Form No. 3328–248 REV A

Z257

Z–Master® with 72in SFS Side Discharge Mower

Model No. 74232—230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Front Frame Assembly	3
Caster and Wheel Assembly	4
Rear Frame and Wheel Assembly	5
Brake and Wheel Hub Assembly	6
Steering Control Assembly	7
Hydraulic System Assembly	8
Seat Assembly	10
Frame and Deck Assembly	11
Idler Assembly	12
Stand Assembly	13
Clutch Assembly	14
Shield Assembly	15
Fuel System Assembly	16
Electrical System Assembly	17
Deck, Deflector and Roller Assembly	18
Spindle and Pulley Assembly	19
Belt and Idler Arm Assembly	20
Electrical Schematic	21

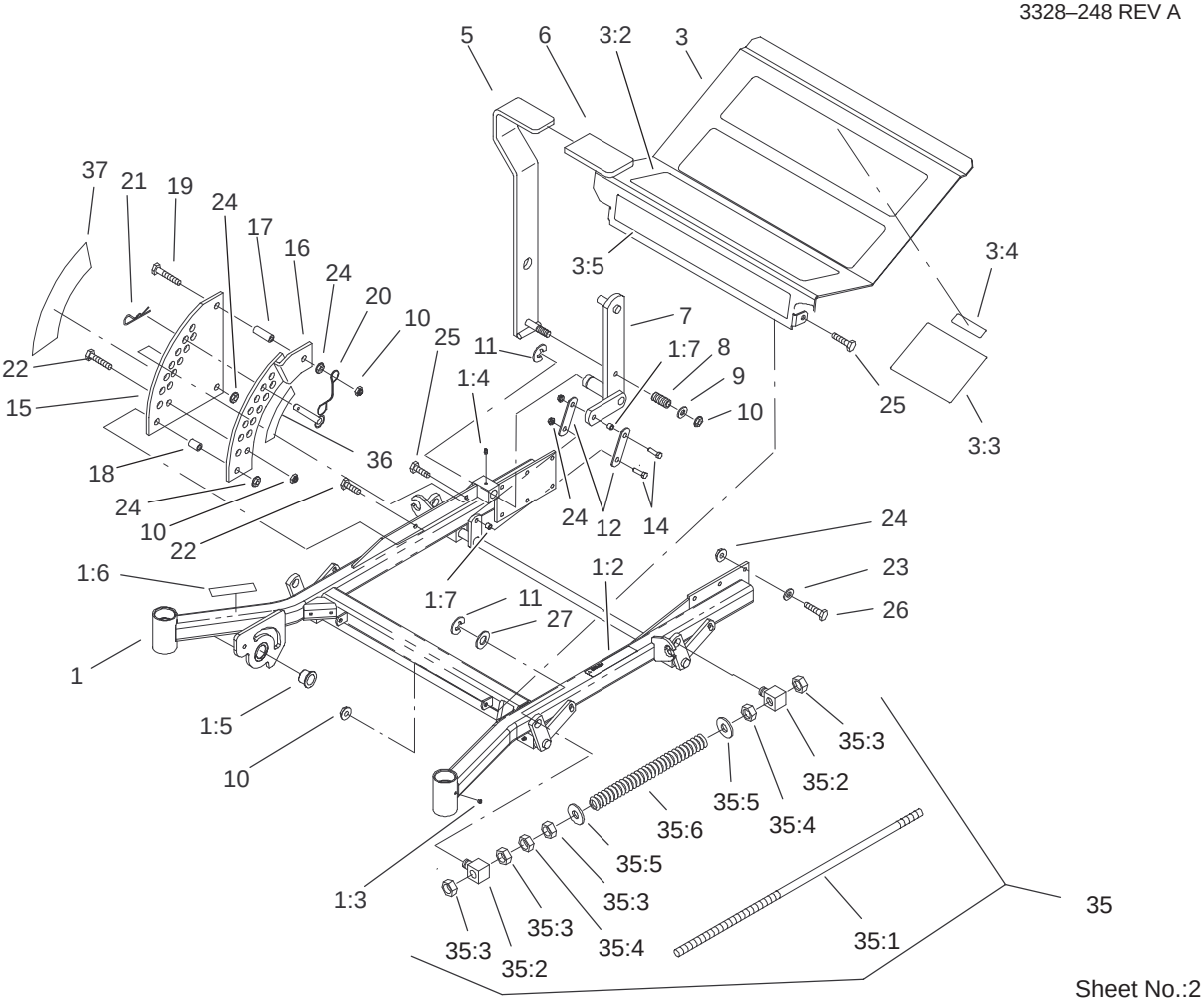
Accessories

Description	Model / Part No.
Suspension Seat Kit	99–8522
Foot Lift Assist	100–4336
Striping Kit	30121
Hitch Kit	99–8925
Atomic Blade Assembly	104–1303
Recycler Kit	59225
Spark Arrester Kit	105–1672
Filter Minder	99–4664
Mulching Kit	59227

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head



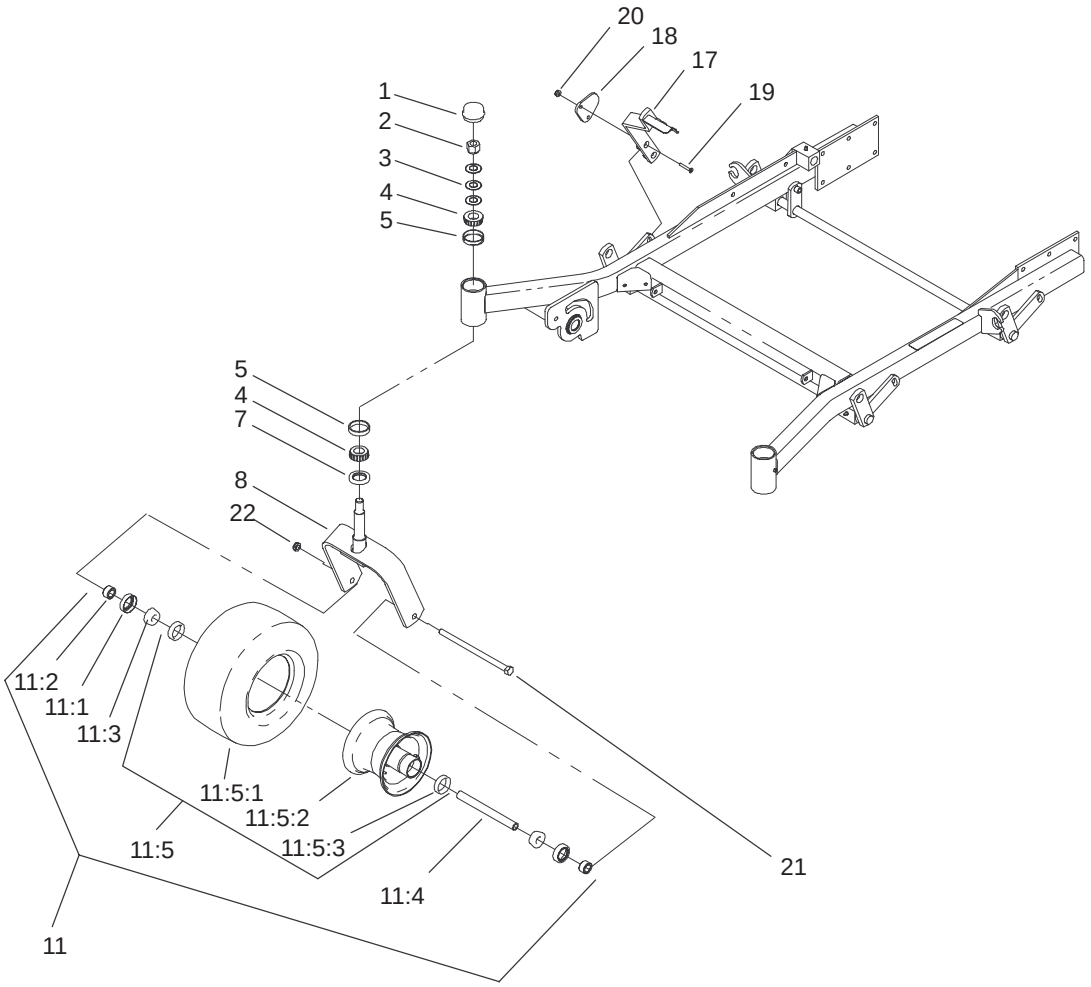
Sheet No.:2

Front Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	104–5133	1	Frame ASM
1:2	1–633818	1	Decal–Warning
1:3	1–811010	2	Plug
1:4	302–19	5	Fitting–Grease
1:5	94–1291	2	Bushing–Special
1:6	104–7759	1	Decal–Warning
1:7	103–1918	1	Bushing
3	100–6509	1	Floorpan ASM
3:2	1–633553	3	Pad–Antiskid
3:3	1–633766	1	Decal–Check
3:4	98–5954	1	Decal–Missing, Cover
3:5	1–633737	1	Decal–Z Master
5	103–2083–03	1	Lever–Lift
6	1–633295	1	Grip–Lever, Lift
7	103–2064–03	1	Arm–Lift, Deck
8	1–633325	1	Spring–Compression
9	3256–24	1	Washer–Flat
10	3296–39	5	Nut–Lock, NI
11	32151–103	5	Ring–Snap
12	1–633068	2	Arm–Lift, Deck
14	323–29	2	Screw–HH
15	1–633889–01	1	Plate–Lift, Deck
16	1–632899–01	1	Plate–Lift, Deck
17	1–633082	1	Bushing–Lever, Lift
18	1–633080	1	Bushing–Lever, Lift
19	323–13	1	Screw–HH

Ref. No.	Part No.	Qty.	Description
20	1–633097	1	Pin–Hitch W/Lanyard
21	1–806005	1	Pin–Hair
22	323–9	2	Screw–HH
23	98–5975	12	Washer–Belleville
24	3290–357	17	Nut–HHF
25	323–6	3	Screw–HH
26	323–7	12	Screw–HH
27	3256–29	4	Washer–Flat
☆35		2	Front Frame Spring ASM
35:1	1–633096	1	Rod–Lift, Deck
35:2	1–633441	2	Swivel–Deck Mount, Rear
35:3	3217–11	4	Nut–Hex
35:4	3218–6	2	Nut–Jam
35:5	3256–7	2	Washer–Flat
35:6	1–633064	1	Spring–Support, Deck
36	1–633706	1	Decal–Height, Deck
37	1–633345	1	Decal–Height, Deck

☆ Not serviced separately

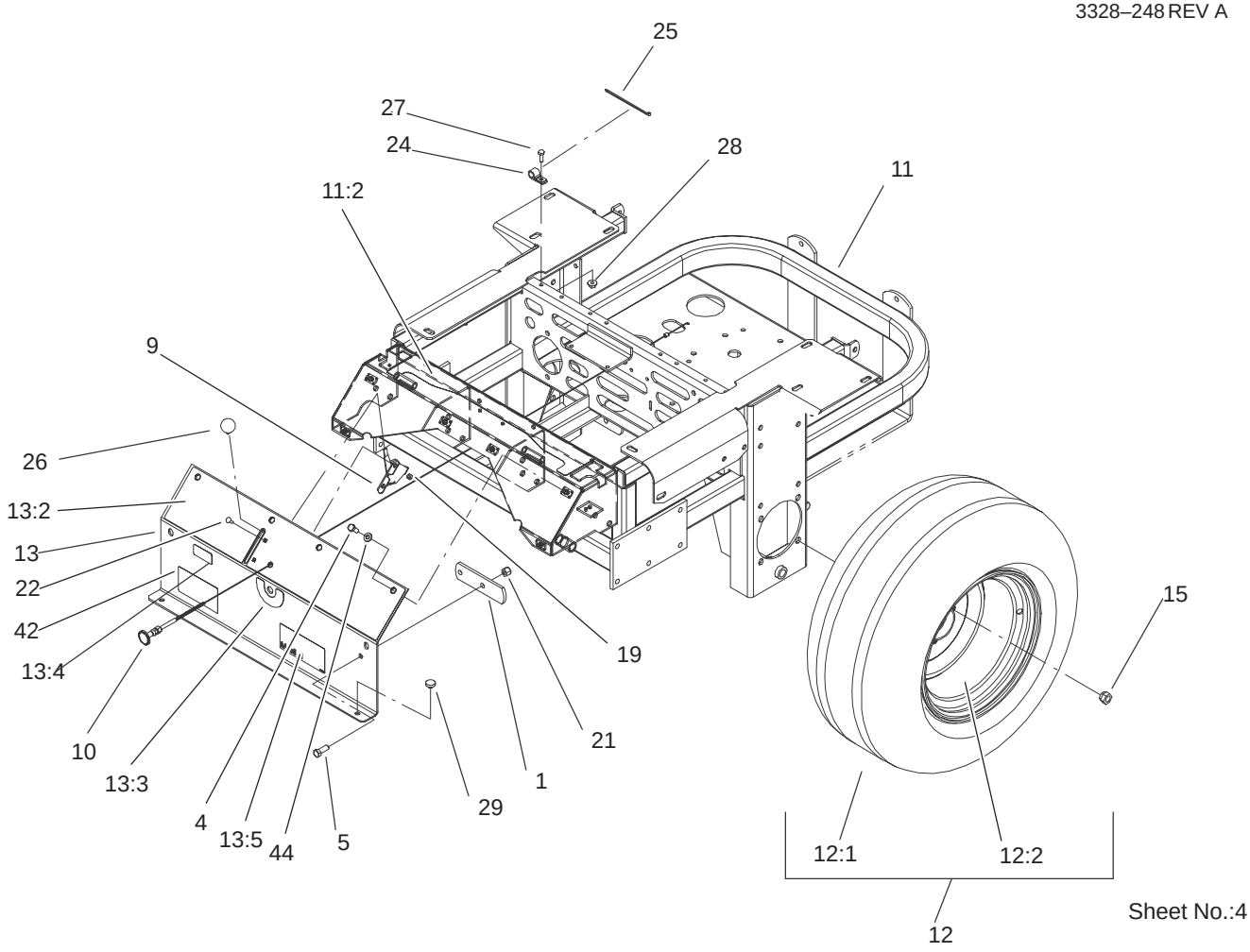


Sheet No.:3

Caster and Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	1–543513	2	Cap–Grease
2	3296–51	2	Nut–Lock, NI
3	1–633508	6	Washer–Bellville
4	254–94	4	Bearing–Cone, Taper
5	254–72	4	Bearing–Cup, Tapered
7	1–543511	2	Seal–Grease
8	103–1474–01	2	Fork–Caster
11	1–644251	2	Caster Wheel ASM
11:1	1–633580	2	Seal–Bearing
11:2	1–633581	2	Spacer–Bearing
11:3	1–633585	2	Bearing–Cone, Taper
11:4	1–633959	1	Spacer–Caster, Front
11:5		1	Wheel And Tire ASM
11:5:1	1–523009	1	Tire
11:5:2	1–633987	1	Wheel
11:5:3	1–633584	2	Bearing–Cup
17	100–4333–01	1	Lever–Lift, Deck
18	1–643220–01	1	Strap
19	3289–7	2	Screw
20	32128–20	2	Nut–HF
21	325–39	2	Screw–HH
22	3296–45	2	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description

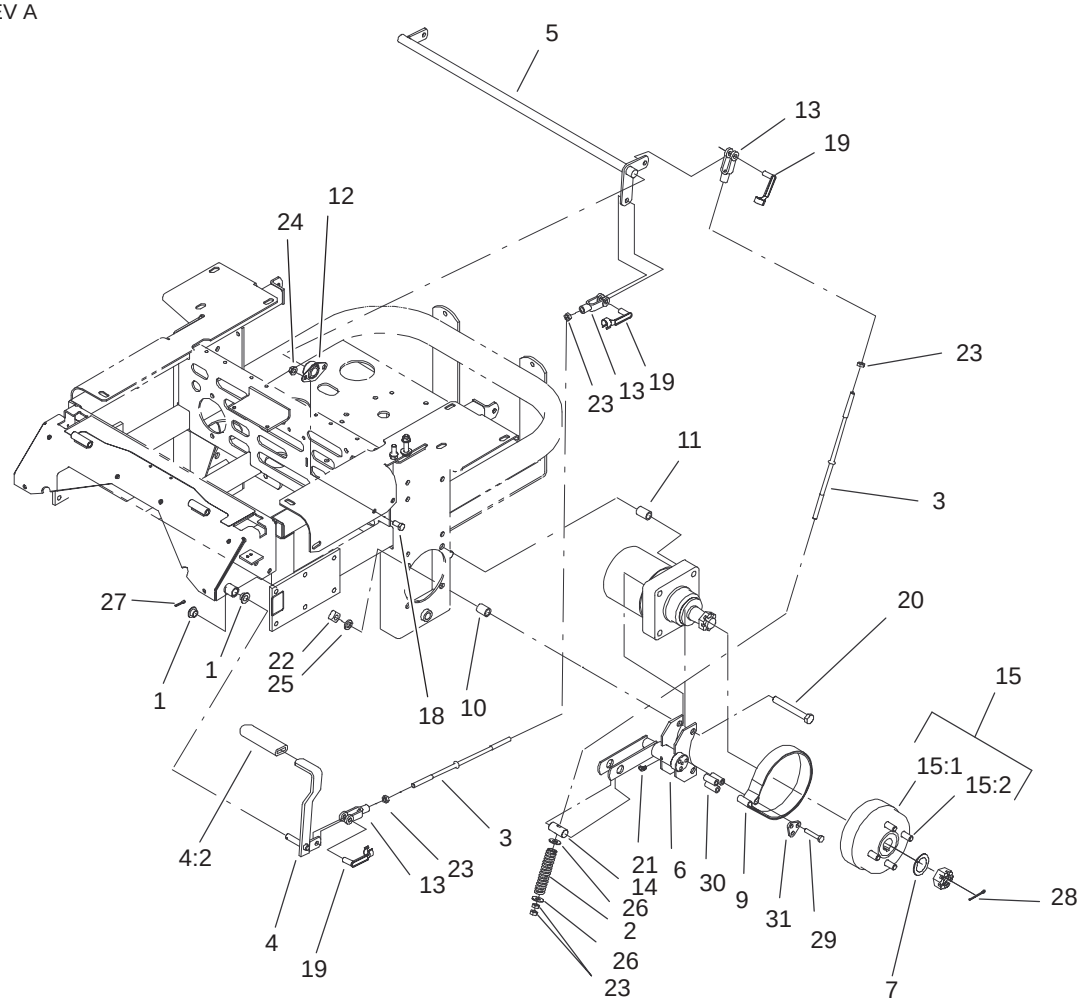


Sheet No.:4

Rear Frame and Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	1–633964–03	1	Stop–Brake, Park
4	322–3	6	Screw–HH
5	323–6	2	Screw–HH
9	1–633696	1	Cable–Throttle
10	1–603336	1	Control–Choke
11	105–3648	1	Main Frame ASM
11:2	103–2433	1	Decal–Console, Top
12	1–633970	2	Wheel And Tire ASM
12:1	1–633993	1	Tire
12:2	1–633992	1	Wheel
13	99–4623	1	Console ASM
13:2	100–4311	1	Decal–Panel, Control
13:3	103–0262	1	Decal–Valve, Fuel
13:4	98–4387	1	Decal–Protection, Ear
13:5	104–8172	1	Decal–Mobil 1
15	242–50	8	Nut–Lug
19	3296–2	2	Nut–Lock
21	3296–39	2	Nut–Lock, NI
22	1–807513	2	Bolt–CARR
24	1–513762	1	Clip–Loom
25	1–303335	1	Tie–Plastic
26	1–513592	1	Knob–Ball
27	321–4	1	Screw–HH
28	32128–33	1	Nut–HF
29	1–513658	2	Bumper–Catcher, Grass

Ref. No.	Part No.	Qty.	Description
42	106–6561	1	Decal–Z257
44	3256–23	6	Washer–Flat

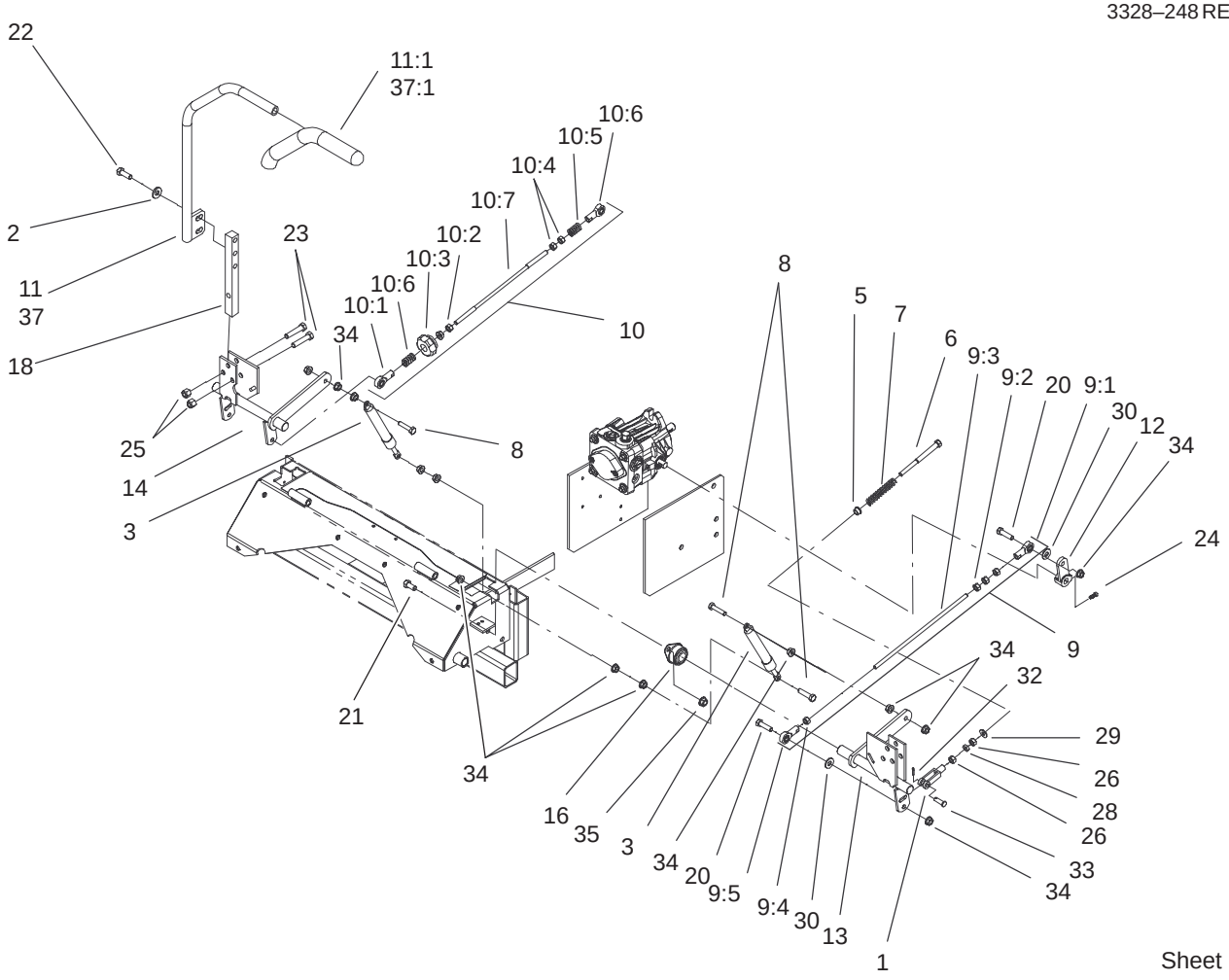


Sheet No.:5

Brake and Wheel Hub Assembly

Ref. No.	Part No.	Qty.	Description
1	1–513140	2	Bearing–Control
2	1–633454	2	Spring–Brake
3	1–633477	3	Rod–Brake
4	1–634500	1	Brake Lever ASM
4:2	1–633268	1	Grip–Lever, Brake
5	1–632217–03	1	Shaft–Brake
6	103–0354–03	2	Bracket–Brake
7	1–523157	2	Washer–Spacer
9	103–0355	2	Band–Brake
10	1–633060	4	Spacer–Wheel, Short
11	1–633062	4	Spacer–Wheel, Long
12	1–633102	2	Bearing–Flange, Side
13	1–633131	4	Yoke–Linkage, Brake
14	1–633144	2	Pin–Trunion
15	103–0590	2	Hub–Wheel
15:1	103–0589	1	Hub–Wheel
15:2	1–633926	4	Stud–Wheel
18	323–4	4	Screw–HH
19	103–2399	4	Pin–Spring, Clevis
20	325–20	8	Screw–HH
21	302–19	2	Fitting–Grease
22	103–0131	8	Nut–Square
23	3219–3	8	Nut–HH
24	3290–357	4	Nut–HHF
25	3253–7	8	Washer–Lock
26	3256–4	4	Washer–Flat

Ref. No.	Part No.	Qty.	Description
27	3272–10	1	Pin–Cotter
28	1–806800	2	Pin–Cotter
29	322–9	6	Screw–HH
30	103–0384	6	Spacer
31	103–0374	2	Retainer–Band, Brake

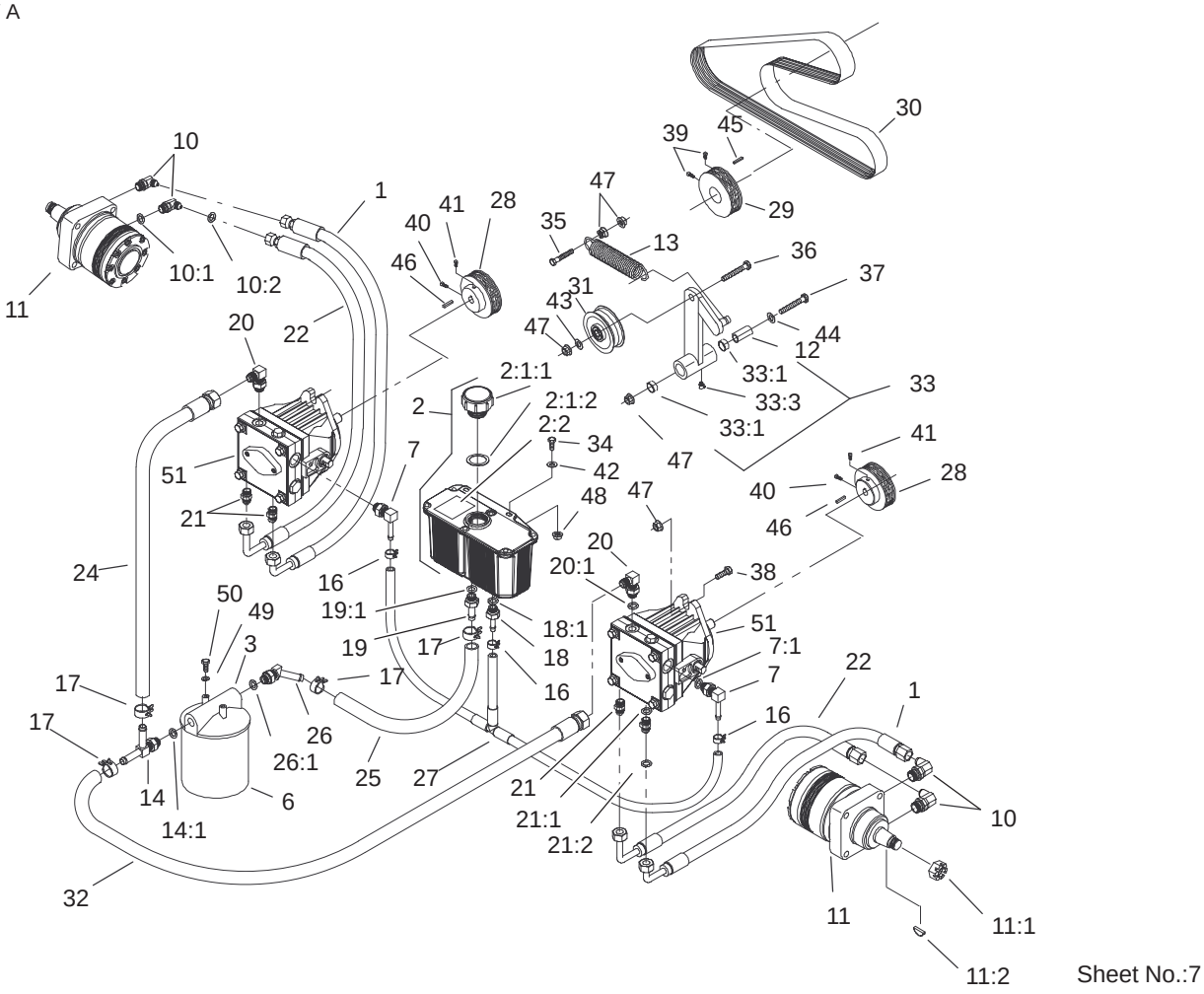


Sheet No.:6

Steering Control Assembly

Ref. No.	Part No.	Qty.	Description
1	1–303105	2	Yoke–Adjustable
2	98–5975	4	Washer–Belleville
3	103–2913	2	Damper–Control, Motion
5	1–603735	2	Bushing–Flanged
6	1–603737	2	Bolt–Return, Neutral
7	1–603807	2	Spring–Return, Neutral
8	1–403180	4	Screw–HH
9	1–634275	1	LH Pump Linkage ASM
9:1	1–543017	1	Balljoint–RH
9:2	3219–2	3	Nut–Hex
9:3	1–633153	1	Link–Rod, Tracking
9:4	1–804524	1	Nut
9:5	1–633152	1	Balljoint–Thread, LH
10	103–3061	1	Tracking Rod ASM
10:1	1–543017	1	Balljoint–RH
10:2	3219–2	1	Nut–Hex
10:3	103–3060	1	Knob–Tracking
10:4	1–804524	2	Nut
10:5	1–323245	2	Spring–Compression
10:6	1–633152	1	Balljoint–Thread, LH
10:7	103–3064	1	Link–Rod, Tracking
11	103–0632	1	RH Lever ASM
11:1	1–633257	1	Grip–Control, Motion

Ref. No.	Part No.	Qty.	Description
12	1–632208	2	Arm–Control, Pump
13	1–642319	1	Control–Motion, LH
14	1–642320	1	Control–Motion, RH
16	1–633102	4	Bearing–Flange, Side
18	103–0407	2	Arm–Shaft, Control
20	322–6	4	Screw–HH
21	323–4	8	Screw–HH
22	323–6	4	Screw–HH
23	323–9	6	Screw–HH
24	1–803022	2	Screw–Set
25	3296–39	6	Nut–Lock, NI
26	3219–2	4	Nut–Hex
28	3220–2	2	Nut
29	3256–2	2	Washer–Flat
30	3256–3	4	Washer–Flat
32	3272–5	2	Pin–Cotter
33	1–808280	2	Pin–Clevis
34	32128–20	16	Nut–HF
35	3290–357	8	Nut–HHF
37	103–0631	1	LH Lever ASM
37:1	1–633257	1	Grip–Control, Motion



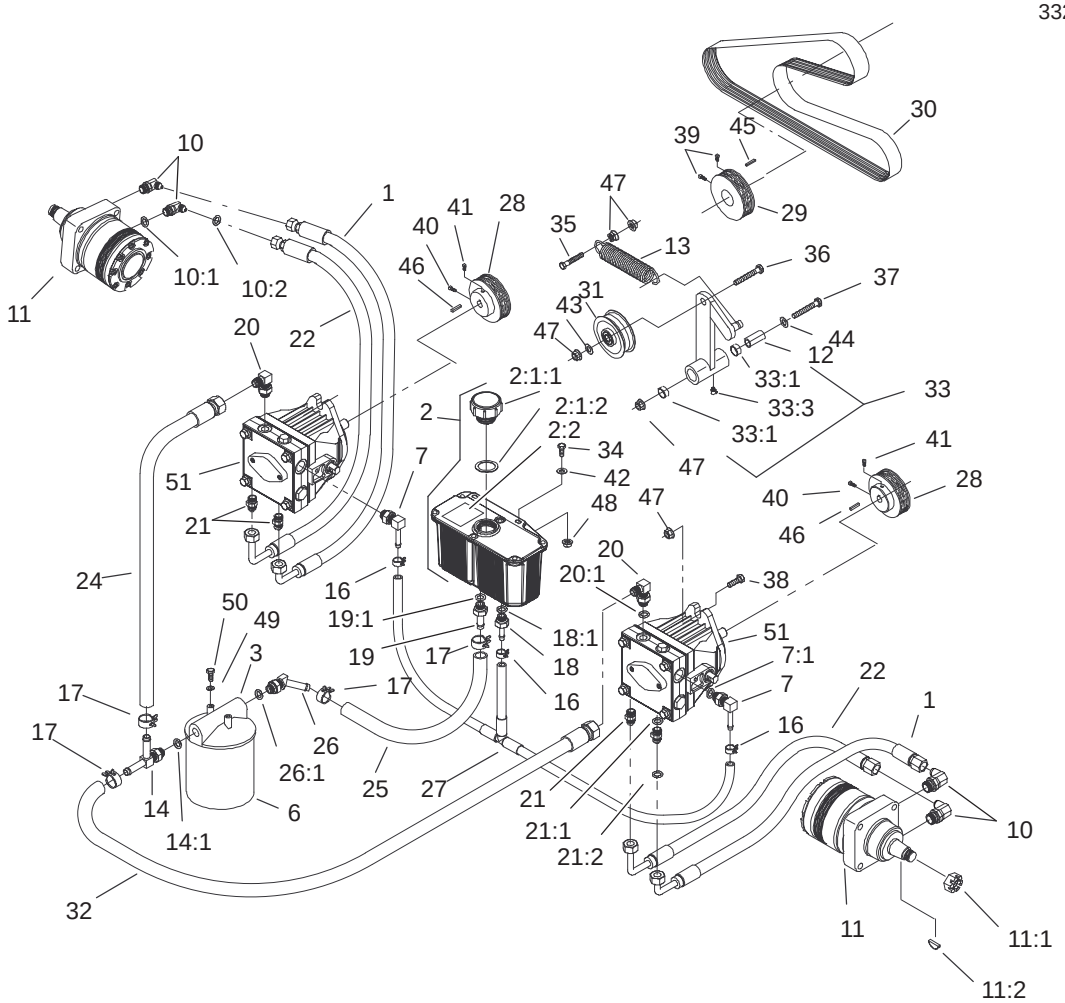
Sheet No.:7

Hydraulic System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–633776	2	Upper Hose ASM
2	103–1947	1	HYD Reservoir ASM
☆2:1		1	Reservoir–HYD
2:1:1	103–1948	1	Cap–Reservoir, HYD
2:1:2	103–1949	1	Gasket–Cap
2:2	1–523552	1	Decal–Tank, HYD
3	104–7836	1	Head–Filter
6	1–633752	1	Filter–HYD, Winter
6	1–633750	1	Filter–HYD
7	103–1799	2	Elbow–90°
7:1	237–42	1	O–Ring
10	1–633786	4	Fitting–90°
10:1	237–80	1	O–Ring
10:2	1–603992	1	O–Ring
11	1–523328	2	Motor–Wheel
11:1	1–809036	1	Nut–HH
11:2	3257–42	1	Key–Woodruff
*11:99	1–000099	1	Seal Kit
*11:99	1–000139	1	Bearing Kit
*11:99	103–2748	1	Drive Link Kit
12	1–603384	1	Bushing–Pivot, Idler
13	1–633151	1	Spring–Extension
14	103–1828	1	Adapter–Run, Tee
14:1	237–42	1	O–Ring
16	103–1716	3	Clamp–Hose
17	103–1988	4	Clamp–Hose

Ref. No.	Part No.	Qty.	Description
18	103–1801	1	Adapter–Straight
18:1	237–42	1	O–Ring
19	103–1912	1	Adapter–Straight
19:1	237–42	1	O–Ring
20	103–1802	2	Elbow–HYD, 90°
20:1	237–42	1	O–Ring
21	1–603990	4	Fitting–Straight
21:1	237–79	1	O–Ring
21:2	1–603992	1	O–Ring
22	103–1863	2	Hose–Lower
24	103–1826	1	HYD Hose ASM
25	103–1808	1	Hose–HYD
26	103–1807	1	Elbow–45°
26:1	237–42	1	O–Ring
27	103–1806	1	HYD Hose ASM
28	1–633568	2	Sheave
29	1–633567	1	Sheave
30	1–633749	1	Belt–Drive, Pump
31	1–633167	1	Sheave–Idler
32	103–1827	1	HYD Hose ASM
33	1–634277	1	Bearing Arm ASM
33:1	1–513034	2	Sleeve–Bearing
33:3	302–40	1	Fitting–Grease
34	321–6	2	Screw–HH
35	323–8	1	Screw–HH
36	323–9	1	Screw–HH

☆ Not serviced separately
* Not illustrated



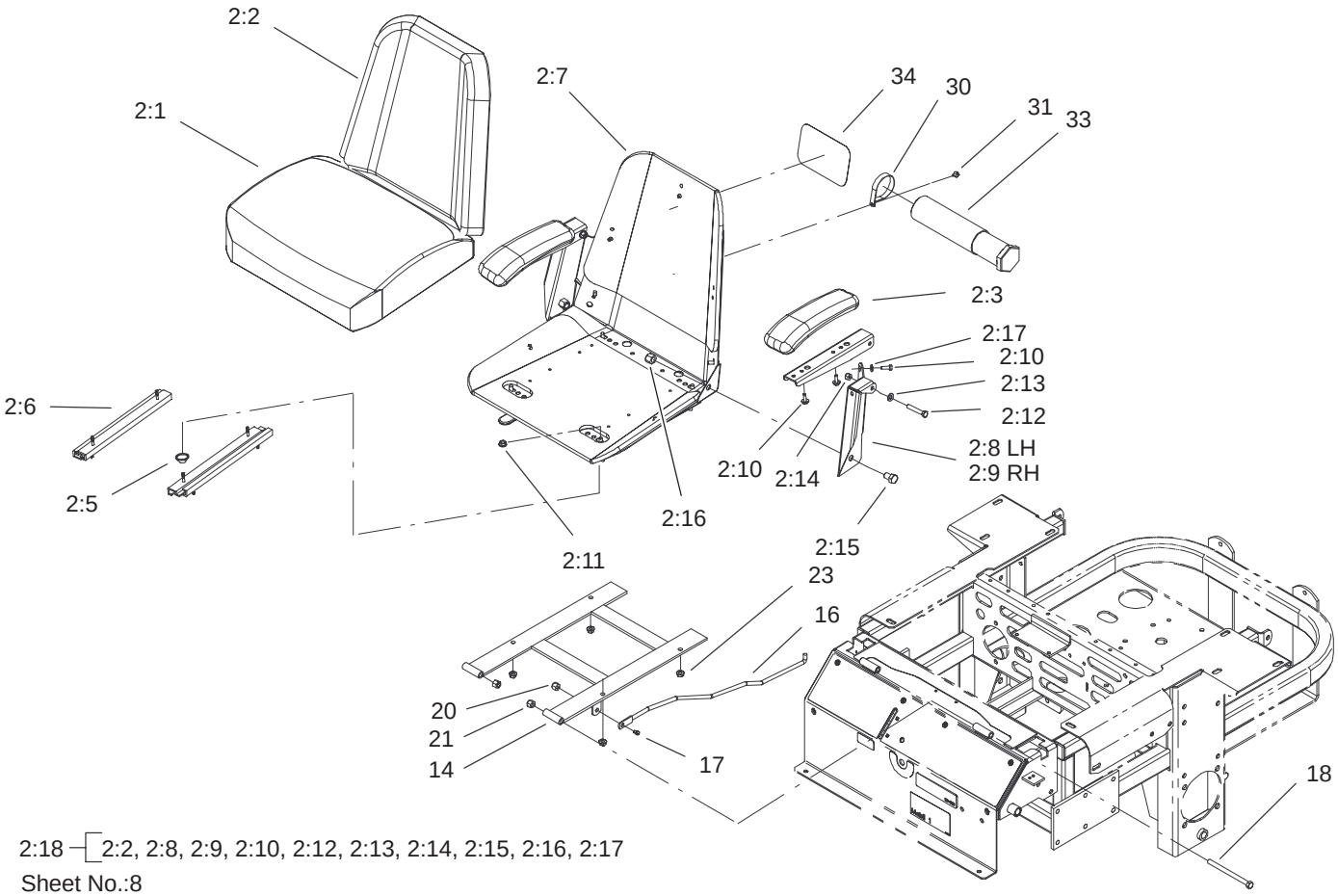
Sheet No.:7

Hydraulic System Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
37	1–800805	1	Screw–HH
38	323–7	4	Screw–HH
39	1–803022	2	Screw–Set
40	30–1710	2	Screw
41	1–803050	2	Screw–Set
42	3256–22	2	Washer–Flat
43	3256–3	1	Washer–Flat
44	3256–4	1	Washer–Flat
45	13–2840	1	Key–Square
46	1–807272	2	Key
47	3290–357	8	Nut–HHF
48	32128–33	2	Nut–HF
49	1–805004	2	Washer–Lock
50	321–3	2	Screw–HH
51	103–2675	2	Pump–HYD
*51:1	103–2664	1	Input Shaft Kit
*51:2	103–2665	1	Thrust Bearing Kit
*51:3	103–2666	1	Cylinder Block Kit
*51:4	105–6185	1	Plate–Valve
*51:5	105–6184	1	Seal Overhaul Kit
*51:7	106–2053	1	Shock Valve Kit

Ref. No.	Part No.	Qty.	Description

* Not illustrated



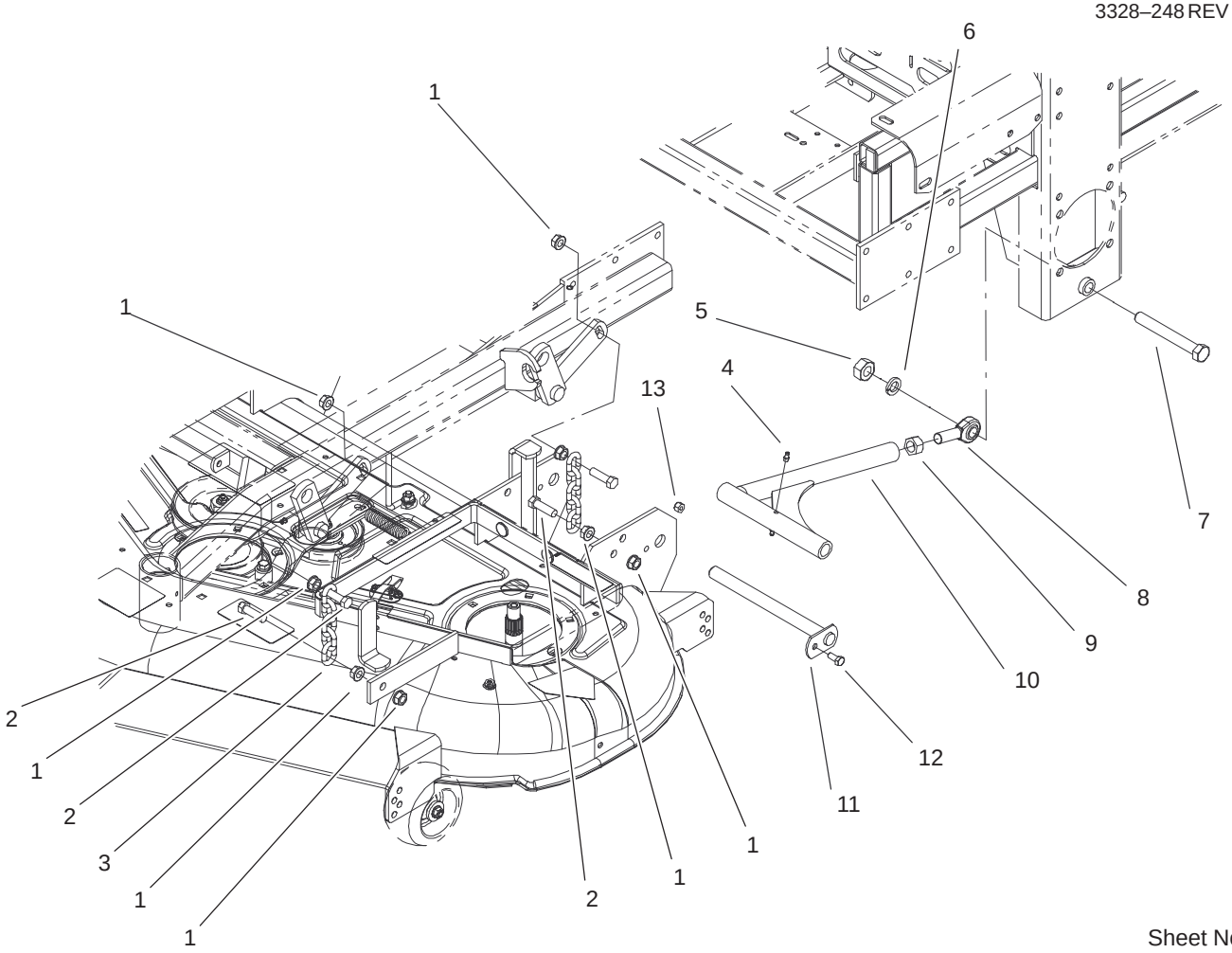
2:18 ─┌ 2:2, 2:8, 2:9, 2:10, 2:12, 2:13, 2:14, 2:15, 2:16, 2:17

Sheet No.:8

Seat Assembly

Ref. No.	Part No.	Qty.	Description
2	1–633705	1	Seat ASM
2:1	103–0290	1	Cushion–Seat, Bottom
2:2	104–7754	1	Cushion–Seat, Back
2:3	1–633710	2	Cushion–Armrest
2:5	1–543401	4	Spacer–Track
2:6	1–643255	1	Track–Seat
2:7	1–633859	1	Frame–Seat
2:8	105–3622	1	Bracket–Armrest, LH
2:9	105–3621	1	Bracket–Armrest, RH
2:10	321–4	11	Screw–HH
2:11	32128–20	4	Nut–HF
2:12	322–10	2	Screw–HH
2:13	3256–23	4	Washer–Flat
2:14	3296–29	2	Nut–Lock, NI
2:15	325–2	2	Screw–HH
2:16	3296–23	2	Nut–Lock, NI
2:17	3256–22	11	Washer–Flat
2:18	105–3620	1	Kit–Armrest
14	1–632187–03	1	Frame–Seat
16	1–633293	1	Rod–Holdup, Seat
17	322–5	1	Screw–HH
18	323–39	2	Screw–HH
20	3296–29	1	Nut–Lock, NI
21	3296–39	2	Nut–Lock, NI
23	32128–20	4	Nut–HF
30	2412–120	2	R–Clamp

Ref. No.	Part No.	Qty.	Description
31	32104–76	2	Screw
33	74–0720	1	Tube–Manual
34	99–4693	1	Decal–Toro

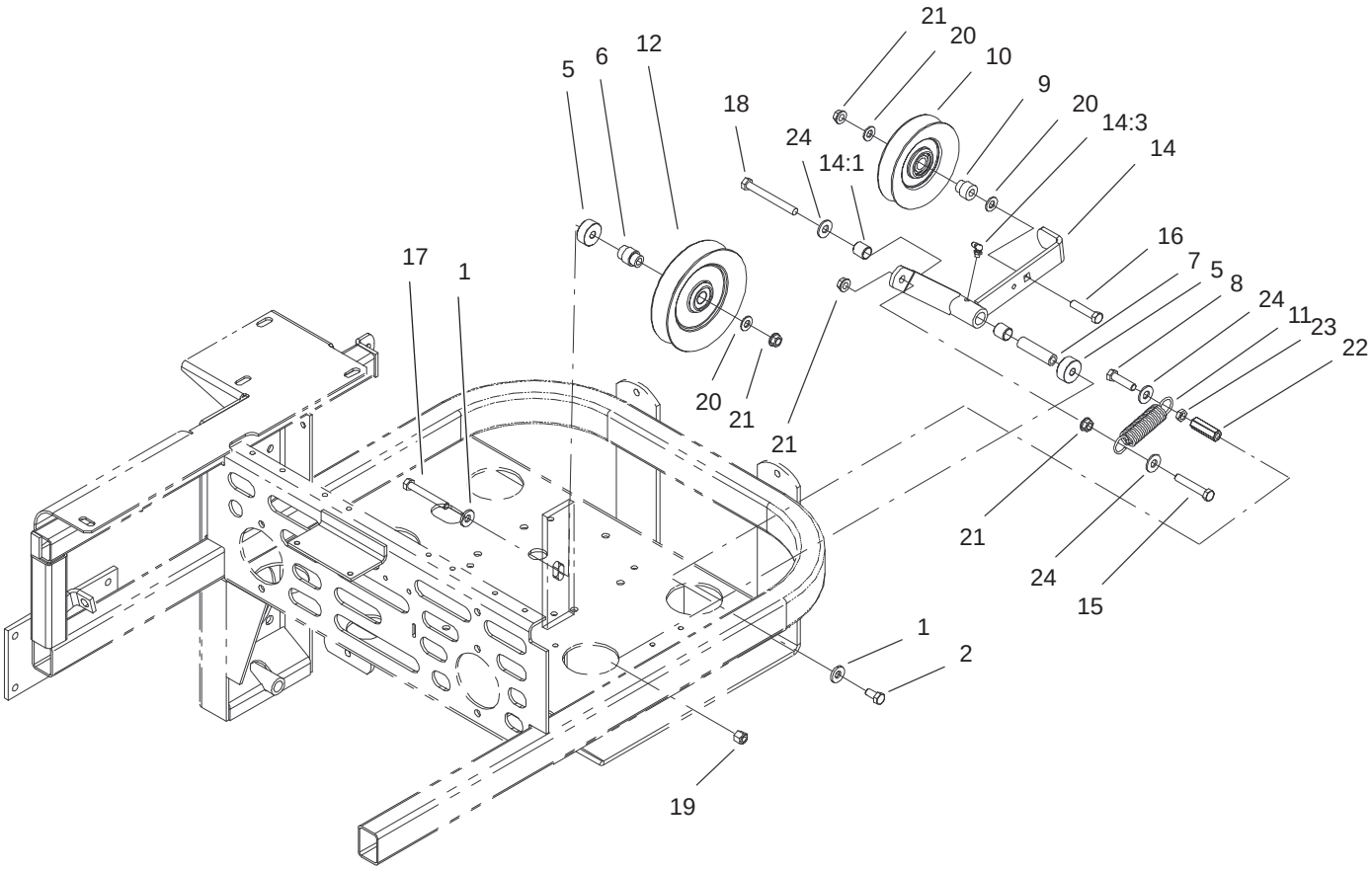


Sheet No.:9

Frame and Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	32128–37	16	Nut–HF
2	1–800811	8	Screw–Cap, HH
3	1–633447	4	Chain–Lift, Deck
4	302–19	4	Fitting–Grease
5	3217–11	2	Nut–Hex
6	3253–8	2	Washer–Lock
7	327–11	2	Screw–HH
8	1–633029	2	Balljoint–Spherical
9	3219–6	2	Nut–Hex
10	103–1072–01	2	Strut–Deck
11	1–632199–01	2	Pin–Strut, Deck
12	322–3	2	Screw–HH
13	3296–29	2	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description

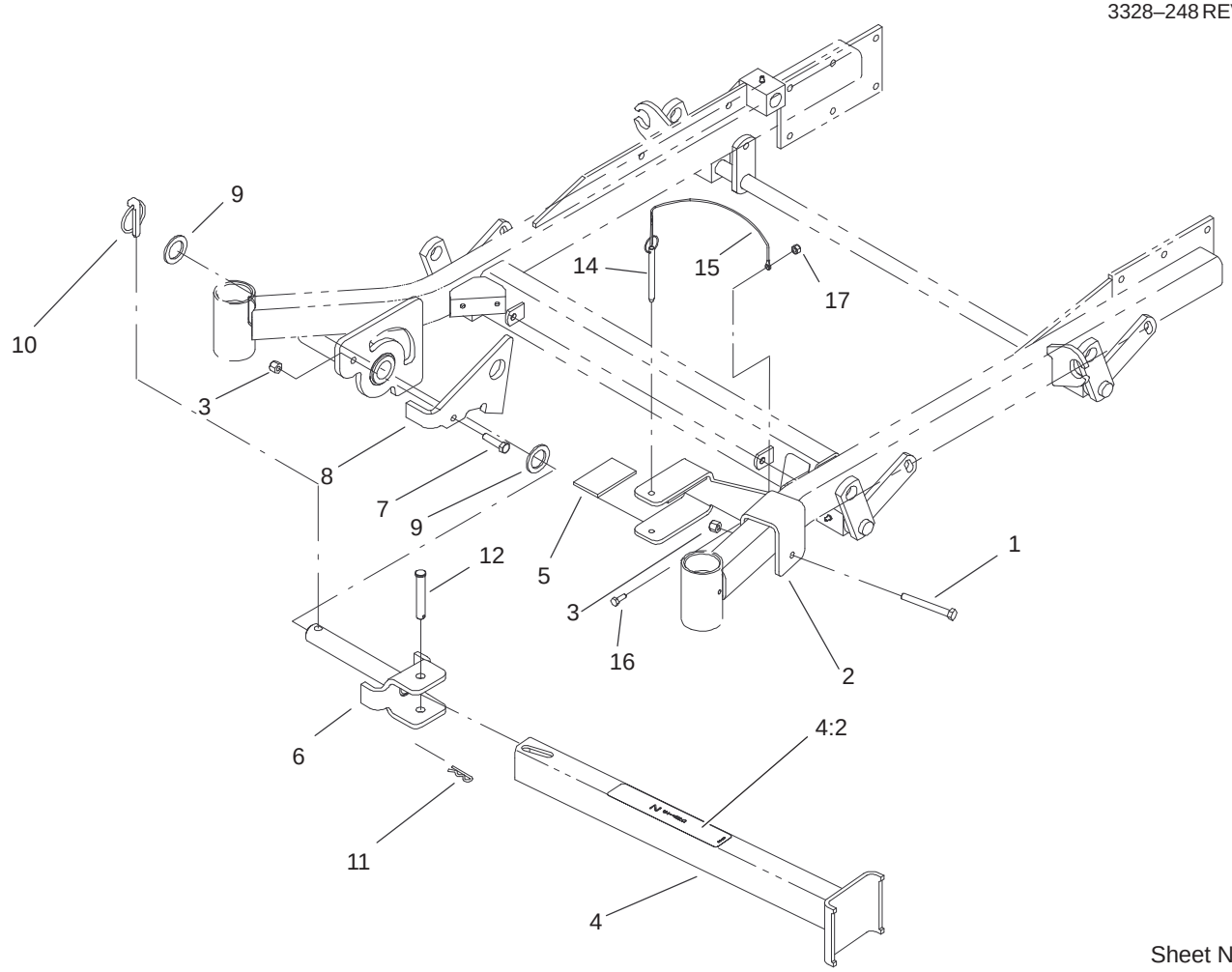


Sheet No.:10

Idler Assembly

Ref. No.	Part No.	Qty.	Description
1	98–5975	2	Washer–Belleville
2	323–4	1	Screw–HH
5	103–2956	2	Spacer–Idler
6	103–2627	1	Bushing–Idler
7	1–603384	1	Bushing–Pivot, Idler
8	323–8	1	Screw–HH
9	1–603496	1	Bushing–Idler
10	99–4638	1	Idler
11	1–603402	1	Spring–Extension
12	1–633166	1	Pulley–Idler
14	99–4677	1	Idler Arm ASM
14:1	1–513034	2	Sleeve–Bearing
14:3	302–40	1	Fitting–Grease
15	323–11	2	Screw–HH
16	323–9	1	Screw–HH
17	323–20	1	Screw–HH
18	323–16	1	Screw–HH
19	3296–39	1	Nut–Lock, NI
20	3256–24	3	Washer–Flat
21	3290–357	4	Nut–HHF
22	103–3286	1	Nut–Coupling
23	3218–3	1	Nut–Jam
24	3256–4	3	Washer–Flat

Ref. No.	Part No.	Qty.	Description

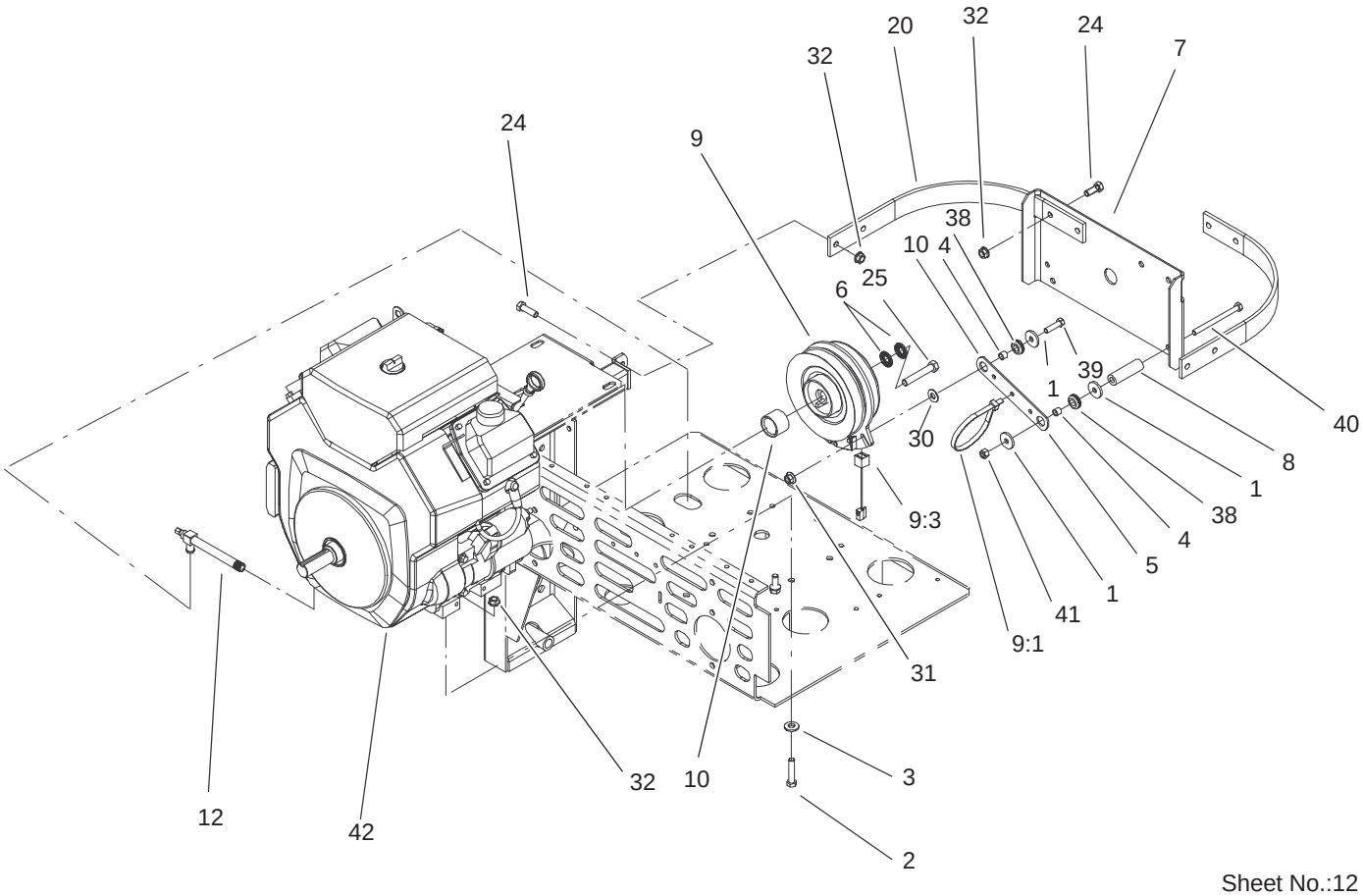


Sheet No.:11

Stand Assembly

Ref. No.	Part No.	Qty.	Description
1	323–20	1	Screw–HH
2	100–6542–01	1	Bracket–Cradle
3	3296–39	2	Nut–Lock, NI
4	100–6545	1	Leg ASM
4:2	104–7758	1	Decal–Z Stand
5	283–55	1	Pin–Clevis
6	100–9692–01	1	Pivot Pin ASM
7	323–8	1	Screw–HH
8	100–9686–01	1	Bracket–Latch
9	3–6781	2	Washer–Thrust
10	283–71	1	Pin–Lynch
11	3290–355	1	Pin–Hair
12	100–6547	2	Cushion–Rubber
14	105–1647	1	Pin–Hitch, Cotterless
15	100–9385	1	Lanyard–Nylon
16	321–4	1	Screw–HH
17	3296–42	1	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description



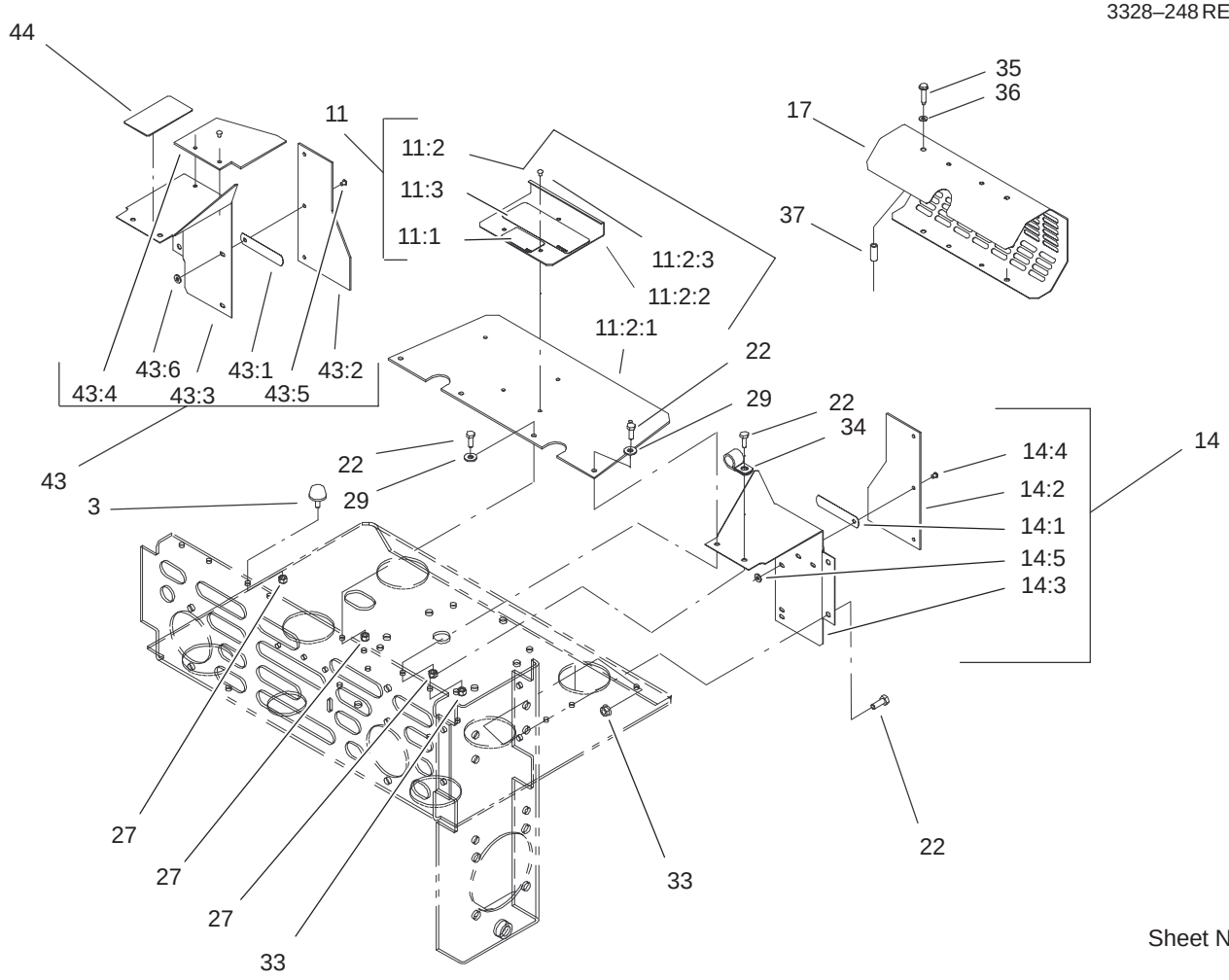
Sheet No.:12

Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	1–613235	4	Washer
2	323–9	4	Screw–HH
3	98–5975	4	Washer–Belleville
4	1–633545	2	Spacer–Grommet
5	1–633543–03	1	Strap–Clutch, Brake
6	1–603610	2	Washer–Spring
7	1–633615–03	1	Guard–Clutch
8	1–633988	1	Spacer–Anchor, Clutch
9	103–0665	1	Clutch ASM
9:1	1–303335	1	Tie–Plastic
9:3	105–1670	1	Harness–Jumper, Clutch
10	1–633179	1	Spacer–Clutch
12	103–1996	1	Valve–Oil Drain, Long
20	1–643264–03	2	Bracket–Guard, Top
24	323–6	6	Screw–HH
25	3212–10	1	Screw–HH
30	3256–3	1	Washer–Flat
31	32128–20	1	Nut–HF
32	3290–357	8	Nut–HHF
38	1–633630	2	Grommet–Brake
39	322–6	1	Screw–HH
40	322–19	1	Screw–HH
41	3296–29	1	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description
☆42		1	Engine–Kohler, Ch740s–0007

☆ Not serviced separately

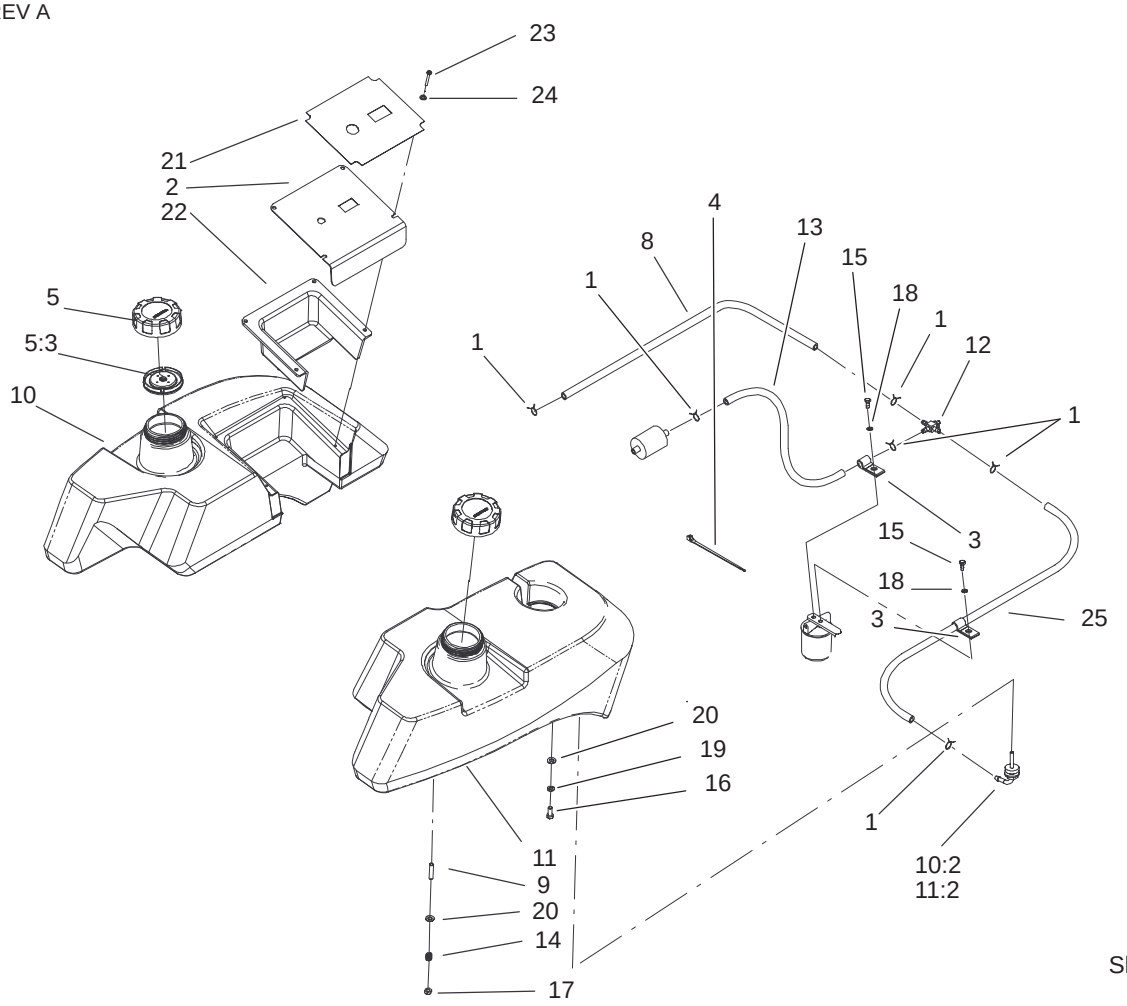


Sheet No.:13

Shield Assembly

Ref. No.	Part No.	Qty.	Description
3	1–523420	2	Bumper
11	1–644276	1	Shield ASM
11:1	1–633462	1	Decal–Important
11:2	1–634308	1	Shield/Lift ASM
11:2:1	103–1308	1	Shield–Engine
11:2:2	1–633300–03	1	Lift–Shield
11:2:3	1–803035	3	Rivet–Pop
11:3	103–0368	1	Decal–Devices, Rotating
14	1–634796	1	LH Shield ASM
14:1	1–523285	1	Clip–Baffle, Rear
14:2	1–633301	1	Shield–Engine
14:3	1–633795–03	1	Baffle–Engine Shield, LH
14:4	1–803035	3	Rivet–Pop
14:5	3256–63	3	Washer–Flat
17	1–643313–03	1	Guard–Muffler
22	321–4	10	Screw–HH
27	3296–42	6	Nut–Lock, NI
29	3256–2	4	Washer–Flat
33	32128–33	5	Nut–HF
34	1–633396	1	Clip–Loom
35	1–809076	2	Screw
36	1–323235	2	Washer–Spring
37	1–323236	2	Spacer
43	1–644316	1	RH Shield ASM

Ref. No.	Part No.	Qty.	Description
43:1	1–523285	1	Clip–Baffle, Rear
43:2	1–633301	1	Shield–Engine
43:3	1–633794–03	1	Baffle–Engine Shield, RH
43:4	1–643315	1	Baffle–Cooler, Engine
43:5	1–803035	5	Rivet–Pop
43:6	3256–63	5	Washer–Flat
44	1–643339	1	Decal–Routing, Belt

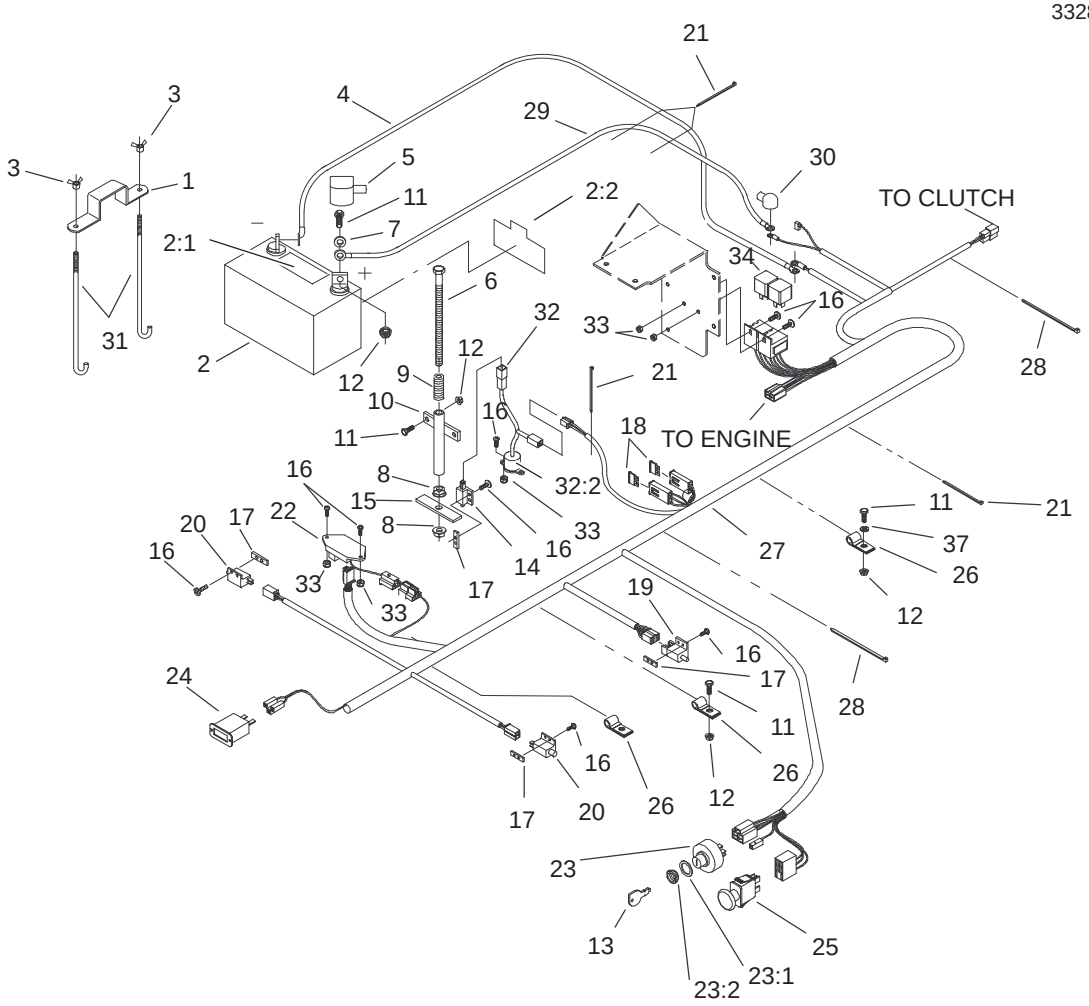


Sheet No.:22

Fuel System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–303077	6	Clamp–Line, Fuel
2	99–4656–03	1	Panel–Control
3	1–513762	2	Clip–Loom
4	1–303335	1	Tie–Plastic
5	88–3980	2	Gas Cap ASM
5:3	88–4010	1	Gasket–Cap, Gas
8	1–543456	1	Hose–Fuel
9	1–633023	6	Stud
10	105–3629	1	LH Fuel Tank ASM
10:2	103–2605	1	Fitting–Fuel, Bulkhead
11	105–3628	1	RH Fuel Tank ASM
11:2	103–2605	1	Fitting–Fuel, Bulkhead
12	1–633347	1	Valve–Fuel
13	103–0216	1	Hose–Fuel
14	1–633349	6	Spring–Tank, Fuel
15	321–3	2	Screw–HH
16	322–3	2	Screw–HH
17	3296–47	6	Nut–Lock, NI
18	1–805004	2	Washer–Lock
19	1–805005	2	Washer–Lock
20	3256–23	8	Washer–Flat
21	99–4632	1	Decal–Panel, Control
22	99–4940	1	Shield–Panel, Control
23	1–803071	4	Screw
24	1–303435	4	Washer–Spring
25	103–2885	1	Hose–Fuel

Ref. No.	Part No.	Qty.	Description

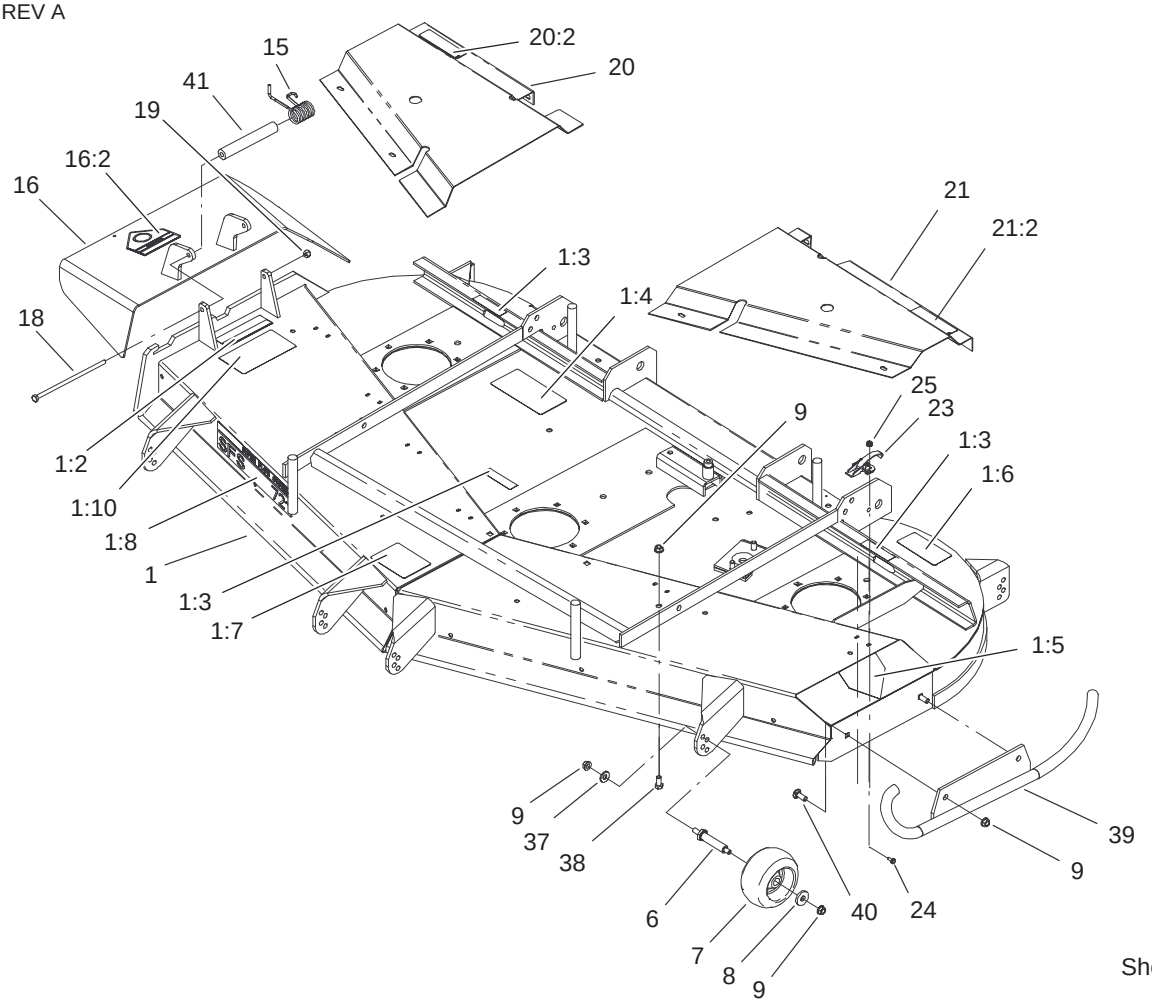


Sheet No.:27

Electrical System Assembly

Ref. No.	Part No.	Qty.	Description
1	1–633652–03	1	Strap–Holddown
2	105–1692	1	Battery
2:1	104–4163	1	Decal–Battery
2:2	104–4164	1	Decal–Battery
3	1–543792	2	Wingnut
4	1–633307	1	Wire–Ground
5	1–543391	1	Insulator–Battery
6	1–800282	1	Screw–HH
7	3256–2	2	Washer–Flat
8	32128–20	2	Nut–HF
9	1–523415	1	Spring–Switch, Seat
10	1–522424–03	1	Mount–Spring, Seat
11	321–4	6	Screw–HH
12	32128–33	6	Nut–HF
13	63–8360	2	Key–Ignition
14	1–513152	1	Switch–Closed, Normally
15	1–513180	1	Plate–Switch, Seat
16	3290–500	14	Screw–PPH
17	1–633181	4	Plate–Tapped
18	1–816001	2	Fuse–Type, Blade
19	1–633111	1	Switch
20	1–513051	2	Switch–Open, Normally
21	1–303287	5	Tie–Plastic
22	100–6186	1	Module–Delay, Seat

Ref. No.	Part No.	Qty.	Description
23	88–9830	1	Key Switch ASM
23:1	3254–5	1	Washer–Lock, Internal
23:2	218–461	1	Nut–HH
24	1–513374	1	Meter–Hour
25	1–633673	1	Switch–Delta
26	1–633396	3	Clip–Loom
27	100–4340	1	Harness–Wire
28	1–303335	2	Tie–Plastic
29	1–523281	1	Wire–Starter
30	1–543393	1	Insulator–Solenoid
31	1–633651	2	Bolt–Holddown
32	1–644427	1	Tilt Switch ASM
32:2	1–643401	1	Decal–Switch, Mercury
33	3296–2	6	Nut–Lock
34	1–643275	2	Relay
37	3256–22	1	Washer–Flat

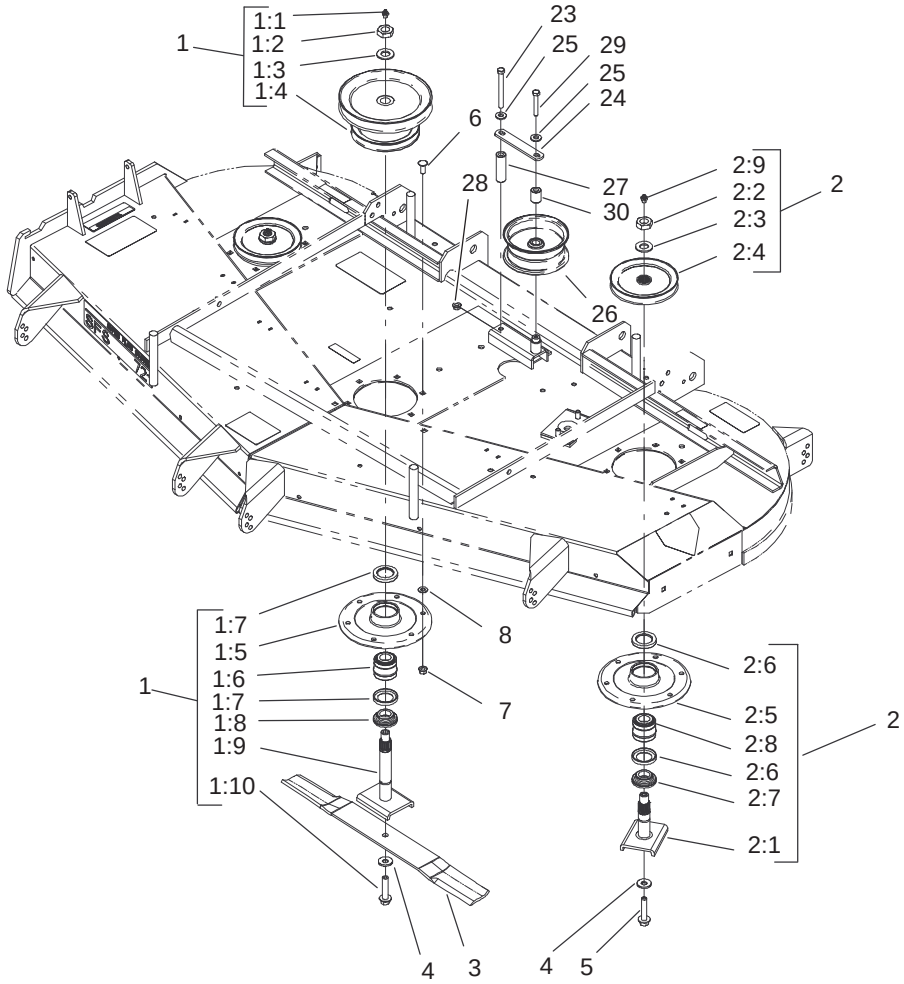


Sheet No.:71

Deck, Deflector and Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	105–1698	1	Deck ASM
1:2	104–8569	1	Decal–Warning
1:3	98–5954	3	Decal–Missing, Cover
1:4	99–4686	1	Decal–Routing, Belt
1:5	43–8480	1	Decal–Danger
1:6	93–7818	1	Decal–Torque, Blade Bolt
1:7	98–3798	1	Decal–Wheel, Gage
1:8	98–5995	1	Decal–Deck
1:10	66–1340	1	Decal–Danger
6	99–2842	6	Spacer
7	68–2730	6	Wheel–Gage
8	1–373034	6	Washer
9	3290–357	18	Nut–HHF
15	104–8554	1	Spring–Torsion
16	105–3605	1	Deflector ASM
16:2	93–1122	1	Decal–Danger
18	322–50	1	Screw–HH
19	3296–29	1	Nut–Lock, NI
20	100–6527	1	RH Cover ASM
20:2	67–5360	1	Decal–Danger
21	99–2623	1	LH Cover ASM
21:2	67–5360	1	Decal–Danger
23	249–21	4	Clamp–Slotted
24	3290–321	8	Screw–HWH
25	32128–17	8	Nut–Lock, Flange

Ref. No.	Part No.	Qty.	Description
37	98–5975	6	Washer–Belleville
38	323–2	6	Screw–HH
39	98–7923–01	1	Skid
40	3231–21	2	Screw–CARR
41	105–4622	1	Spacer

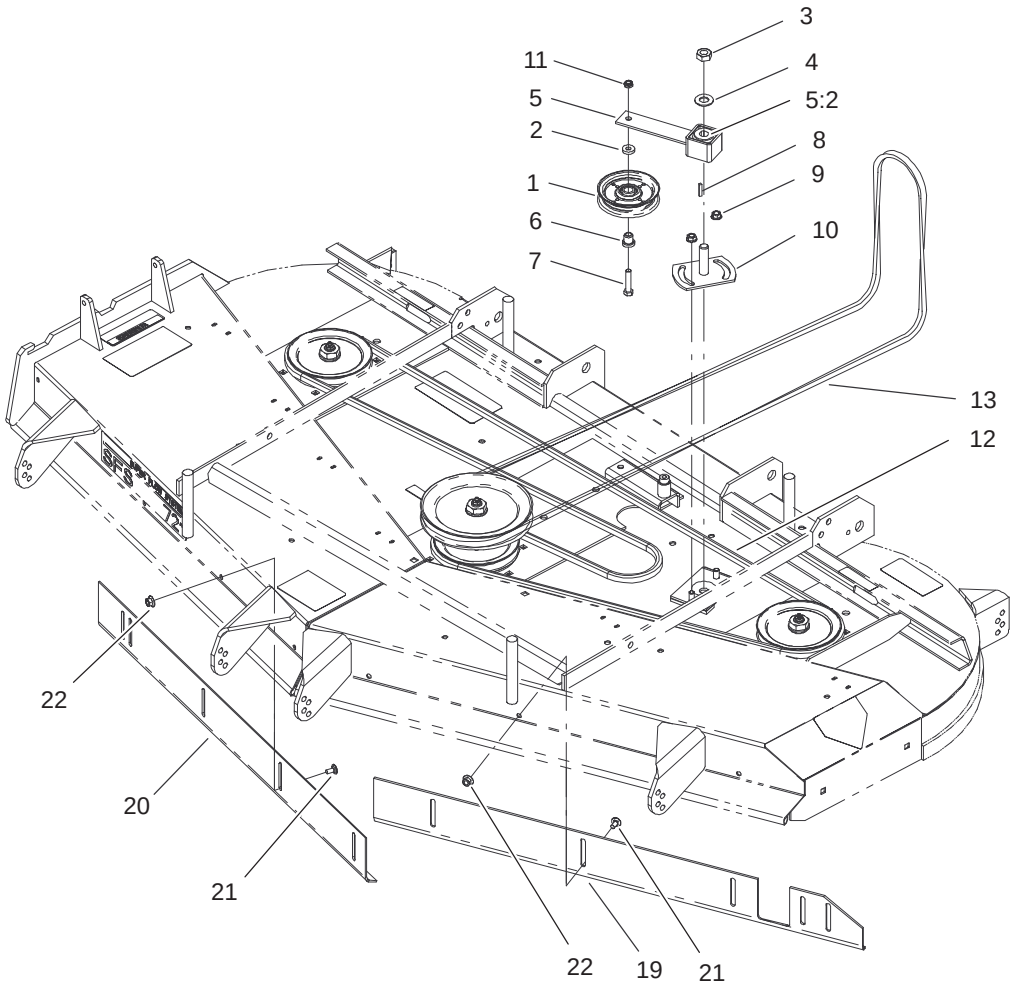


Sheet No.:72

Spindle and Pulley Assembly

Ref. No.	Part No.	Qty.	Description
1	105–1691	1	Spindle Housing ASM
1:1	302–2	1	Fitting–Grease
1:2	32146–20	1	Nut–Jam
1:3	92–5836	1	Washer
1:4	100–4309	1	Pulley ASM
1:5	61–4160	1	Housing
1:6	46–8530	1	Bearing ASM
1:7	253–139	2	Seal–Oil
1:8	27–0950	1	Spacer
1:9	105–1686	1	Spindle Shaft ASM
1:10	92–5816	1	Bolt–Blade
2	99–4642	2	Outer Spindle ASM
2:1	27–0920	1	Shaft
2:2	32146–20	1	Nut–Jam
2:3	7–4150	1	Washer
2:4	99–4615	1	Pulley And Hub ASM
2:5	61–4160	1	Housing
2:6	253–139	2	Seal–Oil
2:7	27–0950	1	Spacer
2:8	46–8530	1	Bearing ASM
2:9	302–2	1	Fitting–Grease
3	94–1861	3	Blade
4	1–513435	3	Washer–Spring
5	92–5816	2	Bolt–Blade
6	3231–22	18	Screw–CARR
7	32128–21	18	Nut–HF

Ref. No.	Part No.	Qty.	Description
8	3256–24	4	Washer–Flat
23	323–42	1	Screw–HH
24	1–653189	1	Plate
25	98–5975	2	Washer–Belleville
26	1–413099	1	Pulley–Idler
27	99–4659	1	Spacer–Bracket
28	3290–357	1	Nut–HHF
29	323–11	1	Screw–HH
30	1–653190	1	Spacer



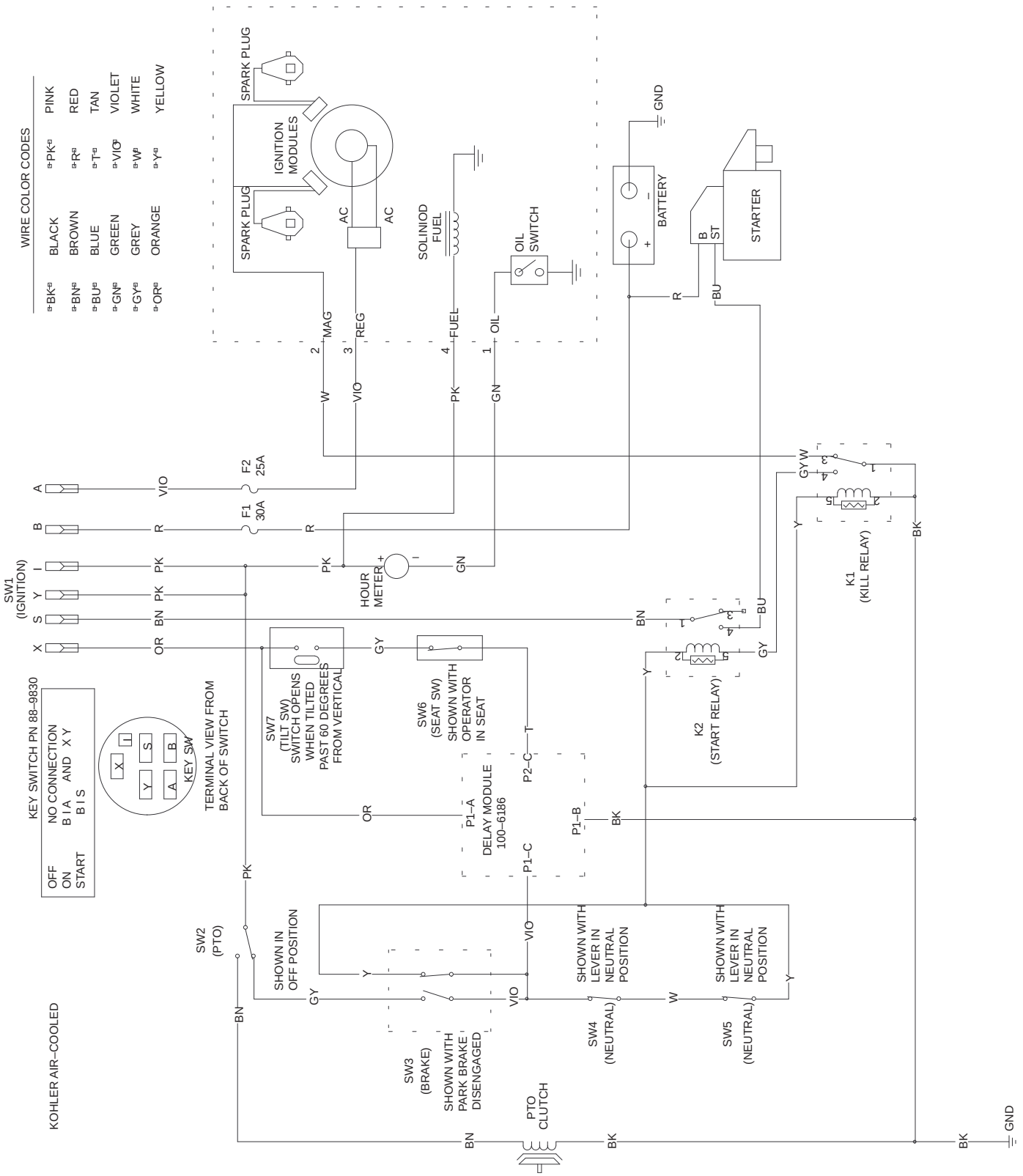
Sheet No.:73

Belt and Idler Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	65–5940	1	Pulley–Idler
2	7–0081	1	Washer–Flat
3	3296–33	1	Nut–Lock, NI
4	3256–27	1	Washer–Flat
5	27–8580	1	Idler Arm ASM
5:2	27–8490	1	Bushing–Rubber
6	65–5950	1	Bushing–Pulley
7	3211–8	1	Screw–HH
8	5–1077	1	Key–Square
9	3290–357	2	Nut–HHF
10	44–6300	1	Plate–Idler
11	3296–5	1	Nut–Lock, NI
12	57–0240	1	V–Belt
13	99–4627	1	V–Belt
19	99–5156–03	1	Baffle–Front, LH
20	93–3215–03	1	Baffle–Front, RH
21	3230–18	8	Screw–CARR
22	32128–20	8	Nut–HF

Ref. No.	Part No.	Qty.	Description

Electrical Schematic



Maintenance Record

Date								

Maintenance Record

Date								


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