



Count on it.

Parts Catalog

TX 425 Wide Track Compact Utility Loader

Model No. 22332—Serial No. 250000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

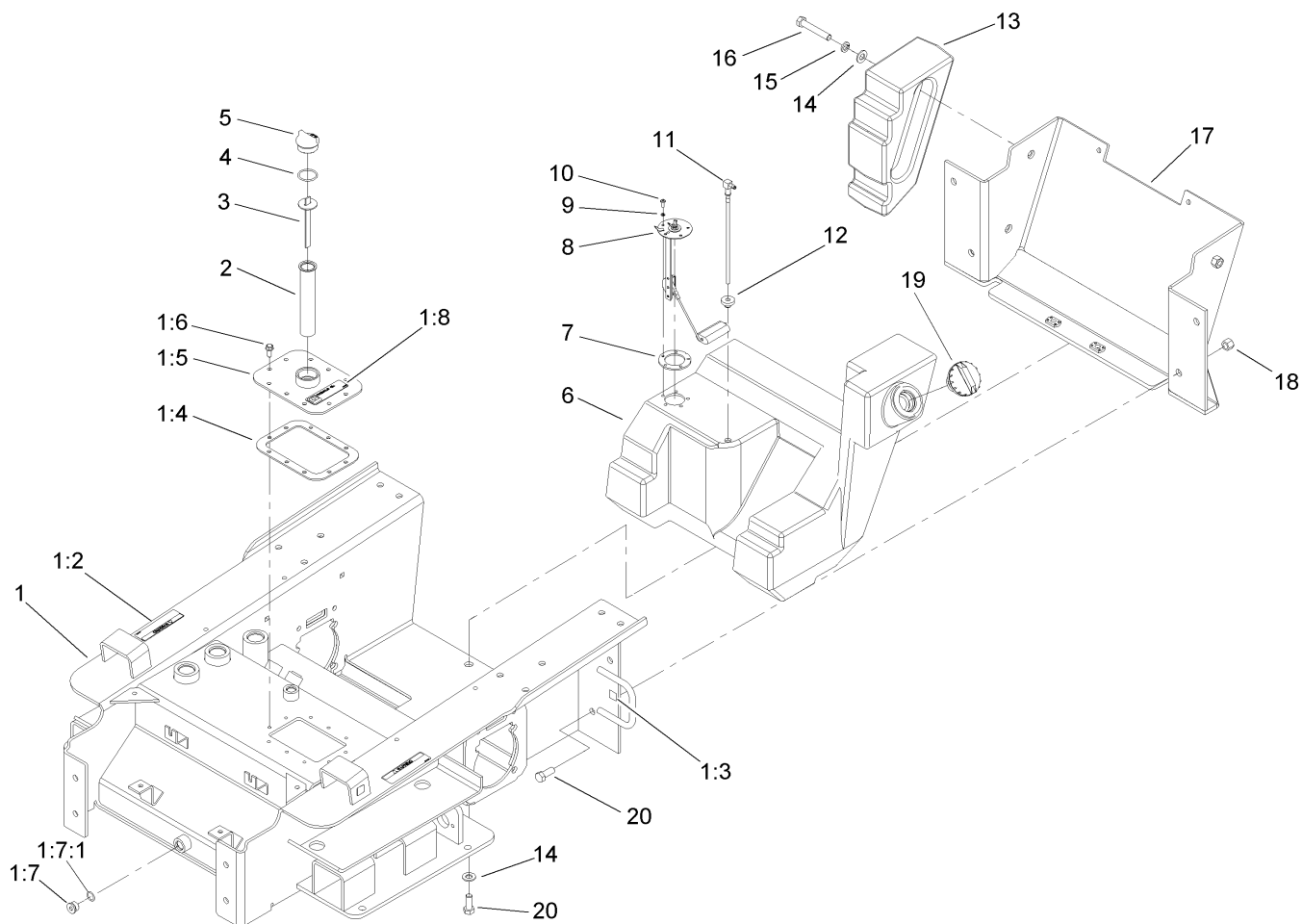
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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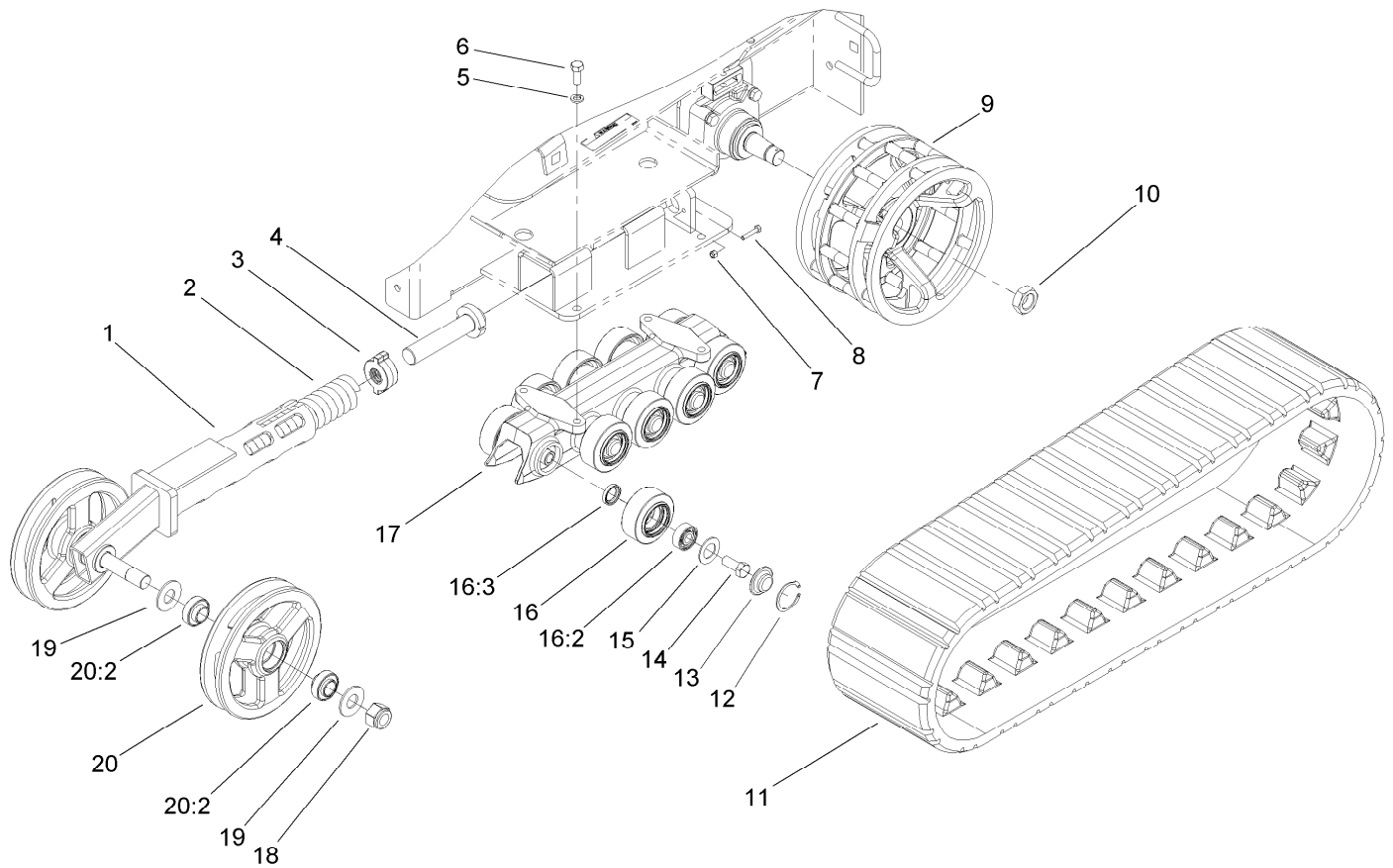
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Main Frame and Fuel Tank Assembly

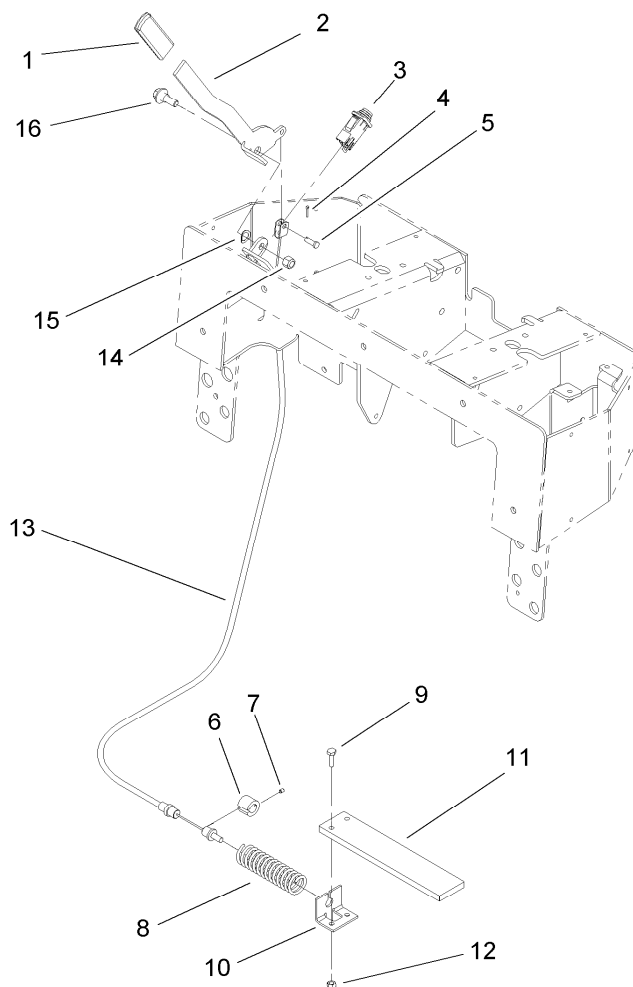
Ref.	Part Number	Qty.	Description
1	108-4641	1	Chassis ASM
1:2	100-8821	2	Decal-Warning, Pinch
1:3	93-9084	4	Decal-Point, Lift
1:4	100-1253	1	Gasket-Cover, Access
1:5	104-8389-01	1	Tank Cover ASM
1:6	98-9940	10	Screw-HHF
1:7	353-988	2	Plug-Hex
1:7:1	237-79	1	O-Ring
1:8	93-6686	1	Decal-Oil, HYD
2	61-2790	1	Filter-Screen
3	100-2097	1	Dipstick-Oil
4	237-123	1	O-Ring
5	93-7498	1	Plug-Plastic
6	95-3619	1	Tank-Fuel

Ref.	Part Number	Qty.	Description
7	113372	1	Gasket-Sender, Fuel
8	100-1298	1	Sender-Fuel
9	3253-17	5	Washer-Lock
10	3250-31	5	Screw-PPH
11	98-0185	1	Pipe-Stand
12	46-6560	1	Bushing
13	99-6165-01	2	Counterweight-Rear
14	3256-26	6	Washer-Flat
15	3253-7	4	Washer-Lock
16	325-12	4	Screw-HH
17	106-9388-01	1	Rear Chassis Cover ASM
18	3296-23	4	Nut-Lock, NI
19	93-7170	1	Cap-Fuel
20	325-5	6	Screw-HH



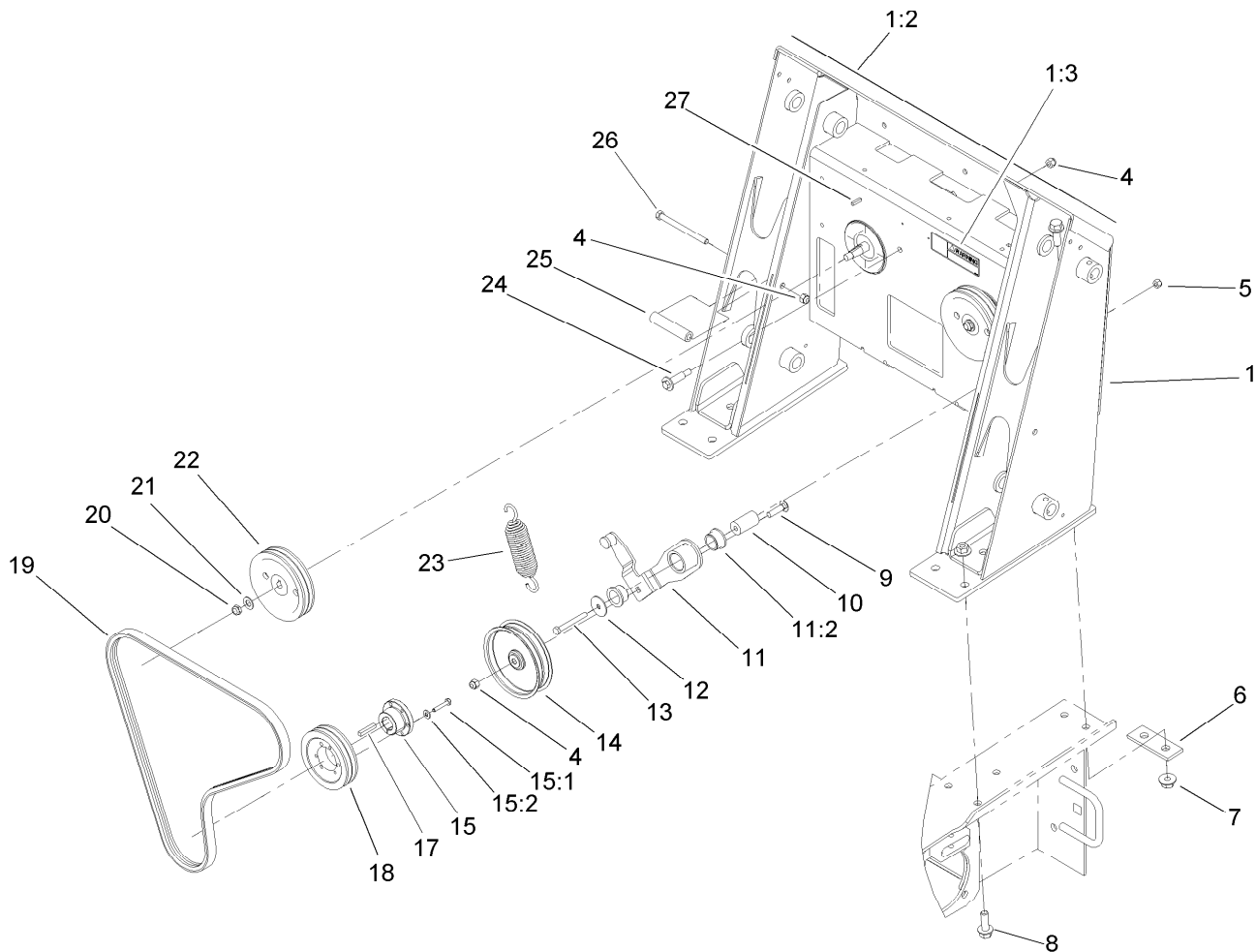
Track and Traction Assembly

Ref.	Part Number	Qty.	Description
1	108-4661-03	2	Tensioner Arm ASM
2	95-3624	2	Spring-Compression
3	108-4664	2	Block-Tensioner
4	98-9846	2	Bolt-Tensioner
5	3253-7	8	Washer-Lock
6	325-5	8	Screw-HH
7	3296-42	2	Nut-Lock, NI
8	321-13	2	Screw-HH
9	108-5646-03	2	Wheel-Drive
10	107-9319	2	Nut-Hex
11	100-8931	2	Track
12	106-7595	20	Ring-Snap, Internal
13	106-7557	20	Cap-Wheel, Bearing
14	327-4	20	Screw-HH
15	106-7585	20	Gasket-Bogie
16	106-7621	20	Road Wheel ASM
16:2	93-4237	1	Bearing
16:3	253-118	1	Seal-Oil
17	106-7592-03	2	Guide-Track
18	104-2024	2	Nut-Hex, NI
19	104-6126	8	Washer-Flat
20	104-6123	4	Tensioner Wheel ASM
20:2	104-6129	2	Bearing-Ball



Parking Brake Assembly

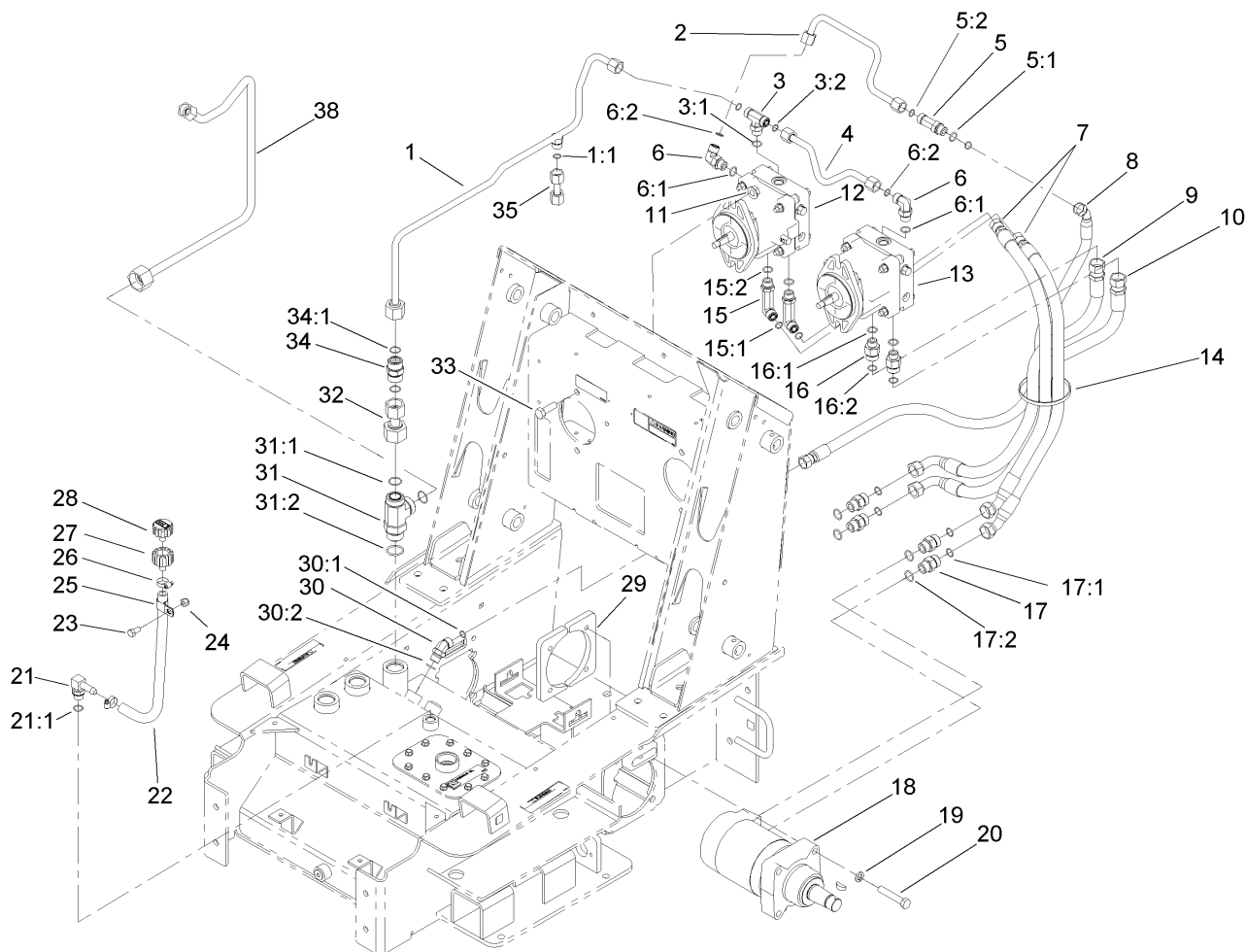
Ref.	Part Number	Qty.	Description
1	62-9130	1	Grip-Handle
2	106-9370-03	1	Handle-Brake
3	108-4653	1	Switch-Plunger
4	3272-1	1	Pin-Cotter
5	283-67	1	Pin-Clevis
6	100-6274	2	Tube-Guide
7	3245-20	2	Screw-Set
8	100-1678	1	Spring
9	321-5	4	Screw-HH
10	106-9395-03	2	Bracket-Mounting, Brake
11	106-9379-03	2	Plate-Brake
12	3296-42	4	Nut-Lock, NI
13	106-9394	1	Cable-Brake
14	3296-6	1	Nut-Lock
15	3290-221	2	Washer-Spring
16	93-2364	1	Bolt-Shoulder



Loader Tower and Drive Assembly

Ref.	Part Number	Qty.	Description
1	108-4642	1	CE Loader Tower ASM
1:2	108-4635	1	Decal-Panel, Control
1:3	93-7814	1	Decal-Danger
4	3296-39	4	Nut-Lock, NI
5	3296-29	1	Nut-Lock, NI
6	100-6123-01	2	Plate-Stiffener
7	32128-52	10	Nut-Lock, Flange
8	100-6116	10	Screw-HHF
9	3231-26	1	Screw-CARR
10	104-5739	1	Spacer-Mounting
11	99-6167	1	Idler Arm ASM
11:2	256-132	2	Bushing-Flange
12	3256-68	1	Washer-Flat
13	322-13	1	Screw-HH
14	95-3707	1	Pulley-Idler

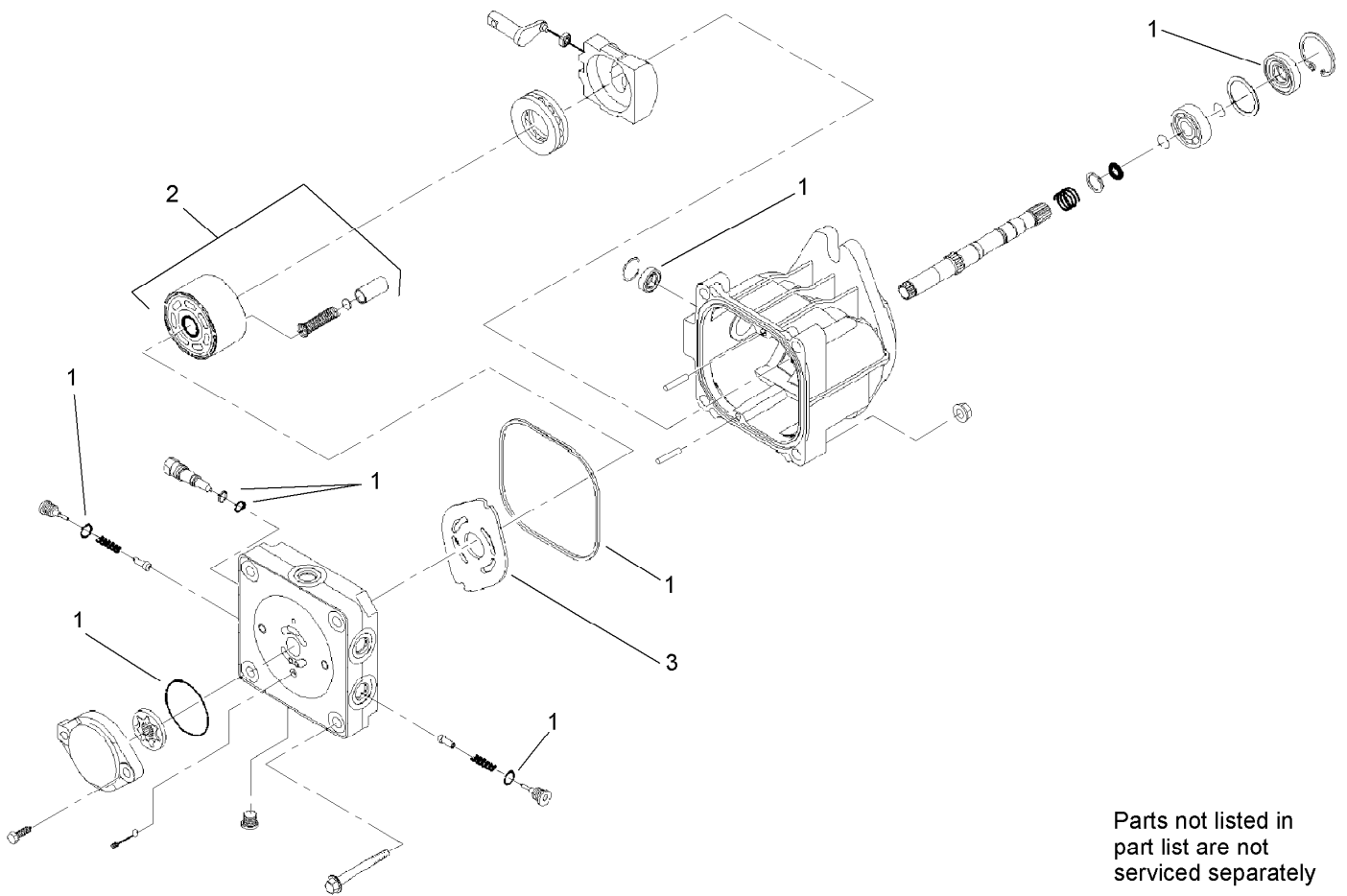
Ref.	Part Number	Qty.	Description
15	61-3340	1	Bushing
15:1	100-4208	3	Screw-HH
15:2	100-4209	3	Washer-Lock / Sp
17	67-7490	1	Key-Square
18	61-3330	1	Pulley
19	95-3611	1	V-Belt
20	3296-38	2	Nut-Lock, NI
21	3256-25	2	Washer-Flat
22	106-5710-03	2	Pulley
23	105-0383	1	Spring-Extension
24	56-6590	1	Bolt-Wheel
25	100-1271	2	Tube-Spacer
26	323-23	2	Screw-HH
27	3-6168	2	Key



Traction Hydraulic Assembly

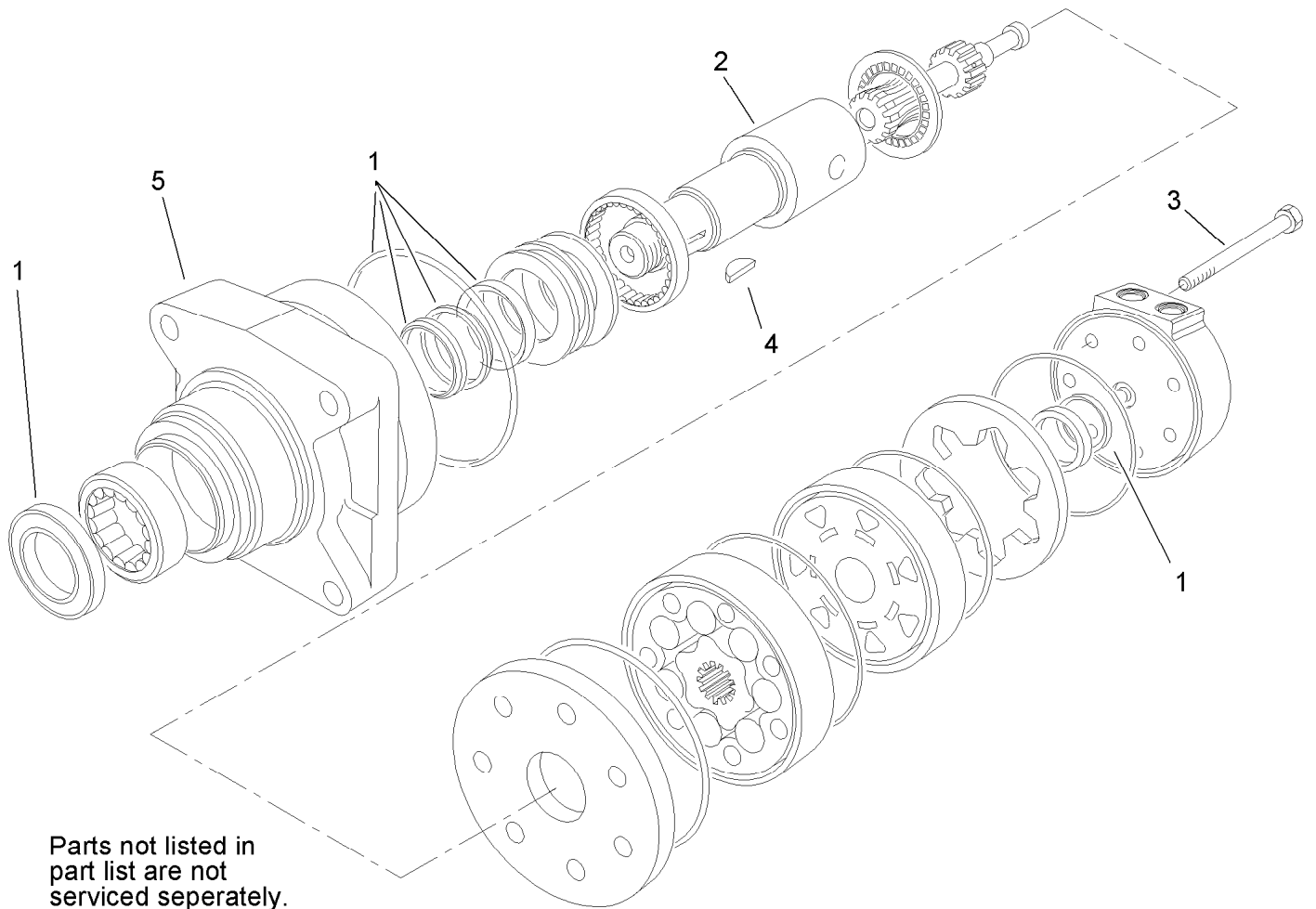
Ref.	Part Number	Qty.	Description
1	108-4665	1	HYD Tube ASM
1:1	237-30	1	O-Ring
2	98-0200	1	Tube-HYD
3	340-157	1	Fitting-HYD, Tee
3:1	237-79	1	O-Ring
3:2	237-30	2	O-Ring
4	106-9330	1	Tube-HYD
5	340-109	1	Fitting-Tee
5:1	237-79	1	O-Ring
5:2	237-30	2	O-Ring
6	340-98	2	Fitting-Elbow, 90 DEG
6:1	237-79	1	O-Ring
6:2	237-30	1	O-Ring
7	98-0233	2	Fitting-HYD
8	98-0201	1	Hose-HYD
9	98-0235	1	HYD Hose ASM
10	98-0177	1	HYD Hose ASM
11	32128-23	4	Nut-HF
12	106-5706	1	RH HYD Pump ASM
13	106-5705	1	LH HYD Pump ASM
14	3334-945	1	Tie-Cable
15	99-6160	2	Fitting-Elbow, 90 Long
15:1	237-30	1	O-Ring
15:2	237-79	1	O-Ring
16	340-155	2	Fitting-Straight
16:1	237-79	1	O-Ring
16:2	237-151	1	O-Ring
17	340-7	4	Fitting-Straight

Ref.	Part Number	Qty.	Description
17:1	237-65	1	O-Ring
17:2	237-80	1	O-Ring
18	106-7654	2	HYD Motor ASM
19	3253-7	8	Washer-Lock
20	325-11	8	Screw-HH
21	354-120	1	Fitting-Elbow, 90
21:1	237-79	1	O-Ring
22	106-5709	1	Hose-Vent
23	323-4	1	Screw-HH
24	3296-39	1	Nut-Lock, NI
25	2412-4	1	Clamp-R
26	2412-36	2	Clamp-Hose
27	92-8020	1	Adapter-Breather
28	68-6150	1	Breather
29	98-2763-03	4	Plate-Mounting
30	340-101	1	Fitting-HYD, 45 DEG
30:1	237-30	1	O-Ring
30:2	237-79	1	O-Ring
31	104-3795	1	Fitting-Tee
31:1	340-65	2	O-Ring
31:2	237-146	1	O-Ring
32	105-0226	1	Tube-HYD
33	325-6	4	Screw-HH
34	99-6161	1	HYD Check Valve ASM
34:1	237-58	2	O-Ring
35	108-4666	1	Tube-HYD
38	106-9332	1	HYD Tube ASM



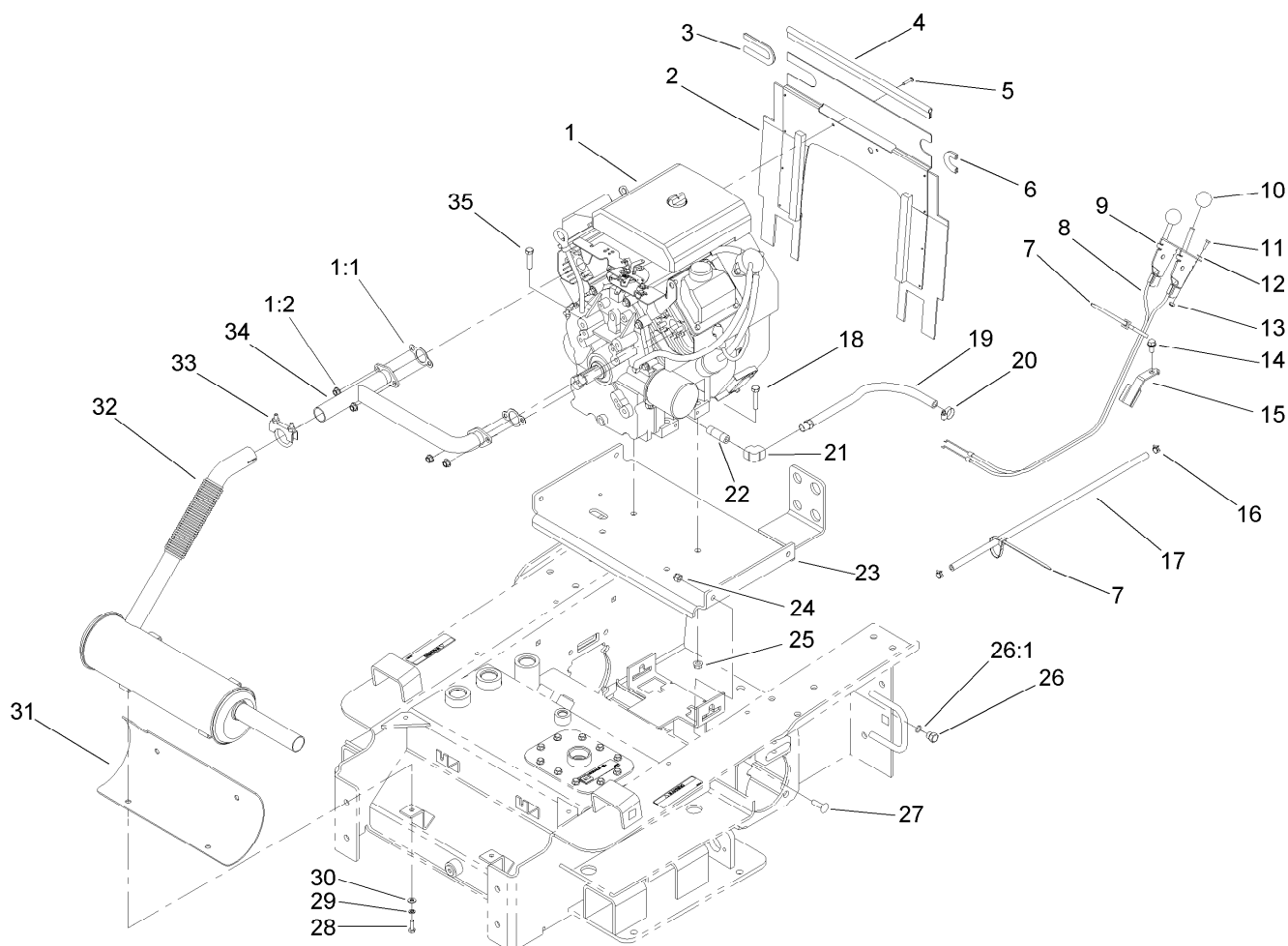
Hydraulic Pump Assembly No. 106-5705 and 106-5706

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-6110	1	Overhaul Seal Kit
2	94-1913	1	Cylinder Block ASM
3	100-6112	1	Plate-Valve



Hydraulic Motor Assembly No. 106-7654

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	100-6131	1	Seal Kit
2	106-7645	1	Coupling-Shaft
3	100-4241	7	Screw-HH
4	3257-42	1	Key-Woodruff
5	108-5634	1	Motor Housing ASM



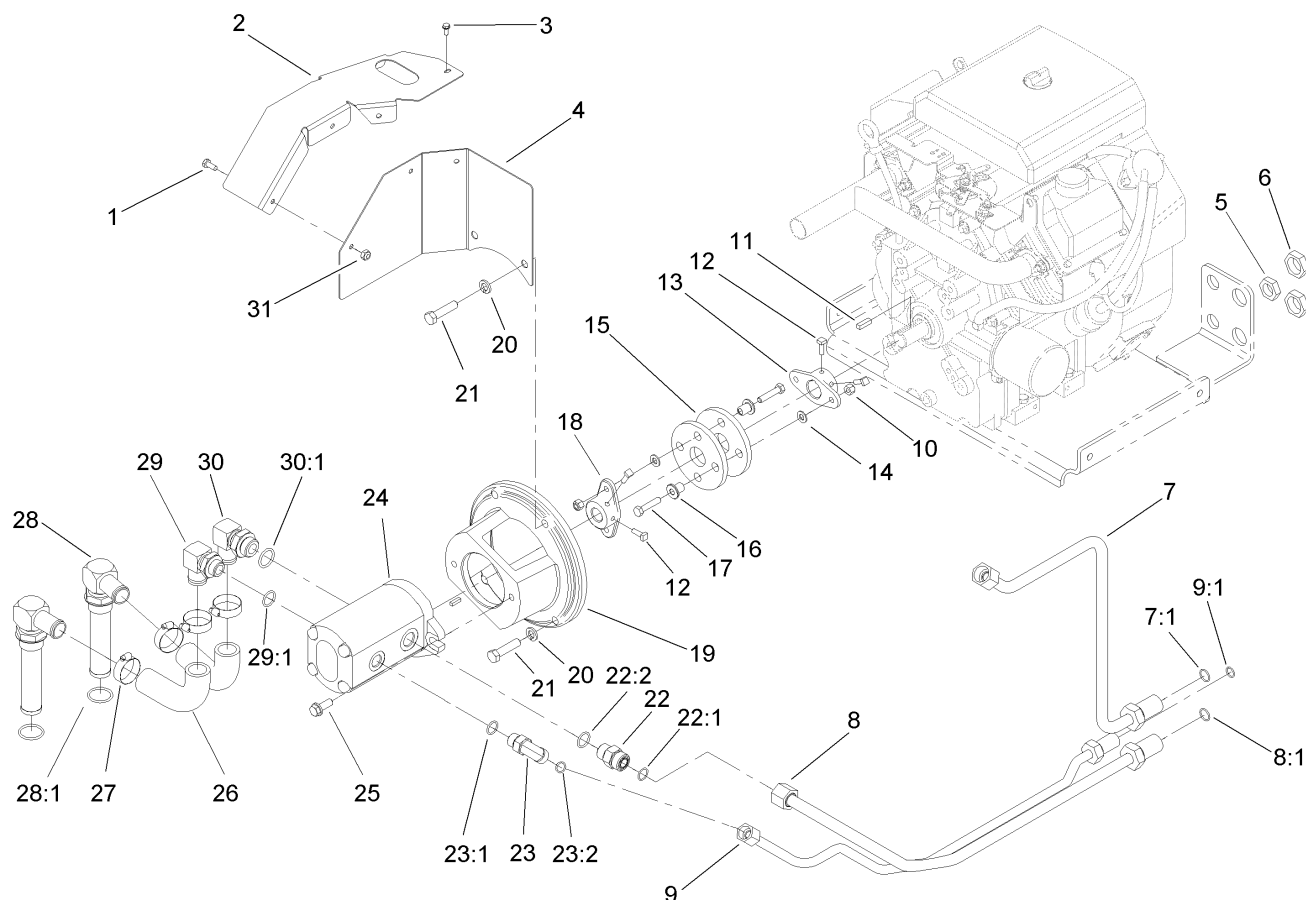
Engine and Mount Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch730-0132 ● ■
1:1	93-0350	2	Gasket-Exhaust
1:2	92-6780	4	Nut-HF
2	106-5748	1	Engine Baffle ASM
3	105-0378	1	Seal-Strip, 6.5 Inch
4	106-5749	1	Seal-Strip, 16 Inch
5	32144-36	2	Screw-PPH
6	105-0377	1	Seal-Strip, 3 Inch
7	3290-378	2	Tie-Cable
8	108-9730	2	Lever-Control
9	108-4679	2	Cable-Throttle/Choke
10	233-42	2	Knob
11	3290-134	4	Screw
12	3256-51	4	Washer-Flat
13	3296-2	4	Nut-Lock, NI
14	32144-70	1	Screw-HWHTF
15	100-1299-03	1	Guide-Cable
16	2412-98	2	Clamp-Hose
17	105-0376	1	Hose-Fuel

Ref.	Part Number	Qty.	Description
18	323-53	3	Screw-HH
19	100-1256	1	Oil Hose ASM
20	2412-36	1	Clamp-Hose
21	94-9650	1	Elbow-90 DEG
22	289-42	1	Nipple
23	99-6175-03	1	Engine Mounting Plate ASM
24	3296-39	4	Nut-Lock, NI
25	32128-21	4	Nut-HF Lock
26	353-508	1	Plug-HH
26:1	237-42	1	O-Ring
27	3231-28	4	Screw-CARR
28	321-5	4	Screw-HH
29	3253-3	4	Washer-Lock
30	3256-78	4	Washer-Flat
31	98-2762	1	Shield-Heat, Muffler
32	105-0249	1	Muffler
33	2112-11	1	Clamp-Muffler
34	98-2761	1	Manifold-Crossover
35	323-50	1	Bolt-HH

● Not serviced separately

■ Obtain parts from www.kohlerplus.com



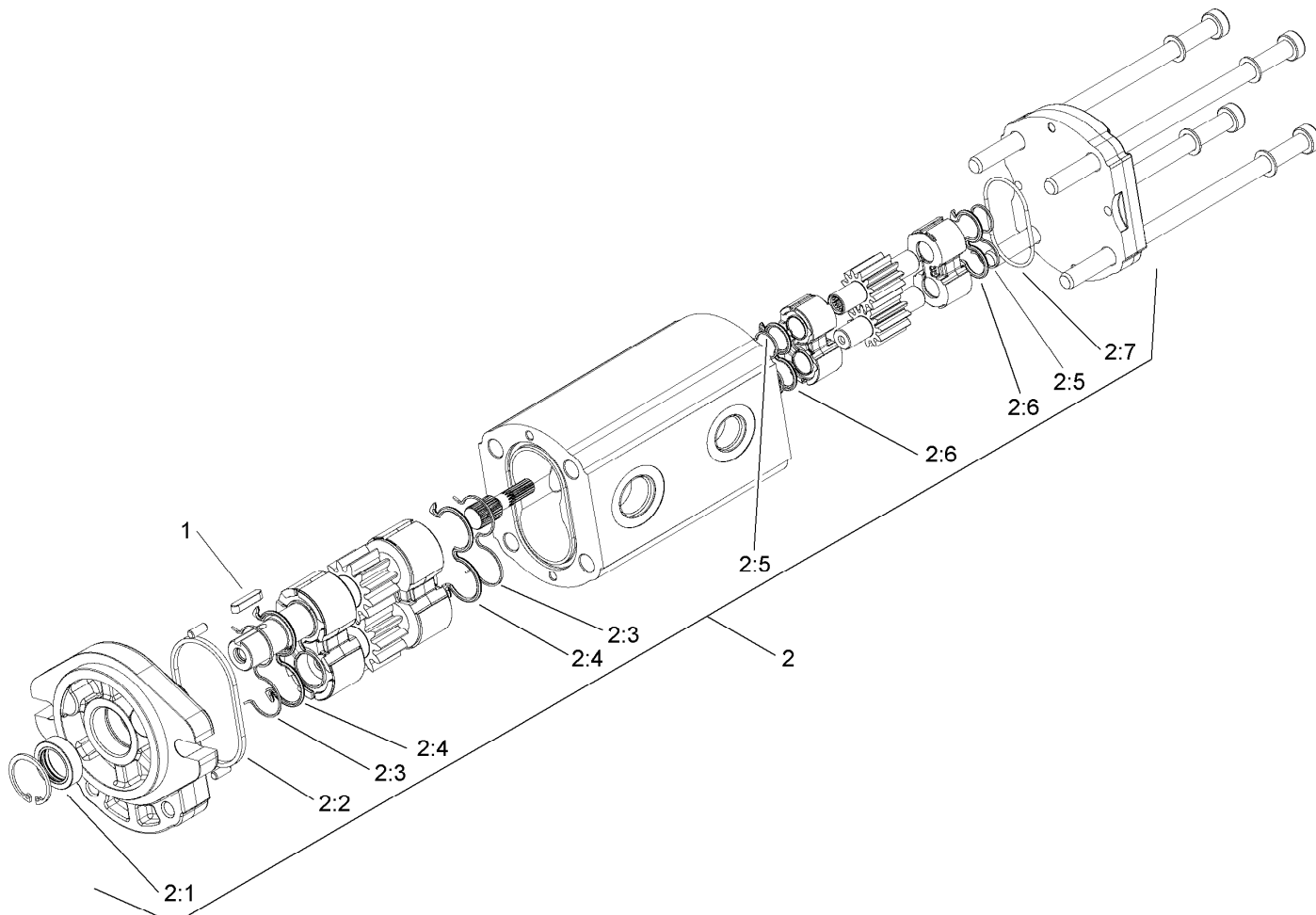
Hydraulic Pump and Filter Assembly

Ref.	Part Number	Qty.	Description
1	321-39	4	Screw-HH
2	104-9960	1	Shield-Heat
3	32144-112	1	Screw-HWH
4	106-9361	1	Shield-Heat
5	340-127	1	Nut-Bulkhead
6	340-74	2	Nut-Lock, Bulkhead
7	106-9333	1	HYD Tube ASM
7:1	237-65	1	O-Ring
8	98-2783	1	HYD Tube ASM
8:1	237-65	1	O-Ring
9	106-9393	1	HYD Tube ASM
9:1	237-30	1	O-Ring
10	3296-29	4	Nut-Lock, NI
11	10-7070	1	Key-Square
12	3241-6	4	Screw-SQH
13	27-1960	1	Hub-Engine
14	3256-23	4	Washer-Plain
15	44-2230	2	Coupling-Rubber
16	71-4411	4	Spacer
17	322-7	4	Screw-HH
18	49-9600	1	Hub-Pump

Ref.	Part Number	Qty.	Description
19	98-2751-03	1	Mount-Pump
20	3253-6	4	Washer-Lock
21	324-7	4	Screw-HH
22	340-7	1	Fitting-Straight
22:1	237-65	1	O-Ring
22:2	237-80	1	O-Ring
23	340-98	1	Fitting-Elbow, 90 DEG
23:1	237-79	1	O-Ring
23:2	237-30	1	O-Ring
24	106-7650	1	HYD Pump ASM
25	66-9300	2	Screw-HHF
26	105-0201	2	Hose-Suction, Formed
27	2412-34	4	Clamp-Hose
28	105-0204	2	Strainer Fitting ASM
28:1	237-146	1	O-Ring
29	61-2710	1	Stem-Hose, 90 DEG
29:1	237-117	1	O-Ring
30	100-4202	1	Fitting-90
30:1	237-81	1	O-Ring
31	3296-16	4	Nut-Lock, NI

● Not illustrated

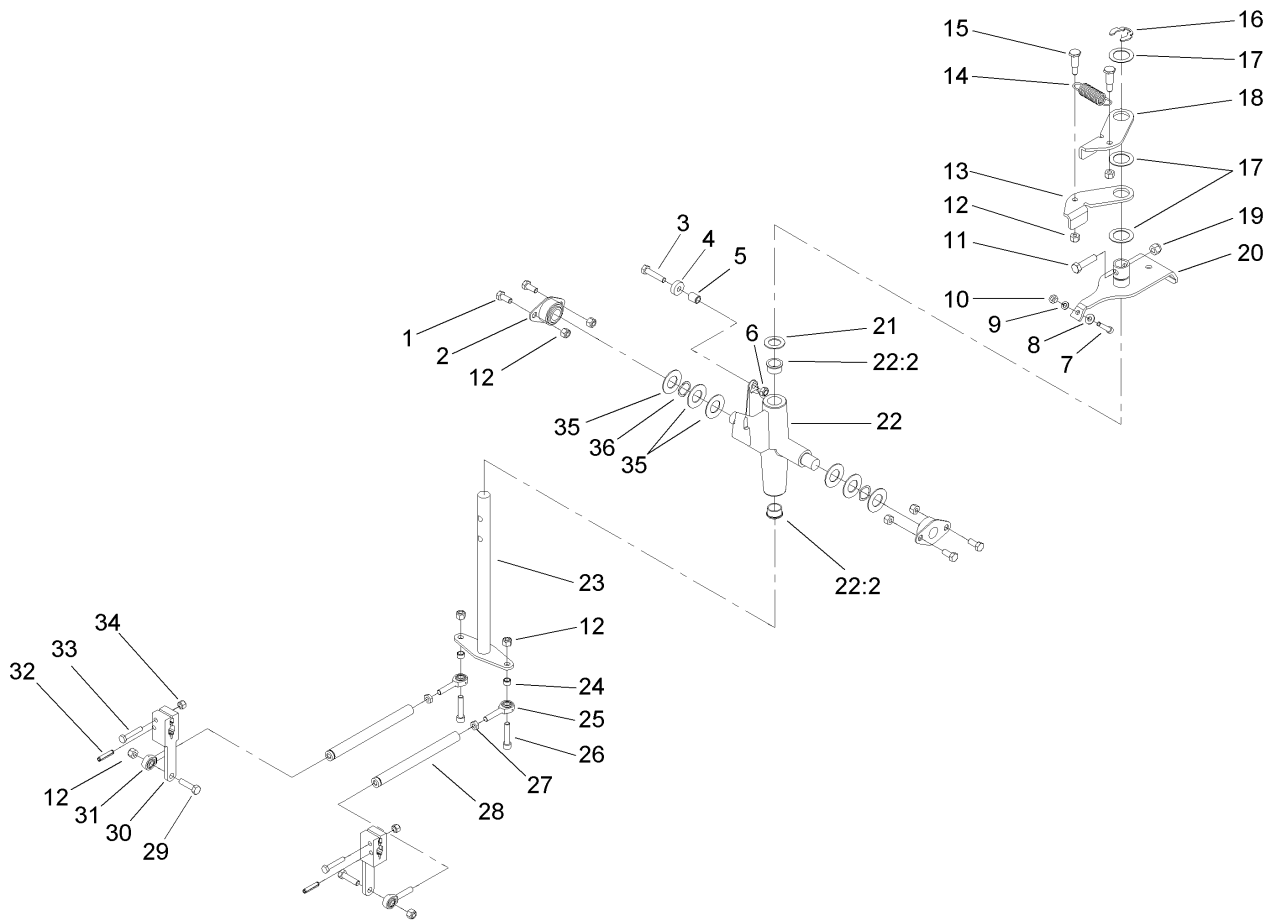
■ Not serviced separately



Hydraulic Gear Pump Assembly No. 106-7650

Ref.	Part Number	Qty.	Description
1	100-4238	1	Key-Square
2	107-9316	1	Seal Kit
2:1		1	Seal-Shaft ●
2:2		1	Seal-Square ●
2:3		2	Ring-Backup ●
2:4		2	Seal-Gear ●
2:5		2	Ring-Backup ●
2:6		2	Seal-Gear, Rear ●
2:7		1	Seal-Dust ●

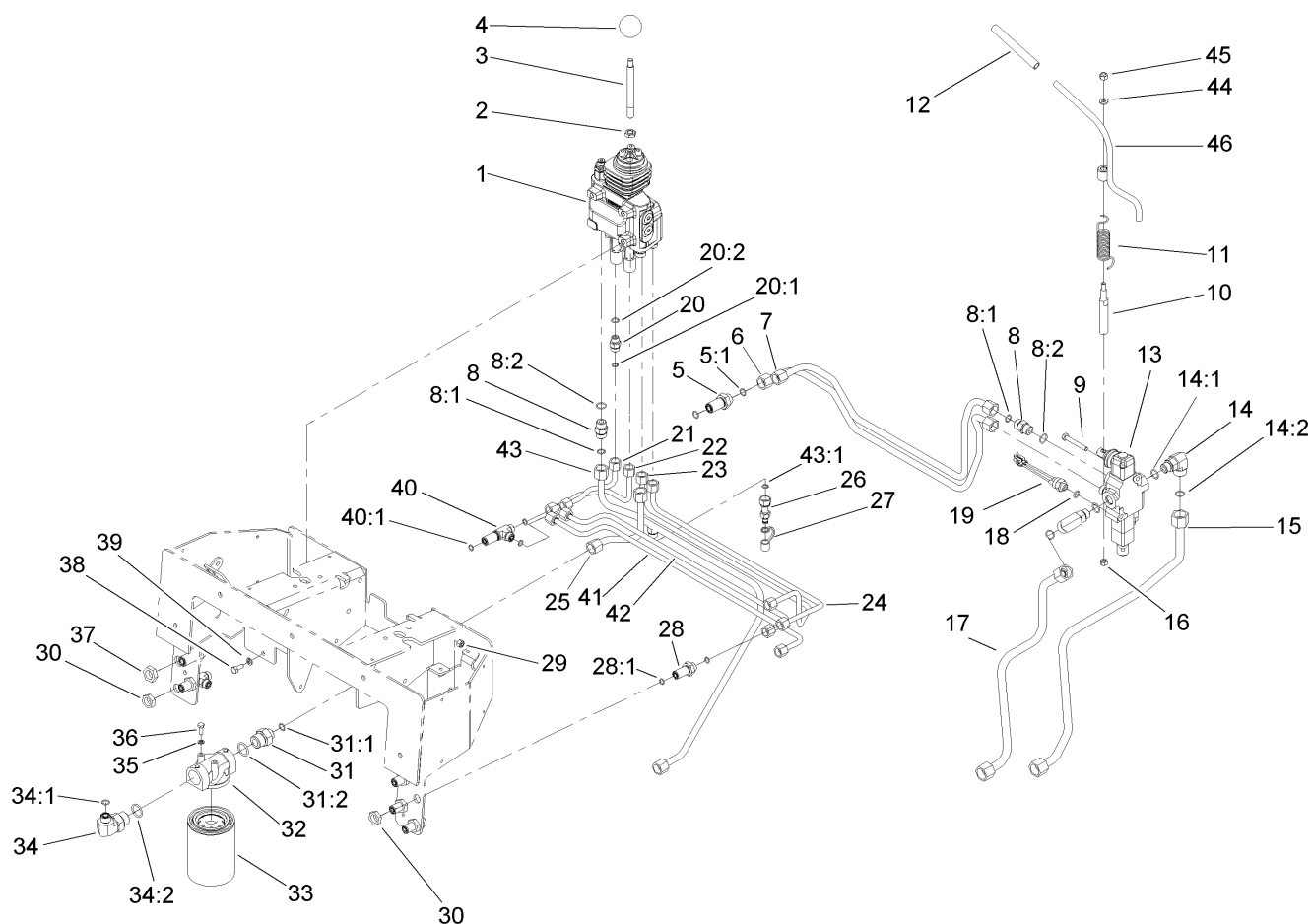
● Not serviced separately



Traction Control Assembly

Ref.	Part Number	Qty.	Description
1	322-3	4	Screw-HH
2	68-2970	2	Bushing
3	322-7	1	Screw-HH
4	251-259	1	Bearing-Ball
5	88-7450	1	Spacer-Lever, Control
6	3296-47	1	Nut-Lock, NI
7	3274-51	1	Screw-HSH
8	3256-22	1	Washer-Flat
9	3253-3	1	Washer-Lock
10	3217-5	1	Nut-Hex
11	323-8	1	Screw-HH
12	3296-29	10	Nut-Lock, NI
13	98-8407	1	Lever-Return, RH
14	105-1210	1	Spring-Extension
15	63-2650	2	Screw-Shoulder
16	32151-91	1	Ring-Retaining
17	3256-42	3	Washer-Flat
18	98-8408	1	Lever-Return, LH
19	3296-39	1	Nut-Lock, NI

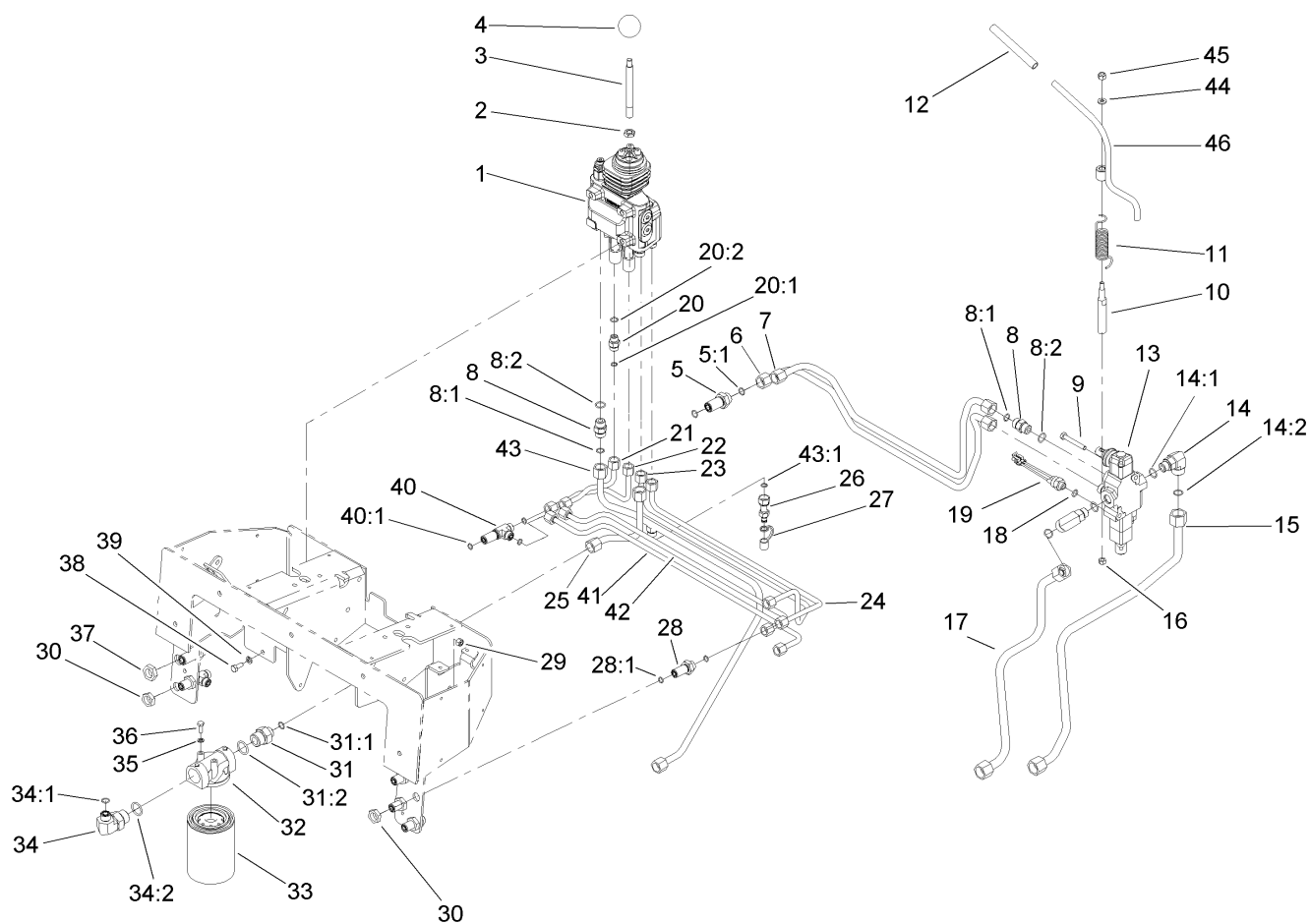
Ref.	Part Number	Qty.	Description
20	104-9968	1	Pivot Lever ASM
21	257-8	1	Washer-Thrust
22	106-5737	1	Control Support ASM
22:2	256-252	2	Bearing-Flange
23	106-5745	1	Drive Rod ASM
24	92-3133	2	Spacer-Lever, Traction
25	2411-52	2	Bearing-Rod End, RH
26	3274-83	2	Screw-HSH
27	3220-2	2	Nut-Jam
28	95-3711	2	Rod-Linkage
29	322-6	2	Screw-HH
30	106-5739	2	Arm-Control, Pump
31	2411-53	2	Bearing-Rod End, LH
32	100-5440	2	Pin-Spring, Slotted
33	321-9	2	Screw-HH
34	3296-42	2	Nut-Lock, NI
35	3256-39	6	Washer-Flat
36	95-3703	2	Washer-Spring, Wave



Principal Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	106-9307	1	2 Spool Valve ASM
2	51-2070	1	Nut
3	108-4675	1	Shaft-Handle, Loader
4	233-21	1	Knob
5	340-161	2	Fitting-Bulkhead
5:1	237-30	2	O-Ring
6	106-9310	1	Tube-HYD
7	106-9311	1	Tube-HYD
8	340-4	4	Fitting-Straight
8:1	237-30	1	O-Ring
8:2	237-79	1	O-Ring
9	322-11	2	Screw-HH
10	104-2827	1	Spacer-Hiflo
11	100-6129	1	Spring-Torsion
12	92-6798	1	Cap-Rod, Tilt
13	104-2831	1	1 Spool Valve ASM
14	340-153	2	Fitting-Elbow, 90 DEG
14:1	237-79	1	O-Ring
14:2	237-151	1	O-Ring
15	106-9309	1	Tube-HYD
16	48-7740	1	Screw
17	104-5707	1	Tube-HYD
18	237-42	1	O-Ring
19	72-4310	1	Switch-Ball
20	340-2	4	Fitting-Straight
20:1	237-22	1	O-Ring
20:2	237-42	1	O-Ring

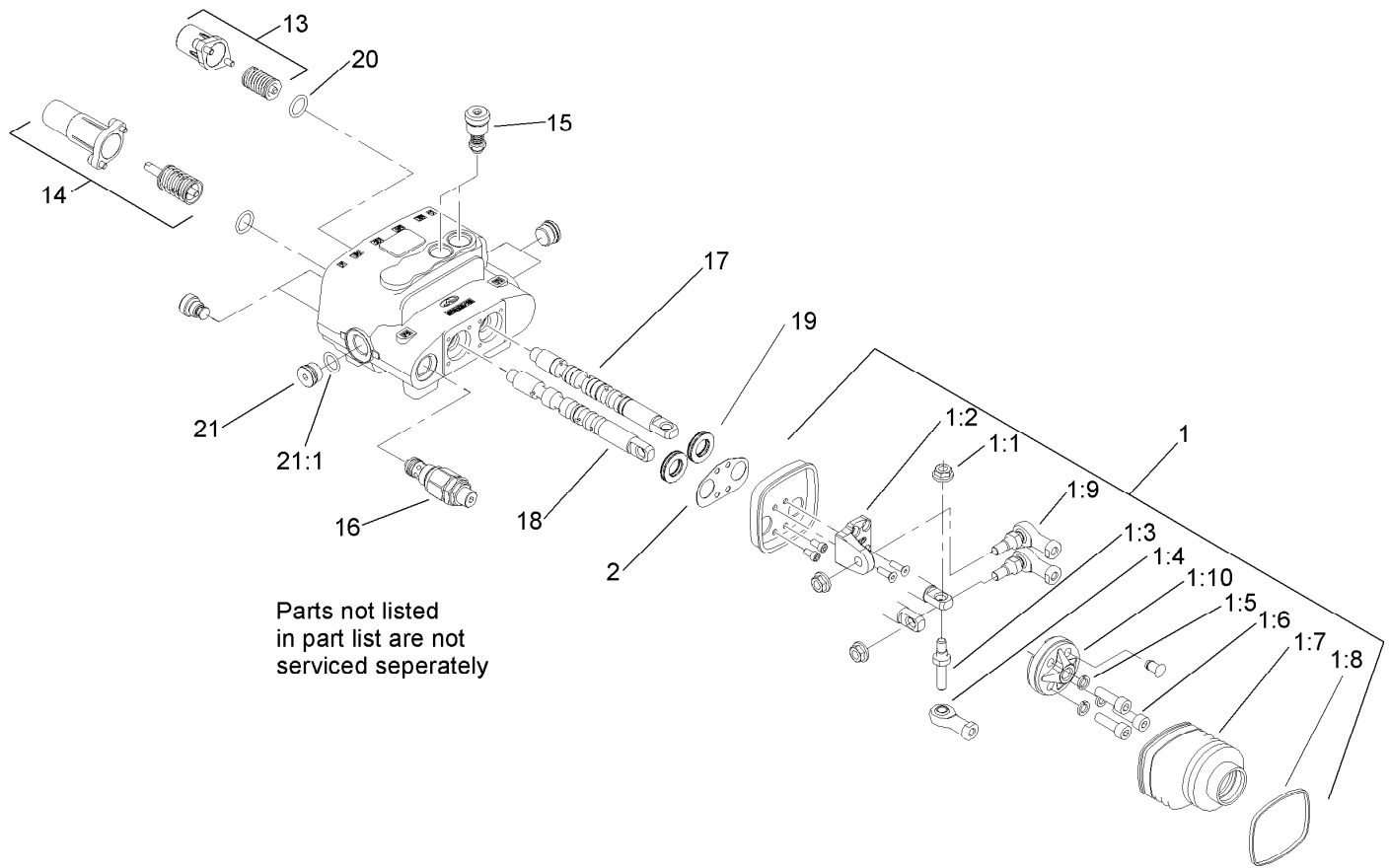
Ref.	Part Number	Qty.	Description
21	106-9315	1	Tube-HYD
22	106-9313	1	Tube-HYD
23	106-9312	1	Tube-HYD
24	106-9314	1	Tube-HYD
25	106-9385	1	Tube-HYD
26	86-5480	1	Nipple-Test
27	354-79	1	Cap-Dust
28	340-71	4	Fitting-Straight, Bulkhead
28:1	237-22	2	O-Ring
29	3296-29	2	Nut-Lock, NI
30	340-70	6	Nut-Lock
31	100-4240	1	Fitting-STR
31:1	237-30	1	O-Ring
31:2	237-81	1	O-Ring
32	92-5821	1	Head-Filter
33	86-3010	2	Filter-Oil
34	340-131	1	Fitting-HYD, 90 DEG
34:1	237-30	1	O-Ring
34:2	237-81	1	O-Ring
35	3253-3	2	Washer-Lock
36	321-4	2	Screw-HH
37	340-127	2	Nut-Bulkhead
38	322-3	3	Screw-HH
39	3253-4	3	Washer-Lock
40	340-68	2	Fitting-Tee, Bulkhead
40:1	237-22	3	O-Ring
41	106-9316	1	Tube-HYD
42	106-9317	1	Tube-HYD



Principal Hydraulic Assembly (continued)

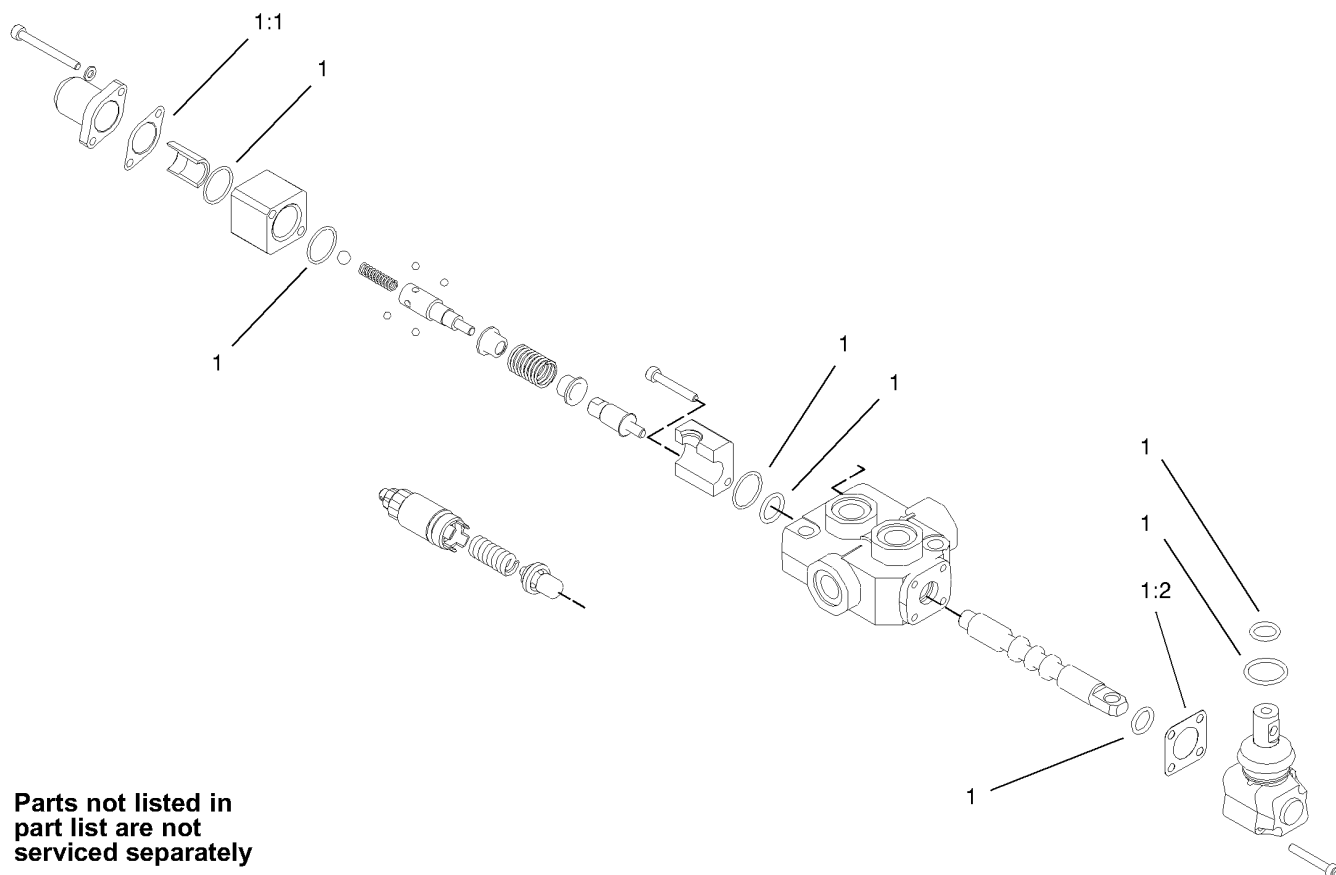
Ref.	Part Number	Qty.	Description
43	106-9387	1	HYD Tube ASM
43:1	237-22	1	O-Ring
44	3256-16	1	Washer-Flat

Ref.	Part Number	Qty.	Description
45	3296-42	1	Nut-Lock, NI
46	100-4246	1	Auxiliary Lever ASM



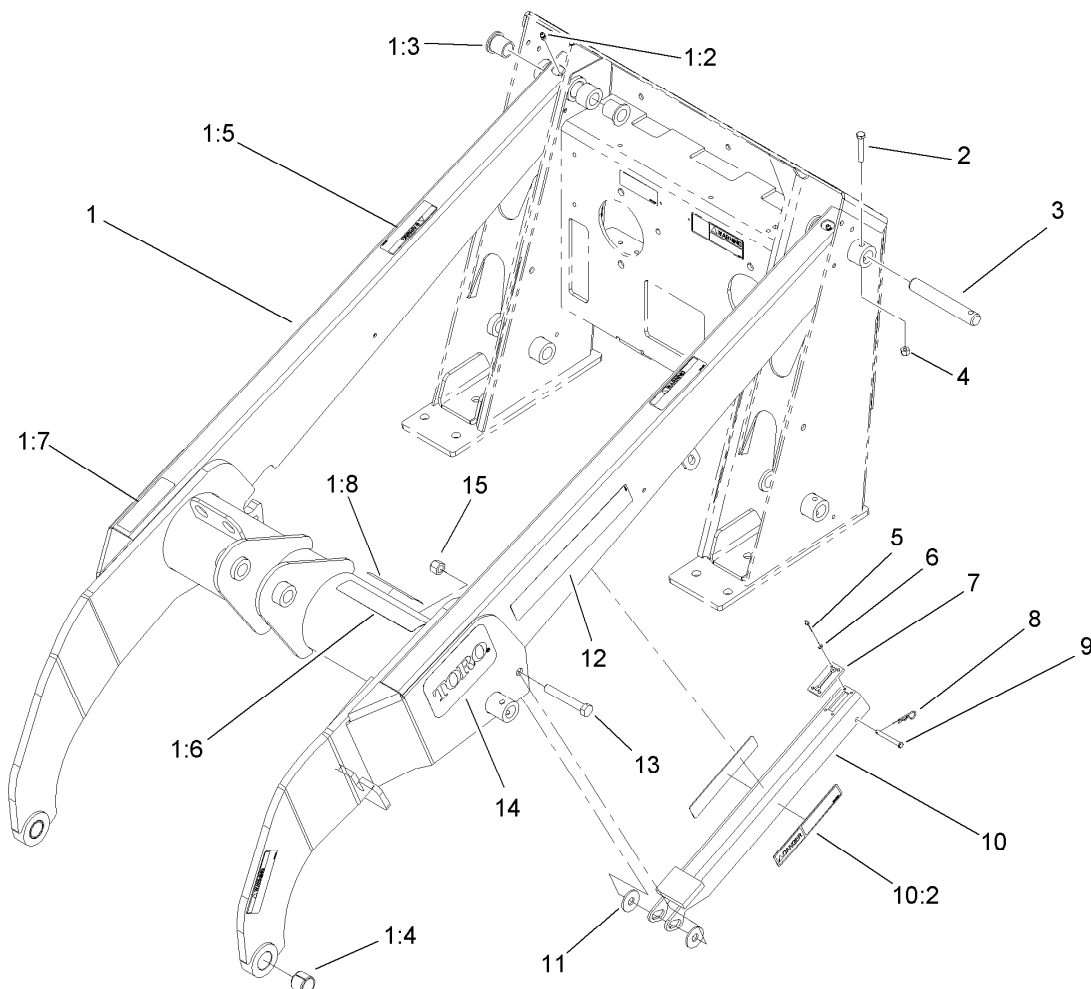
Two Spool Valve Assembly No. 106-9307

Ref.	Part Number	Qty.	Description
1	106-7724	1	Joystick Kit
1:1	98-0668	3	Nut
1:2	106-7726	1	Pivot-Joystick
1:3	106-7727	1	Pin-Joystick
1:4	106-7728	1	End-Rod
1:5	42-9850	3	Washer-Lock, Spring
1:6	98-5828	3	Screw-HSH
1:7	106-7729	1	Bellow-Rubber
1:8	3290-379	1	Tie-Cable
1:9	106-7730	2	Joint-Joystick
1:10	106-7731	1	Holder-Articulated
2	106-7725	1	Seal-Joystick
13	106-7732	1	Valve Spring Kit
14	106-7733	1	Detent Spring Kit
15	106-7734	2	Valve-Relief
16	106-7735	1	Valve-Relief, Main
17	106-7736	1	Spool-Valve
18	106-7737	1	Spool-Valve
19	106-7738	2	Seal-Valve, Spool
20	106-7719	2	Seal-Valve
21	353-988	3	Plug-Hex
21:1	237-79	1	O-Ring



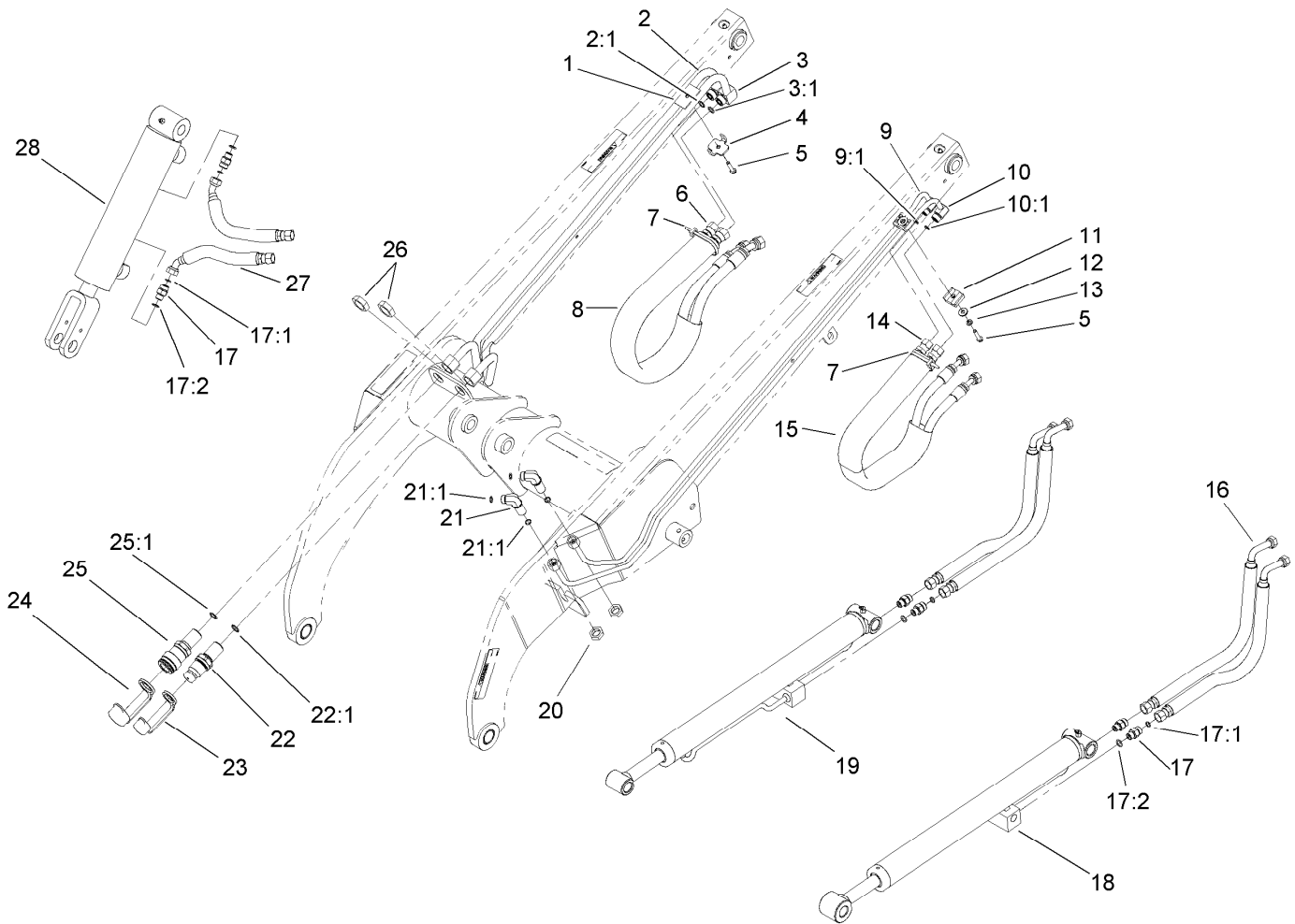
One Spool Valve Assembly No. 104-2831

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-4391	1	Seal Kit
1:1	99-3074	1	Gasket
1:2	99-3075	3	Gasket



Loader Arm Assembly

Ref.	Part Number	Qty.	Description
1	108-4638	1	Loader Arm ASM
1:2	302-5	2	Fitting-Grease
1:3	95-3577	4	Bushing
1:4	98-4871	2	Bushing-Tension
1:5	100-8821	4	Decal-Warning, Pinch
1:6	104-9950	1	Decal-Caution
1:7	104-9951	1	Decal-Caution
1:8	100-8822	1	Decal-No Rider
2	322-10	7	Screw-HH
3	104-2849	7	Pin-Locking
4	3296-29	7	Nut-Lock, NI
5	3269-8	4	Rivet-Blind
6	104-5112	4	Washer-Flat
7	98-0083	1	Stop-Rubber
8	3290-250	1	Pin-Cotter
9	283-48	1	Pin-Clevis
10	108-4639	1	Locking Arm ASM
10:2	104-9954	2	Decal-Danger
11	68-1440	2	Washer-Rubber
12	108-4615	2	Decal
13	325-14	1	Screw-HH
14	105-1217	2	Decal
15	3296-23	1	Nut-Lock, NI

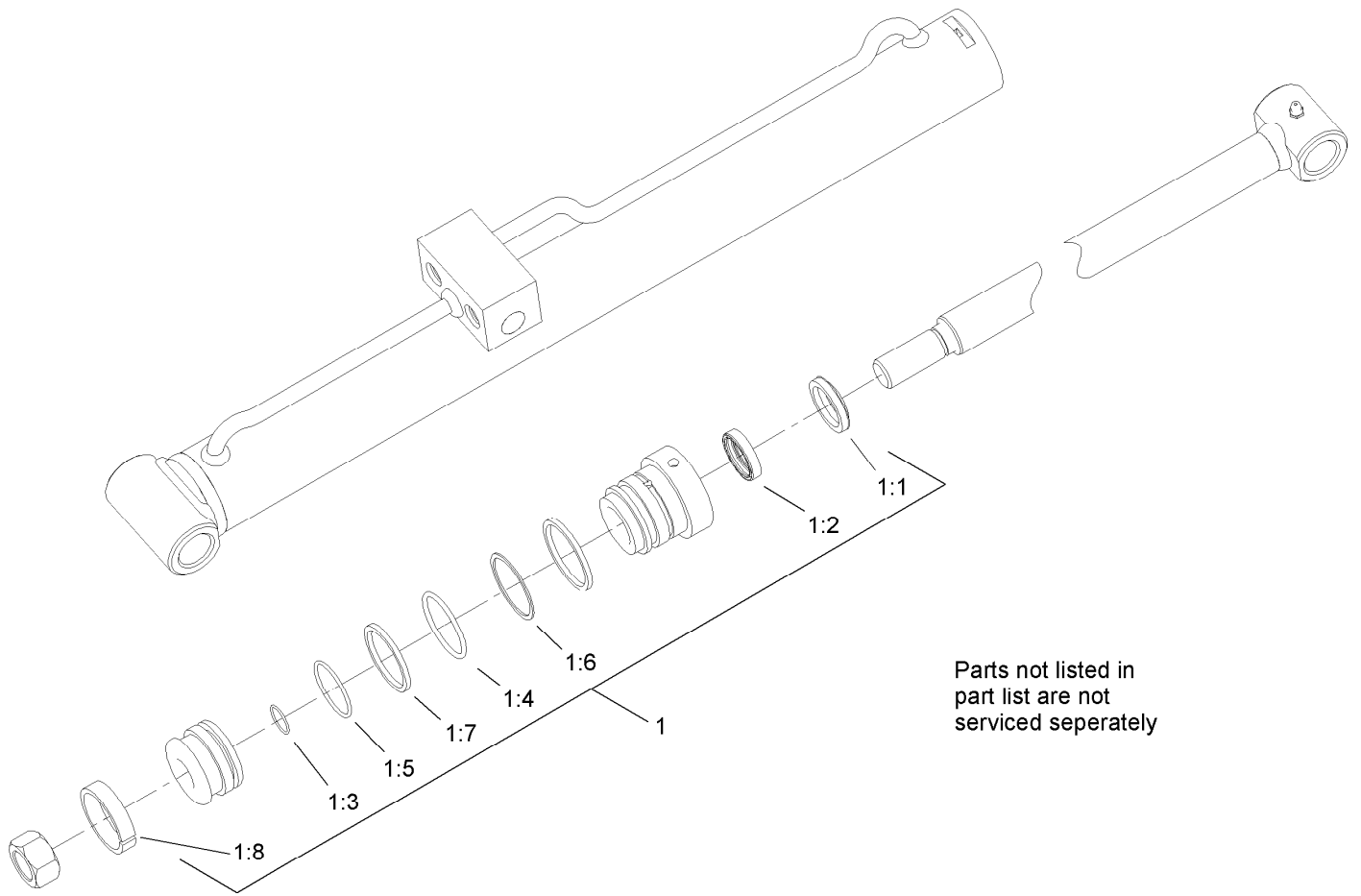


Loader Arm Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	106-9366	2	Spacer-Hardline
2	106-9362	1	HYD Tube ASM
2:1	237-30	1	O-Ring
3	106-9363	1	HYD Tube ASM
3:1	237-30	1	O-Ring
4	98-0237	2	Plate-Clamp, Tube
5	32144-110	3	Screw-HWH
6	98-0242	2	Hose-HYD
7	3290-378	2	Tie-Cable
8	100-6128	1	Sleeve-Protective
9	106-9364	1	HYD Tube ASM
9:1	237-22	1	O-Ring
10	106-9365	1	HYD Tube ASM
10:1	237-22	1	O-Ring
11	56-7973	2	Clamp-Tube
12	3256-2	1	Washer-Flat
13	3253-3	1	Washer-Lock
14	98-0213	2	Hose-HYD
15	100-6127	1	Sleeve-Protective
16	98-0216	4	Hose-HYD

Ref.	Part Number	Qty.	Description
17	340-2	6	Fitting-Straight
17:1	237-22	1	O-Ring
17:2	237-42	1	O-Ring
18	104-6267	1	LH Lift Cylinder ASM
19	104-6269	1	RH Lift Cylinder ASM
20	340-70	2	Nut-Lock
21	340-154	2	Union-Bulkhead
21:1	237-22	2	O-Ring
22	105-8395	1	Bulkhead Nipple ASM
22:1	237-65	1	O-Ring
22:2	100-6120	1	Seal Kit ●
23	100-8815	1	Cap-Dust, Nipple
24	100-8816	1	Cap-Dust, Coupler
25	105-8394	1	Bulkhead Coupler ASM
25:1	237-65	1	O-Ring
25:2	105-8396	1	Seal Kit ●
26	340-74	2	Nut-Lock, Bulkhead
27	98-0207	2	Hose-HYD
28	105-8370	1	Tilt Cylinder ASM

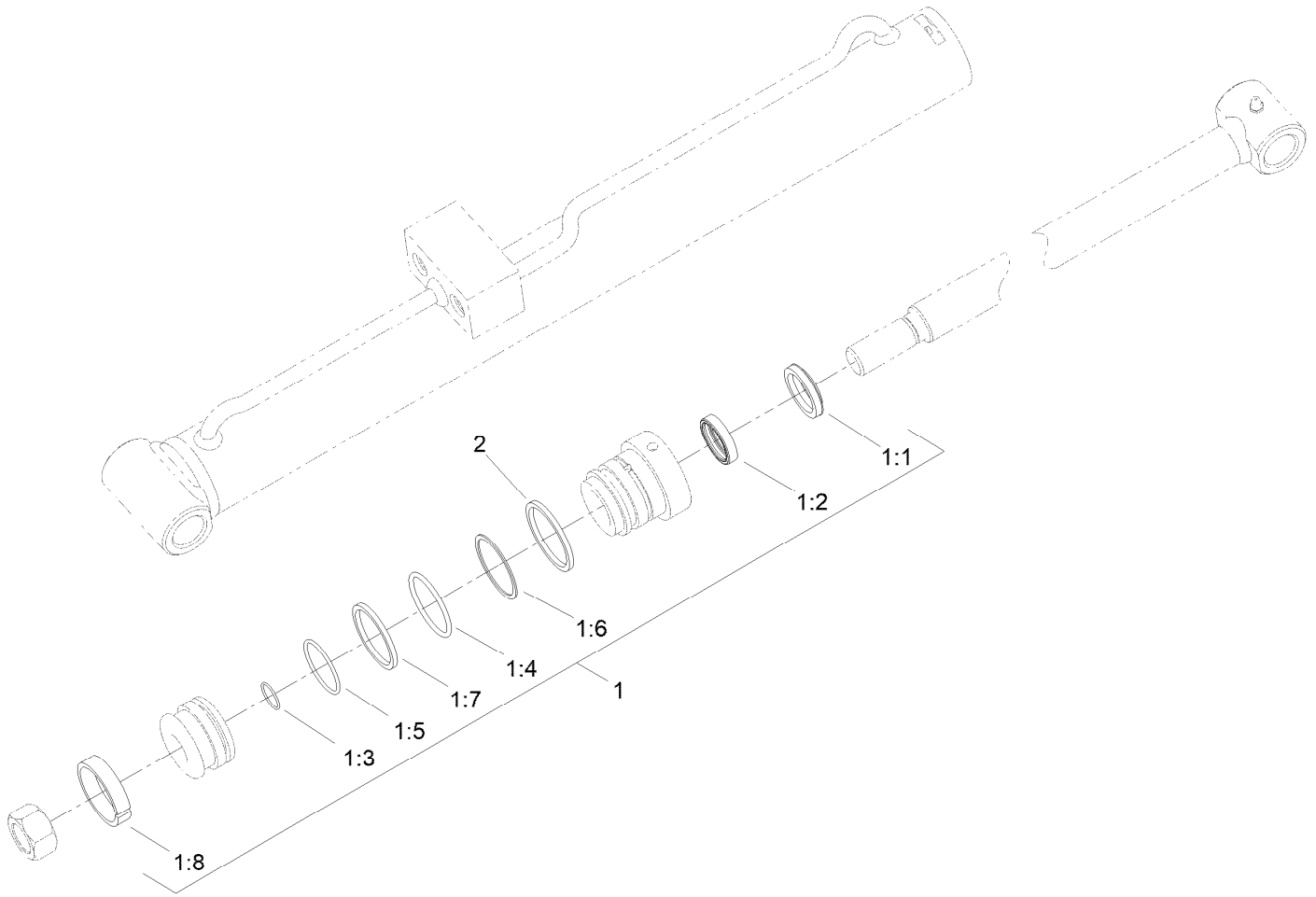
● Not illustrated



Left Hand Hydraulic Lift Cylinder Assembly No. 104-6267

Ref.	Part Number	Qty.	Description
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●

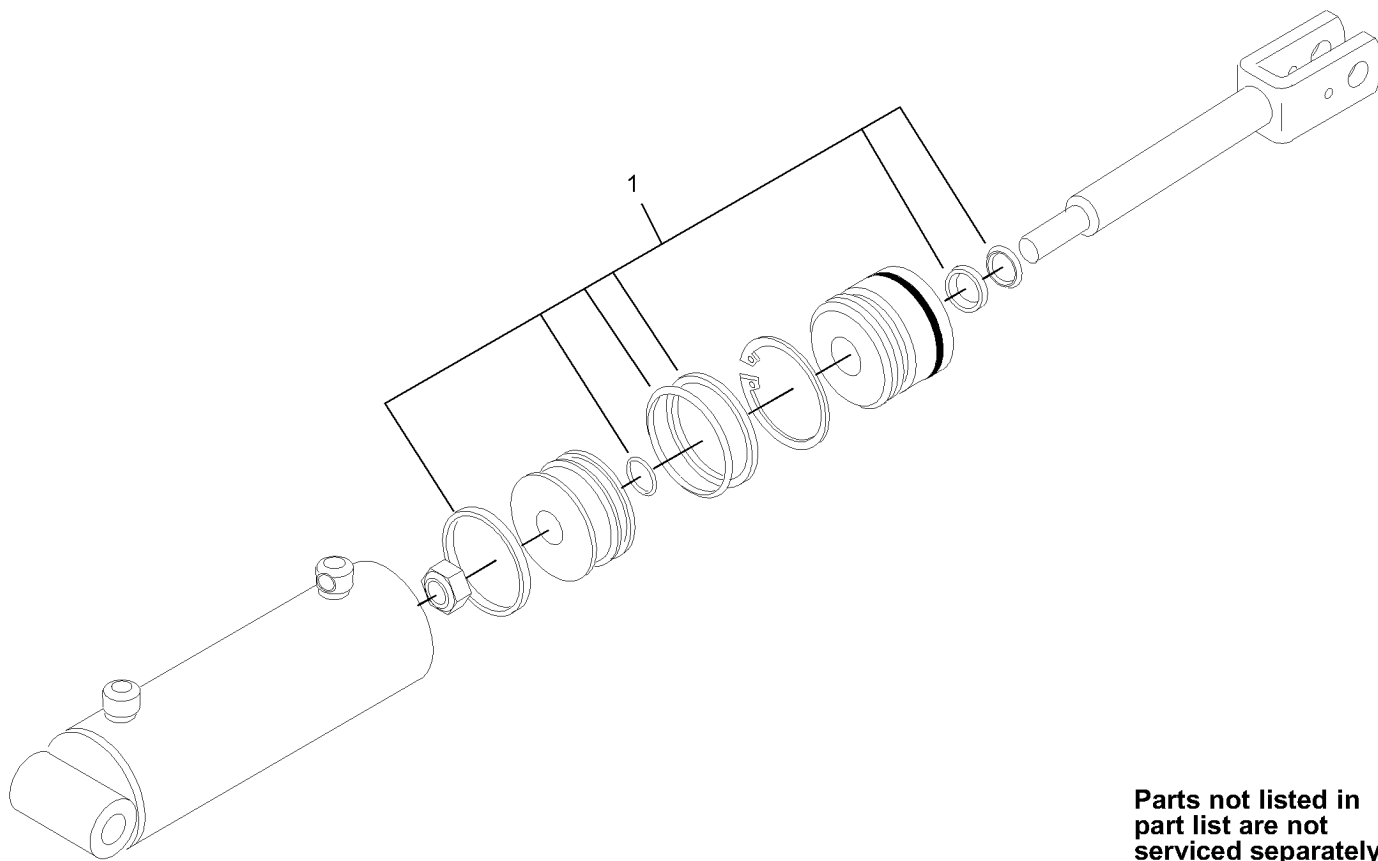
● Not serviced separately



Right Hand Hydraulic Lift Cylinder Assembly No. 104-6269

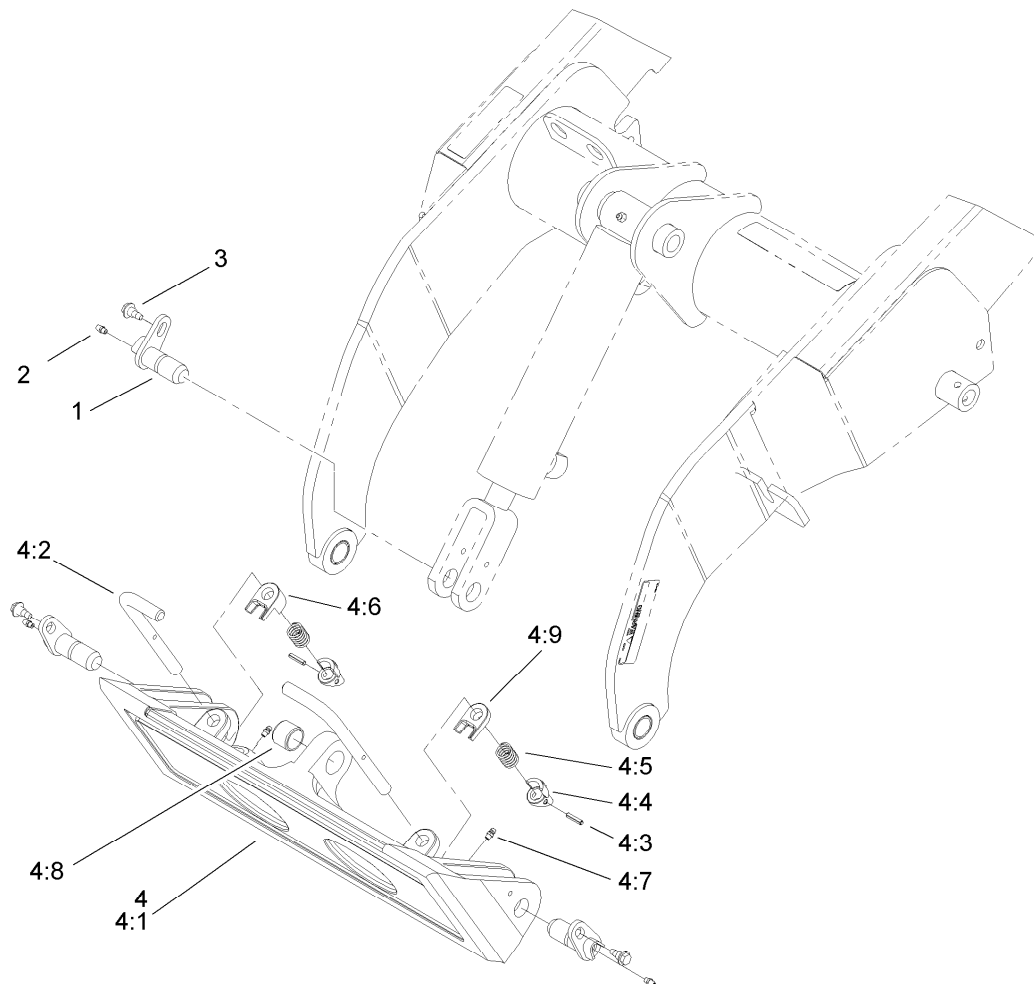
Ref.	Part Number	Qty.	Description
1	104-6268	1	Seal Kit
1:1		1	Wiper ●
1:2		1	Seal ASM ●
1:3		1	Seal-Dust ●
1:4		1	Seal-Dust ●
1:5		1	Seal-Dust ●
1:6		1	Back-Up ●
1:7		1	Seal ASM ●
1:8		1	Ring-Wear ●
2	161-7281	1	Ring - Retaining

● Not serviced separately



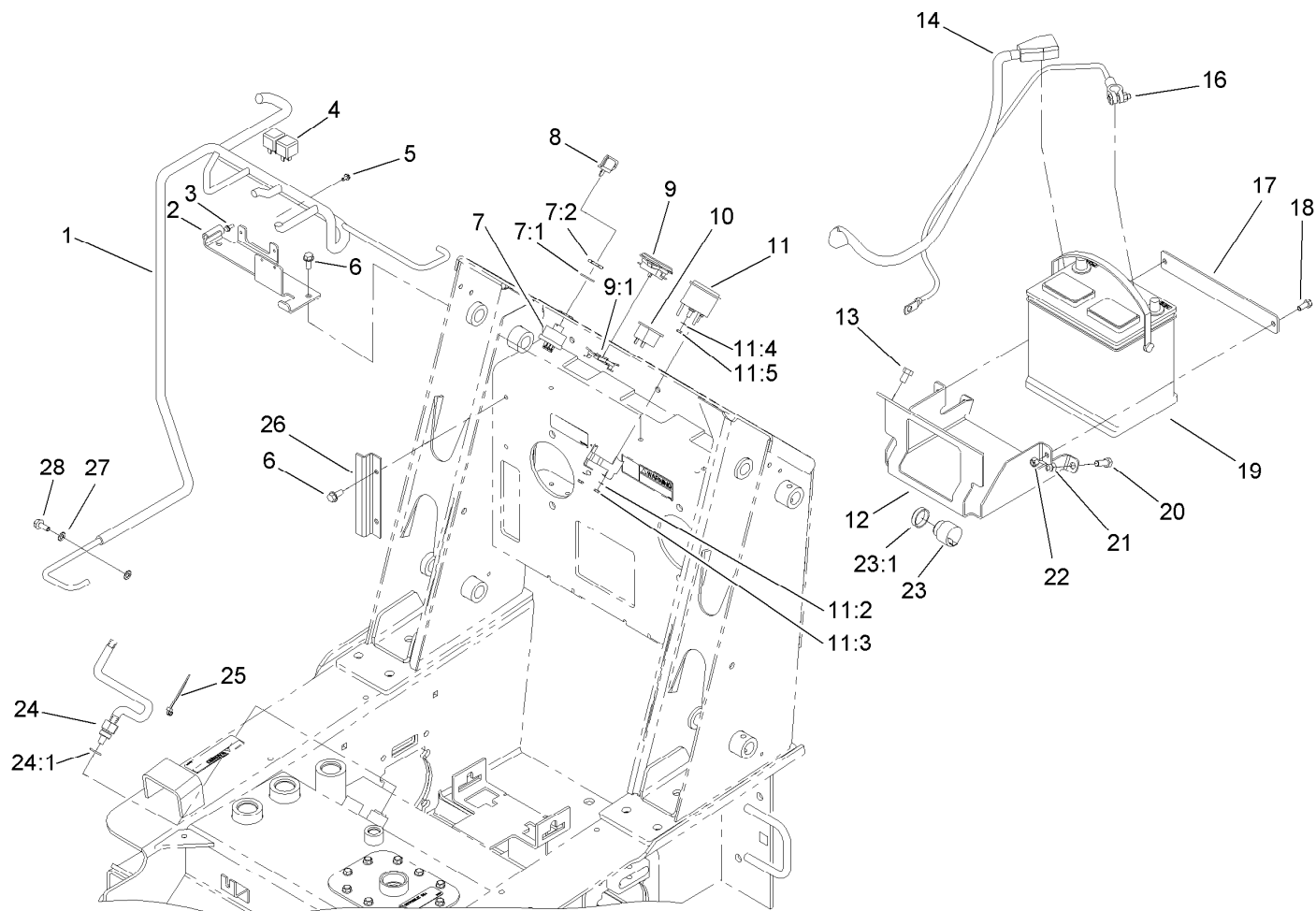
Hydraulic Cylinder Assembly No. 105-8370

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-7567	1	Seal Kit



Quick Attach Assembly

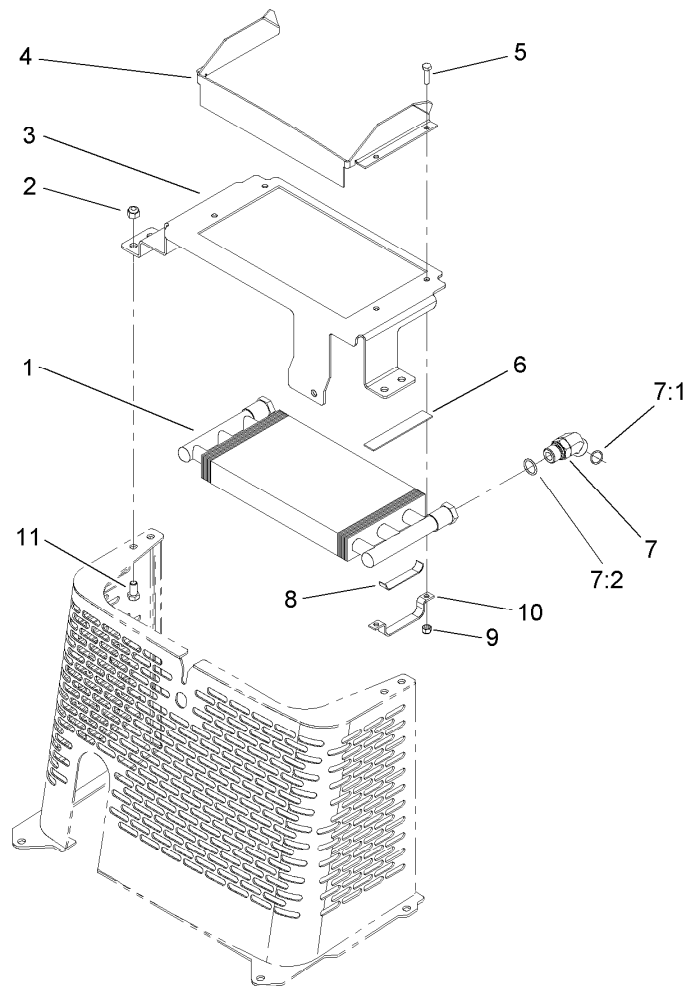
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-1414	3	Pin-Pivot
2	302-5	3	Fitting-Grease
3	99-5105	3	Screw-Shoulder
4	105-8364	1	Quick Attach ASM
4:1	105-0245-03	1	Mount-Attach, Quick
4:2	105-8367	2	Pin-Locking
4:3	3285-1	2	Pin-Grooved
4:4	105-0246	2	Cam
4:5	98-4694	2	Spring-Compression
4:6	104-5909	1	Stop-RH
4:7	302-5	2	Fitting-Grease
4:8	98-4871	1	Bushing-Tension
4:9	104-5903	1	Stop-LH



Electrical System Assembly

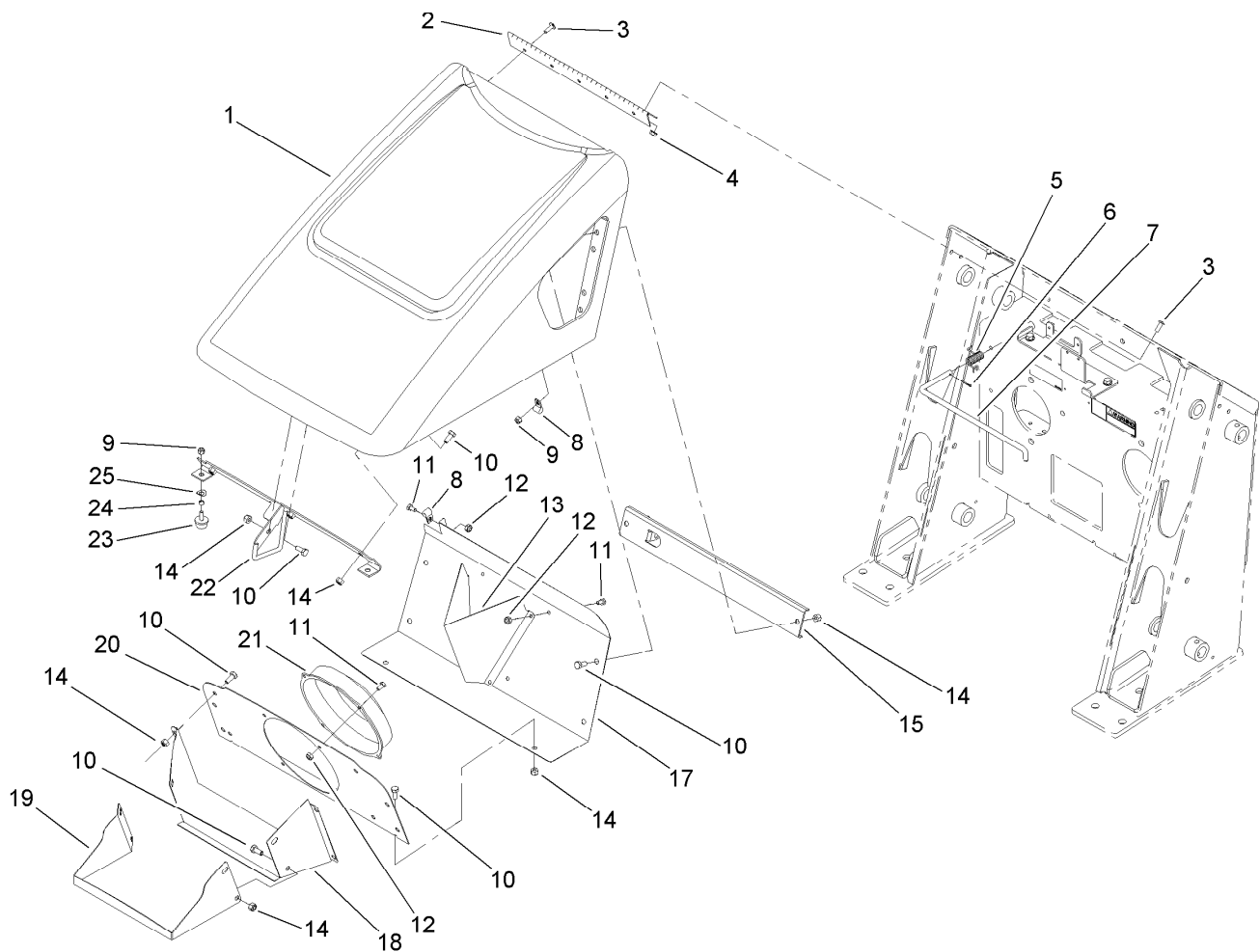
Ref.	Part Number	Qty.	Description
1	106-5744	1	Harness-Wire
2	106-2558-03	1	Fuse/Relay Bracket ASM
3	32144-112	2	Screw-HWH
4	98-7249	2	Relay
5	104-2065	2	Screw-HWH
6	32144-70	4	Screw-HWHTF
7	88-9830	1	Key Switch ASM
7:1	3254-5	1	Washer-Lock
7:2	218-461	1	Nut-HH
8	63-8360	3	Key-Ignition
9	104-7427	1	Inductive Hourmeter ASM
9:1	104-4234	1	Clip-Mounting
10	104-2839	1	Light-Temp, Oil
11	66-2940	1	Gauge-Fuel
11:2	3254-1	2	Washer-Lock, Int
11:3	3217-27	2	Nut-Hex
11:4	3255-24	3	Washer-Lock / EXT
11:5	3217-16	3	Nut-Hex

Ref.	Part Number	Qty.	Description
12	106-9390-01	1	Tray-Mounting, Battery
13	32144-69	2	Screw-HWHTF
14	106-5707	1	Cable-Battery, Positive
16	106-5708	1	Cable-Battery, Negative
17	105-0371-01	1	Clamp-Battery
18	322-3	2	Screw-HH
19	104-9979	1	Battery
20	323-6	2	Screw-HH
21	3296-39	2	Nut-Lock, NI
22	3296-29	2	Nut-Lock, NI
23	80-9330	1	Audio Alarm ASM
23:1	104-5107	1	Nut-Plastic, Knurled
24	98-2765	1	Switch-Temperature
24:1	237-79	1	O-Ring
25	3290-381	3	Tie-Cable
26	100-6117-01	1	Shield-Wiring
27	3255-8	2	Washer-Lock
28	33104-020	1	Screw-HHF



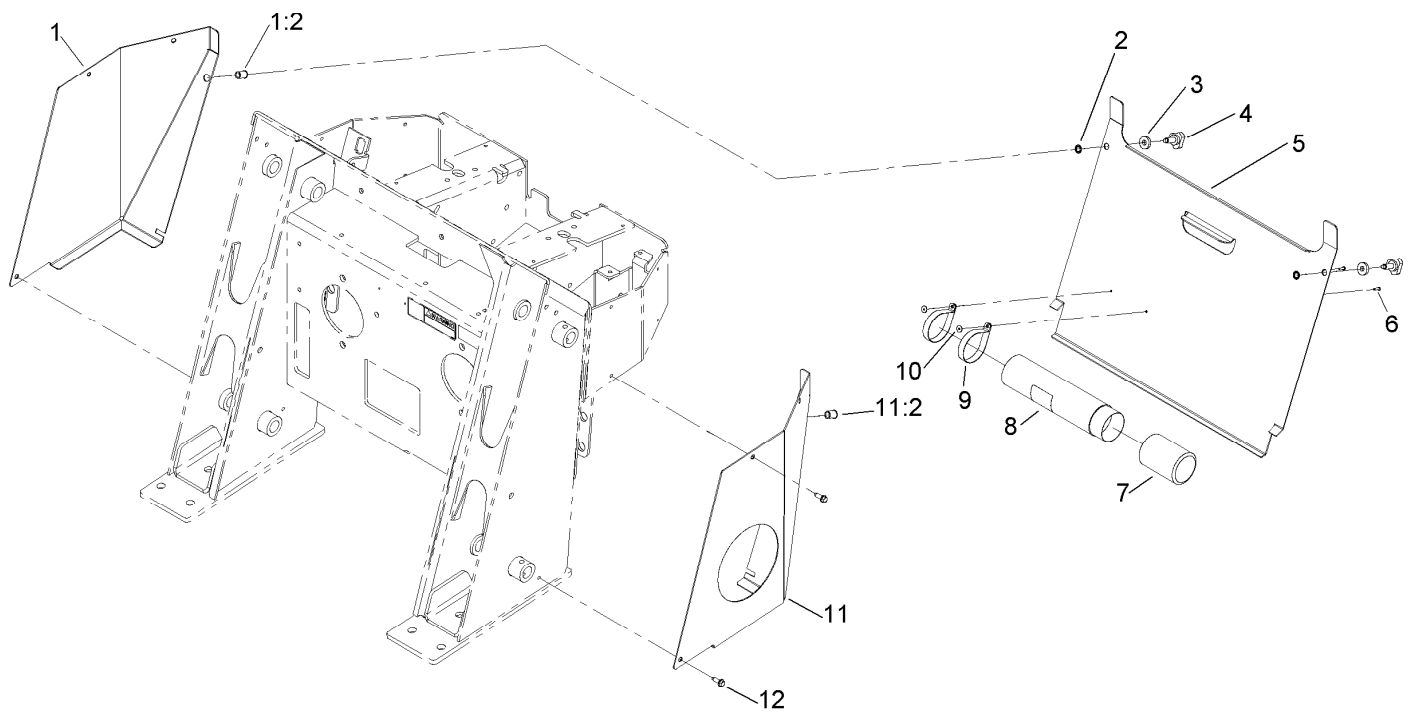
Hydraulic Oil Cooler Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-0352	1	Exchanger-Heat
2	3296-39	4	Nut-Lock, NI
3	108-4681-03	1	Bracket-Mounting, Cooler
4	104-2802-03	1	Shield-Cooler
5	321-6	4	Screw-HH
6	94-9566	2	Pad-Footrest
7	340-14	2	Fitting-HYD, 45 DEG
7:1	237-65	1	O-Ring
7:2	237-80	1	O-Ring
8	104-2816	2	Pad-Support
9	3296-42	4	Nut-Lock, NI
10	104-2803	2	Support-Cooler
11	323-4	4	Screw-HH



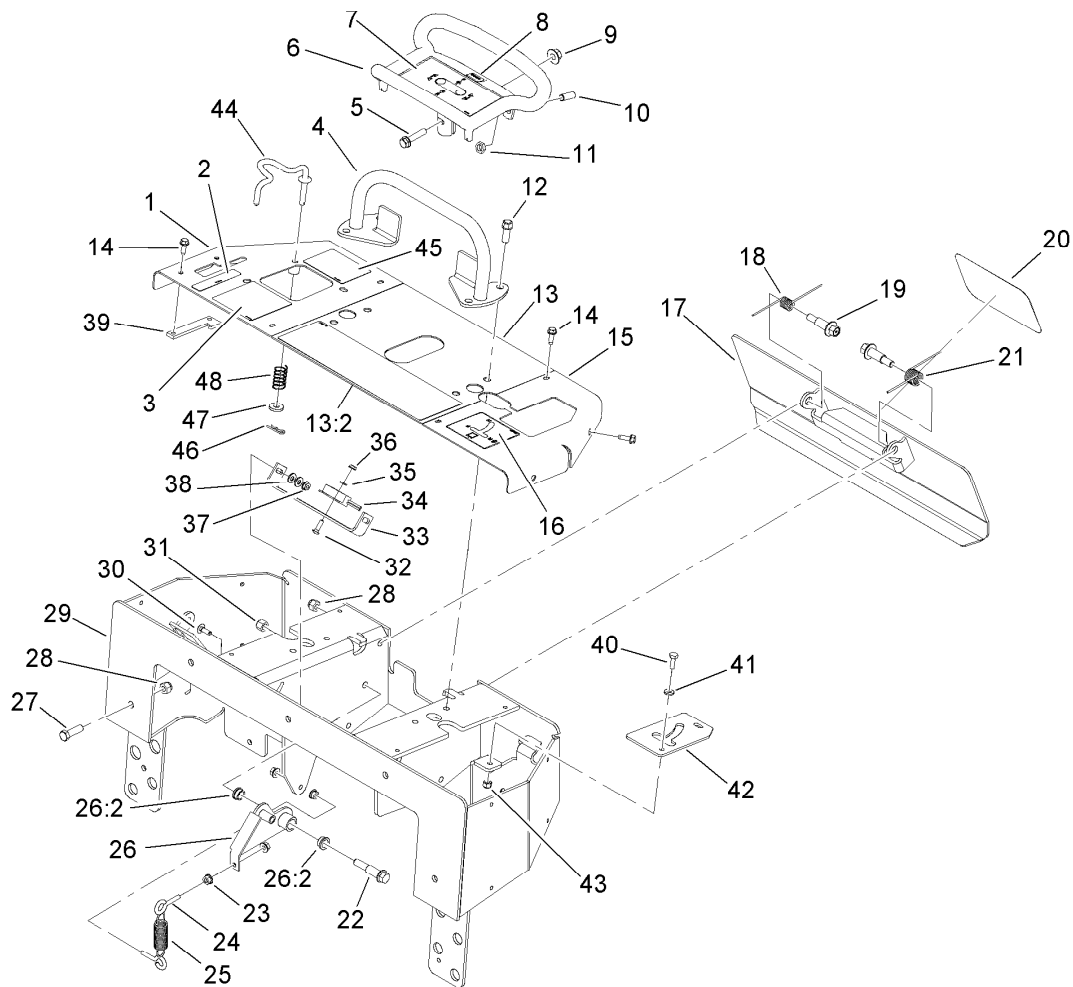
Hood Assembly

Ref.	Part Number	Qty.	Description
1	106-2590	1	Engine Hood ASM
2	100-1284	1	Hinge-Hood
3	9114604	9	Screw-Head, Truss
4	32128-33	4	Nut-HF
5	106-2584	1	Spring-Torsion
6	3272-6	1	Pin-Cotter
7	106-2554	1	Rod-Support, Hood
8	2412-91	2	Clamp
9	3296-42	7	Nut-Lock, NI
10	322-3	22	Screw-HH
11	321-2	9	Screw-HH
12	3296-16	9	Nut-Lock, NI
13	104-2811-03	1	Baffle-Fan
14	3296-29	22	Nut-Lock, NI
15	106-2555-03	1	Bracket-Support, Hood
17	106-2596-03	1	Bracket-Fan, Back
18	106-2597-03	1	Shroud-Fan
19	104-2813-03	1	Shroud-Fan, Front
20	106-2595-03	1	Bracket-Baffle, Fan
21	104-2809	1	Fan
22	106-5717-03	1	Rod Latch ASM
23	1-523420	2	Bumper
24	106-9308	2	Spacer
25	3290-301	2	Washer-Spring



Rear Access Cover Assembly

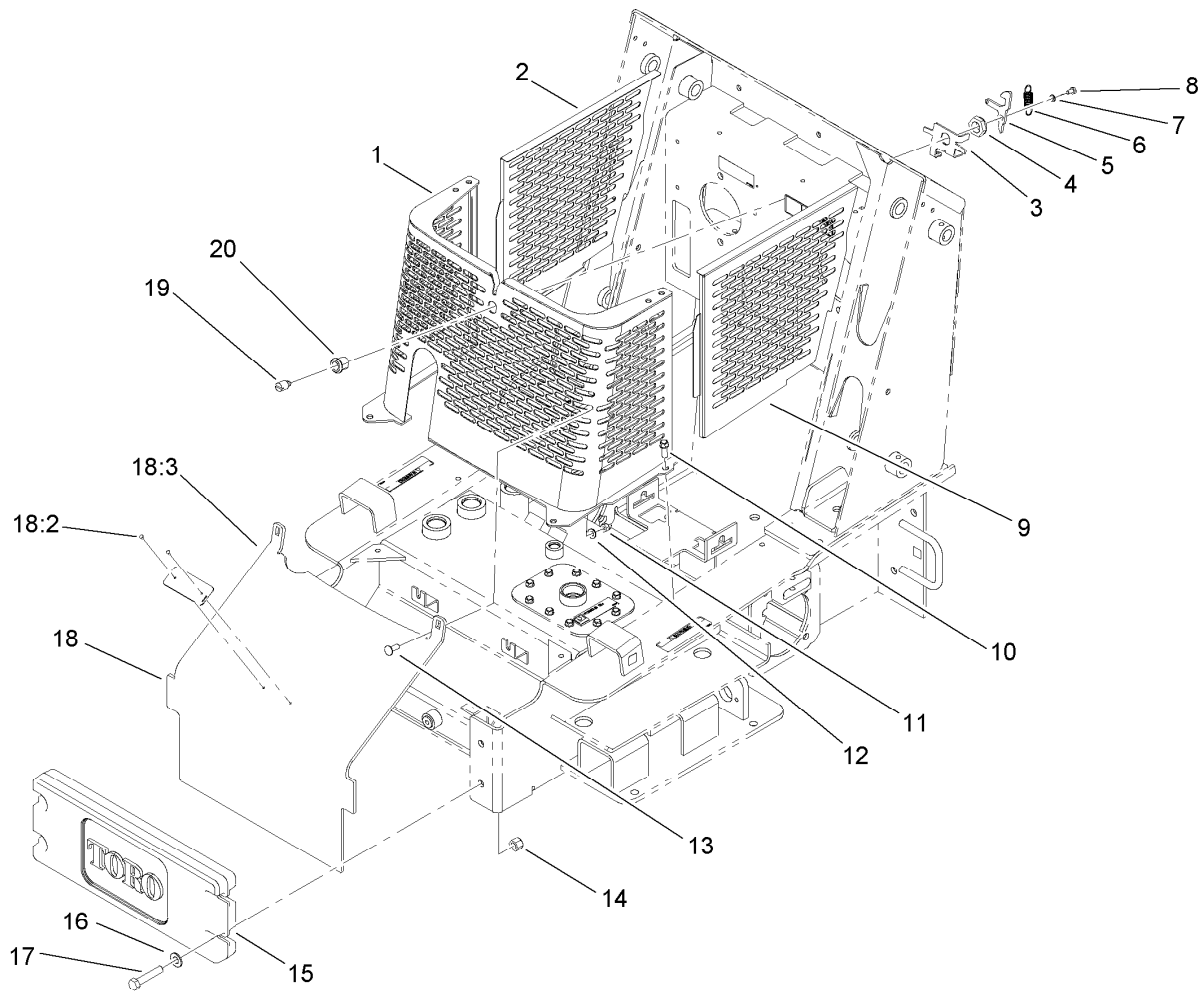
Ref.	Part Number	Qty.	Description
1	106-9342	1	RH Rear Cover Support ASM
1:2	32148-9	1	Nut-Clinch
2	32151-72	2	Ring-Retaining
3	106-0565	2	Washer-Rubber
4	95-9648	2	Knob
5	106-9339-01	1	Cover-Access, Rear
6	3269-17	2	Rivet-Pop
7	104-7048	1	Cap-Housing
8	104-7050	1	Tube-Manual
9	2412-120	2	Clamp-R
10	3269-10	2	Washer-Back
11	106-9343	1	LH Rear Cover Support ASM
11:2	32148-9	1	Nut-Clinch
12	32144-44	6	Screw-HWH, Thread Roll



Control Panel Assembly

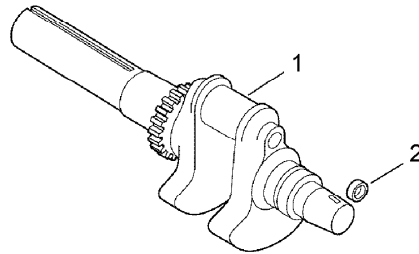
Ref.	Part Number	Qty.	Description
1	110-0097-01	1	RH Panel ASM
2	104-9958	1	Decal-Brake
3	104-9953	1	Decal-Loader
4	106-7715	1	Bar-Reference
5	3234-18	1	Screw-HHF
6	106-7614-03	1	Handle-Control
7	108-4634	1	Decal-Traction
8	98-1459	1	Decal
9	32128-43	1	Nut-Flange
10	3247-6	2	Screw-Set
11	3218-3	2	Nut-Jam
12	95-1726	4	Screw-Taptite
13	108-4643	1	Center Panel ASM
13:2	104-9957	1	Decal-Danger
14	32144-44	10	Screw-HWH, Thread Roll
15	98-8428-01	1	Panel-LH
16	108-4636	1	Decal-Power, Auxiliary
17	98-8417-03	1	Reverse Plate ASM
18	98-8425	1	Spring-Torsion, LH
19	62-1330	2	Bolt-Shoulder
20	105-1217	1	Decal
21	98-8424	1	Spring-Torsion, RH
22	66-0560	1	Bolt-Shoulder
23	32128-32	4	Nut-HHF
24	71-2870	2	Bolt-Eye
25	105-1210	1	Spring-Extension

Ref.	Part Number	Qty.	Description
26	100-4203	1	Neutral Centering Lever ASM
26:2	256-156	2	Bushing-Flange
27	323-7	5	Screw-HH
28	3296-39	7	Nut-Lock, NI
29	106-9368-01	1	Control Panel ASM
30	3229-1	2	Screw-CARR
31	3296-6	1	Nut-Lock
32	3229-20	2	Screw-CARR
33	100-1263	1	Plate-Switch
34	100-1270	1	Switch-Proximity
35	3256-51	2	Washer-Flat
36	32149-7	2	Nut-Keps
37	32149-2	2	Nut-Keps
38	3256-22	4	Washer-Flat
39	108-4682-01	1	Plate-Locking, Brake
40	321-4	2	Screw-HH
41	3256-16	2	Washer-Flat
42	108-4685-01	1	Plate-Stop
43	3296-42	2	Nut-Lock, NI
44	104-2833	1	Rod-Interlock
45	104-9977	1	Decal-Interlock
46	3290-307	1	Pin-Cotter
47	88-7200	1	Washer-Flat
48	85-6750	1	Spring-Control



Grill Assembly

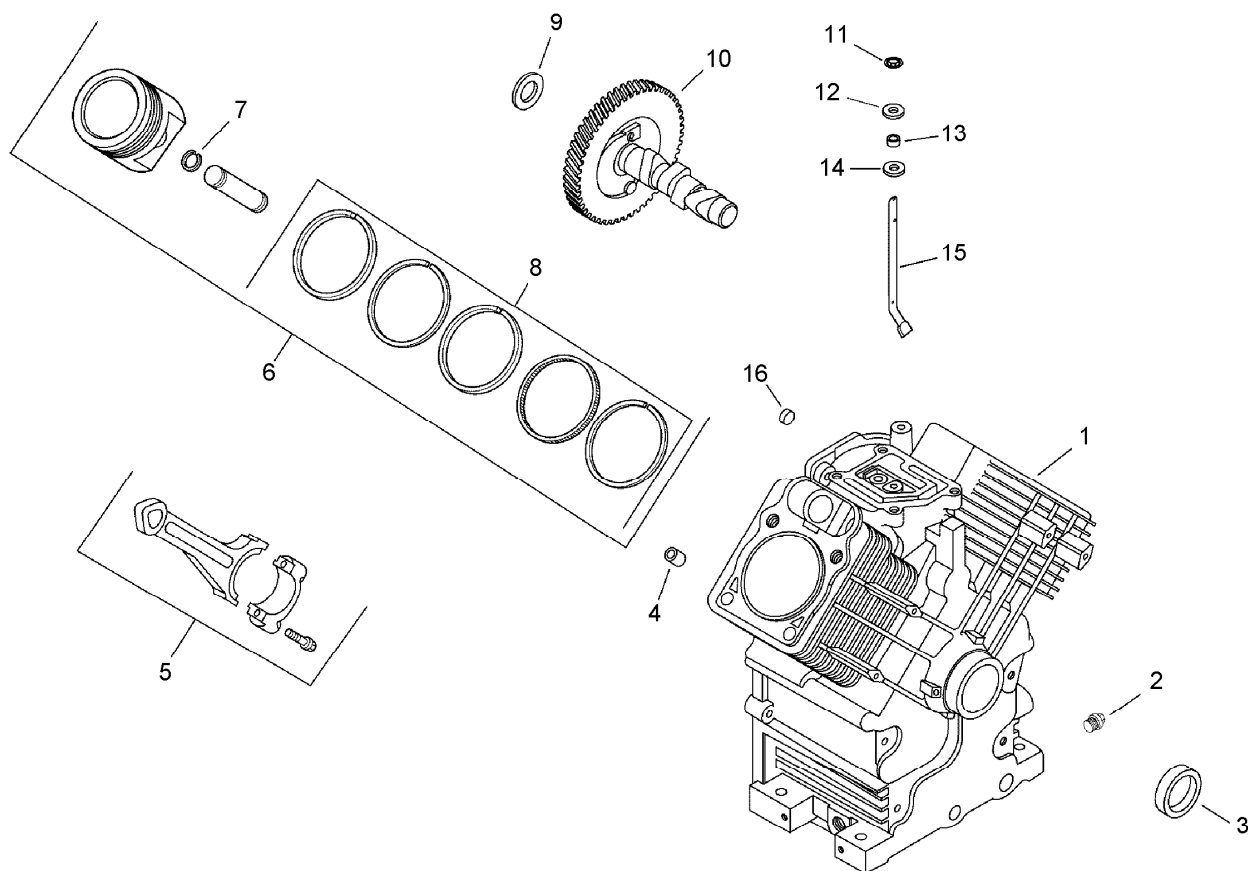
Ref.	Part Number	Qty.	Description
1	106-5721-03	1	Grill ASM
2	106-5727-03	1	Panel-Side, RH
3	106-5729-03	1	Bracket-Latch
4	3296-60	1	Nut-Lock, NI
5	106-5728	1	Cam-Latch
6	104-0869	1	Spring
7	3253-3	1	Washer-Lock
8	321-2	1	Screw-HH
9	106-5726-03	1	Panel-Side, LH
10	95-1726	4	Screw-Taptite
11	3296-29	2	Nut-Lock, NI
12	3256-23	2	Washer-Plain
13	3230-28	2	Screw-CARR
14	3296-23	4	Nut-Lock, NI
15	99-6166-01	1	Counterweight-Front
16	3256-26	4	Washer-Flat
17	325-10	4	Screw-HH
18	108-4644	1	Heat Shield ASM
18:2	104-9983	1	Plate-Hot Surface
18:3	3269-31	2	Rivet-Pop
19	106-9336	1	Insert-Latch
20	106-9335	1	Housing-Latch



Crankshaft Assembly Kohler CH730-0132

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	24 014 90-S	1	Crankshaft (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

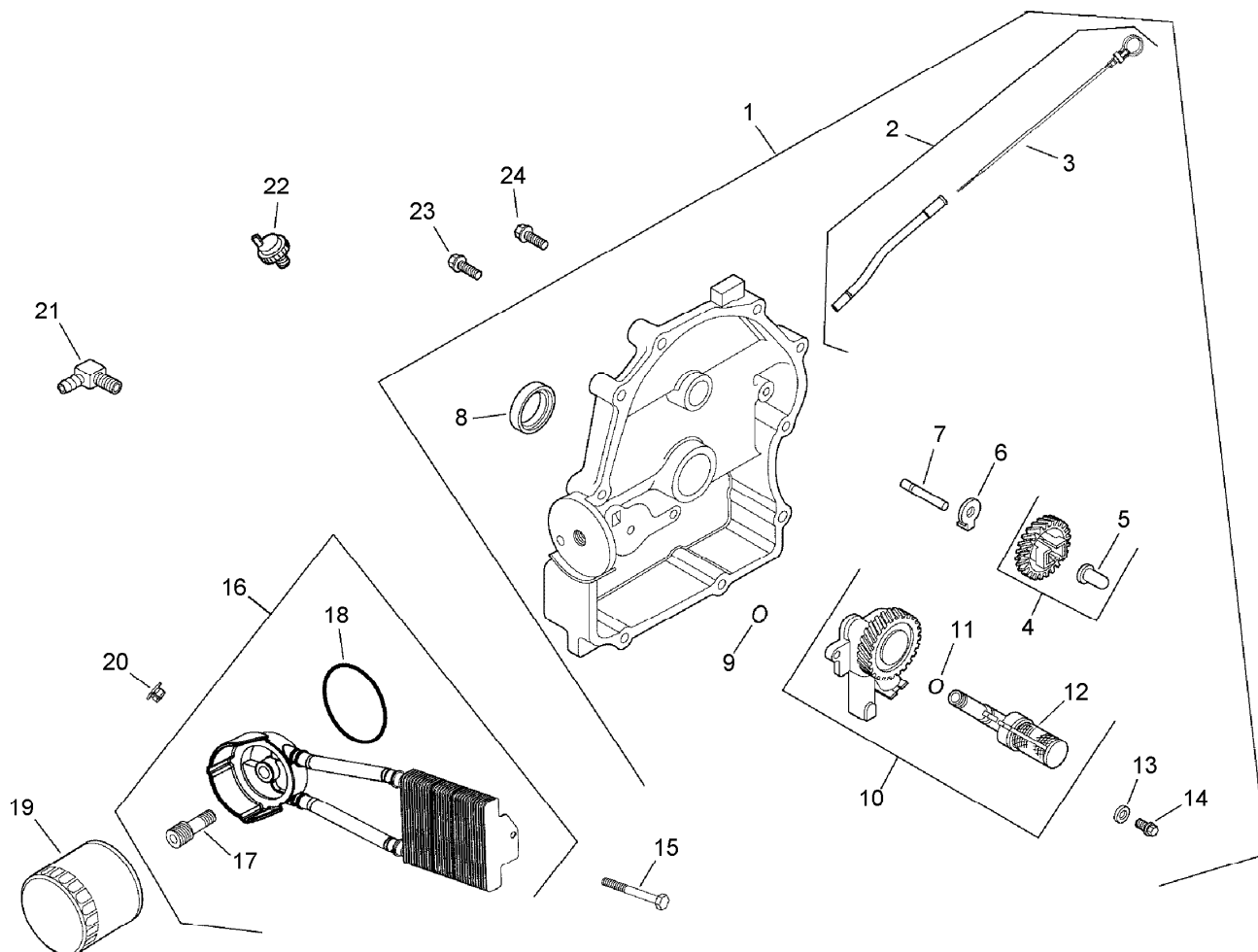


Crankcase Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Crankcase (Use: Miniblock 24 782 32) ● ■	9	12 422 07-S	1	Shim-Camshaft (White .028) ■
2	52 139 02-S	2	Plug-Pipe Head, 3/8 ■	9	12 422 08-S	1	Shim-Camshaft (Blue .03) ■
3	24 032 01-S	1	Seal-Oil ■	9	12 422 10-S	1	Shim-Camshaft (Yellow .034) ■
4	24 380 13-S	6	Pin-Locating ■	9	12 422 11-S	1	Shim-Camshaft (Green .036) ■
5	24 067 13-S	2	Rod-Connecting (Standard) ■	9	12 422 12-S	1	Shim-Camshaft (Gray .038) ■
5	24 067 14-S	2	Rod-Connecting (.25) ■	10	24 012 16-S	1	Camshaft ■
6	24 874 08-S	2	Piston And Ring Set (STD) ■	11	24 018 09-S	1	Retainer-Ring ■
6	24 874 16-S	2	Piston And Ring Set (.08) ■	12	M-931010-S	1	Washer (Top) ■
6	24 874 20-S	2	Piston And Ring Set (.25) ■	13	28 032 09-S	1	Seal-Cross Shaft, Governor ■
6	24 874 21-S	2	Piston And Ring Set (.50) ■	14	24 468 15-S	1	Washer (Bottom) ■
7	24 018 01-S	4	Retainer-Pin, Piston ■	15	24 144 38-S	1	Shaft-Cross, Governor ■
8	24 108 05-S	2	Ring Set (.25) ■	16	52 139 09-S	1	Plug-Cup ■
9	12 422 09-S	1	Shim-Camshaft (Red .032) ■				
9	12 422 13-S	1	Shim-Camshaft (Black .04) ■				

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

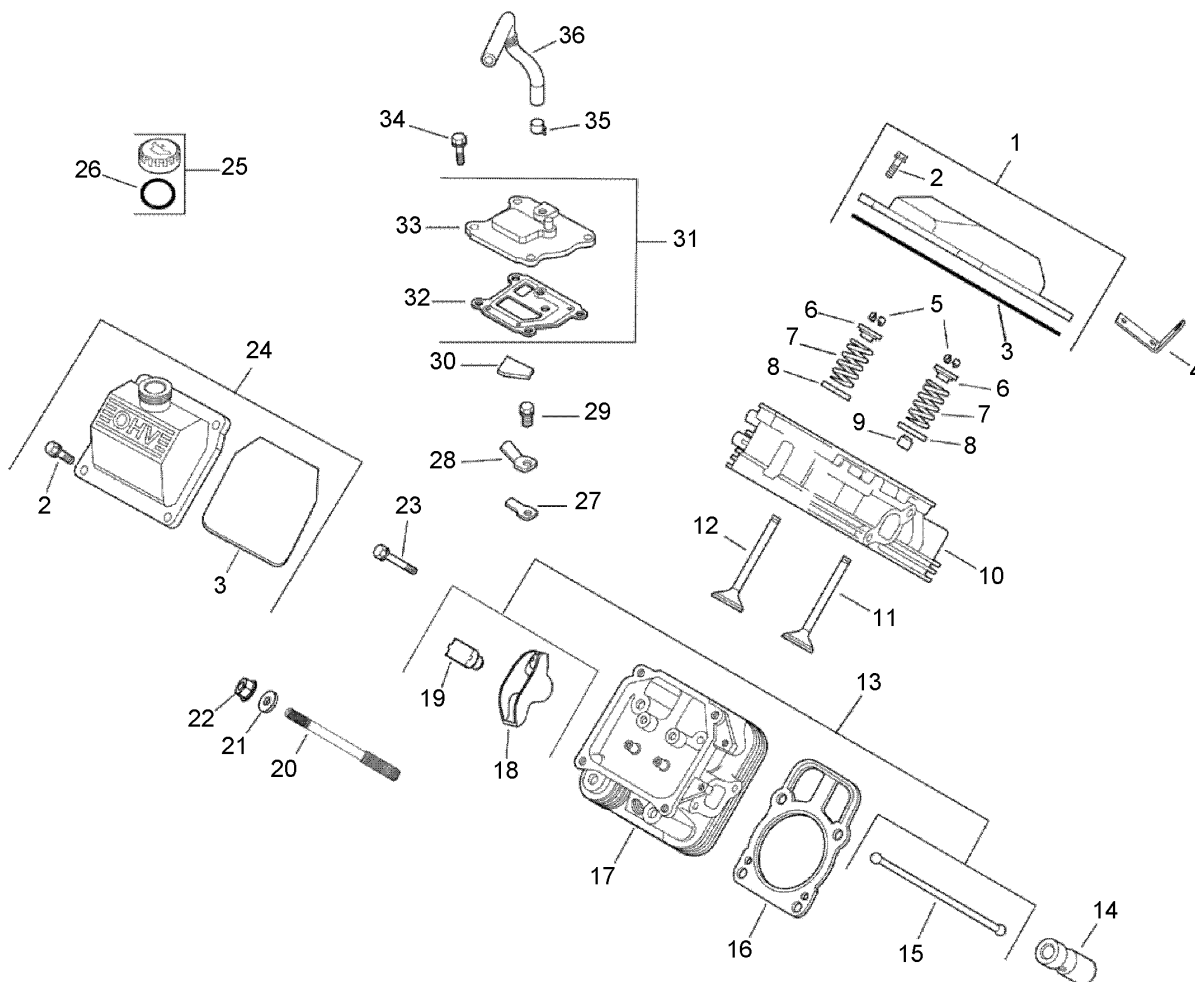


Oil Pan and Lubrication Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 009 92-S	1	Closure Plate ASM (Includes 2-14) ■	13	M-631005-S	2	Washer-Flat (6 MM) ■
2	24 755 121-S	1	Dipstick Tube ASM (Includes 3) ■	14	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ■
3	24 038 10-S	1	Dipstick ■	15	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
4	24 043 12-S	1	Governor Gear Kit (Includes 5) ■	16	54 755 21-S	1	Oil Cooler Kit (Includes 17, 18) ■
5	12 380 01-S	1	Pin-Regulating, Governor ■	17	28 136 01-S	1	Nipple-Filter, Oil ■
6	24 448 02-S	1	Tab-Locking ■	18	24 153 21-S	1	O-Ring ■
7	12 144 02-S	1	Shaft-Gear, Governor ■	19	52 050 02-S	1	Filter-Oil ■
8	52 032 08-S	1	Seal-Oil (P-T-O End) ■	20	24 100 01-S	2	Nut-Plastic ■
9	24 153 08-S	1	O-Ring ■	21	25 155 02-S	1	Connector-Hose, 90 Deg ■
10	24 393 37-S	1	Oil Pump ASM (Includes 11, 12) ■	22	24 099 03-S	1	Switch-Pressure, Oil ■
11	24 153 01-S	1	O-Ring ■	23	24 086 16-S	9	Screw-HF (M8X1.25X45) ■
12	24 381 04-S	1	Tube-Pick Up, Oil ■	24	24 086 17-S	1	Screw-Flange (M8X1.25X45) ■
					24 113 25-S	1	Decal-Cooler, Oil ● ■

● Not illustrated

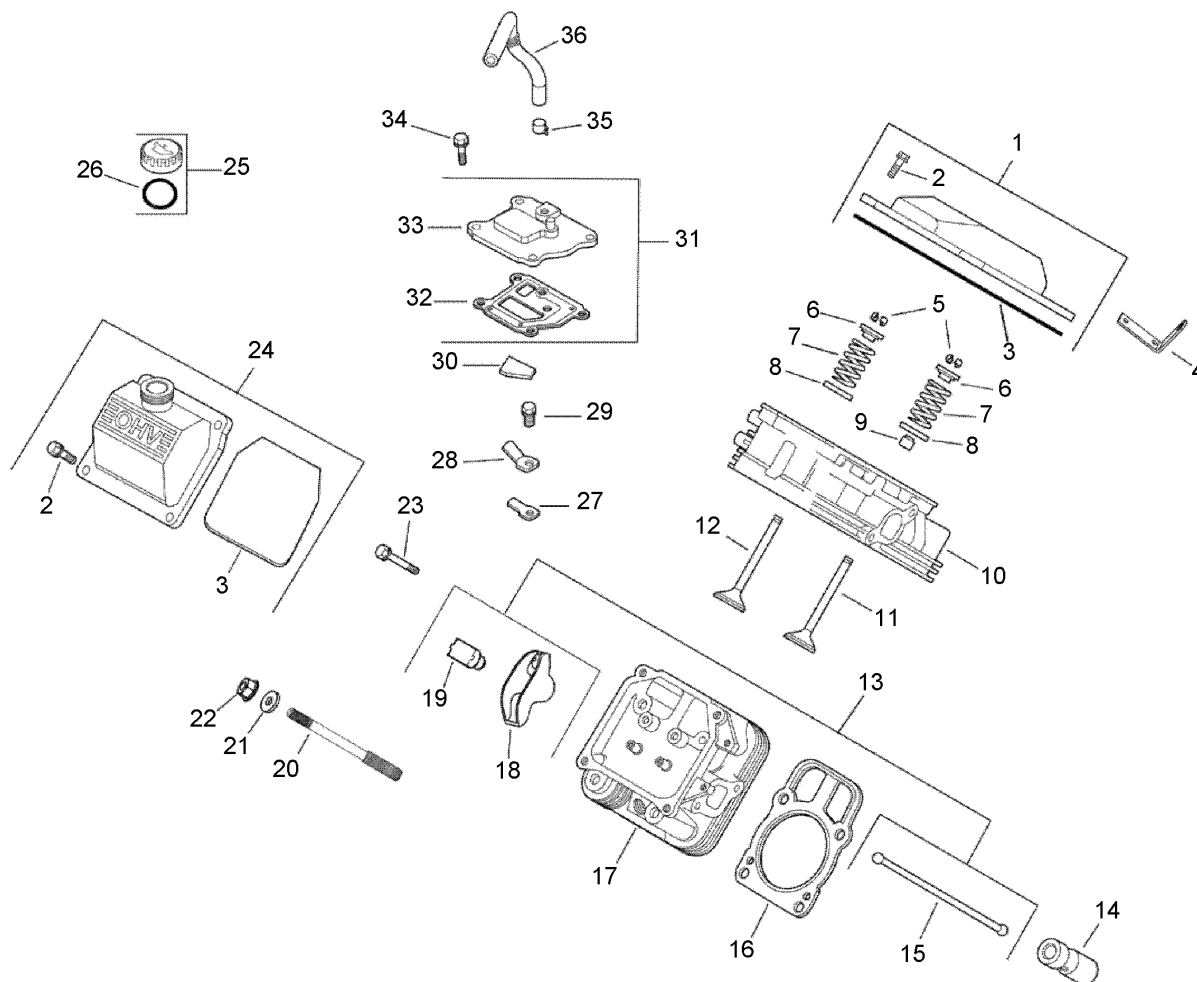
■ Obtain parts from www.kohlerplus.com



Head, Valve and Breather Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	24 755 141-S	1	Plain Valve Cover Kit (Includes 2, 3) ●	16	24 841 03-S	2	Cylinder Head Gasket Kit (Includes Head Mounting Hardware) ●
2	M-651030-S	4	Screw-Flange (M6X1.0X30) ●	17	24 318 66-S	1	Head ASM (No. 2 Cylinder) ●
3	24 153 28-S	1	O-Ring ●	18	25 186 01-S	4	Arm-Rocker ●
4	24 445 01-S	1	Strap-Lifting ●	19	24 599 01-S	4	Pivot-Arm, Rocker ●
5	12 755 03-S	4	Retainer Kit ●	20	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105MM) ●
6	12 173 01-S	4	Cap-Spring, Valve ●	21	24 468 16-S	8	Washer-Flat (8.6 MM) ●
7	24 089 02-S	4	Spring-Valve ●	22	24 100 10-S	8	Nut-Flange (M8X1.25) ●
8	235011-S	4	Retainer-Spring ●	23	66 086 07-S	4	Screw ●
9	66 032 05-S	2	Seal-Stem, Valve ●	24	24 755 140-S	1	Oil Fill Valve Cover Kit (Includes 2, 3) ●
10	24 318 65-S	1	Head ASM (No. 1 Cylinder) ●	25	24 755 46-S	1	Oil Fill Cap Kit (Includes 26) ●
11	24 017 01-S	2	Valve-Intake (STD) ●	26	25 153 02-S	1	O-Ring (Oil Fill Cap) ●
11	24 017 02-S	2	Valve-Intake (.25) ●	27	24 402 03-S	1	Reed-Breather ●
12	24 016 01-S	2	Valve-Exhaust (STD) ●	28	66 018 04-S	1	Retainer-Reed ●
12	24 016 02-S	2	Valve-Exhaust (.25) ●	29	M-545010-S	1	Screw-HHFTF (M5X.80X10) ●
13	24 755 66-S	1	Valve Train Kit (Includes 15, 18, 19) ●	30	24 050 01-S	1	Filter-Breather ●
14	25 351 01-S	4	Lifter-Valve ●				
15	24 411 05-S	4	Rod-Push ●				

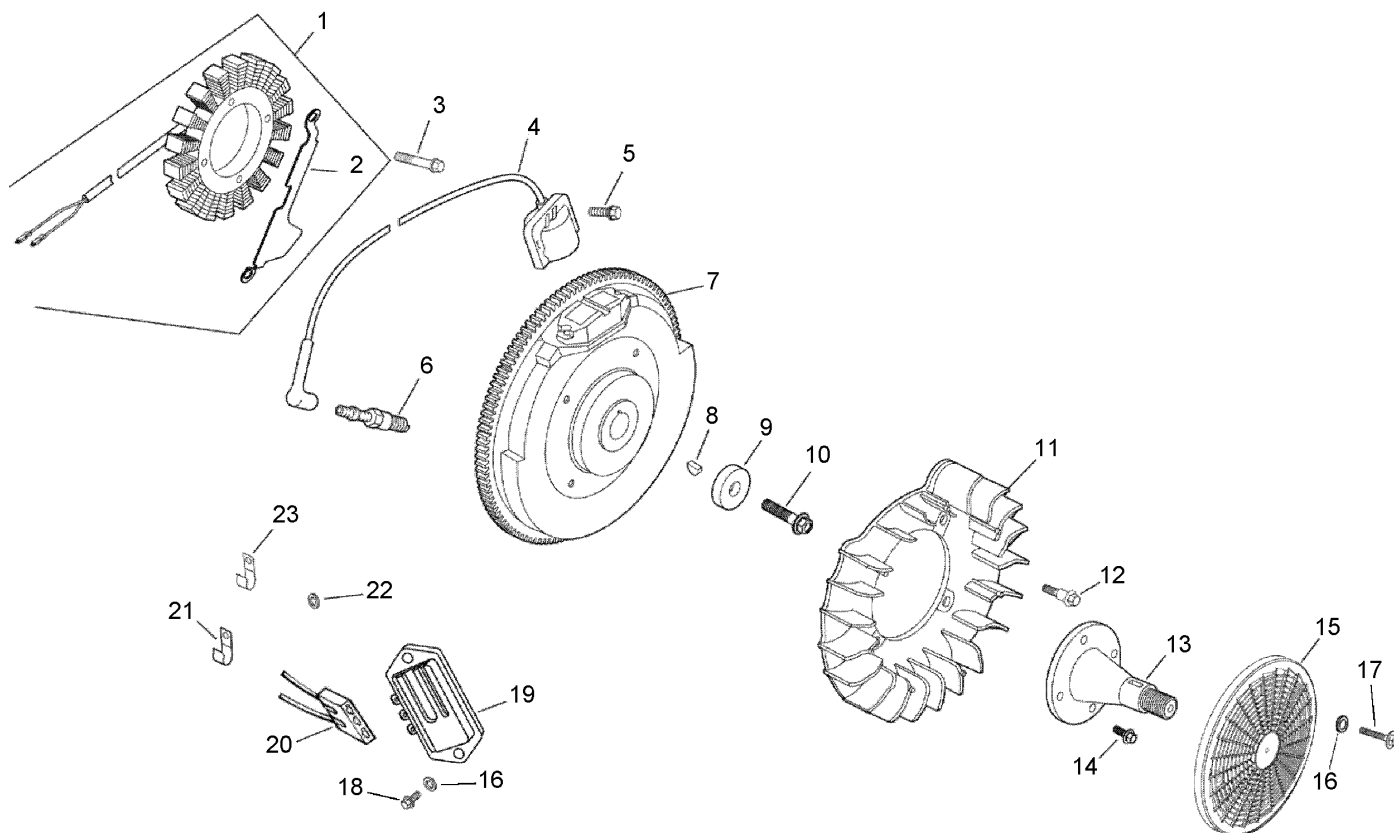
● Obtain parts from www.kohlerplus.com



Head, Valve and Breather Assembly Kohler CH730-0132 (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
31	24 033 01-S	1	Breather Kit (Includes 32, 33) ●	34	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ●
32	24 041 51-S	1	Gasket-Breather ●	35	25 237 14-S	1	Clamp-Hose, Spring (1/2) ●
33	24 096 86-S	1	Cover-Breather ●	36	24 326 26-S	1	Hose-Breather ●

● Obtain parts from www.kohlerplus.com



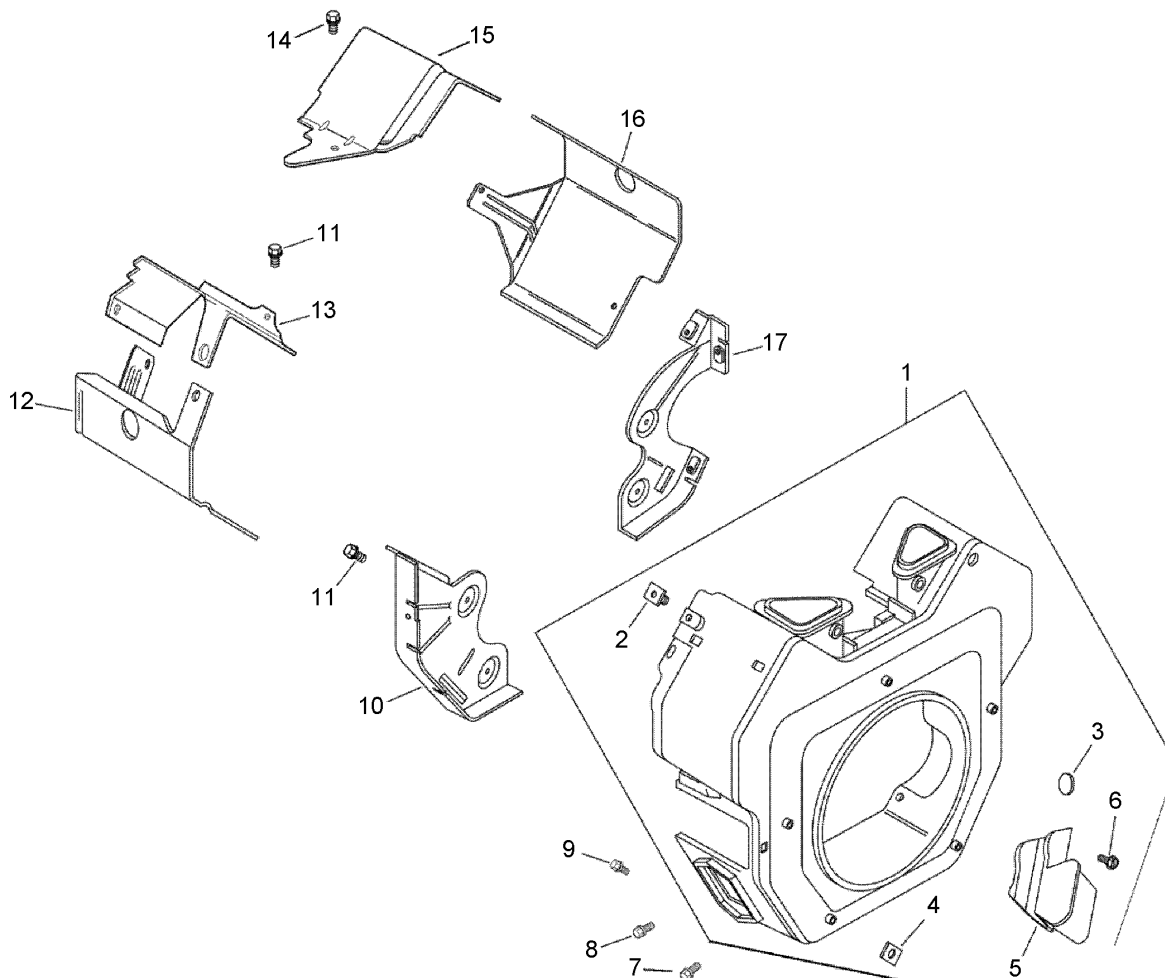
Ignition and Electrical Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description
1	54 755 09-S	1	Stator Kit (Includes 2) ■
2	24 126 139-S	1	Bracket-Wire, Stator ■
3	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■
4	24 584 01-S	2	Module-Ignition ■
5	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
6	12 132 12-S	2	Spark Plug ■
7	24 025 01-S	1	Flywheel ■
8	X-42-15-S	1	Key (3/16 X 5/8) ■
9	12 468 03-S	1	Washer-Flat (13/32) ■
10	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■
11	24 157 07-S	1	Fan ■
12	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■
13	24 144 13-S	1	Shaft-Drive, Front ■
14	M-839025-S	4	Screw-HF (M8X1.25X25) ■

Ref.	Part Number	Qty.	Description
15	24 162 34-S	1	Screen-Grass ■
16	X-25-92-S	2	Washer-Flat (.188) ■
17	25 086 117-S	4	Screw-Flange, Sems (M4X.7X25) ■
18	24 086 18-S	2	Screw-Phl HD (11-16X.88) ■
19	41 403 09-S	1	Rectifier-Regulator ■
20	236602-S	1	Connector (3 Contact) ■
21	48 154 02-S	1	Clip-Cable ■
22	X-25-63-S	1	Washer-Flat (1/4) ■
23	235173-S	1	Clip-Cable ■
	24 468 07-S	1	Washer-Flat ● ■
	24 126 137-S	1	Bracket-Strap, Ground ● ■
	24 176 08-S	1	Harness-Wiring ● ■
	25 454 03-S	2	Tie-Wire ● ■
	25 086 91-S	2	Screw (Mounts 5 Wire Connector Of Wiring Harness To Barrel Baffle Above Starter) ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

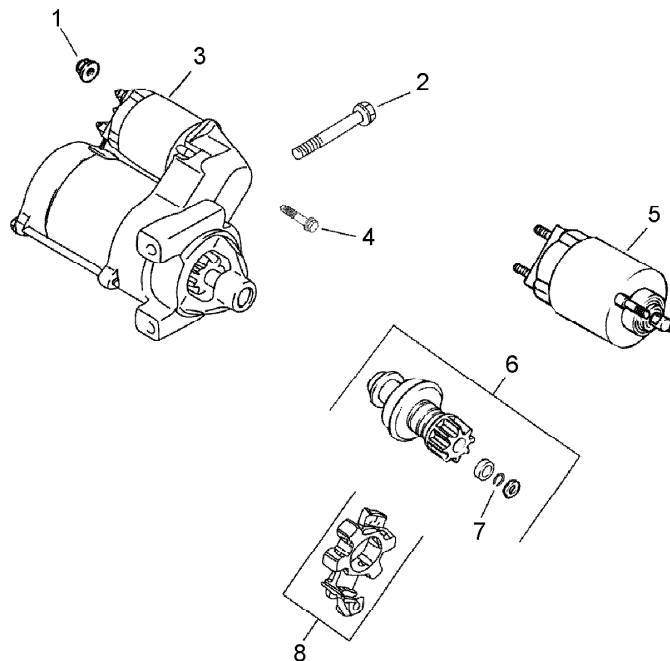


Blower Housing and Baffle Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description
1	24 027 195-S	1	Blower Housing ASM (Includes 2-6) ■
2	24 100 01-S	3	Nut-Plastic ■
3	25 139 16-S	1	Plug-Button (9/16) ■
4	24 100 02-S	2	Nut-Plastic ■
5	24 096 85-S	1	Cover-Housing, Blower ■
6	25 086 91-S	1	Screw-Wsh HD Tap (8-18X.50) ■
7	M-551016-S	1	Screw-Hex Flange, Heavy (M5X0.8X16) ■
8	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ■
9	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
10	24 146 19-S	1	Plate-Backing (No. 2 Side) ■
11	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16) ■
12	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
13	24 063 70-S	1	Baffle-Valley (No. 2 Side) ■
14	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
15	24 063 59-S	1	Baffle-Valley (No. 1 Side) ■
16	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
17	24 146 20-S	1	Plate-Backing (No. 1 Side) ■
	24 113 97-S	1	Decal-25 HP ● ■
	25 113 39-S	1	Decal-Laminate, Clear ● ■

● Not illustrated

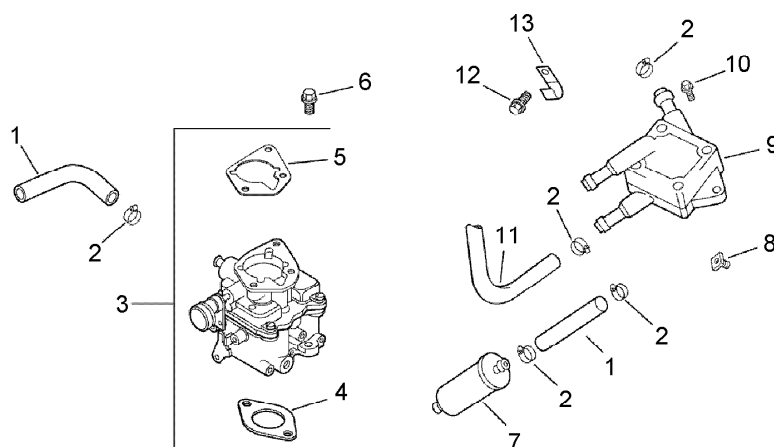
■ Obtain parts from www.kohlerplus.com



Starting System Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
3	25 098 09-S	1	Starter ASM (Includes 4-7) ●
4	25 086 113-S	3	Screw-Torx Head, External ●
5	25 435 05-S	1	Solenoid Kit (Includes 4) ●
6	25 755 33-S	1	Pinion Drive Kit (Includes 7) ●
7	25 141 05-S	1	Ring-Retaining ●
8	25 221 01-S	1	Brush Holder Kit ●

● Obtain parts from www.kohlerplus.com

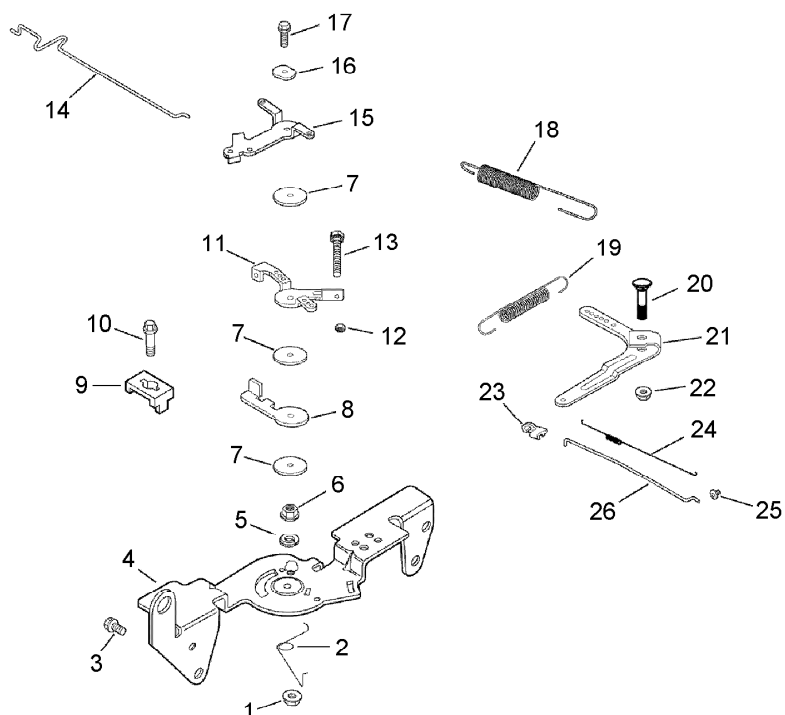


Fuel System Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description
1	25 353 32-S	2	Line-Fuel (9.5) ■
2	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
3	24 853 91-S	1	Carburetor Kit (Includes 4, 5) ■
4	24 041 06-S	1	Gasket-Base, Air Cleaner ■
5	24 041 17-S	1	Gasket-Carburetor ■
6	M-651025-S	2	Screw-HF (M6X1.0X25) ■
7	24 050 10-S	1	Filter-Fuel ■
8	24 100 01-S	2	Nut-Plastic ■
9	24 393 16-S	1	Pump-Fuel ■
10	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
11	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
12	M-650012-S	1	Screw-HF (M6X1.0X12) ■
13	47 154 01-S	1	Clip-Cable ■
	24 518 24-S	1	Lead-Ground (Solenoid To Carburetor Mounting Screw) ●■
	24 757 01-S	1	Solenoid Repair Kit ●■
	24 757 02-S	1	Float Repair Kit ●■
	24 757 03-S	1	Carburetor Repair Kit ●■
	24 757 07-S	1	Choke Repair Kit ●■
	24 757 08-S	1	Accelerator Pump Repair Kit ●■
	24 757 09-S	1	Accelerator Pump Seal Repair Kit ●■
	24 755 130-S	1	High Altitude Kit ●■

● Not illustrated

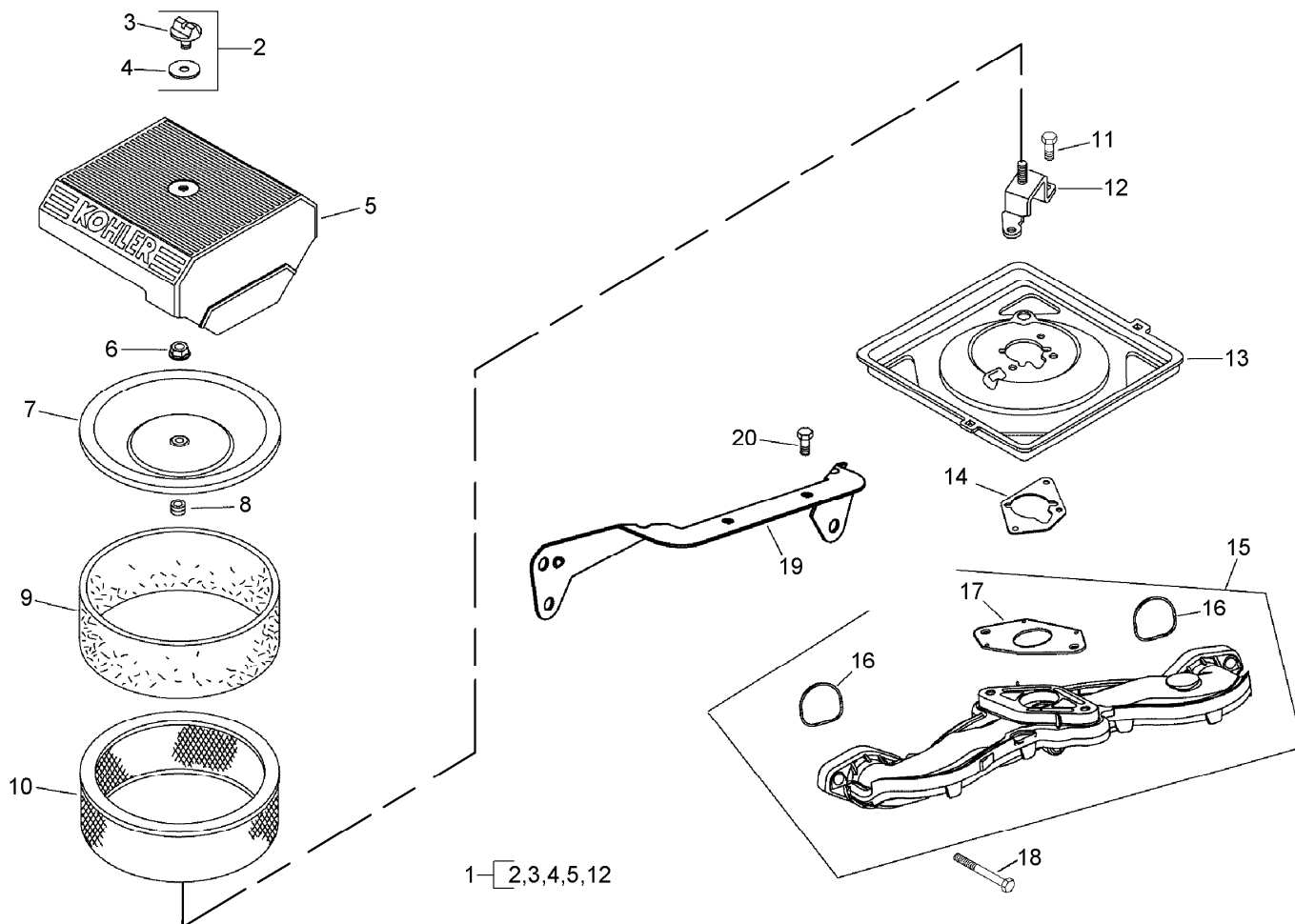
■ Obtain parts from www.kohlerplus.com



Engine Control Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	M-547050-S	1	Nut-Lock (M5X.8) ●	15	24 090 05-S	1	Lever-Choke ●
2	24 089 03-S	1	Spring-Return, Choke ●	16	41 468 03-S	1	Washer-Spring (1/4) ●
3	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●	17	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ●
4	24 126 56-S	1	Bracket-Control ●	18	24 089 51-S	1	Spring-Limiter, Throttle ●
5	X-20-1-S	1	Washer-Lock (.25) ●	19	24 089 44-S	1	Spring-Governor ●
6	M-541050-S	1	Nut-HF (M5X0.8) ●	20	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
7	24 468 01-S	3	Washer-Flat (5.5MM) ●	21	24 090 33-S	1	Lever-Governor ●
8	24 090 07-S	1	Lever-Actuator, Throttle ●	22	M-641060-S	1	Nut-Flange (M6X1.0) ●
9	12 237 01-S	2	Clamp-Cable ●	23	25 158 11-S	1	Bushing-Retaining, Linkage ●
10	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●	24	24 089 01-S	1	Spring-Linkage ●
11	24 090 03-S	1	Lever-Control, Throttle ●	25	25 158 08-S	1	Bushing-Linkage, Throttle ●
12	M-446030-S	1	Nut (M4X0.7) ●	26	24 079 01-S	1	Linkage-Throttle ●
13	M-401030-S	1	Screw (M4X0.7X30) ●				
14	24 079 21-S	1	Linkage-Choke ●				

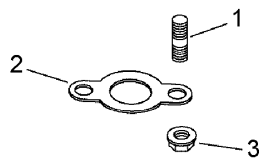
● Obtain parts from www.kohlerplus.com



Air Intake and Filtration Assembly Kohler CH730-0132

Ref.	Part Number	Qty.	Description
1	24 743 05-S	1	Air Cleaner Cover Kit (Includes 2-5, 12)
2	54 755 01-S	1	Knob Kit (Includes 3, 4) ●
3	25 341 04-S	1	Knob-Cover ●
4	24 153 20-S	1	O-Ring ●
5	24 096 67-S	1	Cover-Cleaner, Air ●
6	M-641060-S	1	Nut-Flange (M6X1.0) ●
7	24 096 01-S	1	Cover-Air Cleaner, Inner ●
8	230046-S	1	Seal ●
9	24 083 05-S	1	Pre-Cleaner ●
10	24 083 03-S	1	Element-Filter, Air ●
11	24 086 53-S	3	Screw-Flange, Thread Forming (M6X1.0X16) ●
12	24 126 141-S	1	Bracket-Base, Air Cleaner ●
13	24 094 37-S	1	Base-Cleaner, Air ●
14	24 041 06-S	1	Gasket-Base, Air Cleaner ●
15	24 164 54-S	1	Intake Manifold ASM (Includes 16, 17) ●
16	24 153 27-S	2	O-Ring (Intake Port) ●
17	24 051 53-S	1	Gasket-Carburetor ●
18	M-651040-S	4	Screw-Flange (M6X1.0X40) ●
19	24 126 130-S	1	Bracket-Base, Air Cleaner ●
20	M-545010-S	2	Screw-HHFTF (M5X.80X10) ●

● Obtain parts from www.kohlerplus.com



Exhaust Assembly Kohler CH730-0132

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	25 072 04-S	4	Stud (M8X1.25X33) ■
2	24 041 49-S	2	Gasket-Exhaust ■
3	M-841080-S	4	Nut-Flange (M8X1.25) ■
	24 522 323	1	Short Block ● ■
	24 782 32	1	Mini Block (C I Bore) ● ■
	24 755 113-S	1	Gasket Set ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 22332 TX 425 Wide Track Compact Utility Loader

Product Name	Model/Part
Track Kit.....	104-6107
Brake Kit	106-7581
Straight Track Tensioner Kit	106-7610
Right-Hand Track Tensioner Kit	106-7611
Left-Hand Track Tensioner Kit	106-7612
Road Wheel Kit.....	106-7620
Road Wheel Kit (5-Pack)	106-7627
Reference Guide Kit	107-9310
Replacement Hood Latch Kit	108-4650
Rear Cover Kit	108-4657
Wheel-Drive.....	108-5645-03
Alignment Tool	110-0069
Ce Decal Kit.....	22362
4 Cubic Foot Standard Bucket	22409
Loose Materials Bucket	22410
48in Hydraulic Blade.....	22414
Rotary Broom	22415
Bore Drive Head	22420
Multi-Purpose Tool	22423
Power Box Rake	22425
Stump Grinder	22429
Tree Forks	22438
The Eliminator Scarifier/Groomer	22443
40in Tiller	22445
Snowthrower.....	22456
Trencher Head.....	22470
High-Speed Trencher Head	22471
Narrow Bucket	22520
Auger Head	22802
Universal Swivel Auger Head	22803
Vibratory Plow	22910
Soil Cultivator	23101
Concrete Breaker	23135
Backhoe Fitup Kit.....	23162
Backhoe.....	23163
Adjustable Forks.....	23164
Leveler.....	23165



Count on it.