



## 5 and 8 Blade 32in Reel Mower Reelmaster<sup>®</sup> 2000-D and 3100-D

Model No. 03212-230000001 and Up

Model No. 03238-230000001 and Up

### Parts Catalog

#### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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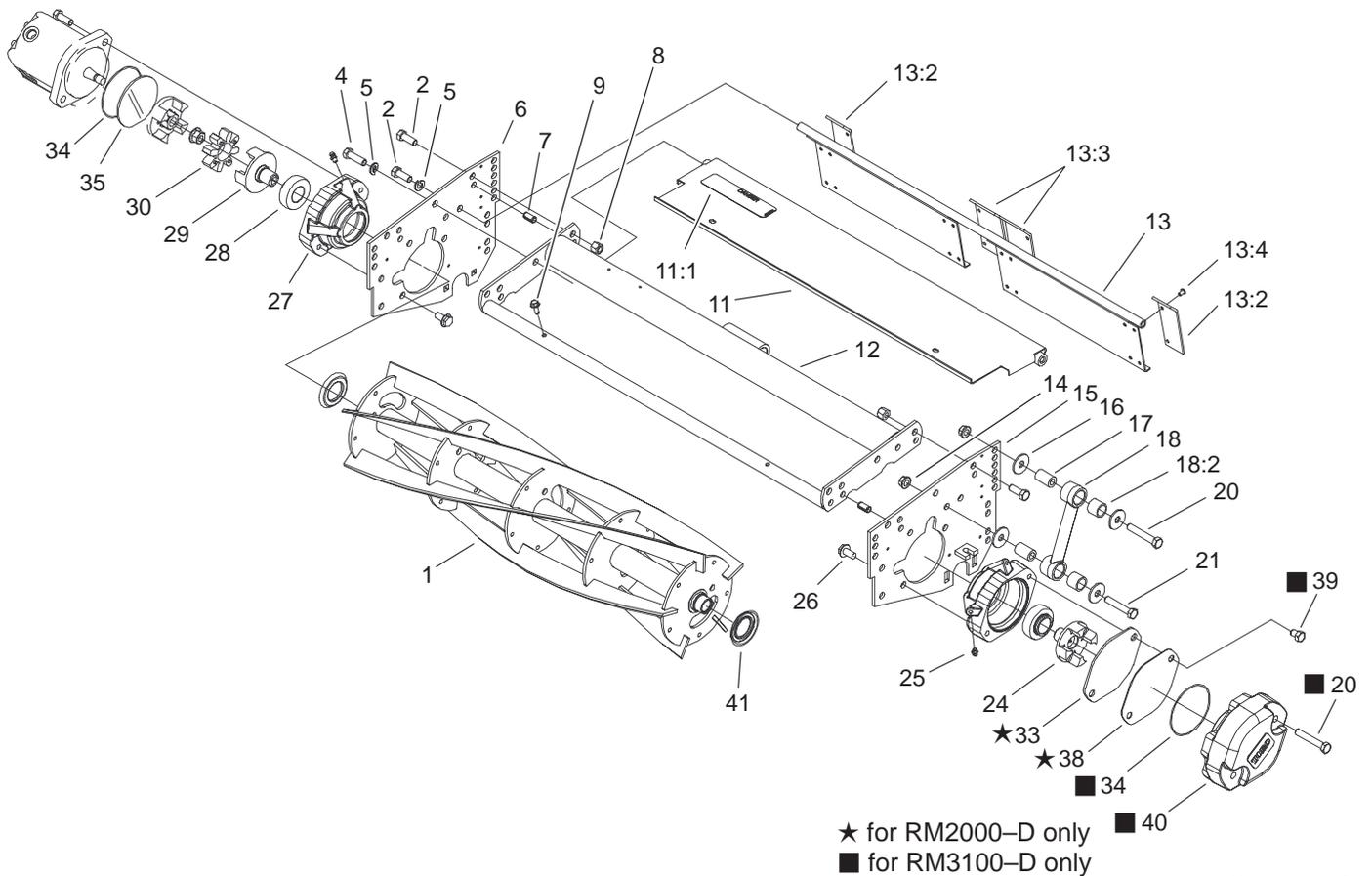
## Accessories

| Description                          | Model / Part No. | Description                           | Model / Part No. |
|--------------------------------------|------------------|---------------------------------------|------------------|
| Lift Arm Kit (RM2000) .....          | 03472            | Sectional Roller .....                | 94–5982          |
| Lift Arm Kit (RM3100) .....          | 03221            | Anti–Scalp Roller .....               | 94–5981          |
| Grass Basket Kit .....               | 99–3546          | 3in Diameter Wiehle Scraper Kit ..... | 104–1399         |
| Support Kit – High HOC .....         | 104–1395         | Full Roller Scraper Kit .....         | 94–5080          |
| 3in Diameter Wiehle Roller Kit ..... | 03234            | Fixed Cutting Unit Kit .....          | 93–6915          |
| Full Roller Kit .....                | 03479            | Skid Kit .....                        | 94–3664          |

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning                           | Abbreviation | Meaning                 |
|--------------|-----------------------------------|--------------|-------------------------|
| AR .....     | as required                       | HYD .....    | hydraulic               |
| ASM .....    | assembly                          | INC .....    | incorporated            |
| CARR .....   | carriage                          | LH .....     | left hand               |
| DEG .....    | degrees                           | NI .....     | nylon insert            |
| FH .....     | flat head                         | PPH .....    | Phillips pan head       |
| GA .....     | gauge                             | PTH .....    | Phillips truss head     |
| HF .....     | hex flange                        | PTO .....    | power take off          |
| HH .....     | hex head                          | RH .....     | right hand              |
| HHF .....    | hex head flange                   | SFH .....    | slotted fillister head  |
| HLH .....    | hex lag head                      | SHH .....    | slotted hex head        |
| HJ .....     | hex jam                           | SQH .....    | square head             |
| HOC .....    | height-of-cut                     | SHWH .....   | slotted hex washer head |
| HS .....     | hex socket                        | SPH .....    | slotted pan head        |
| HSBH .....   | hex socket button head            | SRH .....    | slotted round head      |
| HSFH .....   | hex socket flat head              | STD .....    | standard                |
| HSH .....    | hex socket head                   | TAP .....    | self tapping            |
| HWH .....    | hex washer head                   | TTH .....    | Torx truss head         |
| HWHTF .....  | hex washer head<br>thread forming | WH .....     | wing head               |



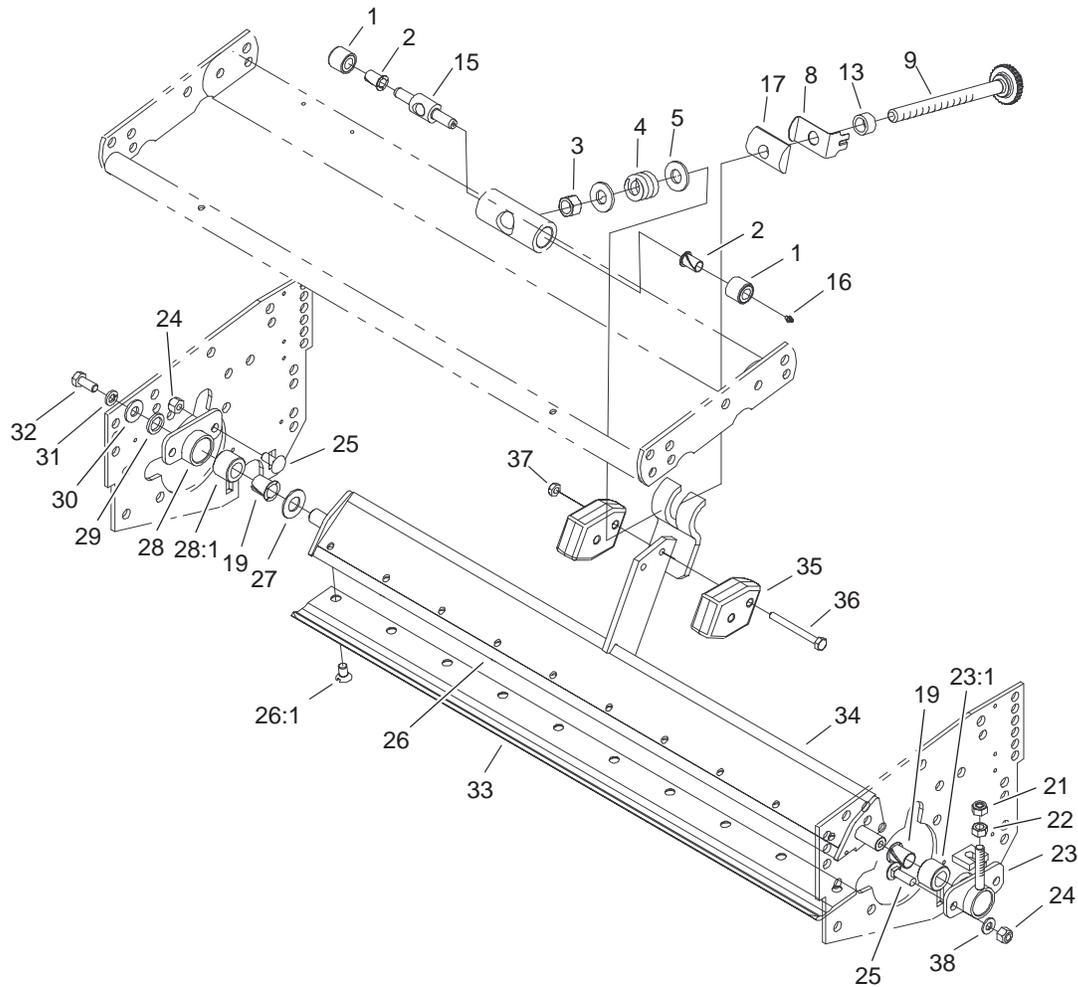
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## Reel Assembly

| Ref. No. | Part No.   | Qty. | Description                   |
|----------|------------|------|-------------------------------|
| *1       | 99-3485    | 1    | Reel-8 Blade (only on: 03238) |
| 1        | 99-3484    | 1    | Reel-5 Blade (only on: 03212) |
| 2        | 323-6      | 10   | Screw-HH                      |
| 4        | 323-7      | 2    | Screw-HH                      |
| 5        | 3253-5     | 4    | Washer-Lock                   |
| 6        | 94-3695-01 | 1    | Plate-Side Reel, RH           |
| 7        | 32121-36   | 4    | Pin-Spring                    |
| 8        | 3296-39    | 6    | Nut-Lock, NI                  |
| 9        | 32144-10   | 2    | Screw-HWH                     |
| 11       | 94-5053    | 1    | Front Grass Shield ASM        |
| 11:1     | 94-4584    | 1    | Decal-Danger, Japan           |
| 11:1     | 93-6688    | 1    | Decal-Danger, Europe          |
| 11:1     | 67-7960    | 1    | Decal-Danger                  |
| 12       | 95-8755-01 | 1    | Frame-Reel                    |
| 13       | 94-4969    | 1    | Rear Grass Shield ASM         |
| 13:2     | 61-3280    | 2    | Flap-Rubber                   |
| 13:3     | 61-3290    | 2    | Flap-Rubber, Middle           |
| 13:4     | 700382     | 12   | Rivet                         |
| 14       | 32128-36   | 8    | Nut-HF                        |
| 15       | 94-3697-01 | 1    | LH Side Plate ASM             |
| 16       | 93-8806    | 16   | Washer-Hardened               |
| 17       | 93-6981    | 8    | Spacer                        |

| Ref. No. | Part No.    | Qty. | Description                 |
|----------|-------------|------|-----------------------------|
| 18       | 16-9759     | 4    | Link And Bushing ASM        |
| 18:2     | 94-8945     | 2    | Bushing                     |
| 20       | 323-11      | 6    | Screw-HH                    |
| 21       | 323-10      | 4    | Screw-HH                    |
| 24       | 93-8826     | 1    | Coupler-Reel, LH Thread     |
| 25       | 302-5       | 4    | Fitting-Grease              |
| 26       | 3234-1      | 4    | Screw-HHF                   |
| 27       | 99-3404     | 2    | Housing-Bearing             |
| 28       | 100-4926    | 2    | Bearing-Aligning, Self      |
| 29       | 93-8825     | 1    | Coupler-Reel, RH Thread     |
| 30       | 93-8827     | 1    | Spider-Coupler              |
| 33       | 94-5979     | 1    | Gasket                      |
| 34       | 353-949     | 2    | O-Ring                      |
| 35       | 94-2703     | 1    | Plug                        |
| 38       | 93-6960     | 1    | Cover-Holder, Bearing       |
| 39       | 323-2       | 2    | Screw-HH                    |
| 40       | 105-0171-03 | 1    | Weight-End                  |
| 41       | 105-6761    | 2    | Seal-Guard (only on: 03238) |

\* Not illustrated



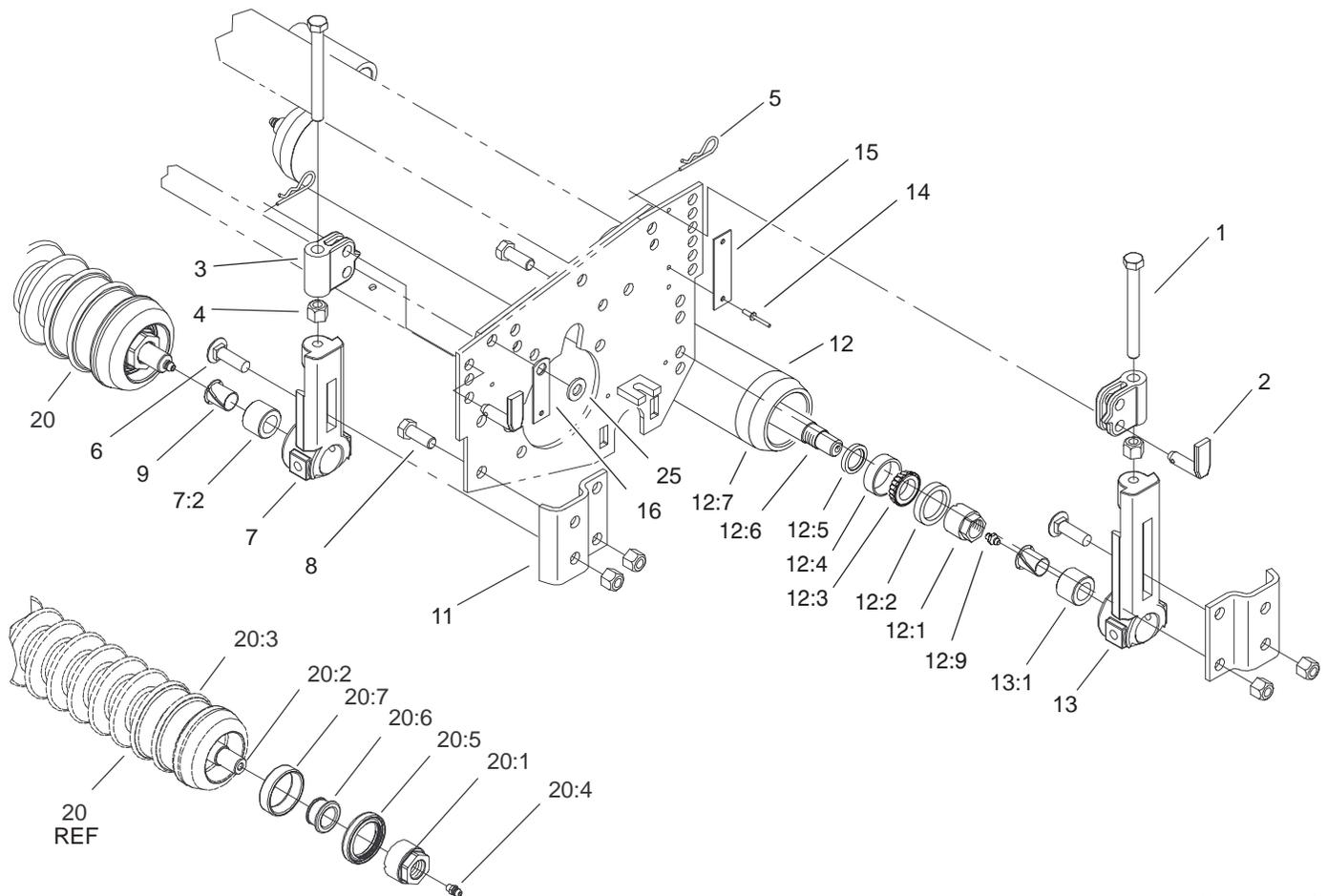
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## Bedbar Assembly

| Ref. No. | Part No. | Qty. | Description                         |
|----------|----------|------|-------------------------------------|
| 1        | 62-5510  | 2    | Bushing-Rubber                      |
| 2        | 52-2890  | 2    | Bushing-Nylon                       |
| 3        | 3296-62  | 1    | Nut-Lock NI                         |
| 4        | 57-5270  | 1    | Spring-Comp                         |
| 5        | 29-8910  | 2    | Washer                              |
| 8        | 95-8752  | 1    | Arm-Spring                          |
| 9        | 95-8877  | 1    | Bedbar Adjuster ASM                 |
| 13       | 93-2959  | 1    | Spacer-Adjuster                     |
| 15       | 57-5260  | 1    | Pivot-Bedbar                        |
| 16       | 302-18   | 1    | Fitting-Grease                      |
| 17       | 93-2892  | 1    | Pivot-Bedbar, Main Adj              |
| 19       | 56-9520  | 2    | Bushing-Flanged                     |
| 21       | 3296-4   | 1    | Nut-Lock, NI                        |
| 22       | 3219-2   | 1    | Nut-Hex                             |
| 23       | 16-9769  | 1    | Bedbar Adj. Housing And Bushing ASM |
| 23:1     | 56-9510  | 1    | Bushing ASM                         |
| 24       | 3296-29  | 4    | Nut-Lock, NI                        |
| 25       | 3230-2   | 4    | Bolt-CARR                           |
| ☆26      |          | 1    | Bedbar ASM                          |
| 26:1     | 57-4910  | 12   | Screw                               |
| 27       | 61-1950  | 1    | Washer-Bedbar                       |
| 28       | 14-4459  | 1    | Housing-Bedbar                      |
| 28:1     | 56-9510  | 1    | Bushing ASM                         |
| 29       | 62-7120  | 1    | Washer                              |

| Ref. No. | Part No.   | Qty. | Description                  |
|----------|------------|------|------------------------------|
| 30       | 3256-56    | 1    | Washer-Flat                  |
| 31       | 3253-4     | 1    | Washer-Lock                  |
| 32       | 322-3      | 1    | Screw-HH                     |
| 33       | 94-5079    | 1    | Bedknife-Lowcut              |
| 33       | 104-1381   | 1    | Bedknife-Highcut             |
| 34       | 95-8748-01 | 1    | Bedbar                       |
| 35       | 99-3472    | 2    | Weight-Lead (only on: 03238) |
| 36       | 321-15     | 2    | Screw-HH (only on: 03238)    |
| 37       | 32146-17   | 2    | Nut-Lock (only on: 03238)    |
| 38       | 3256-74    | 4    | Washer-Flat                  |

☆ Not serviced separately

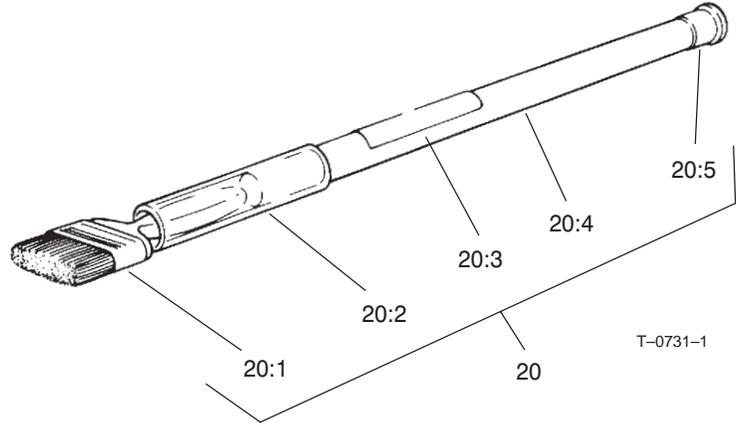
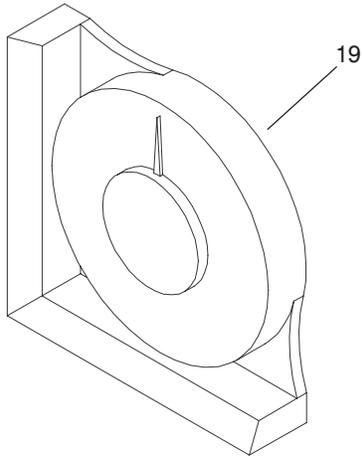
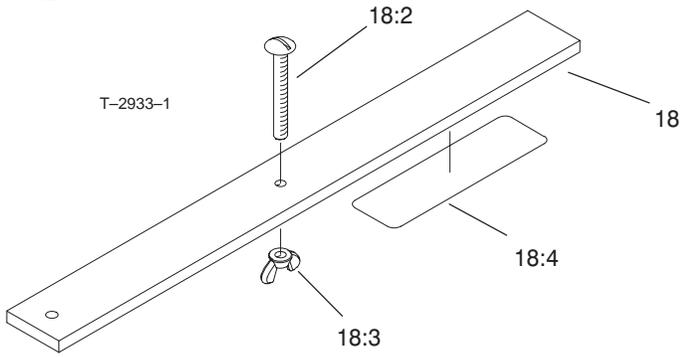


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## Roller Assembly

| Ref. No. | Part No.   | Qty. | Description                         |
|----------|------------|------|-------------------------------------|
| 1        | 323-57     | 4    | Screw-HH                            |
| 2        | 71-3690    | 4    | Spade-Bent                          |
| 3        | 61-0420-01 | 4    | Support-HOC                         |
| 4        | 3296-39    | 16   | Nut-Lock, NI                        |
| 5        | 3290-467   | 4    | Pin-Hair                            |
| 6        | 3231-25    | 4    | Screw-CARR                          |
| 7        | 14-4489    | 2    | Front HOC Bracket<br>ASM            |
| 7:2      | 56-9510    | 1    | Bushing ASM                         |
| 8        | 323-6      | 8    | Screw-HH                            |
| 9        | 56-9520    | 2    | Bushing-Flanged                     |
| 11       | 61-0910    | 4    | Bracket-Angle                       |
| 12       | 94-4982    | 1    | Full Roller ASM                     |
| 12:1     | 71-3590    | 2    | Nut-Adjustment                      |
| 12:2     | 105-0150   | 2    | Seal-Grease                         |
| 12:3     | 254-78     | 2    | Bearing-Cone                        |
| 12:4     | 254-79     | 2    | Bearing-Roller, Cup                 |
| 12:5     | 253-152    | 2    | Seal-Oil                            |
| 12:6     | 105-0158   | 1    | Shaft-Roller                        |
| 12:7     | 61-0380    | 2    | Cap-End, Roller                     |
| 12:9     | 302-5      | 2    | Fitting-Grease                      |
| 13       | 14-4479    | 2    | Rear HOC Bracket And<br>Bushing ASM |
| 13:1     | 56-9510    | 1    | Bushing ASM                         |
| 14       | 3290-55    | 8    | Rivet-Pop                           |
| 15       | 61-3800    | 2    | Plate-Rear                          |

| Ref. No. | Part No.    | Qty. | Description                             |
|----------|-------------|------|---|
| 16       | 61-3790     | 2    | Plate-HOC, Front                        |
| 20       | 104-1388    | 1    | Wiehle Roller ASM<br>(only on: 03238)   |
| 20:1     | 71-3590     | 2    | Nut-Adjustment (only<br>on: 03238)      |
| 20:2     | 105-0158    | 1    | Shaft-Roller (only on:<br>03238)        |
| 20:3     | 104-1389-03 | 1    | Roller-Wiehle (only<br>on: 03238)       |
| 20:4     | 302-5       | 2    | Fitting-Grease (only<br>on: 03238)      |
| 20:5     | 105-0150    | 2    | Seal-Grease (only<br>on: 03238)         |
| 20:6     | 254-78      | 2    | Bearing-Cone (only<br>on: 03238)        |
| 20:7     | 254-79      | 2    | Bearing-Roller, Cup<br>(only on: 03238) |
| 25       | 3256-38     | 2    | Washer-Flat                             |



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## Gauge Bar, Angle Indicator and Handle Assemblies

| Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|
| 18       | 98-1852  | 1    | Gauge Bar ASM        |
| 18:2     | 32122-54 | 2    | Screw-Head, Truss    |
| 18:3     | 32103-3  | 2    | Nut-Wing             |
| 18:4     | 98-7976  | 1    | Decal-Bar, Gauge     |
| 19       | 99-3503  | 1    | Indicator-Angle      |
| 20       | 29-9100  | 1    | Brush And Handle ASM |
| 20:1     | 36-4310  | 1    | Brush                |
| 20:2     | 29-9090  | 1    | Hose-Handle          |
| 20:3     | 12-9140  | 1    | Decal-Body, Front    |
| 20:4     | 29-9080  | 1    | Handle               |
| 20:5     | 2410-18  | 1    | Cap-Plastic          |

| Ref. No. | Part No. | Qty. | Description |
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