



## CCR<sup>TM</sup> Powerlite<sup>®</sup> Snowthrower

Model No. 38172-200000001 and Up  
Model No. 38182-200000001 and Up

### Parts Catalog

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#### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

#### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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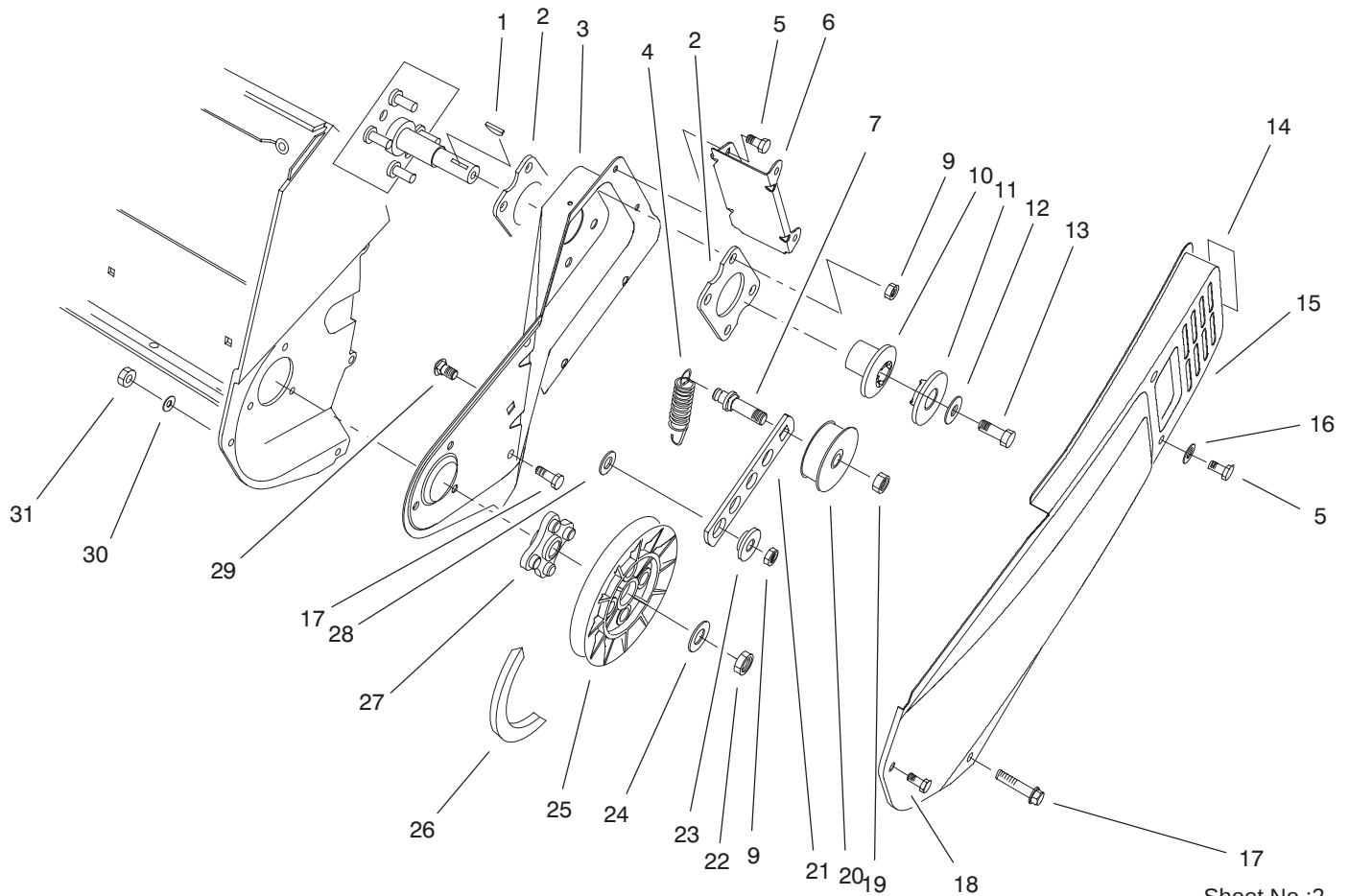
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## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation    | Meaning                           |
|-----------------|-----------------------------------|
| AR . . . . .    | as required                       |
| ASM . . . . .   | assembly                          |
| CARR . . . . .  | carriage                          |
| DEG . . . . .   | degrees                           |
| FH . . . . .    | flat head                         |
| GA . . . . .    | gauge                             |
| HF . . . . .    | hex flange                        |
| HH . . . . .    | hex head                          |
| HHF . . . . .   | hex head flange                   |
| HLH . . . . .   | hex lag head                      |
| HJ . . . . .    | hex jam                           |
| HOC . . . . .   | height-of-cut                     |
| HS . . . . .    | hex socket                        |
| HSBH . . . . .  | hex socket button head            |
| HSFH . . . . .  | hex socket flat head              |
| HSH . . . . .   | hex socket head                   |
| HWH . . . . .   | hex washer head                   |
| HWHTF . . . . . | hex washer head<br>thread forming |

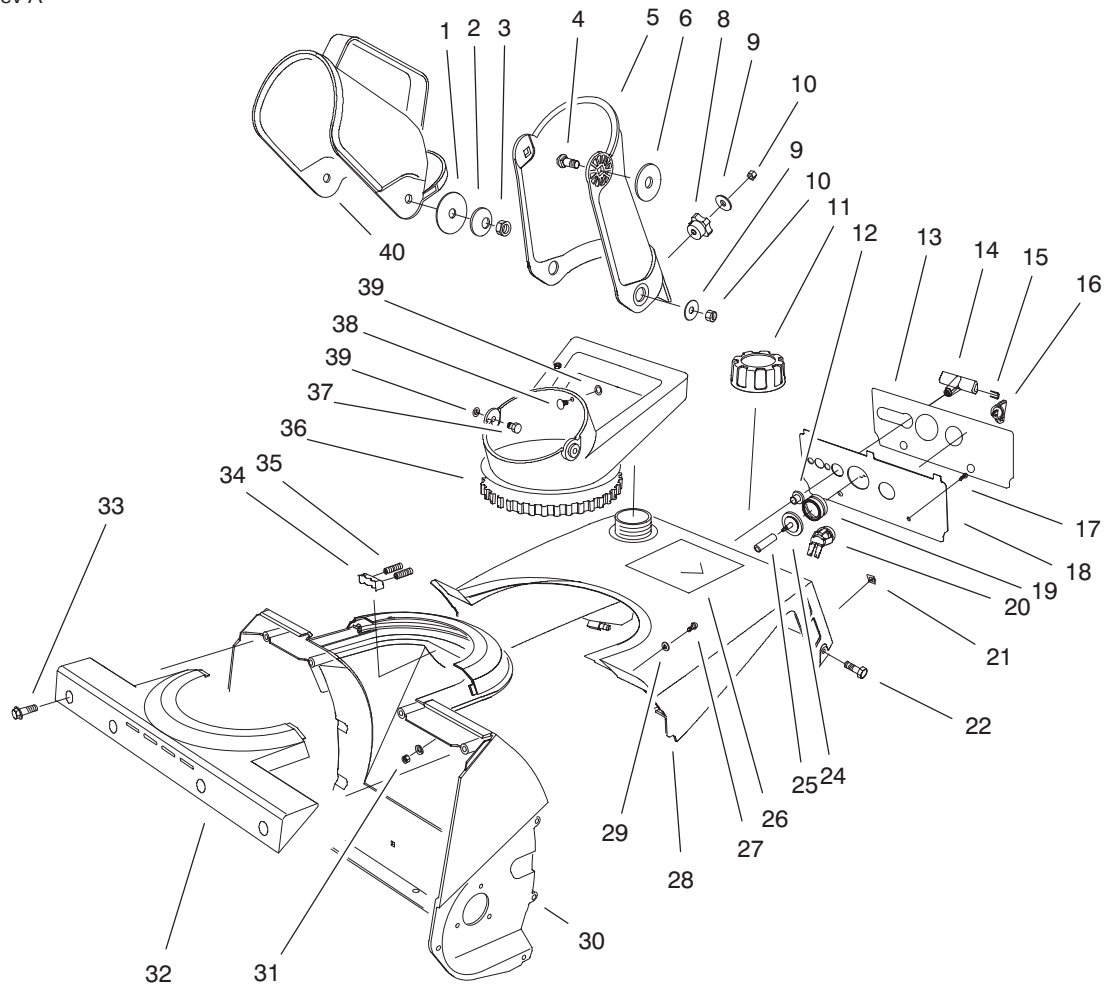
| Abbreviation   | Meaning                 |
|----------------|-------------------------|
| INC . . . . .  | incorporated            |
| LH . . . . .   | left hand               |
| NI . . . . .   | nylon insert            |
| PPH . . . . .  | Phillips pan head       |
| PTH . . . . .  | Phillips truss head     |
| PTO . . . . .  | power take off          |
| RH . . . . .   | right hand              |
| SFH . . . . .  | slotted fillister head  |
| SHH . . . . .  | slotted hex head        |
| SQH . . . . .  | square head             |
| SHWH . . . . . | slotted hex washer head |
| SPH . . . . .  | slotted pan head        |
| SRH . . . . .  | slotted round head      |
| STD . . . . .  | standard                |
| TAP . . . . .  | self tapping            |
| TTH . . . . .  | Torx truss head         |
| WH . . . . .   | wing head               |



Sheet No.:2

## Impeller Drive Assembly

| Ref. No. | Part No.   | Qty. | Description        | Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------|----------|----------|------|-------------|
| 1        | 3257-3     | 1    | Key-Woodruff       | 28       | 25-5640  | 1    | Washer      |
| 2        | 71-5290-03 | 2    | Plate-Engine       | 29       | 3230-23  | 1    | Screw-CARR  |
| 3        | 95-7945-03 | 1    | Sideplate-LH       | 30       | 3256-14  | 1    | Washer-Flat |
| 4        | 75-9020    | 1    | Spring-Extension   | 31       | 3296-2   | 1    | Nut-Lock    |
| 5        | 32144-4    | 4    | Screw-HH           |          |          |      |             |
| 6        | 75-8870-03 | 1    | Bracket-Belt Cover |          |          |      |             |
| 7        | 75-8720    | 1    | Pin-Idler          |          |          |      |             |
| 9        | 3296-29    | 5    | Nut-Lock, NI       |          |          |      |             |
| 10       | 71-5050    | 1    | Hub - Half Sheave  |          |          |      |             |
| 11       | 71-5060    | 1    | Cap - Half Sheave  |          |          |      |             |
| 12       | 3256-71    | 1    | Washer-Flat        |          |          |      |             |
| 13       | 3235-6     | 1    | Screw-Hex Hd       |          |          |      |             |
| 14       | 104-2767   | 1    | Decal-Hot Surface  |          |          |      |             |
| 15       | 75-8830-03 | 1    | Cover-Belt         |          |          |      |             |
| 16       | 3256-1     | 2    | Washer-Flat        |          |          |      |             |
| 17       | 46-8094    | 3    | Screw-Plastite     |          |          |      |             |
| 18       | 32105-23   | 1    | Screw              |          |          |      |             |
| 19       | 3296-59    | 1    | Nut-Lock, NI       |          |          |      |             |
| 20       | 71-5260    | 1    | Pulley-Idler       |          |          |      |             |
| 21       | 75-9050    | 1    | Arm-Idler          |          |          |      |             |
| 22       | 3296-38    | 1    | Nut-Lock NI        |          |          |      |             |
| 23       | 75-8700    | 1    | Bushing-Idler      |          |          |      |             |
| 24       | 3256-25    | 1    | Washer-Flat        |          |          |      |             |
| 25       | 75-8750    | 1    | Pulley-Driven      |          |          |      |             |
| 26       | 75-9010    | 1    | V-Belt             |          |          |      |             |
| 27       | 75-8740    | 1    | Hub                |          |          |      |             |

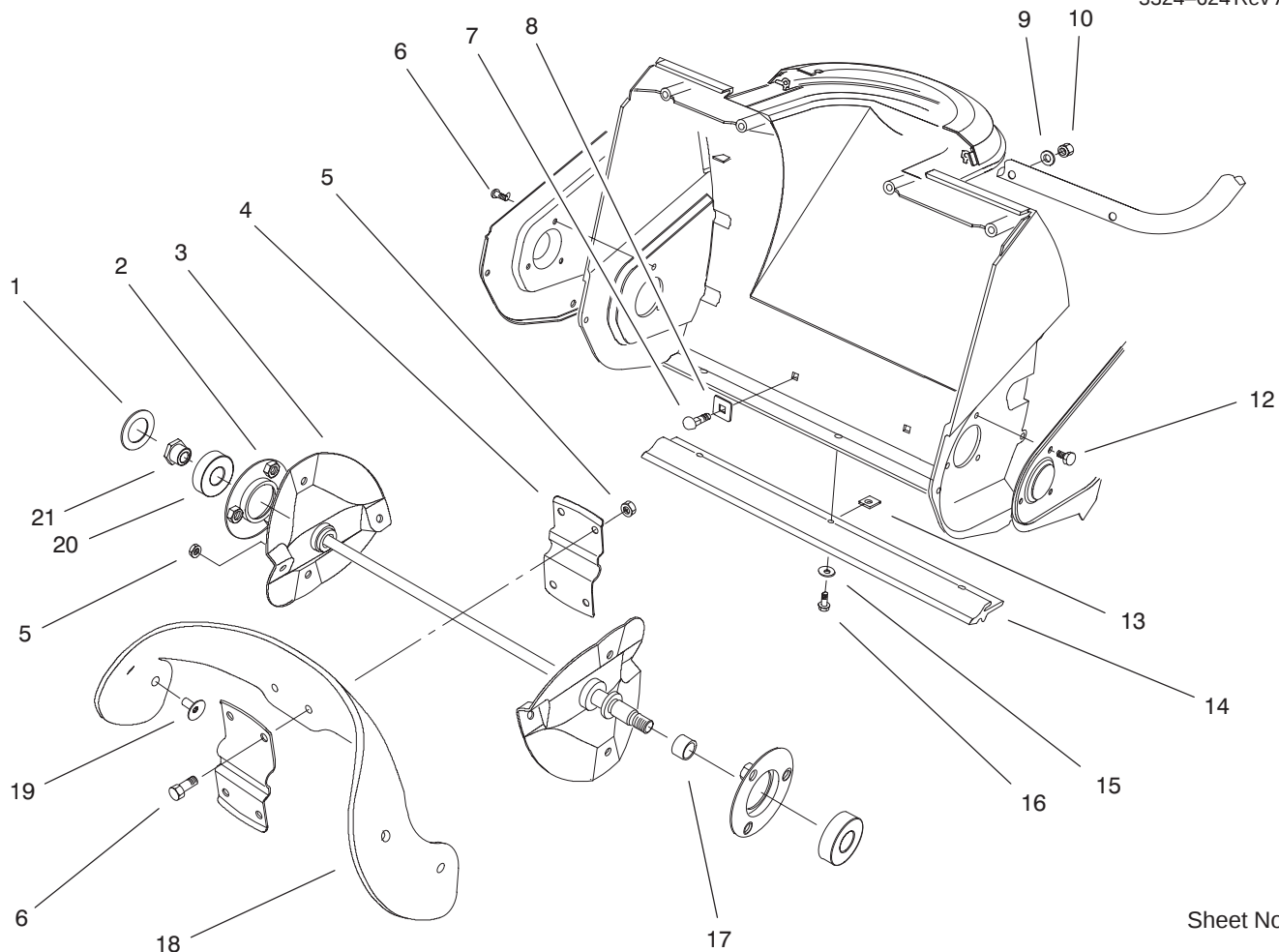


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## Housing, Upper Shroud, & Chute Assembly

| Ref. No. | Part No.   | Qty. | Description                          |
|----------|------------|------|--------------------------------------|
| 1        | 3256-68    | 2    | Washer-Flat                          |
| 2        | 3290-340   | 2    | Washer-Belleville                    |
| 3        | 3296-29    | 2    | Nut-Lock, NI                         |
| 4        | 3230-2     | 2    | Screw-CARR                           |
| 5        | 104-2764   | 1    | Chute                                |
| 6        | 95-1905    | 2    | Washer-Rubber                        |
| 8        | 233-67     | 1    | Knob-Chute                           |
| 9        | 3256-81    | 2    | Washer-Flat                          |
| 10       | 3296-56    | 2    | Nut-Lock, NI                         |
| 11       | 55-3573    | 1    | ASM-Gas Cap                          |
| 12       | 23-7470    | 1    | Guide-Starter Rope                   |
| 13       | 104-2766   | 1    | Decal-Control Panel (only on: 38182) |
| 13       | 104-2765   | 1    | Decal-Control Panel (only on: 38172) |
| 14       | 92-4853    | 1    | Handle-Starter                       |
| 16       | 63-8360    | 1    | Key-Ignition                         |
| 17       | 32144-53   | 2    | Screw-Self TAP                       |
| 18       | 75-9031-03 | 1    | Panel-Control (only on: 38172)       |
| 18       | 75-9030-03 | 1    | Panel-Control (only on: 38182)       |
| 19       | 66-7460    | 1    | Bulb-Primer                          |
| 20       | 40-5940    | 1    | Switch-On/Off                        |
| 21       | 49-1490    | 2    | Nut                                  |

| Ref. No. | Part No. | Qty. | Description                                         |
|----------|----------|------|-----------------------------------------------------|
| 22       | 32144-89 | 2    | Screw-Thread Forming                                |
| 24       | 44-2750  | 1    | Body-Primer                                         |
| 25       | 44-3173  | 1    | Hose-Primer                                         |
| 26       | 99-9331  | 1    | Decal - Powerlite Rec.3.25 HP (only on: 38172)      |
| 26       | 99-9332  | 1    | Decal - Powerlite Rec. Ele 3.25 HP (only on: 38182) |
| 27       | 3250-32  | 2    | Screw-PPH                                           |
| 28       | 75-8800  | 1    | Shroud-Tank Assembly                                |
| 29       | 3256-1   | 4    | Washer-Flat                                         |
| 30       | 75-8660  | 1    | Housing                                             |
| 31       | 3296-42  | 2    | Nut-Lock                                            |
| 32       | 75-8650  | 1    | Retainer-Chute                                      |
| 33       | 46-8094  | 4    | Screw-Plastite                                      |
| 34       | 75-9160  | 1    | Detent-Chute                                        |
| 35       | 75-9170  | 2    | Spring-Compression                                  |
| 36       | 75-8670  | 1    | Handle-Chute                                        |
| 37       | 321-3    | 2    | Screw-HH                                            |
| 38       | 3229-11  | 1    | Screw-CARR                                          |
| 39       | 32115-15 | 3    | Pushnut-Bolt Retainer                               |
| 40       | 75-8770  | 1    | Deflector-Chute                                     |

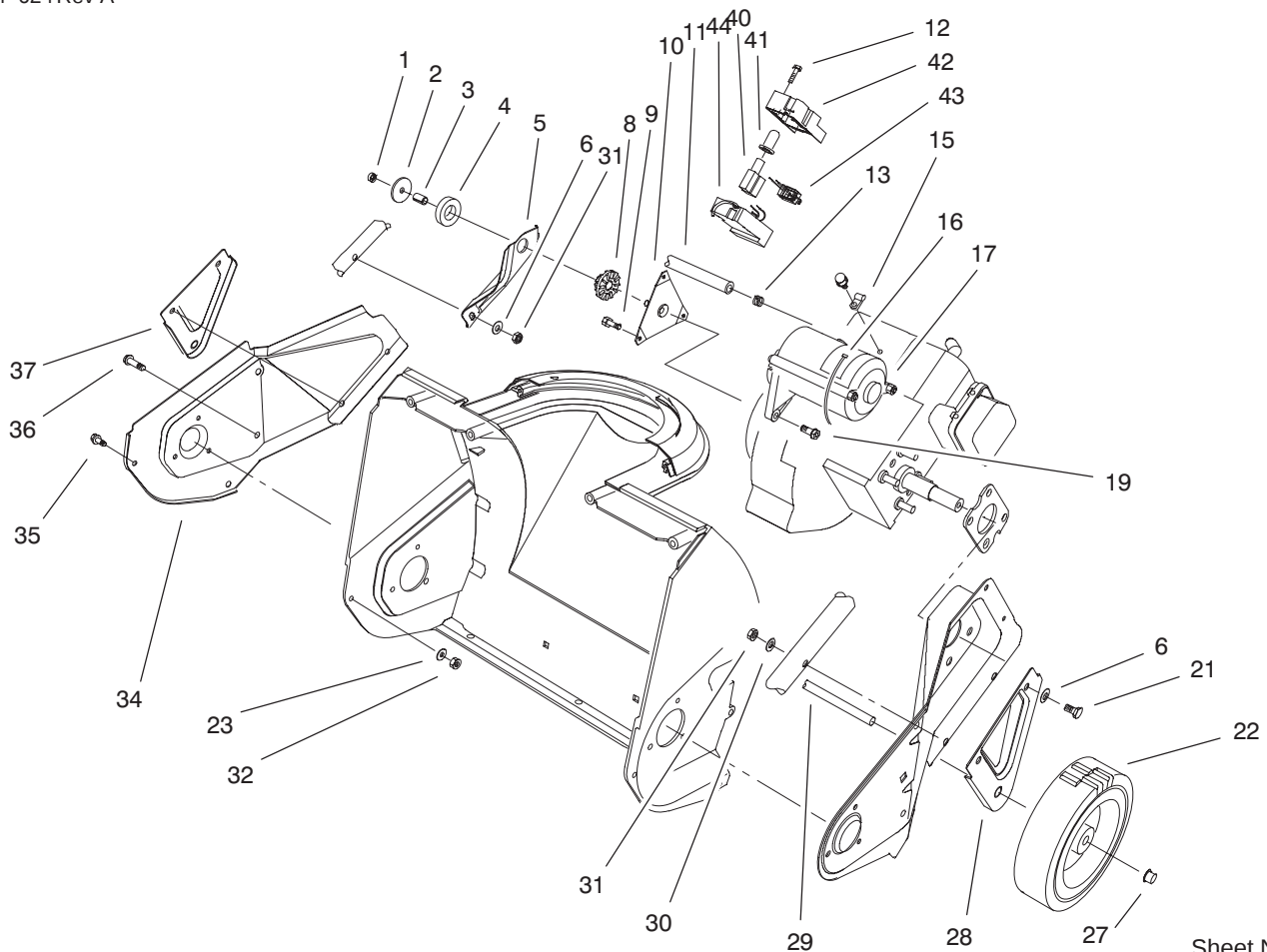


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## Impeller Assembly

| Ref. No. | Part No.   | Qty. | Description                |
|----------|------------|------|----------------------------|
| 1        | 75-9180    | 1    | Washer-Rubber              |
| 2        | 75-9080-03 | 2    | Flange Bearing Wa          |
| 3        | 75-8840-03 | 1    | Rotor Shaft Wa             |
| 4        | 75-8880-03 | 2    | Support-Rotor              |
| 5        | 3296-56    | 12   | Nut-Lock, NI               |
| 6        | 3234-33    | 7    | Screw-HHF                  |
| 7        | 3229-5     | 2    | Screw-CARR                 |
| 8        | 75-9040    | 2    | Washer-Square              |
| 9        | 3-7501     | 2    | Washer                     |
| 10       | 3296-42    | 2    | Nut-Lock                   |
| 12       | 321-3      | 3    | Screw-HH                   |
| 13       | 32115-19   | 3    | Nut-"u" Type Speed         |
| 14       | 75-8780    | 1    | Scraper                    |
| 15       | 3256-14    | 3    | Washer-Flat                |
| 16       | 32144-34   | 3    | Screw-Forming,<br>Thread   |
| 17       | 75-8710    | 1    | Spacer                     |
| 18       | 84-1980    | 2    | Blade-Rotor<br>(Powerlite) |
| 19       | 84-1970    | 8    | Screw-C'sunk Oval          |
| 20       | 38-7820    | 2    | Bearing-Ball               |
| 21       | 75-8690    | 1    | Nut                        |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



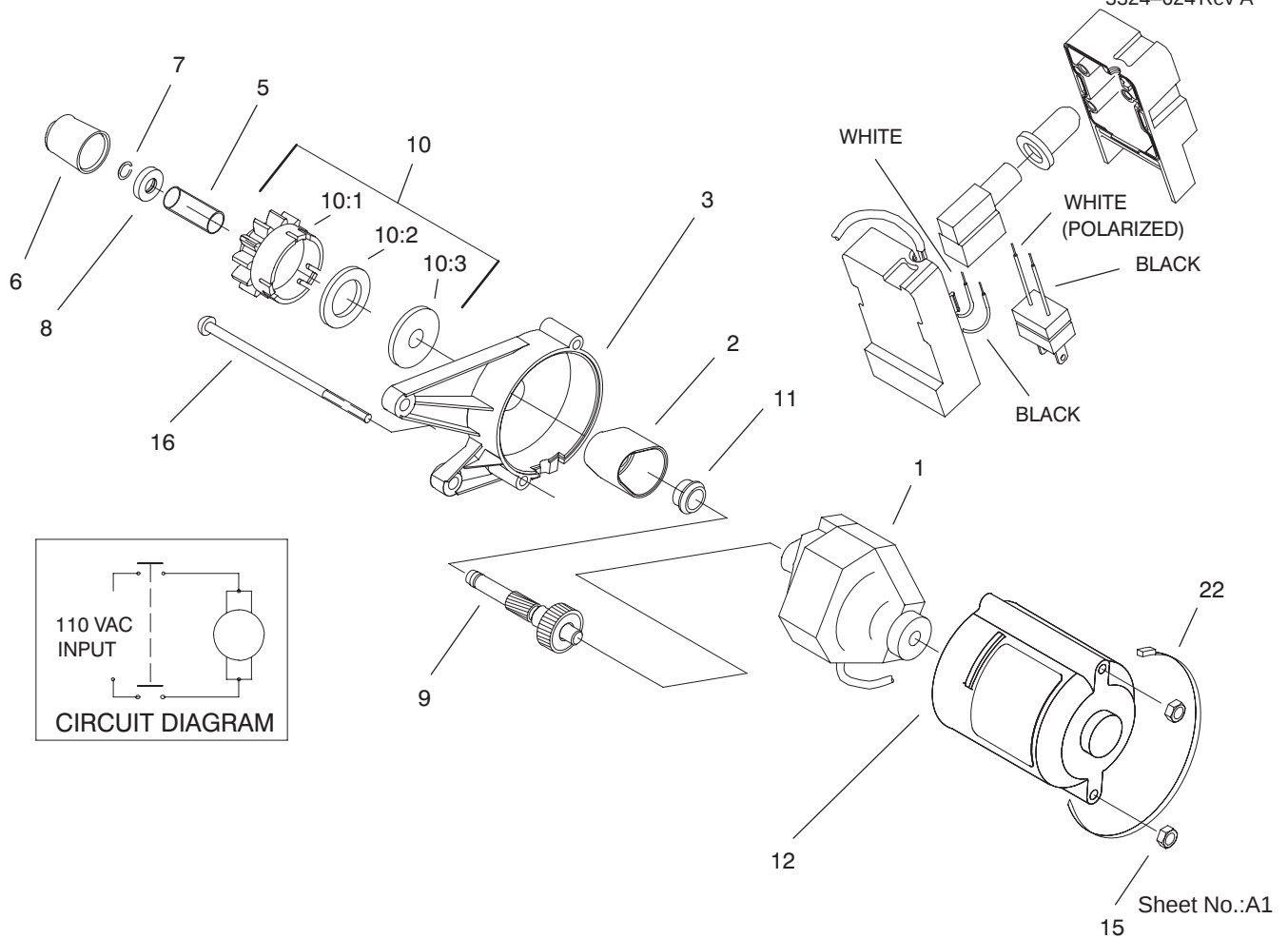
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## Engine, Side Plate, & Wheel Assembly

| Ref. No. | Part No.   | Qty. | Description                                   |
|----------|------------|------|-----------------------------------------------|
| 1        | 3296-56    | 1    | Nut-Lock, NI                                  |
| 2        | 3256-58    | 1    | Washer-Flat                                   |
| 3        | 80-0650    | 1    | Spacer-Tubular                                |
| 4        | 95-1903    | 1    | Ring - Isolator                               |
| 5        | 75-8980-03 | 1    | Brkt-Engine Support                           |
| 6        | 3256-1     | 6    | Washer-Flat                                   |
| 8        | 75-9100    | 1    | Bushing-Isolator                              |
| 9        | 94-2789    | 3    | Screw                                         |
| 10       | 92-6012    | 1    | Bracket/Stud ASM                              |
| 11       | 49-2483    | 1    | Line-Gas                                      |
| 12       | 32144-27   | 3    | Screw-Plastite (only on: 38182)               |
| 13       | 2412-98    | 2    | Clamp                                         |
| 15       | 2412-91    | 1    | Clamp (only on: 38182)                        |
| 16       | 250-7      | 1    | Tie-Cable (only on: 38182)                    |
| 17       | 77-0402    | 1    | Starter Motor ASM [120 Volt] (only on: 38182) |
| 19       | 80-0700    | 2    | Screw - Mtg Torx (only on: 38182)             |
| 21       | 321-10     | 4    | Screw-HH                                      |
| 22       | 23-3250    | 2    | Wheel                                         |
| 23       | 3256-14    | 1    | Washer-Flat                                   |
| 27       | 3290-320   | 2    | Retainer-Push On                              |

| Ref. No. | Part No.   | Qty. | Description                          |
|----------|------------|------|--------------------------------------|
| 28       | 75-8910-03 | 1    | Bracket-Wheel, LH                    |
| 29       | 27-0062    | 1    | Axle                                 |
| 30       | 3-7501     | 2    | Washer                               |
| 31       | 3296-42    | 4    | Nut-Lock                             |
| 32       | 3296-2     | 1    | Nut-Lock                             |
| 34       | 75-8820-03 | 1    | Plate-RH Side                        |
| 35       | 32105-23   | 1    | Screw                                |
| 36       | 46-8094    | 3    | Screw-Plastite                       |
| 37       | 75-8900-03 | 1    | Bracket-Wheel, RH                    |
| 40       | 36-8340    | 1    | Switch-Starter (only on: 38182)      |
| 41       | 36-8350    | 1    | Boot-Switch (only on: 38182)         |
| 42       | 100-3442   | 1    | Switch-Cap Housing (only on: 38182)  |
| 43       | 94-9933    | 1    | Plug-Power (only on: 38182)          |
| 44       | 100-3441   | 1    | Switch-Base Housing (only on: 38182) |
| *99      | 28-9170    | 1    | Cord (only on: 38182)                |

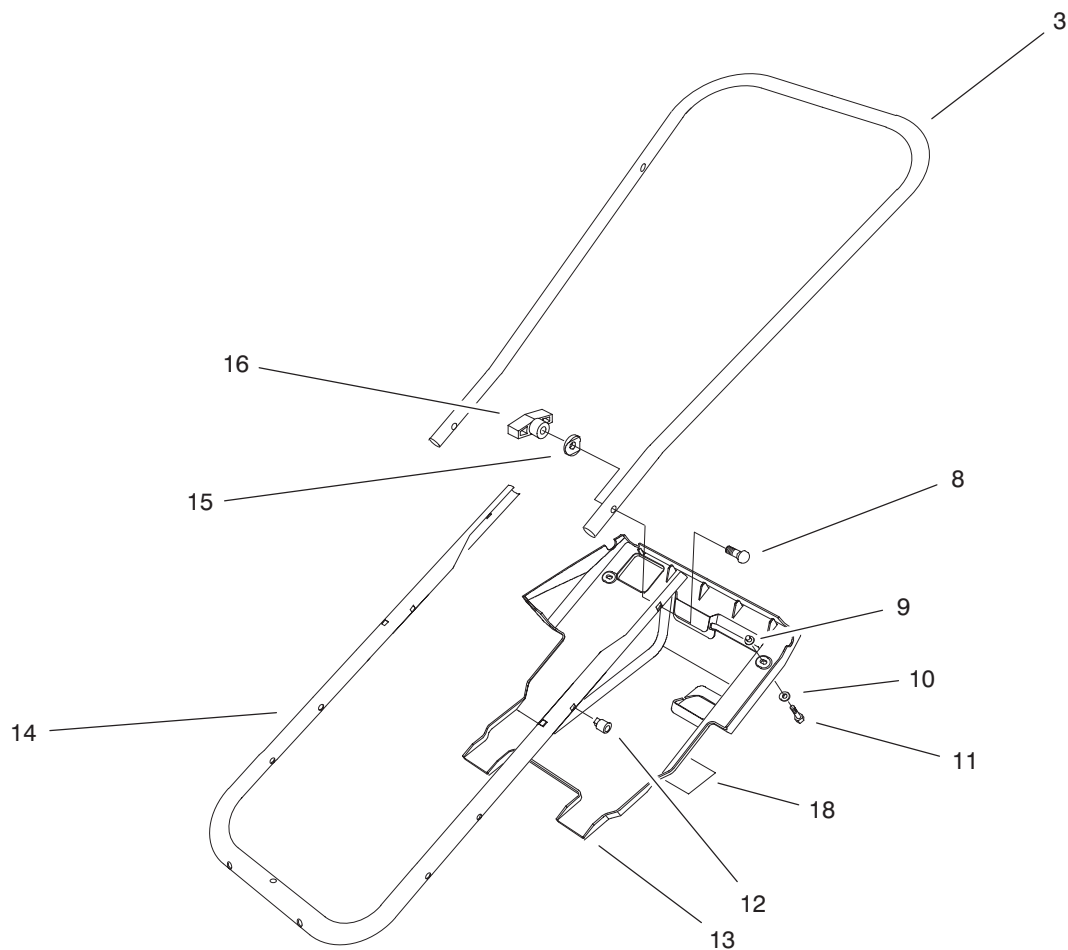
\* Not illustrated



## Motor & Switch Housing Assembly (Model No. 38182) (120 Volt)

| Ref. No. | Part No. | Qty. | Description                             |
|----------|----------|------|-----------------------------------------|
| 1        | 70-7802  | 1    | Starter Motor Assembly (only on: 38182) |
| 2        | 70-7850  | 1    | Cover-Gear (only on: 38182)             |
| 3        | 100-3443 | 1    | Housing-Upper Starter (only on: 38182)  |
| 5        | 61-4690  | 1    | Spring (only on: 38182)                 |
| 6        | 70-7890  | 1    | Pinion-Cap (only on: 38182)             |
| 7        | 61-4680  | 1    | Ring-Lock (only on: 38182)              |
| 8        | 100-2902 | 1    | Stop-Pinion (only on: 38182)            |
| 9        | 95-1797  | 1    | Shaft/Gear Ay X (only on: 38182)        |
| 10       | 84-5240  | 1    | Pinion ASM (R & S) (only on: 38182)     |
| 10:1     | 70-7790  | 1    | Nut (only on: 38182)                    |
| 10:2     | 84-5230  | 1    | Pinion (only on: 38182)                 |

| Ref. No. | Part No.  | Qty. | Description                            |
|----------|-----------|------|----------------------------------------|
| 10:3     | 84-5440   | 1    | Ring - Rubber (only on: 38182)         |
| 11       | 70-7900   | 1    | Bushing (only on: 38182)               |
| 12       | 100-3444  | 1    | Housing-Lower Starter (only on: 38182) |
| 15       | 3296-2    | 2    | Nut-Lock (only on: 38182)              |
| 16       | 32144-101 | 2    | Screw-Mach (only on: 38182)            |
| 22       | 250-7     | 1    | Tie-Cable (only on: 38182)             |

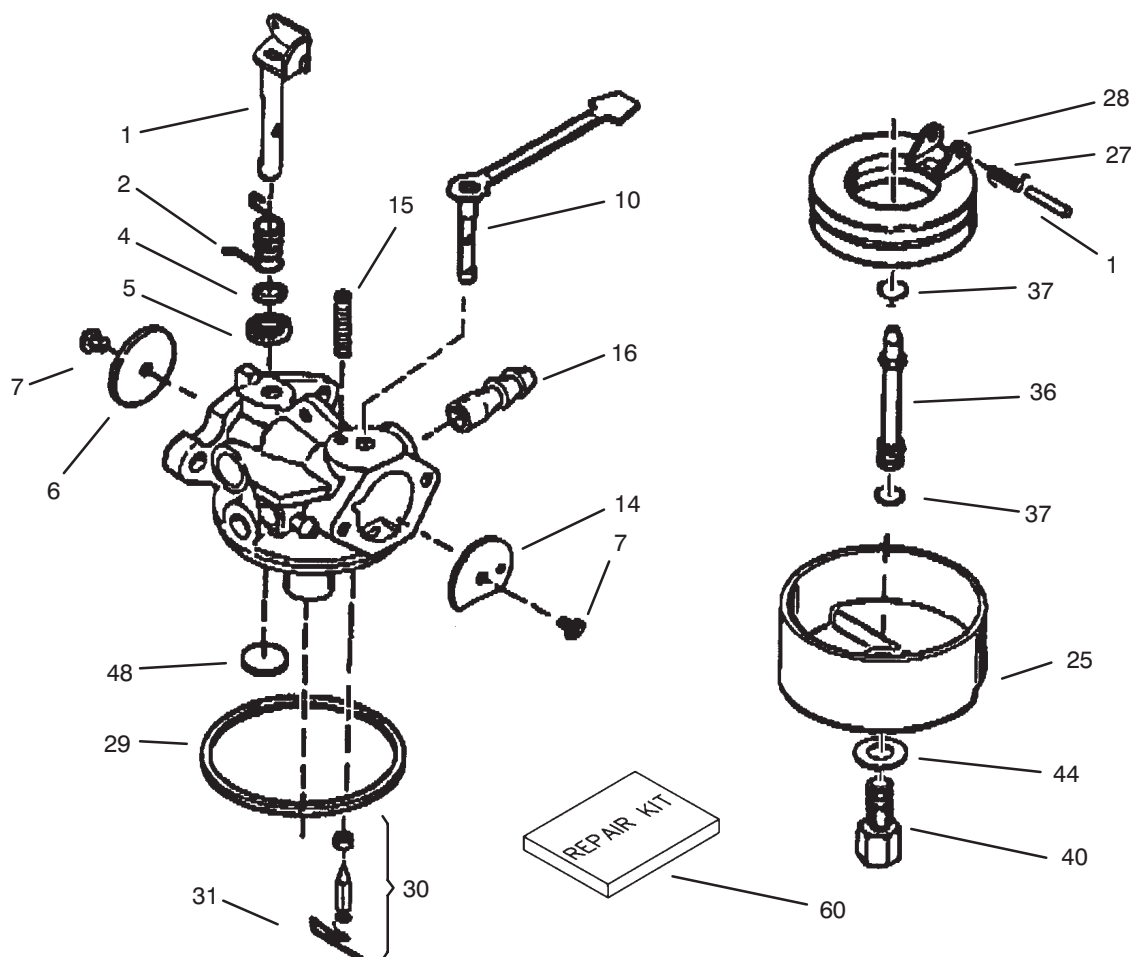


Sheet No.:7

## Handle & Lower Shroud Assembly

| Ref. No. | Part No.   | Qty. | Description               |
|----------|------------|------|---------------------------|
| 3        | 75-9070-03 | 1    | Handle-Upper              |
| 8        | 17-9426    | 2    | Screw-Handle              |
| 9        | 605120     | 2    | Grommet                   |
| 10       | 3256-14    | 2    | Washer-Flat               |
| 11       | 32144-34   | 2    | Screw-Forming,<br>Thread  |
| 12       | 32115-17   | 2    | Nut-Expansion             |
| 13       | 75-8790    | 1    | Shroud                    |
| 14       | 75-9060-03 | 1    | Tube-Frame                |
| 15       | 75-9130    | 2    | Washer-Curved             |
| 16       | 98-7134    | 2    | Knob-Handle               |
| 18       | 61-4790    | 1    | Decal (only on:<br>38182) |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



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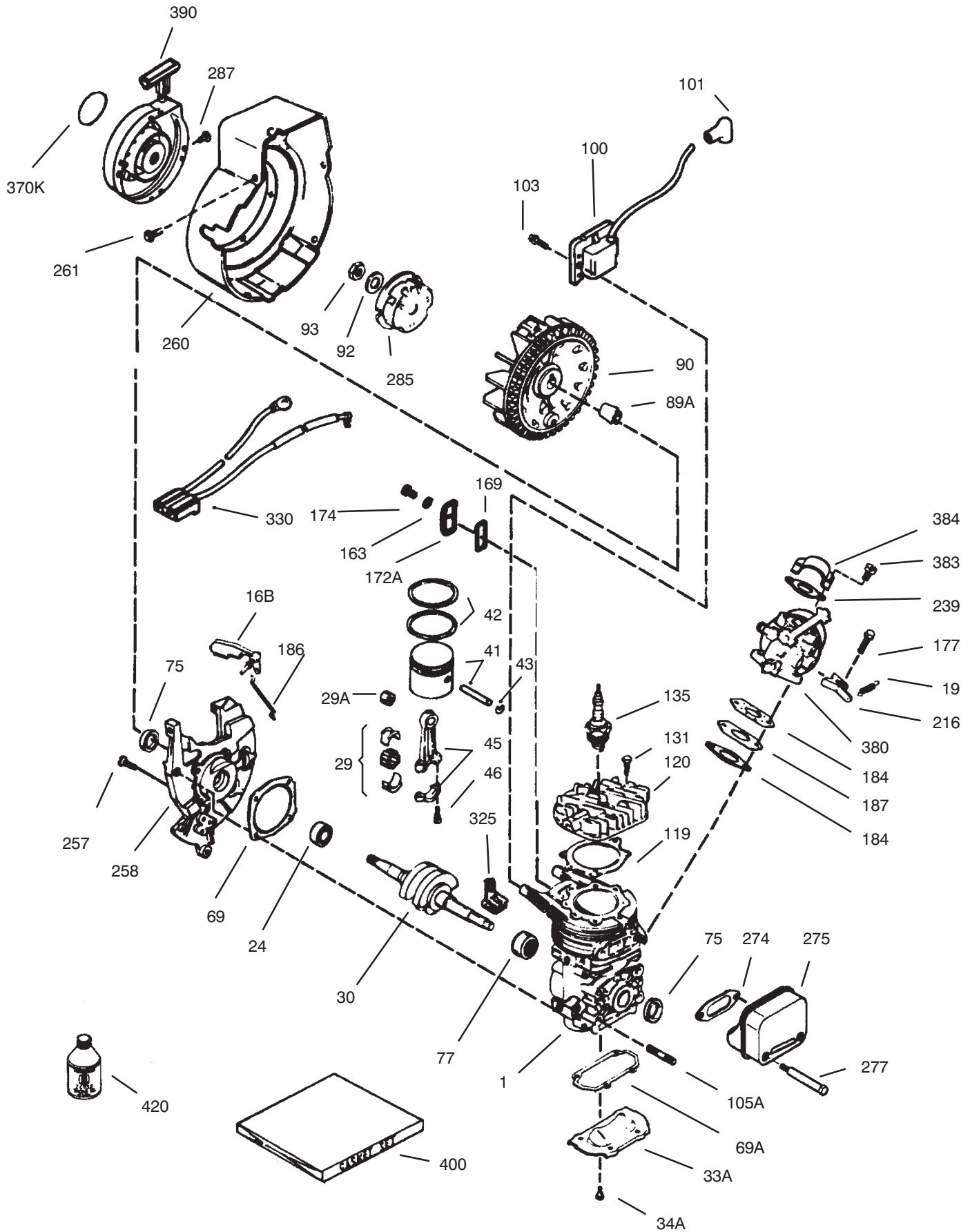
## Carburetor Assembly No. 640086 Tecumseh Model No. HSK635 Type 1723A

| Ref. No. | Part No. | Qty. | Description                                |
|----------|----------|------|--------------------------------------------|
| 1        | 632166A  | 1    | Throttle Shaft & Lever Assy.               |
| 2        | 632169   | 1    | Spring — Throttle Return                   |
| 4        | 631184   | 1    | Washer — Steel                             |
| 5        | 631183   | 1    | Washer — Felt                              |
| 6        | 631621   | 1    | Shutter — Throttle                         |
| 7        | 650506   | 2    | Screw — Shutter                            |
| 10       | 632553   | 1    | Choke Shaft & Lever Assy.                  |
| 14       | 631815   | 1    | Shutter — Choke                            |
| 15       | 630735   | 1    | Spring — Choke Positioning                 |
| 16       | 632164   | 1    | Fitting — Fuel Inlet                       |
| 25       | 631867   | 1    | Bowl — Float                               |
| 26       | 632386   | 1    | Spring — Float Shaft                       |
| 27       | 631024   | 1    | Shaft — Float                              |
| 28       | 632019   | 1    | Float — Carburetor                         |
| 29       | 631028   | 1    | Seal — O—Ring                              |
| 30       | 631021   | 1    | Inlet Needle, Seat & Clip (Incl. ref. #31) |
| 31       | 631022   | 1    | Clip — Spring                              |
| 36       | 640080   | 1    | Nozzle — Main                              |

| Ref. No. | Part No. | Qty. | Description      |
|----------|----------|------|------------------|
| 37       | 632547   | 2    | O—Ring           |
| 40       | 640087   | 1    | Nut — Float Bowl |
| 44       | 27110A   | 1    | Washer — Bowl    |
| 48       | 631027   | 1    | Plug — Welch     |
| 60       | 632760   | 1    | Repair Kit       |

Obtain Parts from Tecumseh

# Engine Assembly Tecumseh Model No. HSK635-1723A

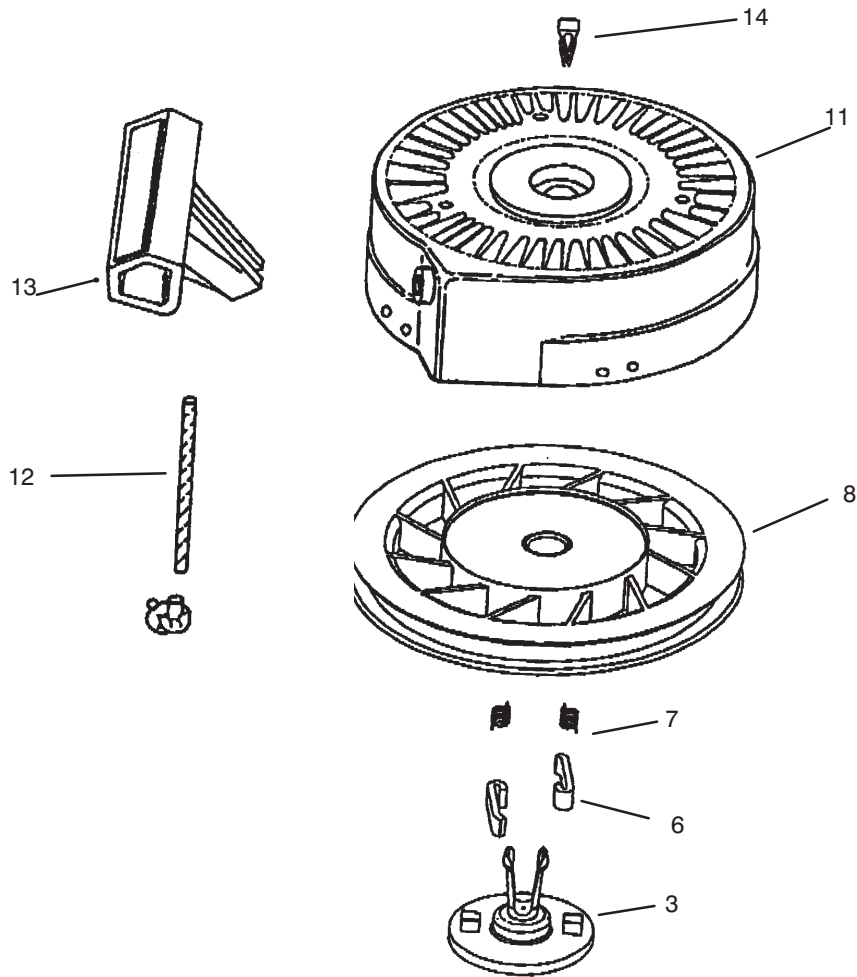


Sheet No.:

# Engine Assembly

## Tecumseh Model No. HSK635-1723A

| Ref. No. | Part No. | Qty. | Description                                                              | Ref. No. | Part No. | Qty. | Description                                 |
|----------|----------|------|--------------------------------------------------------------------------|----------|----------|------|---------------------------------------------|
| 1        |          |      | Block Ass'y — Cylinder<br>(Order short block if replacement is required) | 258      | 350422   | 1    | Base Ass'y — Blower Housing (Incl ref. #27) |
| 16B      | 490291A  | 1    | Vane Ass'y — Air                                                         | 260      | 350437   | 1    | Housing — Blower                            |
| 19       | 570707   | 1    | Spring — Governor                                                        | 261      | 650737   | 3    | Screw — Hex. Washer Hd.                     |
| 24       | 530110   | 1    | Bearing — Ball                                                           | 274*     | 510207A  | 1    | Gasket — Exhaust                            |
| 29       | 530150   | 1    | Bearing & Liner Set — Needle (37 Needles)                                | 275      | 390332   | 1    | Muffler<br>(Incl. Ref. #274 & 277)          |
| 29A      | 530104A  | 1    | Bearing — Cartridge                                                      | 277      | 650869   | 2    | Screw — Torx Pan Hd.                        |
| 30       | 290602   | 1    | Crankshaft                                                               | 285      | 590551A  | 1    | Cup — Starter                               |
| 33A      | 570644   | 1    | Plate — Cover                                                            | 287      | 650926   | 3    | Screw                                       |
| 3A4      | 650579   | 4    | Screw — Pan Flex Hd.                                                     | 325      | 29443    | 1    | Clip — Spring                               |
| 41       | 310283A  | 1    | Piston & Pin Ass'y<br>(Incl. ref. #43)                                   | 330      | 611131A  | 1    | Harness — Wire                              |
| 42       | 310289   | 1    | Ring Set — Piston                                                        | 370K     | 36695    | 1    | Decal — Starter                             |
| 43       | 310167   | 2    | Ring — Piston Pin Retaining                                              | 380      | 640086   | 1    | Carburetor<br>(Incl. ref. #184)             |
| 45       | 310235B  | 1    | Rod Ass'y — Connecting<br>(Incl. ref. #29, 29A & 46)                     | 383      | 570434   | 1    | Baffle — Air                                |
| 46       | 650633   | 2    | Screw — Connecting Rod                                                   | 384      | 650431   | 2    | Screw — Pan Hd.<br>Sems                     |
| 69*      | 510292A  | 1    | Gasket — Cylinder Cover                                                  | 390      | 590743   | 1    | Starter Ass'y — Rewind                      |
| 69A*     | 510323A  | 1    | Gasket — Cover Plate                                                     | 400      | 510324B  | 1    | Gasket Set (Incl. Items Marked *)           |
| 75       | 510319   | 2    | Seal — Oil                                                               | 422      | 730227B  | 1    | Oil — 2 Cycle (8 oz.)                       |
| 77       | 530105   | 1    | Bearing — Needle                                                         |          |          |      |                                             |
| 89A      | 611032   | 1    | Sleeve — Flywheel                                                        |          |          |      |                                             |
| 90       | 611066   | 1    | Flywheel                                                                 |          |          |      |                                             |
| 92       | 650815   | 1    | Washer — Belleville                                                      |          |          |      |                                             |
| 93       | 650390   | 1    | Nut — Flywheel                                                           |          |          |      |                                             |
| 100      | 34443B   | 1    | Solid State Ass'y<br>(Incl. Ref. #101)                                   |          |          |      |                                             |
| 101      | 610118   | 1    | Cover — Spark Plug                                                       |          |          |      |                                             |
| 103      | 651007   | 2    | Screw — Hex. Hd.<br>Sems                                                 |          |          |      |                                             |
| 105A     | 650796   | 4    | Stud — Cylinder                                                          |          |          |      |                                             |
| 119      | *510274A | 1    | Gasket — Cylinder Head                                                   |          |          |      |                                             |
| 120      | 250240B  | 1    | Head — Cylinder                                                          |          |          |      |                                             |
| 131      | 650477   | 5    | Screw — Pan Flex Hd.                                                     |          |          |      |                                             |
| 135      | 611049   | 1    | Plug — Spark<br>(RCJ-8Y or equivalent)                                   |          |          |      |                                             |
| 163      | 650838   | 1    | Washer — Flat                                                            |          |          |      |                                             |
| 169*     | 510325A  | 1    | Gasket — Cover                                                           |          |          |      |                                             |
| 172A     | 570708   | 1    | Cover Ass'y — Compression Release                                        |          |          |      |                                             |
| 174      | 650579   | 1    | Screw — Torx. Hd.                                                        |          |          |      |                                             |
| 177      | 650959   | 2    | Screw                                                                    |          |          |      |                                             |
| 184*     | 510326A  | 2    | Gasket — Carburetor                                                      |          |          |      |                                             |
| 186      | 490322   | 1    | Link — Governor                                                          |          |          |      |                                             |
| 187      | 570438A  | 1    | Spacer                                                                   |          |          |      |                                             |
| 216      | 570645   | 1    | Level — Adjusting                                                        |          |          |      |                                             |
| 239      | 35815    | 1    | Gasket — Filter Base                                                     |          |          |      |                                             |
| 257      | 650911   | 4    | Screw — Torx Pan Hd.                                                     |          |          |      |                                             |



Sheet No.:

**Recoil Starter Assembly No. 590743**  
**Tecumseh Model No. HSK635 Type 1723A**

| Ref. No. | Part No. | Qty. | Description      | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|------------------|----------|----------|------|-------------|
| 3        | 590740   | 1    | Retainer         |          |          |      |             |
| 6        | 590616   | 2    | Dog – Starter    |          |          |      |             |
| 7        | 590617   | 2    | Spring – Dog     |          |          |      |             |
| 8        | 590645A  | 1    | Pulley & Rewind  |          |          |      |             |
|          |          |      | Spring Asm       |          |          |      |             |
| 11       | 590643   | 1    | Starter Housing  |          |          |      |             |
|          |          |      | Assembly         |          |          |      |             |
| 12       | 590535   | 1    | Rope – Starter   |          |          |      |             |
| 13       | 590701   | 1    | Handle – Starter |          |          |      |             |
| 14       | 590760   | 1    | Spring Clip      |          |          |      |             |

Obtain Parts from Tecumseh

## Maintenance Record

[illegible]

## Maintenance Record

[illegible]

## Maintenance Record

[illegible]

