



Z257

Z–Master[®] with 72in SFS Side Discharge Mower

Model No. 74232—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

Contents

Description	Page	Description	Page
Front Frame Assembly	3	Stand Assembly	13
Caster and Wheel Assembly	4	Clutch Assembly	14
Rear Frame and Wheel Assembly	5	Shield Assembly	15
Brake and Wheel Hub Assembly	6	Fuel System Assembly	16
Steering Control Assembly	7	Electrical System Assembly	17
Hydraulic System Assembly	8	Deck, Deflector and Roller Assembly	18
Seat Assembly	10	Spindle and Pulley Assembly	19
Frame and Deck Assembly	11	Belt and Idler Arm Assembly	20
Idler Assembly	12	Electrical Schematic	21

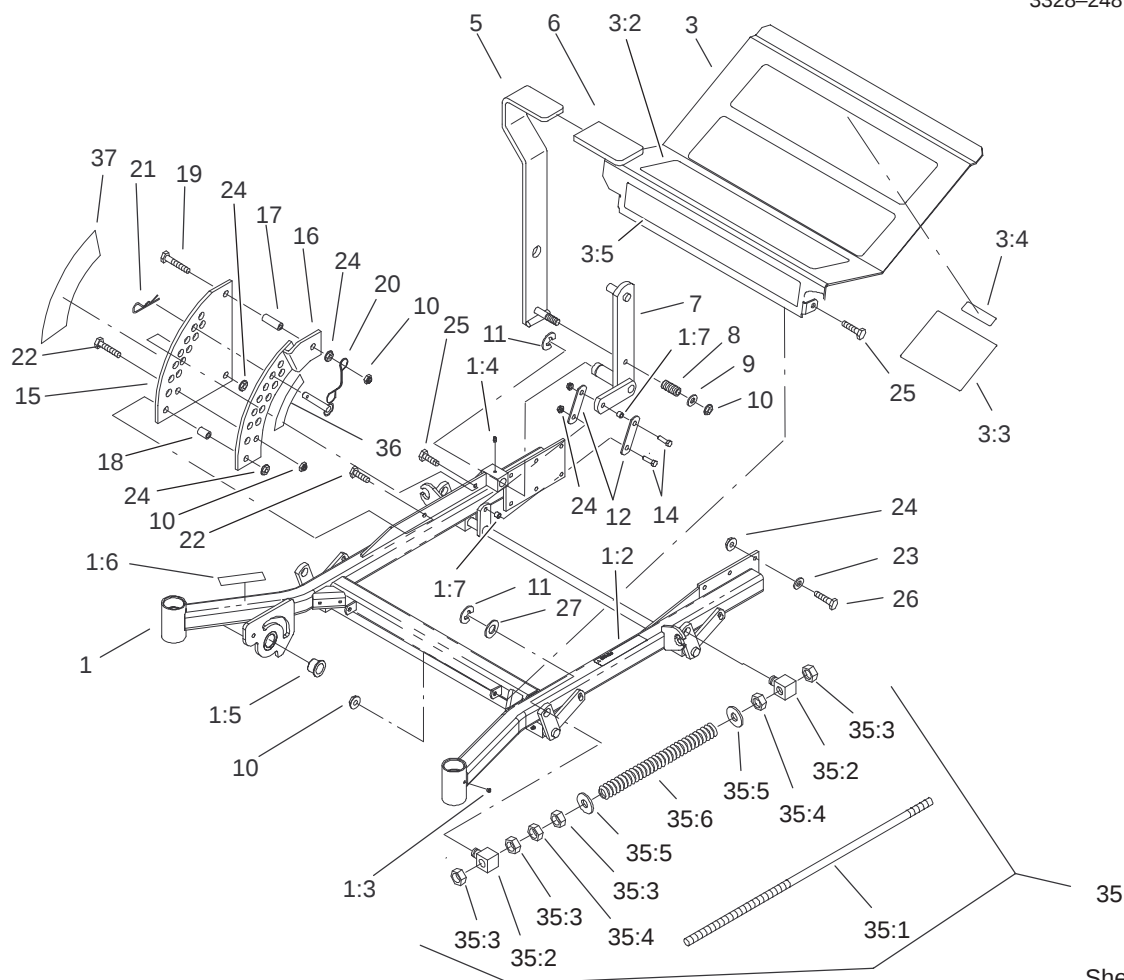
Accessories

Description	Model / Part No.	Description	Model / Part No.
Suspension Seat Kit	99–8522	Recycler Kit	59225
Foot Lift Assist	100–4336	Spark Arrester Kit	105–1672
Striping Kit	30121	Filter Minder	99–4664
Hitch Kit	99–8925	Mulching Kit	59227
Atomic Blade Assembly	104–1303		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head

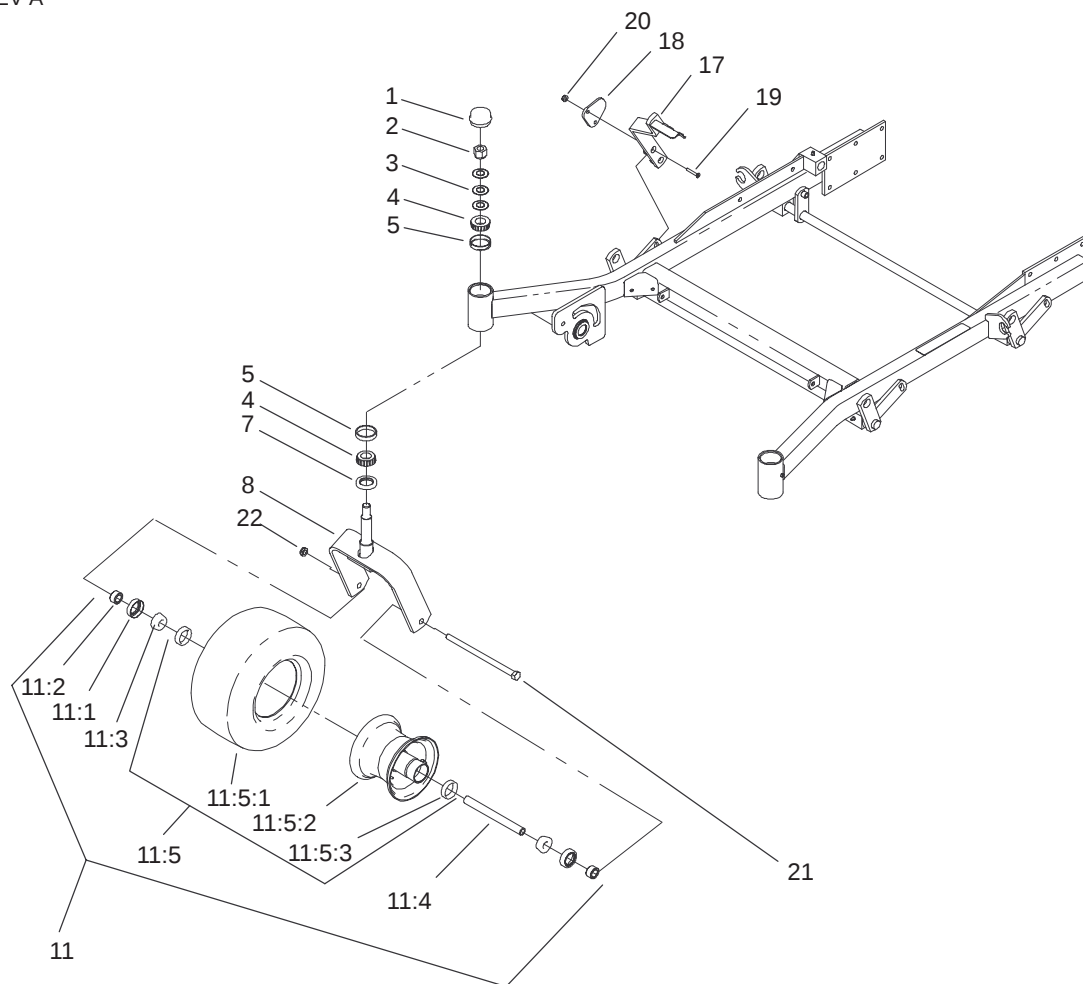


Sheet No.:2

Front Frame Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	104-5133	1	Frame ASM	20	1-633097	1	Pin-Hitch W/Lanyard
1:2	1-633818	1	Decal-Warning	21	1-806005	1	Pin-Hair
1:3	1-811010	2	Plug	22	323-9	2	Screw-HH
1:4	302-19	5	Fitting-Grease	23	98-5975	12	Washer-Belleville
1:5	94-1291	2	Bushing-Special	24	3290-357	17	Nut-HHF
1:6	104-7759	1	Decal-Warning	25	323-6	3	Screw-HH
1:7	103-1918	1	Bushing	26	323-7	12	Screw-HH
3	100-6509	1	Floorpan ASM	27	3256-29	4	Washer-Flat
3:2	1-633553	3	Pad-Antiskid	★35		2	Front Frame Spring ASM
3:3	1-633766	1	Decal-Check	35:1	1-633096	1	Rod-Lift, Deck
3:4	98-5954	1	Decal-Missing, Cover	35:2	1-633441	2	Swivel-Deck Mount, Rear
3:5	1-633737	1	Decal-Z Master	35:3	3217-11	4	Nut-Hex
5	103-2083-03	1	Lever-Lift	35:4	3218-6	2	Nut-Jam
6	1-633295	1	Grip-Lever, Lift	35:5	3256-7	2	Washer-Flat
7	103-2064-03	1	Arm-Lift, Deck	35:6	1-633064	1	Spring-Support, Deck
8	1-633325	1	Spring-Compression	36	1-633706	1	Decal-Height, Deck
9	3256-24	1	Washer-Flat	37	1-633345	1	Decal-Height, Deck
10	3296-39	5	Nut-Lock, NI				
11	32151-103	5	Ring-Snap				
12	1-633068	2	Arm-Lift, Deck				
14	323-29	2	Screw-HH				
15	1-633889-01	1	Plate-Lift, Deck				
16	1-632899-01	1	Plate-Lift, Deck				
17	1-633082	1	Bushing-Lever, Lift				
18	1-633080	1	Bushing-Lever, Lift				
19	323-13	1	Screw-HH				

★ Not serviced separately

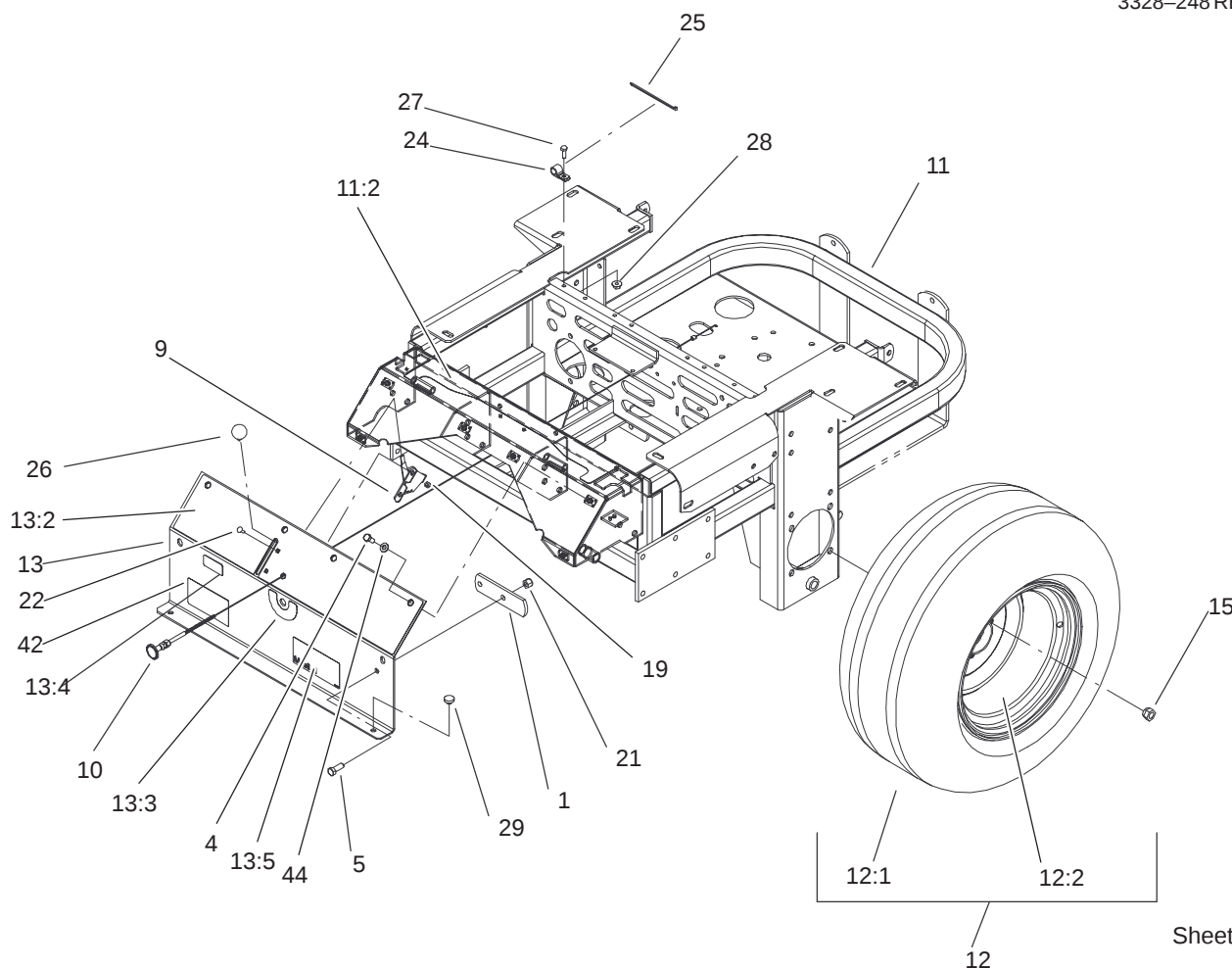


Sheet No.:3

Caster and Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	1-543513	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	1-633508	6	Washer-Bellville
4	254-94	4	Bearing-Cone, Taper
5	254-72	4	Bearing-Cup, Tapered
7	1-543511	2	Seal-Grease
8	103-1474-01	2	Fork-Caster
11	1-644251	2	Caster Wheel ASM
11:1	1-633580	2	Seal-Bearing
11:2	1-633581	2	Spacer-Bearing
11:3	1-633585	2	Bearing-Cone, Taper
11:4	1-633959	1	Spacer-Caster, Front
11:5		1	Wheel And Tire ASM
11:5:1	1-523009	1	Tire
11:5:2	1-633987	1	Wheel
11:5:3	1-633584	2	Bearing-Cup
17	100-4333-01	1	Lever-Lift, Deck
18	1-643220-01	1	Strap
19	3289-7	2	Screw
20	32128-20	2	Nut-HF
21	325-39	2	Screw-HH
22	3296-45	2	Nut-Lock, NI

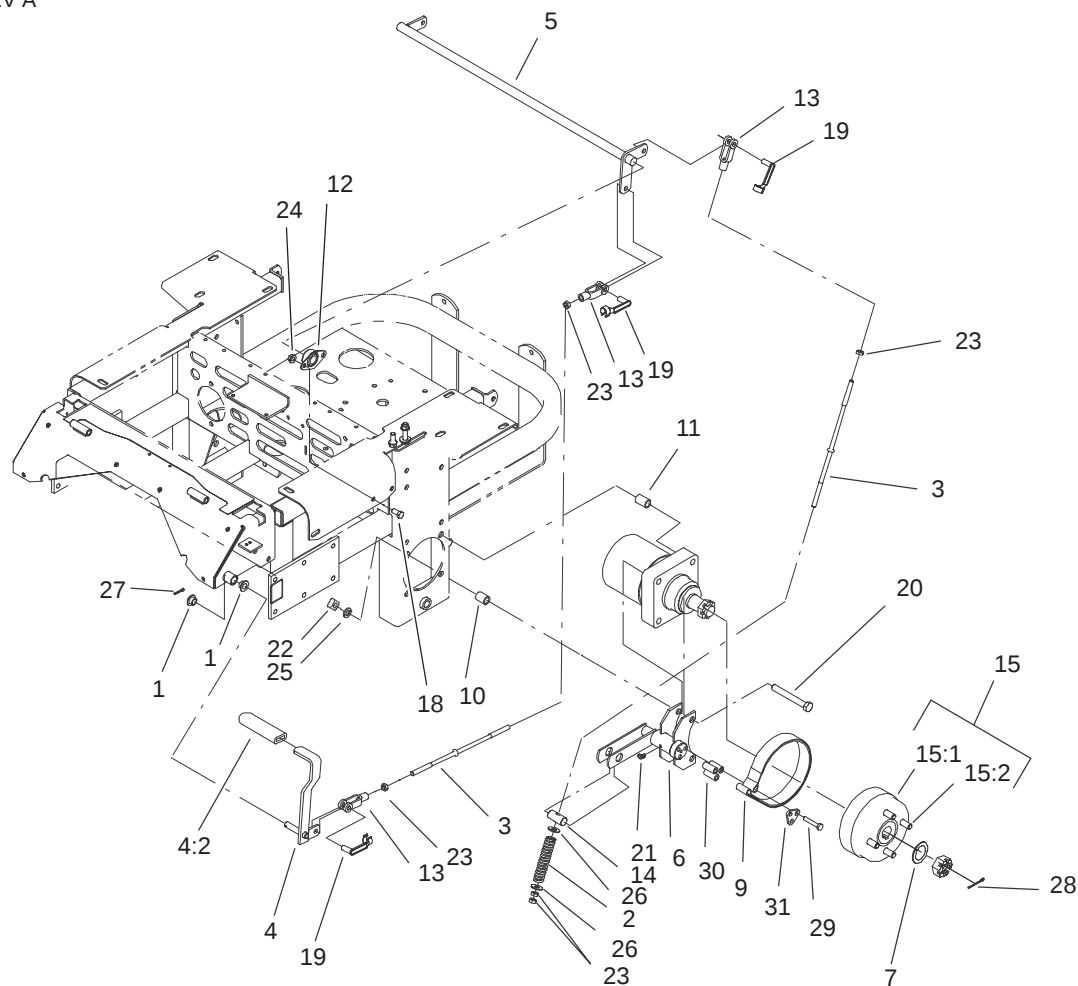
Ref. No.	Part No.	Qty.	Description



Rear Frame and Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-3	6	Screw-HH
5	323-6	2	Screw-HH
9	1-633696	1	Cable-Throttle
10	1-603336	1	Control-Choke
11	105-3648	1	Main Frame ASM
11:2	103-2433	1	Decal-Console, Top
12	1-633970	2	Wheel And Tire ASM
12:1	1-633993	1	Tire
12:2	1-633992	1	Wheel
13	99-4623	1	Console ASM
13:2	100-4311	1	Decal-Panel, Control
13:3	103-0262	1	Decal-Valve, Fuel
13:4	98-4387	1	Decal-Protection, Ear
13:5	104-8172	1	Decal-Mobil 1
15	242-50	8	Nut-Lug
19	3296-2	2	Nut-Lock
21	3296-39	2	Nut-Lock, NI
22	1-807513	2	Bolt-CARR
24	1-513762	1	Clip-Loom
25	1-303335	1	Tie-Plastic
26	1-513592	1	Knob-Ball
27	321-4	1	Screw-HH
28	32128-33	1	Nut-HF
29	1-513658	2	Bumper-Catcher, Grass

Ref. No.	Part No.	Qty.	Description
42	106-6561	1	Decal-Z257
44	3256-23	6	Washer-Flat

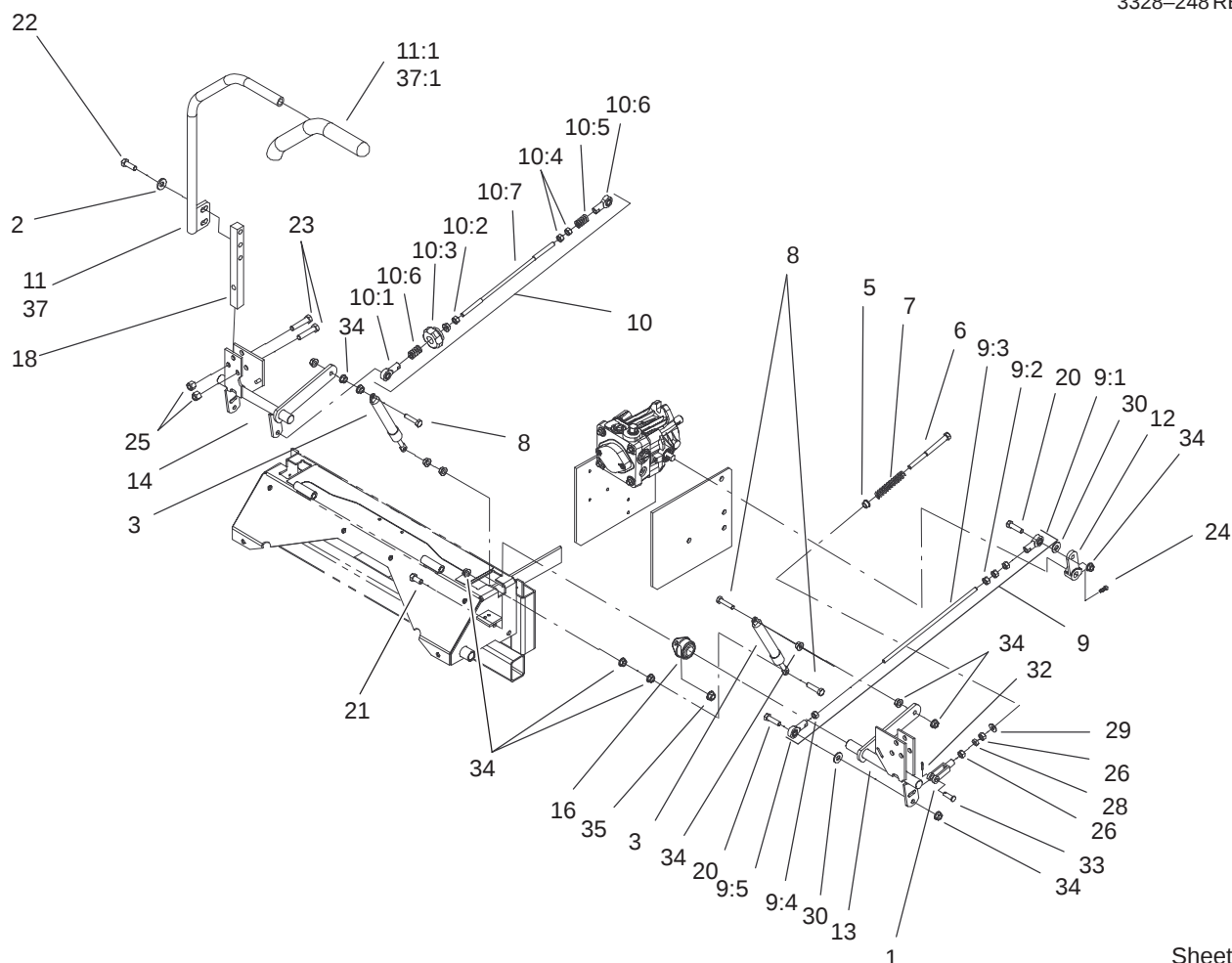


Sheet No.:5

Brake and Wheel Hub Assembly

Ref. No.	Part No.	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	1-633477	3	Rod-Brake
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever, Brake
5	1-632217-03	1	Shaft-Brake
6	103-0354-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633060	4	Spacer-Wheel, Short
11	1-633062	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	1-633131	4	Yoke-Linkage, Brake
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub-Wheel
15:1	103-0589	1	Hub-Wheel
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH
19	103-2399	4	Pin-Spring, Clevis
20	325-20	8	Screw-HH
21	302-19	2	Fitting-Grease
22	103-0131	8	Nut-Square
23	3219-3	8	Nut-HH
24	3290-357	4	Nut-HHF
25	3253-7	8	Washer-Lock
26	3256-4	4	Washer-Flat

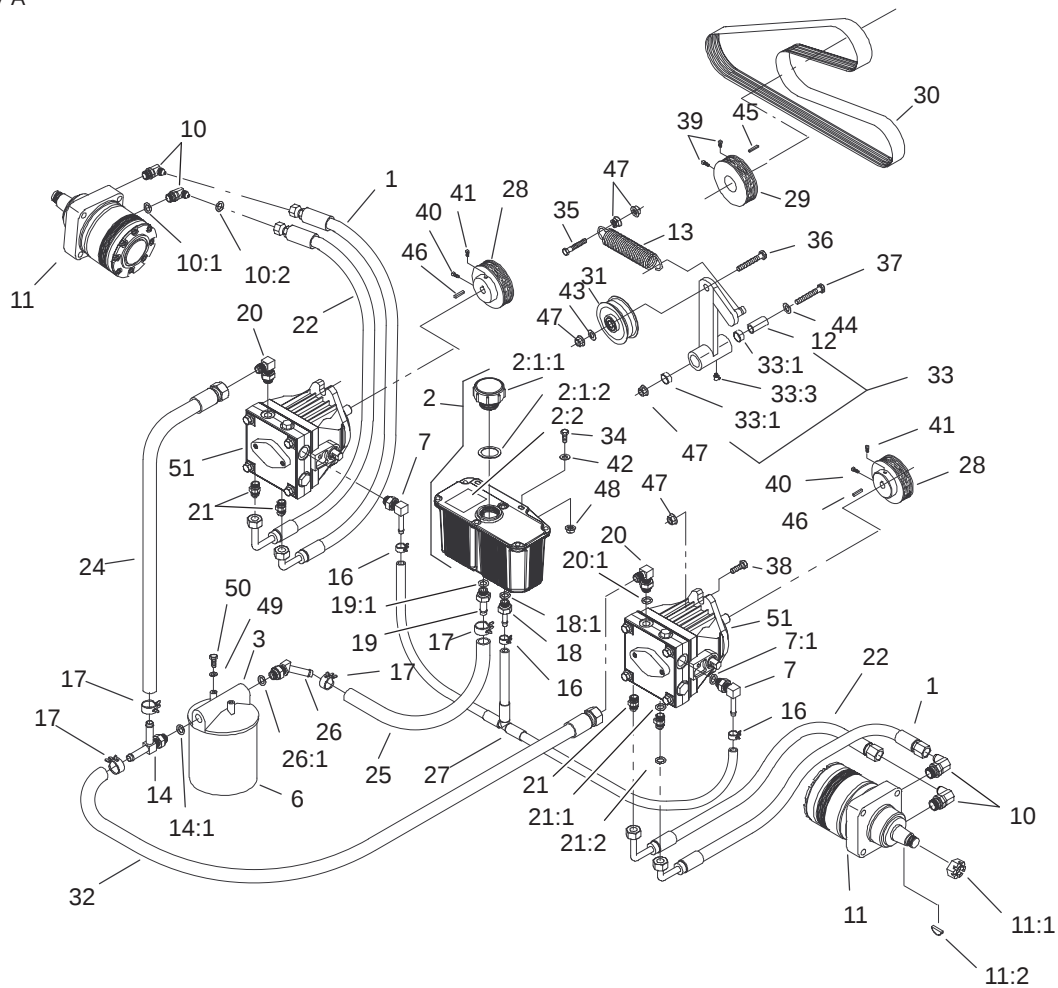
Ref. No.	Part No.	Qty.	Description
27	3272-10	1	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake



Sheet No.:6

Steering Control Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1-303105	2	Yoke-Adjustable	12	1-632208	2	Arm-Control, Pump
2	98-5975	4	Washer-Belleville	13	1-642319	1	Control-Motion, LH
3	103-2913	2	Damper-Control, Motion	14	1-642320	1	Control-Motion, RH
5	1-603735	2	Bushing-Flanged	16	1-633102	4	Bearing-Flange, Side
6	1-603737	2	Bolt-Return, Neutral	18	103-0407	2	Arm-Shaft, Control
7	1-603807	2	Spring-Return, Neutral	20	322-6	4	Screw-HH
8	1-403180	4	Screw-HH	21	323-4	8	Screw-HH
9	1-634275	1	LH Pump Linkage ASM	22	323-6	4	Screw-HH
9:1	1-543017	1	Balljoint-RH	23	323-9	6	Screw-HH
9:2	3219-2	3	Nut-Hex	24	1-803022	2	Screw-Set
9:3	1-633153	1	Link-Rod, Tracking	25	3296-39	6	Nut-Lock, NI
9:4	1-804524	1	Nut	26	3219-2	4	Nut-Hex
9:5	1-633152	1	Balljoint-Thread, LH	28	3220-2	2	Nut
10	103-3061	1	Tracking Rod ASM	29	3256-2	2	Washer-Flat
10:1	1-543017	1	Balljoint-RH	30	3256-3	4	Washer-Flat
10:2	3219-2	1	Nut-Hex	32	3272-5	2	Pin-Cotter
10:3	103-3060	1	Knob-Tracking	33	1-808280	2	Pin-Clevis
10:4	1-804524	2	Nut	34	32128-20	16	Nut-HF
10:5	1-323245	2	Spring-Compression	35	3290-357	8	Nut-HHF
10:6	1-633152	1	Balljoint-Thread, LH	37	103-0631	1	LH Lever ASM
10:7	103-3064	1	Link-Rod, Tracking	37:1	1-633257	1	Grip-Control, Motion
11	103-0632	1	RH Lever ASM				
11:1	1-633257	1	Grip-Control, Motion				



Sheet No.:7

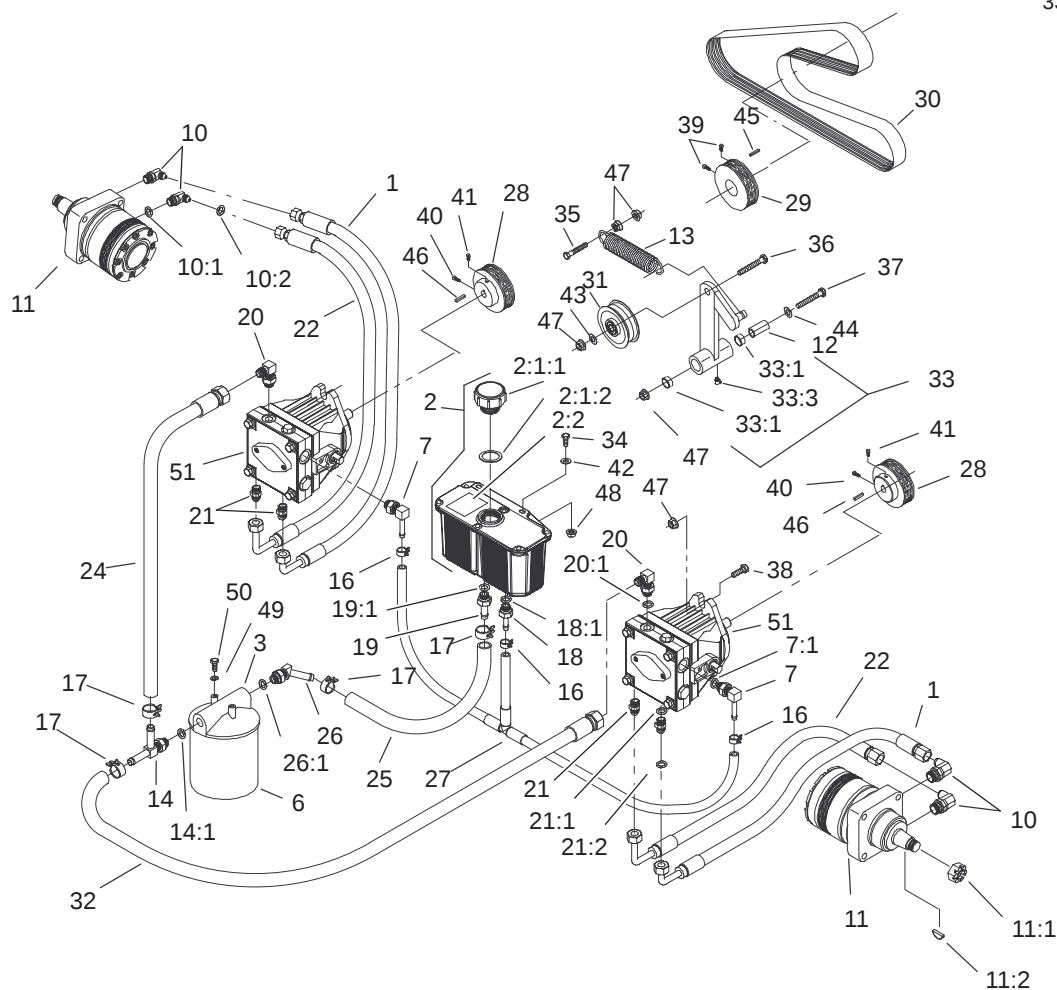
Hydraulic System Assembly

Ref. No.	Part No.	Qty.	Description
1	1-633776	2	Upper Hose ASM
2	103-1947	1	HYD Reservoir ASM
★2:1		1	Reservoir-HYD
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-HYD
7	103-1799	2	Elbow-90°
7:1	237-42	1	O-Ring
10	1-633786	4	Fitting-90°
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
11:1	1-809036	1	Nut-HH
11:2	3257-42	1	Key-Woodruff
*11:99	1-000099	1	Seal Kit
*11:99	1-000139	1	Bearing Kit
*11:99	103-2748	1	Drive Link Kit
12	1-603384	1	Bushing-Pivot, Idler
13	1-633151	1	Spring-Extension
14	103-1828	1	Adapter-Run, Tee
14:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	4	Clamp-Hose

Ref. No.	Part No.	Qty.	Description
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
19	103-1912	1	Adapter-Straight
19:1	237-42	1	O-Ring
20	103-1802	2	Elbow-HYD, 90°
20:1	237-42	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	237-79	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-1863	2	Hose-Lower
24	103-1826	1	HYD Hose ASM
25	103-1808	1	Hose-HYD
26	103-1807	1	Elbow-45°
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM
28	1-633568	2	Sheave
29	1-633567	1	Sheave
30	1-633749	1	Belt-Drive, Pump
31	1-633167	1	Sheave-Idler
32	103-1827	1	HYD Hose ASM
33	1-634277	1	Bearing Arm ASM
33:1	1-513034	2	Sleeve-Bearing
33:3	302-40	1	Fitting-Grease
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-9	1	Screw-HH

★ Not serviced separately

* Not illustrated

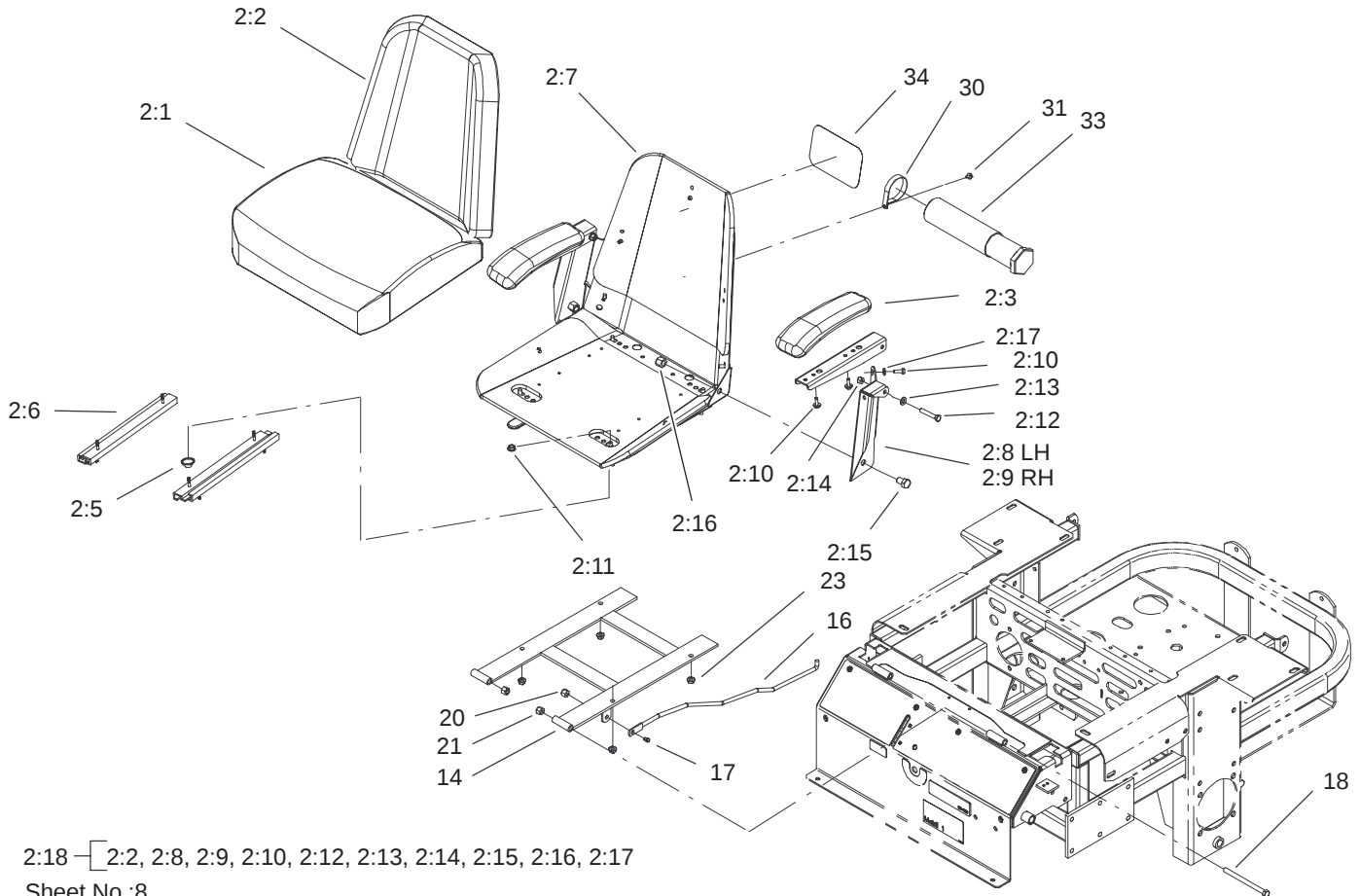


Sheet No.:7

Hydraulic System Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
37	1-800805	1	Screw-HH				
38	323-7	4	Screw-HH				
39	1-803022	2	Screw-Set				
40	30-1710	2	Screw				
41	1-803050	2	Screw-Set				
42	3256-22	2	Washer-Flat				
43	3256-3	1	Washer-Flat				
44	3256-4	1	Washer-Flat				
45	13-2840	1	Key-Square				
46	1-807272	2	Key				
47	3290-357	8	Nut-HHF				
48	32128-33	2	Nut-HF				
49	1-805004	2	Washer-Lock				
50	321-3	2	Screw-HH				
51	103-2675	2	Pump-HYD				
*51:1	103-2664	1	Input Shaft Kit				
*51:2	103-2665	1	Thrust Bearing Kit				
*51:3	103-2666	1	Cylinder Block Kit				
*51:4	105-6185	1	Plate-Valve				
*51:5	105-6184	1	Seal Overhaul Kit				
*51:7	106-2053	1	Shock Valve Kit				

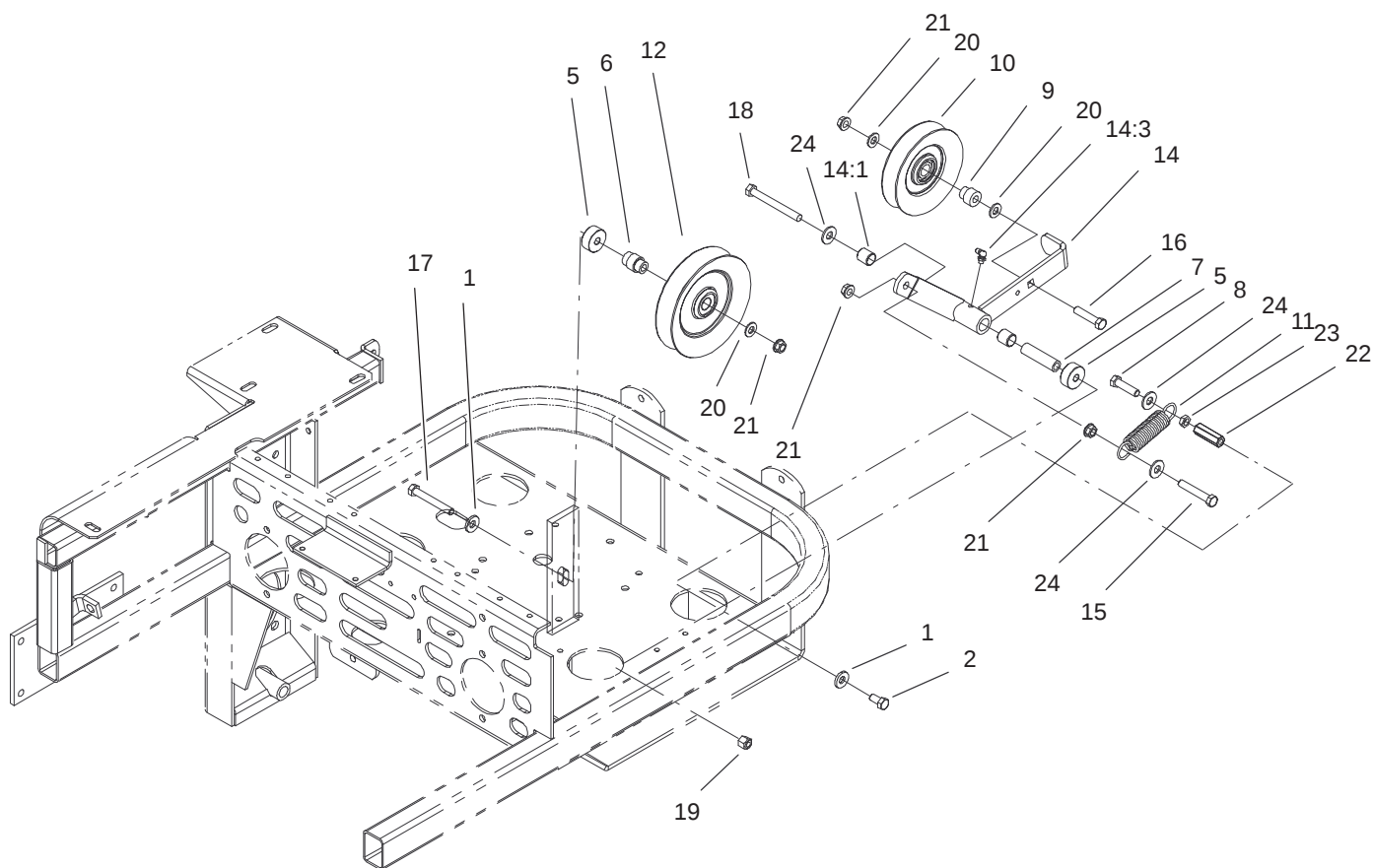
* Not illustrated



Seat Assembly

Ref. No.	Part No.	Qty.	Description
2	1-633705	1	Seat ASM
2:1	103-0290	1	Cushion-Seat, Bottom
2:2	104-7754	1	Cushion-Seat, Back
2:3	1-633710	2	Cushion-Armrest
2:5	1-543401	4	Spacer-Track
2:6	1-643255	1	Track-Seat
2:7	1-633859	1	Frame-Seat
2:8	105-3622	1	Bracket-Armrest, LH
2:9	105-3621	1	Bracket-Armrest, RH
2:10	321-4	11	Screw-HH
2:11	32128-20	4	Nut-HF
2:12	322-10	2	Screw-HH
2:13	3256-23	4	Washer-Flat
2:14	3296-29	2	Nut-Lock, NI
2:15	325-2	2	Screw-HH
2:16	3296-23	2	Nut-Lock, NI
2:17	3256-22	11	Washer-Flat
2:18	105-3620	1	Kit-Armrest
14	1-632187-03	1	Frame-Seat
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	1	Nut-Lock, NI
21	3296-39	2	Nut-Lock, NI
23	32128-20	4	Nut-HF
30	2412-120	2	R-Clamp

Ref. No.	Part No.	Qty.	Description
31	32104-76	2	Screw
33	74-0720	1	Tube-Manual
34	99-4693	1	Decal-Toro

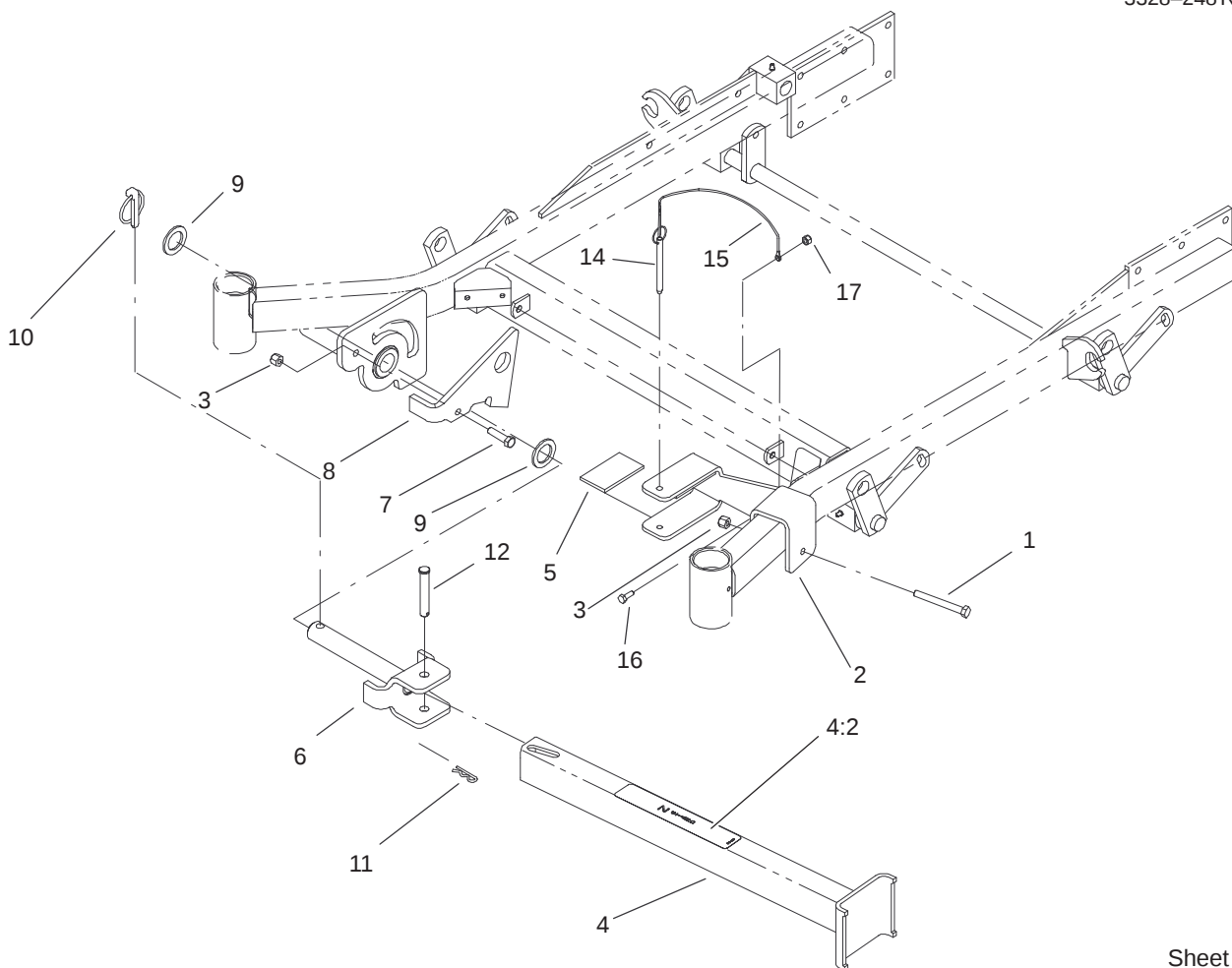


Sheet No.:10

Idler Assembly

Ref. No.	Part No.	Qty.	Description
1	98-5975	2	Washer-Belleville
2	323-4	1	Screw-HH
5	103-2956	2	Spacer-Idler
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
8	323-8	1	Screw-HH
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	99-4677	1	Idler Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:3	302-40	1	Fitting-Grease
15	323-11	2	Screw-HH
16	323-9	1	Screw-HH
17	323-20	1	Screw-HH
18	323-16	1	Screw-HH
19	3296-39	1	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	4	Nut-HHF
22	103-3286	1	Nut-Coupling
23	3218-3	1	Nut-Jam
24	3256-4	3	Washer-Flat

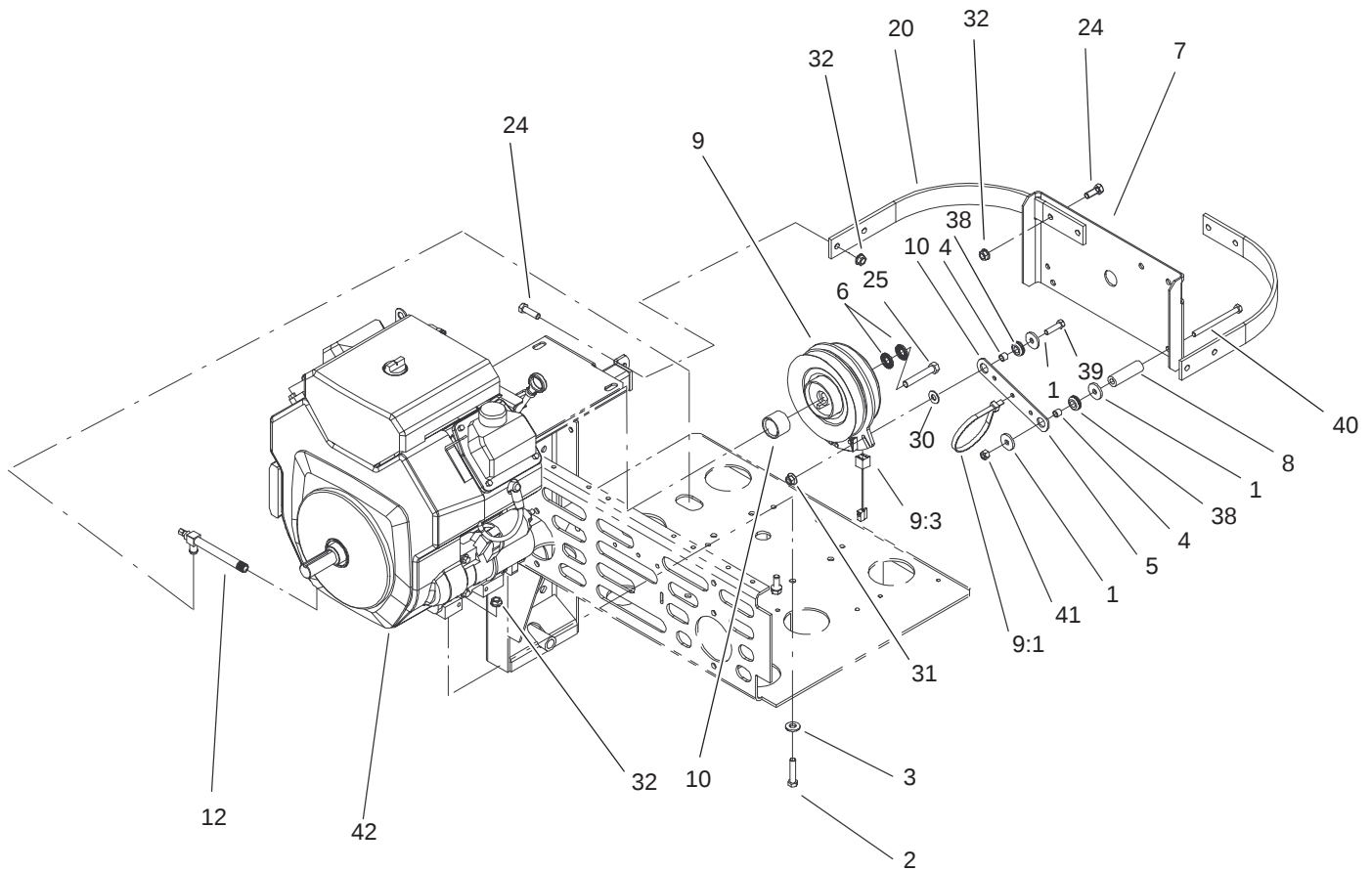
Ref. No.	Part No.	Qty.	Description



Sheet No.:11

Stand Assembly

Ref. No.	Part No.	Qty.	Description
1	323-20	1	Screw-HH
2	100-6542-01	1	Bracket-Cradle
3	3296-39	2	Nut-Lock, NI
4	100-6545	1	Leg ASM
4:2	104-7758	1	Decal-Z Stand
5	283-55	1	Pin-Clevis
6	100-9692-01	1	Pivot Pin ASM
7	323-8	1	Screw-HH
8	100-9686-01	1	Bracket-Latch
9	3-6781	2	Washer-Thrust
10	283-71	1	Pin-Lynch
11	3290-355	1	Pin-Hair
12	100-6547	2	Cushion-Rubber
14	105-1647	1	Pin-Hitch, Cotterless
15	100-9385	1	Lanyard-Nylon
16	321-4	1	Screw-HH
17	3296-42	1	Nut-Lock, NI



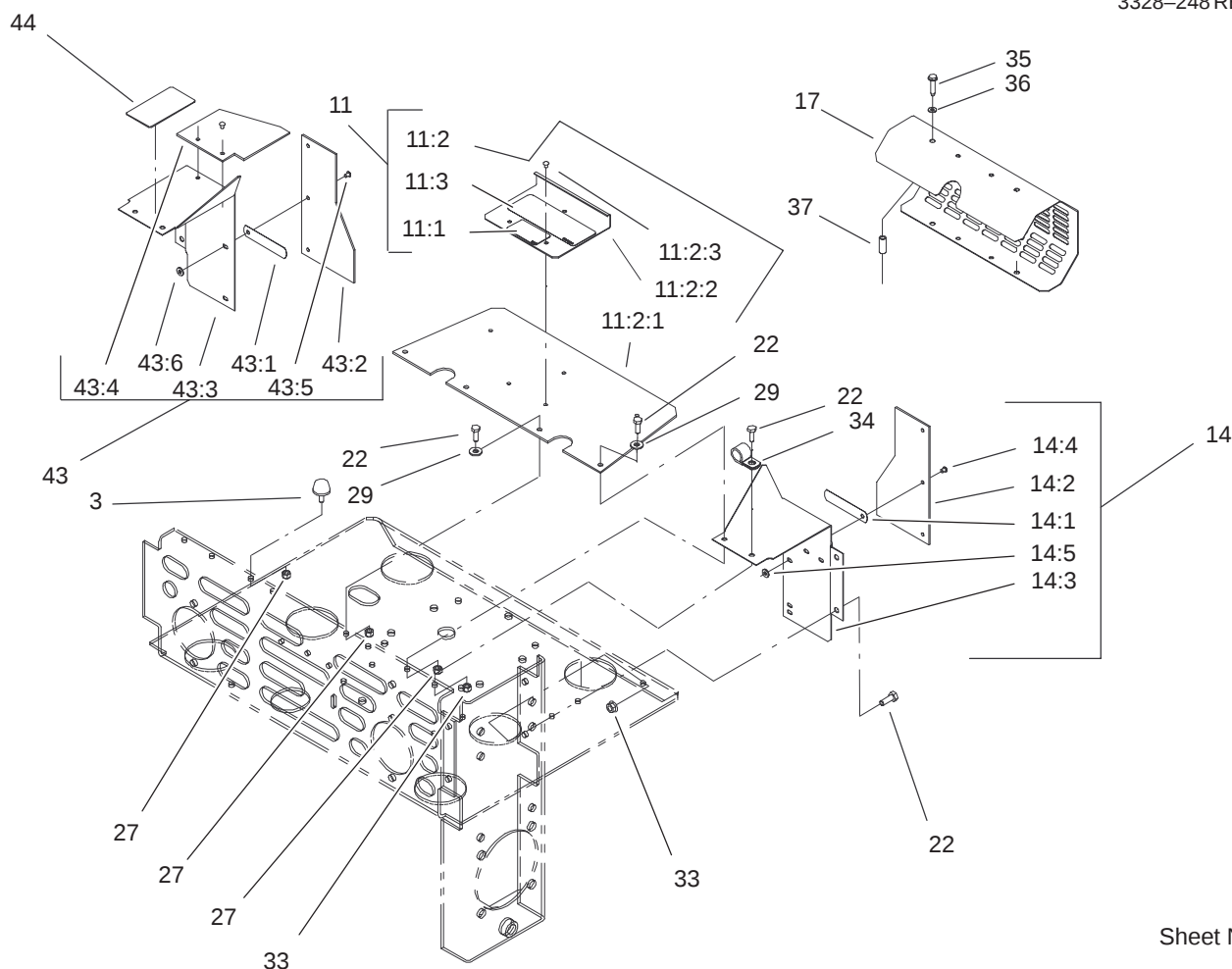
Sheet No.:12

Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	1-613235	4	Washer
2	323-9	4	Screw-HH
3	98-5975	4	Washer-Belleville
4	1-633545	2	Spacer-Grommet
5	1-633543-03	1	Strap-Clutch, Brake
6	1-603610	2	Washer-Spring
7	1-633615-03	1	Guard-Clutch
8	1-633988	1	Spacer-Anchor, Clutch
9	103-0665	1	Clutch ASM
9:1	1-303335	1	Tie-Plastic
9:3	105-1670	1	Harness-Jumper, Clutch
10	1-633179	1	Spacer-Clutch
12	103-1996	1	Valve-Oil Drain, Long
20	1-643264-03	2	Bracket-Guard, Top
24	323-6	6	Screw-HH
25	3212-10	1	Screw-HH
30	3256-3	1	Washer-Flat
31	32128-20	1	Nut-HF
32	3290-357	8	Nut-HHF
38	1-633630	2	Grommet-Brake
39	322-6	1	Screw-HH
40	322-19	1	Screw-HH
41	3296-29	1	Nut-Lock, NI

Ref. No.	Part No.	Qty.	Description
☆42		1	Engine-Kohler, Ch740s-0007

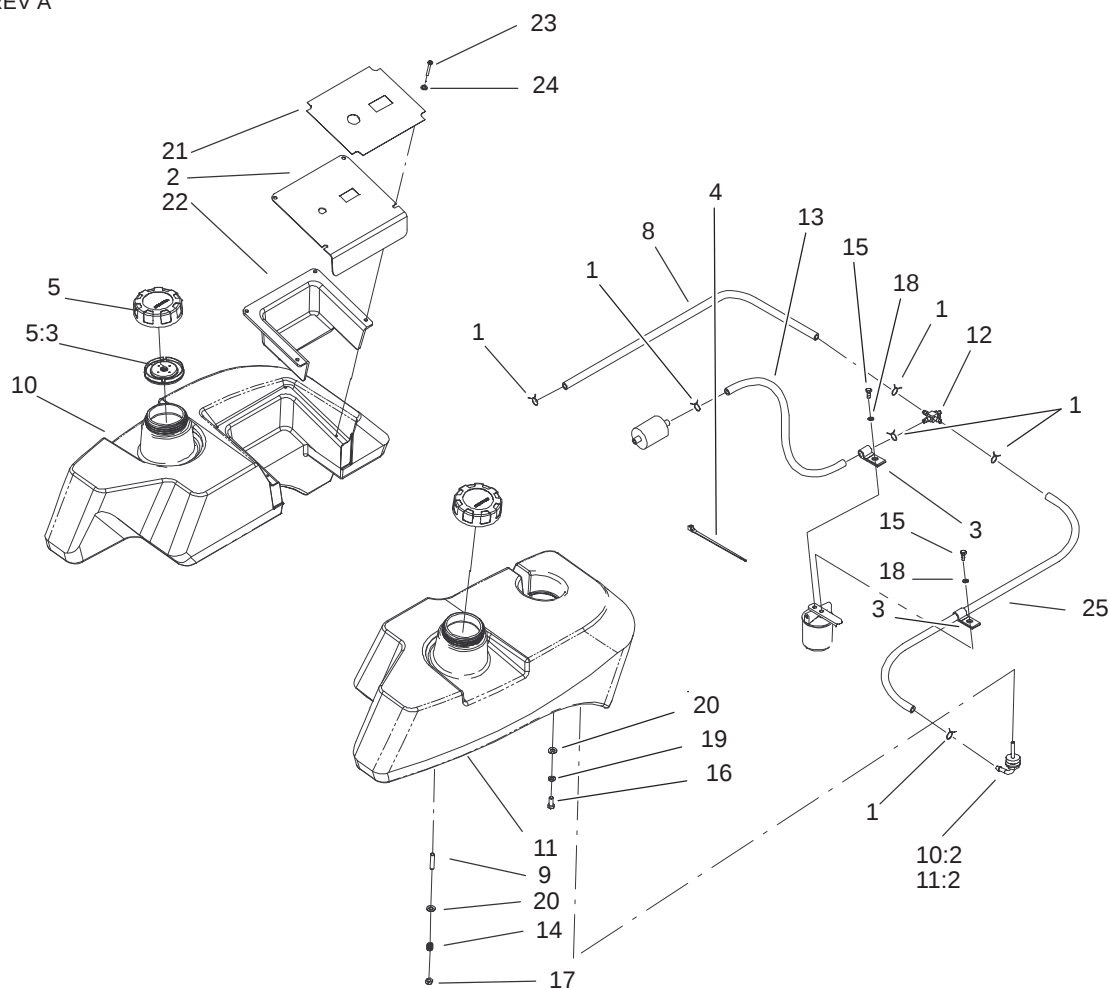
☆ Not serviced separately



Sheet No.:13

Shield Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
3	1-523420	2	Bumper	43:1	1-523285	1	Clip-Baffle, Rear
11	1-644276	1	Shield ASM	43:2	1-633301	1	Shield-Engine
11:1	1-633462	1	Decal-Important	43:3	1-633794-03	1	Baffle-Engine Shield, RH
11:2	1-634308	1	Shield/Lift ASM	43:4	1-643315	1	Baffle-Cooler, Engine
11:2:1	103-1308	1	Shield-Engine	43:5	1-803035	5	Rivet-Pop
11:2:2	1-633300-03	1	Lift-Shield	43:6	3256-63	5	Washer-Flat
11:2:3	1-803035	3	Rivet-Pop	44	1-643339	1	Decal-Routing, Belt
11:3	103-0368	1	Decal-Devices, Rotating				
14	1-634796	1	LH Shield ASM				
14:1	1-523285	1	Clip-Baffle, Rear				
14:2	1-633301	1	Shield-Engine				
14:3	1-633795-03	1	Baffle-Engine Shield, LH				
14:4	1-803035	3	Rivet-Pop				
14:5	3256-63	3	Washer-Flat				
17	1-643313-03	1	Guard-Muffler				
22	321-4	10	Screw-HH				
27	3296-42	6	Nut-Lock, NI				
29	3256-2	4	Washer-Flat				
33	32128-33	5	Nut-HF				
34	1-633396	1	Clip-Loom				
35	1-809076	2	Screw				
36	1-323235	2	Washer-Spring				
37	1-323236	2	Spacer				
43	1-644316	1	RH Shield ASM				

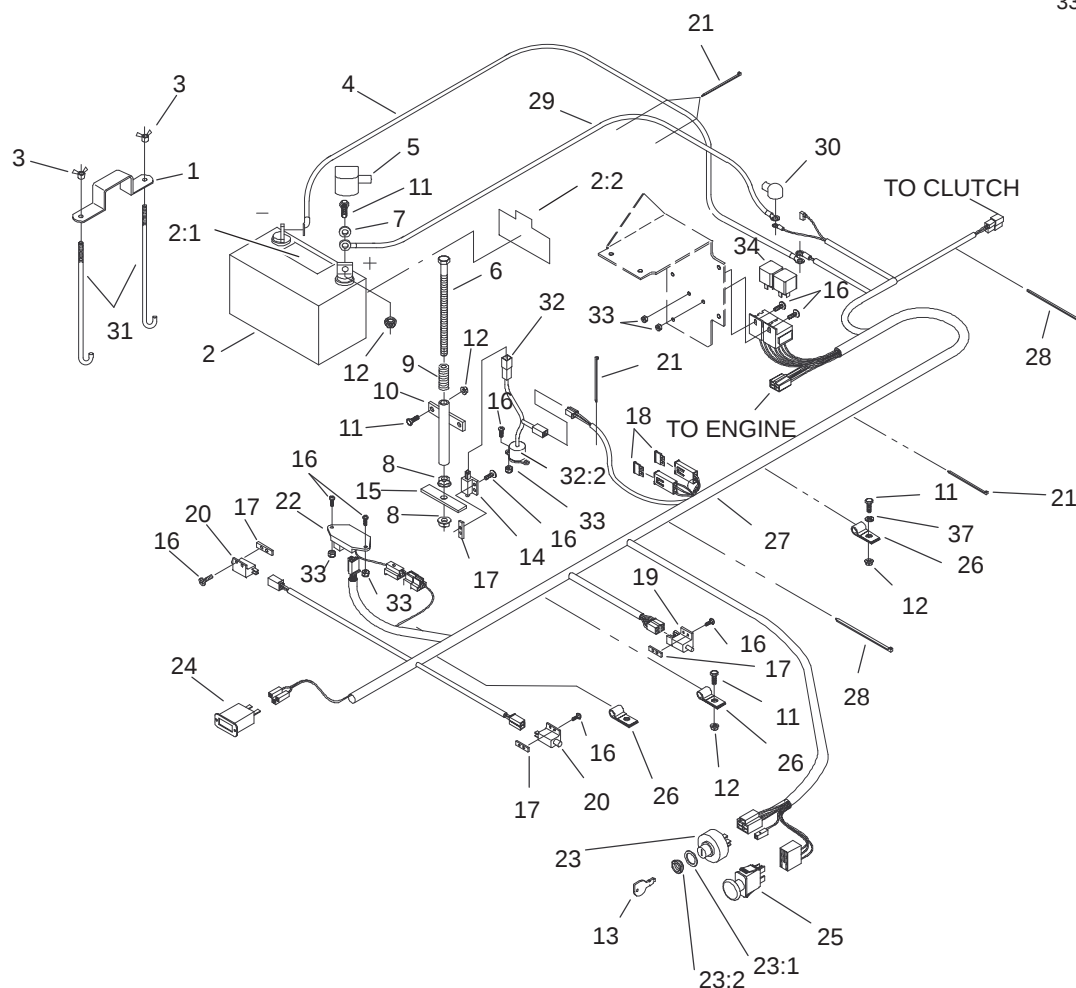


Sheet No.:22

Fuel System Assembly

Ref. No.	Part No.	Qty.	Description
1	1-303077	6	Clamp-Line, Fuel
2	99-4656-03	1	Panel-Control
3	1-513762	2	Clip-Loom
4	1-303335	1	Tie-Plastic
5	88-3980	2	Gas Cap ASM
5:3	88-4010	1	Gasket-Cap, Gas
8	1-543456	1	Hose-Fuel
9	1-633023	6	Stud
10	105-3629	1	LH Fuel Tank ASM
10:2	103-2605	1	Fitting-Fuel, Bulkhead
11	105-3628	1	RH Fuel Tank ASM
11:2	103-2605	1	Fitting-Fuel, Bulkhead
12	1-633347	1	Valve-Fuel
13	103-0216	1	Hose-Fuel
14	1-633349	6	Spring-Tank, Fuel
15	321-3	2	Screw-HH
16	322-3	2	Screw-HH
17	3296-47	6	Nut-Lock, NI
18	1-805004	2	Washer-Lock
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
21	99-4632	1	Decal-Panel, Control
22	99-4940	1	Shield-Panel, Control
23	1-803071	4	Screw
24	1-303435	4	Washer-Spring
25	103-2885	1	Hose-Fuel

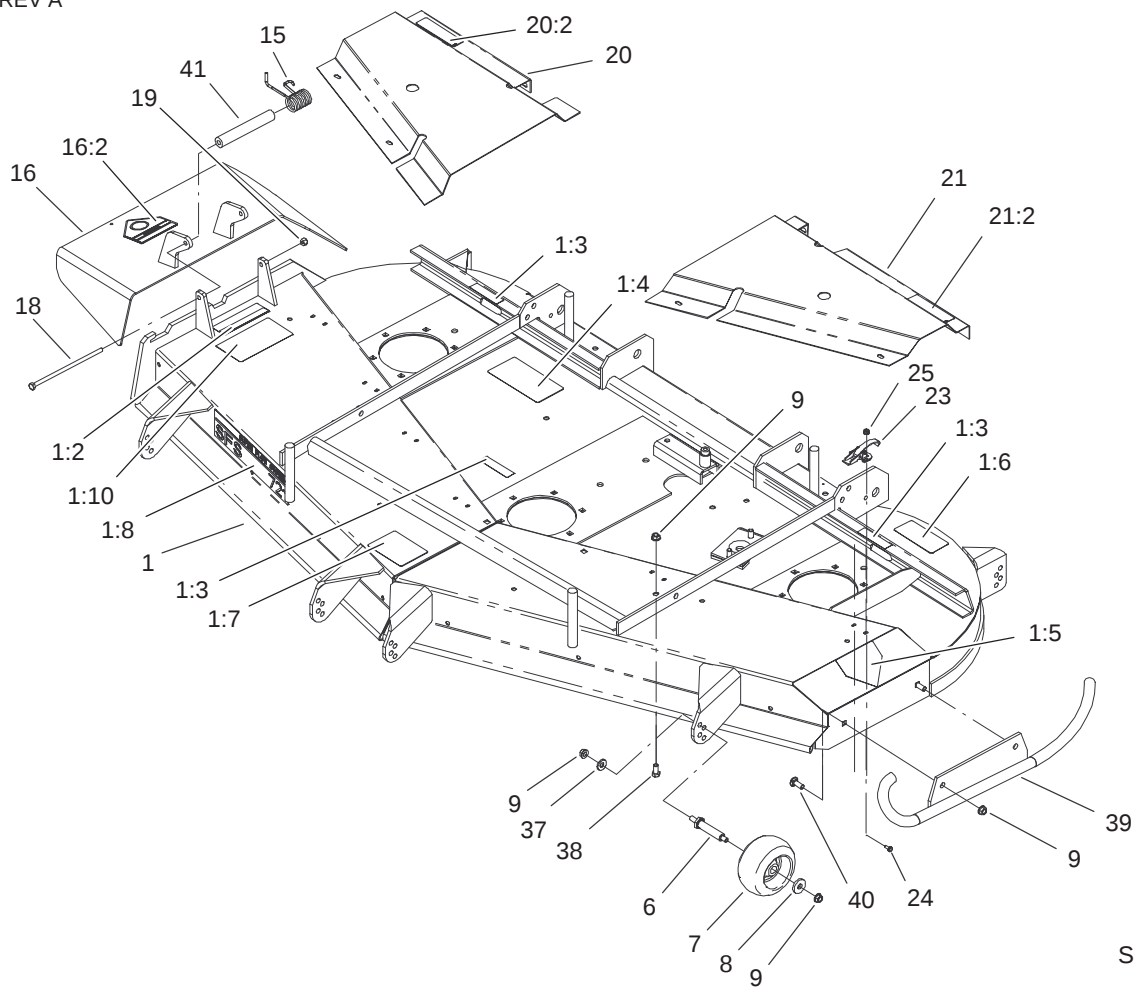
Ref. No.	Part No.	Qty.	Description



Sheet No.:27

Electrical System Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	1-633652-03	1	Strap-Holddown	23	88-9830	1	Key Switch ASM
2	105-1692	1	Battery	23:1	3254-5	1	Washer-Lock, Internal
2:1	104-4163	1	Decal-Battery	23:2	218-461	1	Nut-HH
2:2	104-4164	1	Decal-Battery	24	1-513374	1	Meter-Hour
3	1-543792	2	Wingnut	25	1-633673	1	Switch-Delta
4	1-633307	1	Wire-Ground	26	1-633396	3	Clip-Loom
5	1-543391	1	Insulator-Battery	27	100-4340	1	Harness-Wire
6	1-800282	1	Screw-HH	28	1-303335	2	Tie-Plastic
7	3256-2	2	Washer-Flat	29	1-523281	1	Wire-Starter
8	32128-20	2	Nut-HF	30	1-543393	1	Insulator-Solenoid
9	1-523415	1	Spring-Switch, Seat	31	1-633651	2	Bolt-Holddown
10	1-522424-03	1	Mount-Spring, Seat	32	1-644427	1	Tilt Switch ASM
11	321-4	6	Screw-HH	32:2	1-643401	1	Decal-Switch, Mercury
12	32128-33	6	Nut-HF	33	3296-2	6	Nut-Lock
13	63-8360	2	Key-Ignition	34	1-643275	2	Relay
14	1-513152	1	Switch-Closed, Normally	37	3256-22	1	Washer-Flat
15	1-513180	1	Plate-Switch, Seat				
16	3290-500	14	Screw-PPH				
17	1-633181	4	Plate-Tapped				
18	1-816001	2	Fuse-Type, Blade				
19	1-633111	1	Switch				
20	1-513051	2	Switch-Open, Normally				
21	1-303287	5	Tie-Plastic				
22	100-6186	1	Module-Delay, Seat				

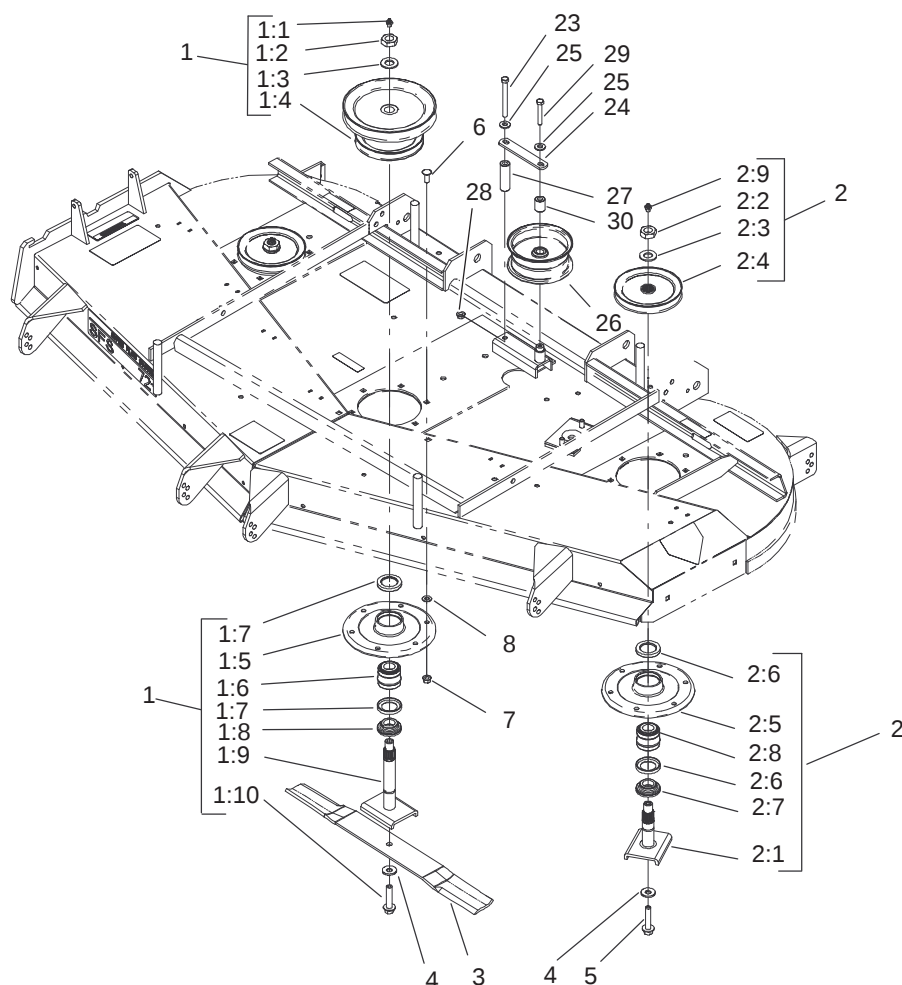


Sheet No.:71

Deck, Deflector and Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	105-1698	1	Deck ASM
1:2	104-8569	1	Decal-Warning
1:3	98-5954	3	Decal-Missing, Cover
1:4	99-4686	1	Decal-Routing, Belt
1:5	43-8480	1	Decal-Danger
1:6	93-7818	1	Decal-Torque, Blade Bolt
1:7	98-3798	1	Decal-Wheel, Gage
1:8	98-5995	1	Decal-Deck
1:10	66-1340	1	Decal-Danger
6	99-2842	6	Spacer
7	68-2730	6	Wheel-Gage
8	1-373034	6	Washer
9	3290-357	18	Nut-HHF
15	104-8554	1	Spring-Torsion
16	105-3605	1	Deflector ASM
16:2	93-1122	1	Decal-Danger
18	322-50	1	Screw-HH
19	3296-29	1	Nut-Lock, NI
20	100-6527	1	RH Cover ASM
20:2	67-5360	1	Decal-Danger
21	99-2623	1	LH Cover ASM
21:2	67-5360	1	Decal-Danger
23	249-21	4	Clamp-Slotted
24	3290-321	8	Screw-HWH
25	32128-17	8	Nut-Lock, Flange

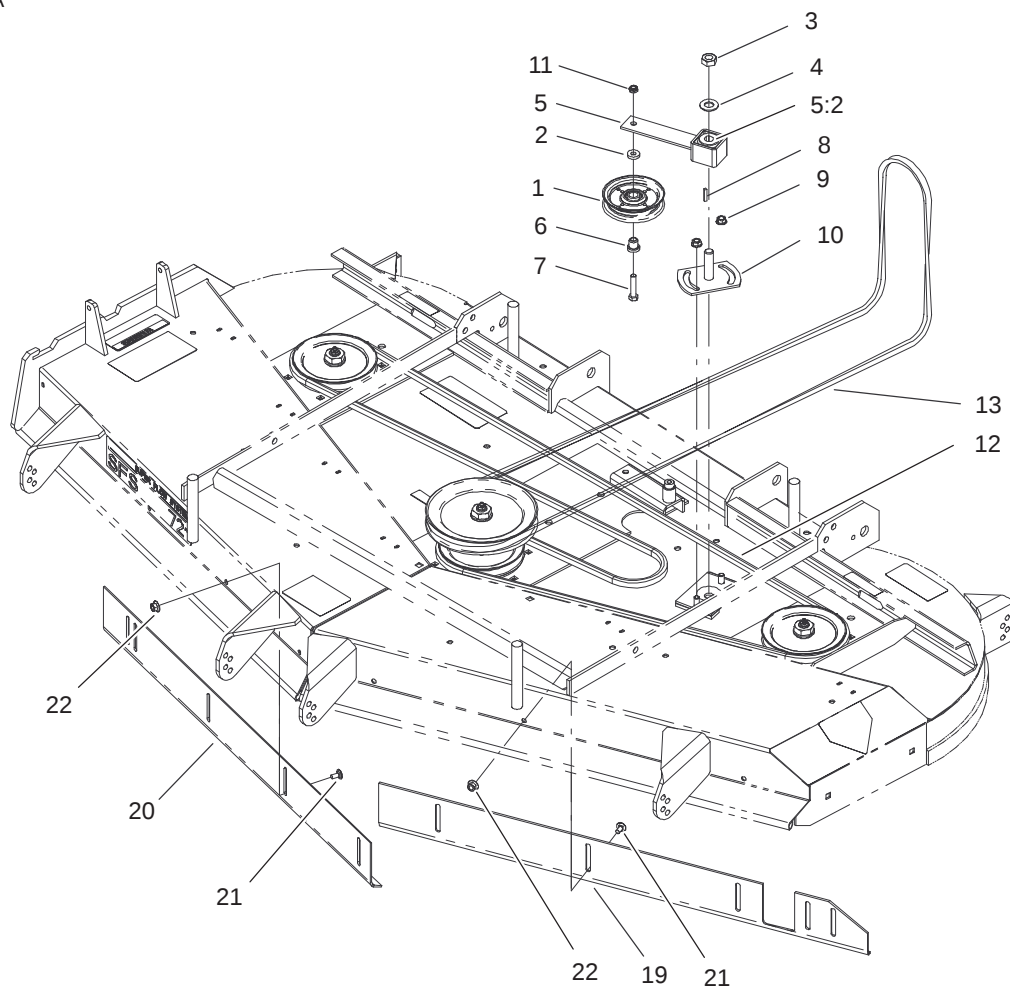
Ref. No.	Part No.	Qty.	Description
37	98-5975	6	Washer-Belleville
38	323-2	6	Screw-HH
39	98-7923-01	1	Skid
40	3231-21	2	Screw-CARR
41	105-4622	1	Spacer



Sheet No.:72

Spindle and Pulley Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	105-1691	1	Spindle Housing ASM	8	3256-24	4	Washer-Flat
1:1	302-2	1	Fitting-Grease	23	323-42	1	Screw-HH
1:2	32146-20	1	Nut-Jam	24	1-653189	1	Plate
1:3	92-5836	1	Washer	25	98-5975	2	Washer-Belleville
1:4	100-4309	1	Pulley ASM	26	1-413099	1	Pulley-Idler
1:5	61-4160	1	Housing	27	99-4659	1	Spacer-Bracket
1:6	46-8530	1	Bearing ASM	28	3290-357	1	Nut-HHF
1:7	253-139	2	Seal-Oil	29	323-11	1	Screw-HH
1:8	27-0950	1	Spacer	30	1-653190	1	Spacer
1:9	105-1686	1	Spindle Shaft ASM				
1:10	92-5816	1	Bolt-Blade				
2	99-4642	2	Outer Spindle ASM				
2:1	27-0920	1	Shaft				
2:2	32146-20	1	Nut-Jam				
2:3	7-4150	1	Washer				
2:4	99-4615	1	Pulley And Hub ASM				
2:5	61-4160	1	Housing				
2:6	253-139	2	Seal-Oil				
2:7	27-0950	1	Spacer				
2:8	46-8530	1	Bearing ASM				
2:9	302-2	1	Fitting-Grease				
3	94-1861	3	Blade				
4	1-513435	3	Washer-Spring				
5	92-5816	2	Bolt-Blade				
6	3231-22	18	Screw-CARR				
7	32128-21	18	Nut-HF				



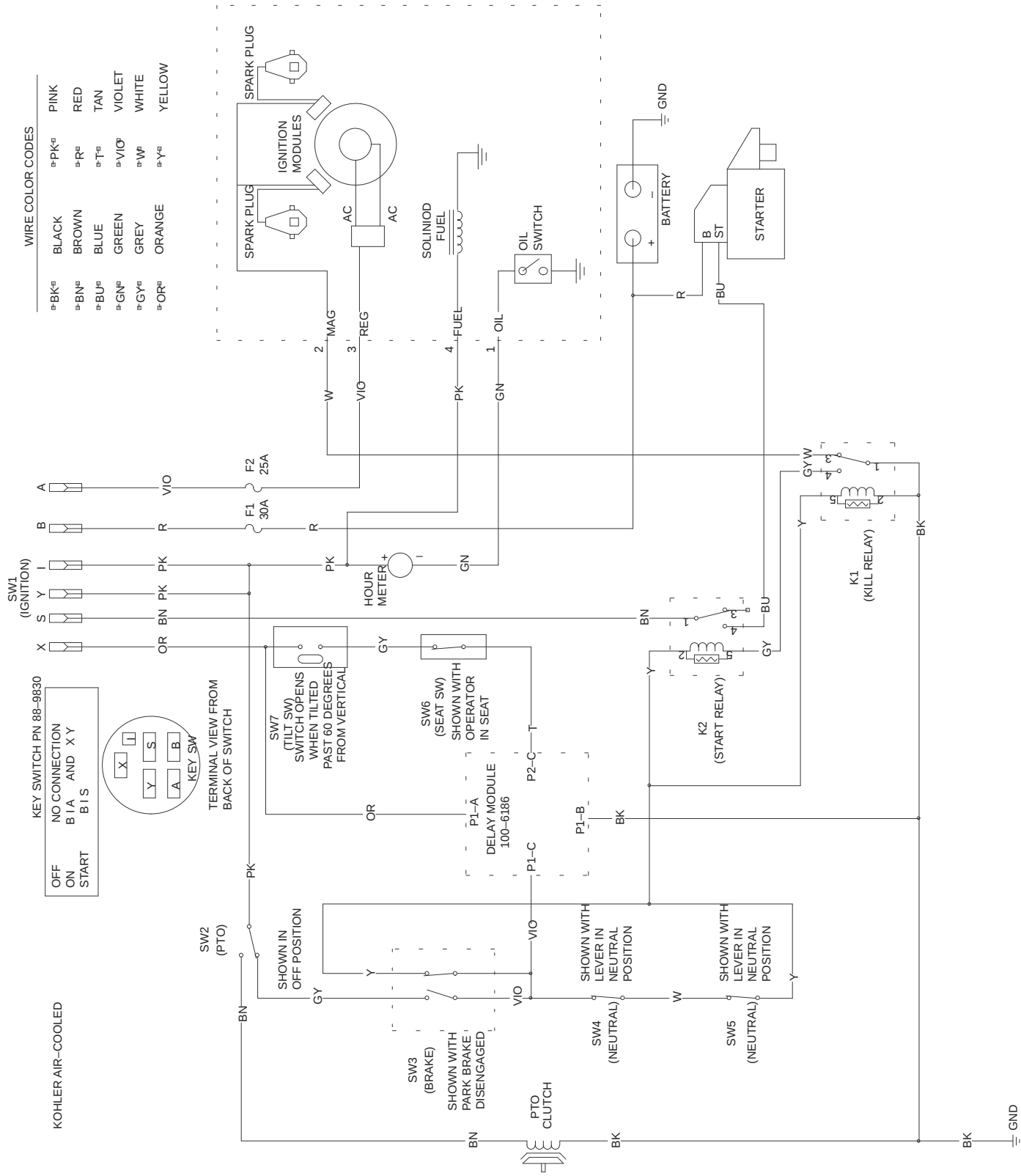
Sheet No.:73

Belt and Idler Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	65-5940	1	Pulley-Idler
2	7-0081	1	Washer-Flat
3	3296-33	1	Nut-Lock, NI
4	3256-27	1	Washer-Flat
5	27-8580	1	Idler Arm ASM
5:2	27-8490	1	Bushing-Rubber
6	65-5950	1	Bushing-Pulley
7	3211-8	1	Screw-HH
8	5-1077	1	Key-Square
9	3290-357	2	Nut-HHF
10	44-6300	1	Plate-Idler
11	3296-5	1	Nut-Lock, NI
12	57-0240	1	V-Belt
13	99-4627	1	V-Belt
19	99-5156-03	1	Baffle-Front, LH
20	93-3215-03	1	Baffle-Front, RH
21	3230-18	8	Screw-CARR
22	32128-20	8	Nut-HF

Ref. No.	Part No.	Qty.	Description

Electrical Schematic



Maintenance Record

[illegible]

Maintenance Record

[illegible]

