



5, 7 and 11 Blade Cutting Unit

Reelmaster[®] 4000 Series

Model No. 03723—230000001 and Up

Model No. 03724—230000001 and Up

Model No. 03725—230000001 and Up

Model No. 03726—230000001 and Up

Model No. 03752—230000001 and Up

Model No. 03753—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

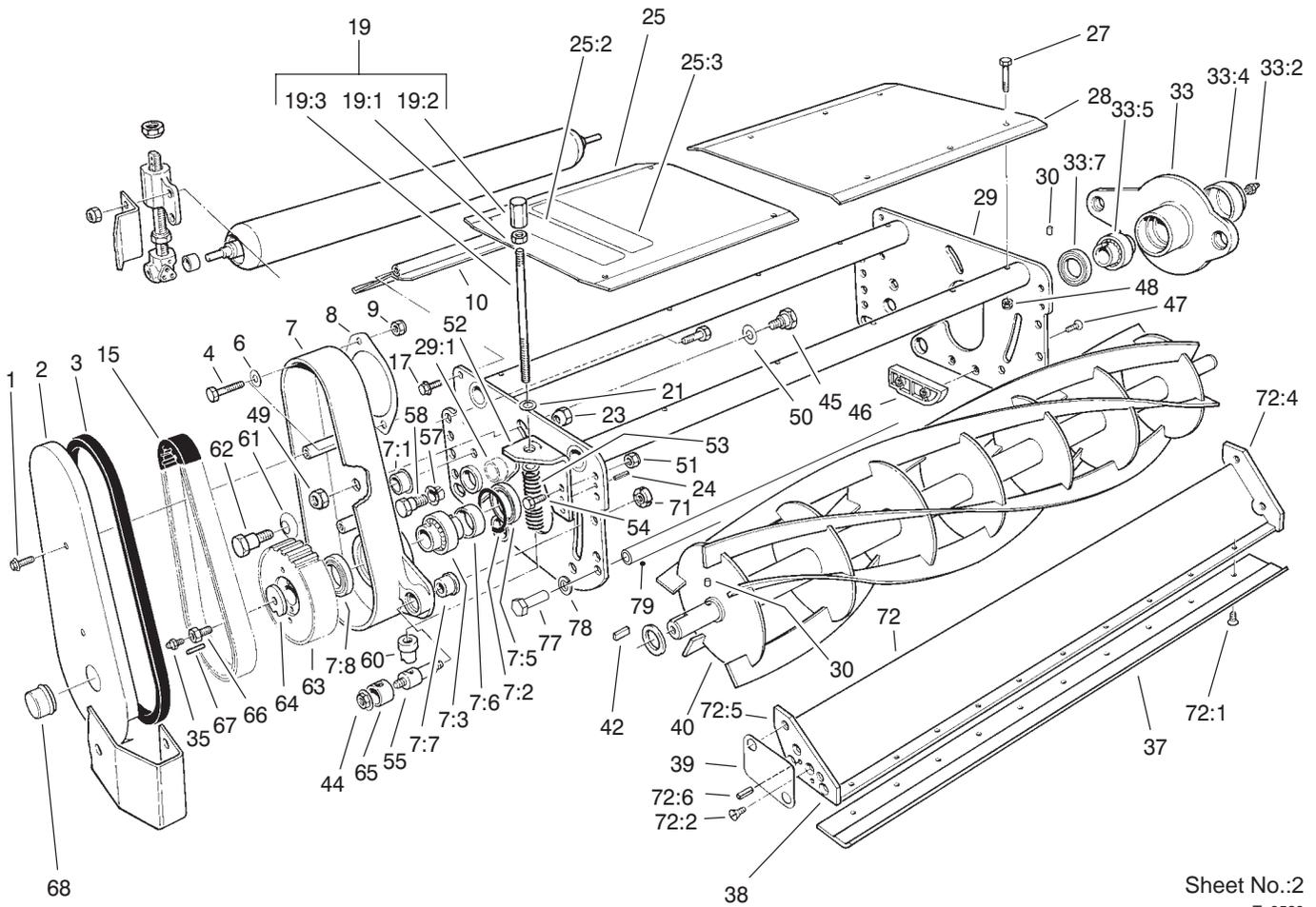
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| Roller Assembly | 9 | Gauge Bar, Angle Indicator | |
| Roller Assembly No. 59-5630 | 10 | and Handle Assembly | 13 |

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning | Abbreviation | Meaning |
|-----------------|-----------------------------------|----------------|-------------------------|
| AR | as required | HYD | hydraulic |
| ASM | assembly | INC | incorporated |
| CARR | carriage | LH | left hand |
| DEG | degrees | NI | nylon insert |
| FH | flat head | PPH | Phillips pan head |
| GA | gauge | PTH | Phillips truss head |
| HF | hex flange | PTO | power take off |
| HH | hex head | RH | right hand |
| HHF | hex head flange | SFH | slotted fillister head |
| HLH | hex lag head | SHH | slotted hex head |
| HJ | hex jam | SQH | square head |
| HOC | height-of-cut | SHWH | slotted hex washer head |
| HS | hex socket | SPH | slotted pan head |
| HSBH | hex socket button head | SRH | slotted round head |
| HSFH | hex socket flat head | STD | standard |
| HSH | hex socket head | TAP | self tapping |
| HWH | hex washer head | TTH | Torx truss head |
| HWHTF | hex washer head thread forming | WH | wing head |



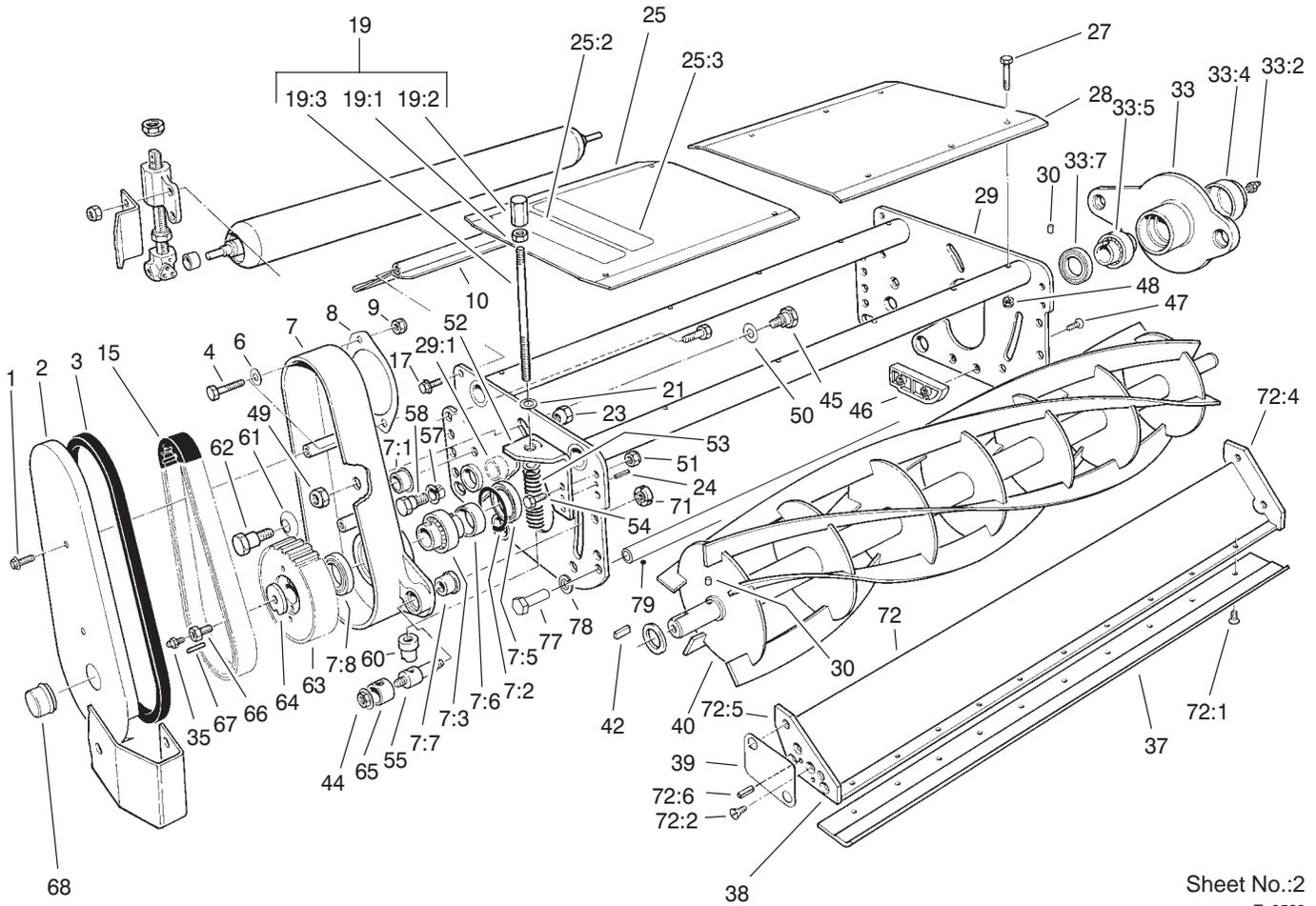
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Right Hand and Center Cutting Unit Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-------------------------|
| 1 | 3234-14 | 2 | Screw-HHF |
| 2 | 75-7580-01 | 1 | Cover-Plate, RH |
| 3 | 47-7170 | 1 | Gasket-Cover |
| 4 | 324-6 | 2 | Screw-HH |
| 6 | 3256-25 | 1 | Washer-Flat |
| 7 | 13-7759 | 1 | Housing And Bearing ASM |
| 7:1 | 256-252 | 1 | Bearing-Flange |
| 7:2 | 32151-71 | 1 | Ring-Retaining |
| 7:3 | 59-6140 | 1 | Bearing |
| 7:5 | 92-9250 | 1 | Seal-Grease |
| 7:6 | 92-9251 | 1 | Sleeve-Wear |
| 7:7 | 92-9252 | 1 | Bushing-Flange |
| 7:8 | 93-1414 | 1 | Seal-Grease |
| 8 | 48-9050 | 1 | Shield-Plate, Drive |
| 9 | 3296-48 | 2 | Nut-Lock, NI |
| 10 | 75-7680-01 | 1 | Deflector-Grass |
| 15 | 47-7160 | 1 | Belt |
| 17 | 3234-12 | 2 | Screw-HHF |
| 19 | 13-9399 | 2 | Adjusting Screw ASM |
| 19:1 | 3218-5 | 1 | Nut-Jam |
| 19:2 | 72-0380 | 1 | Hex-Knob |
| 19:3 | 72-0390 | 1 | Rod-Adjusting |
| 21 | 257-5 | 4 | Washer-Thrust |
| 23 | 242-50 | 2 | Nut-Lug |
| 24 | 32121-2 | 2 | Pin-Roll |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-----------------------------------|
| 25 | 100-9993 | 1 | Front Cover ASM |
| 25:2 | 93-6688 | 1 | Decal-Danger, Europe |
| 25:2 | 67-7960 | 1 | Decal-Danger |
| 25:3 | 85-6410 | 1 | Decal-Danger |
| 25:3 | 93-7814 | 1 | Decal-Danger |
| 27 | 3234-34 | 8 | Capscrew |
| 28 | 59-5830-01 | 1 | Cover-Frame |
| 29 | 14-0829 | 1 | Reel Frame ASM |
| 29:1 | 62-6110 | 4 | Bushing ASM |
| 30 | 48-8880 | 2 | Pin-Dowel |
| 33 | 13-7749 | 1 | Housing And Bearing ASM |
| *33:1 | 256-252 | 1 | Bearing-Flange |
| 33:2 | 302-5 | 1 | Fitting-Grease |
| 33:4 | 59-5560 | 1 | Cap-Dust |
| 33:5 | 59-6140 | 1 | Bearing |
| *33:6 | 92-9252 | 1 | Bushing-Flange |
| 33:7 | 93-1414 | 1 | Seal-Grease |
| 35 | 302-5 | 1 | Fitting-Grease |
| 37 | 76-3620 | 1 | Bedknife (only on: 03726) |
| *37 | 72-0480 | 1 | Bedknife-5 Blade (only on: 03753) |
| *37 | 59-5890 | 1 | Bedknife (only on: 03724) |

* Not illustrated



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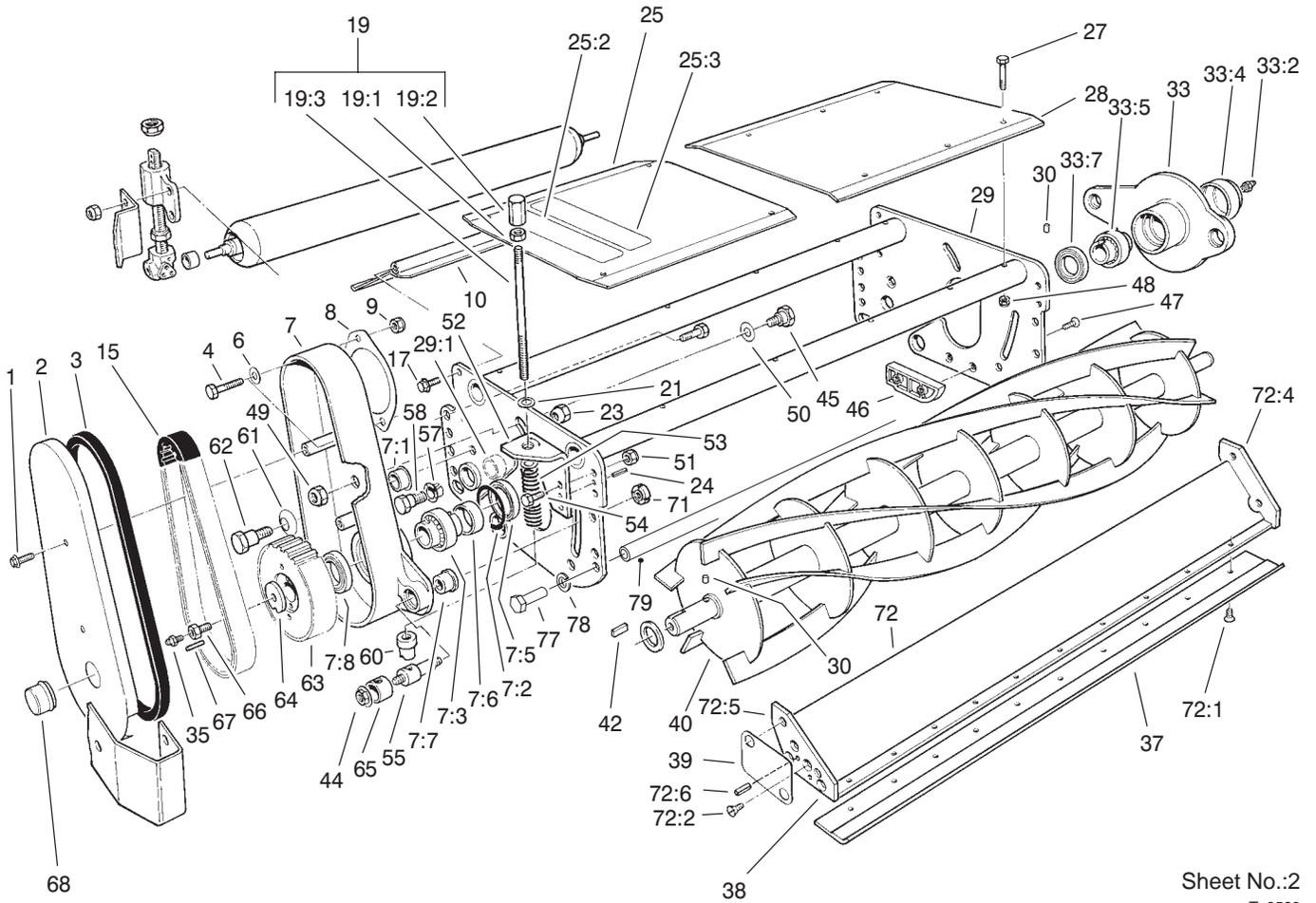
Right Hand and Center Cutting Unit Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---|
| *38 | 59-5470-01 | 1 | Bedbar-.5 And 7 Blade (only on: 03724, 03753) |
| 38 | 77-4340-01 | 1 | Bedbar-11 Blade (only on: 03726) |
| 39 | 76-3580 | 2 | Spacer-Bedbar And Sideplate |
| *40 | 13-8219 | 1 | Reel-7 Blade (only on: 03724) |
| 40 | 14-7419 | 1 | Reel-5 Blade (only on: 03753) |
| *40 | 14-0919 | 1 | Reel-11 Blade (only on: 03726) |
| 42 | 75-7570 | 1 | Key |
| 44 | 32128-15 | 2 | Nut-Lock, Flange |
| 45 | 62-6080 | 1 | Bolt-Shoulder |
| 46 | 77-4810 | 2 | Block-Deflector (only on: 03724, 03726) |
| 47 | 32108-101 | 4 | Screw-FH (only on: 03724, 03726) |
| 48 | 3296-42 | 8 | Nut-Lock, NI |
| 49 | 3296-28 | 1 | Nut-Lock, NI |
| 50 | 3256-69 | 1 | Washer-Flat |
| 51 | 3296-26 | 4 | Nut-Lock, NI |
| 52 | 72-0460-01 | 1 | Bracket-LH |
| *52 | 72-0450-01 | 1 | Bracket-RH |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------------------|
| 53 | 92-9231 | 2 | Spring |
| 54 | 323-7 | 4 | Screw-HH |
| 55 | 72-0440 | 2 | Pin-Adj |
| 57 | 256-292 | 4 | Bushing-Flange, NI |
| 58 | 84-6090 | 4 | Bolt-Shoulder |
| 60 | 72-0410 | 2 | Stand-Off |
| 61 | 3290-440 | 2 | Washer-Belleville |
| 62 | 48-9020 | 2 | Bolt-Shoulder |
| 63 | 47-7140 | 1 | Pulley-Driven |
| 64 | 59-6150 | 1 | Washer-Pulley |
| 65 | 72-0420 | 2 | Clamp-Tube |
| 66 | 59-6190 | 1 | Capscrew-Shaft, Reel |
| 67 | 32121-50 | 1 | Pin-Spring |
| 68 | 59-7490 | 1 | Plug-Fitting, Grease |
| 71 | 82-9390 | 2 | Nut-Special |
| ☆72 | | 1 | Bedbar/Knife ASM |
| 72:1 | 57-4910 | 10 | Screw (only on: 03724, 03753) |
| 72:2 | 57-4910 | 19 | Screw (only on: 03726) |
| 72:4 | 76-3600 | 1 | Plate-End, LH (only on: 03726) |
| 72:5 | 76-3610 | 1 | Plate-End, RH (only on: 03726) |
| 72:6 | 32121-11 | 4 | Pin-Roll (only on: 03726) |

* Not illustrated

☆ Not serviced separately

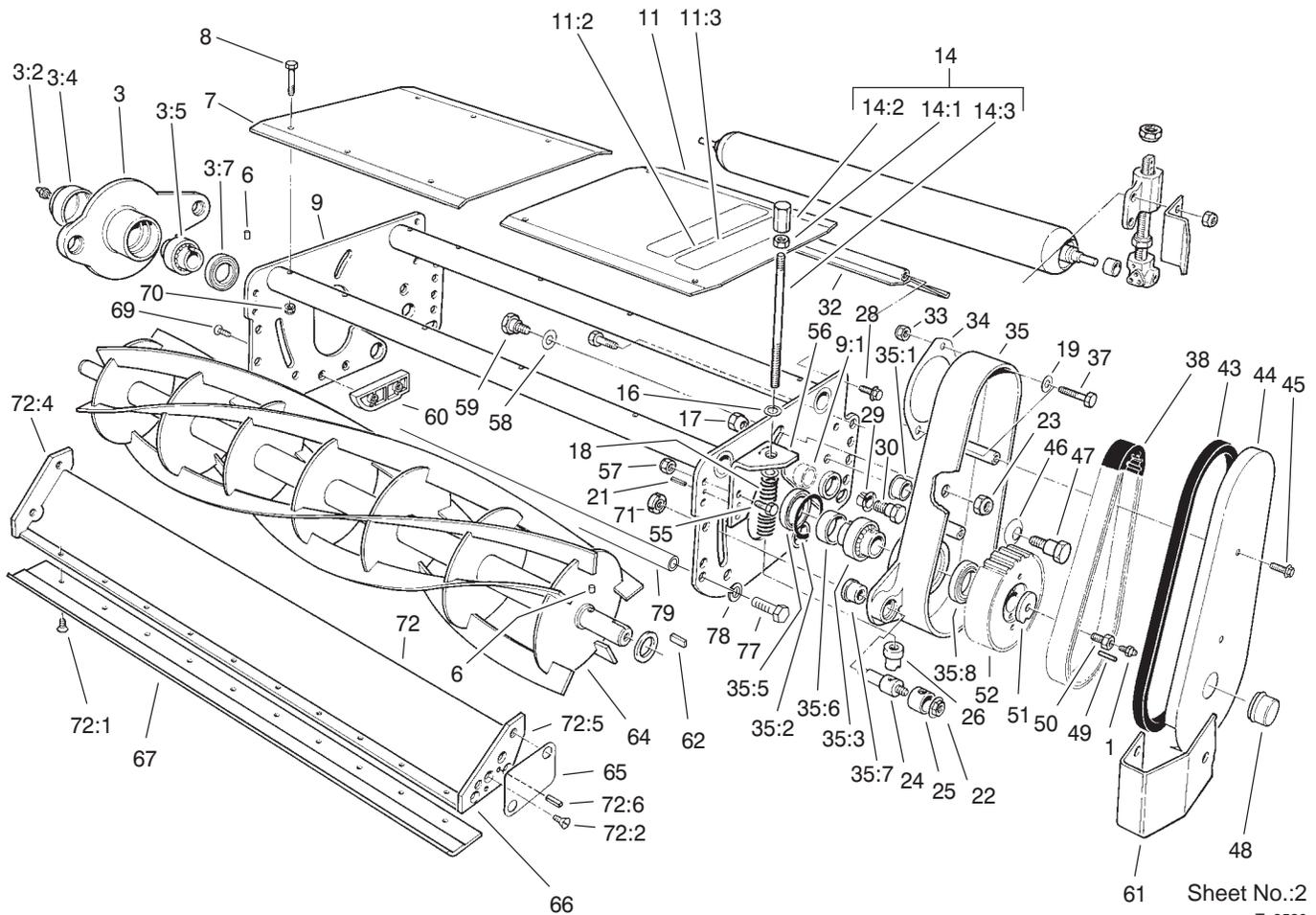


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Right Hand and Center Cutting Unit Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------|
| 77 | 325-4 | 2 | Screw-HH |
| 78 | 3253-7 | 2 | Washer-Lock |
| 79 | 93-7769 | 1 | Rod-Support, Frame |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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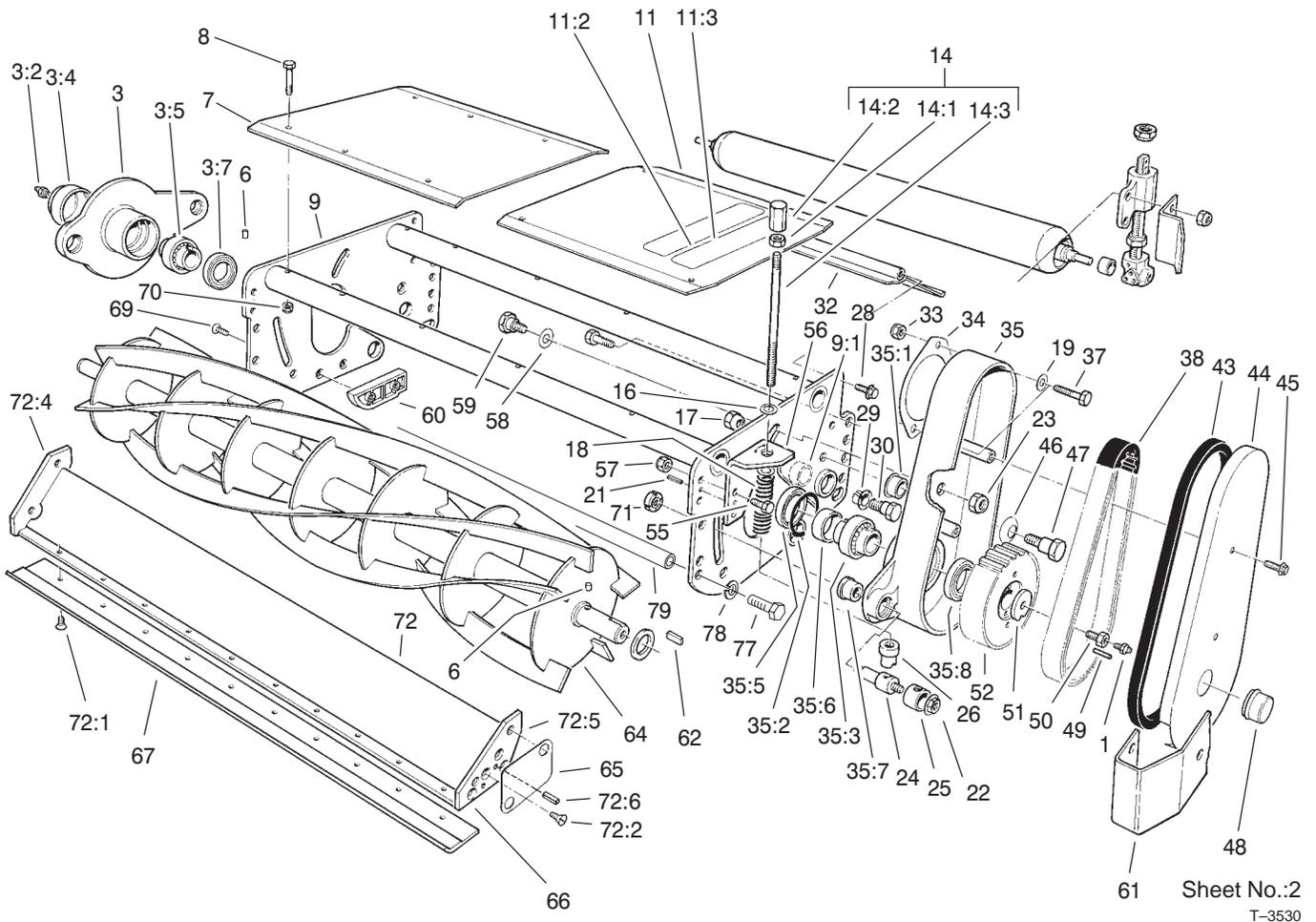
T-3530

Left Hand Cutting Unit Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|-------------------------|
| 1 | 302-5 | 1 | Fitting-Grease |
| 3 | 13-7749 | 1 | Housing And Bearing ASM |
| *3:1 | 256-252 | 1 | Bearing-Flange |
| 3:2 | 302-5 | 1 | Fitting-Grease |
| 3:4 | 59-5560 | 1 | Cap-Dust |
| 3:5 | 59-6140 | 1 | Bearing |
| *3:6 | 92-9252 | 1 | Bushing-Flange |
| 3:7 | 93-1414 | 1 | Seal-Grease |
| 6 | 48-8880 | 2 | Pin-Dowel |
| 7 | 59-5830-01 | 1 | Cover-Frame |
| 8 | 3234-34 | 8 | Capscrew |
| 9 | 14-0829 | 1 | Reel Frame ASM |
| 9:1 | 62-6110 | 4 | Bushing ASM |
| 11 | 100-9993 | 1 | Front Cover ASM |
| 11:2 | 67-7960 | 1 | Decal-Danger |
| 11:2 | 93-6688 | 1 | Decal-Danger, Europe |
| 11:3 | 85-6410 | 1 | Decal-Danger |
| 11:3 | 93-7814 | 1 | Decal-Danger |
| 14 | 13-9399 | 2 | Adjusting Screw ASM |
| 14:1 | 3218-5 | 1 | Nut-Jam |
| 14:2 | 72-0380 | 1 | Hex-Knob |
| 14:3 | 72-0390 | 1 | Rod-Adjusting |
| 16 | 257-5 | 4 | Washer-Thrust |
| 17 | 242-50 | 2 | Nut-Lug |
| 18 | 92-9231 | 2 | Spring |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|----------------------------|
| 19 | 3256-25 | 1 | Washer-Flat |
| 21 | 32121-2 | 2 | Pin-Roll |
| 22 | 32128-15 | 2 | Nut-Lock, Flange |
| 23 | 3296-28 | 1 | Nut-Lock, NI |
| 24 | 72-0440 | 2 | Pin-Adj |
| 25 | 72-0420 | 2 | Clamp-Tube |
| 26 | 72-0410 | 2 | Stand-Off |
| 28 | 3234-12 | 2 | Screw-HHF |
| 29 | 256-292 | 4 | Bushing-Flange, NI |
| 30 | 84-6090 | 4 | Bolt-Shoulder |
| 32 | 75-7680-01 | 1 | Deflector-Grass |
| 33 | 3296-48 | 2 | Nut-Lock, NI |
| 34 | 48-9050 | 1 | Shield-Plate, Drive |
| 35 | 13-7769 | 1 | LH Housing And Bearing ASM |
| 35:1 | 256-252 | 1 | Bearing-Flange |
| 35:2 | 32151-71 | 1 | Ring-Retaining |
| 35:3 | 59-6140 | 1 | Bearing |
| 35:5 | 92-9250 | 1 | Seal-Grease |
| 35:6 | 92-9251 | 1 | Sleeve-Wear |
| 35:7 | 92-9252 | 1 | Bushing-Flange |
| 35:8 | 93-1414 | 1 | Seal-Grease |
| 37 | 324-6 | 2 | Screw-HH |
| 38 | 47-7160 | 1 | Belt |
| 43 | 47-7170 | 1 | Gasket-Cover |

* Not illustrated



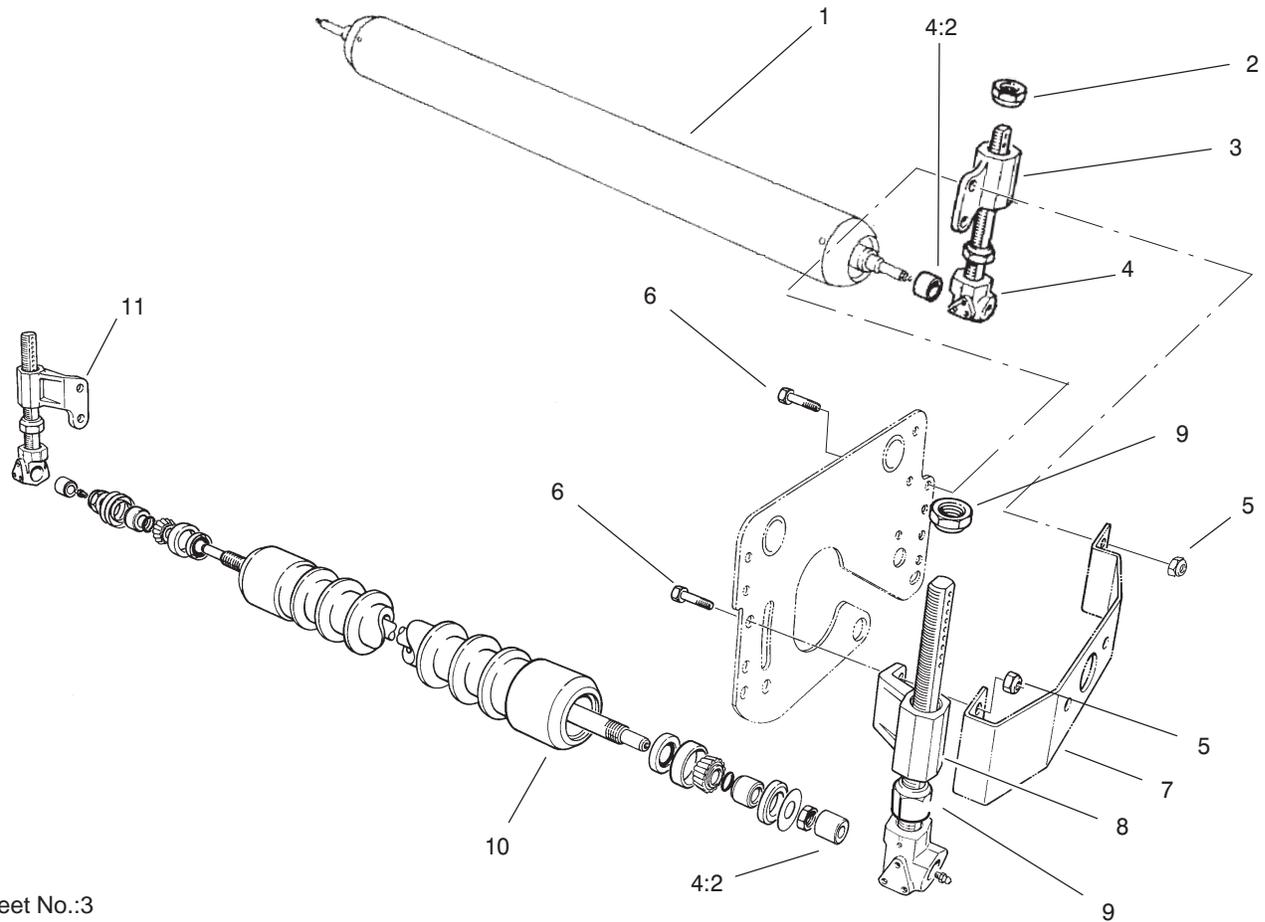
Left Hand Cutting Unit Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---|
| 44 | 75-7590-01 | 1 | Cover-, Drive Housing, LH |
| 45 | 3234-14 | 2 | Screw-HHF |
| 46 | 3290-440 | 2 | Washer-Belleville |
| 47 | 48-9020 | 2 | Bolt-Shoulder |
| 48 | 59-7490 | 1 | Plug-Fitting, Grease |
| 49 | 32121-50 | 1 | Pin-Spring |
| 50 | 59-6190 | 1 | Capscrew-Shaft, Reel |
| 51 | 59-6150 | 1 | Washer-Pulley |
| 52 | 47-7140 | 1 | Pulley-Driven |
| 55 | 323-7 | 4 | Screw-HH |
| 56 | 72-0450-01 | 1 | Bracket-RH |
| 56 | 72-0460-01 | 1 | Bracket-LH |
| 57 | 3296-26 | 4 | Nut-Lock, NI |
| 58 | 3256-69 | 1 | Washer-Flat |
| 59 | 62-6080 | 1 | Bolt-Shoulder |
| 60 | 77-4810 | 2 | Block-Deflector (only on: 03723, 03725) |
| 62 | 75-7570 | 1 | Key |
| 64 | 13-8219 | 1 | Reel-7 Blade (only on: 03723) |
| 64 | 14-7419 | 1 | Reel-5 Blade (only on: 03752) |
| 64 | 14-0919 | 1 | Reel-11 Blade (only on: 03725) |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--|
| 65 | 76-3580 | 2 | Spacer-Bedbar And Sideplate |
| *66 | 59-5470-01 | 1 | Bedbar-5 And 7 Blade (only on: 03723, 03752) |
| 66 | 77-4340-01 | 1 | Bedbar-11 Blade (only on: 03725) |
| 67 | 76-3620 | 1 | Bedknife (only on: 03725) |
| *67 | 72-0480 | 1 | Bedknife-5 Blade (only on: 03752) |
| *67 | 59-5890 | 1 | Bedknife (only on: 03723) |
| 69 | 32108-101 | 4 | Screw-FH (only on: 03723, 03725) |
| 70 | 3296-42 | 8 | Nut-Lock, NI |
| 71 | 82-9390 | 2 | Nut-Special |
| ☆72 | | 1 | Bedbar/Bedknife ASM |
| 72:1 | 57-4910 | 10 | Screw (only on: 03723, 03752) |
| 72:2 | 57-4910 | 19 | Screw (only on: 03725) |
| 72:4 | 76-3600 | 1 | Plate-End, LH (only on: 03725) |

* Not illustrated

☆ Not serviced separately



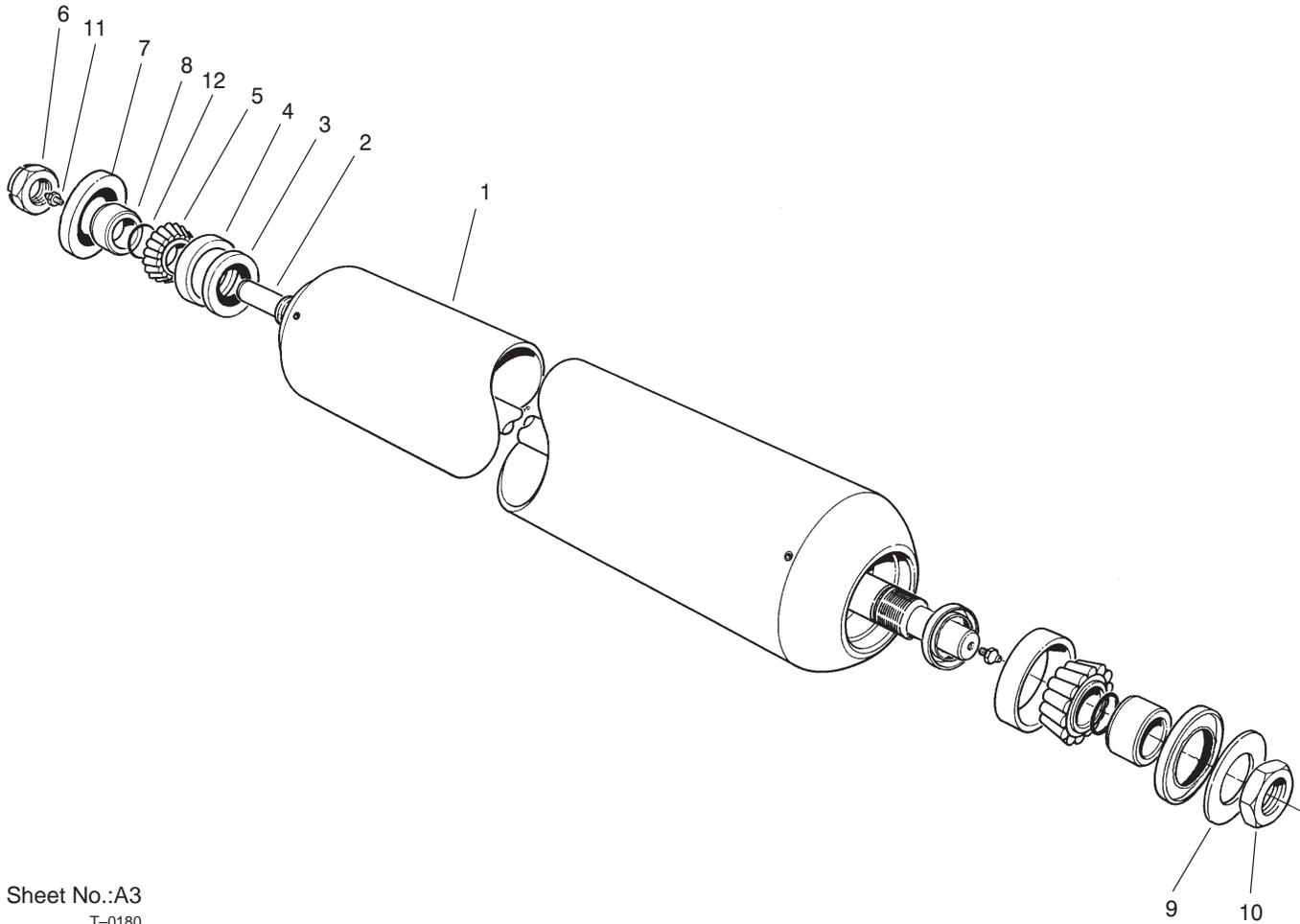
Sheet No.:3
T-0180

Roller Assembly

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|---|
| 1 | 59-5630 | 1 | Roller ASM |
| 2 | 59-5820 | 4 | Nut-Cone (only on: 03752, 03753) |
| 2 | 59-5820 | 6 | Nut-Cone (only on: 03723, 03725, 03724, 03726) |
| 3 | 59-5770-01 | 2 | Housing-Adjustment |
| 4 | 84-6160 | 4 | Collar And Bushing ASM (only on: 03723, 03725, 03724, 03726) |
| 4 | 84-6160 | 2 | Collar And Bushing ASM (only on: 03752, 03753) |
| 4:2 | 59-5780 | 1 | Roller Bushing ASM |
| 5 | 3296-25 | 4 | Nut-Lock, NI (only on: 03752, 03753) |
| 5 | 3296-25 | 8 | Nut-Lock, NI (only on: 03723, 03725, 03724, 03726) |
| 6 | 325-7 | 4 | Screw-HH (only on: 03752, 03753) |
| 6 | 325-7 | 8 | Screw-HH (only on: 03723, 03725, 03724, 03726) |
| 7 | 72-0470-01 | 2 | Guard |

| Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--|
| 8 | 84-6050-01 | 1 | Housing-Adjustment, LH (only on: 03723, 03725, 03724, 03726) |
| 9 | 92-9249 | 2 | Nut-Cone, Long (only on: 03723, 03725, 03724, 03726) |
| 10 | 84-6080 | 1 | Wiehle Roller ASM (only on: 03723, 03725, 03724, 03726) |
| 11 | 84-6040-01 | 1 | Housing-Adjustment, RH (only on: 03723, 03725, 03724, 03726) |

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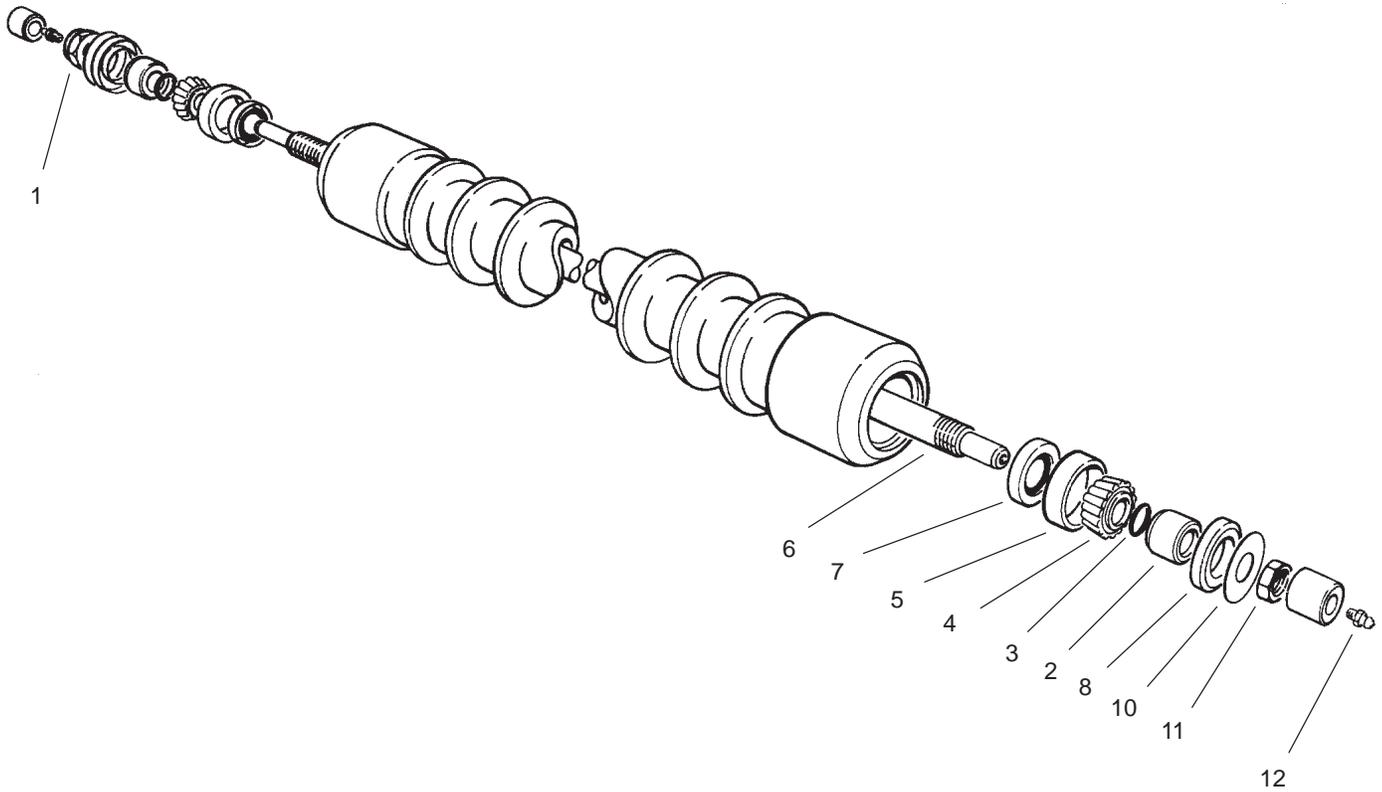


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T-0180

Roller Assembly No. 59-5630

| Ref. No. | Part No. | Qty. | Description |
|----------|-------------|------|-------------------------|
| 1 | 104-4623-01 | 1 | Tube And End Cap ASM |
| 2 | 66-5640 | 1 | Shaft |
| 3 | 253-122 | 2 | Seal-Oil |
| 4 | 254-79 | 2 | Bearing-Roller, Cup |
| 5 | 254-78 | 2 | Bearing-Cone |
| 6 | 3296-15 | 1 | Nut-Lock, NI |
| 7 | 253-165 | 2 | Seal-Oil |
| 8 | 59-5690 | 2 | Sleeve-Wear |
| 9 | 66-5620 | 2 | Washer |
| 10 | 3220-7 | 1 | Nut-Jam |
| 11 | 302-5 | 2 | Fitting-Grease |
| 12 | 237-54 | 2 | O-Ring |

| Ref. No. | Part No. | Qty. | Description |
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Sheet No.:A4

Wiehle Roller Assembly No. 84-6080

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|
| 1 | 3296-15 | 1 | Nut-Lock, NI |
| 2 | 59-5690 | 2 | Sleeve-Wear |
| 3 | 237-54 | 2 | O-Ring |
| 4 | 254-78 | 2 | Bearing-Cone |
| 5 | 254-79 | 2 | Bearing-Roller, Cup |
| 6 | 84-6070 | 1 | Shaft-Roller |
| 7 | 253-122 | 2 | Seal-Oil |
| 8 | 253-165 | 2 | Seal-Oil |
| 10 | 66-5620 | 2 | Washer |
| 11 | 3220-7 | 1 | Nut-Jam |
| 12 | 302-5 | 2 | Fitting-Grease |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
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