



Combination Deck

Versa Vac

Model No. 07082 - 230000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

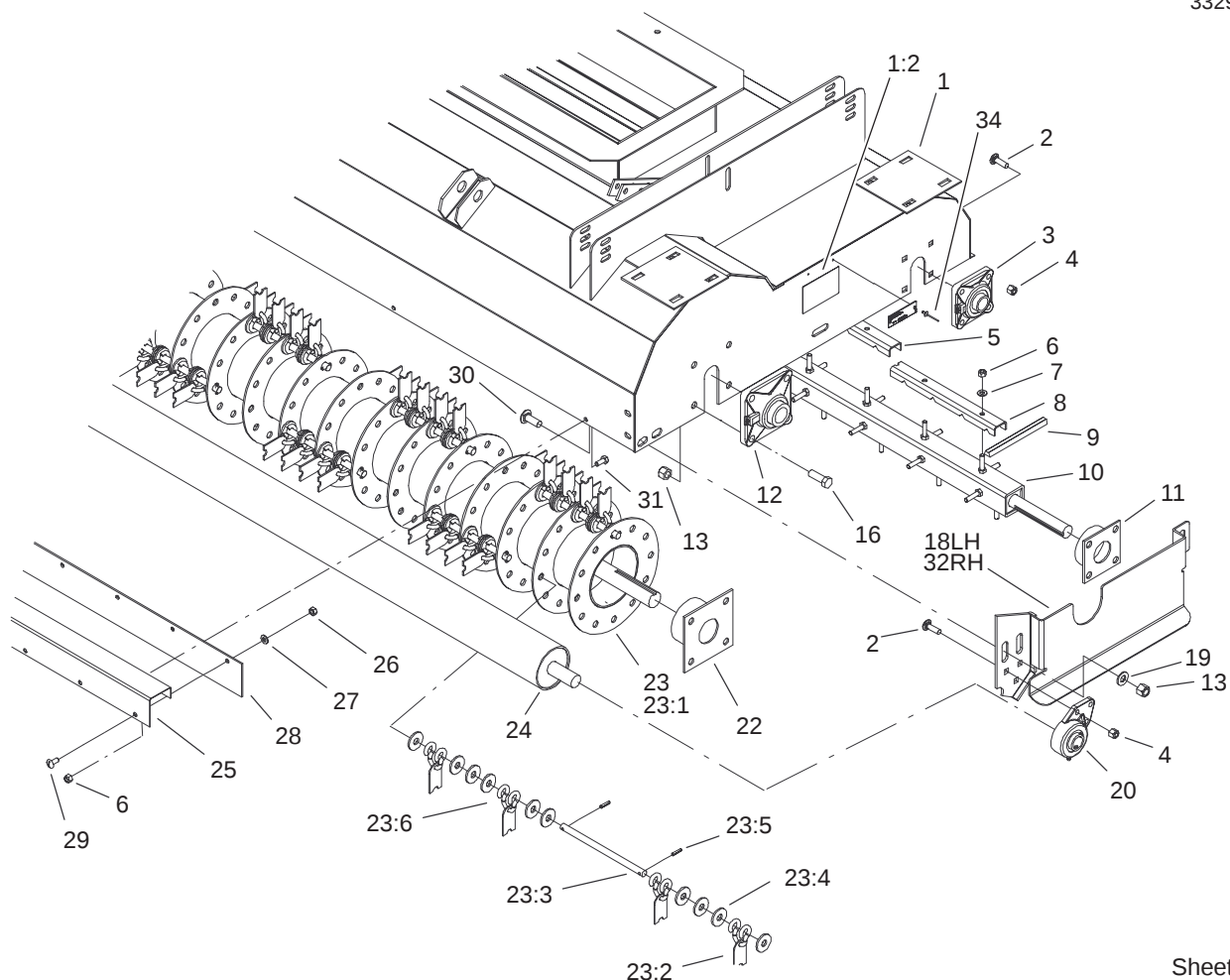
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

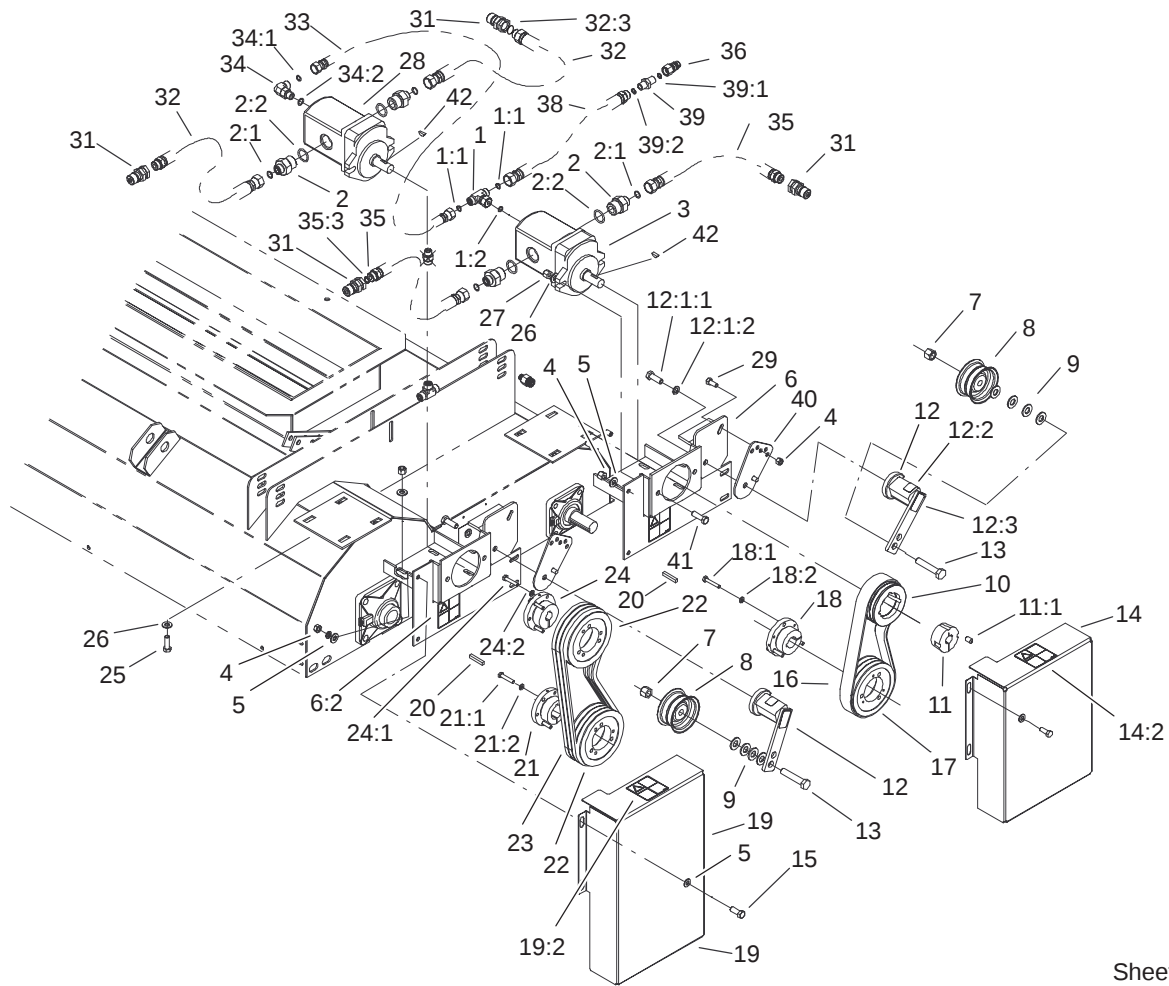
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Sheet No.:2

Rotor and Skirt Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	105-8452	1	Deck-Rake And Finger	23:5	32121-4	36	Pin-Roll
1:2	106-0188	2	Decal-Caution	23:6	92-4286	72	Hanger-Flail Pivot
2	3231-28	14	Screw-CARR	24	RS322-00-01	1	Roller-Anti-Scalp
3	BD733-00	2	Bearing-Flange	25	RS224-00-01	1	Shield-Front
4	3296-39	14	Nut-Lock, NI	26	3296-29	12	Nut-Lock, NI
5	SV165-00-03	8	Pincher-Belt, Middle	27	3256-23	12	Washer-Flat
6	3296-29	48	Nut-Lock, NI	28	RS224-01	1	Skirt-Shield, Front
7	3256-23	44	Washer-Flat	29	105-8460	12	Screw-Sth
8	SV159-00-03	8	Pincher-Belt, End	30	3233-26	4	Screw-CARR
9	SV166-00	88	Finger-Belt	31	322-3	4	Screw-HH
10	SV161-00-03	1	Rotor-Finger, Rubber	32	106-0125-01	1	RH Guard ASM
11	RS205-00-01	2	Guard-Bearing, Shaft	34	923786	2	Rivet-Pop
12	RS250-00	2	Bearing-Flange				
13	3296-23	12	Nut-Lock, NI				
16	325-6	8	Screw-HH				
18	106-0124-01	1	LH Guard ASM				
19	3256-6	4	Washer-Flat				
20	106-0326	2	Bearing-Flange				
22	RS206-00-01	2	Guard-Bearing, Rotor Shaft				
23	106-0224	1	Rotor-Flail, Vert. Cut				
23:1	106-0324	1	Rotor-Flail, Vert. Cut				
23:2	106-0221	72	Knife-Flail				
23:3	106-0213	18	Pin-Flail Mount				
23:4	63-3340	180	Washer-Support				



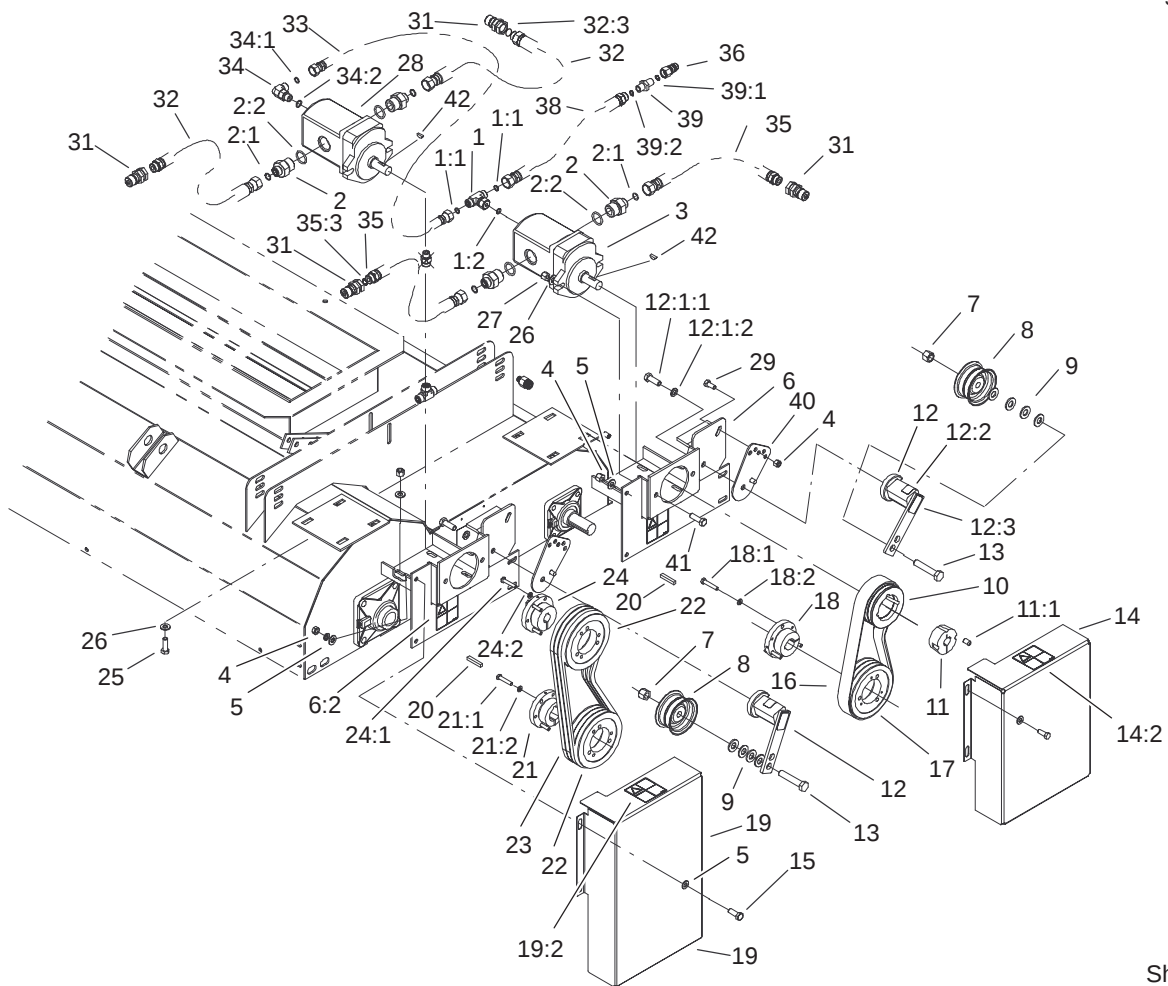
Sheet No.:3

Drive Assembly

Ref. No.	Part No.	Qty.	Description
1	340-94	1	Adapter
1:1	237-22	2	O-Ring
1:2	237-42	1	O-Ring
2	100-4240	4	Fitting-Adapter
2:1	237-30	1	O-Ring
2:2	237-81	1	O-Ring
3	SVA18400	1	Motor-HYD
4	3296-29	10	Nut-Lock, NI
5	3256-23	16	Washer-Flat
6	106-0181	2	Mount-Motor
6:2	105-4586	1	Decal-Shield
7	3296-23	2	Nut-Lock, NI
8	GF251-00	2	Pulley-Idler
9	3256-26	8	Washer-Flat
10	GB504-00	1	Pulley-Lock, Taper
11	SVA19300	1	Bushing-Taper Lock
11:1	3247-4	2	Screw-Set
12	106-0179	2	Tensioner Idler ASM
★12:1		1	Tensioner-Idler
12:1:1	33115-030	1	Screw-HH
12:1:2	48-9590	1	Washer-Lock
12:2	106-0177	1	Decal-Angle
12:3	106-0178	1	Decal-Align
13	325-10	2	Screw-HH
14	105-7855	1	Motor Shield ASM
14:2	105-4586	1	Decal-Shield

Ref. No.	Part No.	Qty.	Description
15	322-4	8	Screw-HH
16	SVA19100	1	Belt
17	105-7854	1	Pulley
18	105-7856	1	Hub
18:1	321-9	3	Screw-HH
18:2	3253-3	3	Washer-Lock
19	105-8453	1	Motor Shield ASM
19:2	105-4586	1	Decal-Shield
20	67-7490	2	Key
21	105-8458	1	Bushing-Grip, Full
21:1	32104-96	3	Screw-HH
21:2	3253-3	3	Washer-Lock
22	105-8457	2	Pulley
23	SVB17500	3	V-Belt
24	105-8461	1	Bushing-Lock, Taper
24:1	32104-96	3	Screw-HH
24:2	3253-3	3	Washer-Lock
25	323-6	8	Screw-HH
26	3256-24	20	Washer-Flat
27	3296-39	12	Nut-Lock, NI
28	SVA18300	1	Motor-HYD
29	3230-1	2	Bolt-CARR
31	105-4170	4	Coupler-Male
32	105-0643	2	HYD Hose ASM
32:3	237-79	1	O-Ring
33	105-0640	1	HYD Hose ASM

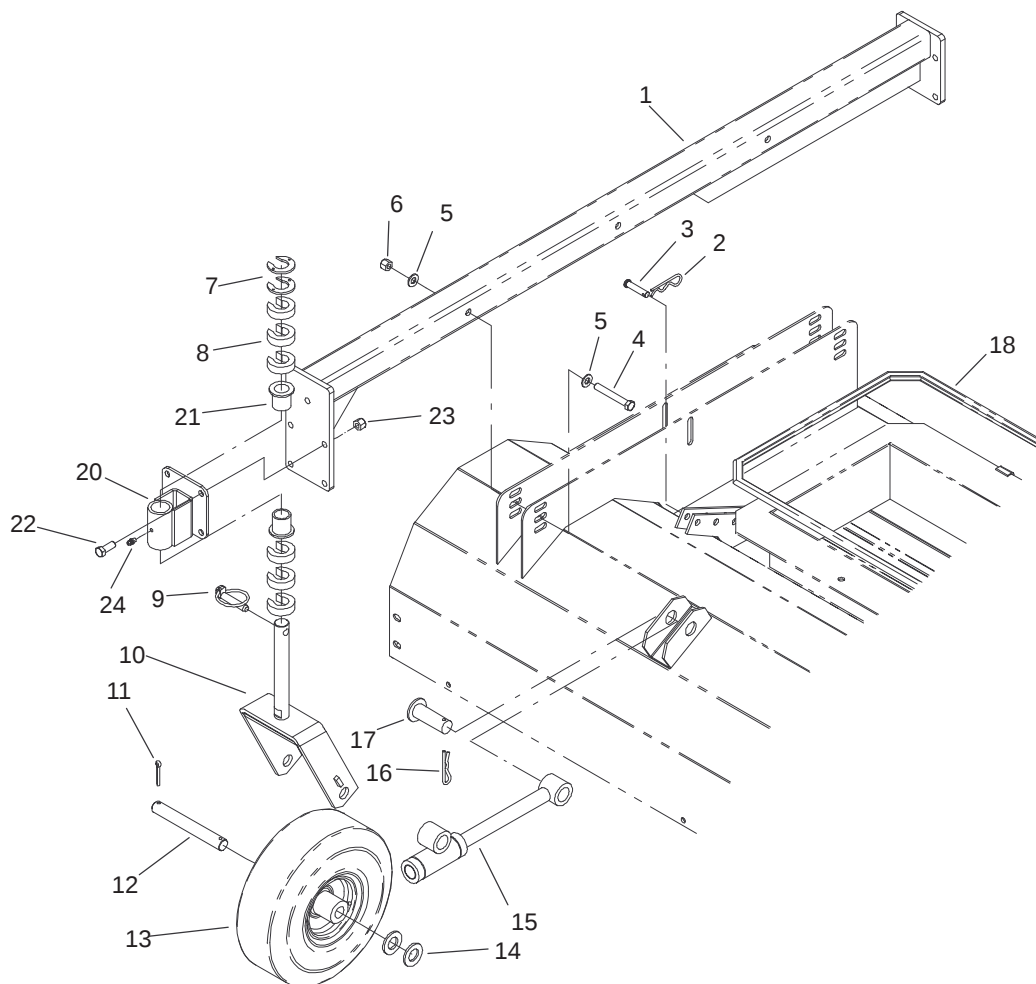
★ Not serviced separately



Sheet No.:3

Drive Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
34	340-77	1	Fitting-HYD, 90°
34:1	237-22	1	O-Ring
34:2	237-42	1	O-Ring
35	105-0644	2	HYD Hose ASM
35:3	237-79	1	O-Ring
36	63-1240	1	Nipple-Disconnect, Quick
38	105-0641	1	HYD Hose ASM
39	340-2	1	Fitting-Straight, HYD
39:1	237-22	1	O-Ring
39:2	237-42	1	O-Ring
40	106-0232	2	Stabilizer-Pin, ASM
41	323-7	4	Screw-HH
42	3257-32	2	Key-Woodruff



Sheet No.:4

Castor Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	105-4940-01	2	Mount-Caster
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	323-14	6	Screw-HH
5	3256-24	12	Washer-Flat
6	3296-39	6	Nut-Lock, NI
7	SV170-00	8	Spacer-Slotted, Thin
8	SV126-01	24	Spacer-Slotted
9	283-71	4	Pin-Lynch
10	SV125-00-01	4	Yoke-Caster, Wheel
11	3272-22	8	Pin-Cotter
12	RS211-00	4	Axle-Wheel, Caster
13	RS210-00	4	Wheel-Tire
14	3256-28	16	Washer-Flat
15	SV117-00-01	2	Rod-Radius, Short
16	9335064	2	Pin-Cotter, Hair
17	RS218-00	2	Pin-Clevis
18	105-4843	1	Trim-Versa Vac
20	BL116-00-01	4	Mount-Wheel
21	RS202-09	8	Bushing-Flange
22	323-6	16	Screw-HH
23	3296-39	16	Nut-Lock, NI
24	302-5	4	Fitting-Grease

Ref. No.	Part No.	Qty.	Description

Maintenance Record

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