Form No. 3361-442 Rev B

TORO®

Count on it.

Parts Catalog

TX 427

Compact Utility Loader

Model No. 22321—Serial No. 290000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3361-442 B

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

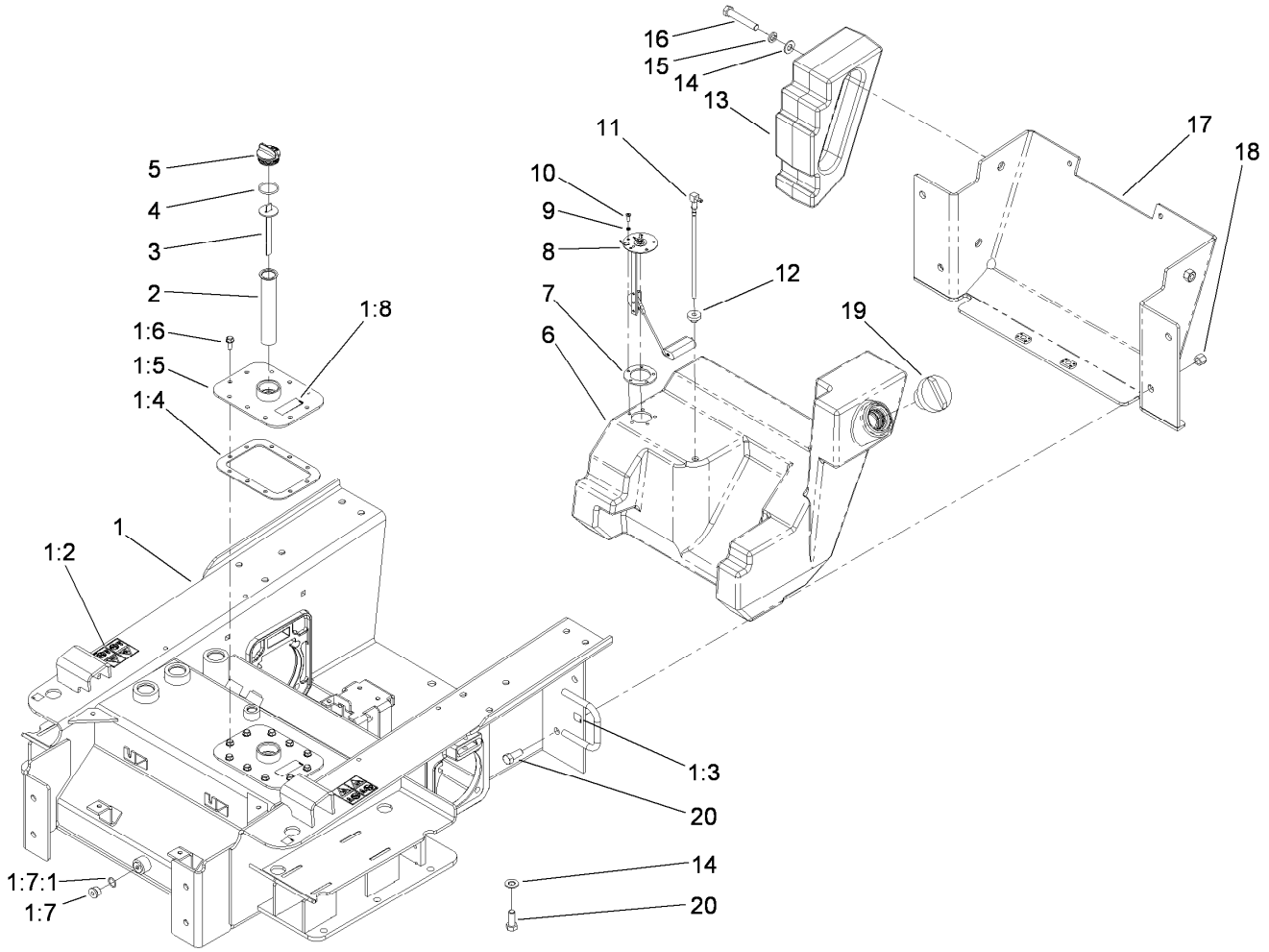
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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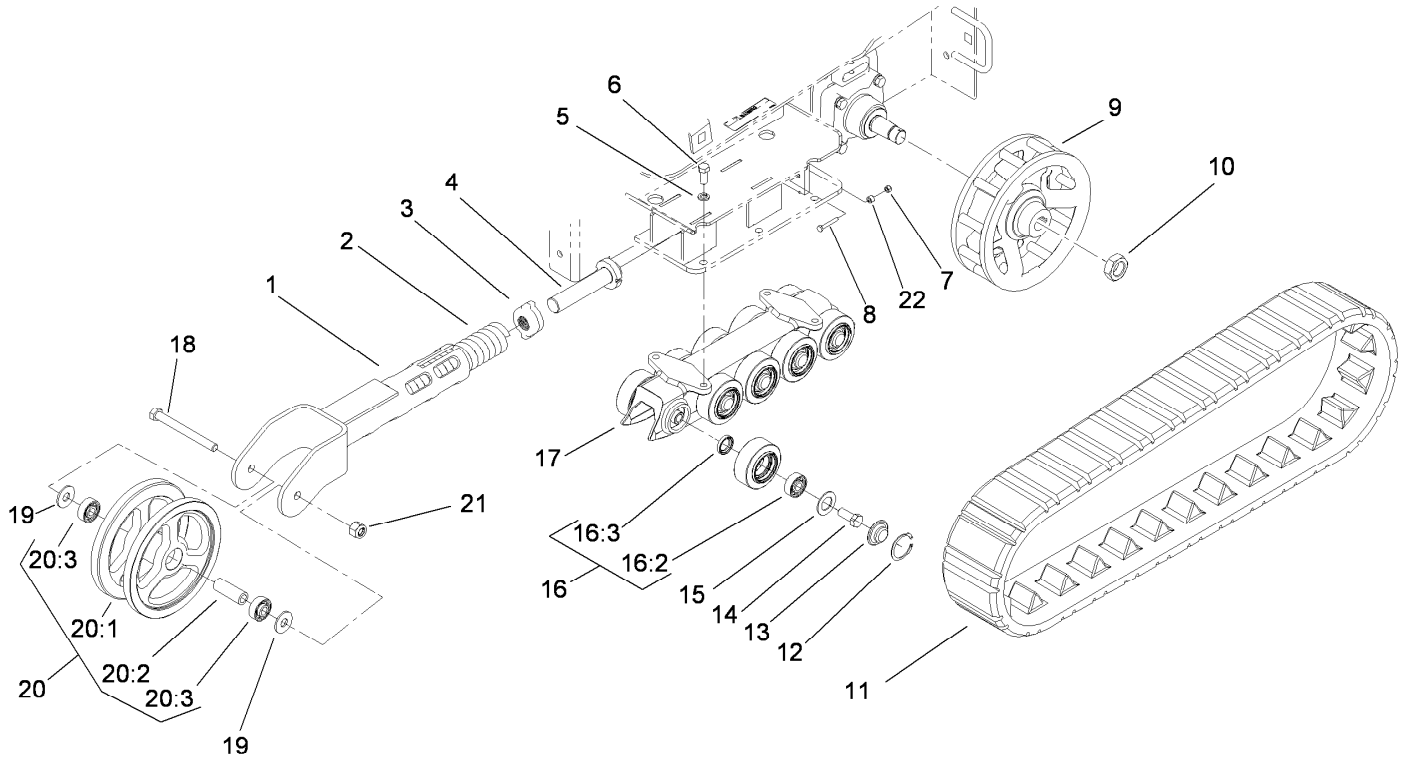
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Main Frame and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	115-4853	1	Chassis ASM
1:2	100-4650	2	Decal-Warning
1:3	93-9084	4	Decal-Point, Lift
1:4	100-1253	1	Gasket-Cover, Access
1:5	104-8389-01	1	Tank Cover ASM
1:6	98-9940	10	Screw-HHF
1:7	353-988	2	Plug-Hex
1:7:1	237-79	1	O-Ring
1:8	93-6686	1	Decal-Oil, HYD
2	61-2790	1	Filter-Screen
3	100-2097	1	Dipstick-Oil
4	237-123	1	O-Ring
5	93-7498	1	Plug-Plastic
6	115-0799	1	Tank-Fuel

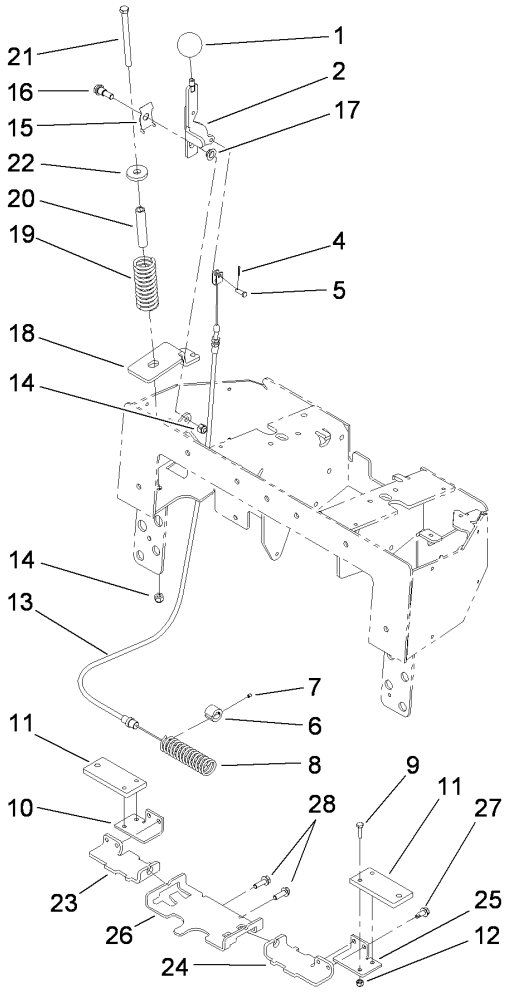
Ref.	Part Number	Qty.	Description
7	113372	1	Gasket-Sender, Fuel
8	100-1298	1	Sender-Fuel
9	3253-17	5	Washer-Lock
10	3250-31	5	Screw-PPH
11	98-0185	1	Pipe-Stand
12	46-6560	1	Bushing
13	99-6165-01	2	Counterweight-Rear
14	3256-26	6	Washer-Flat
15	3253-7	4	Washer-Lock
16	325-12	4	Screw-HH
17	115-4565-01	1	Cover-Rear
18	3296-23	4	Nut-Lock, NI
19	115-5304	1	Cap-Fuel
20	325-5	6	Screw-HH



Track and Traction Assembly

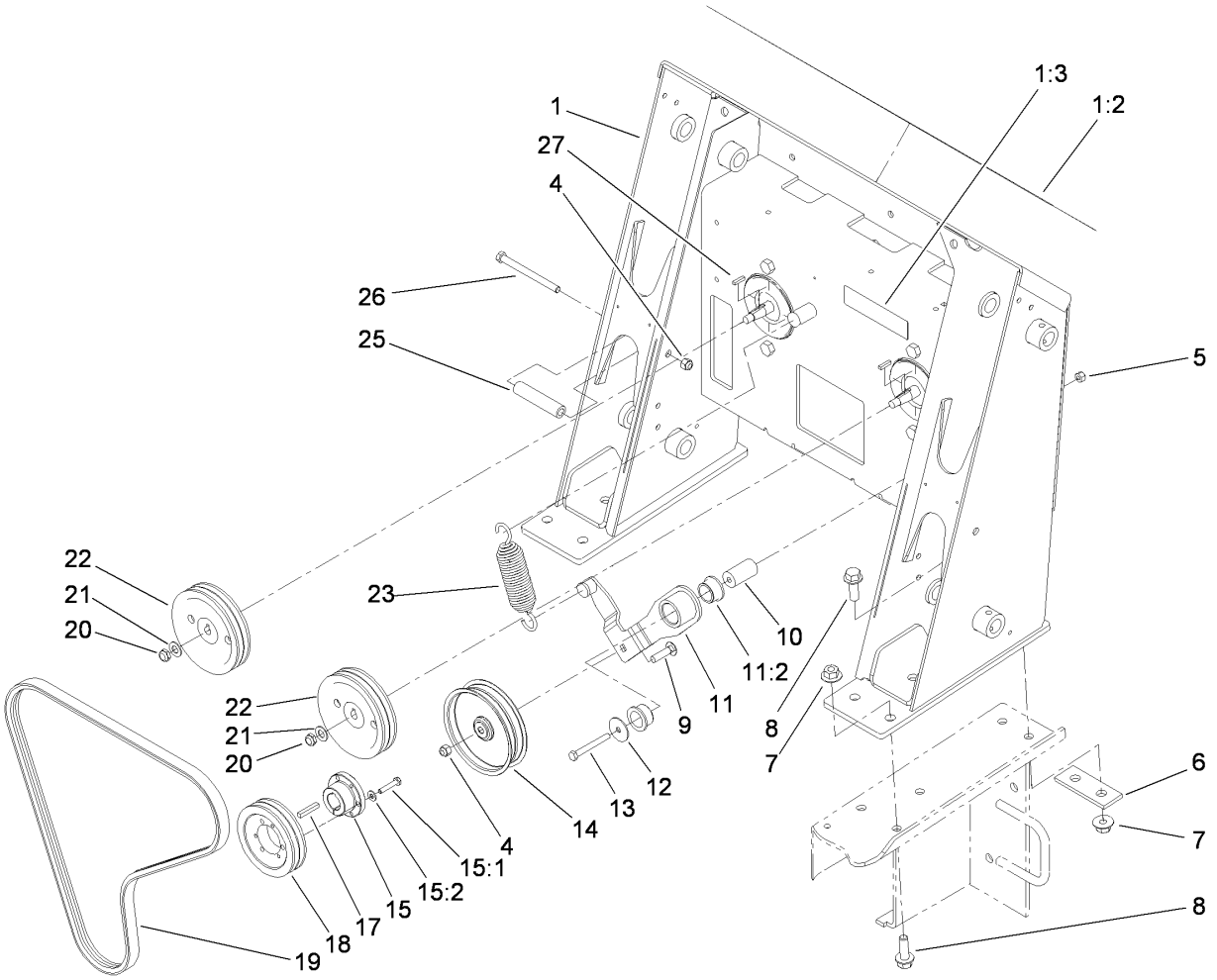
Ref.	*Part Number*	*Qty.*	*Description*
1	108-4691-03	2	Arm-Tensioner
2	95-3624	2	Spring-Compression
3	108-4664	2	Block-Tensioner
4	98-9846	2	Bolt-Tensioner
5	3253-7	8	Washer-Lock
6	325-5	8	Screw-HH
7	32128-32	2	Nut-HHF
8	321-37	2	Screw-HH
9	108-5643-03	2	Wheel-Drive
10	107-9319	2	Nut-Hex
11	98-9800	2	Track
12	106-7595	20	Ring-Snap, Internal
13	106-7557	20	Cap-Wheel, Bearing
14	327-4	20	Screw-HH

Ref.	*Part Number*	*Qty.*	*Description*
15	106-7585	20	Gasket-Bogie
16	106-7621	20	Road Wheel ASM
16:2	93-4237	1	Bearing
16:3	253-118	1	Seal-Oil
17	106-7590-03	2	Guide-Track
18	327-17	2	Screw-HH
19	3256-7	4	Washer-Flat
20	104-5745	2	Tensioner Wheel ASM
20:1	104-5747-03	1	Wheel-Tensioner
20:2	98-9835	1	Spacer-Wheel, Tensioner
20:3	93-4237	2	Bearing
21	3296-24	2	Nut-Hex
22	98-4799	2	Spacer



Parking Brake Assembly

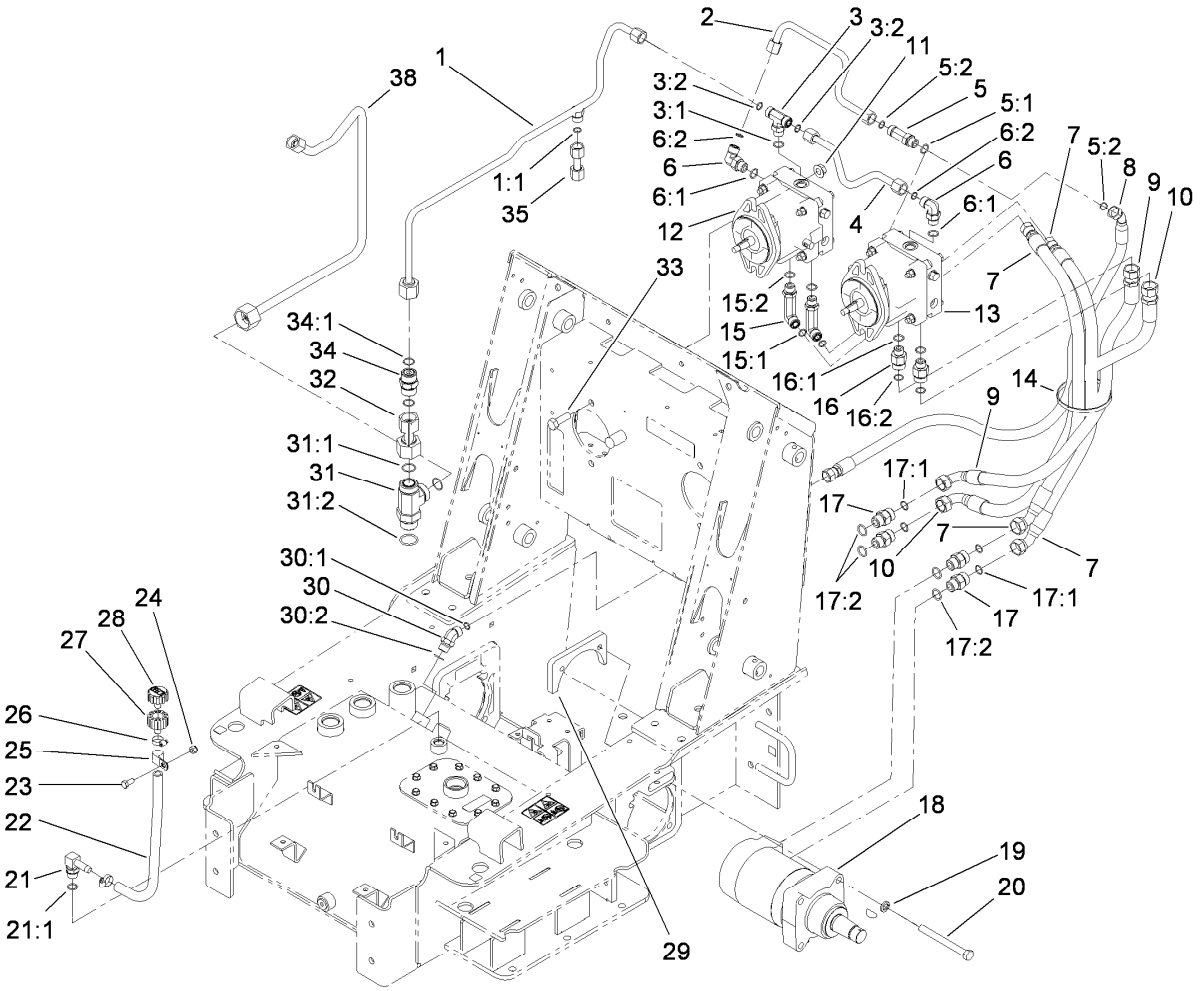
Ref.	Part Number	Qty.	Description
1	233-21	1	Knob
2	112-2694-03	1	Handle-Brake
4	3272-1	1	Pin-Cotter
5	283-67	1	Pin-Clevis
6	100-6274	2	Tube-Guide
7	3245-20	2	Screw-Set
8	100-1678	1	Spring
9	321-6	4	Screw-HH
10	112-2789-03	1	Bar-Link, Brake RH
11	112-2735-03	2	Plate-Brake
12	3296-42	4	Nut-Lock, NI
13	112-2791	1	Cable-Brake
14	3296-39	2	Nut-Lock, NI
15	112-2695	1	Spring-Leaf
16	94-6177	1	Bolt-Shoulder
17	93-2368	1	Bushing-Flange
18	115-4854-03	1	Bracket-Cable, Spring
19	114-1254	1	Spring-Compression
20	114-1255	1	Spacer-Spring
21	323-21	1	Screw-HH
22	98-0691	1	Washer-Hardened
23	112-2788-03	1	Bracket-Mounting, Brake RH
24	112-2733-03	1	Bracket-Mounting, Brake LH
25	112-2734-03	1	Bar-Link, Brake LH
26	110-0224-03	1	Support-Bar, Brake
27	32104-32	4	Screw-HWH
28	3234-17	2	Screw-HHF



Loader Tower and Pulley Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-0758	1	Loader Tower ASM
1:2	115-4863	1	Decal-Panel, Control
1:3	93-7814	1	Decal-Danger
4	3296-39	3	Nut-Lock, NI
5	3296-29	1	Nut-Lock, NI
6	100-6123-01	2	Plate-Stiffener
7	32128-52	10	Nut-Lock, Flange
8	100-6116	10	Screw-HHF
9	3231-26	1	Screw-CARR
10	104-5739	1	Spacer-Mounting
11	99-6167	1	Idler Arm ASM
11:2	256-132	2	Bushing-Flange
12	3256-68	1	Washer-Flat
13	322-13	1	Screw-HH

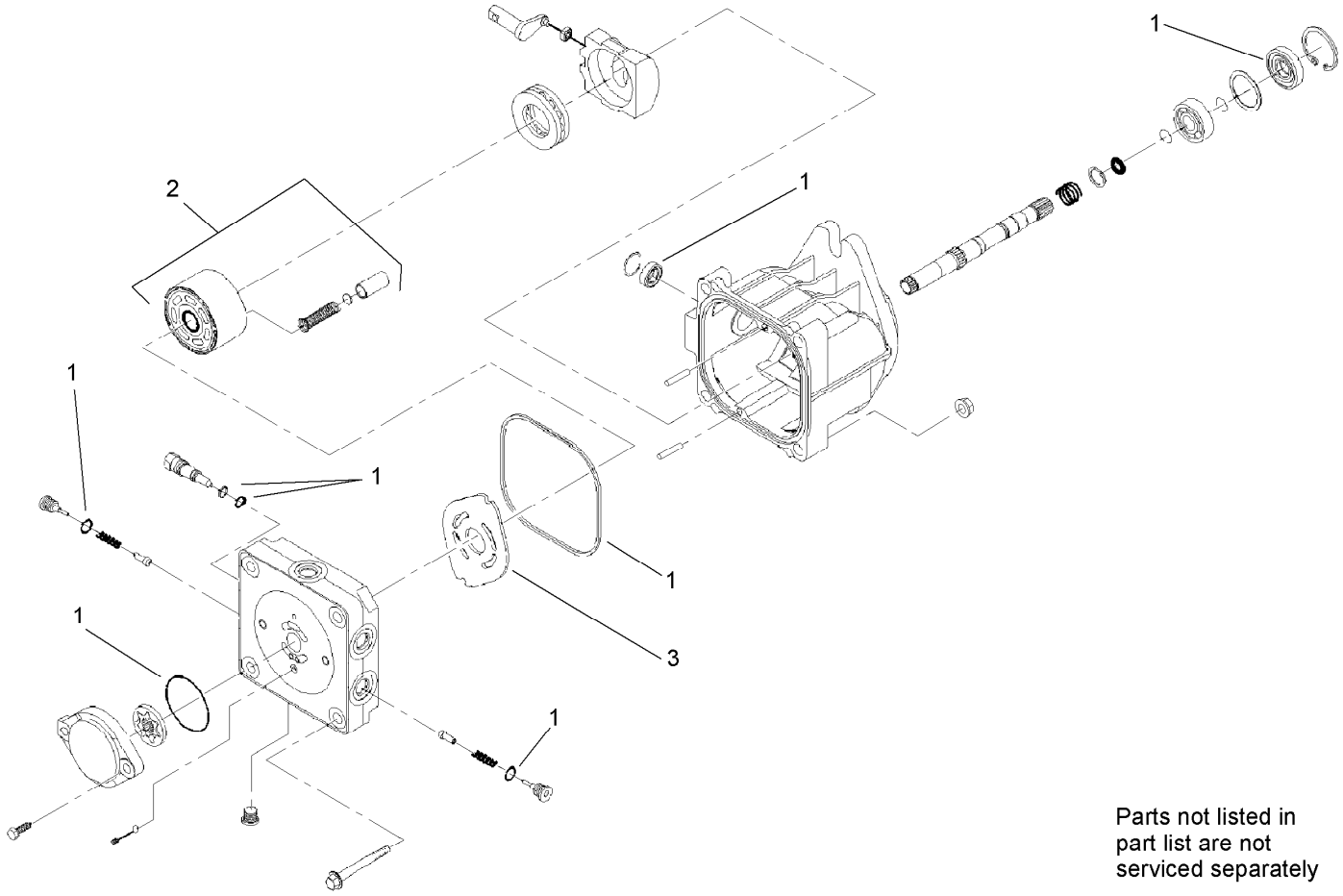
Ref.	*Part Number*	*Qty.*	*Description*
14	95-3707	1	Pulley-Idler
15	61-3340	1	Bushing
15:1	321-13	3	Screw-HH
15:2	3253-2	3	Washer-Lock
17	67-7490	1	Key-Square
18	61-3330	1	Pulley
19	95-3611	1	V-Belt
20	3296-38	2	Nut-Lock, NI
21	3256-25	2	Washer-Flat
22	106-5710-03	2	Pulley
23	105-0383	1	Spring-Extension
25	100-1271	2	Tube-Spacer
26	323-23	2	Screw-HH
27	3-6168	2	Key



Traction Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	108-4665	1	HYD Tube ASM
1:1	237-30	1	O-Ring
2	98-0200	1	Tube-HYD
3	340-157	1	Fitting-HYD, Tee
3:1	237-79	1	O-Ring
3:2	237-30	2	O-Ring
4	106-9330	1	Tube-HYD
5	340-109	1	Fitting-Tee
5:1	237-79	1	O-Ring
5:2	237-30	2	O-Ring
6	340-98	2	Fitting-Elbow, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	98-0233	2	Hose-HYD
8	98-0201	1	Hose-HYD
9	115-4826	1	Hose-HYD
10	115-4829	1	Hose-HYD
11	32128-23	4	Nut-HF
12	106-5706	1	RH HYD Pump ASM
13	106-5705	1	LH HYD Pump ASM
14	3334-945	1	Tie-Cable
15	99-6160	2	Fitting-Elbow, 90 Long
15:1	237-30	1	O-Ring
15:2	237-79	1	O-Ring
16	340-155	2	Fitting-Straight
16:1	237-79	1	O-Ring
16:2	237-151	1	O-Ring
17	340-7	4	Fitting-Straight

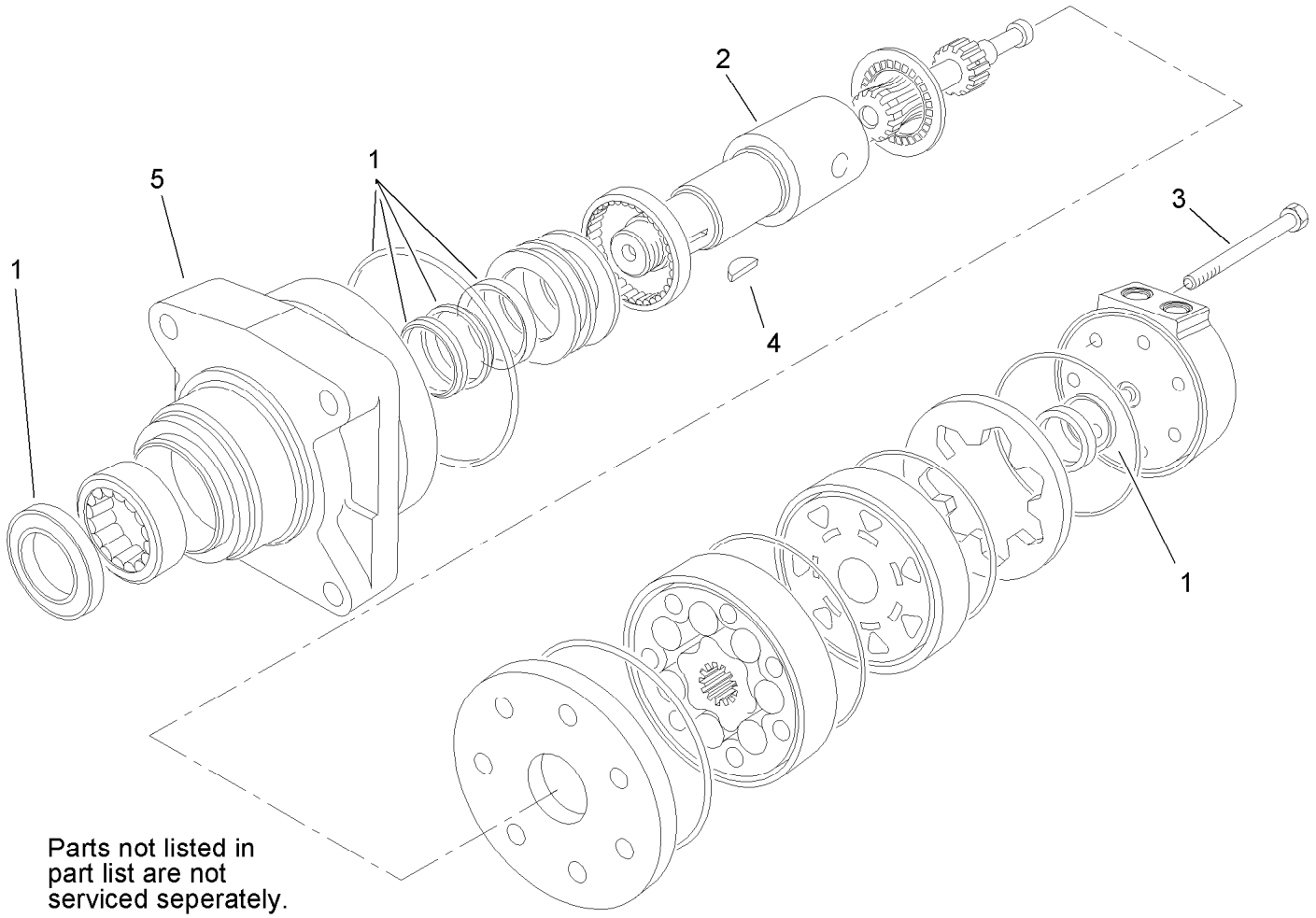
Ref.	Part Number	Qty.	Description
17:1	237-65	1	O-Ring
17:2	237-80	1	O-Ring
18	106-7654	2	HYD Motor ASM
19	3253-7	8	Washer-Lock
20	115-4845	8	Screw-HH, TAP
21	354-120	1	Fitting-Elbow, 90
21:1	237-79	1	O-Ring
22	106-5709	1	Hose-Vent
23	3234-42	1	Screw-HHF
24	3296-39	1	Nut-Lock, NI
25	2412-4	1	Clamp-R
26	2412-36	2	Clamp-Hose
27	92-8020	1	Adapter-Breather
28	68-6150	1	Breather
29	98-2763-03	2	Plate-Mounting
30	340-101	1	Fitting-HYD, 45 DEG
30:1	237-30	1	O-Ring
30:2	237-79	1	O-Ring
31	104-3795	1	Fitting-Tee
31:1	340-65	2	O-Ring
31:2	237-146	1	O-Ring
32	105-0226	1	Tube-HYD
33	325-6	4	Screw-HH
34	99-6161	1	HYD Check Valve ASM
34:1	237-58	2	O-Ring
35	108-4666	1	Tube-HYD
38	106-9332	1	HYD Tube ASM



Parts not listed in part list are not serviced separately

Hydraulic Pump Assembly No. 106-5705 and 106-5706

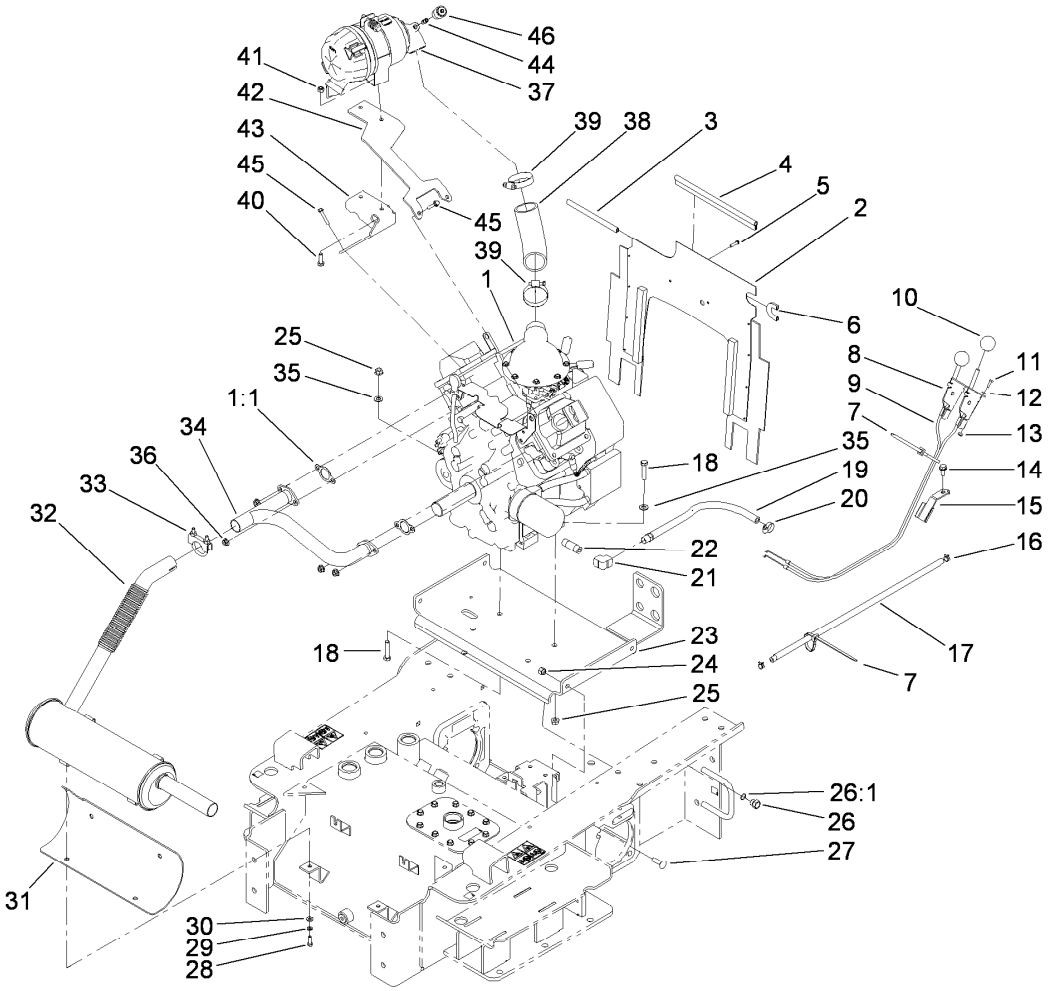
Ref.	*Part Number*	*Qty.*	*Description*
1	100-6110	1	Overhaul Seal Kit
2	94-1913	1	Cylinder Block ASM
3	100-6112	1	Plate-Valve



Parts not listed in part list are not serviced seperately.

Hydraulic Motor Assembly No. 106-7654

Ref.	*Part Number*	*Qty.*	*Description*
1	100-6131	1	Seal Kit
2	106-7645	1	Coupling-Shaft
3	100-4241	7	Screw-HH
4	3257-42	1	Key-Woodruff
5	108-5634	1	Motor Housing ASM

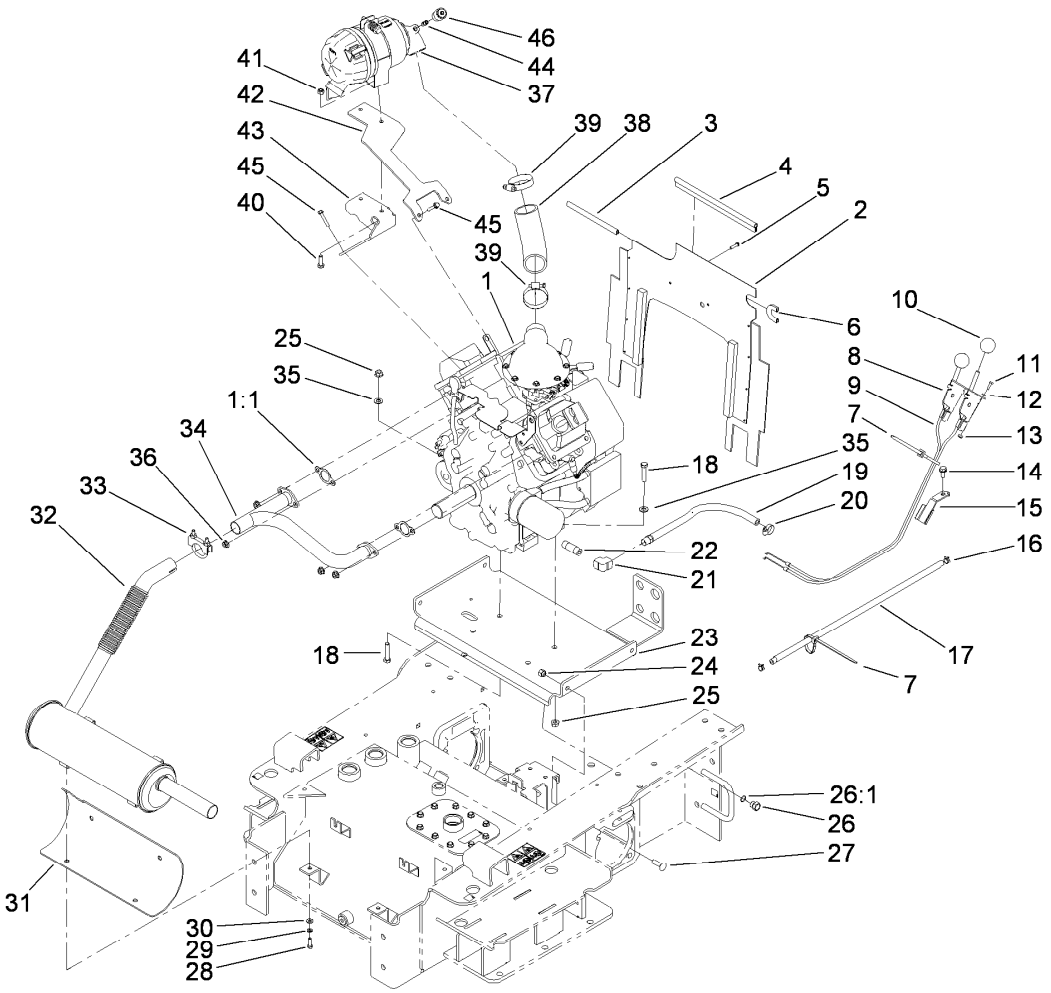


Engine and Mount Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch740-3126 ●■
1:1	93-0350	2	Gasket-Exhaust
2	114-8725	1	Baffle-Engine
3	105-0378	1	Seal-Strip, 6.5 Inch
4	115-4837	1	Strip-Seal, 10.5 Inch
5	32144-36	2	Screw-PPH
6	105-0377	1	Seal-Strip, 3 Inch
7	3290-378	2	Tie-Cable
8	108-9730	2	Lever-Control
9	108-4679	2	Cable-Throttle/Choke
10	233-42	2	Knob
11	3290-134	4	Screw
12	3256-51	4	Washer-Flat
13	3296-2	4	Nut-Lock, NI
14	32144-11	1	Screw-HWH
15	100-1299-03	1	Guide-Cable
16	2412-98	2	Clamp-Hose
17	109-0301	1	Hose-Fuel
18	323-53	4	Screw-HH
19	100-1256	1	Oil Hose ASM
20	2412-36	1	Clamp-Hose
21	94-9650	1	Elbow-90 DEG
22	289-42	1	Nipple
23	114-1288-03	1	Plate-Mounting, Engine
24	3296-39	4	Nut-Lock, NI
25	32128-21	4	Nut-HF Lock
26	353-508	1	Plug-HH
26:1	237-42	1	O-Ring
27	3231-28	4	Screw-CARR
28	321-5	4	Screw-HH
29	3253-3	4	Washer-Lock
30	3256-78	4	Washer-Flat
31	98-2762	1	Shield-Heat, Muffler
32	105-0249	1	Muffler
33	2112-11	1	Clamp-Muffler
34	110-0150	1	Manifold-Crossover
35	48-9220	4	Washer-Flat
36	112-2844	4	Nut-HF
37	99-3160	1	Air Cleaner ASM
38	114-8734	1	Hose-Air Cleaner
39	2412-92	2	Clamp-Hose
40	322-5	2	Screw-HH
41	3296-29	2	Nut-Lock, NI
42	115-4850-03	1	Bracket-Left Support, Air Filter
43	115-4851-03	1	Bracket-Right Support, Air Filter
44	105-4292	1	Nipple-Pipe

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

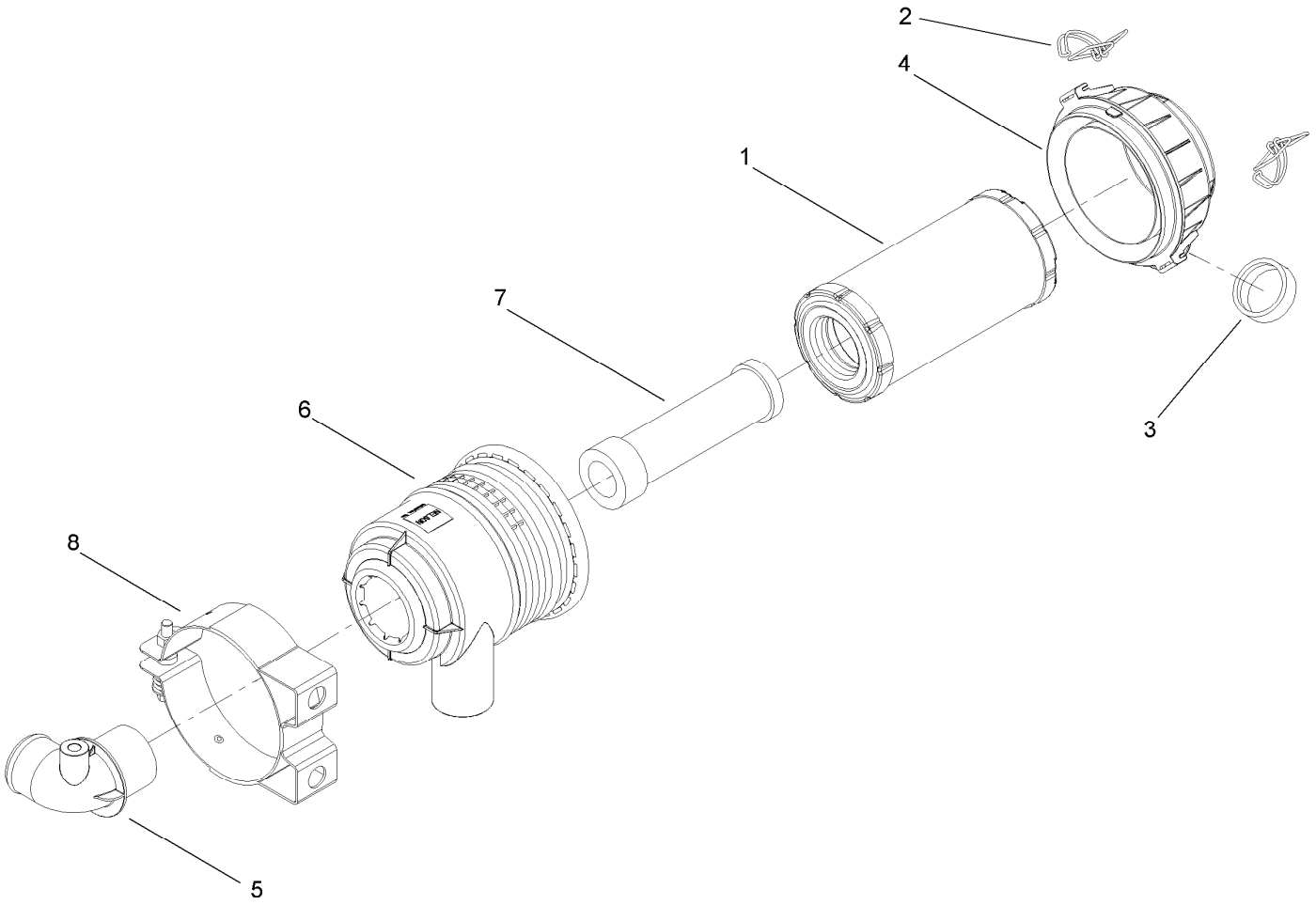


Engine and Mount Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
45	33103-035	4	Screw-HHF
46	93-9164	1	Indicator-Mini

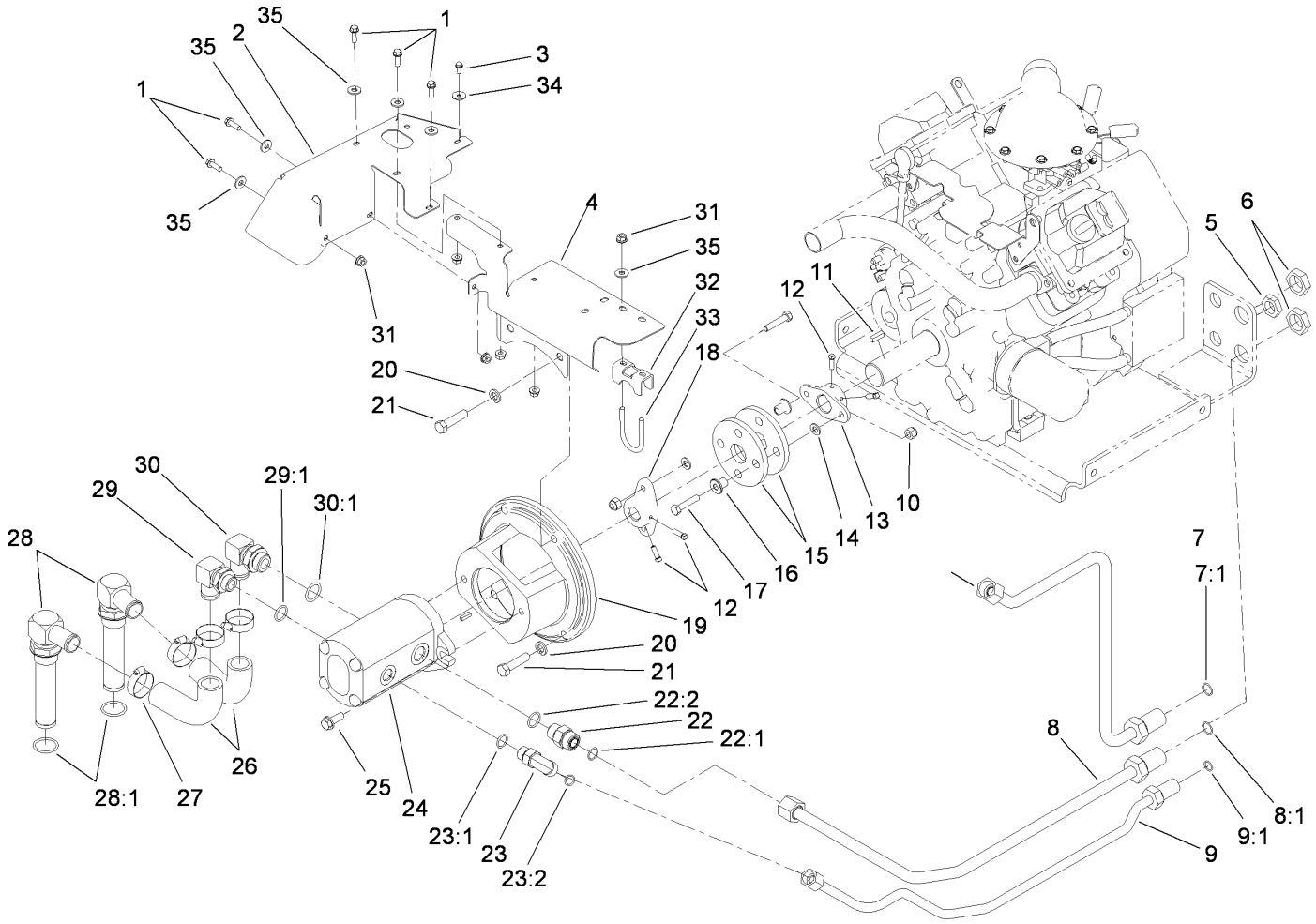
● Not serviced separately

■ Obtain parts from www.kohlerplus.com



Air Cleaner Assembly No. 99-3160

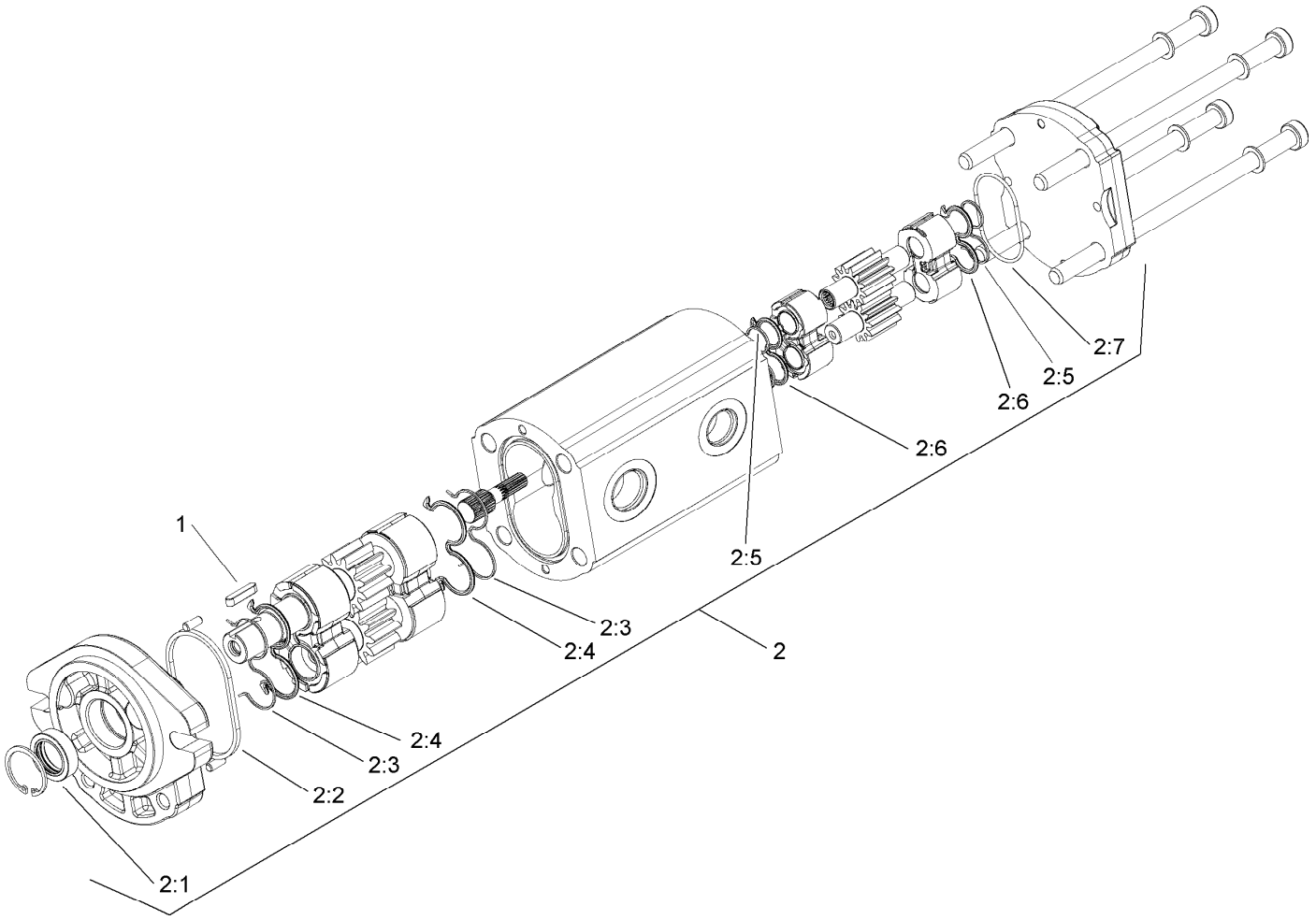
Ref.	*Part Number*	*Qty.*	*Description*
1	99-3173	1	Element-Filter, Air
2	99-3174	2	Clip-Cleaner, Air
3	99-3175	1	Valve-Ejector, Dust
4	99-3176	1	Cover
5	99-3183	1	Tube ASM
6	99-3184	1	Housing
7	99-3198	1	Filter-Safety
8	99-3197	1	Mounting Bracket ASM



Hydraulic Pump and Filter Assembly

Ref.	Part Number	Qty.	Description
1	32105-15	5	Screw-HWH
2	112-2667	1	Shield-Heat
3	32144-112	1	Screw-HWH
4	112-2666	1	Shield-Heat
5	340-127	1	Nut-Bulkhead
6	340-74	2	Nut-Lock, Bulkhead
7	106-9333	1	HYD Tube ASM
7:1	237-65	1	O-Ring
8	98-2783	1	HYD Tube ASM
8:1	237-65	1	O-Ring
9	106-9393	1	HYD Tube ASM
9:1	237-30	1	O-Ring
10	3296-29	4	Nut-Lock, NI
11	10-7070	1	Key-Square
12	3241-6	4	Screw-SQH
13	110-5236	1	Hub-Engine
14	3256-23	4	Washer-Plain
15	115-4523	2	Coupling-Rubber
16	71-4411	4	Spacer
17	322-8	4	Screw-HH
18	110-9695	1	Hub-Pump
19	98-2751-03	1	Mount-Pump
20	3253-6	4	Washer-Lock

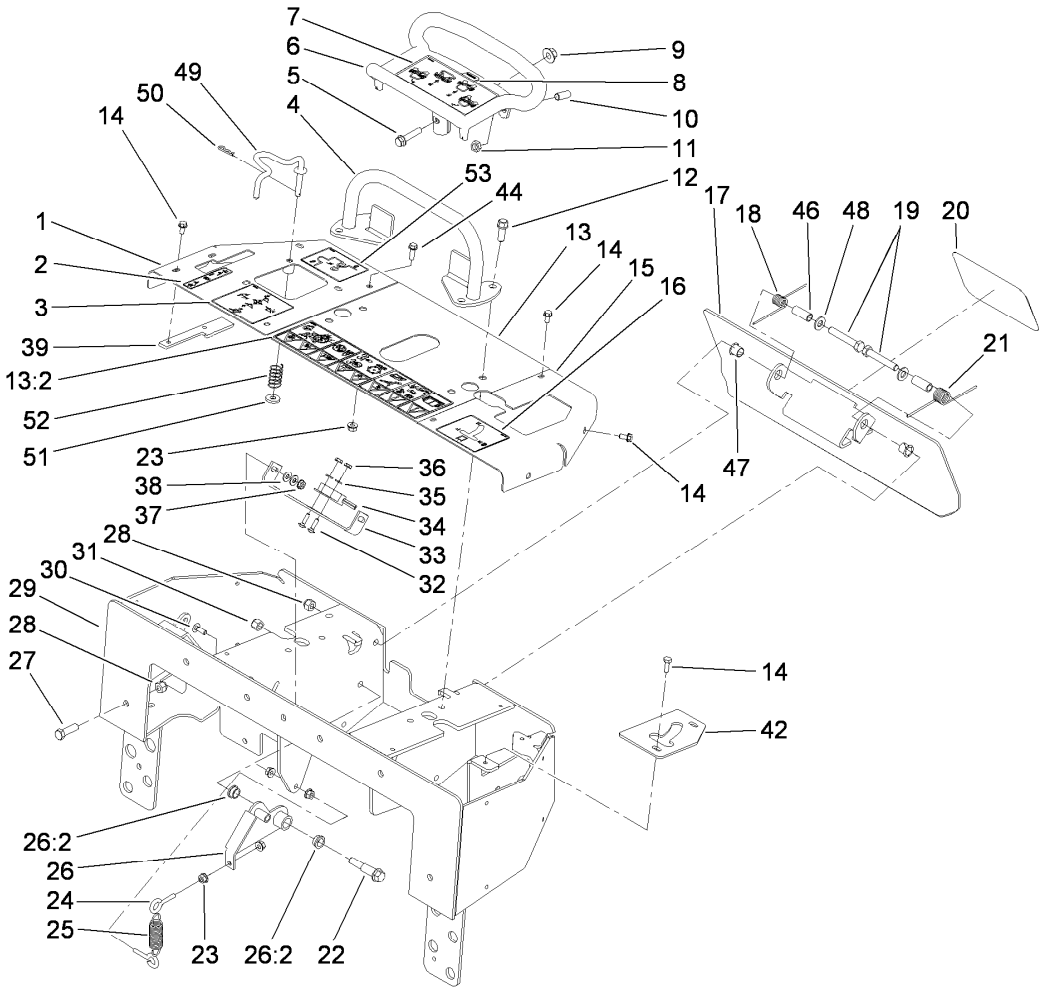
Ref.	Part Number	Qty.	Description
21	324-7	4	Screw-HH
22	340-7	1	Fitting-Straight
22:1	237-65	1	O-Ring
22:2	237-80	1	O-Ring
23	340-98	1	Fitting-Elbow, 90 DEG
23:1	237-79	1	O-Ring
23:2	237-30	1	O-Ring
24	106-7650	1	HYD Pump ASM
25	66-9300	2	Screw-HHF
26	105-0201	2	Hose-Suction, Formed
27	2412-34	4	Clamp-Hose
28	105-0204	2	Strainer Fitting ASM
28:1	237-146	1	O-Ring
29	61-2710	1	Stem-Hose, 90 DEG
29:1	237-117	1	O-Ring
30	100-4202	1	Fitting-90
30:1	237-81	1	O-Ring
31	32128-32	7	Nut-HHF
32	112-2688	1	Clamp-Pipe
33	112-2689	1	U-Bolt
34	3256-61	1	Washer-Flat
35	3256-2	7	Washer-Flat



Hydraulic Gear Pump Assembly No. 106-7650

Ref.	*Part Number*	*Qty.*	*Description*
1	100-4238	1	Key-Square
2	107-9316	1	Seal Kit
2:1		1	Seal-Shaft ●
2:2		1	Seal-Square ●
2:3		2	Ring-Backup ●
2:4		2	Seal-Gear ●
2:5		2	Ring-Backup ●
2:6		2	Seal-Gear, Rear ●
2:7		1	O-Ring ●

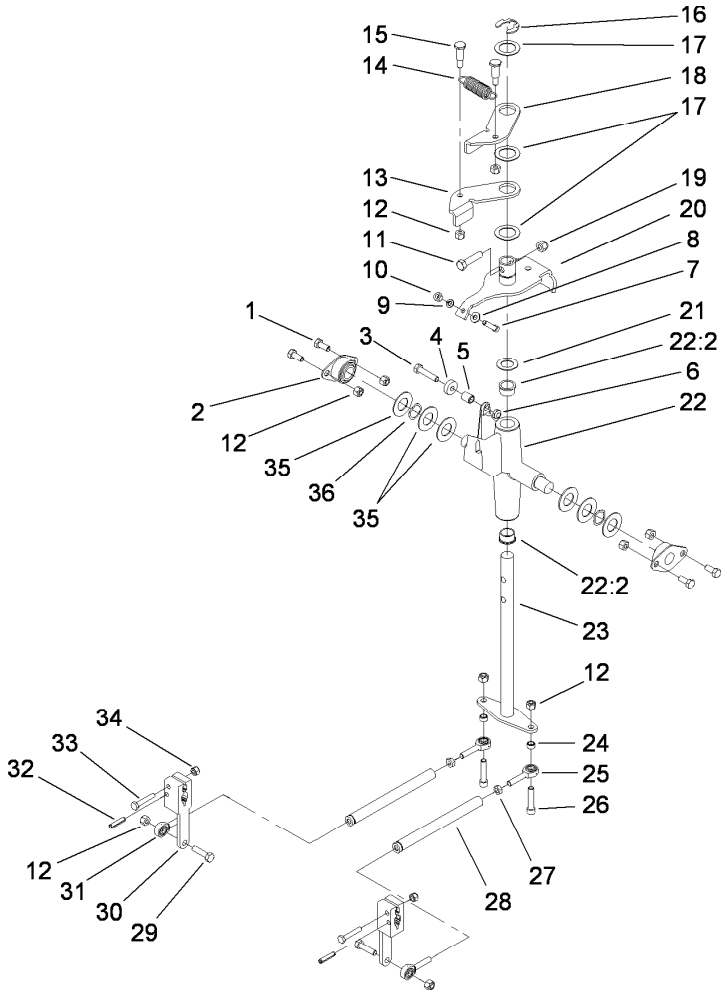
● Not serviced separately



Control Panel Assembly

Ref.	Part Number	Qty.	Description
1	115-4836-01	1	Panel-RH
2	115-4859	1	Decal-Brake
3	115-4857	1	Decal-Control, Loader
4	106-7715	1	Bar-Reference
5	3234-18	1	Screw-HHF
6	106-7614-03	1	Handle-Control
7	115-4020	1	Decal-Traction
8	98-1459	1	Decal
9	32128-43	1	Nut-Flange
10	3247-6	2	Screw-Set
11	3218-3	2	Nut-Jam
12	95-1726	4	Screw-Taptite
13	108-4643	1	Center Panel ASM
13:2	115-4860	1	Decal-Danger
14	9266714	11	Screw-HWH
15	112-2737-01	1	Panel-LH
16	115-4861	1	Decal-Control, Auxiliary
17	112-2786-03	1	Plate-Reverse
18	98-8425	1	Spring-Torsion, LH
19	323-11	2	Screw-HH
20	105-1217	1	Decal
21	98-8424	1	Spring-Torsion, RH
22	66-0560	1	Bolt-Shoulder
23	32128-32	5	Nut-HHF
24	71-2870	2	Bolt-Eye
25	108-4724	1	Spring-Extension

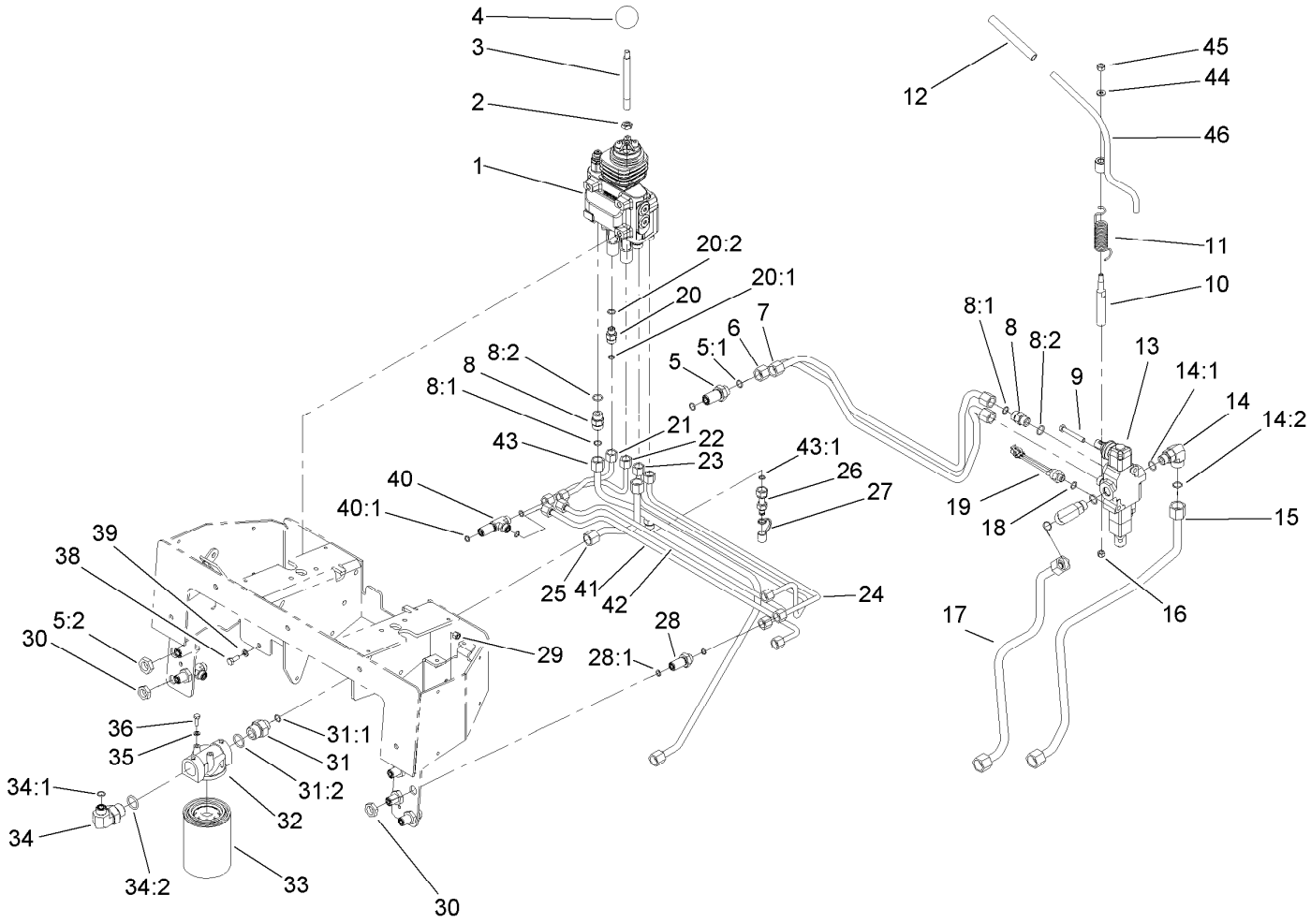
Ref.	Part Number	Qty.	Description
26	100-4203	1	Neutral Centering Lever ASM
26:2	256-156	2	Bushing-Flange
27	323-7	5	Screw-HH
28	3296-39	7	Nut-Lock, NI
29	110-0228-01	1	Panel-Control
30	3229-1	2	Screw-CARR
31	3296-6	1	Nut-Lock
32	3229-20	2	Screw-CARR
33	100-1263	1	Plate-Switch
34	100-1270	1	Switch-Proximity
35	3256-51	2	Washer-Flat
36	32149-7	2	Nut-Keps
37	32149-2	2	Nut-Keps
38	3256-22	4	Washer-Flat
39	112-2691-01	1	Plate-Locking, Brake
42	112-2749-01	1	Plate-Stop
44	32105-15	1	Screw-HWH
46	114-1337	2	Spacer-Spring
47	256-257	2	Bushing-Nyliner
48	3256-24	2	Washer-Plain
49	115-4580	1	Rod-Interlock
50	3290-307	1	Pin-Cotter
51	88-7200	1	Washer-Flat
52	85-6750	1	Spring-Control
53	115-4862	1	Decal-Loader Lock



Traction Control Assembly

Ref.	Part Number	Qty.	Description
1	322-3	4	Screw-HH
2	68-2970	2	Bushing
3	322-7	1	Screw-HH
4	251-259	1	Bearing-Ball
5	88-7450	1	Spacer-Lever, Control
6	3296-47	1	Nut-Lock,NI
7	3274-51	1	Screw-HSH
8	3256-22	1	Washer-Flat
9	3253-3	1	Washer-Lock
10	3217-5	1	Nut-Hex
11	323-8	1	Screw-HH
12	3296-29	10	Nut-Lock, NI
13	98-8407	1	Lever-Return, RH
14	108-4724	1	Spring-Extension
15	63-2650	2	Screw-Shoulder
16	32151-91	1	Ring-Retaining
17	108-9743	3	Washer-Plain
18	98-8408	1	Lever-Return, LH
19	3296-39	1	Nut-Lock, NI

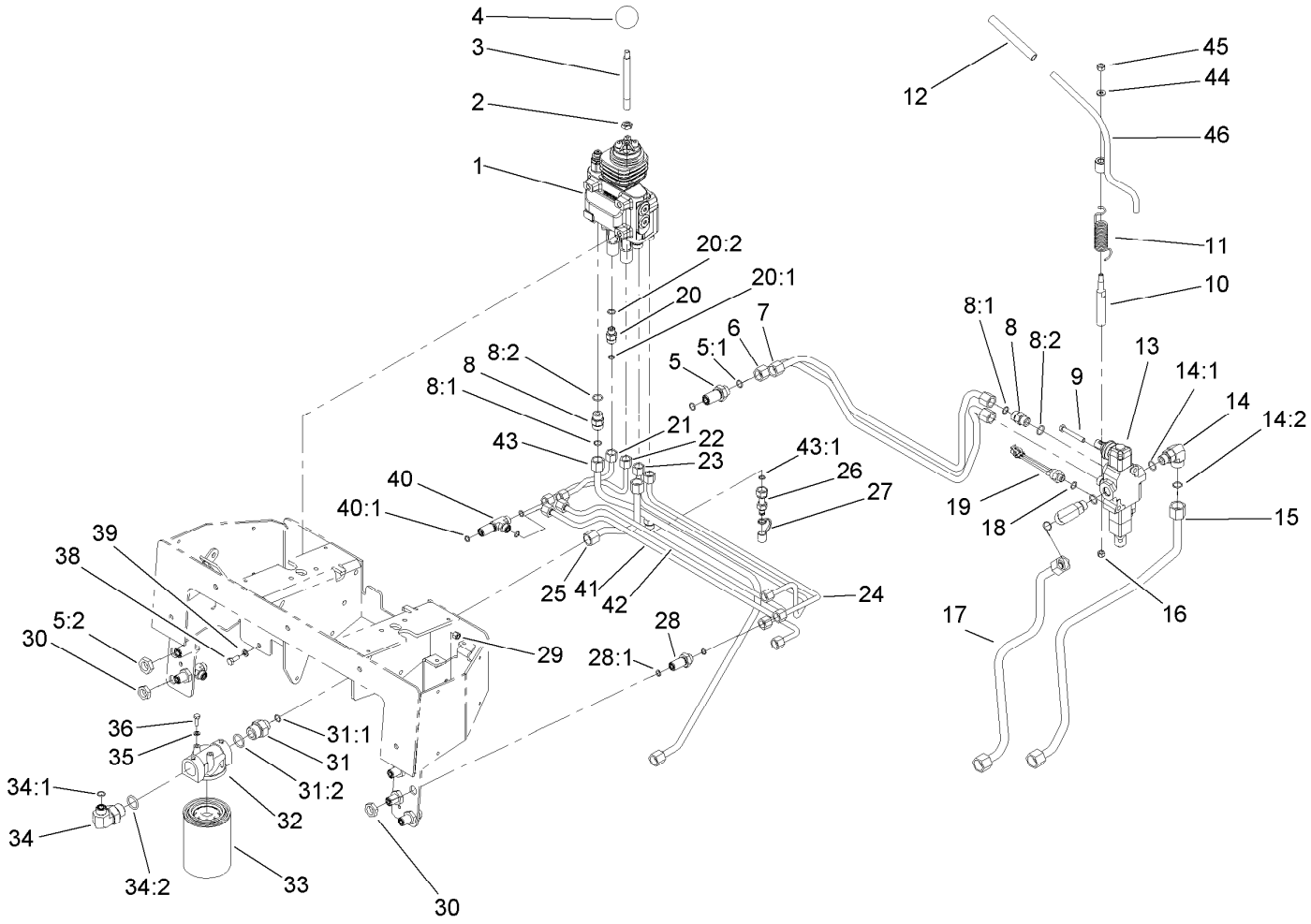
Ref.	Part Number	Qty.	Description
20	112-2783	1	Lever-Pivot
21	257-8	1	Washer-Thrust
22	106-5737	1	Control Support ASM
22:2	256-252	2	Bearing-Flange
23	106-5745	1	Drive Rod ASM
24	92-3133	2	Spacer-Lever, Traction
25	2411-52	2	Bearing-Rod End, RH
26	3274-83	2	Screw-HSH
27	3220-2	2	Nut-Jam
28	95-3711	2	Rod-Linkage
29	322-6	2	Screw-HH
30	106-5739	2	Arm-Control, Pump
31	2411-53	2	Bearing-Rod End, LH
32	100-5440	2	Pin-Spring, Slotted
33	321-9	2	Screw-HH
34	3296-42	2	Nut-Lock, NI
35	3256-39	8	Washer-Flat
36	95-3703	2	Washer-Spring, Wave



Principal Hydraulic Assembly

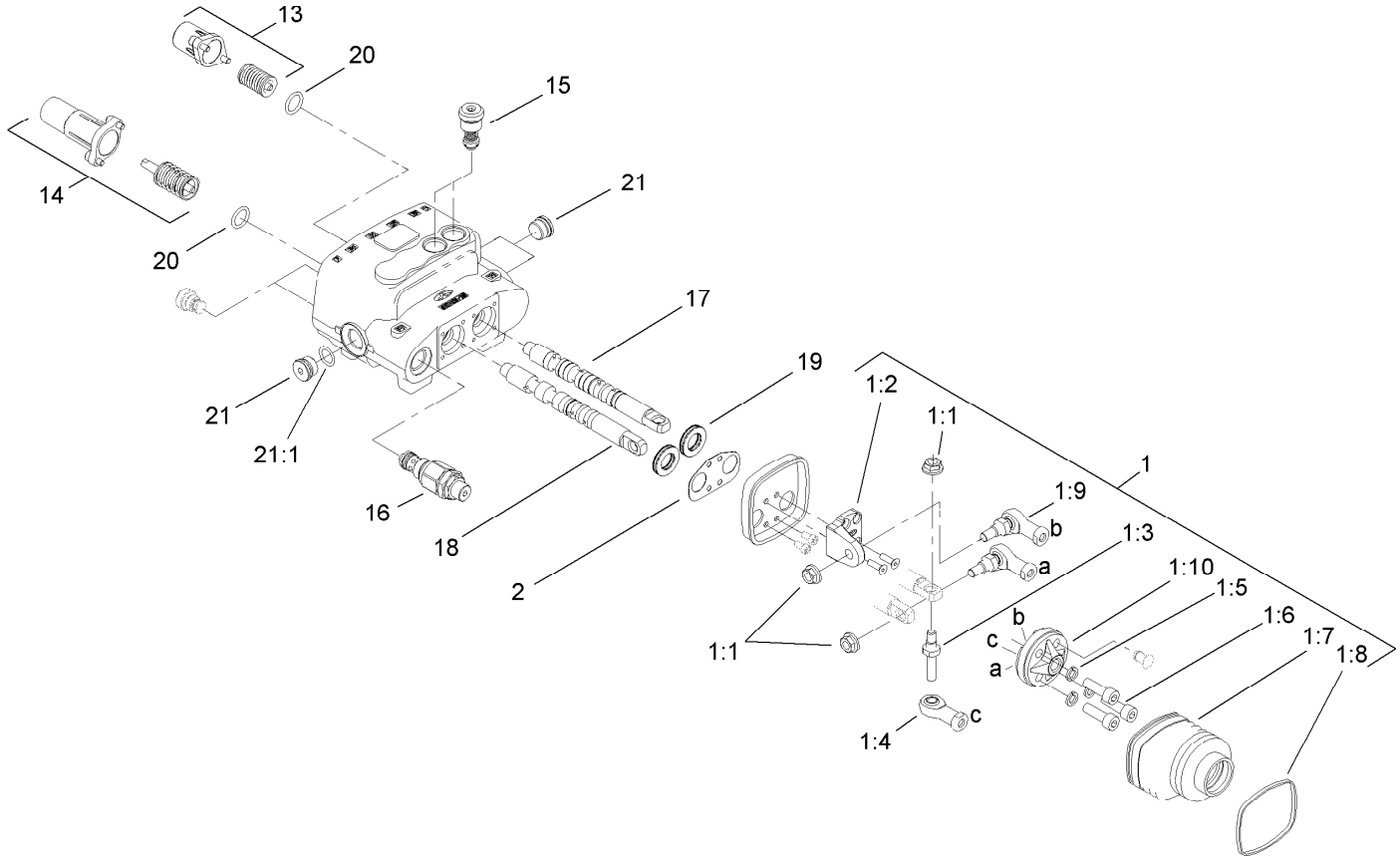
Ref.	Part Number	Qty.	Description
1	106-9307	1	2 Spool Valve ASM
2	51-2070	1	Nut
3	108-4675	1	Shaft-Handle, Loader
4	233-21	1	Knob
5	340-161	2	Fitting-Bulkhead
5:1	237-30	2	O-Ring
5:2	340-127	1	Nut-Bulkhead
6	106-9310	1	Tube-HYD
7	106-9311	1	Tube-HYD
8	340-4	4	Fitting-Straight
8:1	237-30	1	O-Ring
8:2	237-79	1	O-Ring
9	322-11	2	Screw-HH
10	104-2827	1	Spacer-Hiflo
11	112-2738	1	Spring-Torsion
12	112-2605	1	Grip-Rubber
13	104-2831	1	1 Spool Valve ASM
14	340-153	2	Fitting-Elbow, 90 DEG
14:1	237-79	1	O-Ring
14:2	237-151	1	O-Ring
15	106-9309	1	Tube-HYD
16	48-7740	1	Screw
17	104-5707	1	Tube-HYD
18	237-42	1	O-Ring
19	72-4310	1	Switch-Ball
20	340-2	4	Fitting-Straight
20:1	237-22	1	O-Ring

Ref.	Part Number	Qty.	Description
20:2	237-42	1	O-Ring
21	106-9315	1	Tube-HYD
22	106-9313	1	Tube-HYD
23	106-9312	1	Tube-HYD
24	106-9314	1	Tube-HYD
25	106-9385	1	Tube-HYD
26	86-5480	1	Nipple-Test
27	354-79	1	Cap-Dust
28	340-71	4	Fitting-Straight, Bulkhead
28:1	237-22	2	O-Ring
29	3296-29	2	Nut-Lock, NI
30	340-70	6	Nut-Lock
31	100-4240	1	Fitting-STR
31:1	237-30	1	O-Ring
31:2	237-81	1	O-Ring
32	92-5821	1	Head-Filter
33	86-3010	2	Filter-Oil
34	340-131	1	Fitting-HYD, 90 DEG
34:1	237-30	1	O-Ring
34:2	237-81	1	O-Ring
35	3253-3	2	Washer-Lock
36	321-4	2	Screw-HH
38	322-3	3	Screw-HH
39	3253-4	3	Washer-Lock
40	340-68	2	Fitting-Tee, Bulkhead
40:1	237-22	3	O-Ring
41	106-9316	1	Tube-HYD
42	106-9317	1	Tube-HYD



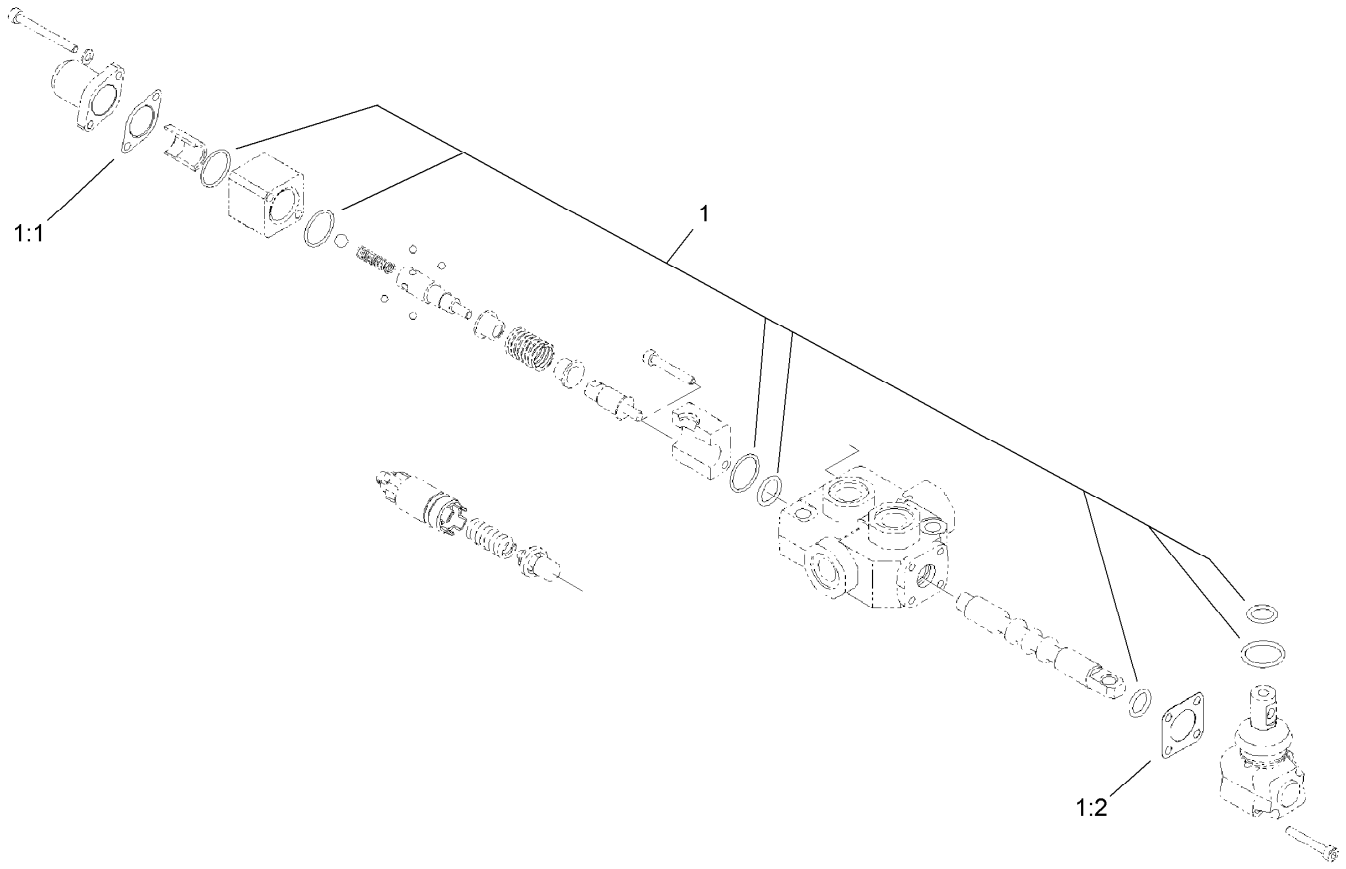
Principal Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
43	106-9387	1	HYD Tube ASM
43:1	237-22	1	O-Ring
44	3256-16	1	Washer-Flat
45	3296-42	1	Nut-Lock, NI
46	112-2739	1	Lever-Auxiliary



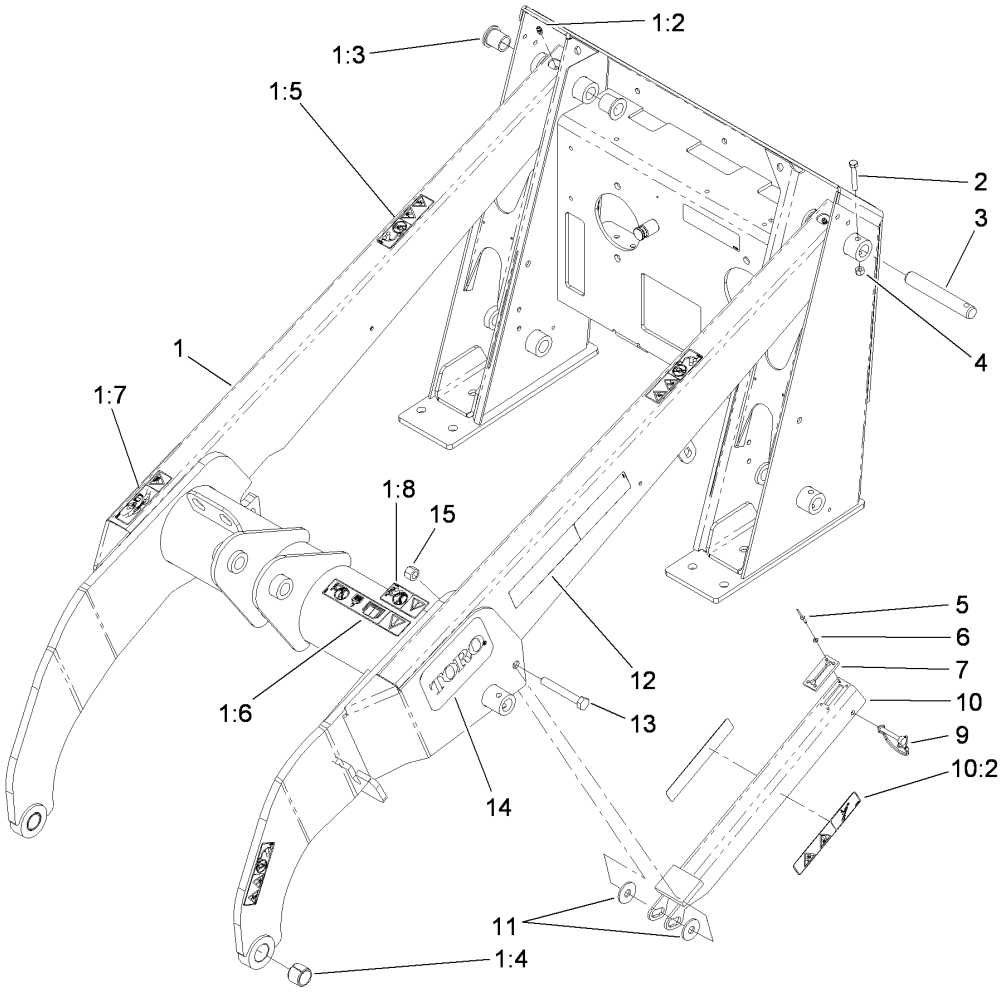
Two Spool Valve Assembly No. 106-9307

Ref.	*Part Number*	*Qty.*	*Description*
1	106-7724	1	Joystick Kit
1:1	98-0668	3	Nut
1:2	106-7726	1	Pivot-Joystick
1:3	106-7727	1	Pin-Joystick
1:4	106-7728	1	End-Rod
1:5	42-9850	3	Washer-Lock, Spring
1:6	98-5828	3	Screw-HSH
1:7	106-7729	1	Bellow-Rubber
1:8	3290-379	1	Tie-Cable
1:9	106-7730	2	Joint-Joystick
1:10	106-7731	1	Holder-Articulated
2	106-7725	1	Seal-Joystick
13	106-7732	1	Valve Spring Kit
14	106-7733	1	Detent Spring Kit
15	106-7734	2	Valve-Relief
16	106-7735	1	Valve-Relief, Main
17	106-7736	1	Spool-Valve
18	106-7737	1	Spool-Valve
19	106-7738	2	Seal-Valve, Spool
20	106-7719	2	Seal-Valve
21	353-988	3	Plug-Hex
21:1	237-79	1	O-Ring



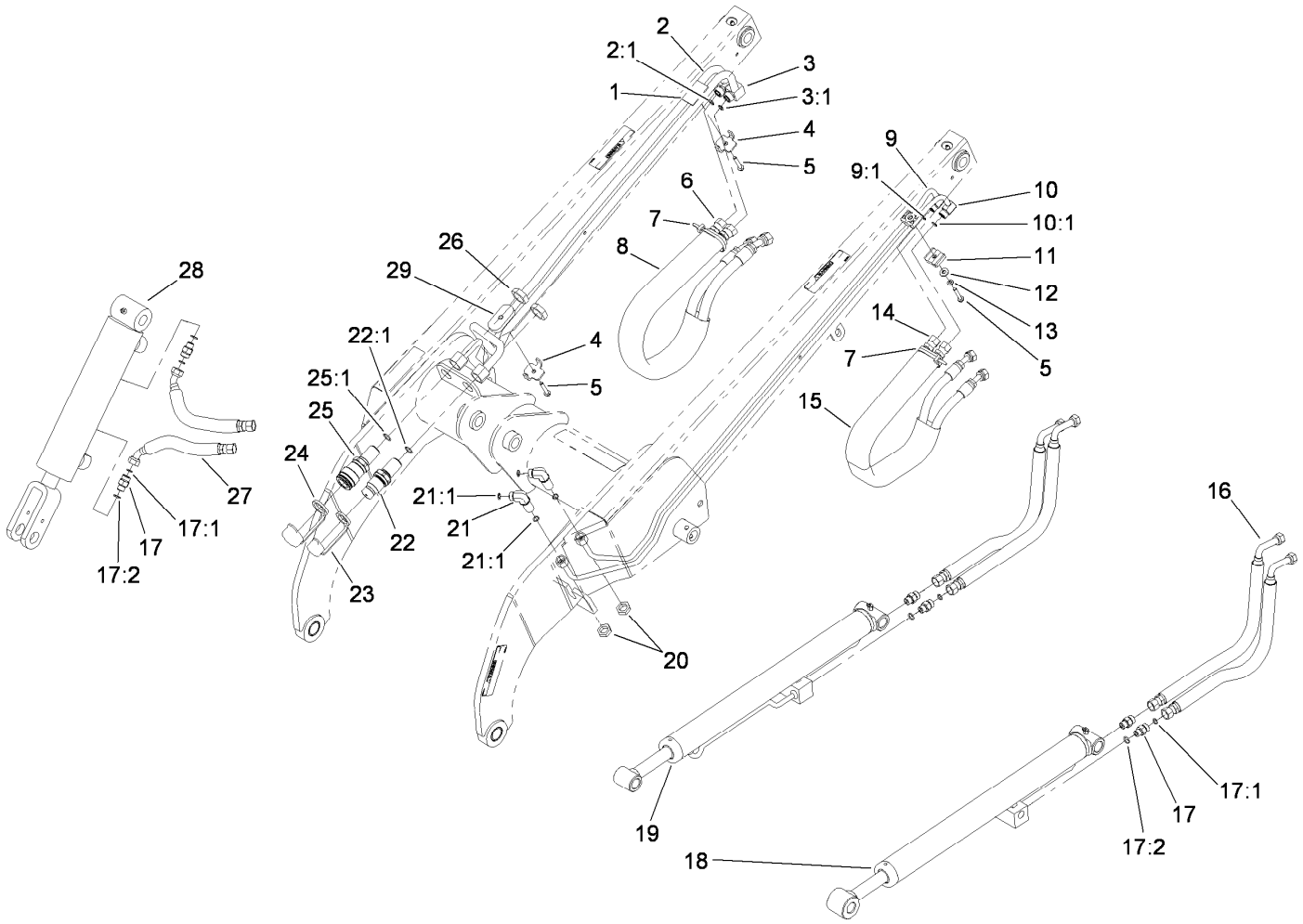
One Spool Valve Assembly No. 104-2831

Ref.	*Part Number*	*Qty.*	*Description*
1	99-4391	1	Seal Kit
1:1	99-3074	1	Gasket
1:2	99-3075	3	Gasket



Loader Arm Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	108-4638	1	Loader Arm ASM
1:2	302-5	2	Fitting-Grease
1:3	95-3577	4	Bushing
1:4	98-4871	2	Bushing-Tension
1:5	100-8821	4	Decal-Warning, Pinch
1:6	115-4856	1	Decal-Caution
1:7	115-4855	1	Decal-Caution
1:8	100-8822	1	Decal-No Rider
2	322-10	7	Screw-HH
3	104-2849	7	Pin-Locking
4	3296-29	7	Nut-Lock, NI
5	3269-8	4	Rivet-Blind
6	104-5112	4	Washer-Flat
7	98-0083	1	Stop-Rubber
9	112-2583	1	Pin-Locking
10	108-4639	1	Locking Arm ASM
10:2	115-4858	2	Decal-Danger
11	68-1440	2	Washer-Rubber
12	115-4866	2	Decal
13	325-14	1	Screw-HH
14	105-1217	2	Decal
15	3296-23	1	Nut-Lock, NI

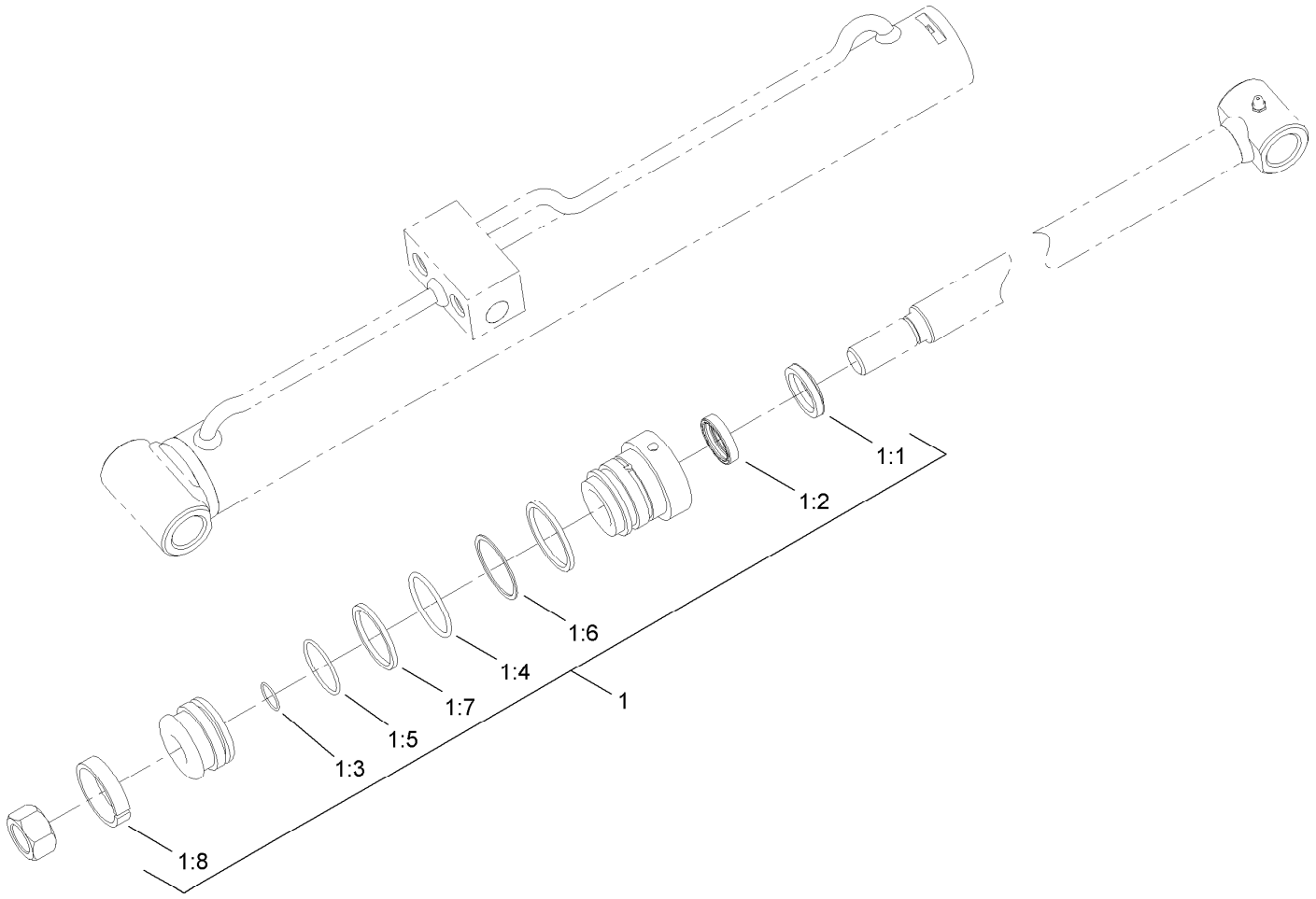


Loader Arm Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	106-9366	1	Spacer-Hardline
2	108-6319	1	HYD Tube ASM
2:1	237-22	1	O-Ring
3	112-2563	1	HYD Tube ASM
3:1	237-22	1	O-Ring
4	98-0237	2	Plate-Clamp, Tube
5	94-2691	3	Screw-HWH Taptite
6	98-0242	2	Hose-HYD
7	3290-378	2	Tie-Cable
8	100-6128	1	Sleeve-Protective
9	106-9364	1	HYD Tube ASM
9:1	237-22	1	O-Ring
10	106-9365	1	HYD Tube ASM
10:1	237-22	1	O-Ring
11	56-7973	2	Clamp-Tube
12	3256-2	1	Washer-Flat
13	3253-3	1	Washer-Lock
14	98-0213	2	Hose-HYD
15	100-6127	1	Sleeve-Protective
16	98-0216	4	Hose-HYD

Ref.	Part Number	Qty.	Description
17	340-2	6	Fitting-Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	104-6267	1	LH Lift Cylinder ASM
19	104-6269	1	RH Lift Cylinder ASM
20	340-70	2	Nut-Lock
21	340-154	2	Union-Bulkhead
21:1	237-22	2	O-Ring
22	105-8395	1	Bulkhead Nipple ASM
22:1	237-65	1	O-Ring
22:2	100-6120	1	Seal Kit ●
23	100-8815	1	Cap-Dust, Nipple
24	100-8816	1	Cap-Dust, Coupler
25	105-8394	1	Bulkhead Coupler ASM
25:1	237-65	1	O-Ring
26	340-74	2	Nut-Lock, Bulkhead
27	98-0207	2	Hose-HYD
28	105-8370	1	Tilt Cylinder ASM
29	112-2565	1	Plate-Hardline

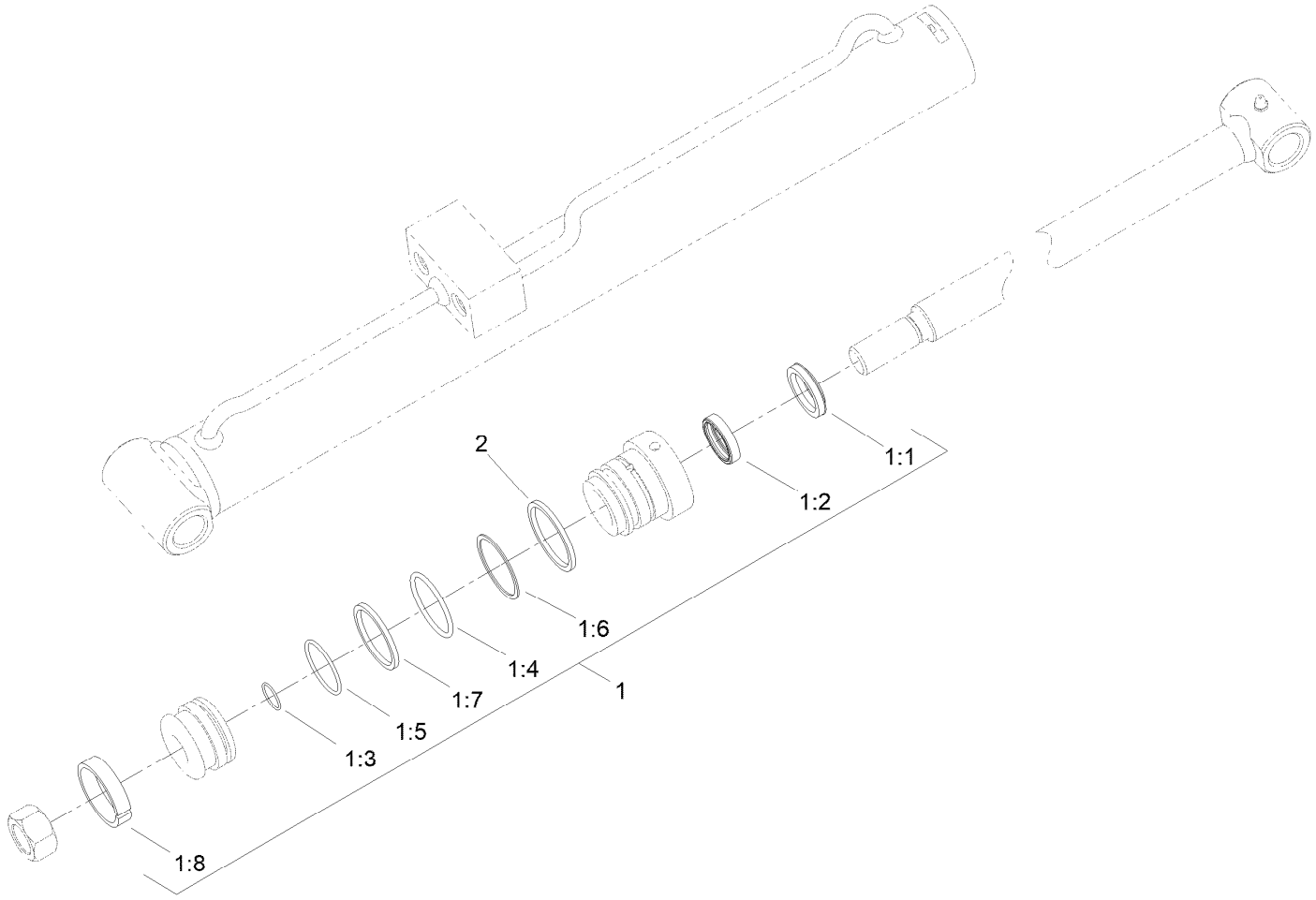
● Not illustrated



Left Hand Hydraulic Lift Cylinder Assembly No. 104-6267

Ref.	*Part Number*	*Qty.*	*Description*
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ●
1:3		1	Ring-Retaining ●
1:4		1	Ring-Retaining ●
1:5		1	Ring-Retaining ●
1:6		1	Back-Up ●
1:7		1	Seal ●
1:8		1	Wear Ring ●

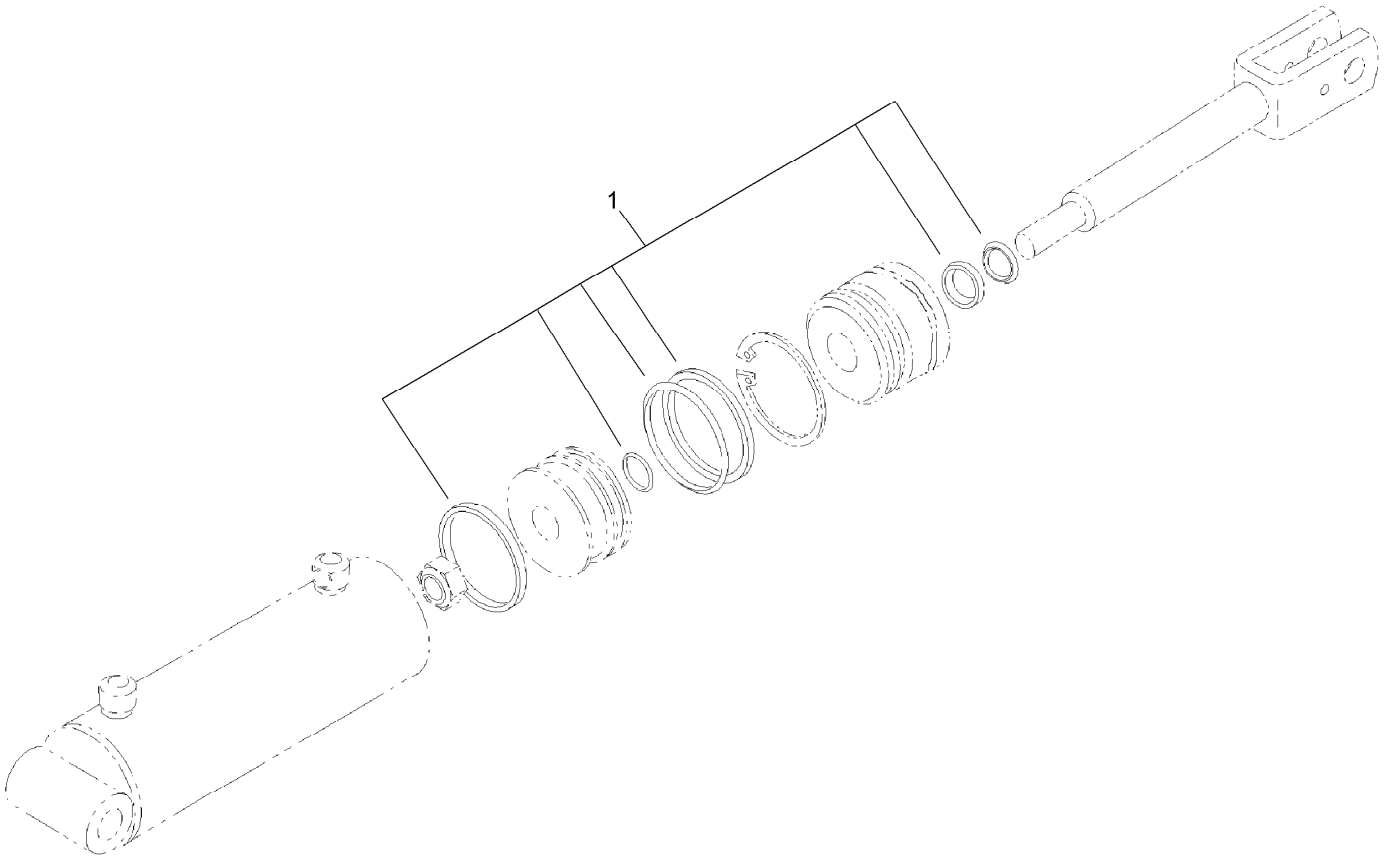
● Not serviced separately



Right Hand Hydraulic Lift Cylinder Assembly No. 104-6269

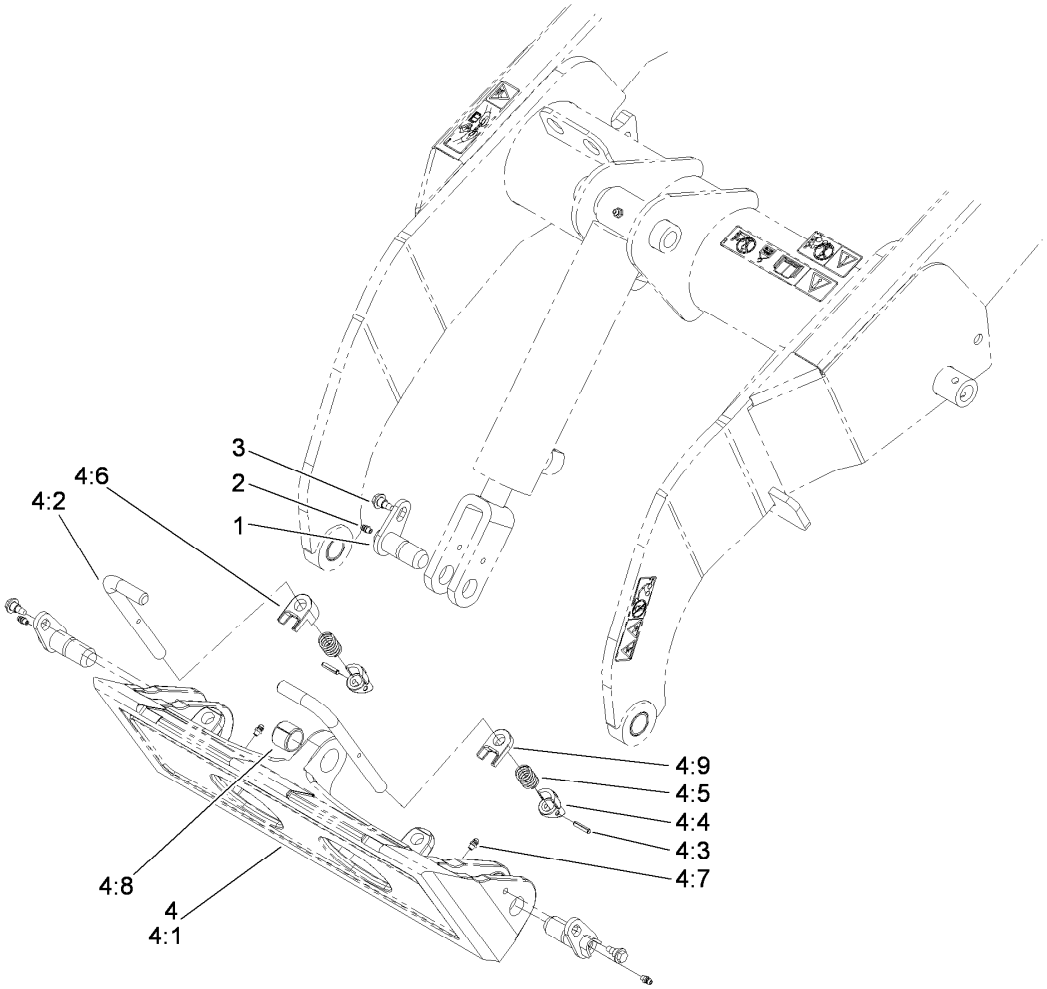
Ref.	*Part Number*	*Qty.*	*Description*
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●
2	161-7281	1	Ring - Retaining

● Not serviced separately



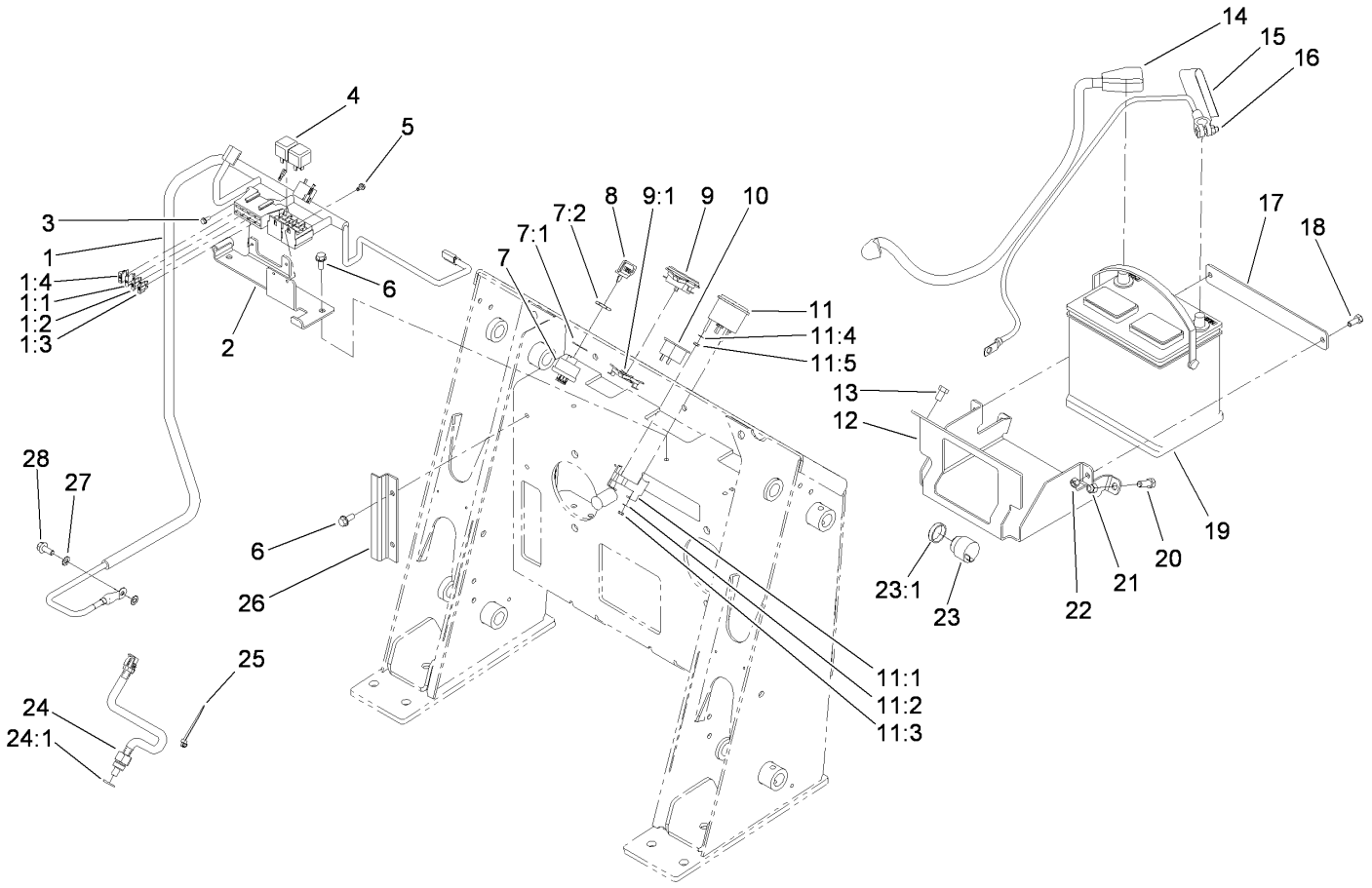
Hydraulic Cylinder Assembly No. 105-8370

Ref.	*Part Number*	*Qty.*	*Description*
1	106-7567	1	Seal Kit



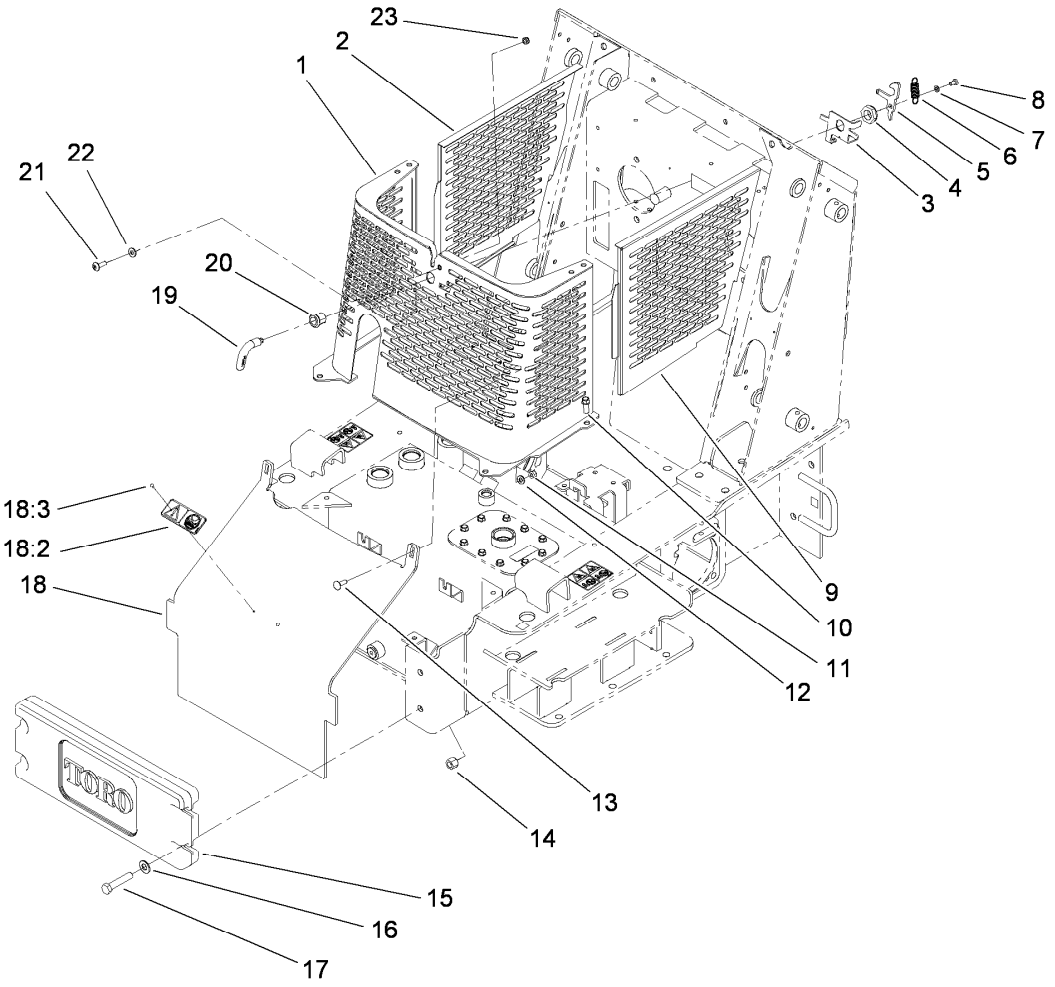
Quick Attach Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	112-2609	3	Pin-Pivot
2	302-5	3	Fitting-Grease
3	99-5105	3	Screw-Shoulder
4	115-0788	1	Quick Attach ASM
4:1	115-0774-03	1	Mount-Qtach
4:2	105-8367	2	Pin-Locking
4:3	3285-1	2	Pin-Grooved
4:4	105-0246	2	Cam
4:5	98-4694	2	Spring-Compression
4:6	104-5909	1	Stop-RH
4:7	302-5	2	Fitting-Grease
4:8	98-4871	1	Bushing-Tension
4:9	104-5903	1	Stop-LH



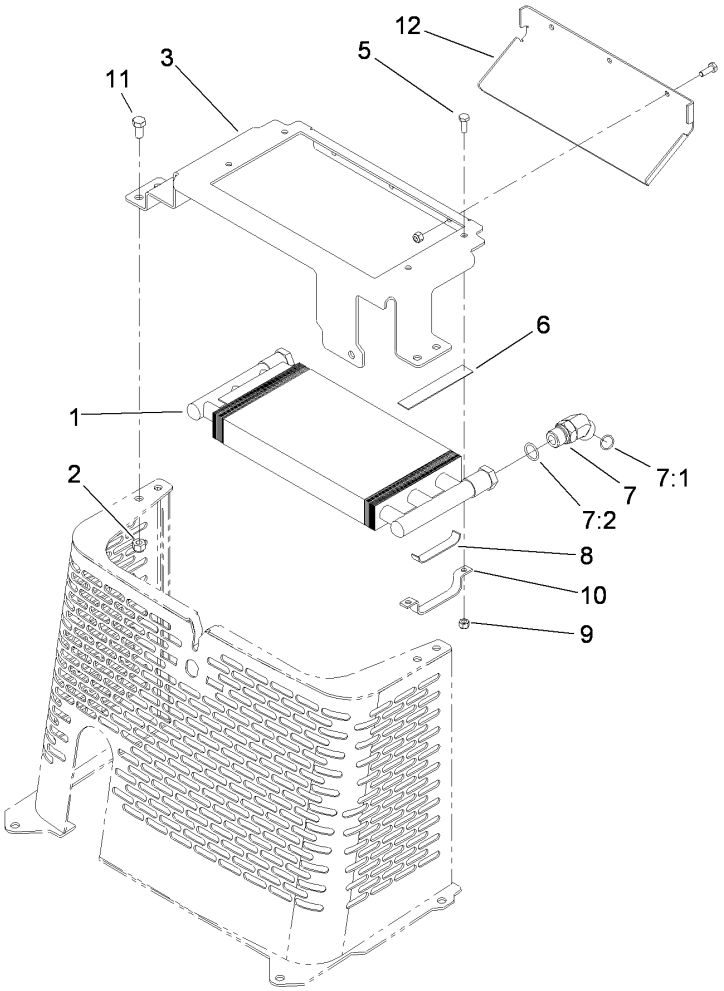
Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	115-0732	1	Harness-Wire
1:1	218-578	1	Fuse-Blade, 10 Amp
1:2	109102	1	Fuse-Blade, 25 Amp
1:3	109103	1	Fuse-Blade, 30 Amp
1:4	109355	1	Fuse-Blade, 15 Amp
2	106-2558-03	1	Fuse/Relay Bracket ASM
3	32144-112	2	Screw-HWH
4	98-7249	2	Relay
5	104-2065	2	Screw-HWH
6	32144-11	4	Screw-HWH
7	88-9830	1	Key Switch ASM
7:1	3254-5	1	Washer-Lock
7:2	218-461	1	Nut-HH
8	63-8360	3	Key-Ignition
9	104-7427	1	Inductive Hourmeter ASM
9:1	104-4234	1	Clip-Mounting
10	104-2839	1	Light-Temp, Oil
11	66-2940	1	Gauge-Fuel
11:1	100-6147	1	Bracket-Mounting, Gauge
11:2	3254-1	2	Washer-Lock, Int
11:3	3217-27	2	Nut-Hex
11:4	3255-24	3	Washer-Lock / EXT
11:5	3217-16	3	Nut-Hex
12	106-9390-01	1	Tray-Mounting, Battery
13	32144-69	2	Screw-HWHTF
14	106-5707	1	Cable-Battery, Positive
15	107-9309	1	Decal-Instructions, Charging
16	106-5708	1	Cable-Battery, Negative
17	105-0371-01	1	Clamp-Battery
18	322-3	2	Screw-HH
19	104-9979	1	Battery
20	323-6	2	Screw-HH
21	3296-39	2	Nut-Lock, NI
22	3296-29	2	Nut-Lock, NI
23	80-9330	1	Audio Alarm ASM
23:1	104-5107	1	Nut-Plastic, Knurled
24	98-2765	1	Switch-Temperature
24:1	237-79	1	O-Ring
25	3290-381	3	Tie-Cable
26	100-6117-01	1	Shield-Wiring
27	3255-8	2	Washer-Lock
28	33104-020	1	Screw-HHF



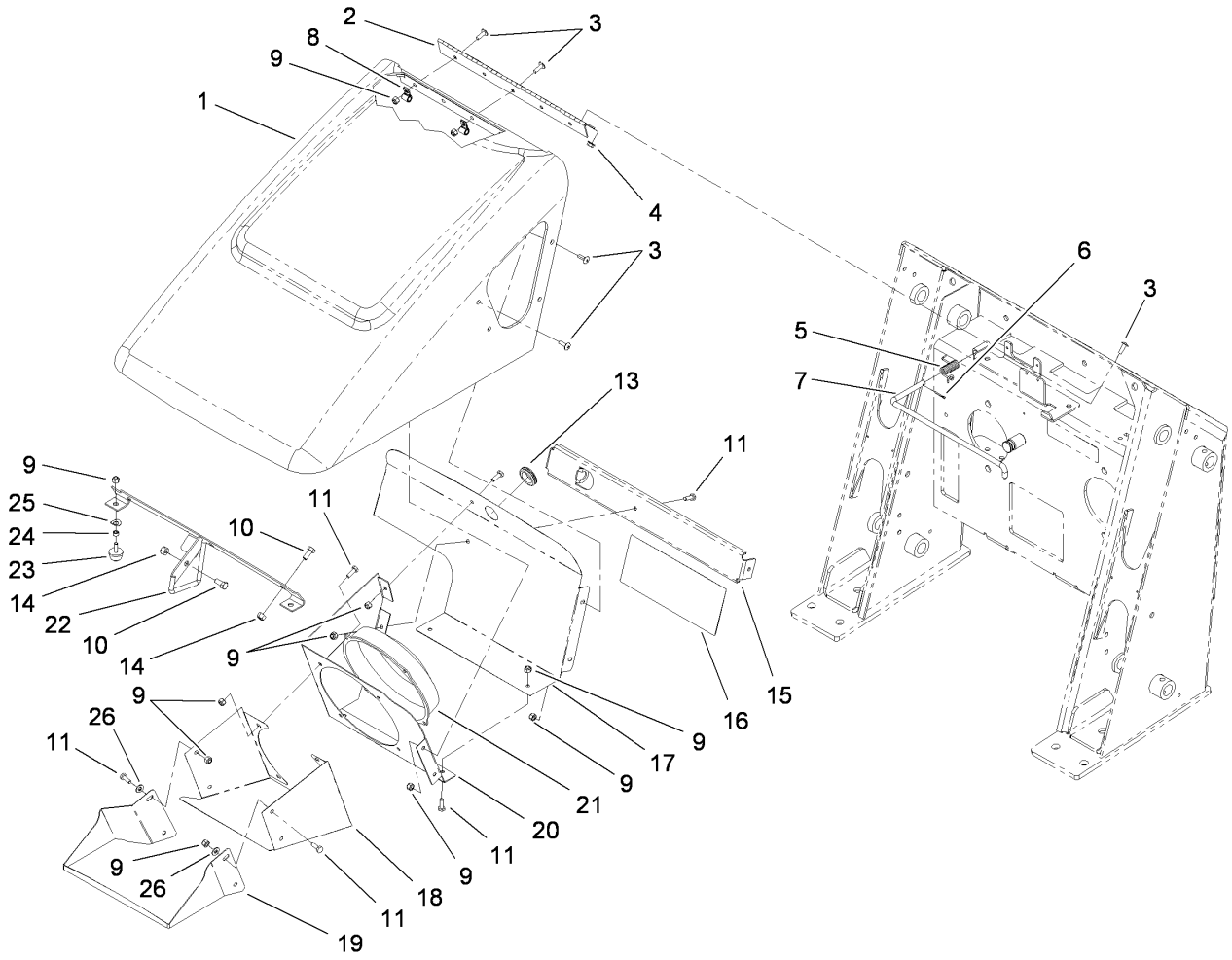
Grill Assembly

Ref.	Part Number	Qty.	Description
1	117-1316-03	1	Grill ASM
2	106-5727-03	1	Panel-Side, RH
3	106-5729-03	1	Bracket-Latch
4	3296-60	1	Nut-Lock, NI
5	106-5728	1	Cam-Latch
6	104-0869	1	Spring
7	3253-3	1	Washer-Lock
8	321-2	1	Screw-HH
9	106-5726-03	1	Panel-Side, LH
10	95-1726	4	Screw-Taptite
11	3296-29	2	Nut-Lock, NI
12	3256-23	2	Washer-Plain
13	3230-28	2	Screw-CARR
14	3296-23	4	Nut-Lock, NI
15	99-6166-01	1	Counterweight-Front
16	3256-26	4	Washer-Flat
17	325-10	4	Screw-HH
18	108-4644	1	Heat Shield ASM
18:2	115-4882	1	Plate-Hot Surface
18:3	3269-31	2	Rivet-Pop
19	108-5639	1	Handle-Latch
20	106-9335	1	Housing-Latch
21	107-8021	1	Screw-PTH
22	3256-2	1	Washer-Flat
23	3296-47	1	Nut-Lock,NI



Hydraulic Oil Cooler Assembly

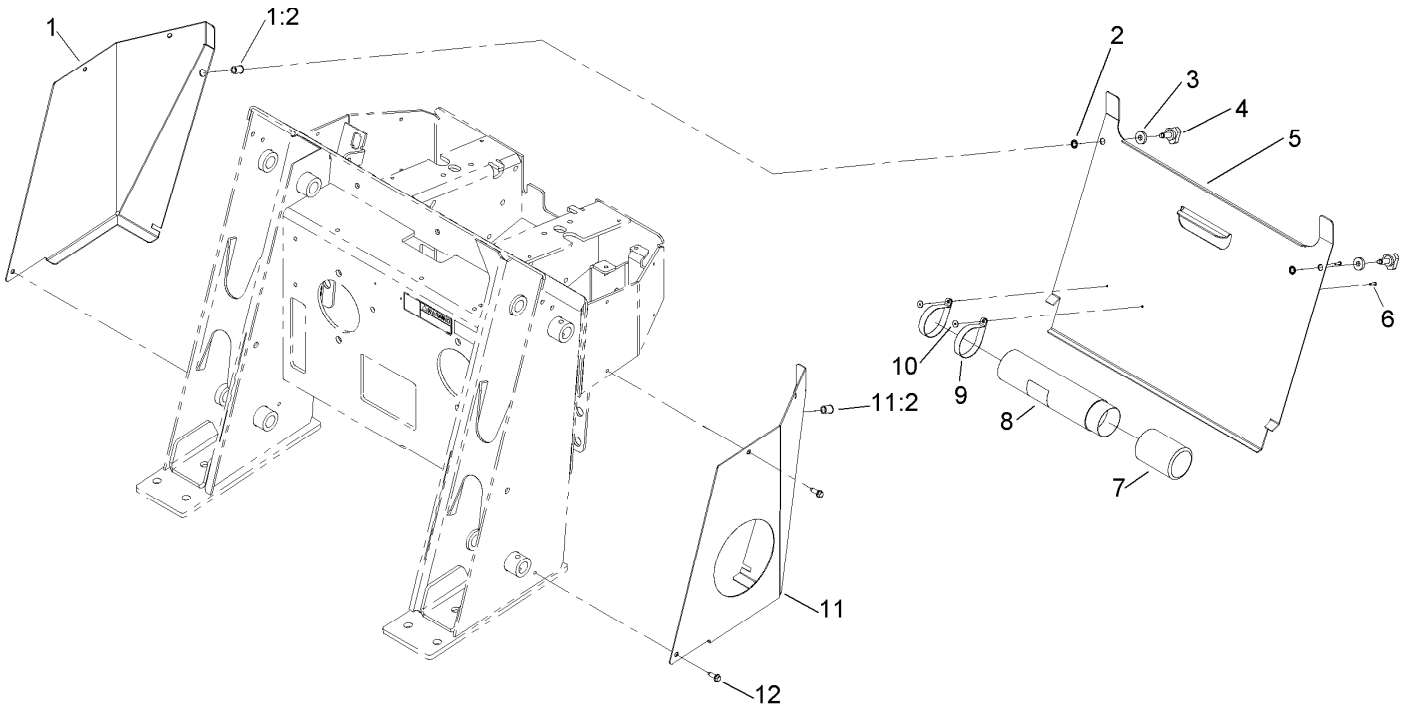
Ref.	*Part Number*	*Qty.*	*Description*
1	105-0352	1	Exchanger-Heat
2	3296-39	4	Nut-Lock, NI
3	115-4801-03	1	Bracket-Mounting, Cooler
5	321-4	7	Screw-HH
6	94-9566	2	Pad-Footrest
7	340-14	2	Fitting-HYD, 45 DEG
7:1	237-65	1	O-Ring
7:2	237-80	1	O-Ring
8	104-2816	2	Pad-Support
9	3296-42	7	Nut-Lock, NI
10	104-2803	2	Support-Cooler
11	3234-42	4	Screw-HHF
12	115-0798-03	1	Deflector-Cooler



Hood Assembly

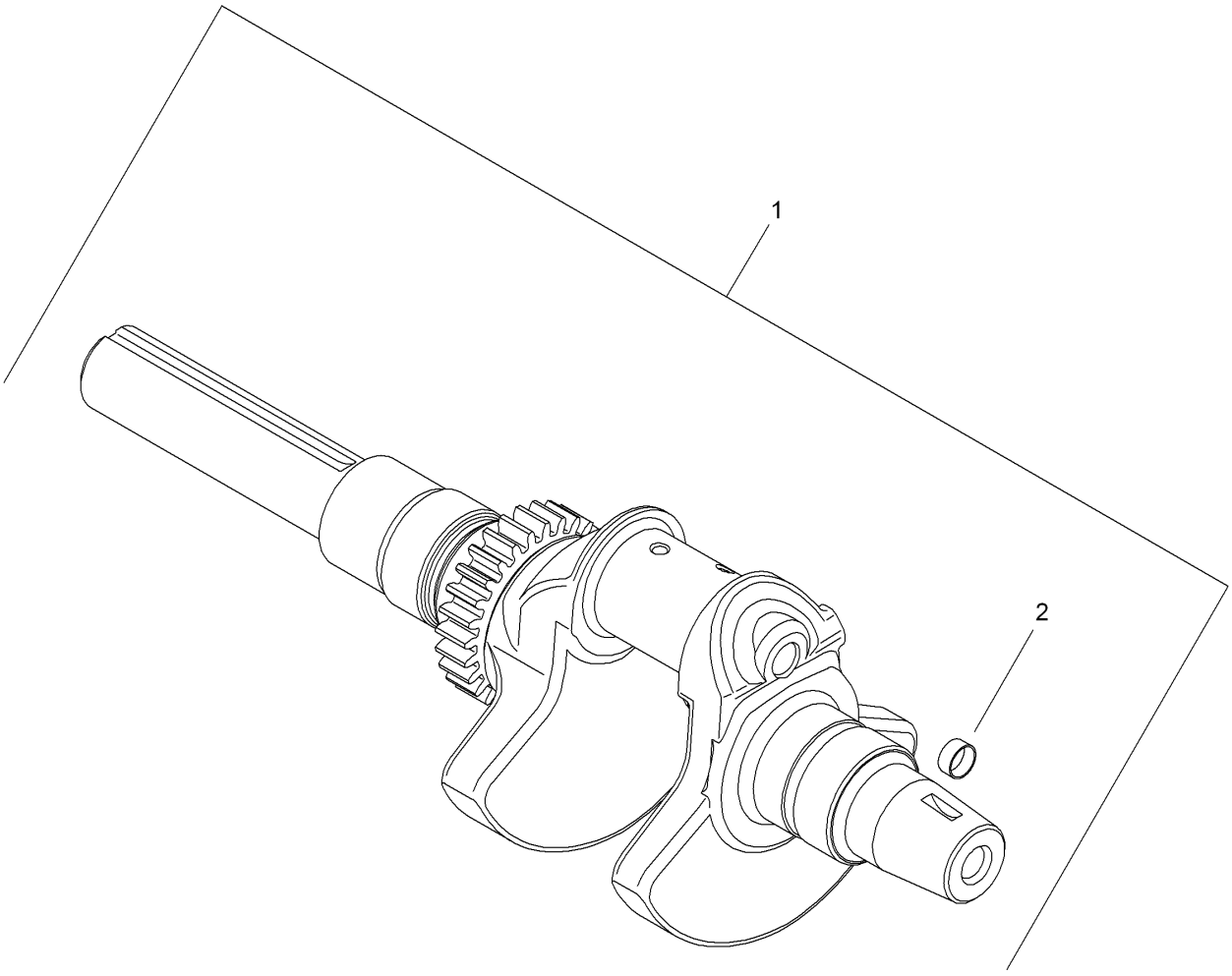
Ref.	Part Number	Qty.	Description
1	114-8717	1	Hood ASM
2	100-1284	1	Hinge-Hood
3	9114604	14	Screw-Head, Truss
4	32128-33	4	Nut-HF
5	106-2584	1	Spring-Torsion
6	3272-6	1	Pin-Cotter
7	106-2554	1	Rod-Support, Hood
8	2412-91	2	Clamp
9	3296-42	24	Nut-Lock, NI
10	322-3	4	Screw-HH
11	321-4	12	Screw-HH
13	240-5	1	Grommet
14	3296-29	4	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
15	115-4849-03	1	Bracket-Support, Hood
16	115-4848	1	Decal-Service
17	114-8715-03	1	Bracket-Fan, Back
18	114-8711-03	1	Shroud-Fan
19	114-8712-03	1	Shroud-Fan, Front
20	114-8714-03	1	Bracket-Fan, Back
21	104-2809	1	Fan
22	106-5717-03	1	Rod Latch ASM
23	1-523420	2	Bumper
24	106-9308	2	Spacer
25	3290-301	2	Washer-Spring
26	3256-22	2	Washer-Flat



Rear Access Cover Assembly

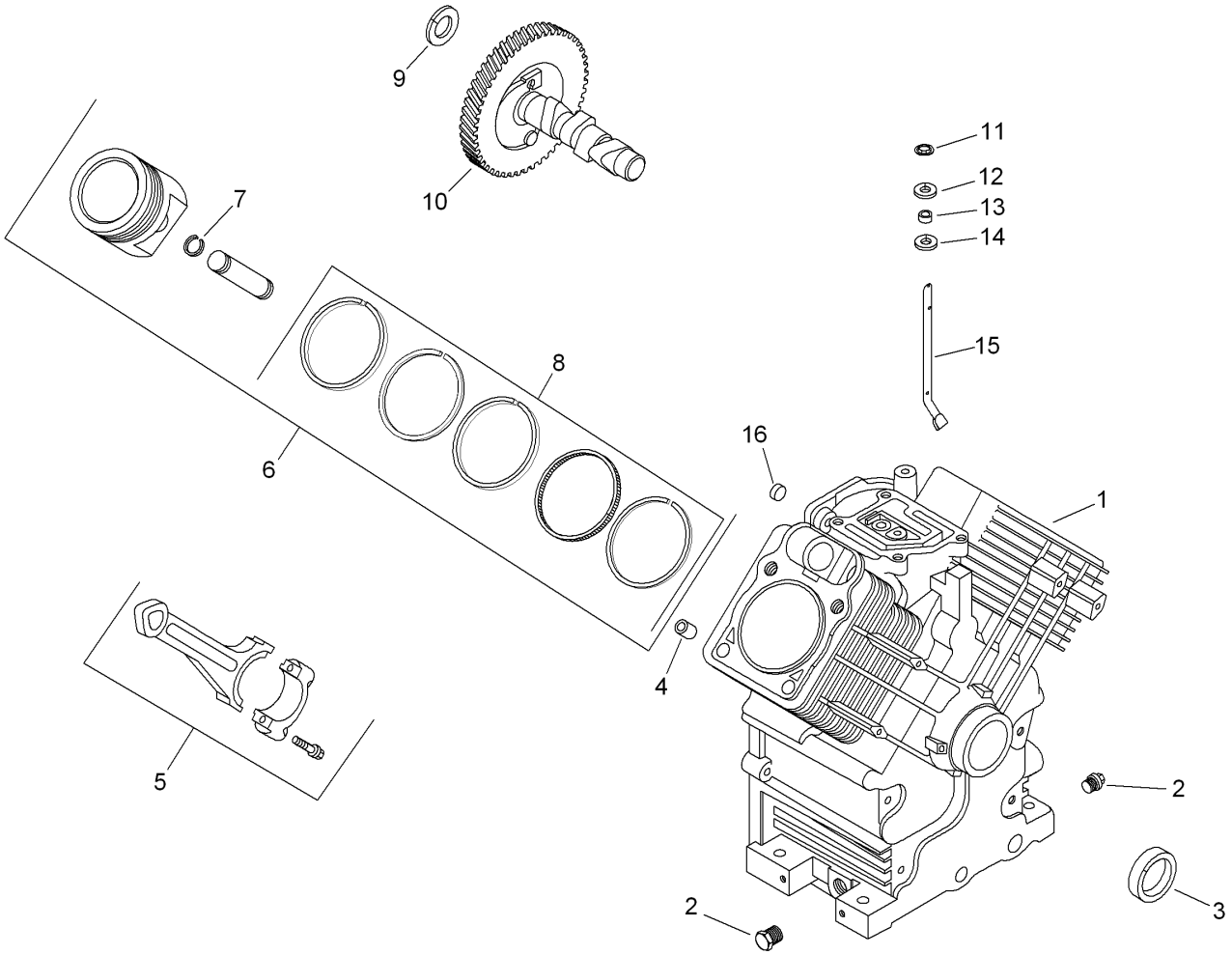
Ref.	*Part Number*	*Qty.*	*Description*
1	106-9342	1	RH Rear Cover Support ASM
1:2	32148-9	1	Nut-Clinch
2	32151-72	2	Ring-Retaining
3	106-0565	2	Washer-Rubber
4	95-9648	2	Knob
5	106-9339-01	1	Cover-Access, Rear
6	3269-17	2	Rivet-Pop
7	104-7048	1	Cap-Housing
8	104-7050	1	Tube-Manual
9	2412-120	2	Clamp-R
10	3269-10	2	Washer-Back
11	106-9343	1	LH Rear Cover Support ASM
11:2	32148-9	1	Nut-Clinch
12	9266714	6	Screw-HWH



Crankshaft Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	24 014 90-S	1	Crankshaft (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

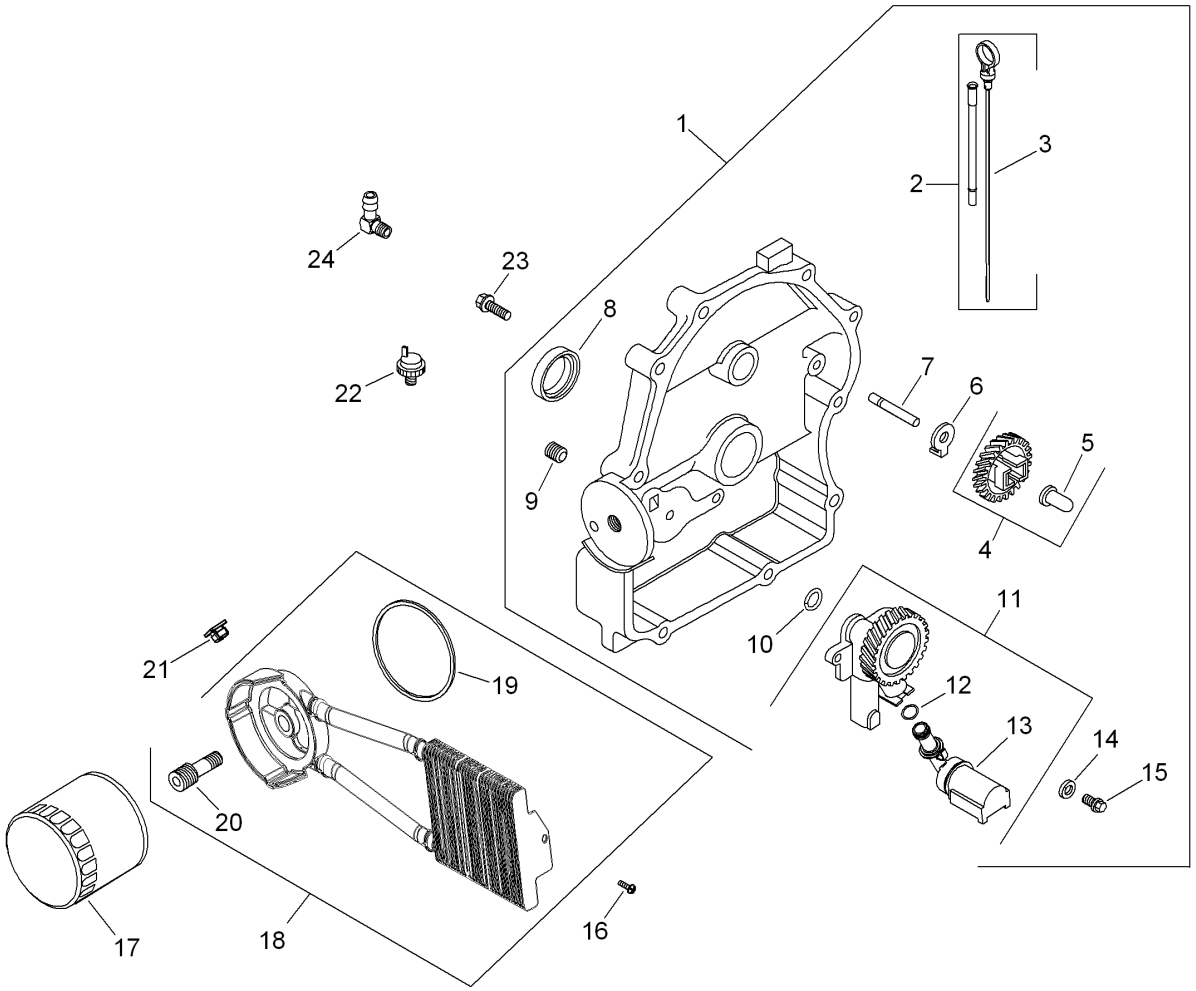


Crankcase Assembly
Kohler CH740-3126

Ref.	Part Number	Qty.	Description
1	24 782 32	1	Mini Block (C I Bore) ■
2	52 139 02-S	2	Plug-Pipe Head, 3/8 ■
3	24 032 19-S	1	Seal-Oil (Helix Lip) ■
4	24 380 16-S	6	Pin-Locating ■
5	24 067 24-S	2	Rod-Connecting (STD) ■
5	24 067 25-S	2	Rod-Connecting (.25) ■
6	25 874 01-S	2	Piston And Ring Kit (STD) (Includes 7, 8) ■
6	24 874 27-S	2	Piston W/Ring Set (.08) ■
6	24 874 28-S	2	Piston W/Ring Set (.25) ■
6	24 874 29-S	2	Piston W/Ring Set (.50) ■
7	24 018 01-S	4	Retainer-Pin, Piston ■
8	24 108 14-S	1	Piston Ring Set (STD) ■
8	24 108 15-S	1	Piston Ring Set (.08) ■
8	24 108 16-S	1	Piston Ring Set (.25) ■
8	24 108 17-S	1	Piston Ring Set (.50) ■
9	12 422 07-S	1	Shim-Camshaft (White .028) ■
9	12 422 08-S	1	Shim-Camshaft (Blue .03) ■
9	12 422 09-S	1	Shim-Camshaft (Red .032) ■
9	12 422 10-S	1	Shim-Camshaft (Yellow .034) ■
9	12 422 11-S	1	Shim-Camshaft (Green .036) ■
9	12 422 12-S	1	Shim-Camshaft (Gray .038) ■
9	12 422 13-S	1	Shim-Camshaft (Black .04) ■
10	24 012 18-S	1	Camshaft Kit (Includes 25 357 14-S) ■
11	24 018 09-S	1	Retainer-Ring ■
12	M-931010-S	1	Washer-Flat (9MM) ■
13	28 032 09-S	1	Seal-Cross Shaft, Governor ■
14	24 468 15-S	1	Washer-Flat (11/32) ■
15	24 144 38-S	1	Shaft-Cross, Governor ■
16	52 139 09-S	1	Plug-Cup ■
	25 357 14-S	1	Lubricant-Camshaft ● ■
	24 755 158-S	1	Gasket Set ● ■

● Not illustrated

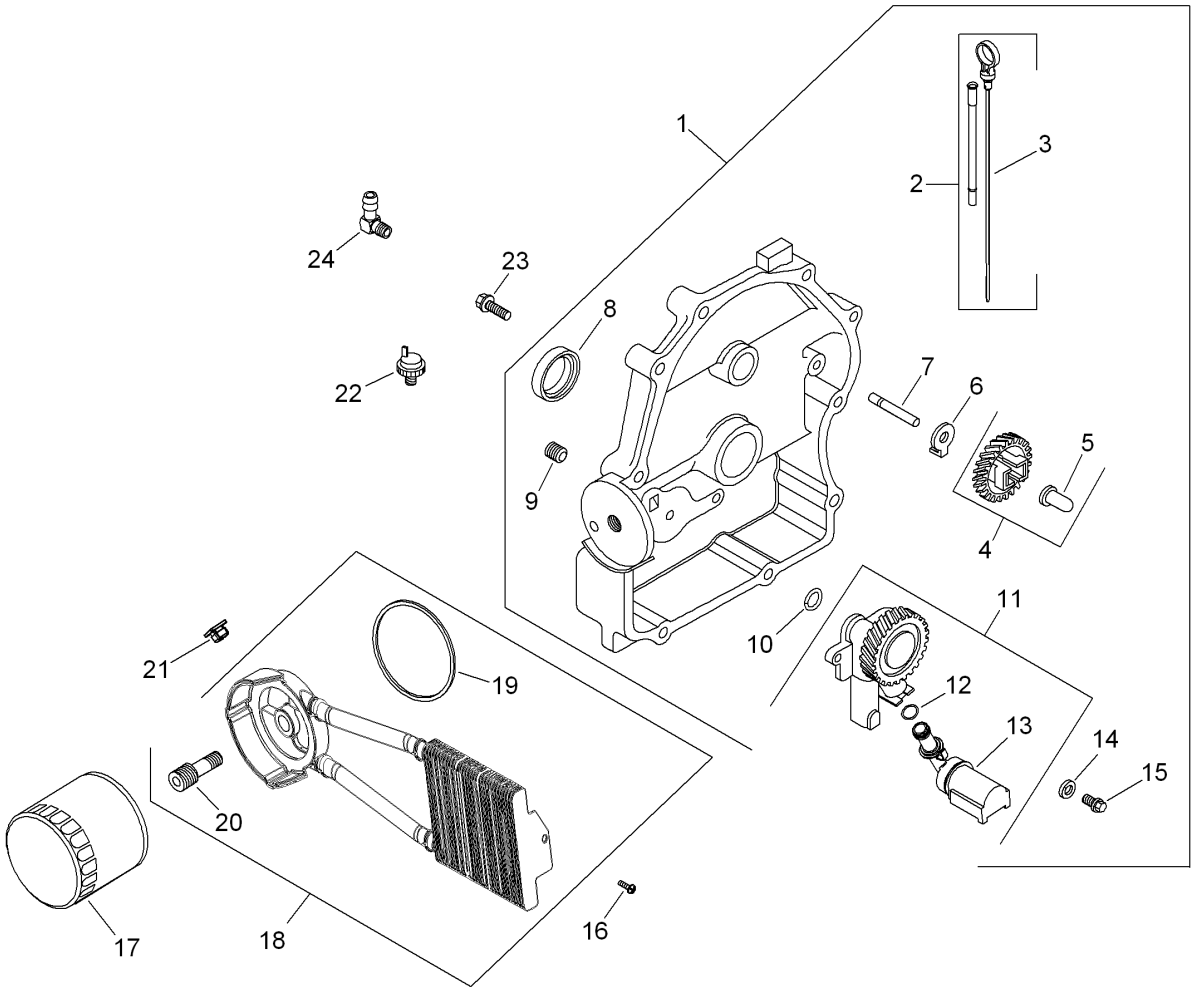
■ Obtain parts from www.kohlerplus.com



Oil Pan and Lubrication Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	66 009 08-S	1	Closure Plate ASM (Includes 2-15) ●
2	24 755 121-S	1	Dipstick And Dipstick Tube ASM (Includes 3) ●
3	24 038 10-S	1	Dipstick ●
4	24 043 12-S	1	Governor Gear W/Pin Kit (Includes 5) ●
5	12 380 01-S	1	Pin-Regulating, Governor ●
6	24 448 02-S	1	Tab-Locking ●
7	12 144 02-S	1	Shaft-Gear, Governor ●
8	25 032 06-S	1	Seal-Oil ●
9	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ●
10	24 153 08-S	1	O-Ring ●
11	24 393 51-S	1	Oil Pump ASM (Includes 12, 13) ●
12	24 153 01-S	1	O-Ring (Oil Pick-Up) ●
13	24 381 04-S	1	Tube-Pick Up, Oil ●
14	M-631005-S	2	Washer-Flat (6 MM) ●
15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ●
16	24 086 12-S	2	Screw-TAP (M6X1.7X18) ●
17	52 050 02-S	1	Filter-Oil ●
18	54 755 21-S	1	Oil Cooler Kit (Metal) (Includes 19, 10) ●
19	24 153 21-S	1	O-Ring ●
20	24 136 05-S	1	Nipple-Filter, Oil ●
21	25 100 37-S	2	Nut-Plastic (Black) ●

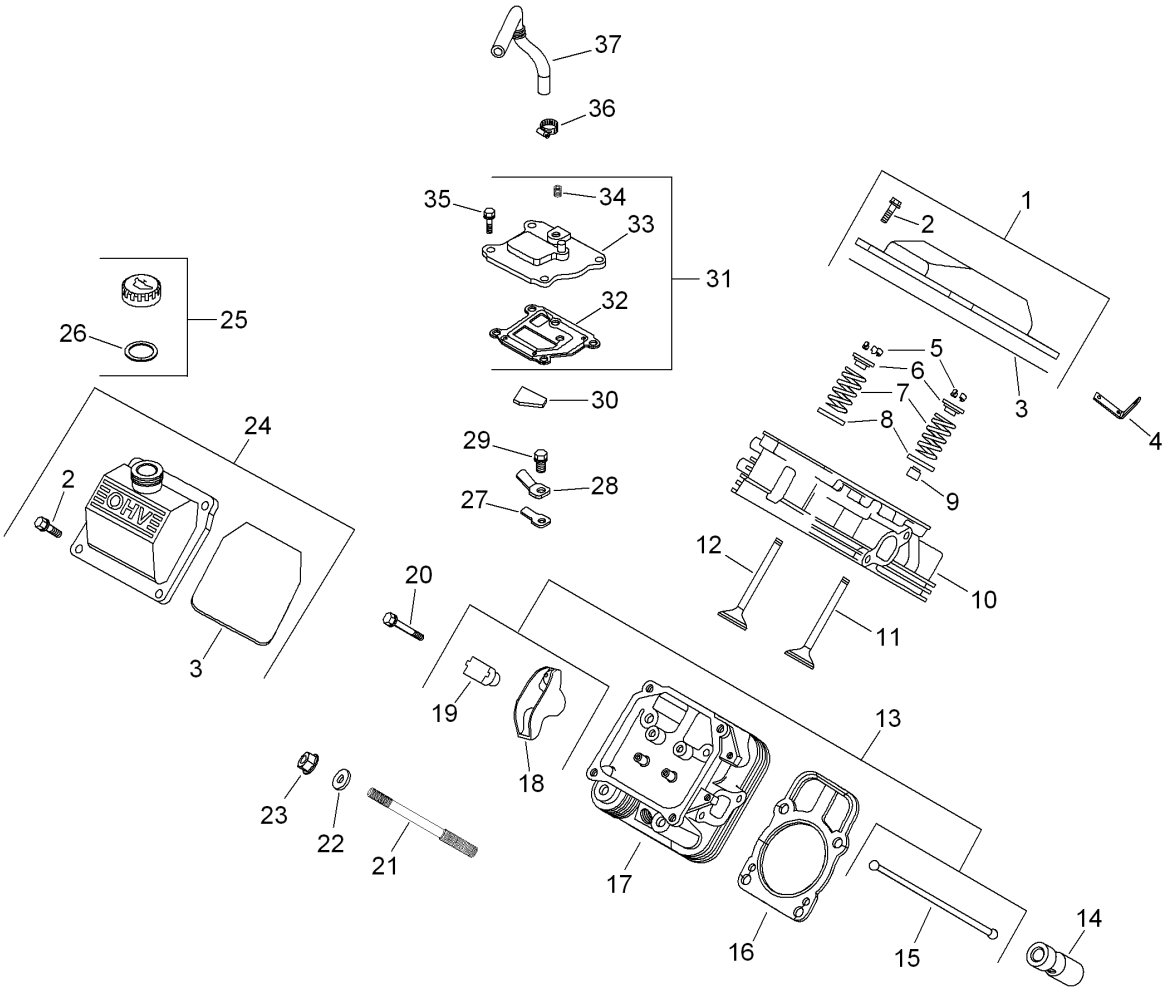
● Obtain parts from www.kohlerplus.com



Oil Pan and Lubrication Assembly
Kohler CH740-3126 (continued)

Ref.	*Part Number*	*Qty.*	*Description*
22	24 099 03-S	1	Switch-Pressure, Oil ●
23	24 086 17-S	10	Screw-Flange (M8X1.25X45) ●
24	25 155 02-S	1	Connector-Hose, 90 Deg ●

● Obtain parts from www.kohlerplus.com

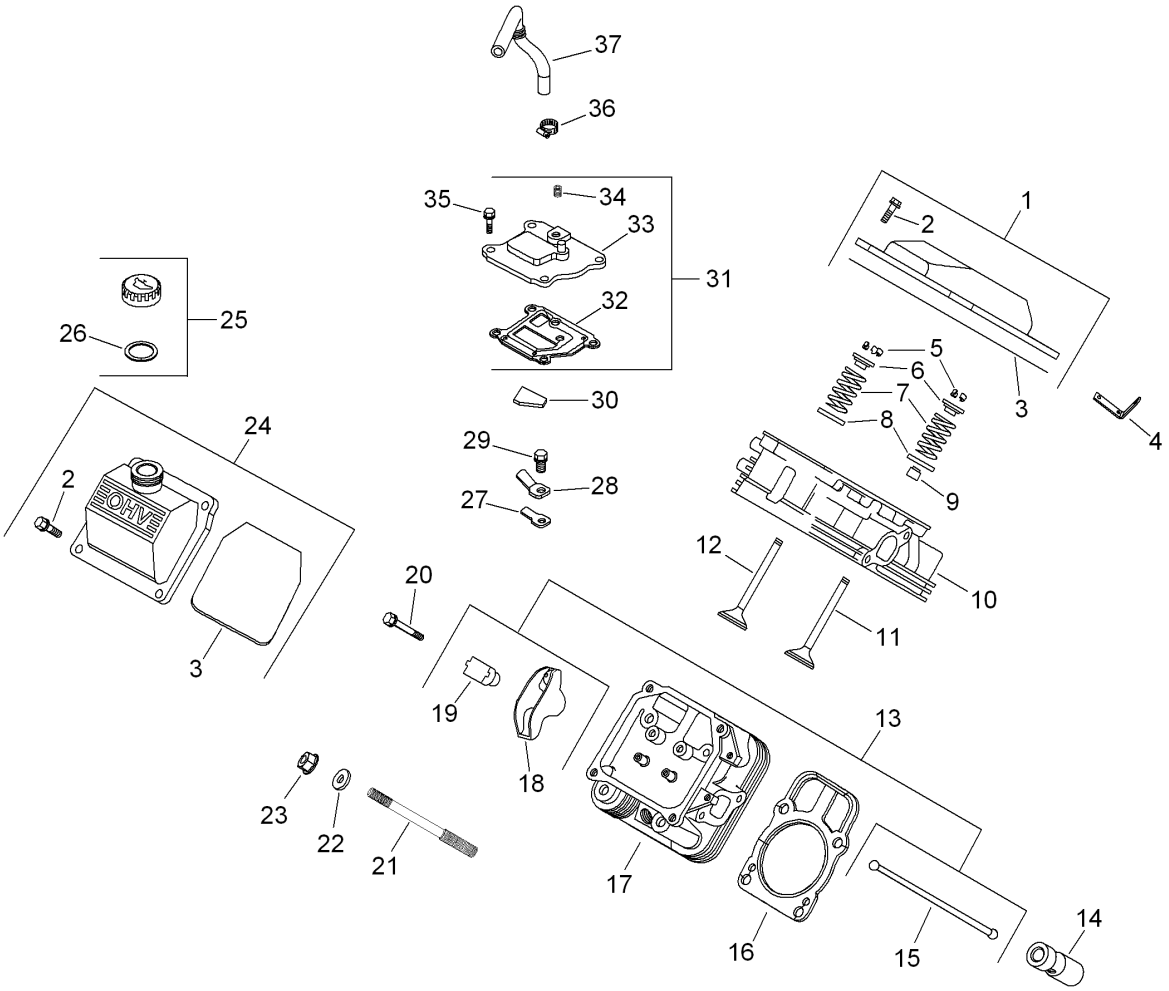


Head, Valve and Breather Assembly
Kohler CH740-3126

Ref.	Part Number	Qty.	Description
1	24 755 141-S	1	Plain Rocker Cover Kit (Includes 2, 3) ■
2	M-651030-S	8	Screw-Flange (M6X1.0X30) ■
3	24 153 30-S	2	O-Ring ■
4	25 445 01-S	1	Strap-Lifting ■
5	12 755 03-S	4	Retainer Kit ■
6	12 173 01-S	4	Cap-Spring, Valve ■
7	24 089 02-S	4	Spring-Valve ■
8	235011-S	4	Retainer-Spring ■
9	66 032 05-S	2	Seal-Stem, Valve ■
10	24 318 106-S	1	Cylinder Head No.1 ASM (Includes 25 072 04-S) ■
11	24 017 01-S	2	Valve-Intake (STD) ■
11	24 017 02-S	2	Valve-Intake (.25) ■
12	24 016 01-S	2	Valve-Exhaust (STD) ■
12	24 016 02-S	2	Valve-Exhaust (.25) ■
13	24 755 66-S	1	Valve Train Kit (Includes 15,18 And 19) ■
14	25 351 04-S	4	Hydraulic Valve Lifter Kit (Includes 25 357 14-S) ■
15	24 411 05-S	4	Rod-Push ■
16	24 841 03-S	2	Cylinder Head Gasket Kit ■
17	24 318 114-S	1	Cylinder Head No.2 ASM (Includes 25 072 04-S) ■
18	25 186 01-S	4	Arm-Rocker ■
19	24 599 02-S	4	Pivot-Arm, Rocker ■
20	M-640034-S	4	Screw-Flange (M6X1.0X34) ■
21	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105MM) ■
22	24 468 16-S	8	Washer-Flat (8.6 MM) ■
23	24 100 10-S	8	Nut-Flange (M8X1.25) ■
24	24 755 140-S	1	Oil Fill Rocker Cover Kit (Includes 2, 3) ■
25	24 755 46-S	1	Oil Fill Cap Kit (Yellow) (Includes 26) ■
26	25 153 02-S	1	O-Ring (Dipstick) ■
27	24 402 03-S	1	Reed-Breather ■
28	66 018 04-S	1	Retainer-Reed ■
29	M-545010-S	1	Screw-HHFTF (M5X.80X10) ■
30	24 050 11-S	1	Filter-Breather ■
31	24 033 01-S	1	Breather ASM (Includes 32, 33) ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

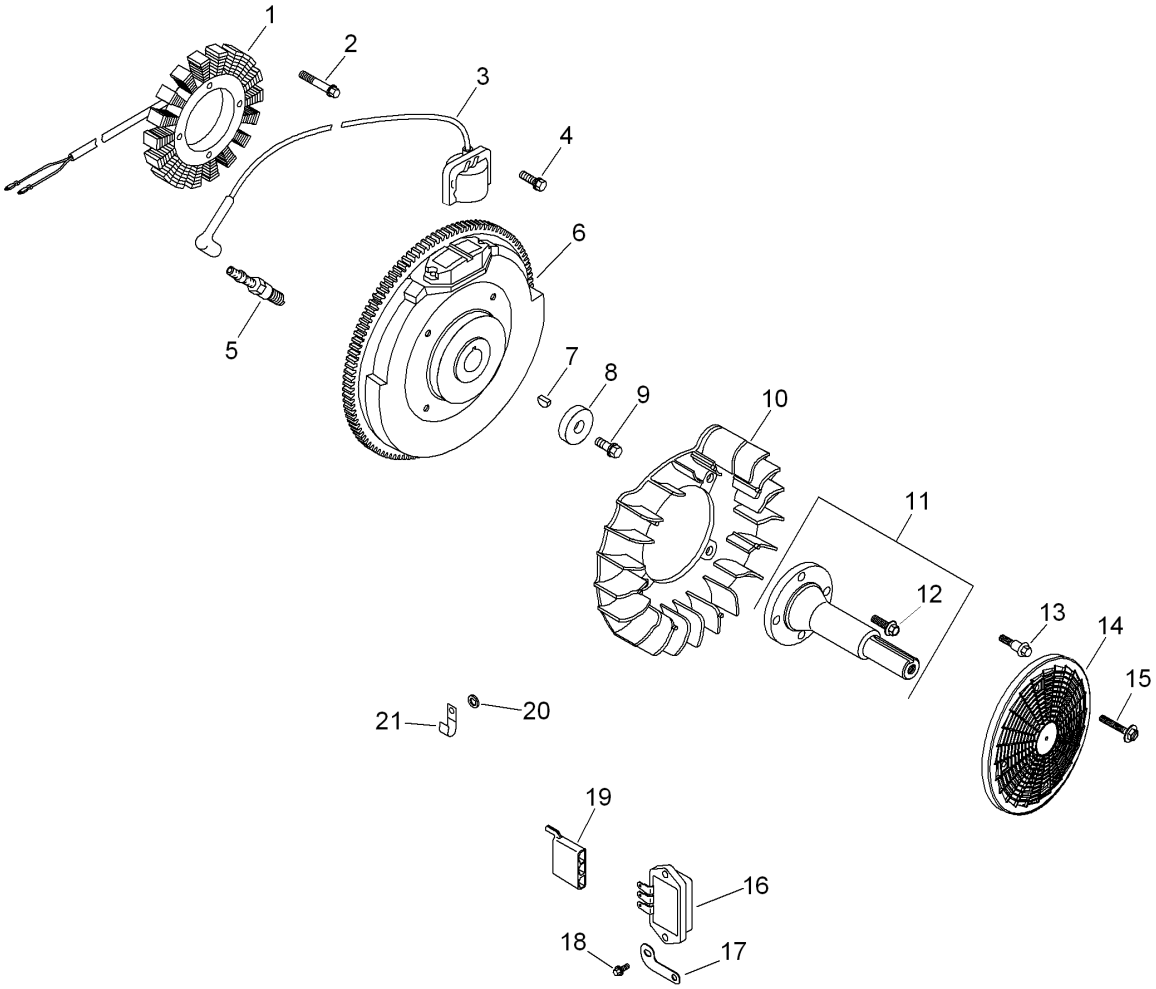


Head, Valve and Breather Assembly
Kohler CH740-3126 (continued)

Ref.	Part Number	Qty.	Description
32	24 041 51-S	1	Gasket-Breather ■
33	24 096 86-S	1	Cover-Breather ■
34	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ■
35	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ■
36	25 237 14-S	1	Clamp-Hose, Spring (1/2) ■
37	24 326 89-S	1	Hose-Breather ■
	24 755 147-S	2	Cylinder Head Hardware Kit (Services 1 Head-Qtys For Both Heads) (Includes 5-9, 11, 12, 15, 18-20) ●■
	25 357 14-S	1	Lubricant-Camshaft ●■
	25 072 04-S	2	Stud (M8X1.25X33) ●■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

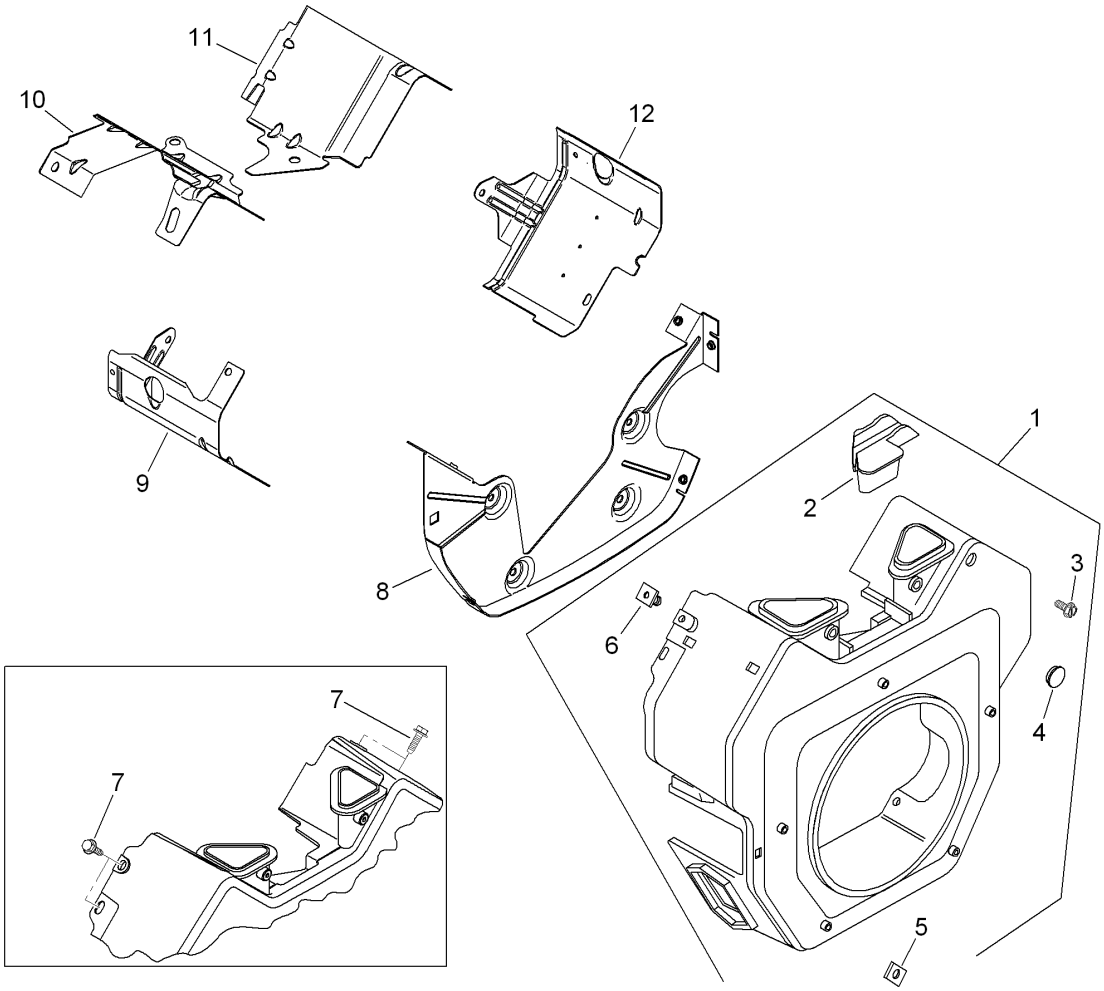


Ignition and Electrical Assembly
Kohler CH740-3126

Ref.	Part Number	Qty.	Description
1	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S) ■
2	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■
3	24 584 52-S	2	Module Spark Adv (D S A I) ASM ■
4	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
5	25 132 12-S	2	Spark Plug (Pro Series) ■
6	24 025 58-S	1	Flywheel ASM (L W) ■
7	X-42-15-S	1	Key (3/16 X 5/8) ■
8	12 468 03-S	1	Washer-Flat (13/32) ■
9	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■
10	24 157 11-S	1	Fan ■
11	24 144 13-S	1	Shaft-Drive, Front ■
12	M-839025-S	4	Screw-HF (M8X1.25X25) ■
13	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■
14	24 162 34-S	1	Screen-Grass ■
15	25 086 117-S	4	Screw-Flange, Sems (M4X.7X25) ■
16	41 403 09-S	1	Rectifier-Regulator ■
17	24 126 137-S	1	Bracket-Strap, Ground ■
18	25 086 157-S	2	Screw-Hex Flange, Hi-Lo ■
19	25 155 41-S	1	Connector (3 Contact) ■
20	X-25-63-S	1	Washer-Flat (1/4) ■
21	235173-S	1	Clip-Cable ■
	24 176 132-S	1	Harness-Wiring, D S A I ● ■
	24 176 42-S	1	Harness-Wiring ● ■
	25 086 91-S	2	Screw-Wsh HD Tap (8-18X.50) ● ■
	25 454 07-S	2	Tie-Wire ● ■
	25 452 01-S	2	Terminal ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

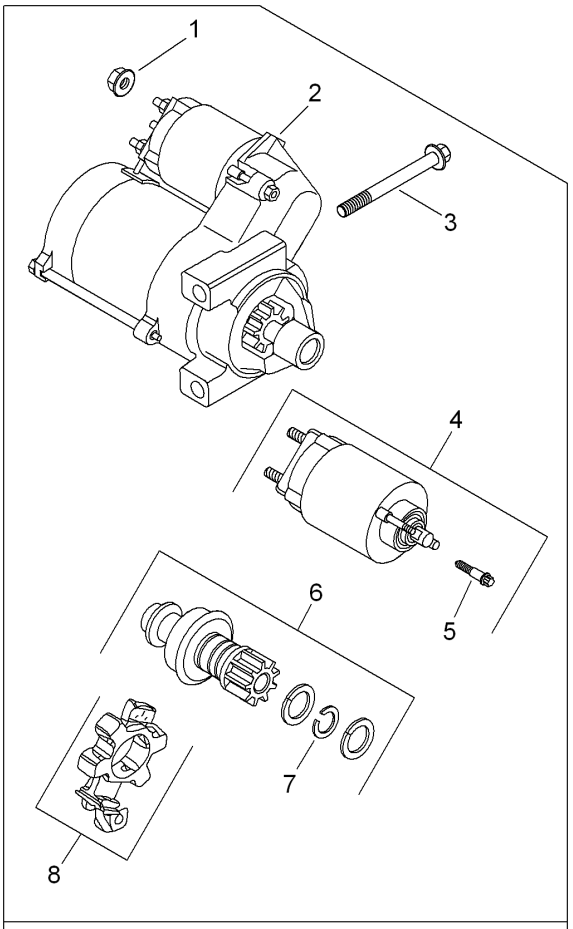


Blower Housing and Baffle Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	24 027 195-S	1	Blower Housing ASM (Includes 2-6 And 41 037 10-S) ■
2	24 096 85-S	1	Cover-Housing, Blower ■
3	25 086 91-S	1	Screw-Wsh HD Tap (8-18X.50) ■
4	25 139 16-S	1	Plug-Button (9/16) ■
5	24 100 02-S	2	Nut-Plastic ■
6	24 100 01-S	3	Nut-Plastic ■
7	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
8	24 146 55-S	1	Backing Plate Kit (Includes 25 154 11-S) ■
9	24 063 88-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
10	24 063 70-S	1	Baffle-Valley (No. 2 Side) ■
11	24 063 59-S	1	Baffle-Valley (No. 1 Side) ■
12	24 063 85-S	1	Barrel-Cylinder (No.1 Side) ■
	M-561016-S	1	Screw-Flange, Thread Forming (M5X.80X16) ● ■
	M-545016-S	4	Screw-Flange, Thread Forming (M5X0.8X16) ● ■
	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ● ■
	M-545010-S	2	Screw-HHFTF (M5X.80X10) ● ■
	41 037 10-S	1	Nameplate-Service ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

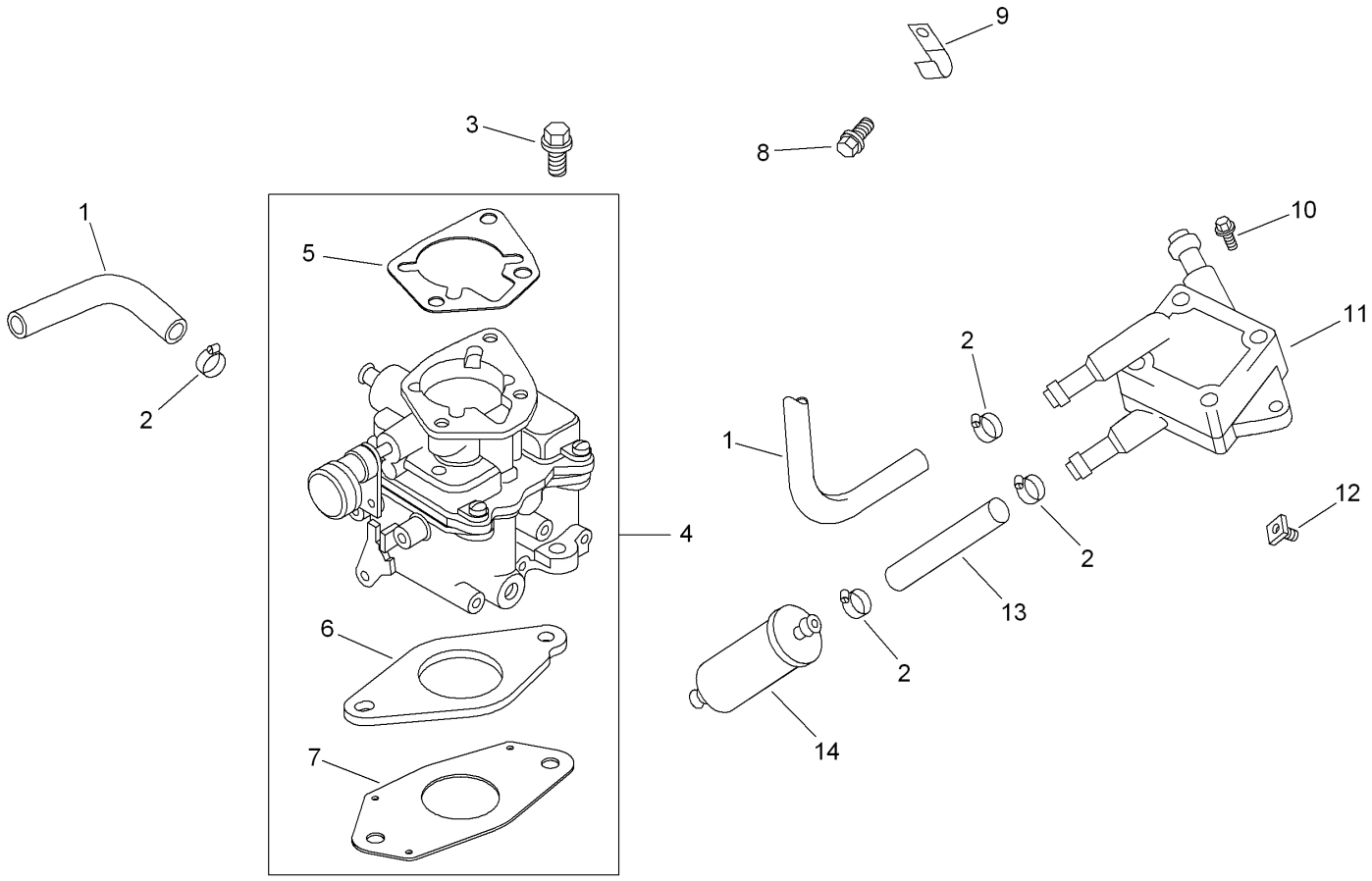


25 098 11-S (Delco)

Starting System Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	25 098 11-S	1	Starter ASM (Solenoid Shift) ●
3	M-851080-S	2	Screw-Flange (M8X1.25X80) ●
4	25 435 06-S	1	Solenoid Kit (Includes 5) ●
5	25 086 113-S	3	Screw-Torx Head, External ●
6	25 755 33-S	1	Starter Pinion Kit (Includes 7) ●
7	25 141 05-S	1	Ring-Retaining ●
8	25 221 01-S	1	Brush Holder Kit ●

● Obtain parts from www.kohlerplus.com

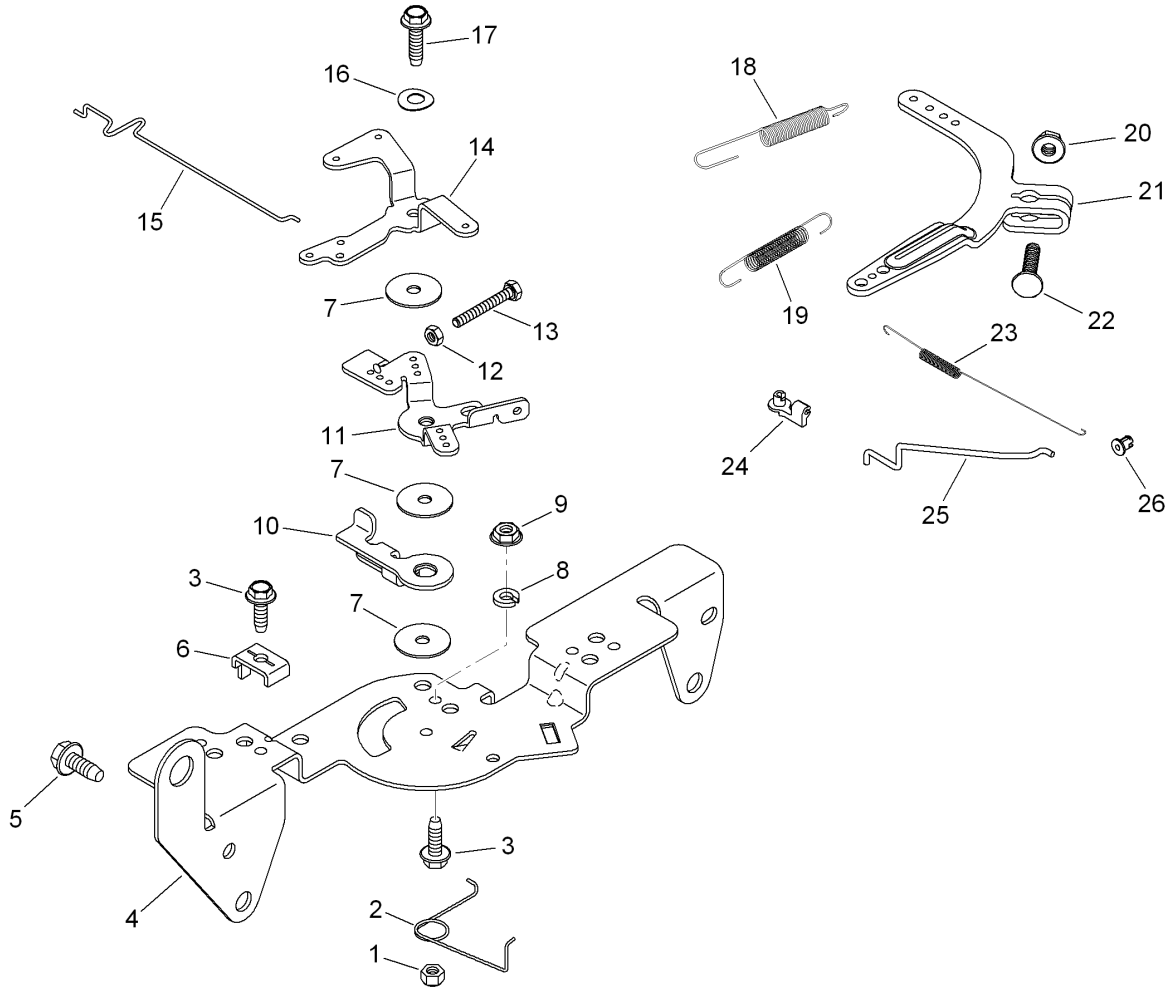


Fuel System Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	25 111 34-S	1	Line-Fuel (24.0 Cut To Length) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	M-651030-S	2	Screw-Flange (M6X1.0X30) ■
4	24 853 93-S	1	Carburetor Kit W/Gaskets (Includes 5-7) ■
5	24 041 06-S	1	Gasket-Base, Air Cleaner ■
6	24 041 17-S	1	Gasket-Carburetor ■
7	24 041 53-S	1	Gasket-Carburetor ■
8	25 086 158-S	1	Screw-Flanged, Thread Forming (M6X1.0X11) ■
9	47 154 01-S	1	Clip-Cable ■
10	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
11	24 393 16-S	1	Pump-Fuel ■
12	25 100 37-S	2	Nut-Plastic (Black) ■
13	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
14	24 050 13-S	1	Filter-Fuel ■
	24 755 137-S	1	High Altitude Kit (10,000+ Ft) ● ■
	24 757 07-S	1	Choke Repair Kit ● ■
	24 757 02-S	1	Float Repair Kit ● ■
	24 757 01-S	1	Solenoid Repair Kit ● ■
	24 757 03-S	1	Carburetor Repair Kit ● ■
	24 757 08-S	1	Accelerator Pump Repair Kit ● ■
	24 757 09-S	1	Accelerator Pump Seal Repair Kit ● ■
	24 755 138-S	1	High Altitude Kit (5-10,000 Ft) ● ■

● Not illustrated

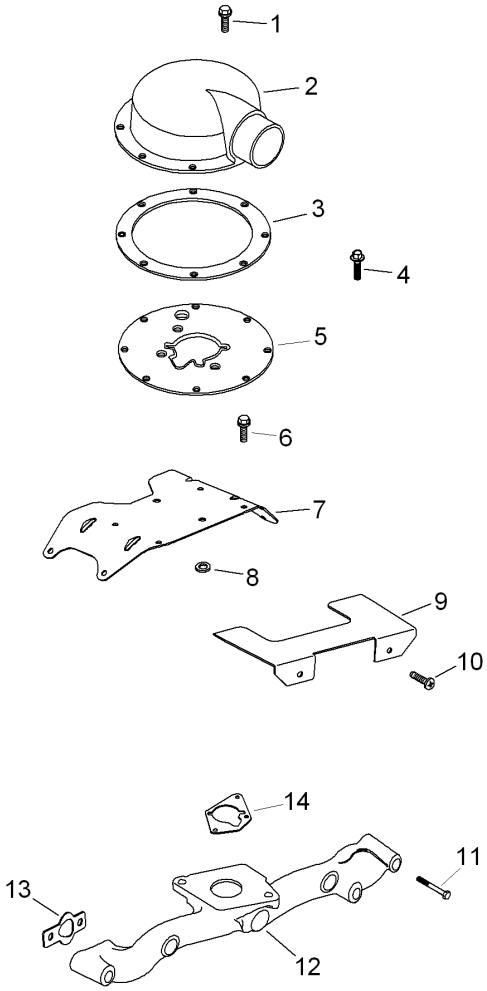
■ Obtain parts from www.kohlerplus.com



Engine Control Assembly
Kohler CH740-3126

Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ●
2	24 089 03-S	1	Spring-Return, Choke ●
3	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●
4	24 126 56-S	1	Bracket-Control ●
5	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●
6	12 237 01-S	2	Clamp-Cable ●
7	24 468 01-S	3	Washer-Flat (5.5MM) ●
8	X-20-1-S	1	Washer-Lock (.25) ●
9	M-541050-S	1	Nut-HF (M5X0.8) ●
10	24 090 07-S	1	Lever-Actuator, Throttle ●
11	24 090 03-S	1	Lever-Control, Throttle ●
12	M-446030-S	1	Nut (M4X0.7) ●
13	M-401030-S	1	Screw (M4X0.7X30) ●
14	24 090 05-S	1	Lever-Choke ●
15	24 079 21-S	1	Linkage-Choke ●
16	41 468 03-S	1	Washer-Spring (1/4) ●
17	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ●
18	24 089 51-S	1	Spring-Limiter, Throttle ●
19	24 089 44-S	1	Spring-Governor ●
20	M-641060-S	1	Nut-Flange (M6X1.0) ●
21	24 090 51-S	1	Lever-Governor ●
22	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
23	24 089 01-S	1	Spring-Linkage ●
24	25 158 11-S	1	Bushing-Retaining, Linkage ●
25	24 079 01-S	1	Linkage-Throttle ●
26	25 158 08-S	1	Bushing-Linkage, Throttle ●

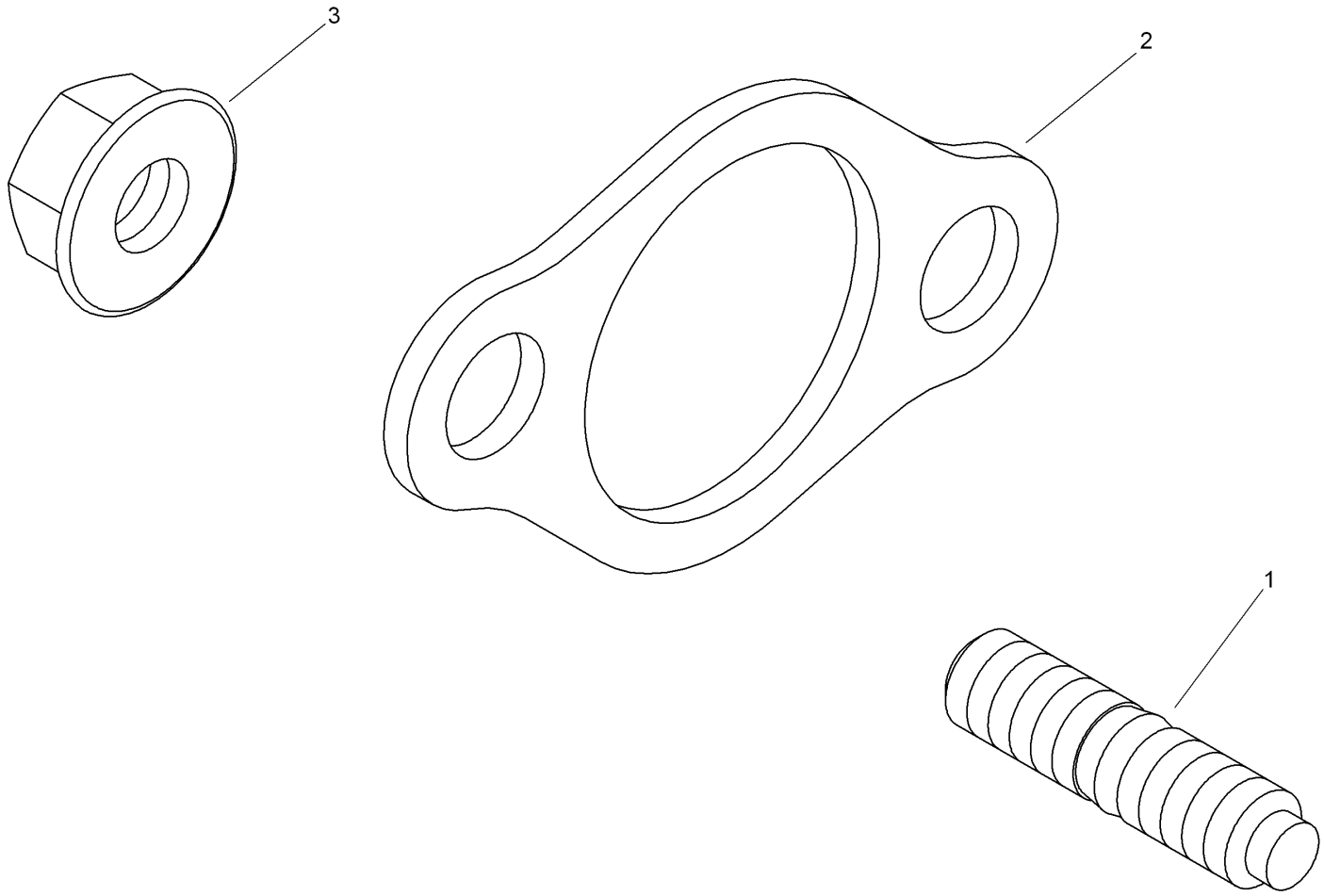
● Obtain parts from www.kohlerplus.com



Air Intake and Filtration Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	M-645016-S	7	Screw-Flange, Thread Forming (M6X1.0X16) ●
2	24 029 28-S	1	Adapter-Intake, Air ●
3	24 041 38-S	1	Gasket-Adapter, Air Cleaner ●
4	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ●
5	24 029 35-S	1	Plate-Adapter ●
6	M-639016-S	3	Screw-HF (M6X1.0X16) ●
7	24 126 143-S	1	Bracket-Cleaner, Air ●
8	X-25-12-S	1	Washer-Plain (91/4) ●
9	24 314 29-S	1	Shield-Debris ●
10	24 086 06-S	2	Screw-PPH (11-16X3/4) ●
11	25 086 84-S	4	Screw-HF (M6X1.0X55) ●
12	24 164 14-S	1	Manifold-Intake ●
13	24 041 01-S	2	Gasket-Manifold, Intake ●
14	24 041 06-S	1	Gasket-Base, Air Cleaner ●

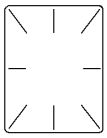
● Obtain parts from www.kohlerplus.com



Exhaust Assembly
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	25 072 14-S	4	Stud (M8X1.25X33) ●
2	24 041 49-S	2	Gasket-Exhaust ●
3	M-841080-S	4	Nut-Flange (M8X1.25) ●

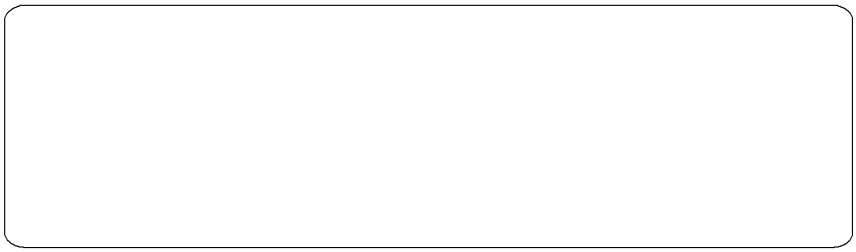
● Obtain parts from www.kohlerplus.com



1



2



3

Artwork is representative
Actual labels may differ depending on model and specification number

Decal Set
Kohler CH740-3126

Ref.	*Part Number*	*Qty.*	*Description*
1	25 113 39-S	1	Decal-Laminate, Clear ●
2	24 113 25-S	1	Decal-Cooler, Oil ●
3	24 113 124-S	1	Decal-27 HP ●

● Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 22321 TX 427 Compact Utility Loader

Product Name	Model/Part
Light Kit	100-8840
Track Kit	104-6106
Road Wheel Kit	106-7620
Reference Guide Kit	107-9310
Track-Aggressive Tread	108-5640
Alignment Tool	110-0069
4 Cubic Foot Standard Bucket	22409
Loose Materials Bucket	22410
48in Hydraulic Blade	22414
Rotary Broom	22415
Bore Drive Head	22420
Rod and Reamer	22421
Multi-Purpose Tool	22423
Power Box Rake	22425
Stump Grinder	22429
Tree Forks	22438
Cement Bowl	22442
40in Tiller	22445
Snowthrower	22456
Crumber Kit	22464
Trencher Head	22470
High-Speed Trencher Head	22471
Trench Filler	22472
TX Platform	22475
Narrow Bucket	22520
Grapple Rake	22521
Auger Head	22805
Universal Swivel Auger Head	22806
Vibratory Plow	22911
Soil Cultivator	23101
Concrete Breaker	23135
Backhoe Fitup Kit	23162
Backhoe	23163
Adjustable Forks	23164
Leveler	23165
Spark Arrestor Screen	75-6880

For 22321G TX 427 Compact Utility Loader

Product Name	Model/Part
Light Kit	100-8840
Track Kit	104-6106
Road Wheel Kit	106-7620
Road Wheel Kit (5-Pack)	106-7627
Reference Guide Kit	107-9310

Attachments and Accessories (continued)

Track-Aggressive Tread 108-5640
Alignment Tool 110-0069
4 Cubic Foot Standard Bucket 22409
Loose Materials Bucket 22410
48in Hydraulic Blade 22414
Rotary Broom 22415
Bore Drive Head 22420
Rod and Reamer 22421
Multi-Purpose Tool 22423
Power Box Rake 22425
Stump Grinder 22429
Tree Forks 22438
Cement Bowl 22442
40in Tiller 22445
Snowthrower 22456
Crumber Kit 22464
Trencher Head 22470
High-Speed Trencher Head 22471
Trench Filler 22472
TX Platform 22475
Narrow Bucket 22520
Grapple Rake 22521
Auger Head 22805
Universal Swivel Auger Head 22806
Vibratory Plow 22911
Soil Cultivator 23101
Concrete Breaker 23135
Backhoe Fitup Kit 23162
Backhoe 23163
Adjustable Forks 23164
Leveler 23165
Spark Arrestor Screen 75-6880

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Count on it.