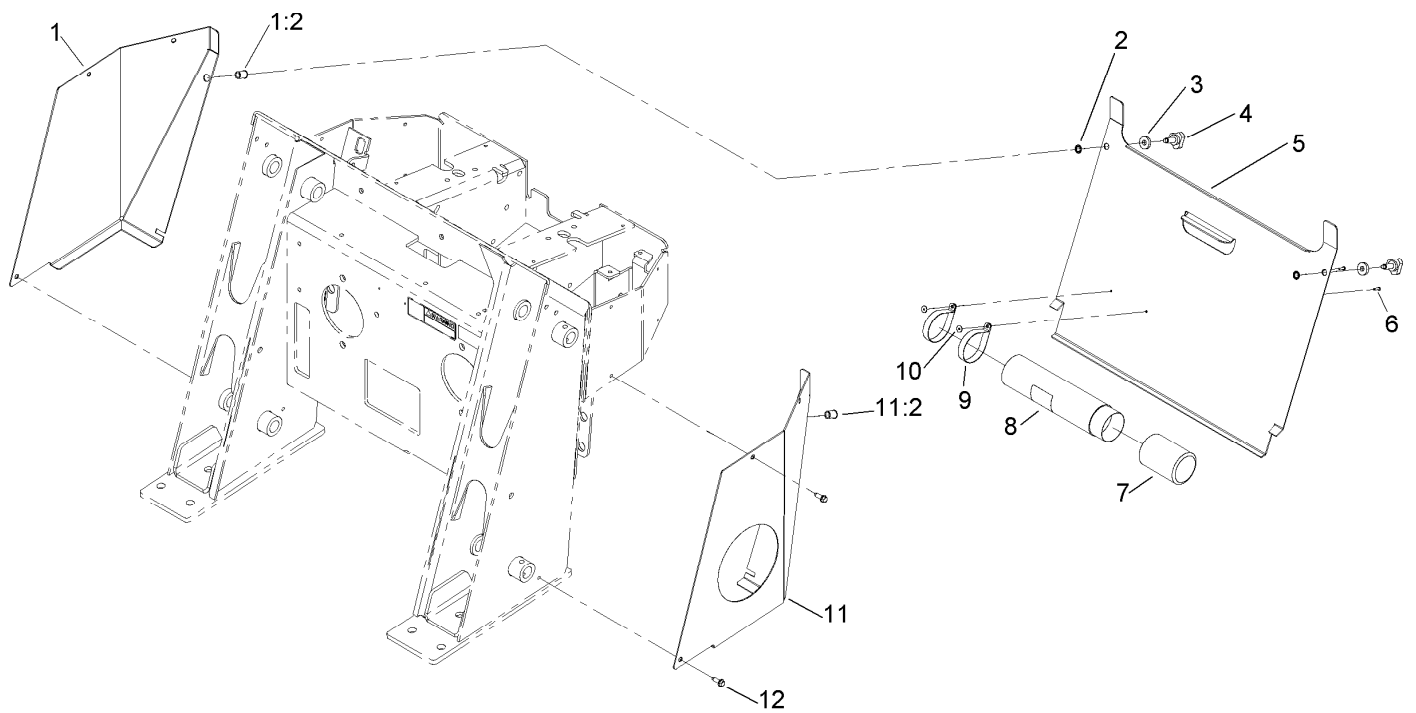
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 105-0352           | 1           | Exchanger-Heat           |
| 2           | 3296-39            | 4           | Nut-Lock, NI             |
| 3           | 108-4681-03        | 1           | Bracket-Mounting, Cooler |
| 4           | 104-2802-03        | 1           | Shield-Cooler            |
| 5           | 321-6              | 4           | Screw-HH                 |
| 6           | 94-9566            | 2           | Pad-Footrest             |
| 7           | 340-14             | 2           | Fitting-HYD, 45 DEG      |
| 7:1         | 237-65             | 1           | O-Ring                   |
| 7:2         | 237-80             | 1           | O-Ring                   |
| 8           | 104-2816           | 2           | Pad-Support              |
| 9           | 3296-42            | 4           | Nut-Lock, NI             |
| 10          | 104-2803           | 2           | Support-Cooler           |
| 11          | 323-4              | 4           | Screw-HH                 |



## Hood Assembly

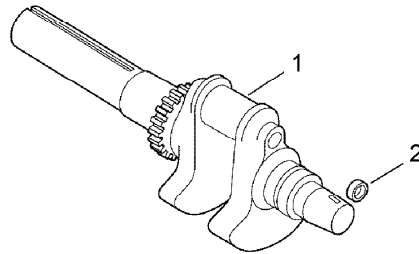
| Ref. | Part Number | Qty. | Description       |
|------|-------------|------|-------------------|
| 1    | 106-2590    | 1    | Engine Hood ASM   |
| 2    | 100-1284    | 1    | Hinge-Hood        |
| 3    | 9114604     | 9    | Screw-Head, Truss |
| 4    | 32128-33    | 4    | Nut-HF            |
| 5    | 106-2584    | 1    | Spring-Torsion    |
| 6    | 3272-6      | 1    | Pin-Cotter        |
| 7    | 106-2554    | 1    | Rod-Support, Hood |
| 8    | 2412-91     | 2    | Clamp             |
| 9    | 3296-42     | 7    | Nut-Lock, NI      |
| 10   | 322-3       | 22   | Screw-HH          |
| 11   | 321-2       | 9    | Screw-HH          |
| 12   | 3296-16     | 9    | Nut-Lock, NI      |
| 13   | 104-2811-03 | 1    | Baffle-Fan        |

| Ref. | Part Number | Qty. | Description           |
|------|-------------|------|-----------------------|
| 14   | 3296-29     | 22   | Nut-Lock, NI          |
| 15   | 106-2555-03 | 1    | Bracket-Support, Hood |
| 16   | 108-5599    | 1    | Decal-Service         |
| 17   | 106-2596-03 | 1    | Bracket-Fan, Back     |
| 18   | 106-2597-03 | 1    | Shroud-Fan            |
| 19   | 104-2813-03 | 1    | Shroud-Fan, Front     |
| 20   | 106-2595-03 | 1    | Bracket-Baffle, Fan   |
| 21   | 104-2809    | 1    | Fan                   |
| 22   | 106-5717-03 | 1    | Rod Latch ASM         |
| 23   | 1-523420    | 2    | Bumper                |
| 24   | 106-9308    | 2    | Spacer                |
| 25   | 3290-301    | 2    | Washer-Spring         |



## Rear Access Cover Assembly

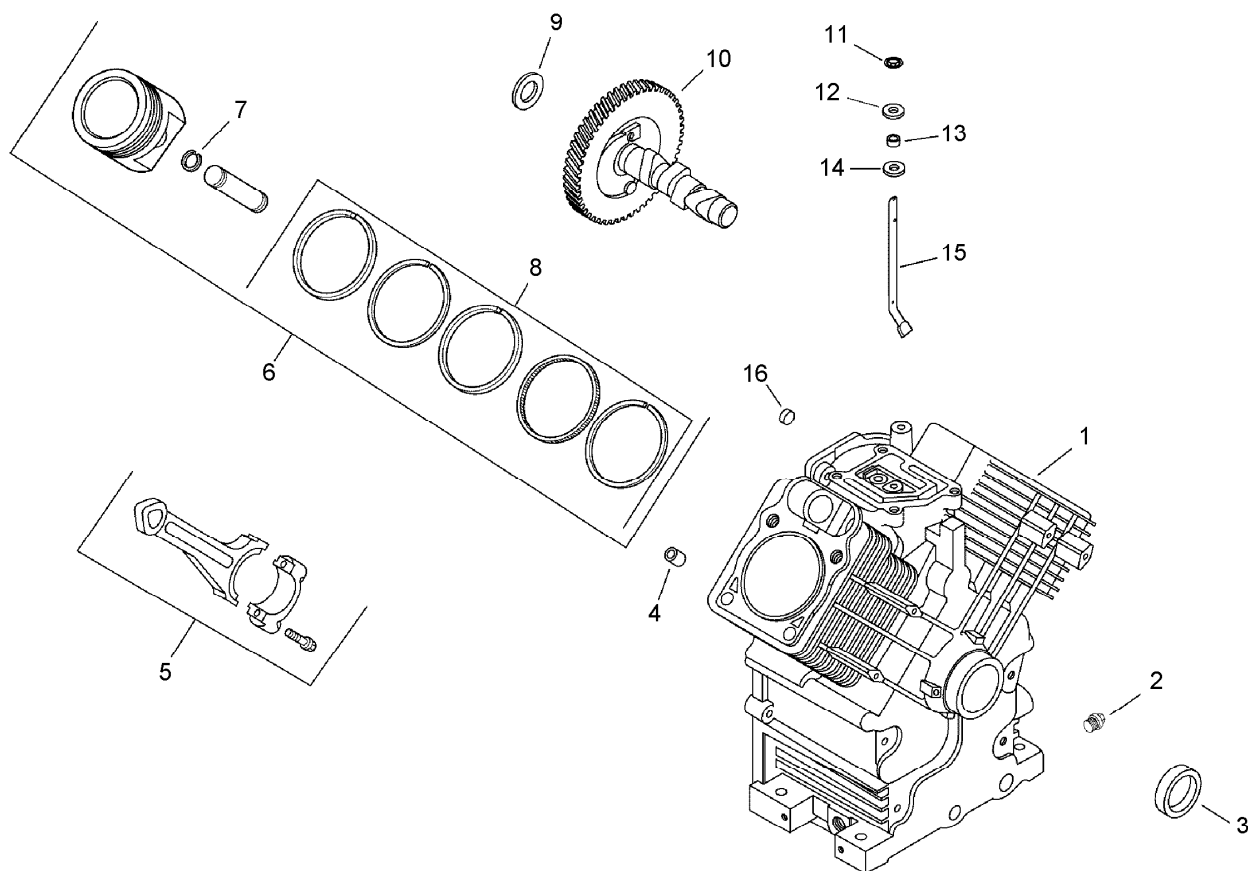
| Ref. | Part Number | Qty. | Description               |
|------|-------------|------|---------------------------|
| 1    | 106-9342    | 1    | RH Rear Cover Support ASM |
| 1:2  | 32148-9     | 1    | Nut-Clinch                |
| 2    | 32151-72    | 2    | Ring-Retaining            |
| 3    | 106-0565    | 2    | Washer-Rubber             |
| 4    | 95-9648     | 2    | Knob                      |
| 5    | 106-9339-01 | 1    | Cover-Access, Rear        |
| 6    | 3269-17     | 2    | Rivet-Pop                 |
| 7    | 104-7048    | 1    | Cap-Housing               |
| 8    | 104-7050    | 1    | Tube-Manual               |
| 9    | 2412-120    | 2    | Clamp-R                   |
| 10   | 3269-10     | 2    | Washer-Back               |
| 11   | 106-9343    | 1    | LH Rear Cover Support ASM |
| 11:2 | 32148-9     | 1    | Nut-Clinch                |
| 12   | 32144-44    | 6    | Screw-HWH, Thread Roll    |



## Crankshaft Assembly Kohler CH730-0132

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 24 014 90-S        | 1           | Crankshaft (Includes 2) ● |
| 2           | 52 139 09-S        | 1           | Plug-Cup ●                |

● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

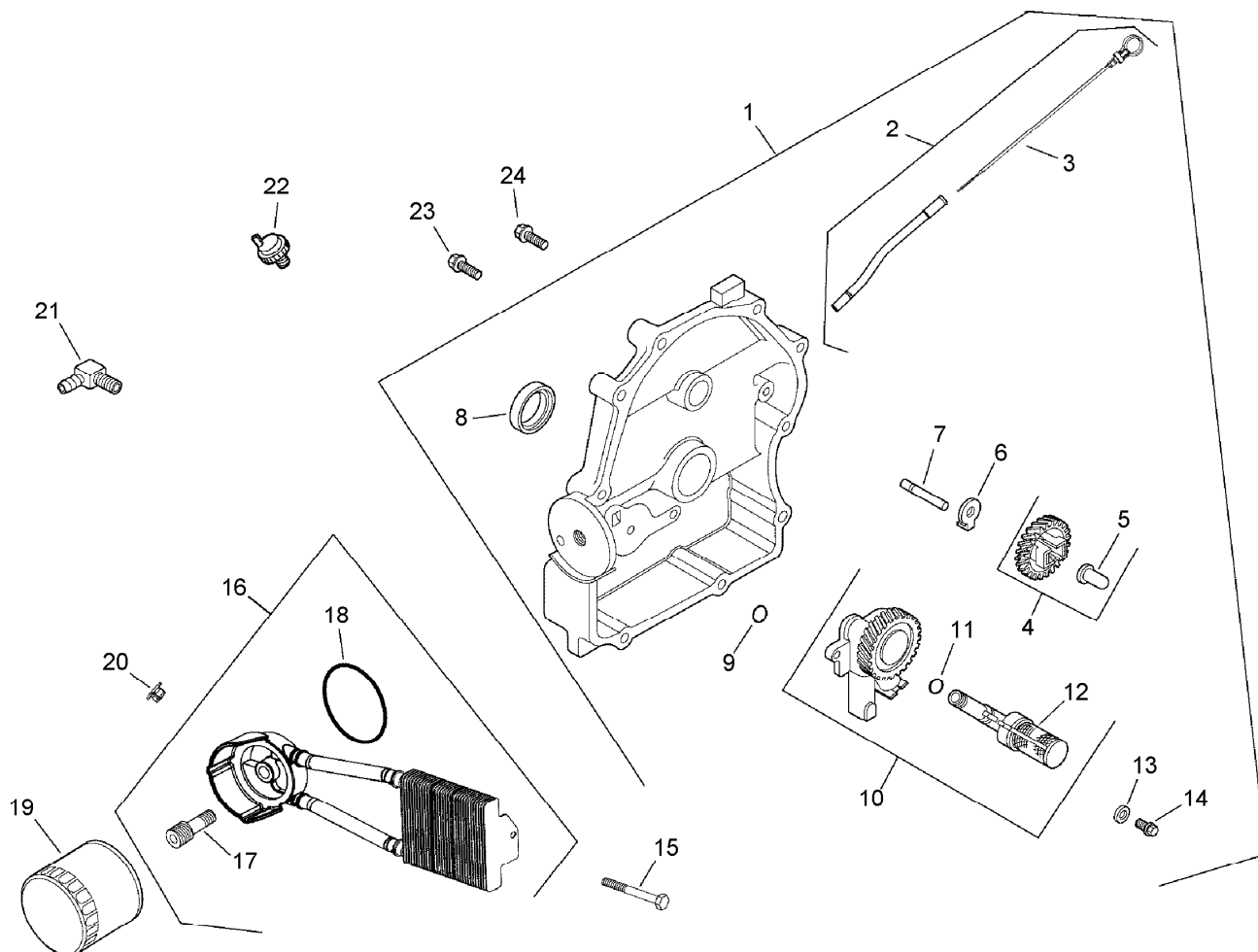


## Crankcase Assembly Kohler CH730-0132

| Ref. | Part Number | Qty. | Description                              | Ref. | Part Number | Qty. | Description                   |
|------|-------------|------|------------------------------------------|------|-------------|------|-------------------------------|
| 1    |             | 1    | Crankcase (Use: Miniblock 24 782 32) ● ■ | 9    | 12 422 07-S | 1    | Shim-Camshaft (White .028) ■  |
| 2    | 52 139 02-S | 2    | Plug-Pipe Head, 3/8 ■                    | 9    | 12 422 08-S | 1    | Shim-Camshaft (Blue .03) ■    |
| 3    | 24 032 01-S | 1    | Seal-Oil ■                               | 9    | 12 422 10-S | 1    | Shim-Camshaft (Yellow .034) ■ |
| 4    | 24 380 13-S | 6    | Pin-Locating ■                           | 9    | 12 422 11-S | 1    | Shim-Camshaft (Green .036) ■  |
| 5    | 24 067 13-S | 2    | Rod-Connecting (Standard) ■              | 9    | 12 422 12-S | 1    | Shim-Camshaft (Gray .038) ■   |
| 5    | 24 067 14-S | 2    | Rod-Connecting (.25) ■                   | 10   | 24 012 16-S | 1    | Camshaft ■                    |
| 6    | 24 874 08-S | 2    | Piston And Ring Set (STD) ■              | 11   | 24 018 09-S | 1    | Retainer-Ring ■               |
| 6    | 24 874 16-S | 2    | Piston And Ring Set (.08) ■              | 12   | M-931010-S  | 1    | Washer (Top) ■                |
| 6    | 24 874 20-S | 2    | Piston And Ring Set (.25) ■              | 13   | 28 032 09-S | 1    | Seal-Cross Shaft, Governor ■  |
| 6    | 24 874 21-S | 2    | Piston And Ring Set (.50) ■              | 14   | 24 468 15-S | 1    | Washer (Bottom) ■             |
| 7    | 24 018 01-S | 4    | Retainer-Pin, Piston ■                   | 15   | 24 144 38-S | 1    | Shaft-Cross, Governor ■       |
| 8    | 24 108 05-S | 2    | Ring Set (.25) ■                         | 16   | 52 139 09-S | 1    | Plug-Cup ■                    |
| 9    | 12 422 09-S | 1    | Shim-Camshaft (Red .032) ■               |      |             |      |                               |
| 9    | 12 422 13-S | 1    | Shim-Camshaft (Black .04) ■              |      |             |      |                               |

● Not serviced separately

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

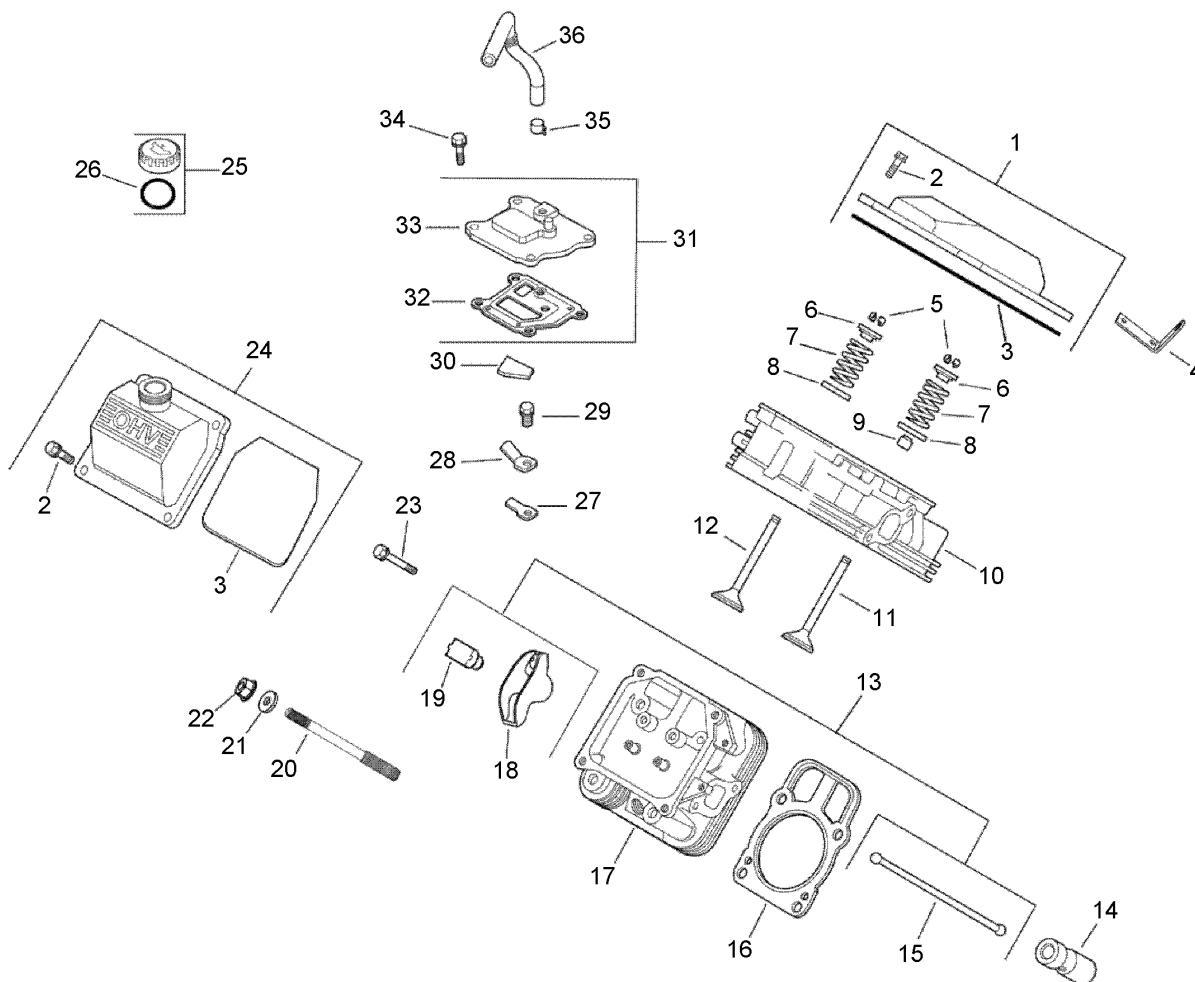


## Oil Pan and Lubrication Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                         | Ref. | Part Number | Qty. | Description                                |
|------|--------------|------|-------------------------------------|------|-------------|------|--------------------------------------------|
| 1    | 24 009 92-S  | 1    | Closure Plate ASM (Includes 2-14) ■ | 13   | M-631005-S  | 2    | Washer-Flat (6 MM) ■                       |
| 2    | 24 755 121-S | 1    | Dipstick Tube ASM (Includes 3) ■    | 14   | M-645025-S  | 2    | Screw-Flange, Thread Forming (M6X1.0X25) ■ |
| 3    | 24 038 10-S  | 1    | Dipstick ■                          | 15   | 24 086 12-S | 2    | Screw-TAP (M6X1.7X18) ■                    |
| 4    | 24 043 12-S  | 1    | Governor Gear Kit (Includes 5) ■    | 16   | 54 755 21-S | 1    | Oil Cooler Kit (Includes 17, 18) ■         |
| 5    | 12 380 01-S  | 1    | Pin-Regulating, Governor ■          | 17   | 28 136 01-S | 1    | Nipple-Filter, Oil ■                       |
| 6    | 24 448 02-S  | 1    | Tab-Locking ■                       | 18   | 24 153 21-S | 1    | O-Ring ■                                   |
| 7    | 12 144 02-S  | 1    | Shaft-Gear, Governor ■              | 19   | 52 050 02-S | 1    | Filter-Oil ■                               |
| 8    | 52 032 08-S  | 1    | Seal-Oil (P-T-O End) ■              | 20   | 24 100 01-S | 2    | Nut-Plastic ■                              |
| 9    | 24 153 08-S  | 1    | O-Ring ■                            | 21   | 25 155 02-S | 1    | Connector-Hose, 90 Deg ■                   |
| 10   | 24 393 37-S  | 1    | Oil Pump ASM (Includes 11, 12) ■    | 22   | 24 099 03-S | 1    | Switch-Pressure, Oil ■                     |
| 11   | 24 153 01-S  | 1    | O-Ring ■                            | 23   | 24 086 16-S | 9    | Screw-HF (M8X1.25X45) ■                    |
| 12   | 24 381 04-S  | 1    | Tube-Pick Up, Oil ■                 | 24   | 24 086 17-S | 1    | Screw-Flange (M8X1.25X45) ■                |
|      |              |      |                                     |      | 24 113 25-S | 1    | Decal-Cooler, Oil ● ■                      |

● Not illustrated

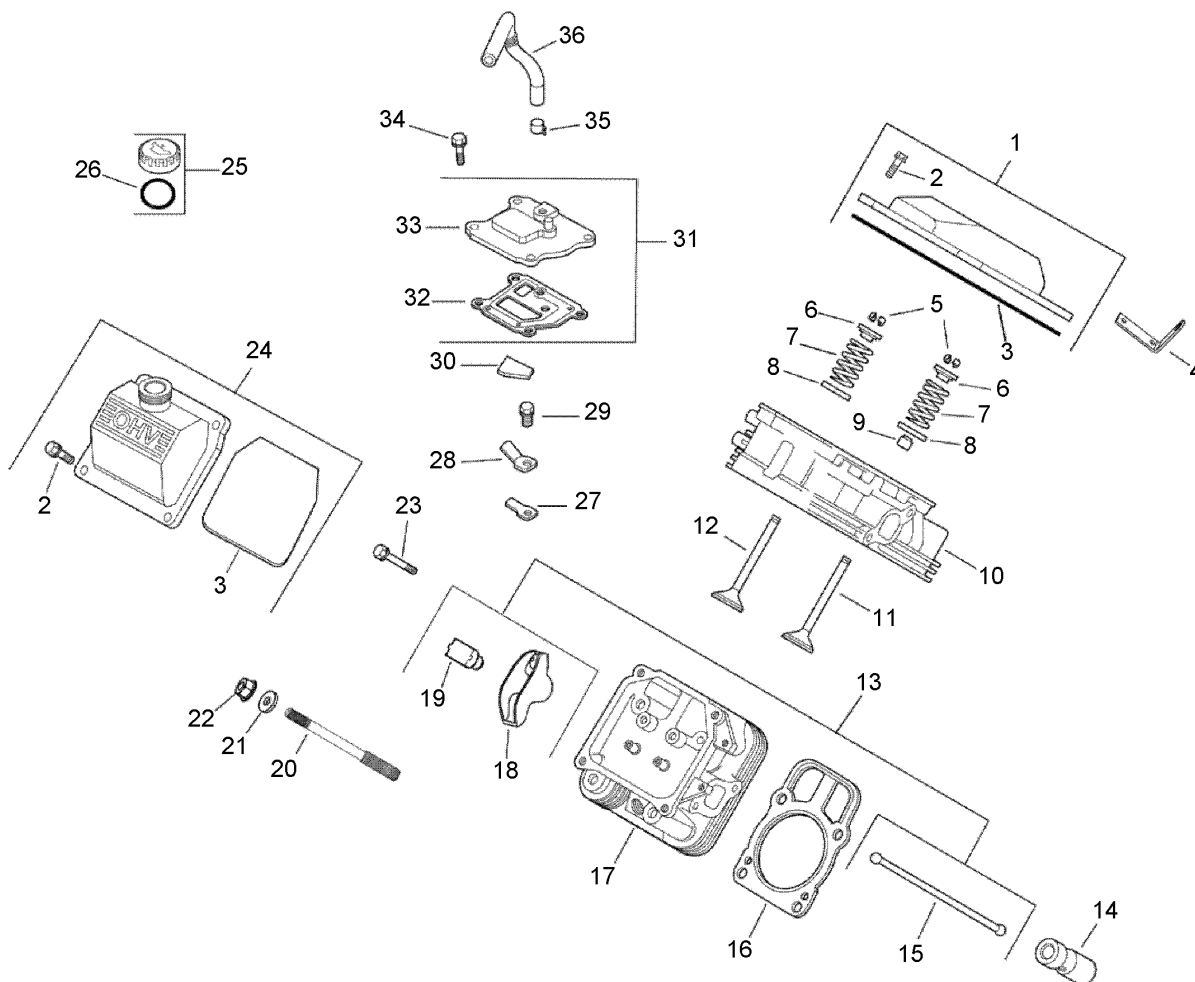
■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Head, Valve and Breather Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                                | Ref. | Part Number  | Qty. | Description                                                        |
|------|--------------|------|--------------------------------------------|------|--------------|------|--------------------------------------------------------------------|
| 1    | 24 755 141-S | 1    | Plain Valve Cover Kit<br>(Includes 2, 3) ● | 16   | 24 841 03-S  | 2    | Cylinder Head Gasket Kit<br>(Includes Head Mounting<br>Hardware) ● |
| 2    | M-651030-S   | 4    | Screw-Flange (M6X1.0X30)<br>●              | 17   | 24 318 66-S  | 1    | Head ASM (No. 2 Cylinder)<br>●                                     |
| 3    | 24 153 28-S  | 1    | O-Ring ●                                   | 18   | 25 186 01-S  | 4    | Arm-Rocker ●                                                       |
| 4    | 24 445 01-S  | 1    | Strap-Lifting ●                            | 19   | 24 599 01-S  | 4    | Pivot-Arm, Rocker ●                                                |
| 5    | 12 755 03-S  | 4    | Retainer Kit ●                             | 20   | 24 072 09-S  | 8    | Stud<br>(M8X1.25Xm10X1.5X105MM)<br>●                               |
| 6    | 12 173 01-S  | 4    | Cap-Spring, Valve ●                        | 21   | 24 468 16-S  | 8    | Washer-Flat (8.6 MM) ●                                             |
| 7    | 24 089 02-S  | 4    | Spring-Valve ●                             | 22   | 24 100 10-S  | 8    | Nut-Flange (M8X1.25) ●                                             |
| 8    | 235011-S     | 4    | Retainer-Spring ●                          | 23   | 66 086 07-S  | 4    | Screw ●                                                            |
| 9    | 66 032 05-S  | 2    | Seal-Stem, Valve ●                         | 24   | 24 755 140-S | 1    | Oil Fill Valve Cover Kit<br>(Includes 2, 3) ●                      |
| 10   | 24 318 65-S  | 1    | Head ASM (No. 1 Cylinder)<br>●             | 25   | 24 755 46-S  | 1    | Oil Fill Cap Kit (Includes 26)<br>●                                |
| 11   | 24 017 01-S  | 2    | Valve-Intake (STD) ●                       | 26   | 25 153 02-S  | 1    | O-Ring (Oil Fill Cap) ●                                            |
| 11   | 24 017 02-S  | 2    | Valve-Intake (.25) ●                       | 27   | 24 402 03-S  | 1    | Reed-Breather ●                                                    |
| 12   | 24 016 01-S  | 2    | Valve-Exhaust (STD) ●                      | 28   | 66 018 04-S  | 1    | Retainer-Reed ●                                                    |
| 12   | 24 016 02-S  | 2    | Valve-Exhaust (.25) ●                      | 29   | M-545010-S   | 1    | Screw-HHFTF (M5X.80X10)<br>●                                       |
| 13   | 24 755 66-S  | 1    | Valve Train Kit (Includes 15,<br>18, 19) ● | 30   | 24 050 01-S  | 1    | Filter-Breather ●                                                  |
| 14   | 25 351 01-S  | 4    | Lifter-Valve ●                             |      |              |      |                                                                    |
| 15   | 24 411 05-S  | 4    | Rod-Push ●                                 |      |              |      |                                                                    |

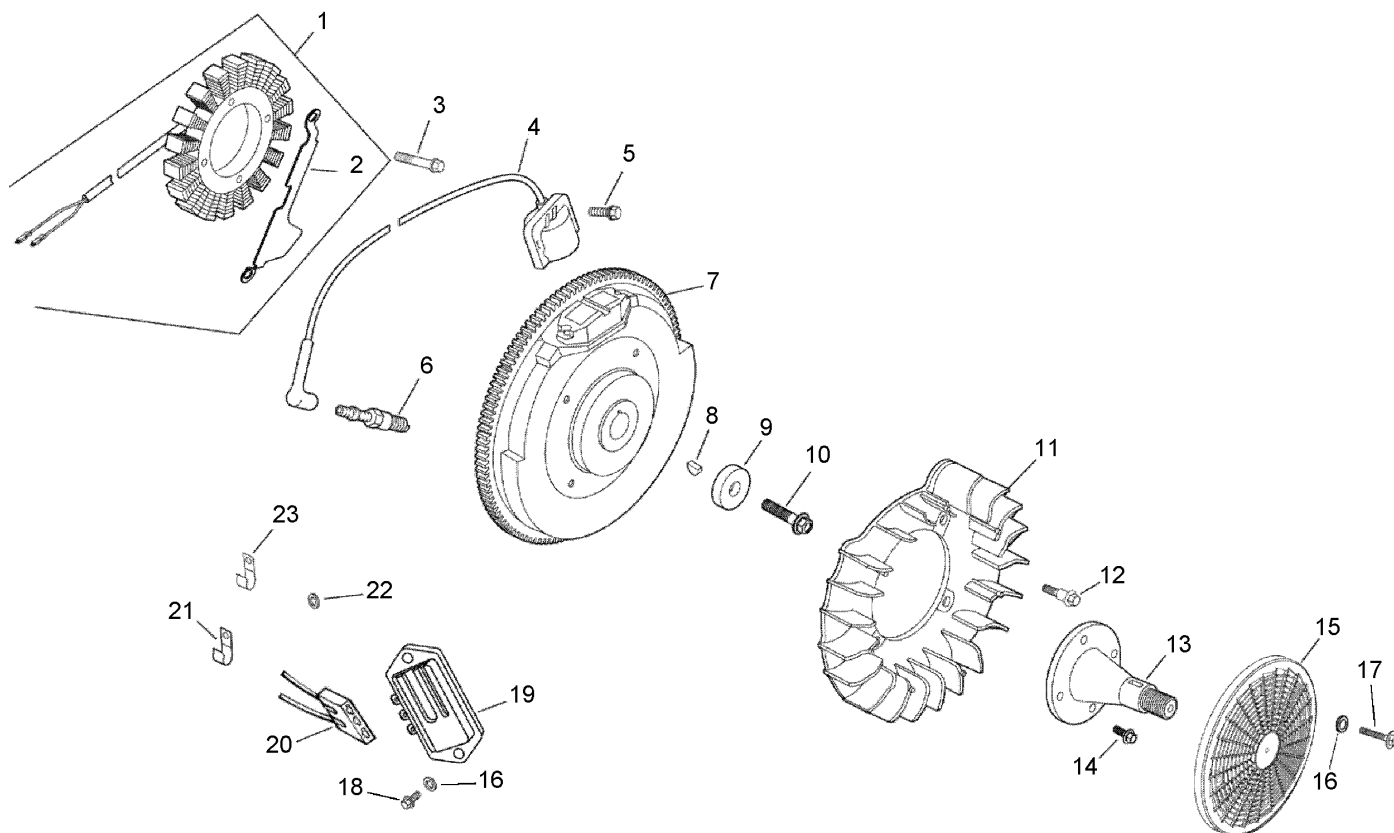
● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Head, Valve and Breather Assembly Kohler CH730-0132 (continued)

| Ref. | Part Number | Qty. | Description                      | Ref. | Part Number | Qty. | Description                |
|------|-------------|------|----------------------------------|------|-------------|------|----------------------------|
| 31   | 24 033 01-S | 1    | Breather Kit (Includes 32, 33) ● | 34   | M-645020-S  | 4    | Screw-HHFTF (M6X1.0X20) ●  |
| 32   | 24 041 51-S | 1    | Gasket-Breather ●                | 35   | 25 237 14-S | 1    | Clamp-Hose, Spring (1/2) ● |
| 33   | 24 096 86-S | 1    | Cover-Breather ●                 | 36   | 24 326 26-S | 1    | Hose-Breather ●            |

● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



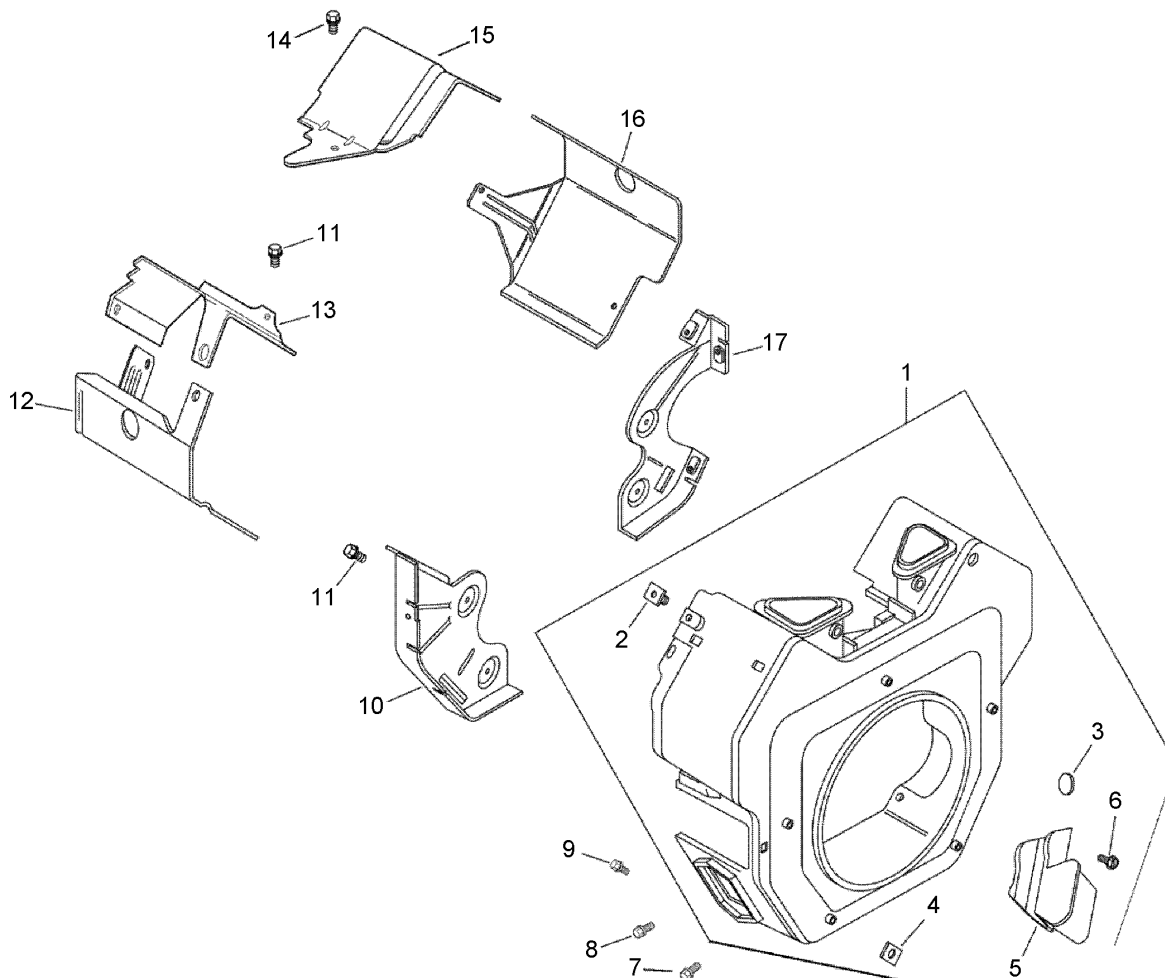
## Ignition and Electrical Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                               |
|------|--------------|------|-------------------------------------------|
| 1    | 54 755 09-S  | 1    | Stator Kit (Includes 2) ■                 |
| 2    | 24 126 139-S | 1    | Bracket-Wire, Stator ■                    |
| 3    | M-548025-S   | 2    | Screw-Thread Forming (M5X0.8X25) ■        |
| 4    | 24 584 01-S  | 2    | Module-Ignition ■                         |
| 5    | M-545020-S   | 4    | Screw-Flange, Thread Forming (M5X.8X20) ■ |
| 6    | 12 132 12-S  | 2    | Spark Plug ■                              |
| 7    | 24 025 01-S  | 1    | Flywheel ■                                |
| 8    | X-42-15-S    | 1    | Key (3/16 X 5/8) ■                        |
| 9    | 12 468 03-S  | 1    | Washer-Flat (13/32) ■                     |
| 10   | 12 086 14-S  | 1    | Screw-Flange (M10X1.5X45) ■               |
| 11   | 24 157 07-S  | 1    | Fan ■                                     |
| 12   | 25 086 47-S  | 4    | Bolt-Shoulder (M6X1.0X16) ■               |
| 13   | 24 144 13-S  | 1    | Shaft-Drive, Front ■                      |
| 14   | M-839025-S   | 4    | Screw-HF (M8X1.25X25) ■                   |

| Ref. | Part Number  | Qty. | Description                                                                          |
|------|--------------|------|--------------------------------------------------------------------------------------|
| 15   | 24 162 34-S  | 1    | Screen-Grass ■                                                                       |
| 16   | X-25-92-S    | 2    | Washer-Flat (.188) ■                                                                 |
| 17   | 25 086 117-S | 4    | Screw-Flange, Sems (M4X.7X25) ■                                                      |
| 18   | 24 086 18-S  | 2    | Screw-Phl HD (11-16X.88) ■                                                           |
| 19   | 41 403 09-S  | 1    | Rectifier-Regulator ■                                                                |
| 20   | 236602-S     | 1    | Connector (3 Contact) ■                                                              |
| 21   | 48 154 02-S  | 1    | Clip-Cable ■                                                                         |
| 22   | X-25-63-S    | 1    | Washer-Flat (1/4) ■                                                                  |
| 23   | 235173-S     | 1    | Clip-Cable ■                                                                         |
|      | 24 468 07-S  | 1    | Washer-Flat ● ■                                                                      |
|      | 24 126 137-S | 1    | Bracket-Strap, Ground ● ■                                                            |
|      | 24 176 08-S  | 1    | Harness-Wiring ● ■                                                                   |
|      | 25 454 03-S  | 2    | Tie-Wire ● ■                                                                         |
|      | 25 086 91-S  | 2    | Screw (Mounts 5 Wire Connector Of Wiring Harness To Barrel Baffle Above Starter) ● ■ |

● Not illustrated

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

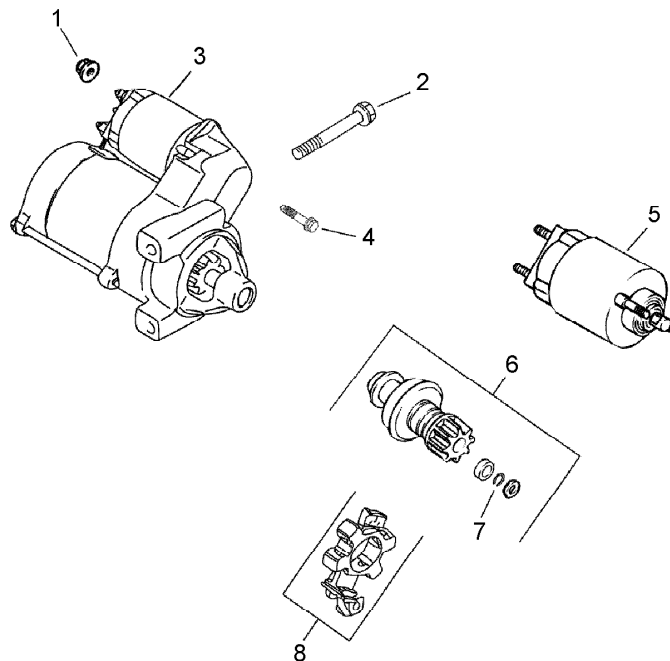


## Blower Housing and Baffle Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                                |
|------|--------------|------|--------------------------------------------|
| 1    | 24 027 195-S | 1    | Blower Housing ASM (Includes 2-6) ■        |
| 2    | 24 100 01-S  | 3    | Nut-Plastic ■                              |
| 3    | 25 139 16-S  | 1    | Plug-Button (9/16) ■                       |
| 4    | 24 100 02-S  | 2    | Nut-Plastic ■                              |
| 5    | 24 096 85-S  | 1    | Cover-Housing, Blower ■                    |
| 6    | 25 086 91-S  | 1    | Screw-Wsh HD Tap (8-18X.50) ■              |
| 7    | M-551016-S   | 1    | Screw-Hex Flange, Heavy (M5X0.8X16) ■      |
| 8    | M-545016-S   | 2    | Screw-Flange, Thread Forming (M5X0.8X16) ■ |
| 9    | M-545020-S   | 4    | Screw-Flange, Thread Forming (M5X.8X20) ■  |
| 10   | 24 146 19-S  | 1    | Plate-Backing (No. 2 Side) ■               |
| 11   | M-645016-S   | 6    | Screw-Flange, Thread Forming (M6X1.0X16) ■ |
| 12   | 24 063 39-S  | 1    | Baffle-Barrel, Cylinder (No. 2 Side) ■     |
| 13   | 24 063 70-S  | 1    | Baffle-Valley (No. 2 Side) ■               |
| 14   | M-545010-S   | 2    | Screw-HHFTF (M5X.80X10) ■                  |
| 15   | 24 063 59-S  | 1    | Baffle-Valley (No. 1 Side) ■               |
| 16   | 24 063 58-S  | 1    | Baffle-Barrel, Cylinder (No. 1 Side) ■     |
| 17   | 24 146 20-S  | 1    | Plate-Backing (No. 1 Side) ■               |
|      | 24 113 97-S  | 1    | Decal-25 HP ● ■                            |
|      | 25 113 39-S  | 1    | Decal-Laminate, Clear ● ■                  |

● Not illustrated

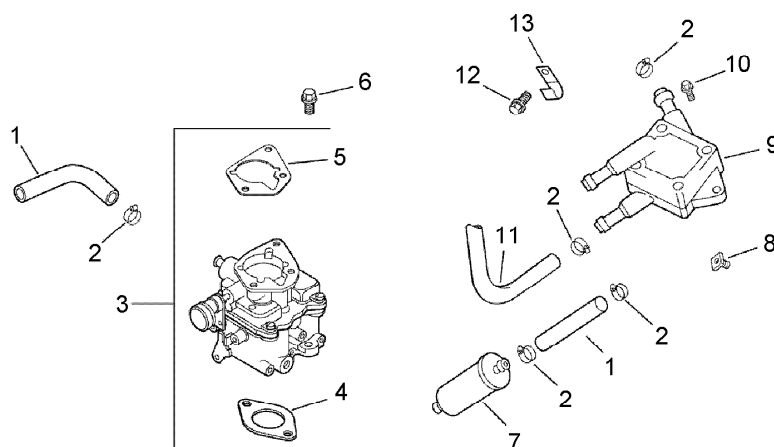
■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Starting System Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                     |
|------|--------------|------|---------------------------------|
| 1    | M-841080-S   | 1    | Nut-Flange (M8X1.25) ●          |
| 2    | M-839080-S   | 2    | Screw-Flg (M8X1.25X80) ●        |
| 3    | 25 098 09-S  | 1    | Starter ASM (Includes 4-7) ●    |
| 4    | 25 086 113-S | 3    | Screw-Torx Head, External ●     |
| 5    | 25 435 05-S  | 1    | Solenoid Kit (Includes 4) ●     |
| 6    | 25 755 33-S  | 1    | Pinion Drive Kit (Includes 7) ● |
| 7    | 25 141 05-S  | 1    | Ring-Retaining ●                |
| 8    | 25 221 01-S  | 1    | Brush Holder Kit ●              |

● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

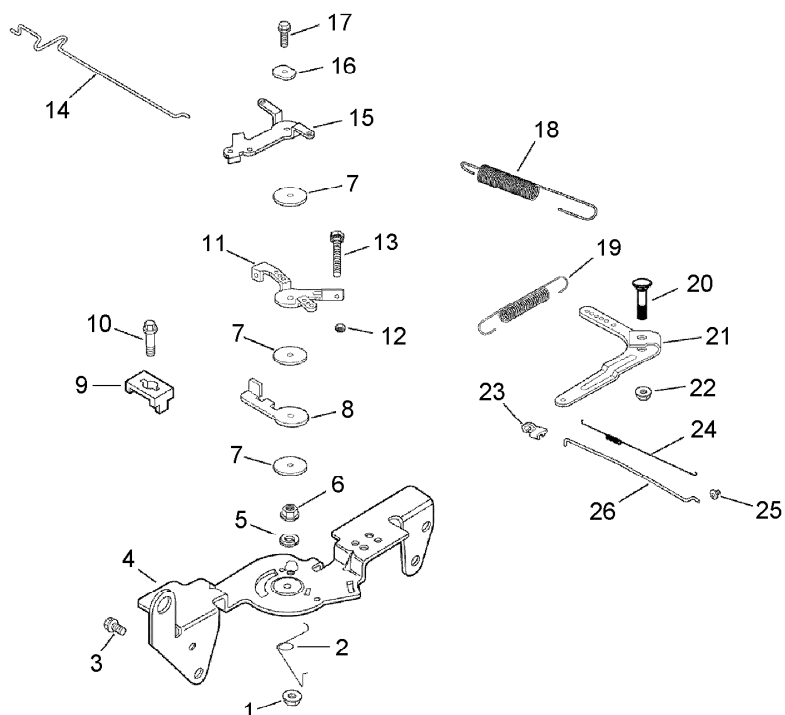


## Fuel System Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                                            |
|------|--------------|------|--------------------------------------------------------|
| 1    | 25 353 32-S  | 2    | Line-Fuel (9.5) ■                                      |
| 2    | 25 237 14-S  | 6    | Clamp-Hose, Spring (1/2) ■                             |
| 3    | 24 853 91-S  | 1    | Carburetor Kit (Includes 4, 5) ■                       |
| 4    | 24 041 06-S  | 1    | Gasket-Base, Air Cleaner ■                             |
| 5    | 24 041 17-S  | 1    | Gasket-Carburetor ■                                    |
| 6    | M-651025-S   | 2    | Screw-HF (M6X1.0X25) ■                                 |
| 7    | 24 050 10-S  | 1    | Filter-Fuel ■                                          |
| 8    | 24 100 01-S  | 2    | Nut-Plastic ■                                          |
| 9    | 24 393 16-S  | 1    | Pump-Fuel ■                                            |
| 10   | 24 086 12-S  | 2    | Screw-TAP (M6X1.7X18) ■                                |
| 11   | 24 353 02-S  | 1    | Line-Fuel, Flexible (15.5) ■                           |
| 12   | M-650012-S   | 1    | Screw-HF (M6X1.0X12) ■                                 |
| 13   | 47 154 01-S  | 1    | Clip-Cable ■                                           |
|      | 24 518 24-S  | 1    | Lead-Ground (Solenoid To Carburetor Mounting Screw) ●■ |
|      | 24 757 01-S  | 1    | Solenoid Repair Kit ●■                                 |
|      | 24 757 02-S  | 1    | Float Repair Kit ●■                                    |
|      | 24 757 03-S  | 1    | Carburetor Repair Kit ●■                               |
|      | 24 757 07-S  | 1    | Choke Repair Kit ●■                                    |
|      | 24 757 08-S  | 1    | Accelerator Pump Repair Kit ●■                         |
|      | 24 757 09-S  | 1    | Accelerator Pump Seal Repair Kit ●■                    |
|      | 24 755 130-S | 1    | High Altitude Kit ●■                                   |

● Not illustrated

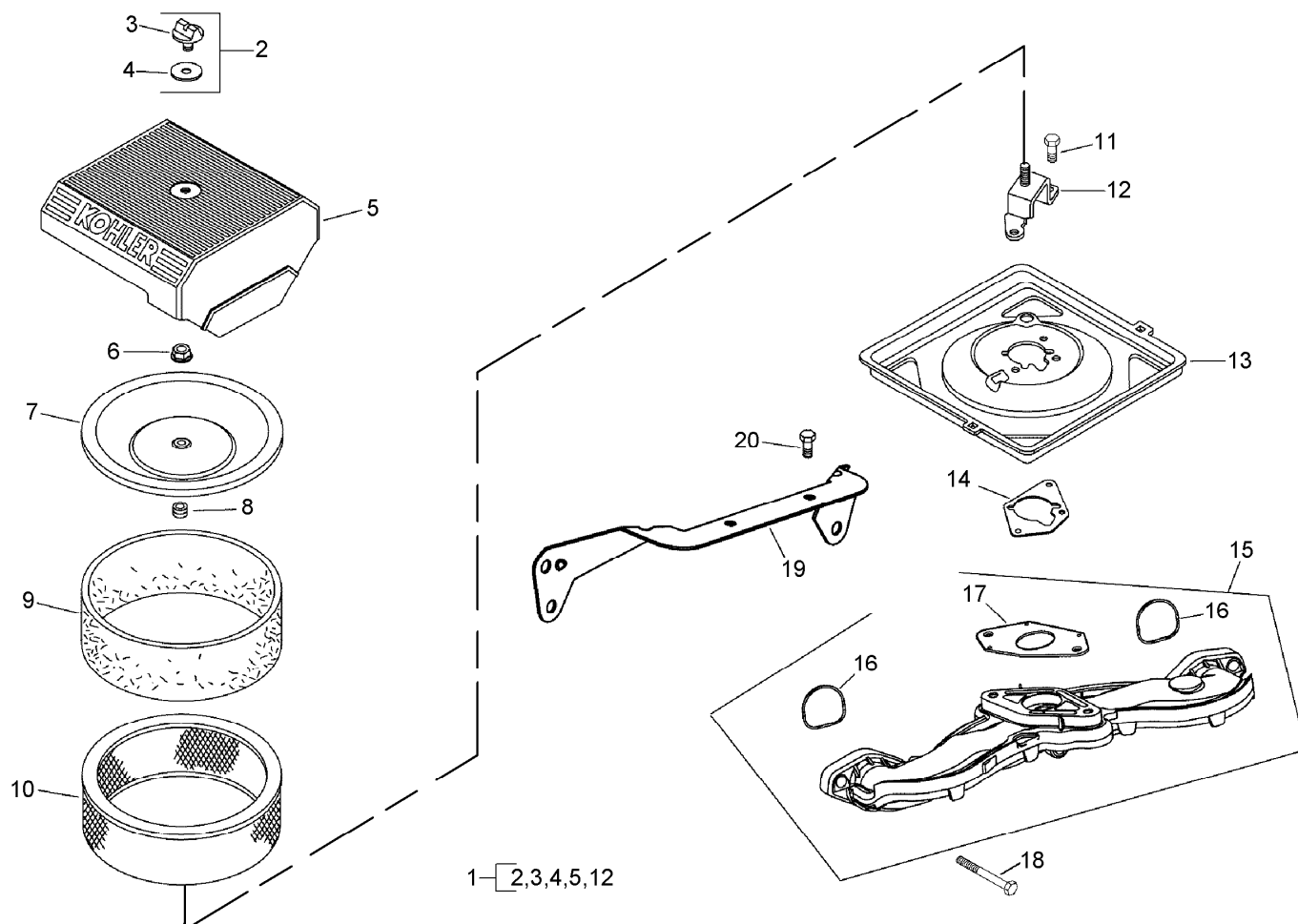
■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Engine Control Assembly Kohler CH730-0132

| Ref. | Part Number | Qty. | Description                                | Ref. | Part Number | Qty. | Description                               |
|------|-------------|------|--------------------------------------------|------|-------------|------|-------------------------------------------|
| 1    | M-547050-S  | 1    | Nut-Lock (M5X.8) ●                         | 15   | 24 090 05-S | 1    | Lever-Choke ●                             |
| 2    | 24 089 03-S | 1    | Spring-Return, Choke ●                     | 16   | 41 468 03-S | 1    | Washer-Spring (1/4) ●                     |
| 3    | M-645016-S  | 4    | Screw-Flange, Thread Forming (M6X1.0X16) ● | 17   | M-545020-S  | 1    | Screw-Flange, Thread Forming (M5X.8X20) ● |
| 4    | 24 126 56-S | 1    | Bracket-Control ●                          | 18   | 24 089 51-S | 1    | Spring-Limiter, Throttle ●                |
| 5    | X-20-1-S    | 1    | Washer-Lock (.25) ●                        | 19   | 24 089 44-S | 1    | Spring-Governor ●                         |
| 6    | M-541050-S  | 1    | Nut-HF (M5X0.8) ●                          | 20   | 24 211 03-S | 1    | Bolt-Sq Neck, Rd HD (M6X1.0X25) ●         |
| 7    | 24 468 01-S | 3    | Washer-Flat (5.5MM) ●                      | 21   | 24 090 33-S | 1    | Lever-Governor ●                          |
| 8    | 24 090 07-S | 1    | Lever-Actuator, Throttle ●                 | 22   | M-641060-S  | 1    | Nut-Flange (M6X1.0) ●                     |
| 9    | 12 237 01-S | 2    | Clamp-Cable ●                              | 23   | 25 158 11-S | 1    | Bushing-Retaining, Linkage ●              |
| 10   | M-545016-S  | 3    | Screw-Flange, Thread Forming (M5X0.8X16) ● | 24   | 24 089 01-S | 1    | Spring-Linkage ●                          |
| 11   | 24 090 03-S | 1    | Lever-Control, Throttle ●                  | 25   | 25 158 08-S | 1    | Bushing-Linkage, Throttle ●               |
| 12   | M-446030-S  | 1    | Nut (M4X0.7) ●                             | 26   | 24 079 01-S | 1    | Linkage-Throttle ●                        |
| 13   | M-401030-S  | 1    | Screw (M4X0.7X30) ●                        |      |             |      |                                           |
| 14   | 24 079 21-S | 1    | Linkage-Choke ●                            |      |             |      |                                           |

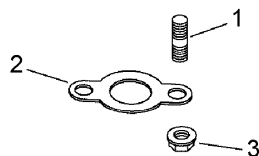
● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Air Intake and Filtration Assembly Kohler CH730-0132

| Ref. | Part Number  | Qty. | Description                                |
|------|--------------|------|--------------------------------------------|
| 1    | 24 743 05-S  | 1    | Air Cleaner Cover Kit (Includes 2-5, 12)   |
| 2    | 54 755 01-S  | 1    | Knob Kit (Includes 3, 4) ●                 |
| 3    | 25 341 04-S  | 1    | Knob-Cover ●                               |
| 4    | 24 153 20-S  | 1    | O-Ring ●                                   |
| 5    | 24 096 67-S  | 1    | Cover-Cleaner, Air ●                       |
| 6    | M-641060-S   | 1    | Nut-Flange (M6X1.0) ●                      |
| 7    | 24 096 01-S  | 1    | Cover-Air Cleaner, Inner ●                 |
| 8    | 230046-S     | 1    | Seal ●                                     |
| 9    | 24 083 05-S  | 1    | Pre-Cleaner ●                              |
| 10   | 24 083 03-S  | 1    | Element-Filter, Air ●                      |
| 11   | 24 086 53-S  | 3    | Screw-Flange, Thread Forming (M6X1.0X16) ● |
| 12   | 24 126 141-S | 1    | Bracket-Base, Air Cleaner ●                |
| 13   | 24 094 37-S  | 1    | Base-Cleaner, Air ●                        |
| 14   | 24 041 06-S  | 1    | Gasket-Base, Air Cleaner ●                 |
| 15   | 24 164 54-S  | 1    | Intake Manifold ASM (Includes 16, 17) ●    |
| 16   | 24 153 27-S  | 2    | O-Ring (Intake Port) ●                     |
| 17   | 24 051 53-S  | 1    | Gasket-Carburetor ●                        |
| 18   | M-651040-S   | 4    | Screw-Flange (M6X1.0X40) ●                 |
| 19   | 24 126 130-S | 1    | Bracket-Base, Air Cleaner ●                |
| 20   | M-545010-S   | 2    | Screw-HHFTF (M5X.80X10) ●                  |

● Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)



## Exhaust Assembly Kohler CH730-0132

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | 25 072 04-S        | 4           | Stud (M8X1.25X33) ■       |
| 2           | 24 041 49-S        | 2           | Gasket-Exhaust ■          |
| 3           | M-841080-S         | 4           | Nut-Flange (M8X1.25) ■    |
|             | 24 522 323         | 1           | Short Block ● ■           |
|             | 24 782 32          | 1           | Mini Block (C I Bore) ● ■ |
|             | 24 755 113-S       | 1           | Gasket Set ● ■            |

● Not illustrated

■ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

# Attachments and Accessories

## For 22307 Dingo TX 425 Wide Track Compact Utility Loader

| Product Name                         | Model/Part  |
|--------------------------------------|-------------|
| Track Kit.....                       | 104-6107    |
| Brake Kit .....                      | 106-7581    |
| Straight Track Tensioner Kit .....   | 106-7610    |
| Right-Hand Track Tensioner Kit ..... | 106-7611    |
| Left-Hand Track Tensioner Kit .....  | 106-7612    |
| Road Wheel Kit.....                  | 106-7620    |
| Road Wheel Kit (5-Pack) .....        | 106-7627    |
| Wheel-Drive.....                     | 106-7710-03 |
| Reference Guide Kit .....            | 107-9310    |
| Replacement Hood Latch Kit .....     | 108-4650    |
| Rear Cover Kit .....                 | 108-4657    |
| Ce Decal Kit.....                    | 22362       |



**Count on it.**