Form No. 3329-149

# Combination Deck

## Versa Vac

**Model No. 07082 - 230000001 and Up**

# Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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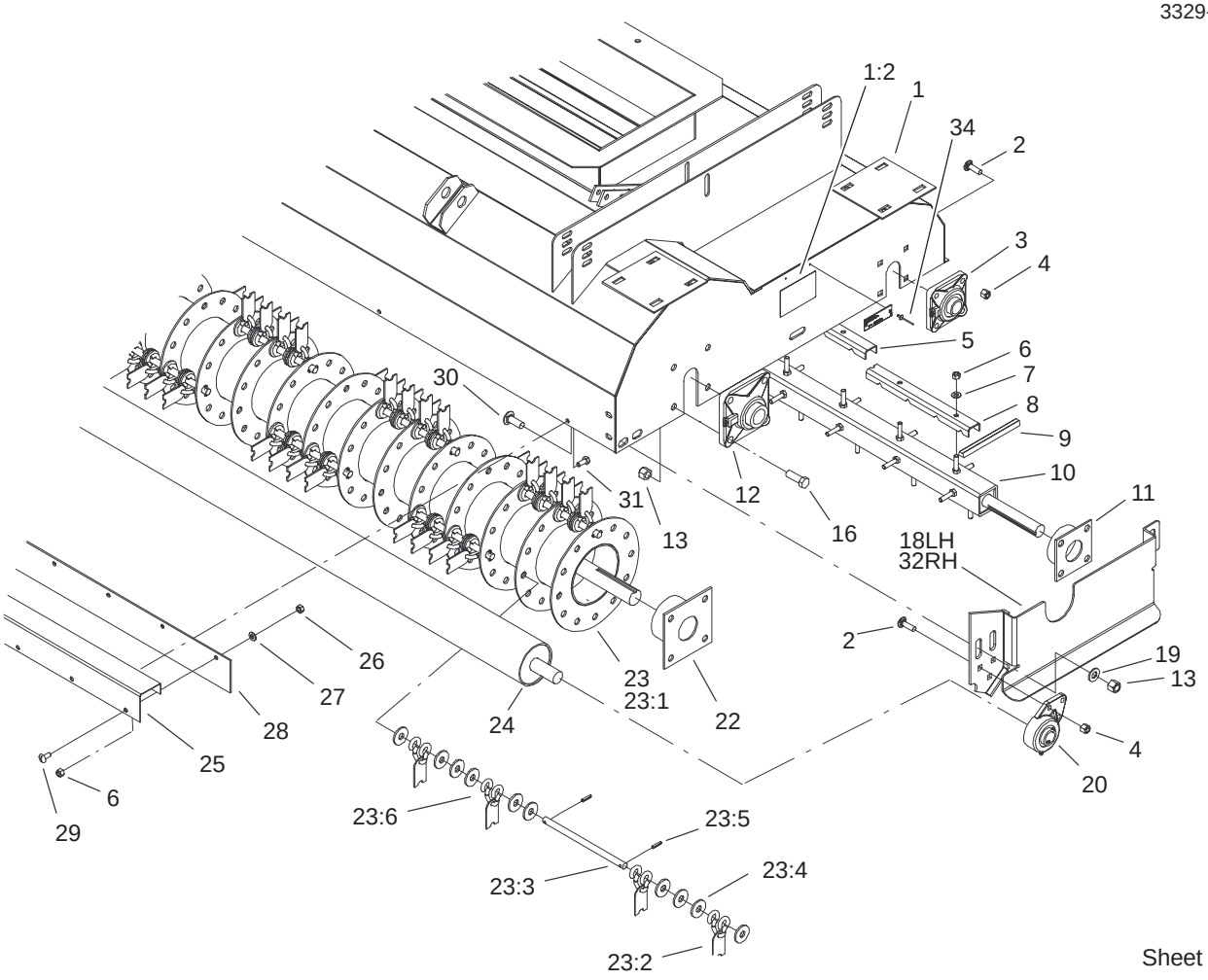
# Contents


| Description | Page |
|---|---|
| Rotor and Skirt Assembly | 3 |
| Drive Assembly | 4 |
| Castor Wheel Assembly | 6 |


## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning |
|---|---|
| AR | as required |
| ASM | assembly |
| CARR | carriage |
| DEG | degrees |
| FH | flat head |
| GA | gauge |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HLH | hex lag head |
| HJ | hex jam |
| HOC | height-of-cut |
| HS | hex socket |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| HYD | hydraulic |
| INC | incorporated |
| LH | left hand |
| NI | nylon insert |
| PPH | Phillips pan head |
| PTH | Phillips truss head |
| PTO | power take off |
| RH | right hand |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SQH | square head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | Torx truss head |
| WH | wing head |

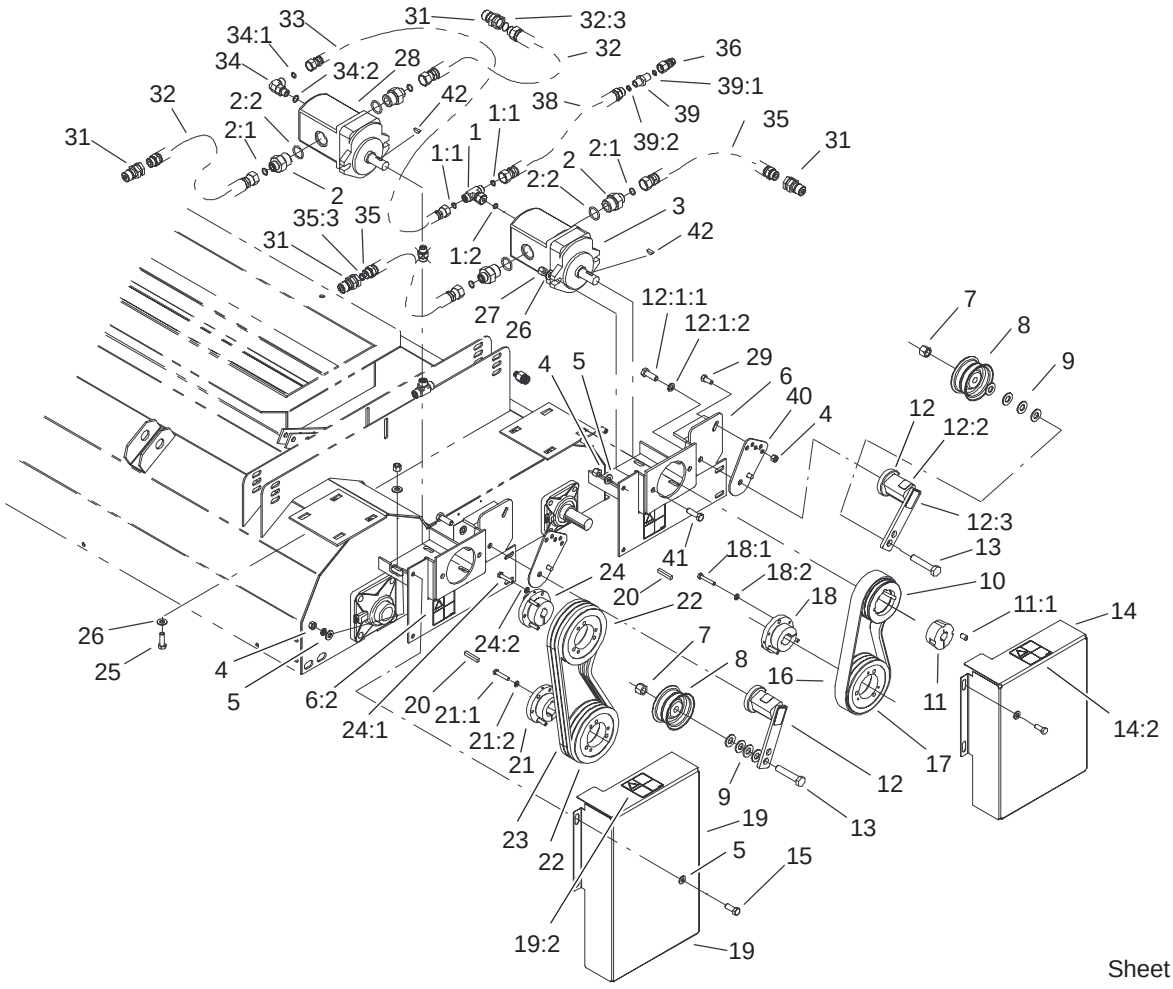



Sheet No.:2

# Rotor and Skirt Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105-8452 | 1 | Deck-Rake And Finger |
| 1:2 | 106-0188 | 2 | Decal-Caution |
| 2 | 3231-28 | 14 | Screw-CARR |
| 3 | BD733-00 | 2 | Bearing-Flange |
| 4 | 3296-39 | 14 | Nut-Lock, NI |
| 5 | SV165-00-03 | 8 | Pincher-Belt, Middle |
| 6 | 3296-29 | 48 | Nut-Lock, NI |
| 7 | 3256-23 | 44 | Washer-Flat |
| 8 | SV159-00-03 | 8 | Pincher-Belt, End |
| 9 | SV166-00 | 88 | Finger-Belt |
| 10 | SV161-00-03 | 1 | Rotor-Finger , Rubber |
| 11 | RS205-00-01 | 2 | Guard-Bearing, Shaft |
| 12 | RS250-00 | 2 | Bearing-Flange |
| 13 | 3296-23 | 12 | Nut-Lock, NI |
| 16 | 325-6 | 8 | Screw-HH |
| 18 | 106-0124-01 | 1 | LH Guard ASM |
| 19 | 3256-6 | 4 | Washer-Flat |
| 20 | 106-0326 | 2 | Bearing-Flange |
| 22 | RS206-00-01 | 2 | Guard-Bearing, Rotor Shaft |
| 23 | 106-0224 | 1 | Rotor-Flail, Vert. Cut |
| 23:1 | 106-0324 | 1 | Rotor-Flail, Vert. Cut |
| 23:2 | 106-0221 | 72 | Knife-Flail |
| 23:3 | 106-0213 | 18 | Pin-Flail Mount |
| 23:4 | 63-3340 | 180 | Washer-Support |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 23:5 | 32121-4 | 36 | Pin-Roll |
| 23:6 | 92-4286 | 72 | Hanger-Flail Pivot |
| 24 | RS322-00-01 | 1 | Roller-Anti-Scalp |
| 25 | RS224-00-01 | 1 | Shield-Front |
| 26 | 3296-29 | 12 | Nut-Lock, NI |
| 27 | 3256-23 | 12 | Washer-Flat |
| 28 | RS224-01 | 1 | Skirt-Shield, Front |
| 29 | 105-8460 | 12 | Screw-Sth |
| 30 | 3233-26 | 4 | Screw-CARR |
| 31 | 322-3 | 4 | Screw-HH |
| 32 | 106-0125-01 | 1 | RH Guard ASM |
| 34 | 923786 | 2 | Rivet-Pop |



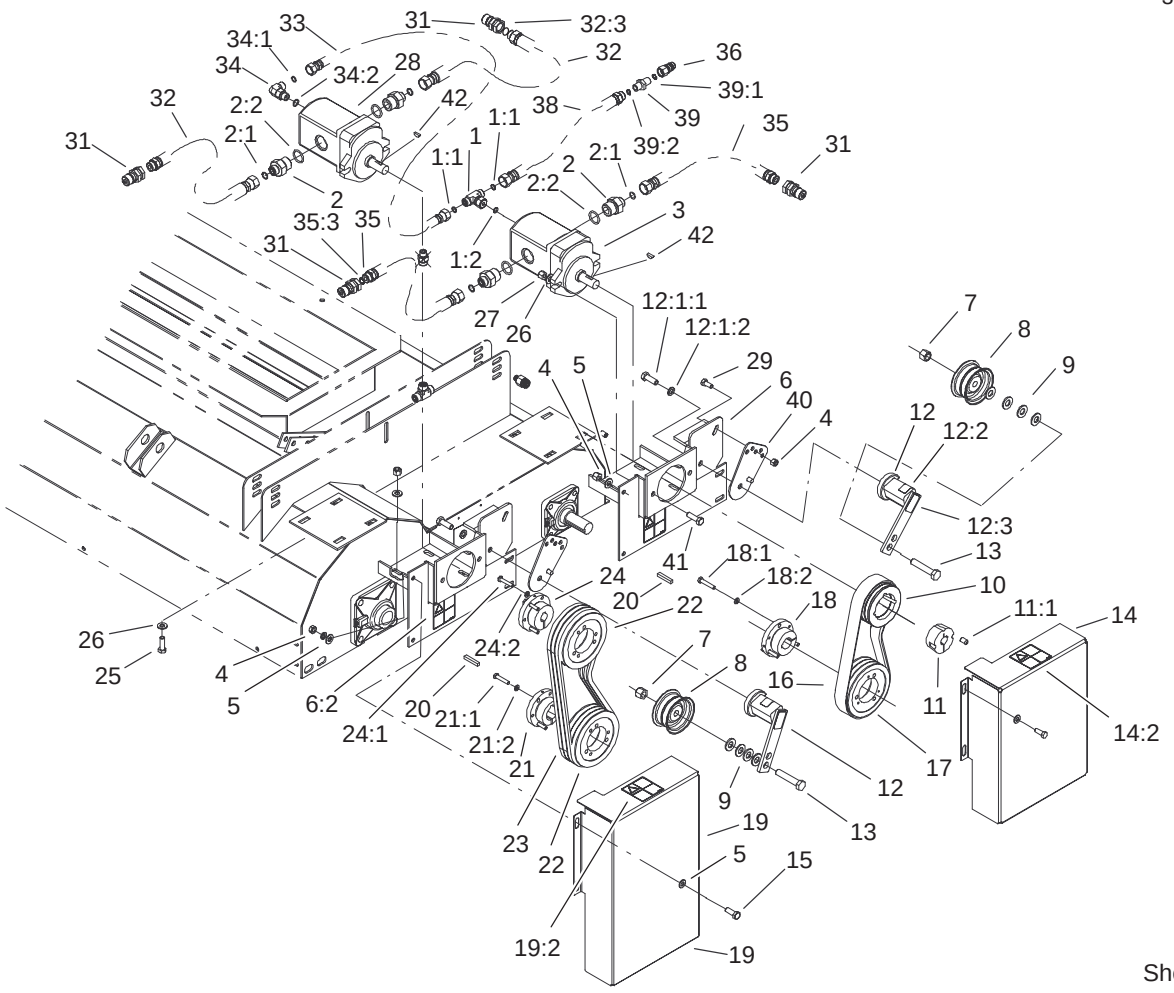

Sheet No.:3

# Drive Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 340-94 | 1 | Adapter |
| 1:1 | 237-22 | 2 | O-Ring |
| 1:2 | 237-42 | 1 | O-Ring |
| 2 | 100-4240 | 4 | Fitting-Adapter |
| 2:1 | 237-30 | 1 | O-Ring |
| 2:2 | 237-81 | 1 | O-Ring |
| 3 | SVA18400 | 1 | Motor-HYD |
| 4 | 3296-29 | 10 | Nut-Lock, NI |
| 5 | 3256-23 | 16 | Washer-Flat |
| 6 | 106-0181 | 2 | Mount-Motor |
| 6:2 | 105-4586 | 1 | Decal-Shield |
| 7 | 3296-23 | 2 | Nut-Lock, NI |
| 8 | GF251-00 | 2 | Pulley-Idler |
| 9 | 3256-26 | 8 | Washer-Flat |
| 10 | GB504-00 | 1 | Pulley-Lock, Taper |
| 11 | SVA19300 | 1 | Bushing-Taper Lock |
| 11:1 | 3247-4 | 2 | Screw-Set |
| 12 | 106-0179 | 2 | Tensioner Idler ASM |
| ☆12:1 | | 1 | Tensioner-Idler |
| 12:1:1 | 33115-030 | 1 | Screw-HH |
| 12:1:2 | 48-9590 | 1 | Washer-Lock |
| 12:2 | 106-0177 | 1 | Decal-Angle |
| 12:3 | 106-0178 | 1 | Decal-Align |
| 13 | 325-10 | 2 | Screw-HH |
| 14 | 105-7855 | 1 | Motor Shield ASM |
| 14:2 | 105-4586 | 1 | Decal-Shield |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 15 | 322-4 | 8 | Screw-HH |
| 16 | SVA19100 | 1 | Belt |
| 17 | 105-7854 | 1 | Pulley |
| 18 | 105-7856 | 1 | Hub |
| 18:1 | 321-9 | 3 | Screw-HH |
| 18:2 | 3253-3 | 3 | Washer-Lock |
| 19 | 105-8453 | 1 | Motor Shield ASM |
| 19:2 | 105-4586 | 1 | Decal-Shield |
| 20 | 67-7490 | 2 | Key |
| 21 | 105-8458 | 1 | Bushing-Grip, Full |
| 21:1 | 32104-96 | 3 | Screw-HH |
| 21:2 | 3253-3 | 3 | Washer-Lock |
| 22 | 105-8457 | 2 | Pulley |
| 23 | SVB17500 | 3 | V-Belt |
| 24 | 105-8461 | 1 | Bushing-Lock, Taper |
| 24:1 | 32104-96 | 3 | Screw-HH |
| 24:2 | 3253-3 | 3 | Washer-Lock |
| 25 | 323-6 | 8 | Screw-HH |
| 26 | 3256-24 | 20 | Washer-Flat |
| 27 | 3296-39 | 12 | Nut-Lock, NI |
| 28 | SVA18300 | 1 | Motor-HYD |
| 29 | 3230-1 | 2 | Bolt-CARR |
| 31 | 105-4170 | 4 | Coupler-Male |
| 32 | 105-0643 | 2 | HYD Hose ASM |
| 32:3 | 237-79 | 1 | O-Ring |
| 33 | 105-0640 | 1 | HYD Hose ASM |

☆ Not serviced separately

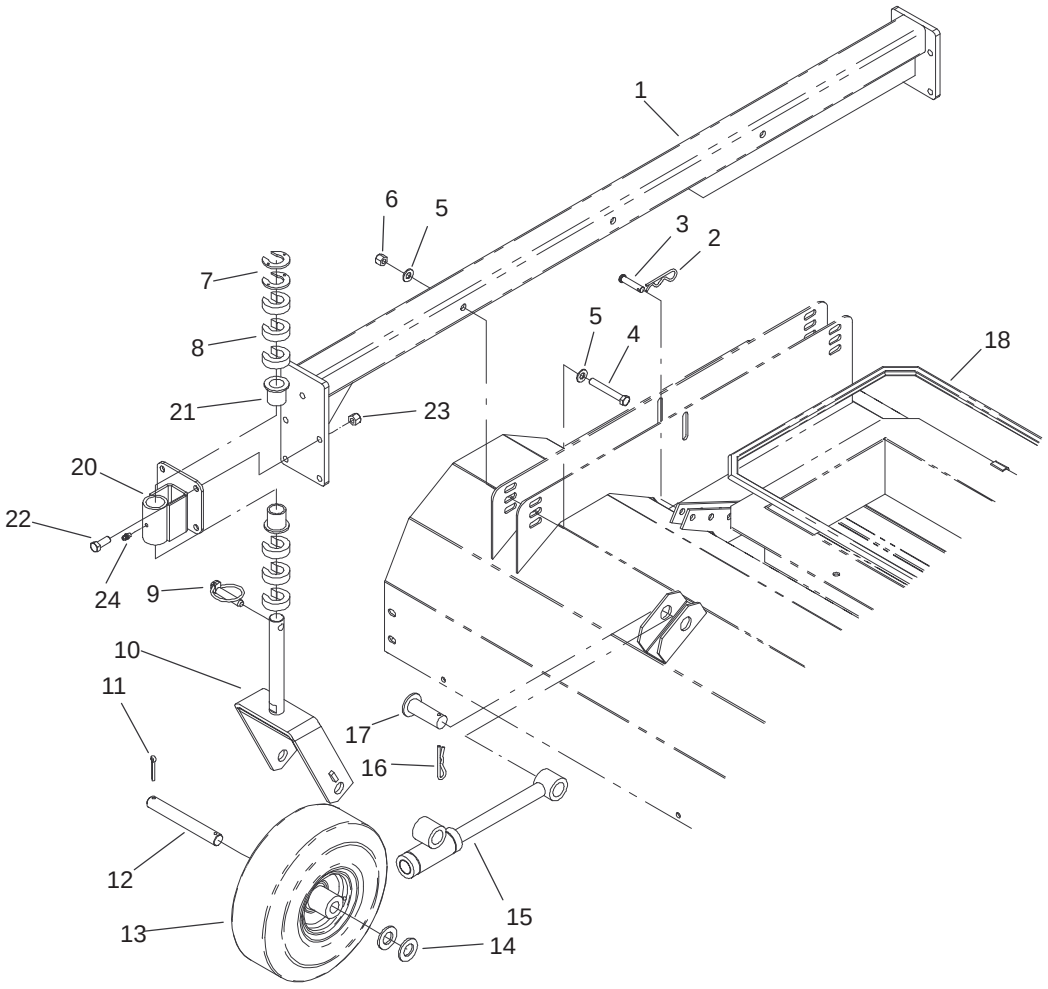



Sheet No.:3

# Drive Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 34 | 340-77 | 1 | Fitting-HYD, 90° |
| 34:1 | 237-22 | 1 | O-Ring |
| 34:2 | 237-42 | 1 | O-Ring |
| 35 | 105-0644 | 2 | HYD Hose ASM |
| 35:3 | 237-79 | 1 | O-Ring |
| 36 | 63-1240 | 1 | Nipple-Disconnect, Quick |
| 38 | 105-0641 | 1 | HYD Hose ASM |
| 39 | 340-2 | 1 | Fitting-Straight, HYD |
| 39:1 | 237-22 | 1 | O-Ring |
| 39:2 | 237-42 | 1 | O-Ring |
| 40 | 106-0232 | 2 | Stabilizer-Pin, ASM |
| 41 | 323-7 | 4 | Screw-HH |
| 42 | 3257-32 | 2 | Key-W oodruff |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|




Sheet No.:4

# Castor Wheel Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 105-4940-01 | 2 | Mount-Caster |
| 2 | 3290-355 | 2 | Pin-Hair |
| 3 | 283-15 | 2 | Pin-Clevis |
| 4 | 323-14 | 6 | Screw-HH |
| 5 | 3256-24 | 12 | Washer-Flat |
| 6 | 3296-39 | 6 | Nut-Lock, NI |
| 7 | SV170-00 | 8 | Spacer-Slotted, Thin |
| 8 | SV126-01 | 24 | Spacer-Slotted |
| 9 | 283-71 | 4 | Pin-L ynch |
| 10 | SV125-00-01 | 4 | Yoke-Caster , Wheel |
| 11 | 3272-22 | 8 | Pin-Cotter |
| 12 | RS211-00 | 4 | Axle-Wheel, Caster |
| 13 | RS210-00 | 4 | Wheel-T ire |
| 14 | 3256-28 | 16 | Washer-Flat |
| 15 | SV117-00-01 | 2 | Rod-Radius, Short |
| 16 | 9335064 | 2 | Pin-Cotter , Hair |
| 17 | RS218-00 | 2 | Pin-Clevis |
| 18 | 105-4843 | 1 | Trim-V ersa Vac |
| 20 | BL116-00-01 | 4 | Mount-Wheel |
| 21 | RS202-09 | 8 | Bushing-Flange |
| 22 | 323-6 | 16 | Screw-HH |
| 23 | 3296-39 | 16 | Nut-Lock, NI |
| 24 | 302-5 | 4 | Fitting-Grease |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

# Maintenance Record

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