Form Number 3329-210

Debris Blower 400

Model No. 44523 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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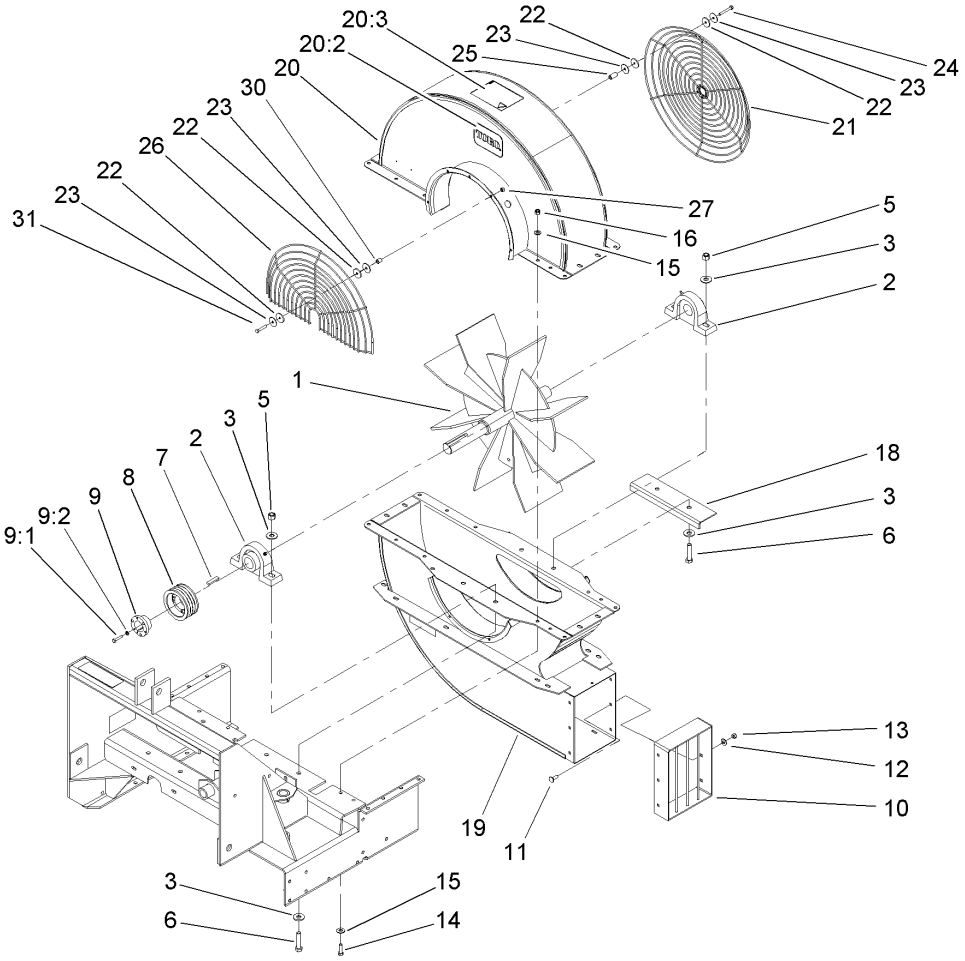
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	Blade Brake Clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power take off
RH	right hand
ROPS	roll over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head

Footnotes

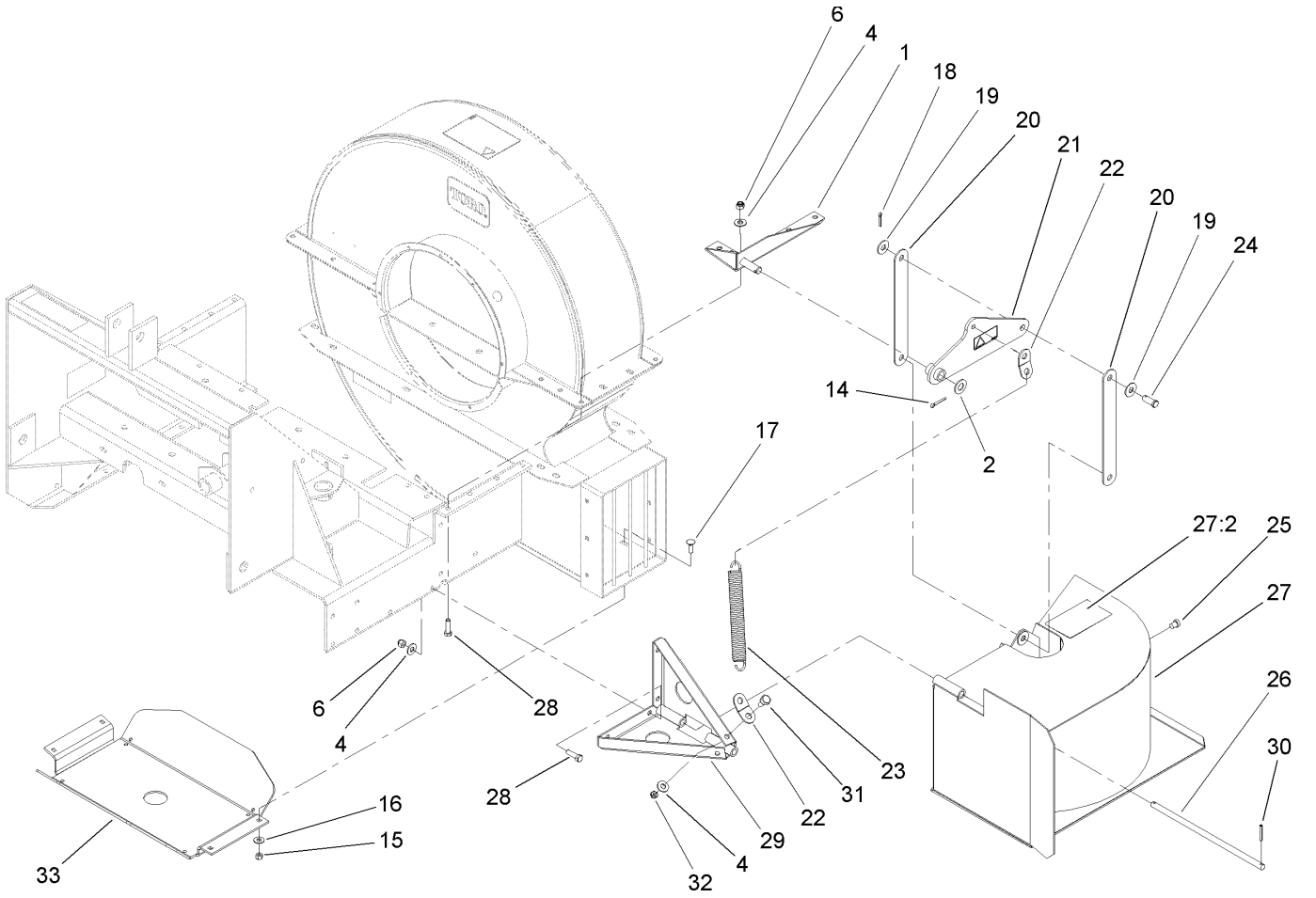
❶ Not serviced separately



Housing and Impeller Assembly

Ref	Part No.	Qty.	Description
1	105-4711-01	1	Impeller ASM
2	105-0621	2	Bearing-Block, Pillow
3	3256-6	8	Washer-Flat
5	3296-23	4	Nut-Lock, NI
6	325-9	4	Screw-HH
7	105-0634	1	Key
8	105-0612	1	Pulley
9	105-0614	1	Bushing-Pulley
9:1	321-8	3	Screw-HH
9:2	3253-3	3	Washer-Lock
10	105-4793-01	1	Frame-Exhaust
11	3230-2	6	Bolt-CARR
12	3256-3	6	Washer-Flat
13	3296-29	6	Nut-Lock, NI
14	323-7	11	Screw-HH
15	3256-4	22	Washer-Flat
16	3296-39	11	Nut-Lock, NI
18	105-4735-01	1	Stabilizer-Mount, Bearing
19	105-0694	1	Housing-Lower
20	105-0616	1	Housing-Upper
20:2	67-1300	2	Decal
20:3	98-3110	1	Decal-Caution
21	105-0664-01	1	Guard-Fan, Rear
22	105-4734	20	Washer-Rubber

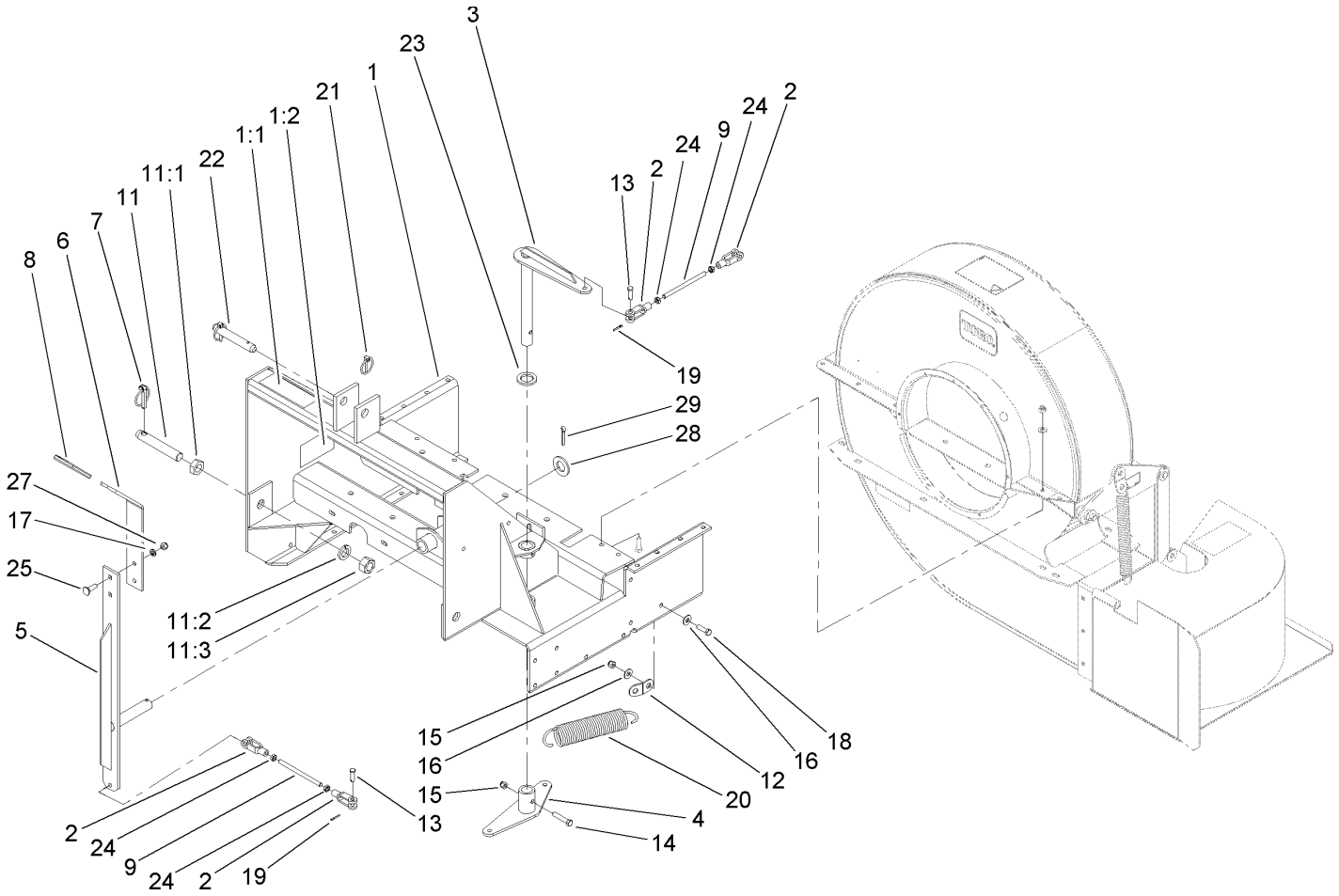
Ref	Part No.	Qty.	Description
23	3256-58	20	Washer-Flat
24	321-11	6	Screw-HH
25	105-4733	6	Spacer-Guard, Fan
26	105-4792-01	1	Guard-Fan, PTO
27	3296-42	10	Nut-Lock, NI
30	105-4820	4	Spacer-Short
31	321-9	4	Screw-HH



Chute and Roller Assembly

Ref	Part No.	Qty.	Description
1	105-4741-01	1	Pivot Mount ASM
2	3256-27	1	Washer-Flat
4	3256-4	10	Washer-Flat
6	3296-39	9	Nut-Lock, NI
14	3272-22	1	Pin-Cotter
15	3296-29	4	Nut-Lock, NI
16	3256-3	4	Washer-Flat
17	3230-2	4	Bolt-CARR
18	3272-16	2	Pin-Cotter
19	3256-5	4	Washer-Flat
20	105-4731-01	2	Link-Lift, Chute
21	105-0695	1	Pivot-Chute
22	105-4739-01	2	Mount-Spring
23	105-4825	1	Spring
24	283-60	2	Pin-Clevis
25	105-4740	1	Bumper-Rubber
26	105-4730	1	Rod-Hinge
27	105-0617	1	Chute
27:2	105-0708	2	Decal-Danger
28	323-7	9	Screw-HH
29	105-4815-01	1	Mount-Hinge, Chute
30	32121-103	1	Pin-Spring
31	46-3380	1	Bolt-Shoulder
32	3296-59	1	Nut-Lock, NI

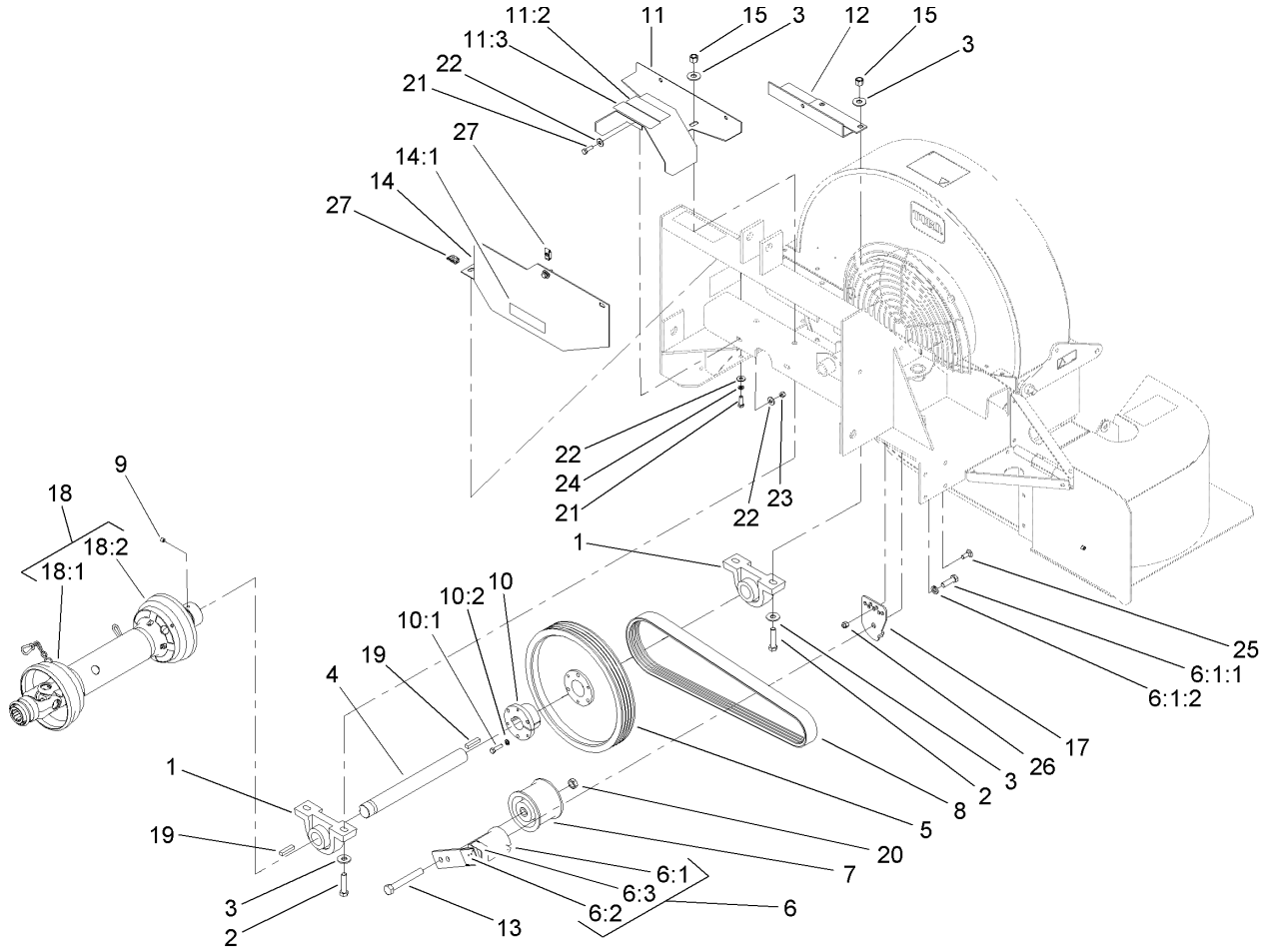
Ref	Part No.	Qty.	Description
33	105-4917-01	1	Plate-Skid, Turf



Frame Assembly

Ref	Part No.	Qty.	Description
1	105-0696	1	Frame ASM
1:1	105-0707	1	Decal-Caution
1:2	105-0709	1	Decal-Warning
2	1-633131	4	Yoke-Linkage, Brake
3	105-4750-01	1	Arm-Control, Upper
4	105-4754-01	1	Arm-Control, Lower
5	105-4757-01	1	Lever-Control
6	105-4791-01	1	Handle-Control
7	283-71	2	Pin-Lynch
8	105-4737	1	Cover-Handle
9	105-4809	2	Link-Adjustment, Long
11	01-252-0010	2	Lift Arm Pin Adjustment ASM
11:1	3220-8	1	Nut-Jam
11:2	3253-28	1	Washer-Lock/Sp
11:3	3219-8	1	Nut-Hex
12	105-4739-01	1	Mount-Spring
13	1-808285	4	Pin-Clevis
14	323-10	1	Screw-HH
15	3296-39	2	Nut-Lock, NI
16	3256-4	2	Washer-Flat
17	3253-21	2	Washer-Lock
18	323-7	1	Screw-HH
19	3272-10	4	Pin-Cotter
20	105-4812	1	Spring-Extension

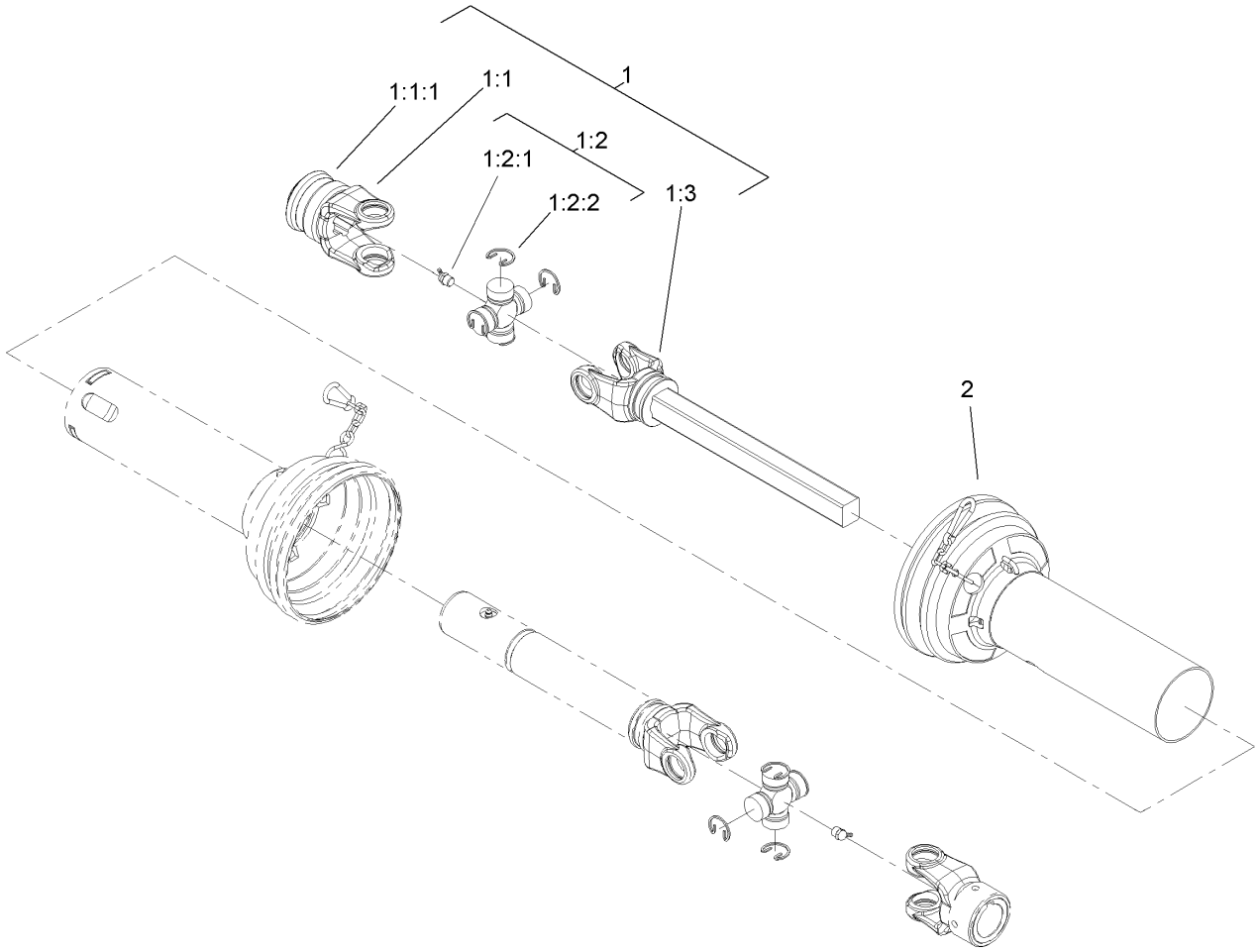
Ref	Part No.	Qty.	Description
21	92-1298	2	Pin-Lynch
22	92-1233	1	Pin-Clevis
23	106826	1	Washer-Thrust
24	3220-3	4	Nut-Hex, Jam
25	3231-25	2	Screw-CARR
27	3296-39	2	Nut-Lock, NI
28	3256-62	1	Washer-Flat
29	3272-30	1	Pin-Cotter



Drive Assembly

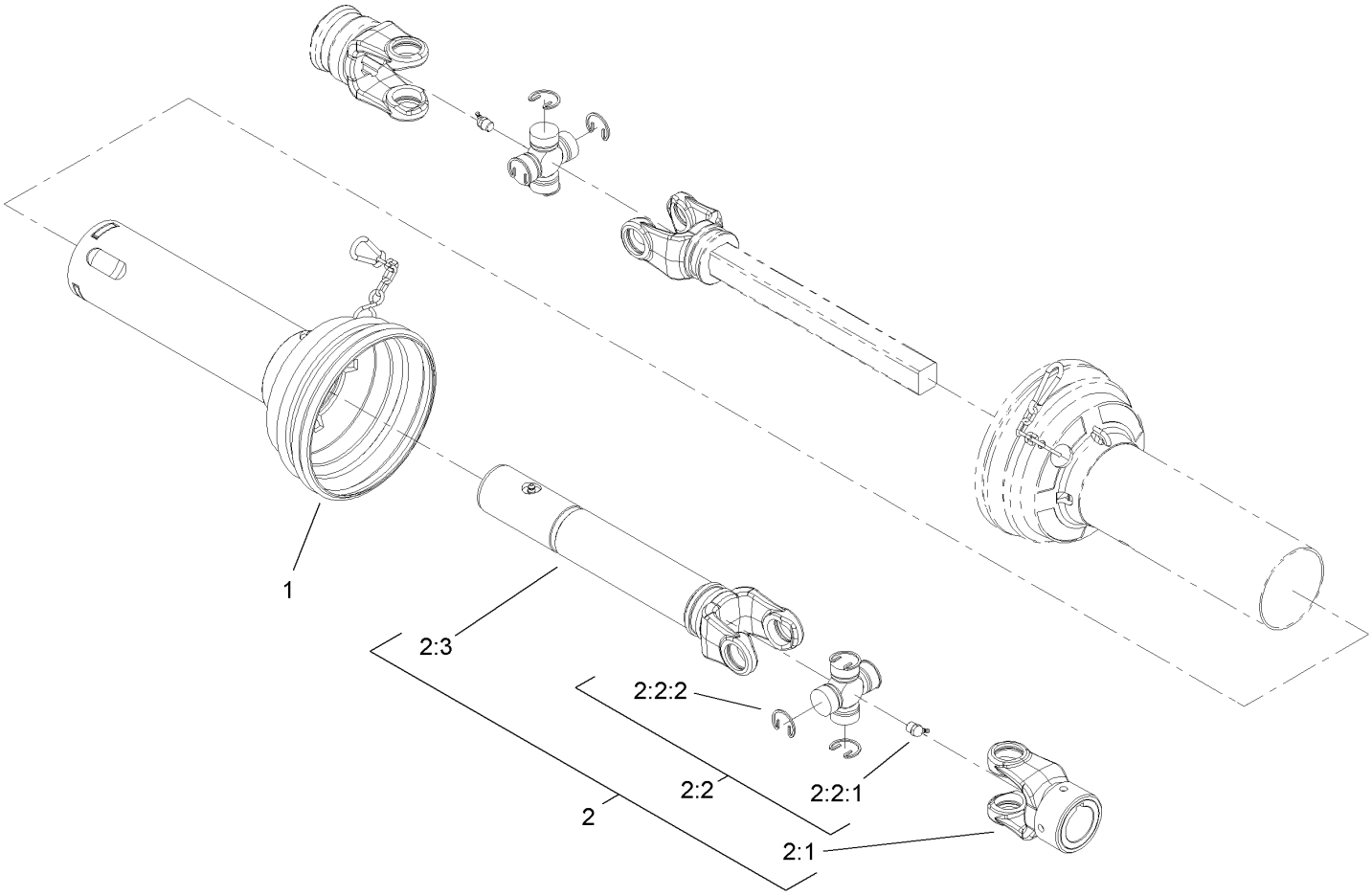
Ref	Part No.	Qty.	Description
1	105-0621	2	Bearing-Block, Pillow
2	325-9	4	Screw-HH
3	3256-6	8	Washer-Flat
4	105-4784	1	Shaft-Input
5	105-0611	1	Pulley
6	105-0667	1	Tensioner-Idler
❶6:1		1	Tensioner-Idler
6:1:1	33116-040	1	Screw-HH
6:1:2	3253-7	1	Washer-Lock
6:2	105-0668	1	Decal-Align
6:3	105-0669	1	Decal-Angle
7	105-4821	1	Idler-Pulley
8	105-0620	1	V-Belt
9	3247-2	2	Screw-Set, Hs
10	105-0613	1	Bushing-Pulley
10:1	322-6	3	Screw-HH
10:2	3253-4	3	Washer-Lock
11	105-0625	1	PTO Cover ASM
11:2	105-0627	1	Decal-Caution
11:3	105-0628	1	Decal-Caution, U-Joint
12	105-4788-01	1	Mount-Guard
13	3214-15	1	Screw-HH
14	105-0666	1	Shield-Lower
14:1	93-7814	1	Decal-Danger

Ref	Part No.	Qty.	Description
15	3296-23	4	Nut-Lock, NI
17	105-4787-01	1	Stabilizer-Tensioner
18	105-4924	1	Driveshaft ASM
18:1	107-1144	1	Joint And Shaft Half ASM
18:2	107-1146	1	Joint And Tube Half ASM
19	41-004-5241	2	Key
20	3220-6	1	Nut-Jam
21	322-5	6	Screw-HH
22	3256-3	6	Washer-Flat
23	3296-29	2	Nut-Lock, NI
24	3253-4	4	Washer-Lock
25	3231-2	1	Screw-CARR
26	3296-39	1	Nut-Lock, NI
27	CSP11700	4	Nut-Thin, Tinnerman



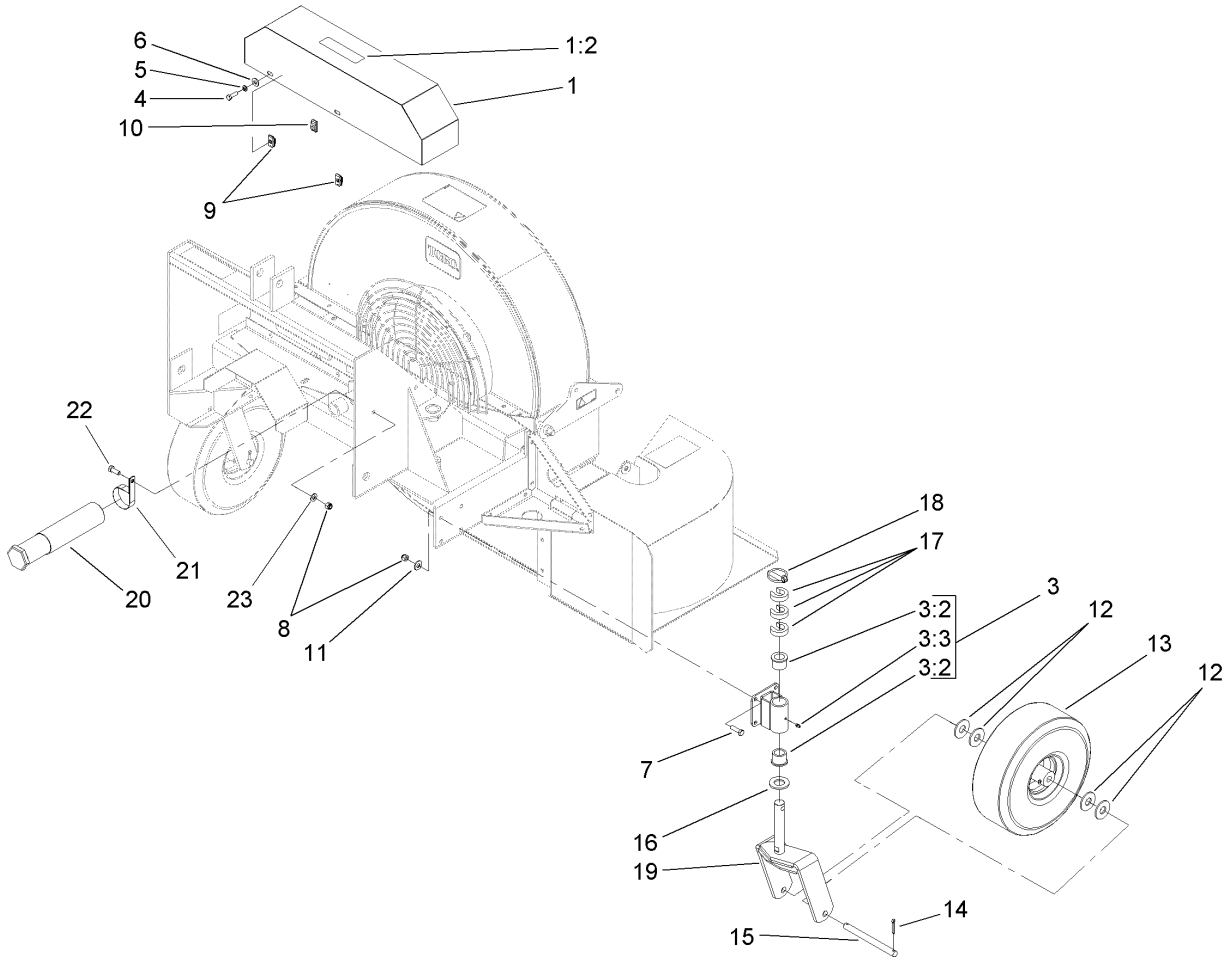
Joint, Shaft and Guard Assembly No. 107-1144

Ref	Part No.	Qty.	Description
1	107-1145	1	Joint And Shaft Half ASM
1:1	107-1148	1	Yoke Spring Lock ASM
1:1:1	99-4477	1	Yoke Spring Lock Repair Kit
1:2	72-7990	1	Cross And Bearing Kit
1:2:1	302-10	1	Fitting-Grease
1:2:2	107-1161	4	Clip Retaining
1:3	107-1149	1	Yoke And Shaft
2	107-1154	1	Outer Guard



Joint, Tube and Guard Assembly No. 107-1146

Ref	Part No.	Qty.	Description
1	107-1155	1	Inner Guard
2	107-1147	1	Joint And Tube Half ASM
2:1	107-1158	1	Yoke
2:2	72-7990	1	Cross And Bearing Kit
2:2:1	302-10	1	Fitting-Grease
2:2:2	107-1161	4	Clip Retaining
2:3	107-1157	1	Yoke, Tube And Slip Sleeve ASM



Belt Cover and Caster Wheel Assembly

Ref	Part No.	Qty.	Description
1	105-0615	1	Shield-Belt
1:2	93-7814	1	Decal-Danger
3	LDB111WP	2	Caster Mount ASM
3:2	LDB11103	2	Bushing-Flange
3:3	302-58	1	Fitting-Grease
4	322-5	3	Screw-HH
5	3253-4	3	Washer-Lock
6	3256-3	3	Washer-Flat
7	323-7	8	Screw-HH
8	3296-39	10	Nut-Lock, NI
9	CSP11700	2	Nut-Thin, Tinnerman
10	CSP11800	1	Nut-Thick, Tinnerman
11	3256-4	8	Washer-Flat
12	3256-8	8	Washer-Flat
13	LDB12500	2	Castor Wheel ASM
14	3272-22	4	Pin-Cotter
15	LDB11000	2	Axle-Wheel, Caster
16	3256-62	2	Washer-Flat
17	LDB12600	6	Spacer-Sloted
18	283-71	2	Pin-Lynch
19	LDB10900-01	2	Caster-Fork
20	74-0720	1	Tube-Manual
21	2412-133	2	R-Clamp
22	323-6	2	Screw-HH

Ref	Part No.	Qty.	Description
23	3256-24	2	Washer-Flat

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