



**Count on it.**

**Operator's Manual**

**48in, 52in, or 60in Z Master<sup>®</sup>  
Revolution<sup>®</sup> Series Riding Mower**

Model No. 18748—Serial No. 415000000 and Up

Model No. 18752—Serial No. 415000000 and Up

Model No. 18760—Serial No. 415300000 and Up

Model No. 18765—Serial No. 414889644 and Up



**⚠ WARNING**

**CALIFORNIA  
Proposition 65 Warning**

The power cord on this product contains lead, a chemical known to the State of California to cause birth defects or other reproductive harm. Wash hands after handling.

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

**Important:** With your mobile device, you can scan the QR code on the serial number decal (if equipped) to access warranty, parts, and other product information.

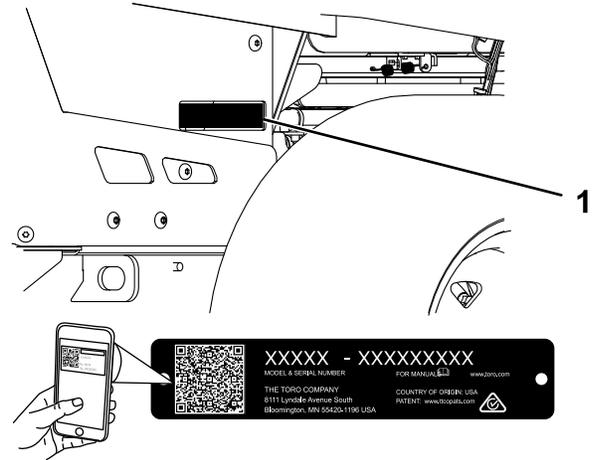


Figure 1

g398597

1. Model and serial number location

Model No. \_\_\_\_\_

Serial No. \_\_\_\_\_

# Introduction

This rotary-blade, riding lawn mower is intended to be used by professional, hired operators. It is designed primarily for cutting grass on well-maintained lawns on residential or commercial properties. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit [www.Toro.com](http://www.Toro.com) for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. [Figure 1](#) identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

# Contents

Safety .....	4	Lubricating the Mower Deck-Lift Pivots .....	39
General Machine Safety Warnings.....	4	Greasing the Caster-Wheel Hubs .....	39
Lawn Mower Safety Warnings .....	5	Electrical System Maintenance .....	40
Additional Safety Messages .....	6	Using the Battery-Disconnect Switch .....	40
Slope Indicator .....	7	Servicing the Batteries.....	40
Safety and Instructional Decals .....	8	Maintaining the Lithium-Ion Batteries.....	41
Setup .....	13	Maintaining the Battery Charger .....	41
Adjusting the Machine Settings.....	13	Locating the Fuses .....	41
Mounting the Battery Charger on a		Drive System Maintenance .....	42
Wall.....	13	Checking the Seat Belt .....	42
Charging the Batteries .....	13	Checking the Tire Pressure.....	42
Product Overview .....	13	Checking the Wheel-Lug Nuts .....	42
Controls .....	13	Changing the Transmission Fluid.....	43
InfoCenter Display .....	14	Adjusting the Maximum Speed Range .....	43
Specifications .....	18	Controls System Maintenance .....	44
Attachments/Accessories .....	18	Adjusting the Control-Handle Position .....	44
Before Operation .....	19	Calibrating the Levers.....	45
Before Operation Safety .....	19	Adjusting the Tracking .....	46
Performing Daily Maintenance.....	19	Mower Deck Maintenance.....	47
Using the Rollover-Protection System		Servicing the Cutting Blades.....	47
(ROPS).....	19	Leveling the Mower Deck.....	49
Using the Safety-Interlock System .....	21	Replacing the Grass Deflector .....	52
Positioning the Seat.....	22	Cleaning .....	53
Changing the Seat Suspension.....	22	Cleaning under the Mower Deck .....	53
Adjusting the Rear-Shock Assemblies .....	22	Cleaning the Suspension System .....	53
During Operation .....	23	Disposing of Waste .....	53
During Operation Safety .....	23	Storage .....	54
Entering the Operator's Position .....	25	Cleaning and Storage .....	54
Starting the Machine.....	25	Battery Storage Requirements .....	54
Shutting Off the Machine .....	25	Storing the Charger .....	55
Operating the Mower Blade-Control Switch		Troubleshooting .....	56
(PTO).....	25	Schematics .....	58
Driving the Machine.....	26		
Side Discharging or Mulching the			
Grass .....	27		
Using the Transport Lock.....	27		
Adjusting the Height-of-Cut.....	27		
Adjusting the Anti-Scalp Rollers.....	28		
Positioning the Flow Baffle.....	28		
Adjusting the Rake of the Mower Deck.....	29		
Monitoring the Battery-System Charge			
Level .....	30		
After Operation .....	30		
After Operation Safety .....	30		
Battery and Charger Safety .....	31		
Moving a Non-Functioning Machine.....	32		
Transporting the Machine .....	33		
Transporting the Lithium-Ion Batteries .....	34		
Using the Lithium-Ion Battery Charger .....	34		
Maintenance .....	37		
Maintenance Safety.....	37		
Recommended Maintenance Schedule(s) .....	37		
Pre-Maintenance Procedures .....	38		
Raising the Machine .....	38		
Removing the Rear Cover .....	38		
Lubrication .....	39		

# Safety

## General Machine Safety Warnings



**WARNING**—Read all safety warnings, instructions, illustrations and specifications provided with this machine.

*Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.*

The term “machine” in all of the warnings listed below refers to your mains-operated (corded) machine or battery-operated (cordless) machine.

### 1. Work area safety

- A. **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- B. **Do not operate the machine in explosive atmospheres, such as in the presence of flammable liquids, gasses, or dust.** *The machine creates sparks, which may ignite the dust or fumes.*
- C. **Keep children and bystanders away while operating the machine.** *Distractions can cause you to lose control.*

### 2. Electrical safety

- A. **Machine plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with an earthed (grounded) machine.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- B. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges, and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- C. **Do not expose the machine to rain or wet conditions.** *Water entering a machine will increase the risk of electric shock.*
- D. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the machine. Keep cord away from heat, oil, sharp edges, or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- E. **When operating the machine outdoors, use an extension cord suitable for**

**outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*

- F. **If operating the machine in a damp location is unavoidable, use a residual current device (RCD) protected supply.** *Use of an RCD reduces the risk of electric shock.*
- ### 3. Personal safety
- A. **Stay alert, watch what you are doing, and use common sense when operating the machine. Do not use the machine while you are tired or under the influence of drugs, alcohol, or medication.** *A moment of inattention while operating the machine may result in serious personal injury.*
  - B. **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as a dust mask, non-skid safety shoes, or hearing protection used for appropriate conditions will reduce personal injuries.*
  - C. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack.** *Energising a machine that has the switch on invites accidents.*
  - D. **Remove any adjusting key or wrench before turning the machine on.** *A wrench or a key left attached to a rotating part of the machine may result in personal injury.*
  - E. **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the machine in unexpected situations.*
  - F. **Dress properly. Do not wear loose clothing or jewelry. Keep your hair and clothing away from moving parts.** *Loose clothes, jewelry or long hair can be caught in moving parts.*
  - G. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*
  - H. **Do not let familiarity gained from frequent use of the machine allow you to become complacent and ignore machine safety principles.** *A careless action can cause severe injury within a fraction of a second.*

#### 4. Machine use and care

- A. **Do not force the machine. Use the correct machine for your application.**  
*The correct machine will do the job better and safer at the rate for which it was designed.*
- B. **Do not use the machine if the switch does not turn it on and off.** *Any machine that cannot be controlled with the switch is dangerous and must be repaired.*
- C. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the machine before making any adjustments, changing accessories, or storing the machine.**  
*Such preventive safety measures reduce the risk of starting the machine accidentally.*
- D. **Store an idle machine out of the reach of children and do not allow persons unfamiliar with the machine or these instructions to operate the machine.**  
*A machine is dangerous in the hands of untrained users.*
- E. **Maintain the machine and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the operation of the machine. If damaged, have the machine repaired before use.**  
*Many accidents are caused by a poorly maintained machine.*
- F. **Keep cutting tools sharp and clean.**  
*Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*
- G. **Use the machine, accessories, and tool bits etc., in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the machine for operations different from those intended could result in a hazardous situation.*
- H. **Keep handles and grasping surfaces dry, clean and free from oil and grease.**  
*Slippery handles and grasping surfaces do not allow for safe handling and control of the machine in unexpected situations.*

#### 5. Battery machine use and care

- A. **Recharge only with the charger specified by a manufacturer.** *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.*

- B. **Use the machine only with specifically designated batteries.** *Use of any other batteries may create a risk of injury and fire.*
- C. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** *Shorting the battery terminals together may cause burns or a fire.*
- D. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** *Liquid ejected from the battery may cause irritation or burns.*
- E. **Do not use a battery pack or machine that is damaged or modified.** *Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk or injury.*
- F. **Do not expose a battery pack or machine to fire or excessive temperature.** *Exposure to fire temperature above 130°C (265°F) may cause an explosion.*
- G. **Follow all charging instructions and do not charge the battery pack or machine outside the temperature range specified in the instructions.** *Changing improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.*

#### 6. Service

- A. **Have your machine serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the machine is maintained.*
- B. **Never service damaged battery packs.** *Service of battery packs should be performed only by the manufacturer or authorized service providers.*

## Lawn Mower Safety Warnings

- A. **Do not use the lawnmower in bad weather conditions, especially when there is a risk of lightning.** *This decreases the risk of being struck by lightning.*
- B. **Thoroughly inspect the area for wildlife where the lawnmower is to be used.** *Wildlife*

may be injured by the lawnmower during operation.

- C. **Thoroughly inspect the area where the lawnmower is to be used and remove all stones, sticks, wires, bones, and other foreign objects.** *Thrown objects can cause personal injury.*
- D. **Before using the lawnmower, always visually inspect to see that the blade and the blade assembly are not worn or damaged.** *Worn or damaged parts increase the risk of injury.*
- E. **Keep guards in place. Guards must be in working order and be properly mounted.** *A guard that is loose, damaged, or is not functioning correctly may result in personal injury.*
- F. **Keep all cooling air inlets clear of debris.** *Blocked air inlets and debris may result in overheating or risk of fire.*
- G. **While operating the lawnmower, always wear non-slip and protective footwear. Do not operate the lawnmower when barefoot or wearing open sandals.** *This reduces the chance of injury to the feet from contact with the moving blade.*
- H. **While operating the lawnmower, always wear long trousers.** *Exposed skin increases the likelihood of injury from thrown objects.*
- I. **Do not operate the lawnmower on slopes greater than 15°.** *This reduces the risk of loss of control, slipping, and rollover which may result in personal injury.*
- J. **Exercise extreme caution when working on slopes.** *This reduces the risk of loss of control, slipping, and rollover which may result in personal injury.*
- K. **Use extreme caution when reversing the lawnmower.** *Always be aware of your surroundings.*
- L. **Do not touch blades and other hazardous moving parts while they are still in motion.** *This reduces the risk of injury from moving parts.*
- M. **When clearing jammed material or cleaning the lawnmower, make sure all power switches are off and remove (or activate) the disabling device.** *Unexpected operation of the lawnmower may result in serious personal injury.*

**Save all warnings and instructions for future reference.**

## Additional Safety Messages

### Safety-Alert Symbol

The safety-alert symbol (Figure 2) shown in this manual and on the machine identifies important safety messages that you must follow to prevent accidents.



Figure 2

Safety-alert symbol

g000502

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The safety-alert symbol appears above information that alerts you to unsafe actions or situations and is followed by the word **DANGER**, **WARNING**, or **CAUTION**.

**DANGER** indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.

**WARNING** indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.

**CAUTION** indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.

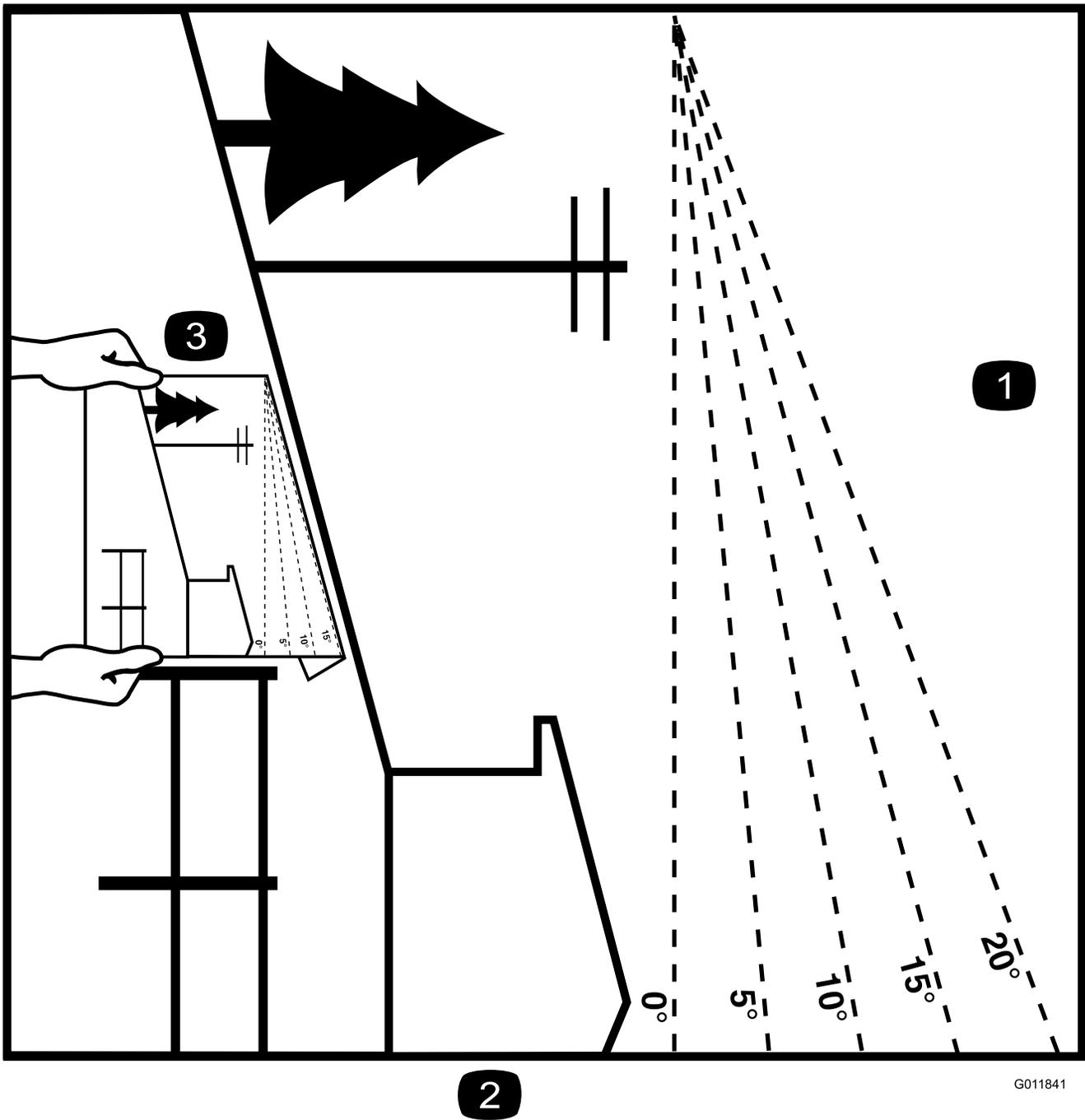
This manual uses two other words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

### General Safety

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious personal injury or death.

- Keep clear of the discharge opening.
- Allow only responsible and physically capable people to operate the machine.
- Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operator's position. Allow the machine to cool before servicing, adjusting, or cleaning it.

# Slope Indicator



G011841

g011841

**Figure 3**

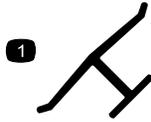
You may copy this page for personal use.

1. The maximum slope you can operate the machine on is **15 degrees**. Use the slope chart to determine the degree of slope of hills before operating. **Do not operate this machine on a slope greater than 15 degrees**. Fold along the appropriate line to match the recommended slope.
2. Align this edge with a vertical surface, a tree, building, fence pole, etc.
3. Example of how to compare slope with folded edge

# Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decaloemmark

## Manufacturer's Mark

1. This mark indicates that the blade is identified as a part from the original machine manufacturer.



107-3069

decal107-3069

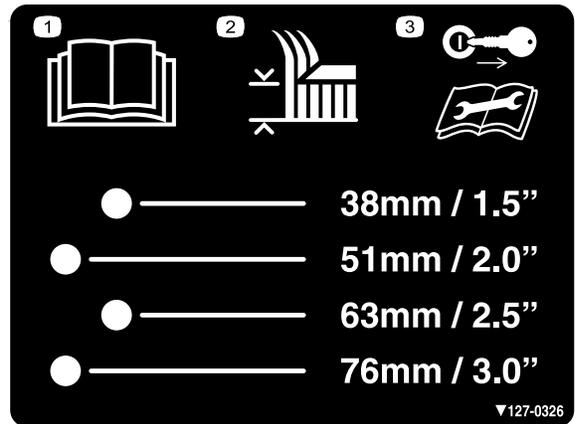
1. Warning—there is no rollover protection when the roll bar is down.
2. To avoid injury or death from a rollover accident, keep the roll bar in the fully raised and locked position and wear the seat belt. Lower the roll bar only when absolutely necessary; do not wear the seat belt when the roll bar is down.
3. Read the *Operator's Manual*; drive slowly and carefully.



117-3848

decal117-3848

1. Thrown object hazard—keep bystanders away.
2. Thrown object hazard, raised deflector—do not operate without the deflector, discharge cover, or grass collection system in place.
3. Cutting/dismemberment hazard of hand or foot, mower blade—stay away from moving parts; keep all guards and shields in place.



127-0326

decal127-0326

1. Read the *Operator's Manual*.
2. Height of cut
3. Remove the key and read the *Operator's Manual* before performing maintenance.

Decal 132-5067 is for machines with MyRide only.



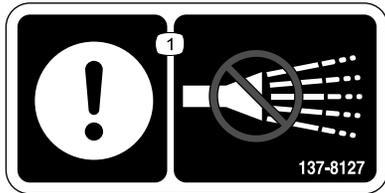
132-5067

decal132-5067

**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).  
For more information, please visit [www.tlcoCAProp65.com](http://www.tlcoCAProp65.com)

133-8061  
decal133-8061

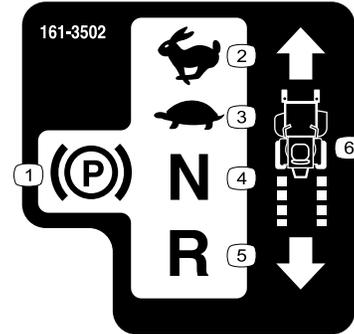
133-8061



137-8127  
decal137-8127

137-8127

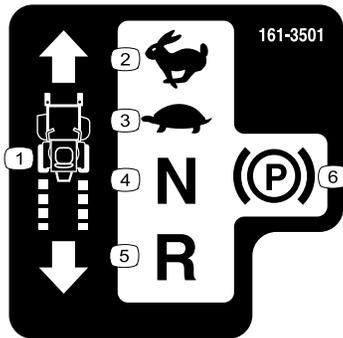
1. Attention—do not spray with high-pressure water.



161-3502  
decal161-3502

161-3502

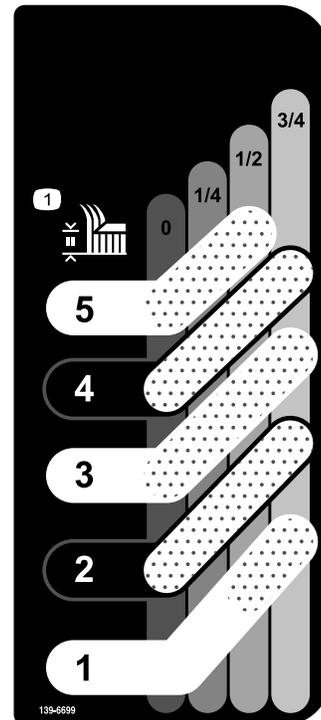
- |                  |                      |
|------------------|----------------------|
| 1. Parking brake | 4. Neutral           |
| 2. Fast          | 5. Reverse           |
| 3. Slow          | 6. Traction controls |



161-3501  
decal161-3501

161-3501

- |                      |                  |
|----------------------|------------------|
| 1. Traction controls | 4. Neutral       |
| 2. Fast              | 5. Reverse       |
| 3. Slow              | 6. Parking brake |



139-6699

139-6699

decal139-6699

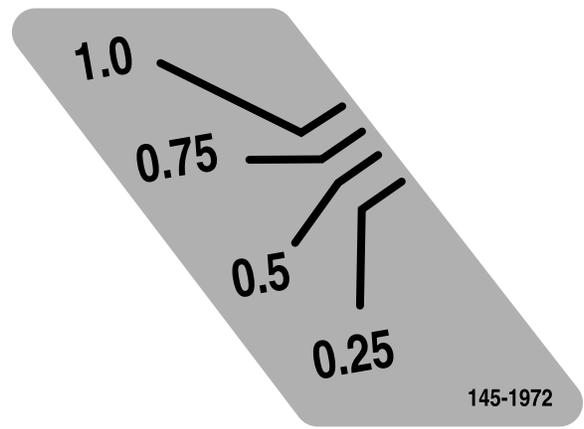
1. Height of cut



144-0275

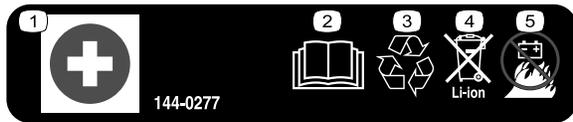
decal144-0275

1. Batteries are flammable



145-1972

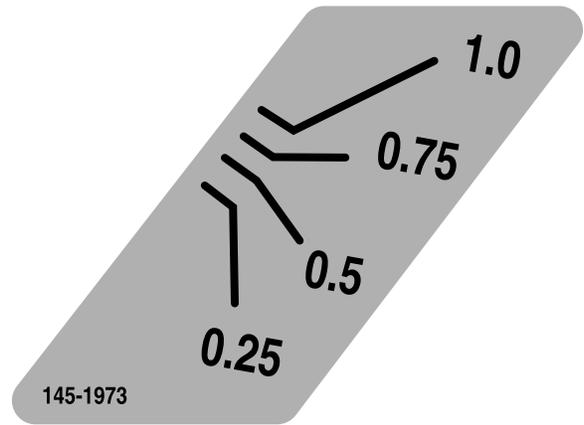
decal145-1972



144-0277

decal144-0277

1. Positive terminal
2. Read the *Operator's Manual*.
3. Recycle the battery.
4. Do not dispose improperly.
5. Do not expose to fire.



145-1973

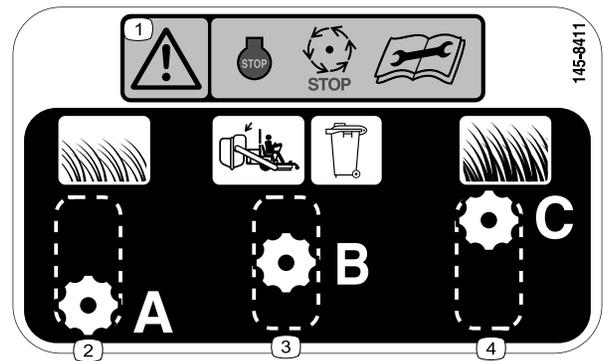
decal145-1973



144-7008

decal144-7008

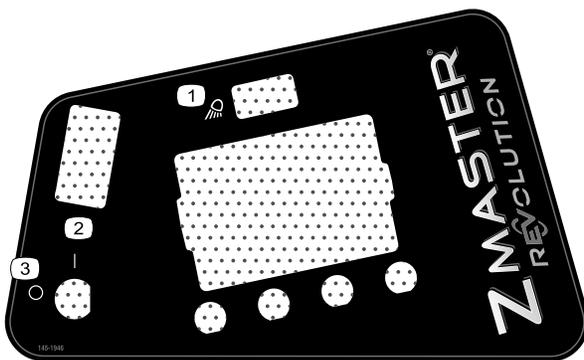
1. Warning—turn the battery-disconnect switch to the OFF position before performing maintenance.



145-8411

decal145-8411

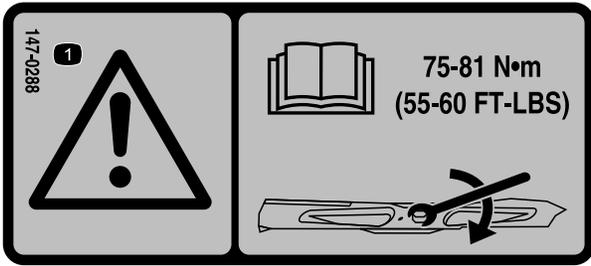
1. Warning—stop the machine, wait for all moving parts to stop, read the *Operator's Manual* before performing maintenance.
2. Short, light grass
3. Bagging setting
4. Tall, dense grass



145-1946

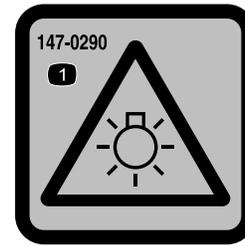
decal145-1946

1. Work light
2. On
3. Off



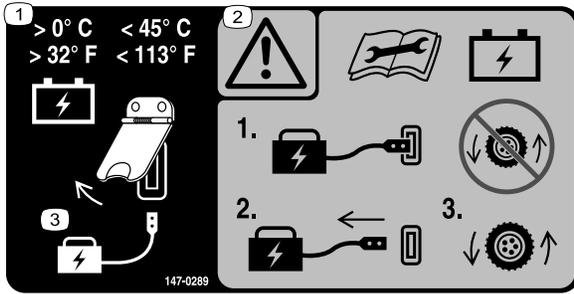
147-0288

1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 75 to 81 N·m (55 to 60 ft-lb).



147-0290

1. Warning—light is bright; do not look directly into the light.



147-0289

1. Keep the battery at a temperature above 0°C (32°F) and below 45°C (113°F)
2. Warning—read the *Operator's Manual* before performing battery maintenance; do not operate the machine when the battery charger is connected; disconnect the battery charger before operating the machine.
3. Lift the cover to charge the battery.



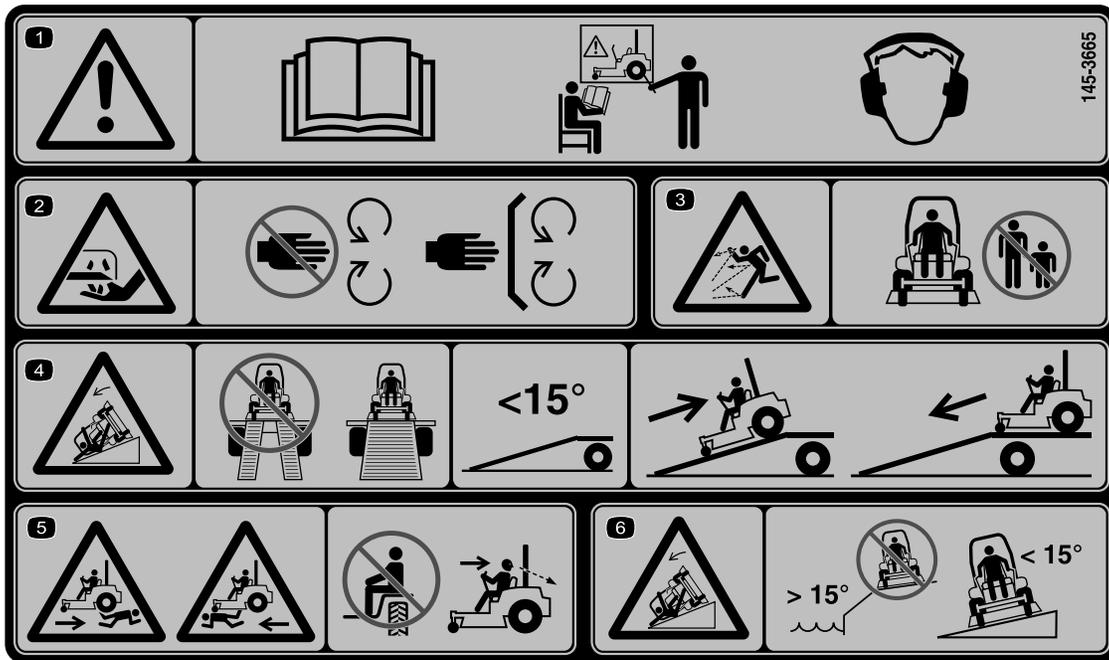
144-0276

1. Warning—read the *Operator's Manual*.
2. Warning—do not open the battery; do not use a damaged battery.
3. Explosion hazard—do not expose to sparks or open flame.
4. Electric shock hazard—do not perform maintenance on the battery.



144-0278

1. Negative battery terminal



145-3665

decal145-3665

**Note:** This machine complies with the industry standard stability test in the static lateral and longitudinal tests with the maximum recommended slope indicated on the decal. It is important that each operator review the slope operation instructions in the operator's manual and review the conditions in which the machine is being operated to determine if the machine may be operated in the conditions that day and on that site. Changes to terrain can result in a change in slope operation for any machine.

1. Warning—read the *Operator's Manual*; all operators should be trained before operating the machine; wear hearing protection.
2. Cutting/dismemberment hazard of the fingers—keep hands away from moving parts; keep all guards and shields in place.
3. Thrown object hazard—keep bystanders away.
4. Tipping hazard—when loading onto a trailer, do not use dual ramps; only use a singular ramp wide enough for the machine and that has an incline less than 15°; back up the ramp (in reverse) and drive forward off the ramp.
5. Runover/backover hazard—do not carry passengers; look behind you and down when mowing in reverse.
6. Tipping hazard on slopes—do not use on slopes near open water; do not use on slopes greater than 15°.

# Setup

## Adjusting the Machine Settings

Use the InfoCenter to adjust the machine settings; refer to [InfoCenter Display \(page 14\)](#).

## Mounting the Battery Charger on a Wall

### Optional

You can mount the charger on a wall using the wall-mount key holes cut into the back of the unit. Use screws that have a 6 mm (1/4 inch) diameter shaft and a head diameter of 11 mm (0.45 inch).

**Important:** Survey your work area and determine a location that best meets the criteria for safe and effective operation of the charger.

## Charging the Batteries

Check the battery-system charge; charge them as needed. Refer to [Monitoring the Battery-System Charge Level \(page 30\)](#).

# Product Overview

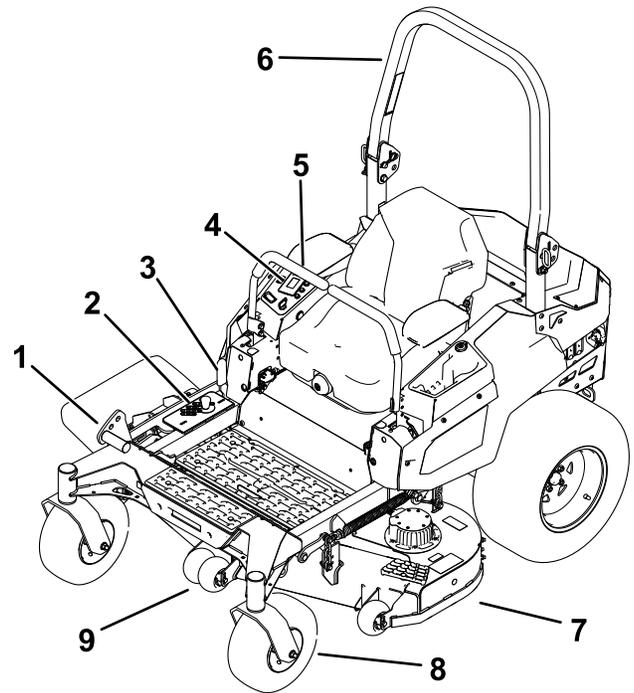


Figure 4

g397211

- |                            |                      |
|----------------------------|----------------------|
| 1. Deck-lift pedal         | 6. Roll bar          |
| 2. Height-of-cut positions | 7. Mower deck        |
| 3. Transport-lock lever    | 8. Caster wheel      |
| 4. Control panel           | 9. Anti-scalp roller |
| 5. Motion-control lever    |                      |

## Controls

Become familiar with all the controls before you start and operate the machine.

### Control Panel

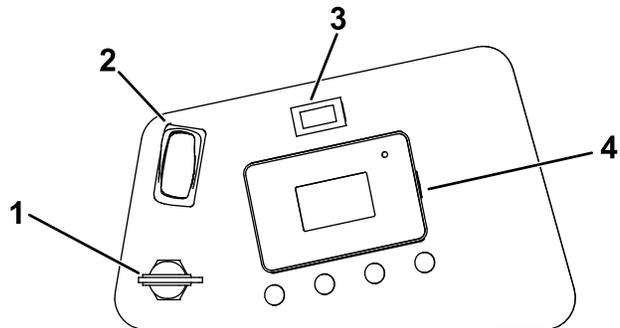


Figure 5

g396030

- |                               |                 |
|-------------------------------|-----------------|
| 1. Key switch                 | 3. Light switch |
| 2. Power-takeoff switch (PTO) | 4. InfoCenter   |

## Key Switch

The key switch has 2 positions: ON and OFF.

Use the key switch to turn on or shut off the machine; refer to [Starting the Machine \(page 25\)](#) and [Shutting Off the Machine \(page 25\)](#).

## Power-Takeoff Switch (PTO)

Use the power-takeoff switch (PTO) to engage and disengage mower blades; refer to [Operating the Mower Blade-Control Switch \(PTO\) \(page 25\)](#).

## Motion-Control Levers

Use the motion-control levers to drive the machine forward, reverse, and turn either direction.

## Park Position

Move the motion-control levers outward from the center to the PARK position when exiting the machine to engage the electric brake.

Always move the motion-control levers to the PARK position when you stop the machine or leave it unattended.

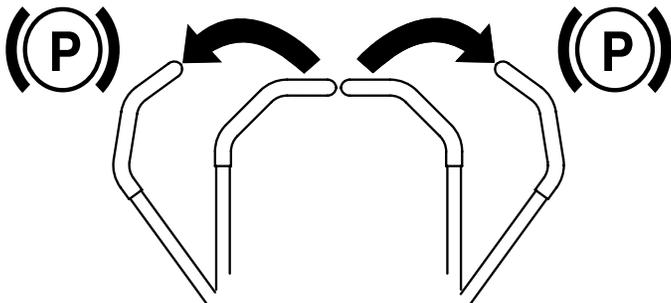


Figure 6

g398314

## Light Switch

Use the light switch to illuminate and shut off the light.

## InfoCenter Display

The InfoCenter LCD display shows information about your machine, such as the operating status, various diagnostics, and other information about the machine.

- **Splash screen:** shows the battery charge for a few seconds after you move the key to the ON position.



Figure 7

g360791

- **Charging screen:** shows the battery charge percentage and amperage.

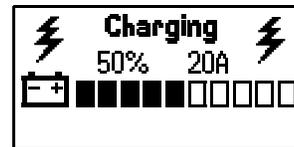


Figure 8

g360797

- **Main information screens:** shows current machine information while the key is in the ON position. This screen shows the battery-system charge level and the status of various components. Press the button to cycle through the screens. Use the and buttons to adjust the maximum traction speed and mower blade speed.

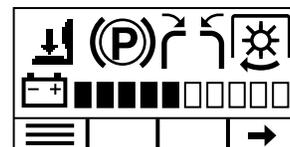


Figure 9

Safety-interlock indicators

g396675

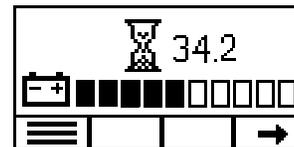
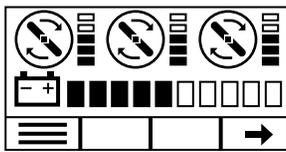


Figure 10

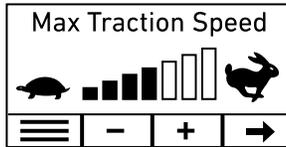
Operating hours

g378466



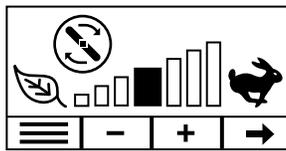
**Figure 11**  
Mower blade motor status

g360794



**Figure 12**  
Traction speed

g360795



**Figure 13**  
Mower blade motor speed

g360796

## InfoCenter Icon Descriptions

	Next
	Scroll up
	Scroll down
	Enter main menu.
	Change language setting.
	Increase
	Decrease
	Exit menu
	Save
	Operating hours
	Battery charge
	Operator is off the seat.
	Motion-control levers are in the unlocked position.
	Motion-control levers are in the NEUTRAL position.
	Parking brake is engaged.
	PTO is engaged.
	Mower blade
	Traction drive
	Fast
	Slow
	Energy-saving
	The traction speed or menu item is locked.

## InfoCenter Menus

To access the main menu, press the  button from any of the main information screens.

Refer to the following tables for a description of the options available from the menus:

**Note:**  Protected under Protected Menus—accessible only by entering PIN.

### Main Menu

Menu Item	Description
FAULTS	The FAULTS menu contains a list of the recent machine faults. Refer to the <i>Service Manual</i> or your Authorized Service Dealer for more information on the FAULTS menu.
SERVICE	The Service menu contains information on the machine such as hours of use and counts, power, lever calibration, and tracking.
DIAGNOSTICS	The DIAGNOSTICS menu lists various states and data that the machine currently has. You can use this information to troubleshoot certain issues.
SETTINGS	The SETTINGS menu allows you to customize and modify configuration variables on the InfoCenter display.
ABOUT	The ABOUT menu lists the model number, serial number, and software version (if PIN is entered) of your machine.

### Faults

Menu Item	Description
CURRENT	Lists the total number of key-on hours (i.e., hours that the key has been in the ON position).
LAST	Indicates the last key-on hour that the fault occurred on.
FIRST	Indicates the first key-on hour that the fault occurred on.
OCCURRENCES	Indicates the number of fault occurrences.

## Service

Menu Item	Description
HOURS	Lists the total number of hours various components have been used: <ul style="list-style-type: none"> <li>• Key switch</li> <li>• Machine</li> <li>• Traction contactor</li> <li>• Cutter contactor</li> <li>• Neutral</li> <li>• Total mow time</li> <li>• Left traction</li> <li>• Right traction</li> <li>• Limp mode</li> <li>• Transport time</li> </ul>
COUNTS	Lists the counts of various components: <ul style="list-style-type: none"> <li>• Start cycles</li> <li>• Traction contactor</li> <li>• Cutter contactor</li> <li>• Cutter PTO</li> </ul>
MAX SPEED RANGE 	Limits the maximum traction speed of the machine; refer to <a href="#">Adjusting the Maximum Speed Range (page 43)</a> .
LIMP MODE	Displays and adjusts the battery percentage before limp mode starts. Refer to <a href="#">Adjusting the Battery Percentage for Limp Mode (page 30)</a> .
LEVER CALIBRATION 	Calibrates the motion-control levers. Refer to <a href="#">Calibrating the Levers (page 45)</a> .
TRACKING	Adjusts the tracking of the motion-control levers. Refer to <a href="#">Adjusting the Tracking (page 46)</a> .

### Diagnostics Menu

Menu Item	Description
BATTERY STACK	Indicates the status of the batteries.
BATTERY PACKS	Indicates the status of individual batteries.
CU MOTORS	Indicates the status of each cutting unit motor.
TU MOTORS	Indicates the status of each traction unit motor.

## Settings

Menu Item	Description
LANGUAGE	Controls the language used on the InfoCenter.
BACKLIGHT	Controls the brightness of the LCD display.
CONTRAST	Controls the contrast of the LCD display.
PROTECTED MENUS	Allows you to access protected menus by inputting a passcode.

## About

Menu Item	Description
MODEL	Displays the model number of the machine.
SN	Displays the serial number of the machine.
MAIN CONTROLLER 	Displays the software part number and revision of the main controller.
DISPLAY CONTROLLER 	Displays the software part number and revision of the display controller.
TU MOTORS 	Displays the software part number and revision of the traction unit motors.
CU MOTORS 	Displays the software part number and revision of the cutting unit motors.
BATTERY PACKS 	Displays the software part number and revision of the battery packs.

## Accessing Protected Menus

**Note:** The factory default PIN code for your machine is 1234.

If you changed the PIN code and forgot the code, contact your Authorized Service Dealer for assistance.

**Note:** The InfoCenter displays only 2 items at a time; however, the following figures show the full menus for context.

1. In the MAIN MENU, scroll down to SETTINGS and press the  button.

Main Menu	
Faults	
Service	
Diagnostics	
<b>Settings</b>	
About	
	  

Figure 14

g375695

2. In the SETTINGS menu, scroll down to PROTECTED MENUS and press the  button.

Settings	
Language	English
Backlight	60%
Contrast	50%
<b>Protected Menus</b>	
	  

Figure 15

g375693

3. To enter the PIN code, use the 2 center buttons to input each digit, and press the  button to move on to the next digit. Repeat this step until the last digit is entered and press the  button again.

Enter PIN			
123-			
			

Figure 16

g375692

4. Press the  button to confirm the PIN code.

Enter PIN			
1234			
			

Figure 17

g377941

**Note:** If the InfoCenter accepts the PIN code and the protected menu is unlocked, the word "PIN" displays in the upper right corner of the screen.

# Specifications

**Note:** Specifications and design are subject to change without notice.

## Width

	<b>48-inch Deck</b>	<b>52-inch Deck</b>	<b>60-inch Deck</b>
Deflector up	140 cm (55 inches)	150 cm (59 inches)	165 cm (65 inches)
Deflector down	160 cm (63 inches)	170 cm (67 inches)	191 cm (75 inches)
Deflector removed	132 cm (52 inches)	142 cm (56 inches)	157 cm (62 inches)

## Length

	<b>All Models</b>
Roll bar up	206 cm (81 inches)
Roll bar down	216 cm (85 inches)

## Height

	<b>All Models</b>
Roll Bar up (all models)	183 cm (72 inches)
Roll Bar down (MyRide models)	127 cm (50 inches)
Roll Bar down (Non-MyRide models)	119 cm (47 inches)

## Weight

<b>Model 18748</b>	<b>Model 18752</b>	<b>Model 18752TA</b>	<b>Model 18760</b>	<b>Model 18765</b>
623 kg (1374 lb)	630 kg (1389 lb)	630 kg (1389 lb)	652 kg (1437 lb)	687 kg (1515 lb)

## Electrical Specifications Table

	<b>All Models</b>
Battery Quantity	10
Rated Voltage	63 VDC maximum and 55.2 VDC nominal usage
Amp Hours	414 Ah

## Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized Toro distributor or go to [www.Toro.com](http://www.Toro.com) for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

# Operation

**Note:** Determine the left and right sides of the machine from the normal operating position.

## Before Operation

### Before Operation Safety

- Do not operate the machine unless all safety switches and other devices are in place and working properly.
- Before leaving the operator's position for any reason, do the following:
  - Park the machine on a level surface.
  - Disengage the drives and the power take-off.
  - Engage the parking brake.
  - Shut off the machine and remove the key.
  - Wait for all moving parts to stop.
- Before mowing, always inspect the machine to ensure that the blades, blade bolts, and cutting assemblies are in good working condition.
- This product generates an electromagnetic field. If you wear an implantable electronic medical device, consult your health care professional before using this product.
- Use only accessories and attachments approved by Toro.
- Do not carry passengers on the machine and keep bystanders and pets away from the machine during operation.
- This machine produces a sound power level that exceeds 85 dBA at the operator's ear, which can cause hearing loss through extended periods of exposure. Wear hearing protection when operating this machine.
- Before operating the machine, ensure that the operator presence controls and either the discharge deflector or the entire grass collection system are in place and working properly. Otherwise, do not operate the machine.
- When you shut off the machine, the blades should stop. If not, stop using the machine immediately and contact an Authorized Service Dealer.
- Shut off the machine and attachment(s) if anyone enters the area.

# Performing Daily Maintenance

Before starting the machine each day, perform the Each Use/Daily procedures listed in [Maintenance \(page 37\)](#).

## Using the Rollover-Protection System (ROPS)

### **⚠ WARNING**

**To avoid injury or death from rollover, keep the roll bar in the fully raised, locked position and use the seat belt.**

**Ensure that the seat is secured to the machine.**

### **⚠ WARNING**

**There is no rollover protection when the roll bar is in the down position.**

- **Lower the roll bar only when absolutely necessary.**
- **Do not wear the seat belt when the roll bar is in the down position.**
- **Drive slowly and carefully.**
- **Raise the roll bar as soon as clearance permits.**
- **Check carefully for overhead clearances (i.e., branches, doorways, electrical wires) before driving under any objects and do not contact them.**

## Lowering the Roll Bar

**Important:** Lower the roll bar only when absolutely necessary.

1. For both sides of the roll bar, remove the hairpin cotter and pin.
2. Lower the roll bar to the down position.

**Note:** There are 2 down positions, as shown in Figure 19.

3. Install the 2 pins and secure them with the hairpin cotters.

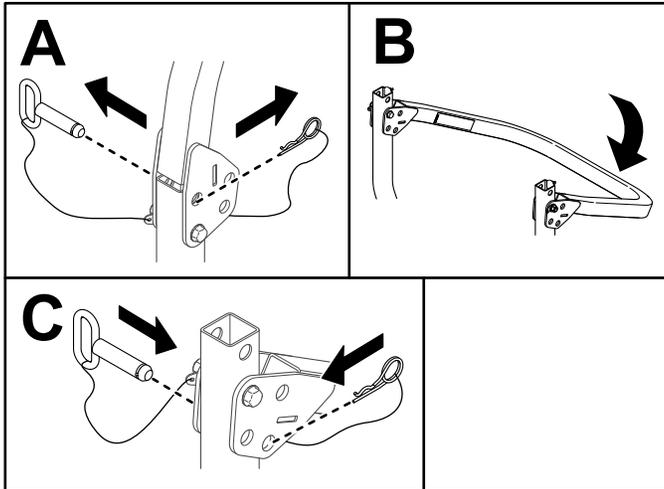
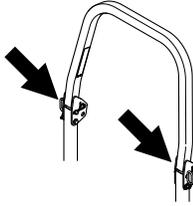


Figure 18

g399200

## Raising the Roll Bar

**Important:** Always use the seat belt with the roll bar in the raised position.

1. Remove the hairpin cotters and remove the 2 pins.
2. Raise the roll bar to the upright position.
3. Install the 2 pins, and secure them with the hairpin cotters.

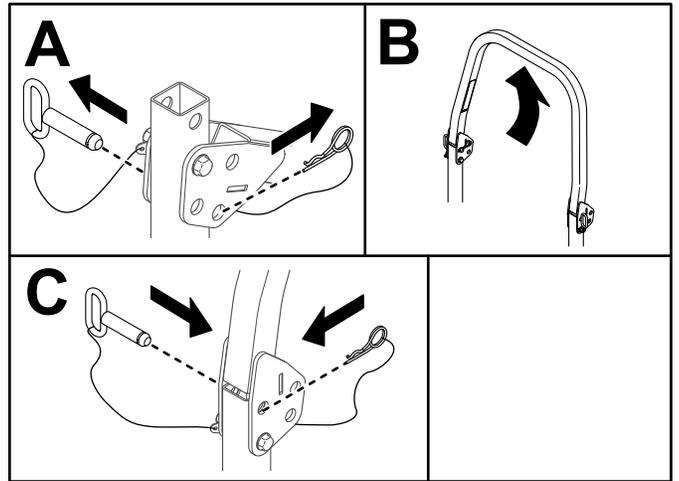
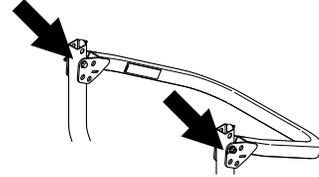


Figure 20

g399201

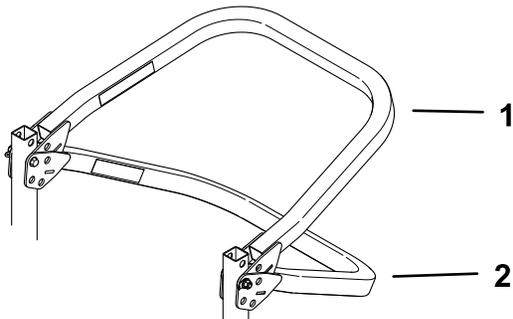


Figure 19

g399199

1. Down position with the bagger installed
2. Full down position

# Using the Safety-Interlock System

## **⚠ DANGER**

If safety-interlock switches are disconnected or damaged, the machine could operate unexpectedly, which will result in serious injury or death.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily, and replace any damaged switches before operating the machine.

## Understanding the Safety-Interlock System

The safety-interlock system prevents the PTO from engaging unless you do the following:

- Sit on the seat.
- Press the ON position on the PTO switch.

Symbols display on the InfoCenter to notify the user when each interlock component is in the correct position.

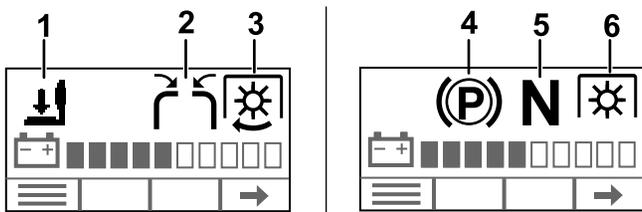


Figure 21

g396723

1. The operator is off the seat.
2. One or both control levers are down in the center, unlocked position.
3. The PTO switch is in the ON position and the mower blades are engaged.
4. The parking brake is engaged.
5. Motion-control levers are in the NEUTRAL position.
6. The PTO switch is in the ON position but the mower blades are not engaged.

# Testing the Safety-Interlock System

**Service Interval:** Before each use or daily

Test the safety-interlock system before you use the machine each time.

**Note:** If the safety system does not operate as described, have an Authorized Service Dealer repair the safety-interlock system immediately.

1. Sit on the seat and start the machine.
2. Verify that each safety-interlock icon in [Figure 21](#) displays on the InfoCenter when the interlock is active and disappears when it is inactive.
3. Press the ON position on the PTO switch.

**Note:** The mower blades should engage.

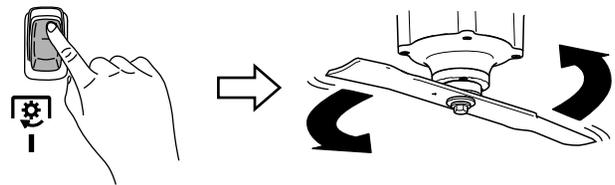


Figure 22

g396175

4. Rise slightly from the seat.

**Note:** The blades should stop.

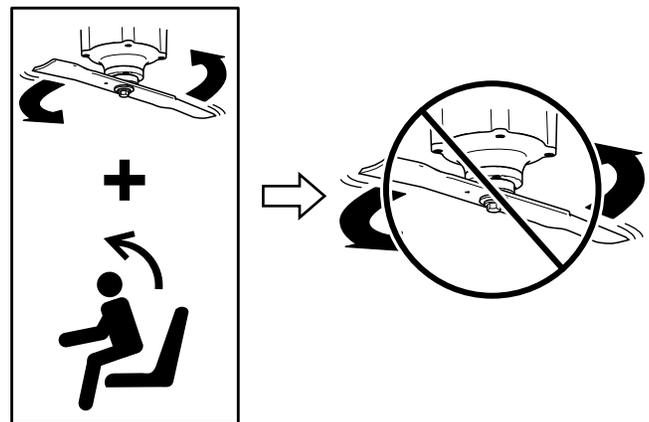


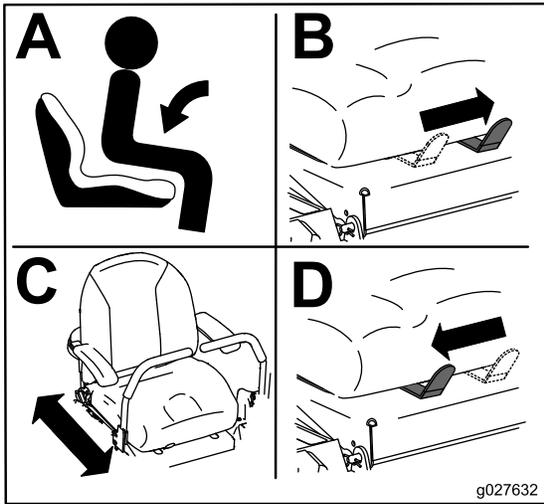
Figure 23

g400338

5. Press the OFF position on the PTO switch and shut off the machine.

# Positioning the Seat

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable.



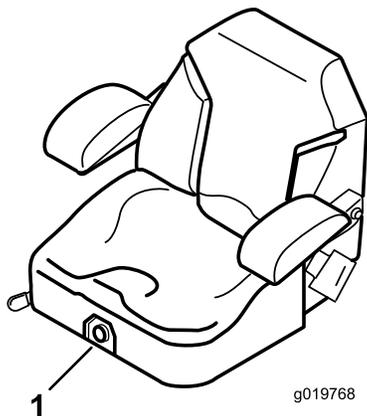
**Figure 24**

Seat for machines with MyRide shown.

# Changing the Seat Suspension

## Machines without MyRide™ Suspension System Only

The seat suspension is adjustable to provide a smooth and comfortable ride. Turn the knob either direction to adjust the suspension.



**Figure 25**

- 1. Seat-suspension knob

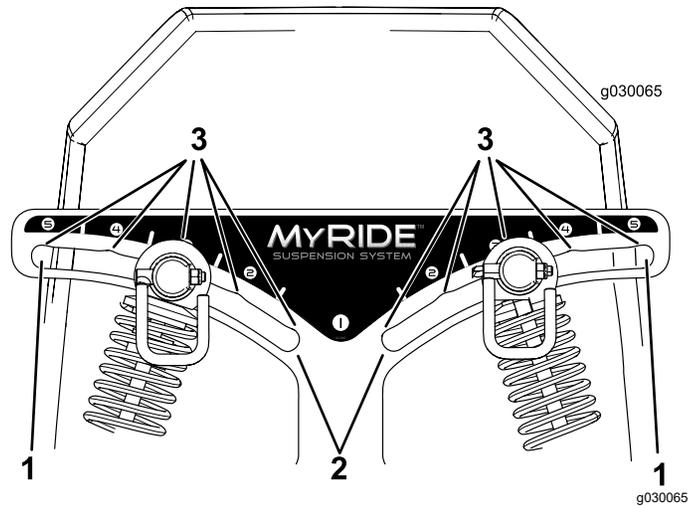
# Adjusting the Rear-Shock Assemblies

## Machines with MyRide™ Suspension System Only

The MyRide™ suspension system adjusts to provide a smooth and comfortable ride. Adjust the rear 2-shock assemblies to quickly and easily change the suspension system to where you are most comfortable.

The slots for the rear-shock assemblies have detent positions for reference. You can position the rear-shock assemblies anywhere in the slot, not just in the detent positions.

**Note:** Always adjust the left and right rear-shock assemblies to the same positions.



**Figure 26**

- 1. Firmest position
- 2. Softest position
- 3. Detents in the slots

Adjust the rear-shock assemblies as shown.

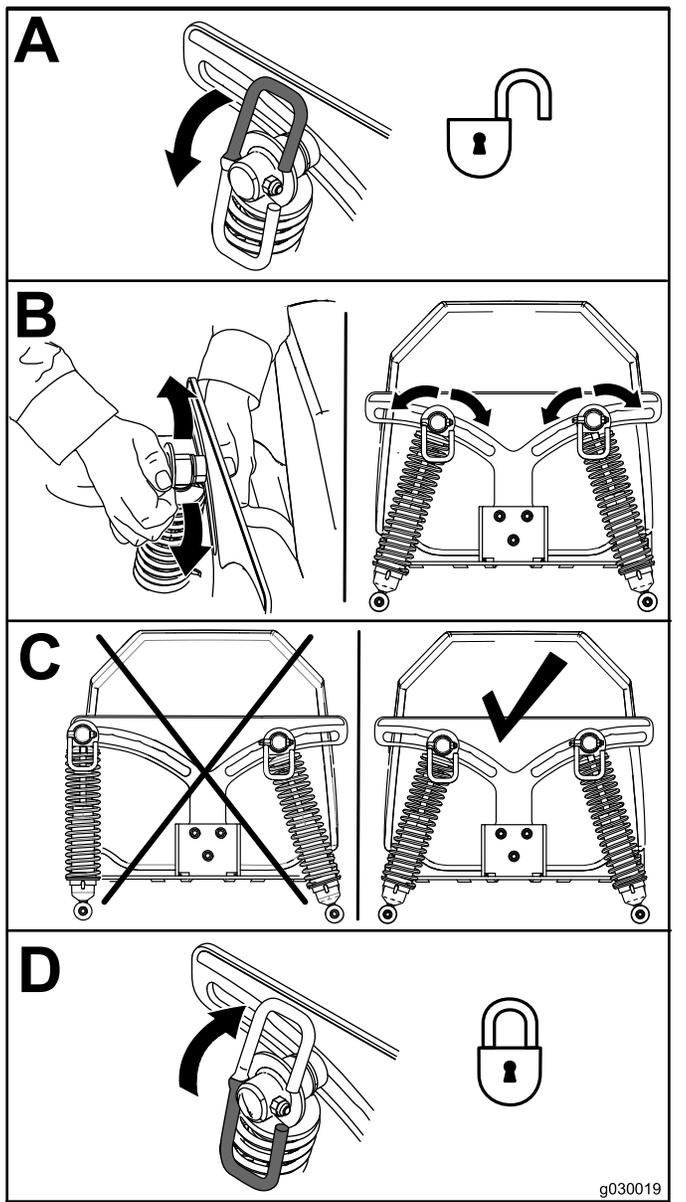


Figure 27

## During Operation

### During Operation Safety

#### General Safety

- Wet grass or leaves can cause serious injury if you slip and contact the blade. Avoid mowing in wet conditions.
- Before you start the machine, ensure that all drives are in neutral.
- Keep away from holes, ruts, bumps, rocks, and other hidden hazards. Use care when approaching blind corners, shrubs, trees, tall grass or other objects that may hide obstacles or obscure vision. Uneven terrain could overturn the machine or cause you to lose your balance or footing.
- Shut off the machine and disengage the drive to the cutting unit after striking a foreign object or if an abnormal vibration occurs. Inspect the cutting unit for damage and make repairs before starting and operating the machine.
- Be alert, slow down, and use caution when making turns and crossing roads and sidewalks with the machine. Always yield the right-of-way.
- Do not use the machine as a towing vehicle.
- Never raise the mower deck with the blades running.
- Be aware of the mower discharge path and direct discharge away from others. Avoid discharging material against a wall or obstruction as the material may ricochet back toward the operator. Stop the blades, slow down, and use caution when crossing surfaces other than grass and when transporting the mower.
- Do not leave a running machine unattended.
- Be alert and shut off the machine if children enter the area.

#### Slope Safety

- Slopes are a major factor related to loss of control and rollover accidents, which can result in severe injury or death. You are responsible for safe slope operation. Operating the machine on any slope requires extra caution. Before using the machine on a slope, do the following:
  - Review and understand the slope instructions in the manual and on the machine.
  - Use an angle indicator to determine the approximate slope angle of the area.
  - Never operate on slopes greater than 15°.
  - Evaluate the site conditions of the day to determine if the slope is safe for machine operation. Use common sense and good

judgment when performing this evaluation. Changes in the terrain, such as moisture, can quickly affect the operation of the machine on a slope.

- Identify hazards at the base of the slope. Do not operate the machine near drop-offs, ditches, embankments, water, or other hazards. The machine could suddenly roll over if a wheel goes over the edge or the edge collapses. Keep a safe distance (twice the width of the machine) between the machine and any hazard. Use a walk-behind machine or a handheld tool to operate in these areas.
- Avoid starting, stopping, or turning the machine on slopes. Avoid making sudden changes in speed or direction; turn slowly and gradually.
- Do not operate a machine under any conditions where traction, steering or stability is in question. Be aware that operating the machine on wet grass, across slopes or downhill may cause the machine to lose traction. Loss of traction to the drive wheels may result in sliding and a loss of braking and steering. The machine can slide even if the drive wheels are stopped.
- Remove or mark obstacles such as ditches, holes, ruts, bumps, rocks or other hidden hazards. Tall grass can hide obstacles. Uneven terrain could overturn the machine.
- Use extra care while operating with accessories or attachments. These can change the stability of the machine and cause a loss of control. Follow directions for counterweights.
- If possible, keep the deck lowered to the ground while operating on slopes. Raising the deck while operating on slopes can cause the machine to become unstable.

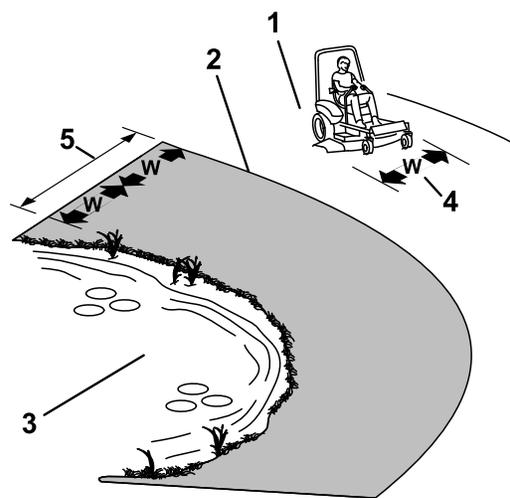


Figure 28

g221745

1. Safe Zone—use the machine here on slopes less than 15° or flat areas.
2. Danger Zone—use a walk-behind mower and/or a hand trimmer on slopes greater than 15° and near drop-offs or water.
3. Water
4. W = Width of the machine
5. Keep a safe distance (twice the width of the machine) between the machine and any hazard.

## Rollover Protection System (ROPS) Safety

- The ROPS is an integral and effective safety device. Do not remove or alter the ROPS.
- There is no rollover protection when the roll bar is down.
- Keep the roll bar in the fully raised and locked position and always wear your seat belt whenever the roll bar is up.
- Ensure that the seat belt can be released quickly in the event of an emergency.
- Lower the roll bar only when absolutely necessary. Do not wear the seat belt when the roll bar is down.
- Raise the roll bar as soon as clearance permits.
- Wheels dropping over edges, ditches, steep banks, or water can cause rollovers, which may result in serious injury or death.
- Check carefully for overhead clearances before driving under any objects and do not contact them.
- In the event of a rollover, take the machine to an Authorized Service Dealer and have the ROPS inspected.
- Replace damaged ROPS components. Do not repair or alter them.
- Use only accessories and attachments installed on the ROPS that are approved by Toro.

# Entering the Operator's Position

Use the mower deck as a step to get into the operator's position.

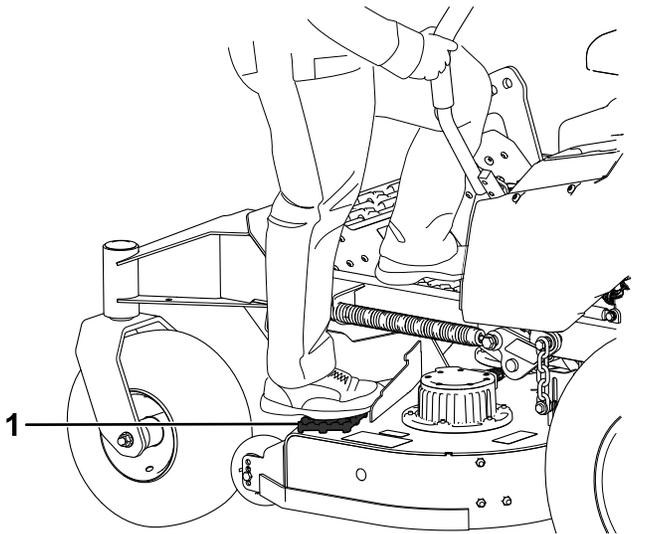


Figure 29

1. Step here.

# Starting the Machine

1. Sit on the seat.
2. Turn the key switch to the ON position.

# Shutting Off the Machine

## ⚠ CAUTION

Children or bystanders may be injured if they move or attempt to operate the machine while it is unattended.

Always remove the key and engage the parking brake when leaving the machine unattended.

1. Disengage the PTO.
2. Move the motion-control levers outward to the PARK position.

**Note:** The electric brake will engage automatically.

3. Turn the key switch to the OFF position and remove the key.
4. Wait for all moving parts to stop before leaving the operating position.

# Operating the Mower Blade-Control Switch (PTO)

The blade-control switch (PTO) starts and stops the mower blades.

## ⚠ DANGER

The rotating blades under the mower deck are dangerous. Blade contact will cause serious injury or death.

Do not put your hands or feet under the mower or mower deck when the blades are engaged.

## ⚠ DANGER

An uncovered discharge opening allows objects to be thrown toward you or bystanders. Also, contact with the blade could occur. Thrown objects or blade contact will cause serious injury or death.

Do not operate the mower with the discharge deflector raised, removed, or altered unless a grass collection system or mulch kit is in place and working properly.

# Engaging the Blade-Control Switch (PTO)

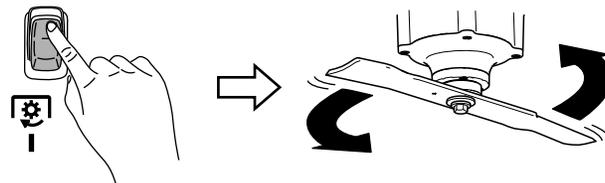


Figure 30

g396175

# Disengaging the Blade-Control Switch (PTO)

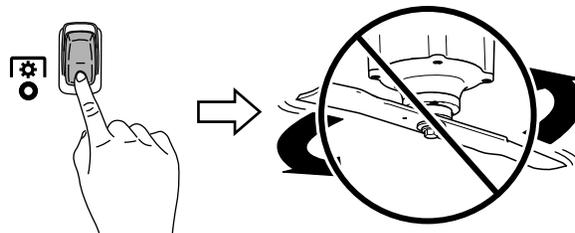


Figure 31

g425088

# Driving the Machine

The drive wheels turn independently, powered by motors on each axle. You can turn 1 side in reverse while you turn the other forward, causing the machine to spin rather than turn. This greatly improves the machine maneuverability but may require some time for you to adapt to how it moves.

## ⚠ CAUTION

**Positioning one lever too far in front of the other causes the machine to spin very rapidly. As a result, you may lose control of the machine, causing personal injury to you and damage to the machine.**

**Slow down the machine before making sharp turns.**

1. Move the motion-control levers down to the center, unlocked position.

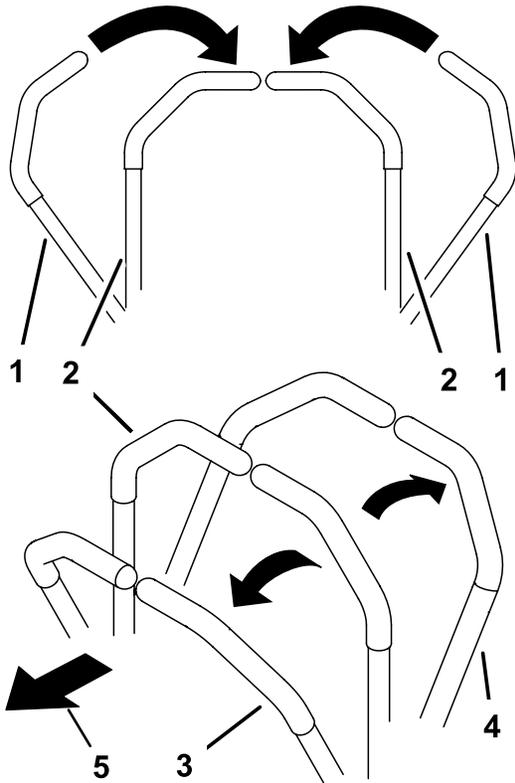


Figure 32

g426843

- |  |                         |
|--|-------------------------|
| 1. Motion-control levers—NEUTRAL-LOCK position | 4. Reverse              |
| 2. Center, unlocked position                   | 5. Front of the machine |
| 3. Forward                                     |                         |

**Note:** The farther you move the motion-control levers, the faster the machine moves in that direction.

3. To stop, pull the motion-control levers back to the NEUTRAL position.

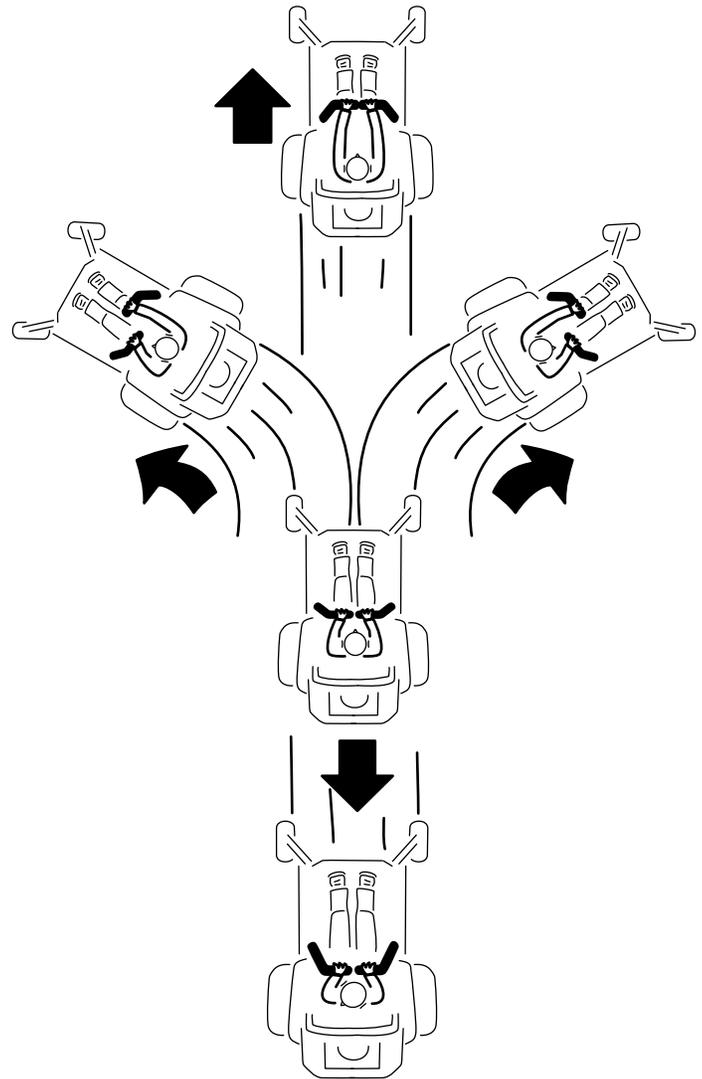


Figure 33

g397314

2. Slowly push the motion-control levers forward or rearward. Move 1 lever farther than the other lever to turn.

## Side Discharging or Mulching the Grass

This machine has a hinged grass deflector that disperses clippings to the side and down toward the turf.

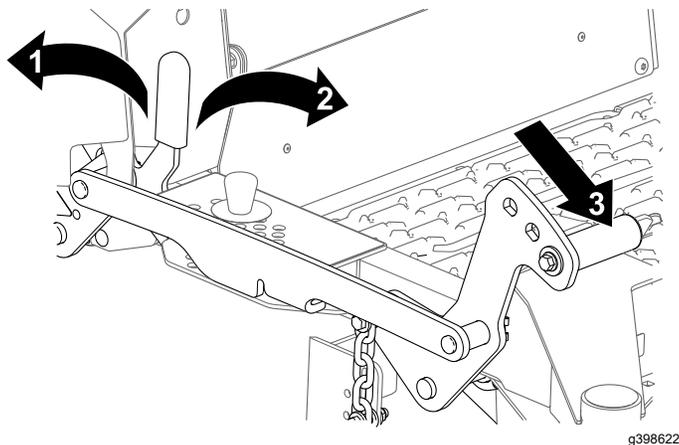
### **⚠ DANGER**

Without the grass deflector, discharge cover, or complete grass catcher assembly mounted in place, you and bystanders are exposed to blade contact and thrown debris. Contact with rotating mower blade(s) and thrown debris will cause injury or death.

- Do not remove the grass deflector from the machine, because the grass deflector routes material down toward the turf. If the grass deflector is ever damaged, replace it immediately.
- Never try to clear the discharge area or mower blades unless the power takeoff (PTO) is off. Rotate the key to the OFF position and remove the key.

## Using the Transport Lock

- Push the deck-lift pedal fully forward to lock the mower deck in the TRANSPORT position.
- Push the deck-lift pedal forward and push the transport lock forward to the UNLOCK position, then slowly lower the mower deck.



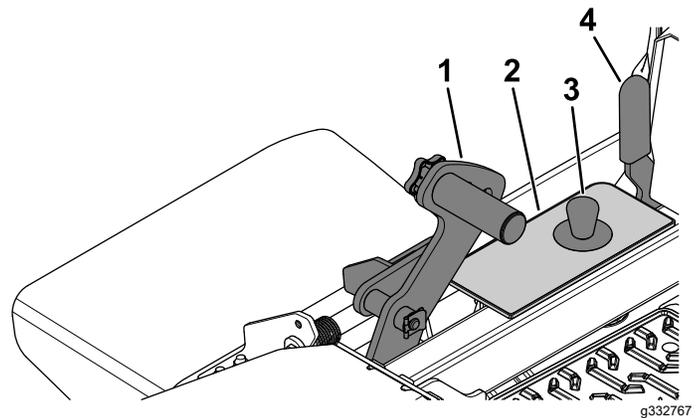
**Figure 34**

1. LOCK position—the mower deck locks into the transport position.
2. UNLOCK position—the mower deck does not lock into the transport position.
3. Push on the deck-lift pedal using your foot to raise the mower deck.

## Adjusting the Height-of-Cut

You can adjust the height of cut from 38 to 140 mm (1-1/2 to 5-1/2 inches) in 6 mm (1/4 inch) increments.

1. Push the deck-lift pedal fully forward to lock the mower deck in the Transport position (also the 140 mm or 5-1/2 inches height-of-cut position).
2. Remove the pin from the height-of-cut bracket.
3. Select a hole in the height-of-cut bracket corresponding to the height of cut desired, and insert the pin.
4. Push the deck-lift pedal forward, push the transport lock forward, and slowly lower the mower deck.



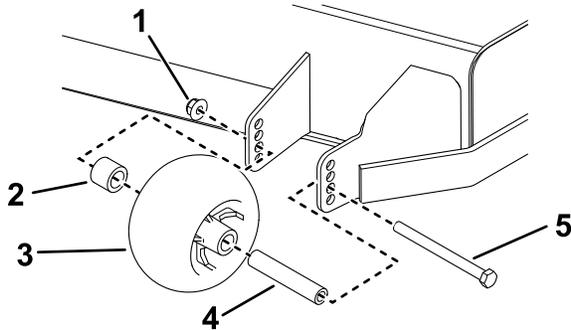
**Figure 35**

1. Deck-lift pedal
2. Height-of-cut bracket
3. Height-of-cut pin
4. Transport-lock lever

# Adjusting the Anti-Scalp Rollers

Whenever you change the height-of-cut, adjust the height of the anti-scalp rollers.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Adjust the anti-scalp rollers as shown.

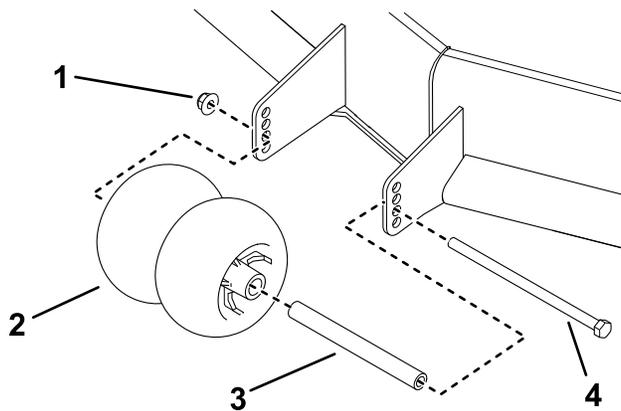


**Figure 36**

Left anti-scalp roller

g398002

- |                      |            |
|----------------------|------------|
| 1. Flange nut        | 4. Bushing |
| 2. Spacer            | 5. Bolt    |
| 3. Anti-scalp roller |            |

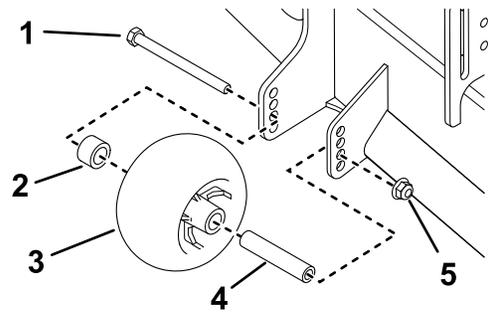


**Figure 37**

Middle anti-scalp roller

g398003

- |                      |            |
|----------------------|------------|
| 1. Flange nut        | 3. Bushing |
| 2. Anti-scalp roller | 4. Bolt    |



**Figure 38**

Right anti-scalp roller

g398004

- |                      |            |
|----------------------|------------|
| 1. Flange nut        | 4. Bushing |
| 2. Spacer            | 5. Bolt    |
| 3. Anti-scalp roller |            |

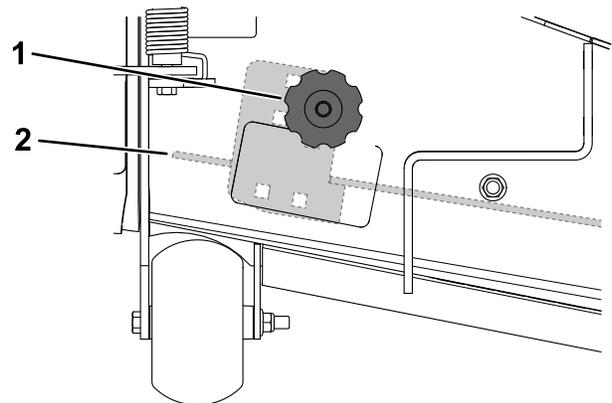
## Positioning the Flow Baffle

The following figures are recommendations only. Adjustments vary by grass type, moisture content, and the height of the grass.

Remove the knob and carriage bolt, adjust the baffle to the appropriate position, and install the knob and carriage bolt.

**Note:** Some machines will use the outer or inner holes, depending on the size of the mower deck.

**Note:** If the power draws down and the mower ground speed is the same, open the baffle.



**Figure 39**

- |                           |                      |
|---------------------------|----------------------|
| 1. Knob and carriage bolt | 2. Baffle under deck |
|---------------------------|----------------------|

g401984

## Position A

This is the fully-rear position. The suggested use for this position is as follows:

- Short, light grass mowing conditions
- Dry conditions

- Smaller grass clippings
- Propels grass clippings farther away from the mower

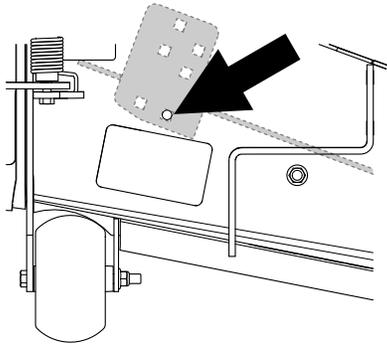


Figure 40

g402027

## Position B

Use this position when bagging.

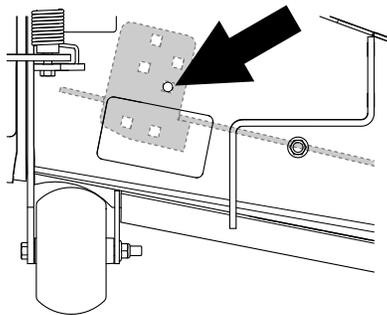


Figure 41

g402028

## Position C

This is the fully-forward position. The suggested use for this position is as follows:

- Tall, dense grass mowing conditions
- Wet conditions
- Lowers the power consumption
- Allows increased ground speed in heavy conditions

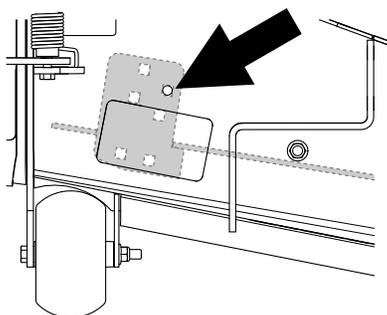


Figure 42

g402026

# Adjusting the Rake of the Mower Deck

Adjusting the rake of the mower deck can improve the machine run time. You can raise the rear of the mower deck in 6.3 mm (1/4 inch) increments, up to 25.4 mm (1 inch).

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Raise the mower deck to the Transport position.
4. Loosen the jam nut.
5. Turn the bolt to move the adjustment yoke until the edge aligns with the desired slope on the decal.
6. Tighten the jam nut.

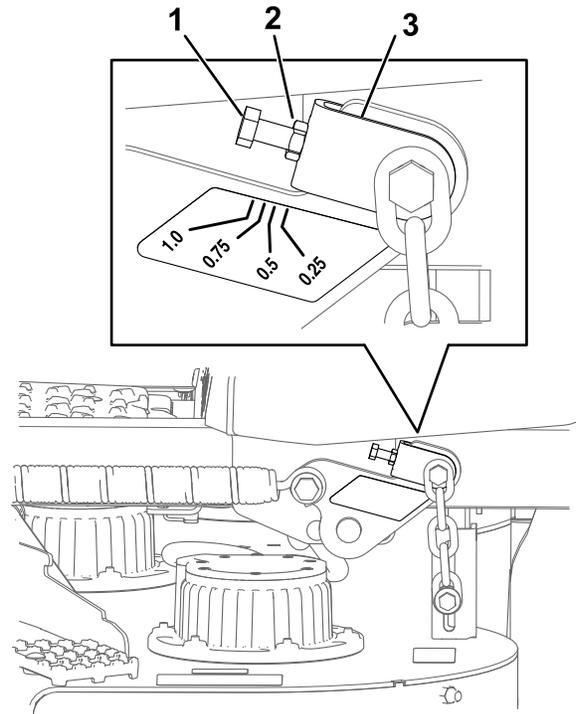


Figure 43

g399475

- |            |                    |
|------------|--------------------|
| 1. Bolt    | 3. Adjustment yoke |
| 2. Jam nut |                    |

# Monitoring the Battery-System Charge Level

Refer to the main information screen in the InfoCenter to determine the battery-system charge level.

- **Low battery:** When the battery level reaches a low percentage, a low-battery advisory appears on the InfoCenter.

Finish mowing, then transport the machine to a designated battery-charging area and charge the batteries.

- **Limp mode:** If the battery level drops below the set limp-mode battery percentage, an advisory appears on the InfoCenter, and the mower blades will disengage and cannot be engaged.

Transport your machine to a designated battery-charging area and charge the batteries.

- **Ultra-limp mode:** If the battery level becomes too low during limp mode, an advisory appears on the InfoCenter and traction speed automatically decreases.

Transport your machine to a designated battery-charging area and charge the batteries.

Refer to [Charging the Lithium-Ion Batteries \(page 35\)](#).

# Adjusting the Battery Percentage for Limp Mode

**Note:** The InfoCenter displays only 2 items at a time; however, the following figures show the full menus for context.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. In the MAIN MENU, scroll down to SERVICE and press the  button.

Main Menu	
Faults	→
<b>Service</b>	<b>→</b>
Diagnostics	→
Settings	→
About	→
	  

Figure 44

g376300

3. In the SERVICE menu, scroll down to LIMP MODE and adjust the percentage using the **-** and **+** buttons.

Service	
Hours	⇒
Counts	⇒
<b>Limp Mode</b>	<b>8%</b>
Lever Calibration	🔒
Tracking	🔒
	 

Figure 45

g377943

## After Operation

### After Operation Safety

- Disengage the PTO whenever you are transporting or not using the machine.
- Use full-width ramps for loading the machine into a trailer or truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.
- Replace all worn, damaged, or missing parts and decals. Keep all fasteners tight to ensure that the machine is working properly.

# Battery and Charger Safety

## General

- **WARNING:** Risk of fire and electric shock—The batteries have no user-serviceable parts.
  - Confirm the voltage that is available in your country before using the charger.
  - Do not get the charger wet; keep it protected from rain and snow.
  - A risk of fire, electric shock, or injury may result from using an accessory not recommended or sold by Toro.
  - To reduce risk of a battery explosion, follow these instructions and the instructions for any equipment that you intend to use near the charger.
  - Batteries could emit explosive gasses if they are significantly overcharged.
  - Refer to an Authorized Service Dealer to service or replace a battery.
- Do not abuse the cord. Do not carry the charger by the cord or yank on the power supply cord to disconnect the charger from the receptacle. Keep the cord from heat, oil, and sharp edges.
  - Connect the charger directly to a grounding receptacle. Do not use the charger on an ungrounded outlet, even with a grounding adapter.
  - Do not alter the provided power cord or plug.
  - Remove metal items such as rings, bracelets, necklaces, and watches when working with a lithium-ion battery. A lithium-ion battery can produce enough current to cause a severe burn.
  - Never operate the charger without good visibility or light.
  - Use an extension cord capable of handling 15 A or more. If you are charging outdoors, use an extension cord rated for outdoor use.
  - If the power supply cord is damaged while it is plugged in, disconnect the cord from the wall receptacle and contact an Authorized Service Dealer for a replacement.
  - Unplug the charger from the electrical outlet when not in use, before moving it to another location, or prior to servicing it.

## Training

- Never allow children or untrained people to operate or service the charger. Local regulations may restrict the age of the operator. The owner is responsible for training all operators and mechanics.
- Read, understand, and follow all instructions on the charger and in the manual before operating the charger. Be familiar with the proper use of the charger.

## Preparation

- Keep bystanders and children away while charging.
- Wear appropriate clothing while charging, including eye protection; long pants; and substantial, slip-resistant footwear.
- Shut off the machine and wait until the machine has completely powered down before charging. Failure to do this may cause arcing.
- Ensure that the area is well ventilated while charging.
- The charger is for use on only nominal 120 to 240 VAC operation. For use with 240 V circuits, contact your Authorized Service Dealer for the correct power cord.

## Operation

- Do not charge a frozen battery.

## Maintenance and Storage

- Store the charger indoors in a dry, secure place that is out of the reach of unauthorized users.
- Do not disassemble the charger. Take the charger to an Authorized Service Dealer when service or repair is required.
- Unplug the power cord from the outlet before starting any maintenance or cleaning to reduce risk of electric shock.
- Maintain or replace safety and instruction labels as needed.
- Do not operate the charger with a damaged cord or plug. Contact an Authorized Service Dealer to obtain a replacement cord.
- If the charger has received an impact, been dropped, or otherwise damaged, do not use it; take it to an Authorized Service Dealer.

# Moving a Non-Functioning Machine

**Important:** Do not tow the machine without first disengaging the transmission, otherwise you could damage motor components.

## ⚠ CAUTION

The machine does not have brakes when the transmission is disengaged. It will roll uncontrolled, possibly causing injury.

Use caution when towing the machine and engage the transmission after moving it.

1. Disengage the PTO and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the cap from the motor.

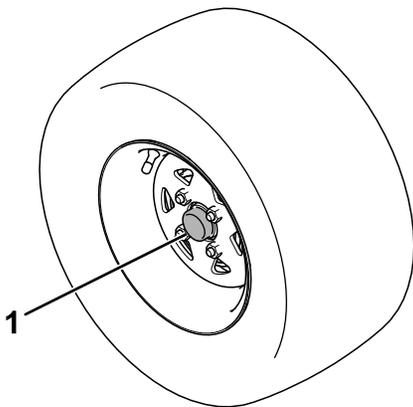


Figure 46

g398424

1. Motor cap

4. Disengage the transmission.
  - A. Insert a ratchet with a 3/8 inch drive into the square hole in the motor hub.

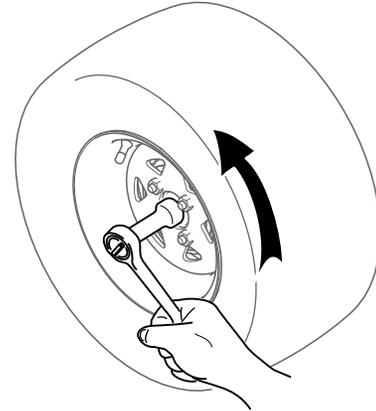


Figure 47

g398425

- B. Rotate it counterclockwise until it stops (approximately 4 full rotations) to disengage the transmission.
- C. Torque to 41 to 68 N·m (30 to 50 ft-lb).

**Note:** The wheel will spin freely.

5. Repeat for the other motor.
6. Move the machine to the desired location.

**Important:** Do not move the machine faster than 8 km/h (5 mph).

7. Immediately after moving the machine, engage the transmission for operation.
  - A. Insert a ratchet with a 3/8 inch drive into the square hole in the motor hub.

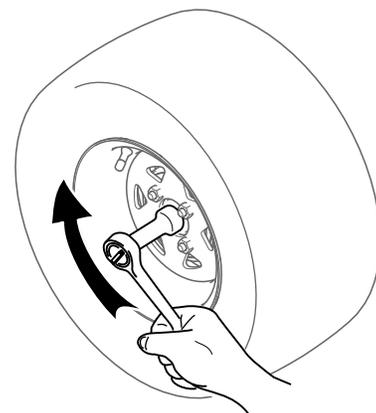


Figure 48

g398426

- B. Rotate it clockwise until it stops (approximately 4 full rotations).
- C. Torque to 41 to 68 N·m (30 to 50 ft-lb).

# Transporting the Machine

Use a heavy-duty trailer or truck to transport the machine. Use a full-width ramp. Ensure that the trailer or truck has all the necessary brakes, lighting, and marking as required by law. Please carefully read all the safety instructions. Knowing this information could help you or bystanders avoid injury. Refer to your local ordinances for trailer and tie-down requirements.

## ⚠ WARNING

Driving on the street or roadway without turn signals, lights, reflective markings, or a slow-moving-vehicle emblem is dangerous and can lead to accidents, causing personal injury.

Do not drive the machine on a public street or roadway.

## ⚠ WARNING

Loading a machine onto a trailer or truck increases the possibility of backward tip-over and could cause serious injury or death.

- Use only full-width ramps; do not use individual ramps for each side of the machine.
- Ensure that the roll bar is in the up position and use the seat belt when loading or unloading the machine. Ensure that the roll bar will clear the top of an enclosed trailer.
- Do not exceed a 15-degree angle between the ramp and the ground or between the ramp and the trailer or truck.
- Ensure that the length of ramp is at least 4 times as long as the height of the trailer or truck bed to the ground.
- Use extreme caution when operating a machine on a ramp.
- Back the machine up the ramp and drive it forward down the ramp.
- Avoid sudden acceleration or deceleration while driving the machine on a ramp as this could cause a loss of control or a tip-over situation.

# Selecting a Trailer

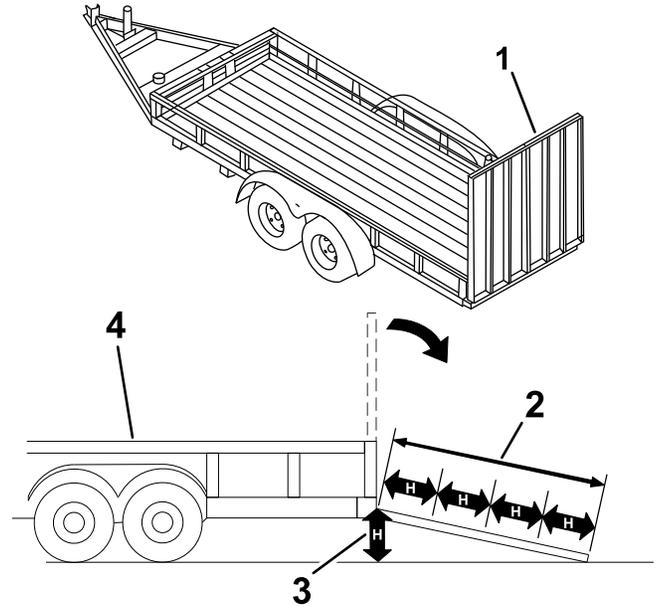


Figure 49

g229507

1. Full-width ramp in stowed position
2. Side view of full-width ramp in loading position
3. Not greater than 15 degrees
4. Ramp is at least 4 times as long as the height of the trailer or truck bed to the ground
5. H=height of the trailer or truck bed to the ground
6. Trailer

# Loading the Machine

1. If using a trailer, connect it to the towing vehicle and connect the safety chains.
2. If applicable, connect the trailer brakes and lights.
3. Lower the ramp, ensuring that the angle between the ramp and the ground does not exceed 15 degrees (Figure 49).
4. Back the machine up the ramp.

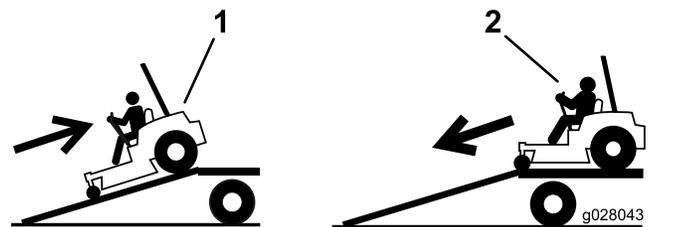
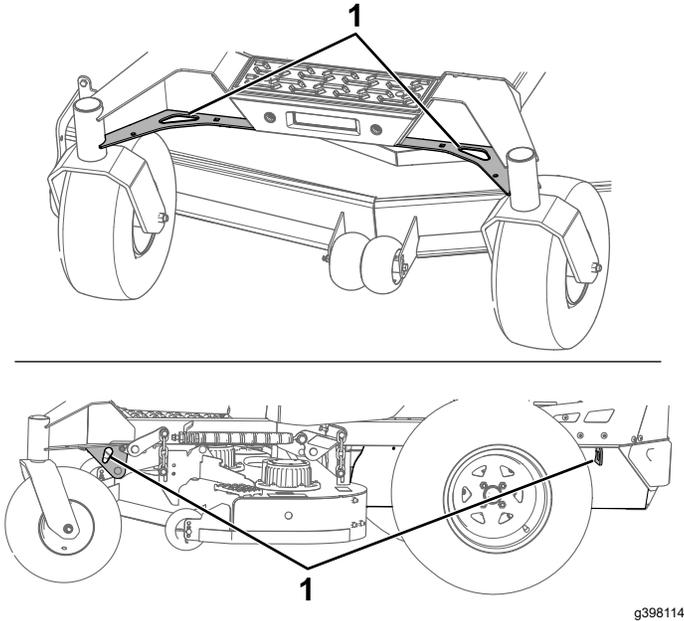


Figure 50

g028043  
g028043

1. Back the machine up the ramp.
2. Drive the machine forward down the ramp.
5. Shut off the machine, remove the key, and engage the parking brake.

- Tie down the machine near the front caster wheels and the rear frame with straps, chains, cable, or ropes. Refer to local regulations for tie-down requirements.



**Figure 51**

g398114

- Tie-down points

## Unloading the Machine

- Lower the ramp, ensuring that the angle between the ramp and the ground does not exceed 15 degrees (Figure 49).
- Drive the machine forward down the ramp (Figure 50).

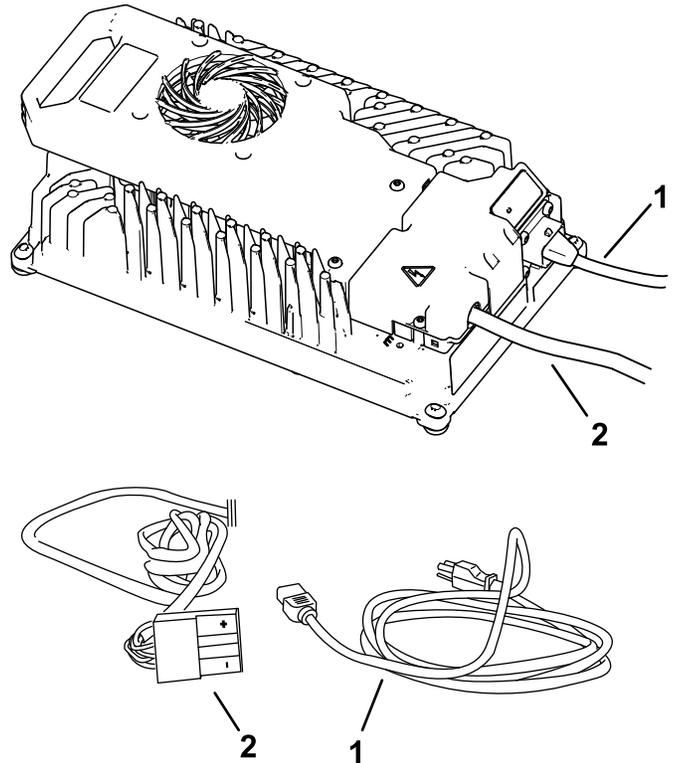
## Transporting the Lithium-Ion Batteries

The US Department of Transportation and international transportation authorities require that lithium-ion batteries be transported using special packaging and only be transported by carriers certified to haul them. In the US, you are allowed to transport a battery when it is installed on the machine as battery powered equipment, with some regulatory requirements. Contact the US Department of Transportation or the appropriate government body in your country for detailed regulations on transportation of your batteries or the machine with the batteries equipped.

For detailed information on shipping a battery, contact your Authorized Service Dealer.

## Using the Lithium-Ion Battery Charger

Refer to Figure 52 for an overview of the battery-charger cords.



**Figure 52**

g355440

- Power-supply cord
- Output connector and cord

## Connecting to a Power Source

### **⚠ DANGER**

Contact with water while charging the machine could cause electric shock, causing injury or death.

- Do not handle the plug or the charger with wet hands or while standing in water.
- Do not charge the batteries in the rain or in wet conditions.

To reduce the risk of electric shock, this charger has a 3-prong grounded plug (type B). If the plug does not fit into the wall receptacle, other grounded plug types are available; contact an Authorized Service Dealer.

Do not change the charger or the power-supply-cord plug in any way.

**Important:** Check the power supply cord periodically for holes or cracks in the insulation. Do not use a damaged cord. Do not run the cord through standing water or wet grass.

1. Insert the charger plug on the power-supply cord into the matching input power socket on the charger.

### **⚠ WARNING**

A damaged charger cord can cause an electrical shock or a fire.

Thoroughly inspect the power supply cord before using the charger. If the cord is damaged, do not operate the charger until you obtain a replacement.

2. Insert the wall plug end of the power supply cord into a grounded electrical outlet.

## Charging the Lithium-Ion Batteries

### **⚠ CAUTION**

Attempting to charge the batteries with a charger not provided by Toro can result in excessive heat and other related product malfunctions, which can lead to property damage and/or injury.

Use the Toro-provided chargers to charge the batteries.

**Recommended temperature range for charging:**  
0° to 45°C (32° to 113°F)

**Important:** Charge the batteries only in temperatures within the recommended range.

**Note:** The charger will not function in temperatures exceeding the minimum or maximum temperatures.

1. Park the machine in the designated location for charging.
2. Shut off the machine and remove the key.

**Note:** Do not turn the battery-disconnect switch to the OFF position, otherwise the batteries will not charge.

3. Ensure that the connectors are free of dust and debris.
4. Slide the charger-output connector into the charger connector on the machine.

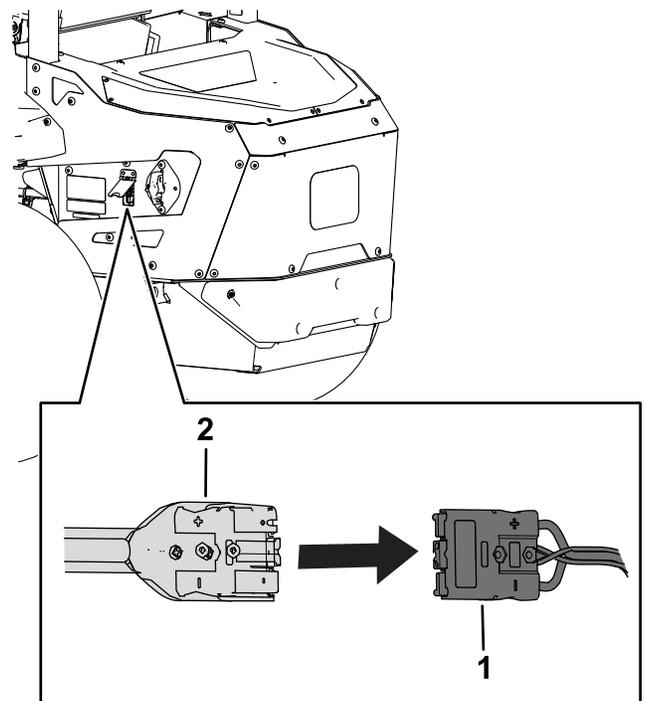


Figure 53

g431781

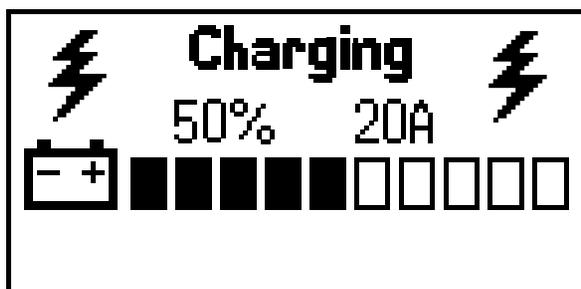
1. Machine connector
2. Charger connector

5. Connect the charger power cord to a power source.
6. Ensure that the InfoCenter screen shows that the batteries are charging.

**Note:** The InfoCenter shows the battery charge percentage and amperage.

Batteries with a lower voltage charge first; once they reach the voltage of the other batteries, all batteries charge simultaneously

When charging is complete, the machine InfoCenter displays 10 solid bars



g356360

Figure 54

- 
7. When the machine reaches a sufficient level, disconnect the charger connector from the machine connector.
  8. Place the charger connector and cord in a storage position that avoids damage.
  9. Start the machine.
  10. Verify the charge level using the InfoCenter display.

# Maintenance

**Note:** Determine the left and right sides of the machine from the normal operating position.

## ⚠ WARNING

**Modifying the original machine, parts, and/or accessories may alter the warranty, controllability, and safety of the machine. Making unauthorized modifications to the original machine and/or not using genuine Toro parts could lead to serious injury or death.**

- Do not make unauthorized modifications to the machine, parts, and/or accessories.
- Use only genuine Toro parts.

## Maintenance Safety

- Before adjusting, cleaning, servicing, or leaving the machine, do the following:
  - Park the machine on a level surface.
  - Disengage the drives and the power take-off.
  - Engage the parking brake.
  - Shut off the machine and remove the key.
  - Wait for all moving parts to stop.
- Allow machine components to cool.
- Carefully release pressure from components with stored energy.
- Check the parking brake operation frequently. Service the brake as needed.
- Never tamper with safety devices. Check their proper operation regularly.
- Do not rely solely on mechanical or hydraulic jacks to support the machine; support the machine with jack stands whenever you raise the machine.
- Use care when checking the blades. Wrap the blades or wear gloves, and use caution when servicing the blades. Only replace or sharpen the blades; never straighten or weld them.
- On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.
- Keep your hands and feet away from hot surfaces.
- Keep all hardware tightened, especially the blade-attachment hardware.

## Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first 50 hours	<ul style="list-style-type: none"> <li>• Change the transmission fluid.</li> </ul>
After the first 100 hours	<ul style="list-style-type: none"> <li>• Check the wheel-lug nuts.</li> </ul>
Before each use or daily	<ul style="list-style-type: none"> <li>• Check the safety-interlock system.</li> <li>• Check the seat belt.</li> <li>• Inspect the blades.</li> <li>• Clean under the mower deck.</li> <li>• Clean the suspension system.</li> </ul>
Every 50 hours	<ul style="list-style-type: none"> <li>• Check the tire pressure.</li> </ul>
Every 100 hours	<ul style="list-style-type: none"> <li>• Lubricate the mower deck-lift pivots.</li> </ul>
Every 500 hours	<ul style="list-style-type: none"> <li>• Change the transmission fluid.</li> </ul>
Before storage	<ul style="list-style-type: none"> <li>• Paint chipped surfaces.</li> <li>• Perform all maintenance procedures before storage.</li> </ul>
Yearly	<ul style="list-style-type: none"> <li>• Grease the caster-wheel hubs.</li> </ul>

# Pre-Maintenance Procedures

## Raising the Machine

Whenever you raise the rear of the machine, support the machine under the rear bracket.

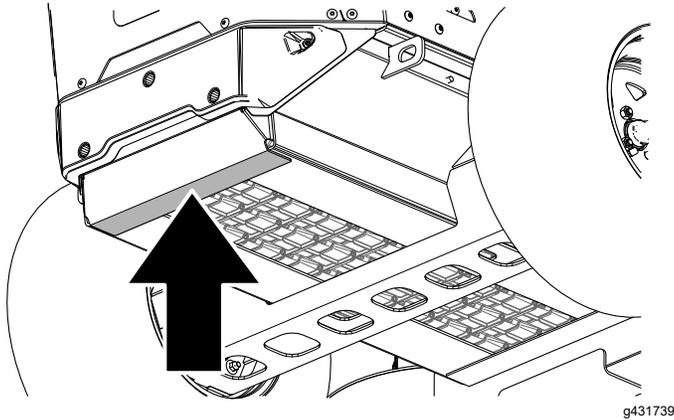


Figure 55

g431739

**Important:** Do not support the machine under the batteries; otherwise, you could damage the batteries.

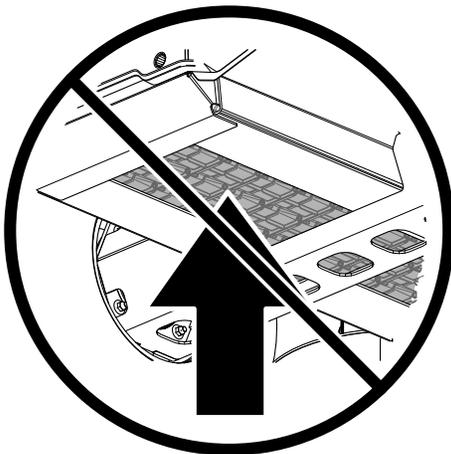


Figure 56

g431738

## Removing the Rear Cover

1. Park the machine on a level surface, disengage the blade-control switch, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Turn the battery-disconnect switch to the OFF position.
4. Remove the 8 screws securing the rear cover.
5. Remove the cover.

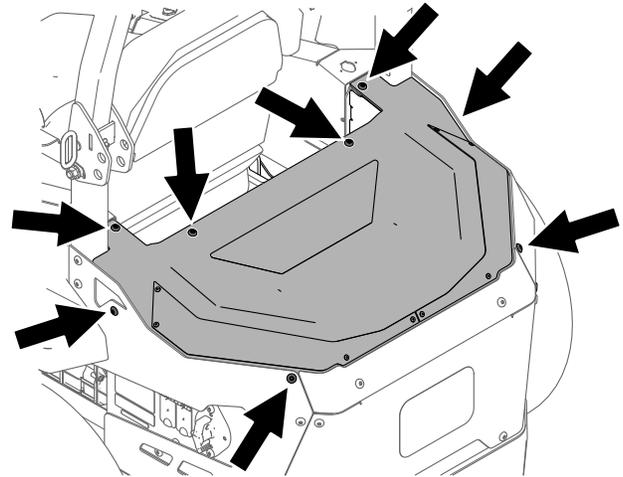


Figure 57

g401469

# Lubrication

## Lubricating the Mower Deck-Lift Pivots

**Service Interval:** Every 100 hours

Use light oil or spray lubricant to lubricate the deck-lift pivots.

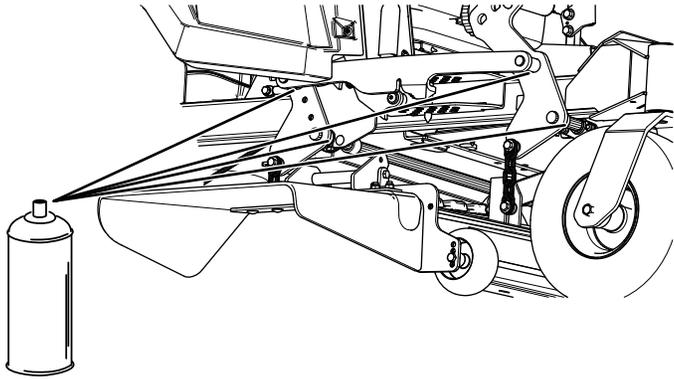


Figure 58

g336930

## Greasing the Caster-Wheel Hubs

**Service Interval:** Yearly

**Grease type:** Lithium or molybdenum grease

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the caster wheel from the caster forks.
4. Remove the seal guards from the wheel hub.

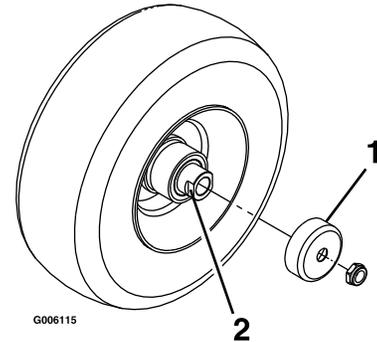


Figure 59

G006115

g006115

1. Seal guard
2. Spacer nut with wrench flats

5. Remove 1 spacer nut from the axle assembly in the caster wheel.

**Note:** Thread-locking adhesive has been applied to lock the spacer nuts to the axle.

6. Remove the axle with the other spacer nut still assembled to it from the wheel assembly.
7. Pry out the seals, inspect bearings for wear or damage, and replace them if necessary.
8. Pack the bearings with a general-purpose grease.
9. Insert 1 bearing and 1 new seal into the wheel.

**Note:** You must replace the seals.

10. If both spacer nuts in the axle assembly have been removed (or broken loose), apply thread-locking adhesive to 1 spacer nut, threading it onto the axle with the wrench flats facing outward.

**Note:** Do not thread the spacer nut all of the way onto the end of the axle. Leave approximately 3 mm (1/8 inch) from the outer surface of the spacer nut to the end of the axle inside the nut.

# Electrical System Maintenance

## Using the Battery-Disconnect Switch

11. Insert the assembled nut and axle into the wheel on the side of the wheel with the new seal and bearing.
12. With the open end of the wheel facing up, fill the area inside the wheel around the axle full of general-purpose grease.
13. Insert the second bearing and the new seal into the wheel.
14. Apply thread-locking adhesive to the second spacer nut, threading it onto the axle with the wrench flats facing outward.
15. Torque the nut to 8 to 9 N·m (71 to 80 in-lb), loosen it, then torque it to 2 to 3 N·m (20 to 25 in-lb).

**Note:** Make sure that the axle does not extend beyond either nut.

16. Install the seal guards over the wheel hub and insert the wheel into the caster fork.
17. Install the caster bolt and tighten the nut fully.

**Important:** To prevent seal and bearing damage, check the bearing adjustment often by spinning the caster wheel. The wheel should not spin freely (more than 1 or 2 revolutions) or have any side play. If the wheel spins freely, adjust the torque on the spacer nut until there is a slight amount of drag, then apply thread-locking adhesive.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Unplug the battery charger if it is connected.
4. Position the battery disconnect switch to electrically de-energize or energize the machine.

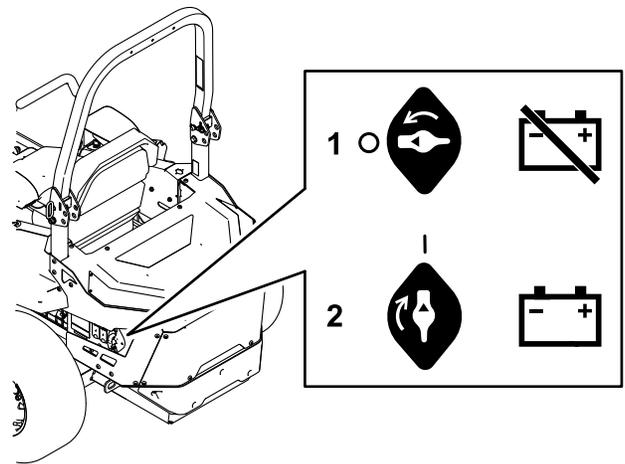


Figure 60

g398467

1. Turn the switch to the OFF position to de-energize the machine electrically.
2. Turn the switch to the ON position to energize the machine electrically.

## Servicing the Batteries

**Note:** The machine is equipped with 10 lithium-ion batteries.

A lithium-ion battery must be disposed of or recycled in accordance with local and federal regulations. If a battery requires service, contact your Authorized Service Dealer for assistance.

Do not open the main compartment of a battery. If you are having problems with a battery, contact your Authorized Service Dealer for assistance.

# Maintaining the Lithium-Ion Batteries

## **⚠ WARNING**

The batteries contain high voltage, which could burn or shock you.

- Do not attempt to open the batteries.
- Use extreme care when handling a battery with a cracked case.
- Use only the charger designed for the batteries.

The lithium-ion batteries hold a sufficient charge to perform intended work during its life span.

To achieve maximum life and use from your batteries, follow these guidelines:

- Do not open the battery.
- Store/park the machine in a clean, dry garage or storage area, **away from direct sunlight, heat sources, rain, and wet conditions**. Do not store it in a location where the temperature exceeds the range specified in [Battery Storage Requirements \(page 54\)](#). **Temperatures outside of this range will damage your batteries**. High temperatures during storage, especially at a high state of charge, reduces the life of the batteries.
- When storing the machine for more than 10 days, ensure that the machine is in a cool and dry location, out of sunlight, rain, and wet conditions.
- If you are mowing in hot conditions or in strong, direct sunlight, the battery may overheat. If this happens, a high-temperature alert will appear on the InfoCenter, the cutting units will disengage, and the machine will slow down.

Immediately drive the machine to a cool location out of the sun, turn off the machine, and allow the batteries to cool fully before resuming operation.

- Maintain the sharpness of the mower blades. A dull blade increases power consumption and reduces the amount of work that the machine performs on each charge.
- Use lights only when it is necessary.

# Maintaining the Battery Charger

**Important:** All electrical repairs should be performed by an Authorized Toro Dealer only.

The charger requires little maintenance other than protecting it from damage and weather.

- Clean the battery-charger cords and case with a slightly damp cloth after each use.

**Note:** Do not clean the dielectric grease from the terminals.

- Coil the cords when not in use.
- Periodically examine the cords for damage, and replace them when necessary with Toro-approved parts.

## Locating the Fuses

The electrical system is protected by fuses. It requires no maintenance. Refer to the *Service Manual* for information on testing and servicing the motor fuses.

Remove the rear cover to access the fuses.



**Figure 61**

1. Drive motors fuse (200 A)
2. Deck motors fuse (200 A)

# Drive System Maintenance

## Checking the Seat Belt

**Service Interval:** Before each use or daily

Inspect the seat belt for wear, cuts, and proper operation of the retractor and buckle. Replace the seat belt if it is damaged.

## Checking the Tire Pressure

**Service Interval:** Every 50 hours/Monthly (whichever comes first)

Maintain the air pressure in the rear tires at 83 to 97 kPa (12 to 14 psi).

**Important:** Uneven tire pressure can cause an uneven cut.

**Note:** The front tires are semi-pneumatic tires and do not require air-pressure maintenance.

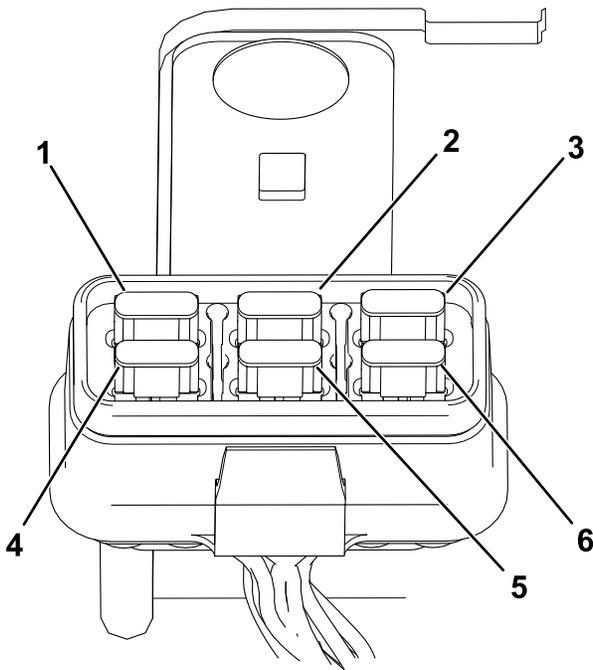


Figure 62

g445889

- |                              |                         |
|------------------------------|-------------------------|
| 1. TEC power fuse (5 A)      | 4. TEK logic fuse (2 A) |
| 2. 12 V accessory fuse (5 A) | 5. TEC power fuse (5 A) |
| 3. Telematics fuse (2 A)     | 6. System fuse (7.5 A)  |

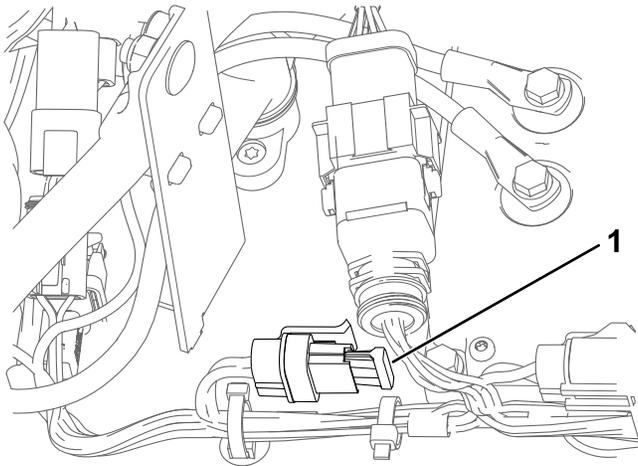
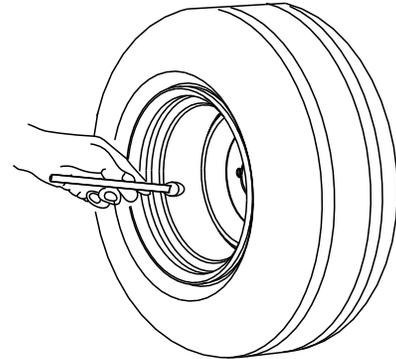


Figure 63

g445890

1. DC/DC module fuse (10 A)



G001055

Figure 64

g001055

## Checking the Wheel-Lug Nuts

**Service Interval:** After the first 100 hours—Check the wheel-lug nuts.

Check and torque the wheel-lug nuts to 75 to 88 N·m (55 to 65 ft·lb).

# Changing the Transmission Fluid

**Service Interval:** After the first 50 hours

Every 500 hours

**Fluid type:** Toro Synthetic HV Electric Motor Drive Oil

**Capacity:** 150 mL (5 fl oz)

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove the tire.

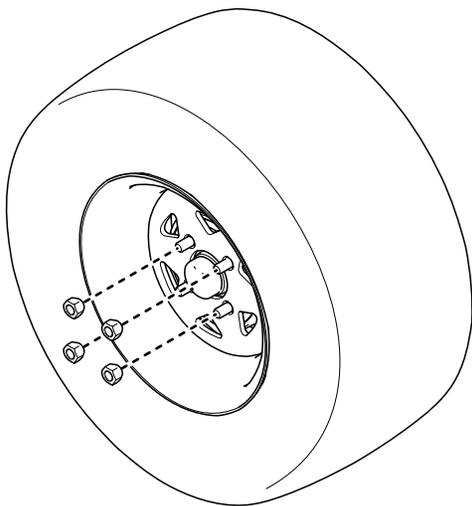


Figure 65

g409011

4. Place a drain pan under the transmission.
5. Remove the top plug and bottom plug. Allow the fluid to drain.

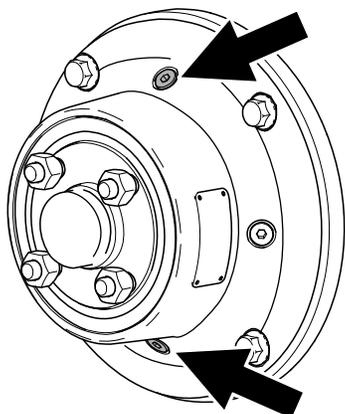


Figure 66

g380054

6. Install the bottom plug and torque it to 7 to 8 N·m (62 to 70 in-lb).
7. Remove a side plug.
8. Add fluid, as specified at the beginning of this procedure, through the top hole until the level reaches the side plug opening.

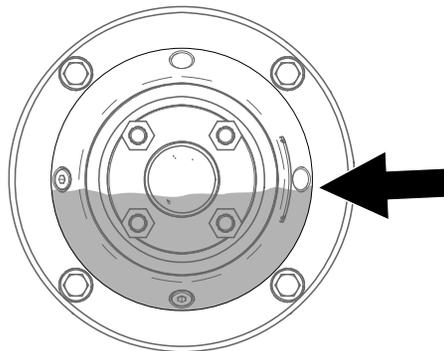


Figure 67

g380053

9. Install the top plug and side plug. Torque them to 7 to 8 N·m (62 to 70 in-lb).
10. Install the tire and torque the lug nuts to 75 to 88 N·m (55 to 65 ft-lb).
11. Repeat for the other transmission.

## Adjusting the Maximum Speed Range

**Note:** The InfoCenter displays only 2 items at a time; however, the following figures show the full menus for context.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Enable access to protected menus; refer to [Accessing Protected Menus \(page 17\)](#).
3. In the MAIN MENU, scroll down to SERVICE and press the  button.

Main Menu	
Faults	→
<b>Service</b>	<b>→</b>
Diagnostics	→
Settings	→
About	→
[E]	↓ ↑ →

Figure 68

g376300

- In the SERVICE menu, scroll down to MAX SPEED RANGE and press the **→** button.

Service	
Hours	⇒
Counts	⇒
<b>Max Speed Range</b>	⇒
Limp Mode	8%
Lever Calibration	⇒
Tracking	⇒

Figure 69

g425331

- Adjust the maximum speed range as desired.

Service	
Hours	⇒
Counts	⇒
<b>Max Speed Range</b>	<b>4</b>
Limp Mode	8%
Lever Calibration	⇒
Tracking	⇒

Figure 70

g425330

**Note:** The number indicates the maximum speed setting (2 through 7) that the operator can select on the main information screen as shown.

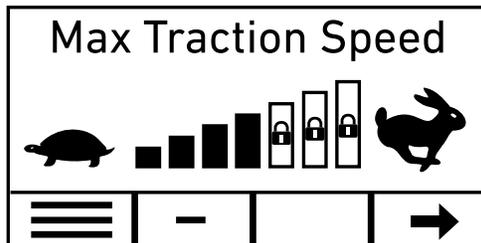


Figure 71

g425332

- Press the button to save the new value.

# Controls System Maintenance

## Adjusting the Control-Handle Position

### Adjusting the Height

You can adjust the motion control levers higher or lower for maximum comfort.

- Park the machine on a level surface, disengage the blade-control switch (PTO), and move the motion-control levers outward to the PARK position.
- Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
- Remove the hardware holding the motion-control lever to the control-arm shaft.

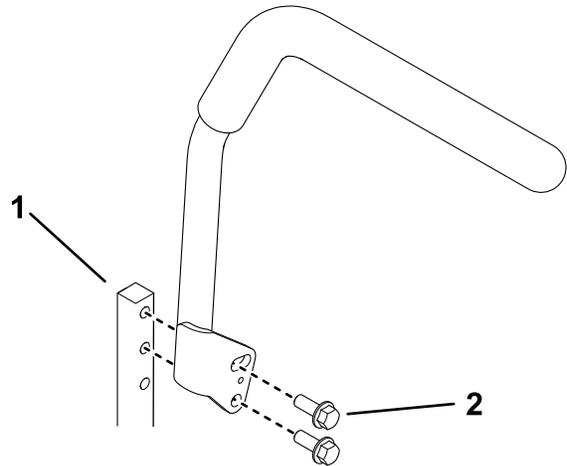


Figure 72

g400371

- Bolt (2)
- Control-arm shaft

- Move the control lever to the next set of holes. Secure the lever with the hardware.
- Repeat the adjustment for the opposite control lever.

## Adjusting the Tilt

1. Park the machine on a level surface, disengage the blade-control switch (PTO), and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Loosen the upper bolt holding the control lever to the control arm shaft.
4. Loosen the lower bolt just enough to pivot the control lever fore or aft. Tighten both bolts to secure the control in the new position.

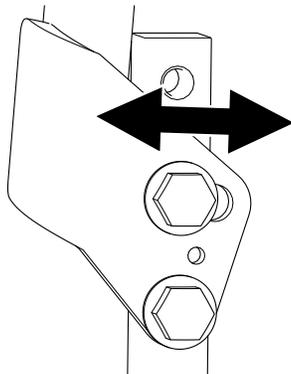


Figure 73

g401470

5. Repeat the adjustment for the opposite control lever.

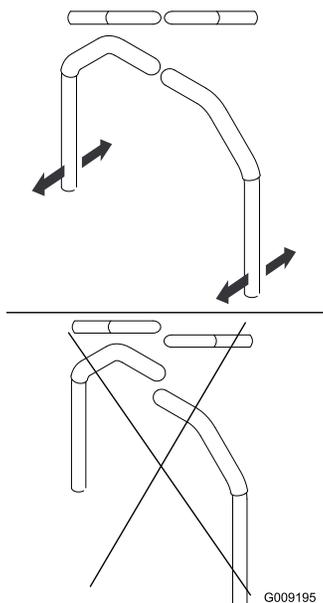


Figure 74

G009195

g009195

## Calibrating the Levers

**Note:** The InfoCenter displays only 2 items at a time; however, the following figures show the full menus for context.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Enable access to protected menus; refer to [Accessing Protected Menus \(page 17\)](#).
3. In the MAIN MENU, scroll down to SERVICE and press the button.

Main Menu	
Faults	→
<b>Service</b>	→
Diagnostics	→
Settings	→
About	→

Figure 75

g376300

4. In the SERVICE menu, scroll down to LEVER CALIBRATION and press the .

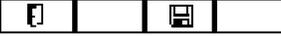
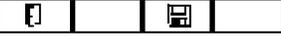
Service	
Hours	⇒
Counts	⇒
Max Speed Range	⇒
Limp Mode	8%
<b>Lever Calibration</b>	⇒
Tracking	⇒

Figure 76

g425329

5. Follow the prompts on the screen. Press the button after each step; to exit calibration, press the Exit button.

Screen	Action						
<table border="1"> <thead> <tr> <th colspan="2">Lever Calibration</th> </tr> </thead> <tbody> <tr> <td colspan="2">Press NEXT to begin</td> </tr> <tr> <td></td> <td></td> </tr> </tbody> </table>	Lever Calibration		Press NEXT to begin				Press the  button.
Lever Calibration							
Press NEXT to begin							
<table border="1"> <thead> <tr> <th colspan="2">Left Forward</th> </tr> </thead> <tbody> <tr> <td colspan="2">Hold LEFT FORWARD and press SAVE</td> </tr> <tr> <td></td> <td></td> </tr> </tbody> </table>	Left Forward		Hold LEFT FORWARD and press SAVE				Hold the left motion-control lever in the full FORWARD position and press the  button.
Left Forward							
Hold LEFT FORWARD and press SAVE							

Screen	Action
<b>Left Reverse</b> Hold LEFT in REVERSE and press SAVE 	Hold the left motion-control lever in the full REVERSE position and press the  button.
<b>Left Neutral</b> Hold LEFT in NEUTRAL and press SAVE 	Hold the left motion-control lever in the NEUTRAL position and press the  button.
<b>Right Forward</b> Hold RIGHT FORWARD and press SAVE 	Hold the right motion-control lever in the full FORWARD position and press the  button.
<b>Right Reverse</b> Hold RIGHT in REVERSE and press SAVE 	Hold the right motion-control lever in the full REVERSE position and press the  button.
<b>Right Neutral</b> Hold RIGHT in NEUTRAL and press SAVE 	Hold the right motion-control lever in the NEUTRAL position and press the  button.
<b>Lever Calibration</b> Calibration Complete Press NEXT 	Press the  button.

- When you complete, exit, or fail calibration, shut off then start the machine to clear the screen.

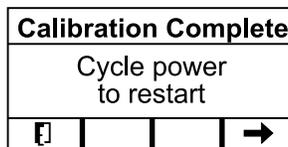


Figure 77

g377652

## Adjusting the Tracking

If you push both motion-control levers forward the same distance and the machine pulls to 1 side, adjust the tracking as follows.

**Note:** The InfoCenter displays only 2 items at a time; however, the following figures show the full menus for context.

- Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
- In the MAIN MENU, scroll down to SERVICE and press the  button.

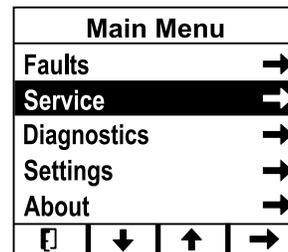


Figure 78

g376300

- In the SERVICE menu, scroll down to TRACKING and press the  button.

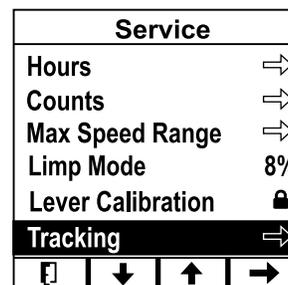


Figure 79

g426844

- Adjust the tracking to the left or right.

**Note:** Adjusting the tracking to the left causes the machine to steer toward the left; adjusting the tracking to the right causes the machine to steer toward the right.

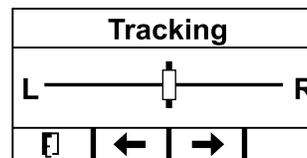


Figure 80

g377650

- Press the  button.

# Mower Deck Maintenance

## Servicing the Cutting Blades

To ensure a superior quality of cut, keep the blades sharp. For convenient sharpening and replacement, keep extra blades on hand.

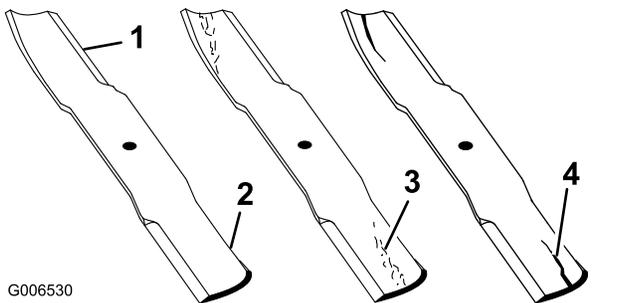
### Before Inspecting or Servicing the Blades

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Unplug the battery charger if it is connected.
4. Turn the battery-disconnect switch to the OFF position.

### Inspecting the Blades

**Service Interval:** Before each use or daily

1. Inspect the cutting edges.
2. If the edges are not sharp or have nicks, remove and sharpen the blade; refer to [Sharpening the Blades \(page 48\)](#).
3. Inspect the blades, especially in the curved area.
4. If you notice any cracks, wear, or a slot forming in this area, immediately install a new blade.



**Figure 81**

- |                 |                      |
|-----------------|----------------------|
| 1. Cutting edge | 3. Wear/slot forming |
| 2. Curved area  | 4. Crack             |

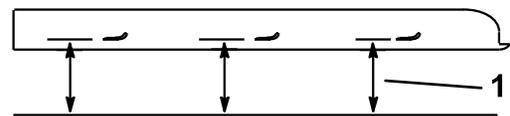
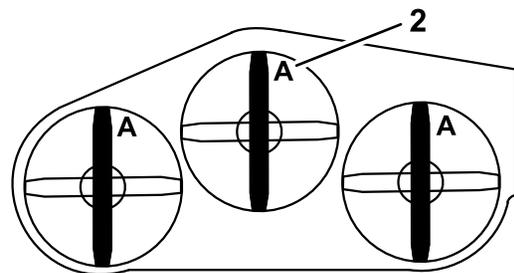
## Checking for Bent Blades

### ⚠ WARNING

A blade that is bent or damaged could break apart and could critically injure you or bystanders.

- Always replace a bent or damaged blade with a new blade.
- Do not file or create sharp notches in the edges or surfaces of the blade.

1. Rotate the blades until the ends face forward and backward.
2. Measure from a level surface to the cutting edge, position **A**, of the blades.



G000975

G000975

**Figure 82**

1. Measure here from blade to hard surface
2. Position A

3. Rotate the opposite ends of the blades forward.
4. Measure from a level surface to the cutting edge of the blades at the same position as in step 2 above.

**Note:** The difference between the dimensions obtained in steps 2 and 3 must not exceed 3 mm (1/8 inch).

**Note:** If this dimension exceeds 3 mm (1/8 inch), replace the blade.

## Removing the Blades

Replace the blades if they hit a solid object or if the blade is out of balance or bent.

1. Place a wrench on the flat of the blade retainer or hold the blade end using a rag or thickly padded glove.
2. Remove the blade bolt, washer, and blade from the spindle shaft.

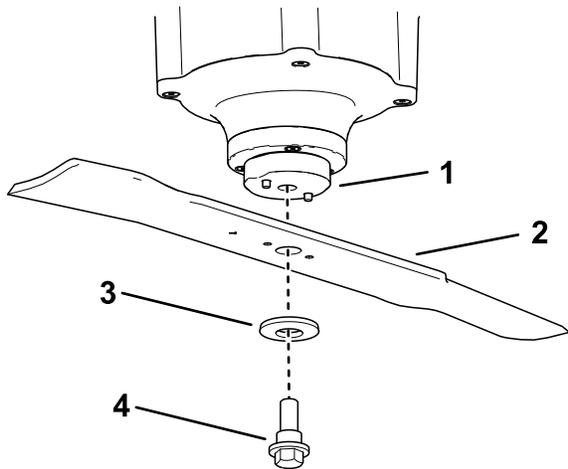
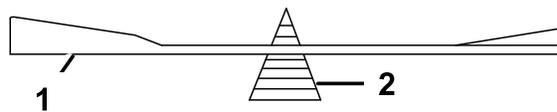


Figure 83

g376322

- |                   |               |
|-------------------|---------------|
| 1. Blade retainer | 3. Washer     |
| 2. Blade          | 4. Blade bolt |



G000553

g000553

Figure 85

- |          |             |
|----------|-------------|
| 1. Blade | 2. Balancer |
|----------|-------------|

3. Repeat this procedure until the blade is balanced.

## Installing the Blades

### ⚠ WARNING

Operating a machine after incorrectly installing the blade assembly and/or not using genuine Toro blade and blade hardware could allow a blade or blade component to be thrown out from under the deck, resulting in serious injury or death.

Always install genuine Toro blades and blade hardware according to the instructions.

1. Install the blade to the shaft.

**Note:** Ensure that the washer curves downward, as shown, to ensure proper cutting.

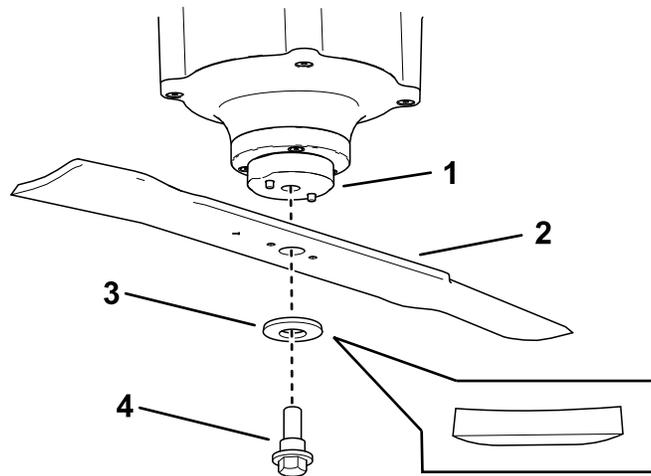


Figure 86

g376321

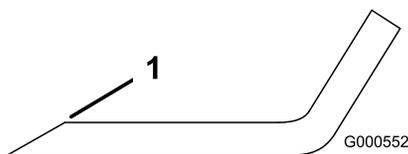
- |                   |               |
|-------------------|---------------|
| 1. Blade retainer | 3. Washer     |
| 2. Blade          | 4. Blade bolt |

## Sharpening the Blades

1. Use a file to sharpen the cutting edge at both ends of the blade.

**Note:** Maintain the original angle.

**Note:** The blade retains its balance if the same amount of material is removed from both cutting edges.



G000552

g000552

Figure 84

2. Check the balance of the blade by putting it on a blade balancer.

**Note:** If the blade stays in a horizontal position, the blade is balanced and can be used. If the blade is not balanced, file some metal off the end of the sail area only.

2. Place a wrench on the flat of the spindle shaft and torque the blade bolt to 75 to 81 N·m (55 to 60 ft-lb).

# Leveling the Mower Deck

## Preparing the Machine

Ensure that the mower deck is level any time you install the mower deck or when you see an uneven cut on your lawn.

Level the mower deck side to side before adjusting the front-to-rear slope.

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Unplug the battery charger if it is connected.
4. Turn the battery-disconnect switch to the OFF position.
5. Check the tire pressure of both drive tires; refer to [Checking the Tire Pressure \(page 42\)](#).
6. Check the mower deck for bent blades; remove and replace any bent blades; refer to [Servicing the Cutting Blades \(page 47\)](#).
7. Raise the mower deck to the transport-lock position or the highest height-of-cut setting.
8. Set the rake of the mower deck to the lowest setting; refer to [Adjusting the Rake of the Mower Deck \(page 29\)](#).

## Checking the Mower Deck Side-to-Side Height

1. Position the blades side to side.
2. Measure between the blade tip and the flat surface.

**Note:** If both measurements are not within 5 mm (3/16 inch), an adjustment is required; refer to [Leveling the Mower Deck \(page 50\)](#)

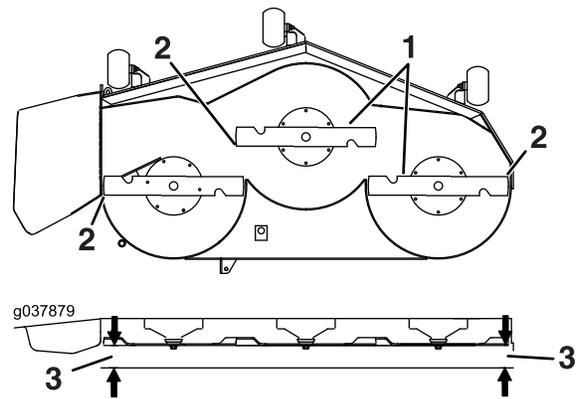


Figure 87

1. Blades side to side
2. Blade tip
3. Measure from the tip of the blade to the flat surface here.

## Checking the Mower Deck Front-to-Rear Pitch

1. With the machine on level surface, position the blades front-to-rear.
2. Measure from the tip of the front blade to the flat surface and the tip of the rear blade to the flat surface.

**Note:** The mower blades should be 4.8 to 6 mm (3/16 to 1/4 inch) lower in front than in the rear.

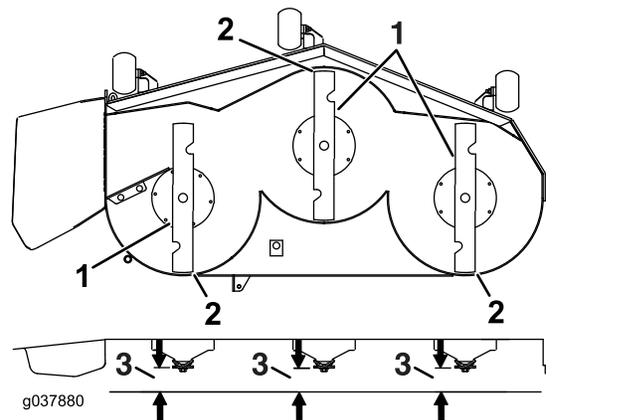


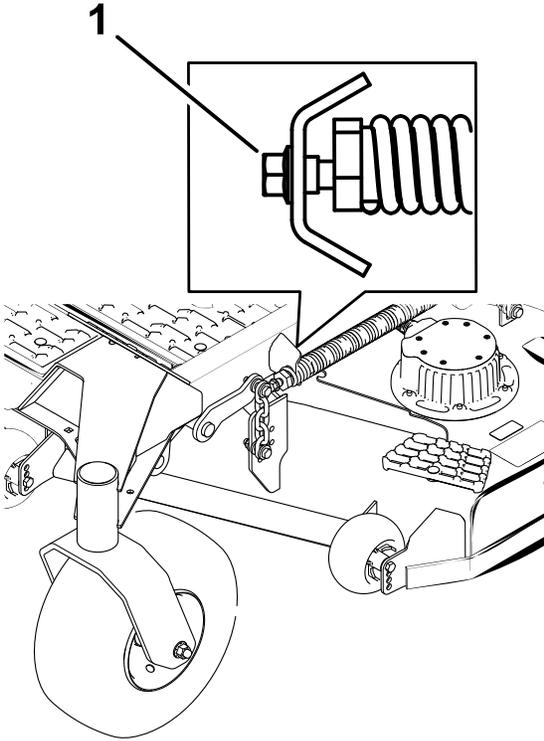
Figure 88

1. Blades front to rear
2. Blade tip
3. Measure from the tip of the blade to the flat surface here.

# Leveling the Mower Deck

1. Set the anti-scalp rollers to top holes or remove them completely.
2. Raise the mower deck to the transport-lock position or the highest height-of-cut setting.
3. Slowly loosen the adjusting screw on the lift-assist spring until you can remove the screw.

**Note:** Save the screw for installation.

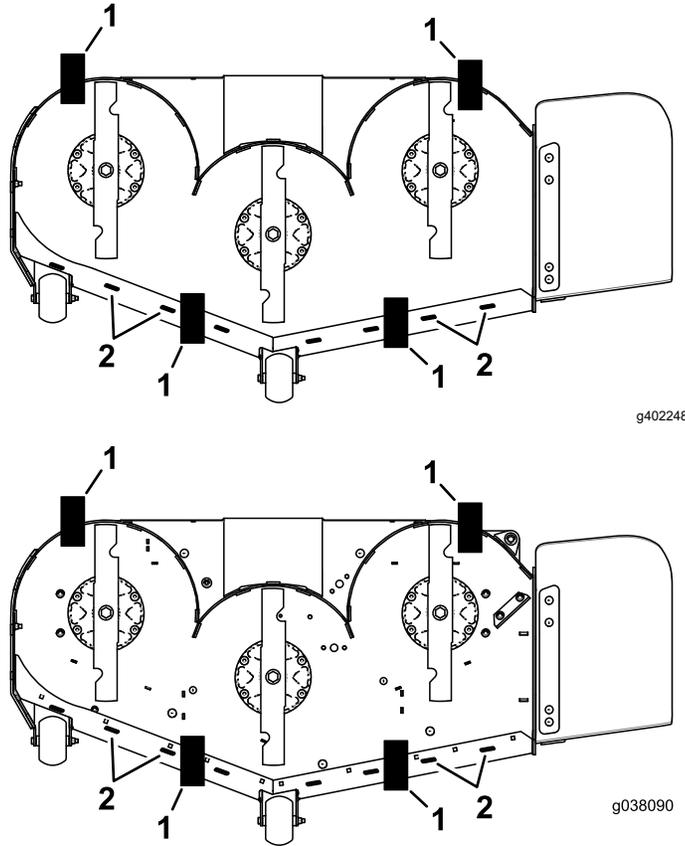


**Figure 89**

g402250

1. Adjusting screw

4. Place 4 blocks, each having a thickness of 7.3 cm (2-7/8 inches), under the rear and front edges of the mower deck. Ensure to not place the blocks under the anti-scalp rollers or welds.

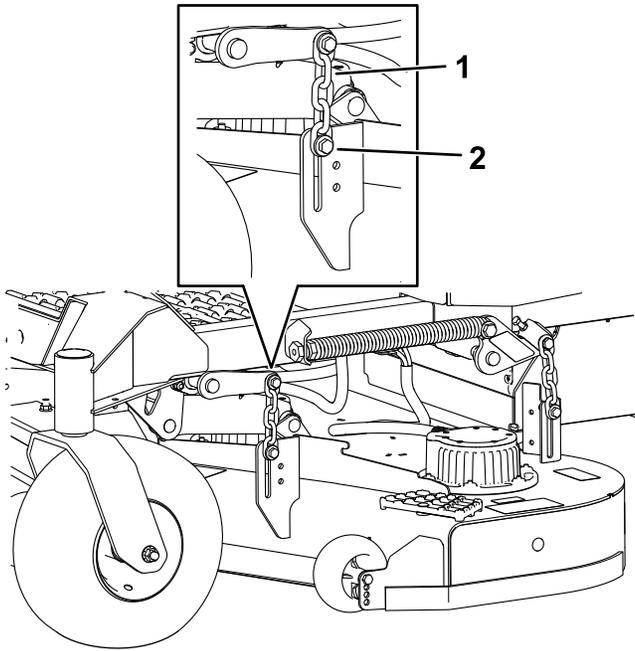


**Figure 90**  
Bottom view

1. Block—73 mm (2-7/8 inches)
2. Welds

5. Set the height-of-cut lever to the 76 mm (3 inches) position.
6. Carefully rotate the blades side to side.

- Loosen the locknuts on all 4 corners of the deck and ensure that the mower deck is sitting securely on all 4 blocks.



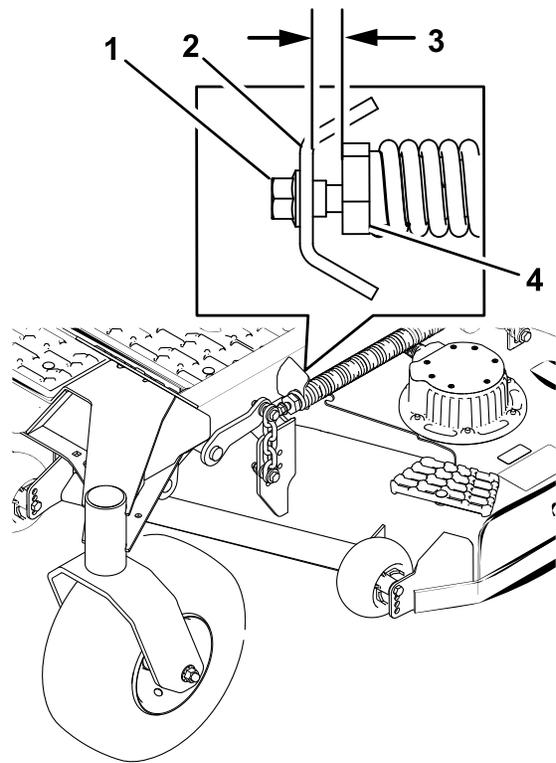
**Figure 91**

g402249

- Chain
- Bolt and locknut

- Remove any slack from the deck chains and ensure that the deck-lift foot lever is pushed back against the stop.
- Tighten the 4 locknuts.
- Ensure that the blocks fit snugly under the deck skirt and that all attachment bolts are tight
- Check the mower deck side-to-side level and blade slope; repeat this procedure as necessary.
- Raise the deck to the transport position (140 mm or 5-1/2 inches).
- Install any removed anti-scalp rollers.

- Install the lift-assist spring adjusting screw previously removed in step 3.



**Figure 92**

g402251

- Adjusting screw
- Bracket
- Gap—22 to 29 mm (7/8 to 1-1/8 inches)

- Set the gap between the spring adjuster and the bracket to 22 to 29 mm (7/8 to 1-1/8 inches).

# Replacing the Grass Deflector

## **⚠ DANGER**

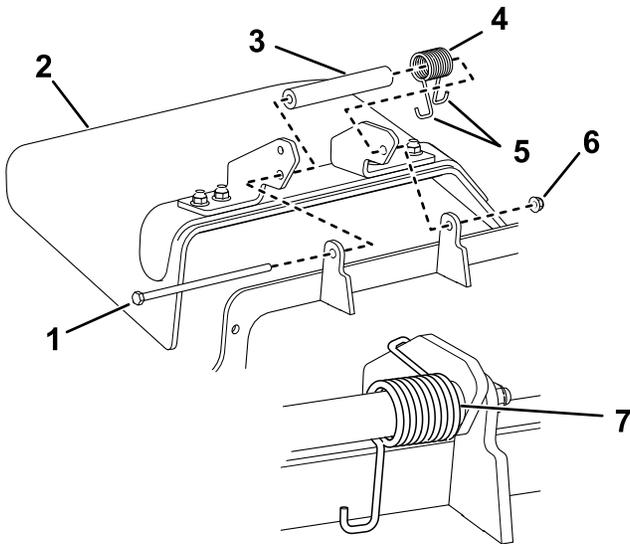
An uncovered discharge opening allows objects to be thrown toward you or bystanders. Also, contact with the blade could occur. Thrown objects or blade contact will cause serious injury or death.

Do not operate the mower with the discharge deflector raised, removed, or altered unless a grass collection system or mulch kit is in place and working properly.

1. Remove the locknut, bolt, spring, and spacer holding the deflector to the pivot brackets.

6. Place 1 J-hook end of the spring around the grass deflector.

**Important:** The grass deflector must be able to rotate. Lift the deflector up to the full open position, and ensure that it rotates into the full-down position.



g400729

**Figure 93**

- |                    |                             |
|--------------------|-----------------------------|
| 1. Bolt            | 5. J-hook end of the spring |
| 2. Grass deflector | 6. Locknut                  |
| 3. Spacer          | 7. Spring (installed)       |
| 4. Spring          |                             |

2. Remove the damaged or worn grass deflector.
3. Place the spacer and the spring onto the grass deflector.
4. Place 1 J-hook end of the spring behind the deck edge.

**Note:** Make sure that 1 J-hook end of spring is installed behind deck edge before installing the bolt as shown in [Figure 93](#).

5. Install the bolt and the nut.

# Cleaning

## Cleaning under the Mower Deck

**Service Interval:** Before each use or daily

Remove the grass buildup under the mower deck.

**Important:** Do not use water to clean the machine. Water can damage the motors and other electric components. Use compressed air to clean debris from the machine.

### **⚠ WARNING**

Using compressed air improperly to clean the machine could result in serious injury.

- Wear appropriate personal protective equipment, such as eye protection, hearing protection, and a dust mask.
  - Do not aim compressed air at any part of your body or at anyone else.
  - Refer to the manufacturer's instructions for the air compressor for operating and safety information.
1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
  2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
  3. Turn the battery-disconnect switch to the OFF position.
  4. Raise the front of the machine and use jack stands to support the mower.
  5. Clean debris from the machine using compressed air.

## Cleaning the Suspension System

### Machines with MyRide™ Suspension System Only

**Service Interval:** Before each use or daily

Use compressed air to clean the suspension system.

**Important:** Do not clean the shock assemblies with pressurized water.

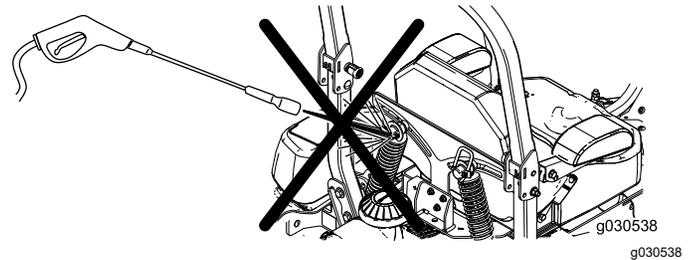


Figure 94

## Disposing of Waste

Engine oil, batteries, hydraulic fluid, and engine coolant are pollutants to the environment. Dispose of these according to your state and local regulations.

# Storage

## Cleaning and Storage

**Service Interval:** Before storage

Before storage

1. Park the machine on a level surface, disengage the PTO, and move the motion-control levers outward to the PARK position.
2. Shut off the machine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Remove grass clippings, dirt, and grime from the external parts of the entire machine using compressed air.

**Important:** Do not use water to clean the machine, otherwise you could damage the motors and other electric components.

4. Check the brake; refer to [Park Position \(page 14\)](#).
5. Grease the machine; refer to [Lubrication \(page 39\)](#).
6. Check the tire pressure; refer to [Checking the Tire Pressure \(page 42\)](#).
7. Check and tighten all fasteners. Repair or replace any part that is damaged or missing.
8. Paint all scratched or bare metal surfaces with paint from an Authorized Service Dealer.
9. Store the machine in a clean, dry, garage or storage area. Remove the key from the switch and store it in a memorable place. Cover the machine to protect it and keep it clean.
10. For prolonged storage, follow the battery storage requirements; refer to [Battery Storage Requirements \(page 54\)](#).

## Battery Storage Requirements

**Note:** You do not need to remove the batteries from the machine for storage.

Refer to the temperature limits for storage in the following table:

### Temperature Limits for Storage

Storage Temperature	Appropriate Storage Time
45° to 55°C (113° to 131°F)	1 week
25° to 45°C (77° to 113°F)	3 weeks
-20° to 25°C (-4° to 77°F)	52 weeks

**Important:** Temperatures outside of these ranges will damage your batteries.

The temperature that the batteries are stored at will affect their long-term life. Storage for long periods of time at extreme temperatures will reduce the battery life. For temperatures above 25°C (77°F), only store the machine for the appropriate amount of time indicated in the table.

- Before you store the machine, charge or discharge the batteries between 40% to 60% (54.3V to 57.3V).

**Note:** A 50% charge is optimal to ensure a maximum battery life. When the batteries are charged to 100% before storage, the battery life shortens.

If you anticipate that the machine will be stored for a longer period of time, charge the batteries to around 60%.

- For every 6 months of storage, check the battery-charge level and ensure that it is between 40% to 60%. If the charge is below 40%, charge the batteries between 40% to 60%.
- You can use a multimeter to check the charge level when the machine is off. Refer to the following table for the amount of voltage that is equal to the charge level:

Voltage	Charge Level
57.3V	60%
55.4V	50%
54.3V	40%

- After charging the batteries, disconnect the battery charger from power. Disconnect the power connector during storage to minimize the discharging of the batteries.
- If you leave the charger on the machine, it will shut off after the batteries are fully charged and does not turn back on unless the charger is disconnected and reconnected.

# Storing the Charger

1. Disconnect the power to the machine; refer to [Using the Battery-Disconnect Switch \(page 40\)](#).
2. Disconnect the power supply cord from the charger and coil it securely.
3. Examine the power supply cord thoroughly for signs of wear or damage. Replace it if it is worn or damaged.
4. Examine the charger thoroughly for worn, loose, or damaged parts. To repair or replace parts, contact your authorized Toro distributor for assistance.
5. Store the charger with the power supply cord in a clean, dry place where it will not be bumped or damaged and not exposed to caustic fumes.

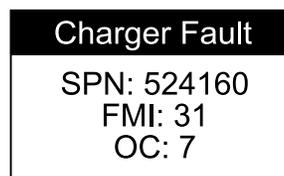
# Troubleshooting

Problem	Possible Cause	Corrective Action
The machine does not start or fails to keep running.	<ol style="list-style-type: none"> <li>1. You are not sitting in the operator's seat.</li> <li>2. The machine is not charged.</li> <li>3. The electrical connections are corroded or loose.</li> <li>4. A fuse is blown.</li> <li>5. A relay or switch is damaged.</li> </ol>	<ol style="list-style-type: none"> <li>1. Sit on the operator's seat.</li> <li>2. Charge the machine.</li> <li>3. Check the electrical connections for good contact.</li> <li>4. Replace the fuse.</li> <li>5. Contact an Authorized Service Dealer.</li> </ol>
The machine pulls to the left or right (with both motion-control levers fully forward).	<ol style="list-style-type: none"> <li>1. The tracking needs adjustment.</li> <li>2. The tire pressure in the drive tires is not correct.</li> </ol>	<ol style="list-style-type: none"> <li>1. Adjust the tracking.</li> <li>2. Adjust the tire pressure.</li> </ol>
There is abnormal vibration.	<ol style="list-style-type: none"> <li>1. Cutting blade(s) is/are bent or unbalanced.</li> <li>2. A blade-mounting bolt is loose.</li> <li>3. A blade spindle is bent.</li> </ol>	<ol style="list-style-type: none"> <li>1. Install new cutting blade(s).</li> <li>2. Tighten the blade-mounting bolt.</li> <li>3. Contact an Authorized Service Dealer.</li> </ol>
The cutting height is uneven.	<ol style="list-style-type: none"> <li>1. Blade(s) are not sharp.</li> <li>2. Cutting blade(s) is/are bent.</li> <li>3. The mower deck is not level.</li> <li>4. An anti-scalp roller (if applicable) is not set correctly.</li> <li>5. The mower deck pitch is wrong.</li> <li>6. The underside of mower deck is dirty.</li> <li>7. The tire pressure is not correct.</li> <li>8. A blade spindle is bent.</li> </ol>	<ol style="list-style-type: none"> <li>1. Sharpen the blade(s).</li> <li>2. Install new cutting blade(s).</li> <li>3. Level the mower deck side-to-side position.</li> <li>4. Adjust the anti-scalp roller.</li> <li>5. Adjust the front-to-rear pitch.</li> <li>6. Clean the underside of the mower deck.</li> <li>7. Adjust the tire pressure.</li> <li>8. Contact an Authorized Service Dealer.</li> </ol>
The blades do not rotate.	<ol style="list-style-type: none"> <li>1. The safety-interlock system prevents blade rotation.</li> <li>2. The PTO switch is malfunctioning.</li> </ol>	<ol style="list-style-type: none"> <li>1. Contact an Authorized Service Dealer.</li> <li>2. Contact an Authorized Service Dealer.</li> </ol>

## Battery-Charger Error Codes

The battery-charger error codes display on the machine InfoCenter as shown in [Figure 95](#).

- SPN: Suspect Parameter Number
- FMI: Failure Mode Indicator
- OC: Number of occurrences



**Figure 95**

g377956

Problem	Possible Cause	Corrective Action
SPN 4992, FMI 16 or FMI 3	<ol style="list-style-type: none"> <li>1. Battery high voltage</li> </ol>	<ol style="list-style-type: none"> <li>1. Ensure that the battery voltage is correct and the cable connections are secure; ensure that the battery is in good condition.</li> </ol>
SPN 4990, FMI 31	<ol style="list-style-type: none"> <li>1. BMS or battery fault detected</li> </ol>	<ol style="list-style-type: none"> <li>1. Contact an authorized Toro distributor.</li> </ol>

<b>Problem</b>	<b>Possible Cause</b>	<b>Corrective Action</b>
SPN 520196, FMI 16	1. Battery amp hour limit exceeded	1. Possible causes include poor battery health, very deeply discharged battery, poorly connected battery, and/or high parasitic loads on battery while charging. Possible solutions: Replace batteries. Check DC connections. Disconnect parasitic loads. This error will clear once the charger is reset by cycling DC.
SPN 4992, FMI 4	1. Reverse polarity error	1. The battery is connected to the charger incorrectly. Ensure that the battery connections are secure.
SPN 520193, FMI 3	1. High AC voltage error (>270VAC)	1. Connect charger to an AC source that provides stable AC between 85 - 270 VAC / 45-65 Hz.
SPN 524032, FMI 3	1. Charger failed to initialize	1. The charger failed to turn on properly. Disconnect the AC input and battery connection for 30 seconds before retrying.
SPN 520193, FMI4	1. Low AC voltage oscillation error	1. The AC source is unstable. Could be caused by undersized generator or severely undersized input cables. Connect charger to an AC source that provides stable AC between 85 - 270 VAC / 45-65 Hz.
SPN 524033, FMI 31	1. Re-programming failed	1. Software upgrade failure or script operation failure. Ensure that the new software is correct.
SPN 524035 or SPN 524042, FMI 31	1. Communication error with battery	1. Ensure that the connection of the signal wires to the battery is secure.
SPN 524035 or SPN 524042, FMI 9	1. Communication error with battery	1. Ensure that the connection of the signal wires to the battery is secure.

## Battery-Charger Fault Codes

<b>Problem</b>	<b>Possible Cause</b>	<b>Corrective Action</b>
SPN 524160, FMI 31	1. Internal charger fault	1. Remove the AC connection and battery connection for a minimum of 30 seconds and retry. If it fails again, please contact an authorized Toro distributor.



# California Proposition 65 Warning Information

## What is this warning?

You may see a product for sale that has a warning label like the following:



**WARNING: Cancer and Reproductive Harm—[www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov).**

## What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to <https://oag.ca.gov/prop65/faqs-view-all>.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

## Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

## How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

## Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

## Why does Toro include this warning?

Toro has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. Toro provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from Toro products may be negligible or well within the "no significant risk" range, out of an abundance of caution, Toro has elected to provide the Prop 65 warnings. Moreover, if Toro does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.



**Count on it.**