Form No. 3328–907

5, 7 and 11 Blade Cutting Unit

Reelmaster® 4000 Series

Model No. 03723—230000001 and Up
Model No. 03724—230000001 and Up
Model No. 03725—230000001 and Up
Model No. 03726—230000001 and Up
Model No. 03752—230000001 and Up
Model No. 03753—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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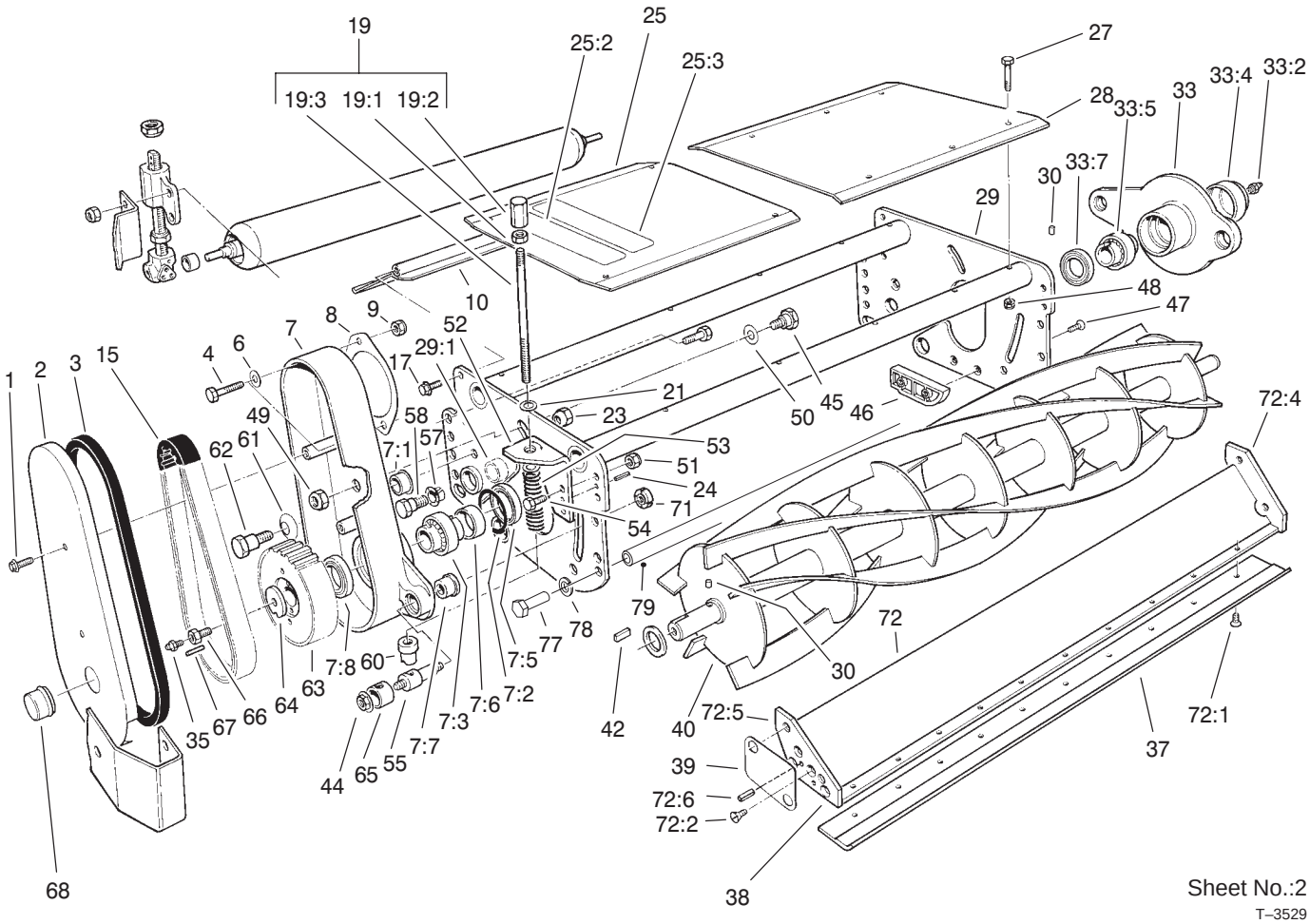
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

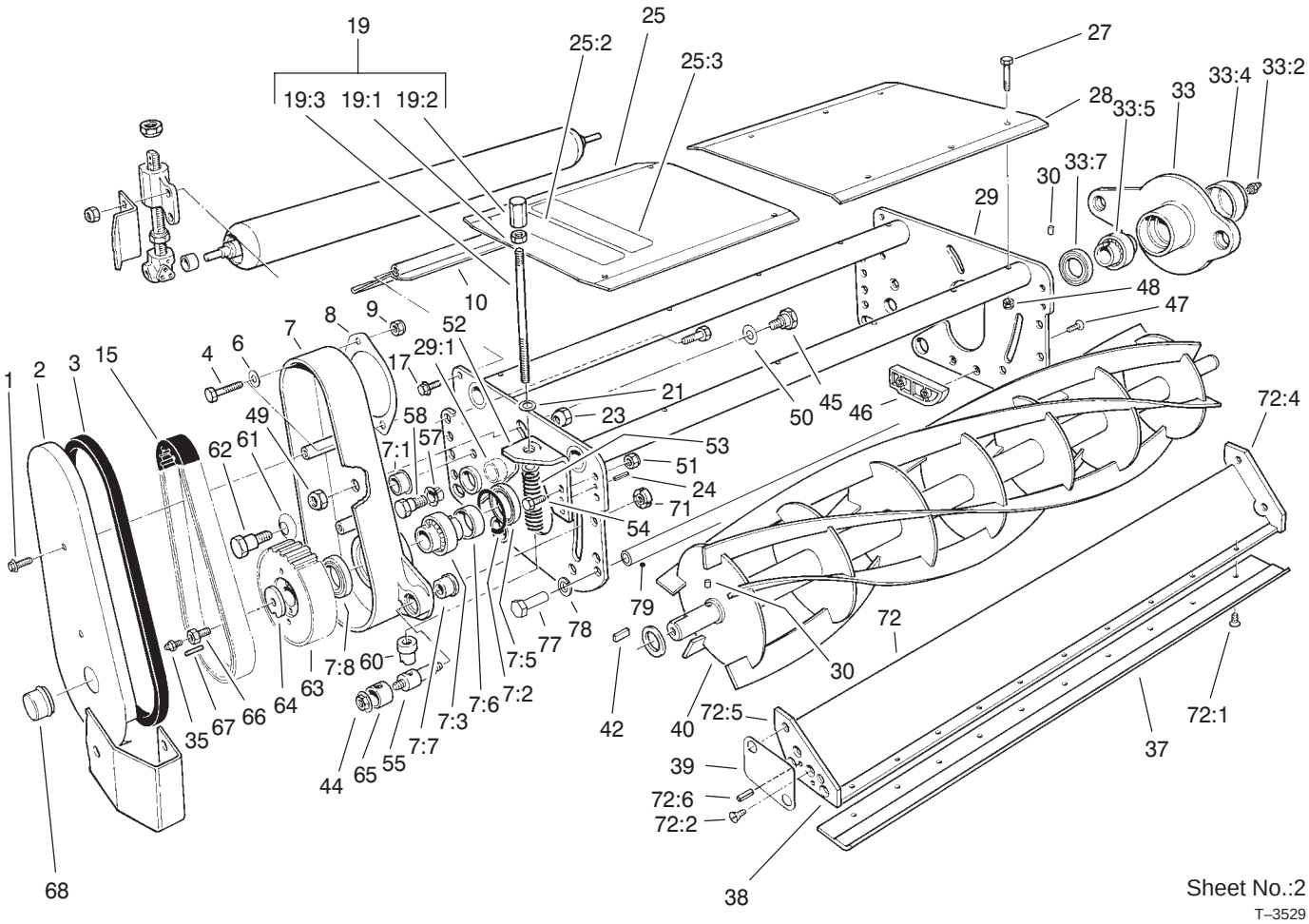


Right Hand and Center Cutting Unit Assembly

Ref. No.	Part No.	Qty.	Description
1	3234–14	2	Screw–HHF
2	75–7580–01	1	Cover–Plate, RH
3	47–7170	1	Gasket–Cover
4	324–6	2	Screw–HH
6	3256–25	1	Washer–Flat
7	13–7759	1	Housing And Bearing ASM
7:1	256–252	1	Bearing–Flange
7:2	32151–71	1	Ring–Retaining
7:3	59–6140	1	Bearing
7:5	92–9250	1	Seal–Grease
7:6	92–9251	1	Sleeve–Wear
7:7	92–9252	1	Bushing–Flange
7:8	93–1414	1	Seal–Grease
8	48–9050	1	Shield–Plate, Drive
9	3296–48	2	Nut–Lock, NI
10	75–7680–01	1	Deflector–Grass
15	47–7160	1	Belt
17	3234–12	2	Screw–HHF
19	13–9399	2	Adjusting Screw ASM
19:1	3218–5	1	Nut–Jam
19:2	72–0380	1	Hex–Knob
19:3	72–0390	1	Rod–Adjusting
21	257–5	4	Washer–Thrust
23	242–50	2	Nut–Lug
24	32121–2	2	Pin–Roll

Ref. No.	Part No.	Qty.	Description
25	100–9993	1	Front Cover ASM
25:2	93–6688	1	Decal–Danger, Europe
25:2	67–7960	1	Decal–Danger
25:3	85–6410	1	Decal–Danger
25:3	93–7814	1	Decal–Danger
27	3234–34	8	Capscrew
28	59–5830–01	1	Cover–Frame
29	14–0829	1	Reel Frame ASM
29:1	62–6110	4	Bushing ASM
30	48–8880	2	Pin–Dowel
33	13–7749	1	Housing And Bearing ASM
*33:1	256–252	1	Bearing–Flange
33:2	302–5	1	Fitting–Grease
33:4	59–5560	1	Cap–Dust
33:5	59–6140	1	Bearing
*33:6	92–9252	1	Bushing–Flange
33:7	93–1414	1	Seal–Grease
35	302–5	1	Fitting–Grease
37	76–3620	1	Bedknife (only on: 03726)
*37	72–0480	1	Bedknife–5 Blade (only on: 03753)
*37	59–5890	1	Bedknife (only on: 03724)

* Not illustrated



Sheet No.:2

T–3529

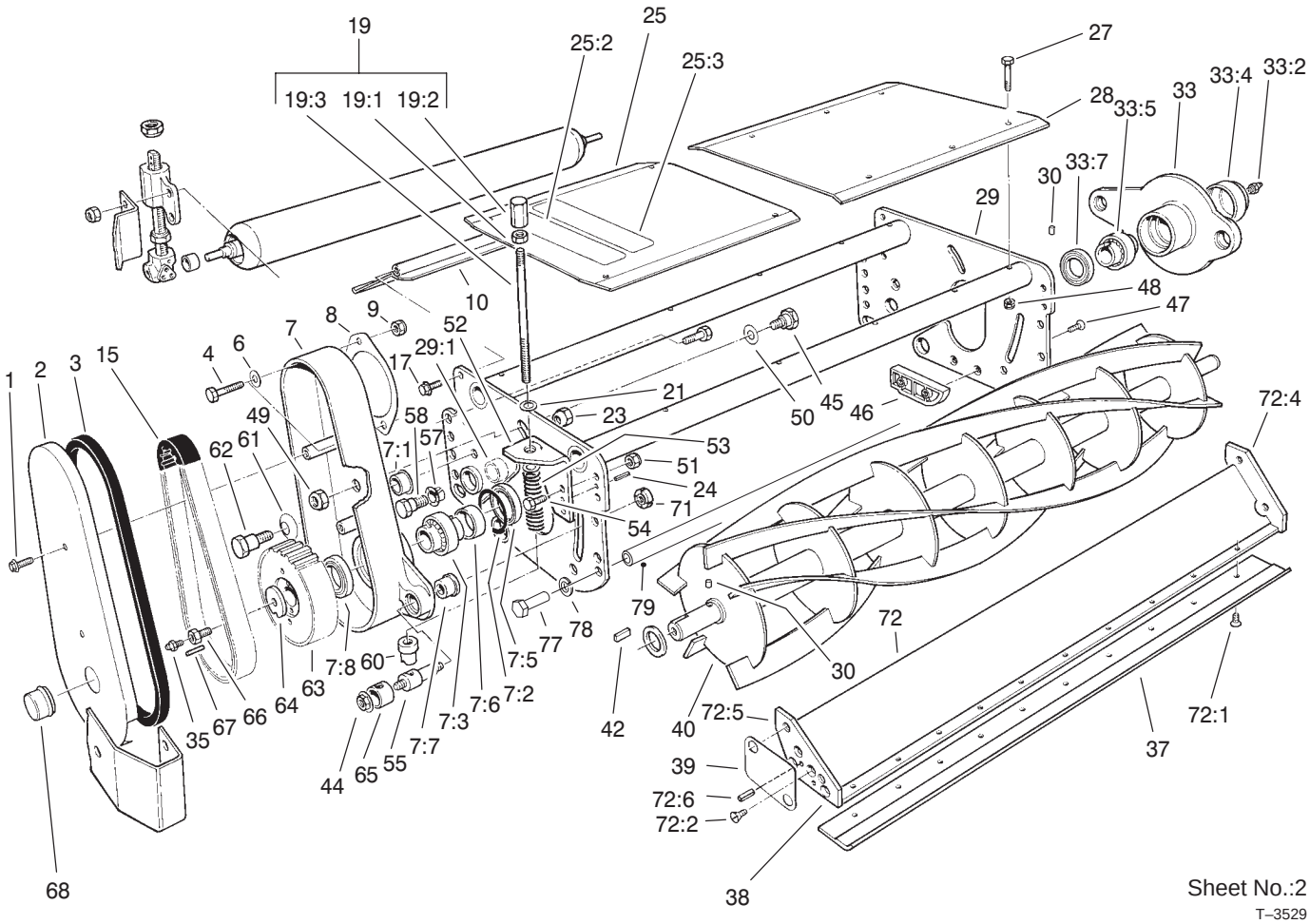
Right Hand and Center Cutting Unit Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
*38	59–5470–01	1	Bedbar–,5 And 7 Blade (only on: 03724, 03753)
38	77–4340–01	1	Bedbar–11 Blade (only on: 03726)
39	76–3580	2	Spacer–Bedbar And Sideplate
*40	13–8219	1	Reel–7 Blade (only on: 03724)
40	14–7419	1	Reel–5 Blade (only on: 03753)
*40	14–0919	1	Reel–11 Blade (only on: 03726)
42	75–7570	1	Key
44	32128–15	2	Nut–Lock, Flange
45	62–6080	1	Bolt–Shoulder
46	77–4810	2	Block–Deflector (only on: 03724, 03726)
47	32108–101	4	Screw–FH (only on: 03724, 03726)
48	3296–42	8	Nut–Lock, NI
49	3296–28	1	Nut–Lock, NI
50	3256–69	1	Washer–Flat
51	3296–26	4	Nut–Lock, NI
52	72–0460–01	1	Bracket–LH
*52	72–0450–01	1	Bracket–RH

Ref. No.	Part No.	Qty.	Description
53	92–9231	2	Spring
54	323–7	4	Screw–HH
55	72–0440	2	Pin–Adj
57	256–292	4	Bushing–Flange, NI
58	84–6090	4	Bolt–Shoulder
60	72–0410	2	Stand–Off
61	3290–440	2	Washer–Belleville
62	48–9020	2	Bolt–Shoulder
63	47–7140	1	Pulley–Driven
64	59–6150	1	Washer–Pulley
65	72–0420	2	Clamp–Tube
66	59–6190	1	Capscrew–Shaft, Reel
67	32121–50	1	Pin–Spring
68	59–7490	1	Plug–Fitting, Grease
71	82–9390	2	Nut–Special
☆72		1	Bedbar/Knife ASM
72:1	57–4910	10	Screw (only on: 03724, 03753)
72:2	57–4910	19	Screw (only on: 03726)
72:4	76–3600	1	Plate–End, LH (only on: 03726)
72:5	76–3610	1	Plate–End, RH (only on: 03726)
72:6	32121–11	4	Pin–Roll (only on: 03726)

* Not illustrated

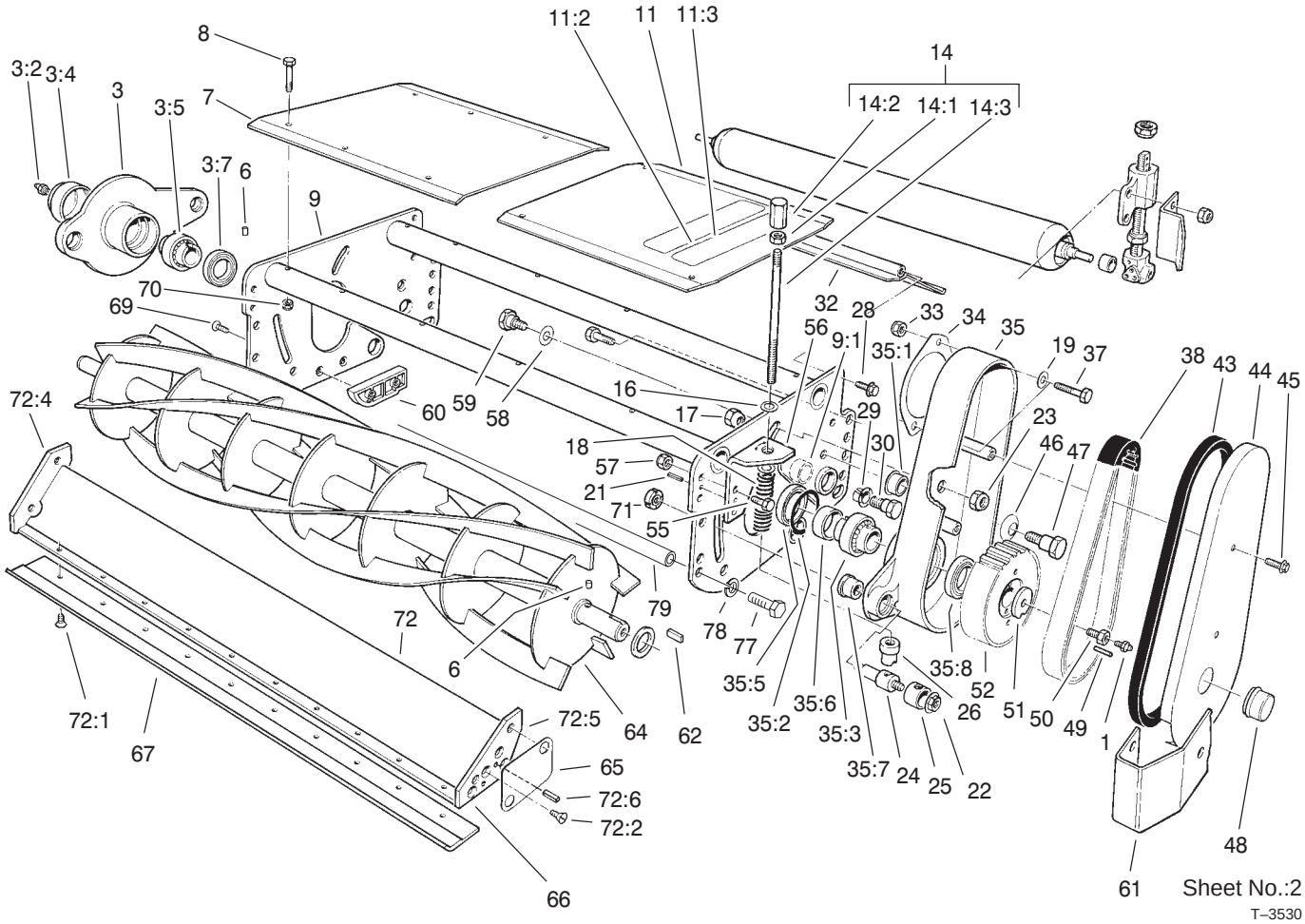
☆ Not serviced separately



Right Hand and Center Cutting Unit Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
77	325–4	2	Screw–HH
78	3253–7	2	Washer–Lock
79	93–7769	1	Rod–Support, Frame

Ref. No.	Part No.	Qty.	Description

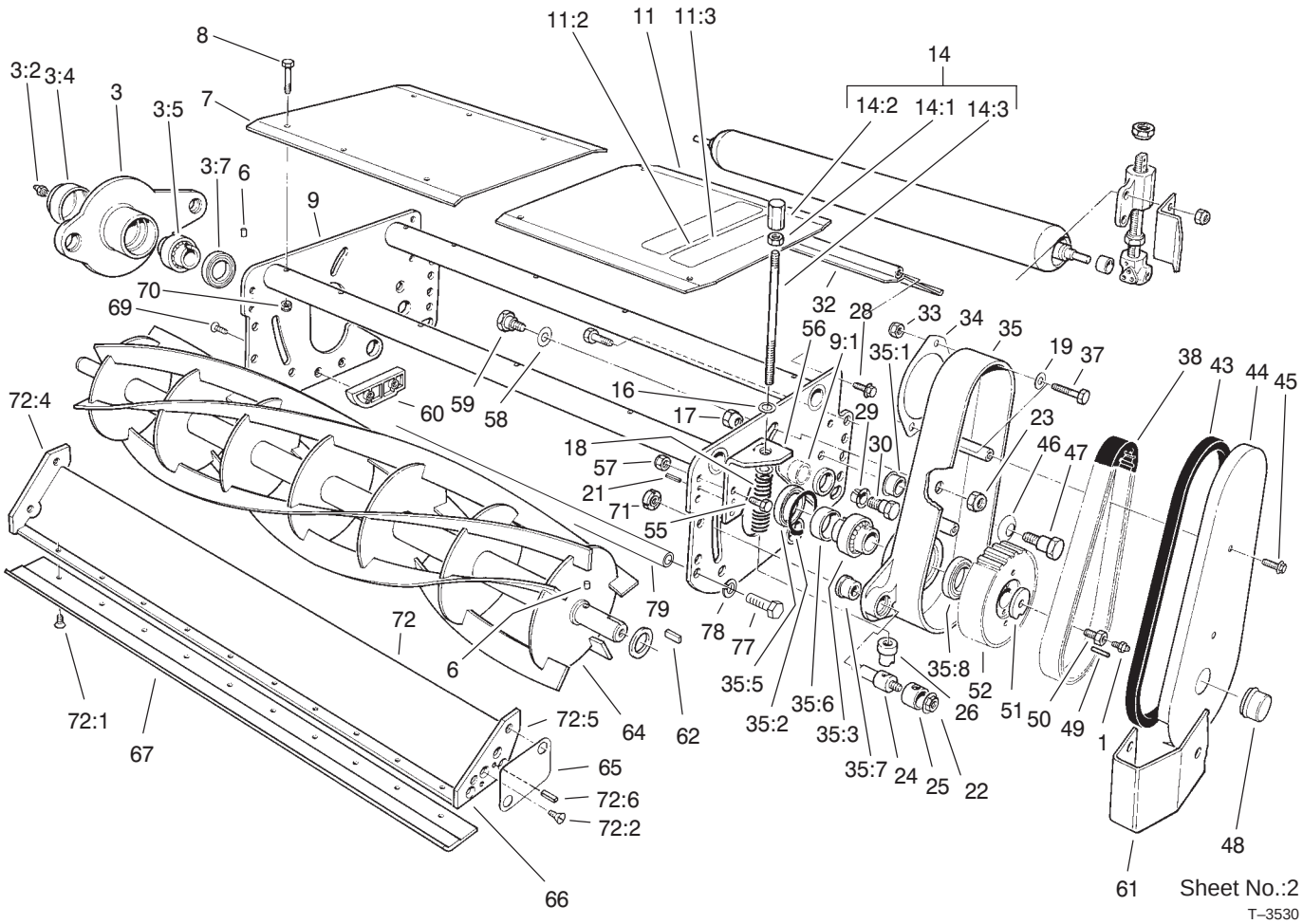


Left Hand Cutting Unit Assembly

Ref. No.	Part No.	Qty.	Description
1	302–5	1	Fitting–Grease
3	13–7749	1	Housing And Bearing ASM
*3:1	256–252	1	Bearing–Flange
3:2	302–5	1	Fitting–Grease
3:4	59–5560	1	Cap–Dust
3:5	59–6140	1	Bearing
*3:6	92–9252	1	Bushing–Flange
3:7	93–1414	1	Seal–Grease
6	48–8880	2	Pin–Dowel
7	59–5830–01	1	Cover–Frame
8	3234–34	8	Capscrew
9	14–0829	1	Reel Frame ASM
9:1	62–6110	4	Bushing ASM
11	100–9993	1	Front Cover ASM
11:2	67–7960	1	Decal–Danger
11:2	93–6688	1	Decal–Danger, Europe
11:3	85–6410	1	Decal–Danger
11:3	93–7814	1	Decal–Danger
14	13–9399	2	Adjusting Screw ASM
14:1	3218–5	1	Nut–Jam
14:2	72–0380	1	Hex–Knob
14:3	72–0390	1	Rod–Adjusting
16	257–5	4	Washer–Thrust
17	242–50	2	Nut–Lug
18	92–9231	2	Spring

Ref. No.	Part No.	Qty.	Description
19	3256–25	1	Washer–Flat
21	32121–2	2	Pin–Roll
22	32128–15	2	Nut–Lock, Flange
23	3296–28	1	Nut–Lock, NI
24	72–0440	2	Pin–Adj
25	72–0420	2	Clamp–Tube
26	72–0410	2	Stand–Off
28	3234–12	2	Screw–HHF
29	256–292	4	Bushing–Flange, NI
30	84–6090	4	Bolt–Shoulder
32	75–7680–01	1	Deflector–Grass
33	3296–48	2	Nut–Lock, NI
34	48–9050	1	Shield–Plate, Drive
35	13–7769	1	LH Housing And Bearing ASM
35:1	256–252	1	Bearing–Flange
35:2	32151–71	1	Ring–Retaining
35:3	59–6140	1	Bearing
35:5	92–9250	1	Seal–Grease
35:6	92–9251	1	Sleeve–Wear
35:7	92–9252	1	Bushing–Flange
35:8	93–1414	1	Seal–Grease
37	324–6	2	Screw–HH
38	47–7160	1	Belt
43	47–7170	1	Gasket–Cover

* Not illustrated

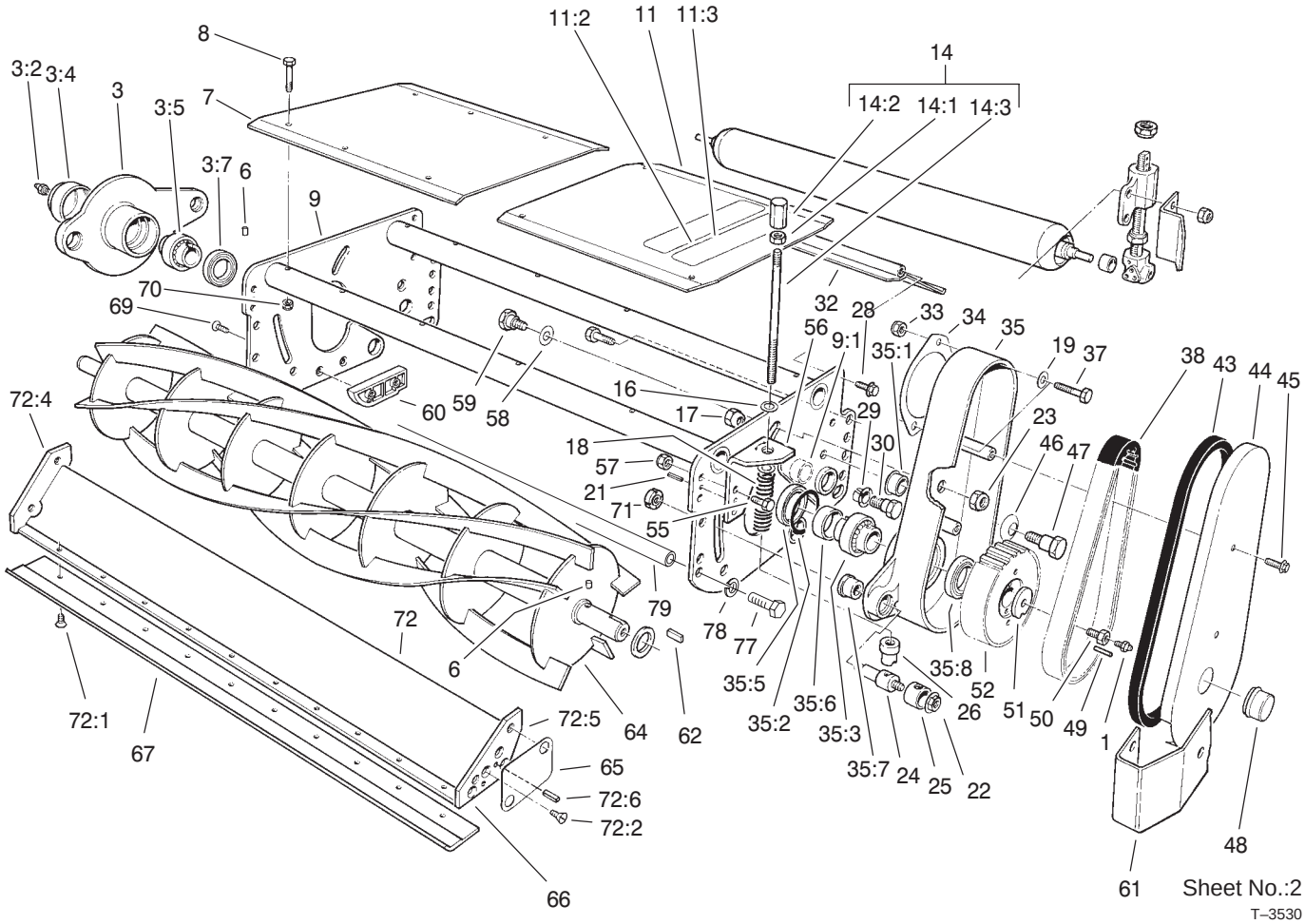


Left Hand Cutting Unit Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
44	75–7590–01	1	Cover–,Drive Housing, LH
45	3234–14	2	Screw–HHF
46	3290–440	2	Washer–Belleville
47	48–9020	2	Bolt–Shoulder
48	59–7490	1	Plug–Fitting, Grease
49	32121–50	1	Pin–Spring
50	59–6190	1	Capscrew–Shaft, Reel
51	59–6150	1	Washer–Pulley
52	47–7140	1	Pulley–Driven
55	323–7	4	Screw–HH
56	72–0450–01	1	Bracket–RH
56	72–0460–01	1	Bracket–LH
57	3296–26	4	Nut–Lock, NI
58	3256–69	1	Washer–Flat
59	62–6080	1	Bolt–Shoulder
60	77–4810	2	Block–Deflector (only on: 03723, 03725)
62	75–7570	1	Key
64	13–8219	1	Reel–7 Blade (only on: 03723)
64	14–7419	1	Reel–5 Blade (only on: 03752)
64	14–0919	1	Reel–11 Blade (only on: 03725)

Ref. No.	Part No.	Qty.	Description
65	76–3580	2	Spacer–Bedbar And Sideplate
*66	59–5470–01	1	Bedbar–5 And 7 Blade (only on: 03723, 03752)
66	77–4340–01	1	Bedbar–11 Blade (only on: 03725)
67	76–3620	1	Bedknife (only on: 03725)
*67	72–0480	1	Bedknife–5 Blade (only on: 03752)
*67	59–5890	1	Bedknife (only on: 03723)
69	32108–101	4	Screw–FH (only on: 03723, 03725)
70	3296–42	8	Nut–Lock, NI
71	82–9390	2	Nut–Special
☆72		1	Bedbar/Bedknife ASM
72:1	57–4910	10	Screw (only on: 03723, 03752)
72:2	57–4910	19	Screw (only on: 03725)
72:4	76–3600	1	Plate–End, LH (only on: 03725)

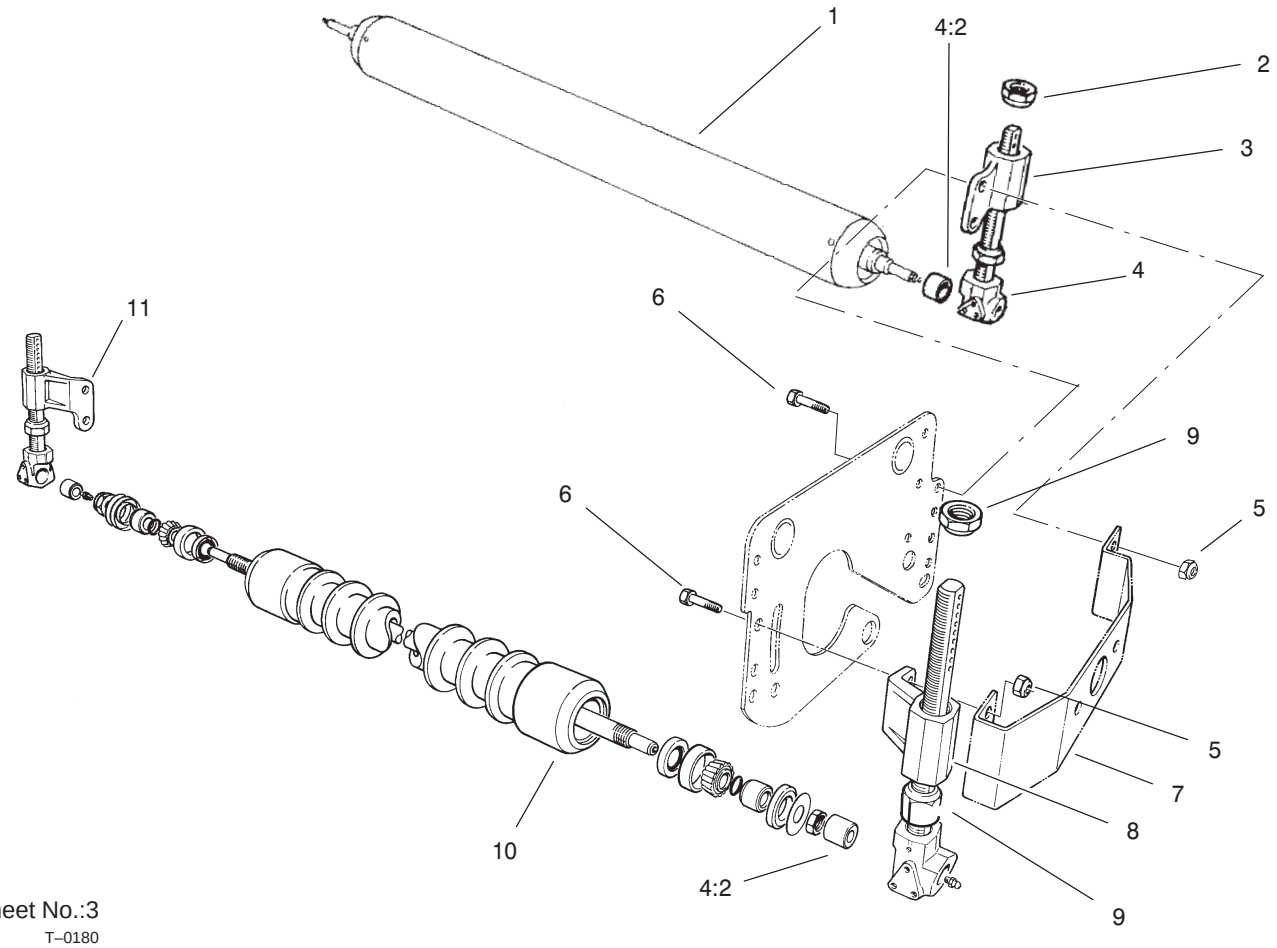
* Not illustrated
☆ Not serviced separately



Left Hand Cutting Unit Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
72:5	76–3610	1	Plate–,End, RH (only on: 03725)
72:6	32121–11	4	Pin–Roll (only on: 03725)
77	325–4	2	Screw–HH
78	3253–7	2	Washer–Lock
79	93–7769	1	Rod–Support, Frame

Ref. No.	Part No.	Qty.	Description

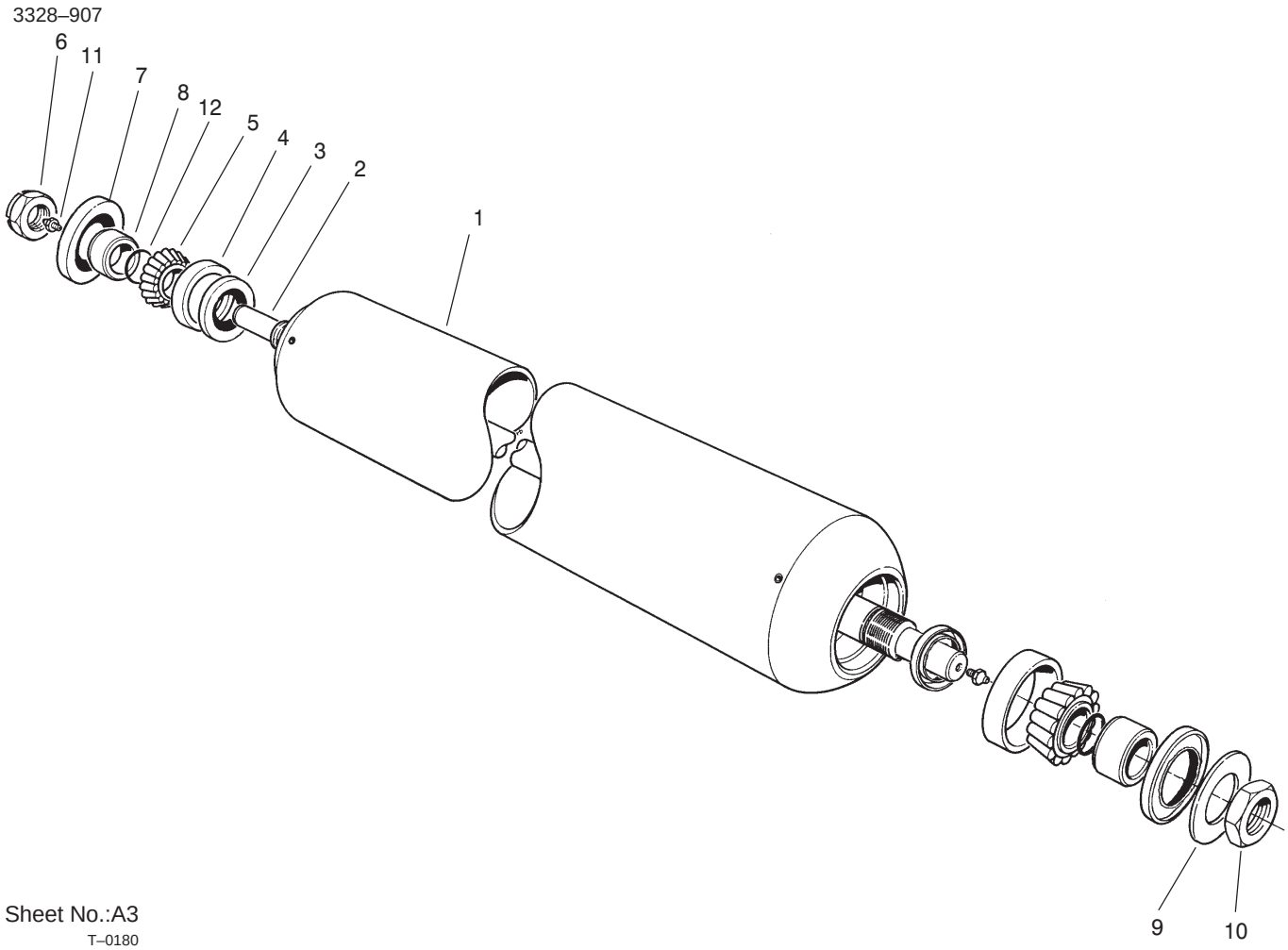


Sheet No.:3
T–0180

Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	59–5630	1	Roller ASM
2	59–5820	4	Nut–Cone (only on: 03752, 03753)
2	59–5820	6	Nut–Cone (only on: 03723, 03725, 03724, 03726)
3	59–5770–01	2	Housing–Adjustment
4	84–6160	4	Collar And Bushing ASM (only on: 03723, 03725, 03724, 03726)
4	84–6160	2	Collar And Bushing ASM (only on: 03752, 03753)
4:2	59–5780	1	Roller Bushing ASM
5	3296–25	4	Nut–Lock, NI (only on: 03752, 03753)
5	3296–25	8	Nut–Lock, NI (only on: 03723, 03725, 03724, 03726)
6	325–7	4	Screw–HH (only on: 03752, 03753)
6	325–7	8	Screw–HH (only on: 03723, 03725, 03724, 03726)
7	72–0470–01	2	Guard

Ref. No.	Part No.	Qty.	Description
8	84–6050–01	1	Housing–Adjustment, LH (only on: 03723, 03725, 03724, 03726)
9	92–9249	2	Nut–Cone, Long (only on: 03723, 03725, 03724, 03726)
10	84–6080	1	Wiehle Roller ASM (only on: 03723, 03725, 03724, 03726)
11	84–6040–01	1	Housing–Adjustment, RH (only on: 03723, 03725, 03724, 03726)

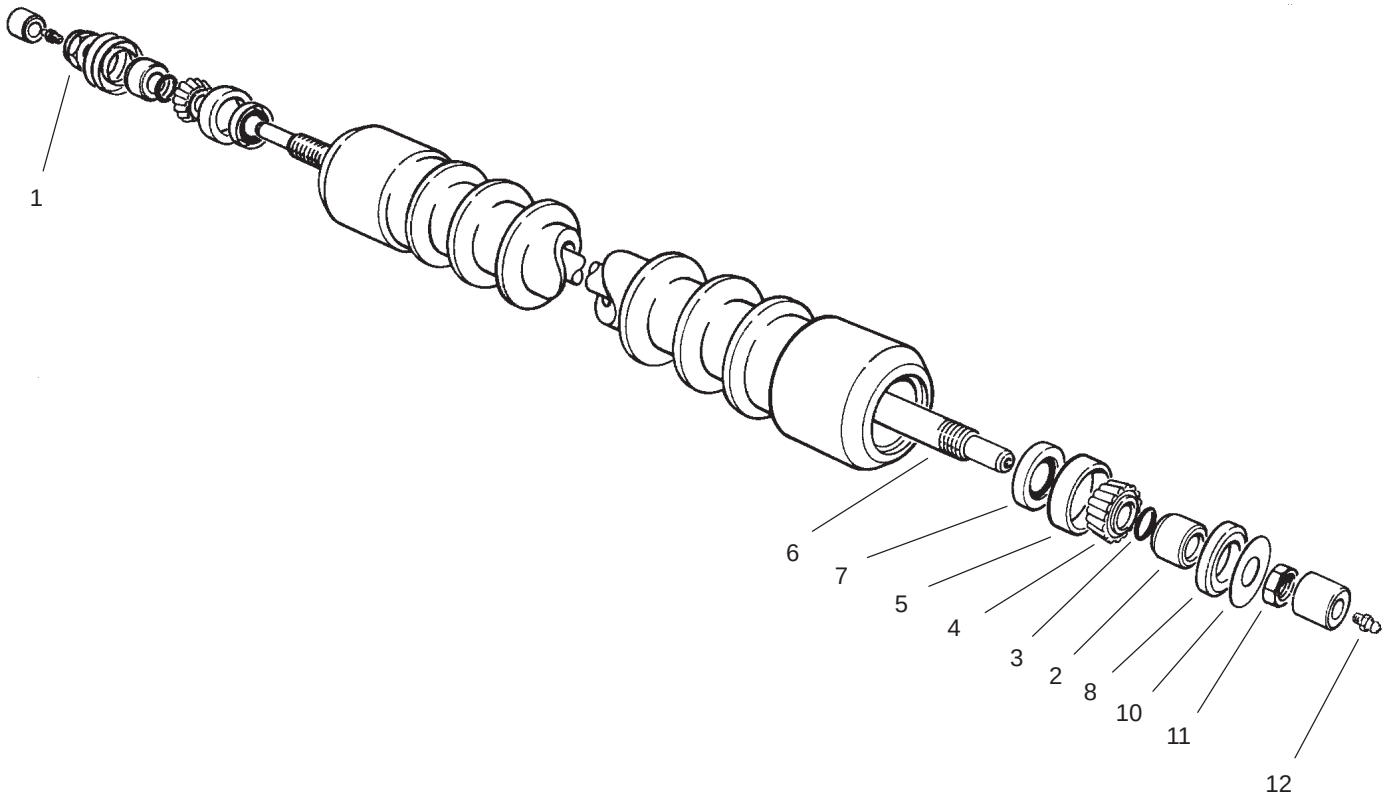


Sheet No.:A3
T–0180

Roller Assembly No. 59–5630

Ref. No.	Part No.	Qty.	Description
1	104–4623–01	1	Tube And End Cap ASM
2	66–5640	1	Shaft
3	253–122	2	Seal–Oil
4	254–79	2	Bearing–Roller, Cup
5	254–78	2	Bearing–Cone
6	3296–15	1	Nut–Lock, NI
7	253–165	2	Seal–Oil
8	59–5690	2	Sleeve–Wear
9	66–5620	2	Washer
10	3220–7	1	Nut–Jam
11	302–5	2	Fitting–Grease
12	237–54	2	O–Ring

Ref. No.	Part No.	Qty.	Description

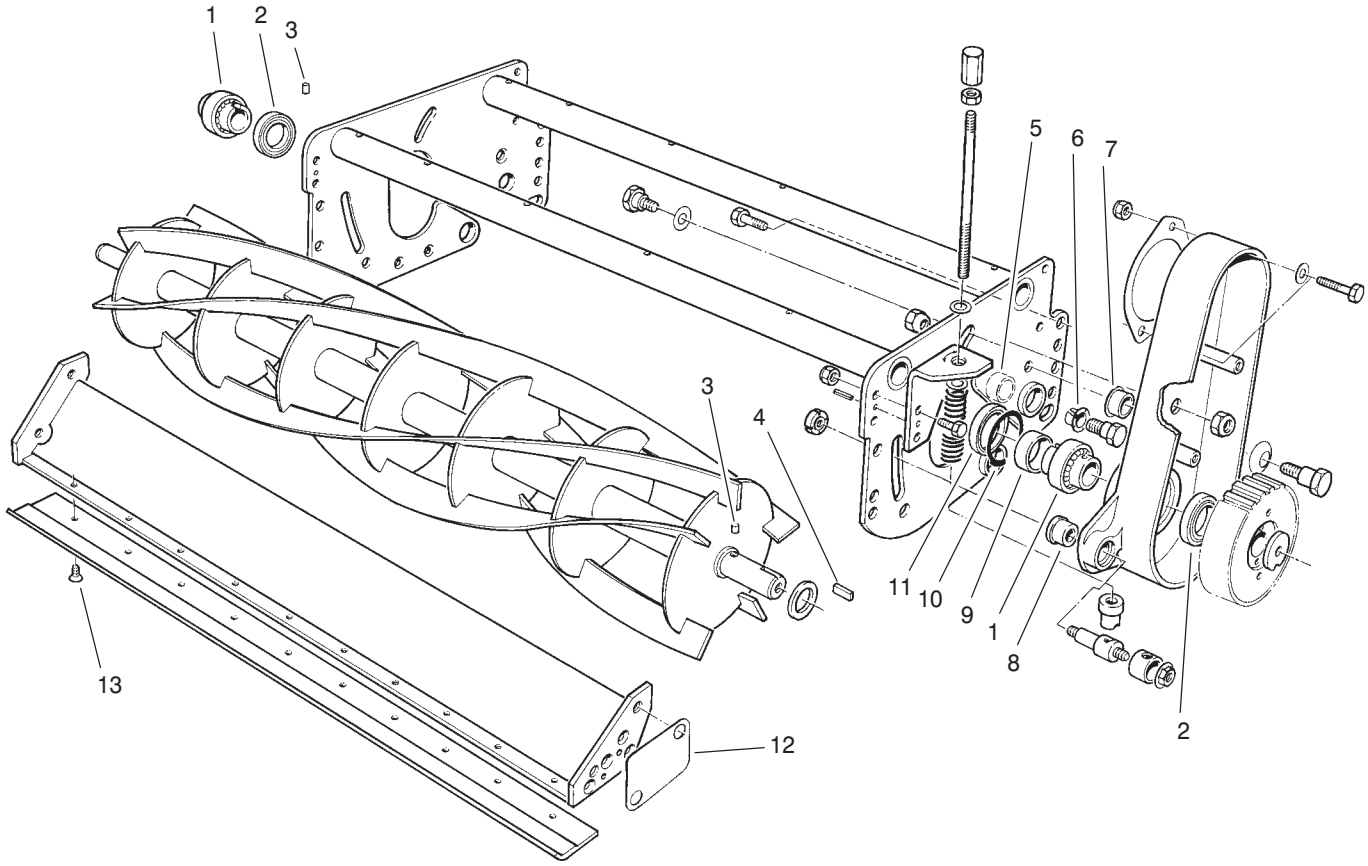


Sheet No.:A4

Wiehle Roller Assembly No. 84–6080

Ref. No.	Part No.	Qty.	Description
1	3296–15	1	Nut–Lock, NI
2	59–5690	2	Sleeve–Wear
3	237–54	2	O–Ring
4	254–78	2	Bearing–Cone
5	254–79	2	Bearing–Roller, Cup
6	84–6070	1	Shaft–Roller
7	253–122	2	Seal–Oil
8	253–165	2	Seal–Oil
10	66–5620	2	Washer
11	3220–7	1	Nut–Jam
12	302–5	2	Fitting–Grease

Ref. No.	Part No.	Qty.	Description

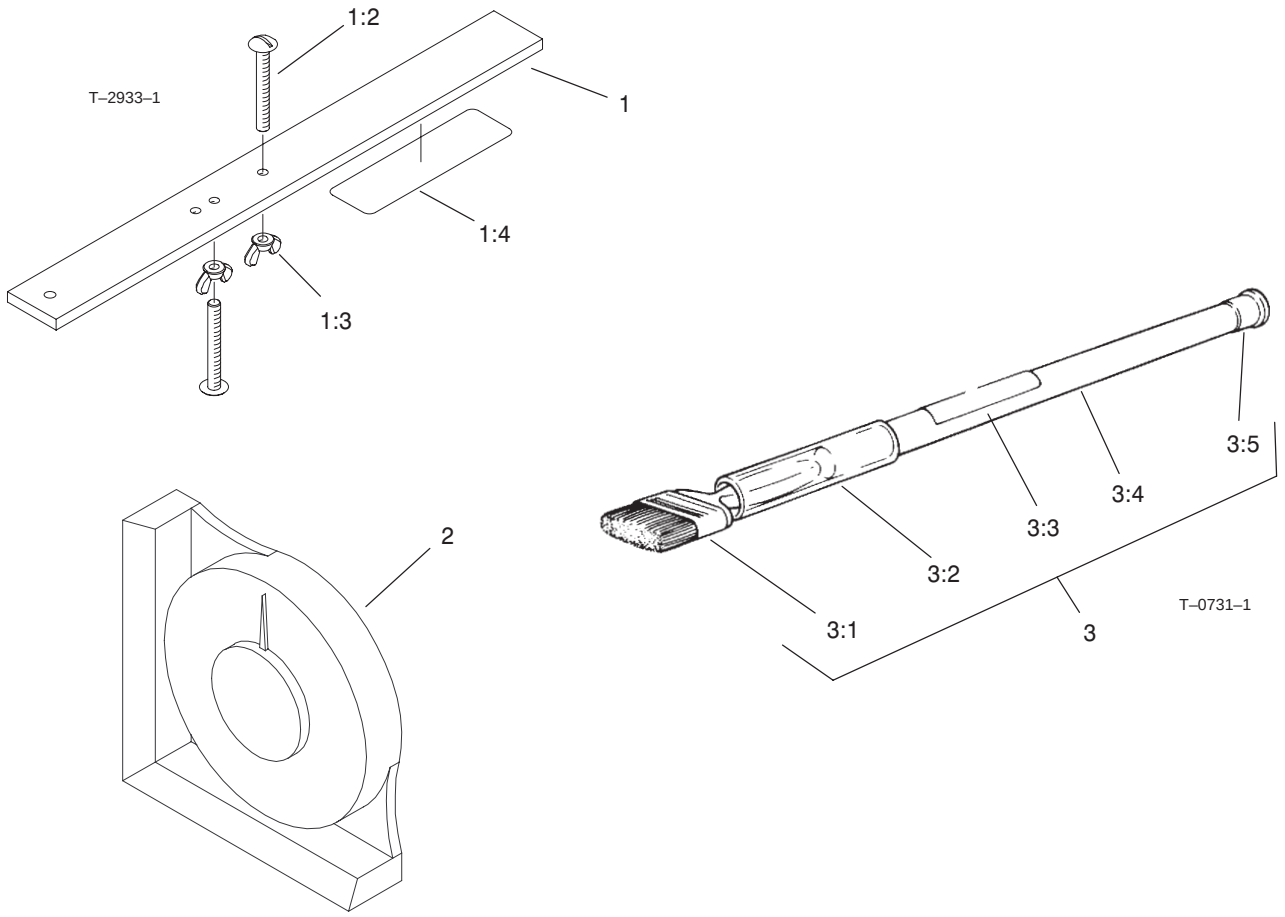


Sheet No.:A1
T–3725

Overhaul Kit No. 95–4389

Ref. No.	Part No.	Qty.	Description
1	59–6140	2	Bearing
2	93–1414	3	Seal–Grease
3	48–8880	2	Pin–Dowel
4	75–7570	1	Key
5	62–6110	4	Bushing ASM
6	256–292	4	Bushing–Flange, NI
7	256–252	2	Bearing–Flange
8	92–9252	2	Bushing–Flange
8	72–0430	2	Bushing–Flange
9	92–9251	1	Sleeve–Wear
10	32151–71	1	Ring–Retaining
11	92–9250	1	Seal–Grease
12	76–3580	2	Spacer–Bedbar And Sideplate
13	57–4910	11	Screw

Ref. No.	Part No.	Qty.	Description



Sheet No.:1

Gauge Bar, Angle Indicator and Handle Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1852	1	Gauge Bar ASM
1:2	32122–54	2	Screw–Head, Truss
1:3	32103–3	2	Nut–Wing
1:4	98–7976	1	Decal–Bar, Gauge
2	99–3503	1	Indicator–Angle
3	29–9100	1	Handle ASM
3:1	36–4310	1	Brush
3:2	29–9090	1	Hose–Handle
3:3	12–9140	1	Decal–Body, Front
3:4	29–9080	1	Handle
3:5	2410–18	1	Cap–Plastic

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								


TORO®