



Customer Service Bulletin Commercial Business Group

Workman[®] 1100/2100

<u>Model/Serial Range:</u>	<u>Model Numbers:</u>	<u>Serial Numbers:</u>
	07252	ALL
	07252TC	ALL
	07253	ALL
	07253TC	ALL

Subject: **Cargo Bed Decal Replacement Procedure**

SITUATION: If replacement of any cargo bed decal is necessary, special cleaning procedures are essential to ensure maximum bonding of the decal.

CORRECTION: For maximum bonding strength of the decals to the Cargo bed/tailgate, the surface where the decal is to be applied must be thoroughly cleaned using Isopropyl alcohol and then dried. Apply decal and press firmly while removing all bubbles.

CARGO BED DECAL INSTALLATION INSTRUCTIONS

For Workman 1100/2100

Ideal application temperature range for the bed decal replacement is 70°F to 100°F (21°C to 38°C). Applying decal below 50°F (10°C) is not recommend. The bed surface must be allowed to warm to the ideal range listed above to improve decal bonding strength.

1. Remove existing decal from the bed where the new decal will be applied.
2. Decal surface area should be thoroughly cleaned using a cleaning solvent such as Isopropyl alcohol and dried.

Note:

Consult solvent manufacturer's Material Safety Data Sheet for proper handling and storage of solvents.

3. Peel off protective backing of the new decal.
4. Line up decal and start with pressure in the middle of the decal and work out any bubbles that may be trapped under the decal. A soft cloth will aid in working out the bubbles and reduce the possibility of decal surface damage.

Important:

Bond strength can be improved with the use of heat. Heat range between 100°F (38°C) to 130°F (54°C) will cause the adhesive to develop stronger contact with the bonding surface.

